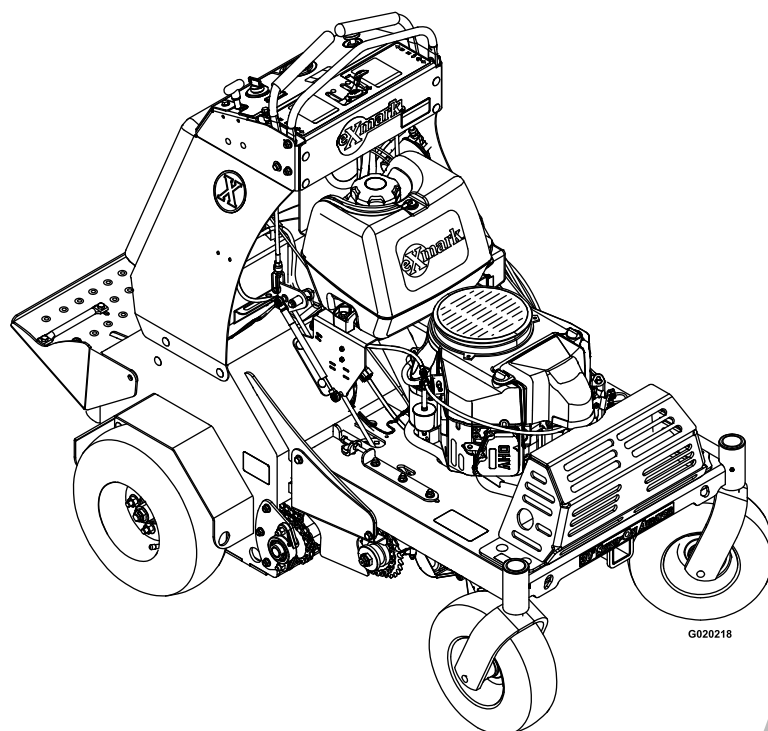




STAND-ON AERATOR

Model No. ARX481CKA30000—Serial No. 316000000 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HLH: hex lag head	PTH: phillips truss head
ASM: assembly	HOC: height-of-cut	PTO: power-take-off
BBC: blade brake control	HP: high pressure	RH: right hand
BHTF: button head thread forming	HSBH: hex socket button head	ROPS: roll-over protection system
CARR: carriage	HSFH: hex socket flat head	RRB: rear roller brush
CCW: counter clockwise	HSH: hex socket head	SFH: slotted fillister head
CW: clockwise	HWH: hex washer head	SHH: slotted hex head
DEG: degrees	HWHTF: hex washer head thread forming	SHWH: slotted hex washer head
DPA: Dual Point Adjustment	HYD: hydraulic	SPH: slotted pan head
ECM: electronic control module	LH: left hand	SQH: square head
EXT: external	LP: low pressure	SRH: slotted round head
FH: flat head	LPG: Liquefied Petroleum Gas	STD: standard
GA: gauge	NI: nylon insert	TAP: self tapping
HD: heavy-duty	NPTF: national pipe thread fine	TTH: torx truss head
HF: hex flange	PFH: phillips flat head	
HH: hex head	PPH: phillips pan head	
HHF: hex head flange	PPHTF: phillips pan head thread forming	
HHFTF: hex head flange thread forming	PRH: phillips round head	
HJ: hex jam		

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).</

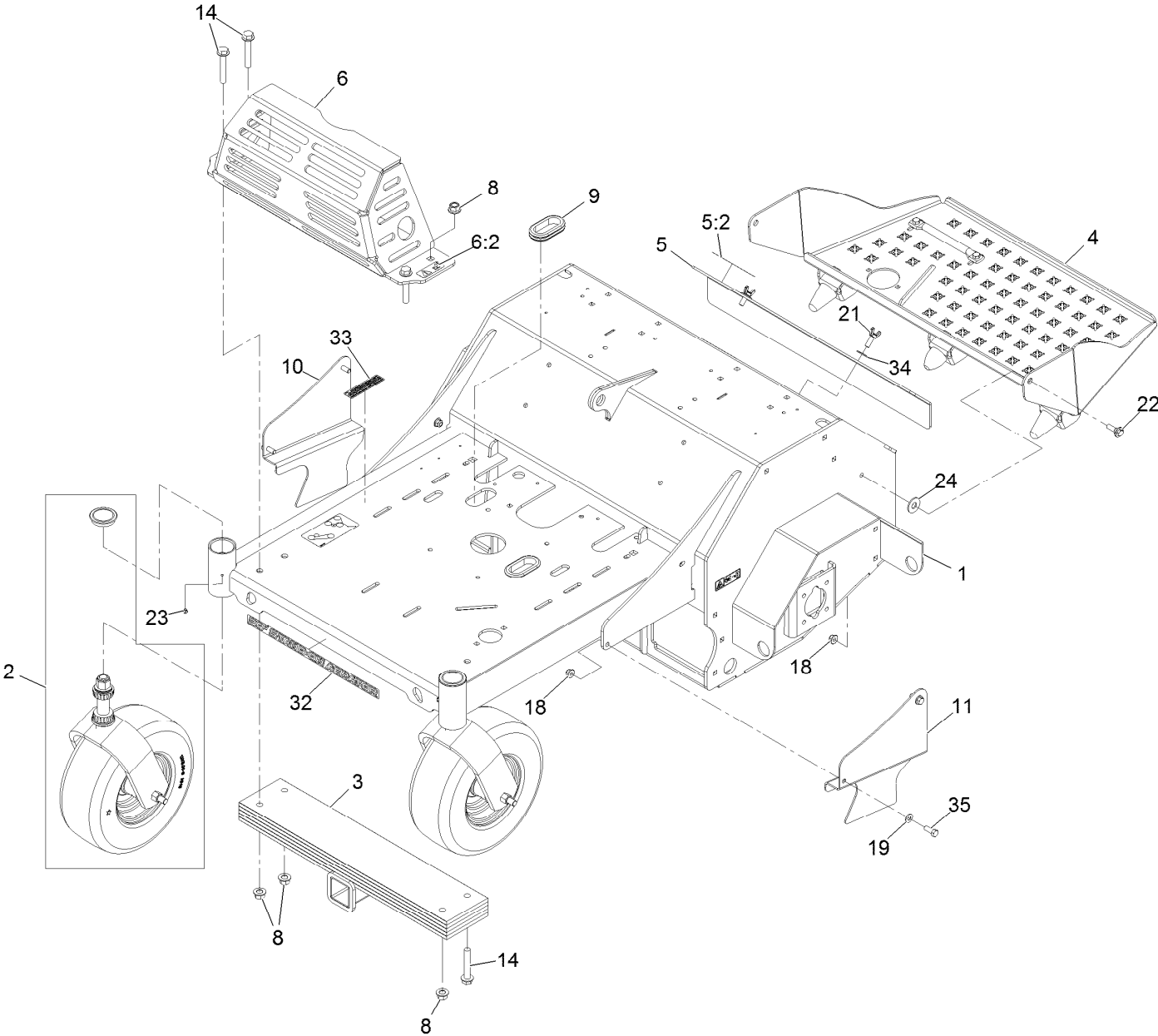


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

Contents

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LH Transaxle Assembly No. 116-9713	32
Tine Assembly	34
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LH Tine Wheel Assembly No. 116-6739	38
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Main Frame Assembly

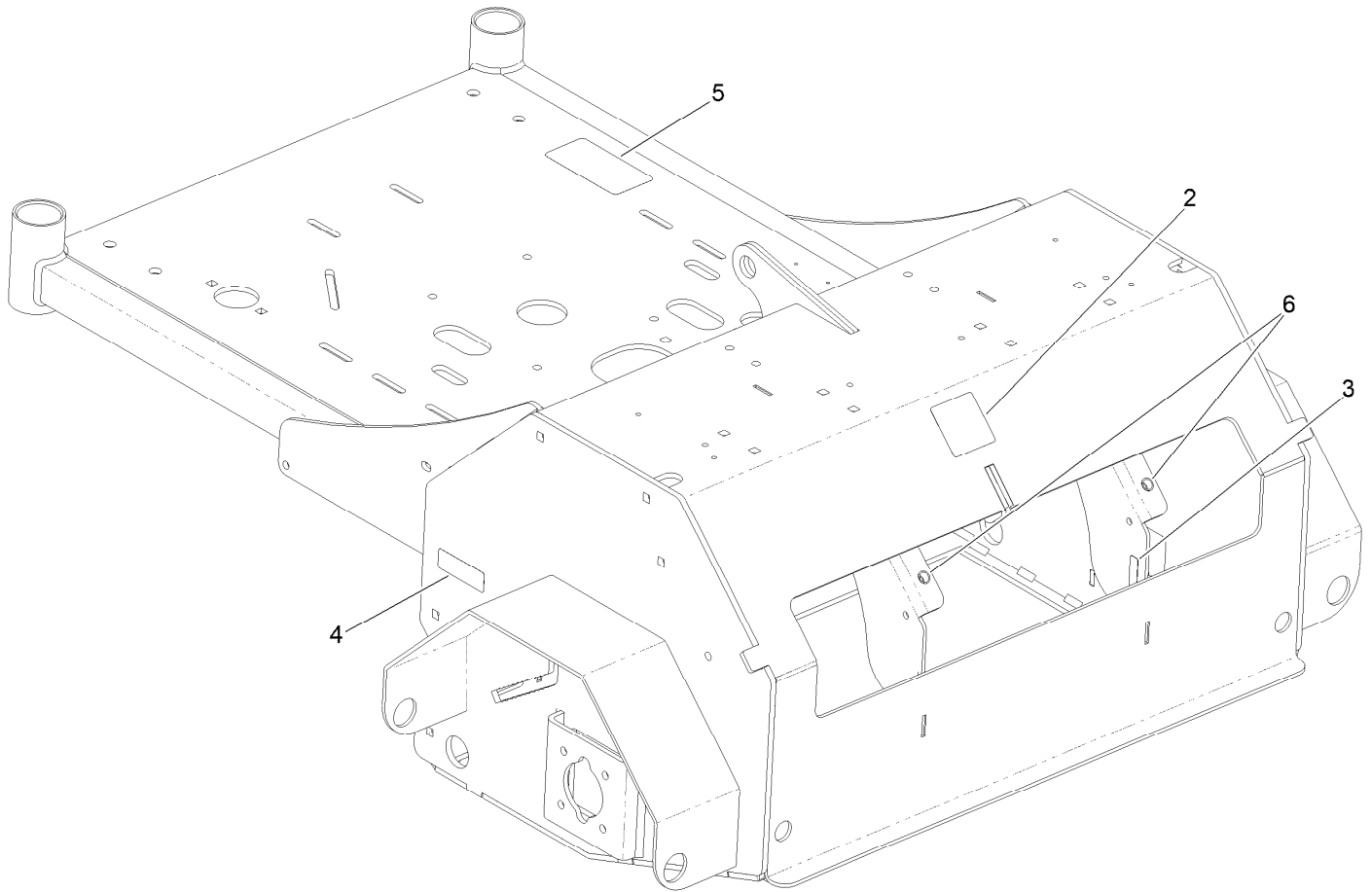


Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8138	1	Main Frame ASM	11	116-6611-01	1	Guard-Chain, LH
2		2	Front Caster ASM W/Fork ●	14	3234-40	4	Screw-HF
3	116-6536-01	1	Weight	18	104-8301	6	Nut-Nyloc 3/8-16 Flg
4	116-9134	1	Platform ASM W/Decal & Rocker	19	3256-24	4	Washer-3/8 Sae
5	116-7300	1	Access Cover ASM	21	126-6752	2	Screw-Thumb
5:2	121-6163	1	Decal-Tine Ground Operation (Ce)	22	614672	2	Screw-Shoulder 3/8-16 X 1.295
6	116-8258	1	Muffler Guard ASM	23	1-811010	2	Plug
6:2	115-2047	2	Decal-Surface, Hot	24	3256-6	2	Washer
8	99-5107	4	Nut-Lock 1/2-13	32	126-7033	1	Decal-Aerator 30 Logo
9	126-0015	2	Grommet	33	117-2718	1	Decal-Arrester, Spark
10	116-6612-01	1	Guard-Chain, RH	34	3290-461	2	Washer-Spring Disc
				35	323-6	4	Screw-HH 3/8-16 X 1

● Not serviced separately

Main Frame Decal Assembly No. 116-8138

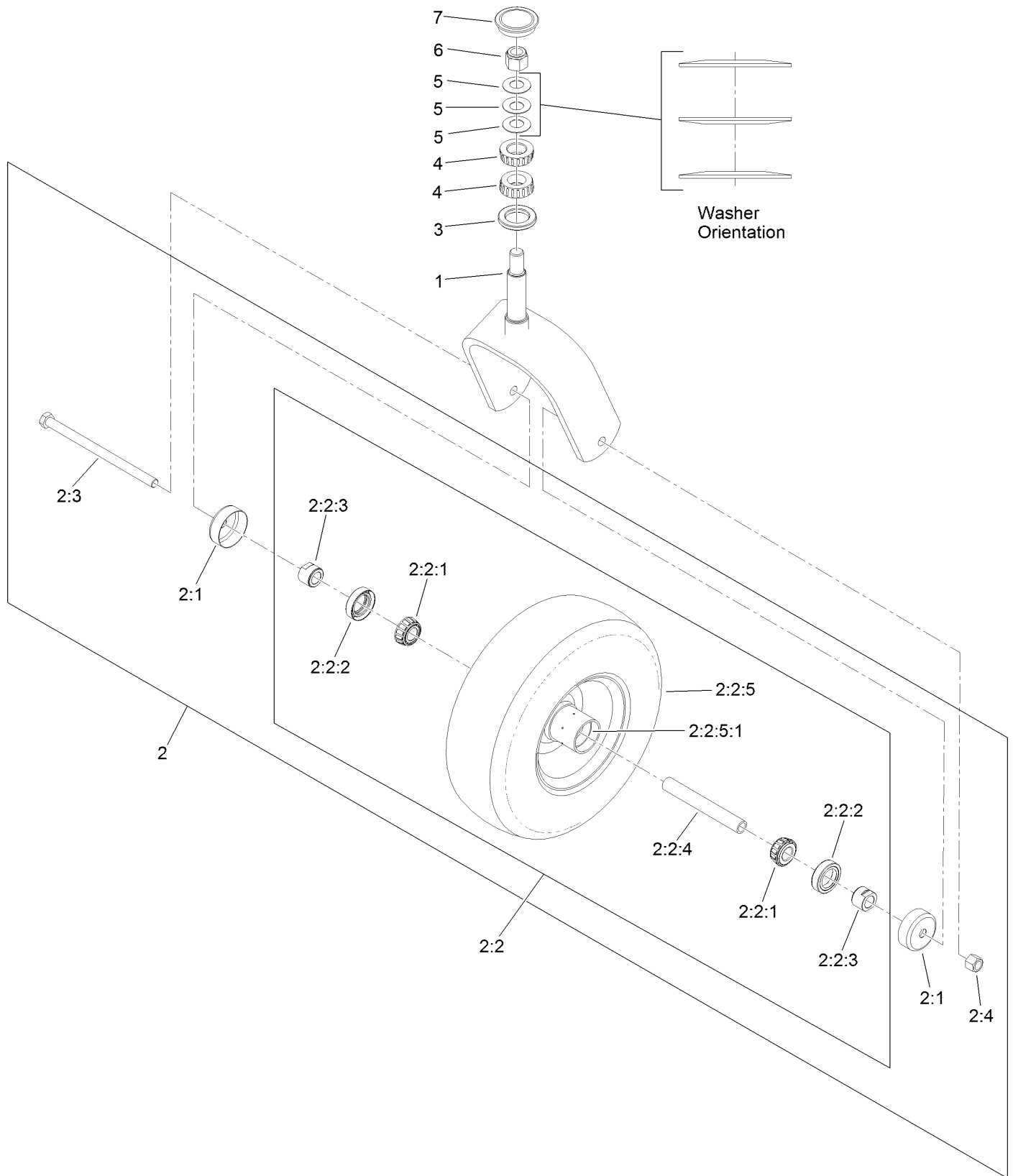


Main Frame Decal Assembly No. 116-8138 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	121-6150	1	Decal-Warning
3	120-9570	1	Decal-Warning
4	121-6161	2	Decal-Danger

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	116-9391	1	Decal-Belt Routing
6	32148-10	2	Insert-Nut

Caster Wheel and Fork Assembly



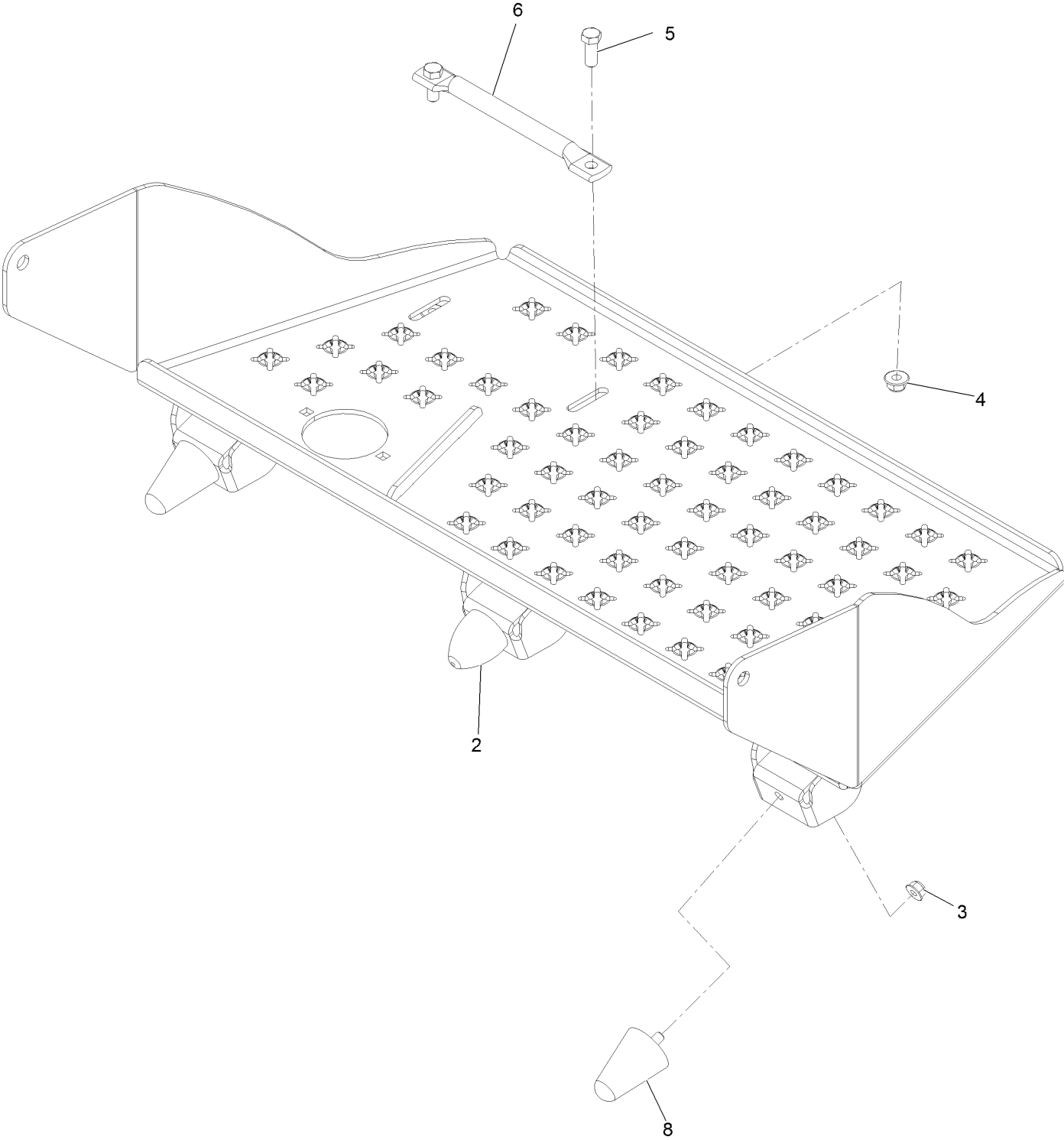
Caster Wheel and Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-6704-01	1	Caster	2:2:5:1	1-633584	2	Bearing-Cup
2	109-9126	1	Wheel & Tire ASM	2:3	325-42	1	Screw-HH
2:1	103-2768	2	Guard-Seal	2:4	3296-23	1	Nut-Lock, NI
2:2		1	Wheel And Tire ASM ●	3	116-5647	1	Seal-Grease
2:2:1	1-633585	2	Bearing-Cone, Taper	4	1-543509	2	Bearing-Roller, Tapered
2:2:2	103-0063	2	Seal-Caster	5	1-633508	3	Washer-Bellville
2:2:3	103-3051	1	Spacer-Nut ■	6	3296-51	1	Nut-Lock, NI
2:2:4	126-5360	1	Axle ASM-Caster	7	103-4882	1	Cap-Grease
2:2:5		1	Wheel And Tire ASM ●				

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Platform and Rocker Assembly

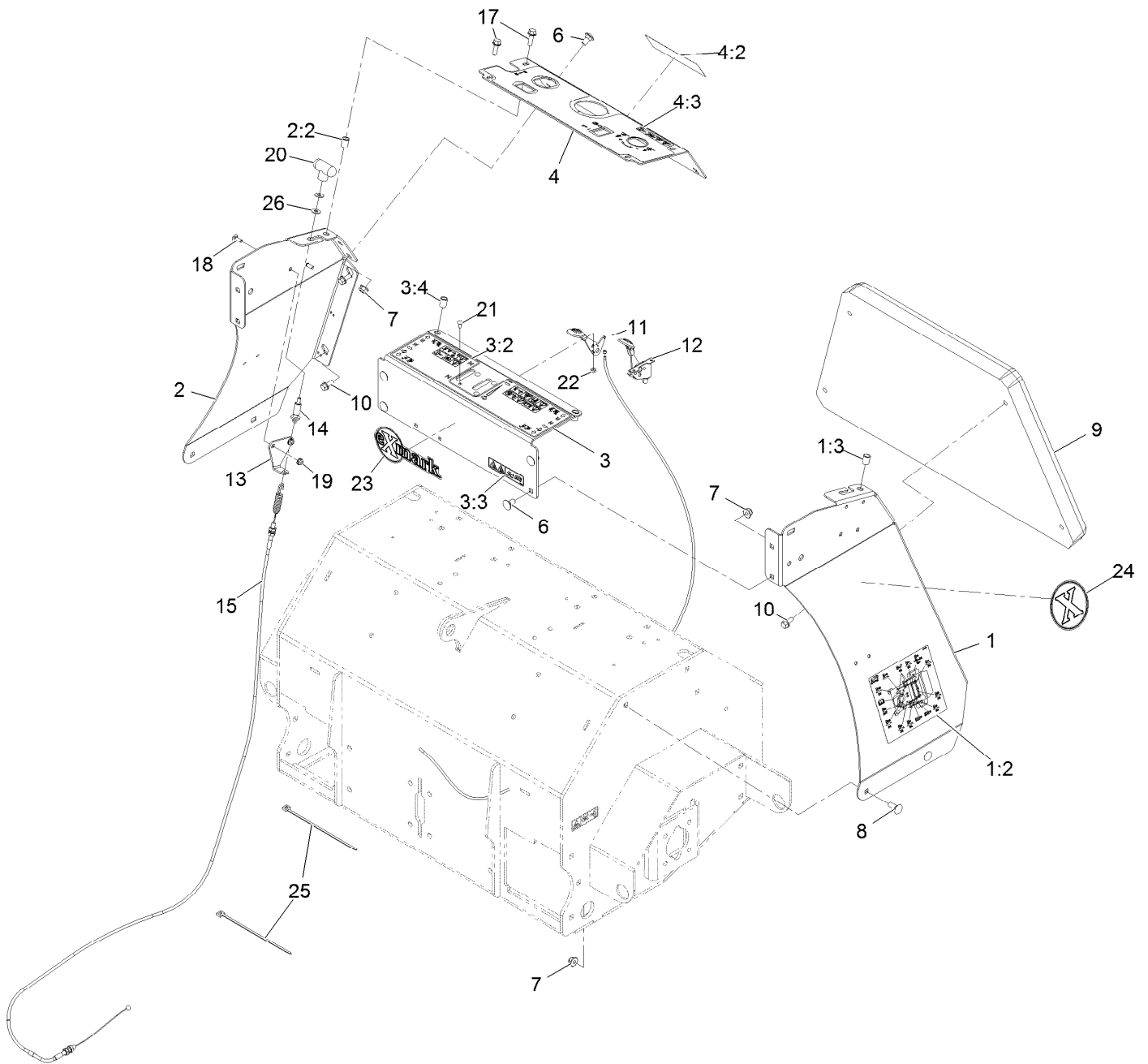


Platform and Rocker Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	114-1926	1	Bumper-Rubber
3	104-8300	3	Nut-Nyloc 5/16-18 Flg
4	104-8301	2	Nut-Nyloc 3/8-16 Flg

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	323-6	2	Screw-HH 3/8-16 X 1
6	116-8950-03	1	Rocker-Foot Pedal
8	114-1925	2	Bumper-Rubber

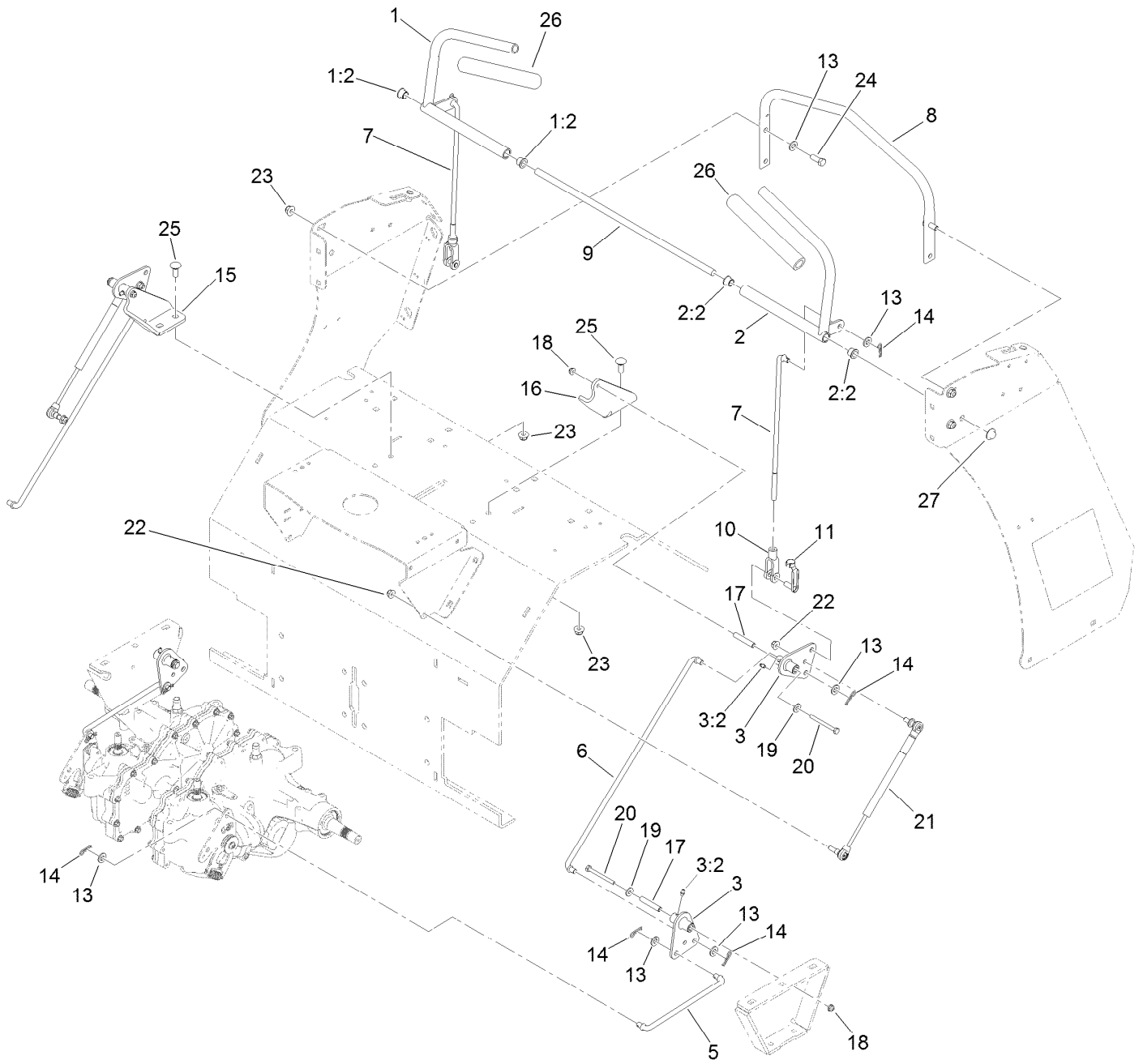
Tower Assembly



Tower Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9386	1	Panel-Side,LH W/Decals-Black	9	116-6765	1	Cushion, Grey
1:2	116-9392	1	Decal-Service Aid Ce	10	3234-5	4	Screw-HH Flg 5/16-18 X 3/4
1:3	32148-7	1	Nut-Insert	11	109-9147	1	Control-Choke
2	116-7658	1	ASM-Panel,Side RH (Black)	12	109-3958	1	Control-Throttle
2:2	32148-7	1	Nut-Insert	13	116-6630	1	Bracket-Cable, Brake
3	126-4525	1	ASM-Plate W/Decal	14	116-7504	1	Link-Cable, Brake
3:2	121-6164	1	Decal-Warning, Control Panel	15	116-7503	1	Cable-Brake
3:3	121-6162	1	Decal-Warning, Tines	17	3234-29	4	Screw-HH Flg 5/16-18 X 1
3:4	32148-7	2	Nut-Insert	18	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
4	126-4524	1	ASM-Panel W/Decals	19	104-7201	2	Nut-Nyloc 1/4-20 Flg
4:2	121-6166	1	Decal-Danger	20	116-7607	1	Knob-Tee
4:3	126-4528	1	Decal-Danger, Control Panel	21	1-807513	4	Bolt-Carriage #10-24 X 1/2
6	3231-1	6	Bolt-Carriage 3/8-16 X 3/4	22	3296-2	4	Nut-Nyloc #10-24
7	104-8301	10	Nut-Nyloc 3/8-16 Flg	23	126-6877	1	Decal, Exmark Logo
8	3231-2	4	Bolt-Carriage 3/8-16 X 1	24	126-7457	2	Decal-X-Logo
				25	1-303335	2	Tie-Cable 7 15/16 (Large)
				26	3256-2	2	Washer-1/4 Std

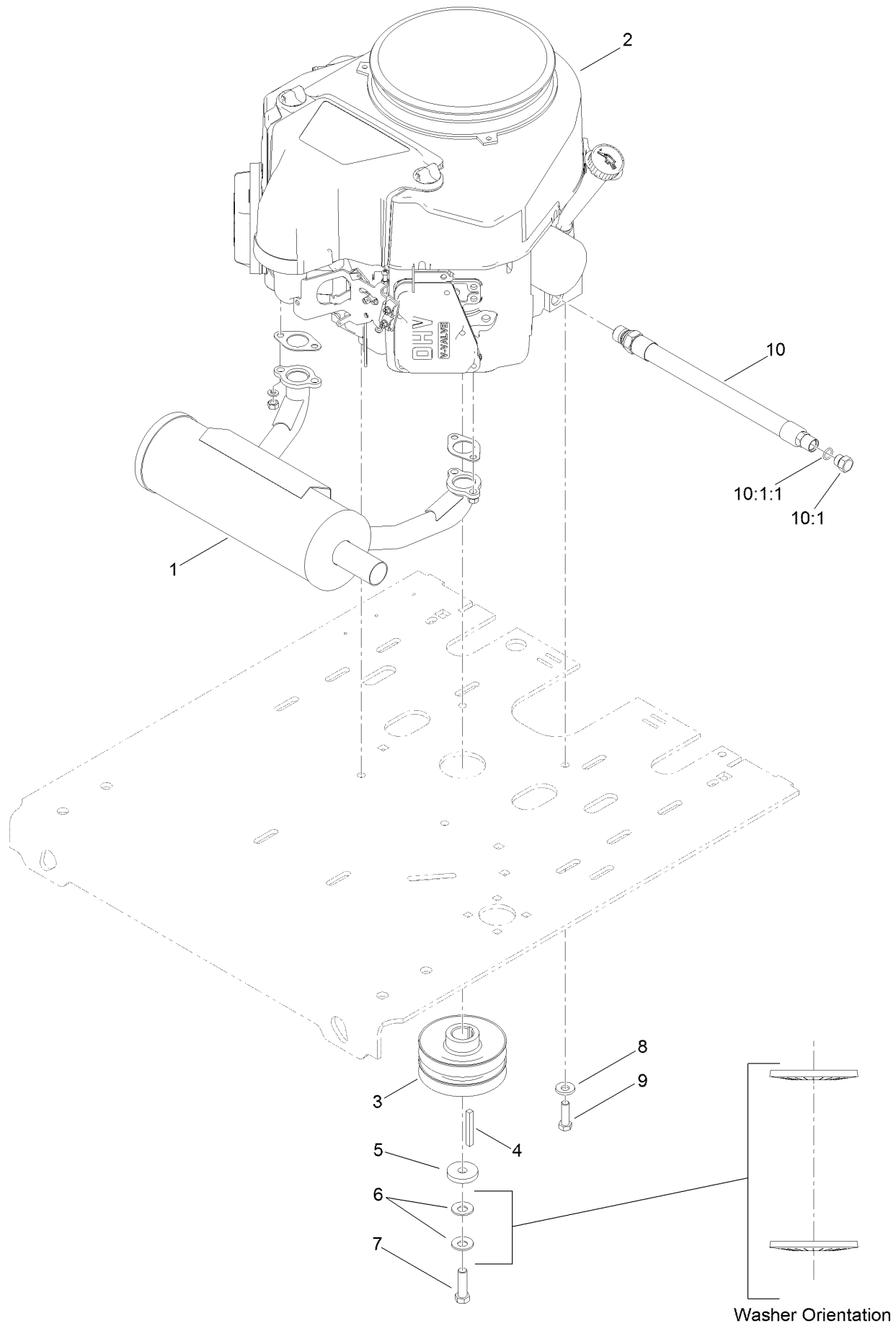
Motion Control Assembly



Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-6567	1	RH Control Handle ASM	14	1-806003	10	Pin-Cotter
1:2	116-4279	2	Bearing-Flange	15	116-6576-03	1	Bracket-Pivot, RH
2	116-6566	1	LH Control Handle ASM	16	116-6577-03	1	Bracket-Pivot, LH
2:2	116-4279	2	Bearing-Flange	17	116-7224	4	Spacer
3	126-0340	4	Crank-Bell	18	104-7201	4	Nut-Flange, NI
3:2	302-19	1	Fitting-Grease	19	3256-2	4	Washer-Flat
5	116-6722	2	Link-Control, Hydro	20	321-14	4	Screw-HH
6	116-9298	2	Link-Control, Bell Crank	21	116-0027	2	Damper-Control, Motion
7	116-6730	2	Link-Control, Bell Crank	22	104-8300	4	Nut-Flange, NI
8	116-6608-03	1	Bar-Reference	23	104-8301	8	Nut-Flange, NI
9	116-6607	1	Shaft-Pivot, Control	24	323-6	4	Screw-HH
10	1-633131	2	Yoke-Linkage, Brake	25	3231-2	4	Bolt-CARR
11	103-2399	2	Pin-Spring, Clevis	26	103-8153	2	Grip-Lever, Control
13	3256-24	14	Washer-Flat	27	32112-14	2	Nut-Push

Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-3735	1	Muffler-Horizontal	7	109-9761	1	Screw-HH ♦
2		1	Engine-Kawasaki Fs481V, Es ● ■	8	98-5975	4	Washer-Belleville
3	116-9709	1	Pulley	9	323-7	4	Screw-HH
4	103-4177	1	Key	10	116-4924	1	Engine Oil Drain Hose ASM ▲
5	1-543610	1	Washer-Clutch	10:1	353-508	1	Plug-HH
6	1-603610	2	Washer-Spring	10:1:1	237-42	1	O-Ring

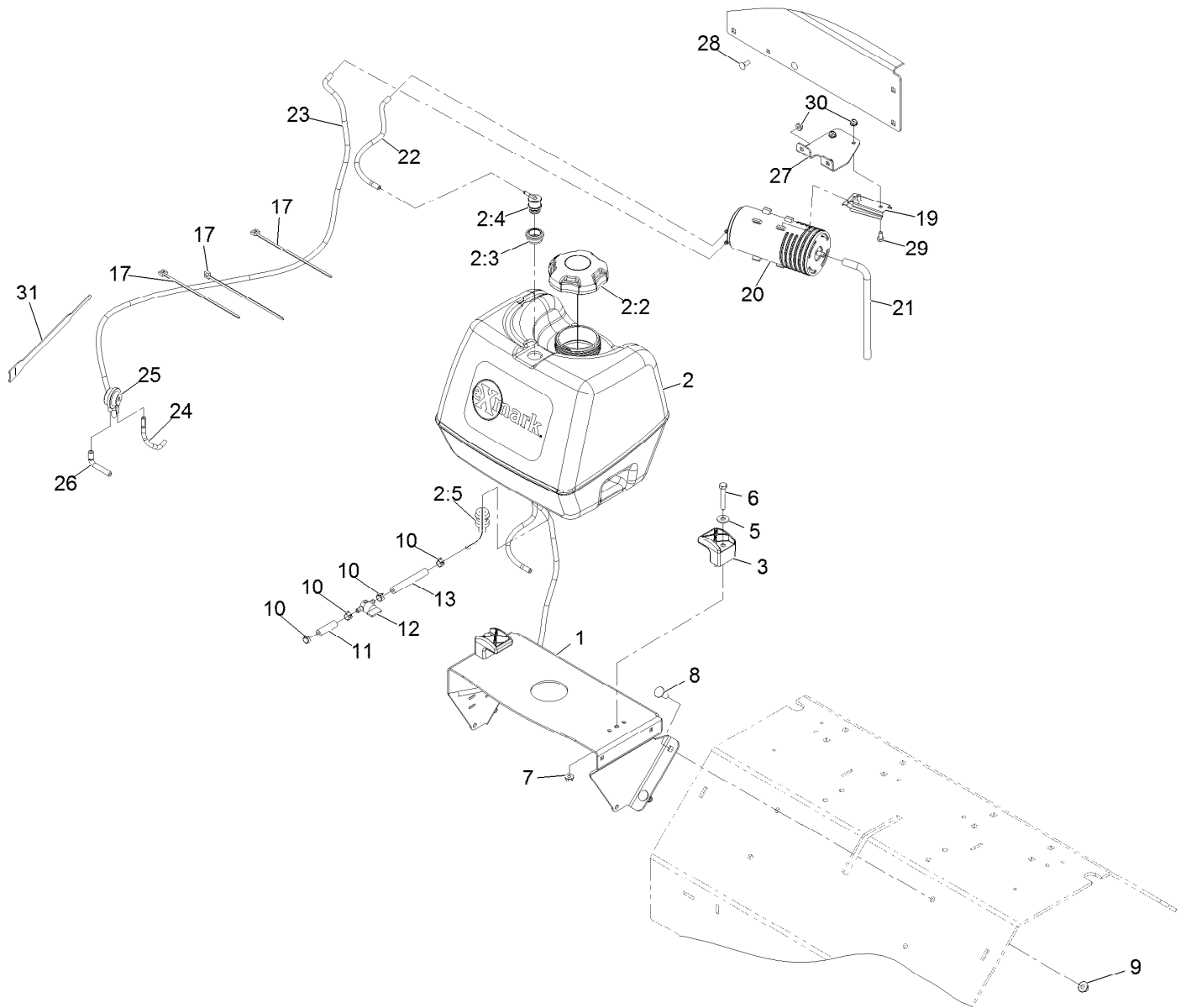
● Not serviced separately

▲ Use a Teflon Pipe Sealant or equivalent on threads.

♦ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Obtain parts from www.kawpowerepc.com

Fuel Assembly



Fuel Assembly (continued)

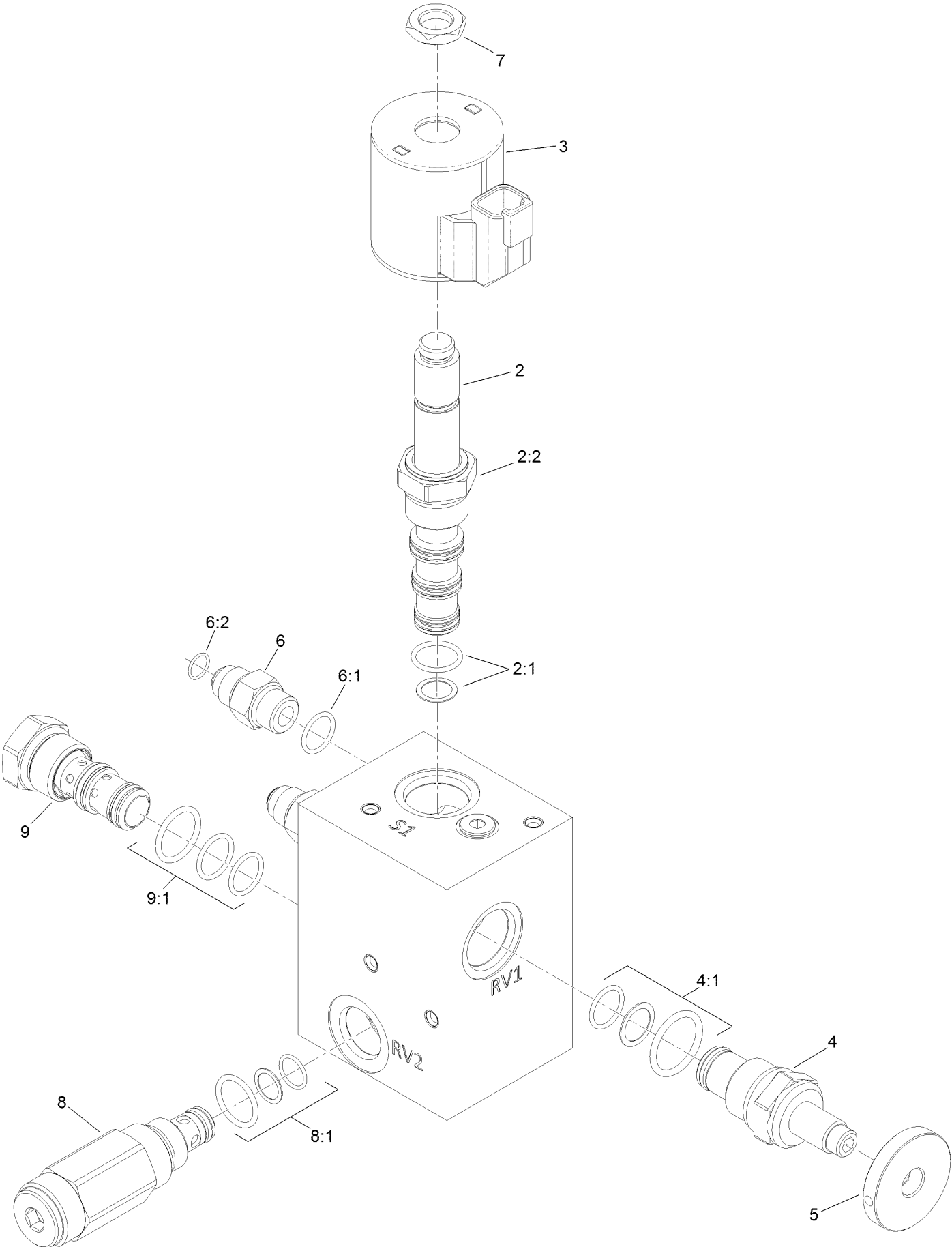
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9541-01	1	Support-Tank, Fuel	13	105-8342	1	Hose-Fuel
2	126-1525	1	ASM, Fuel Tank	17	1-303335	3	Tie-Cable 7 15/16 (Large)
2:2	120-5461	1	Cap-Fuel, Ratcheting	19	114-0292	1	Bracket-Canister, Carbon
2:3	114-0284	1	Grommet	20	117-1221	1	Canister-Carbon, 800Cc
2:4	119-3547	1	Valve-Vent, Fuel	21	115-0962	1	Hose-Vent, Canister
2:5	103-2605	1	Fitting-Fuel Bulkhead W/Strainer ●	22	126-3703	1	Hose-Emissions
3	107-4543	2	Clamp	23	126-4179	1	Hose-Vent, Formed
5	3256-3	2	Washer-5/16 Std	24	116-2394	1	Hose-Vent, Formed
6	322-10	2	Screw-HH 5/16-18 X 2	25	116-2232	1	Valve-Control, Vacuum
7	104-8300	2	Nut-Nyloc 5/16-18 Flg	26	116-2233	1	Hose-Vent, Formed
8	3231-22	4	Bolt-Carriage 3/8-16 X 1	27	126-2991-03	1	Bracket-Mounting, Canister
9	104-8301	4	Nut-Nyloc 3/8-16 Flg	28	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
10	2412-98	4	Clamp-Hose	29	321-2	2	Screw-HH 1/4-20 X 1/2
11	119-7856	1	Hose-Fuel	30	104-7201	4	Nut-Nyloc 1/4-20 Flg
12	1-603770	1	Valve-Fuel	31	116-2469	1	Strap-Velcro, Cable Tie

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Auxiliary Hydraulic Assembly (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-8874	1	Belt-4L Section	18	322-5	2	Screw-HH 5/16-18 X 1
2	116-6618-03	1	Bracket-Tank, Hydraulic	19	3231-2	4	Bolt-Carriage 3/8-16 X 1
3	116-7557	1	Reservoir ASM	20	104-8301	6	Nut-Nyloc 3/8-16 Flg
3:1		1	Tank-Hydraulic ●	21	116-9309	1	Hose-Hydraulic
3:1:1	103-1948	1	Cap-Reservoir, HYD	22	116-6667	1	Pulley
3:1:2	103-1949	1	Gasket-Cap	23	116-6760	1	Pulley-Idler, Flat
3:2	93-6686	1	Decal-Oil, HYD	24	103-2156	6	Adapter-Straight
4	116-9549	1	Valve-Manifold	24:1	1-603921	1	O-Ring-Sae #6
5	3241-6	2	Screw-SQH ■	24:2	103-1020	1	O-Ring-37 Flare #6
6	116-6969	1	HYD Cylinder ASM	25	104-7836	1	Filter-Head
6:1	116-7290	2	Pin-Clevis	26	109-4180	1	Element, Oil Filter
6:2	92-1298	2	Pin-Lynch	28	353-877	1	Fitting-HYD, Tee
6:3	127-3234	1	Seal Kit	29	116-9129	1	Hydraulic Pump ASM
6:3:1		1	O-Ring ●	29:1	115-7855	1	Key-Square
6:3:2		1	Backup Ring ●	29:2	112-0199	1	Seal Kit
6:3:3		1	Psp Seal ●	29:2:1		1	Seal-Anti Extrusion ●
6:3:4		1	Bs Seal ●	29:2:2		1	Seal-Anti Extrusion ●
6:3:5		1	Dust Seal ●	29:2:3		1	Seal-Shaft ●
6:3:6		1	O-Ring ●	29:2:4		1	Seal-Upper ●
7	116-8178	1	Gauge-Pressure	29:2:5		1	Seal ●
8	1-603990	2	Adapter-Straight	29:2:6		2	O-Ring ●
8:1	1-603920	1	O-Ring-Sae #8	30	3256-24	1	Washer-3/8 Sae
8:2	1-603992	1	O-Ring-37 Flare #8	32	116-6781	5	Spacer
9							

Manifold W/Check and Relief Asm No. 116-9549

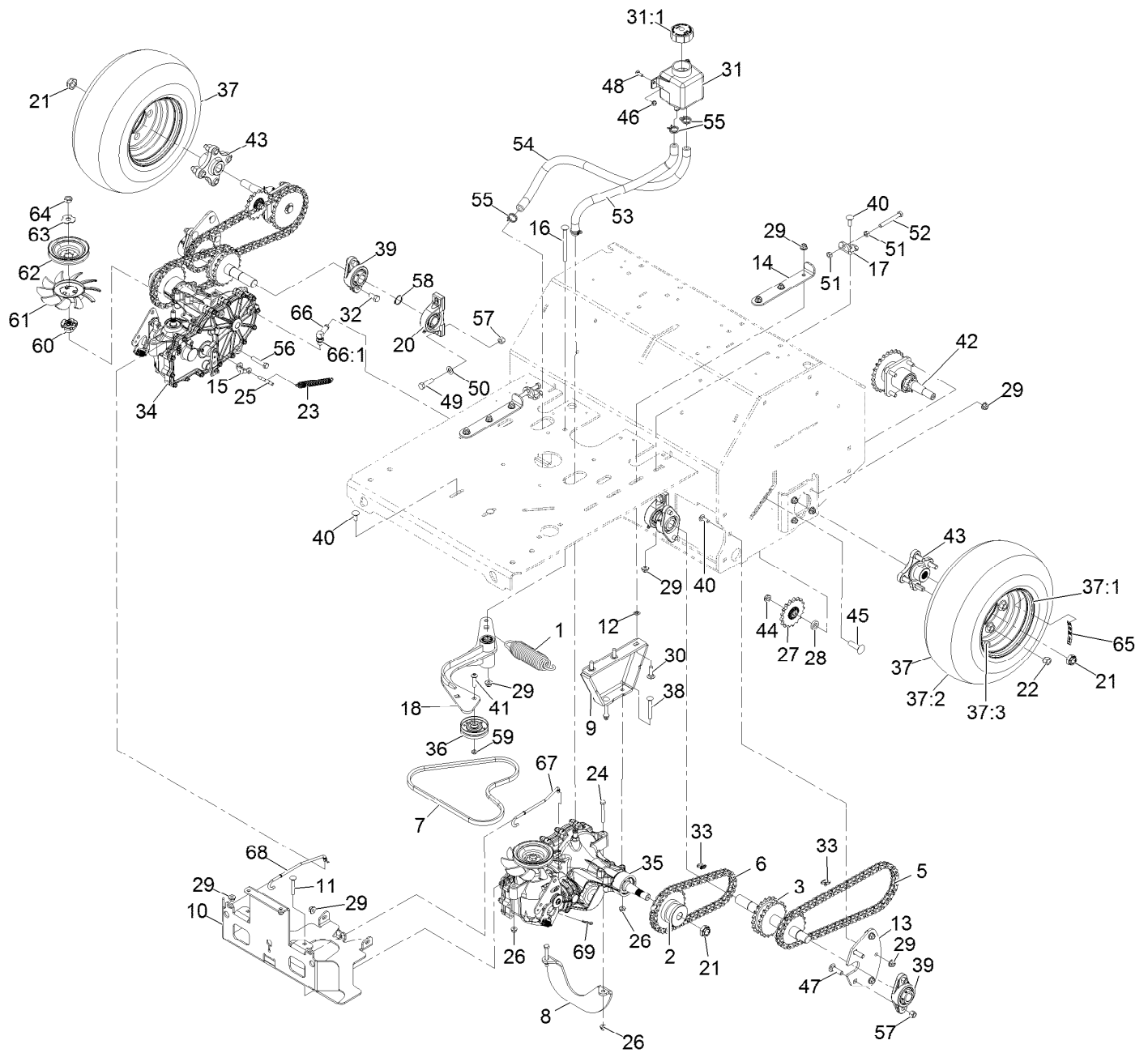


Manifold W/Check and Relief Asm No. 116-9549 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	110-8906	1	Valve-Solenoid
2:1	110-8908	1	Spool Valve Seal Kit
2:2	110-2634	1	Nut-Coil
3	119-4619	1	Coil-Solenoid
4	116-9397	1	Valve-Relief, Poppet Style
4:1	116-9398	1	Relief Valve Seal Kit
5	116-9396	1	Knob (1.5 Dia)
6	103-2156	4	Fitting-Straight

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6:1	1-603921	1	O-Ring
6:2	103-1020	1	O-Ring
7	110-2634	1	Nut-Coil
8	116-9716	1	Valve-Relief
8:1	116-9717	1	Seal Kit
9	116-9718	1	Valve-Check, P O
9:1	116-9719	1	Seal Kit

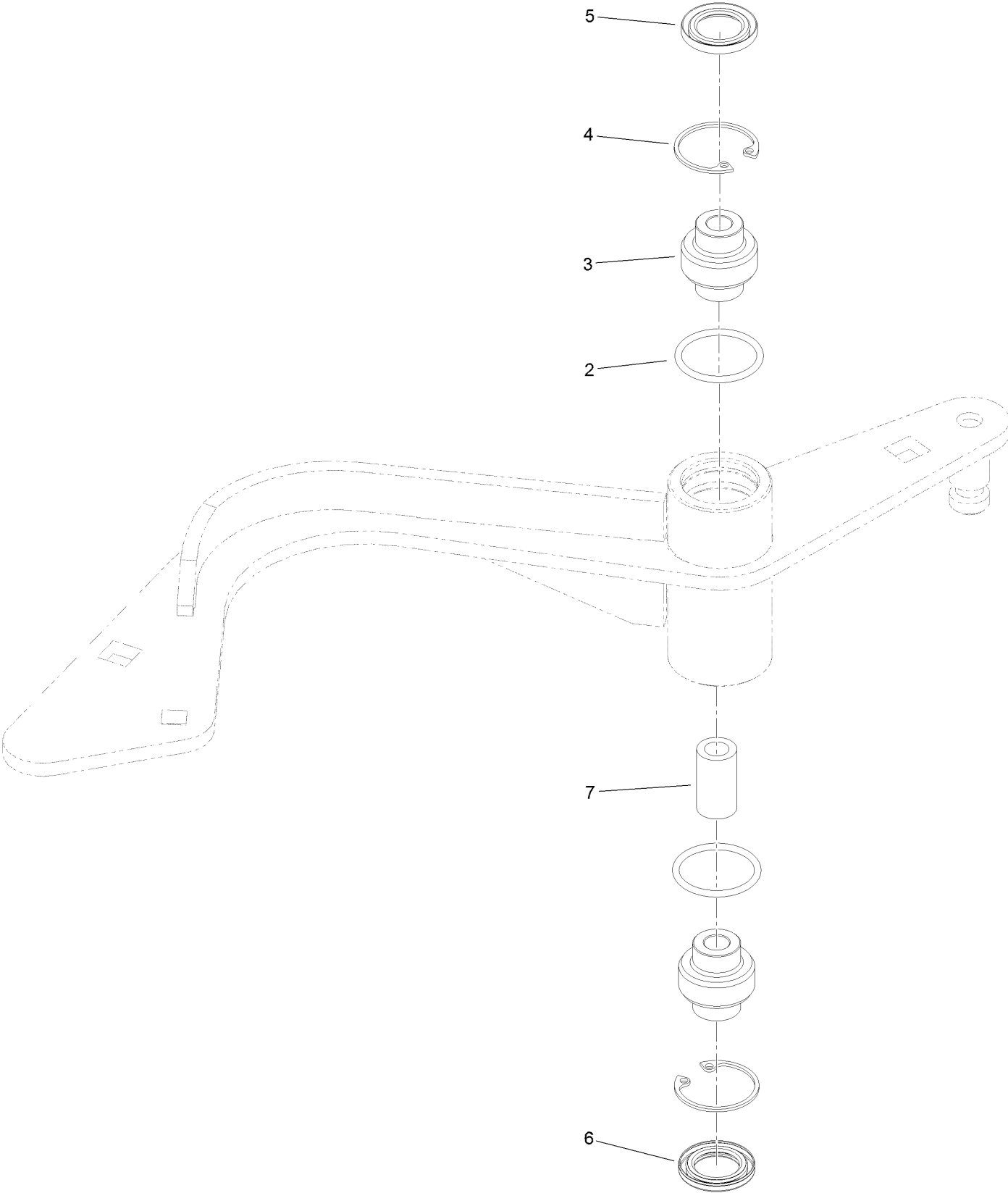
Ground Drive Assembly



Ground Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-6317	1	Spring-Extension	37:2	116-6978	1	Tire
2	116-9305	2	Hub-Drive, Chain	37:3	232-27	1	Stem-Valve
3	116-9684	2	Jackshaft	38	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4
5	116-6895	2	Chain-Roller, #50, 65 Links	39	116-6777	4	Bearing-Flange, 2 Bolt
6	116-6896	2	Chain-Roller #50, 47 Pitches	40	3231-2	10	Bolt-Carriage 3/8-16 X 1
7	116-8874	1	Belt-4L Section	41	116-9927	1	Screw-HSBH
8	116-9127-03	1	Brace-Angle	42	116-9545	2	Axle And Bearing ASM
9	116-9710-03	2	Mount-Transmission	43	116-3872	2	Hub-Offset
10	126-5495-03	1	Guard-Transmission	44	3296-45	2	Nut-Nyloc 1/2-13 Thin
11	3230-7	2	Bolt-Carriage 5/16-18 X 2 1/4	45	3233-14	2	Screw-CARR
12	107-3154	6	Nut-Push 3/8-16	46	104-7201	2	Nut-Nyloc 1/4-20 Flg
13	116-6596-01	2	Plate-Jackshaft	47	3232-3	4	Bolt-Carriage 7/16-14 X 1 1/2
14	116-6619	2	Plate-Adjustment, Transmission	48	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
15	116-7597	1	Yoke-Brake, Park	49	324-6	4	Screw-HH 7/16-14 X 1 1/2
16	9000779	1	Bolt-CARR	50	3256-25	4	Washer-7/16 Sae
17	116-6723	2	Bracket-Hydro, Adjust	51	3217-7	4	Nut-Hex 3/8-16
18	116-9307	1	Idler Arm ASM	52	99-8664	2	Bolt-HH 3/8-16 X 3 Tap
20	116-6756	2	Bearing-Pillow Block	53	116-6775	1	Hose-Hydraulic
21	116-2839	4	Nut-Lock	54	116-6776	1	Hose-Hydraulic
22	242-50	8	Nut-Lug 1/2-20	55	109-3322	4	Clamp-Hose
23	76-4660	1					

Idler Arm Assembly No. 116-9307

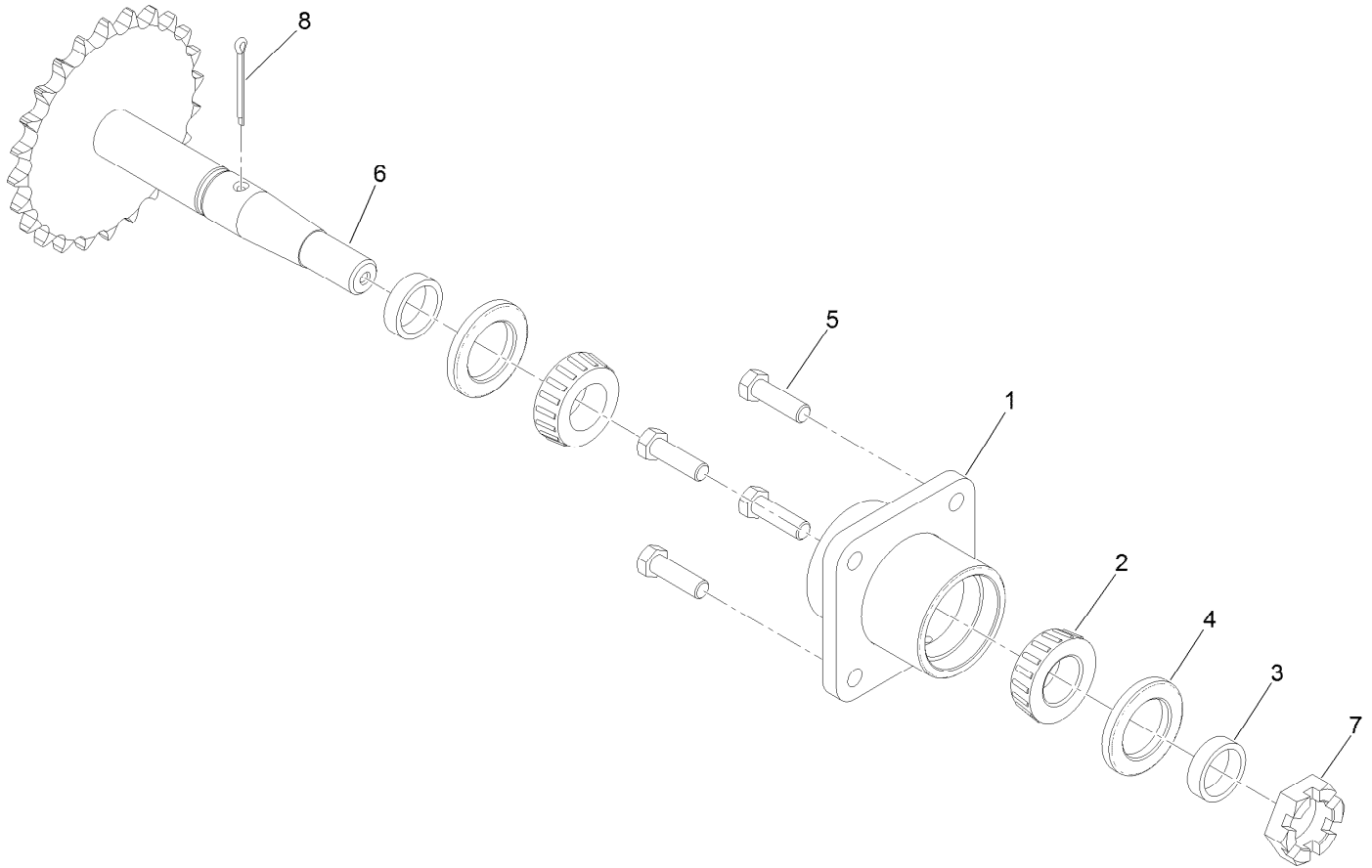


Idler Arm Assembly No. 116-9307 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	106-7159	2	O-Ring
3	103-3504	2	Bearing-Spherical
4	32120-10	2	Ring-Snap

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	103-3506	1	Seal-Lip, Single
6	103-3505	1	Seal-Double Lip
7	1-603401	1	Spacer-Fender

Axle and Bearing Assembly No. 116-9545

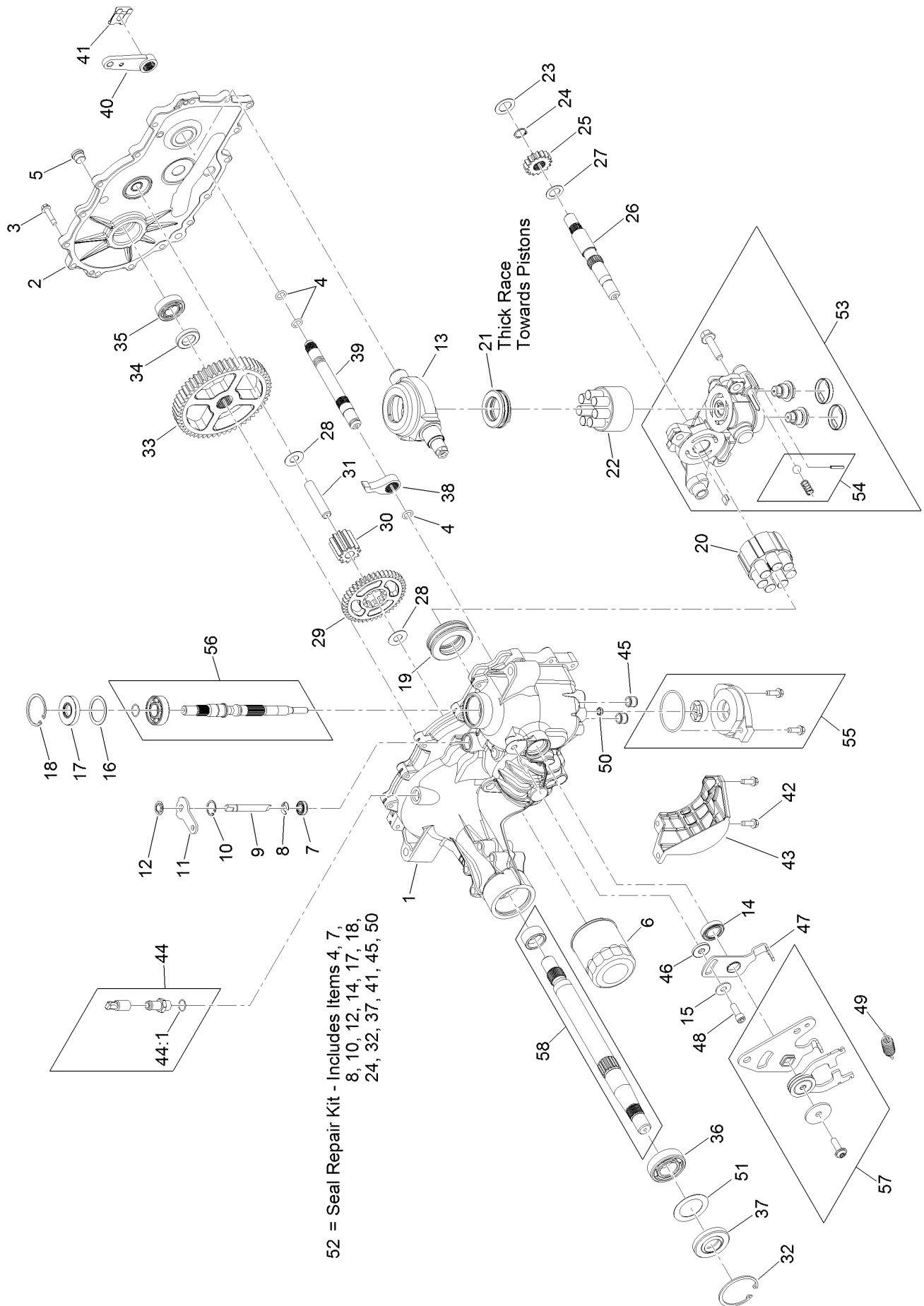


Axle and Bearing Assembly No. 116-9545 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-6746-01	1	Mount-Bearing, Wheel
2	1-543509	2	Bearing-Roller, Tapered
3	116-6758	2	Spacer
4	1-543511	2	Seal-Grease

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	323-7	4	Screw-HH
6	126-0459	1	Axle
7	99-3139	1	Nut
8	1-806800	1	Pin-Cotter

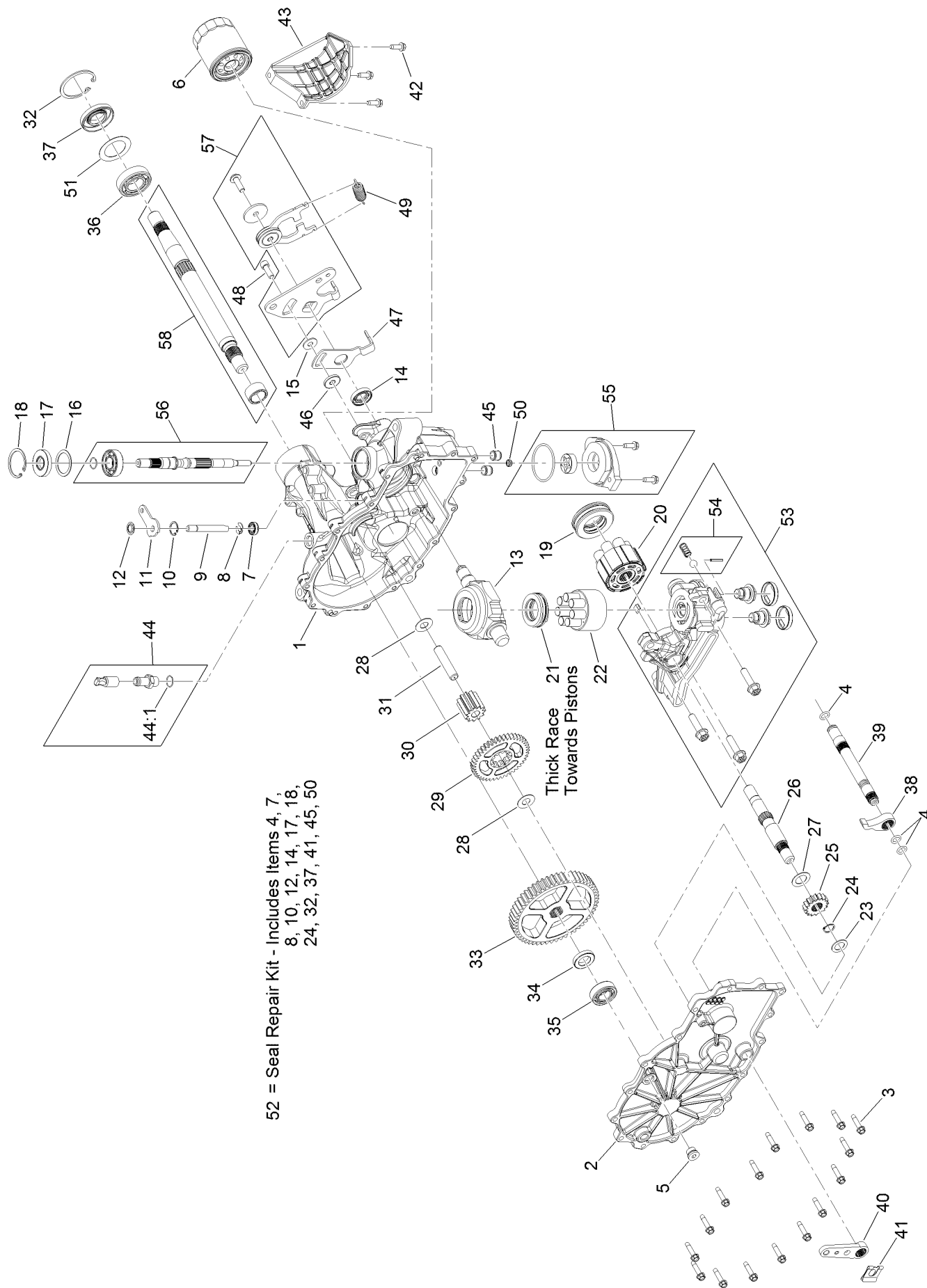
RH Transaxle Assembly No. 116-9712



RH Transaxle Assembly No. 116-9712 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1676	1	Main Housing Kit	31	104-5329	1	Pin-Jackshaft
2	117-5358	1	Housing Side Kit	32	104-2169	1	Ring-Retaining
3	117-5359	16	Screw-HHF	33	114-1694	1	Gear-54T
4	114-1678	4	O-Ring	34	120-7975	1	Spacer
5	104-2189	1	Plug-Thread, Straight	35	126-0789	1	Bearing-Ball
6	109-3321	1	Element-Oil Filter, HYD	36	120-7976	1	Bearing-Ball
7	106-8676	1	Seal-Lip	37	104-2144	1	Seal
8	106-8677	1	Ring-Retaining, EXT	38	114-1697	1	Pawl-Brake
9	114-1685	1	Rod-Bypass	39	114-1698	1	Shaft-Brake, Inboard
10	106-8679	1	Ring-Retaining, Int	40	125-0021	1	Handle-Brake
11	106-8680	1	Arm-Bypass	41	131-0906	1	Ring-Retaining, EXT
12	106-8681	1	Ring-Retaining, EXT	42	104-2120	3	Screw
13	104-5304	1	Swashplate-Trunnion	43	120-7981	1	Guard-Filter, RH
14	104-5313	1	Seal-Lip	44	109-3278	1	Adapter-Straight
15	114-8491	1	Washer	44:1	237-42	1	O-Ring
16	104-5308	1	Spacer	45	126-3251	2	Tube-Charge
17	104-5310	1	Seal-Lip	46	114-8458	1	Spacer
18	104-5309	1	Ring-Retaining	47	114-8459	1	Arm-Neutral, Right
19	109-2865	1	Bearing-Thrust	48	106-8682	1	Screw-Sh
20	114-1689	1	Motor Cylinder Block Kit	49	115-8307	1	Spring-Extension
21	94-6922	1	Bearing-Thrust	50	131-0908	1	Seal-Gerotor
22	110-8561	1	Pump Block ASM	51	121-5745	1	Spacer
23	104-5339	1	Washer-Flat	52	109-3537	1	Seal Kit
24							

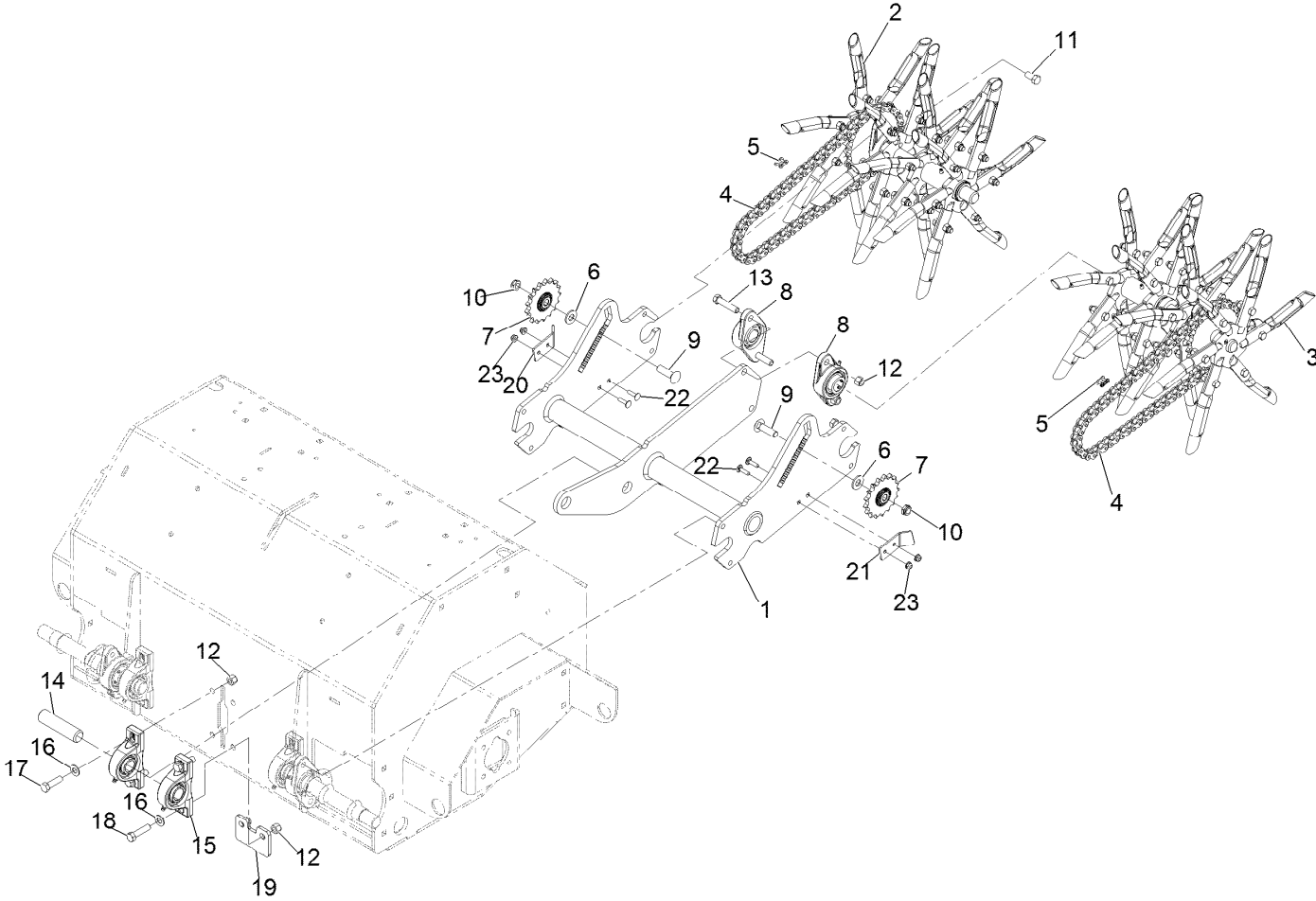
LH Transaxle Assembly No. 116-9713



LH Transaxle Assembly No. 116-9713 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-8471	1	Main Housing Kit	31	104-5329	1	Pin-Jackshaft
2	114-8472	1	Side Cover Kit	32	104-2169	1	Ring-Retaining
3	117-5359	16	Screw-HHF	33	114-1694	1	Gear-54T
4	114-1678	4	O-Ring	34	120-7975	1	Spacer
5	104-2189	1	Plug-Thread, Straight	35	126-0789	1	Bearing-Ball
6	109-3321	1	Element-Oil Filter, HYD	36	120-7976	1	Bearing-Ball
7	106-8676	1	Seal-Lip	37	104-2144	1	Seal
8	106-8677	1	Ring-Retaining, EXT	38	114-1697	1	Pawl-Brake
9	114-1685	1	Rod-Bypass	39	114-1698	1	Shaft-Brake, Inboard
10	106-8679	1	Ring-Retaining, Int	40	125-0021	1	Handle-Brake
11	106-8680	1	Arm-Bypass	41	131-0906	1	Ring-Retaining, EXT
12	106-8681	1	Ring-Retaining, EXT	42	104-2120	3	Screw
13	104-5304	1	Swashplate-Trunnion	43	120-7981	1	Guard-Filter, RH
14	104-5313	1	Seal-Lip	44	109-3278	1	Adapter-Straight
15	114-8491	1	Washer	44:1	237-42	1	O-Ring
16	104-5308	1	Spacer	45	114-8455	2	Tube-Connecting
17	104-5310	1	Seal-Lip	46	114-8458	1	Spacer
18	104-5309	1	Ring-Retaining	47	114-8474	1	Arm-Neutral, Left
19	109-2865	1	Bearing-Thrust	48	106-8682	1	Screw-Sh
20	114-1689	1	Motor Cylinder Block Kit	49	115-8307	1	Spring-Extension
21	94-6922	1	Bearing-Thrust	50	131-0908	1	Seal-Gerotor
22	110-8561	1	Pump Block ASM	51	121-5745	1	Spacer
23	104-5339	1	Washer-Flat	52	109-3537	1	Seal

Tine Assembly

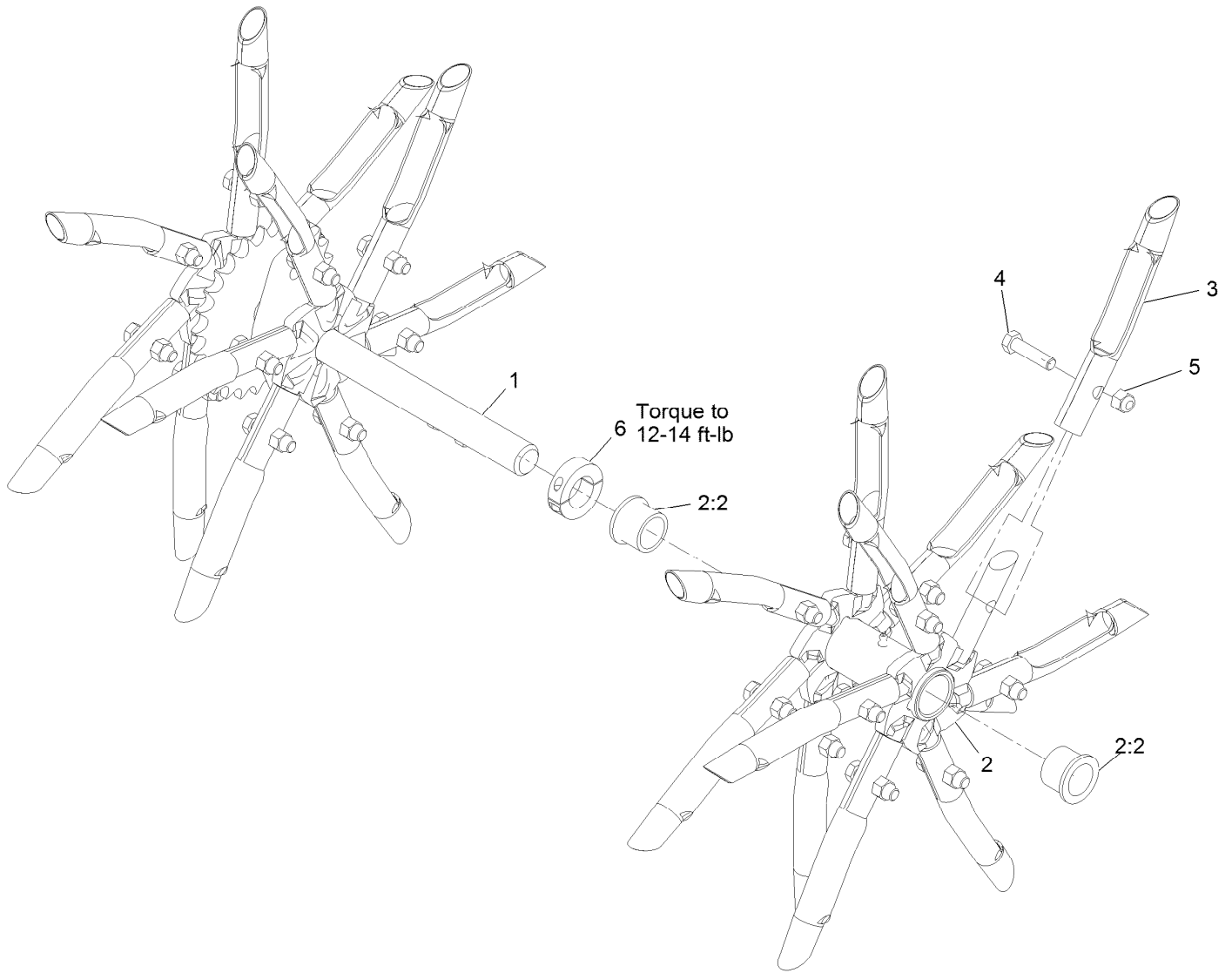


Tine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4817-03	1	Arm-Trail	13	324-8	2	Screw-HH
2	116-6738	1	RH Tine Wheel ASM	14	116-6629	1	Shaft
3	116-6739	1	LH Tine Wheel ASM	15	116-6756	2	Bearing-Pillow Block ●
4	116-6895	2	Chain-Roller, #50, 65 Links	16	3256-25	4	Washer-Flat
5	116-6897	2	Link-Connecting, #50	17	324-6	2	Screw-HH
6	87-7270	2	Washer-Thrust	18	324-7	2	Screw-HH
7	116-6719	2	Sprocket-Idler, 17T	19	116-7327-01	1	Plate-Downstop
8	116-6777	2	Bearing-Flange, 2 Bolt	20	126-4192-03	1	Guard-Chain, RH
9	3233-14	2	Screw-CARR	21	126-4193-03	1	Guard-Chain, LH
10	3296-45	2	Nut-Lock, NI	22	3229-30	4	Screw-CARR
11	116-7109	4	Screw-HH ●	23	104-7201	4	Nut-Flange, NI
12	3296-48	6	Nut-Lock, NI				

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

RH Tine Wheel Assembly No. 116-6738

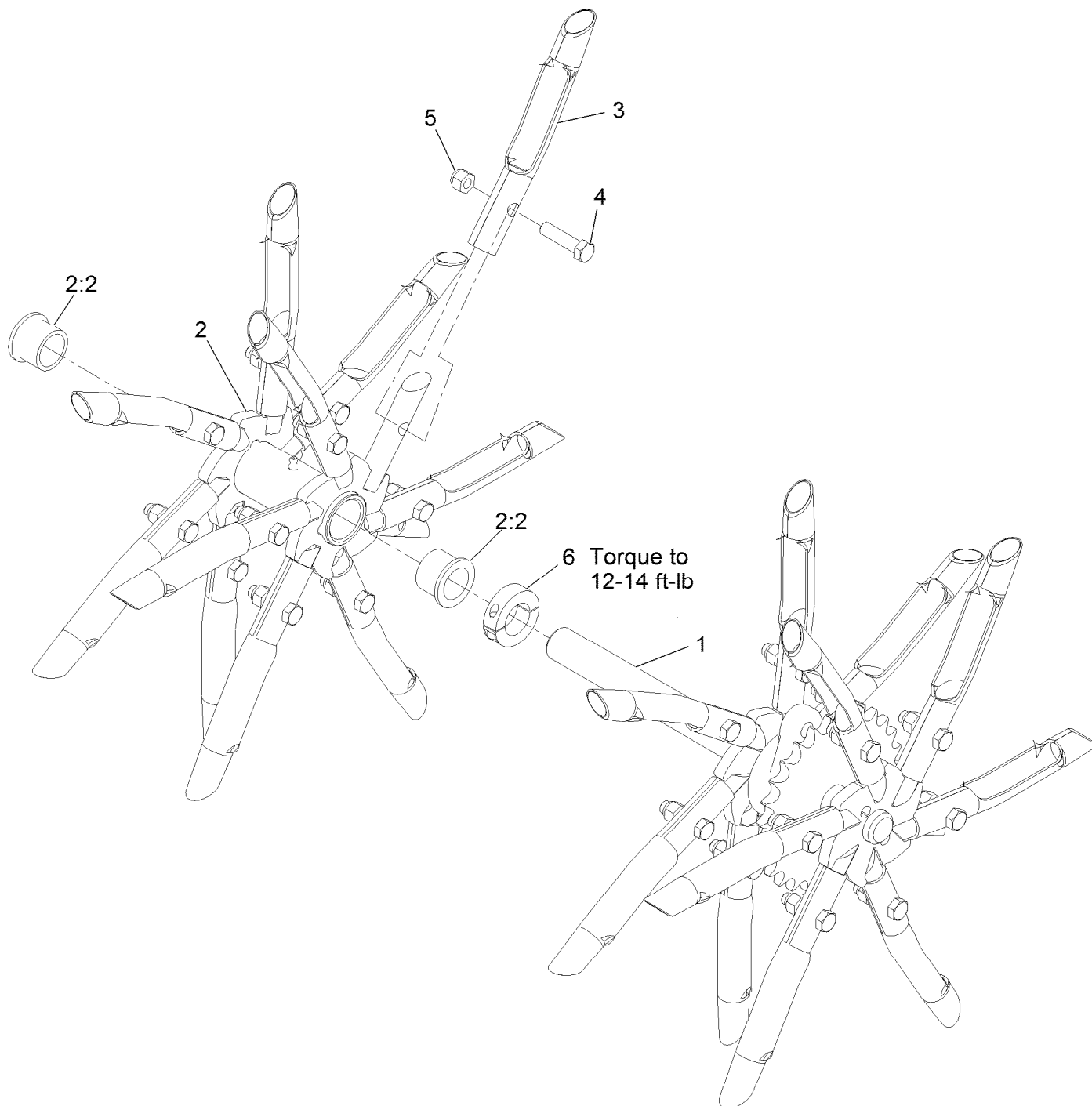


RH Tine Wheel Assembly No. 116-6738 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-6727	1	Shaft-Tine, RH	4	323-8	24	Screw-HH 3/8-16 X 1 1/2
2	116-6731	1	Float Tine Shaft ASM	5	3296-39	24	Nut-Nyloc 3/8-16
2:2	94-8949	2	Bushing-Flange	6	116-7271	1	Collar-Locking ●
3	126-2143	24	Tine-Coring (3/4 Inch)				

● Use Loctite® 243 on threads.

LH Tine Wheel Assembly No. 116-6739



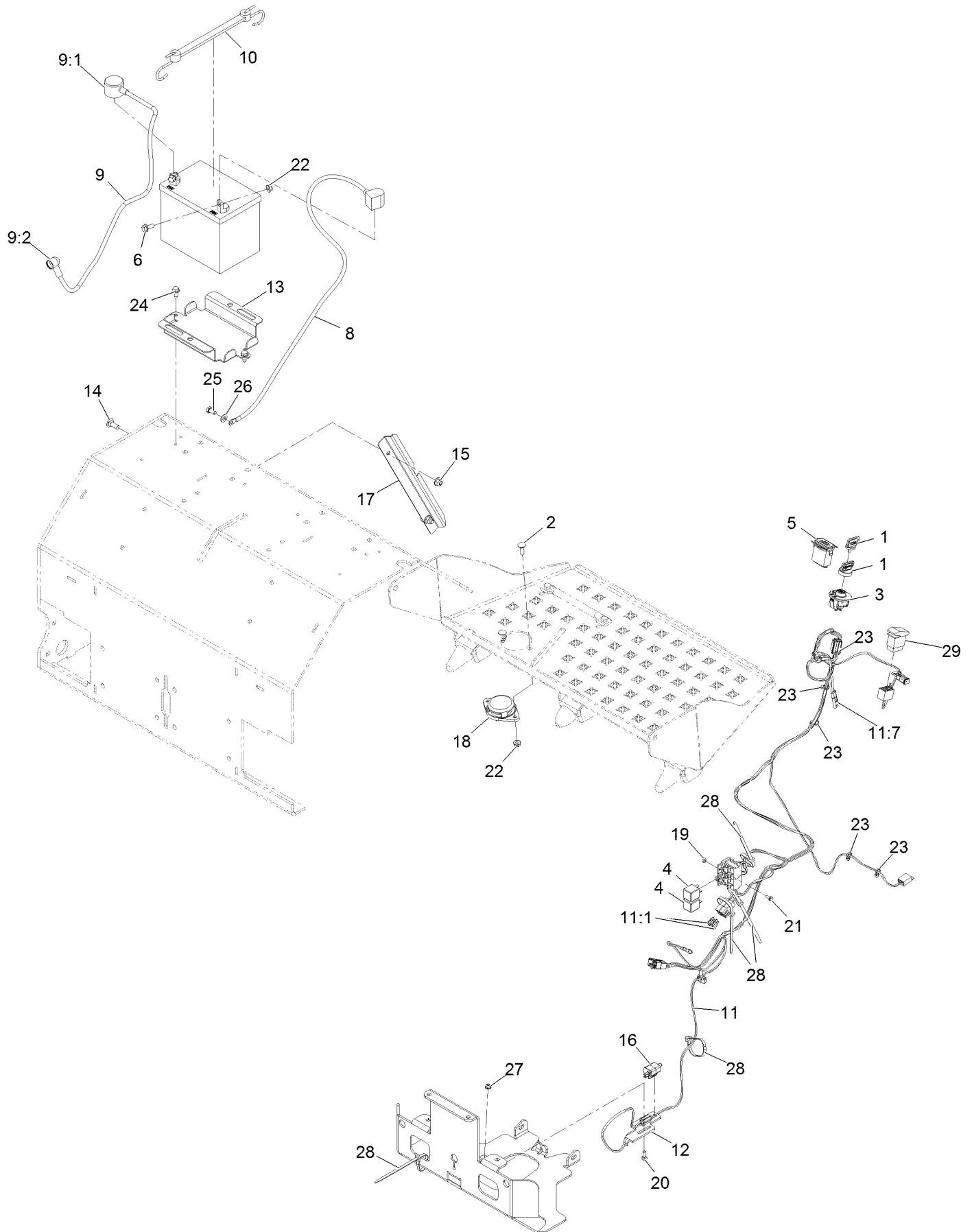
LH Tine Wheel Assembly No. 116-6739 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-6728	1	Shaft-Tine, LH
2	116-6731	1	Float Tine Shaft ASM
2:2	94-8949	2	Bushing-Flange
3	126-2143	24	Tine-Coring (3/4 Inch)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	323-8	24	Screw-HH 3/8-16 X 1 1/2
5	3296-39	24	Nut-Nyloc 3/8-16
6	116-7271	1	Collar-Locking ●

● Use Loctite® 243 on threads.

Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-603511	1	Key-Ignition	14	3231-2	2	Bolt-Carriage 3/8-16 X 1
1	103-2106	1	Key-Exmark Logo	15	104-8301	2	Nut-Nyloc 3/8-16 Flg
2	3230-2	2	Bolt-Carriage 5/16-18 X 1	16	110-6765	1	Switch
3	117-2221	1	Switch-Ignition	17	116-9394-03	1	Guard-Harness
4	1-643275	2	Relay-12Vdc 40 Amp	18	92-6282	1	Switch-Seat
5	1-513374	1	Meter-Engine Hours	19	3296-2	2	Nut-Nyloc #10-24
6	3234-5	2	Screw-HH Flg 5/16-18 X 3/4	20	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
8	117-6422	1	Cable-Battery, Black	21	3290-321	2	Screw-HWH
9	109-7630	1	Positive Battery Cable ASM	22	104-8300	4	Nut-Nyloc 5/16-18 Flg
9:1	109-2407	1	Insulator-Battery	23	1-303287	5	Tie-Cable 5 1/2 (Small)
9:2	1-543393	1	Insulator-Solenoid	24	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
10	104-2466	1	Holddown-Battery	25	33114-016	1	Screw-HH M8-1.25 X 16Mm
11	126-4526	1	Harness-Wire ●	26	33094-00	1	Washer
11:1	1-816001	2	Fuse-Blade Type, 20 Amp	27	104-7201	1	Nut-Nyloc 1/4-20 Flg
11:7	116-0053	1	Cap-Plug	28	1-303335	5	Tie-Cable 7 15/16 (Large)
12	116-7589	1	Mount-Switch	29	95-8999	1	Switch
13	116-9383-03	1	Bracket-Battery				

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:



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