



Form No. 3403-234 Rev A

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Parts Catalog

Quad Track Kit RT1200 Trencher

Model No. 25429

Model No. 25429E



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Front Right and Rear Left Track Assembly 4

Front Right and Rear Left Attachment Assembly No. 136-3970 5

Front Right and Rear Left Attachment Bracket Assembly No. 136-3969 7

Front Left and Rear Right Track Assembly 8

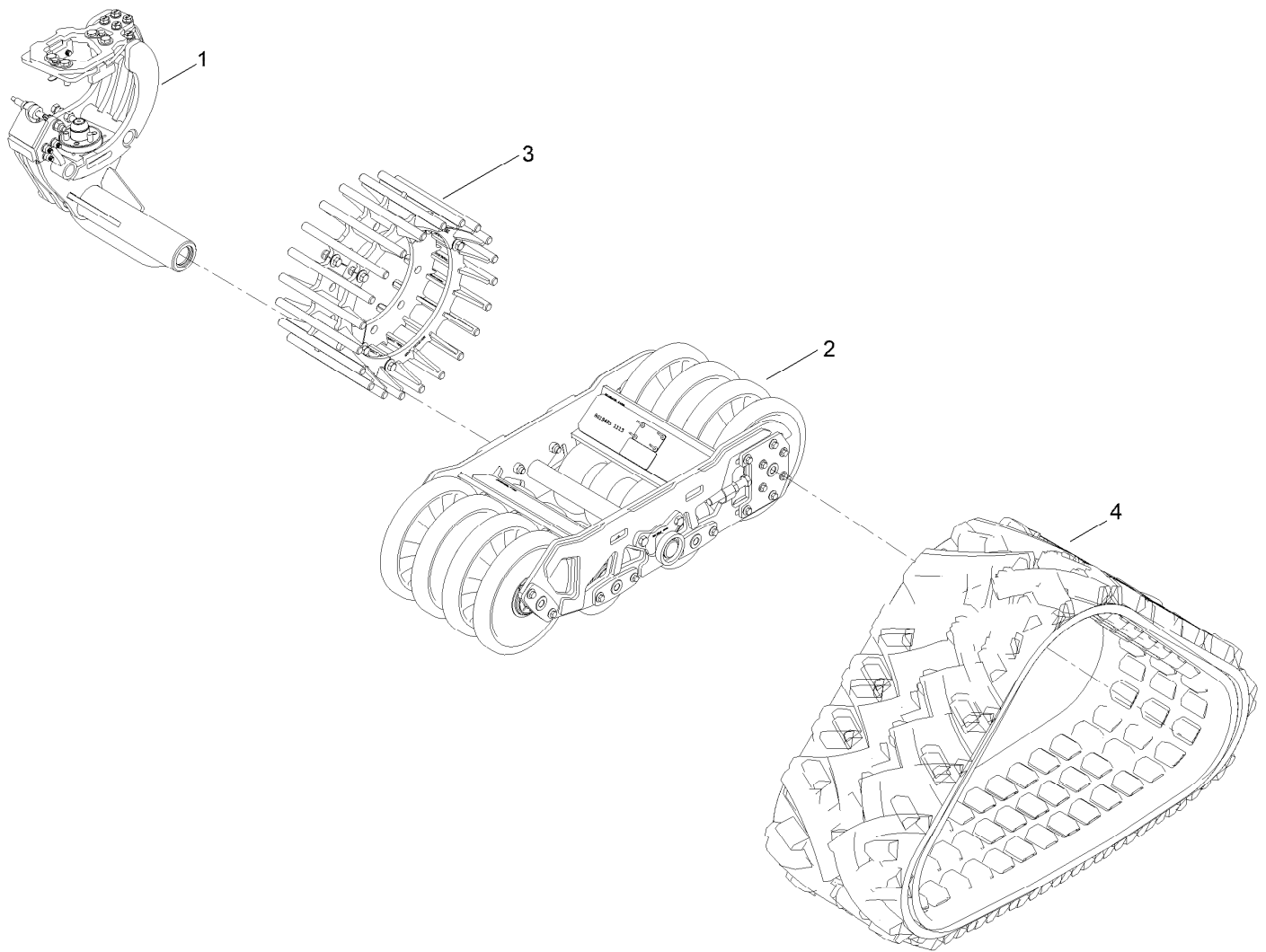
Front Left and Rear Right Attachment Assembly No. 133-5074 9

Front Left and Rear Right Attachment Bracket Assembly No. 133-5072 11

Chassis Assembly 12

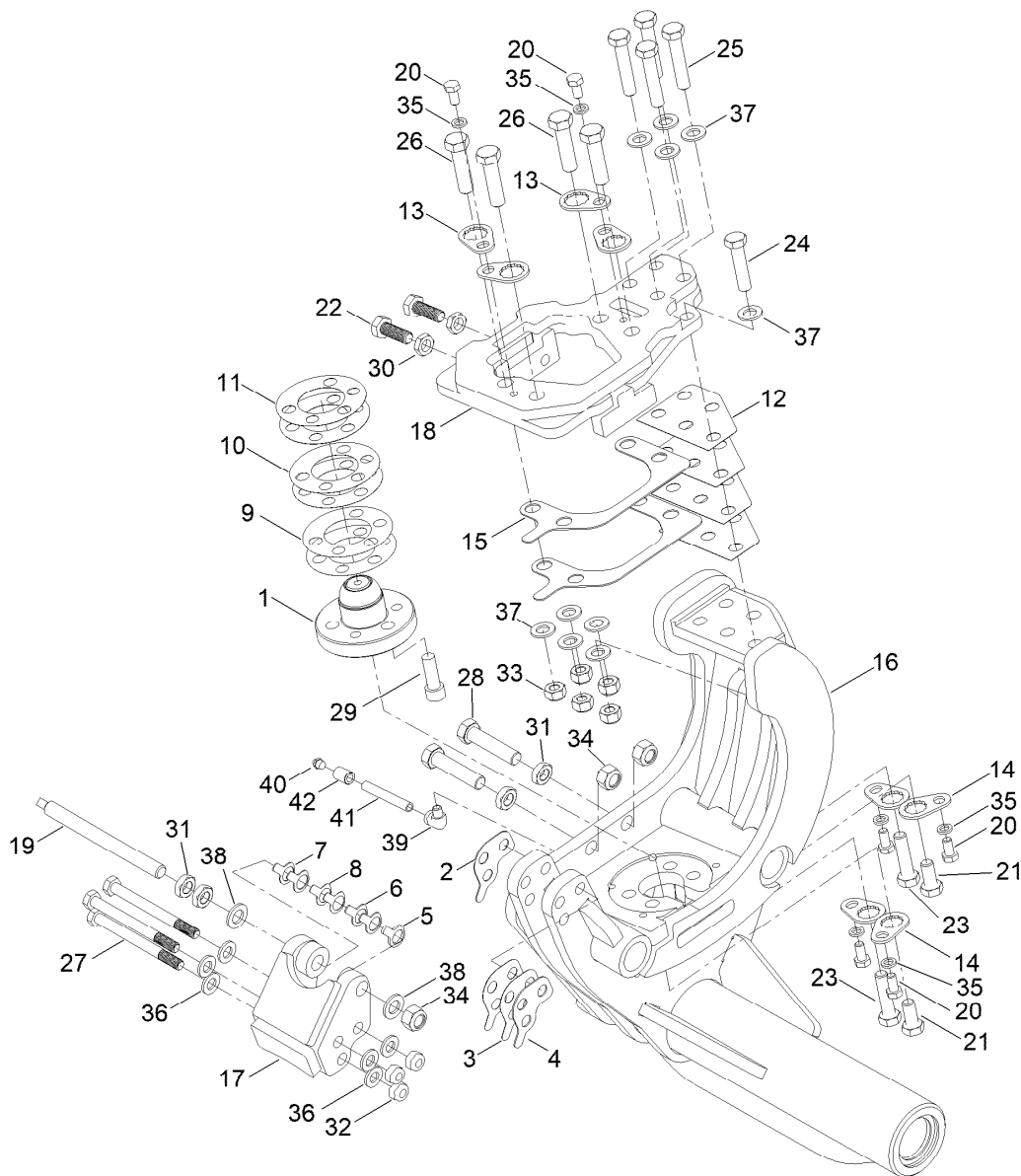
13.5in Wheel Assembly No. 133-5070 13

8in Wheel Assembly No. 133-5067 14



Front Right and Rear Left Track Assembly

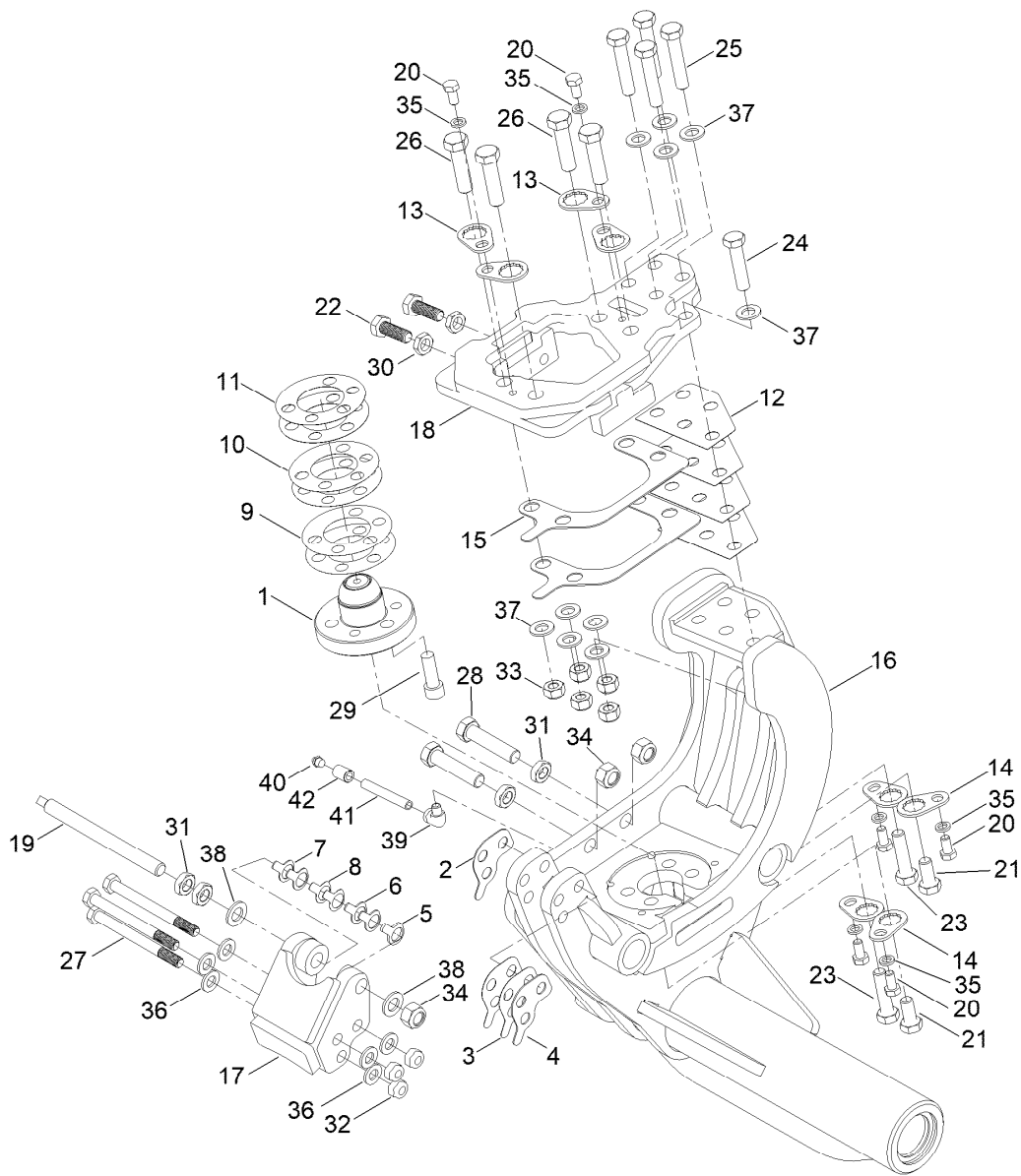
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-3970	1	Front Right And Rear Left Attach ASM
2	136-3953	1	Chassis Assembly
3	AU115408	1	Sprocket ASM-21 Tooth
4	AU119180	1	Track-Rubber, 511E, 19.5 In



Front Right and Rear Left Attachment Assembly No. 136-3970

Ref.	Part Number	Qty.	Description
1	AU119184	1	Pin-King, Tracks
2	133-5077	1	Direction Limitor Shim 18 GA.
3	133-5078	2	Direction Limitor Shim 26 GA.
4	133-5079	1	Direction Limitor Shim 16 GA.
5	133-5080	1	Shim 11 GA.
6	133-5081	2	Shim 16 GA.
7	133-5082	2	Shim 18 GA.
8	133-5083	2	Shim 26 GA.
9	133-5084	2	Shim King Pin .005"
10	133-5085	2	Shim King Pin .010"
11	133-5086	2	Shim King Pin .015"
12	133-5087	4	Top Mounting Plate Shim 26 GA.
13	133-5088	4	M16 Bolt Locking Plate
14	133-5089	4	M14 Bolt Locking Plate
15	133-5090	2	Shim 16 GA.

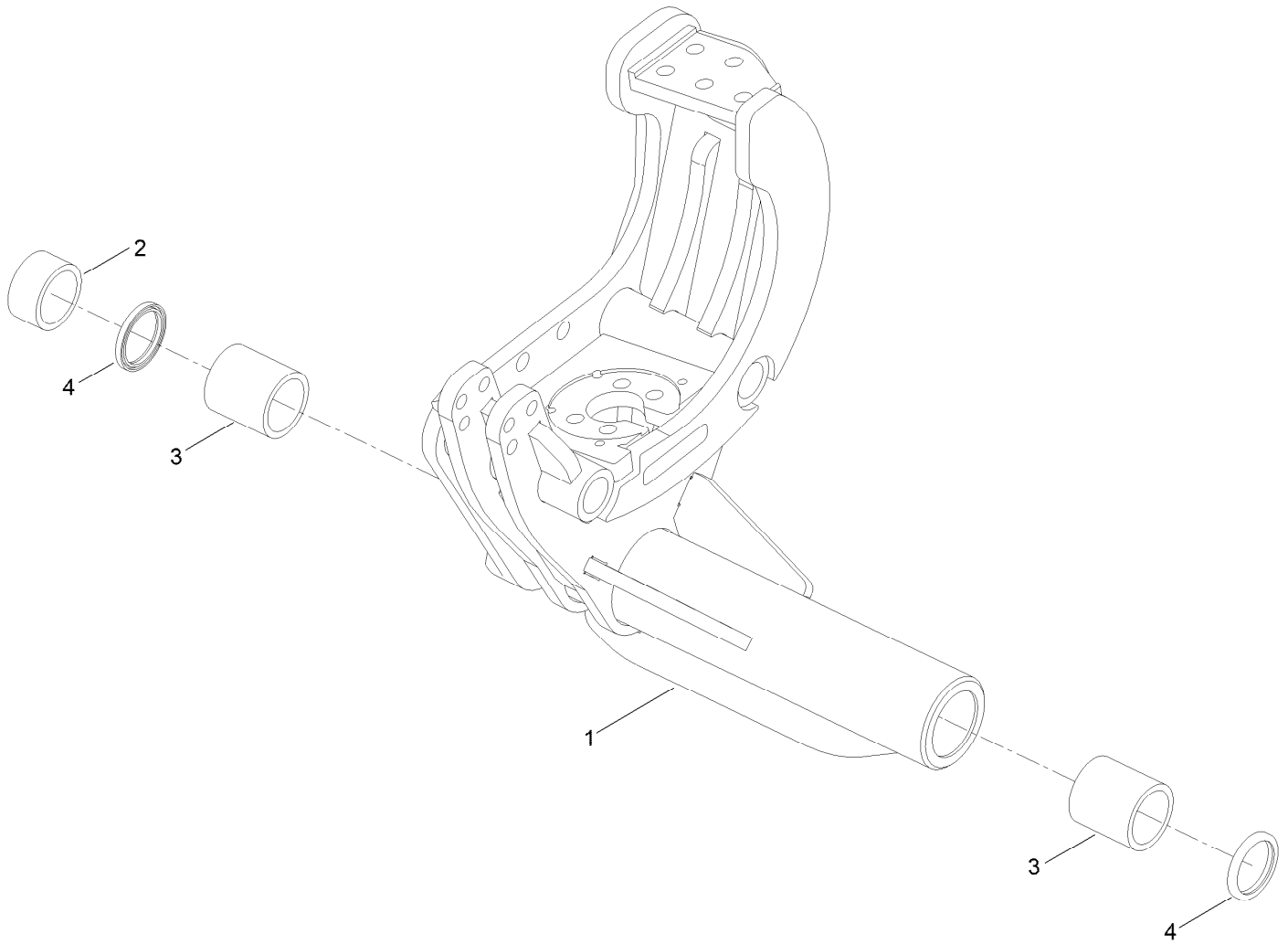
Ref.	Part Number	Qty.	Description
16	136-3969	1	Front Right And Rear Left Attachment Br
17	136-3971	1	Front Right And Rear Left Dir Limitor
18	136-3972	1	Front Right And Rear Left Top Plate
19	133-5091	1	Rod-Threaded
20	33115-020	6	Screw-HH
21	133-5092	2	Screw-HH
22	132-7849	2	Screw-HH
23	133-5093	2	Screw-HH
24	133-5094	1	Screw-HH
25	133-5095	4	Screw-HH
26	AU120624	4	Screw-HH
27	133-5096	3	Screw-HH
28	33180-070	2	Screw-HH
29	AU864-14040	1	Screw-HSH
30	131-0423	2	Nut-Hex
31	09804	4	Nut M16 Thin



Front Right and Rear Left Attachment Assembly No. 136-3970 (continued)

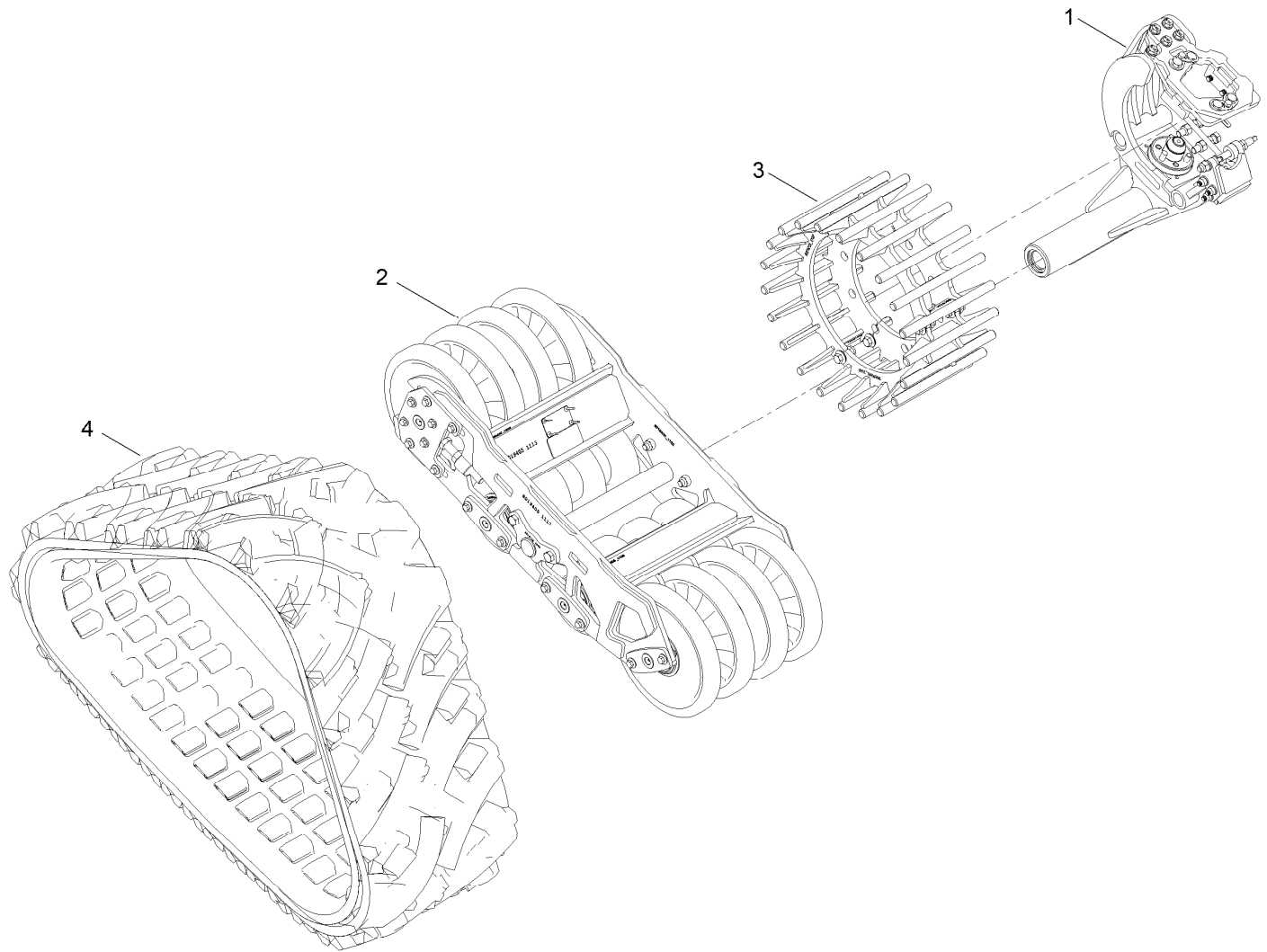
Ref.	Part Number	Qty.	Description
32	94-4307	3	Nut-Hex, Lock
33	133-5097	5	Nut-Metric
34	133-5098	3	Nut-Metric
35	ST81179	6	Washer-Flat
36	33096-00	6	Washer-Flat
37	09488	10	Washer-Plain

Ref.	Part Number	Qty.	Description
38	33098-00	2	Washer-Flat
39	2811-7	1	Elbow
40	302-52	1	Fitting-Grease
41	130-8449	1	Nipple
42	2810-1	1	Coupling-Pipe



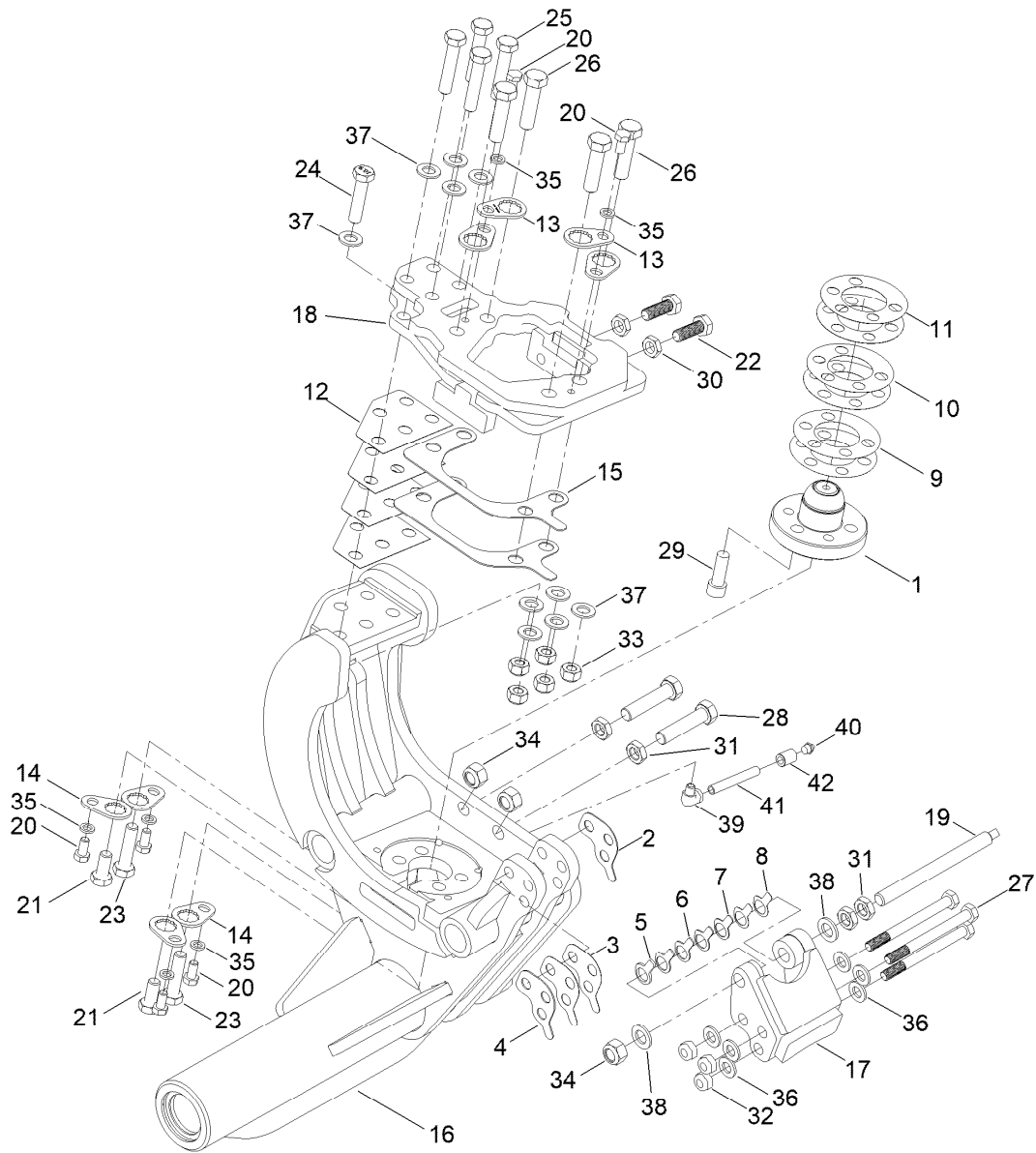
Front Right and Rear Left Attachment Bracket Assembly No. 136-3969

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-3968	1	Right Fr. And Left Rear Machined ATT
2	AU125012	1	Bushing
3	AU125013	2	Bushing
4	AU125014	2	Seal-Joint



Front Left and Rear Right Track Assembly

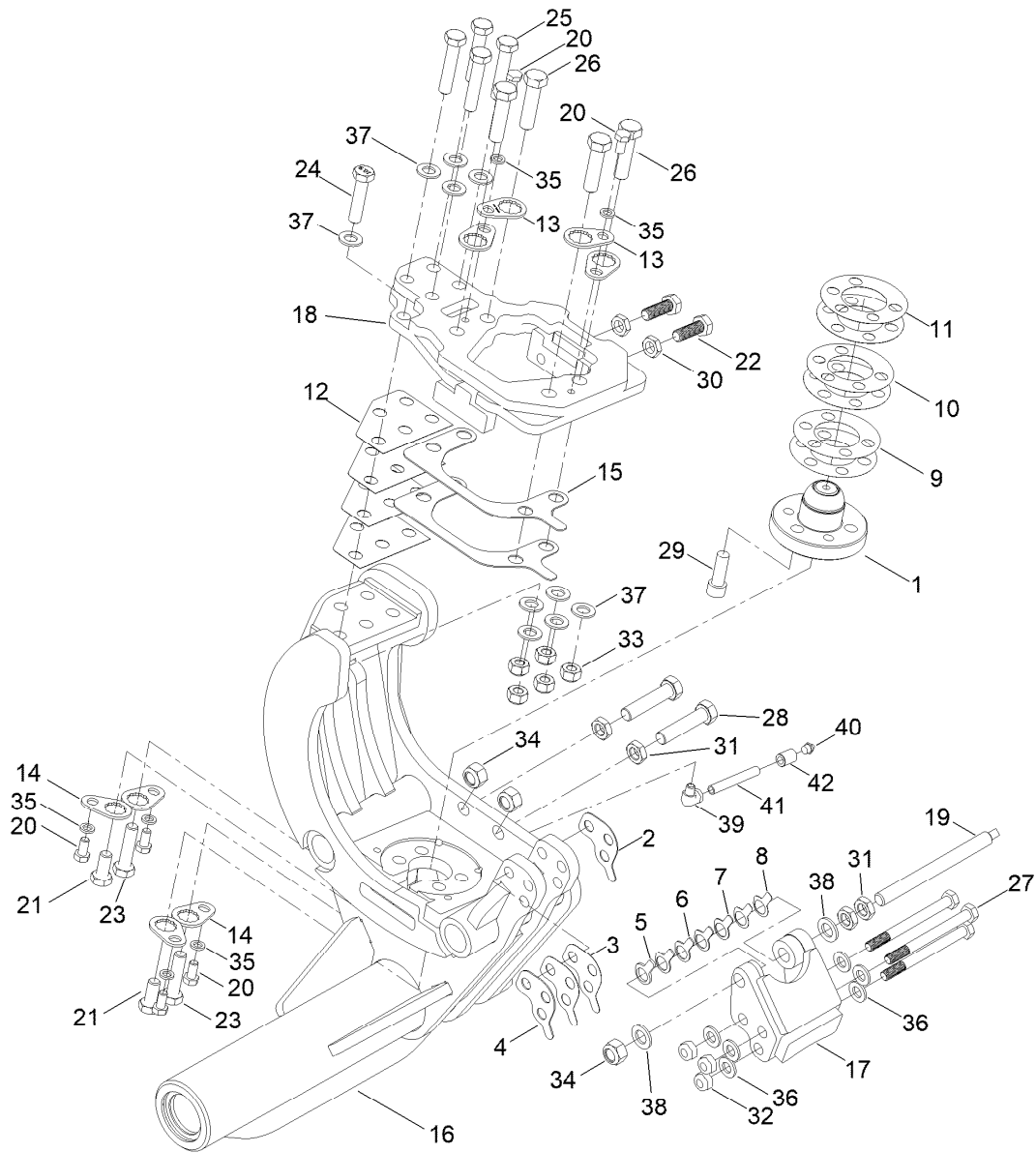
Ref.	Part Number	Qty.	Description
1	133-5074	1	Front Left And Rear Right Attach ASM
2	136-3953	1	Chassis Assembly
3	AU115408	1	Sprocket ASM-21 Tooth
4	AU119180	1	Track-Rubber, 511E, 19.5 In



Front Left and Rear Right Attachment Assembly No. 133-5074

Ref.	Part Number	Qty.	Description
1	AU119184	1	Pin-King, Tracks
2	133-5077	1	Direction Limitor Shim 18 GA.
3	133-5078	2	Direction Limitor Shim 26 GA.
4	133-5079	1	Direction Limitor Shim 16 GA.
5	133-5080	1	Shim 11 GA.
6	133-5081	2	Shim 16 GA.
7	133-5082	2	Shim 18 GA.
8	133-5083	2	Shim 26 GA.
9	133-5084	2	Shim King Pin .005"
10	133-5085	2	Shim King Pin .010"
11	133-5086	2	Shim King Pin .015"
12	133-5087	4	Top Mounting Plate Shim 26 GA.
13	133-5088	4	M16 Bolt Locking Plate
14	133-5089	4	M14 Bolt Locking Plate
15	133-5090	2	Shim 16 GA.

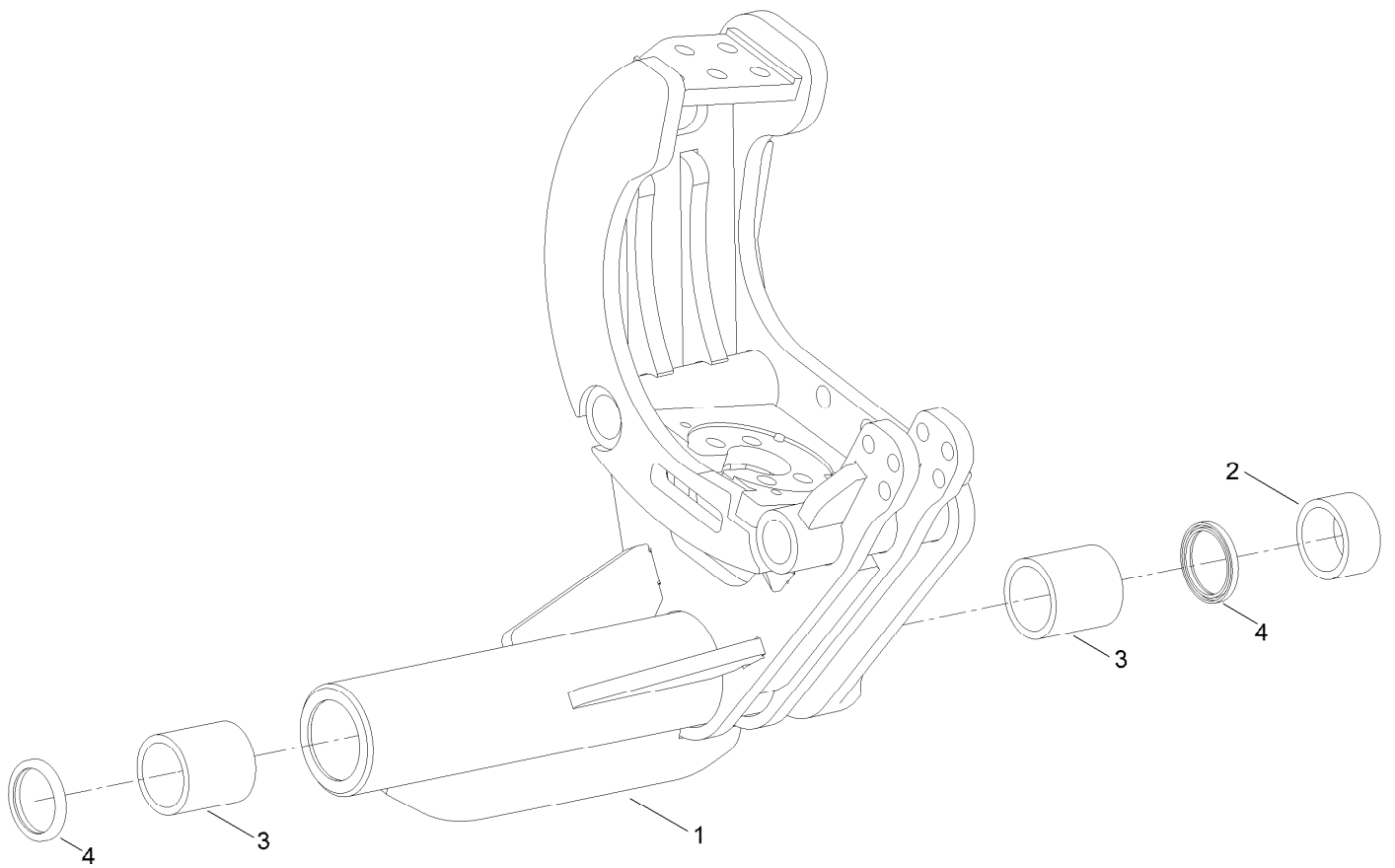
Ref.	Part Number	Qty.	Description
16	133-5072	1	Front Left And Rear Right Bracket ASM
17	133-5075	1	Front Left And Rear Right Dir Limitor
18	133-5076	1	Front Left And Rear Right Top Plate
19	133-5091	1	Rod-Threaded
20	33115-020	6	Screw-HH
21	133-5092	2	Screw-HH
22	132-7849	2	Screw-HH
23	133-5093	2	Screw-HH
24	133-5094	1	Screw-HH
25	133-5095	4	Screw-HH
26	AU120624	4	Screw-HH
27	133-5096	3	Screw-HH
28	33180-070	2	Screw-HH
29	AU864-14040	1	Screw-HSH
30	131-0423	2	Nut-Hex
31	09804	4	Nut M16 Thin



Front Left and Rear Right Attachment Assembly No. 133-5074 (continued)

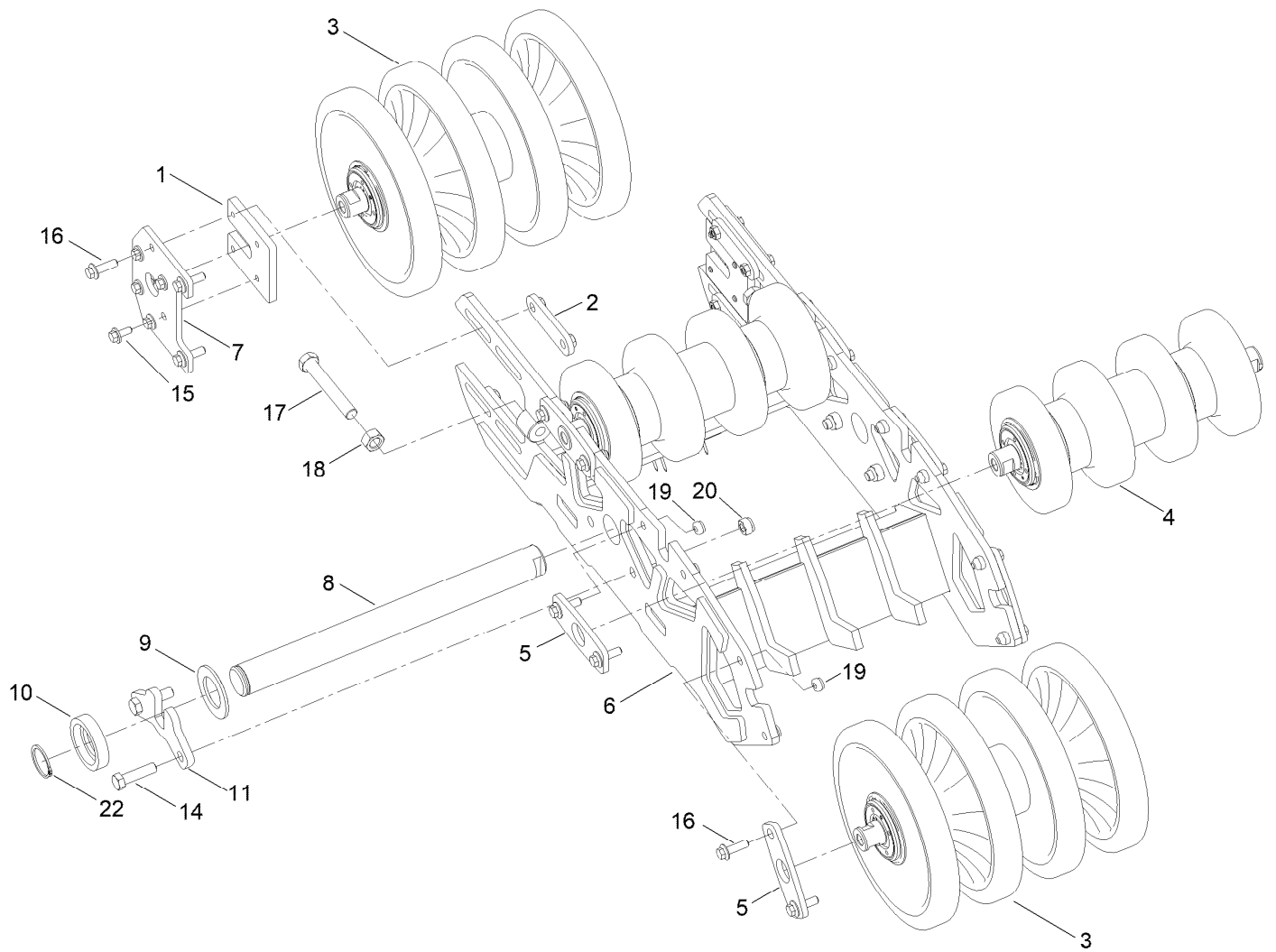
Ref.	Part Number	Qty.	Description
32	94-4307	3	Nut-Hex, Lock
33	133-5097	5	Nut-Metric
34	133-5098	3	Nut-Metric
35	ST81179	6	Washer-Flat
36	33096-00	6	Washer-Flat
37	09488	10	Washer-Plain

Ref.	Part Number	Qty.	Description
38	33098-00	2	Washer-Flat
39	2811-7	1	Elbow
40	302-52	1	Fitting-Grease
41	130-8449	1	Nipple
42	2810-1	1	Coupling-Pipe



Front Left and Rear Right Attachment Bracket Assembly No. 133-5072

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-5073	1	Left Fr. And Right Rear
2	AU125012	1	Bushing
3	AU125013	2	Bushing
4	AU125014	2	Seal-Joint

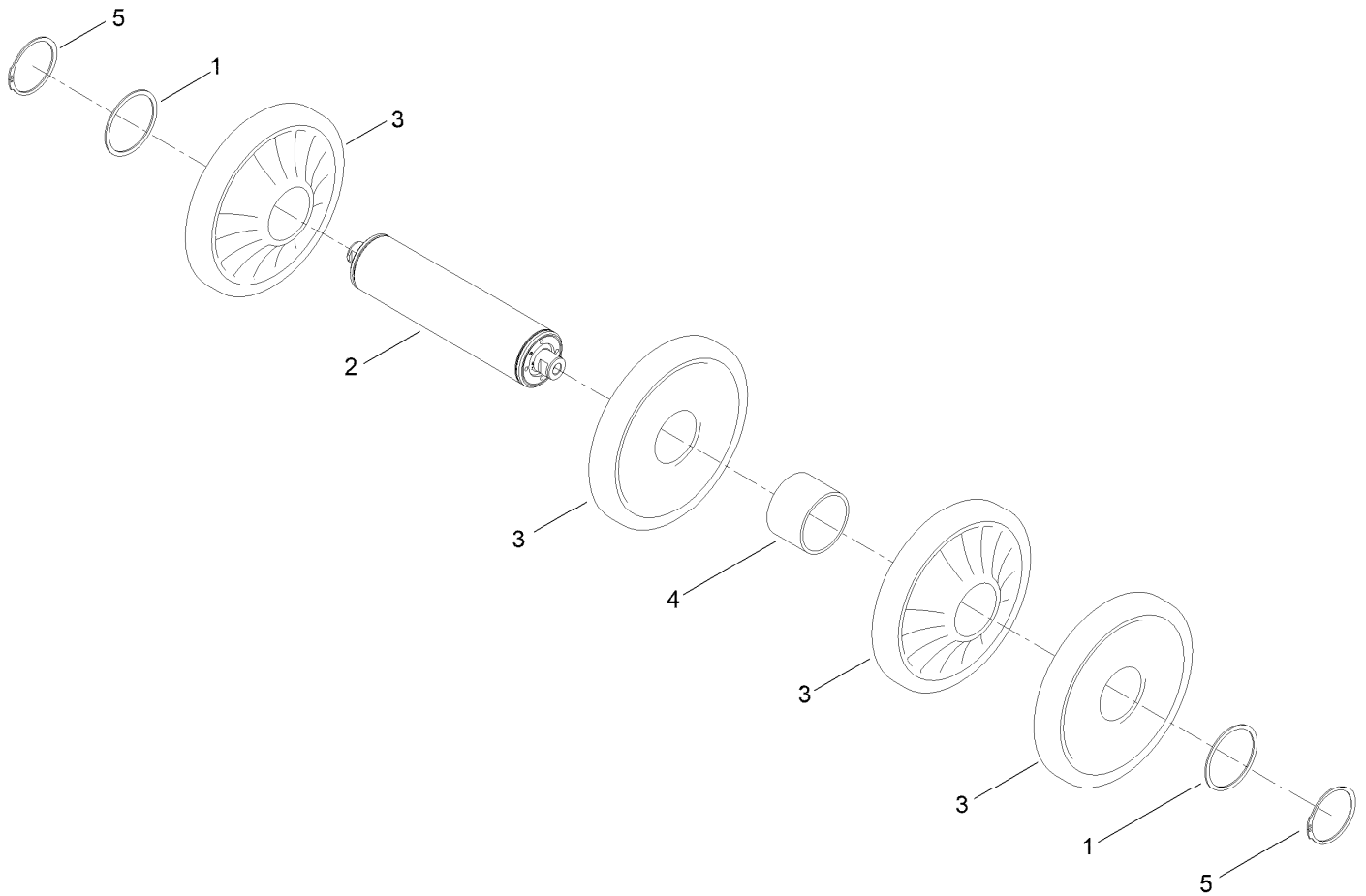


Chassis Assembly

Ref.	Part Number	Qty.	Description
1	AU119167	2	Tensioner-Inner, 19.5 In Track
2	AU119168	4	Tensioner-Clamping, 19.5 In Track
3	133-5070	2	13.50" Wheel ASM
4	133-5067	2	8" Wheel ASM
5	136-3954	6	Retaining Plate
6	136-3961	1	Track Frame ASM
6:2	136-3962	1	Danger Decal ●
7	136-3956	2	Tensionner Outer Plate
8	136-3957	1	Pivot-Axle

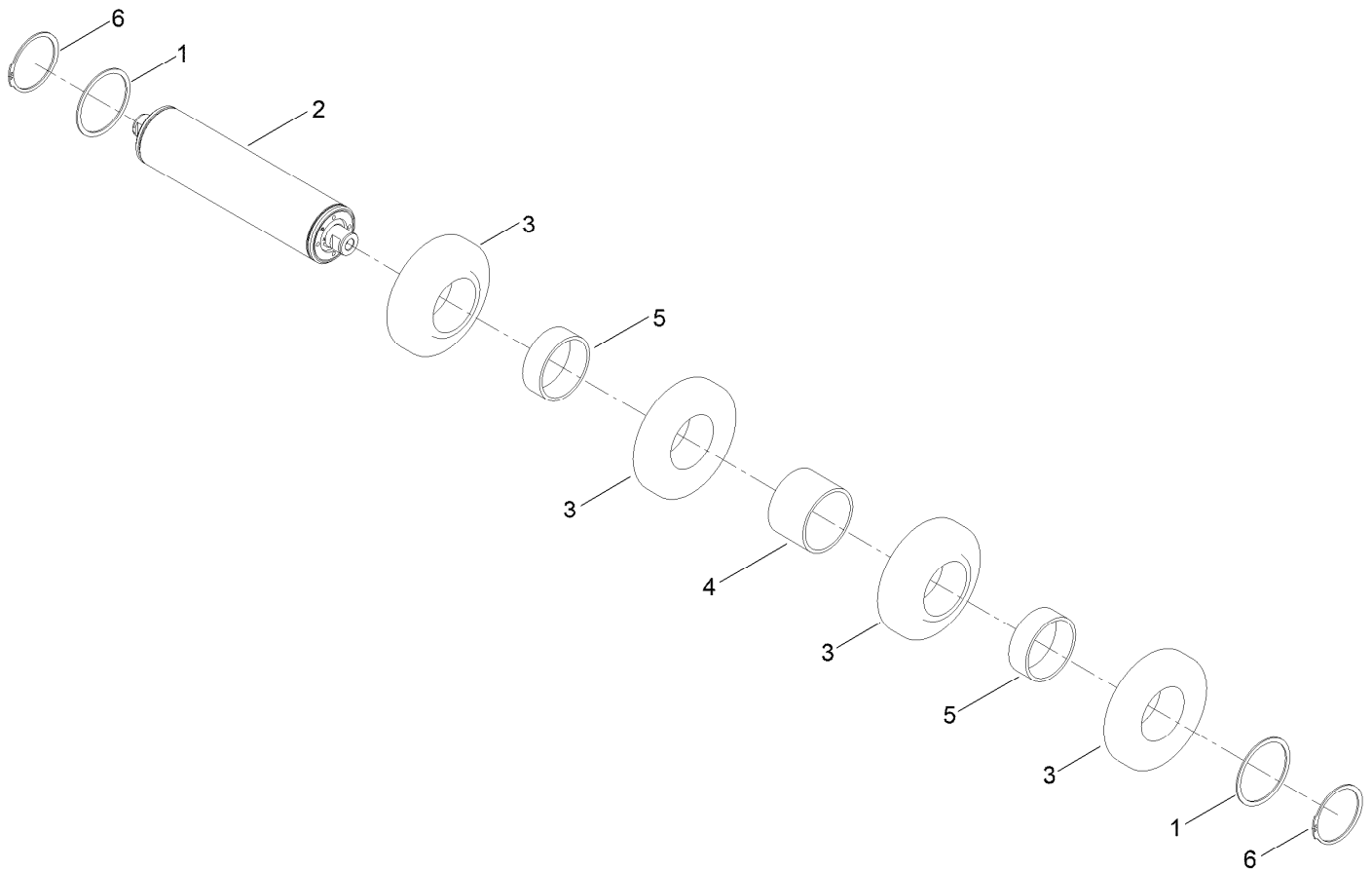
Ref.	Part Number	Qty.	Description
9	136-3958	1	Pivot Axle Spacer
10	136-3959	1	Spacer
11	136-3960	1	Pivot Axle Plate
14	AU120624	2	Screw-HH
15	33106-025	8	Screw-HHF
16	33106-040	20	Screw-HHF
17	136-3965	2	Screw-HH,
18	33019-00	2	Nut-Hex
19	94-4307	12	Nut-Hex, Lock
20	09456	2	Nut
22	AU103-16200	1	Ring-Retaining, External

● Not illustrated



13.5in Wheel Assembly No. 133-5070

Ref.	Part Number	Qty.	Description
1	AU119233	2	Ring-Retaing, Track Wheel
2	133-5058	1	Axle Ass'y
3	133-5071	4	Wheel 13 1/2'
4	133-5068	1	Spacer-Wheel
5	AU119237	2	Ring-Retaining,External 4In



8in Wheel Assembly No. 133-5067

Ref.	Part Number	Qty.	Description
1	AU119233	2	Ring-Retaing, Track Wheel
2	133-5058	1	Axle Ass'y
3	AU120850	4	Wheel-Molded, Tracks, 8In
4	133-5068	1	Spacer-Wheel
5	133-5069	2	Spacer-Wheel
6	AU119237	2	Ring-Retaining, External 4In

Notes:



Count on it.