FORM NO. 3319–819

TORO®

Z–Master 250 Series

62” Side Discharge Cutting Unit

Model No. 74208 – 890001 & Up

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

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Note:

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HFW	hex flange washer
HH	hex head
HHF	hex head flange
HHST	hex head self tapping
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
PH	pan head
PPH	Phillips pan head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
STD	standard
TAP	self tapping
TH	truss head
TTH	Torx truss head
WH	wing head

Important Format Explanations

This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

Service Assemblies

Parts within service assemblies have reference numbers in the form *X:Y. X* is the reference number of the service assembly and *Y* is a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

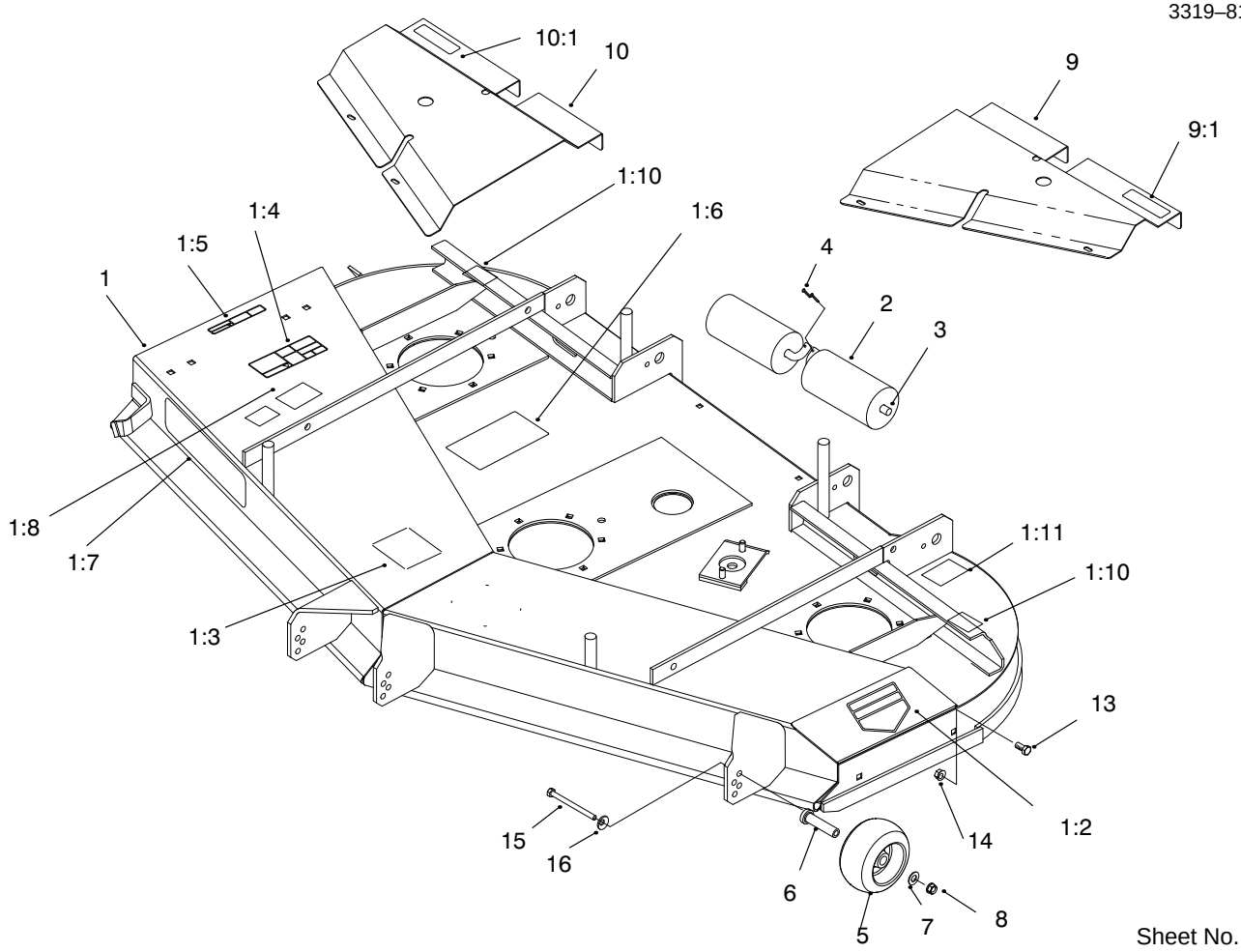
Reference numbers of this type appear in part lists and as callouts in illustrations.

Reference Numbers with Quantities

Illustrations may have a quantity in parentheses next to a reference number, in the form *X (Y). X* is the reference number. *Y* in parentheses is the quantity of the part identified by the reference number.

For example, the illustration callout 4 (2) indicates that two parts are used in that instance.

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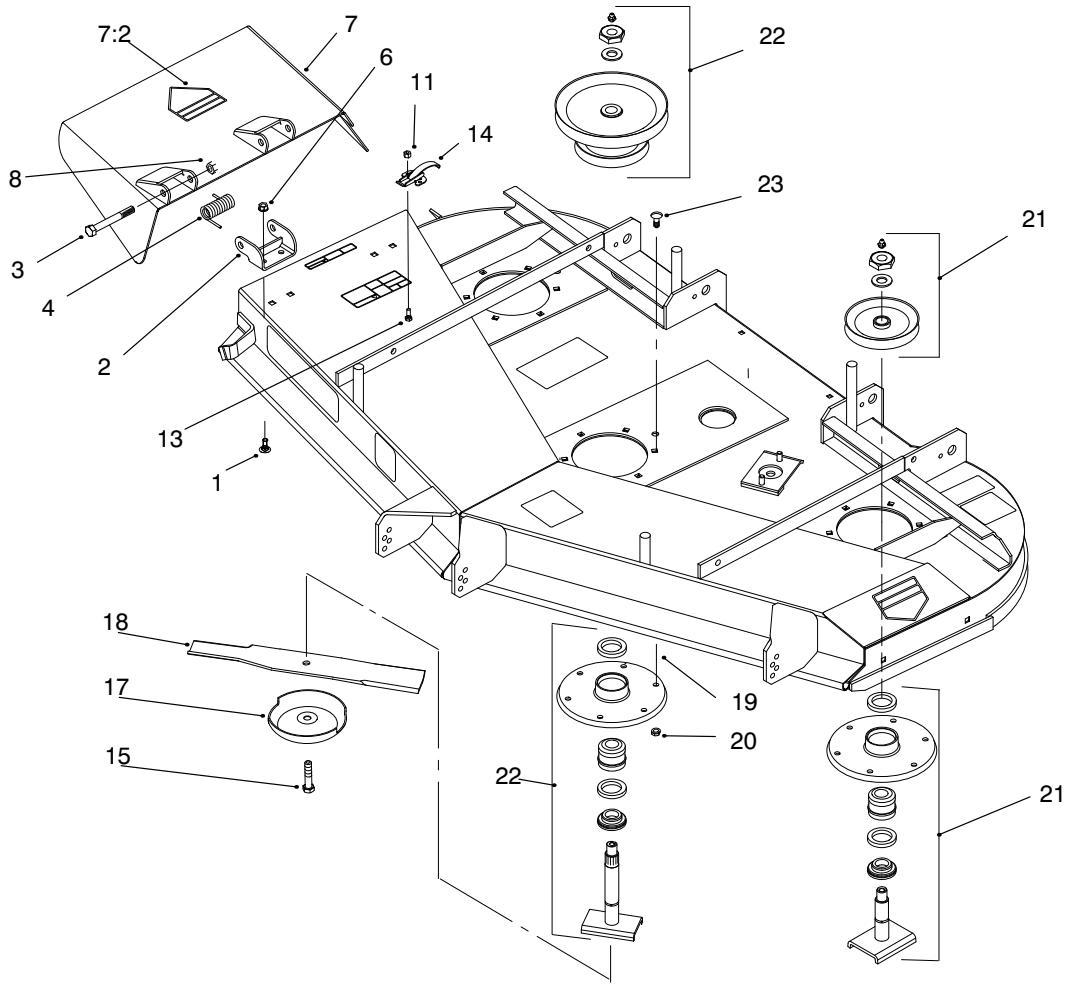


Sheet No.: 2

Rollers, Belt And Covers

Ref. No.	Part No.	Qty.	Description
1	98–3753	1	62” Deck ASM w/Decals
1:2	43–8480	1	Decal–Danger
1:3	98–3798	1	Decal–Gage Wheel
1:4	66–1340	1	Decal–Discharge
1:5	66–6380	1	Decal–Danger
1:6	98–3799	1	Decal–Belt Routing
1:7	98–5952	1	Decal–62” Deck
1:8	98–3269	1	Decal–Made In USA
1:10	98–5954	2	Decal–Cover Missing
1:11	93–7818	1	Decal–Blade Bolt Torque
2	36–1740	2	Roller–Deck
3	40–0340	2	Shaft–Roller
4	3272–11	2	Pin–Cotter
5	68–2730	3	Wheel–Gage
6	98–3777	3	Spacer–Wheel
7	3256–4	3	Washer–Flat
8	3296–39	3	Nut–Lock
9	98–5955	1	Cover ASM LH
9:2	67–5360	1	Decal–Danger
10	98–5956	1	Cover ASM RH
10:2	67–5360	1	Decal–Danger
13	323–4	2	Screw–HH
14	3290–357	2	Nut–Lock Flange

Ref. No.	Part No.	Qty.	Description
15	98–5961	3	Screw–HH
16	98–5975	3	Washer

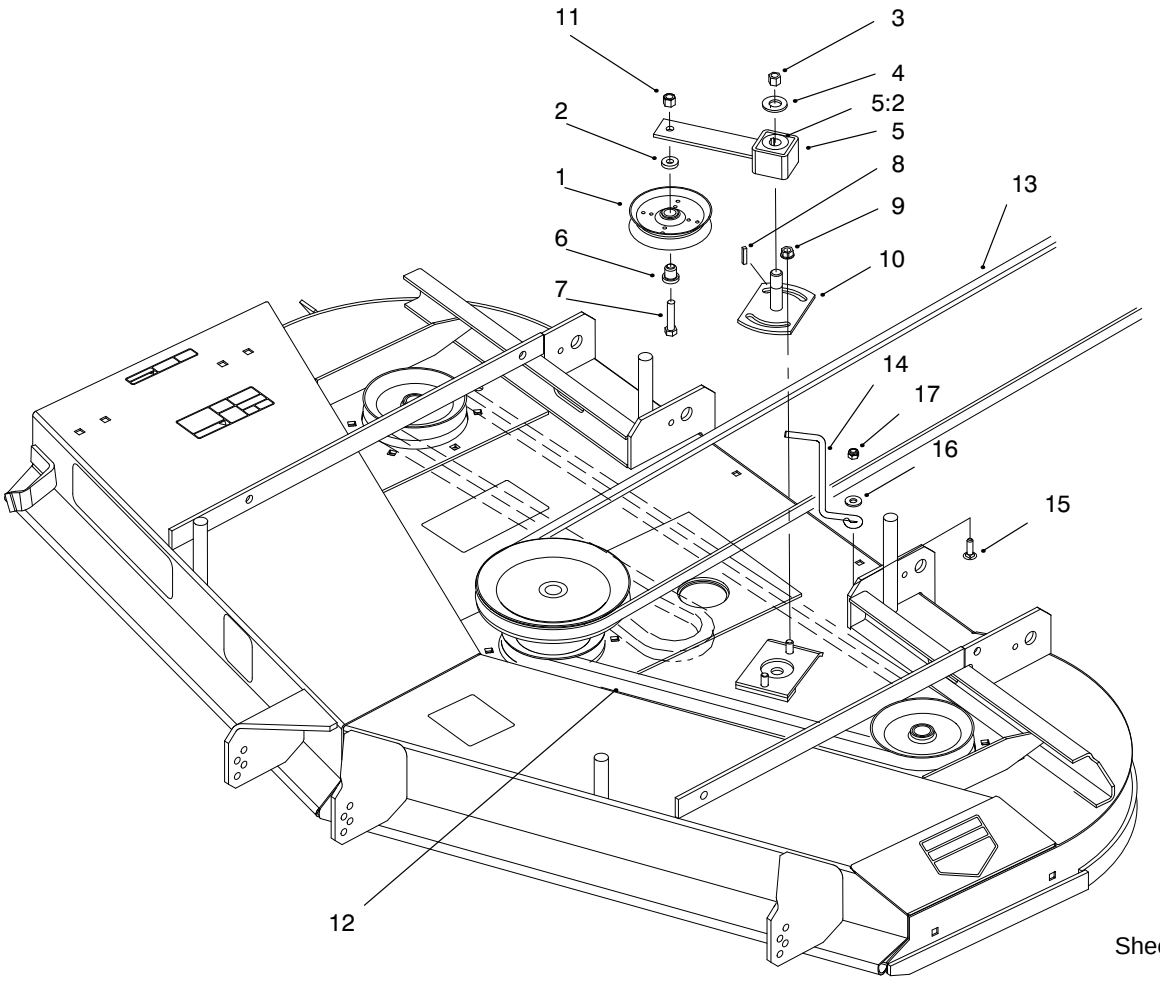


Sheet No.: 3

Spindles, Blades And Deflector

Ref. No.	Part No.	Qty.	Description
1	3231–27	4	Screw–CARR
2	51–1530	2	Bracket–Hinge
3	325–17	2	Screw–HH
4	51–1550	2	Spring
6	3290–357	4	Nut–Lock Flange
7	14–0909	1	Deflector w/Decal
7:2	54–9220	1	Decal–Danger
8	32153–5	2	Nut–Lock
11	32128–17	8	Nut–Lock
13	3290–321	8	Screw–HH
14	249–21	4	Latch–Draw Slotted
15	92–5816	3	Screw – Blade
17	72–9361	3	Cup–Anti Scalp
18	44–6250	3	Blade 21.50”
19	3256–24	1	Washer–Flat
20	32128–21	18	Nut–HF
21	44–6370	2	Spindle Housing ASM
22	98–3755	1	Spindle Housing ASM
23	3231–22	18	Bolt–CARR

Ref. No.	Part No.	Qty.	Description

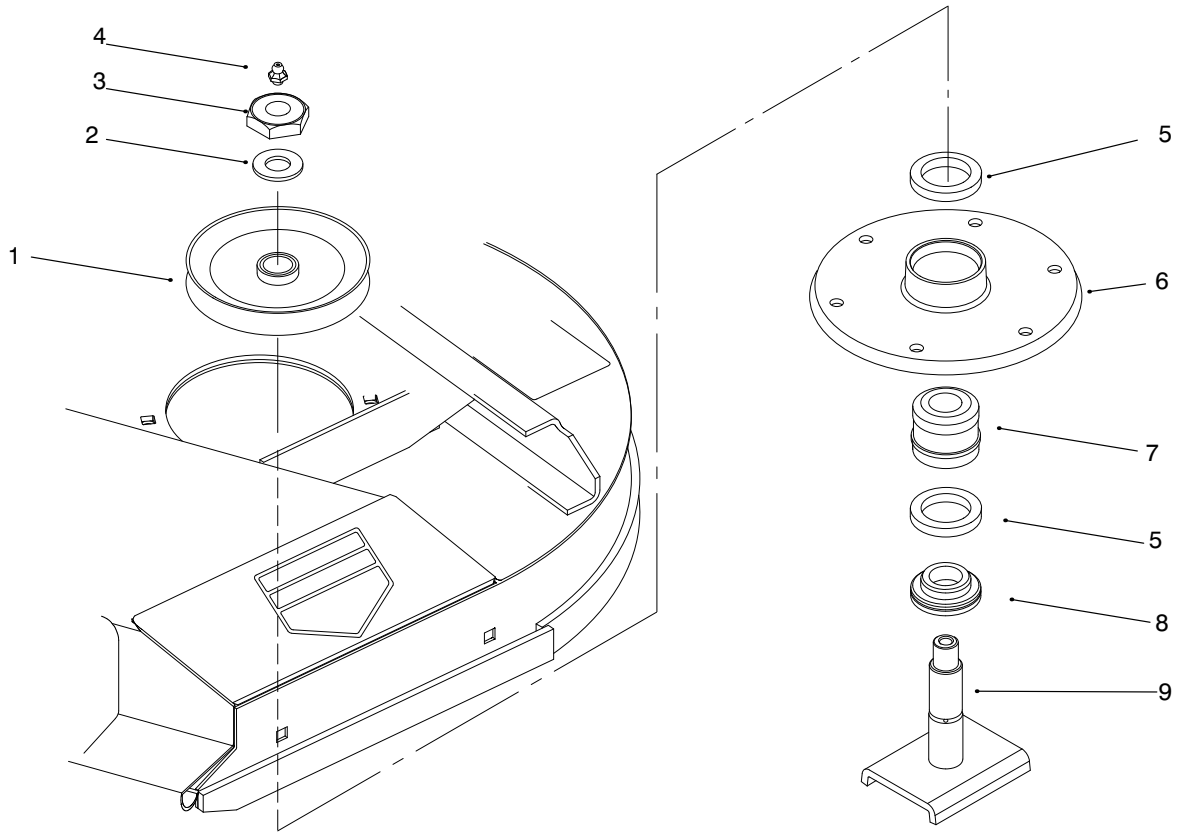


Sheet No.: 4

Belts And Idler Asm

Ref. No.	Part No.	Qty.	Description
1	65–5940	1	Pulley–Idler
2	7–0081	1	Washer–Special
3	3296–71	1	Nut–Lock
4	3256–27	1	Washer–Flat
5	27–8580	1	Idler ASM
5:2	27–8490	1	Bushing
6	65–5950	1	Bushing–Pulley
7	3211–8	1	Screw–HH
8	5–1077	1	Key
9	3290–357	2	Nut–Lock Flange
10	44–6301	1	Plate–Idler LH
11	3296–5	1	Nut–Lock
12	44–6260	1	V–Belt
13	98–3764	1	V–Belt–Eng. / Deck
14	98–3775	1	Guide–Belt
15	3230–22	1	Screw–CARR
16	3256–3	1	Washer–Flat
17	3296–29	1	Nut–Lock

Ref. No.	Part No.	Qty.	Description

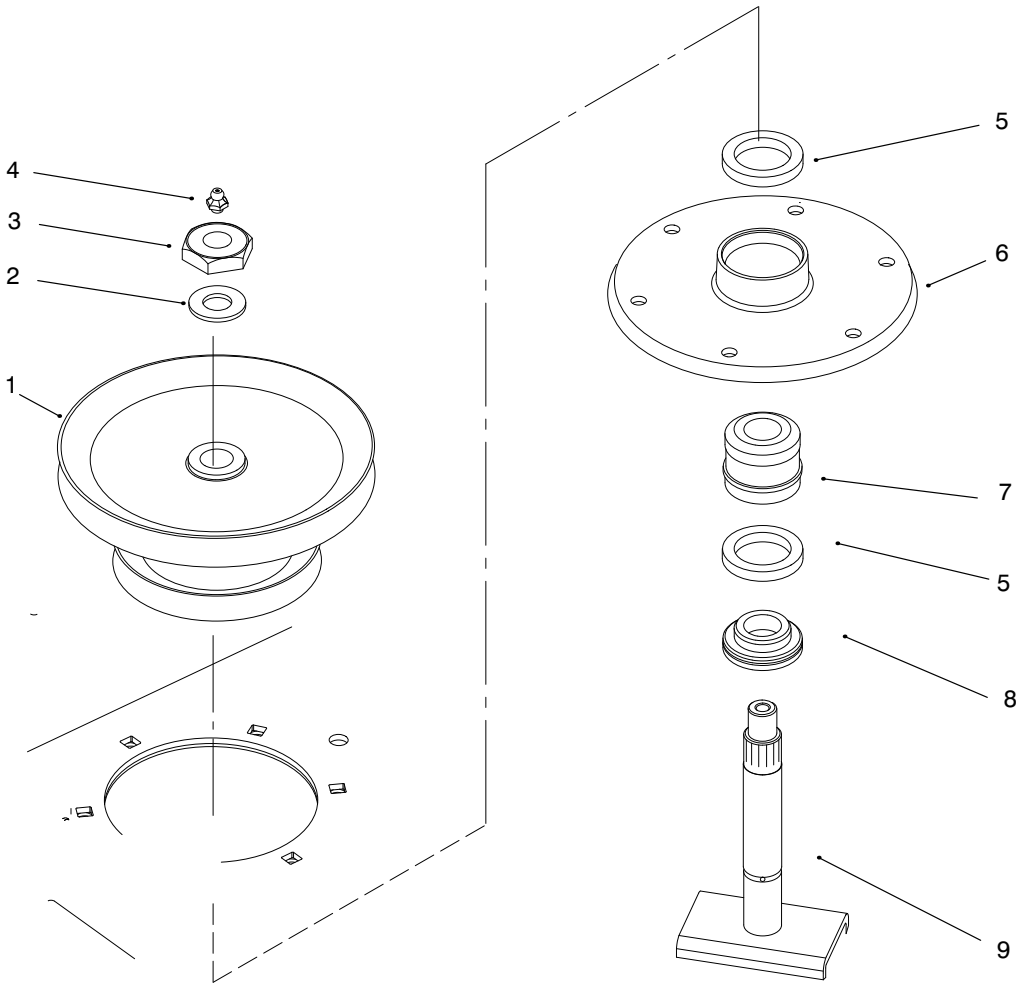


Sheet No.: 10

Spindle Outer

Ref. No.	Part No.	Qty.	Description
1	44–6340	2	Pulley & Hub
2	7–4150	2	Washer
3	32146–20	2	Nut–Lock
4	302–2	2	Fitting–Grease
5	253–139	4	Seal–Oil
6	61–4160	2	Spindle–52”
7	46–8530	2	Bearing ASM
8	27–0920	2	Shaft–Spindle
9	27–0950	2	Spacer–Bearing

Ref. No.	Part No.	Qty.	Description



Sheet No.: 11

Spindle Center

Ref. No.	Part No.	Qty.	Description
1	98–3754	1	Pulley & Hub ASM
2	92–5836	1	Washer
3	32146–20	1	Nut–Lock
4	302–2	1	Fitting–Grease
5	253–139	2	Seal–Oil
6	61–4160	1	Spindle–52”
7	46–8530	1	Bearing ASM
8	27–0950	1	Spacer–Bearing
9	51–3551	1	Spindle–Shaft

Ref. No.	Part No.	Qty.	Description

MAINTENANCE RECORD

Date								