Customer Service Bulletin
Commercial Business Group

Workman® Topdresser 1800

Model/Serial Range:	Model Number:	Serial Numbers:
	44220	30001-50160

Subject: Conveyor Belt slippage and Roller Shaft breakage.

Continuing to adjust a tight conveyor belt to prevent slippage due to heavy wet sand or other demanding material handling conditions, may cause a belt to become over tightened. An over tightened belt may break the roller shaft welds, which will eventually result in no movement of the roller shell or conveyor belt.

To help control the tendency to over tighten the conveyor belt and improve the performance of the Topdresser in demanding material handling conditions (e.g. wet sand), Spring Tension Kit (95-0108) and Textured Drive Roller (92-4354) are available to upgrade machines listed in the serial range above.

Spring Tension Kit (95-0108) utilizes springs to preload the belt to eliminate accidental over tightening of a slipping conveyor belt. If a Spring Tension Kit is installed, Textured Drive Roller (92-4354) is required to provide additional traction between the roller and drive belt. Parts are available through your local Toro distributor.

NOTE:
As an alternative to ordering a new drive roller, the existing drive roller can be modified by painting the roller surface with **GLIDDEN® Texture Paint AS-150**. Other brands of texture paint may wear quickly or have poor adhesion capabilities. This product is not available from The TORO Company.

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