



Form No. 3405-282 Rev A

Count on it.

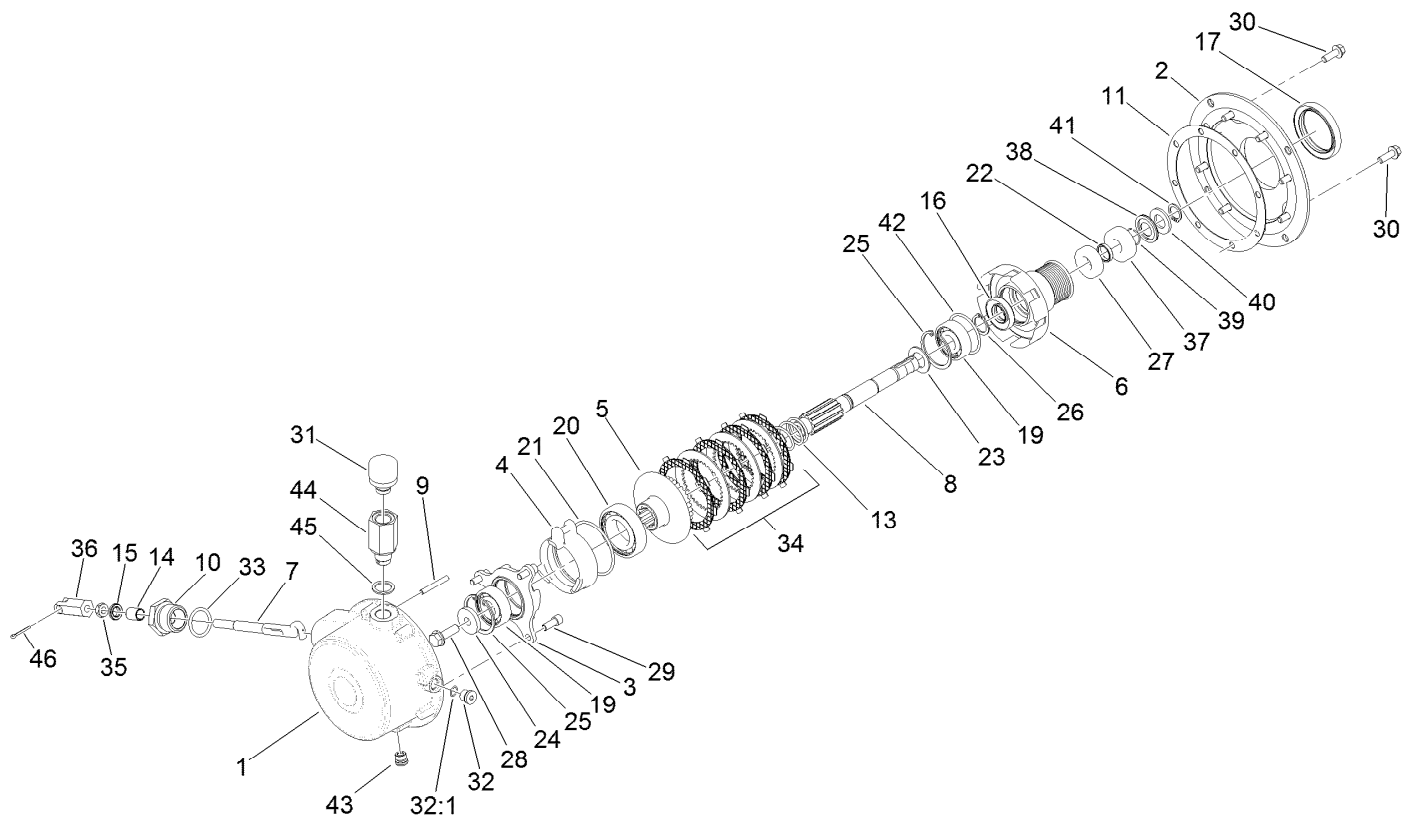
Parts Catalog

Clutch Assembly Kit

**Greensmaster® Flex™ 1820 or Flex™ 2120
Traction Unit**

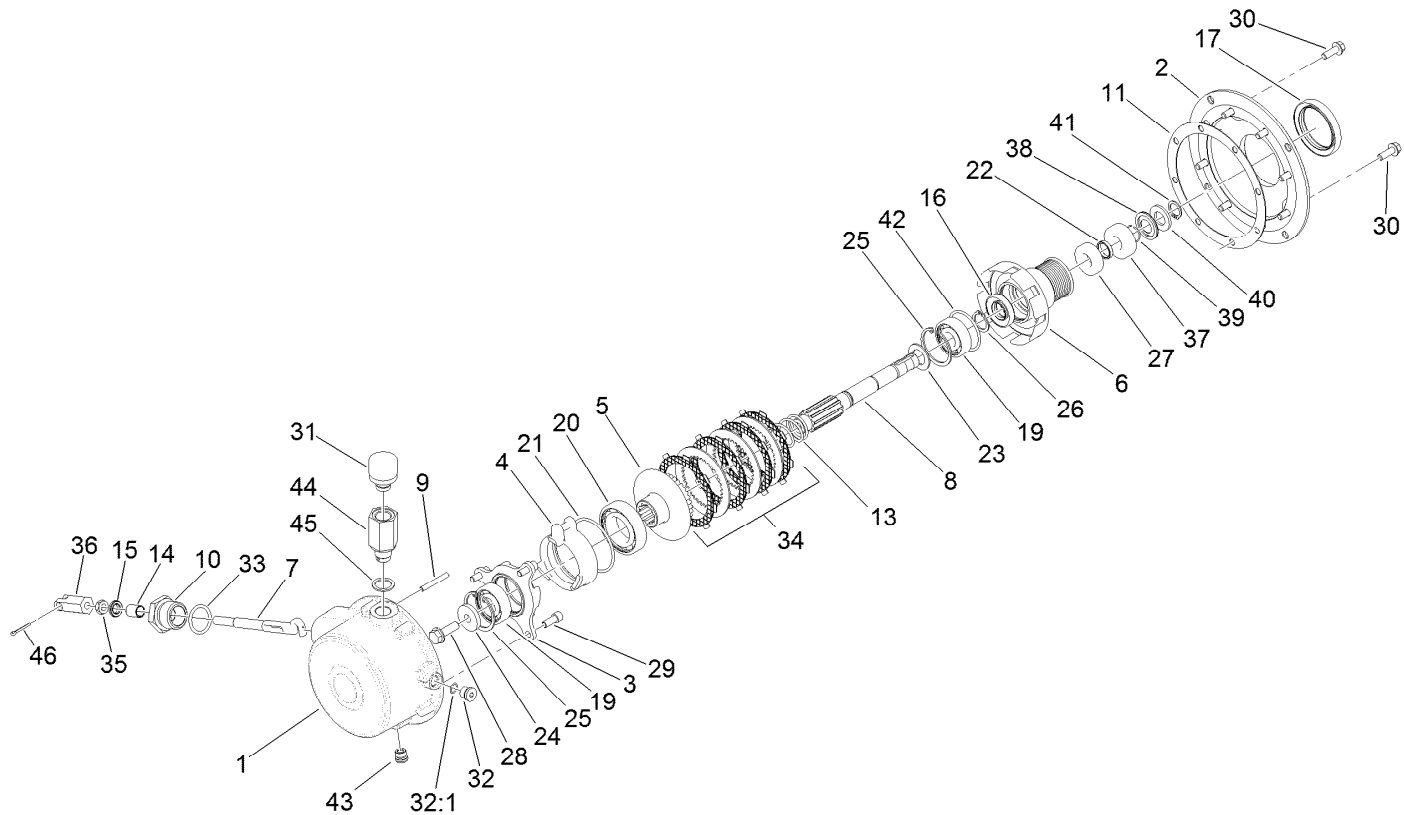
Model No. 133-2315





Clutch Assembly No. 133-2315

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	131-3061	1	Cover-Clutch	24	115-7292	1	Washer-Hardened
2	131-3054	1	Housing-Cover	25	107-3530	2	Ring-Retaining
3	131-3040	1	Cam-Clutch	26	32151-12	1	Ring-Retaining
4	131-3050	1	Actuator-Clutch	27	251-336	1	Bearing-Ball
5	131-3052	1	Plate-Press	28	115-5142	1	Screw-HHF
6	131-3053	1	Pulley-Clutch	29	3274-15	3	Screw-HSH
7	131-3051	1	Pin-Actuator	30	115-5103	8	Screw-HHF
8	130-9476	1	Shaft-Clutch	31	133-2359	1	Breather-Vent, Nylon
9	131-3036	1	Pin-Locator	32	353-990	1	Plug ASM
10	130-9473	1	Plug-Actuator	32:1	237-78	1	O-Ring
11	130-9477	1	Gasket	33	237-81	1	O-Ring
13	131-3148	1	Spring-Compression	34	132-5484	1	Clutch Pack Kit
14	131-3038	1	Bushing-Sleeve	35	AU425-155	1	Nut-Jam
15	131-3126	1	Seal-Oil	36	131-3172	1	Anchor-Adjust, Spring
16	130-9463	1	Seal-Oil	37	115-6869	1	Bearing-Ball, Stainless
17	130-9465	1	Seal-Oil	38	115-6923	1	Shield-Bearing, Flocked
19	131-3037	2	Bearing-Ball	39	115-7143	1	Spring-Wave
20	130-9464	1	Bearing-Ball	40	115-7144	1	Washer-Flat
21	103-5895	1	O-Ring	41	115-6755	1	Ring-Retaining
22	130-9403	1	Spacer-Bearing	42	131-3161	1	O-Ring
23	131-3149	1	Spacer	43	132-5431	1	Plug-Zero Leak , W/Magnet



Clutch Assembly No. 133-2315 (continued)

Ref.	Part Number	Qty.	Description
44	133-5658	1	Adapter-Vent

Ref.	Part Number	Qty.	Description
45	10-06-031	1	Seal-Dowty
46	3272-6	1	Pin-Cotter



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