Form No. 3372-805 Rev D

TORO®

Count on it.

Parts Catalog

Groundsmaster® 3400-D 4-Wheel Drive Traction Unit

Model No. 30651—Serial No. 312000001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3372-805 D

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

STD: standard

TAP: self tapping

TTH: torx truss head

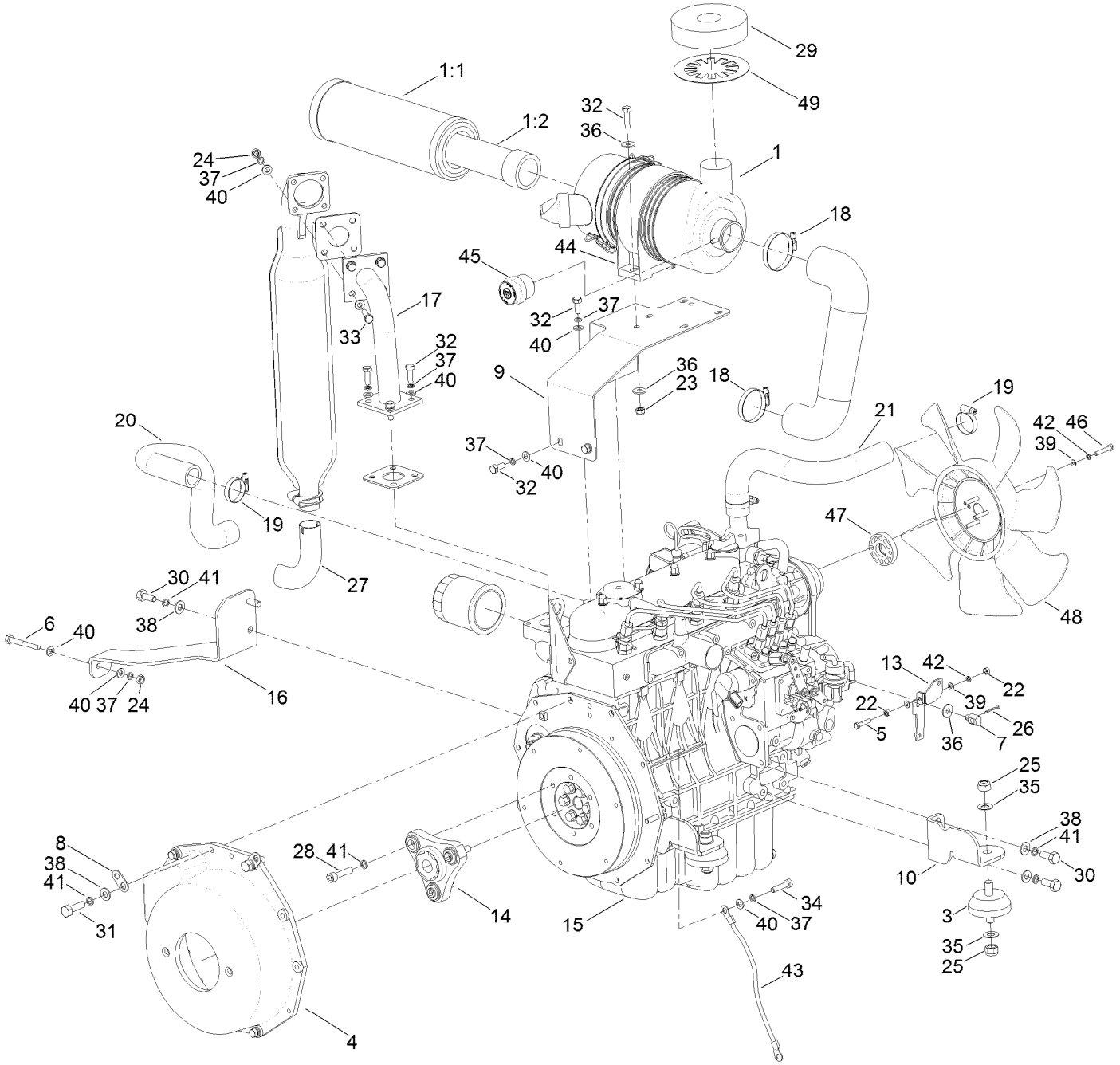
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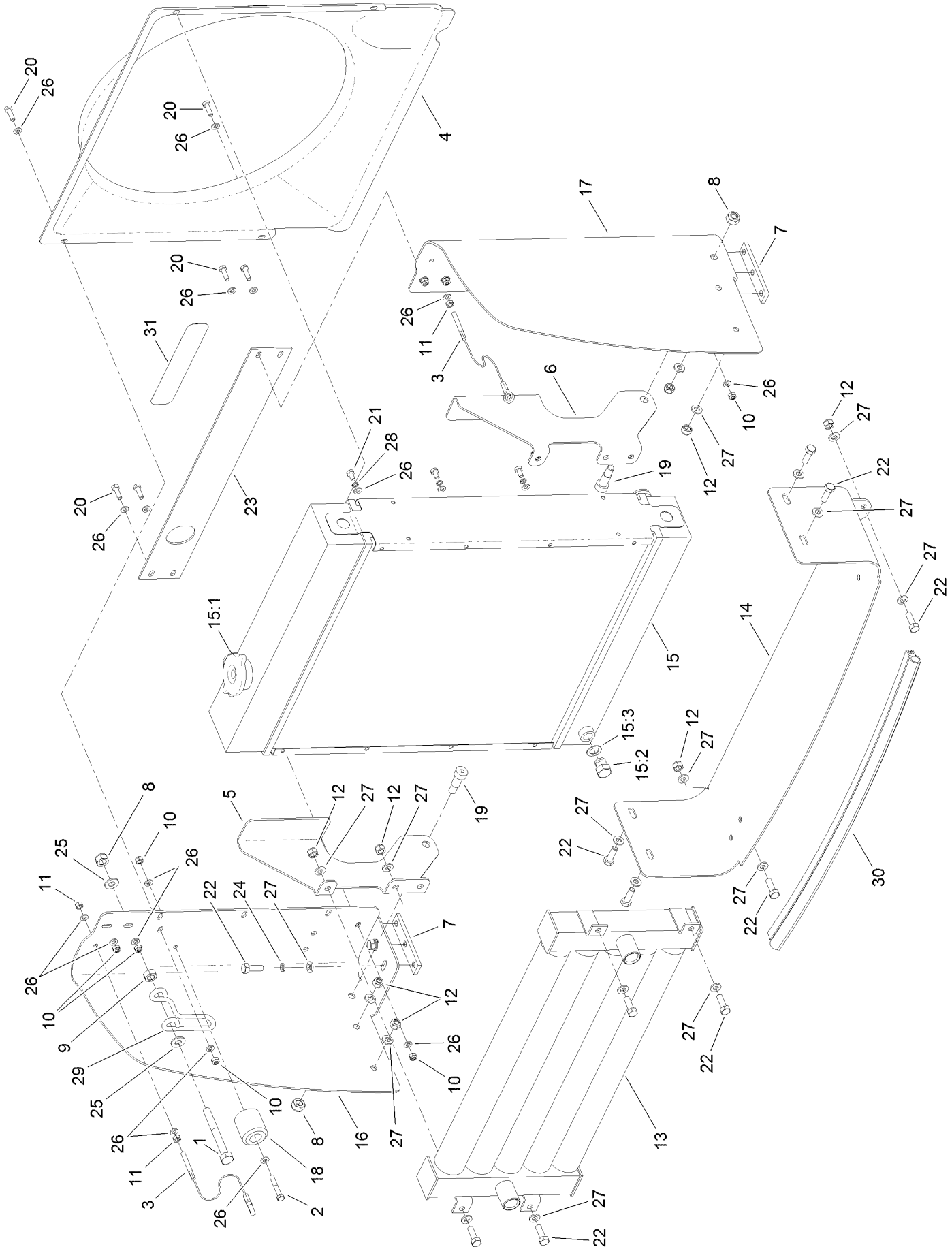
Engine and Mounting Assembly



Engine and Mounting Assembly (continued)

Ref.	Part Number	Qty.	Description
1	111-3805	1	Air Filter ASM
1:1	111-3808	1	Filter-Element, Main
1:2	111-3809	1	Filter-Element, Safety
3	910816	4	Isomount-Engine
4	922851	1	Housing-Bell
5	09547	1	Screw-HH
6	09371	1	Bolt
7	111-3298	1	Pivot-Throttle, Boss
8	74-01-327	2	Bracket-Loom, Tie
9	111-2588-03	1	Bracket-Air Cleaner
10	111-3043-03	4	Bracket-Mount, Engine
13	111-3299-03	1	Bracket-Throttle
14	111-2556	1	Coupling
15	111-1290	1	Engine-Kubota
16	111-3045-03	1	Stay-Exhaust
17	111-4012	1	Flange-Exhaust
18	65-07-042	2	Clip-Hose
19	924438	4	Clamp-Hose
20	111-2567	1	Hose-Bottom, Radiator
21	910921	1	Hose-Top
22	09437	2	Nut
23	09441	2	Nut-Hex, NI
24	ZNH1H000U	5	Nut-Hex
25	09231	8	Nut-Hex, Nyloc
26	70-11-005	1	Pin-Split
27	940213	1	Tail Pipe-Exhaust
28	111-3806	3	Screw-HSH
29	111-3555	1	Seal-Air Intake
30	50-11-005	10	Screw-HH
31	111-0597	2	Screw-HH
32	03162	10	Screw-HH
33	09369	4	Screw-HH
34	ZDH1H035U	8	Screw-HH
35	09283	8	Washer
36	09267	5	Washer
37	03469	20	Washer-Spring
38	ZWQ1J000U	12	Washer-Plain
39	ZWP1F000U	6	Washer-Plain
40	ZWP1H000U	26	Washer-Plain
41	09480	15	Washer-Lock
42	09474	5	Washer-Spring
43	70-09-023	1	Cable-Earth
44	111-3807	1	Bracket-Mounting, Air Filter
45	953870	1	Indicator-Filter Blockage
46	09645	4	Setscrew-HH
47	104-4247	1	Spacer-Fan
48	110-0966	1	Fan-Cooling
49	111-6937-03	1	Washer-Pad, Intake Air

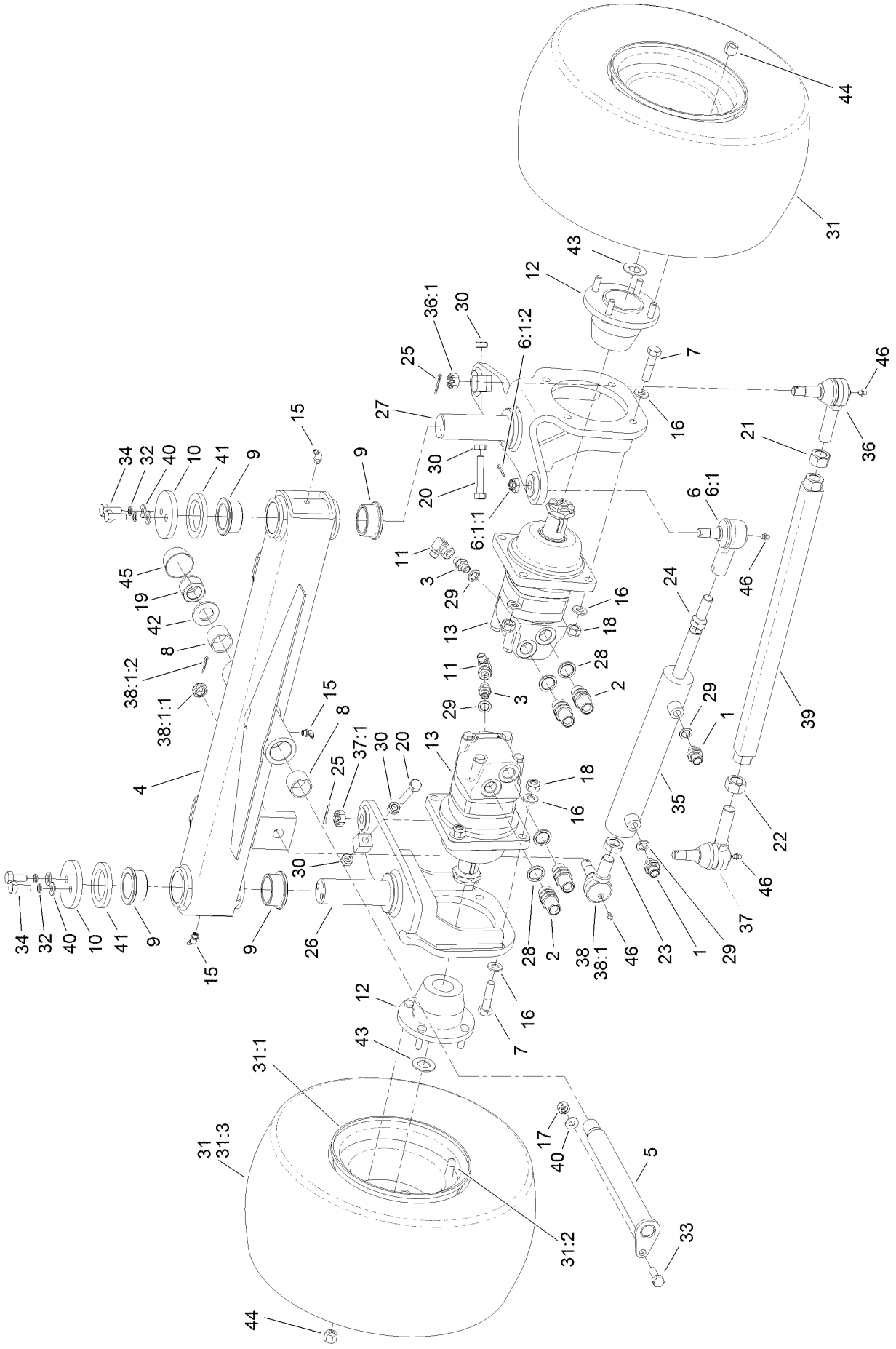
Radiator and Shroud Assembly



Radiator and Shroud Assembly (continued)

Ref.	Part Number	Qty.	Description
1	ZBH1J090U	1	Screw-HH
2	ZBH1F040U	2	Screw-HH
3	924825	2	Cable-Stay, Cover
4	111-3301	1	Cowl-Fan
5	111-3010-03	1	Hinge-Oil Cooler, LH
6	111-3011-03	1	Hinge-Oil Cooler, RH
7	111-3281	2	Bar-Nut
8	ZNN1J000U	3	Nut-Hex, NI
9	09449	1	Nut
10	09438	10	Nut-Nyloc
11	09437	4	Nut
12	09441	10	Nut-Hex, NI
13	70-06-171	1	Cooler-Oil
14	111-3009-03	1	Plate-Seal, Lower
15	111-5193	1	Radiator ASM
15:1	70-07-138	1	Cap-Radiator
15:2	30-06-200	1	Plug-HYD
15:3	200134	1	Washer
16	111-3006-03	1	Bracket-Radiator, LH
17	111-3007-03	1	Bracket-Radiator, RH
18	61-07-003	2	Buffer-Rubber
19	ZIS1J020S	2	Bolt-Shoulder, Socket Head
20	09363	8	Screw-HH
21	09361	6	Screw-HH
22	03162	14	Screw-HH
23	111-3008-03	1	Seal-Top
24	03469	6	Washer-Spring
25	ZWQ1J000U	2	Washer-Plain
26	09472	30	Washer-Plain
27	ZWP1H000U	24	Washer-Plain
28	09474	6	Washer-Spring
29	104-5429	1	Clamp-Form, Wire
30	994808	3	Excluder-Draught
31	111-3902	1	Decal-Engine, Fan/Radiator

Rear Axle Assembly



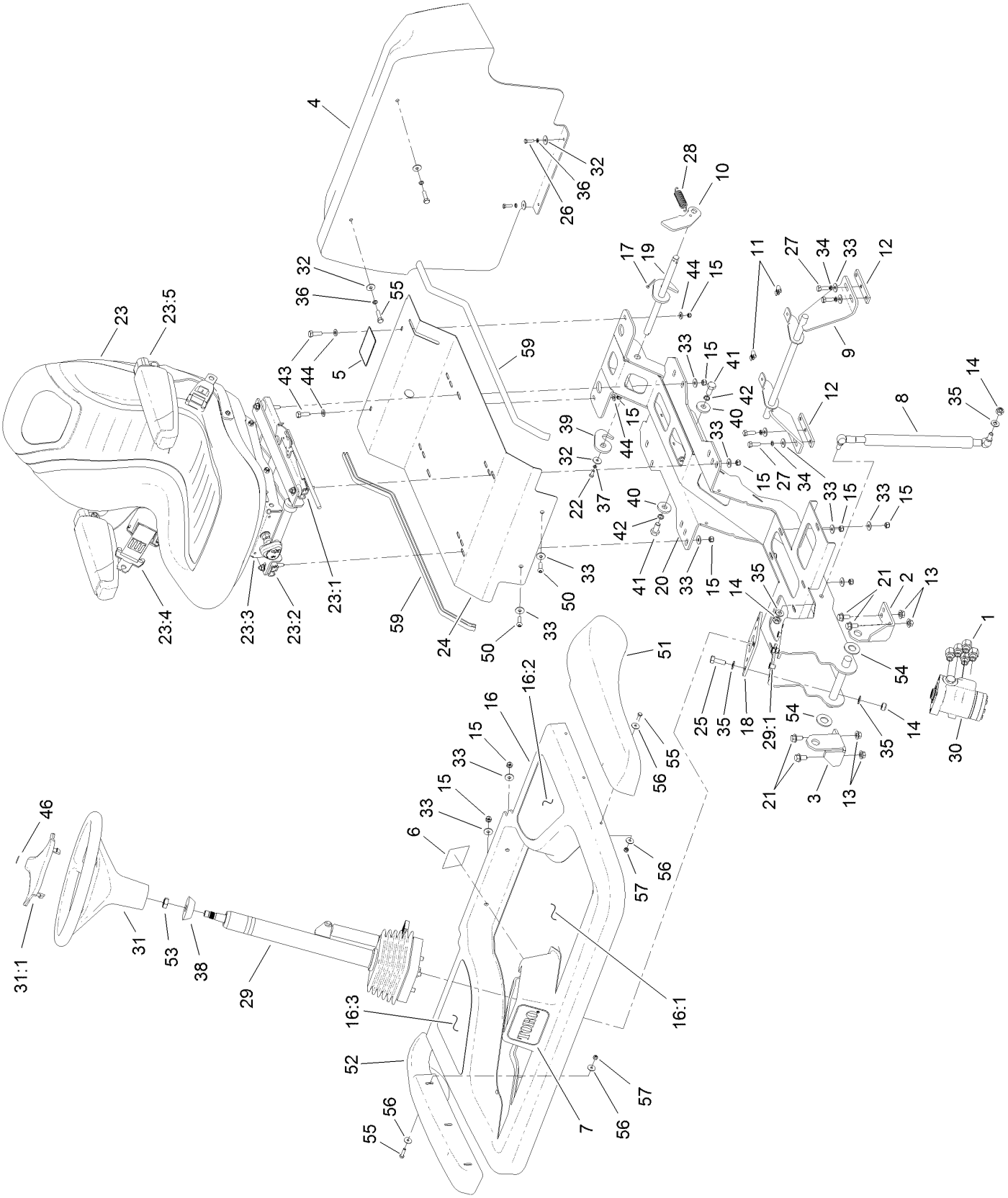
Rear Axle Assembly (continued)

Ref.	Part Number	Qty.	Description
1	50-06-009	2	Adaptor-Bsp
2	09-06-216	4	Adaptor-Bulkhead
3	10-06-085	2	Adaptor
4	111-4995-03	1	Axle-Rear
5	111-3265	1	Pin-Axle
6	111-5088-03	1	Joint-Ball, Steering Cylinder
6:1		1	Joint-Ball ■
6:1:1	111-5116	1	Nut-Castle
6:1:2	09306	1	Pin-Split
7	09552	8	Screw-HH
8	70-05-031	2	Bushing
9	111-3681	4	Bushing-Flanged, Oilite
10	70-01-197	2	Cap-Washer
11	31-06-004	2	Elbow-Compact
12	111-5176-03	2	Wheel Hub ASM
13	111-2260	2	HYD Motor ASM
13:1	111-3421	1	Seal Kit ●
15	63-07-027	3	Zerk-Grease, Bsp (90 DEG)
16	HY09485	16	Washer-Plain
17	ZNN1J000U	1	Nut-Hex, NI
18	09650	8	Nut-Hex, Nyloc
19	ZNN1X000U	1	Nut-Hex, Nyloc
20	ZDH1J060U	2	Setscrew-HH
21	70-11-002	1	Nut
22	70-11-001	1	Nut
23	09828	1	Nut
24	09827	1	Nut
25	70-11-005	2	Pin-Split
26	111-4982-03	1	RH Rear Yoke ASM
27	111-4983-03	1	LH Rear Yoke ASM
28	10-06-032	4	Seal-Dowty
29	10-06-030	4	Seal-Dowty
30	09449	4	Nut
31	924050	2	Wheel-Rear
31:1	65-07-025	1	Rim-Wheel
31:2	72-07-068	1	Tube-Inner
31:3	924803	1	Tire
32	09480	4	Washer-Lock
33	09392	1	Screw-HH
34	09395	4	Screw-HH
35	924724	1	HYD Steering Cylinder ASM
35:1	111-4872	1	Seal Kit ●
36	70-07-002W	1	Joint-Ball, Track Rod
36:1	HY09731	1	Nut-Castle
37	70-07-003W	1	Joint-Ball, Track Rod
37:1	HY09731	1	Nut-Castle
38	111-5087-03	1	Joint-Ball
38:1		1	Joint-Ball ■
38:1:1	111-5116	1	Nut-Castle
38:1:2	09306	1	Pin-Split
39	111-2560-03	1	Rod-Track
40	ZWQ1J000U	5	Washer-Plain
41	70-07-149	2	Washer-Felt
42	09555	1	Washer
43	ZWP1T000U	2	Washer-Plain
44	65-07-009	8	Nut-Wheel, Dome
45	10-11-100	1	Cap-Nut
46	63-11-001	4	Nipple-Straight, Nf

● Not illustrated

■ Not serviced separately

Steering Column, Seat and Platform Assembly

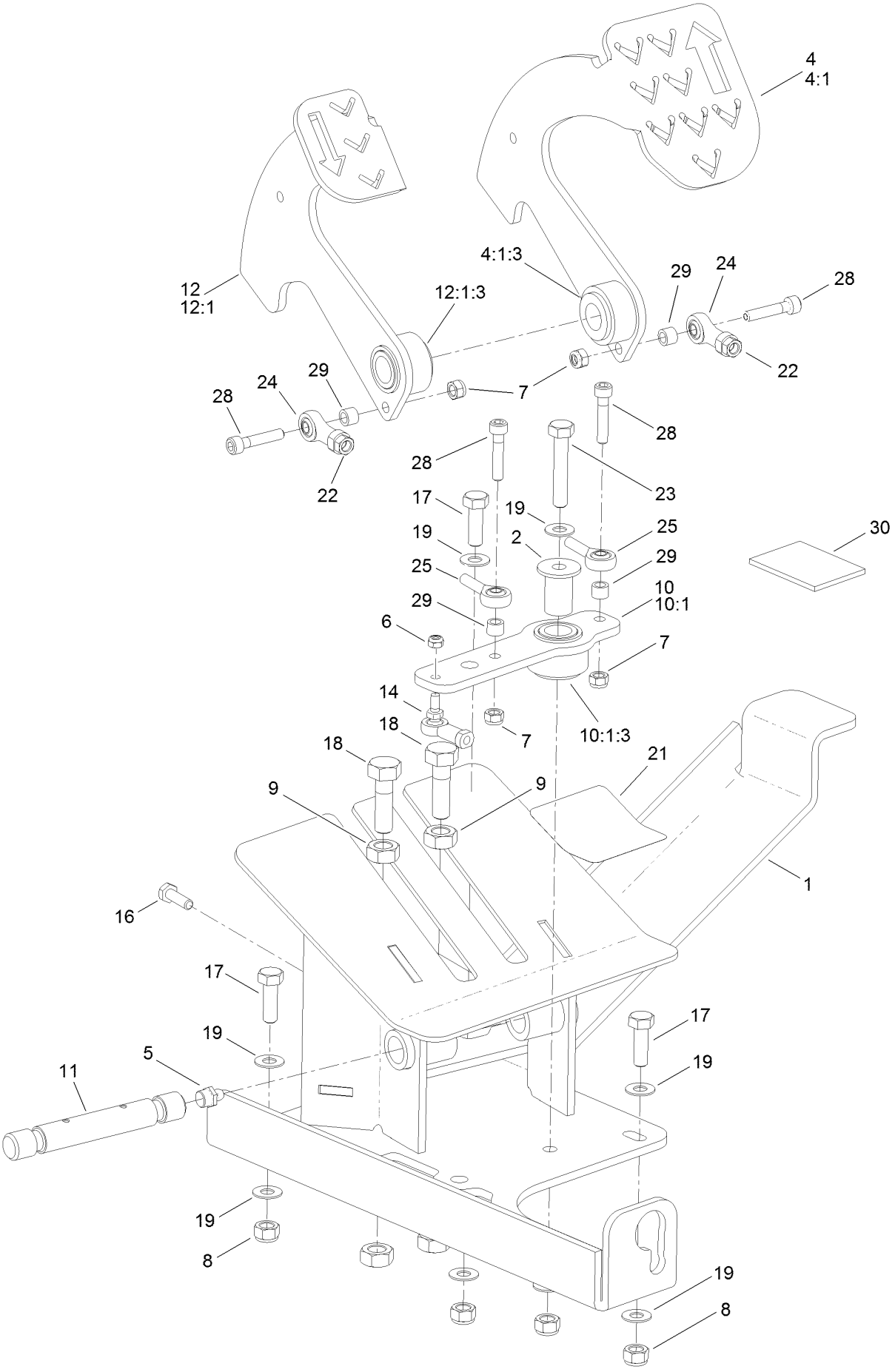


Steering Column, Seat and Platform Assembly (continued)

Ref.	Part Number	Qty.	Description
1	111-3509	5	Adaptor
2	111-3243-03	1	Bracket-Platform Pivot, LH
3	111-2665-03	1	Bracket-Platform Pivot, RH
4	111-3293	1	Bulkhead
5	111-3566	1	Decal-Latch, Platform
6	111-3562	1	Decal
7	67-1300	1	Decal
8	111-3510	1	Spring-Gas
9	111-3140-03	1	Bar-Latch
10	111-3269-03	1	Lever-Latch, Platform
11	410076	2	Nut
12	111-3281	2	Bar-Nut
13	63-11-015	4	Nut-Flanged
14	ZNN1J000U	6	Nut-Hex, NI
15	09441	16	Nut-Hex, NI
16	111-3296	1	Operator Platform ASM
16:1	111-3506	1	Mat-Floor
16:2	111-3507	1	Mat-Side, LH
16:3	111-3508	1	Mat-Side, RH
17	70-11-004	1	Pin-Split
18	111-2899-03	1	Plate-Mount Pump, Steering
19	111-3266	1	Latch-Platform
20	111-2640-03	1	Support-Platform
21	63-11-018	4	Screw-Durloc
22	09362	1	Screw-HH
23	111-3500	1	Seat ASM (W/Seat Belt)
23:1	111-3498	1	Adjuster-Rail, Seat
23:2	111-3499	1	Rail-Adjuster, Slave
23:3	111-3501	1	Suspension-Seat
23:4	111-3502	1	Seat Belt ASM
23:5	111-3511	1	Arm Rest Kit
24	111-3069-03	1	Pan-Seat
25	09392	4	Screw-HH
26	09363	2	Screw-HH
27	03162	4	Screw-HH
28	70-07-063	1	Spring-Extension
29	111-2576	1	Steering Column ASM
29:1	111-3505	4	Bolt
30	111-2574	1	HYD Steering Pump ASM
31	98-1471	1	Wheel-Steering
31:1	98-1468	1	Cover-Wheel, Steering
32	09263	5	Washer
33	09267	20	Washer
34	03469	4	Washer-Spring
35	ZWQ1J000U	10	Washer-Plain
36	09264	4	Washer-Spring
37	09474	1	Washer-Spring
38	93-5429	1	Collar-Foam
39	111-3268	1	Latch-Plate, Platform
40	63-01-115	2	Washer
41	09571	2	Screw-HH
42	09599	2	Washer-Lock
43	03162	2	Screw-HH
44	ZWP1H000U	4	Washer-Plain
46	98-1459	1	Decal
47	111-3779	1	Cable, Seat Switch / Beacon - Kit ●
50	ZHS1H025U	2	Screw-HSBH
51	111-4921	1	Mudguard-LH
52	111-4922	1	Mudguard-RH
53	09827	1	Nut
54	09499	2	Washer
55	09364	8	Screw-HH
56	61-11-001	12	Washer
57	09438	6	Nut-Nyloc
59	50-08-001	2	Edging-Rubber

● Not illustrated

Pedal Control Assembly

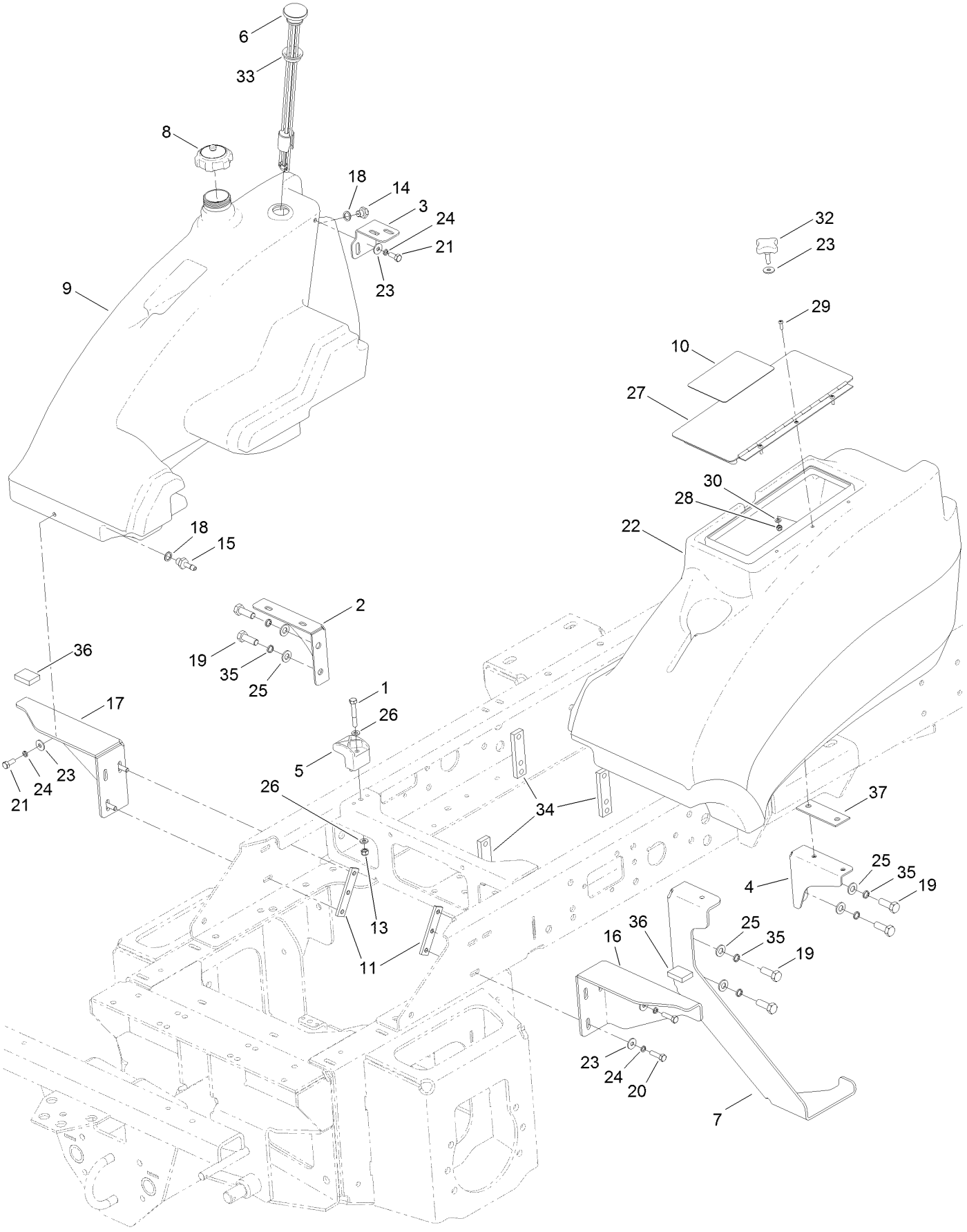


Pedal Control Assembly (continued)

Ref.	Part Number	Qty.	Description
1	111-2581-03	1	Support-Pedal
2	111-1378	1	Bushing-Lever, Pedal
4	111-1347-03	1	Forward Pedal ASM
4:1		1	Pedal-Forward ●
4:1:3	953868	1	Bushing-Flange, Oilite
5	10-11-017	1	Fitting-Straight
6	09430	1	Nut-Nyloc
7	09438	4	Nut-Nyloc
8	09441	4	Nut-Hex, NI
9	09449	4	Nut
10	111-1380-03	1	Pedal Level ASM
10:1		1	Lever-Pedal ●
10:1:3	953868	1	Bushing-Flange, Oilite
11	111-1310	1	Pin-Control, Pedal
12	111-1348-03	1	Reverse Pedal ASM
12:1		1	Pedal-Reverse ●
12:1:3	953868	1	Bushing-Flange, Oilite
14	111-3097	1	Joint-Ball, Female/Male Rod End
16	09363	2	Screw-HH
17	03162	3	Screw-HH
18	09394	2	Bolt
19	09475	8	Washer
21	111-3567	1	Decal-Pedal Operation
22	09437	2	Nut
23	09654	1	Bolt
24	111-4579	2	Rod End-Female/Female
25	111-4578	2	Rod End-Male/Female
28	111-4586	4	Screw-HSH
29	340154	4	Bushing
30	HY910808	1	Strip-Neoprene

● Not serviced separately

Fuel Tank and Storage Pod Assembly

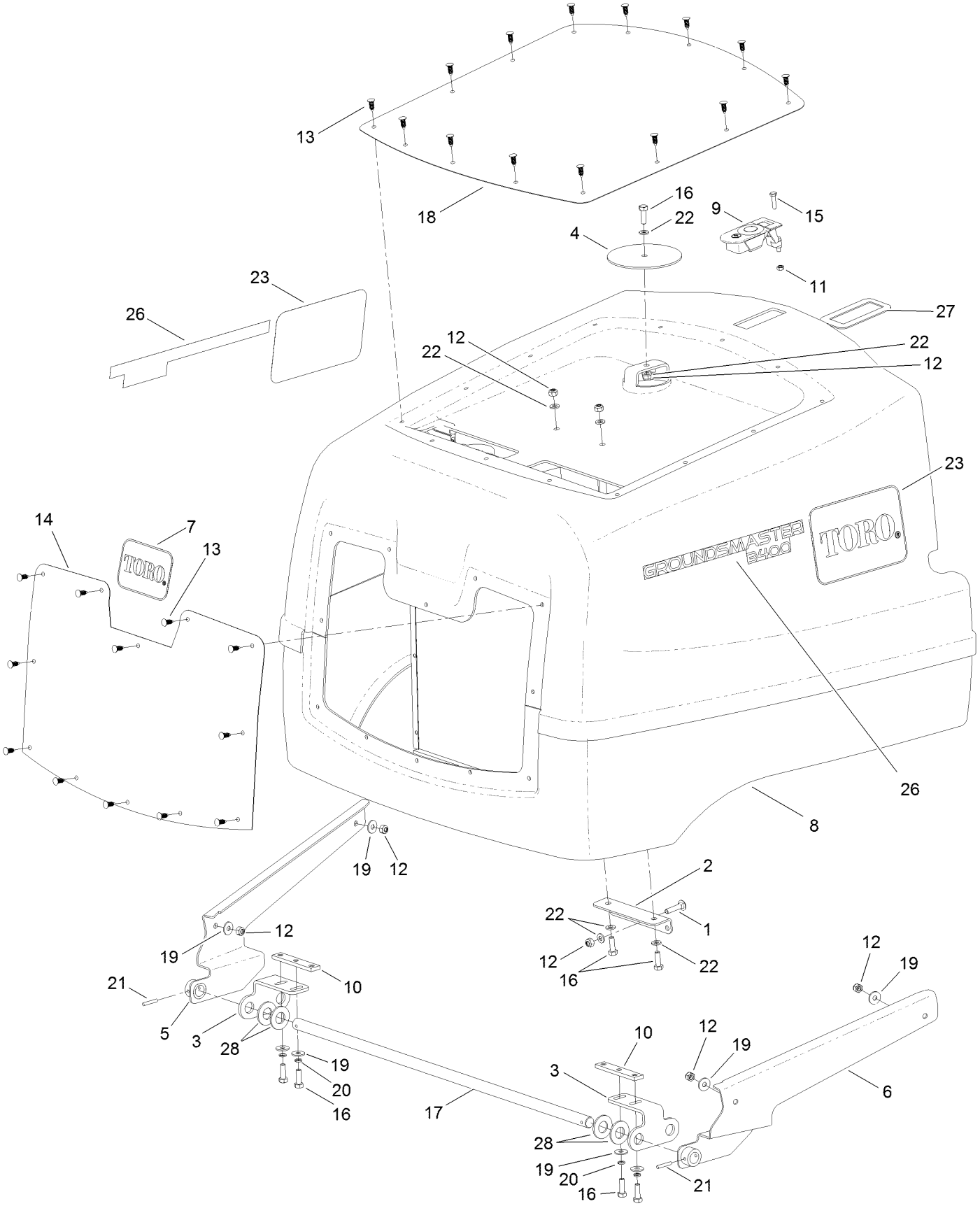


Fuel Tank and Storage Pod Assembly (continued)

Ref.	Part Number	Qty.	Description
1	09565	1	Screw-HH
2	111-3452-03	1	Bracket-Fuel Tank
3	111-3453-03	1	Bracket-Fuel Tank, Upper
4	111-3424-03	1	Bracket-Storage Pod
5	107-4543	1	Clamp
6	111-3292	1	Gauge-Fuel Level
7	111-5364-01	1	Bracket-Step
8	111-3531	1	Cap-Fuel
9	111-3294	1	Tank-Fuel
10	111-0936	1	Decal-Warning, Inclines
11	111-3281	2	Bar-Nut
13	09441	1	Nut-Hex, NI
14	910352	1	Pipe-Fuel, Return
15	910351	1	Pipe-Suction, Fuel
16	111-3454-03	1	Support-Platform, LH
17	111-3455-03	1	Support-Platform, RH
18	111-3925	2	Washer-Fibre
19	ZDH1L035U	6	Screw-HH
20	09369	4	Screw-HH
21	09368	2	Screw-HH
22	111-3295	1	Pod-Storage
23	09267	9	Washer
24	03469	6	Washer-Spring
25	HY09485	6	Washer-Plain
26	ZWP1H000U	2	Washer-Plain
27	111-3561-03	1	Lid ASM
28	09438	3	Nut-Nyloc
29	111-3381	3	Screw-HSBH
30	09472	3	Washer-Plain
32	111-3666	3	Handwheel
33	111-3678	1	Grommet-Gauge, Fuel Level
34	111-4490	3	Bar-Nut
35	09599	6	Washer-Lock
36	111-5386	2	Pad-Rubber
37	111-5388	1	Pad-Rubber, Storage Pod
99	70-07-067	1	Tape-Slip, Anti ●

● Not illustrated

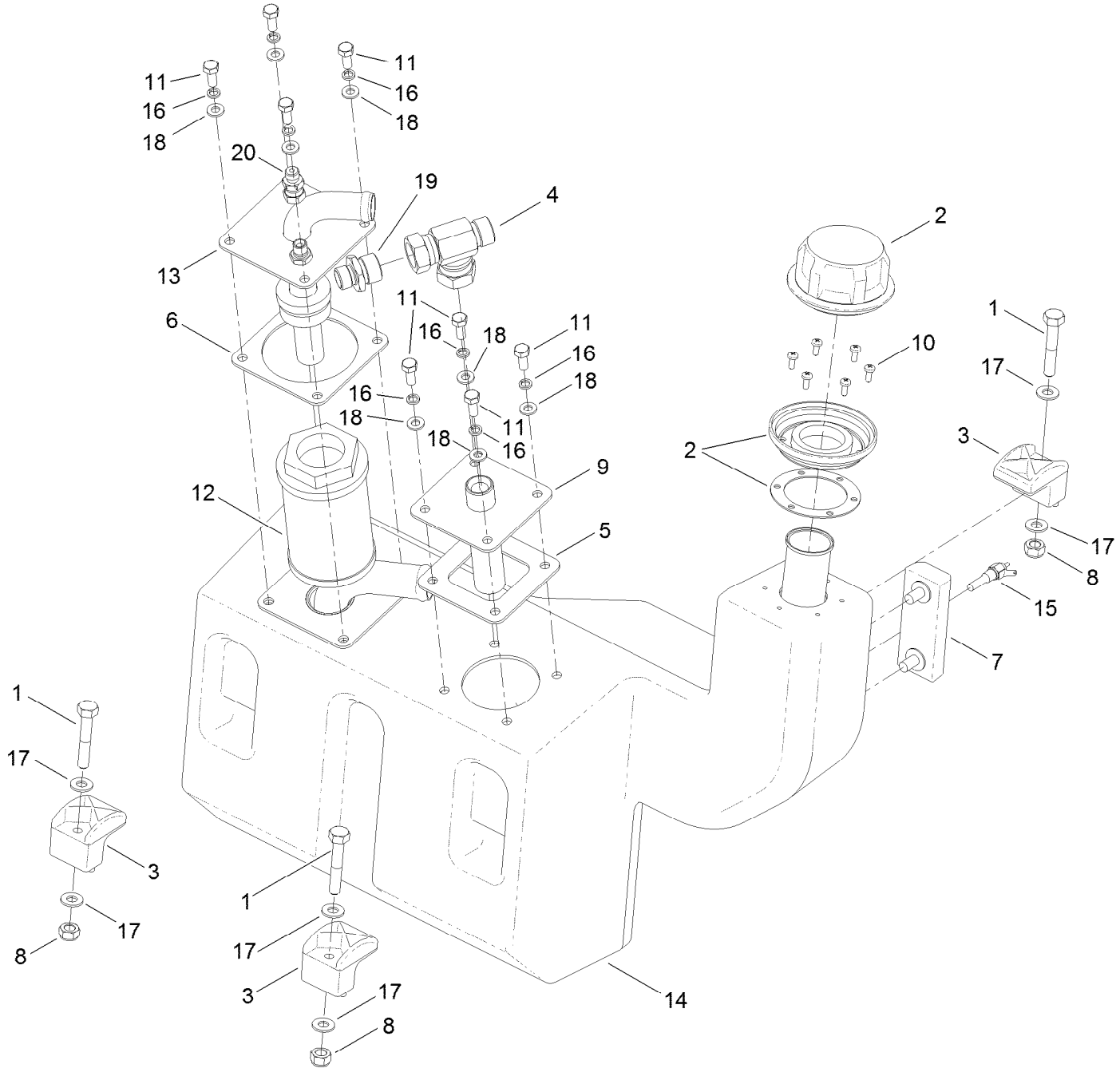
Hood Assembly



Hood Assembly (continued)

Ref.	Part Number	Qty.	Description
1	09548	1	Bolt-Coach
2	111-2111-03	1	Bracket-Engine, Cover
3	111-3278-03	2	Bracket-Pivot, Rear Cover
4	111-3557-03	1	Cover-Air, Intake
5	111-3490-03	1	Hinge-Cover, Engine (LH)
6	111-3491-03	1	Hinge-Cover, Engine (RH)
7	67-1300	1	Decal
8	111-3297	1	Cover-Engine
9	950831	1	Latch-Sealed, Lever
10	111-3281	2	Bar-Nut
11	09437	1	Nut
12	09441	8	Nut-Hex, NI
13	114-4899	26	Plug-Plastic
14	111-3483-03	1	Screen-Rear
15	09364	1	Screw-HH
16	03162	7	Screw-HH
17	111-3486	1	Shaft-Hinge, Cover
18	111-3482-03	1	Screen-Top
19	09267	8	Washer
20	03469	4	Washer-Spring
21	09730	2	Pin-Spiral
22	ZWP1H000U	7	Washer-Plain
23	111-3728	2	Decal
26	111-4976	2	Decal
27	111-4158-03	1	Plate-Support, Latch
28	09499	4	Washer

Hydraulic Oil Tank Assembly

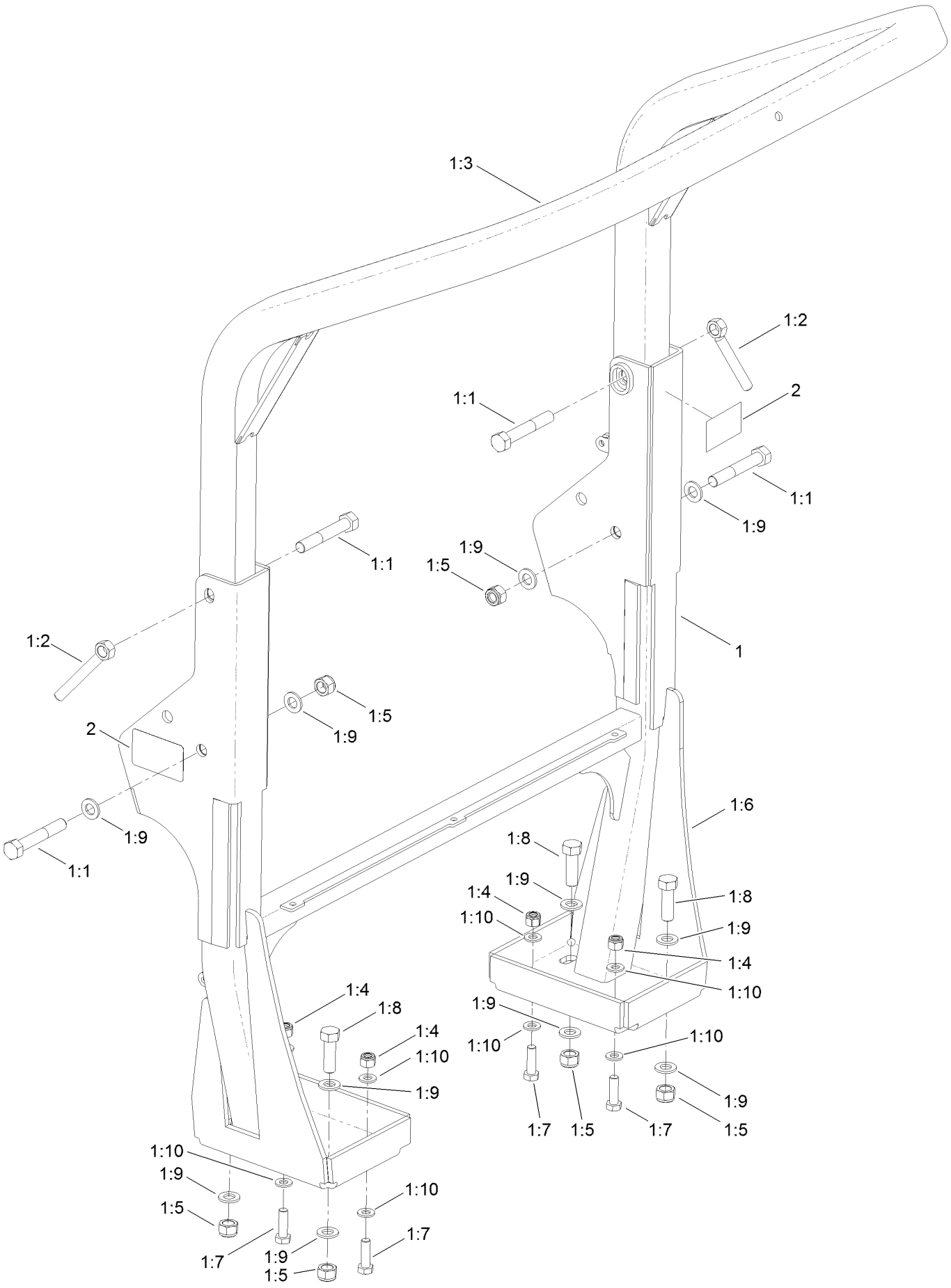


Hydraulic Oil Tank Assembly (continued)

Ref.	Part Number	Qty.	Description
1	09397	3	Bolt
2	HY910601	1	Cap-Breather, Filler
3	107-4543	3	Clamp
4	60-06-009	1	Adaptor-Tee
5	111-3387	1	Gasket-Flange, Return
6	111-3386	1	Gasket-Flange, Suction
7	65-06-018	1	Gauge-Level, Oil
8	ZNN1J000U	3	Nut-Hex, NI
9	111-3230-03	1	Flange-Return
10	10-11-029	6	Screw-PPH, Taptite
11	09368	8	Screw-HH
12	10-06-025	1	Filter-Suction
13	111-4900-03	1	Flange-Suction
14	111-3034	1	Tank-Oil, HYD
15	940852	1	Switch-Temperature
16	03469	8	Washer-Spring
17	ZWQ1J000U	6	Washer-Plain
18	ZWP1H000U	8	Washer-Plain
19	09-06-201	1	Adaptor
20	111-4666	1	Adaptor-Bsp
99	10-11-034	1	Clamp-Hose, Hi-Torque ●

● Not illustrated

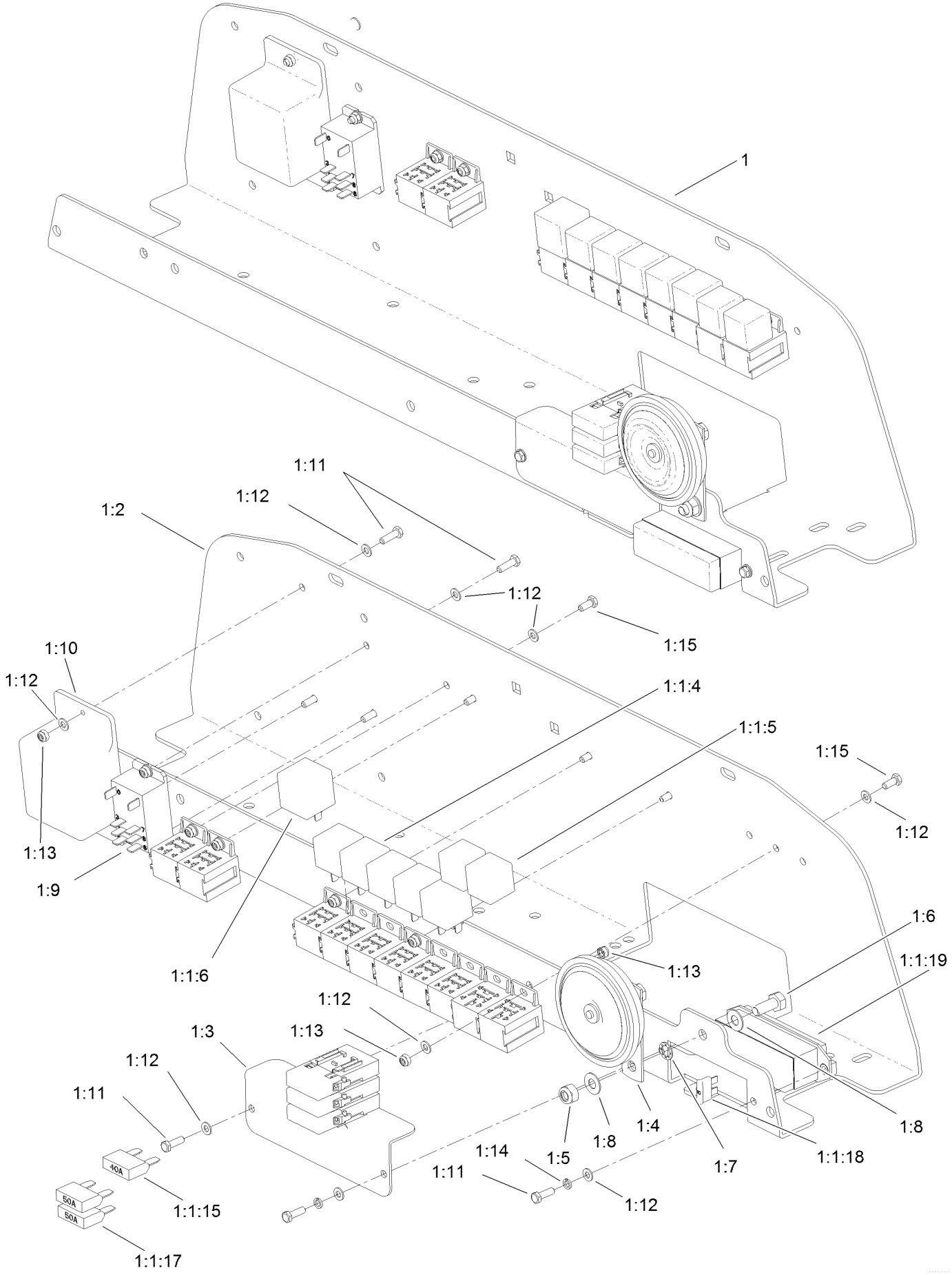
Roll-Over Protection System Assembly



Roll-Over Protection System Assembly (continued)

Ref.	Part Number	Qty.	Description
1	111-5436	1	ROPS ASM
1:1	ZBH1P100U	4	Bolt
1:2	956016	2	Nut-Hand
1:3	111-3460	1	Hoop-Upper
1:4	ZNN1L000U	4	Nut-Nyloc
1:5	09456	6	Nut
1:6	111-3459	1	Frame-Lower
1:7	ZDH1L040U	4	Screw-HH
1:8	111-3484	4	Screw-HH
1:9	09491	12	Washer-Plain
1:10	HY09485	8	Washer-Plain
2	111-0773	2	Decal

Electrical Assembly



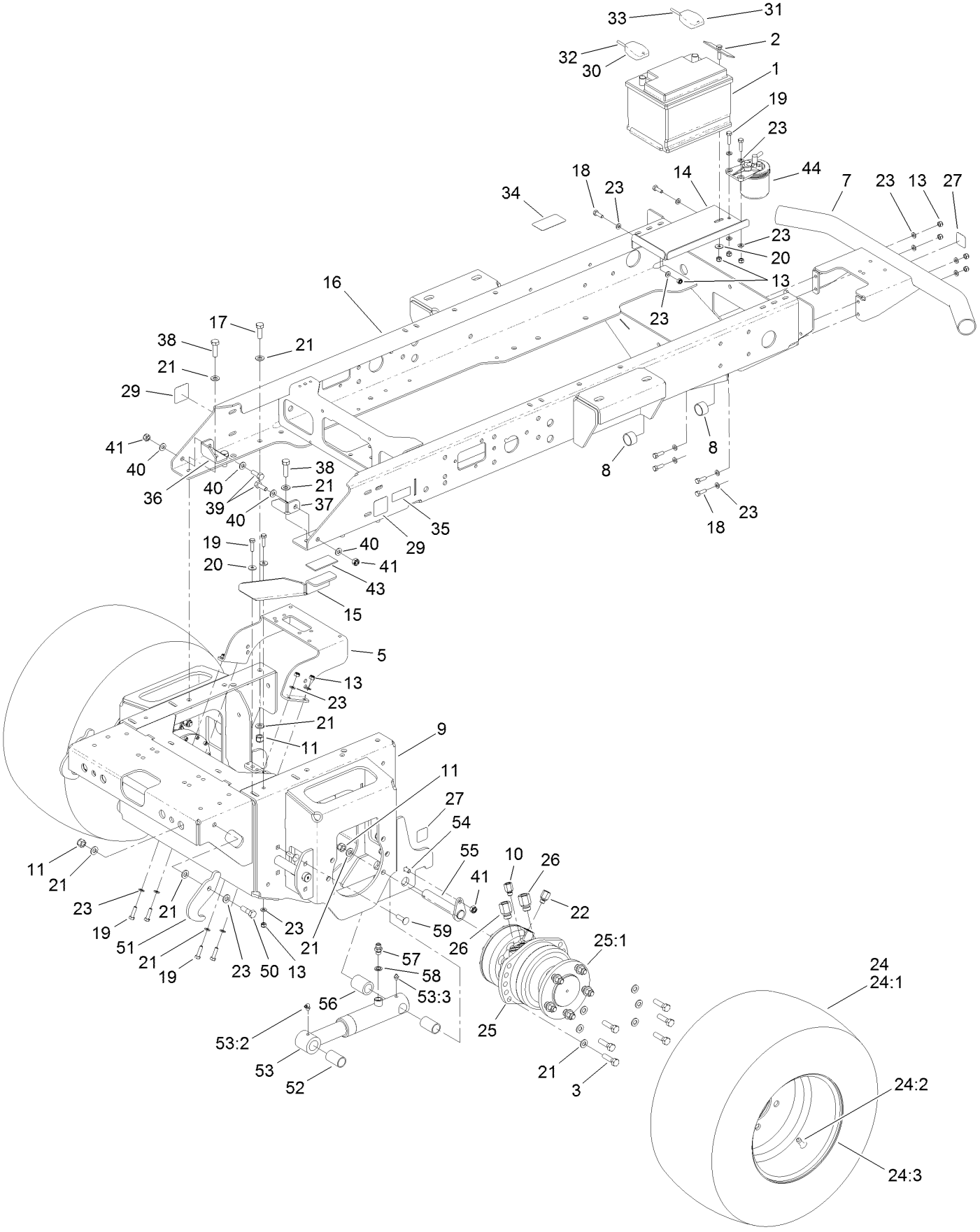
Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
1		1	Loom Kit ■
1:1	111-5045	1	Harness-Wiring ●
1:1:4	111-0336	5	Relay-30A
1:1:5	924625	2	Relay-70A
1:1:6	924722	1	Module Delay, Seat
1:1:15	111-2898	1	Fuse-40A
1:1:17	995714	2	Fuse-50A
1:1:18	70-09-026	4	Fuse-10A
1:1:19	70-09-096	1	Box-Fuse
1:2	111-3037-03	1	Plate-Base, Electrical
1:3	111-4842-03	1	Bracket-Fuse
1:4	70-09-108	1	Horn ASM
1:5	09441	1	Nut-Hex, NI
1:6	09368	1	Screw-HH
1:7	09476	1	Washer-Shakeproof
1:8	09475	2	Washer
1:9	995713	1	Relay-Neutral Start
1:10	70-01-512	1	Timer ASM
1:11	ZDH1E016U	7	Screw-HH
1:12	09470	22	Washer
1:13	09430	10	Nut-Nyloc
1:14	09644	2	Washer-Spring
1:15	ZDH1E012U	5	Screw-HH

● Not illustrated

■ Not serviced separately

Main Frame, Chassis, Front Wheel and Battery Assembly

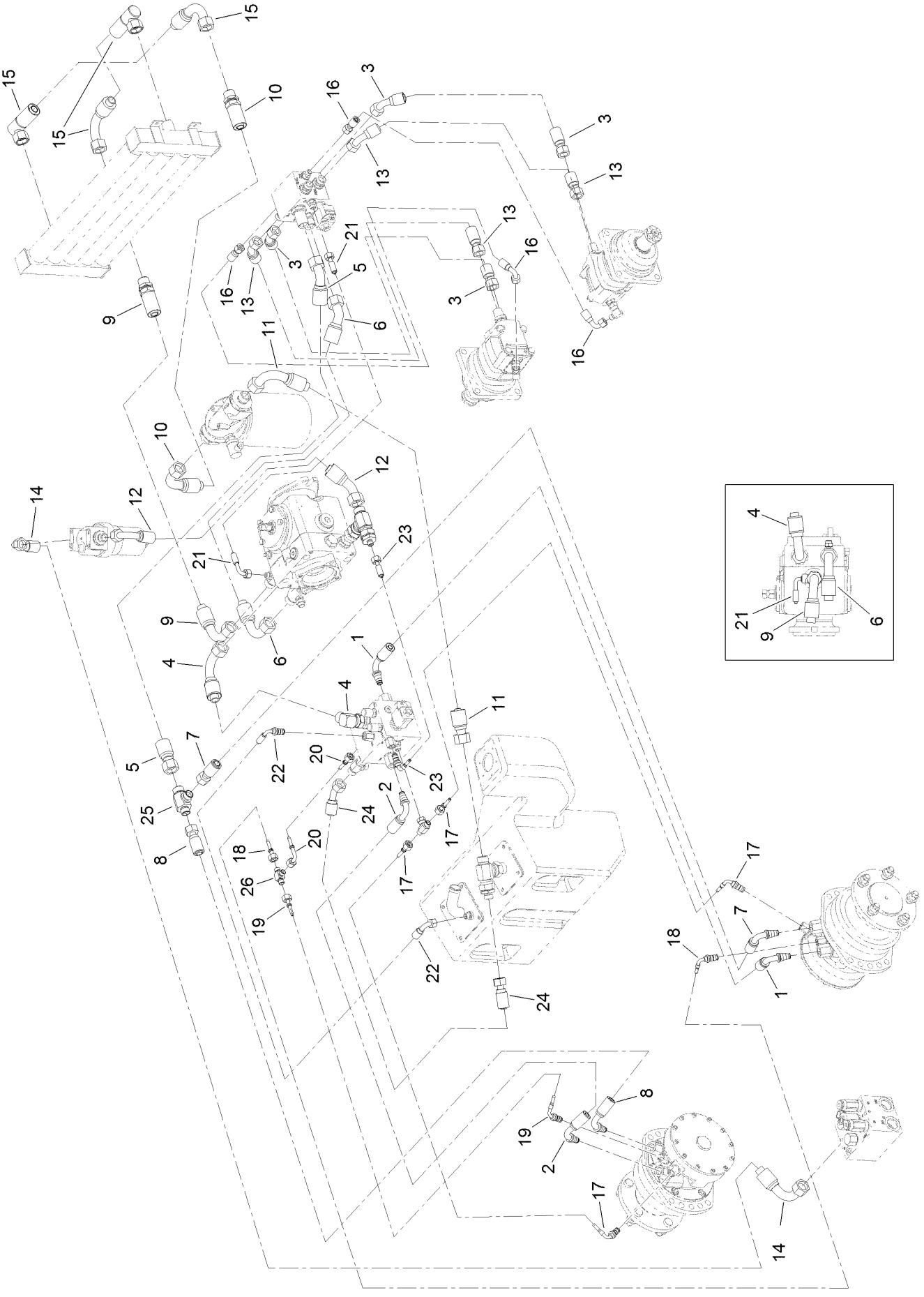


Main Frame, Chassis, Front Wheel and Battery Assembly (continued)

Ref.	Part Number	Qty.	Description
1	70-09-015	1	Battery
2	70-01-340	1	Retainer-Battery
3	ZBH1L045U	12	Screw-HH
5	111-2506-03	1	Bracket-Manifold, Cutter
7	111-3110-03	1	Bumper-Rear
8	65-07-051	2	Bushing
9	111-4668-03	1	Chassis-Front
10	111-3509	2	Adaptor
11	ZNN1L000U	20	Nut-Nyloc
13	09441	15	Nut-Hex, NI
14	111-2599-03	1	Plate-Mount, Battery
15	111-3217-03	1	Support-Platform, Front (LH)
16	111-2100-03	1	Chassis-Rear
17	ZDH1L035U	4	Screw-HH
18	03162	6	Screw-HH
19	09369	8	Screw-HH
20	09267	3	Washer
21	HY09485	42	Washer-Plain
22	111-3538	2	Adaptor
23	ZWP1H000U	26	Washer-Plain
24	74-01-274	2	Wheel Front ASM
24:1	74-07-004	1	Rim-Wheel
24:2	74-07-012	1	Tube-Inner
24:3	74-07-027	1	Tire
25	111-2557	2	HYD Motor ASM
25:1	74-07-016	5	Nut
26	111-3529	4	Adaptor
27	70-13-072	3	Decal
29	950832	2	Decal
30	70-09-171	1	Terminal-Positive
31	70-09-172	1	Terminal-Negative
32	111-3690	1	Cable-Battery, Positive
33	70-09-170	1	Cable-Battery, Negative
34	950889	1	Decal-Warning
35	111-3901	1	Decal-Transmission, Oil
36	111-5161-03	1	Gusset-Chassis, RH
37	111-5162-03	1	Gusset-Chassis, LH
38	ZDH1L040U	2	Screw-HH
39	09392	2	Screw-HH
40	ZWQ1J000U	4	Washer-Plain
41	ZNN1J000U	6	Nut-Hex, NI
43	HY910808	1	Strip-Neoprene
44	15291-43010	1	Fuel-Filter
50	63-11-010	2	Bolt-HH
51	111-4888-01	2	Plate-Latch, Front
52	25-07-007	4	Bushing-Tension
53	111-4786	2	HYD Cylinder ASM
53:1	50-06-013	1	Seal Kit ●
53:2	63-07-027	1	Zerk-Grease, Bsp (90 DEG)
53:3	10-11-017	1	Fitting-Straight
54	15-11-003	2	Bolt-CARR
55	994560	4	Pin
56	111-5300	2	Spacer-Ram
57	10-06-085	2	Adaptor
58	10-06-030	2	Seal-Dowty
59	09738	2	Bolt-Carriage

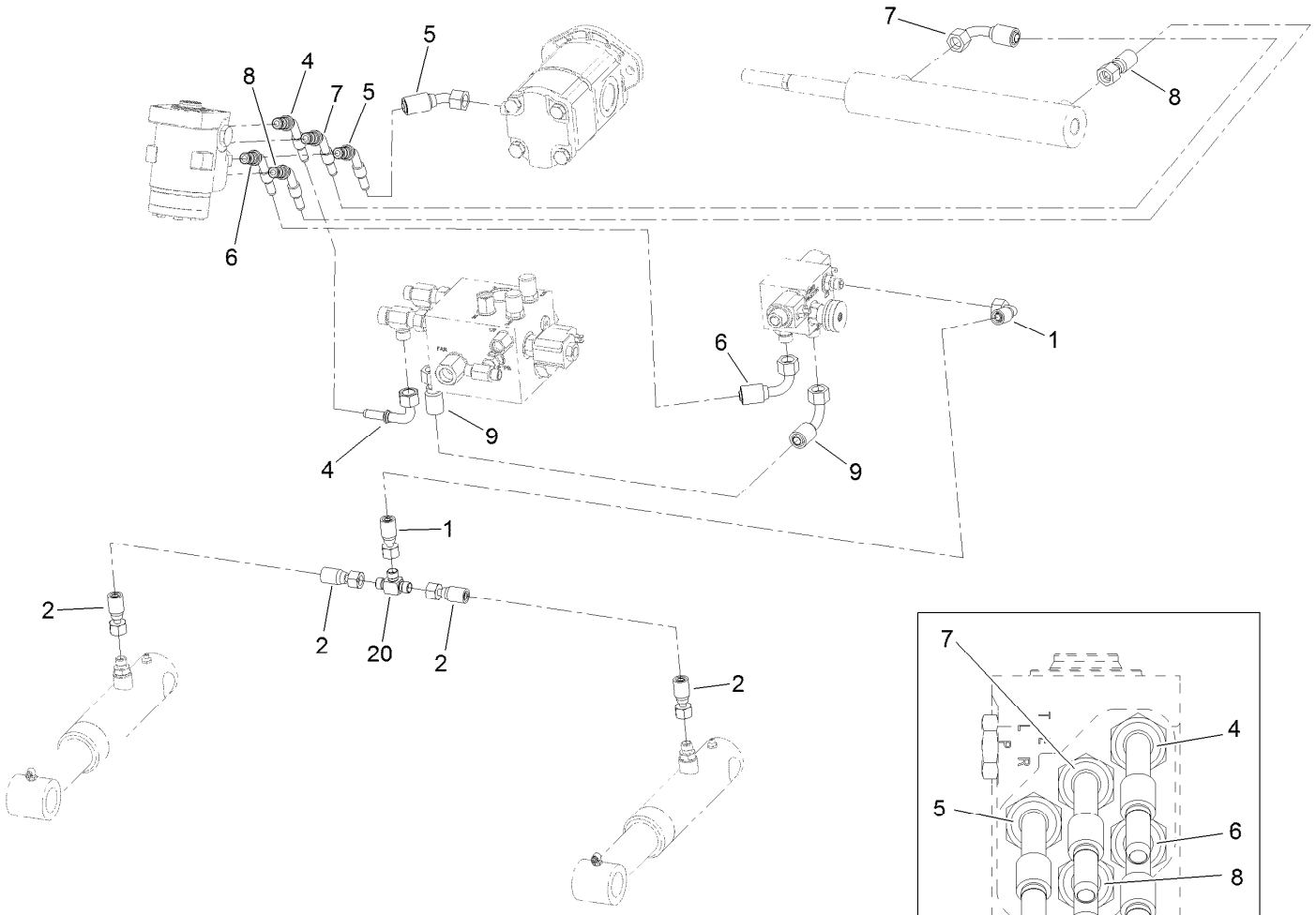
● Not illustrated

Transmission Hydraulic Circuit Assembly



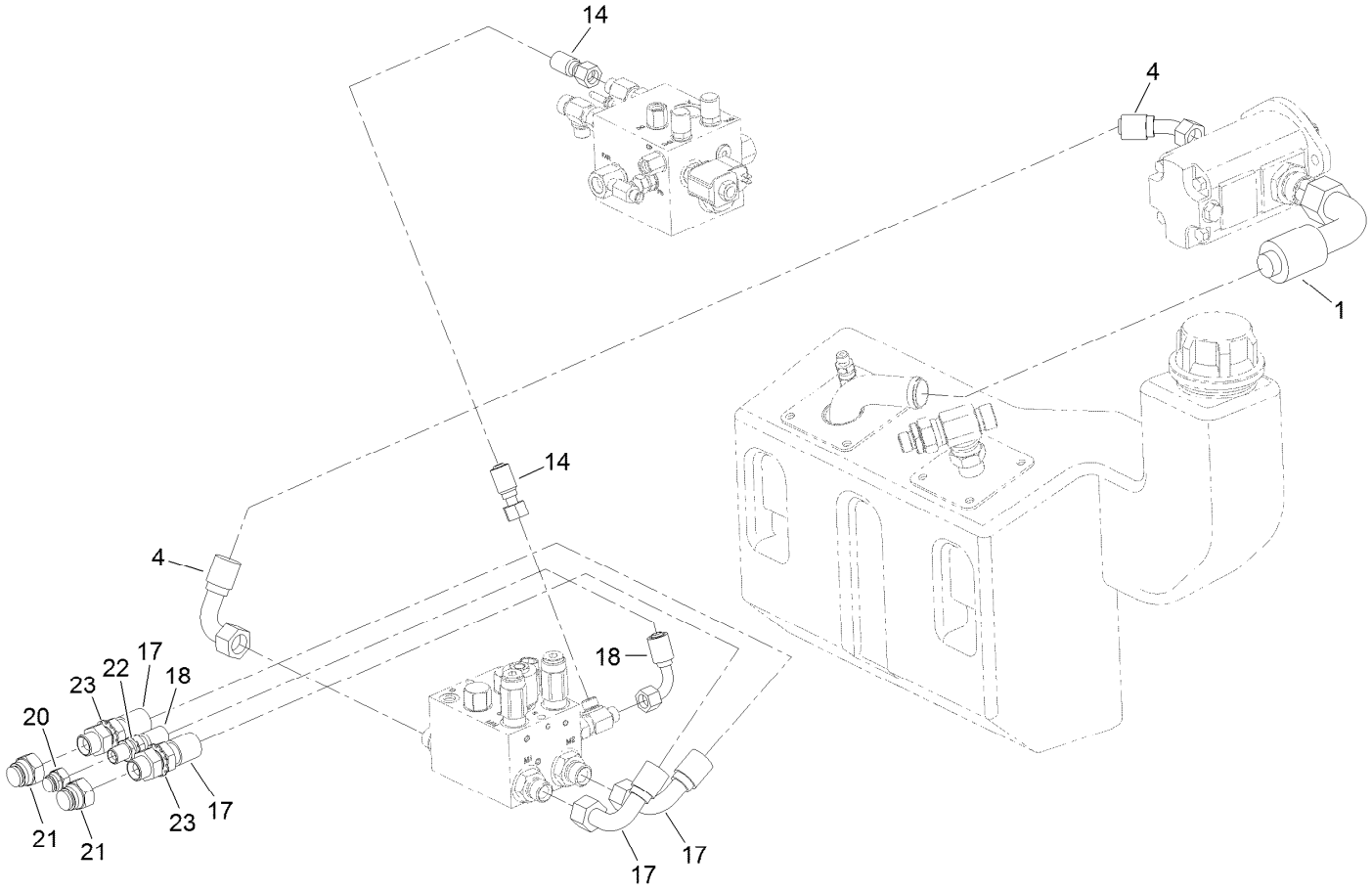
Transmission Hydraulic Circuit Assembly (continued)

Ref.	Part Number	Qty.	Description
1	111-4473	1	Hose
2	111-5521	1	Hose
3	111-3576	2	Hose
4	111-5525	1	Hose
5	111-3578	1	Hose
6	111-4479	1	Hose
7	111-5524	1	Hose
8	111-4477	1	Hose
9	111-4478	1	Hose
10	111-3587	1	Hose
11	111-3588	1	Hose
12	111-4959	1	Hose
13	111-3595	2	Hose
14	111-4960	1	Hose
15	111-3599	2	Hose
16	111-3604	2	Hose
17	111-5523	2	Hose
18	111-3606	1	Hose
19	111-3607	1	Hose
20	111-4480	1	Hose
21	111-4481	1	Hose
22	111-3619	1	Hose
23	111-5962	1	Hose
24	111-4969	1	Hose
25	111-3642	1	Tee-Bsp
26	30-06-201	1	Tee



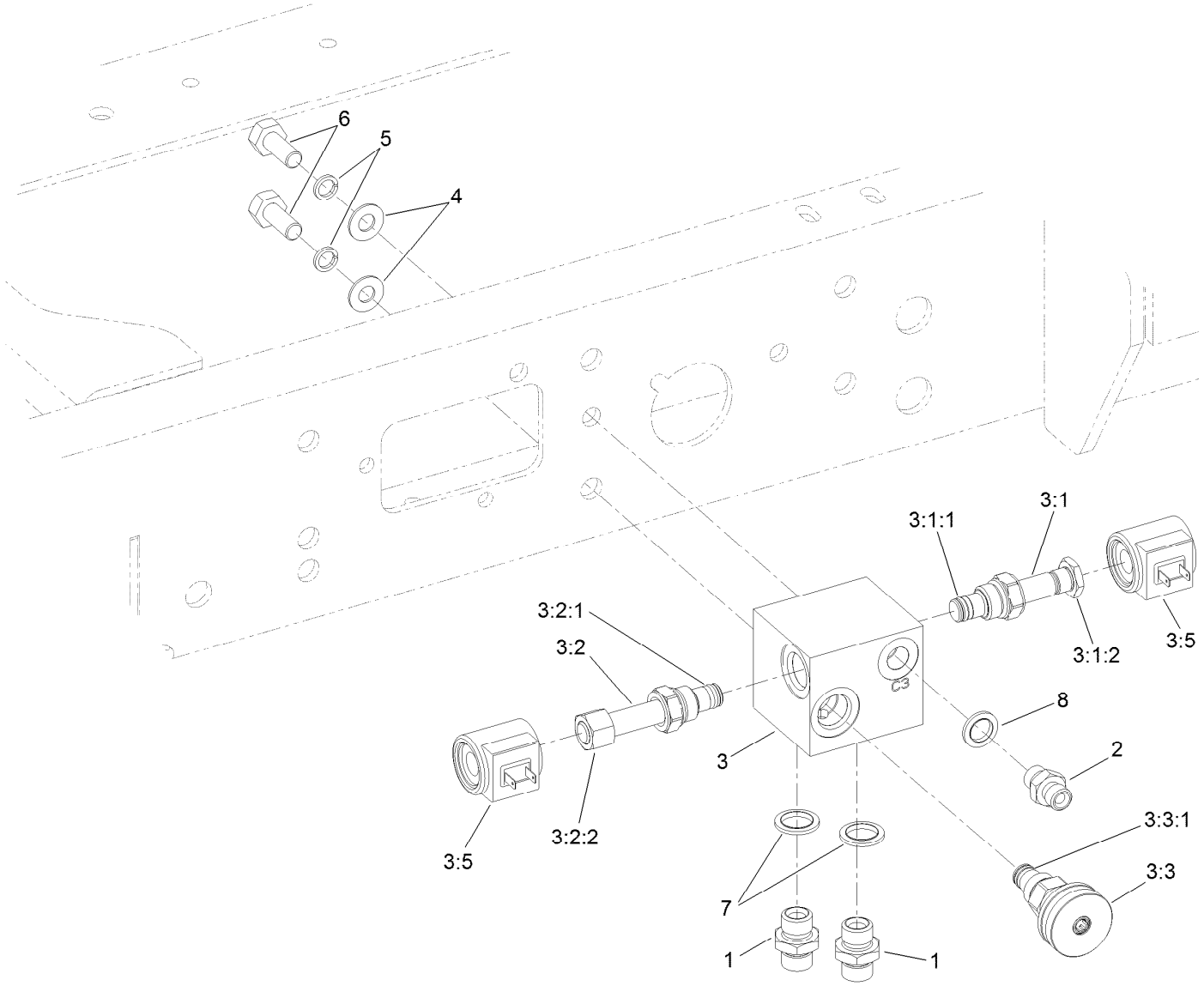
Hose Assembly No. 2

Ref.	*Part Number*	*Qty.*	*Description*
1	111-4961	1	Hose
2	111-4962	2	Hose
4	111-3613	1	Hose
5	111-3614	1	Hose
6	111-4963	1	Hose
7	111-3616	1	Hose
8	111-3617	1	Hose
9	111-4964	1	Hose
20	30-06-201	1	Tee



Hose Assembly No. 3

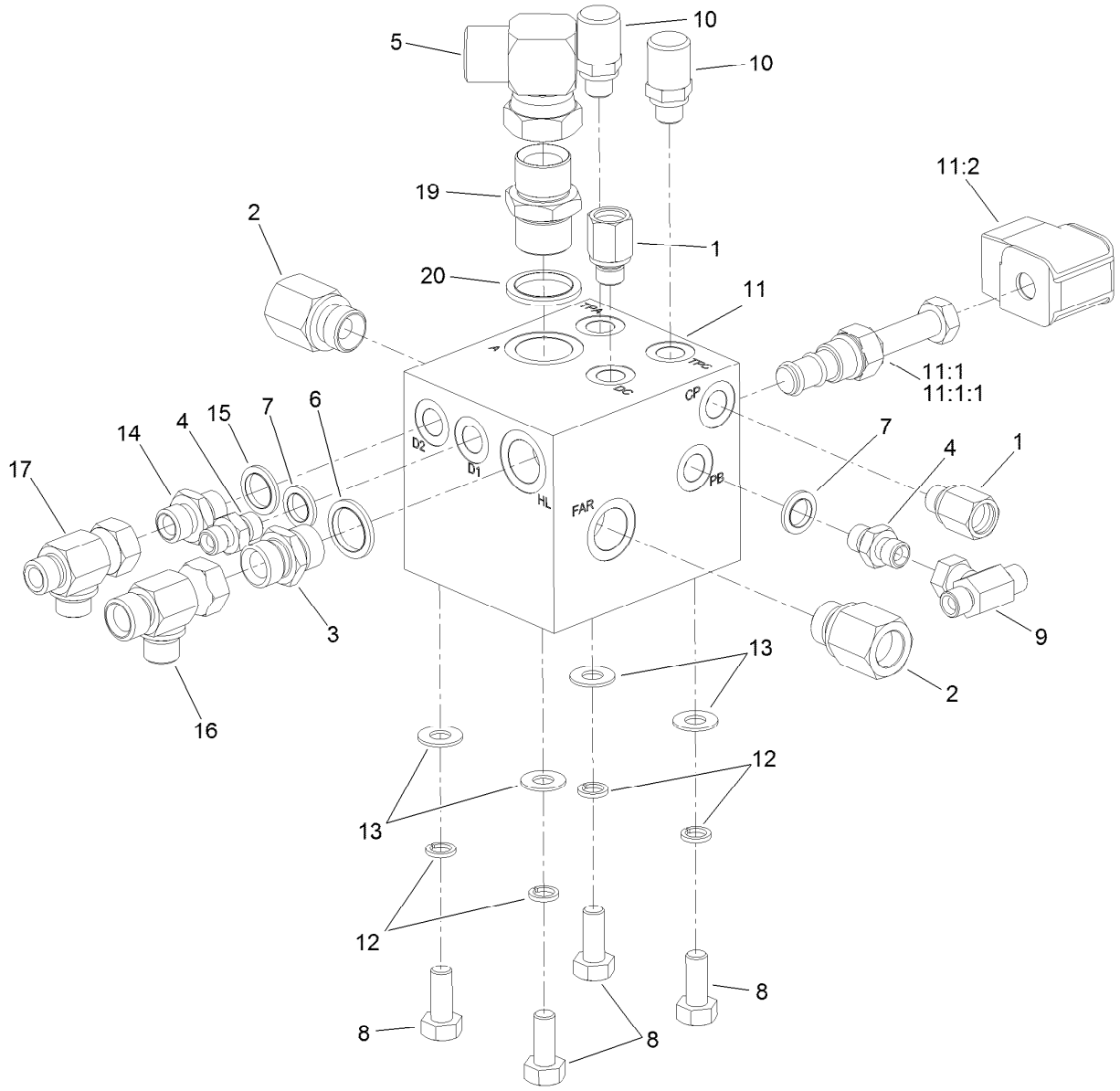
Ref.	*Part Number*	*Qty.*	*Description*
1	111-5486	1	Hose
4	111-4966	1	Hose
14	111-4967	1	Hose
17	111-4968	2	Hose
18	111-4970	1	Hose
20	111-4972	1	Cap-Bsp
21	111-5382	2	Cap-Bsp
22	111-5622	1	Washer-Lock, Serrated
23	953733	2	Washer



Lift Manifold Assembly

Ref.	Part Number	Qty.	Description
1	10-06-042	2	Adaptor-Bspp
2	940691	1	Adaptor-Bspp
3	111-5236	1	Manifold ASM (Deck Lift)
3:1	112-9206	1	Solenoid Valve ASM
3:1:1	105-9156	1	Seal Kit
3:1:2	110-2634	1	Nut-Coil
3:2	107-7517	1	Valve-Solenoid
3:2:1	105-9156	1	Seal Kit
3:2:2	107-7812	1	Nut-Solenoid

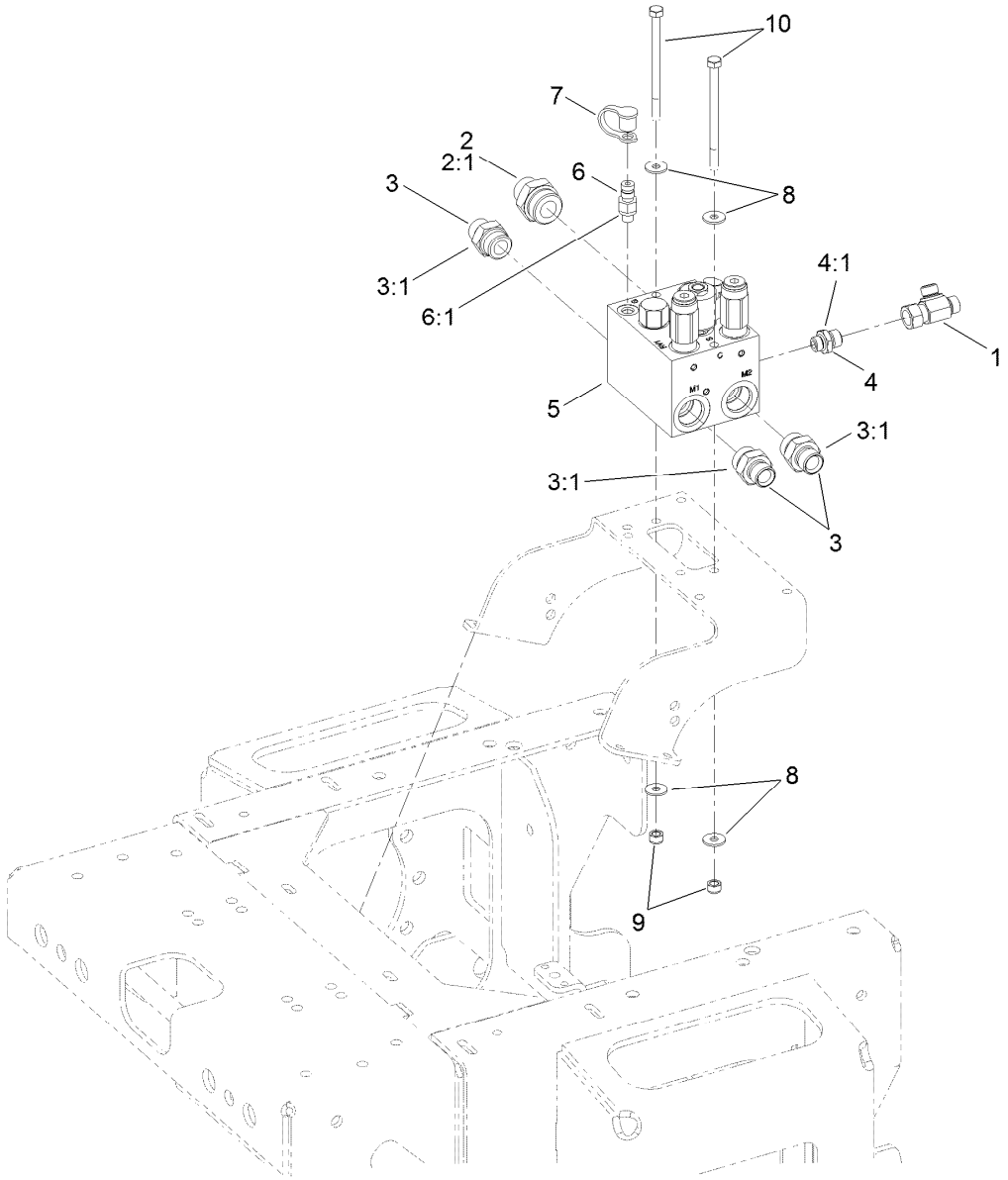
Ref.	Part Number	Qty.	Description
3:3	111-5513	1	Valve-Needle, Weight
3:3:1	107-7527	1	Seal Kit
3:5	111-5516	2	Coil-Solenoid
4	09479	2	Washer-Plain
5	09480	2	Washer-Lock
6	09395	2	Screw-HH
7	10-06-031	2	Seal-Dowty
8	10-06-030	1	Seal-Dowty



Transmission Manifold Assembly

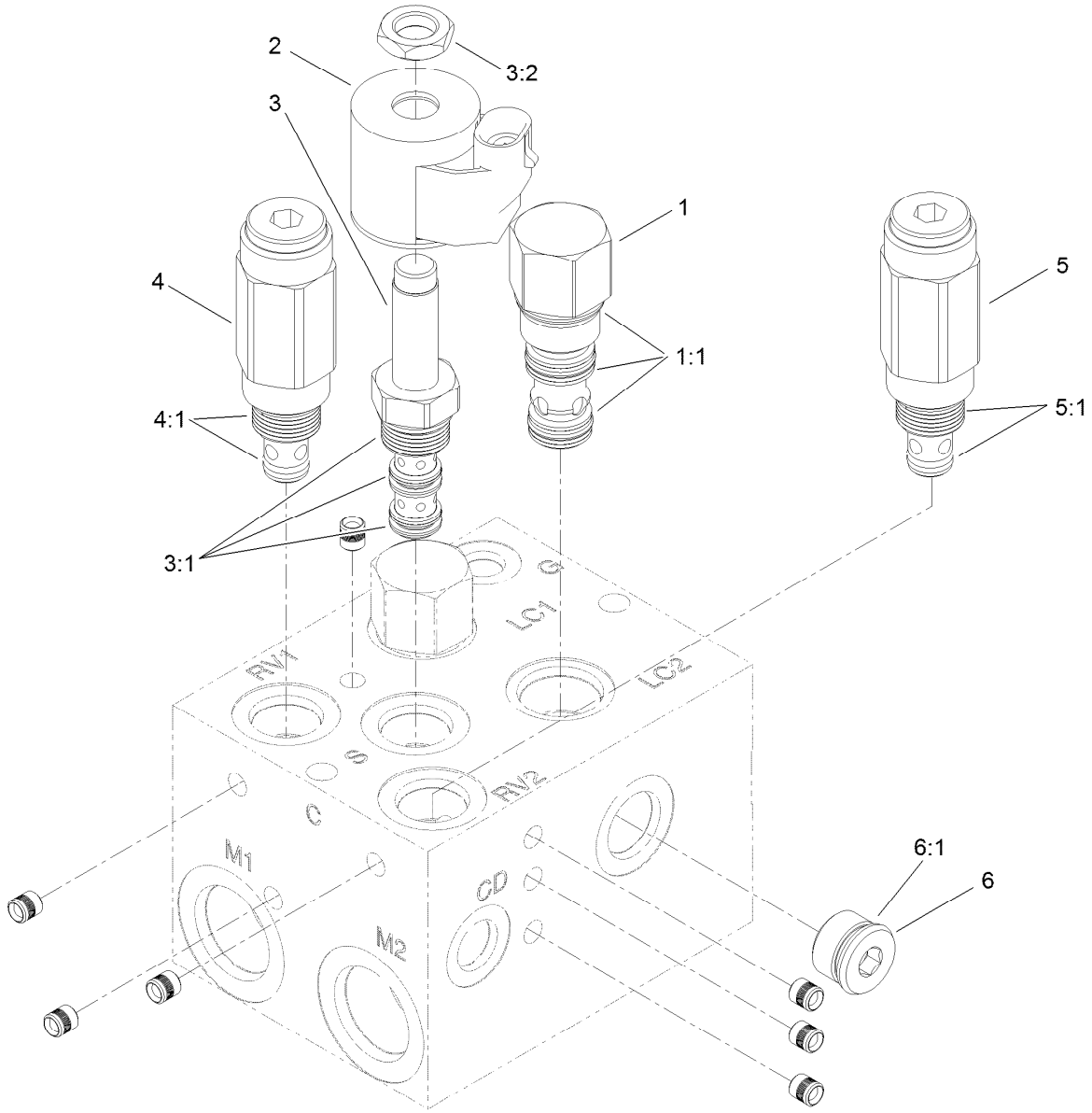
Ref.	Part Number	Qty.	Description
1	111-3538	2	Adaptor
2	111-3529	2	Adaptor
3	10-06-078	1	Adaptor-Bspp
4	10-06-085	2	Adaptor
5	111-4443	1	Elbow-Bsp
6	10-06-032	1	Seal-Dowty
7	10-06-030	2	Seal-Dowty
8	09395	4	Screw-HH
9	60-06-011	1	Tee-Bsp
10	910615	2	Point-Bspp
11	111-2555	1	Manifold-Transmission

Ref.	Part Number	Qty.	Description
11:1	111-3533	1	Valve-Solenoid
11:1:1	910633	1	Seal Kit
11:2	910627	1	Coil-Solenoid
12	09480	4	Washer-Lock
13	09479	4	Washer-Plain
14	10-06-042	1	Adaptor-Bspp
15	10-06-031	1	Seal-Dowty
16	953732	1	Tee-Bsp
17	20-06-203	1	Adaptor-Tee
19	10-06-044	1	Adaptor-Bsp
20	10-06-033	1	Seal-Dowty



Cutter Manifold Assembly

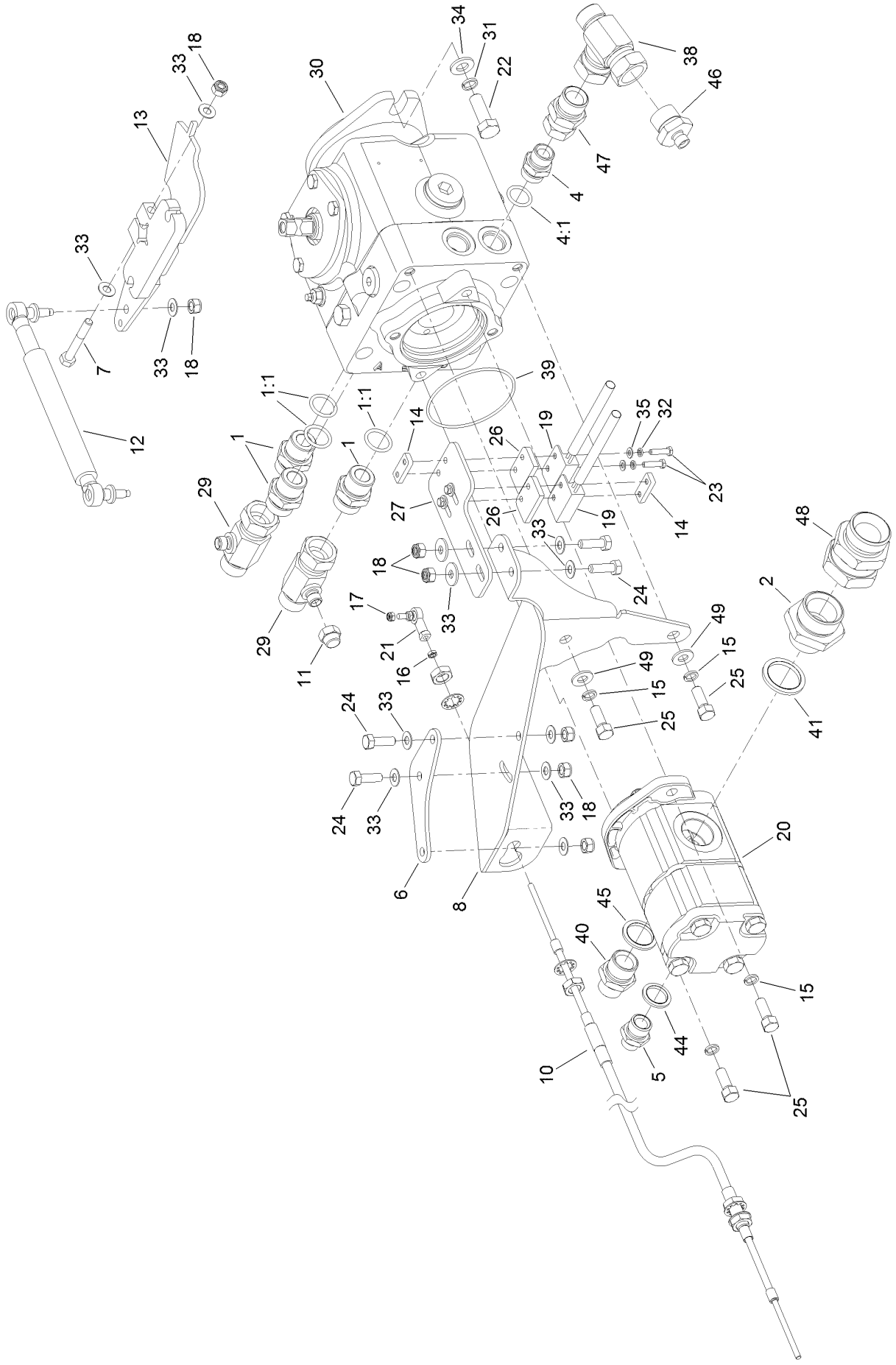
Ref.	*Part Number*	*Qty.*	*Description*
1	20-06-203	1	Adaptor-Tee
2	70-06-063	1	Adaptor
2:1	70-06-169	1	Seal-O Ring
3	111-4787	3	Fitting-Straight
3:1	70-06-168	1	Seal-O Ring
4	111-4788	1	Fitting-Straight
4:1	70-06-165	1	Seal-O Ring
5	115-8467	1	PTO Manifold ASM
6	354-77	1	Fitting-Quick
6:1	237-78	1	O-Ring
7	354-79	1	Cap-Dust
8	09267	4	Washer
9	09441	2	Nut-Hex, NI
10	ZBH1H120U	2	Bolt



Hydraulic PTO Manifold Assembly No. 115-8467

Ref.	*Part Number*	*Qty.*	*Description*
1	105-9153	2	Element-Logic, Vented
1:1	105-9154	1	Seal Kit
2	105-9333	1	Coil-12Vdc
3	110-0494	1	Valve-Solenoid
3:1	110-8773	1	Seal Kit
3:2	110-2634	1	Nut-Coil
4	114-5510	1	Valve-Relief, 3000 Psi
4:1	105-9156	1	Seal Kit
5	114-5512	1	Valve-Relief, 600 Psi
5:1	105-9156	1	Seal Kit
6	106-1027	1	Plug-HYD
6:1	237-79	1	O-Ring

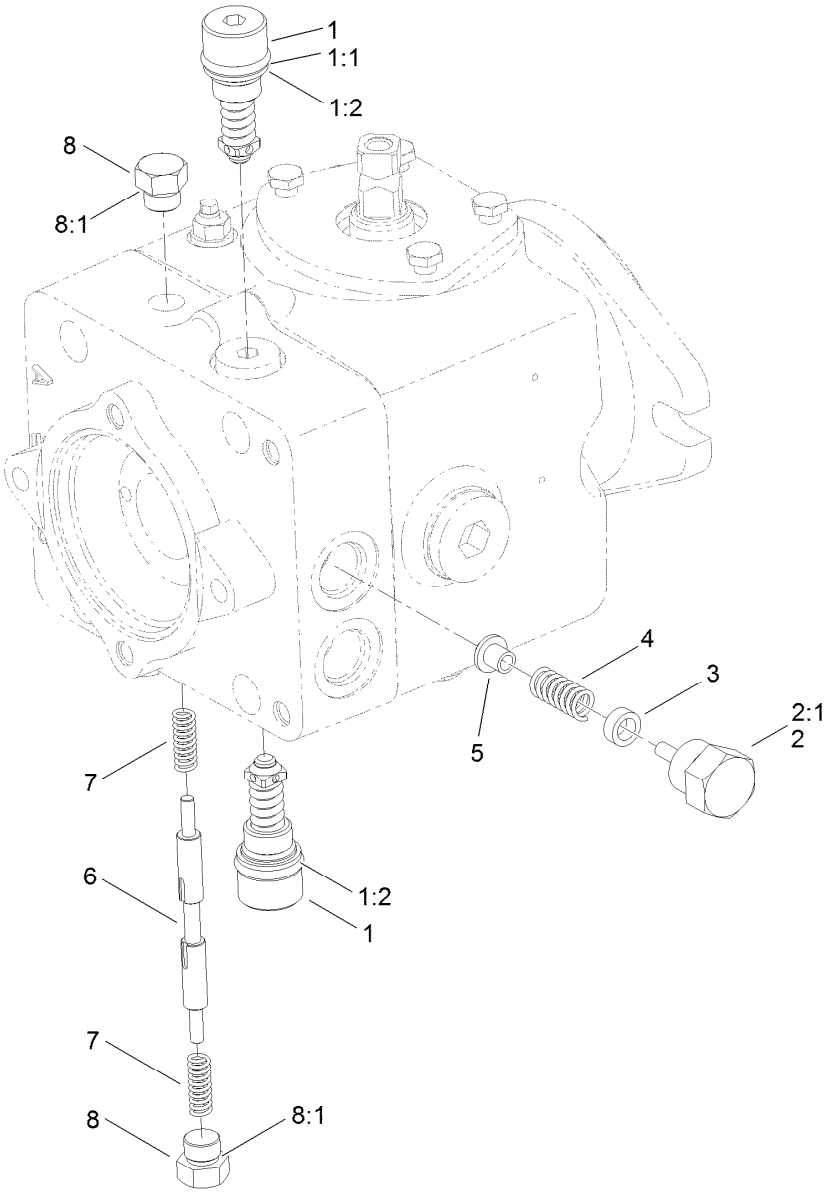
Transmission and Tandem Pump Assembly



Transmission and Tandem Pump Assembly (continued)

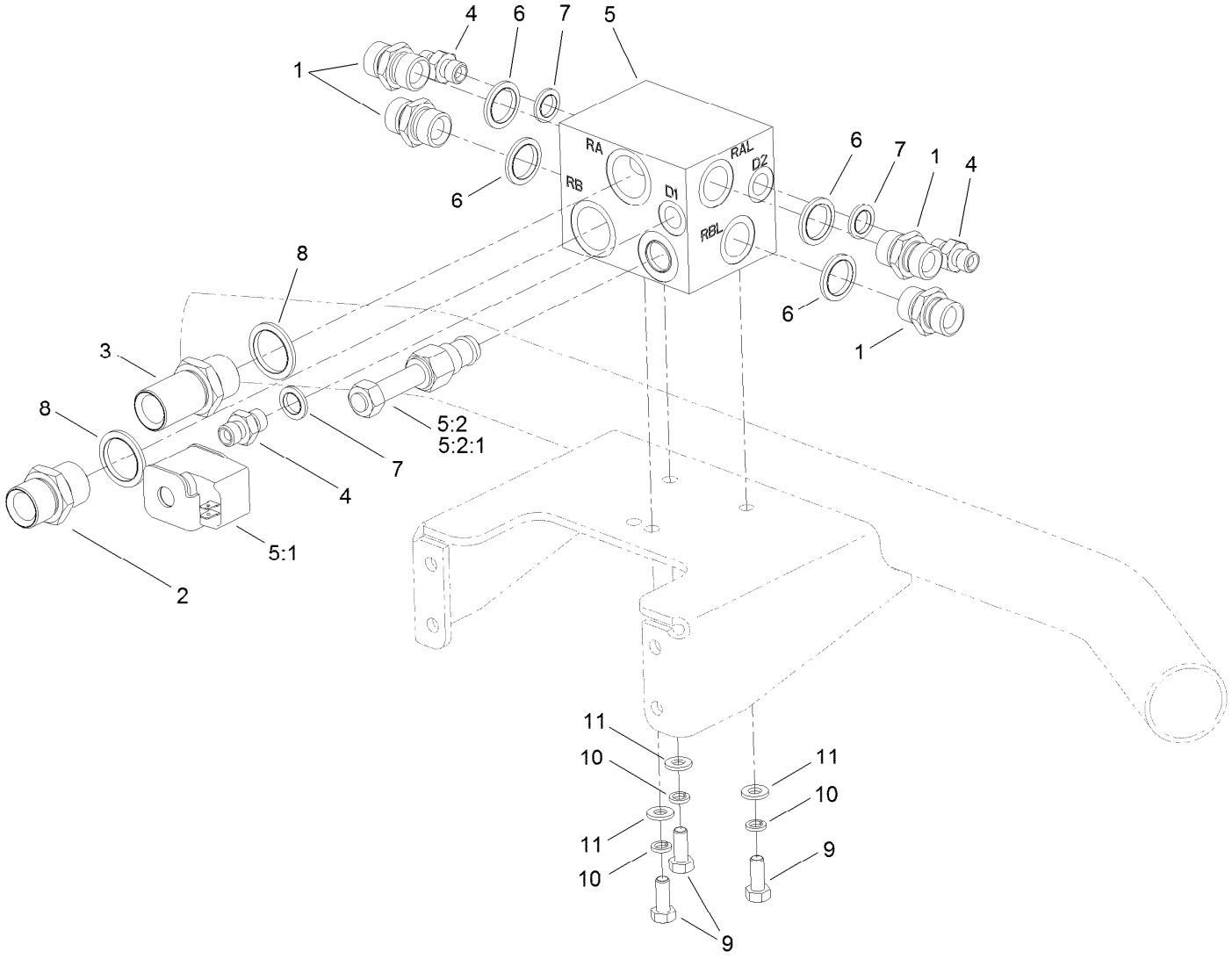
Ref.	Part Number	Qty.	Description
1	70-06-050	3	Adaptor-Boss
1:1	70-06-168	1	Seal-O Ring
2	15-06-109	1	Adaptor
4	63-06-104	1	Adaptor-Bsp
4:1	63-06-111	1	Seal-O Ring
5	10-06-043	1	Adaptor
6	111-3442-03	1	Adjuster-Damper
7	09565	1	Screw-HH
8	111-3271-03	1	Bracket-Control, Pump
10	111-3040	1	Cable-Control
11	66-06-003	1	Cap-Bsp
12	MU1001328	1	Damper ASM
13	111-3272-03	1	Lever-Control, Pump
14	111-3336	2	Bar-Switch, Proximity
15	09273	4	Washer-Spring
16	09746	1	Nut-Lock
17	09430	1	Nut-Nyloc
18	09441	7	Nut-Hex, NI
19	105-0023	2	Switch-Proximity
20	111-4973	1	HYD Tandem Pump ASM
20:1	70-06-153	1	Seal Kit ●
21	111-3097	1	Joint-Ball, Female/Male Rod End
22	ZDH1L035U	2	Screw-HH
23	ZDH1E020U	4	Screw-HH
24	09368	4	Screw-HH
25	HY103653	4	Screw-HH
26	111-3676	2	Spacer-Switch, Proximity
27	111-3260-03	1	Adjuster-Switches
29	111-3639	2	Tee-Bsp
30	111-3335	1	Transmission Pump ASM
31	09599	2	Washer-Lock
32	09644	4	Washer-Spring
33	09475	12	Washer
34	HY09485	2	Washer-Plain
35	09257	4	Washer
38	60-06-009	1	Adaptor-Tee
39	70-06-028	1	O-Ring
40	994626	1	Adaptor-Bspp
41	09-06-214	1	Seal-Dowty
44	10-06-032	1	Seal-Dowty
45	10-06-033	1	Seal-Dowty
46	767606	1	Adaptor-Bspp
47	111-5049	1	Fitting-Straight
48	111-5150	1	Fitting-Straight
49	ZWQ1J000U	2	Washer-Plain

● Not illustrated



Transmission Assembly No. 111-3335

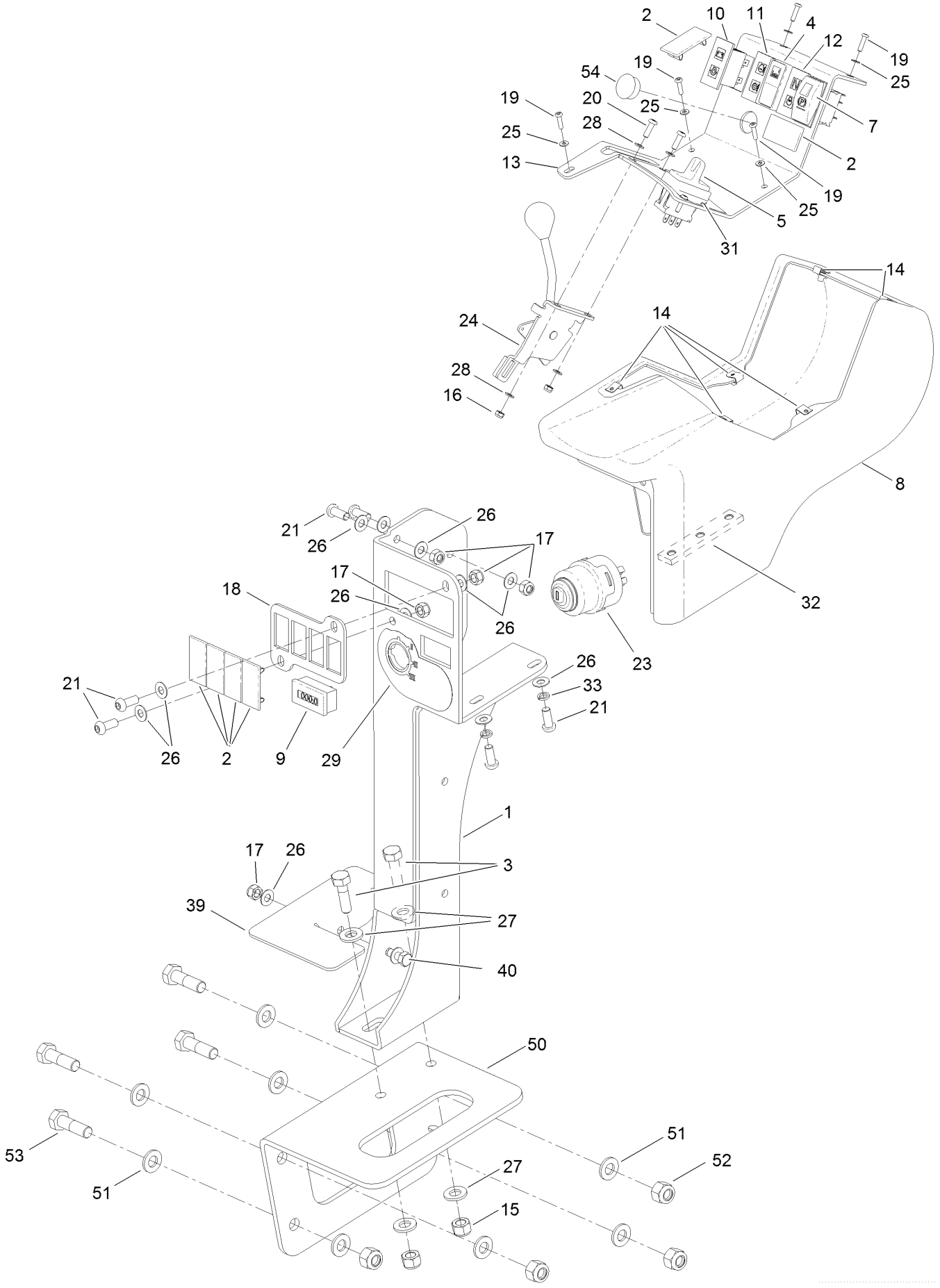
Ref.	*Part Number*	*Qty.*	*Description*
1	111-3379	2	Valve-Pressure Relief, 345 Bar
1:1	111-4906	1	O-Ring, Large
1:2	111-4925	1	O-Ring, Small
2	111-3378	1	Plug-Charge Pressure Relief
2:1	111-4920	1	O-Ring, Charge Relief Plug
3	111-4908	1	Shim Kit (Charge Prv)
4	111-4918	1	Spring-Charge, Prv
5	111-4919	1	Poppet-Charge, Prv
6	111-3380	1	Valve-Flushing, Loop
7	111-4917	2	Spring-Loop Flushing Valve
8	111-4916	2	Plug-Loop Flushing Valve
8:1	111-4928	1	O-Ring, Loop Flushing Valve



Rear Transmission Block Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	10-06-078	4	Adaptor-Bspp
2	10-06-044	1	Adaptor-Bsp
3	111-3641	1	Adaptor-Bsp
4	10-06-085	3	Adaptor
5	924687	1	Manifold-Transmission, Rear
5:1	910627	1	Coil-Solenoid
5:2	924688	1	Valve-Solenoid
5:2:1	910642	1	Seal Kit
6	10-06-032	4	Seal-Dowty
7	10-06-030	3	Seal-Dowty
8	10-06-033	2	Seal-Dowty
9	09368	3	Screw-HH
10	03469	3	Washer-Spring
11	ZWP1H000U	3	Washer-Plain

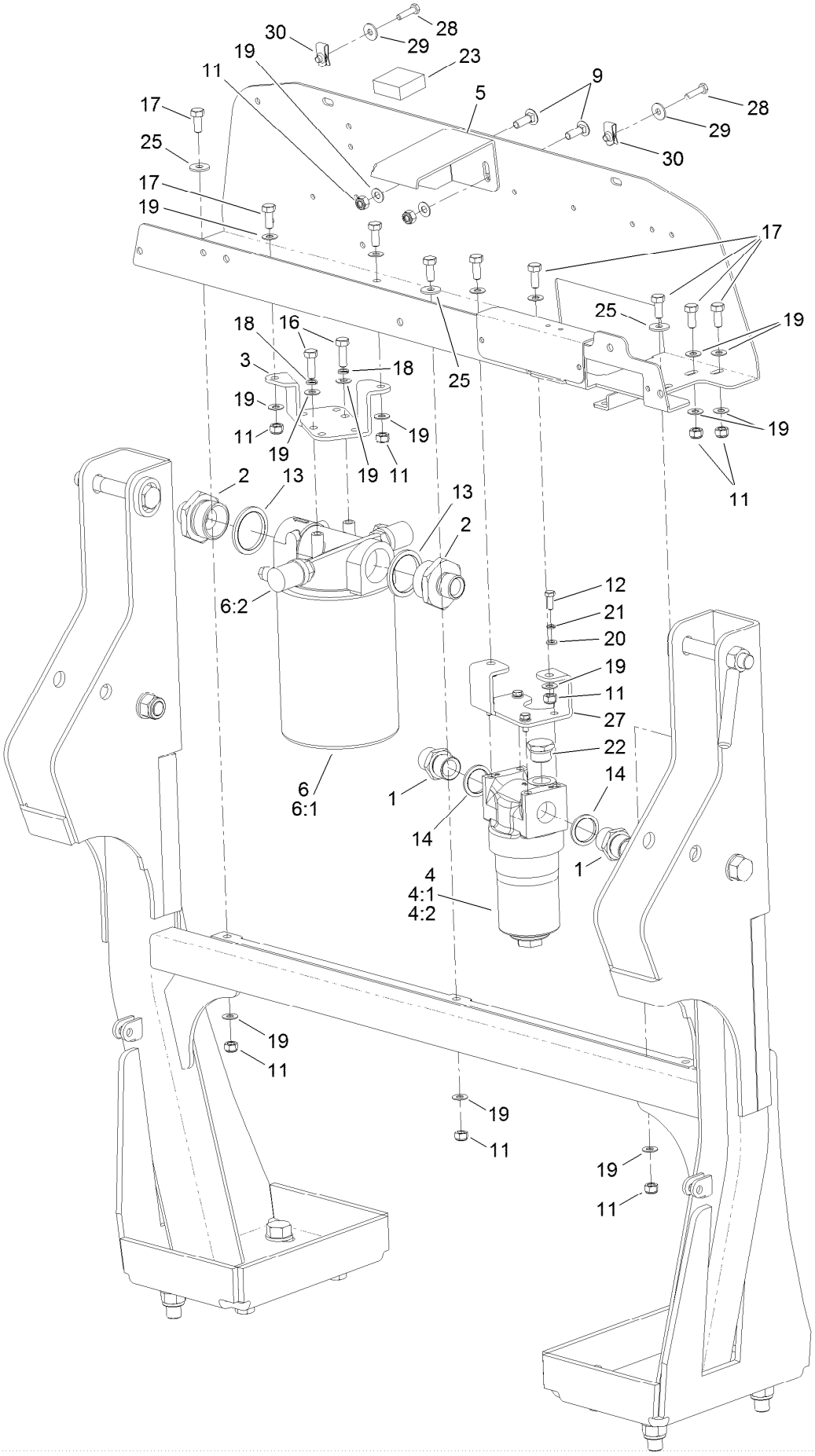
Control Panel Assembly



Control Panel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	111-5166-03	1	Control Arm ASM
2	111-2337	6	Blank-Switch
3	09394	2	Bolt
4	111-4892	1	Switch-Cutters
5	111-4893	1	Switch-Lift, Lower
7	111-2254	1	Switch-Parking Brake, On-None-On
8	111-3004	1	Pod-Control
9	111-3362	1	Meter-Hour
10	111-2333	1	Indicator-Illuminated
11	111-2334	1	Indicator-Illuminated
12	111-3026	1	Indicator-Illuminated
13	111-5229-03	1	Panel-Instrument
14	111-3079	6	U-Nut
15	09447	2	Nut
16	09430	2	Nut-Nyloc
17	09441	5	Nut-Hex, NI
18	111-3361-03	1	Plate-Switch
19	111-3473	6	Screw-Button
20	111-3381	2	Screw-HSBH
21	ZHS1H020U	6	Screw-HSBH
23	74-09-009	1	Switch-Ignition
24	111-3059	1	*obs* Throttle-Control
25	09658	6	Washer
26	09475	12	Washer
27	HY09485	4	Washer-Plain
28	09470	4	Washer
29	111-3344	1	Decal-Switch, Ignition
31	111-5233	1	Decal-Panel, Control
32	111-3281	1	Bar-Nut
33	03469	2	Washer-Spring
39	111-5239-03	1	Plate-Filler
40	09368	1	Screw-HH
50	111-5033-03	1	Plate-Mounting
51	ZWP1L000U	8	Washer-Plain
52	ZNN1L000U	4	Nut-Nyloc
53	09415	4	Screw-HH
54	111-5599	1	Plug-Tube

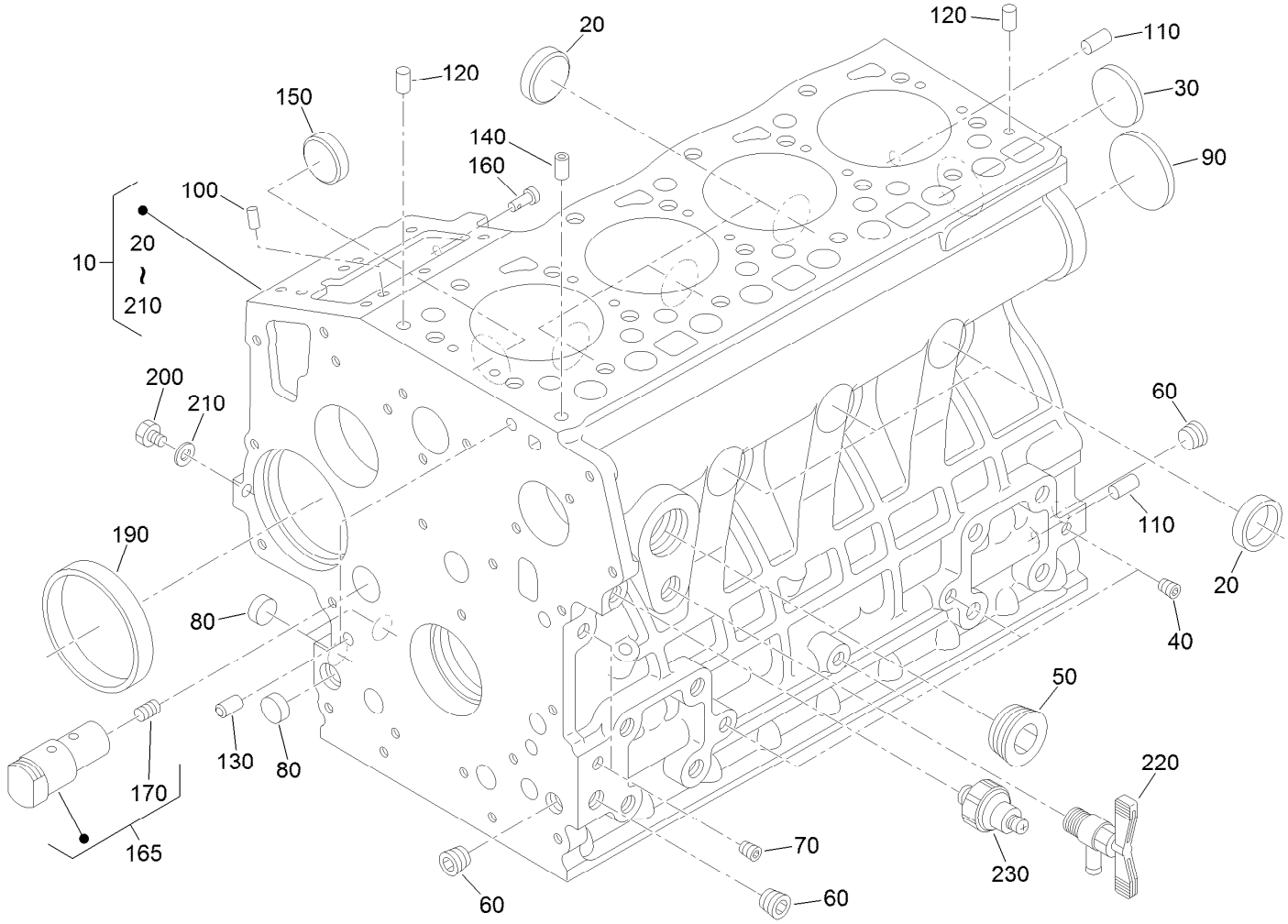
Filter Assembly



Filter Assembly (continued)

Ref.	Part Number	Qty.	Description
1	10-06-044	2	Adaptor-Bsp
2	25-06-050	2	Adaptor
3	111-3485-03	1	Bracket-Filter, Oil
4	924708	1	Pressure Filter ASM
4:1	924709	1	Element-Filter, Pressure ●
4:2	924710	1	Indicator-Filter, Pressure ●
5	111-3053-03	1	Bracket-Latch, Engine
6	924865	1	Filter Return ASM
6:1	924692	1	Element-Filter ●
6:2	950708	1	Switch-Return, Filter ●
9	09373	2	Bolt-Coach
11	09441	11	Nut-Hex, NI
12	09362	4	Screw-HH
13	10-06-035	2	Seal-Dowty
14	10-06-033	2	Seal-Dowty
16	03162	2	Screw-HH
17	09368	9	Screw-HH
18	03469	2	Washer-Spring
19	09475	19	Washer
20	09472	4	Washer-Plain
21	09474	4	Washer-Spring
22	111-3926	1	Plug
23	488023	1	Pad-Foam, Short
25	09267	3	Washer
27	111-5039-03	1	Bracket-Filter, Charge
28	09364	2	Screw-HH
29	09262	2	Washer
30	410076	2	Nut

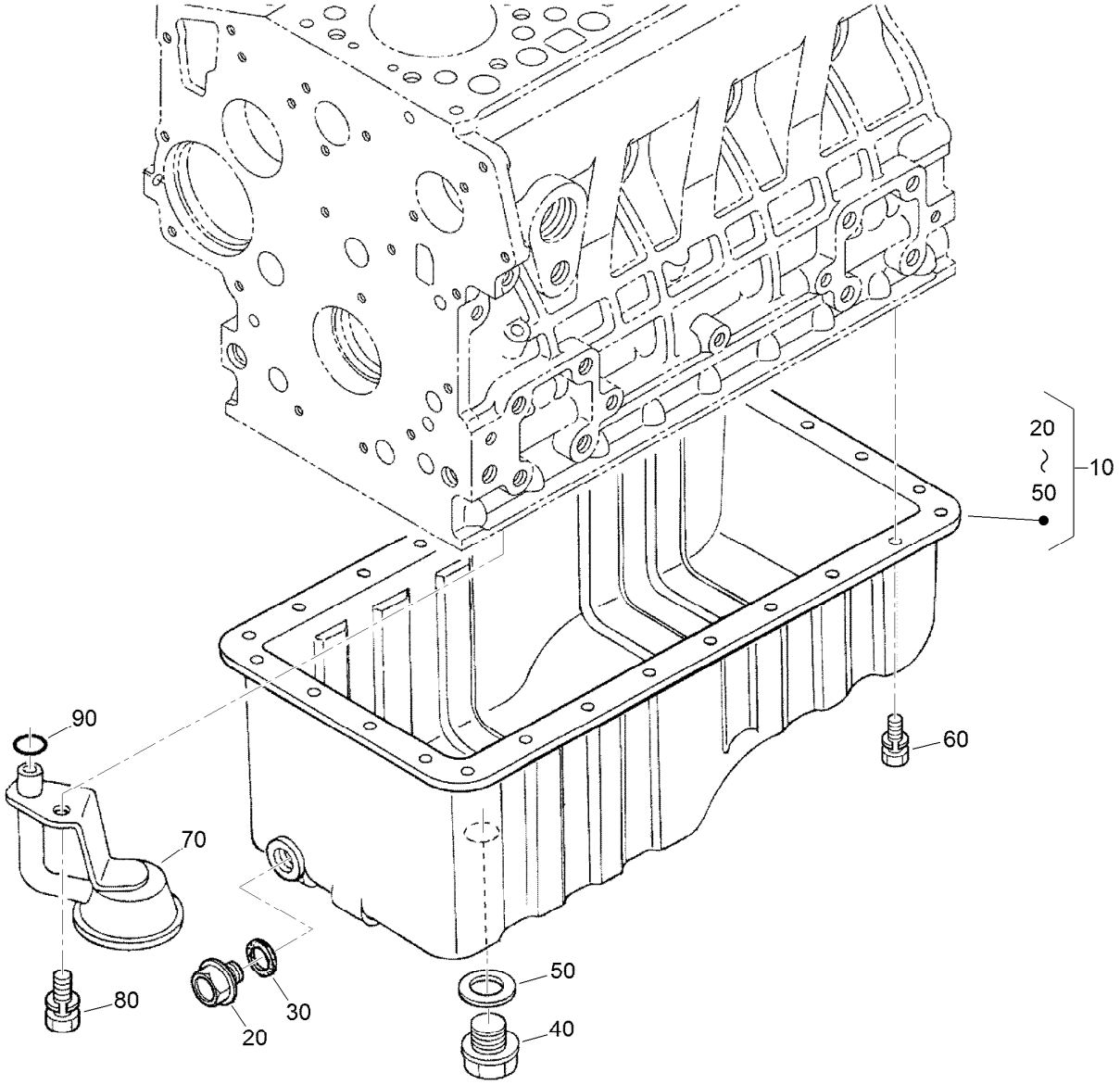
● Not illustrated



Crankcase Assembly

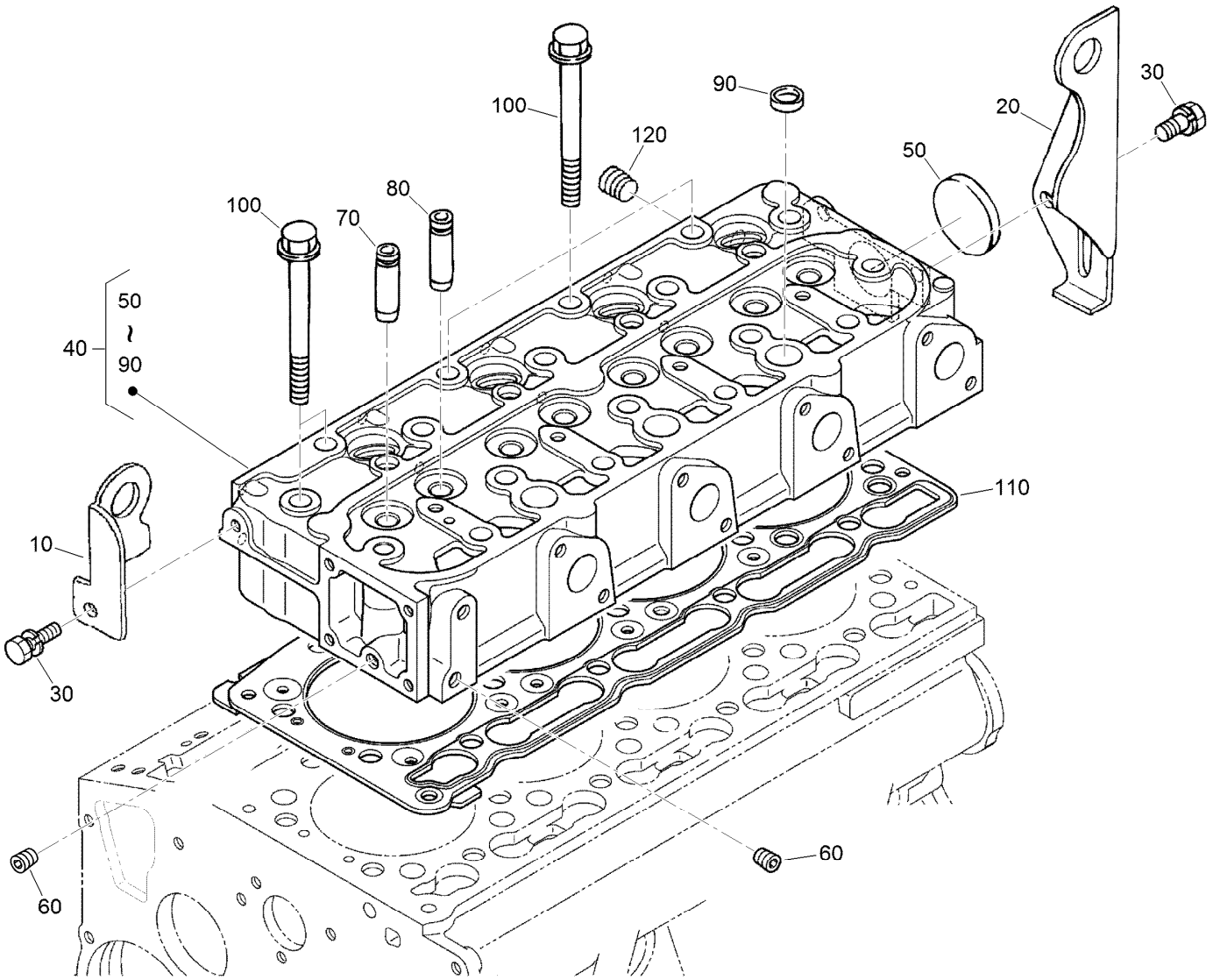
Ref.	Part Number	Qty.	Description
10	120-2558	1	Crankcase ASM
20	98-9398	6	Cap-Sealing
30	98-7539	1	Cap-Sealing
40	98-9687	4	Plug
50	105-3779	1	Plug
60	98-9597	3	Plug
70	98-7487	2	Plug
80	98-9379	3	Plug-Expansion
90	98-9668	1	Plug-Expansion
100	98-9375	2	Pin-Straight
110	98-9377	2	Pin-Straight
120	98-9376	2	Pin-Straight

Ref.	Part Number	Qty.	Description
130	98-9387	2	Pin-Pipe
140	98-9539	1	Pin-Pipe
150	98-9599	1	Plug
160	105-3796	1	Pin-Spring, Start
165	130-1237	1	Idler Shaft ASM
170	98-9675	1	Plug
190	98-9656	1	Bushing-Governor, Gear
200	120-2559	1	Plug
210	98-7428	1	Gasket
220	120-3121	1	Draincock ASM
230	98-7764	1	Switch-Oil



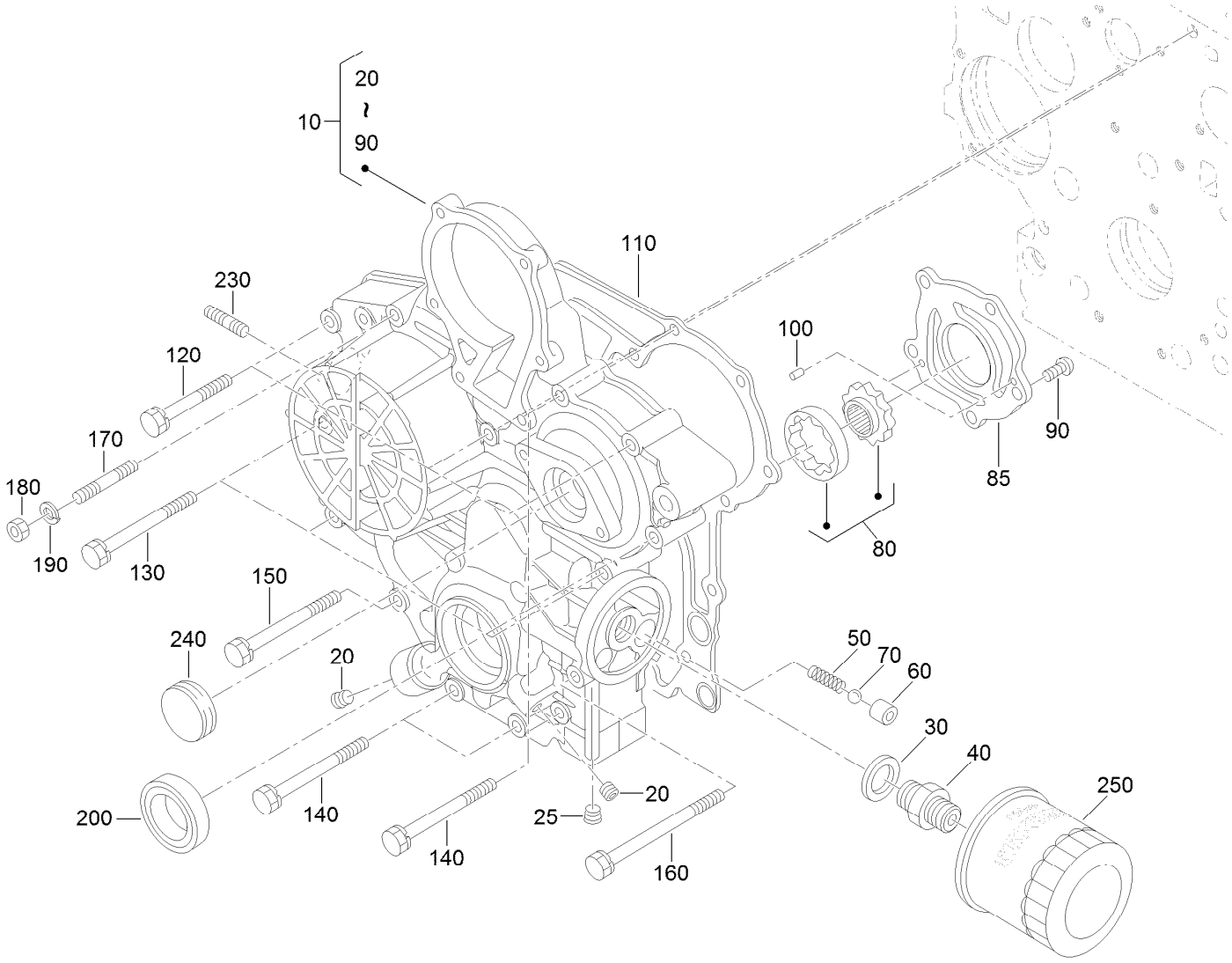
Oil Pan and Oil Pump Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	130-1283	1	Oil Pan Kit
20	114-8151	1	Plug-Drain
30	98-7524	1	Gasket
40	105-3703	1	Plug-Drain
50	110-9715	1	Gasket-Pan, Oil
60	98-9351	26	Bolt
70	115-4116	1	Filter-Oil
80	98-7526	1	Bolt
90	105-3776	1	O-Ring



Cylinder Head Assembly

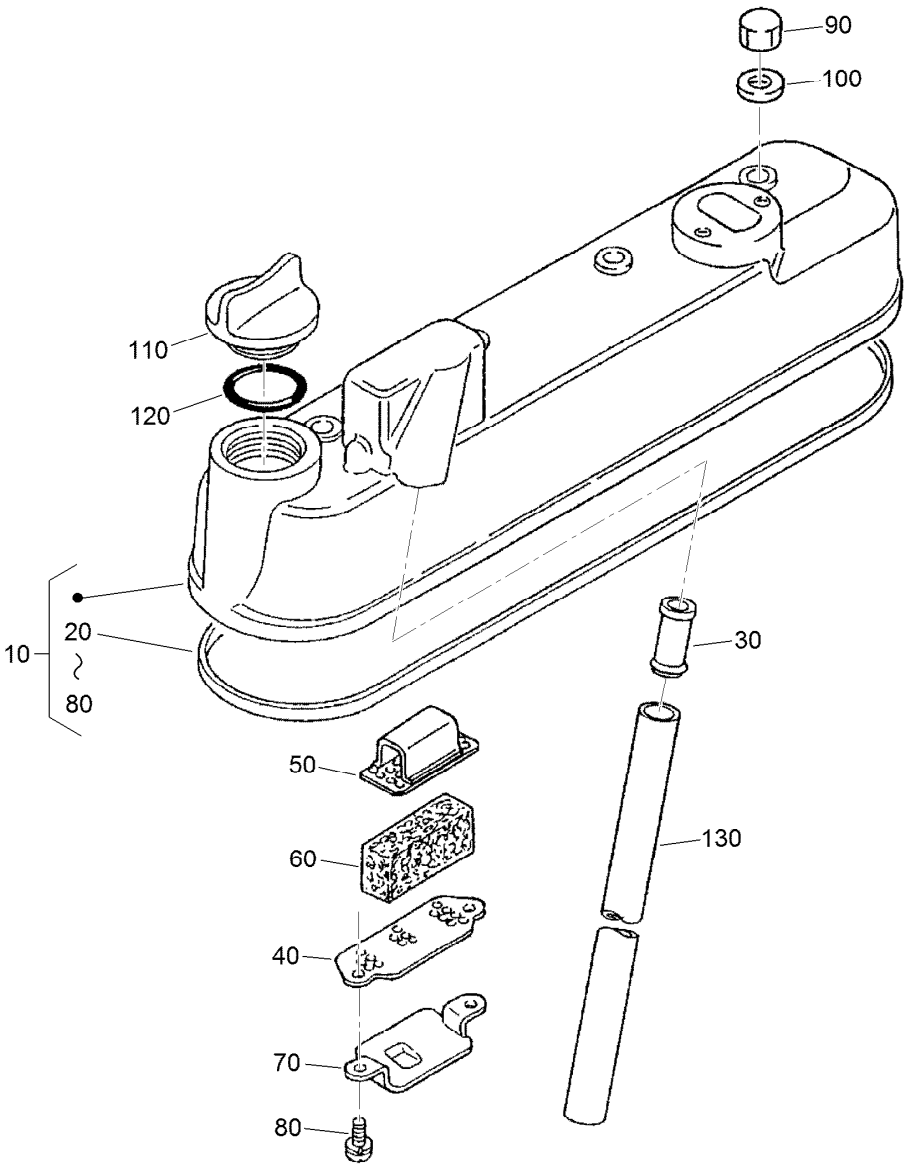
Ref.	*Part Number*	*Qty.*	*Description*
10	130-1231	1	Hook-Engine
20	98-9478	1	Hook-Engine
30	100-9195	2	Bolt
40	130-1382	1	Cylinder Head ASM
50	105-3705	1	Cap-Sealing
60	98-9687	2	Plug
70	107-9066	4	Guide-Valve, Inlet
80	107-9067	4	Guide-Valve, Exhaust
90	98-9389	3	Cap-Sealing
100	98-9479	18	Bolt-Head, Cylinder
110	127-0434	1	Gasket-Head, Cylinder
120	98-9444	1	Plug



Gear Case and Oil Filter Cartridge Assembly

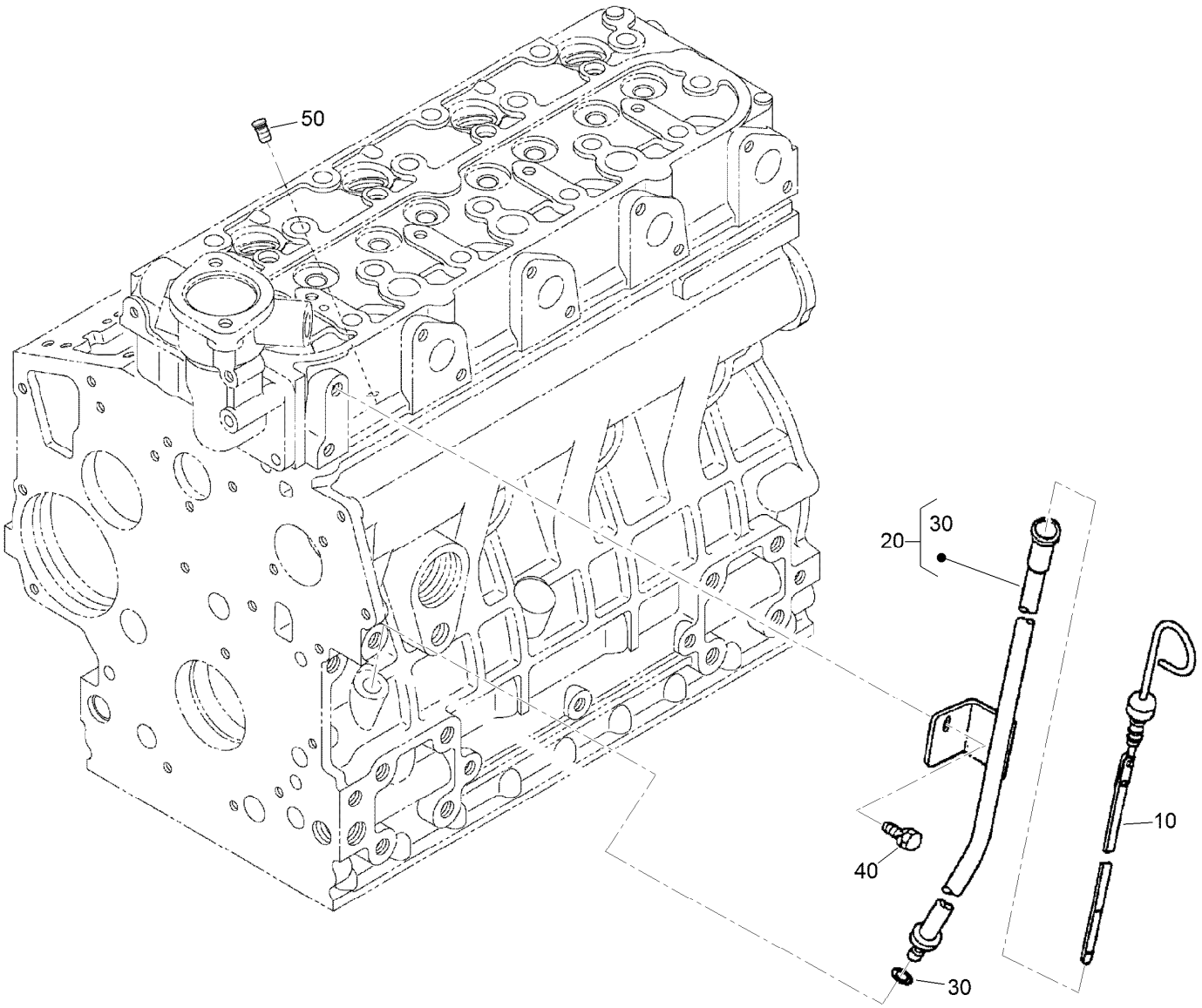
Ref.	*Part Number*	*Qty.*	*Description*
10	130-1243	1	Gear Case ASM
20	98-9598	2	Plug
25	98-7487	1	Plug
30	98-7562	1	Washer-Plain
40	98-9388	1	Joint-Pipe
50	130-1511	1	Spring
60	130-1510	1	Valve-Relief
70	98-9380	1	Ball
80	130-1508	1	Rotor ASM
85	130-1509	1	Cover-Pump, Oil
90	130-1164	5	Screw-Binding
100	107-9072	2	Pin-Straight
110	98-9633	1	Gasket-Case, Gear

Ref.	*Part Number*	*Qty.*	*Description*
120	100-1765	3	Bolt
130	125-9063	4	Bolt-Sems
140	98-9356	4	Bolt
150	107-9074	1	Bolt
160	98-9586	1	Bolt
170	105-3709	1	Stud
180	100-2203	1	Nut-Flange
190	98-7699	1	Washer-Spring
200	119-8038	1	Seal-Oil
230	105-3710	2	Stud
240	98-9641	1	Cover-Case, Gear
250	130-1569	1	Cartridge-Filter, Oil



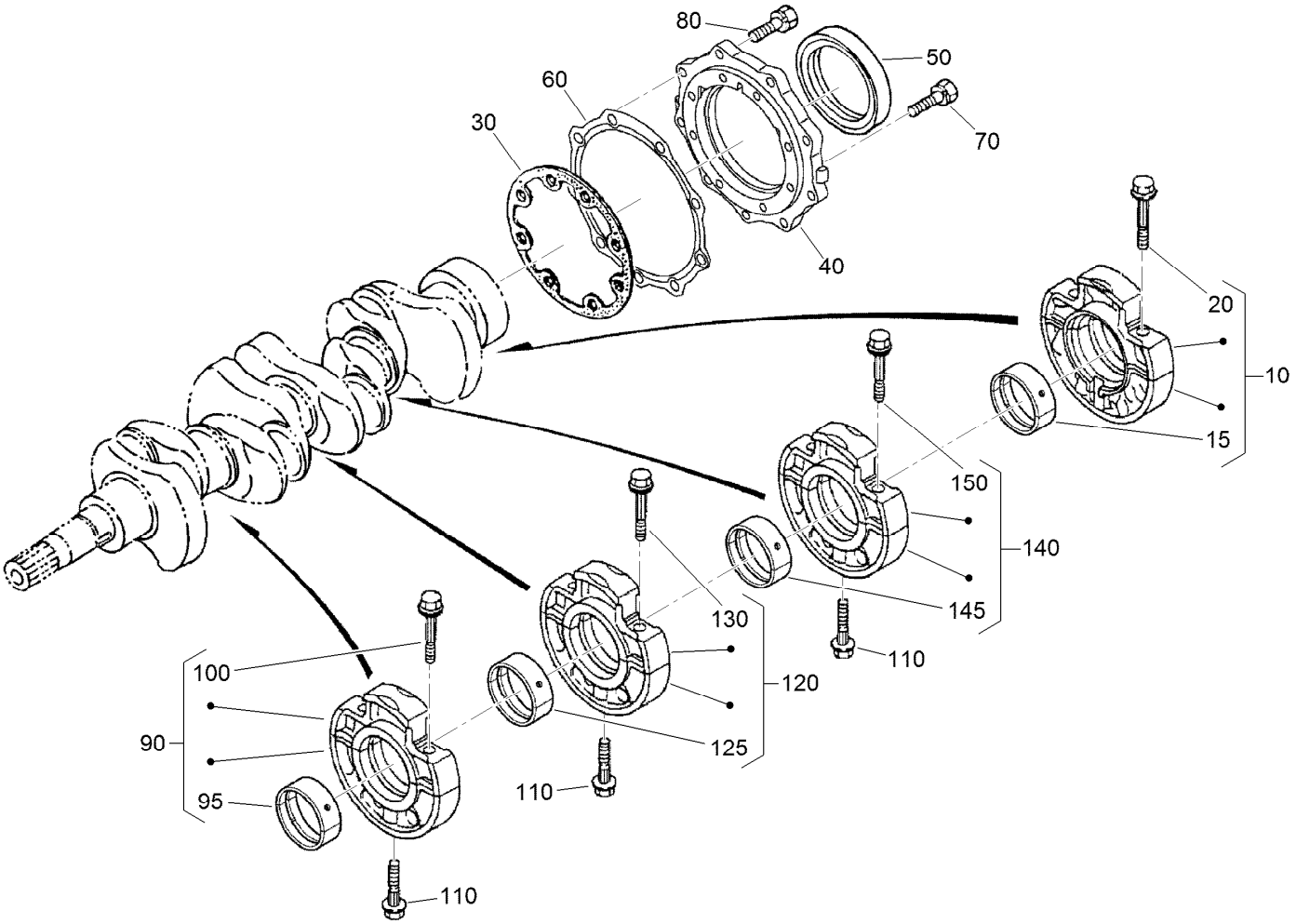
Cylinder Head Cover Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	105-3711	1	Cylinder Head Cover ASM
20	105-3712	1	Gasket-Cover, Head
30	98-9492	1	Joint-Pipe, Breather
40	98-9488	1	Plate-Element, Breather
50	98-9489	1	Plate-Element, Breather
60	98-9493	1	Element-Breather
70	98-9490	1	Shield-Oil, Breather
80	98-9364	2	Screw (With Washer)
90	98-9455	4	Nut-Cap
100	98-9454	4	Gasket
110	107-9075	1	Plug-Filler, Oil
120	99-3446	1	O-Ring
130	98-9491	1	Pipe-Breather



Dipstick and Guide Assembly

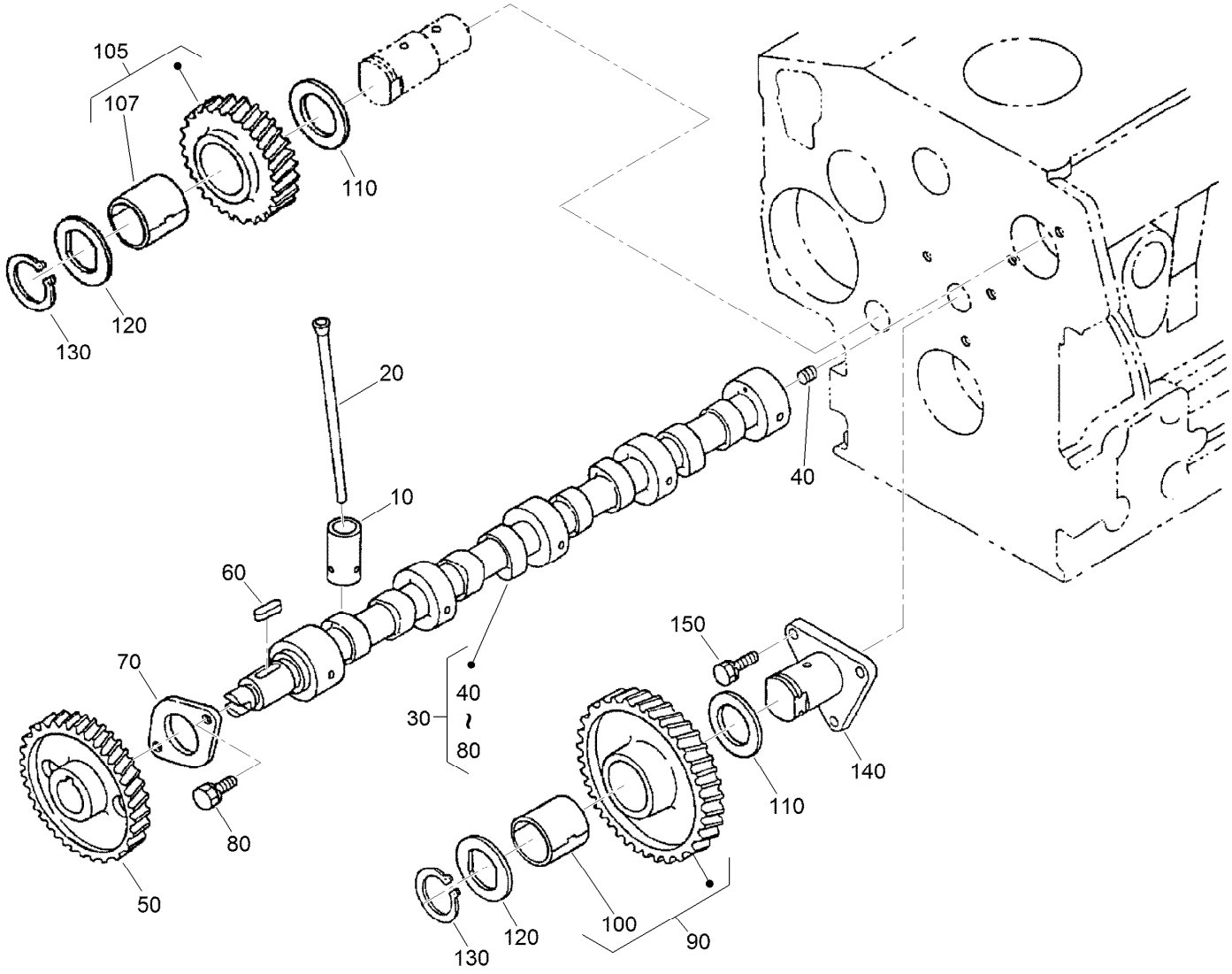
Ref.	*Part Number*	*Qty.*	*Description*
10	120-3124	1	Gauge-Oil
20	98-9672	1	Oil Gauge Guide ASM
30	98-9722	1	O-Ring
40	100-9195	1	Bolt
50	110-3720	1	Plug-Gauge, Oil



Main Bearing Case Assembly

Ref.	Part Number	Qty.	Description
10	112-7026	1	Wheel Bearing Case ASM
15	115-4121	1	Metal-Crankshaft (STD)
20	98-9484	2	Bolt-Case, Bearing
30	127-0440	1	Gasket-Case, Bearing
40	112-7046	1	Cover-Case, Bearing
50	112-0180	1	Seal-Oil
60	112-7037	1	Gasket-Cover, Case
70	127-0441	8	Bolt
80	127-0442	9	Bolt
90	115-4106	1	Main Bearing Case ASM

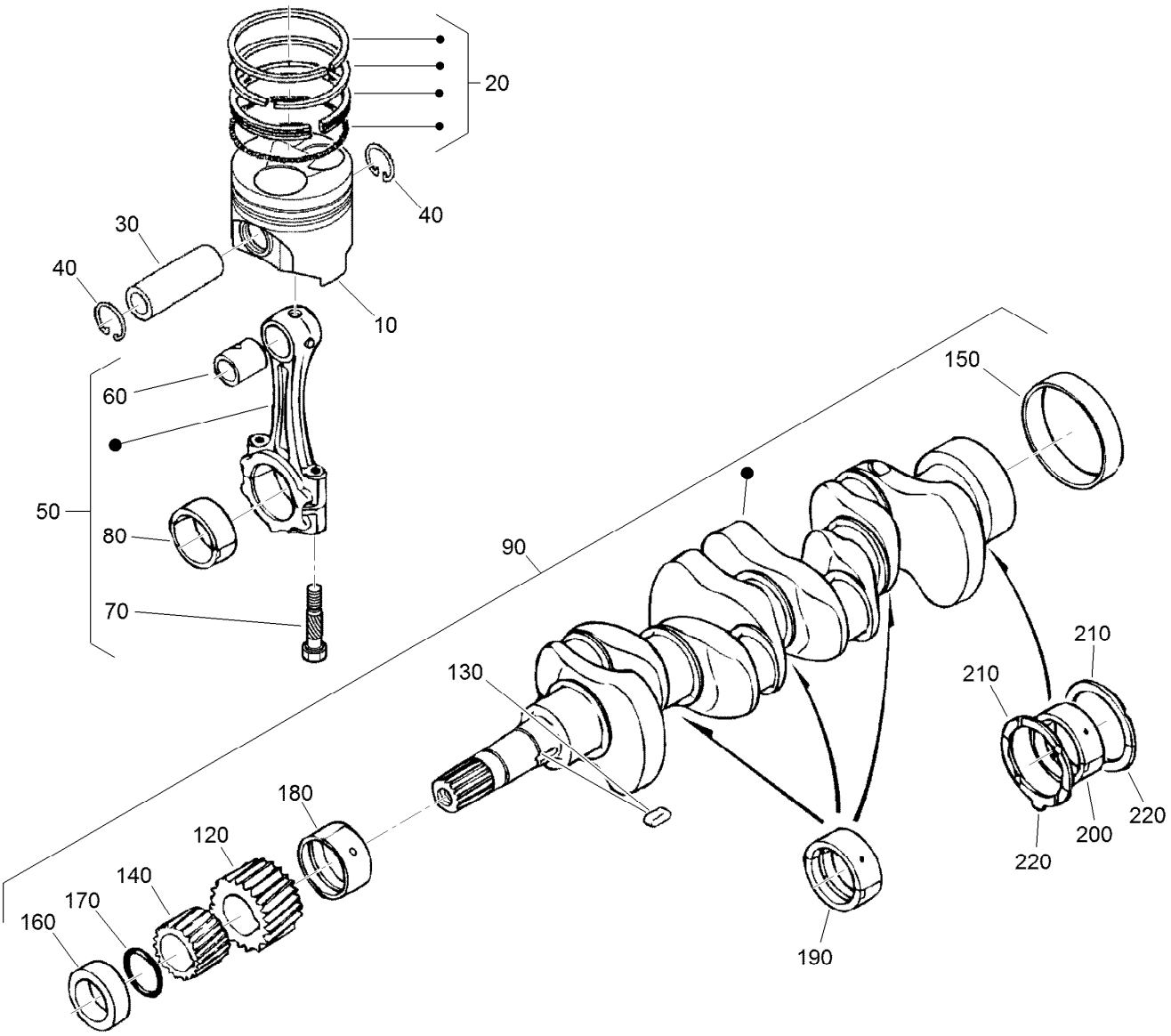
Ref.	Part Number	Qty.	Description
95	98-9524	1	Metal-Crankshaft (STD Set)
100	98-9484	2	Bolt-Case, Bearing
110	98-9485	3	Bolt-Case, Bearing
120	115-4107	1	Main Bearing Case ASM
125	98-9524	1	Metal-Crankshaft (STD Set)
130	98-9484	2	Bolt-Case, Bearing
140	130-1265	1	Main Bearing Case ASM
145	98-9524	1	Metal-Crankshaft (STD Set)
150	98-9484	2	Bolt-Case, Bearing



Camshaft and Idle Gear Shaft Assembly

Ref.	Part Number	Qty.	Description
10	112-0185	8	Tappet
20	127-0421	8	Rod-Push
30	120-3116	1	Camshaft ASM
40	110-3729	1	Ball
50	98-9512	1	Gear-Cam
60	98-9378	1	Key-Feather
70	98-9510	1	Stopper-Camshaft
80	98-7692	2	Bolt
90	117-7584	1	Idler Gear ASM

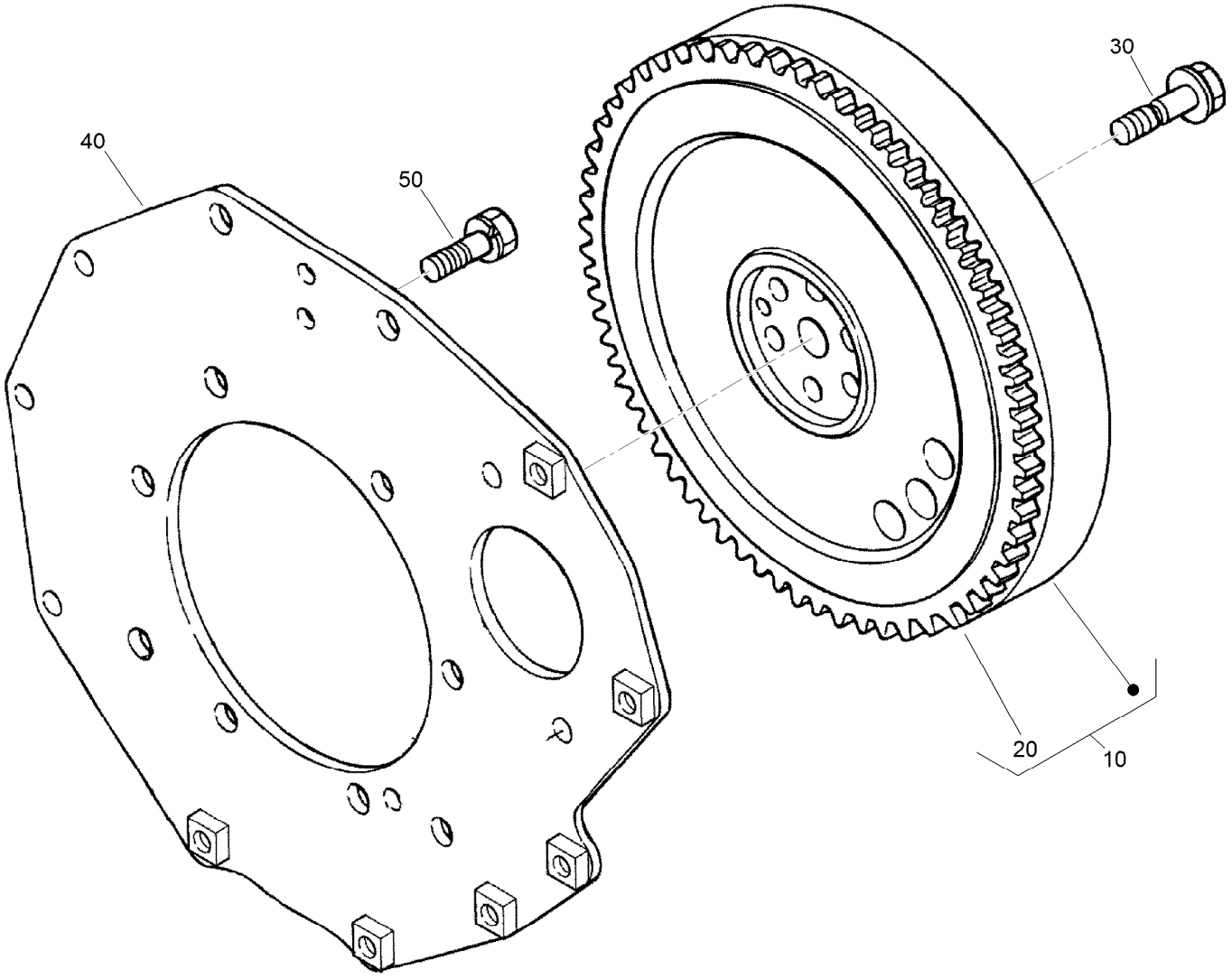
Ref.	Part Number	Qty.	Description
100	117-7585	1	Bushing-Gear, Idle
105	130-1259	1	Idler Gear ASM
107	117-7585	1	Bushing-Gear, Idle
110	98-9535	1	Collar-Gear, Idle
120	98-9536	1	Collar-Gear, Idle
130	98-9534	1	Circlip-Gear, Idle
140	98-9533	1	Shaft-Gear, Idle
150	98-7692	3	Bolt



Piston and Crankshaft Assembly

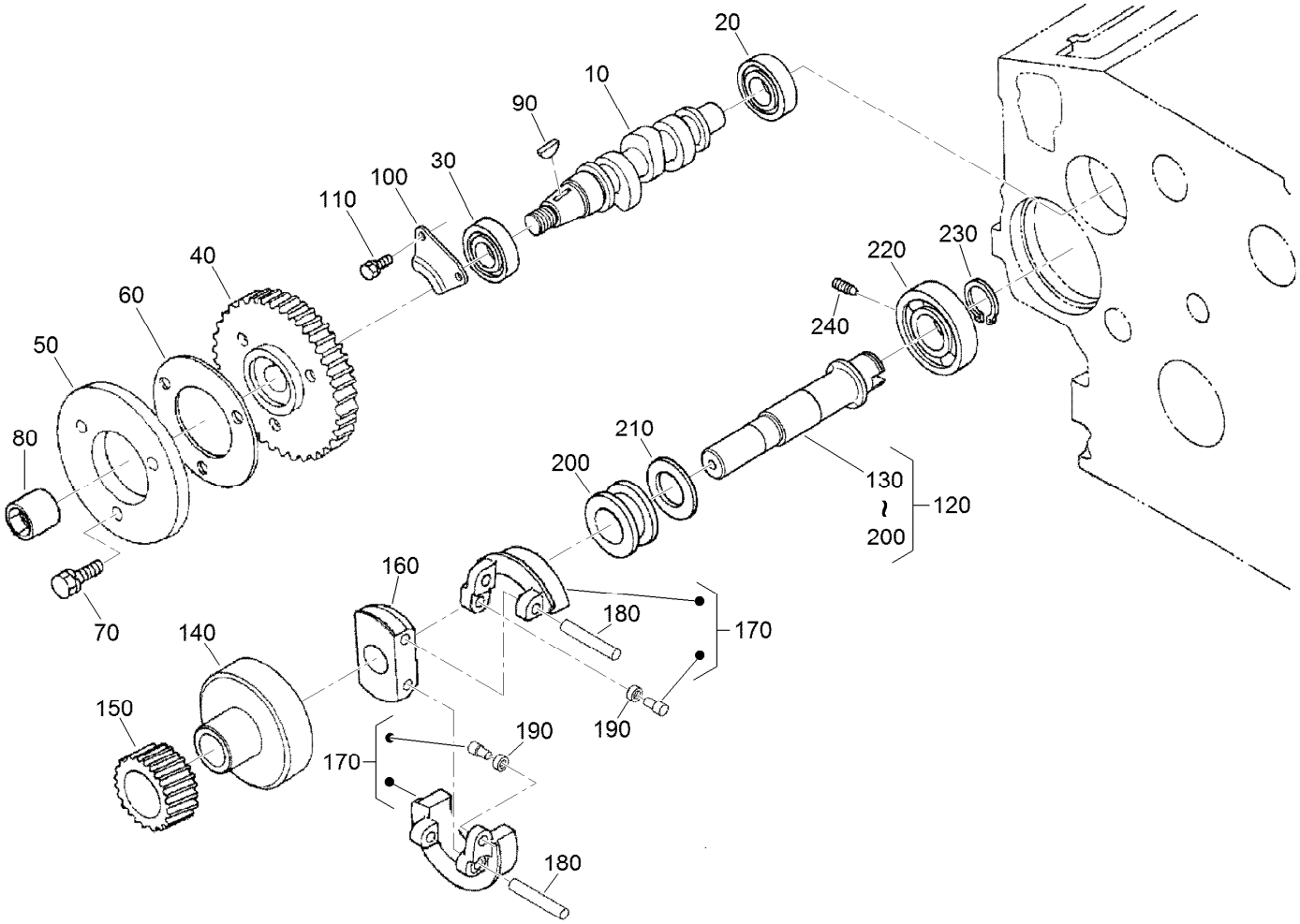
Ref.	Part Number	Qty.	Description
10	112-8404	4	Piston (STD)
10	112-8414	4	Piston (+0.5Mm)
20	98-9551	4	Piston Ring ASM (STD)
20	108-1404	4	Piston Ring ASM (+0.5Mm)
30	98-9513	4	Pin-Piston
40	98-9514	8	Circlip-Pin, Piston
50	117-7586	4	Connecting Rod ASM
60	115-3014	4	Bushing-Pin, Piston
70	98-9517	8	Bolt-Rod, Connecting
80	98-9553	4	Bearing-Rod (STD)
80	117-7587	4	Metal-Crankpin (-0.2Mm)
80	117-7588	4	Metal-Crankpin (-0.4Mm)
90	120-2561	1	Crankshaft ASM
120	117-7561	1	Gear-Crankshaft
130	98-9666	1	Key
140	127-0445	1	Gear-Drive, Oil Pump
150	98-9522	1	Sleeve-Crankshaft

Ref.	Part Number	Qty.	Description
160	127-0444	1	Collar-Crankshaft
170	105-3783	1	O-Ring
180	112-7005	1	Bearing-Main (STD)
180	98-9528	1	Bearing-Main (-0.2Mm)
180	130-1274	1	Metal-Crankshaft (-0.40Mm)
190	98-9524	3	Metal-Crankshaft (STD Set)
190	127-0433	3	Metal-Crankshaft (-0.2Mm)
190	98-9531	3	Bearing-Main (0.4Mm)
200	115-4121	1	Metal-Crankshaft (STD)
200	112-7039	1	Metal-Crankshaft (0.2Mm)
200	112-7040	1	Metal-Crankshaft (-0.4Mm)
210	98-9413	2	Bearing-Thrust (STD)
210	127-0416	2	Metal-Side (+0.2Mm)
210	127-0417	2	Metal-Side (+0.40Mm)
220	98-9688	2	Bearing-Thrust (STD)
220	127-0437	2	Metal-Side (+0.2Mm)
220	127-0438	2	Metal-Side (+0.40Mm)



Flywheel Assembly

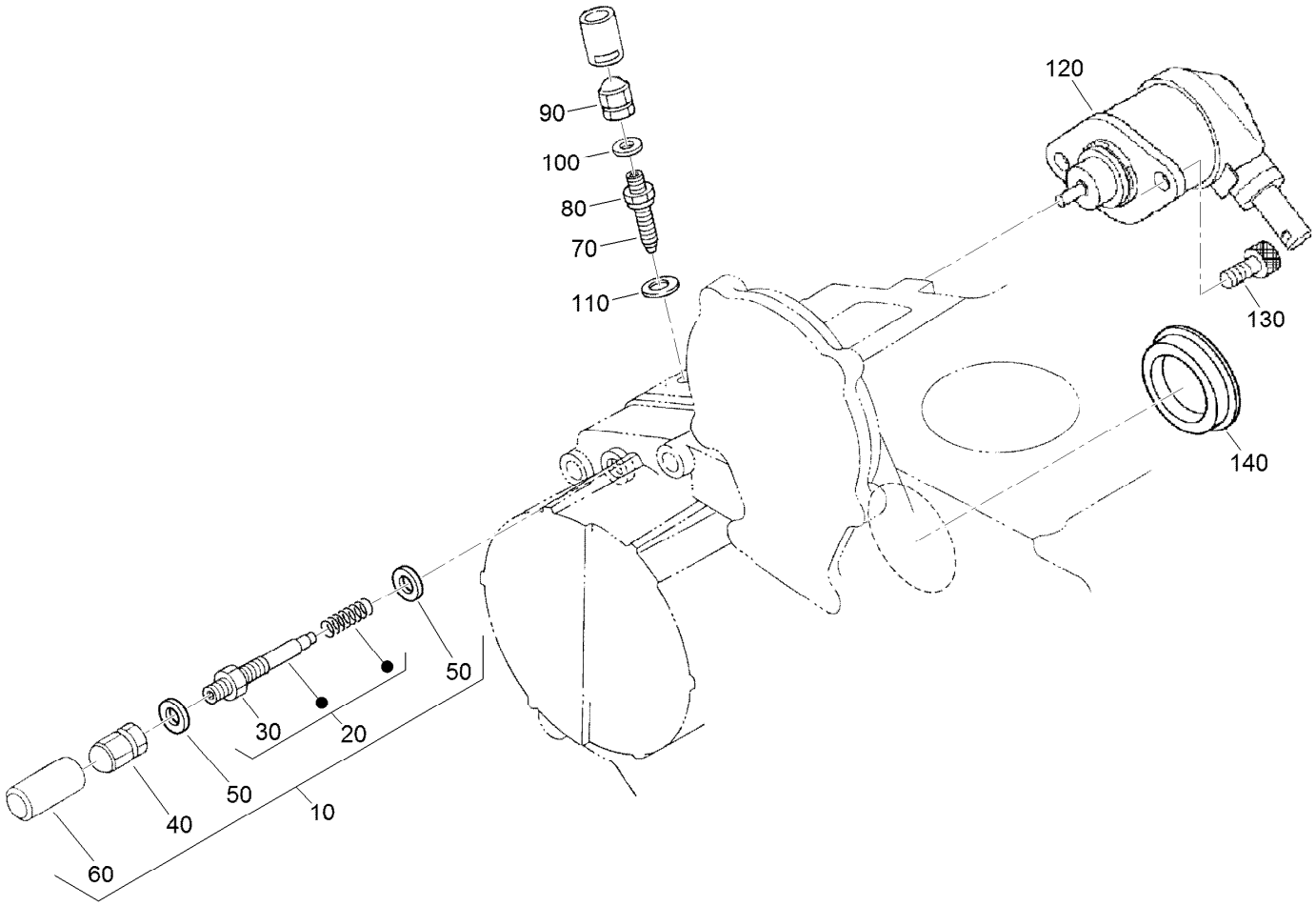
Ref.	*Part Number*	*Qty.*	*Description*
10	105-3721	1	Flywheel ASM
20	115-3015	1	Gear-Ring
30	98-9537	6	Bolt-Flywheel
40	98-9486	1	Plate-End, Rear
50	98-9392	8	Bolt



Fuel Camshaft and Governor Shaft Assembly

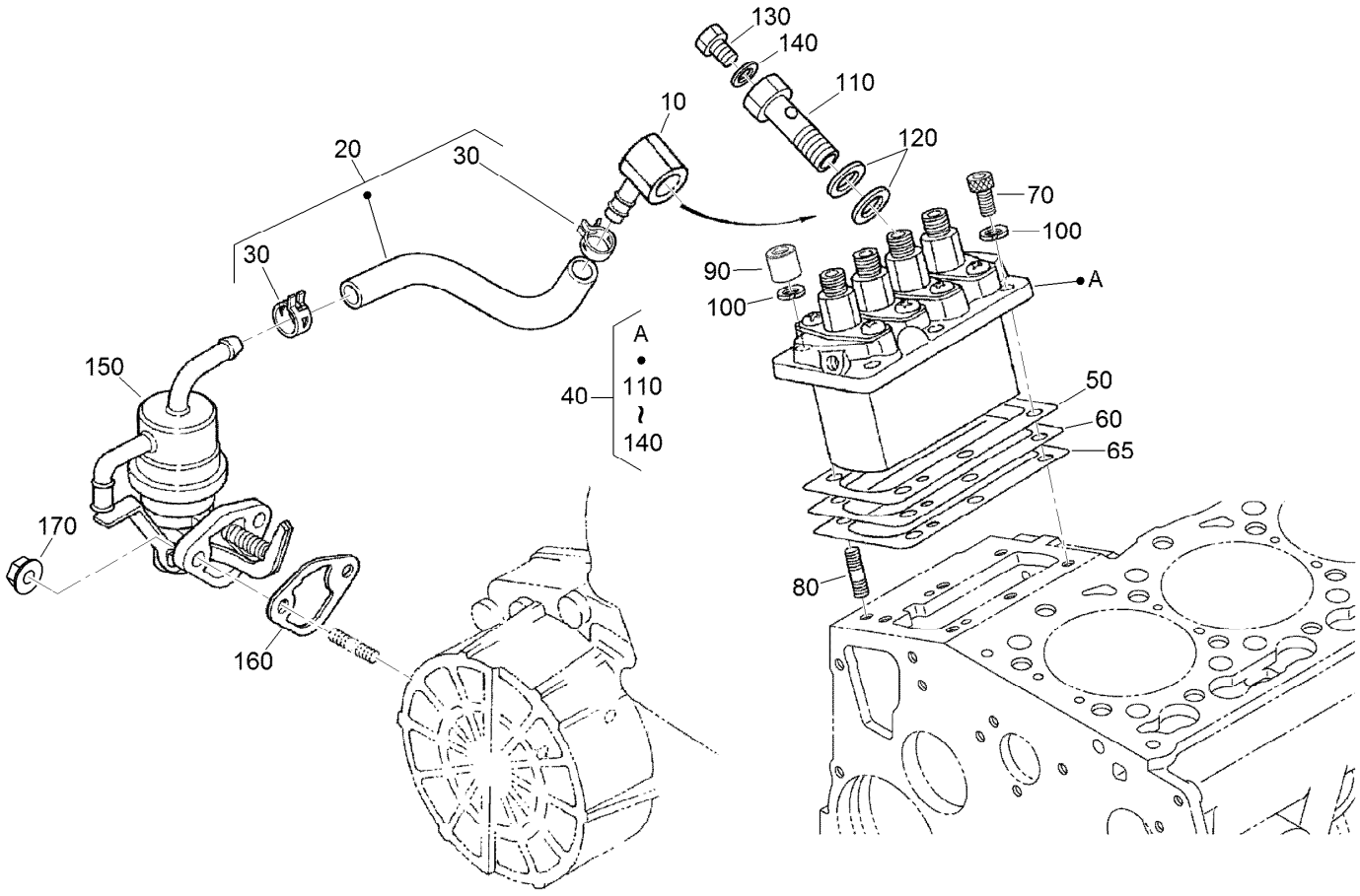
Ref.	Part Number	Qty.	Description
10	105-3723	1	Camshaft-Fuel
20	107-9077	1	Bearing-Ball
30	107-9078	1	Bearing-Ball
40	98-9669	1	Gear-Pump, Injection
50	130-1239	1	Cam-Fuel
60	98-9548	1	Washer
70	98-9350	3	Bolt
80	130-1512	1	Nut
90	98-9595	1	Key-Woodruff
100	98-9511	1	Stopper-Fuel, Camshaft
110	98-7692	2	Bolt
120	130-1266	1	Governor Shaft ASM

Ref.	Part Number	Qty.	Description
130	105-3725	1	Shaft, Governor
140	98-9562	1	Holder-Gear, Governor
150	98-9673	1	Gear-Governor
160	98-9561	1	Holder-Weight, Governor
170	130-1240	2	Governor Weight ASM
180	98-9560	2	Shaft-Weight, Governor
190	98-9692	2	Roller
200	98-9563	1	Sleeve-Governor
210	98-9564	1	Washer-Thrust
220	107-9079	1	Bearing-Ball
230	98-9657	1	Circlip-Shaft, Governor
240	98-9565	1	Screw-Set



Idle Apparatus and Stop Solenoid Assembly

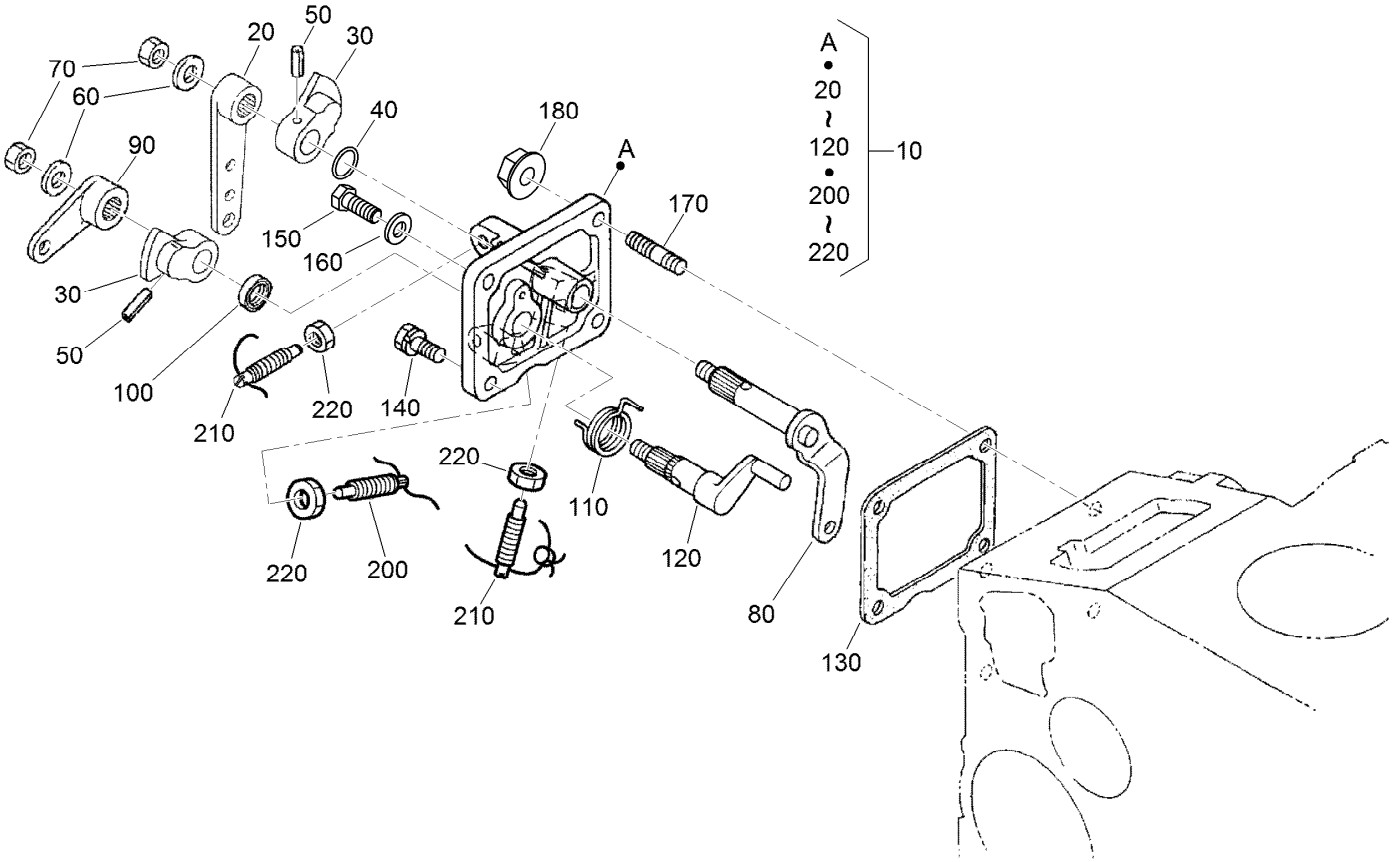
Ref.	*Part Number*	*Qty.*	*Description*
10	98-9678	1	Idle Apparatus ASM
20	112-7014	1	Adjusting Bolt ASM
30	98-9439	1	Nut
40	112-0181	1	Nut
50	98-7654	2	Gasket
60	98-7656	1	Cap
70	112-7015	1	Bolt-Adjusting
80	100-2175	1	Nut-Lock
90	112-0181	1	Nut
100	98-7654	1	Gasket
110	107-9081	1	Gasket
120	104-5155	1	Solenoid-Stop
130	130-1155	2	Screw-HSH
140	112-7016	1	Cover-Pump



Injection Pump and Fuel Pump Assembly

Ref.	Part Number	Qty.	Description
10	98-9596	1	Joint-Eye
20	130-1238	1	Fuel Pipe ASM
30	100-2217	2	Clip-Pipe
40	105-3727	1	Injection Pump ASM
50	105-3728	1	Shim-Pump, Injection (.20Mm)
50	105-3729	1	Shim-Pump, Injection (.25Mm)
60	105-3730	1	Shim-Pump, Injection (.30Mm)
60	115-3016	1	Shim-Pump, Injection (.350Mm)
65	115-3017	1	Shim-Pump, Injection (.175Mm)

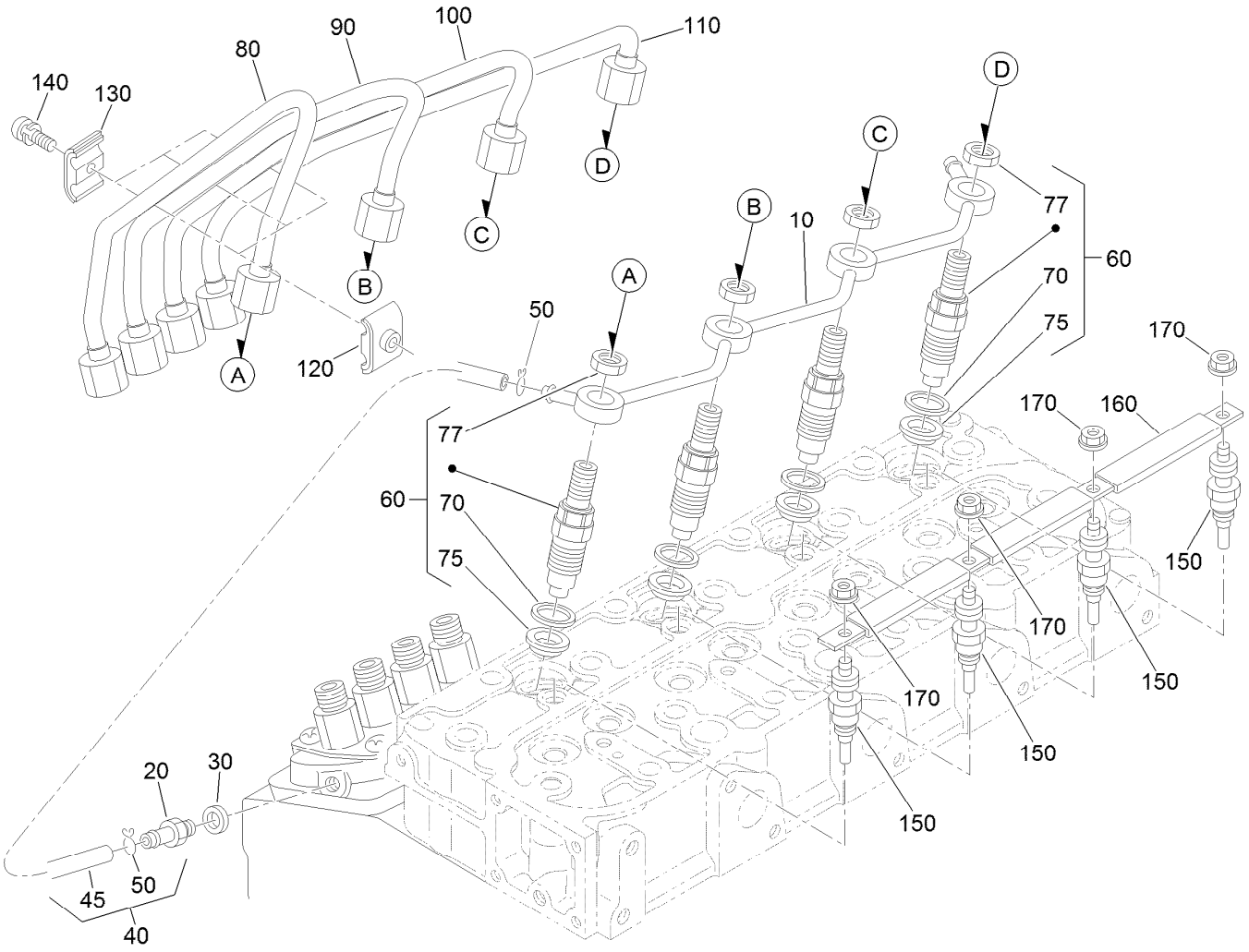
Ref.	Part Number	Qty.	Description
70	117-7564	3	Bolt-Hex Soc HD
80	98-9438	3	Stud
90	98-9440	3	Nut-Cap
100	98-7699	3	Washer-Spring
110	98-9464	1	Bolt-Joint
120	98-9445	2	Gasket
130	98-9430	1	Screw
140	98-9446	1	Gasket
150	98-9677	1	Fuel Pump ASM
160	98-9636	1	Gasket-Pump, Fuel
170	100-2203	2	Nut-Flange



Speed Control Plate Assembly

Ref.	Part Number	Qty.	Description
10	98-9661	1	Control Plate ASM
20	98-9662	1	Lever-Control, Speed
30	98-9572	2	Lever-Control, Speed
40	105-3788	1	O-Ring
50	98-7602	2	Pin-Spring
60	98-9594	2	Washer-Plain
70	98-9589	2	Nut
80	98-9658	1	Governor Lever ASM
90	98-9663	1	Lever-Stop, Engine
100	98-7601	1	Seal-Oil
110	98-9472	1	Spring-Return

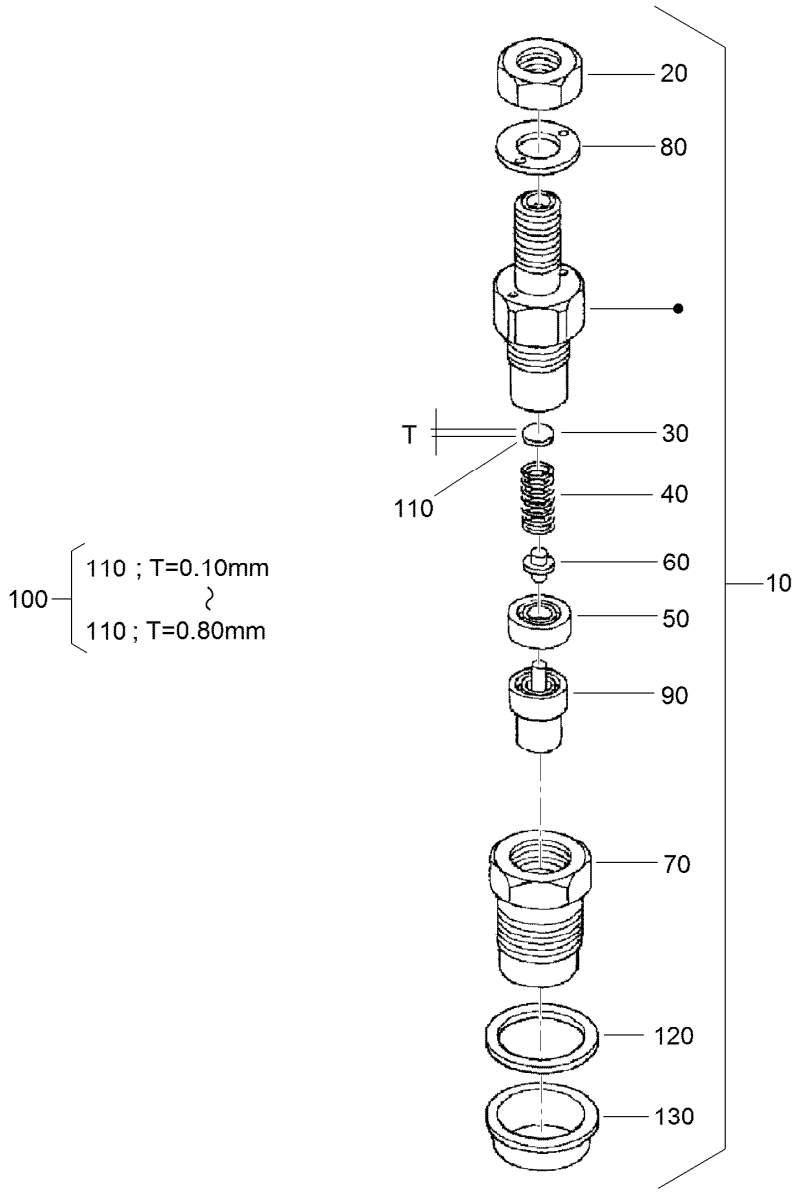
Ref.	Part Number	Qty.	Description
120	98-9664	1	Shaft-Lever, Stop
130	98-9637	1	Gasket
140	98-7692	1	Bolt
150	127-0401	1	Bolt-Hex
160	98-7654	1	Gasket
170	105-3710	2	Stud
180	100-2203	2	Nut-Flange
200	117-7565	2	Bolt-Adjusting
210	117-7566	1	Bolt-Adjusting
220	98-7572	3	Nut



Nozzle Holder and Glow Plug Assembly

Ref.	Part Number	Qty.	Description
10	105-3737	1	Over Flow Pipe ASM
20	98-9431	1	Screw-Bleeder, Air
30	98-7654	1	Gasket
40	98-9420	1	Overflow Pipe ASM
45	112-0182	1	Pipe-Overflow
50	98-7671	2	Clip-Pipe
60	108-2866	4	Nozzle Holder Kit
70	98-7676	4	Gasket
75	98-7677	4	Seal-Heat
77	121-2411	4	Nut

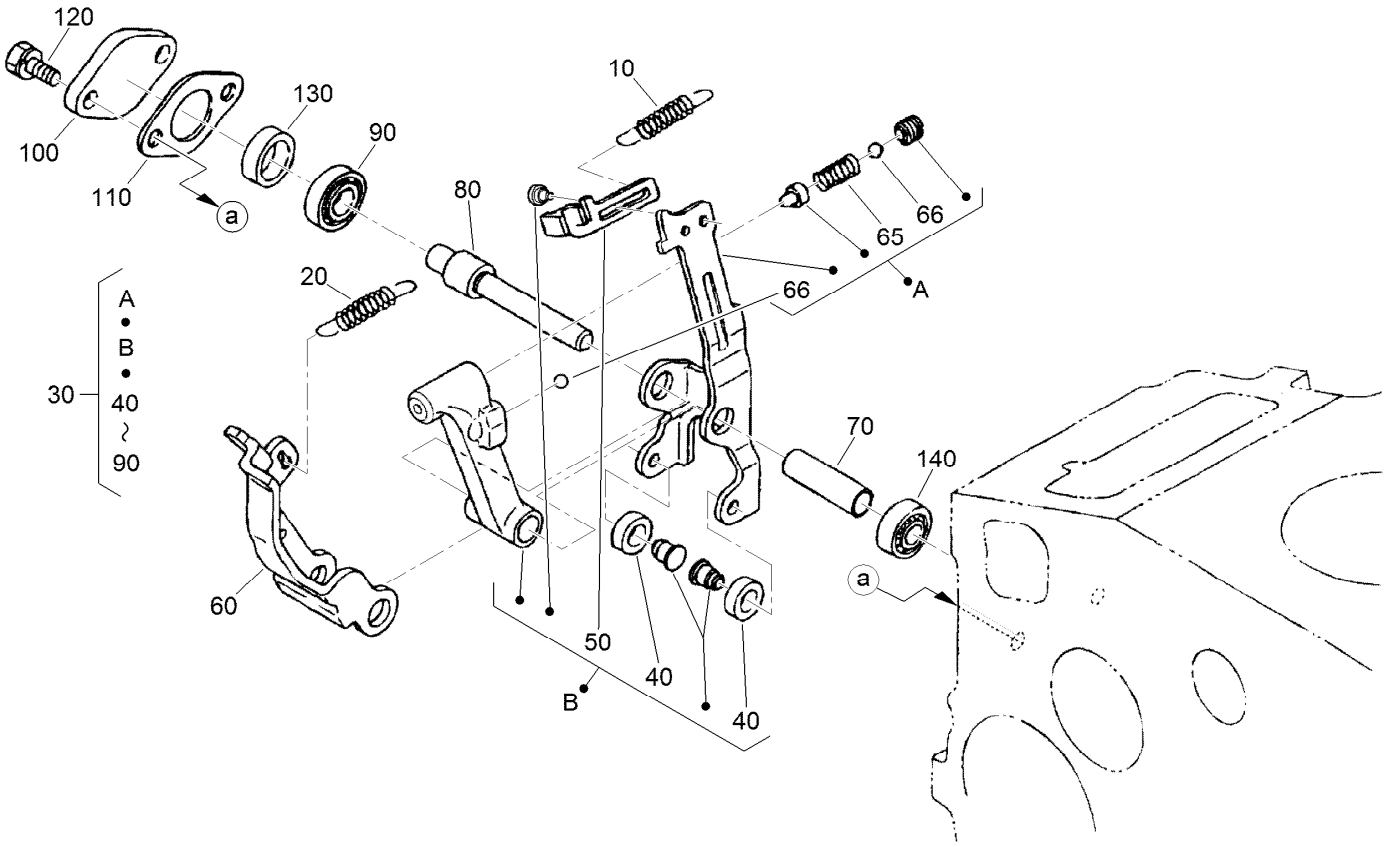
Ref.	Part Number	Qty.	Description
80	98-9653	1	Pipe-Injection
90	98-9654	1	Pipe-Injection
100	98-9655	1	Pipe-Injection
110	105-3738	1	Pipe-Injection
120	98-7682	3	Clamp-Pipe
130	98-7683	3	Clamp-Pipe
140	98-7684	3	Screw (W/Washer)
150	115-3019	4	Plug-Glow
160	105-3739	1	Cord-Plug, Glow
170	99-8377	4	Nut-Flange



Nozzle Holder Assembly

Ref.	Part Number	Qty.	Description
10	108-2866	4	Nozzle Holder Kit
20	121-2411	4	Nut
30	99-8302	4	Washer-Adjusting
40	99-8303	4	Spring-Nozzle
50	99-8304	4	Spacer-Distance
60	99-8305	4	Rod-Push
70	99-8306	4	Nut-Nozzle
80	99-8307	4	Washer-Plain
90	107-7826	4	Piece-Nozzle
100	99-8309	4	Adjusting Washer ASM
110	99-8310	4	Washer-Adjust (0.10Mm)

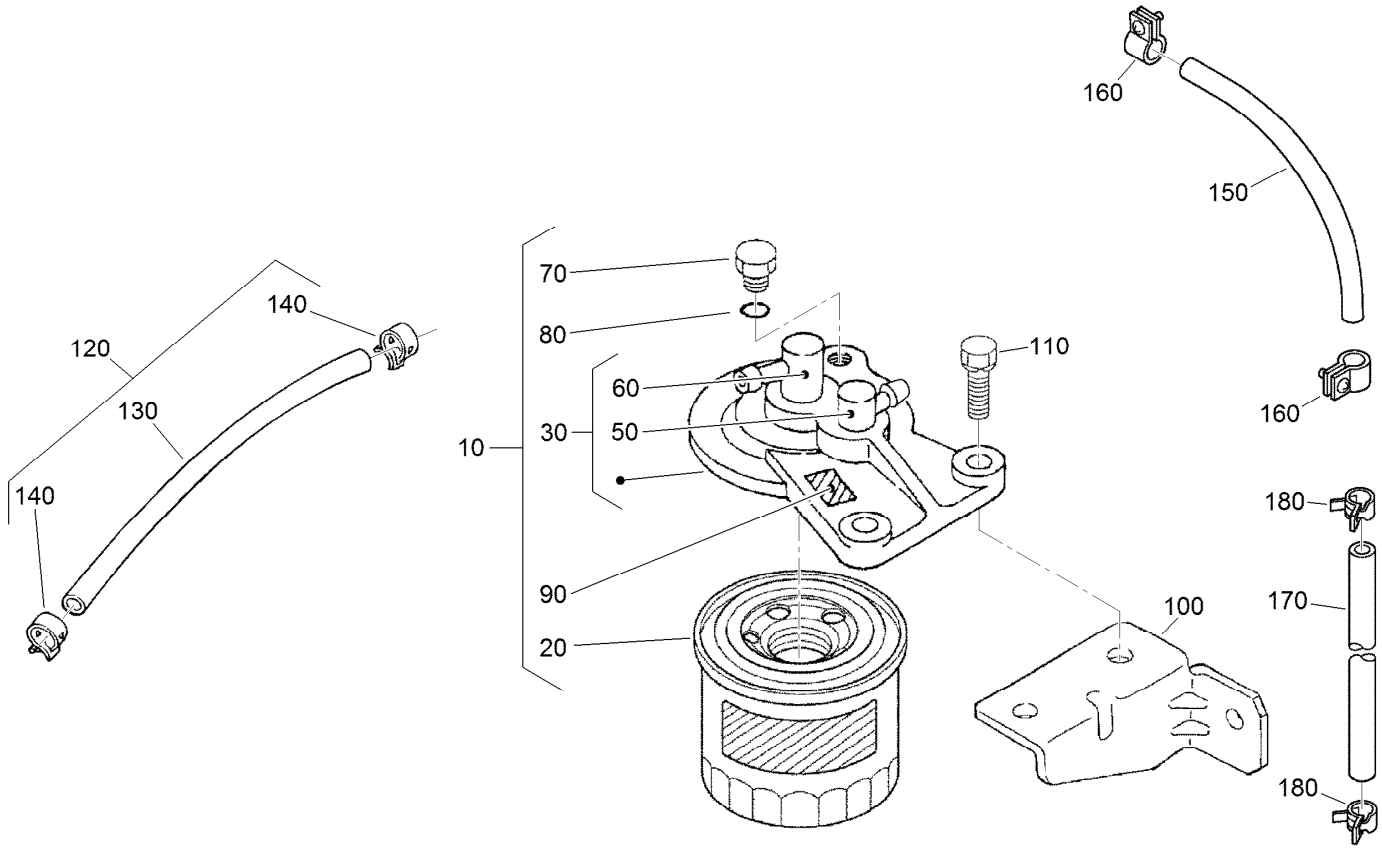
Ref.	Part Number	Qty.	Description
110	99-8311	4	Washer-Adjust (0.20Mm)
110	99-8312	4	Washer-Adjust (0.30Mm)
110	99-8313	4	Washer-Adjust (0.40Mm)
110	99-8314	4	Washer-Adjust (0.50Mm)
110	99-8315	4	Washer-Adjust (0.52Mm)
110	99-8316	4	Washer-Adjust (0.54Mm)
110	99-8317	4	Washer-Adjust (0.56Mm)
110	99-8318	4	Washer-Adjust (0.58Mm)
110	99-8319	4	Washer-Adjust (0.80Mm)
120	98-7676	4	Gasket
130	98-7677	4	Seal-Heat



Governor Assembly

Ref.	Part Number	Qty.	Description
10	105-3741	1	Spring-Start
20	98-9681	1	Spring-Governor
30	115-4502	1	Fork Lever ASM
40	98-9692	2	Roller
50	107-9083	1	Lever-Thrust
60	107-9084	1	Lever-Fork
65	108-2867	1	Spring
66	98-7580	2	Ball

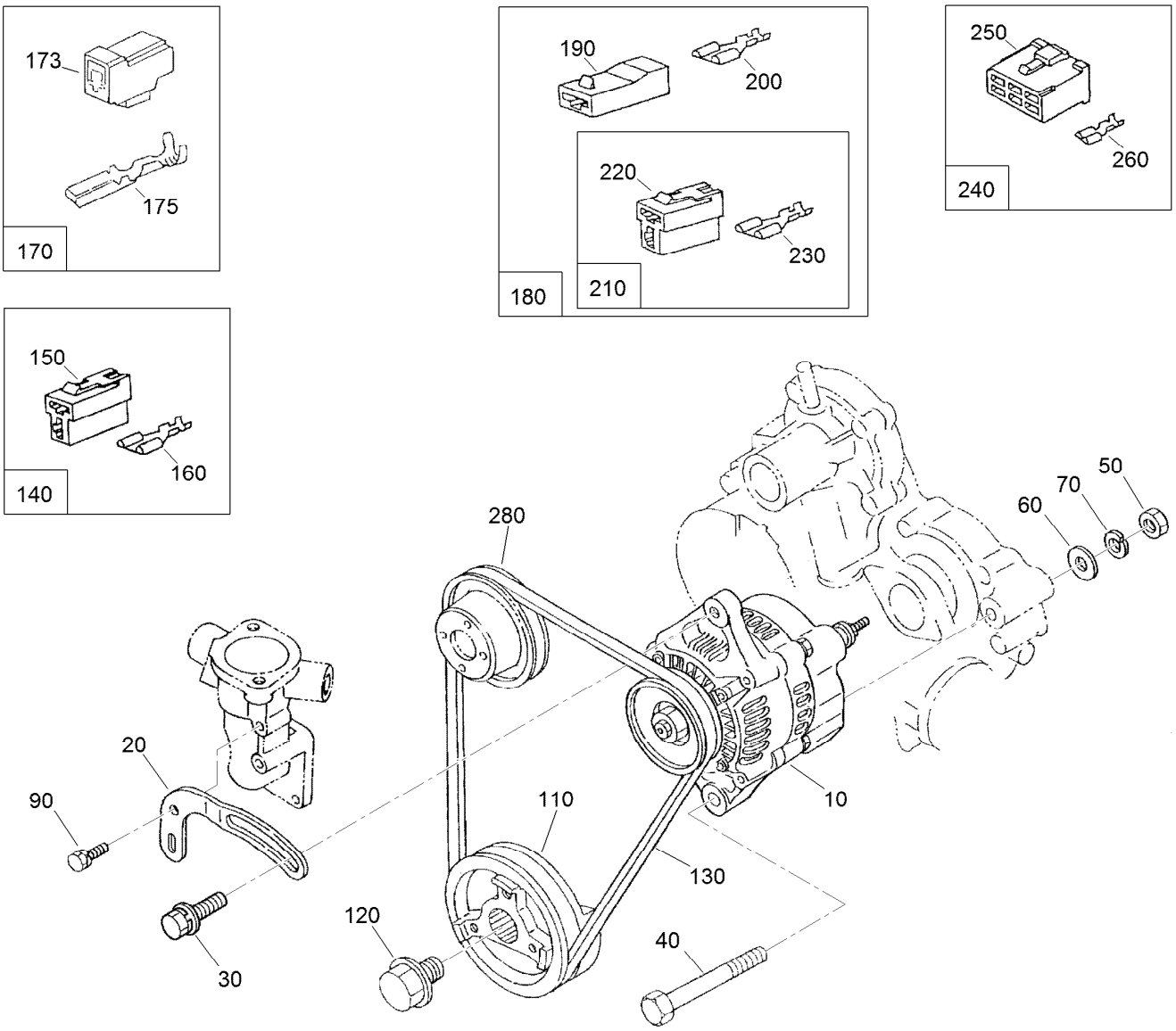
Ref.	Part Number	Qty.	Description
70	107-9085	1	Shaft-Lever, Fork
80	107-9086	1	Shaft-Lever, Fork
90	98-9570	1	Bearing-Miniaturize
100	115-4122	1	Cover-Shaft, Fork Lever
110	98-9682	1	Gasket
120	98-9350	2	Bolt
130	98-9567	1	Collar
140	98-9571	1	Bearing-Miniaturize



Fuel Filter Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	130-1188	1	Fuel Filter ASM
20	130-1187	1	Element-Filter
30	130-1189	1	Filter Cover ASM
50	130-1180	1	Joint-Pipe
60	130-1181	1	Joint-Pipe
70	130-1329	1	Plug-Filter Breather
80	130-1179	1	O Ring
90	130-1190	1	Mark-Form
100	130-1271	1	Holder-Fuel Filter

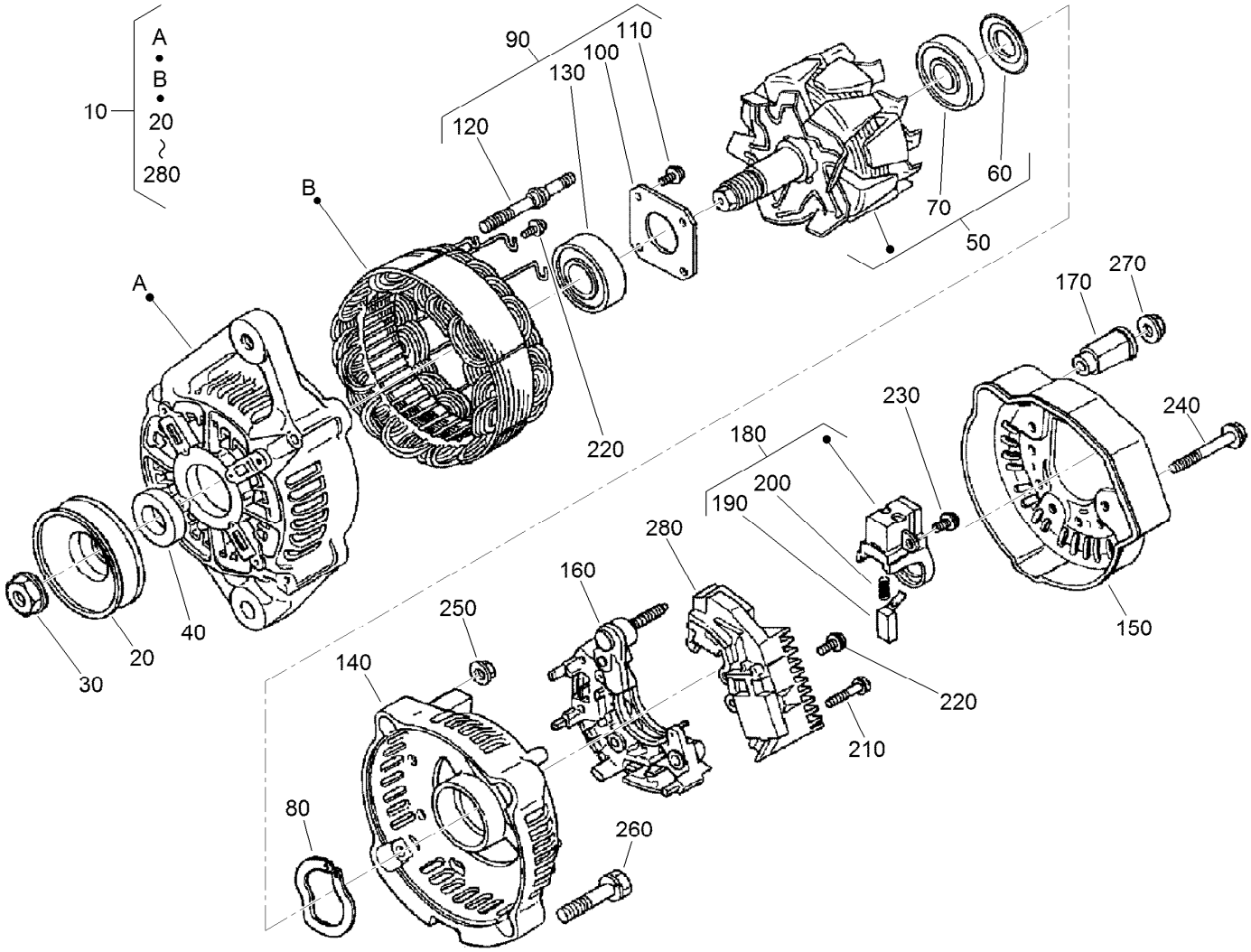
Ref.	*Part Number*	*Qty.*	*Description*
110	98-7610	2	Bolt
120	130-1270	1	Fuel Pipe ASM
130	130-1172	1	Tube-Fuel
140	100-2217	2	Clip-Pipe
150	130-1222	1	Pipe-Fuel
160	98-7616	4	Clip-Pipe
170	130-1330	1	Pipe-Over Flow, Fuel
180	98-7672	6	Clip-Pipe



Alternator and Pulley Assembly

Ref.	Part Number	Qty.	Description
10	98-9474	1	Alternator ASM
20	112-7047	1	Stay-Dynamo
20	112-7047	1	Stay-Dynamo
30	108-7088	1	Bolt
40	98-9360	1	Bolt
50	98-7737	1	Nut
60	98-9366	1	Washer-Plain
70	98-7738	1	Washer-Spring
90	98-7692	1	Bolt
110	105-3745	1	Pulley-Drive, Fan
120	98-9585	1	Bolt
130	98-9676	1	V-Belt
140	127-1606	1	Coupler ASM
150	98-9698	1	Connector

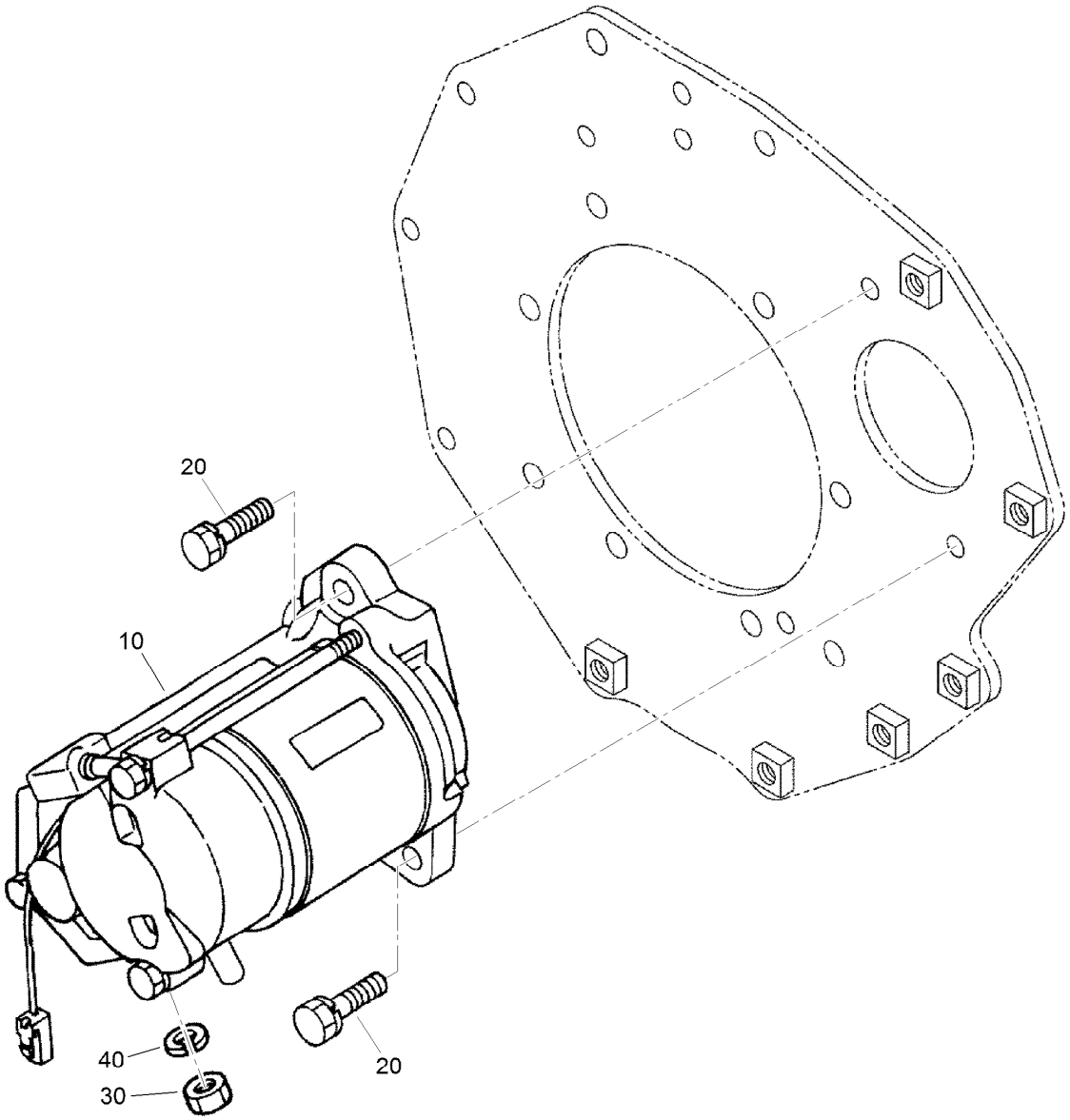
Ref.	Part Number	Qty.	Description
160	98-9699	2	Terminal
170	115-8600	1	Coupler ASM
173	115-8601	1	Connector
175	115-8602	1	Terminal
180	130-1229	1	Relay Coupler ASM
190	130-1230	2	Connector
200	130-1228	2	Terminal
210	127-1606	1	Coupler ASM
220	98-9698	1	Connector
230	98-9699	2	Terminal
240	130-1290	1	Connector Coupler ASM
250	98-9697	1	Connector
260	98-9699	5	Terminal
280	98-9584	1	Pulley-Fan



Alternator Components Assembly

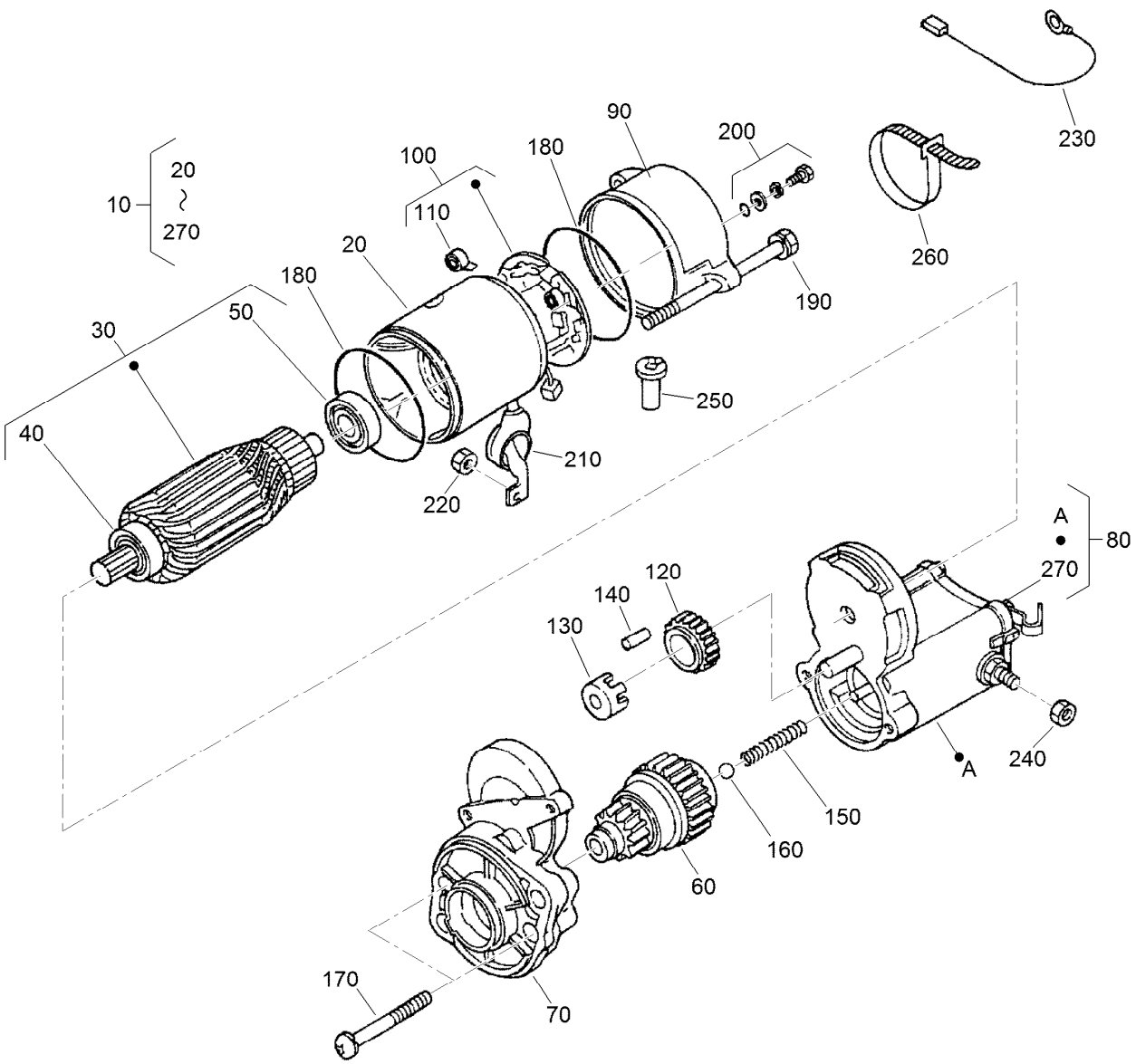
Ref.	Part Number	Qty.	Description
10	98-9474	1	Alternator ASM
20	98-9453	1	Pulley-Dynamo
30	98-7708	1	Nut
40	98-7709	1	Collar
50	107-0136	1	Rotor ASM
60	98-7711	1	Cover-Bearing
70	107-0138	1	Bearing-Ball
80	98-7713	1	Washer-Thrust
90	107-0139	1	Drive End Frame ASM
100	98-7715	1	Plate-Retainer
110	98-7716	4	Screw-Head, Round
120	98-7717	2	Bolt-Through
130	107-0137	1	Bearing-Ball
140	107-9087	1	Frame-End

Ref.	Part Number	Qty.	Description
150	107-0140	1	Cover-End
160	127-1612	1	Rectifier ASM
170	98-7722	1	Bushing-Insulation
180	107-0141	1	Brush Holder ASM
190	98-7724	2	Brush
200	98-7725	2	Spring-Brush
210	98-7726	2	Screw-Head, Round
220	98-7727	6	Screw-Head, Round
230	98-7728	1	Screw-Head, Round
240	98-7729	3	Bolt
250	98-7730	2	Nut
260	98-7731	2	Bolt
270	98-7732	1	Nut
280	110-3799	1	Regulator ASM



Starter Assembly

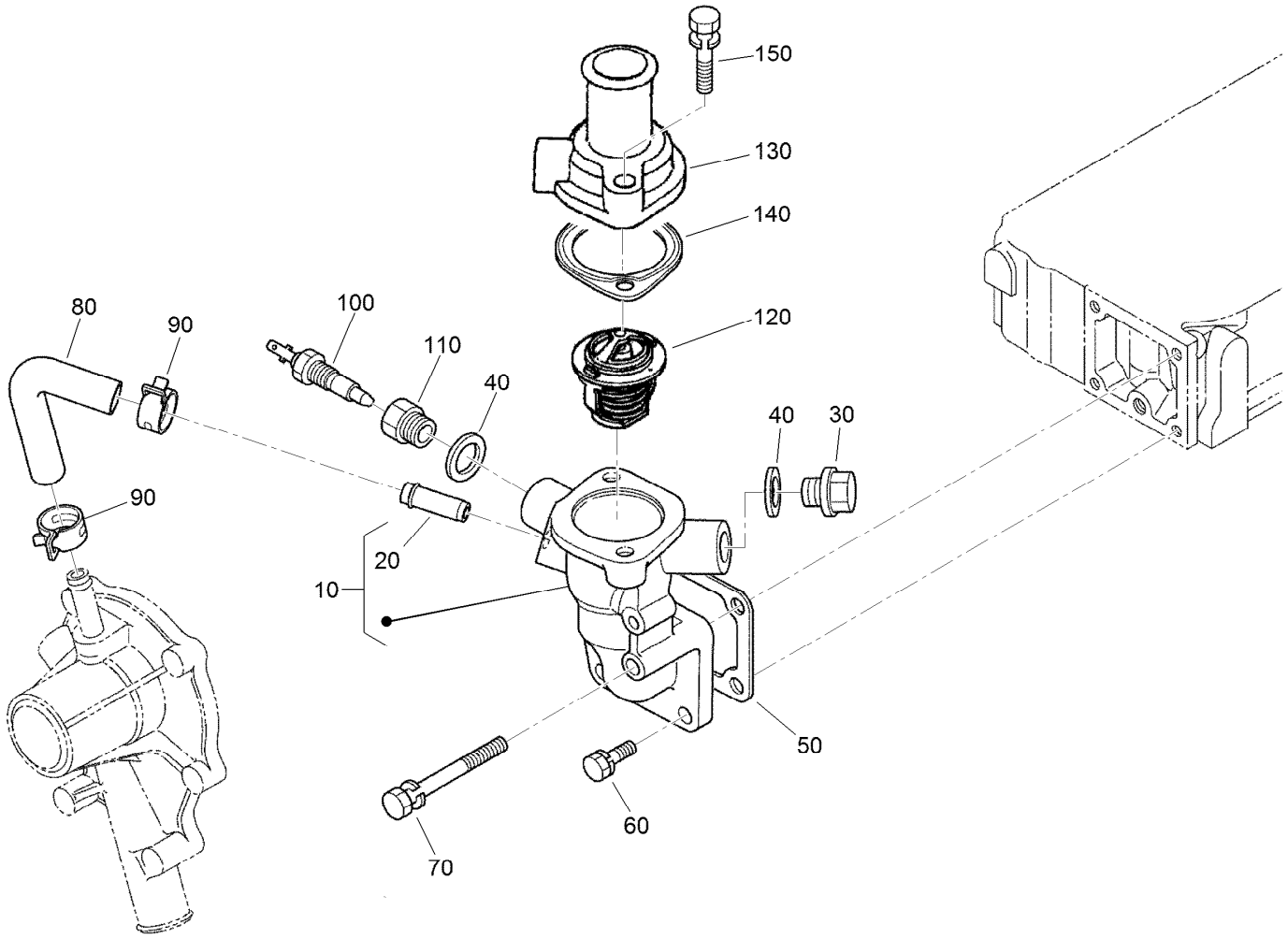
Ref.	*Part Number*	*Qty.*	*Description*
10	98-9705	1	Starter ASM
20	98-7697	2	Bolt
30	98-7739	1	Nut
40	105-2893	1	Washer-Spring



Starter (Component Part) Assembly

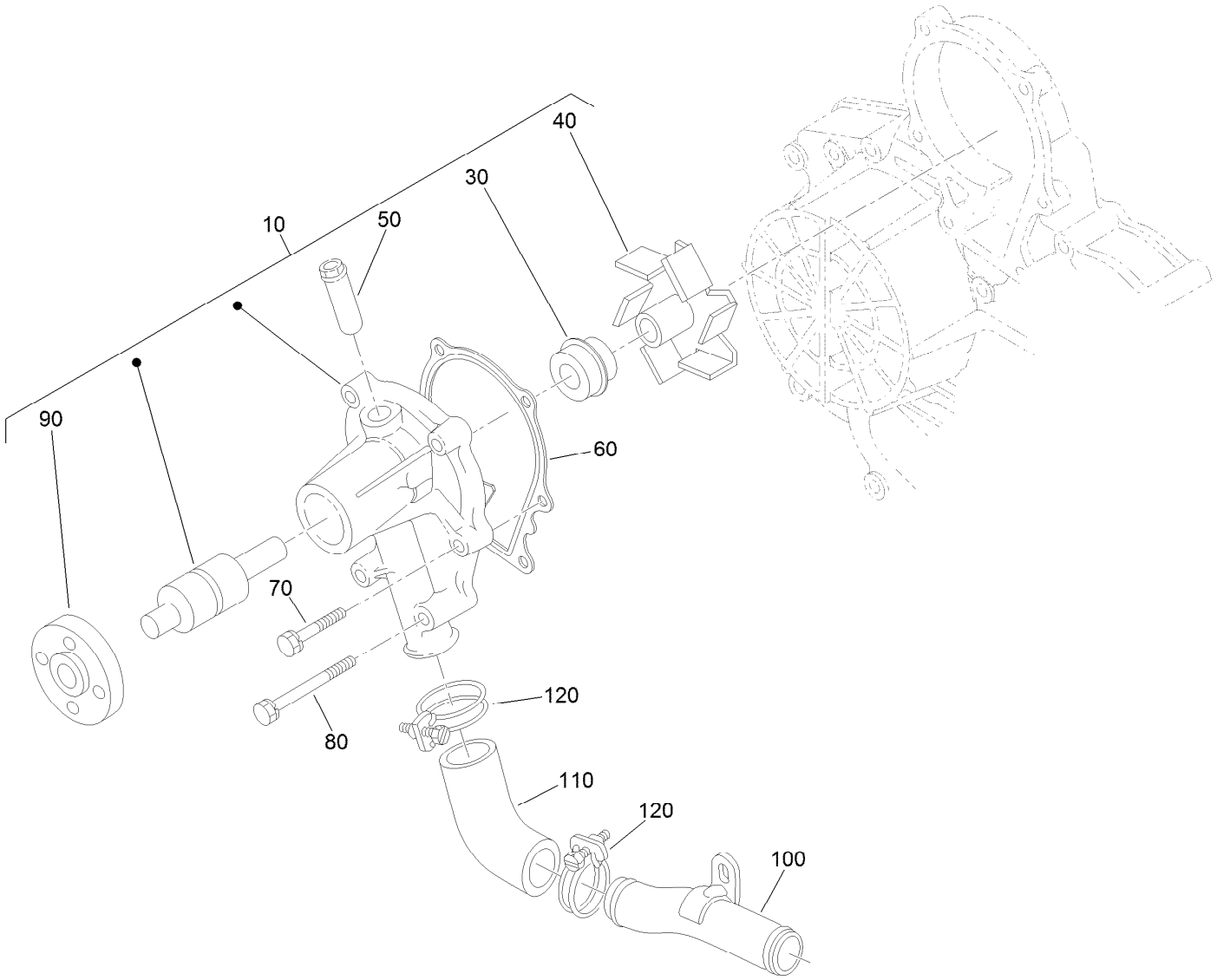
Ref.	Part Number	Qty.	Description
10	98-9705	1	Starter ASM
20	104-8608	1	Yoke ASM
30	98-7742	1	Armature ASM
40	98-7744	1	Bearing
50	98-7743	1	Bearing
60	99-8373	1	Clutch-Running, Over
70	99-8374	1	Frame-End, Drive
80	105-3746	1	Magnetic Switch ASM
90	98-7748	1	Frame-End
100	98-7749	1	Brush Holder ASM
110	98-7750	4	Spring-Brush
120	98-7751	1	Gear
130	98-7752	1	Retainer
140	98-7753	5	Roller

Ref.	Part Number	Qty.	Description
150	98-7754	1	Spring
160	98-7755	1	Ball
170	98-7756	2	Bolt
180	98-7757	2	O-Ring
190	100-9240	2	Bolt
200	98-7758	2	Bolt ASM
210	99-8375	1	Cover
220	99-8371	1	Nut-Hex
230	98-9711	1	Cord-Solenoid, Stop
240	99-8376	1	Nut-Hex
250	98-7759	1	Pipe-Drain
260	98-9712	1	Band-Cover
270	105-2886	1	Cover ASM



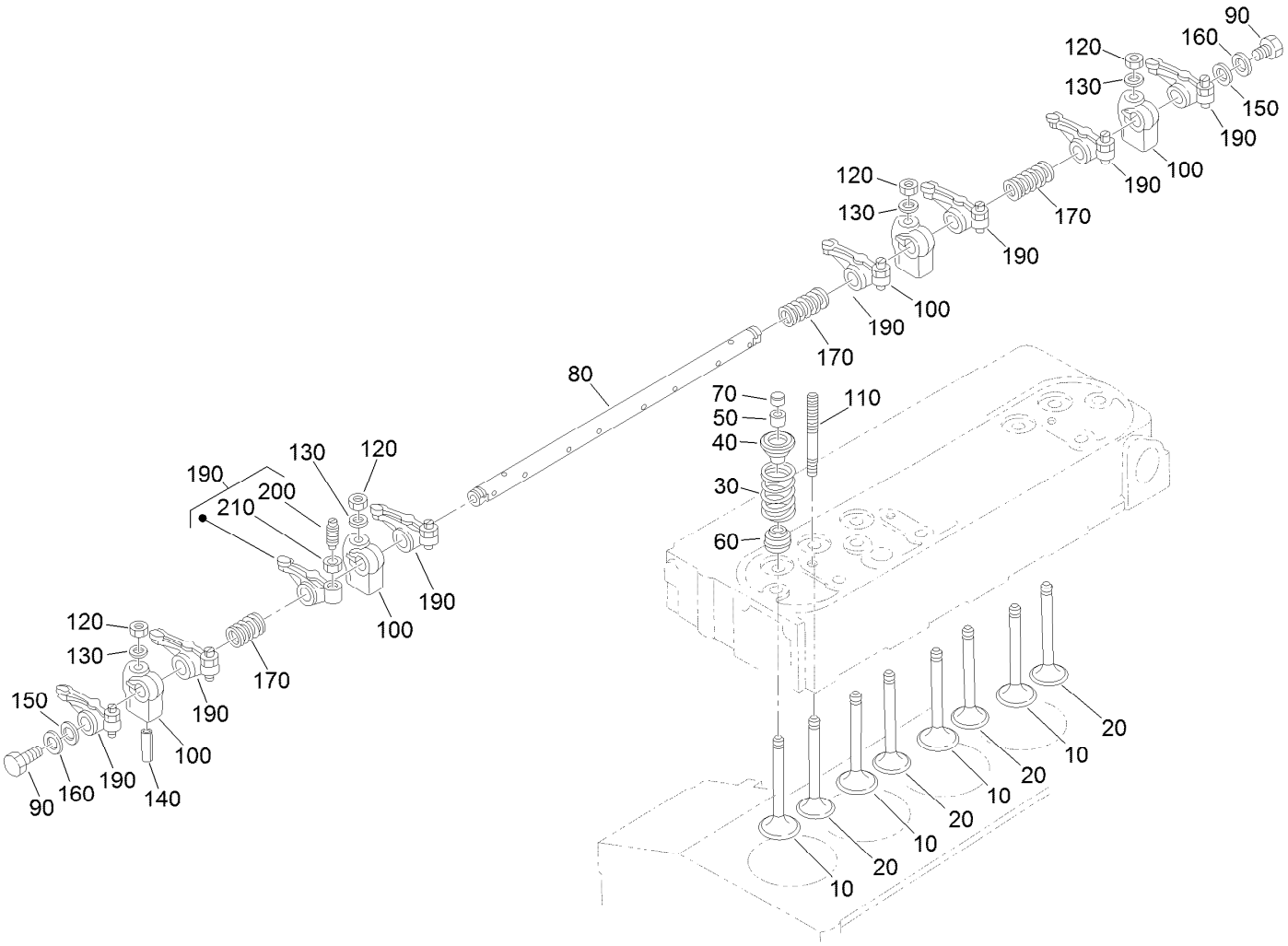
Water Flange and Thermostat Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	98-9713	1	Water Flange ASM
20	98-9580	1	Pipe-Return, Water
30	105-3747	1	Plug
40	99-3583	2	Gasket
50	98-9638	1	Gasket-Flange, Water
60	98-7692	3	Bolt
70	98-9356	1	Bolt
80	98-9578	1	Pipe-Return, Water
90	98-9579	2	Band-Pipe
100	100-1983	1	Thermo-Switch
110	130-1377	1	Adapter-Thermoswitch
120	98-7778	1	Thermostat ASM
130	98-9471	1	Cover-Thermostat
140	105-3748	1	Gasket-Thermostat
150	98-7777	2	Bolt



Water Pump Assembly

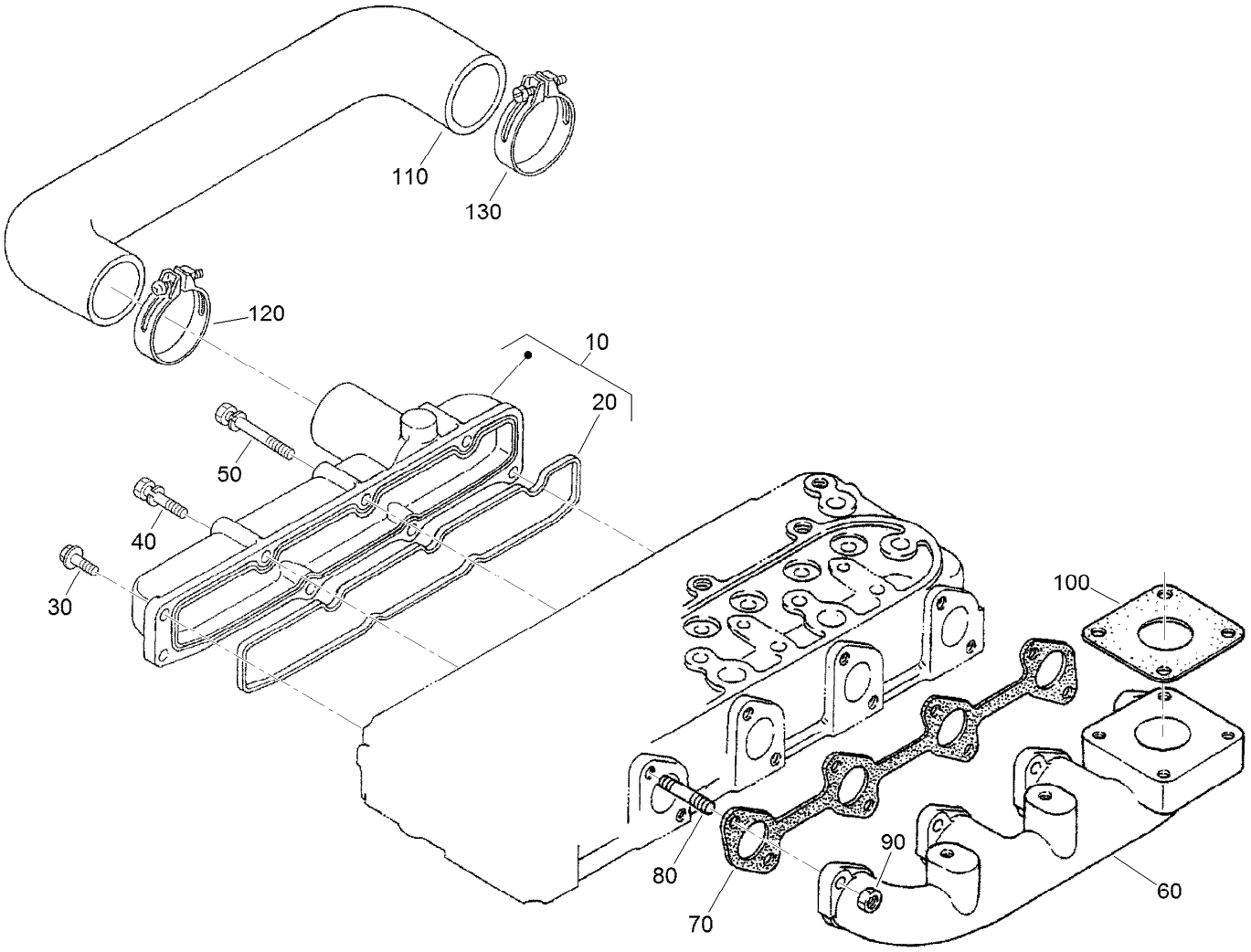
Ref.	*Part Number*	*Qty.*	*Description*
10	107-9089	1	Water Pump ASM
30	105-3750	1	Mechanical Seal ASM
40	112-7017	1	Impeller-Pump, Water
50	100-1932	1	Pipe-Return, Water
60	99-3454	1	Gasket-Pump, Water
70	98-9353	4	Bolt
80	107-9090	2	Bolt
90	99-3516	1	Flange-Pump, Water
100	98-9716	1	Pipe-Water
110	107-9091	1	Pipe-Water
120	98-9717	2	Clamp



Valve and Rocker Arm Assembly

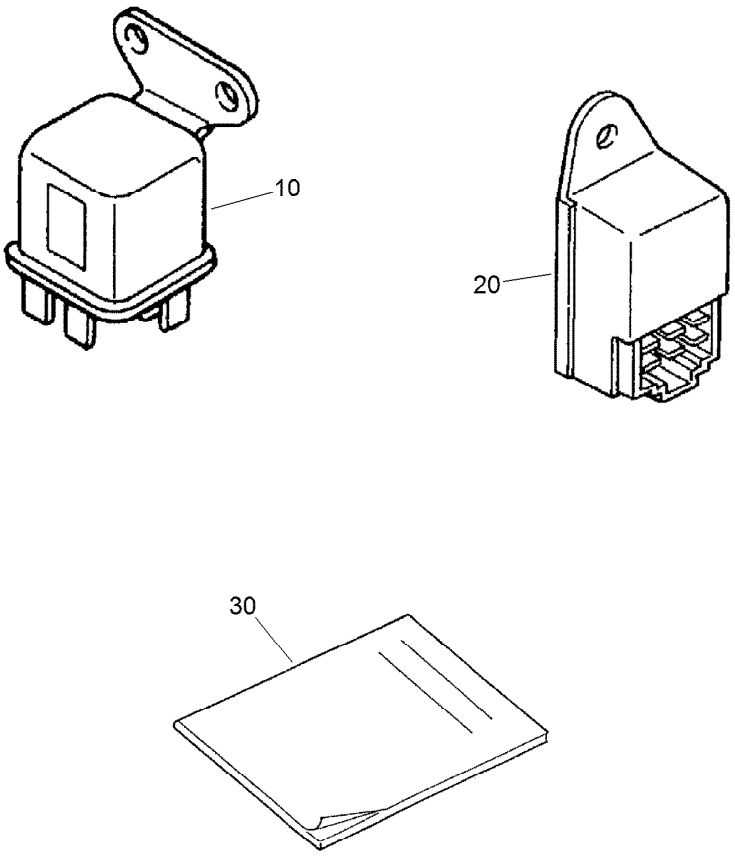
Ref.	Part Number	Qty.	Description
10	112-7018	4	Valve-Inlet
20	120-2564	4	Valve-Exhaust
30	98-9648	8	Spring-Valve
40	107-9092	8	Retainer-Spring
50	117-7572	8	Collet-Spring, Valve
60	99-8385	8	Seal-Stem, Valve
70	98-9497	8	Cap-Valve
80	127-0420	1	Shaft-Arm, Rocker
90	99-8363	2	Bolt-Flange
100	98-9505	4	Bracket-Arm, Rocker

Ref.	Part Number	Qty.	Description
110	98-9506	4	Stud
120	98-9393	4	Nut
130	98-9385	4	Washer-Flat
140	105-3758	1	Pin-Spring
150	98-9507	2	Washer-Shaft, Rocker Arm
160	110-3832	2	Washer-Plain
170	98-9504	3	Spring-Arm, Rocker
190	112-7020	8	Rocker Arm ASM
200	98-9502	8	Screw-Adjusting
210	98-9503	8	Nut



Intake and Exhaust Manifold Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	130-1257	1	Intake Manifold ASM
20	105-3760	1	Gasket-Manifold, Intake
30	127-0403	3	Bolt-Flange
40	98-9353	2	Bolt
50	125-9063	3	Bolt-Sems
60	130-1268	1	Manifold-Exhaust
70	105-3765	1	Gasket-Manifold, Exhaust
80	98-9588	8	Stud
90	98-9665	8	Nut
100	99-8343	2	Gasket-Muffler
110	130-1284	1	Pipe-Inlet
120	130-1196	2	Band-Pipe
130	130-1182	2	Band-Pipe



Miscellaneous Engine Parts

Ref.	*Part Number*	*Qty.*	*Description*
10	130-1244	1	Relay ASM
20	130-1211	1	Timer-Lamp, Glow
30	115-4104	1	Operator Manual

Attachments and Accessories

For 30651 Groundsmaster 3400-D 4-Wheel Drive Traction Unit

Product Name	Model/Part
Deluxe Replacement PVC Seat	02865
Deluxe Replacement Fabric Seat	02866
Cab Mauser KS-534 (Including Heater)	02890
Air Conditioning Kit	02891
Air Conditioning Fit Kit (CT, LT & GM)	02892
Beacon Kit	02901
12 Volt Accessory Port Kit	02902
Blower Carrier Kit	02903
LSD Lock Kit	02904
ROPS Assist Kit	02905
Waste Bin Kit	02906
Toolbox Kit	02907
Kevlar Tyre Kit	02914
Road Lights Kit W/Brake Lights	02917
TÜV Kit - Speed Decal 20kph	02980
TÜV Kit - German Vehicle Serial Plate	02983
Warning Triangle	111-4250
TÜV Kit Instructions (English)	111-5628
TÜV Kit Instructions (German)	111-5906
Fuse-In Line	111-5935
Switch-lift, Lower [Opitional, OFR]	111-7101
Base 62 Inch Mower	30645
Base 72 Inch Mower	30646

Notes:

Notes:



Count on it.