



52" Mower

for ProLine 120

Model No. 30767 - 690001 & Up

Operator's Manual

IMPORTANT: Read this manual carefully. It contains information about your safety and the safety of others. Also become familiar with the controls and their proper use before you operate the product.

FOREWORD

This cutting deck has advanced concepts in engineering, design and safety; and if maintained properly, will give excellent service.

Since this is a high-quality product, Toro is concerned about the future use of the machine and safety of the user. Therefore, read this manual to familiarize yourself with proper set-up, operation and maintenance instructions. The major sections of the manual are:

1. Safety Instructions
2. Set-up Instructions

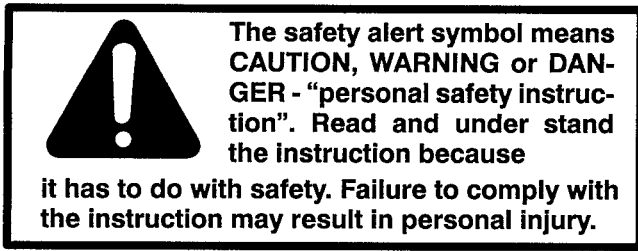
Certain information in this manual is emphasized. **DANGER, WARNING** and **CAUTION** identify personal safety related information. **IMPORTANT** identifies mechanical information demanding special attention. Be sure to read this directive because it deals with the possibility of damaging a part or parts of the machine. **NOTE** identifies general information worthy of special attention.

3. Operating Instructions
4. Maintenance

TABLE OF CONTENTS

	Page		Page
SAFETY INSTRUCTIONS	3	LUBRICATION	11
SAFETY AND INSTRUCTION DECALS	5	Grease Bearings and Bushings	11
SPECIFICATIONS	6	Gear Box Lubrication	11
LOOSE PARTS	6	MAINTENANCE	12
SET-UP INSTRUCTIONS	7	Trouble Shooting	12
Install Castor Wheels	7	Replace Castor Arm Bushings	13
Mount Carrier Frame to Traction Unit	7	Service Castor Wheel and Bearing	13
Install Front Baffle	8	Check for Bent Blade	14
Mount Mower	8	Replace Cutter Blade	14
Install Drive Belt	8	Check Blade Sail and Sharpening	15
Install Rear Weight	9	Correcting Cutting Unit Mismatch	16
OPERATING INSTRUCTIONS	10	Replace Deck Belt	17
Adjust Height-Of-Cut	10	IDENTIFICATION AND ORDERING	18
Adjust Gage Wheel	10	MAINTENANCE CHART	19
Grass Deflector	10	WARRANTY	Back Cover

SAFETY INSTRUCTIONS



Improper use or maintenance of the machine can result in injury or death, to reduce the potential for injury or death, comply with the following safety instructions.

BEFORE OPERATING

1. Read and understand the contents of this Operator's Manual before operating the machine. Become familiar with all controls and know how to stop quickly. A replacement manual is available by sending complete Model and Serial Number to:

The Toro Company
8111 Lyndale Avenue South
Bloomington, Minnesota 55420-1196

2. Never allow children to operate the machine. Do not allow adults to operate machine without proper instruction. Only trained operators who have read this manual should operate this machine.

3. Never operate the machine when under the influence of drugs or alcohol.

4. Remove all debris or other objects that might be picked up and thrown by the cutter blades. Keep all bystanders away from the mowing area.

5. Do not operate machine unless all shields, guards, covers and safety devices in place. If a shield, guard, safety device or decal is illegible or damaged, repair or replace it before operating machine.

6. Do not operate machine while wearing sandals, tennis shoes, sneakers or shorts. Also, do not wear loose fitting clothing which could get caught in moving parts. Always wear long pants and substantial shoes. Wearing safety glasses, safety shoes and a helmet is advisable and required by some local ordinances and insurance regulations.

7. Start engine only when parking brake is set, PTO (blade) is disengaged and transmission is in neutral.

WHILE OPERATING

8. Do not run the engine in a confined area without adequate ventilation. Exhaust fumes are hazardous and could possibly be deadly.

9. Using the machine demands attention, and to prevent loss of control:

A. Mow only in daylight or when there is good artificial light.

B. Watch for holes or other hidden hazards.

C. Do not drive close to a sand trap, ditch, creek or other hazard.

D. Reduce speed when making sharp turns.

E. Avoid sudden starts and stops.

F. Cut slopes carefully. Do not start, stop, or turn suddenly on hillsides.

G. Before backing up, look to the rear and assure no one is behind the machine.

H. Watch out for traffic when near or crossing roads. Always yield the right-of-way.

10. Do not operate unless grass deflector or entire grass collector is installed. The grass deflector must always be installed and in lowest position on the side discharge cutting unit. This product is designed to drive objects into the ground where they lose energy quickly in grassy areas. **However, don't take an injury risk!!** When a person or pet appears unexpectedly in or near the mowing area, **STOP MOWING**. Careless operation, combined with terrain angles, ricochets, or improperly positioned guards, can lead to thrown object injuries. Do not resume mowing until area is cleared.

11. Never raise the cutting unit or change height-of-cut while the blade(s) are rotating.

12. If the cutting blade(s) strike a solid object or the machine vibrates abnormally, shut the engine off. Remove spark plug wire(s) to prevent accidental starting. Check cutting unit and traction unit for damage and malfunctioning parts. Repair any damage before restarting the engine and operating the cutting unit. Be sure blade(s) are in good condition and blade bolts are tightened to specification.

13. Do not touch engine or muffler while engine is running or soon after it is stopped. These areas could be hot enough to cause a burn.

MAINTENANCE

14. Remove key from ignition switch and disconnect spark plug wire(s) to prevent accidental starting of the engine when servicing, adjusting or storing the machine.

15. Perform only those maintenance instructions described in this manual. If major repairs are ever needed or assistance is desired, contact an Authorized TORO Distributor.

SAFETY INSTRUCTIONS

16. To reduce potential fire hazard, keep the engine free of excessive grease, grass, leaves and accumulations of dirt.

17. Be sure machine is in safe operating condition by keeping nuts, bolts and screws tight. Check the blade mounting bolts and nuts frequently to be sure they are tightened to specification.

18. Make sure all hydraulic line connectors are tight, and all hydraulic hoses and lines are in good condition before applying pressure to the system.

19. Keep body and hands away from pin hole leaks in hydraulic lines that eject high pressure hydraulic fluid. Use cardboard or paper to find hydraulic leaks. Hydraulic fluid escaping under pressure can penetrate skin and cause injury. Fluid accidentally injected into the skin must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

20. Before disconnecting or performing any work on the hydraulic system, all pressure in system must be

relieved by stopping engine and placing hydrostatic traction control in neutral.

21. If the engine must be running to perform a maintenance adjustment, keep hands, feet, clothing and other parts of the body away from the cutting unit blades and other moving parts.

22. Allow engine to cool before storing mower in any enclosure such as a garage or storage shed. Make sure the mower fuel tank is empty if machine is to be stored in excess of 30 days. Do not store mower near any open flame or where gasoline fumes may be ignited by a spark. Always store gasoline in a safety-approved, red metal container.

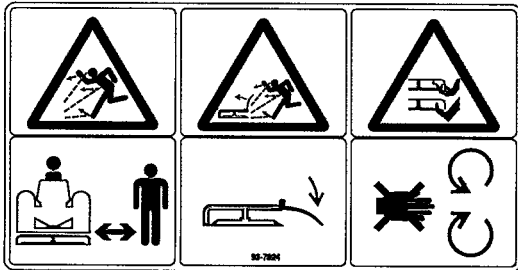
23. At the time of manufacture, the machine conformed to the safety standards in effect. To ensure optimum performance and continued safety conformance of the machine, use genuine TORO replacement parts and accessories. Replacement parts and accessories made by other manufacturers may result in non-conformance with safety standards and could void the warranty.

SAFETY AND INSTRUCTION DECALS

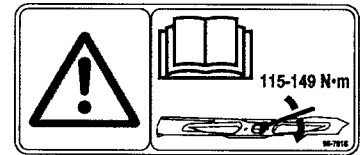
The following decals are installed on the machine. If any become damaged or illegible, replace it. The decal part number is listed below and in your parts catalog. Replacement can be ordered from your Authorized Toro Distributor.

See Traction Unit Operator's Manual for
Glossary of Safety Symbols

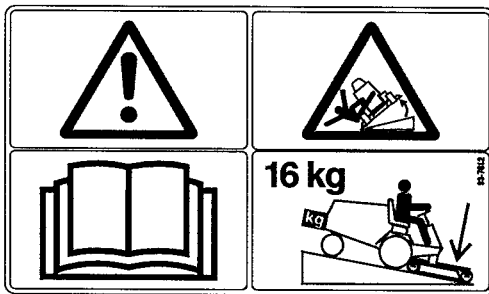
ON TOP OF CUTTING UNIT
(Part No. 93-7824)



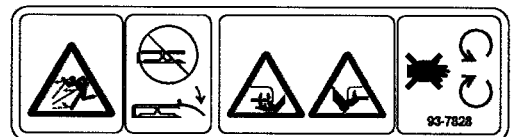
ON TOP OF CUTTING UNIT
(Part No. 93-7818)



ON TOP OF CUTTING UNIT
(Part No. 93-7812)



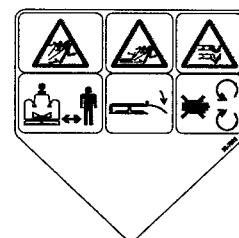
ABOVE DISCHARGE OPENING
(Part No. 93-7828)



UNDER BELT COVER
(Part No. 93-7273)



**ON DISCHARGE COVER AND
LEFT SIDE OF CUTTING UNIT**
(Part No. 93-7316)



SPECIFICATIONS

Width of Cut: 51-3/4" (1.32 m).

Height of Cut: Adjustable from 1" to 4" (25 to 102 mm) in 1/2" (13 mm) increments.

Cutter Blades: Three heat treated steel blades, each 3/16 in. (4.8 mm) thick and 18 in. (457 mm) long.

Pneumatic Wheels: 8" (203 mm) dia. with greaseable roller bearings. (Inflation 10–15 psi)

Weight: 200 lb. (91 Kg)

Unit Drive System: Belt drive from implement jackshaft to right angle gear box. Belt drive to all spindles.

Optional Equipment:

Leaf Mulcher: Model 68–7210

Recycler Kit: Model 59225

Specifications and design subject to change without notice.

LOOSE PARTS

NOTE: Use this chart as a checklist to assure all parts have been received.

DESCRIPTION	QTY.	USE
Carrier Frame	1	Mount Carrier Frame to Traction Unit
Bolt 3/8–16 x 1-3/4" (44 mm)	4	
Lock Nuts 3/8"	4	
Bolt 3/8–16 x 7/8" (22 mm)	4	
Washer 3/8"	4	
Shim	2	
Castor Wheel Assembly	2	Mount Castor Wheels to Carrier Frame
Thrust Washer	8	
Lynch Pin	2	
Baffle	1	Install front deflector
Carriage bolt 5/16–18 x 3/4" (19mm)	5	
Lock nut 5/16" thin	5	
Clevis Pin	4	Mount Cutting Unit to Carrier Frame
Hair Pin Cotter	4	
V-Belt	1	
Bolt 1/2–13 x 1-1/2" (39 mm)	2	Mount Rear Weight to Frame
Lock Washer	2	
Operator's Manual	1	Read Before Operating Cutting Unit and Ordering Parts
Parts Catalog	1	

SET-UP INSTRUCTIONS

INSTALL CASTOR WHEELS

1. Place (2) thrust washers onto castor wheel shaft (Fig. 1).
2. Insert shaft into carrier frame mounting tube. Install (2) thrust washers and secure with lynch pin (Fig. 1).

Note: Check tire pressure 10–15 psi. (68–103 kPa).

Note: Grease castor wheels and spindles.

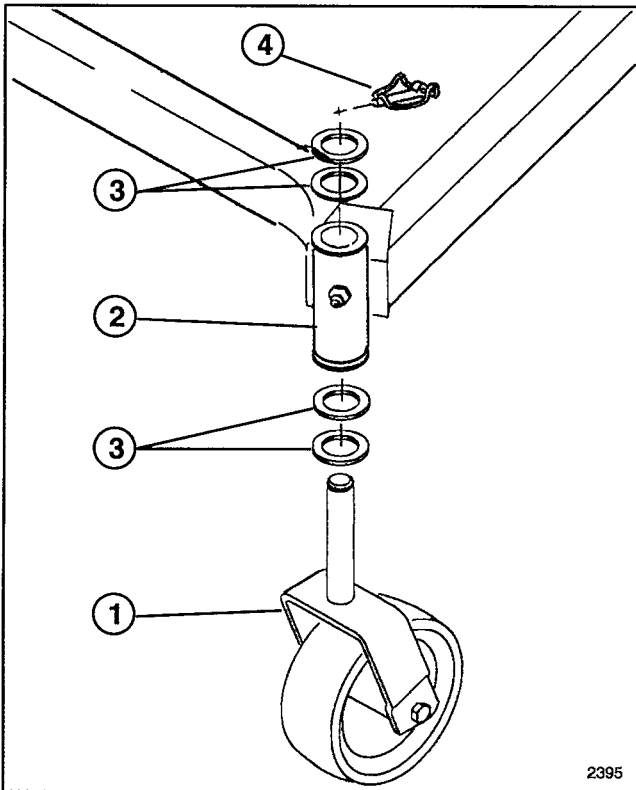


Figure 1

- | | |
|-------------------------|-----------------|
| 1 Castor wheel assembly | 3 Thrust washer |
| 2 Carrier frame | 4 Lynch Pin |

MOUNT CARRIER FRAME TO TRACTION UNIT

1. Align carrier frame holes with mounting holes in traction unit frame. Position shim on top of traction frame and align holes.
2. Secure each side with (2) 3/8 x 1-3/4" (44 mm) bolts and 3/8" lock nuts. Lock nuts must be on the outside of frame.
3. Secure top of each carrier frame and shim with (2) 3/8 x 7/8" (22 mm) bolts and washers.
4. Torque mounting screws to 60–80 ft. lbs. (81–109 Nm).

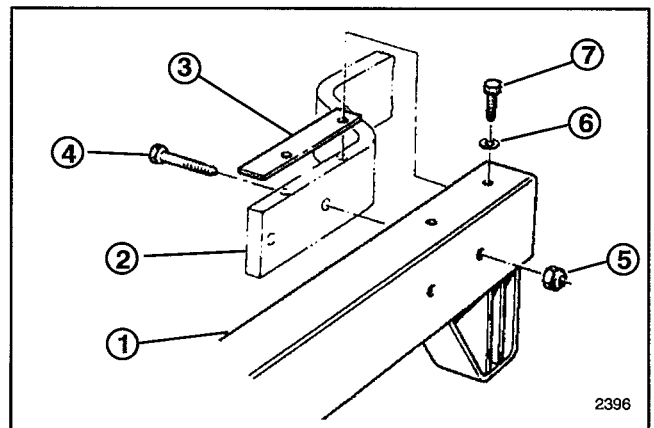


Figure 2

- | | |
|-------------------------------|-----------------------------|
| 1 Carrier frame | 5 Lock nut 3/8" |
| 2 Traction frame | 6 Washer |
| 3 Shim | 7 Bolt 3/8-16 x 7/8" (22mm) |
| 4 Bolt 3/8-16 x 1-3/4" (44mm) | |

SET-UP INSTRUCTIONS

INSTALL FRONT BAFFLE

1. Locate baffle inside front of mower, so left end fits into curved edge and bottom edge is 3/4" (19 mm) below front lip of deck. Using baffle as a guide, mark and drill (5) 9 mm holes in front of mower as shown (Fig. 3).
2. Install front baffle inside mower with 5/16" bolts, from the inside and secure with 5/16" thin lock nuts (Fig. 3).

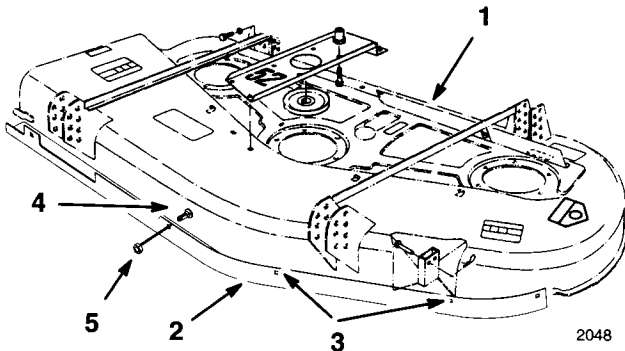


Figure 3

- | | |
|-------------------|--|
| 1 52" mower | 4 Carriage bolt
5/16-18 x 3/4" (19mm) |
| 2 Front baffle | 5 Lock nut 5/16" thin |
| 3 Drill 8 mm hole | |

MOUNT MOWER

1. Position cutting deck under carrier frame.
2. Mount cutting unit to carrier frame with four (4) clevis pins and hair pin cotters (Fig. 7).

Note: All four pins must be in the same hole locations to prevent uneven cutting.

INSTALL DRIVE BELT

1. Unhook latches to release center deck cover from mower (Fig. 4). Remove cover to gain access to gear box pulley



Figure 4

- | | |
|--------------|-----------------|
| 1 Belt cover | 2 Cover latches |
|--------------|-----------------|

2. Route belt around gear box pulley and jack shaft (Fig. 5).
3. Raise idler pulley and place over upper portion of belt (Fig. 5).

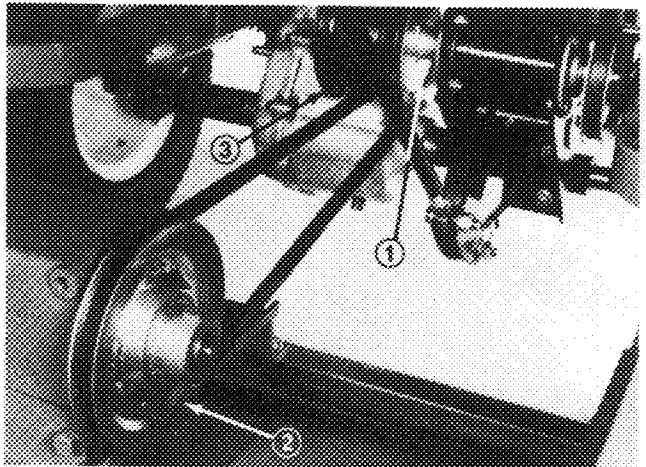


Figure 5

- | | |
|--------------------|----------------|
| 1 Jackshaft pulley | 3 Idler pulley |
| 2 Gear box pulley | |

4. Install belt cover and secure latches.

SET-UP INSTRUCTIONS

INSTALL REAR WEIGHT

IMPORTANT: To insure proper handling and safety characteristics, a 35 lb. (14.5 kg) rear weight (furnished with traction unit) must be attached.

1. Locate mounting holes under Toro decal in rear frame and cut out hole areas.
2. Mount weight to frame with (2) 1/2–13 x 1-1/2" (39 mm) bolts and lock washers (Fig. 6).

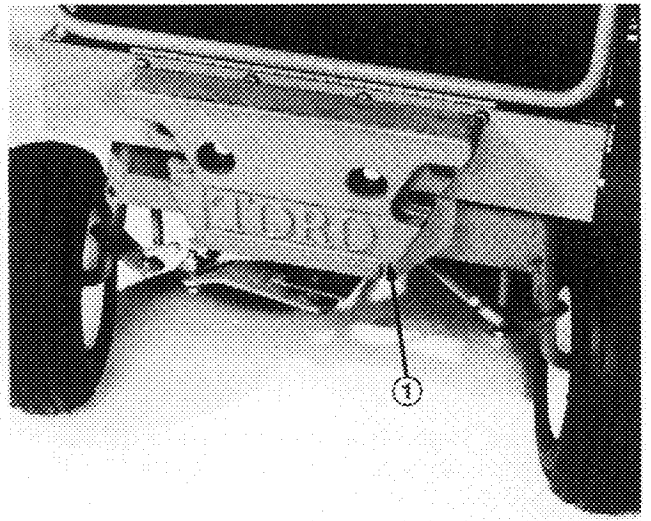


Figure 6

1 Rear weight

OPERATING INSTRUCTIONS

ADJUST HEIGHT-OF-CUT

The height-of-cut is adjustable from 1" to 4" (25 to 102 mm) in 1/2" (13 mm) increments by relocating clevis pins in different holed locations in brackets at each corner of cutting unit (Fig. 7). Stop engine before making height-of-cut adjustment.

Note: All four pins must be in the same hole location for even cutting.

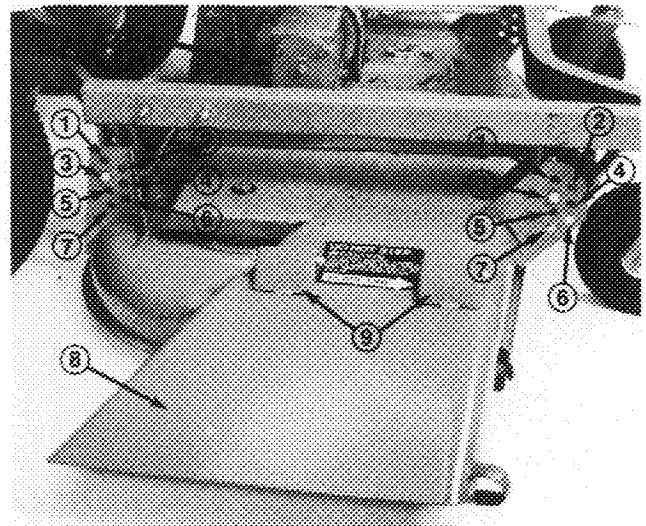


Figure 7

1	1 in..	25 mm	6	3-1/2 in.	89 mm
2	1-1/2 in.	38 mm	7	4 in.	102 mm
3	2 in.	51 mm	8	Grass deflector	
4	2-1/2 in.	64 mm	9	Spring hinges	
5	3 in.	76 mm			

OPERATING INSTRUCTIONS

ADJUST GAGE WHEEL

With machine on a level surface and height-of-cut in desired position, gage wheels are to be positioned so it is approximately 3/8" (10 mm) above the ground (Fig. 8).

IMPORTANT: Gage wheel must be adjusted each time height-of-cut is changed, so deck will follow the contour of the ground and not scalp the turf.

1. Remove hair pin cotter and clevis pin securing gage wheel to cutting deck (Fig. 8).
2. Move gage wheel up or down to desired setting and install clevis pin and hair pin cotter (Fig. 8).
3. Reposition gage wheel each time height-of-cut setting is changed.

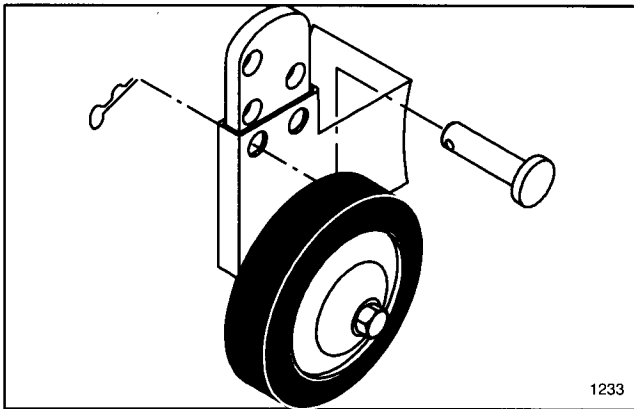


Figure 8

- | | |
|---------|-------------------|
| 1 Wheel | 3 Hair pin cotter |
| 2 Pin | |

GRASS DEFLECTOR



WARNING

The grass deflector (Fig. 9) is a safety device that diverts grass and other foreign objects discharged downward. Without deflector mounted in place on the cutting unit and spring loaded hinges holding deflector in the down position, the blades could hurl grass and foreign objects out the discharge opening with enough force to cause injury or property damage. If the grass deflector or spring hinges are worn, broken or damaged, repair or replace the affected part(s). Do not operate cutting unit without deflector or entire grass collector mounted on the cutting unit. Always be sure the deflector chute is in the lowest possible position.

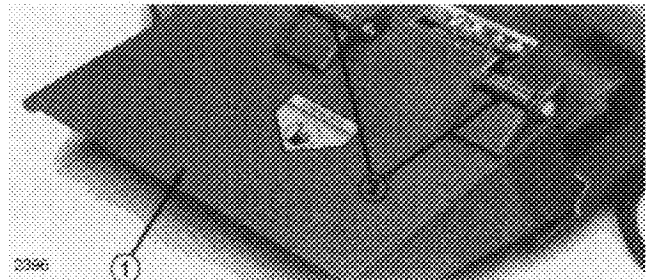


Figure 9

- | | |
|-------------------|-----------------|
| 1 Grass deflector | 2 Spring hinges |
|-------------------|-----------------|

LUBRICATION

GREASE BEARINGS AND BUSHINGS

The cutting unit must be lubricated regularly, after every 8 hours of operation or daily, whichever comes first. Grease with No. 2 general purpose lithium base or molybdenum base grease. All other bearings and bushings must be lubricated every 50 hours of operation.

1. Grease: castor spindle bushings, castor wheel bearings (Fig. 10) and blade spindle bearings (Fig. 11).

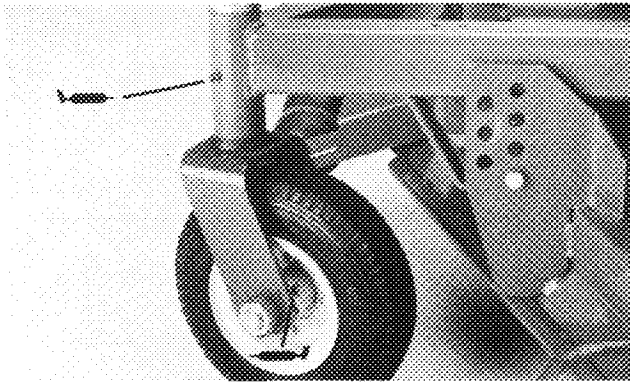


Figure 10

GEAR BOX LUBRICATION

After every 50 hours of operation check level of oil in gear box. If level is low, add SAE E.P. 90 wt. gear lube to bring level to bottom of filler hole.

1. Lower mower so castor wheels are on a level surface. Be sure all height-of-cut pins are in the same hole locations. Clean area around gear box filler plug (Fig. 11) to prevent contamination from entering gear box.
2. Remove filler plug and check level of lubricant. Lubricant should be at the bottom of the hole. Install filler plug (Fig. 11).
3. Install filler plug (Fig. 11).

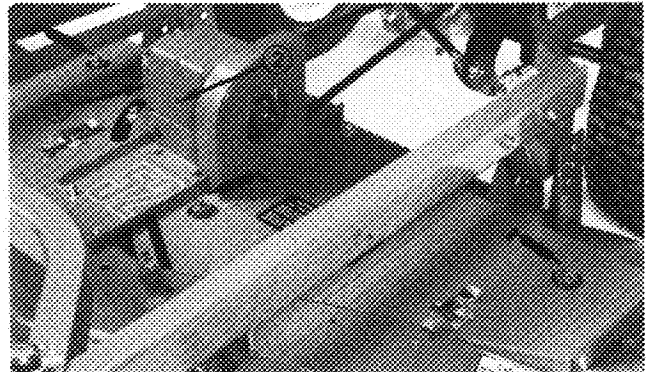


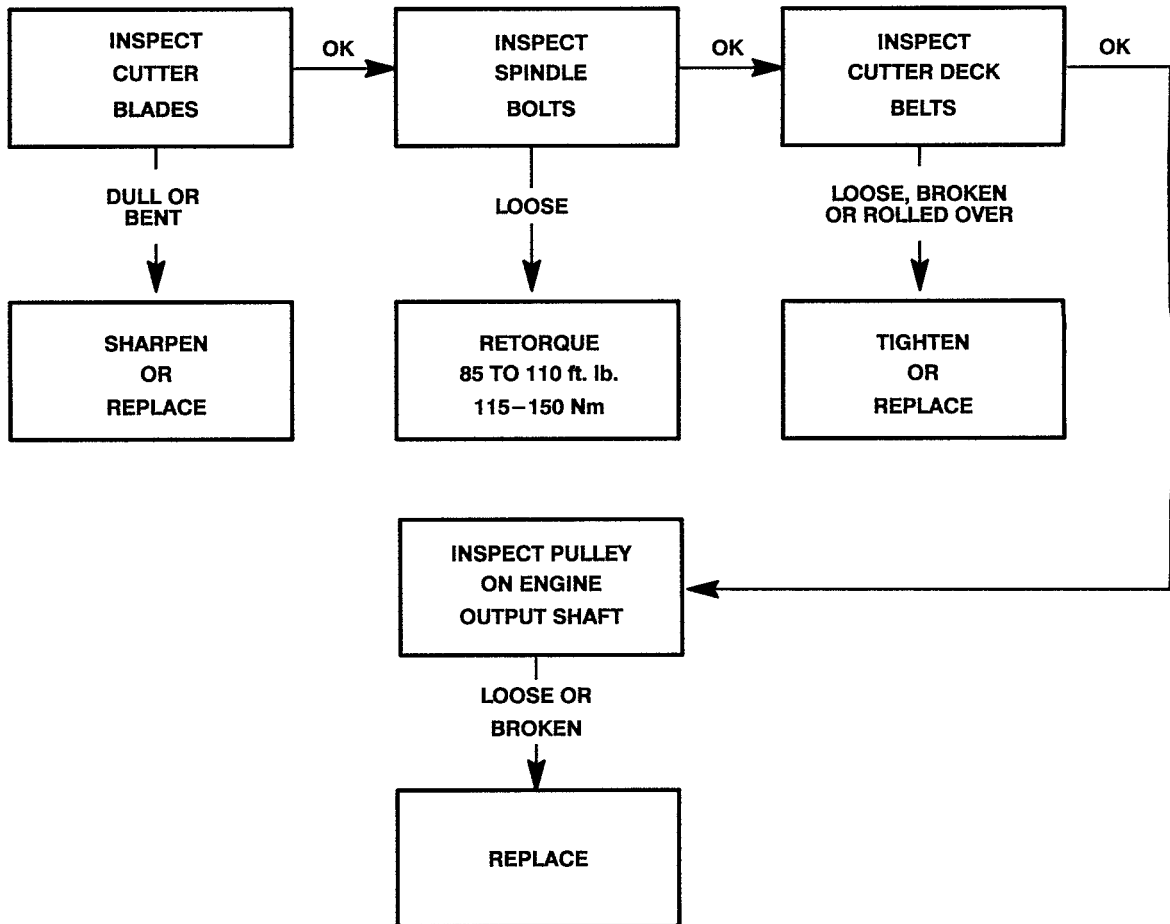
Figure 11

1 Gear box

2 Filler plug

MAINTENANCE

TROUBLE SHOOTING: UNIT WILL NOT CUT OR CUTS POORLY



MAINTENANCE

REPLACE CASTOR ARM BUSHINGS

Castor arms have bushings pressed into the top and bottom of the tube. To check bushings, move castor fork back and forth, and side-to-side. If castor spindle is loose, bushings are worn and must be replaced.

1. Raise cutting unit so castor wheels are off the floor and block up with jack stands.
2. Remove lynch pin and thrust washer(s) from top of castor spindle (Fig. 12).

IMPORTANT: Note location of washers on each spindle shaft to assure correct installation and to maintain a level deck.

3. Pull castor spindle out of mounting tube. Leaving thrust washers on bottom of spindle.

4. Insert pin punch into mounting tube and drive out bushings (Fig. 12). Clean inside mounting tube.

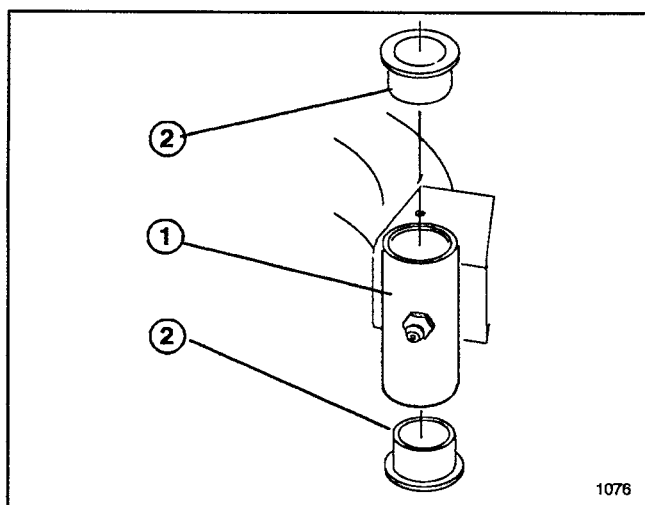


Figure 12

- 1 Mounting tube 2 Bushing

5. Apply grease inside and outside new bushings. Using a hammer and flat plate, drive bushings into mounting tube.

6. Inspect castor spindle for wear; replace if necessary.

7. Slide castor spindle through bushings and mounting tube. Place thrust washer(s) and spacer(s) onto spindle and secure with retaining ring.

IMPORTANT: When bushings are installed, the inside diameter may collapse slightly, this may not allow castor spindle to be installed. If castor spindle does not slide through new bushings, ream both bushings to inside diameter of 1.126" (28.6mm).

8. Grease castor arm bushings using No. 2 general purpose lithium base or molybdenum base grease.

SERVICE CASTOR WHEEL AND BEARING

Castor wheels rotate on a roller bearing supported by a spanner bushing. If the bearing is kept well lubricated, wear will be minimal. Failure to keep the bearing well lubricated will cause rapid wear. A wobbly castor wheel usually indicates a worn bearing.

1. Remove lock nut and wheel bolt holding castor wheel between castor fork (Fig. 13).

2. Remove bushing and pull spanner bushing and roller bearing out of wheel hub.

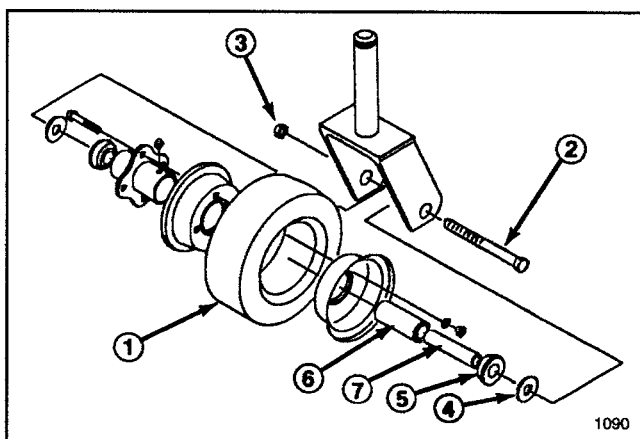


Figure 13

- | | |
|--------------|-------------------|
| 1 Wheel | 5 Bushing |
| 2 Wheel bolt | 6 Roller bearing |
| 3 Lock nut | 7 Spanner bushing |
| 4 Washer | |

3. Remove bushings from wheel hub. Clean grease and dirt from wheel hub.

4. Inspect bearing, spanner, bushing and inside of wheel hub for wear. Replace defective parts (Fig. 13).

5. To assemble place one (1) bushing into wheel hub. Grease bearing and spanner bushing and slide into wheel hub. Place second bushing into wheel hub.

6. Install castor wheel into castor fork and secure with bolt and lock nut. Tighten until spanner bushing bottoms against inside of castor forks. Grease wheel.

MAINTENANCE

CHECK FOR BENT BLADE

1. Park mower on a level surface. Turn PTO switch OFF, turn engine OFF engage parking brake and disconnect spark plug wire(s).
2. Rotate blade(s) until the ends face forward and backward. Measure from inside of cutting unit to cutting edge at front of blade (Fig. 14), and remember this dimension.

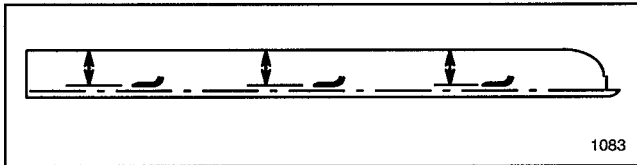


Figure 14

3. Rotate opposite end of blade forward. Measure between the cutting unit and cutting edge of blade at the same position as in step 2. The difference between dimensions obtained in steps 2 and 3 must not exceed 1/8" (3mm). If dimension exceeds 1/8" (3mm), replace the blade(s) because it is bent: refer to Replacing Cutter Blade.



WARNING

Do not try to straighten a blade that is bent, and never weld a broken or cracked blade. Always use a new blade to assure safety.

REPLACE CUTTER BLADE

Blade(s) must be replaced if a solid object is hit, the blade is out-of-balance or bent. To ensure optimum performance and continued safety conformance of the machine, use genuine TORO replacement blades. Replacement blades made by other manufacturers may result in non-conformance with safety standards.

1. Park mower on a level surface. Turn PTO switch OFF, turn engine OFF, engage parking brake and disconnect spark plug wire(s).
2. Hold the blade end using a rag or thickly padded glove. Remove blade bolt, flatwasher, anti-scalp cup and blade from spindle shaft (Fig. 15).

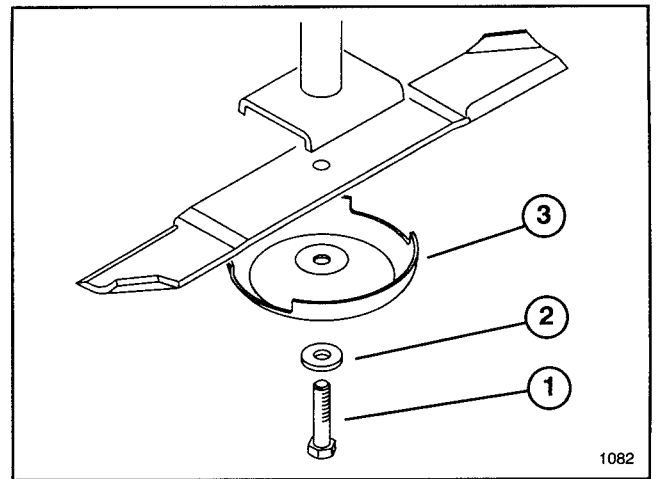


Figure 15

- | | |
|---------------|------------------|
| 1 Blade bolt | 3 Anti-scalp cup |
| 2 Flat washer | |

3. Install blade-sail facing toward cutting unit with anti-scalp cup, flatwasher and blade bolt (Fig. 15). Torque blade bolt to 85–110 ft. lb. (115–150 Nm).

MAINTENANCE

CHECK BLADE SAIL AND SHARPENING

Both cutting edges and blade sail contribute to good quality-of-cut. The sail, the turned up portion opposite the cutting edge, is important as it pulls grass up straight, thereby producing an even cut. The sail gradually wears down during operation, this condition is normal. As the sail wears down, the quality-of-cut will degrade, although the cutting edges are sharpened. The cutting edge of the blade must be sharp so the grass is cut rather than torn. A dull cutting edge is evident when tips of the grass appear brown and shredded. Sharpen the cutting edges to correct this condition.

1. Examine cutting ends of the blade carefully, especially where the flat and curved parts of the blade meet (Fig. 16-A). Sand and abrasive material can wear away the metal that connects the flat and curved parts of the blade. Check the blade(s) before using the mower. If wear is noticed (Fig. 16-B), replace the blade(s).

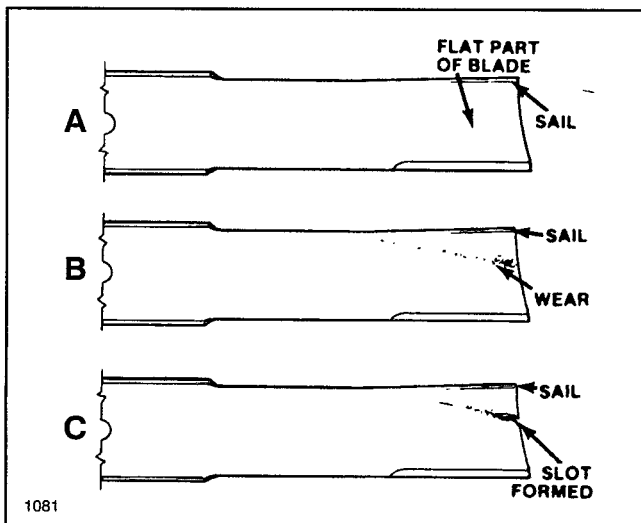


Figure 16

2. Examine cutting edges of all blade(s). Sharpen the cutting edges if they are dull or nicked. Sharpen only the top of the cutting edge and maintain the original cutting angle to make sure of sharpness (Fig. 17). The blade will remain balanced if same amount of metal is removed from both cutting edges.

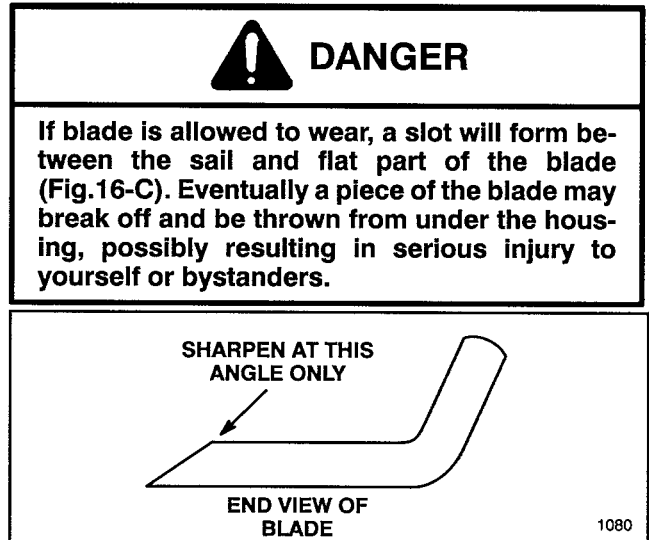


Figure 17

Note: Remove the blades: refer to Removing Cutter Blades, steps 2 and 3. After sharpening the cutting edges, reinstall blade with anti-scalp cup, flatwasher and blade bolt. Blade sails must be on top of blade. Torque blade bolt to 85–110 ft. lb. (115–150 Nm).

MAINTENANCE

CORRECTING CUTTING UNIT MISMATCH

If one cutter blade cuts lower than the others, correct as follows:

1. Park mower on a level surface. Turn PTO switch OFF, turn engine OFF, engage parking brake and disconnect spark plug wire(s).
2. Adjust tire pressure in all tires to specifications and check that blade(s) are not bent: refer to Checking for Bent Blade.
3. Place height-of-cut to the 2-1/2" (64 mm) position: refer to Adjusting Height-Of-Cut. Make sure height-of-cut pins are resting on frame cushions.
4. Rotate blades so tips line up with one another. Tips of all adjacent blades must be within 1/8" (3 mm) of each other. If tips are not within 1/8 (3 mm) of each other add shims Part No. 3256-24 between spindle housing and bottom of cutting unit to align blade(s).

Front-to-Rear Pitch

1. Position blade(s) front-to-rear (Fig. 18). Measure at "C" and "D" locations (Fig. 18), from level surface to the cutting edge of blade(s) (Fig. 19).
2. Mower should be 1/8" – 5/8" (3 mm – 16 mm) lower in front "C" than rear "D".
3. To change front-to-rear pitch move equal number of thrust washers on both front castor shafts. Move thrust washers from top to bottom to raise, or bottom to top to lower pitch (Fig. 20).
4. Check side-to-side level of cutting unit.

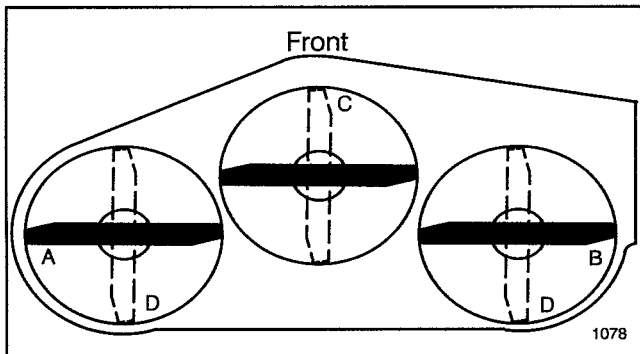


Figure 18

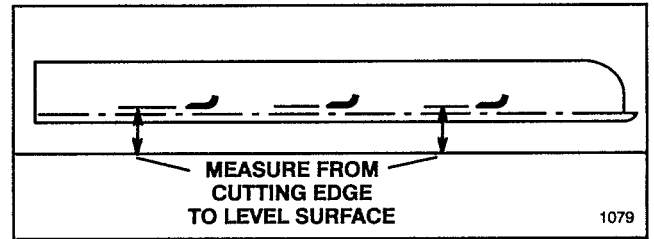


Figure 19

Side-to-Side Leveling

1. Position blade(s) side-to-side (Fig. 18). Measure at "A" and "B" locations (Fig. 18), from level surface to the cutting edge of blade(s) (Fig. 19).
2. The difference between measurements "A" and "B" should be no more than 1/4" (6 mm).
3. To change side-to-side leveling move thrust washers on one front castor shaft only. Move thrust washers from top to bottom to raise, or bottom to top to lower (Fig. 20).
4. Re-check front-to-rear pitch of cutting unit.

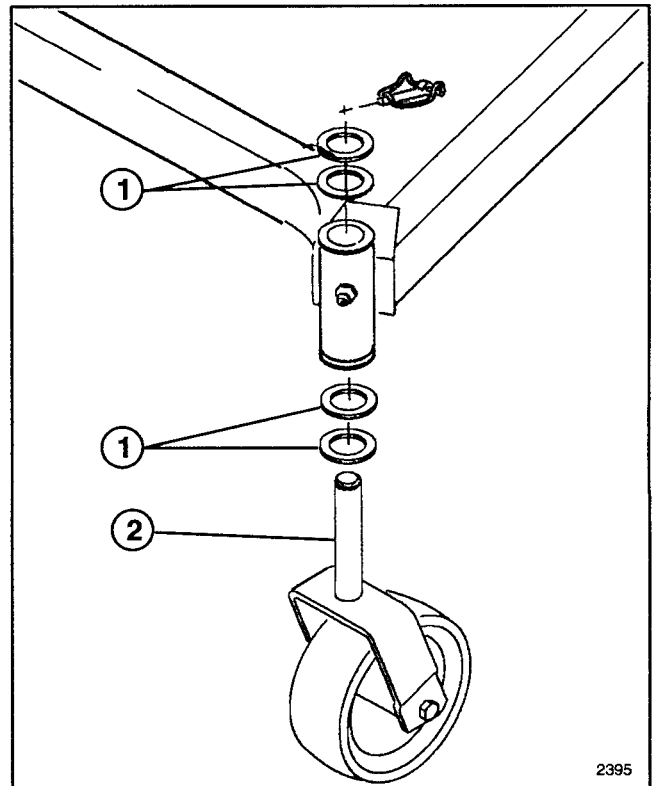


Figure 20

- 1 Thrust washer (locate as required) 2 Castor shaft

MAINTENANCE

REPLACE GRASS DEFLECTOR

1. Remove bolts, lock nuts and springs securing deflector mounts to pivot bracket (Fig. 21).
2. To remove pivot brackets, remove carriage bolts and nuts (Fig. 21).

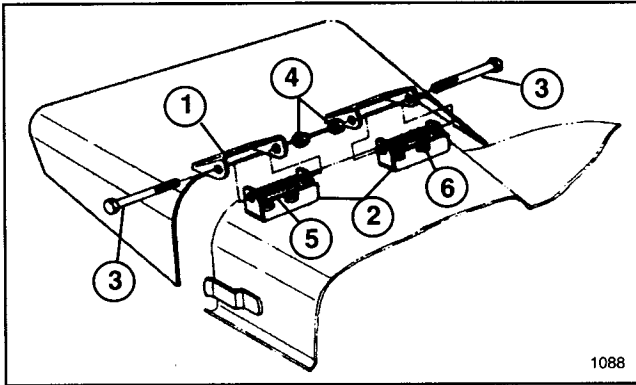


Figure 21

- | | |
|-------------------|-----------------|
| 1 Deflector mount | 4 Lock nut |
| 2 Pivot bracket | 5 Spring |
| 3 Bolt | 6 Carriage bolt |

3. Install pivot brackets on top of discharge opening with carriage bolts and nuts. Head of carriage bolts must be on inside of cutting unit.
4. Mount deflector between pivot brackets. Secure with bolts, springs and lock nuts. Tighten lock nuts until they are against pivot brackets.
5. Deflector must be held firmly in full down position. Lift deflector and allow to drop to check proper tension. Correct if necessary.

REPLACE DECK BELT

Squealing when belt is rotating, blades slipping when cutting grass, frayed edges, burn marks and cracks are signs of a worn belt. Replace the belt if any of these conditions are evident.

1. Park mower on a level surface. Turn PTO switch OFF, turn engine OFF, engage parking brake and disconnect spark plug wire(s).
2. Release and unhook latches securing belt covers to top of cutting unit. Remove covers.
3. Remove nut securing spring anchor to bolt in housing (Fig. 22).
4. Remove spring anchor to relieve tension on deck belt (Fig. 22) and remove worn belt from pulleys.
5. Loosen gear box mounting bolts to provide clearance and slide belt out through opening between gear box and deck.

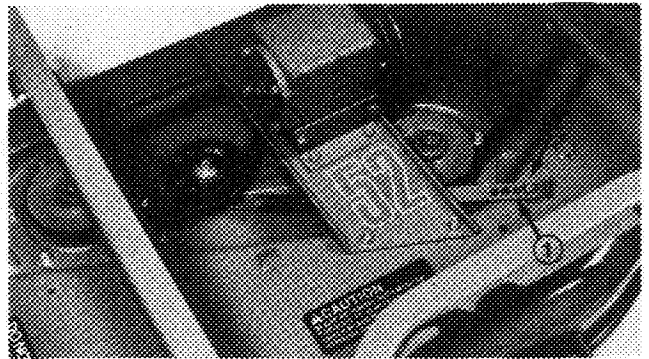


Figure 22

- | | |
|-----------------|-------|
| 1 Spring anchor | 2 Nut |
|-----------------|-------|

6. Install new belt around spindle, gear box and idler pulleys. Tighten gear box mounting bolts. Hook spring to idler arm (Fig. 22).
7. Pull on spring anchor to apply tension to belt and place over bolt (Fig. 22). Correct belt tension is 30–40 lb (133–177 N) of force applied to spring.
8. Place spring anchor in appropriate hole and install nut (Fig. 22).
9. Install belt covers.

IDENTIFICATION AND ORDERING

MODEL AND SERIAL NUMBERS

The cutting deck has two identification numbers: a model number and a serial number. The two numbers are stamped into a plate which is located on carrier frame behind the right front castor wheel. In any correspondence concerning the mower, supply the model and serial numbers to assure that correct information and replacement parts are obtained.

To order replacement parts from an authorized TORO Distributor, supply the following information:

1. Model and serial numbers of the machine.
2. Part number, description and quantity of parts desired.

Note: Do not order by reference number if a parts catalog is being used; use the part number.

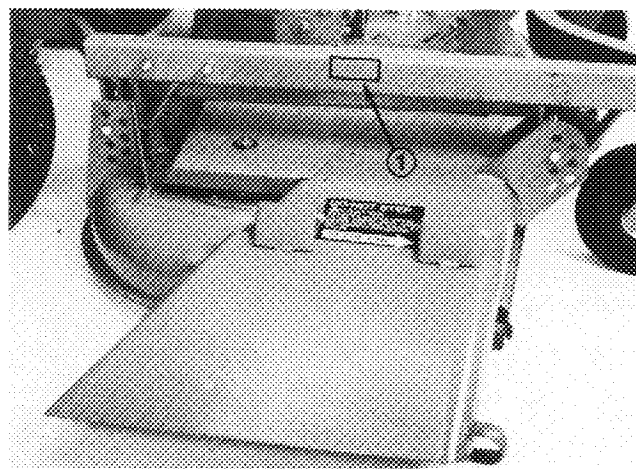


Figure 23

1 Model and Serial number

MAINTENANCE CHART

[illegible]



ProLine
Products

THE TORO TOTAL COVERAGE GUARANTEE

A One Year Limited Warranty
(A Full Two-Year Warranty for Residential Use)

What Is Covered By This Express Warranty?

The Toro Company promises to repair any TORO ProLine product used for commercial, institutional, or rental purposes if defective in materials or workmanship for a period of one year from the date of purchase. The cost of parts and labor are included as well as transportation within a 15 mile radius of a TORO ProLine Service Dealer.

What Products Are Covered By This Warranty?

ProLine products covered by this warranty include the ProLine 118, 120, 220, 616, 620, 724 riding products and wide area walk behind mowers and their cutting decks and accessories.

How About Residential Use?

TORO ProLine products used for residential use are covered by a full two-year warranty.

How Do You Get Warranty Service?

Should you feel your TORO ProLine product contains a defect in materials or workmanship, contact the dealer who sold you the product or any TORO ProLine Service Dealer. The Yellow Pages of your telephone directory is a good reference source; look under TORO Commercial Service Dealers. The Service Dealer will either arrange service at his/her dealership or recommend another authorized Service Dealer who may be more convenient. You may need proof of purchase (copy of registration card, sales receipt, etc.) for warranty validation.

If for any reason you are dissatisfied with a Service Dealer's analysis of the defect in materials or workmanship or if you need a referral to a TORO ProLine Service Dealer, please feel free to contact us at the following address:

Toro Customer Service Department
8111 Lyndale Avenue South
Bloomington, MN 55420-1196
612-888-8801

What Must You Do To Keep The Warranty In Effect?

You must maintain your TORO Product by following the maintenance procedures described in the operator's manual. Such routine maintenance, whether performed by a dealer or by you, is at your expense.

What Does This Warranty Not Cover? and

How Does Your State Law Relate To This Warranty?

There is no other express warranty except as described above. This express warranty does not cover:

- Cost of regular maintenance service or parts, such as filters, fuel, lubricants, tune-up parts, blade sharpening, brake and clutch adjustments.
- Any product or part which has been altered or misused or required replacement or repair due to normal wear, accidents, or lack of proper maintenance.
- Repairs necessary due to improper fuel, contaminants in the fuel system, or failure to properly prepare the fuel system prior to any period of non-use over three months.
- Pickup and delivery charges for distances beyond a 15 mile radius from a TORO ProLine Service Dealer.

All repairs covered by this warranty must be performed by a TORO Service Dealer using Toro approved replacement parts.

Repair by a TORO Service Dealer is your sole remedy under this warranty.

The Toro Company is not liable for indirect, incidental or consequential damages in connection with the use of the TORO Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Some states do not allow exclusions of incidental or consequential damages, so the above exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

COUNTRIES OTHER THAN THE UNITED STATES OR CANADA

Customers who have purchased TORO products exported from the United States or Canada should contact their TORO Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the TORO importer. If all other remedies fail, you may contact us at The Toro Company.