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Form No. 3401-534 Rev A

Parts Catalog

Cab Kit

Groundsmaster® 360 Multi-Purpose Machine

Model No. 31220



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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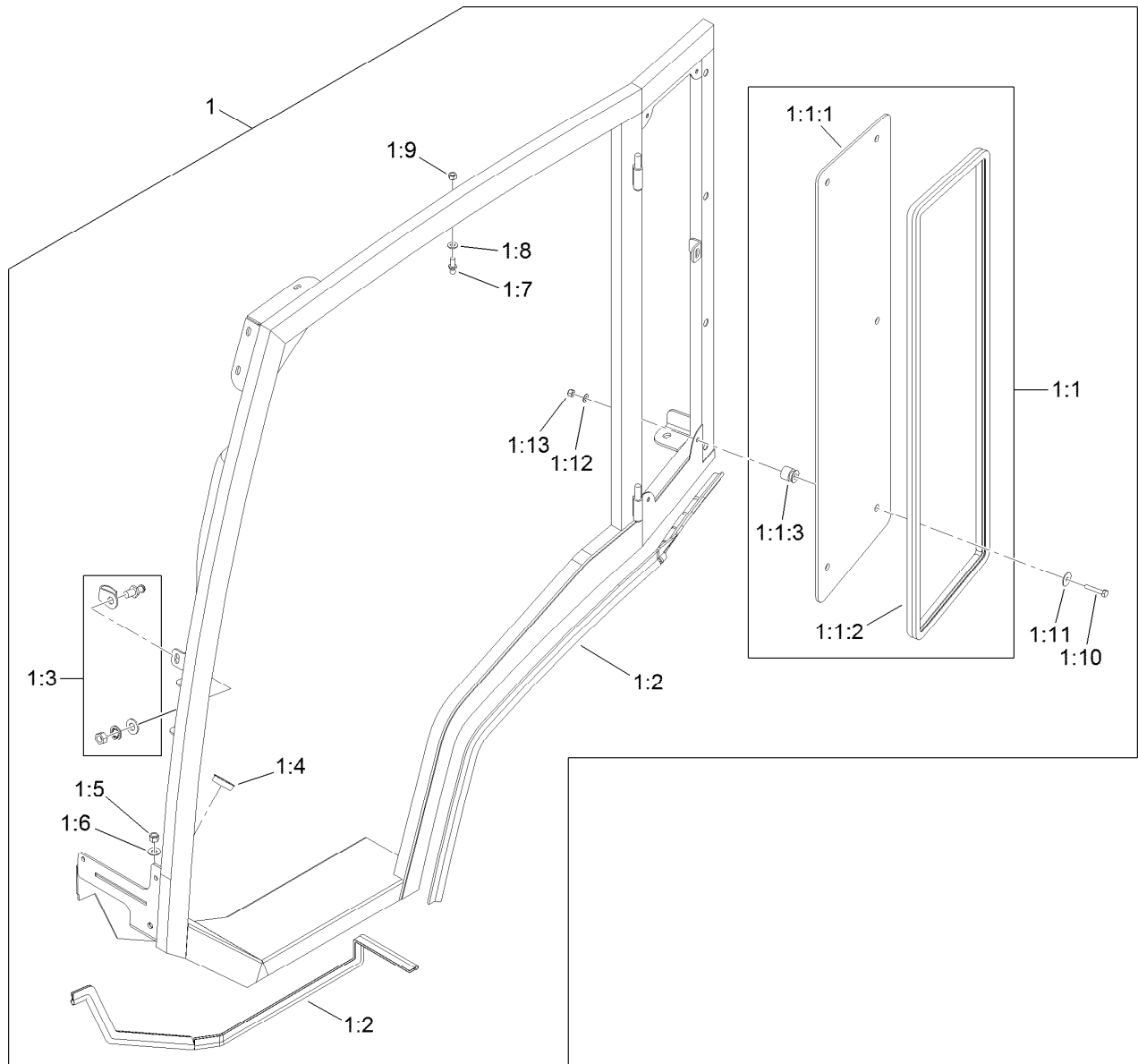
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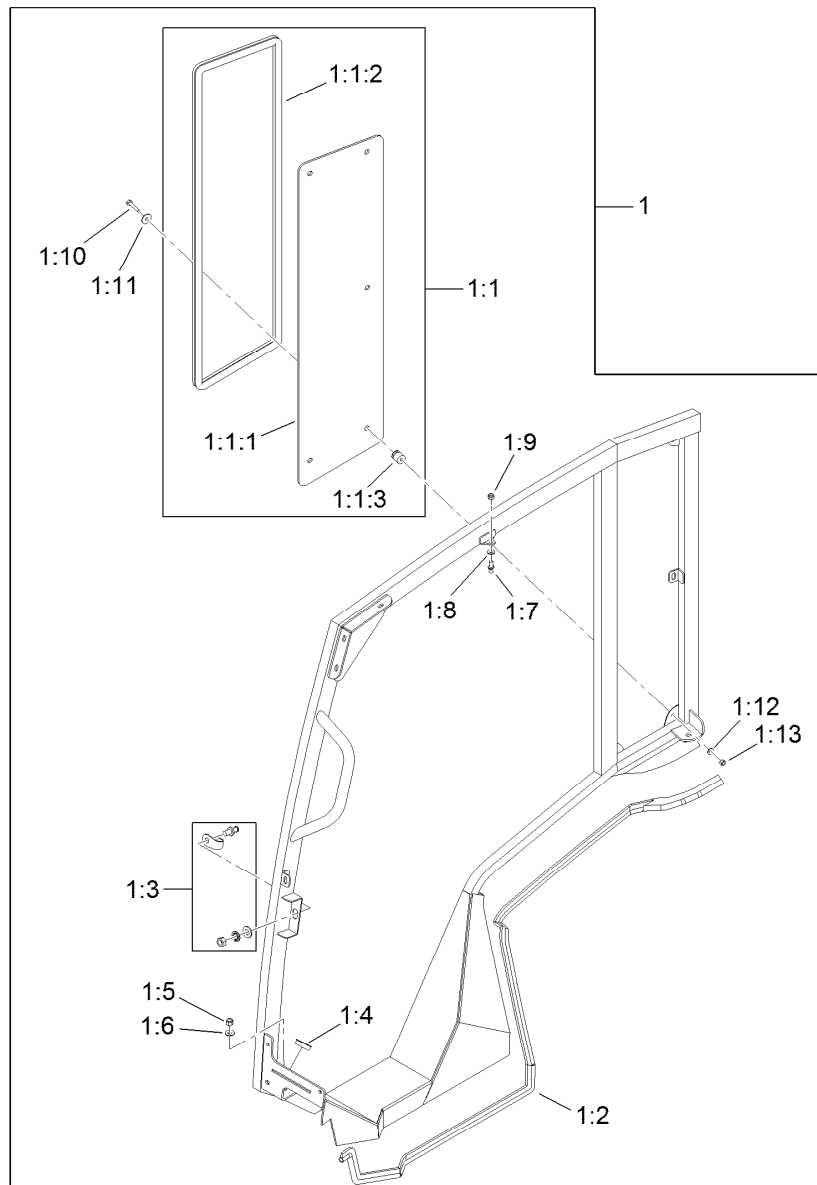


Cab Left Frame Assembly No. 121-8959

Ref.	Part Number	Qty.	Description
1	121-8959	1	Left Side Frame ASM
1:1	121-8960	1	Left Side Window ASM
1:1:1		1	Window ●
1:1:2	121-8983	1	Rubber-Bulb, 3/4 Inch
1:1:3		5	Grommet-Window ●
1:2	121-8984	1	Rubber-Bulb, 5/8 Inch
1:3	121-8961	1	Striker Pin Kit
1:4		1	Plug-Hole, 1-1/2 Inch ●
1:5	3296-39	1	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
1:6	3256-24	1	Washer-Flat
1:7	121-8956	1	Stud-Ball, 10Mm
1:8	3256-23	1	Washer-Flat
1:9	3296-29	1	Nut-Lock, NI
1:10	321-51	5	Screw-HH
1:11	121-2440	5	Washer-Fender (Bag Of 20)
1:12	3256-22	5	Washer-Flat
1:13	3296-42	5	Nut-Lock, NI

● Not serviced separately

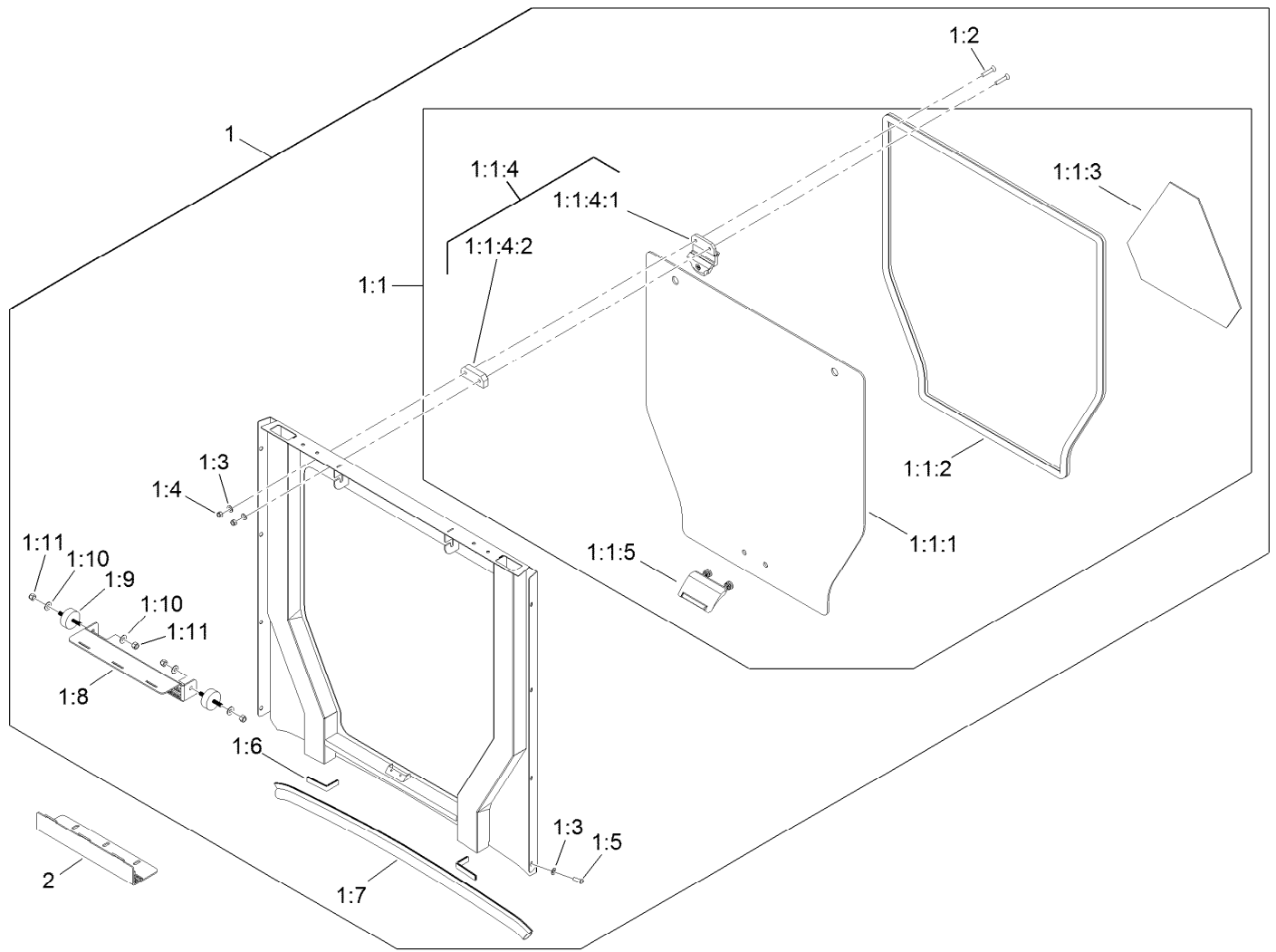


Cab Right Frame Assembly No. 121-8962

Ref.	Part Number	Qty.	Description
1	121-8962	1	Right Side Frame ASM
1:1	121-8963	1	Right Side Window ASM
1:1:1		1	Window ●
1:1:2	121-8983	1	Rubber-Bulb, 3/4 Inch
1:1:3		5	Grommet-Window ●
1:2	121-8984	1	Rubber-Bulb, 5/8 Inch
1:3	121-8961	1	Striker Pin Kit
1:4		1	Plug-Hole, 1-1/2 Inch ●
1:5	3296-39	1	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
1:6	3256-24	1	Washer-Flat
1:7	121-8956	1	Stud-Ball, 10Mm
1:8	3256-23	1	Washer-Flat
1:9	3296-29	1	Nut-Lock, NI
1:10	321-51	5	Screw-HH
1:11	121-2440	5	Washer-Fender (Bag Of 20)
1:12	3256-22	5	Washer-Flat
1:13	3296-42	5	Nut-Lock, NI

● Not serviced separately



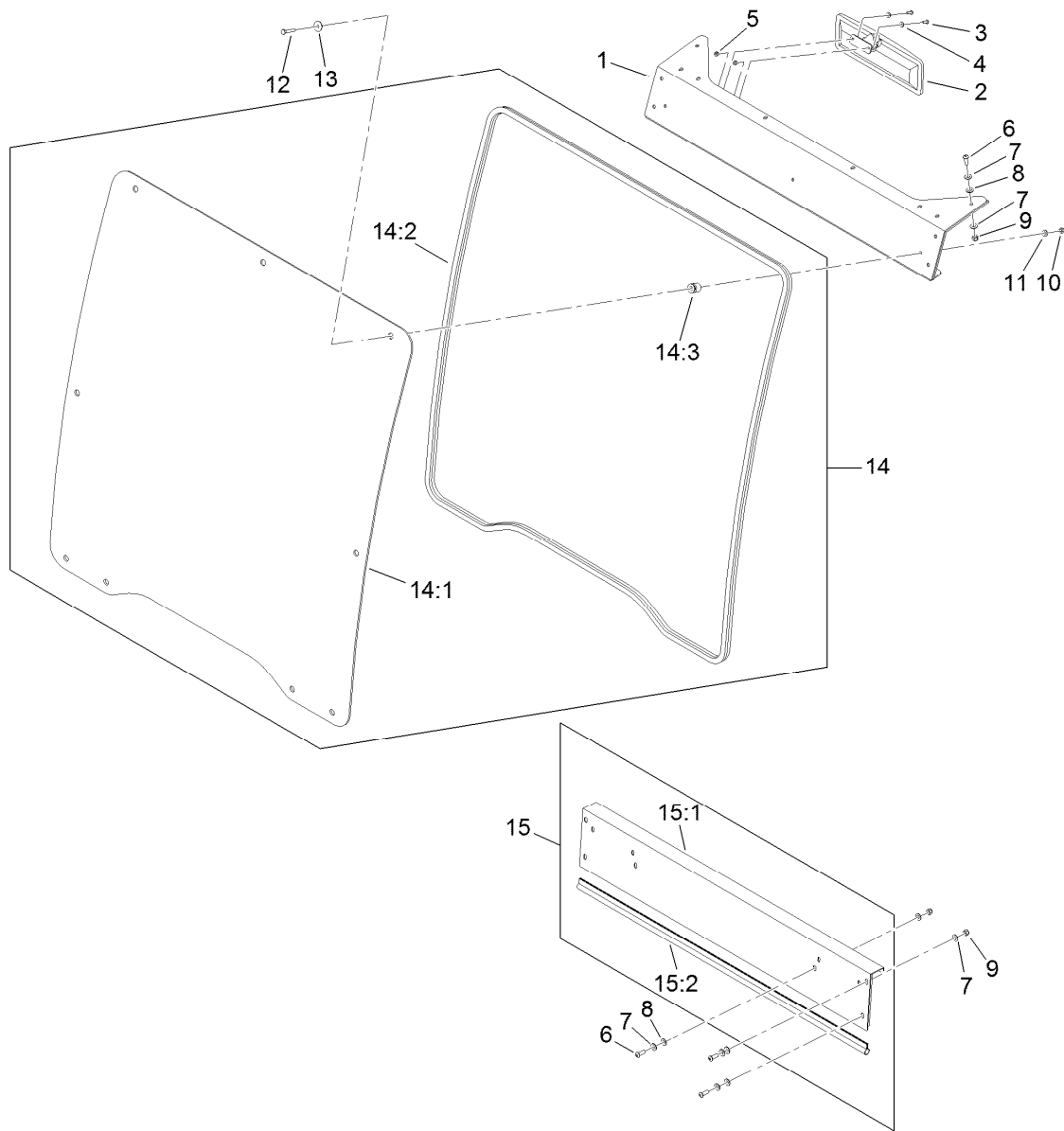
Cab Rear Panel and Window Assembly No. 121-8942

Ref.	Part Number	Qty.	Description
1	121-8942	1	Rear Panel ASM
1:1	121-8943	1	Rear Window ASM
1:1:1		1	Window ■
1:1:2	121-8983	1	Rubber-Bulb, 3/4 Inch
1:1:3	120-0250	1	Decal-Warning
1:1:4	121-8977	1	Windshield Hinge Kit
1:1:4:1		1	Hinge-Window ■
1:1:4:2		1	Block-Spacer, Hinge ■
1:1:4:3		1	Bushing-Hinge ● ■
1:1:5	121-8976	2	Latch-Window
1:2	121-2441	4	Screw-FH (Bag Of 10)

Ref.	Part Number	Qty.	Description
1:3	3256-23	12	Washer-Flat
1:4	3296-29	4	Nut-Lock, NI
1:5	121-2442	8	Screw-Button Head (Bag Of 20)
1:6	133-4714	1	Rubber-Bulb
1:7	121-8981	1	Rubber-Bulb, 1 Inch
1:8	121-8945	1	Mount-ROPS, Upper
1:9	121-8944	2	Mount-Vibration
1:10	3256-24	4	Washer-Flat
1:11	3296-39	4	Nut-Lock, NI
2	121-8972	1	Upper ROPS Tab ASM

● Not illustrated

■ Not serviced separately

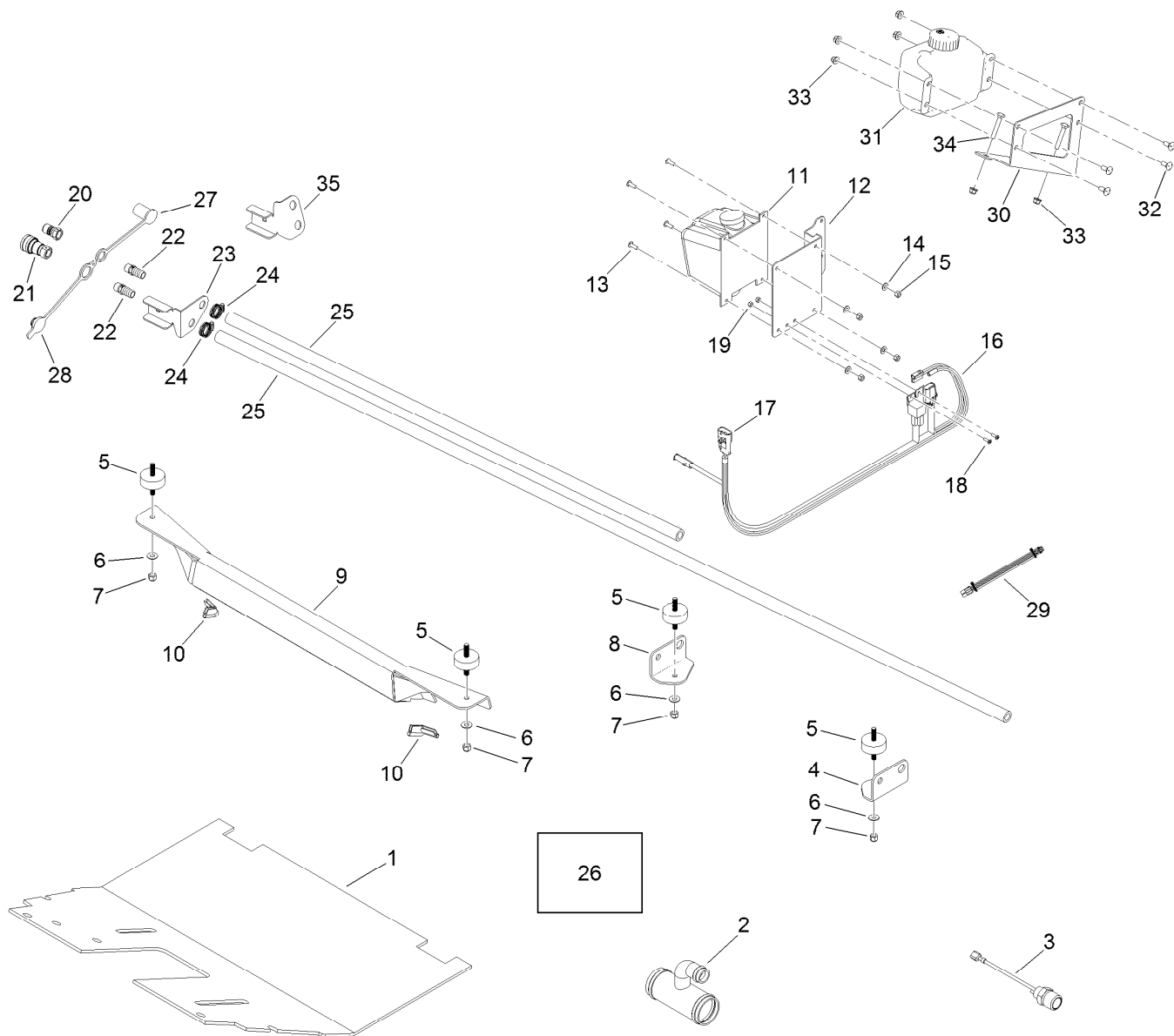


Cab Windshield Assembly

Ref.	Part Number	Qty.	Description
1	121-8940	1	Support-Windshield
2	121-8978	1	Mirror-View, Rear
3	360-0137	2	Screw-PRH
4	3256-77	2	Washer-Flat
5	3296-27	2	Nut-Lock, NI
6	121-2442	12	Screw-Button Head (Bag Of 20)
7	3256-23	22	Washer-Flat
8	93-6079	12	Spacer-Nylon
9	3296-29	10	Nut-Lock, NI
10	3296-42	9	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
11	3256-22	9	Washer-Flat
12	321-51	9	Screw-HH
13	121-2440	9	Washer-Fender (Bag Of 20)
14	121-8939	1	Windshield ASM
14:1		1	Windshield ●
14:2	121-8983	1	Rubber-Bulb, 3/4 Inch
14:3		9	Grommet ●
15	121-8941	1	Cowl ASM
15:1		1	Cowl ●
15:2	121-8984	1	Rubber-Bulb, 5/8 Inch

● Not serviced separately

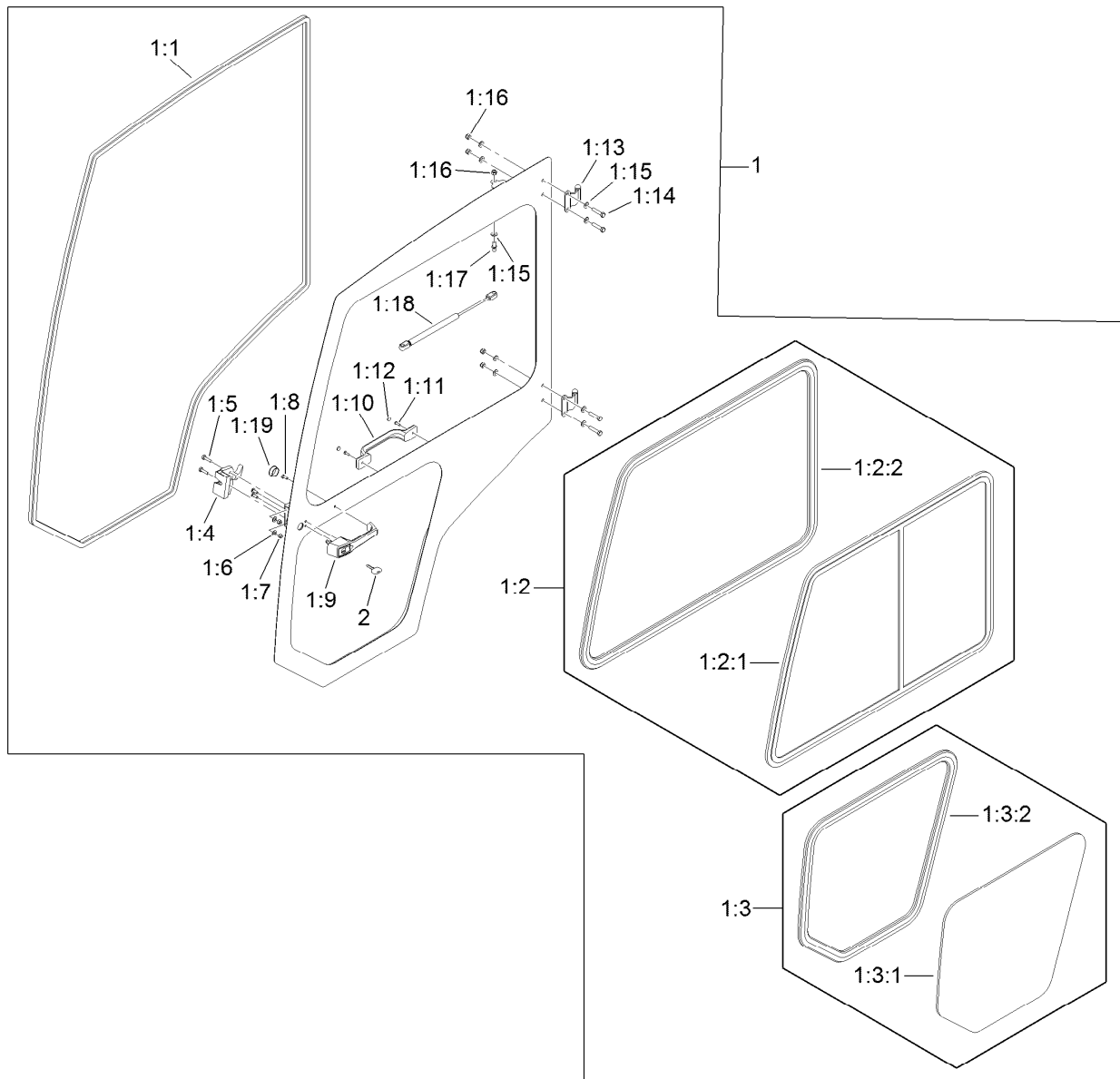


Miscellaneous Cab Interior Component Assembly

Ref.	Part Number	Qty.	Description
1	121-8965	1	Floormat
2	121-8964	1	Fitting-Tee
3	112-6347	1	Switch-Temp, Dual
4	121-8974	1	Mount-Rear ROPS, Right
5	121-8944	4	Mount-Vibration
6	3256-24	4	Washer-Flat
7	3296-39	4	Nut-Lock, NI
8	121-8973	1	Mount-Rear ROPS, Left
9	121-8971	1	Mount-Front
10	121-8984	1	Rubber-Bulb, 5/8 Inch
11	121-8967	1	Pump-Washer
12	121-8968	1	Plate-Mount, Washer
13	9114604	4	Screw-Head, Truss
14	3256-22	4	Washer-Flat
15	3296-42	4	Nut-Lock, NI
16	121-8938	1	Hose-Washer
17	121-8969	1	Harness-Wire, Vehicle Side
18	121-2444	2	Screw-PPH (Bag Of 10)

Ref.	Part Number	Qty.	Description
19	3296-27	2	Nut-Lock, NI
20	121-8919	1	Coupler-Quick, Male
21	121-8918	1	Coupler-Quick, Female
22	117-9410	2	Fitting-Straight
23	121-8970	1	Mount-Hose, Heater
24	2412-129	2	Clamp-Hose
25	967107	1	Hose-Heater, 5/8 Inch
26	121-8975	1	Hardware Kit ●
27	105-7963	1	Cap-Dust
28	105-7962	1	Plug-Dust
29	122-0814	1	Harness-Wire
30	127-9856-03	1	Bracket-Bottle, Washer Fluid
31	125-5257	1	Tank-Fluid, Washer
32	3230-23	4	Screw-CARR
33	104-8300	6	Nut-Flange, NI
34	126-0699	2	Screw-Carraige
35	132-6590	1	Bracket-Disconnect, Quick

● Not illustrated

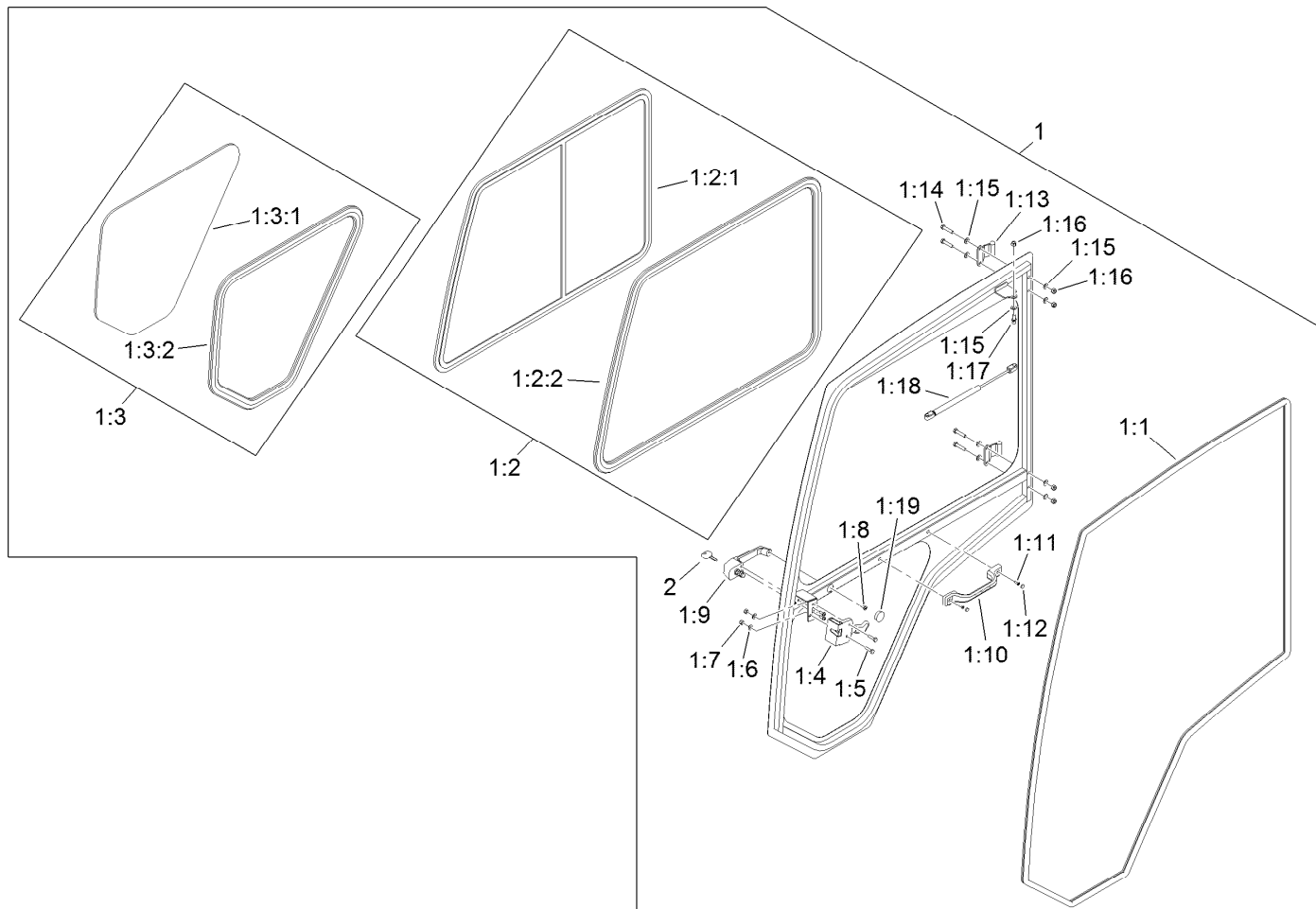


Left Hand Cab Door Assembly

Ref.	Part Number	Qty.	Description
1	121-8946	1	Left Door ASM
1:1	121-8985	1	Rubber-Bulb, 3/4 Inch
1:2	121-8948	1	Left Door Sliding Window ASM
1:2:1		1	Window-Sliding ●
1:2:2	121-8980	1	Rubber-Mount, Window
1:3	121-8949	1	Left Door Lower Window ASM
1:3:1		1	Window-Lower ●
1:3:2	121-8980	1	Rubber-Mount, Window
1:4	121-8955	1	Latch-Handle, LH
1:5	321-6	2	Screw-HH
1:6	3256-22	2	Washer-Flat
1:7	3296-42	2	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
1:8	121-2443	3	Screw-PPH (Bag Of 10)
1:9	121-8950	1	Handle-Outside
1:10	121-8957	1	Handle-Grab
1:11	121-2444	2	Screw-PPH (Bag Of 10)
1:12		2	Plug-Handle, Grab ●
1:13	121-8947	2	Door Hinge ASM
1:14	121-5394	4	Bolt-Hex Head
1:15	3256-23	9	Washer-Flat
1:16	3296-29	5	Nut-Lock, NI
1:17	121-8956	10	Stud-Ball, 10Mm
1:18	121-8958	2	Shock-Gas, Quick Release
1:19	121-8979	1	Plug-Dome
2	121-5379	1	Keys-Cab

● Not serviced separately

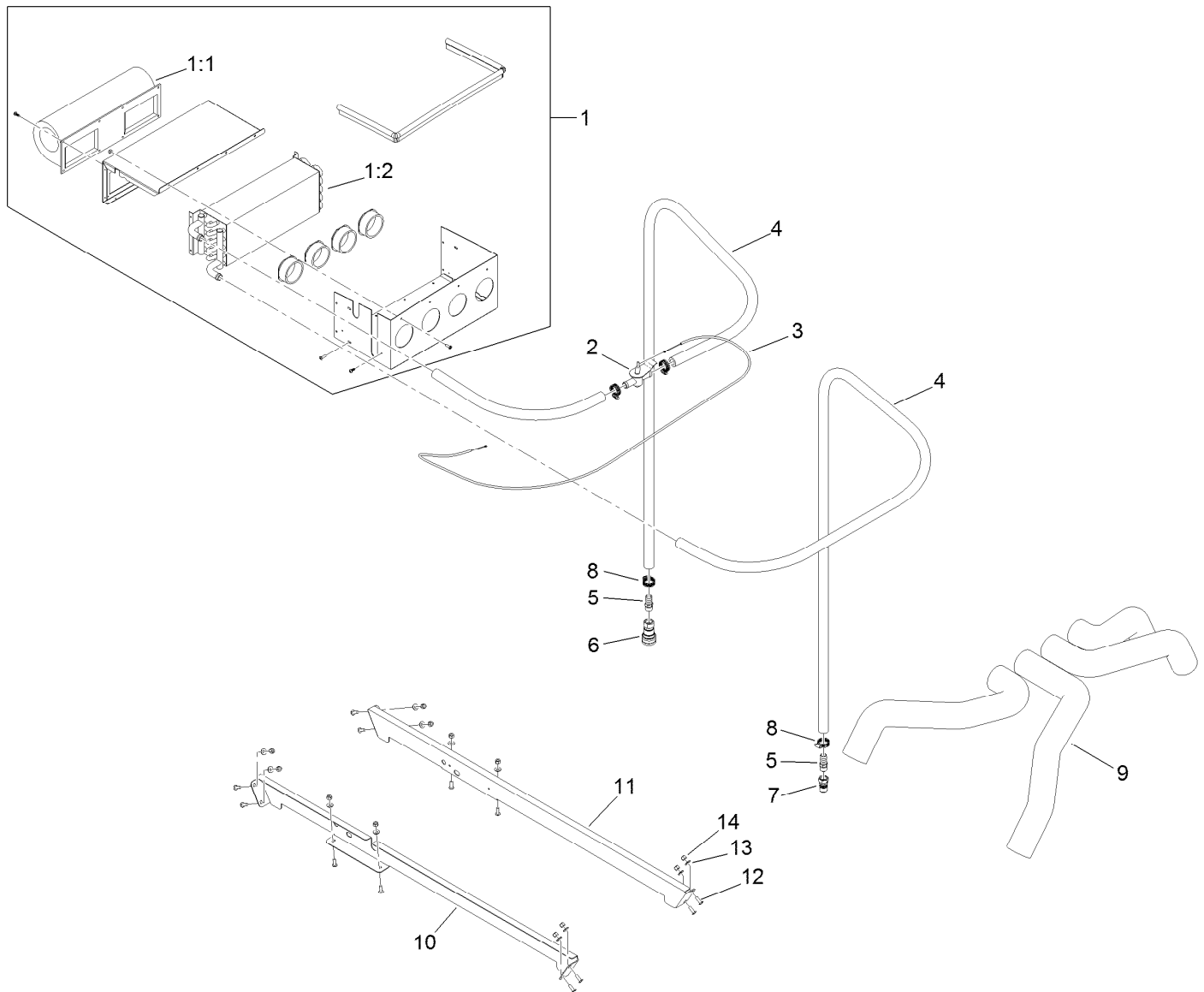


Right Hand Cab Door Assembly

Ref.	Part Number	Qty.	Description
1	121-8951	1	Right Door ASM
1:1	121-8985	1	Rubber-Bulb, 3/4 Inch
1:2	121-8953	1	Right Door Sliding Window ASM
1:2:1		1	Window-Sliding ●
1:2:2	121-8980	1	Rubber-Mount, Window
1:3	121-8954	1	Right Door Lower Window ASM
1:3:1		1	Window-Lower ●
1:3:2	121-8980	1	Rubber-Mount, Window
1:4	121-5392	1	Latch-Handle, RH
1:5	321-6	2	Screw-HH
1:6	3256-22	2	Washer-Flat
1:7	3296-42	2	Nut-Lock, NI

Ref.	Part Number	Qty.	Description
1:8	121-2443	3	Screw-PPH (Bag Of 10)
1:9	121-8950	2	Handle-Outside
1:10	121-8957	2	Handle-Grab
1:11	121-2444	2	Screw-PPH (Bag Of 10)
1:12		2	Plug-Handle, Grab ●
1:13	121-8952	2	Door Hinge ASM
1:14	121-5394	4	Bolt-Hex Head
1:15	3256-23	9	Washer-Flat
1:16	3296-29	5	Nut-Lock, NI
1:17	121-8956	1	Stud-Ball, 10Mm
1:18	121-8958	2	Shock-Gas, Quick Release
1:19	121-8979	1	Plug-Dome
2	121-5379	1	Keys-Cab

● Not serviced separately

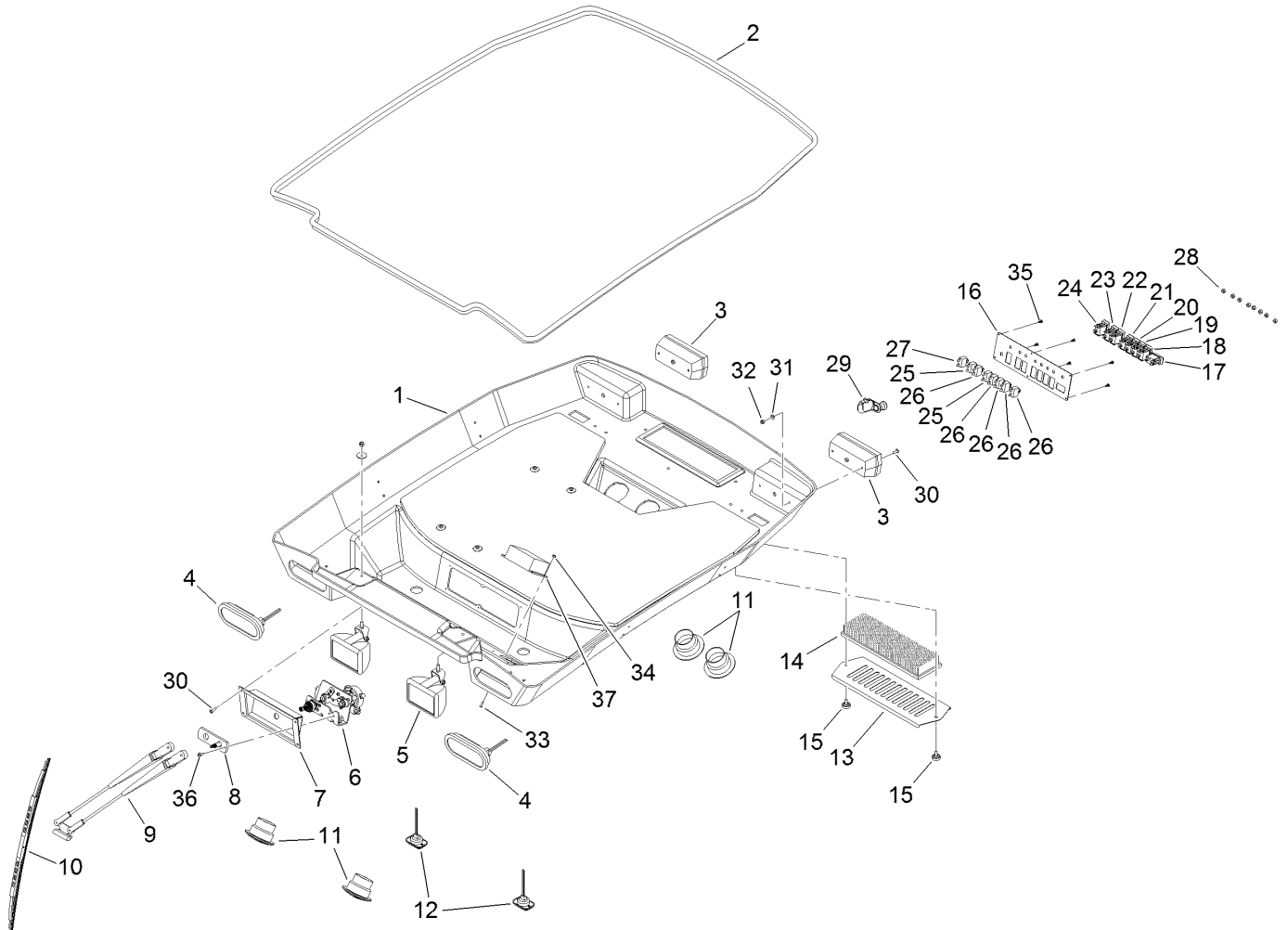


Cab Heater/Blower Component Assembly

Ref.	Part Number	Qty.	Description
1	121-8933	1	Heater Box ASM
1:1	121-8937	1	Blower-12 Volt
1:2	121-8936	1	Core-Heater
2	121-8915	1	Valve-Heater, Cable Control
3	121-8917	1	Cable-Control, Heater Valve
4	967107	30	Hose-Heater, 5/8 Inch
5	117-9410	2	Fitting-Straight
6	121-8918	1	Coupler-Quick, Female
7	121-8919	1	Coupler-Quick, Male

Ref.	Part Number	Qty.	Description
8	2412-129	6	Clamp-Hose
9	121-8929	1	Hose-Vent
10	121-8935	1	Bracket-Heater Mount, Front
11	121-8934	1	Bracket-Heater Mount, Rear
12	9114604	12	Screw-Head, Truss
13	3256-23	12	Washer-Flat
14	3296-42	12	Nut-Lock, NI

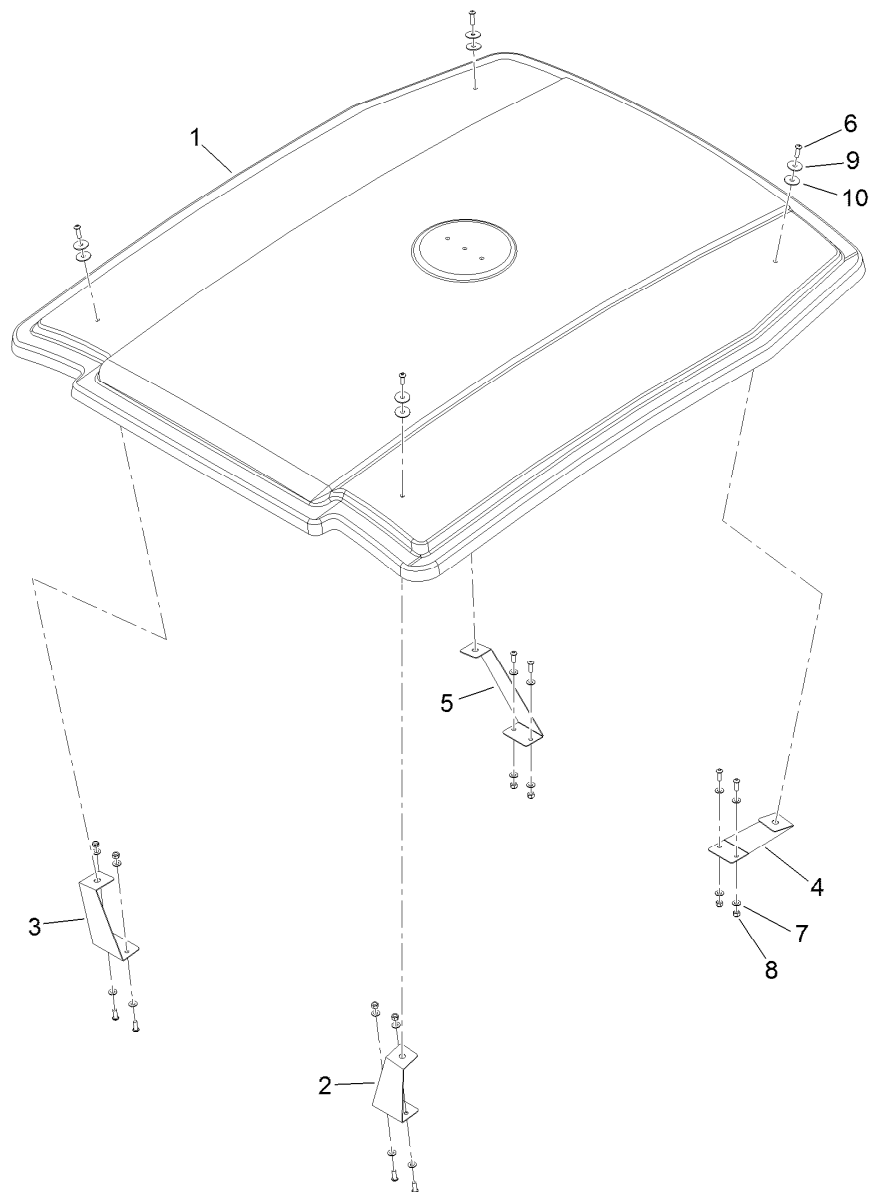
Cab Control Console Assembly



Cab Control Console Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-8906	1	Console	21	121-5381	1	Switch-Light,Dome
2	121-8982	1	Rubber-Bulb, 1 Inch	22	121-5386	1	Switch-Wiper
3	115-5525	2	Light-Warning, Rear	23	121-5387	1	Switch-Washer
4	121-8926	2	Front Flasher ASM	24	121-5385	1	Switch-Blower
5	121-8914	2	Light-Work	25	121-5388	2	Breaker-Circuit, 5 Amp
6	121-8921	1	Motor-Wiper	26	121-5389	5	Breaker-Circuit, 10 Amp
7	121-8932	1	Holder-Wiper	27	121-5390	1	Breaker-Circuit, 15 Amp
8	121-8924	1	Pivot-Slave	28	121-5391	8	Nut-Breaker, Circuit
9	121-8922	1	Wiper Arm ASM	29	121-8916	1	Controller-Valve, Heater
10	121-8923	1	Blade-Wiper	30	9114604	8	Screw-Head, Truss
11	121-8928	4	Louver-4 Inch	31	3256-23	8	Washer-Flat
12	121-8927	2	Light-Dome	32	3296-42	8	Nut-Lock, NI
13	121-8930	1	Grill-Intake, Air	33	121-2444	4	Screw-PPH (Bag Of 10)
14	121-3892	1	Filter-Air, Cab Exterior	34	3296-27	4	Nut-Lock, NI
15	121-2446	2	Screw-Thumb (Bag Of 10)	35	3250-25	6	Screw-PPH
16	121-8931	1	Panel-Switch	36	60-2170	1	Screw
17	121-8909	1	Switch-Directional	37	105-4515	1	Flasher-Rate, Dual
18	121-5384	1	Switch-Light, Hazard	38	121-8913	1	Harness-Wire, Cab ●
19	121-5383	1	Switch-Light, Work	39	121-8925	1	Headliner ●
20	121-5382	1	Switch-Light, Tail/Strobe				

● Not illustrated



Cab Roof Component Assembly

Ref.	Part Number	Qty.	Description
1	121-8900	1	Roof
2	121-8901	1	Mount-Roof, Left Rear
3	121-8902	1	Mount-Roof, Right Rear
4	121-8903	1	Mount-Roof, Left Front
5	121-8904	1	Mount-Roof, Right Front
6	121-2442	10	Screw-Button Head (Bag Of 20)
7	3256-23	16	Washer-Flat
8	3296-29	8	Nut-Lock, NI
9	108-3743	4	Washer
10	121-2445	4	Washer-Fender (Bag Of 10)

Notes:



Count on it.