Customer Service Bulletin
Commercial Business Group

Reelmaster® 223D and Groundsmaster® 580D Date: November 9, 2004

Model/Serial Range:	Model Numbers:	Serial Numbers:
	03500	00009-29999
	30580	00001-99999

Subject: Coil (69-4290) found in the Manifold Block is no longer available.

Should the Coil (69-4290) fail and need to be replaced, a new Solenoid Assembly will need to be ordered as a replacement. Since this Coil is used with multiple valves, a direct cross-reference is not possible. This applies only if the original Coil (69-4290) is replaced due to size differences of the replacement coil. The original valves are still available should they require servicing.

Refer to the following chart when a Coil needs to be replaced.

Product	Block Position	Original Valve	Original Coil	X-ref to Kit	Kit includes	
		P/N	P/N**	P/N	Valve P/N	Coil P/N
RM223	S6	75-2040*	69-4290	**108-2441**	92-6315	83-2010
RM223	S3, S4 & S5	75-2050*	69-4290	**108-2442**	94-2685	83-2010
RM223	S1 & S2	75-2030*	69-4290	**108-2443**	88-7020	83-2010
RM223	S8 & S9	75-2020*	69-4290	**108-2444**	88-6960	83-2010
RM223	S7	75-6910*	69-4290	**108-2444**	88-6960	83-2010
GM580	SV1,SV2 & SV3	69-4210**	69-4290	**98-4431**	95-5639	88-9190

* - These P/N's continue to be available in Plymouth
** - This P/N is cross referenced to the kit also

Note: Block Position is stamped into the block next to the valve that is being serviced.

Ref: 16-08.doc Copyright, 2004. The Toro Company