Form No. 3363-340 Rev E

TORO®

Count on it.

Parts Catalog

8-Blade, 32in DPA Cutting Unit

Reelmaster® 3100-D Series Traction Unit

Model No. 03182—Serial No. 310000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3363-340 E

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

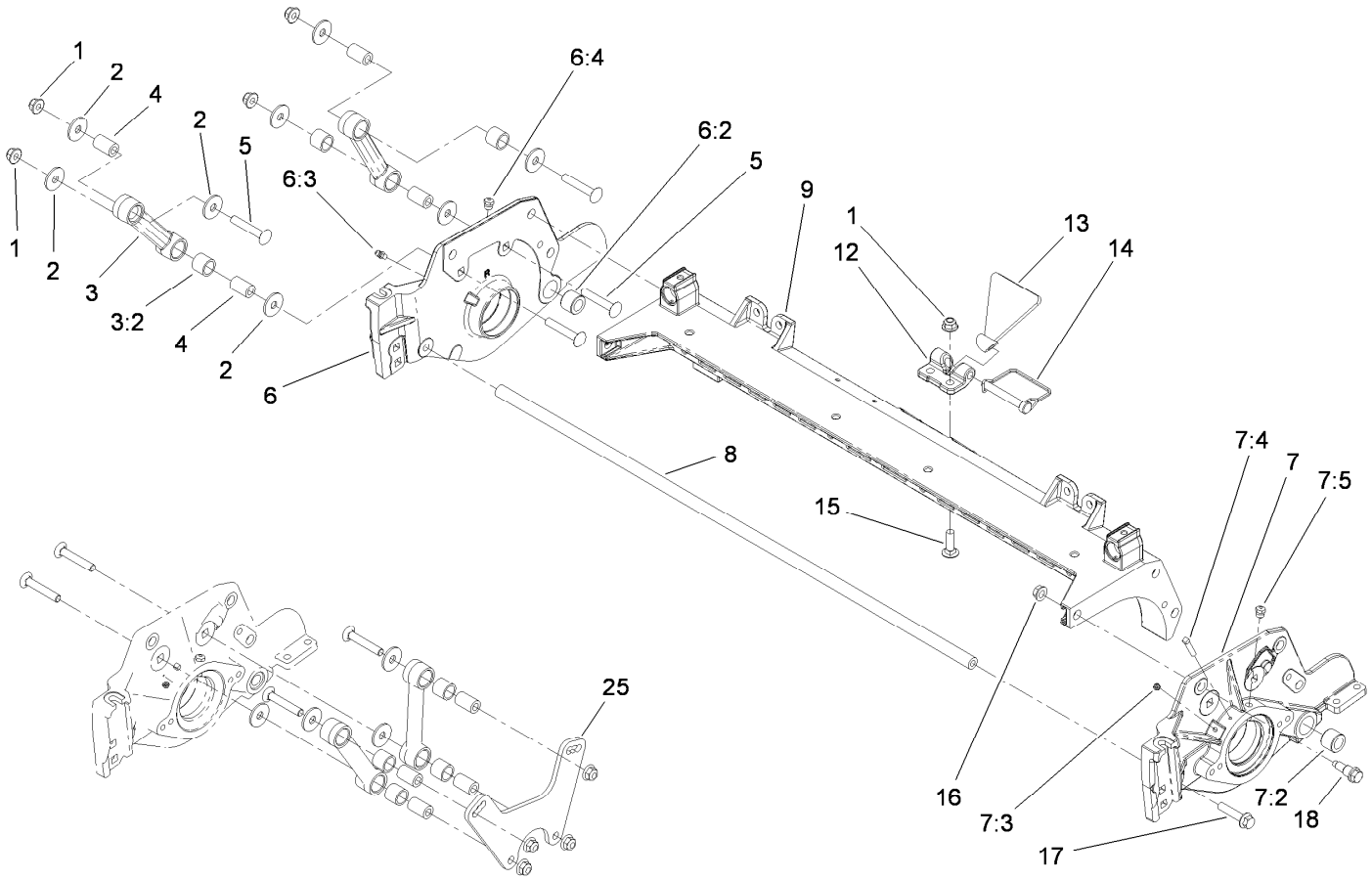
TTH: torx truss head

Contents

Frame Assembly 4
Reel and Bedbar Assembly 5
Front and Rear Roller Assembly 6
Long Roller Assembly No. 112-8961 7
Optional Full Front Roller Assembly No. 114-9384 8
Plastic Wiehle Roller Assembly No. 117-0990 9
Optional Plastic Shoulder Roller Assembly No. 119-0640 10
Optional High Height-of-Cut Assembly No. 110-9600 11
Shield Assembly 12
Optional Tools 13
Attachments and Accessories 14

© 2016—The Toro® Company
8111 Lyndale Avenue South
Bloomington, MN 55420

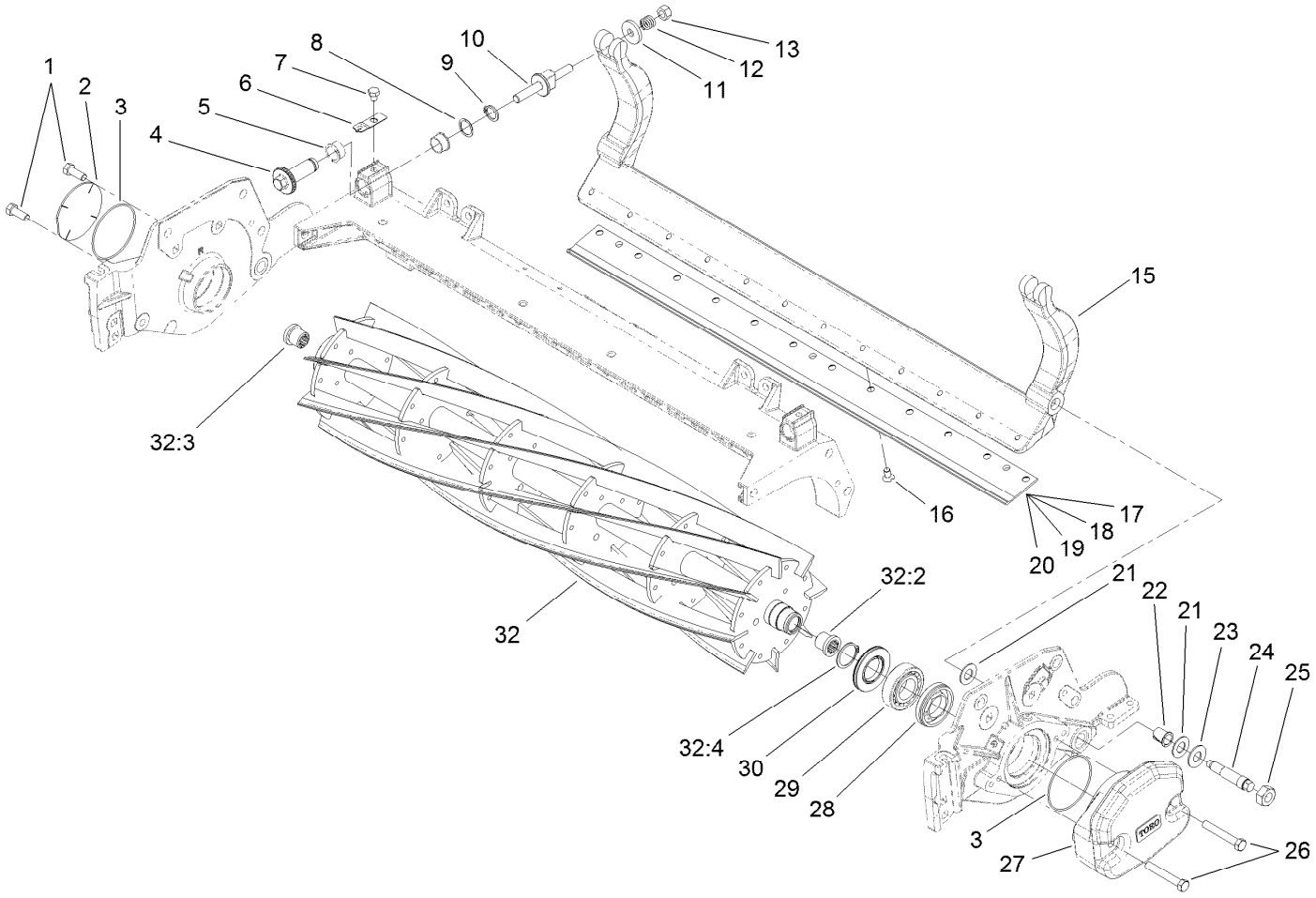
Contact us at www.Toro.com.
Printed in the USA.
All Rights Reserved



Frame Assembly

Ref.	Part Number	Qty.	Description
1	104-8301	10	Nut-Flange, NI
2	93-8806	16	Washer-Hardened
3	16-9759	4	Link ASM
3:2	94-8945	2	Bushing
4	93-6981	8	Spacer
5	3231-40	8	Bolt-CARR, Short Neck
6	115-4263	1	Plate-Side, RH
6:2	106-9618	1	Bushing-Rubber
6:3	302-5	1	Fitting-Grease
6:4	302-39	1	Fitting-Plug
7	115-4260	1	Plate-Side, LH
7:2	106-9618	1	Bushing-Rubber
7:3	302-5	1	Fitting-Grease
7:4	107-7447	1	Screw-Set, SQH
7:5	302-39	1	Fitting-Plug
8	112-8979	1	Tube-Support
9	112-8978	1	Frame-Center
12	110-4058	1	Bracket-Chain
13	110-4088-03	1	Kickstand ●
14	107-7400	1	Pin-Snapper ●
15	3231-25	2	Bolt-CARR
16	3290-357	6	Nut-HHF, Whiz
17	3234-11	2	Screw-HHF
18	107-2979	6	Bolt-Shoulder
25	119-0646-03	2	Plate-Fixed (High HOC) ●

● Optional Equipment



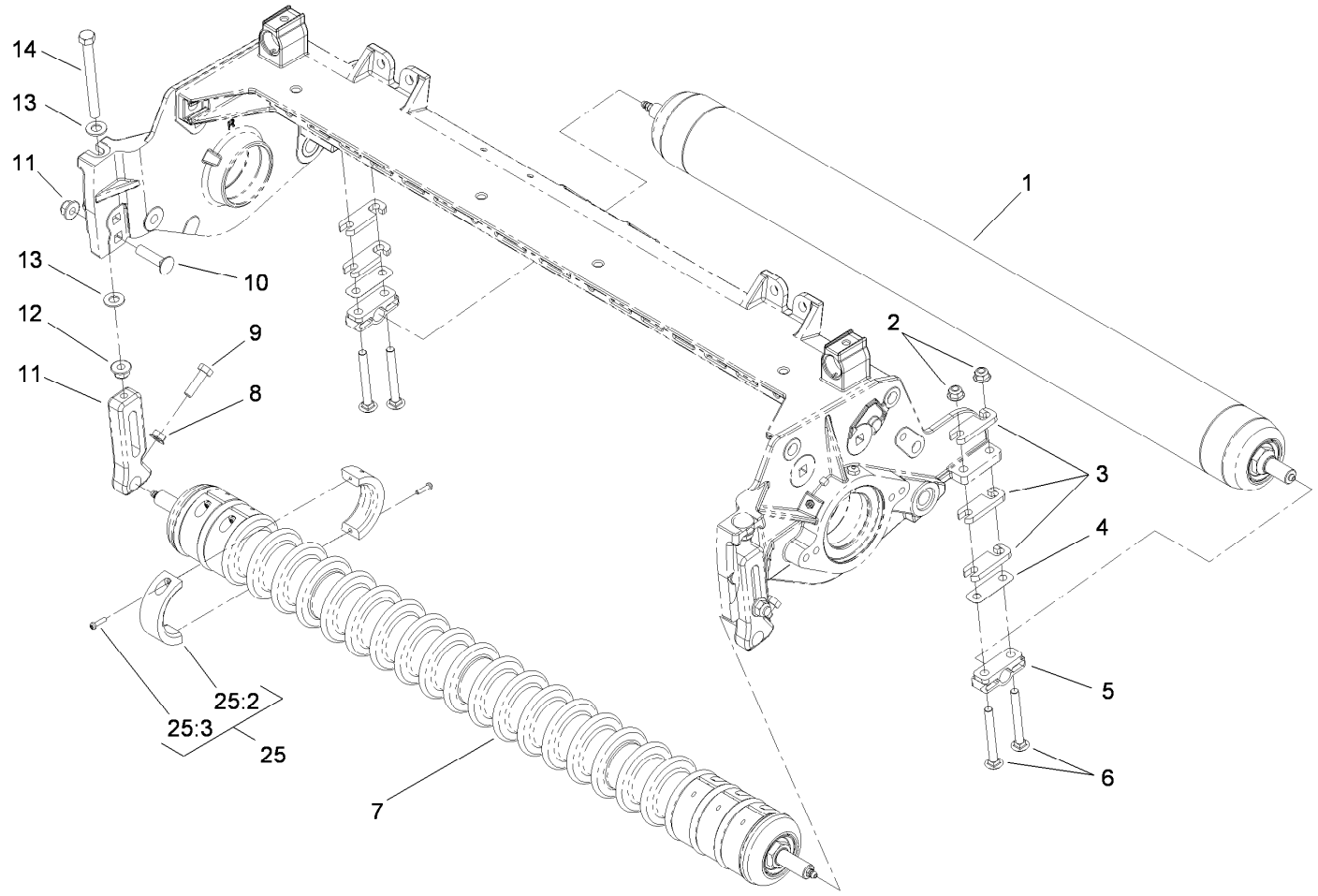
Reel and Bedbar Assembly

Ref.	Part Number	Qty.	Description
1	323-6	2	Screw-HH
2	94-2703	1	Plug
3	112-6967	2	O-Ring
4	106-5363	2	Shaft-Adjuster
5	106-5344	4	Bushing-Flange, Keyed
6	99-2097	2	Detent
7	114-9396	2	Capscrew-HH
8	106-5335	2	Washer-Wave
9	32120-93	2	Ring-Retaining
10	99-2096	2	Screw-Adjuster, Bedbar
11	99-2098	2	Washer
12	99-3755	2	Spring-Compression
13	33025-00	2	Nut-Lock, NI
15	112-8954-01	1	Bedbar
16	57-4910	10	Screw-Special
17	114-9389	1	Bedknife-STD
18	112-8956	1	Bedknife-Edgemax ■

Ref.	Part Number	Qty.	Description
19	114-9391	1	Bedknife-HD ● ■
20	119-0619	1	Bedknife-Extended, Low HOC ● ■
21	61-1950	4	Washer-Plastic
22	56-9520	2	Bushing-Flanged
23	69-8980	2	Washer
24	106-9623	2	Bolt-Bedbar
25	3296-33	2	Nut-Lock, NI
26	323-12	2	Screw-HH
27	119-0614-01	1	Weight-End
28	107-2954	1	Nut-Adjuster, Bearing
29	93-2489	2	Bearing
30	107-4028	2	Seal-Grease
32	115-8286	1	8-Blade Reel
32:2	107-3276	1	Insert-Threaded, LH
32:3	107-3275	1	Insert-Threaded, RH
32:4	92-2601	2	Ring-Retaining

● Not illustrated

■ Optional Equipment

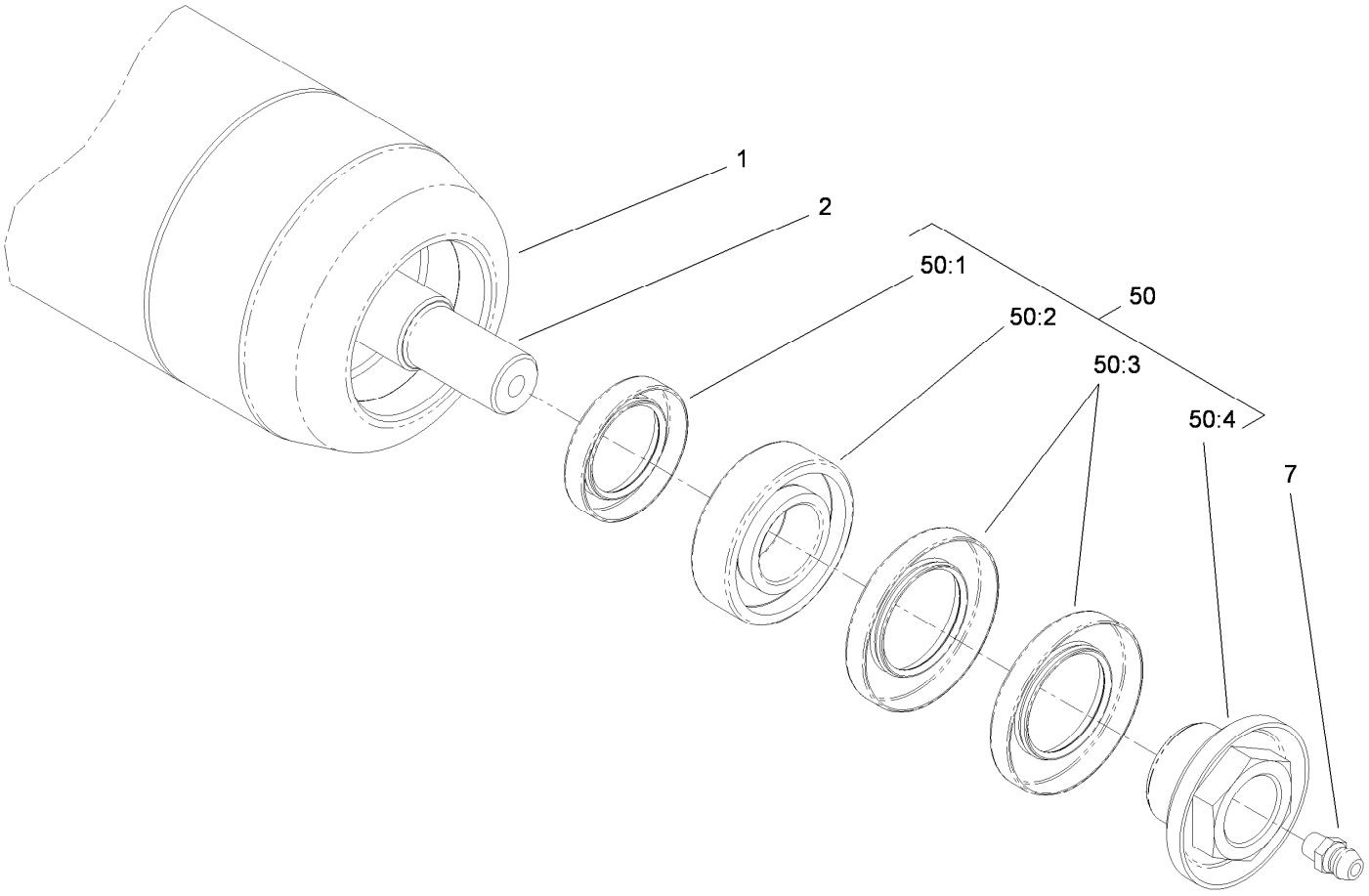


Front and Rear Roller Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	112-8961	1	Rear Roller ASM
2	104-8300	4	Nut-Flange, NI
3	119-0626	6	Shim-Roller
4	107-4001	2	Shim-Roller (0.01 Inch) ■
5	106-3924	2	Bracket-Roller, Rear
6	3230-9	4	Screw-CARR
7	114-9384	1	Full Front Roller ASM (3-Inch Dia) ●■
7	117-0990	1	Plastic Wiehle Roller ASM
7	119-0640	1	Plastic Shoulder Roller ASM ●■
8	32128-20	2	Nut-HF
9	322-16	2	Screw-HH
10	107-2952	2	Bracket-HOC, Front
11	104-8301	4	Nut-Flange, NI
12	48-9220	4	Washer
13	3231-4	2	Screw-CARR
14	107-4026	2	Screw-HH
25	119-0649	6	Trim/HD Collar Kit
25:2	119-1604	2	Collar-Trim/HD
25:3	104-1835	2	Screw
50	110-9600	1	DPA High HOC Kit ●■

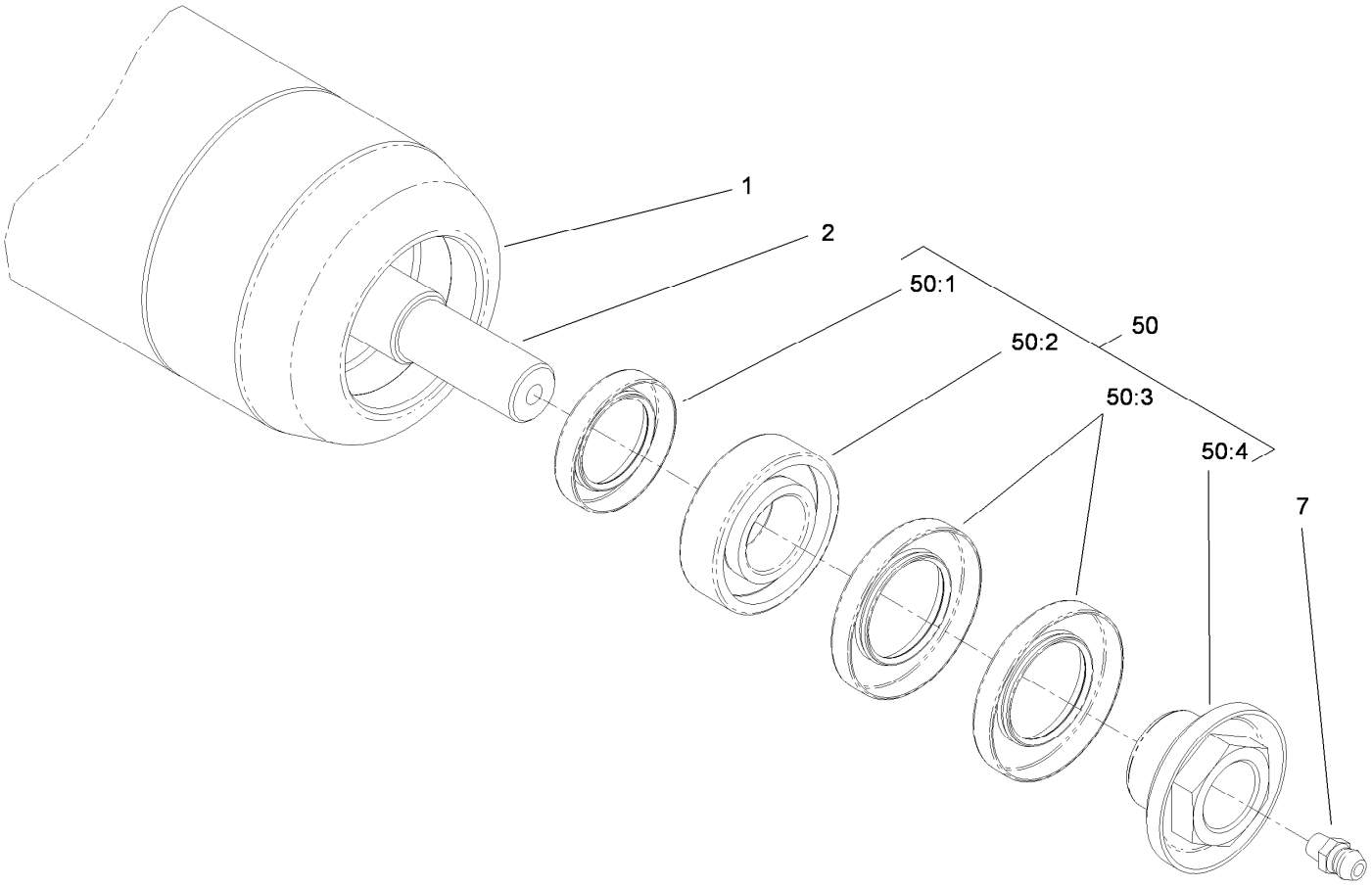
● Not illustrated

■ Optional Equipment



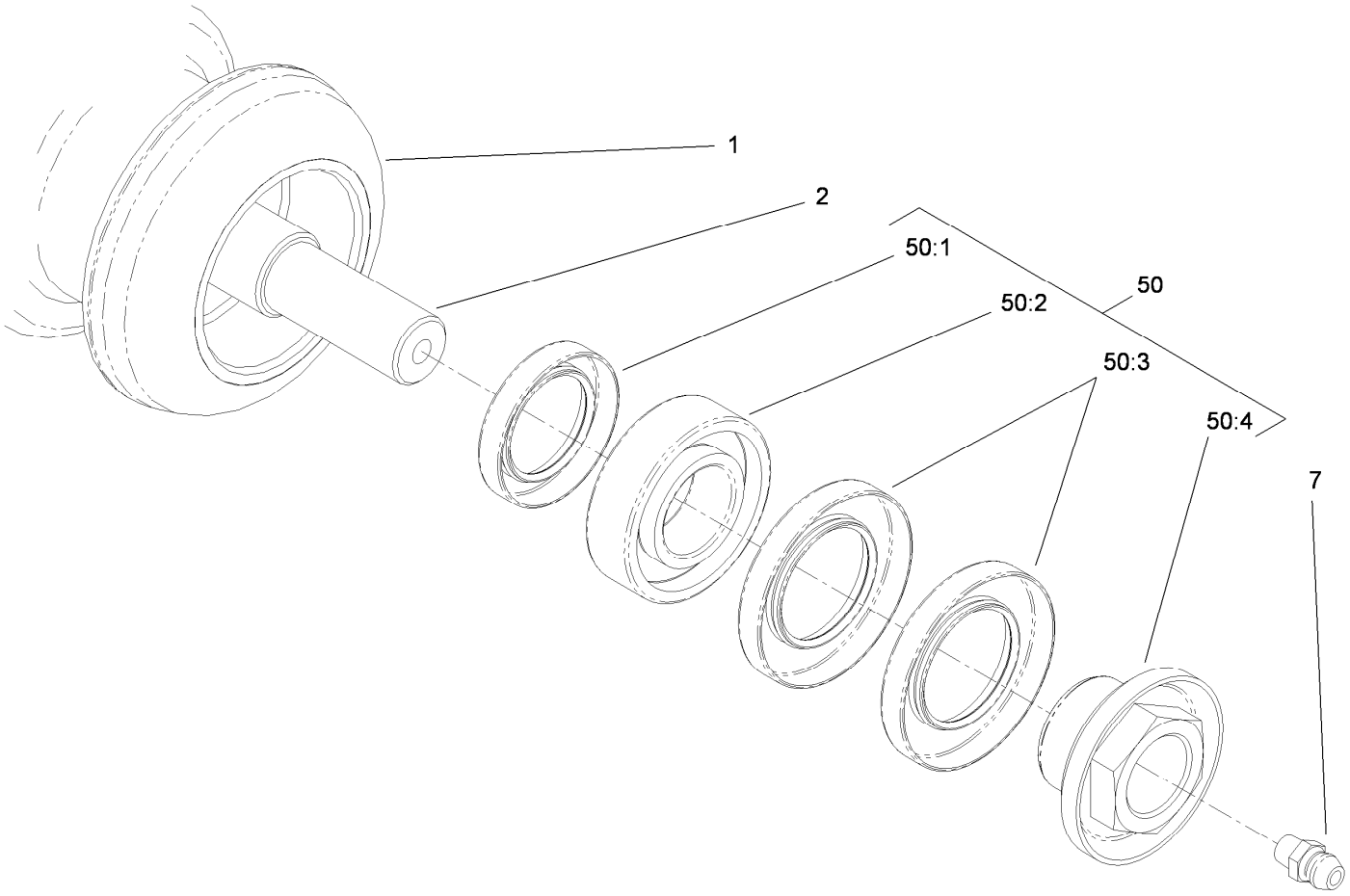
Long Roller Assembly No. 112-8961

Ref.	*Part Number*	*Qty.*	*Description*
1	112-8962-03	1	Tube-Long
2	112-8964	1	Shaft-Long
7	302-5	2	Fitting-Grease
50	114-5430	1	Roller Rebuild Kit
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing



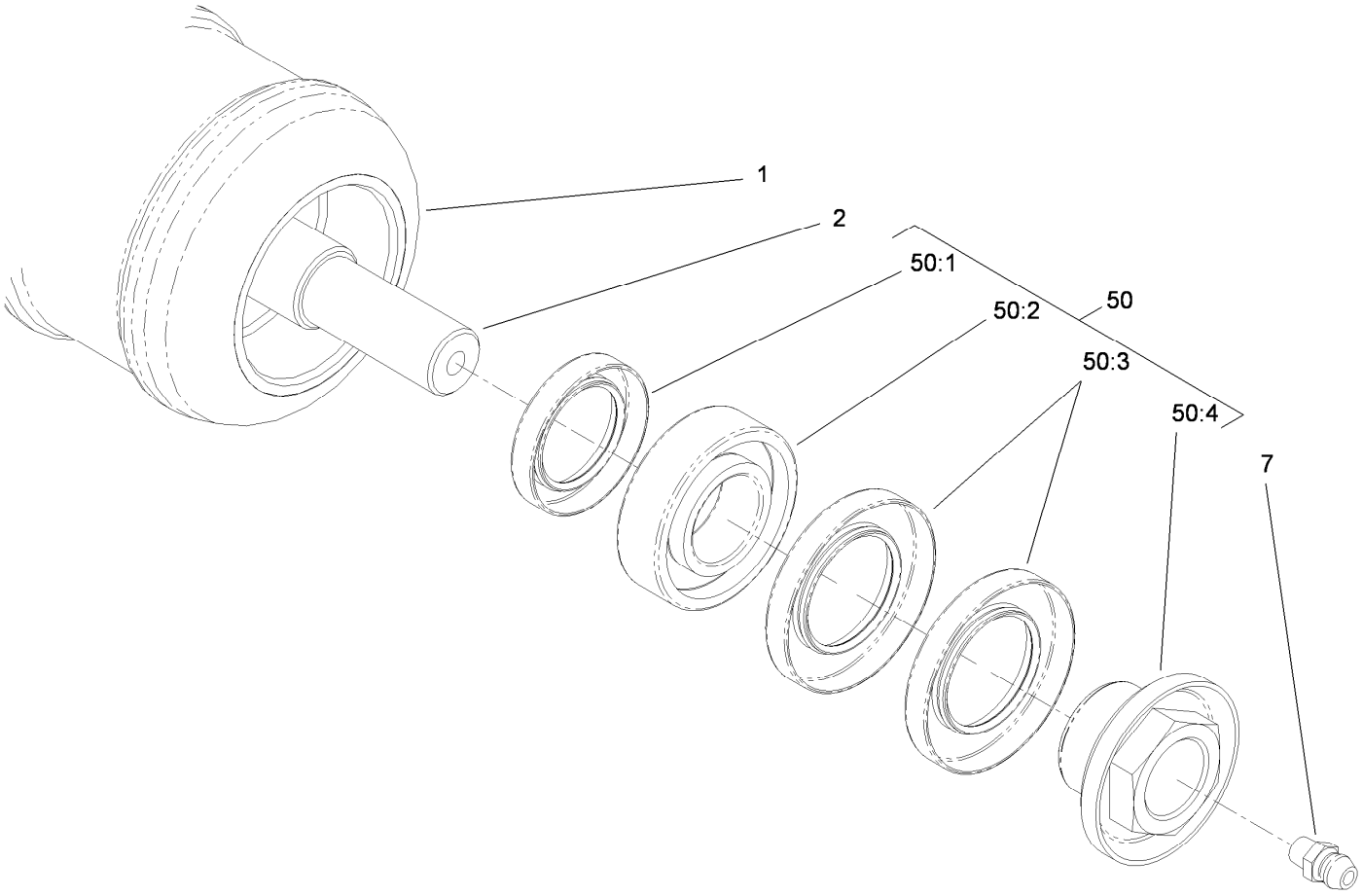
Optional Full Front Roller Assembly No. 114-9384

Ref.	*Part Number*	*Qty.*	*Description*
1	112-8962-03	1	Tube-Long
2	117-0987	1	Shaft-Roller, Front
7	302-5	2	Fitting-Grease
50	114-5430	1	Roller Rebuild Kit
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing



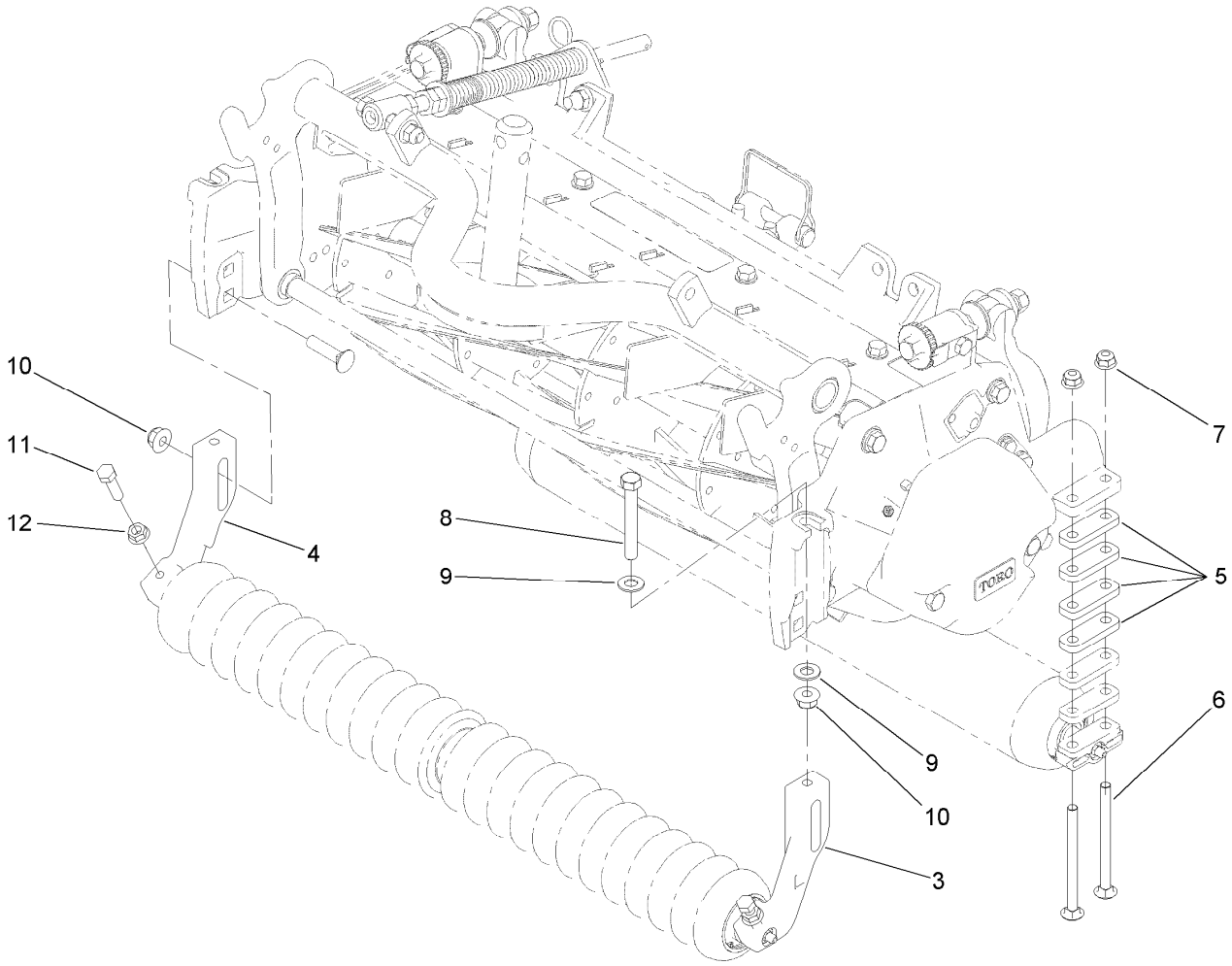
Plastic Wiehle Roller Assembly No. 117-0990

Ref.	*Part Number*	*Qty.*	*Description*
1	117-0989	1	Roller-Wiehle, Plastic
2	117-0987	1	Shaft-Roller, Front
7	302-5	2	Fitting-Grease
50	114-5430	1	Roller Rebuild Kit
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing



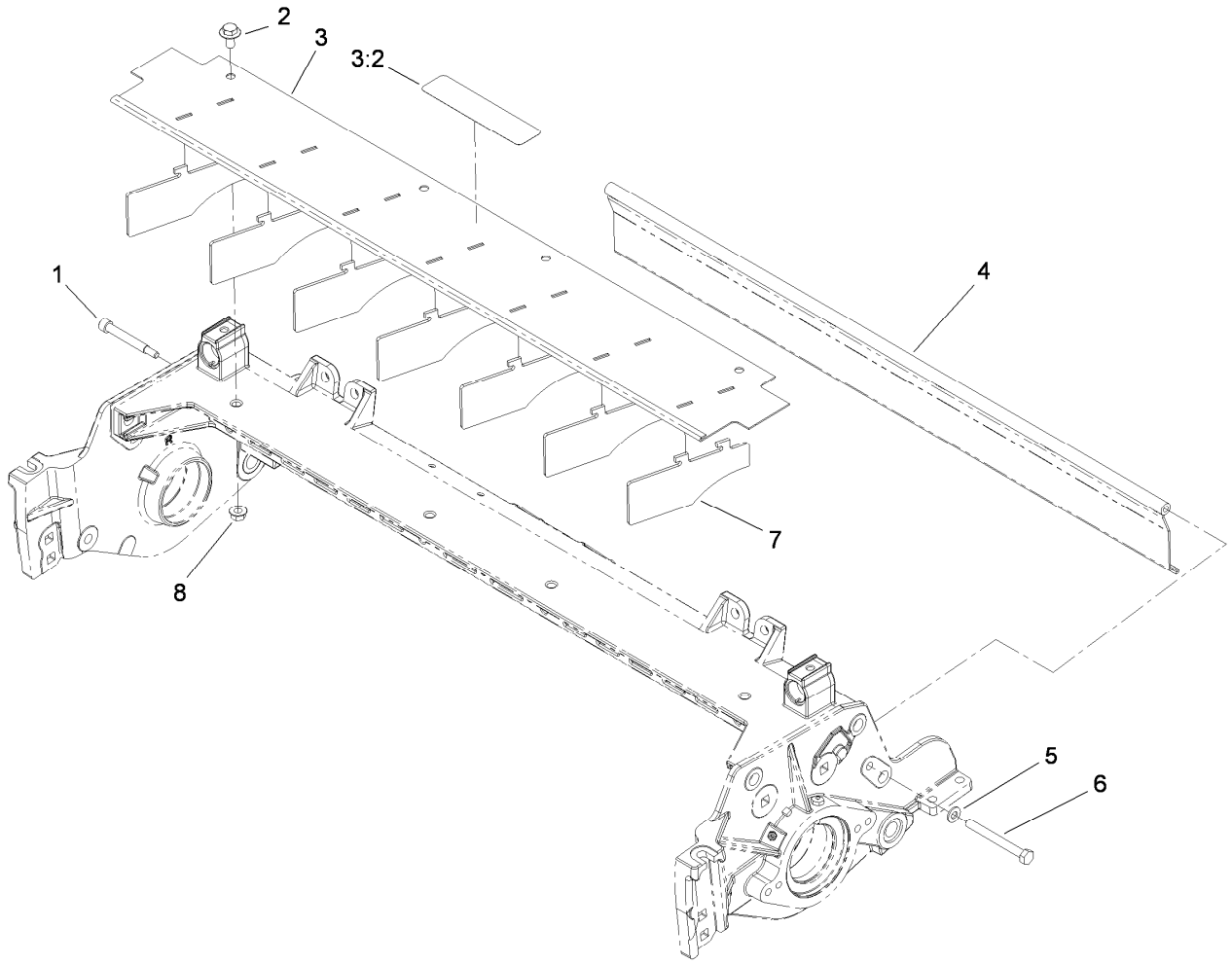
Optional Plastic Shoulder Roller Assembly No. 119-0640

Ref.	*Part Number*	*Qty.*	*Description*
1	119-0641	1	Roller-Shoulder, Plastic
2	117-0987	1	Shaft-Roller, Front
7	302-5	2	Fitting-Grease
50	114-5430	1	Roller Rebuild Kit
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing



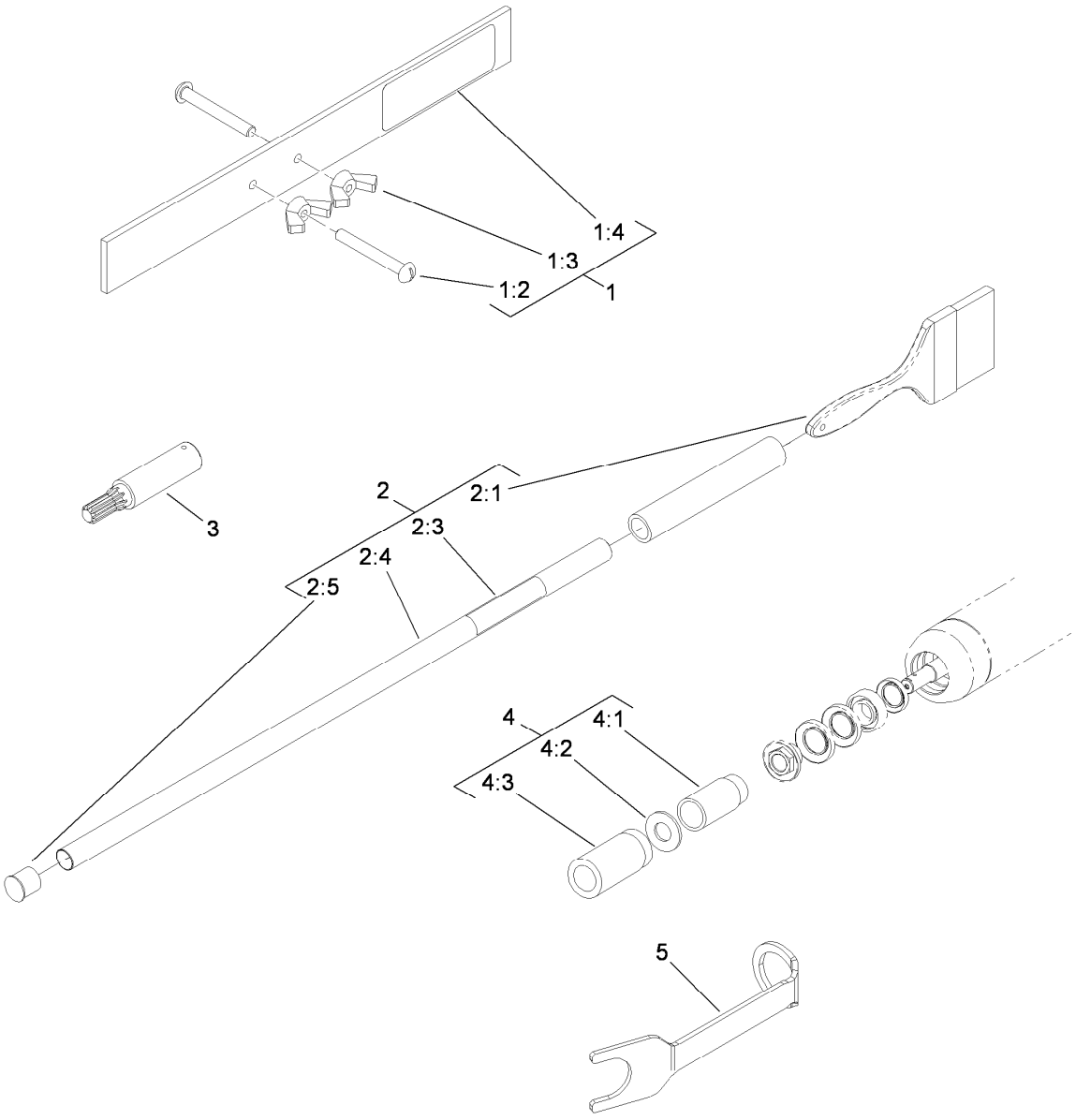
Optional High Height-of-Cut Assembly No. 110-9600

Ref.	*Part Number*	*Qty.*	*Description*
3	108-4213	1	Bracket-HOC, Groomer (LH)
4	108-4214	1	Bracket-HOC, Groomer (RH)
5	106-3925	8	Shim-Roller (0.25)
6	106-9758	4	Screw-CARR
7	104-8300	4	Nut-Flange, NI
8	112-7451	2	Screw-TAP
9	48-9220	4	Washer
10	104-8301	4	Nut-Flange, NI
11	322-16	2	Screw-HH
12	32128-20	2	Nut-HF



Shield Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	107-7773	1	Screw-HSH
2	3234-7	4	Screw-HHF
3	112-8983	1	Front Grass Shield ASM
3:2	93-6688	1	Decal-Danger
4	112-8985-01	1	Shield-Grass, Rear
5	3256-74	1	Washer-Flat
6	322-14	1	Screw-HH
7	110-1706	7	Deflector
8	32128-20	4	Nut-HF



Optional Tools

Ref.	*Part Number*	*Qty.*	*Description*
1	98-1852	1	Gauge Bar ASM
1:2	32122-54	2	Screw-Head, Truss
1:3	32103-3	2	Nut-Wing
1:4	98-7976	1	Decal-Bar, Gauge
2	29-9100	1	Brush And Handle ASM
2:1	36-4310	1	Brush
2:3	98-3206	1	Decal
2:4	29-9080	1	Handle
2:5	2410-18	1	Cap-Plastic
3	TOR4074	1	Adapter-Drive, Reel ●
4	115-0803	1	Roller Rebuild Tool Kit
4:1	115-0852	1	Tool-Inner Seal
4:2	107-8133	1	Washer-Flat
4:3	115-0853	1	Tool-Bearing/Outer Seals
5	117-0975	1	Tool-Installation, Reel Bearing

● Obtain directly from OTC, 2013 4th Street, Owatonna, MN 55060, 1-800-533-0492 (in Minnesota and Canada 1-507-455-7050) Fax: 507-455-7011.

Attachments and Accessories

For 03182 8-Blade, 32in DPA Cutting Unit Reelmaster 3100-D Series Traction Unit

Product Name	Model/Part
Rear Roller Brush Kit	03187
Turf Evaluator	04399
Groomer/RRB Bearing and Seal Kit	110-4086
Kickstand	110-4088-03
High Height-of-Cut Kit	110-9600
32in Bedknife-Edgemax	112-8956
Roller Rebuild Kit	114-5430
Rear Roller Scraper Kit	114-9369
Wiehle Scraper Assembly	114-9373-03
Comb/Scraper Kit	114-9377
Shoulder Scraper Assembly	114-9382-03
Full Front Roller Assembly (3in dia)	114-9384
Full Front Roller Scraper (3in Dia)	114-9387-03
Bedknife-Heavy Duty	114-9391
Roller Rebuild Tool Kit	115-0803
Brush-Roller (High HOC)	115-0849
Reel Bearing Installation Tool	117-0975
Roller Tipper Kit	119-0635
Plastic Shoulder Roller Assembly	119-0640
Fixed Plate (High HOC)	119-0646-03
Trim/Heavy-Duty Collar Kit	119-0649
Bedknife-Extended, Low HOC	120-1642
Brush and Handle Kit	29-9100
Gauge Bar Kit	98-1852
Reel Drive Adapter	TOR4074

Notes:



Count on it.