



Count on it.

Form No. 3404-153 Rev A

Parts Catalog

Mauser KS-534

Model No. 02890—Serial No. 316000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

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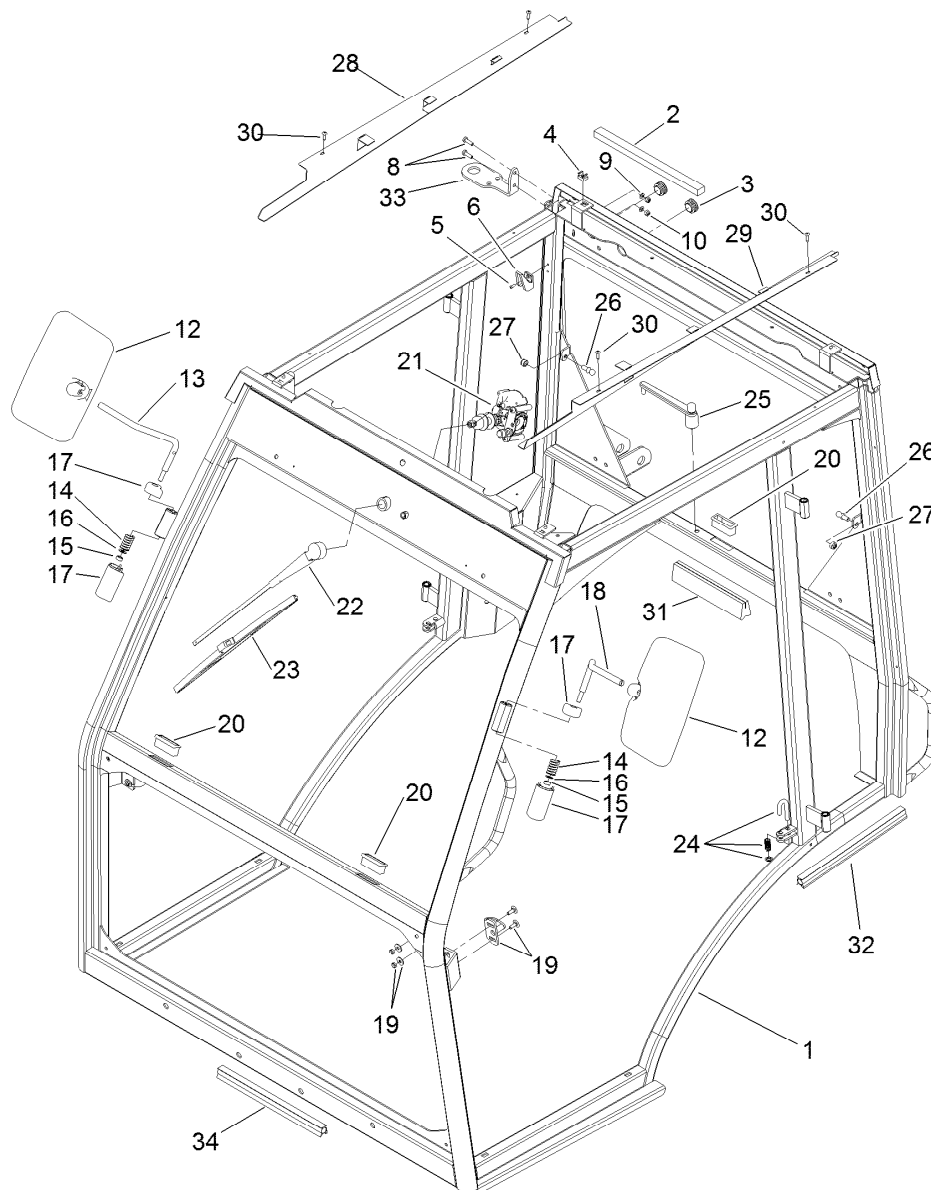
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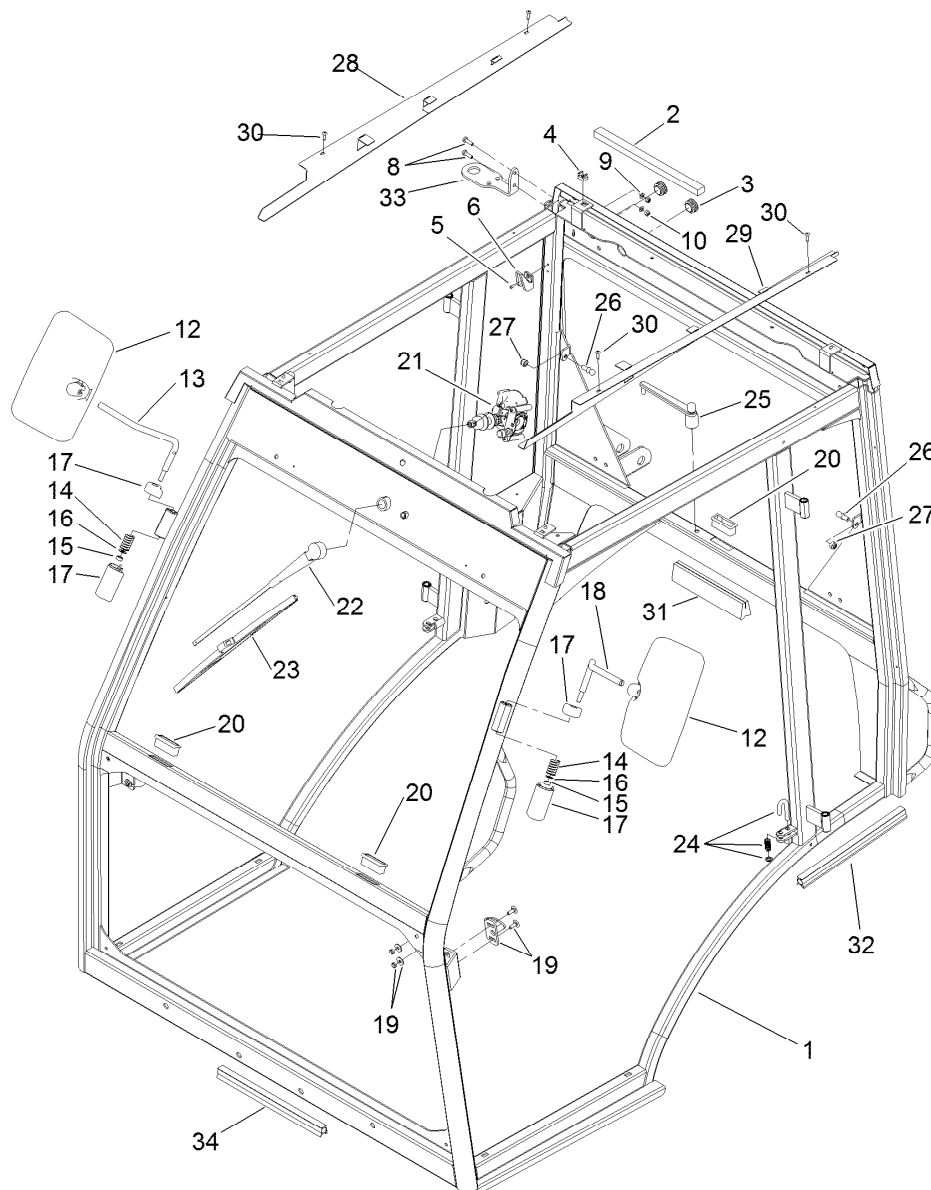
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Main Frame Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	111-7688	1	Frame-Cab	21	111-5249	1	Motor-Wiper
2	111-7974	1	Seal	22	111-5338	1	Arm-Wiper
3	111-5343	2	Plug	23	111-5337	1	Wiper ASM
4	111-5253	4	Nut-Captive	24	111-5352	1	Release-Spring, Door
5	111-1694	1	Rivet	25	111-5083	1	Stay-Window
6	964102	1	Hook	26	111-5367	2	Ball And Socket ASM
8	09363	2	Screw-HH	27	09441	2	Nut-Hex, NI
9	ZWP1F000U	4	Washer-Plain	28	111-5277	1	Trim-Top, Right
10	09438	2	Nut-Nyloc	29	111-5278	1	Trim-Top, Left
12	111-5346	2	Mirror-Side	30	09320	6	Rivet
13	111-5336	1	Support-Mirror, Right	31	111-7072	1	Seal-Bulkhead, Rear
14	111-5344	2	Spring-Mirror	32	111-7973	1	Seal-Rubber
15	ZNH1H000U	2	Nut-Hex	33	111-5283	1	Bracket-Beacon
16	09475	2	Washer	34	111-7973	1	Seal-Rubber
17	111-5345	2	Cover-Mirror	99	111-5359	1	Harness-Beacon ●
18	111-5335	1	Support-Mirror, Left	99	111-8164	1	Decal-Warning, Inclines (15 DEG)-Gm3400 ●
19	964105	2	Bolt-Locking				
20	111-5292	3	Insert				

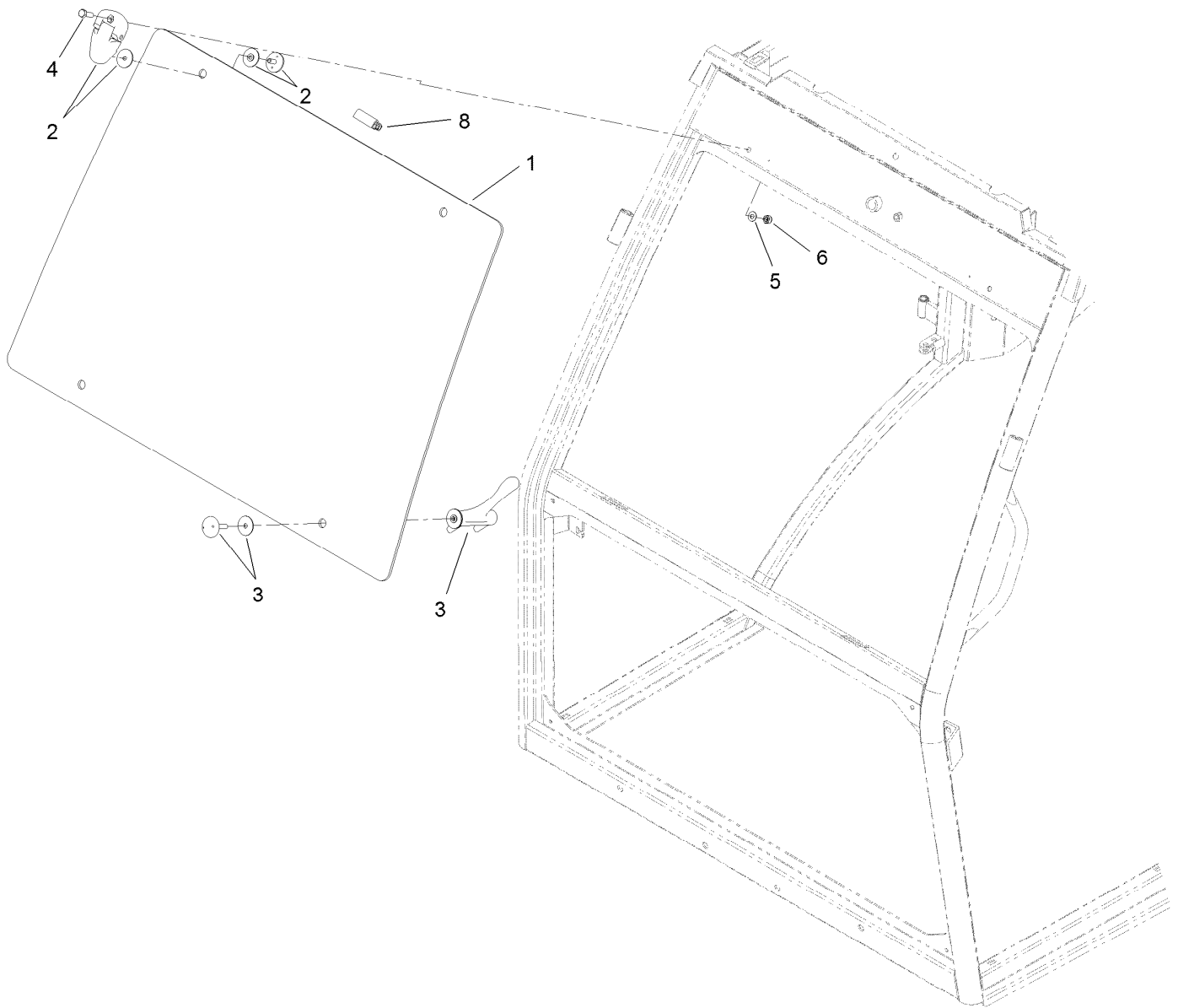
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Main Frame Assembly (continued)

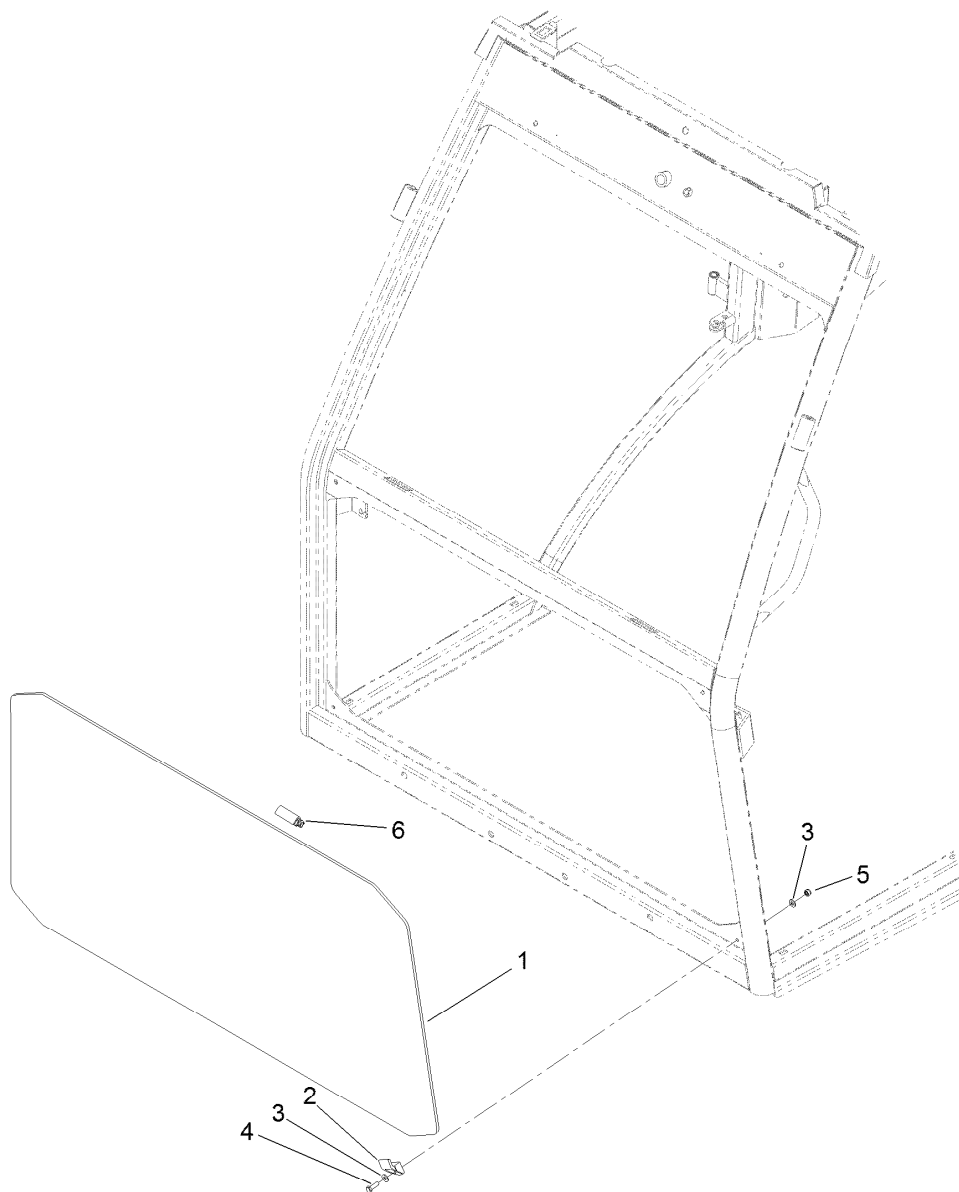
Ref.	Part Number	Qty.	Description
99	111-8165	1	Decal-Warning,Inclines(17DEG)-T4240Ct224 ●
99	111-8237	1	Decal-Warning,Inclines (18 DEG)-Lt3340 ●

● Not illustrated



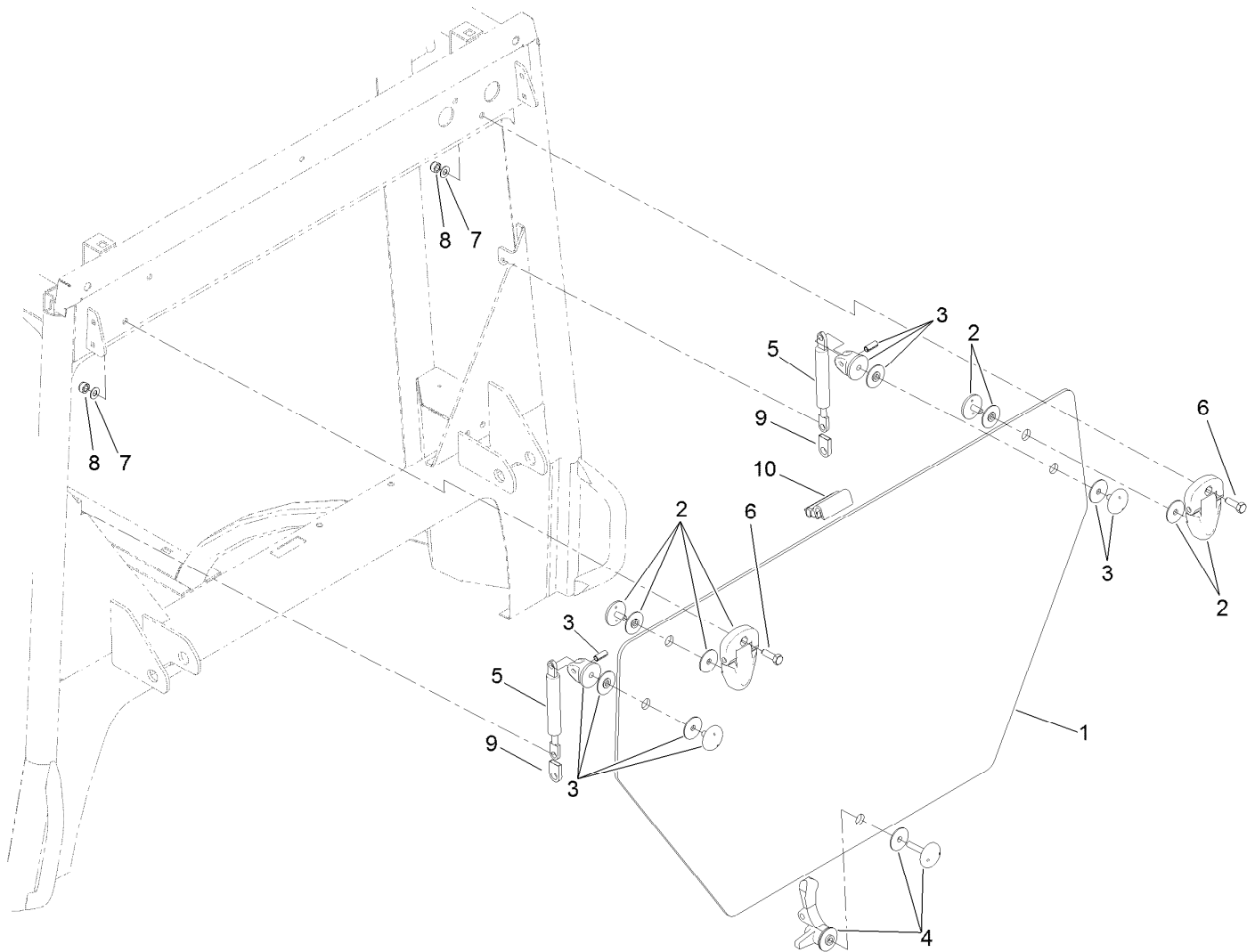
Top-Front Window Assembly

Ref.	Part Number	Qty.	Description
1	111-5074	1	Glass-Front
2	111-7689	2	Hinge, Window-Cab
3	111-5082	2	Buckle-Front
4	03162	2	Screw-HH
5	09475	2	Washer
6	09441	2	Nut-Hex, NI
8	111-7989	1	Seal-Rubber



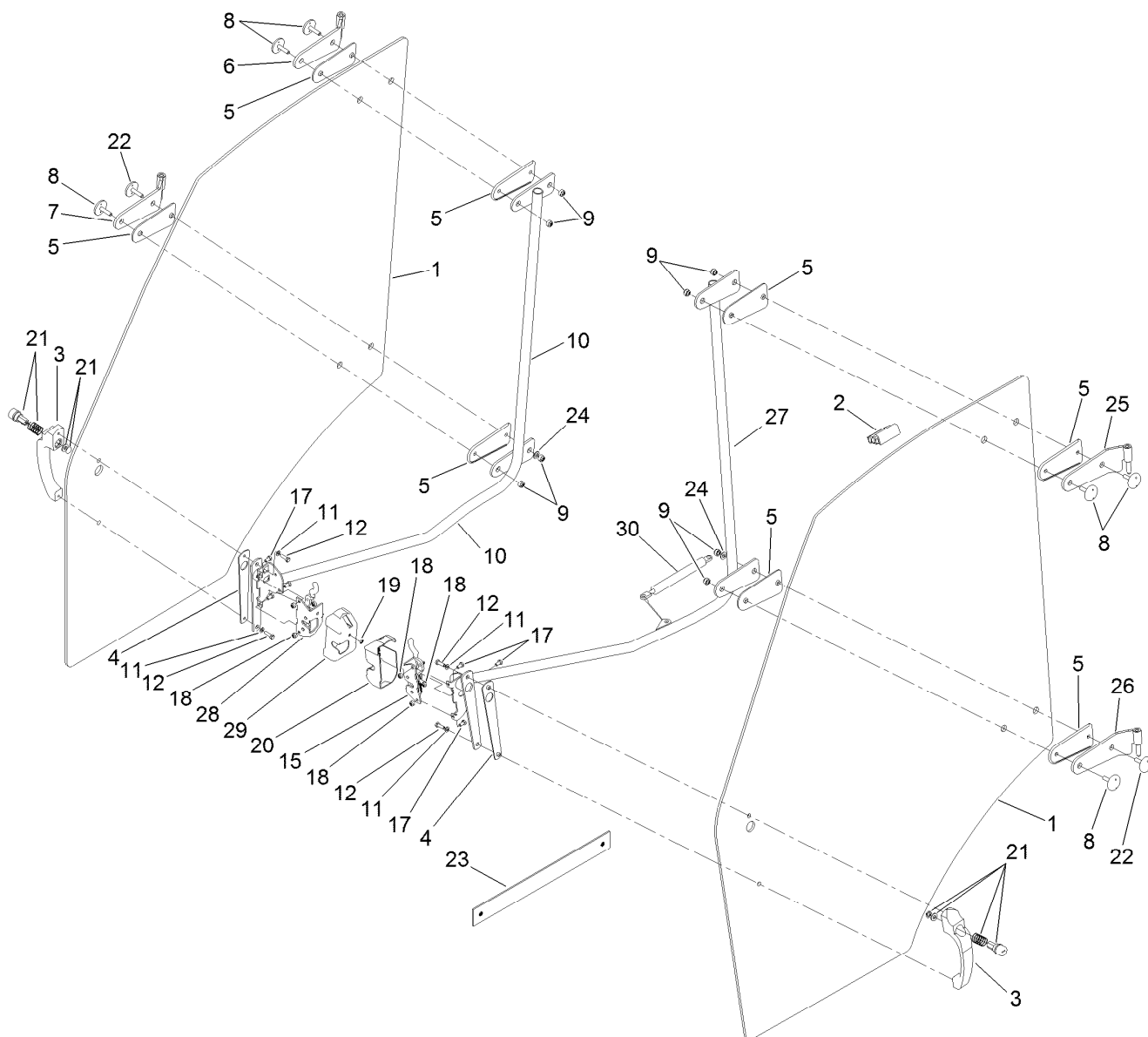
Bottom-Front Window Assembly

Ref.	Part Number	Qty.	Description
1	111-5075	1	Glass-Lower, Front
2	111-5288	4	Fixing-Glass
3	ZWP1F000U	8	Washer-Plain
4	09363	4	Screw-HH
5	09438	4	Nut-Nyloc
6	111-7989	1	Seal-Rubber



Rear Window Assembly

Ref.	Part Number	Qty.	Description
1	111-5076	1	Glass-Rear
2	111-7689	2	Hinge, Window-Cab
3	111-5291	2	Support
4	964230	1	Buckle
5	111-5266	2	Rear Gas Spring ASM
6	03162	2	Screw-HH
7	09475	2	Washer
8	09438	2	Nut-Nyloc
9	964208	2	Bracket
10	111-7989	1	Seal-Rubber

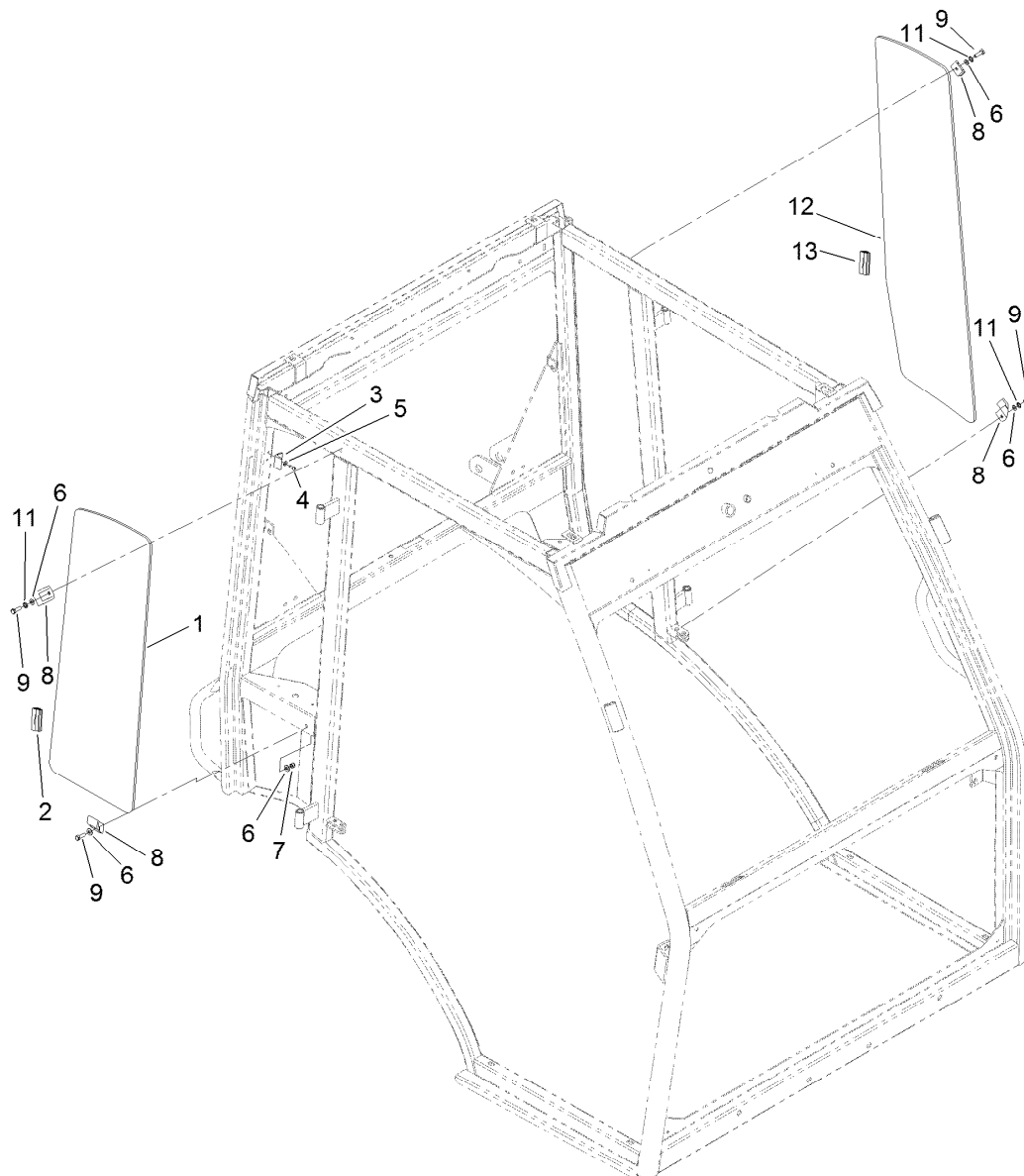


Left and Right Door Assembly

Ref.	Part Number	Qty.	Description
1	111-5293	2	Glass-Door
2	111-7990	1	Seal-Rubber
3	964210	2	Latch-Door, Outside
4	111-7691	2	Pad-Rubber, Door
5	111-5298	8	Pad-Rubber, Door
6	111-5301	1	Hinge-Upper, Right
7	111-5302	1	Hinge-Bottom, Right
8	111-7711	7	Screw
9	09441	8	Nut-Hex, NI
10	111-5307	1	Right Door Frame ASM
11	ZWP1F000U	4	Washer-Plain
12	09363	4	Screw-HH
15	111-5306	1	Lock-Door Right
17	09361	6	Screw-HH
18	09438	6	Nut-Nyloc

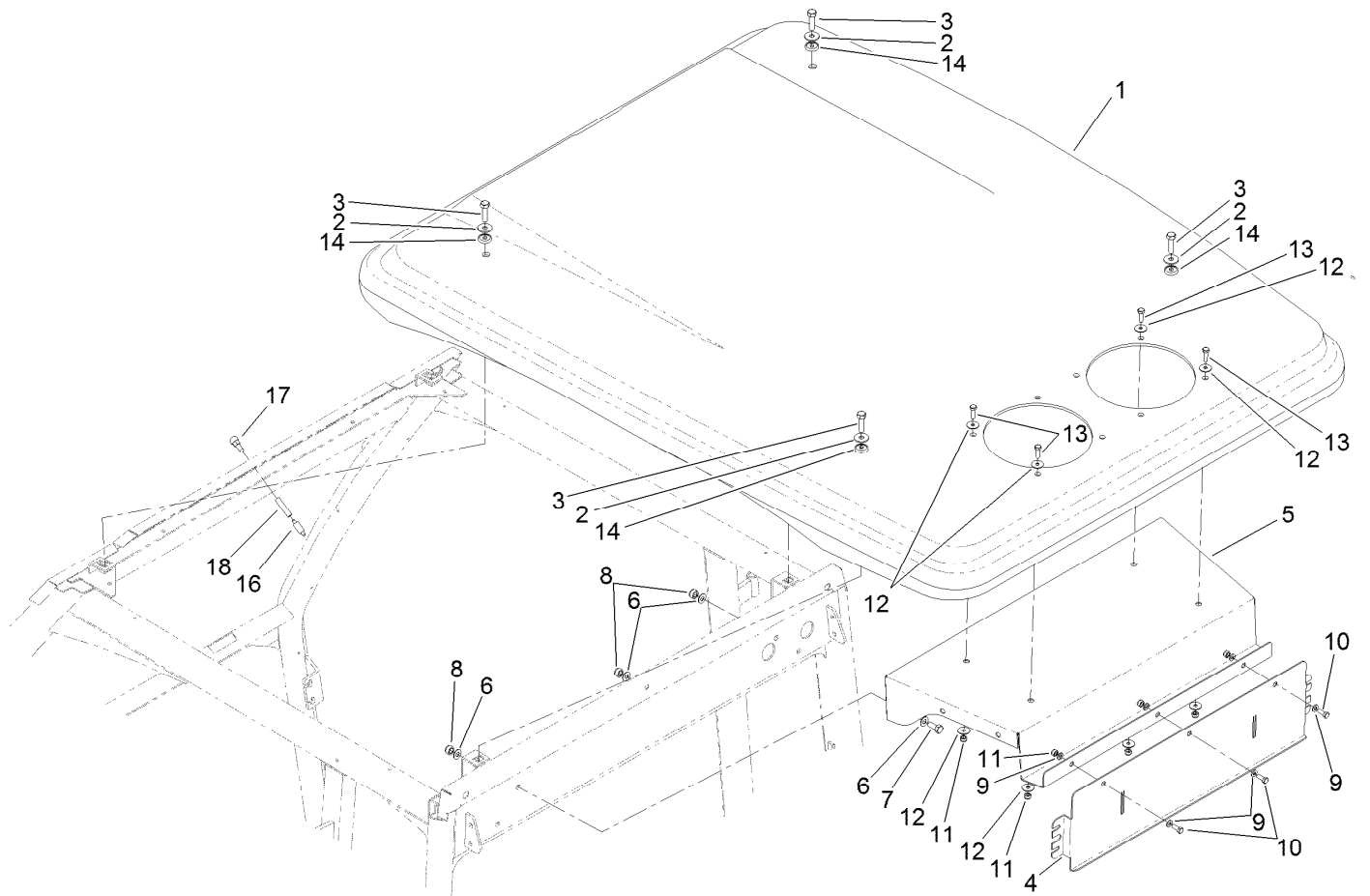
Ref.	Part Number	Qty.	Description
19	111-7692	2	Rivet
20	111-5308	1	Cover-Lock, Left
21	964211	2	Locking Device ASM
22	111-7710	1	Screw
23	111-7693	1	Strap, Door
24	111-5311	1	Washer
25	111-5297	1	Hinge-Left
26	111-7694	1	Hinge, Left-Lower
27	111-5295	1	Left Door Frame ASM
28	111-5294	1	Lock-Door, Left
29	111-5309	1	Cover-Lock, Right
30	111-5081	1	Spring-Door
99	09658	2	Washer ●
99	111-7708	1	Cap-Spring, Door ●

● Not illustrated



Left and Right Side Window Assembly

Ref.	Part Number	Qty.	Description
1	111-5289	1	Glass-Side
2	111-7991	1	Seal-Rubber
3	111-5368	4	Support-Glass
4	MU710259	4	Rivet-Pop
5	09470	4	Washer
6	ZWP1F000U	5	Washer-Plain
7	09438	1	Nut-Nyloc
8	111-5288	4	Fixing-Glass
9	09363	4	Screw-HH
11	09473	3	Washer-Shakeproof
12	111-5077	1	Glass-Side
13	111-7991	1	Seal-Rubber



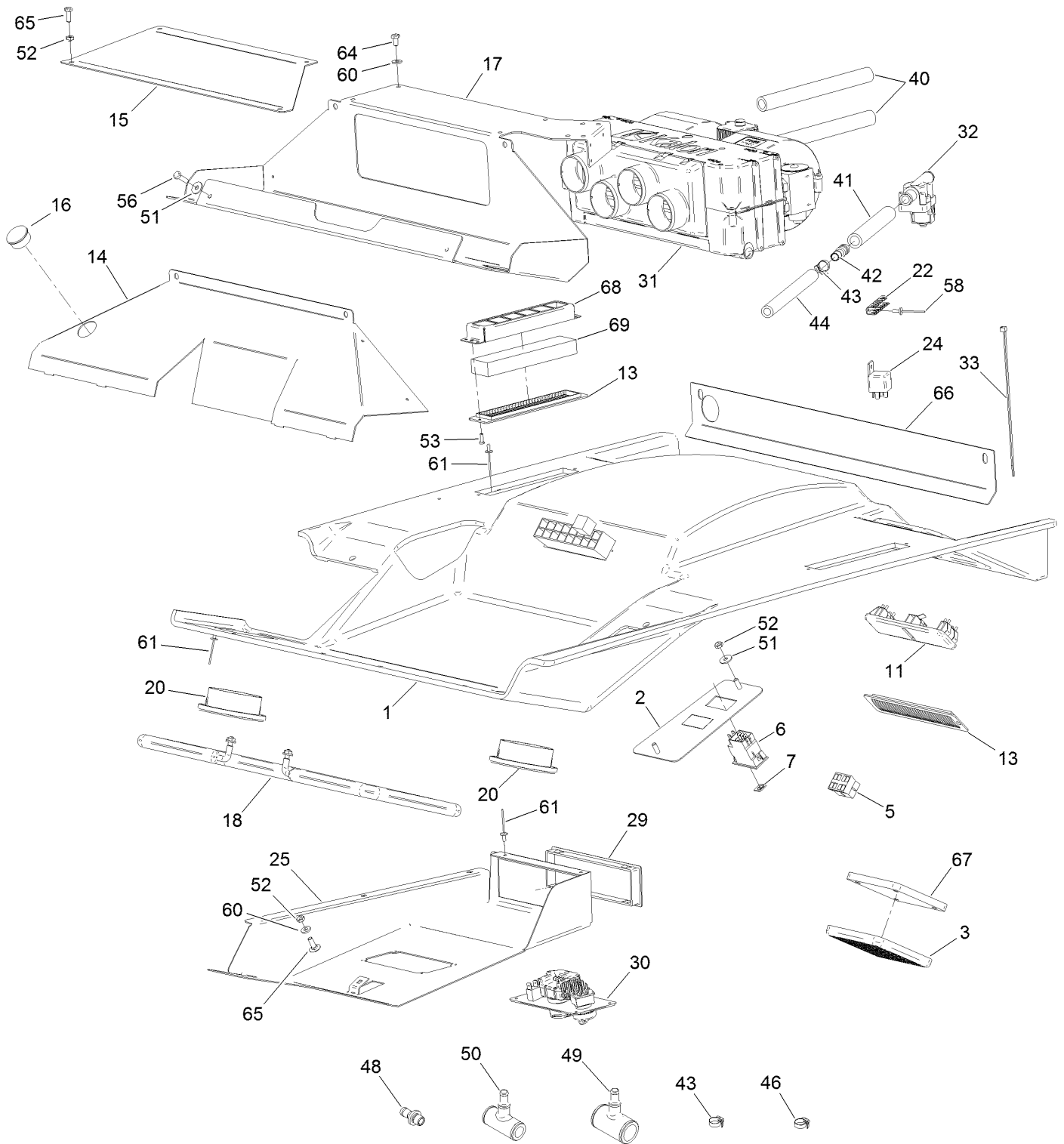
Roof Assembly

Ref.	Part Number	Qty.	Description
1	111-5084	1	Roof
2	111-5311	4	Washer
3	09369	4	Screw-HH
4	111-5265	1	Bracket-Number Plate
5	111-5264	1	Cover
6	09475	6	Washer
7	09368	3	Screw-HH
8	09441	3	Nut-Hex, NI
9	09472	6	Washer-Plain
10	09362	3	Screw-HH

Ref.	Part Number	Qty.	Description
11	09438	7	Nut-Nyloc
12	61-11-001	8	Washer
13	09363	4	Screw-HH
14	111-5310	4	Washer
16	111-5373	1	Valve-Non Return
17	111-5371	1	Nozzle-Washer
18	111-7992	1	Hose-Washer
99	111-5369	1	Harness-Rear, Lamp ●
99	67-1300	1	Decal ●

● Not illustrated

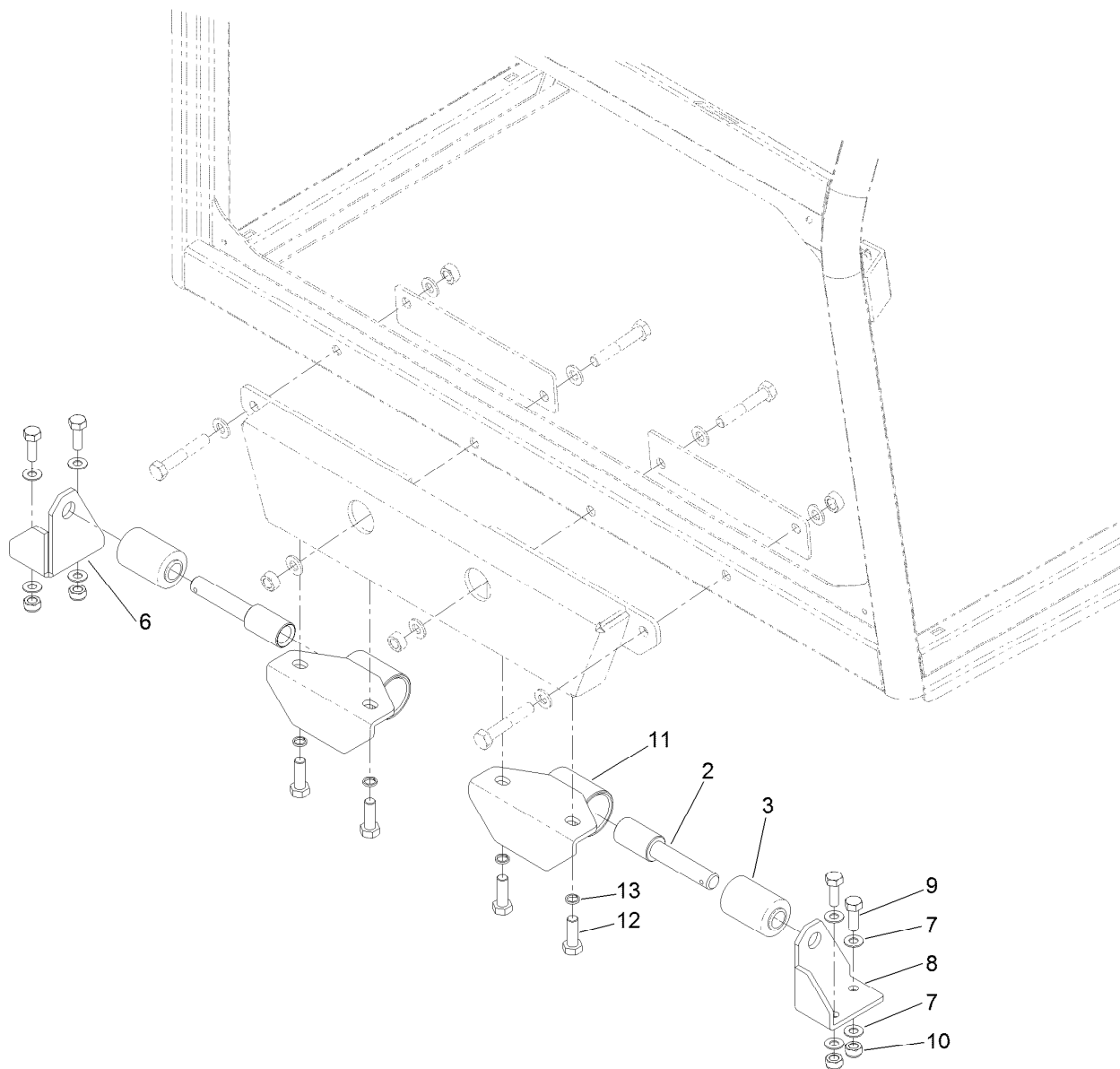
Roof Insert Assembly



Roof Insert Assembly (continued)

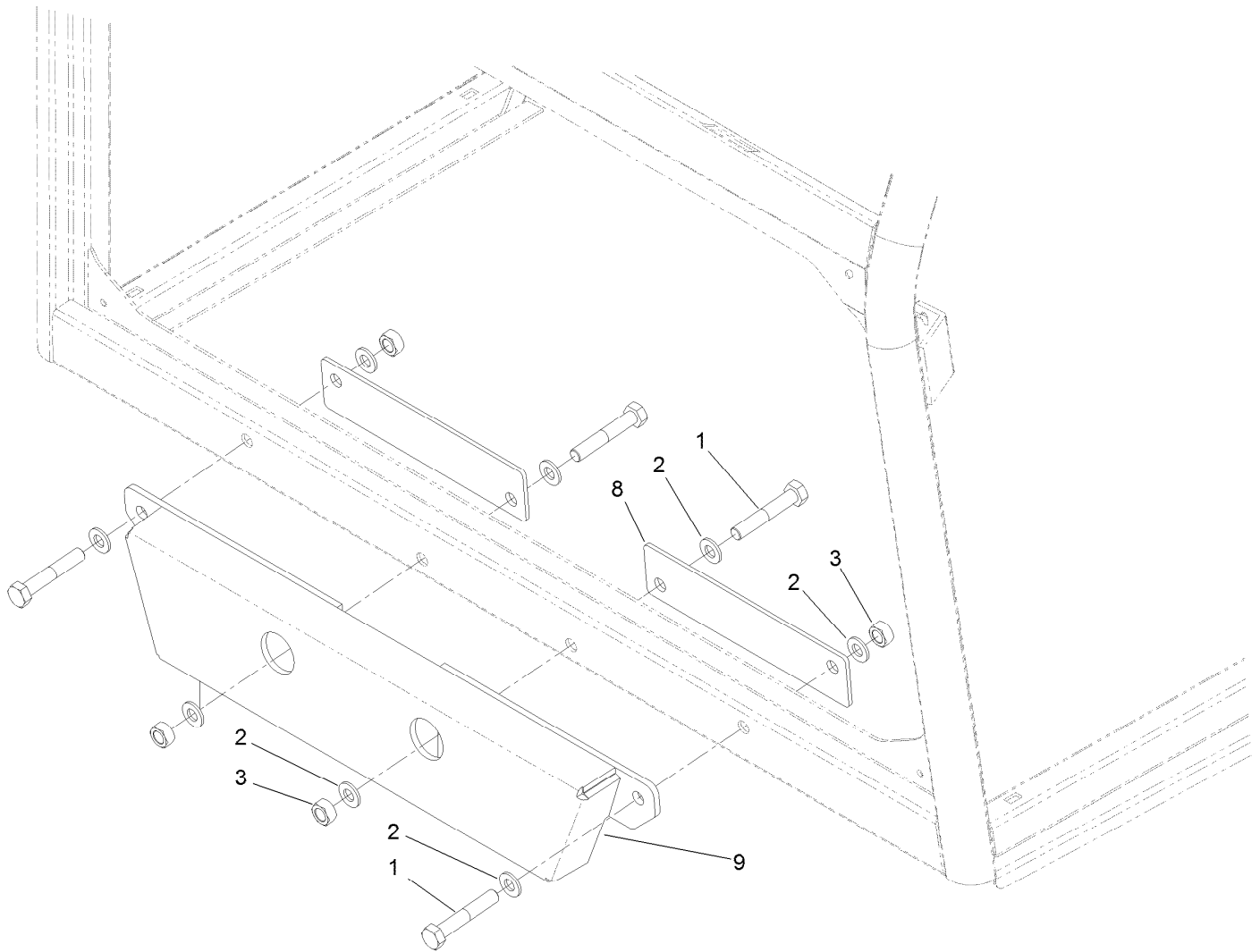
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-5286	1	Liner-Roof	50	111-1570	1	Fitting-Tee
2	111-5274	1	Console	51	61-11-001	4	Washer
3	111-5287	2	Cover	52	09438	5	Nut-Nyloc
5	111-5271	1	Fuse Box	53	ZDH1D012U	12	Screw-HH
6	111-5375	1	Switch	56	09363	2	Screw-HH
7	111-5376	1	Symbol-Switch	58	111-1694	3	Rivet
11	111-1680	1	Interior Light	60	ZWP1F000U	9	Washer-Plain
13	111-7455	3	Vent-Return, Air	61	MU710259	8	Rivet-Pop
14	111-5270	1	Duct-Air	64	09361	2	Screw-HH
15	111-5279	1	Support	65	09362	4	Screw-HH
16	111-5343	1	Plug	66	111-7695	1	Plate, Block-Terminal
17	111-5280	1	Bracket	67	111-7696	2	Filter-Dust
18	111-5272	1	Visor-Sun	68	111-7697	3	Housing, Filter-Dust
20	111-5275	2	Nozzle	69	111-7698	3	Filter-Dust
22	111-5281	1	Bar-Ground	99	09262	4	Washer ●
24	111-5282	1	Relay	99	09320	8	Rivet ●
25	111-5267	1	Console	99	09362	1	Screw-HH ●
29	111-5273	1	Cover-Radio	99	09364	2	Screw-HH ●
30	111-5380	1	Switch Console	99	09470	8	Washer ●
31	111-5269	1	Heating And Air Conditioning ASM	99	09544	2	Nut-Nyloc ●
32	111-7456	1	Valve-Heating, Cab	99	09657	14	Nut-Insert, NI ●
33	74-07-020	14	Tie-Cable	99	09658	8	Washer ●
40	111-7994	1	Hose-Water, Hot	99	09704	8	Screw-Set ●
41	111-7995	1	Hose-Water, Hot	99	111-1669	1	Harness-Wire, Interior Light ●
42	111-1563	2	Connector-Hose	99	111-5377	1	Cable-Wiper ●
43	910845	10	Clip-Jubilee	99	111-5378	1	Cable-Heating ●
44	111-7996	1	Hose-Water, Hot	99	111-5379	1	Cable-Supply Line ●
46	111-1716	2	Clip-Jubilee	99	111-7997	1	Hose, Water-Hot ●
48	111-1582	2	Pipe-Union	99	111-9772-03	1	Bracket-Hose ●
49	111-1569	1	Fitting-Tee	99	924438	2	Clamp-Hose ●

● Not illustrated



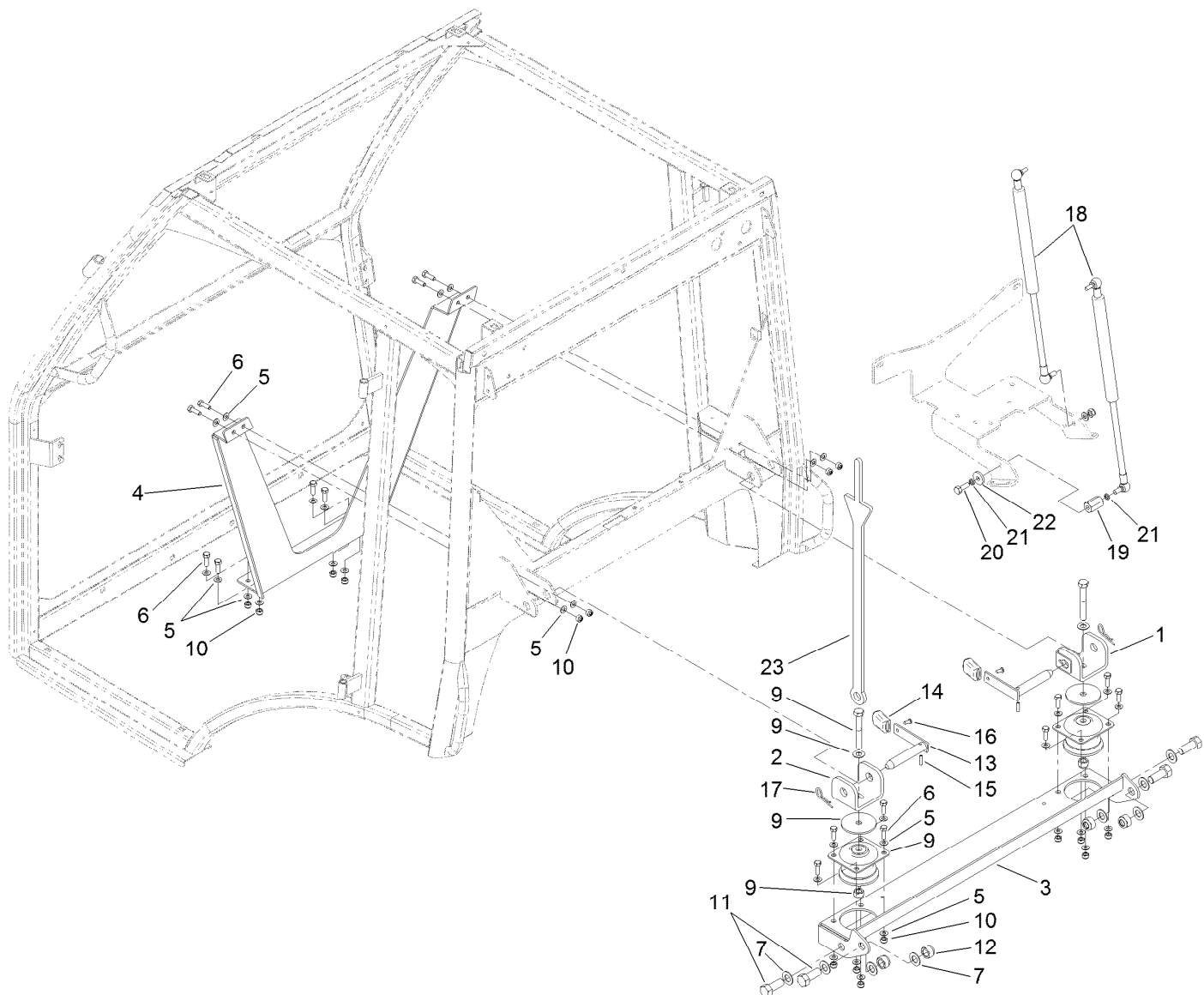
Front Support Assembly

Ref.	Part Number	Qty.	Description
2	111-5258	2	Pin
3	111-5257	2	Bearing
6	111-5254	1	Support-Front, Right
7	09479	8	Washer-Plain
8	111-5255	1	Support-Front, Left
9	09392	4	Screw-HH
10	ZNN1J000U	4	Nut-Hex, NI
11	111-7459	2	Bracket, Lower-Front
12	ZDH1L035U	4	Screw-HH
13	09599	4	Washer-Lock



Front Bracket Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ZBH1L070U	4	Bolt
2	HY09485	8	Washer-Plain
3	09650	4	Nut-Hex, Nyloc
8	111-7460	2	Plate-Spreader
9	111-7458	1	Bracket, Upper-Front

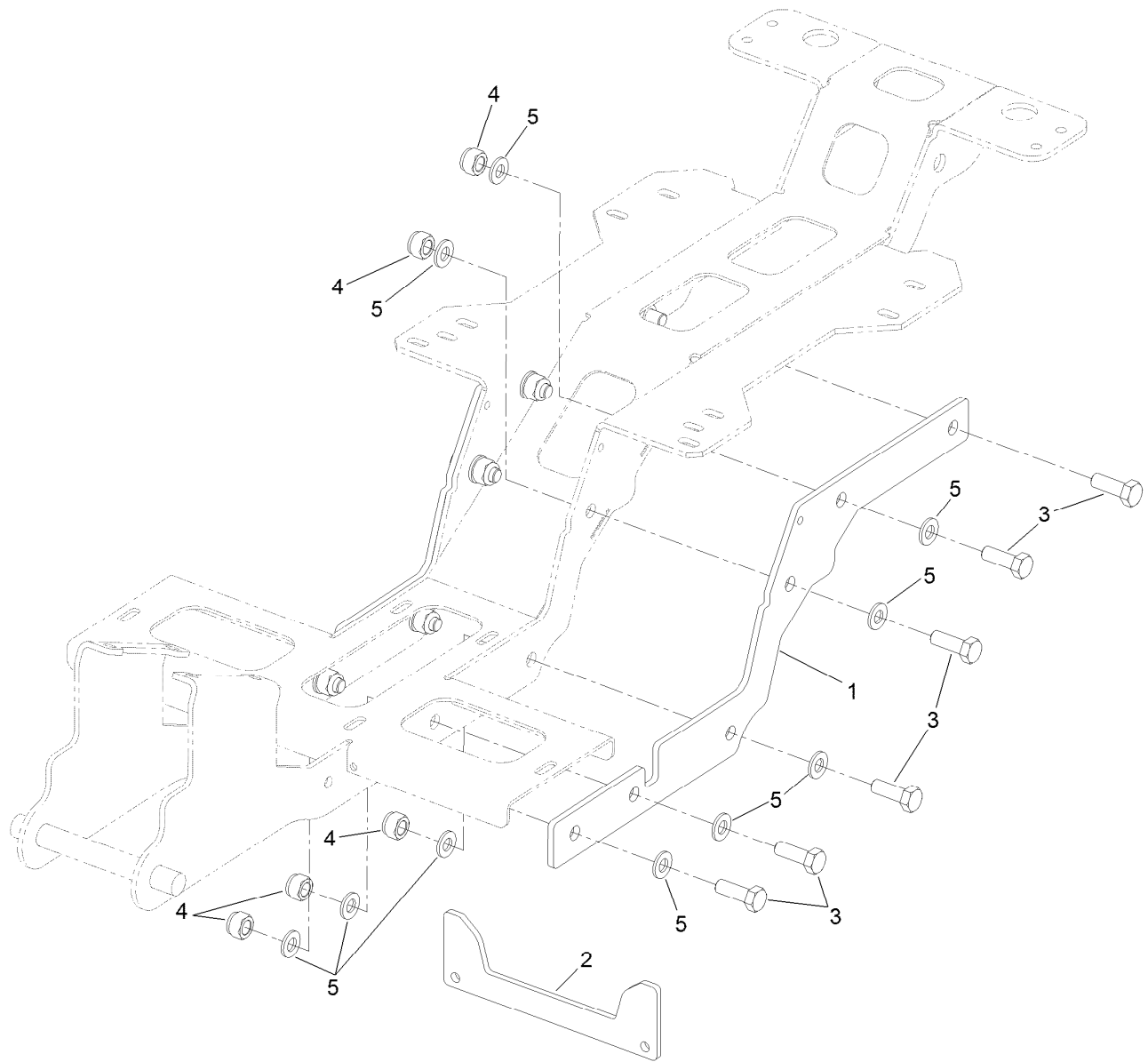


Rear Support Assembly

Ref.	Part Number	Qty.	Description
1	111-5312	1	Support-Right
2	111-5260	1	Support-Left
3	111-5262	1	Support-Cross Member
4	111-5261	1	Support-Main
5	09475	16	Washer
6	03162	8	Screw-HH
7	ZWP1P000U	8	Washer-Plain
9	111-5259	2	Mount
10	09441	8	Nut-Hex, NI
11	111-5370	4	Setscrew
12	09456	4	Nut
13	111-5263	2	Pin-Latch

Ref.	Part Number	Qty.	Description
14	111-7699	2	Grip-Pin, Locking
15	111-7700	2	Pin-Spiral
16	111-7701	2	Screw
17	111-7453	2	Pin-Secure
18	111-5360	2	Lift-Spring, Gas
19	111-7070	1	Bar-Hex, Threaded
20	09392	1	Screw-HH
21	09480	2	Washer-Lock
22	65-01-559	1	Washer-Space
23	111-7030-01	1	Bracket-Support
99	111-7998	2	Pin-Secure, String ●
99	111-9775	2	Decal-Stay, Safety ●

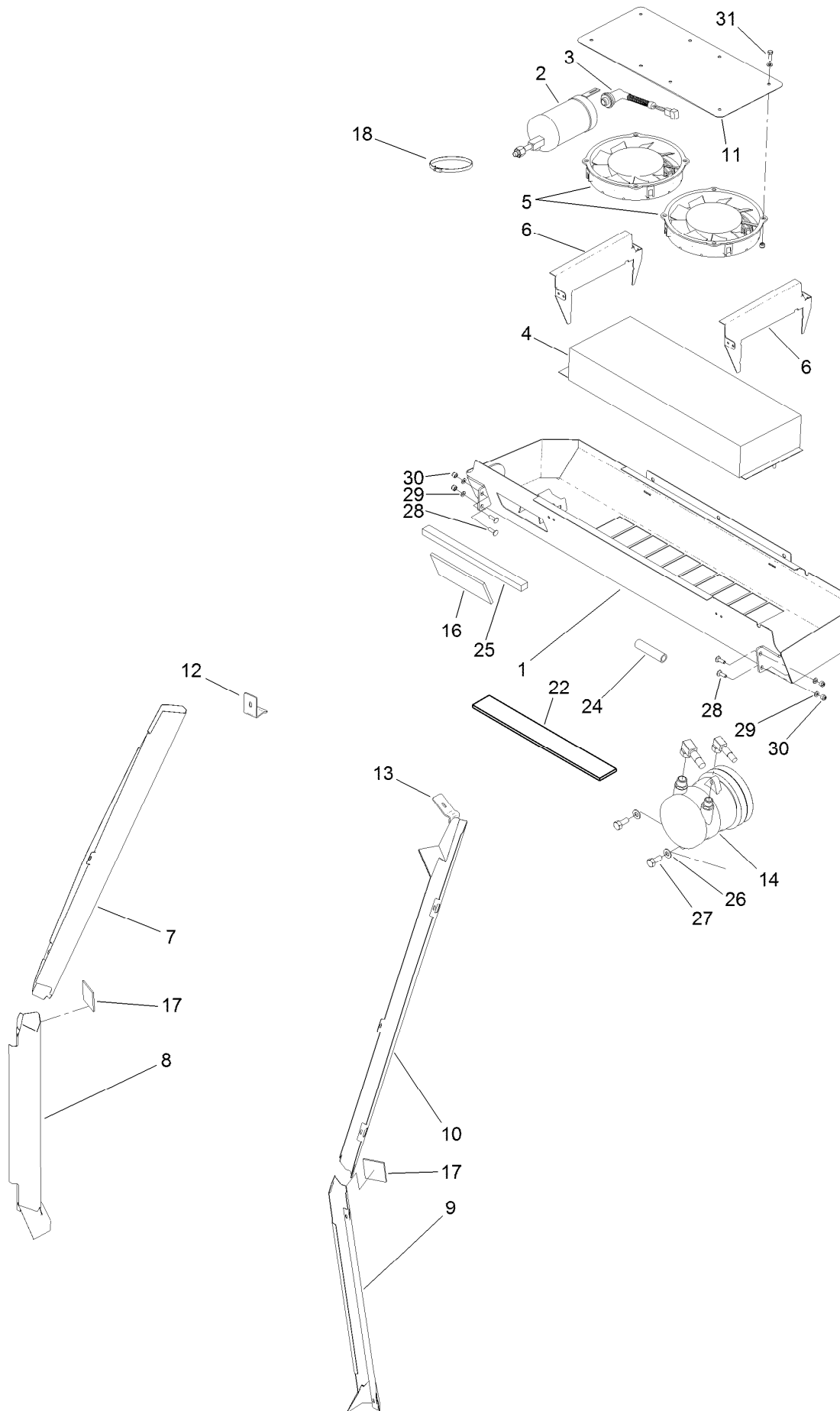
● Not illustrated



Platform Strengthening Assembly

Ref.	Part Number	Qty.	Description
1	111-9224-03	2	Bracket-Plate
2	111-9769-03	1	Plate-Location
3	ZDH1L035U	12	Screw-HH
4	ZNN1L000U	10	Nut-Nyloc
5	HY09485	20	Washer-Plain

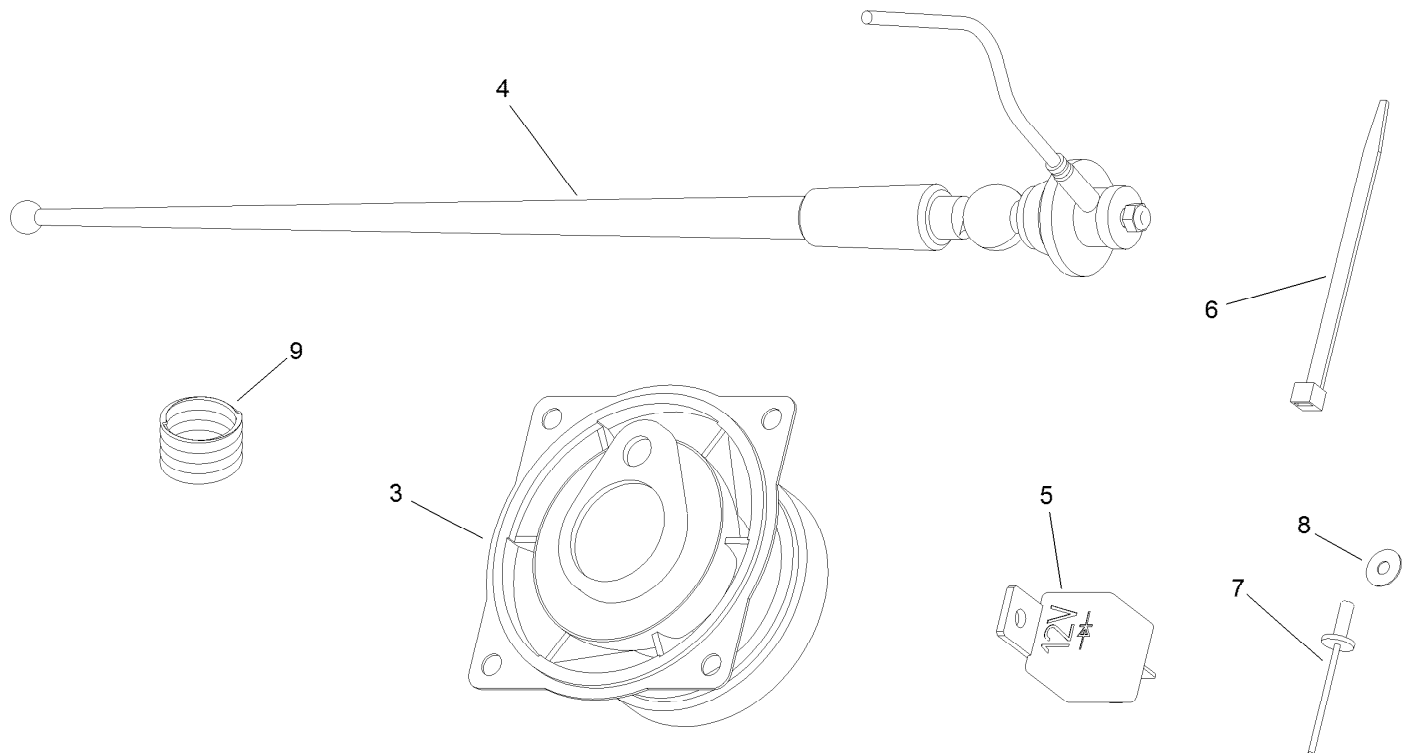
Air Conditioning Assembly



Air Conditioning Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	111-5491	1	Housing	22	111-7965	1	Tape-Sealant
2	111-5492	1	Tank-Collecting, Filter	24	111-7966	1	Tube-Transparent
3	111-5493	1	Switch-Pressure	25	111-7967	1	Seal
4	111-5495	1	Condenser	26	ZWQ1J000U	3	Washer-Plain
5	111-5494	2	Fan	27	50-11-005	3	Screw-HH
6	111-5496	2	Plate-Separating	28	09668	4	Bolt-Coach
7	111-5569	1	Plate-Cover, Upper-Right	29	09472	12	Washer-Plain
8	111-5571	1	Plate-Cover, Lower-Right	30	09544	12	Nut-Nyloc
9	111-5570	1	Plate-Cover, Lower-Left	31	09363	8	Screw-HH
10	111-5568	1	Plate-Cover, Upper-Left	99	111-5572	1	Hose-Climatic (Evaporator To Compressor) ●
11	111-5501	1	Cover	99	111-5573	1	Hose-Climatic (Compressor To Condenser) ●
12	111-7702	1	Angle-Fastening	99	111-5574	1	Hose-Climatic (Condenser To Evaporator) ●
13	111-7703	1	Angle-Fastening	99	111-5575	1	Cable-Air Conditioner ●
14	111-1600	1	Compressor	99	111-7704	1	Hose-Climatic ●
16	111-5614	1	Seal				
17	111-5506	2	Rubber-Intermediate				
18	111-1625	1	Clamp-Hose				

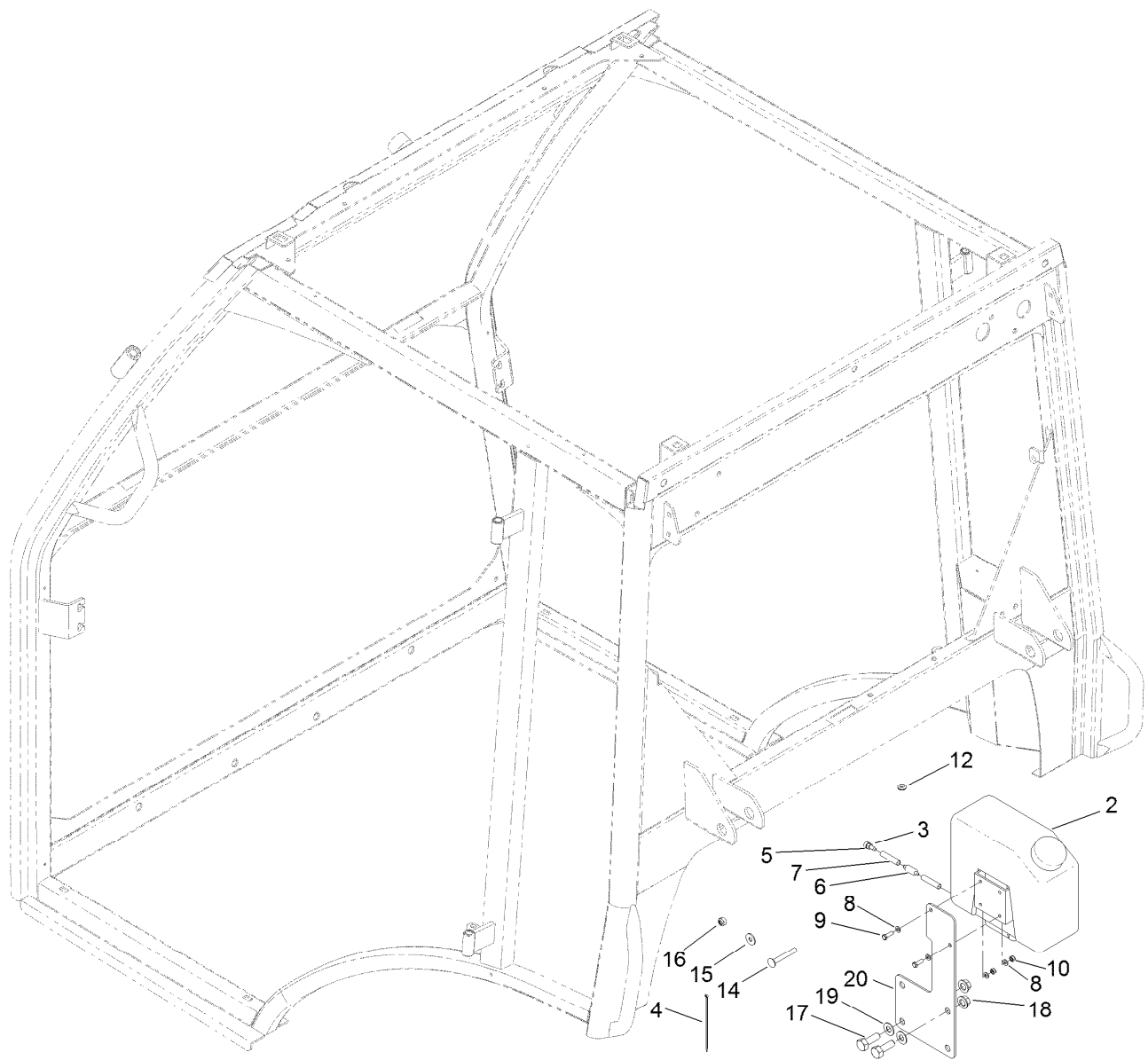
● Not illustrated



Radio Installation Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	111-5268	2	Speaker-Cab
4	111-7707	1	Antenna-Radio
5	111-5282	1	Relay
6	74-07-020	3	Tie-Cable
7	09317	1	Rivet
8	09658	1	Washer
9	MU41223/U	2	Tubing-Convolute
99	111-7705	1	Cable-Radio ●
99	111-7706	1	Cable-Speaker ●

● Not illustrated

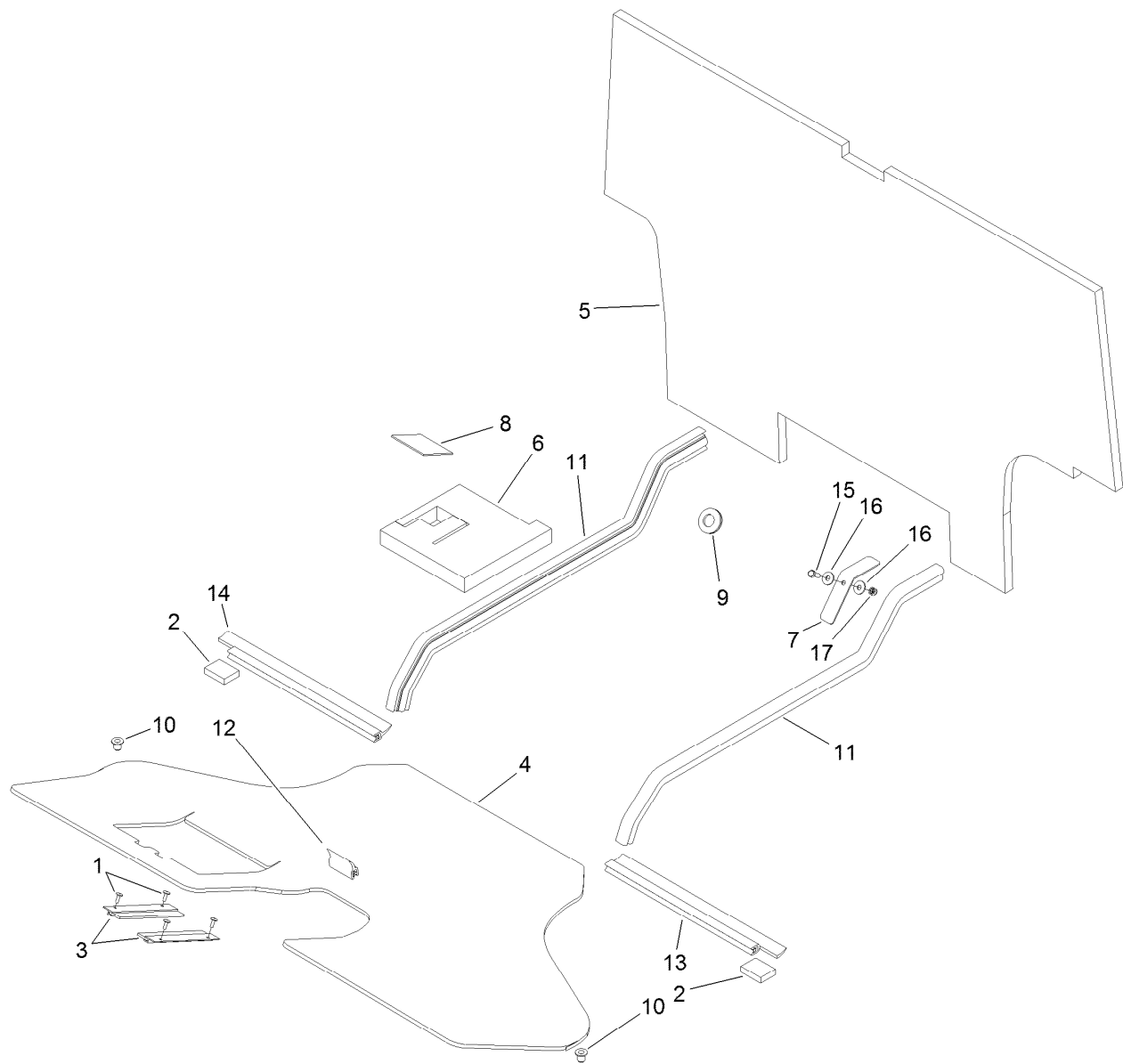


Washer Bottle Assembly

Ref.	Part Number	Qty.	Description
2	111-5285	1	Washer Pump And Bottle ASM
3	111-5371	1	Nozzle-Washer
4	74-07-020	17	Tie-Cable
5	111-7993	1	Hose-Washer
6	111-7992	1	Hose-Washer
7	111-5373	1	Valve-Non Return
8	09470	4	Washer
9	ZDH1E016U	2	Screw-HH
10	09430	2	Nut-Nyloc

Ref.	Part Number	Qty.	Description
12	111-1742	1	Grommet
14	09549	4	Bolt
15	09267	4	Washer
16	09441	4	Nut-Hex, NI
17	09392	2	Screw-HH
18	63-11-015	2	Nut-Flanged
19	09479	2	Washer-Plain
20	111-7313-03	1	Bracket-Washer, Bottle
99	111-5374	1	Washer Cable ●

● Not illustrated



Noise Reduction Assembly

Ref.	Part Number	Qty.	Description
1	111-1627	4	Rivet
2	111-5386	2	Pad-Rubber
3	111-6571	2	Strip-Brush, Pedal Slot
4	111-6949	1	Pad-Mat, Platform
5	111-6992	1	Pad-Bulkhead
6	111-6995	1	Pad-Column
7	111-7044-03	1	Plate-Hole, Latch
8	111-7046	1	Pad-Bitumen
9	111-7050	1	Grommet-Cable

Ref.	Part Number	Qty.	Description
10	111-7051	2	Plug-Platform
11	111-7055	2	Seal-Bubble, Seat Plate
12	111-7056	1	Seal-Flipper, Steering Column
13	111-7057	1	Seal-Flipper, Platform LH
14	111-7071	1	Seal-Flipper, Platform RH
15	09362	1	Screw-HH
16	09262	2	Washer
17	09438	1	Nut-Nyloc

Attachments and Accessories

For 02890 Mauser KS-534

Product Name	Model/Part
Air Conditioning Kit	02891
Air Conditioning Fit Kit (CT, LT & GM)	02892
Air Conditioning Fit Kit (V1505T & LT-F3000)	02893
Beacon	111-7134
Radio Harness Kit.....	111-7423



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