



Form No. 3404-466 Rev A

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Parts Catalog

60in Blower Kit

**Groundsmaster® 360 and 7200 Series Triple
Bagger Hopper**

Model No. 31213—Serial No. 316000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

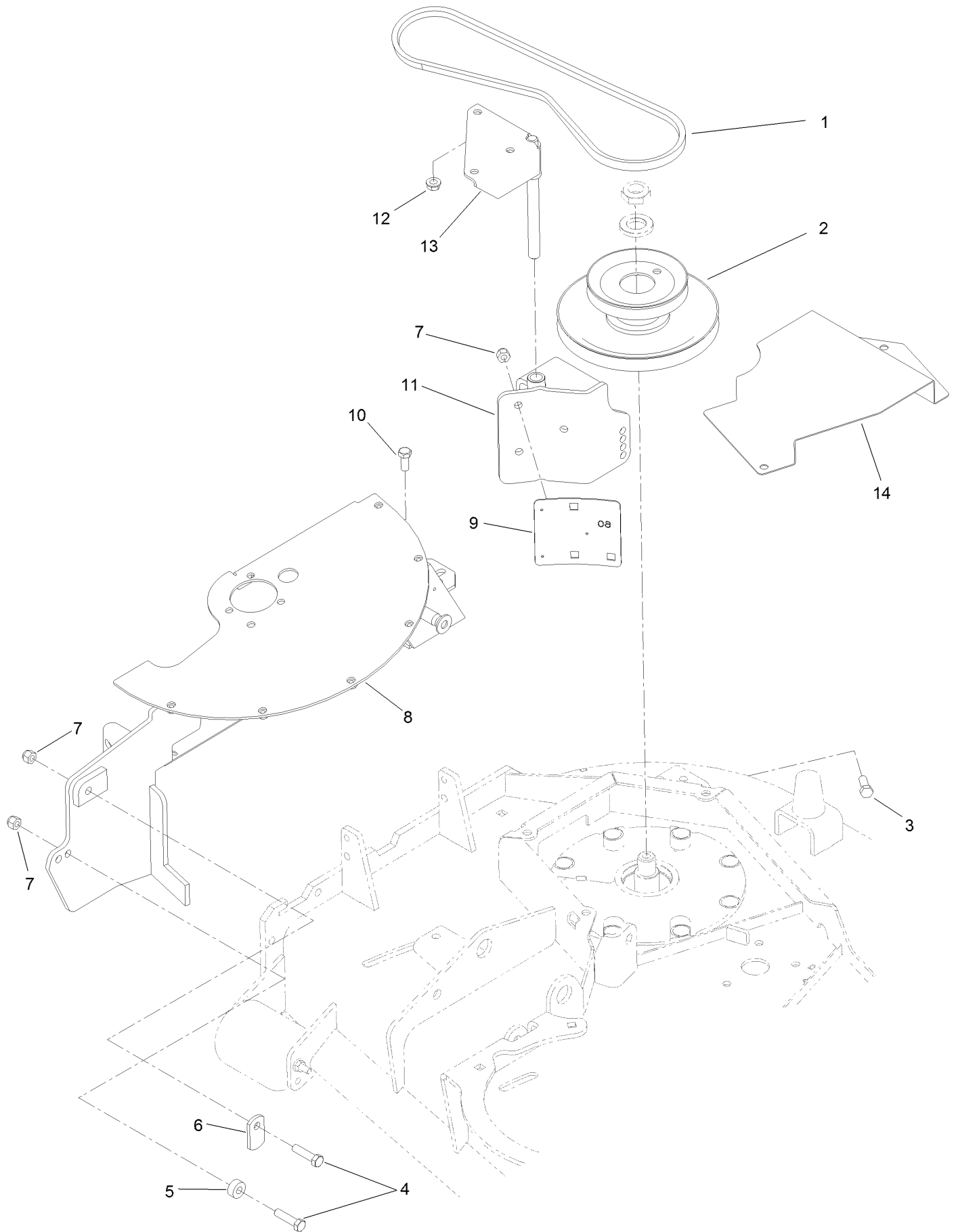
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Blower Mount and Latch Assembly

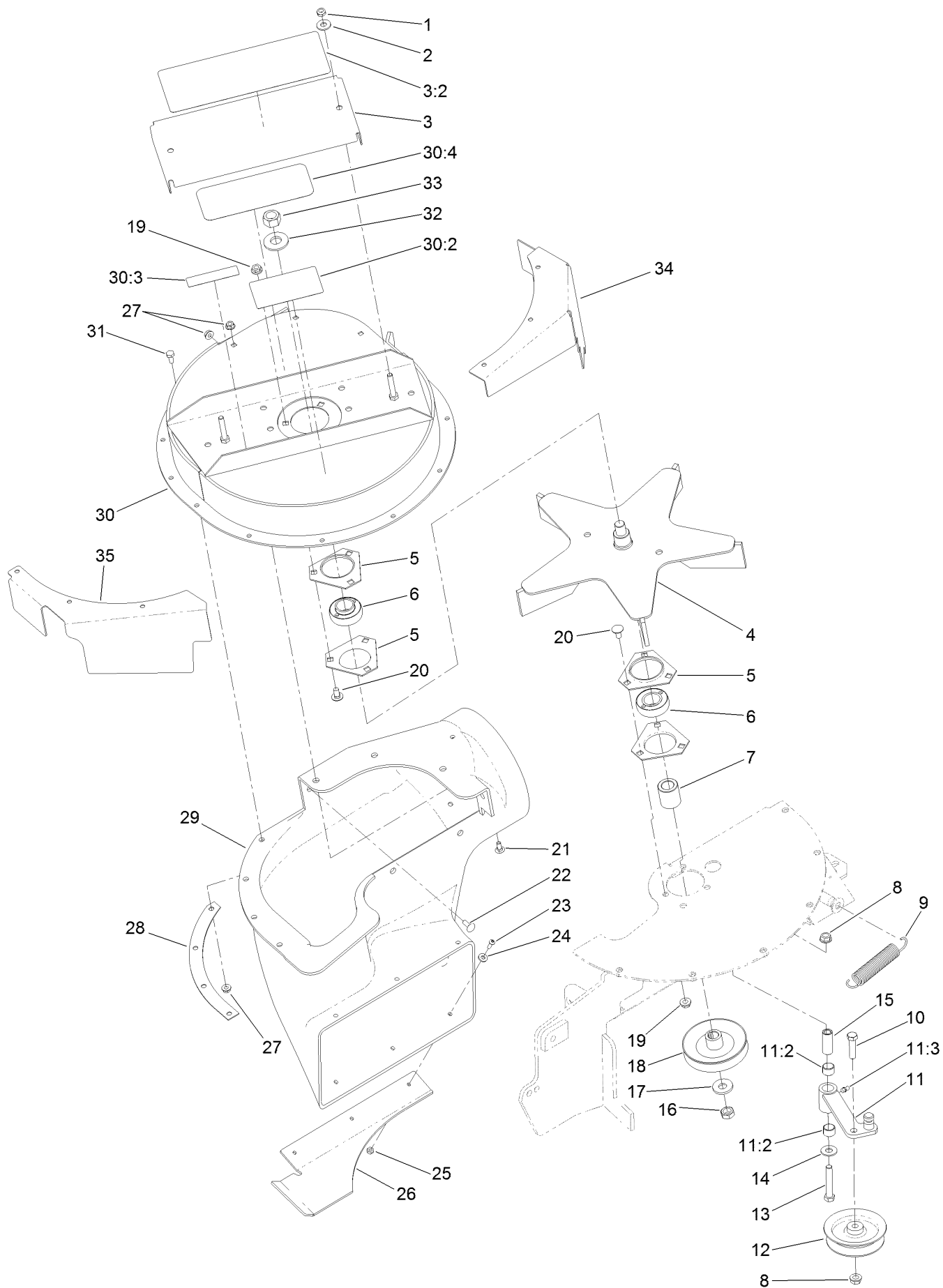


Blower Mount and Latch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-2344	1	Belt-V
2	117-5521	1	Pulley
3	323-6	3	Screw-HH
4	323-8	2	Screw-HH
5	104-8426	1	Spacer
6	1-353054	1	Latch-Catcher, Grass
7	3296-39	5	Nut-Lock, NI

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	131-6140-03	1	Mount-Blower
9	112-2303	1	Template
10	323-5	3	Screw-HH
11	110-3877-01	1	Blower Hinge ASM
12	3290-357	5	Nut-HHF, Whiz
13	103-0445-03	1	Pin-Mount
14	117-5534-03	1	Cover-Deck, RH

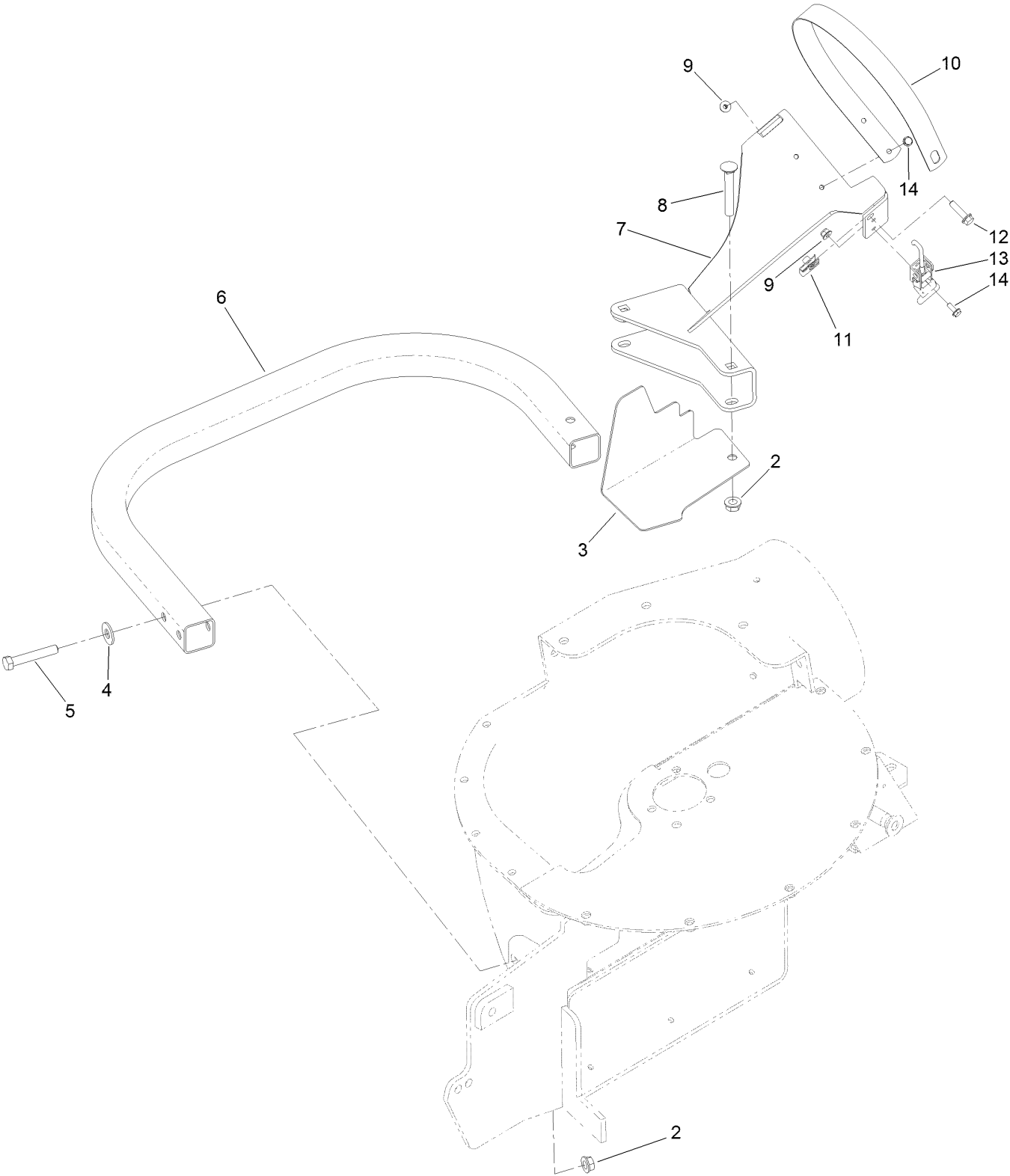
Chute, Impeller and Upper-Housing Assembly



Chute, Impeller and Upper-Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3296-47	2	Nut-Lock, NI	19	32128-20	6	Nut-HF
2	3256-3	2	Washer-Flat	20	3230-18	6	Screw-CARR
3	117-0935	1	Bearing Cover ASM	21	3229-11	3	Screw-CARR
3:2	117-0923	1	Decal-Danger	22	3229-1	2	Bolt-CARR
4	103-0455	1	Impeller	23	3274-39	3	Screw-HSBH
5	1-513013	4	Housing-Flange	24	3256-16	5	Washer-Flat
6	1-653346	2	Bearing	25	3296-2	3	Nut-Lock, NI
7	103-0460	1	Spacer	26	110-0328-03	1	Plate-Bottom
8	3290-357	2	Nut-HHF, Whiz	27	32128-33	15	Nut-HF
9	112-2346	1	Spring-Extension	28	103-0461-03	1	Plate-Backing, Blower
10	323-8	1	Screw-HH	29	109-1134	1	Chute-Blower
11	117-9166	1	Idler Arm ASM	30	112-1773	1	Upper Housing ASM
11:2	1-653600	2	Bushing	30:2	106-3339	1	Decal-Warning
11:3	302-19	1	Fitting-Grease	30:3	98-5954	1	Decal-Missing Cover
12	103-1103	1	Idler-Flat	30:4	112-1770	1	Decal
13	323-11	1	Screw-HH	31	321-3	10	Screw-HH
14	3256-4	2	Washer-Flat	32	1-513208	1	Washer-Spring
15	1-603044	1	Bushing	33	3219-6	1	Nut-Hex
16	3220-5	1	Nut-Jam	34	117-9223-03	1	Guard-Back
17	1-513435	1	Washer-Spring	35	131-6142-03	1	Guard-Front
18	103-0456	1	Sheave				

Bumper and Lower Guard Assembly



Bumper and Lower Guard Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	3290-357	4	Nut-HHF, Whiz
3	132-7999-03	1	Guard-Lower
4	3256-4	2	Washer-Flat
5	323-11	2	Screw-HH
6	103-0458-01	1	Bumper
7	132-8165-03	1	Support
8	3231-31	2	Screw-CARR

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
9	120-4578	4	Nut-HF
10	132-8168-03	1	Strap
11	107069	1	Clip
12	120-4654	1	Screw-HHF
13	132-8164	1	Latch-Draw
14	3290-321	4	Screw-HWH

Notes:

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