

Greensmaster® Flex 18 Accessories

Greensmaster Flex 18

No greens mower on the market delivers faster, truer greens than the remarkable Toro® Greensmaster® Flex 18. Its flexible cutting unit is mounted on a dual-axis suspension and flexible drive shaft to allow for superior ground following on even the most undulating greens.

To maximize your Greensmaster Flex 18, Toro offers a wide variety of attachments and accessories to deliver the highest quality of cut on varying course conditions and applications of use.



Greensmaster Flex 18 | 04019

- 3.7 hp (2.7 kW) engine
- Flexible suspension for superior ground following on even the most undulating greens.
- Choose between an 11-Blade and 14-Blade cutting unit
- Traction Unit Only • CARB Compliant

Standard Equipment



Narrow Wiehle Roller | 110-2304

- .200" (5mm) groove spacing, aluminum roller
- Low penetration into turf



EdgeMax™ Microcut Bedknife | 117-1530

- Height of cut range between 1/16" – 3/16" (2 – 5mm)

- Tool steel bedknife for extended wear

Standard on the 14-Blade Cutting Unit

Microcut Bedknife | 98-7261

- Height of cut range between 1/16" – 3/16" (2 – 5mm)

- Recommended for heights of cut below 1/8" (3mm)

Standard on the 11-Blade Cutting Unit

Cutting Units & Reel Options



14-Blade DPA Cutting Unit | 04207

- Designed for extremely fine greens mowing at the lowest heights of cut
- Includes narrow Wiehle roller
- Cutting Range 0.062" - 0.130" (1.6mm – 3.3mm)

11-Blade DPA Cutting Unit | 04206

- Designed for precise greens mowing at low heights of cut
- Includes narrow Wiehle roller
- Cutting Range 0.90" – 0.160" (2.3mm – 4.1mm)



14-Blade Reel | 115-8255

- Replacement reel designed for extremely fine greens mowing at the lowest heights of cut
- Ideal for heights of cut under .100" (3mm)

11-Blade Reel | 110-2310

- Eleven blade replacement reel is designed for precise greens mowing at low heights of cut

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Bedknife & Bedbar Options



Tournament Bedknife | 98-7260

- Height of cut range 1/8" – 1/2" (3 – 13mm)
- Recommended for heights of cut above 1/8" (3mm)
- Thicker blade for longer lasting bedknife life

Low Cut Bedknife | 110-2301

- Height of cut range 1/16" – 1" (2 – 25mm)

Extended Microcut Bedknife | 110-2300

- Height of cut range between 1/16" – 3/16" (2 – 5mm)
- Less aggressive cut by moving cutting point forward
- Recommended for use in combination with Aggressive Bedbar if scalping tendencies occur



Microcut Bedknife | 98-7261

- Height of cut range between 1/16" – 3/16" (2 – 5mm)
- Recommended for heights of cut below 1/8" (3mm)

EdgeMax™ Tournament Bedknife | 117-1532

- Tool steel insert for extended wear
- 18" (46 cm)

EdgeMax™ Microcut Bedknife | 117-1530

- Height of cut range between 1/16" – 3/16" (2 – 5mm)
- Tool steel bedknife for extended wear

High Height Of Cut Kit | 106-4699

- Extends cutting range .2" – .75" (5 – 19mm)



Aggressive Bedbar | 110-2281-03

- Cutting edge moves farther behind center line of reel
- Designed for firm greens where a more efficient, aggressive cut is needed for more aggressive cultivars.
- Not recommended for use in soft turf conditions or in periods of high stress

Note: May result in scalping of turf



Height of Cut Adjustment Bar | 94-9010

- Adjustment bar used to adjust cutting heights

Roller Options



Wide Wiehle Roller | 110-2305

- .92" (23mm) groove spacing, aluminum roller
- Most aggressive front roller option
- Recommended for use in off-greens applications on dense turf and high growth conditions to control growth



Front Full Roller | 110-2306

- Least penetration into turf
- Recommended for use in soft conditions and high stress periods to prevent thinning of turf and edge marking of cutting unit



Front Roller Extension Kit | 108-4333

- Roller extension wheels that attach on outside of front roller
- Used on soft turf or heavily undulated greens to prevent edge marking of cutting unit



Rear Roller Adjustment Kit | 114-4630

- Tool used to level rear roller

Rear Full Roller | 110-2303

- Standard rear roller
- 2.0" (50mm) diameter, Aluminum

Groomer Options



Flex Groomer Drive | 04224

- Drive system for grooming
- Requires 04225 or 04226



Groomer Reel 18" | 04225

- High-strength, carbide tipped groomer blades
- Reduces thatch and stands grass blades for a crisp, clean cut



Grooming Brush | 04226

- Spiral rotating brush used to condition grass before cutting

Note: Brush collects more clippings into basket than the Groomer reel, be careful of aggressiveness setting.



Groomer Quick-Up Kit | 107-8101

- Tool required to change groomer into up position



Groomer Blades | 110-2333

- Spring steel, D-Shaped

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Scraper Options



Narrow Wiehle Roller Scraper | 110-2350

- Clears rollers of dirt, grass and debris buildup that may impact height of cut settings

Wide Wiehle Roller Scraper | 110-2351

- Clears rollers of dirt, grass and debris buildup that may impact height of cut settings

Full Roller Scraper | 110-2352

- Clears rollers of dirt, grass and debris buildup that may impact height of cut settings

DPA Rear Roller Scraper | 112-9351

- Clears the rear roller of dirt, grass and debris buildup
- Full steel roller included



Narrow Wiehle Roller Scraper Brush | 110-2353

- Scraper brushes condition the surface of turf before cutting, while clearing rollers of dirt, grass and debris buildup that may impact height of cut settings

Wide Wiehle Roller Scraper Brush | 110-2354

- Scraper brushes condition the surface of turf before cutting, while clearing rollers of dirt, grass and debris buildup that may impact height of cut settings

Full Roller Scraper Brush | 110-2355

- Scraper brushes condition the surface of turf before cutting, while clearing rollers of dirt, grass and debris buildup that may impact height of cut settings



Narrow Wiehle Roller Scraper Comb | 110-2356

- Scraper combs condition the surface of turf before cutting, while clearing rollers of dirt, grass and debris buildup that may impact height of cut

Wide Wiehle Roller Scraper Comb | 110-2357

- Scraper combs condition the surface of turf before cutting, while clearing rollers of dirt, grass and debris buildup that may impact height of cut

Full Roller Scraper Comb | 110-2358

- Scraper combs condition the surface of turf before cutting, while clearing rollers of dirt, grass and debris buildup that may impact height of cut

Traction Unit Accessories



Light Kit | 04061

- Allows operator to mow in low light conditions



Push Broom Brush | 04119

- Conditions grass before cutting
- Primarily used on Bermuda grass and other warm season grasses to stand and straighten grass blades for crisp, clean cut

Hour Meter Kit | 105-5350

- Records hours of engine use
- Standard on 2009 models

Spark Arrestor Kit | 117-1441

- Prevents sparks from emitting from the engine



Wheel Kit | 04123

- Used to transport walk greens mowers



Operator Presence Bail Kit | 112-9282

- Safety feature that kills engine if operator releases handle

Additional Turf Equipment



Turf Evaluator | 04399

- Mirror device used to assess the conditions of the turf