



Z-Master 250 Series
62" Side Discharge
Cutting Unit

Model No. 74208 – 890001 & Up

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Contents

Description	Page	Description	Page
Rollers, Belt And Covers	1	Spindle Outer	4
Spindles, Blades And Deflector	2	Spindle Center	5
Belts And Idler Asm	3	Note:	

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HWHTF	hex washer head thread forming
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	PH	pan head
FH	flat head	PPH	Phillips pan head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HFV	hex flange washer	SFH	slotted fillister head
HH	hex head	SH	square head
HHF	hex head flange	SHWH	slotted hex washer head
HHST	hex head self tapping	SPH	slotted pan head
HJ	hex jam	STD	standard
HOC	height-of-cut	TAP	self tapping
HS	hex socket	TH	truss head
HSBH	hex socket button head	TTH	Torx truss head
HSFH	hex socket flat head	WH	wing head
HSR	hex socket head		
HWH	hex washer head		

Important Format Explanations

This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

Service Assemblies

Parts within service assemblies have reference numbers in the form X:Y. X is the reference number of the service assembly and Y is a sequential number unique to each part within the service assembly.

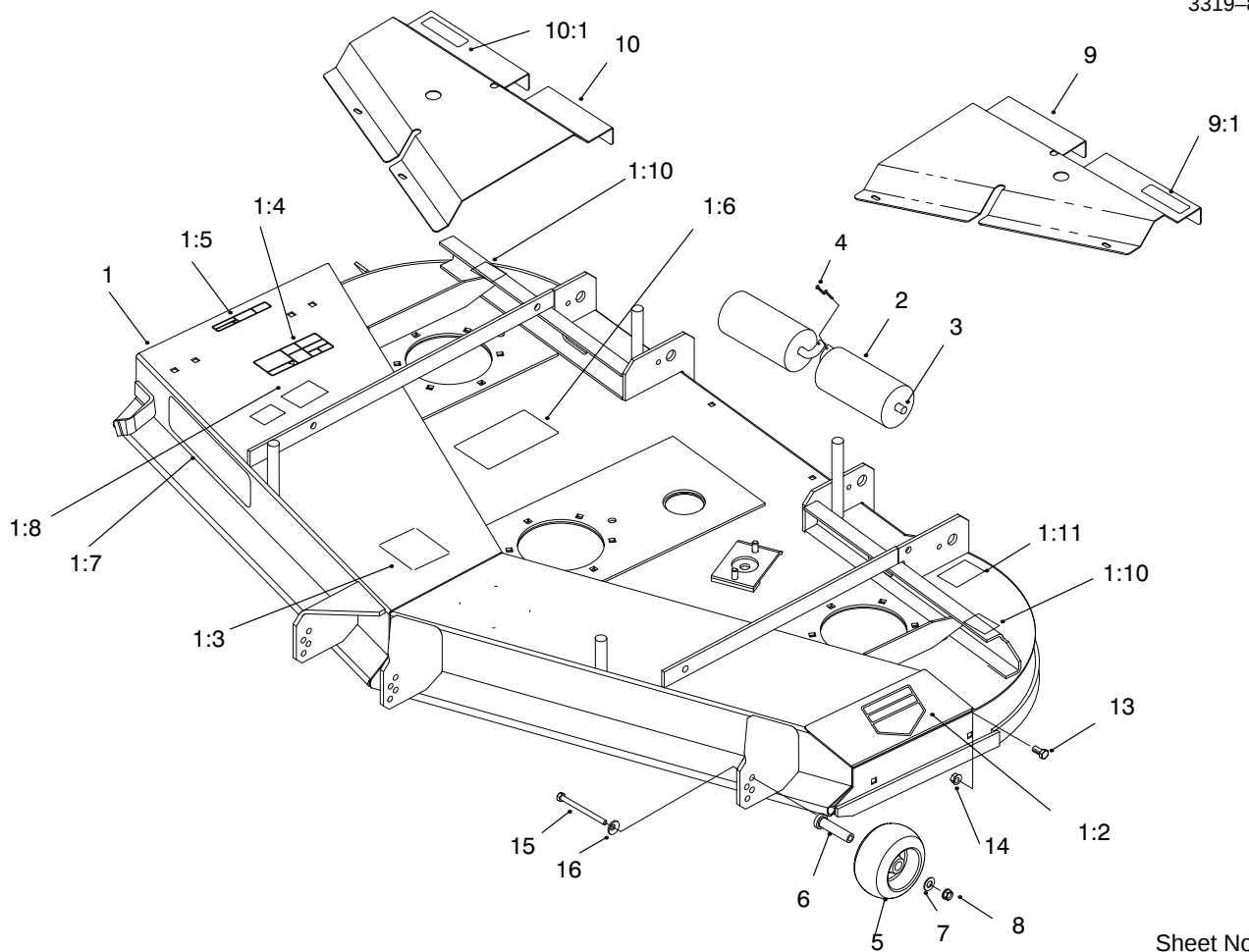
For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in part lists and as callouts in illustrations.

Reference Numbers with Quantities

Illustrations may have a quantity in parentheses next to a reference number, in the form X (Y). X is the reference number. Y in parentheses is the quantity of the part identified by the reference number.

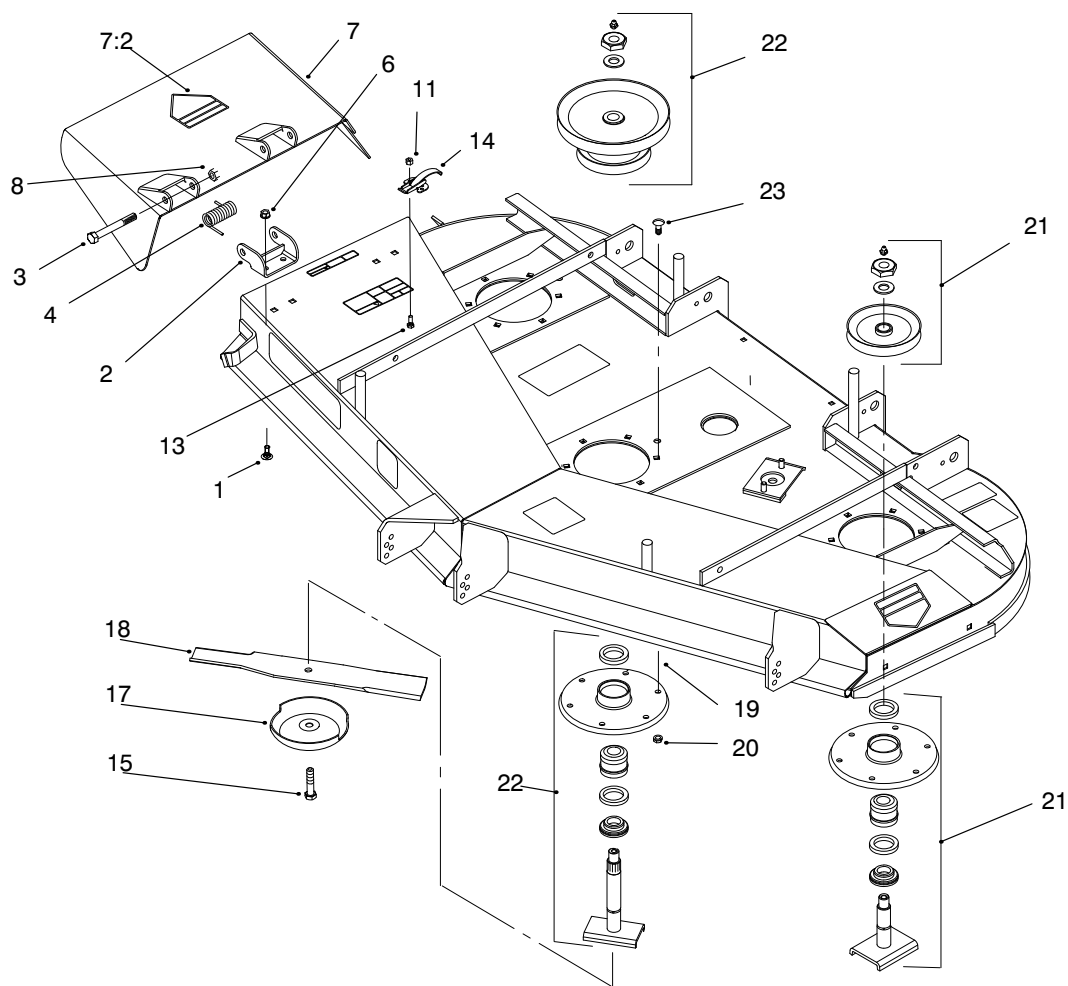
For example, the illustration callout 4 (2) indicates that two parts are used in that instance.



Sheet No.: 2

Rollers, Belt And Covers

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	98-3753	1	62" Deck ASM w/Decals	15	98-5961	3	Screw-HH
1:2	43-8480	1	Decal-Danger	16	98-5975	3	Washer
1:3	98-3798	1	Decal-Gage Wheel				
1:4	66-1340	1	Decal-Discharge				
1:5	66-6380	1	Decal-Danger				
1:6	98-3799	1	Decal-Belt Routing				
1:7	98-5952	1	Decal-62" Deck				
1:8	98-3269	1	Decal-Made In USA				
1:10	98-5954	2	Decal-Cover Missing				
1:11	93-7818	1	Decal-Blade Bolt Torque				
2	36-1740	2	Roller-Deck				
3	40-0340	2	Shaft-Roller				
4	3272-11	2	Pin-Cotter				
5	68-2730	3	Wheel-Gage				
6	98-3777	3	Spacer-Wheel				
7	3256-4	3	Washer-Flat				
8	3296-39	3	Nut-Lock				
9	98-5955	1	Cover ASM LH				
9:2	67-5360	1	Decal-Danger				
10	98-5956	1	Cover ASM RH				
10:2	67-5360	1	Decal-Danger				
13	323-4	2	Screw-HH				
14	3290-357	2	Nut-Lock Flange				

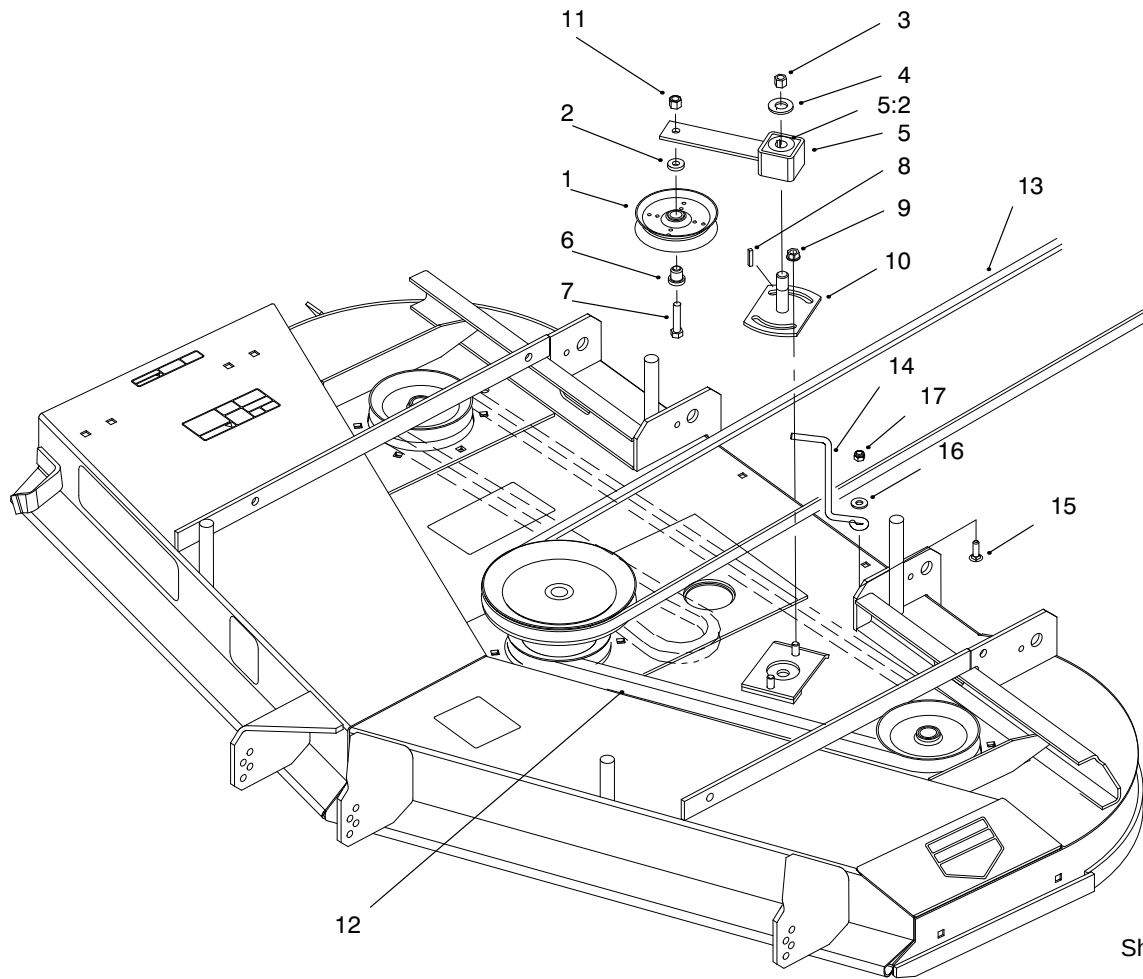


Sheet No.: 3

Spindles, Blades And Deflector

Ref. No.	Part No.	Qty.	Description
1	3231-27	4	Screw-CARR
2	51-1530	2	Bracket-Hinge
3	325-17	2	Screw-HH
4	51-1550	2	Spring
6	3290-357	4	Nut-Lock Flange
7	14-0909	1	Deflector w/Decal
7:2	54-9220	1	Decal-Danger
8	32153-5	2	Nut-Lock
11	32128-17	8	Nut-Lock
13	3290-321	8	Screw-HH
14	249-21	4	Latch-Draw Slotted
15	92-5816	3	Screw - Blade
17	72-9361	3	Cup-Anti Scalp
18	44-6250	3	Blade 21.50"
19	3256-24	1	Washer-Flat
20	32128-21	18	Nut-HF
21	44-6370	2	Spindle Housing ASM
22	98-3755	1	Spindle Housing ASM
23	3231-22	18	Bolt-CARR

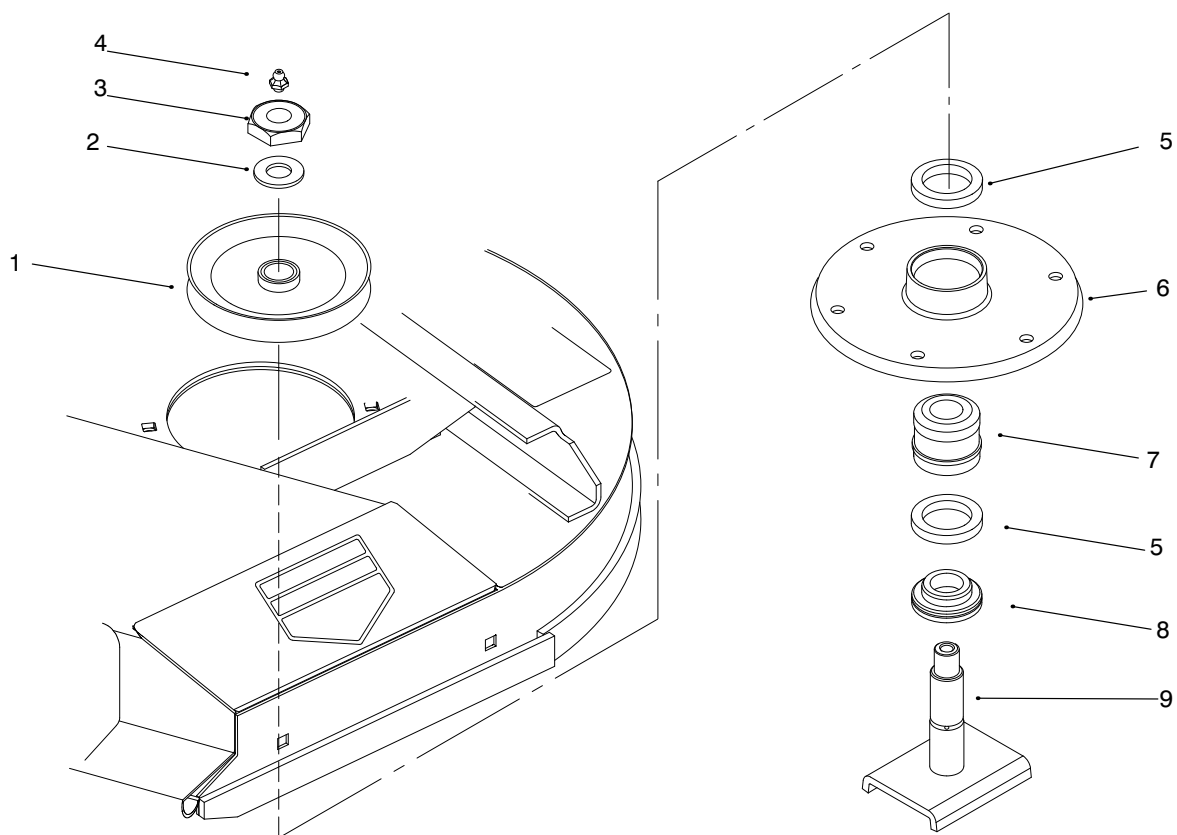
Ref. No.	Part No.	Qty.	Description



Sheet No.: 4

Belts And Idler Asm

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	65-5940	1	Pulley-Idler				
2	7-0081	1	Washer-Special				
3	3296-71	1	Nut-Lock				
4	3256-27	1	Washer-Flat				
5	27-8580	1	Idler ASM				
5:2	27-8490	1	Bushing				
6	65-5950	1	Bushing-Pulley				
7	3211-8	1	Screw-HH				
8	5-1077	1	Key				
9	3290-357	2	Nut-Lock Flange				
10	44-6301	1	Plate-Idler LH				
11	3296-5	1	Nut-Lock				
12	44-6260	1	V-Belt				
13	98-3764	1	V-Belt-Eng. / Deck				
14	98-3775	1	Guide-Belt				
15	3230-22	1	Screw-CARR				
16	3256-3	1	Washer-Flat				
17	3296-29	1	Nut-Lock				

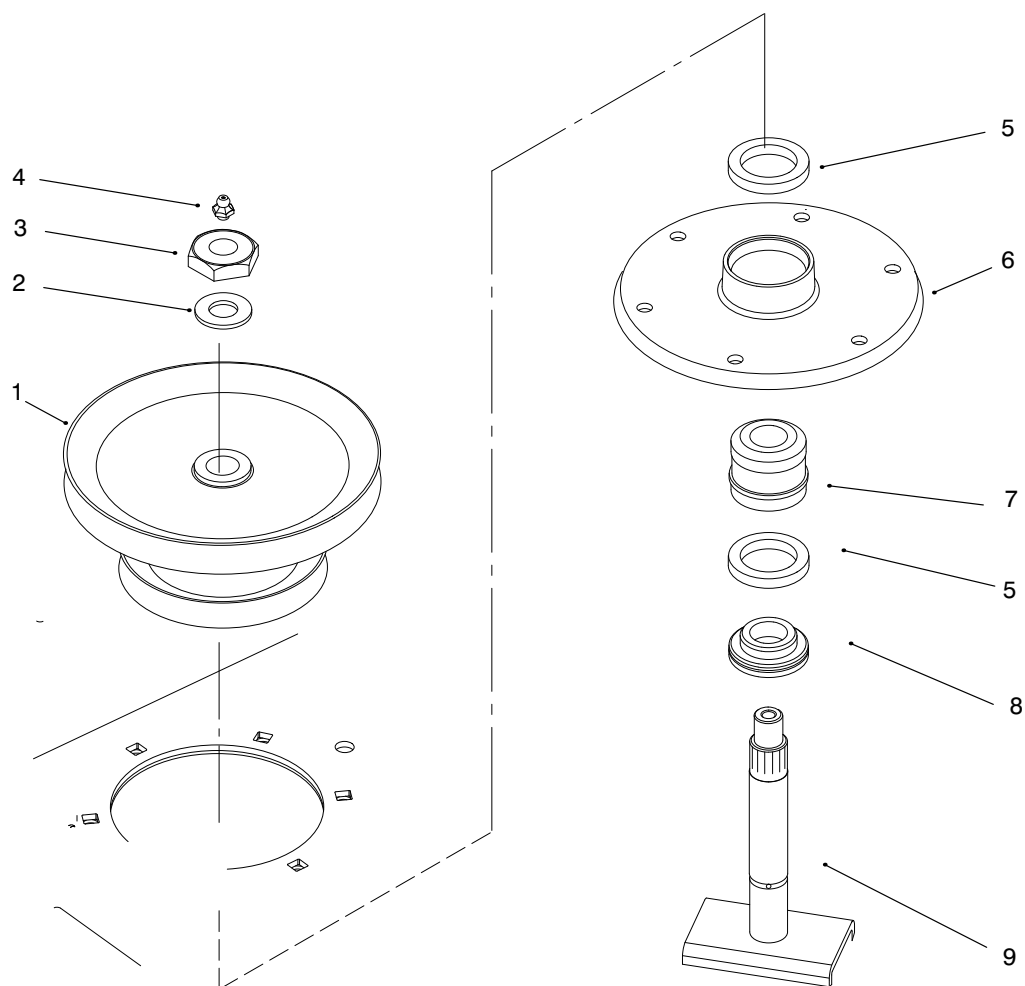


Sheet No.: 10

Spindle Outer

Ref. No.	Part No.	Qty.	Description
1	44-6340	2	Pulley & Hub
2	7-4150	2	Washer
3	32146-20	2	Nut-Lock
4	302-2	2	Fitting-Grease
5	253-139	4	Seal-Oil
6	61-4160	2	Spindle-52"
7	46-8530	2	Bearing ASM
8	27-0920	2	Shaft-Spindle
9	27-0950	2	Spacer-Bearing

Ref. No.	Part No.	Qty.	Description



9 Sheet No.: 11

Spindle Center

Ref. No.	Part No.	Qty.	Description
1	98-3754	1	Pulley & Hub ASM
2	92-5836	1	Washer
3	32146-20	1	Nut-Lock
4	302-2	1	Fitting-Grease
5	253-139	2	Seal-Oil
6	61-4160	1	Spindle-52"
7	46-8530	1	Bearing ASM
8	27-0950	1	Spacer-Bearing
9	51-3551	1	Spindle-Shaft

Ref. No.	Part No.	Qty.	Description

MAINTENANCE RECORD

[illegible]