



Count on it.

Parts Catalog

Counter-Rotating Groomer Drive System

DPA Cutting Units for Greensmaster® Flex™
1800/2100, eFlex® 1800/2100, and TriFlex®
3300/3400 Traction Unit

Model No. 04260



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

Contents

Right Hand Reverse Groomer Drive Assembly 4

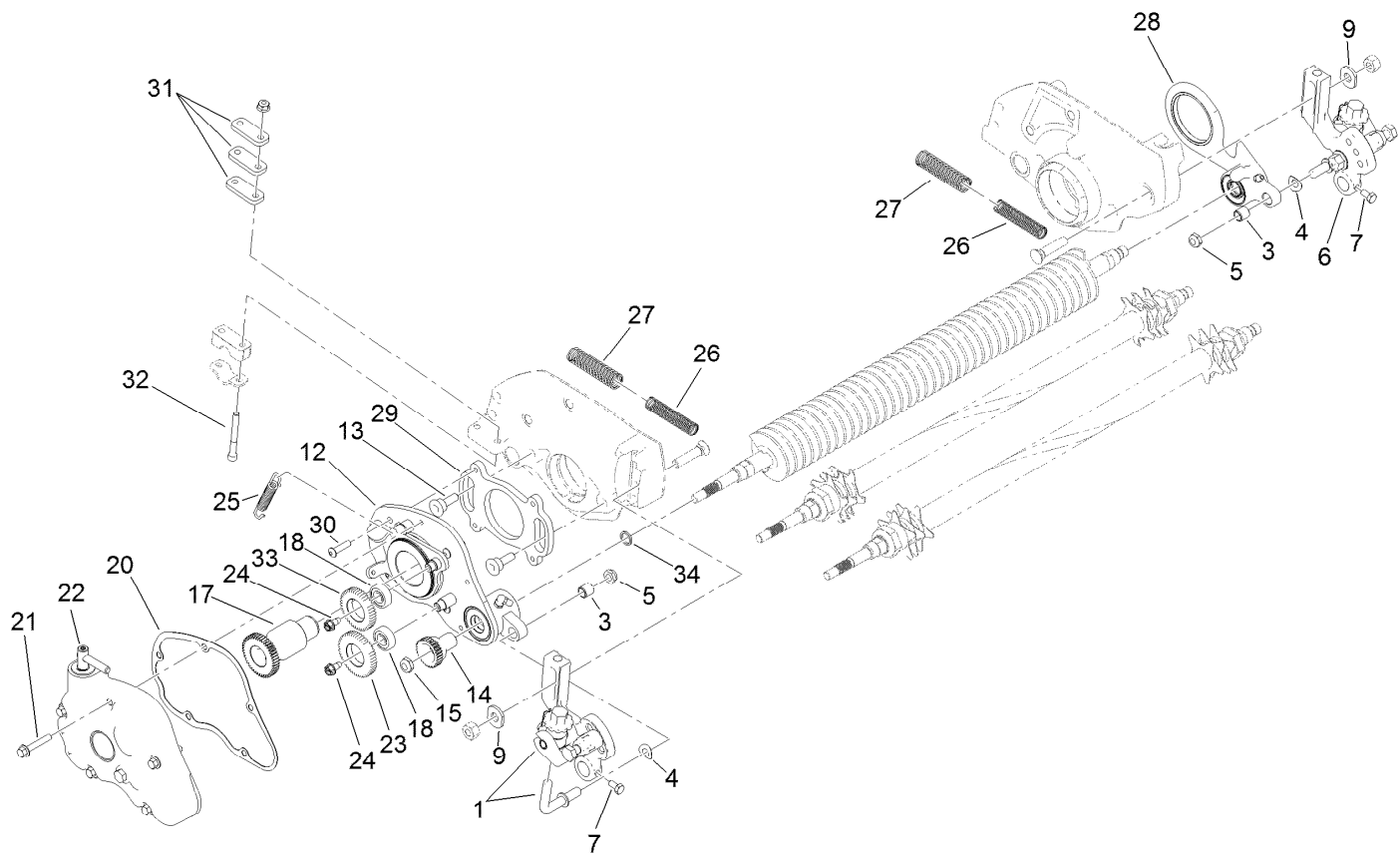
Right Hand Groomer Arm Assembly 5

Left Hand Groomer Arm Assembly 6

Right Hand Sideplate Assembly..... 7

Cover Assembly 8

Left Hand Support Plate Assembly No. 121-4686 9

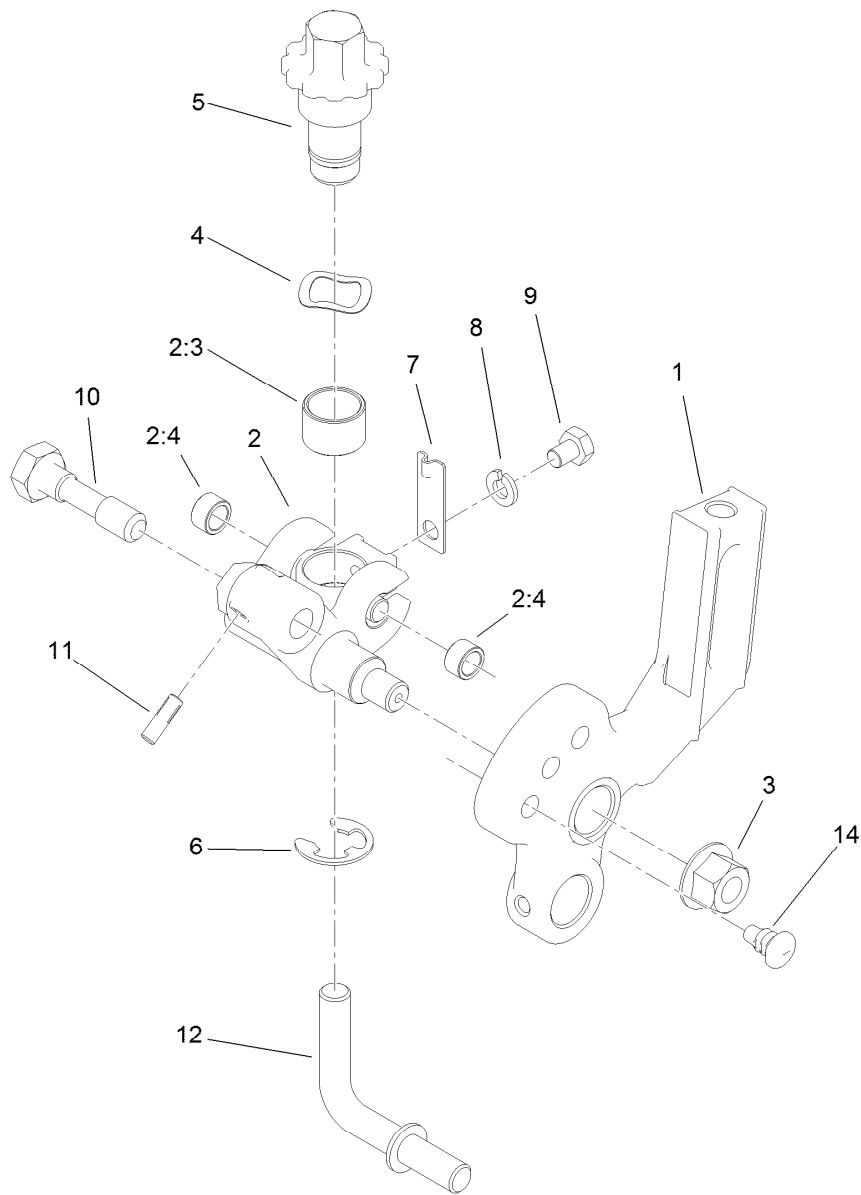


Right Hand Reverse Groomer Drive Assembly

Ref.	Part Number	Qty.	Description
1		1	RH Groomer Arm ASM ●
3	256-2	2	Bushing
4	121-4605	2	Washer-Spring
5	121-4606	2	Nut-Lock
6		1	LH Groomer Arm ASM ●
7	121-4604	2	Screw-HH
9	121-4608	2	Washer-Special
12		1	RH Side Plate ASM ●
13	121-5862	2	Bolt-Shoulder
14	125-5182	1	Gear-30T
15	121-4600	1	Nut-Lock, NI
17	121-2227	1	Drive-Groomer, 45T
18	106-4237	2	Bearing
20	120-9789	1	Gasket-Face

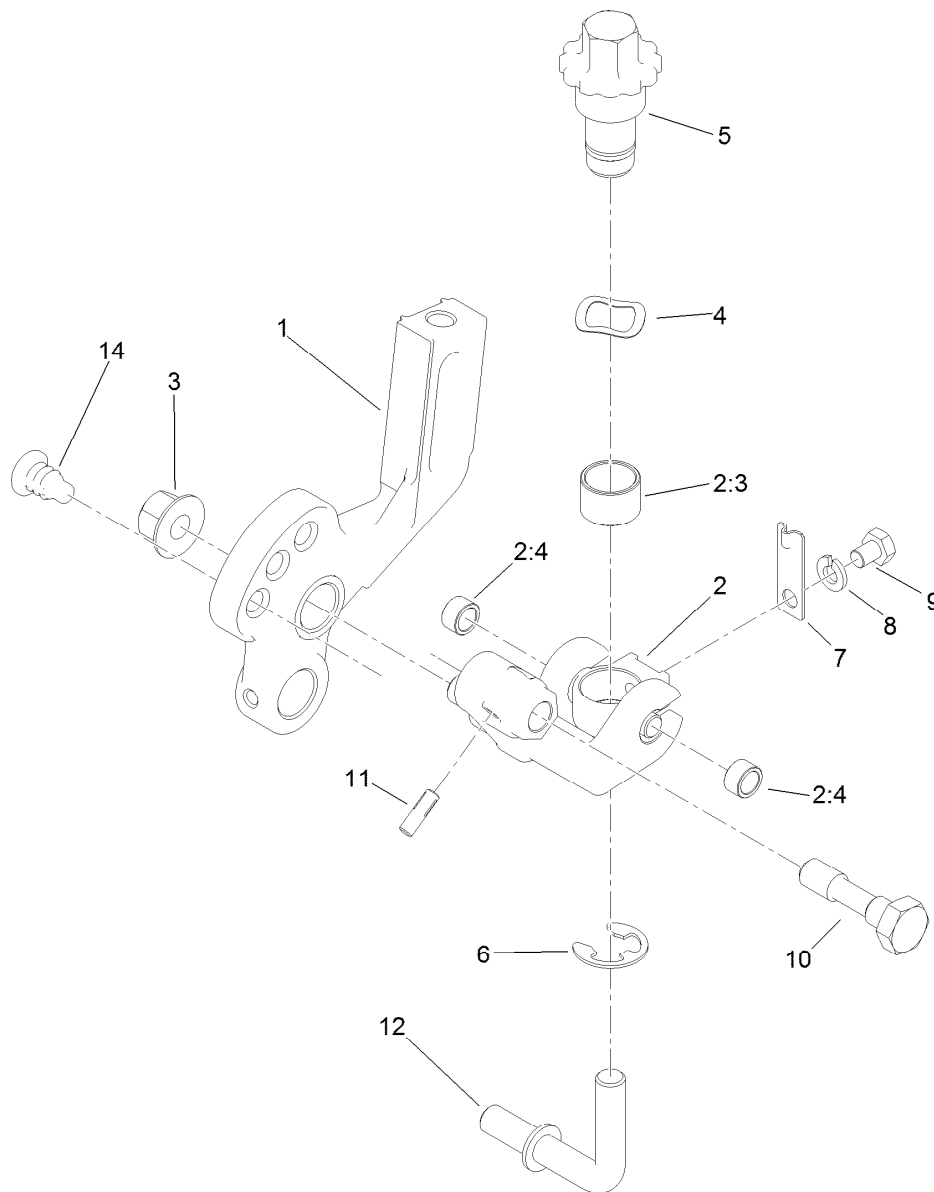
Ref.	Part Number	Qty.	Description
21	121-4654	5	Screw-HHF
22	120-9797	1	Cover ASM
23	121-2226	1	Gear-47T
24	120-9551	2	Screw-HWH
25	120-9786	1	Spring-Extension
26	121-4677	2	Spring-Compression
27	121-4678	2	Spring-Compression
28	121-4686	1	LH Support Plate ASM
29	121-5885	1	Plate-Support
30	3274-65	4	Screw-HSBH
31	119-4165	6	Shim-Height, Roller
32	3274-54	4	Screw-HSH
33	121-2225	1	Gear-43T
34	132-3790	1	Spacer

● Not serviced separately



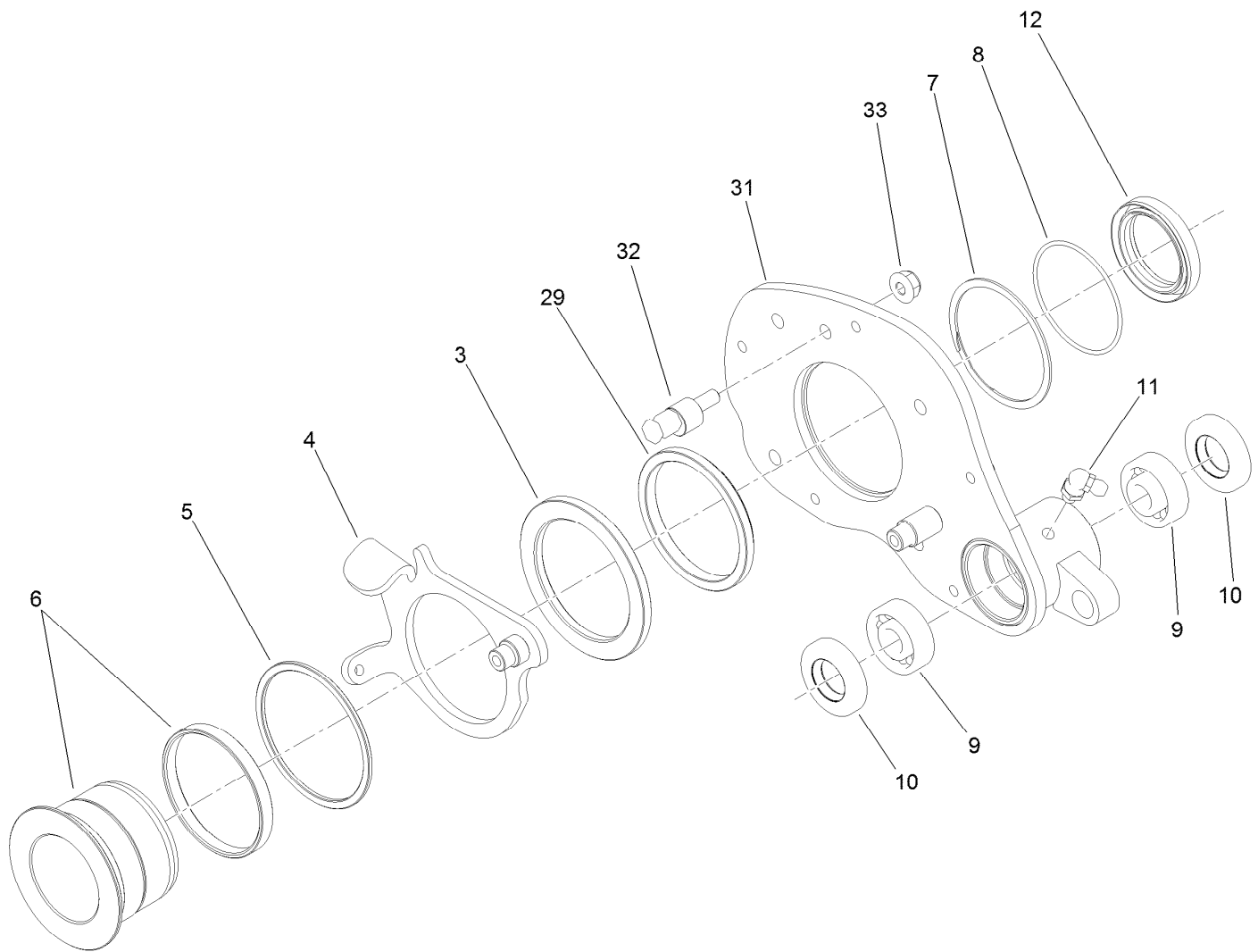
Right Hand Groomer Arm Assembly

Ref.	Part Number	Qty.	Description
1	121-4618	1	Arm-HOC, RH
2	106-8535	1	RH Lift Arm ASM
2:3	256-42	1	Bushing
2:4	106-8489	2	Bushing-Sleeve
3	121-4614	1	Nut-HF
4	107-8107	1	Washer-Wave
5	106-8482	1	Adjuster
6	32120-19	1	E-Ring
7	104-4754	1	Spring-Detent
8	43-5930	1	Washer-Lock, Spring
9	121-4615	1	Screw-HH
10	106-8528	1	Screw-Lock
11	121-4616	1	Pin-Grooved
12	121-4617	1	Rod-Lift
14	121-4729	1	Plug



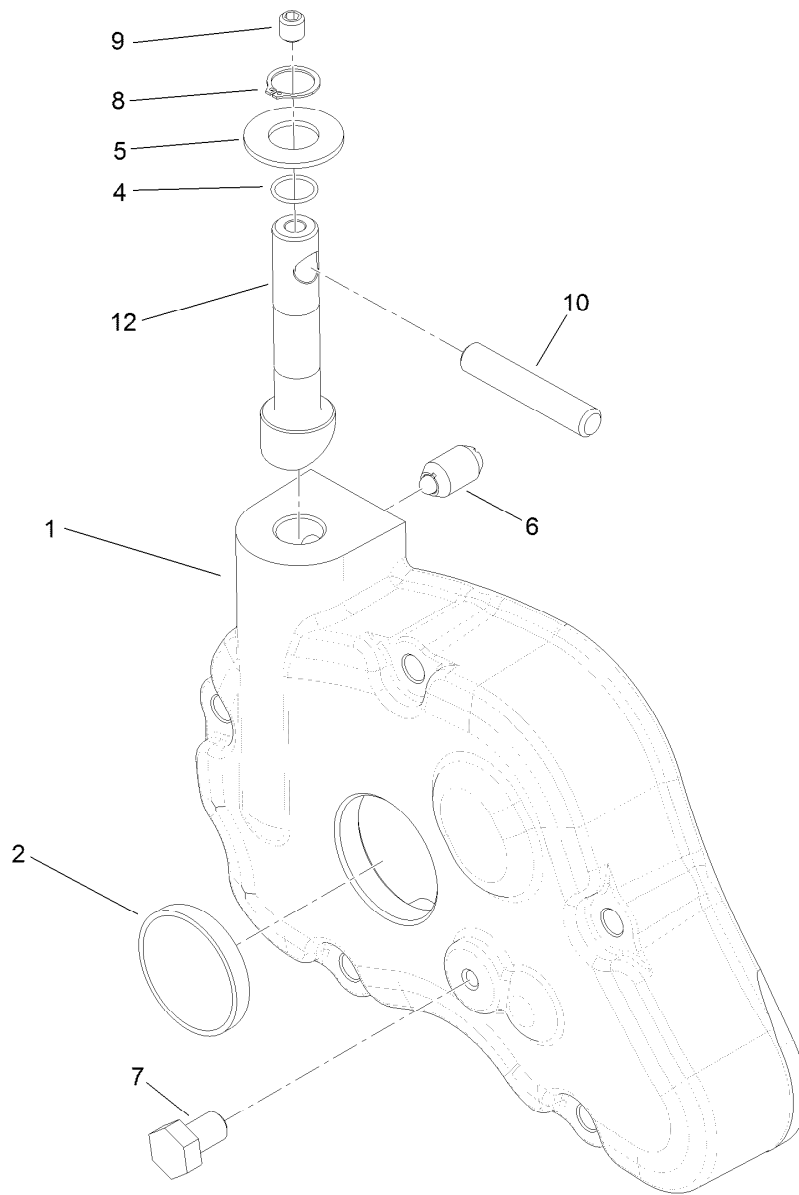
Left Hand Groomer Arm Assembly

Ref.	Part Number	Qty.	Description
1	121-4613	1	Arm-HOC, LH
2	106-8536	1	LH Lift Arm ASM
2:3	256-42	1	Bushing
2:4	106-8489	2	Bushing-Sleeve
3	121-4614	1	Nut-HF
4	107-8107	1	Washer-Wave
5	106-8482	1	Adjuster
6	32120-19	1	E-Ring
7	104-4754	1	Spring-Detent
8	43-5930	1	Washer-Lock, Spring
9	121-4615	1	Screw-HH
10	106-8528	1	Screw-Lock
11	121-4616	1	Pin-Grooved
12	121-4617	1	Rod-Lift
14	121-4729	1	Plug



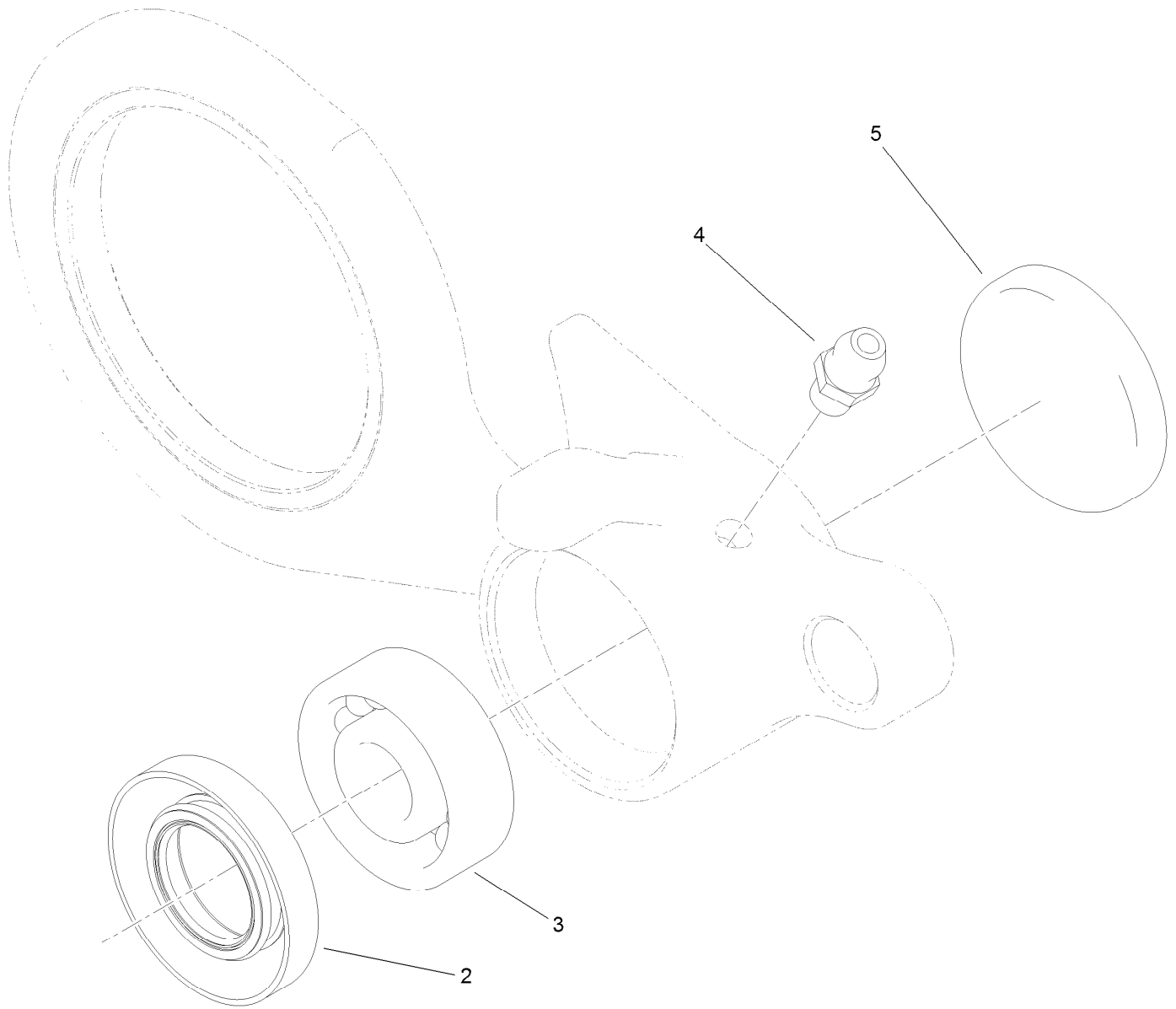
Right Hand Sideplate Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	117-6815	1	Spacer
4	125-5237	1	RH Idler ASM
5	117-6816	1	Spacer
6	120-9781	1	Reel Hub ASM
7	120-3231	1	Ring-Retaining, External
8	360-0398	1	O-Ring
9	107-8105	2	Bearing-Ball, Extended Race
10	106-8530	2	Seal-Grease
11	302-40	1	Fitting-Grease, 90 DEG
12	105-0150	1	Seal-Grease
29	106-8527	1	Bushing
31	125-5238	1	Support ASM
32	121-5861	1	Cam Adjustment ASM
33	119-4040	1	Nut-Flange, NI



Cover Assembly

Ref.	Part Number	Qty.	Description
1	120-9796	1	Cover-Groomer
2	121-4609	1	Plug-Expansion
4	120-3237	1	O-Ring
5	47-2910	1	Washer-Thrust
6	120-9767	1	Detent-Plunger
7	121-4610	1	Screw-HH
8	32151-57	1	Ring-Retaining
9	108-0989	1	Screw-Set
10	120-9771	1	Rod-Handle
12	120-9770	1	Shaft-Shift



Left Hand Support Plate Assembly No. 121-4686

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	106-8530	1	Seal-Grease
3	107-8105	1	Bearing-Ball, Extended Race
4	302-5	1	Fitting-Grease
5	121-4609	1	Plug-Expansion

Notes:

Notes:



Count on it.