



Form No. 3402-290 Rev A

Count on it.

Parts Catalog

Collection System

**Groundsmaster® 360 4-Wheel Drive
Multi-Purpose Machine**

Model No. 30801



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

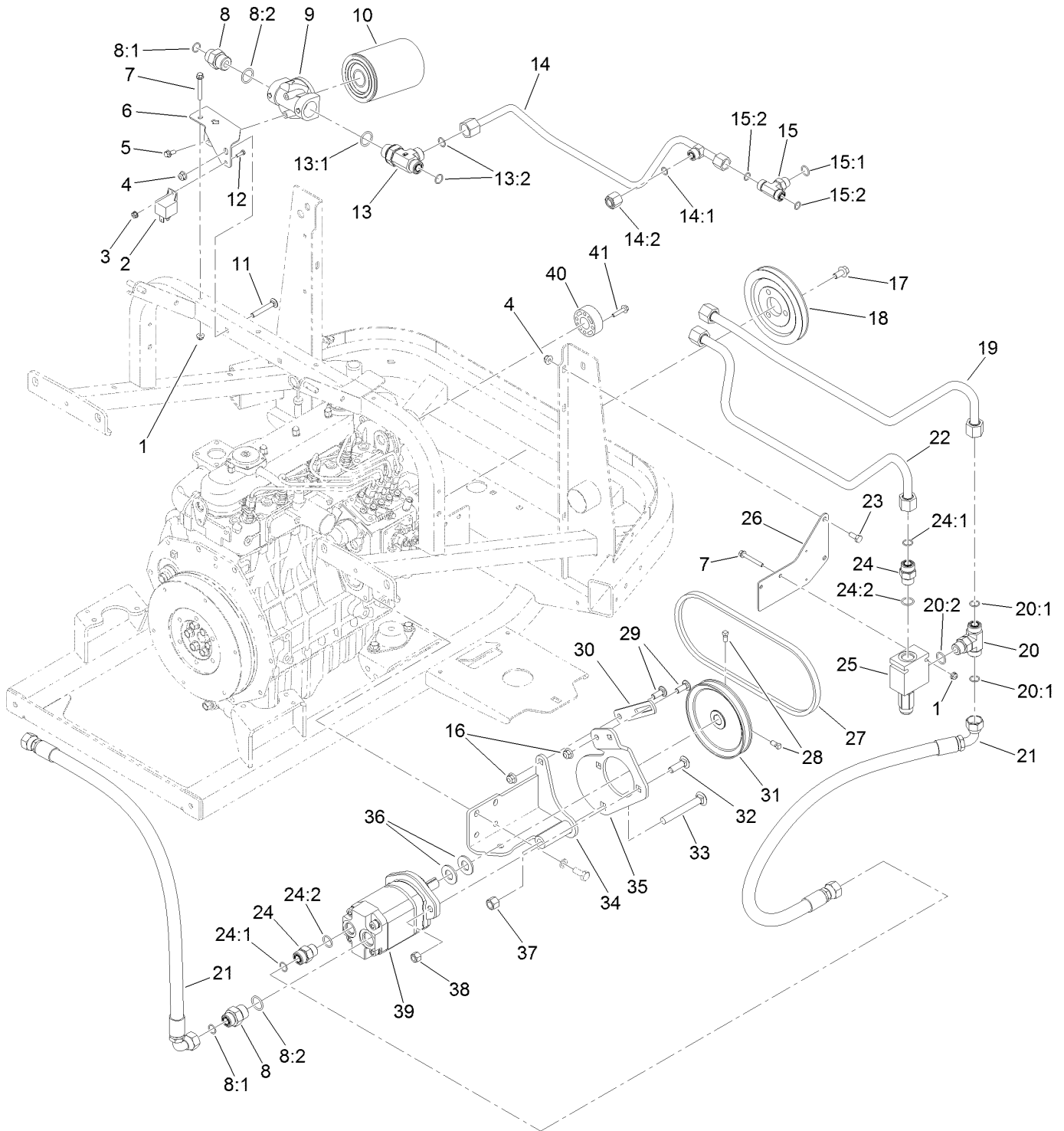
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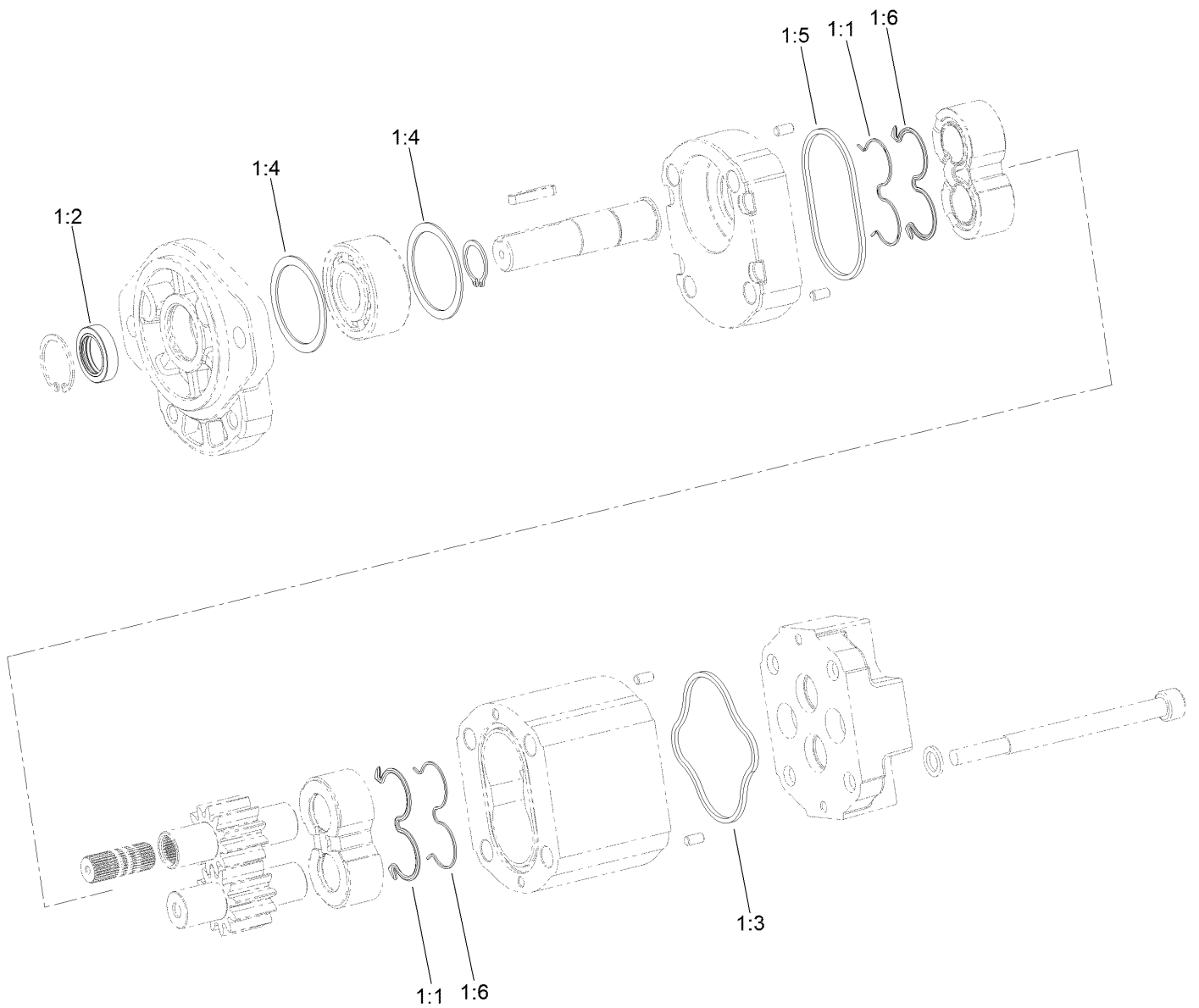
Collection Pump Assembly



Collection Pump Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-7201	3	Nut-Flange, NI	19	130-8778	1	HYD Tube ASM
2	99-7435	1	Relay-Power	20	340-93	1	Tee-Adapter
3	3290-148	1	Nut-HF	20:1	237-65	2	O-Ring
4	104-8300	2	Nut-Flange, NI	20:2	237-80	1	O-Ring
5	3234-33	2	Screw-HHF	21	130-8770	2	HYD Hose ASM
6	131-6098	1	Bracket-Filter	22	133-4711	1	Tube ASM-HYD
6	131-6099	1	Bracket-Filter	23	322-3	1	Screw-HH
7	3234-34	3	Screw-HHF	24	340-7	2	Adapter
8	340-8	2	Adapter	24:1	237-65	1	O-Ring
8:1	237-65	1	O-Ring	24:2	237-80	1	O-Ring
8:2	237-81	1	O-Ring	25	131-6077	1	HYD Manifold ASM
9	92-5821	1	Head-Filter	26	133-4710	1	Bracket-Block
10	107-9531	1	Filter-Oil, HYD	27	117-3399	1	Belt-V
11	3230-7	1	Bolt-CARR	28	1-803022	2	Screw-Set
12	3290-134	1	Screw	29	3231-22	2	Screw-CARR
13	130-8777	1	Fitting-HYD	30	130-8793	1	Arm-Tensioner
13:1	237-81	1	O-Ring	31	130-8646-03	1	Pulley-V
13:2	237-65	2	O-Ring	32	3232-3	2	Bolt-CARR
14	131-6100	1	HYD Tube ASM	33	AU411-864	1	Bolt-CARR
14:1	237-30	1	O-Ring	34	130-8788-03	1	Mount-Pump
14:2	340-152	1	Cap-HYD	35	130-8792	1	Plate-Pump
15	340-157	1	Fitting-HYD, Tee	36	106-0776	2	Washer-Pinion
15:1	237-79	1	O-Ring	37	3296-23	1	Nut-Lock, NI
15:2	237-30	2	O-Ring	38	3296-48	2	Nut-Lock, NI
16	104-8301	2	Nut-Flange, NI	39	115-0378	1	Pump-Gear
17	130-8794	1	Pulley	40	109-2675	1	Spacer, Fan
18	120-4839	3	Screw-HHF	41	33103-030	4	Screw-HHF

Hydraulic Gear Pump Assembly No. 115-0378



1 = Items Included in Seal Repair Kit

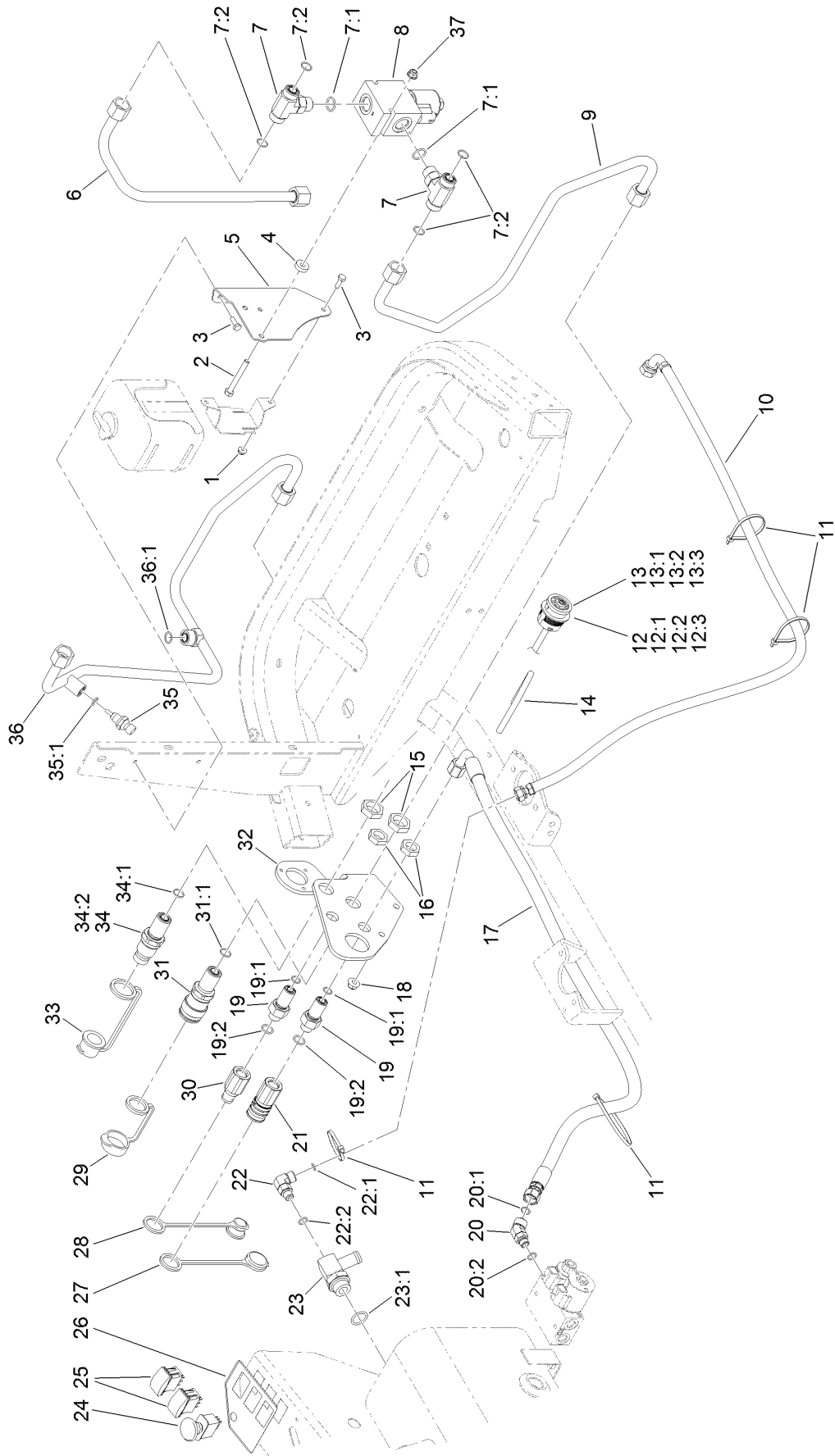
Hydraulic Gear Pump Assembly No. 115-0378 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-4709	1	Seal Kit
1:1		2	Antiextrusion ●
1:2		1	Shaft Seal ●
1:3		1	Square Section Seal ●

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:4		2	Bearing Seal ●
1:5		1	Standard Seal ●
1:6		2	Seal ●

● Not serviced separately

Collection System Assembly



Collection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-7201	2	Nut-Flange, NI	20	340-96	1	Adapter
2	322-13	2	Screw-HH	20:1	237-30	1	O-Ring
3	321-4	4	Screw-HH	20:2	237-42	1	O-Ring
4	26-4840	2	Spacer-Pin, Mounting	21	131-6058	1	Fitting-Quick Coupling
5	130-8783	1	Bracket-Block	22	340-77	1	Fitting-HYD, 90 DEG
6	130-8781	1	HYD Tube ASM	22:1	237-22	1	O-Ring
7	340-93	2	Tee-Adapter	22:2	237-42	1	O-Ring
7:1	237-65	2	O-Ring	23	70-2620	1	Fitting-HYD, 90 DEG
7:2	237-80	1	O-Ring	23:1	237-81	1	O-Ring
8	130-8611	1	HYD Manifold ASM	24	95-4108	1	Switch-PTO
9	130-8785	1	HYD Tube ASM	25	100-1535	2	Switch
10	130-8787	1	HYD Hose ASM	26	130-8617	1	Decal-Collection
11	3290-379	4	Tie-Cable	27	131-6070	1	Cap-Dust, Coupler
12	122-0354	1	Harness-Wire	28	131-6069	1	Cap-Dust, Nipple
12:1	109103	1	Fuse-Blade, 30 Amp	29	100-8816	1	Cap-Dust, Coupler
12:2	114241	3	Fuse-Blade, 7.5 Amp	30	131-6057	1	Fitting-Quick Coupling
12:3	94-6710	1	Fuse-2 Amp	31	105-8394	1	Bulkhead Coupler ASM
13	122-0356	1	Harness-Wire	31:1	237-65	1	O-Ring
13:1	32180-143	1	Washer-Lock	32	127-6542-03	1	Plate-Bulkhead
13:2	32180-135	1	Nut-Connector	33	100-8815	1	Cap-Dust, Nipple
13:3	32180-157	1	Cover-Connector, Hdp20	34	105-8395	1	Bulkhead Nipple ASM
14	119-6727	1	U-Bolt	34:1	237-65	1	O-Ring
15	340-74	2	Nut-Lock, Bulkhead	34:2	100-6120	1	Seal Kit ●
16	340-127	2	Nut-Bulkhead	35	110-8829	1	Sender-Temperature
17	133-4729	1	HYD Hose ASM	35:1	237-42	1	O-Ring
18	104-8301	2	Nut-Flange, NI	36	131-6101	1	HYD Tube ASM
19	98-9907	2	Union-Bulkhead	36:1	237-65	1	O-Ring
19:1	237-30	1	O-Ring	37	104-8300	2	Nut-Flange, NI
19:2	237-79	1	O-Ring				

● Not illustrated

Notes:

Notes:



Count on it.