



Customer Service Bulletin Commercial Business Group

Reelmaster® 335/3500-D and 450/4500-D Cutting Units

| <u>Model/Serial Range:</u> | <u>Model Number:</u> | <u>Serial Numbers:</u> |
|----------------------------|----------------------|------------------------|
| | 03600/03601 | 00000-99999 |
| | 03602/03603 | 00000-99999 |
| | 03700/03701/03702 | 00000-99999 |
| | 03703/03704/03705 | 00000-99999 |


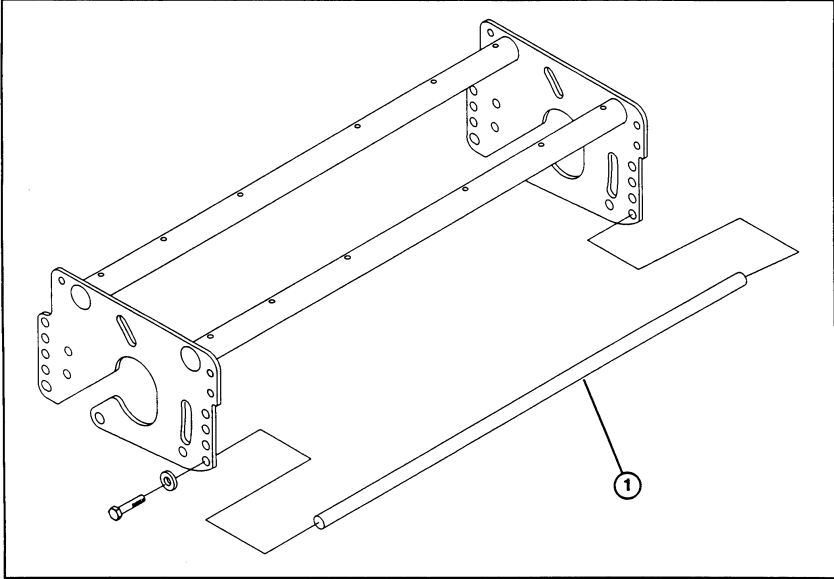
Subject: Cutting Unit Side Plates spread apart.

Driving directly into or off of an abrupt slope can exceed the machines ground following capabilities and allow the cutting units to move upward against the traction unit frame. Forcing the cutting units to support the weight and momentum of the traction unit may cause the side plates of the cutting unit to spread apart. In severe instances, the front rollers may disengage from the collar assemblies.

To prevent side plate separation, Cutting Unit Support Kit (93-7771) and (93-7772) as shown below is available through your local Toro distributor.

NOTE:

The Front Roller Scraper does not fit with this kit installed.

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|  <i>Helping you put quality into play.™</i> | FORM NO. 3317-693 | |
| | PART NO. 93-7771 PART NO. 93-7772 | INSTALLATION INSTRUCTIONS |
| CUTTING UNIT SUPPORT KIT For Reelmaster® 4500D & 3500D | | |
| Note: Cutting unit support kit cannot be installed on cutting unit when a roller scraper is installed. | | |
| 1. Position frame support rod between cutting unit | sideplates, aligning mounting holes with lower holes in sideplates. | 2. Secure each end of rod to each sideplate with a capscrew and lockwasher. |
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| Figure 1 1. Frame support rod | | |