



Form No. 3401-228 Rev C

Count on it.

Parts Catalog

Workman® GTX Utility Vehicle

Model No. 07130—Serial No. 316000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required

ASM: assembly

BBC: blade brake control

BHTF: button head thread forming

CARR: carriage

CCW: counter clockwise

CW: clockwise

DEG: degrees

DPA: Dual Point Adjustment

ECM: electronic control module

EXT: external

FH: flat head

GA: gauge

HD: heavy-duty

HF: hex flange

HH: hex head

HHF: hex head flange

HHFTF: hex head flange thread forming

HJ: hex jam

HLH: hex lag head

HOC: height-of-cut

HP: high pressure

HSBH: hex socket button head

HSFH: hex socket flat head

HSH: hex socket head

HWH: hex washer head

HWHTF: hex washer head thread forming

HYD: hydraulic

LH: left hand

LP: low pressure

LPG: Liquefied Petroleum Gas

NI: nylon insert

NPTF: national pipe thread fine

PFH: phillips flat head

PPH: phillips pan head

PPHTF: phillips pan head thread forming

PRH: phillips round head

PTH: phillips truss head

PTO: power-take-off

RH: right hand

ROPS: roll-over protection system

RRB: rear roller brush

SFH: slotted fillister head

SHH: slotted hex head

SHWH: slotted hex washer head

SPH: slotted pan head

SQH: square head

SRH: slotted round head

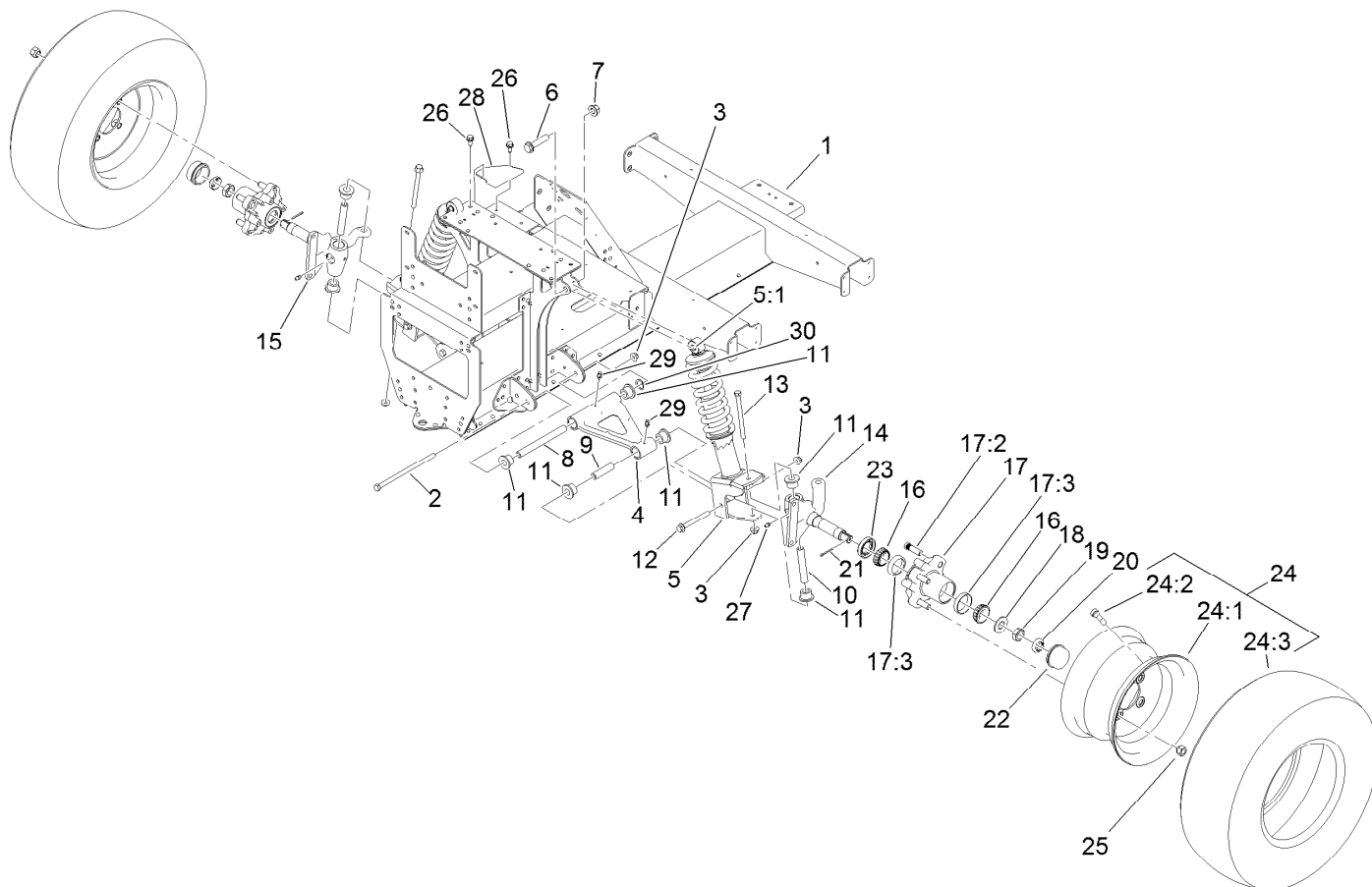
STD: standard

TAP: self tapping

TTH: torx truss head

Contents

Front Frame and Suspension Assembly	4
Floor Plate and Rear Suspension Mount Assembly	5
Rear Frame and Suspension Assembly	6
Frame Mount and Rear Shock/Spring Assembly	7
Brake Assembly	8
Master Cylinder Assembly No. 104-6782	9
Brake Caliper Assembly No. 127-7424	10
Steering Assembly	11
Pedal and Control Assembly	12
Hood and Fender Assembly	13
Dash Assembly	14
Seatbase Assembly	15
Cargo Bed Assembly	16
Cargo Bed and Tailgate Assembly No. 131-8592	17
Engine Assembly	18
Starter Generator Assembly No. 131-8444	20
Secondary Clutch Assembly No. 119-6011	21
Engine Assembly No. 131-8502	22
Air Cleaner Assembly No. 99-7120	26
Primary Clutch Assembly No. 131-8500	27
Transaxle Assembly No. 131-3486	28
Rear Wheel and Transaxle Assembly	30
Battery and Cable Assembly	31
Electrical Assembly	32
Fuel System Assembly	33
Fuel Tank Assembly No. 127-7849	34
Attachments and Accessories	35



Front Frame and Suspension Assembly

Ref.	Part Number	Qty.	Description
1	127-7718-03	1	Frame-Front
2	131-8572	2	Screw-HF
3	104-8301	6	Nut-Flange, NI
4	131-8345	2	A-Arm
5	127-8776	2	Strut ASM
5:1	131-8574	1	Isolator-Shock
6	3234-46	2	Screw-HHF
7	99-5107	2	Nut-Lock
8	127-8779	2	Sleeve-Arm, Control (Inner)
9	127-8778	2	Sleeve-Arm, Control (Outer)
10	127-8777	2	Sleeve-Kingpin
11	92-9252	12	Bushing-Flange
12	116-4701	2	Screw-HHF
13	131-8571	2	Screw-HF
14	127-8825-03	1	Spindle-LH
15	127-8826-03	1	Spindle-RH
16	254-94	4	Bearing-Cone, Tapered
17	127-8851	2	Front Hub ASM

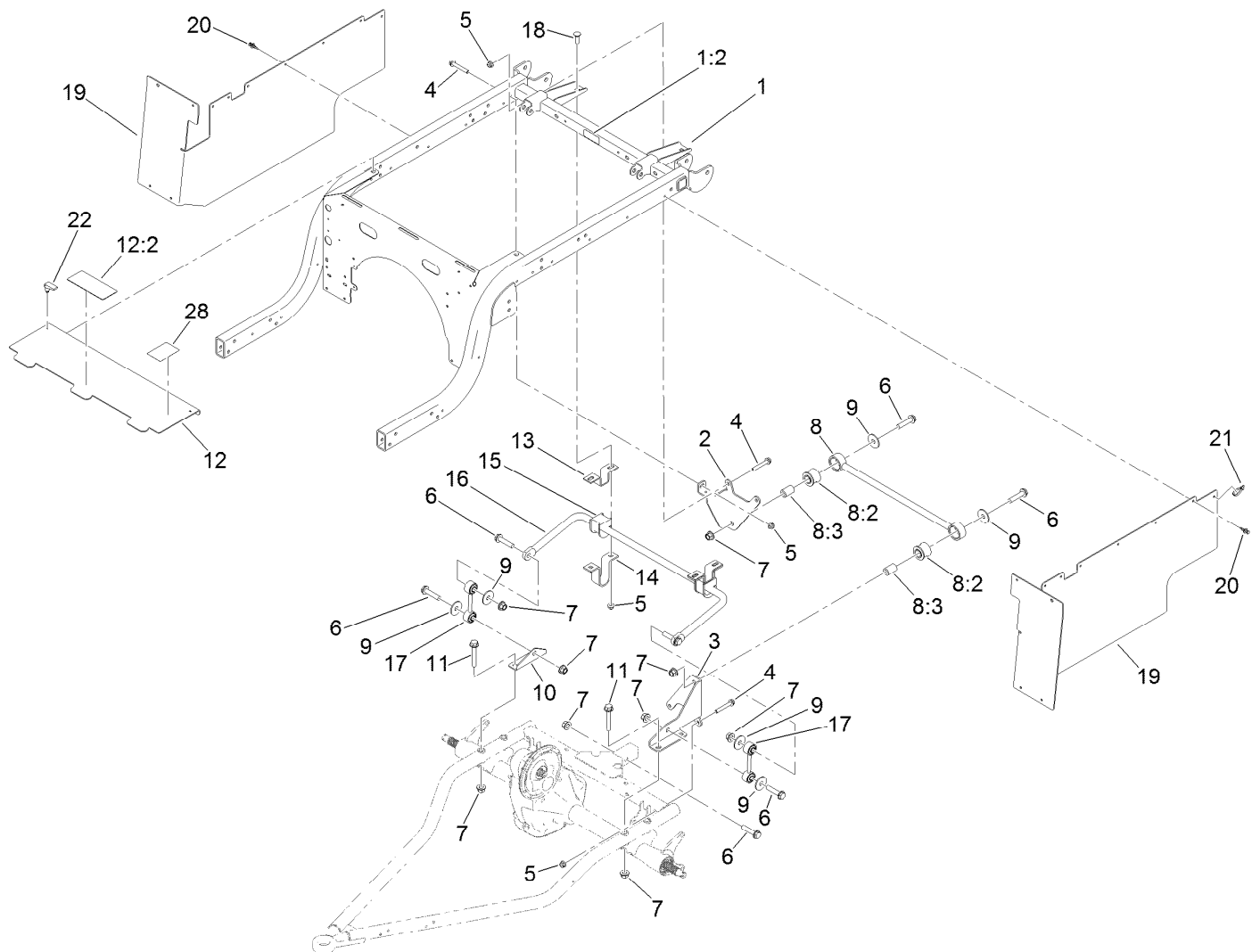
Ref.	Part Number	Qty.	Description
17:2	10-6830	4	Stud-Type, Drive
17:3	254-72	2	Bearing-Cup, Tapered
18	93-0309	2	Washer-Tab
19	3220-7	2	Nut-Jam
20	93-0307	2	Nut-Lock, Retainer
21	3272-12	2	Pin-Cotter
22	241-119	2	Cap-Dust
23	112-1690	2	Seal-Oil
24	131-8319	2	Tire/Wheel ASM
24:1	131-8317	1	Wheel
24:2	232-27	1	Stem-Valve
24:3	131-8318	1	Tire
25	242-50	8	Nut-Lug
26	32144-70	2	Screw-HWHTF
27	302-5	2	Fitting-Grease
28	131-8339-03	1	Reinforcement-Tower
29	302-40	4	Fitting-Grease, 90 DEG
30	7896	2	Washer-Bowed



Floor Plate and Rear Suspension Mount Assembly

Ref.	Part Number	Qty.	Description
1	104-8301	2	Nut-Flange, NI
2	131-8466	1	Mount-Suspension, Rear
3	127-7820-03	1	Channel-Frame, Front (LH)
4	127-7821-03	1	Channel-Frame, Front (RH)
5	127-7829	1	Plate-Floor
6	131-8597	1	Plate-Gimbal, Upper
7	323-42	2	Screw-HH
8	127-7837-03	2	Bracket-Support, Floor Plate

Ref.	Part Number	Qty.	Description
9	127-7832	2	Bracket-Angle
10	32144-70	16	Screw-HWHTF
11	32144-49	4	Screw-HWHTF
12	132-6777	4	Screw-TTH
13	104-7201	4	Nut-Flange, NI
14	110-4549	1	Washer-Snubbing
15	131-8480	1	Isolator
16	104-5877	1	Screw-HH



Rear Frame and Suspension Assembly

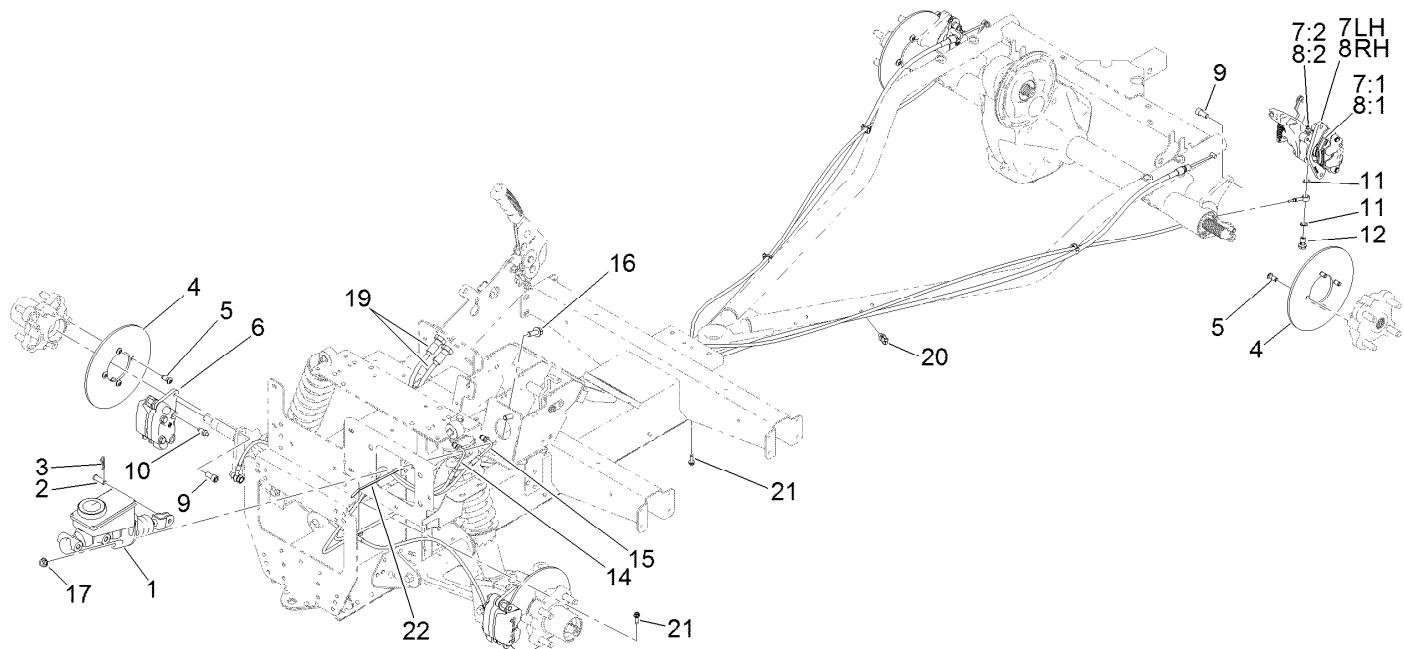
Ref.	Part Number	Qty.	Description
1	131-8594	1	Rear Frame ASM
1:2	115-2047	1	Decal-Surface, Hot
2	127-7412-03	1	Bracket-Bar, Stabilizer
3	127-7411-03	1	Bracket-Bar, Stabilizer
4	3234-39	5	Screw-HHF
5	104-8301	9	Nut-Flange, NI
6	3234-46	6	Screw-HHF
7	99-5107	10	Nut-Lock
8	109-5013	1	Panhard Rod ASM
8:2	109-5009	2	Bushing-Suspension, Rubber
8:3	109-5010	2	Spacer
9	86-1990	6	Washer-Thrust
10	131-8315	1	Bracket-Link, Sway Bar

Ref.	Part Number	Qty.	Description
11	3234-40	4	Screw-HF
12	131-8595	1	Panel-Cover
12:2	99-7345	1	Decal-Warning
13	87-3890-03	2	Bracket-Bar, Sway
14	87-4010-03	2	Clamp-Bar, Sway
15	87-3910	2	Bushing-Rubber
16	131-8310-03	1	Bar-Sway, Anti
17	131-8394	2	Link-Bar, Sway
18	3231-25	4	Bolt-CARR
19	131-8346	2	Panel-Side
20	125-9622	20	Rivet-Blind
21	614249	2	Tie-Cable
22	74-5950	2	Latch-Swell
28	133-7148	1	Decal-Service



Frame Mount and Rear Shock/Spring Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3234-39	8	Screw-HHF
2	104-8301	8	Nut-Flange, NI
3	3234-46	4	Screw-HHF
4	99-5107	4	Nut-Lock
5	131-3455	2	Shock/Spring ASM
5:1	131-8574	2	Isolator-Shock



Brake Assembly

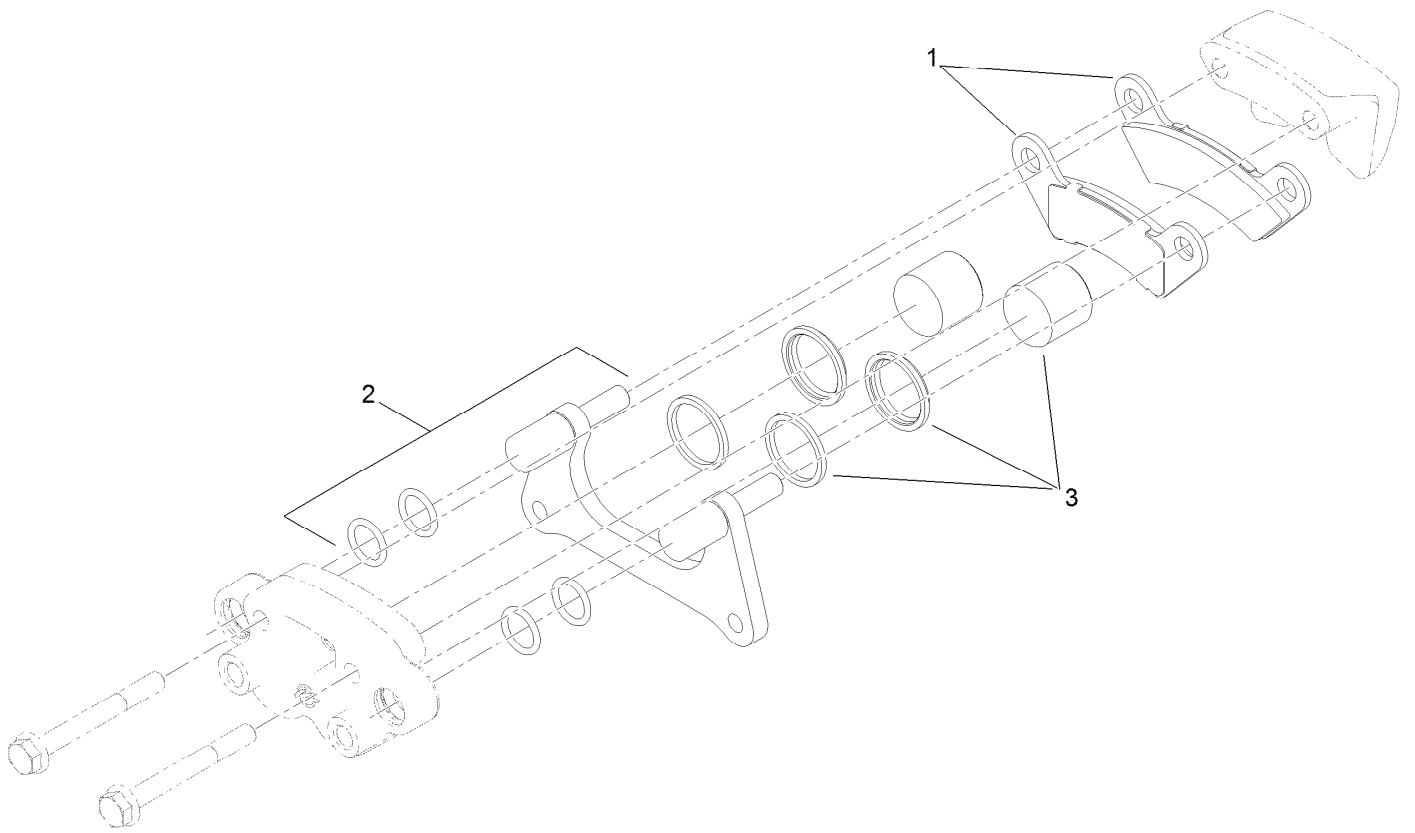
Ref.	Part Number	Qty.	Description
1	104-6782	1	Master Cylinder ASM
2	283-2	1	Pin-Clevis
3	1-806003	1	Pin-Cotter
4	131-3460	4	Rotor
5	121-9671	16	Screw-HSBH
6	127-7424	2	Brake Caliper ASM
7	131-8313	1	Caliper-Rear, LH
7:1	131-8518	1	Pad Kit (Set Of 4)
7:2	119-9509	1	Screw-Bleed
8	131-8314	1	Caliper-Rear, RH
8:1	131-8518	1	Pad Kit (Set Of 4)
8:2	119-9509	1	Screw-Bleed

Ref.	Part Number	Qty.	Description
9	131-8573	8	Screw-HSH
10	119-9509	2	Screw-Bleed
11	115-2341	8	Washer-Banjo
12	120-4875	4	Bolt-Flange, Banjo
14	127-7781	1	Brake Line-Front
15	127-7782	1	Brake Line-Rear
16	3234-11	2	Screw-HHF
17	3290-357	2	Nut-HHF, Whiz
19	131-8406	2	Cable-Park Brake
20	32180-030	4	Clip-Tie
21	49-2040	2	Screw-HWHTF
22	614249	1	Tie-Cable



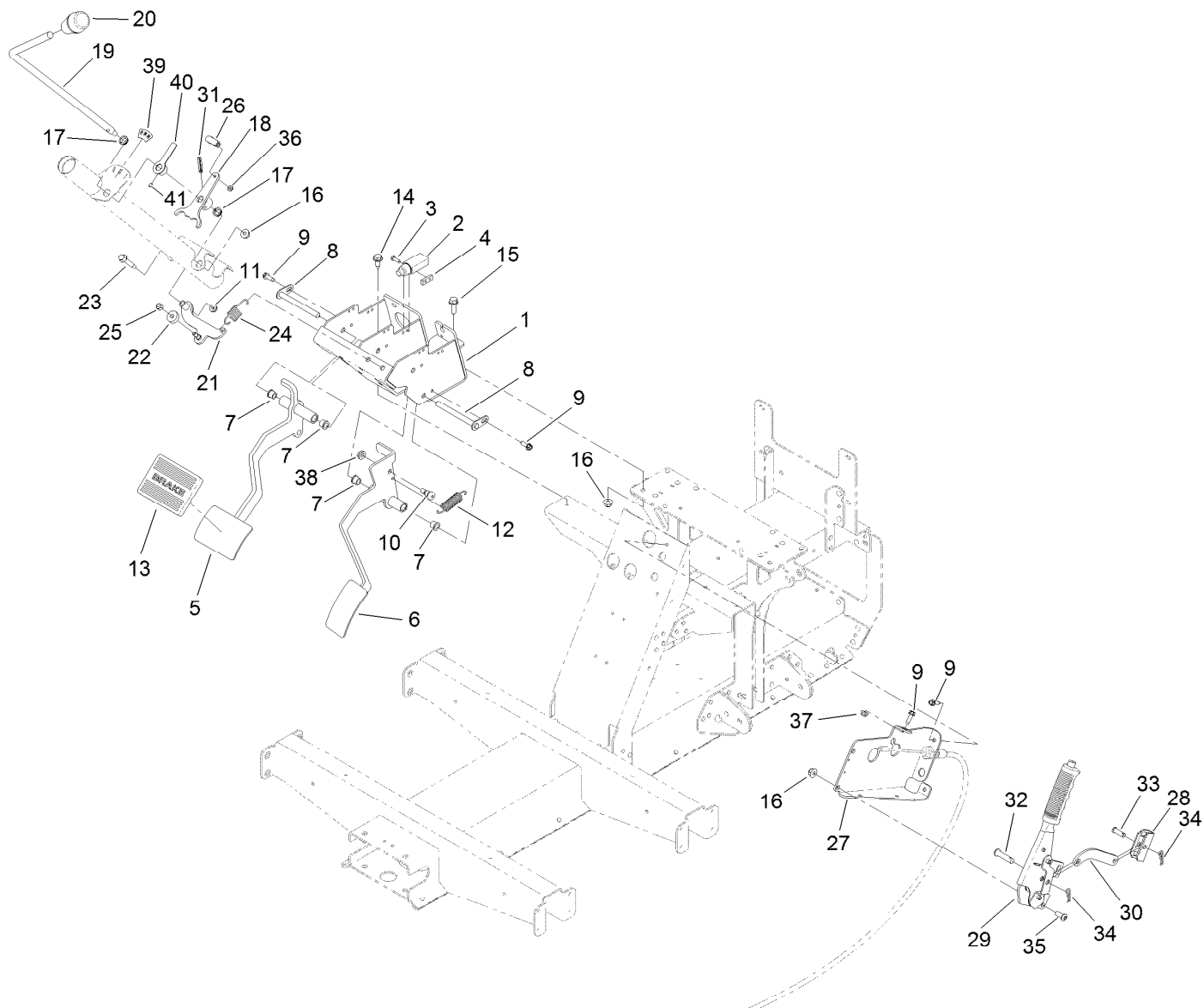
Master Cylinder Assembly No. 104-6782

Ref.	Part Number	Qty.	Description
1	104-6845	1	Reservoir ASM
1:1	92-4112	1	Cap ASM
2	93-8971	2	Seal-Port, Flange
3	92-4103	1	Pin-Stop
4	92-4102	1	Secondary Piston ASM
5	92-4110	1	Clevis
6	21-0360	1	Nut-Hex
7	94-5209	1	Cover-Dust
8	94-5210	1	Rod-Push
9	92-4109	1	Ring-Snap
10	92-4108	1	Retainer-Washer
11	92-4101	1	Primary Piston ASM



Brake Caliper Assembly No. 127-7424

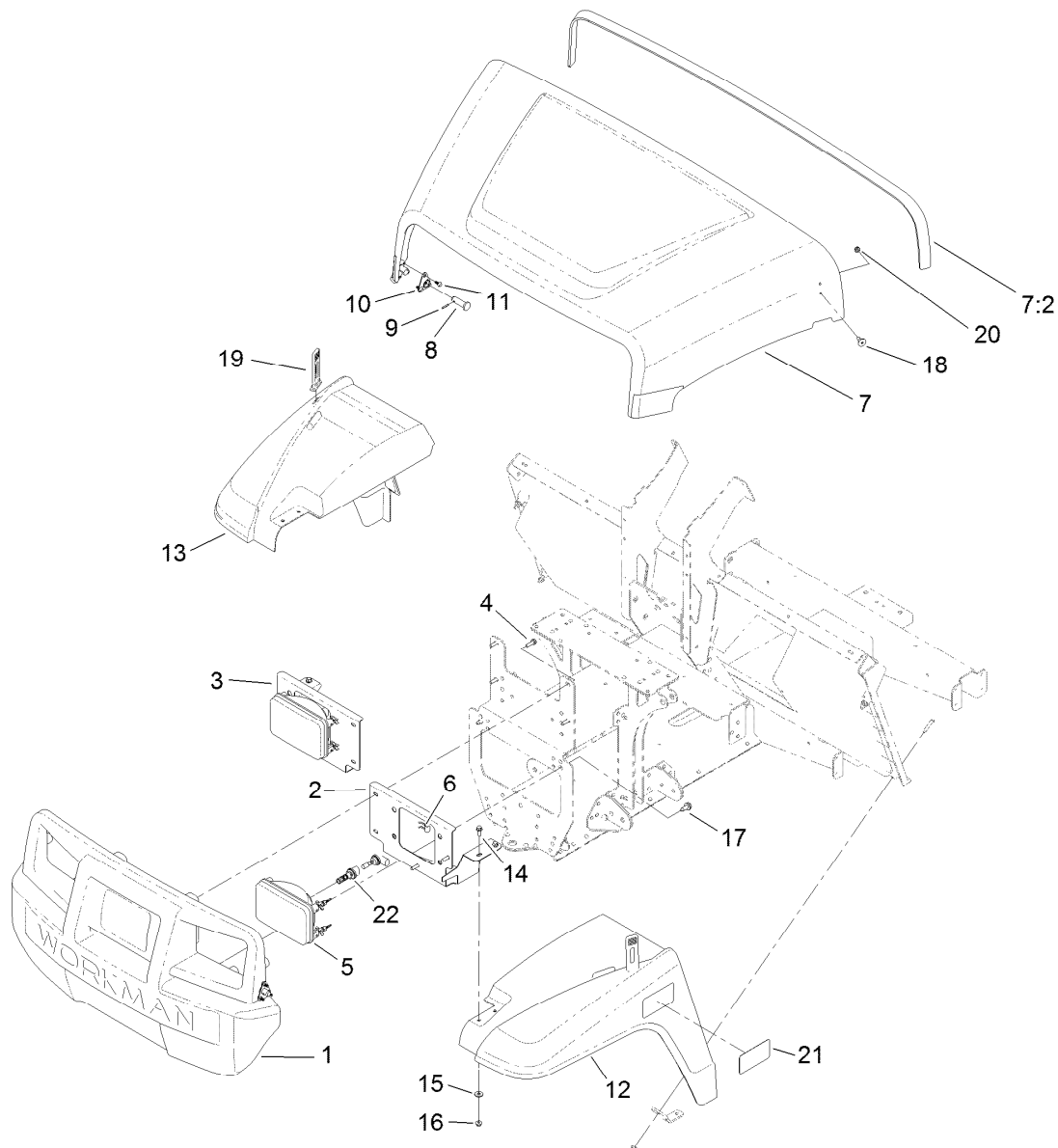
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-9510	1	Pads-Brake
2	119-9511	1	Bracket Kit
3	119-9512	1	Piston Kit



Pedal and Control Assembly

Ref.	Part Number	Qty.	Description
1	127-8817-03	1	Pedal Mount ASM
2	99-7407	1	Switch
3	3290-134	2	Screw
4	1-633181	1	Plate-Tapped
5	127-8818-03	1	Brake Pedal ASM
6	127-8819-03	1	Accelerator Pedal ASM
7	256-116	4	Bushing-Flange
8	131-8459	2	Pivot Shaft ASM
9	49-2040	5	Screw-HWHTF
10	1-809056	1	Screw-HSH
11	32128-33	1	Nut-HF
12	67-1450	1	Spring-Idler
13	7-3900	1	Pad-Brake
14	32144-70	2	Screw-HWHTF
15	3234-29	1	Screw-HHF
16	104-8300	4	Nut-Flange, NI
17	110-3318	2	Bushing-Snap
18	127-8833	1	Shift Arm ASM
19	127-8830	1	Shaft-Shifter
20	131-8473	1	Knob-Tapered
21	127-8839	1	Detent Arm ASM

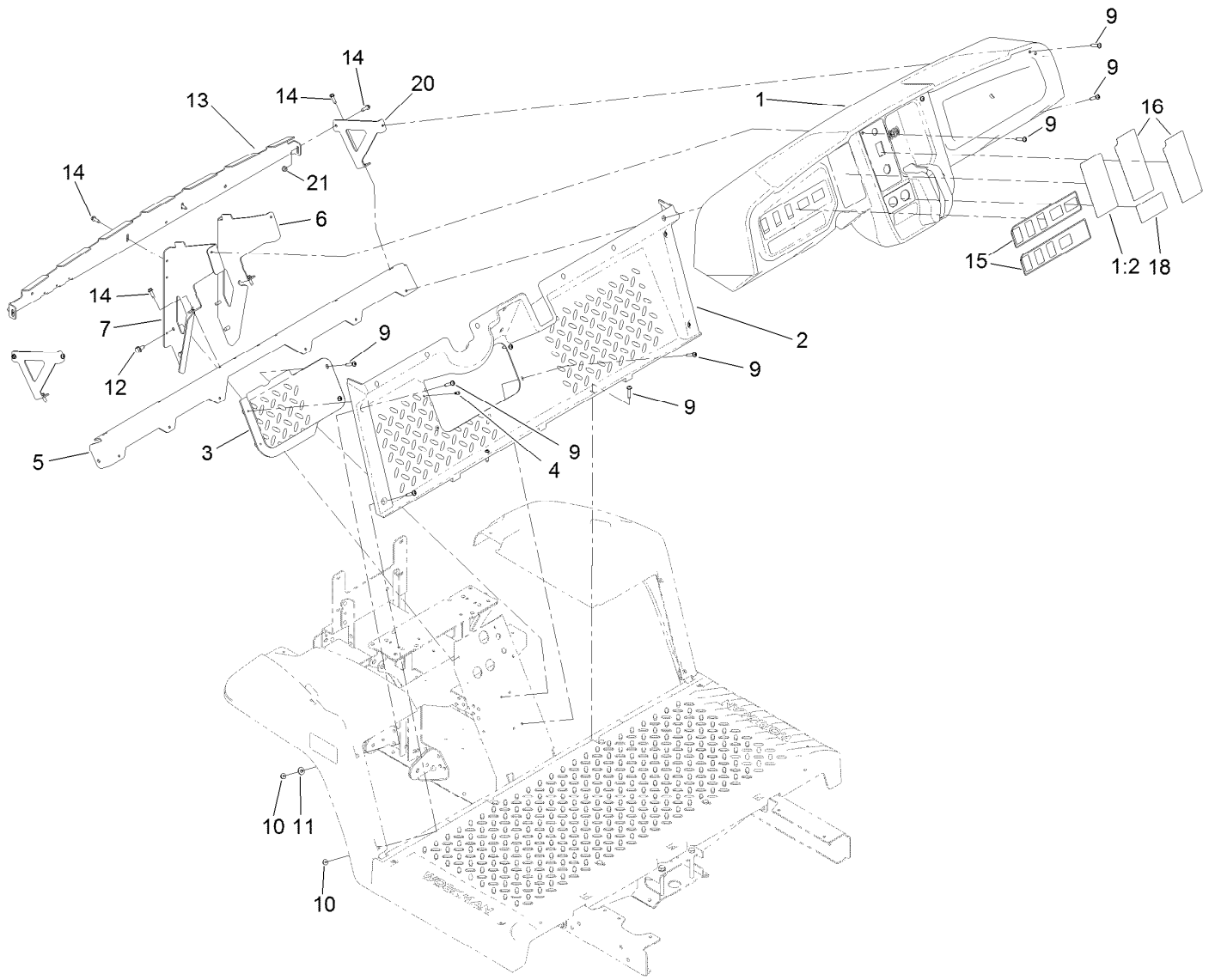
Ref.	Part Number	Qty.	Description
22	251-259	1	Bearing-Ball
23	116-6876	1	Screw-Shoulder
24	131-8419	1	Spring-Extension
25	3296-42	1	Nut-Lock, NI
26	2411-38	1	Joint-Ball
27	127-8834-03	1	Mount-Brake, Park
28	87-3480	1	Bracket-Equalizer, Cable
29	131-8320	1	Lever-Brake, Park
30	127-8836-03	1	Link-Brake, Park
31	32121-9	1	Pin-Roll, Slotted
32	283-10	1	Pin-Clevis
33	1-808280	1	Pin-Clevis
34	1-806003	2	Pin-Cotter
35	3274-55	2	Screw-HSBH
36	3296-27	1	Nut-Lock, NI
37	104-7201	1	Nut-Flange, NI
38	32128-20	1	Nut-HF
39	131-8463	1	Decal-Shift
40	131-8462-01	1	Shift Indicator ASM
41	3245-20	1	Screw-HSH



Hood and Fender Assembly

Ref.	Part Number	Qty.	Description
1	132-8530	1	Bumper
2	131-8455-03	1	Bracket-Headlight, LH
3	131-8456-03	1	Bracket-Headlight, RH
4	46-8091	8	Screw-HWH
5	132-6703	2	Headlight ASM
6	115-2408	6	Clip-Speed
7	133-0567	1	Hood ASM
7:2	115-7635	1	Seal-Foam
8	117-5094	2	Pin-Clevis
9	32121-50	2	Pin-Spring
10	112-3308	2	Retainer-Pin
11	121-9605	6	Screw-HWH

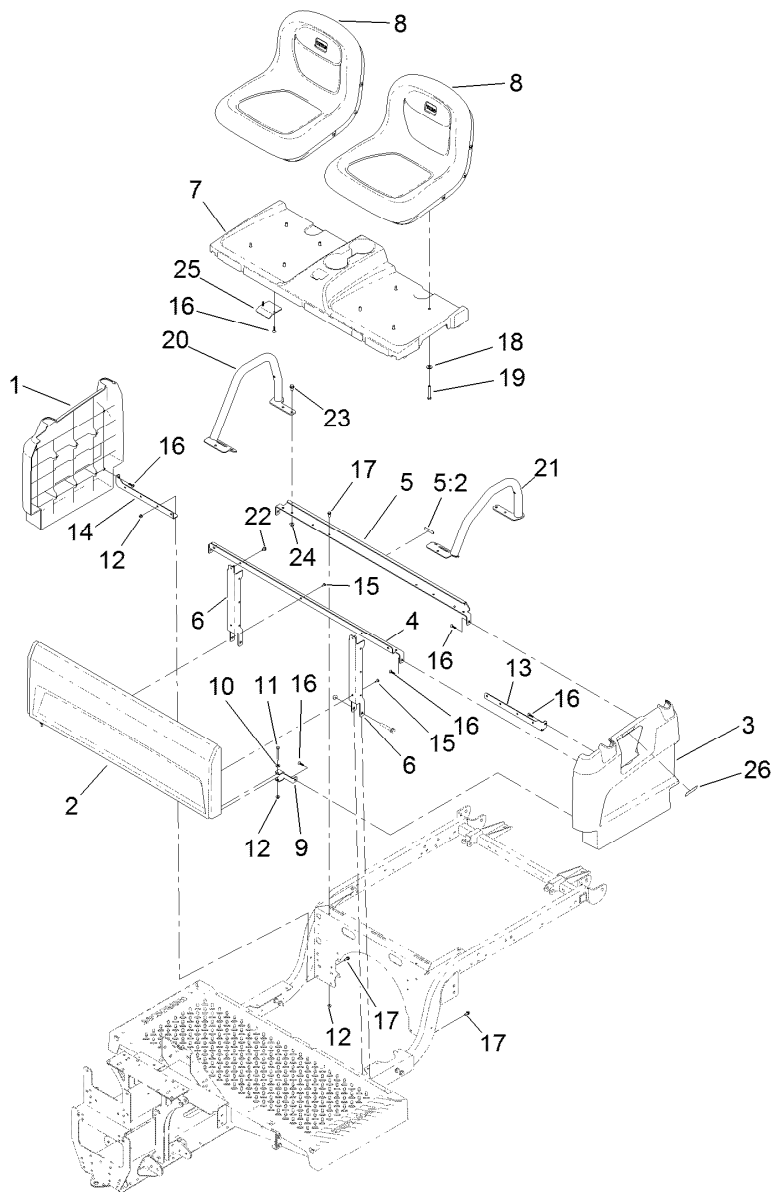
Ref.	Part Number	Qty.	Description
12	127-7771	1	Fender-Front, LH
13	127-7772	1	Fender-Front, RH
14	3234-33	4	Screw-HHF
15	3256-2	4	Washer-Flat
16	104-7201	4	Nut-Flange, NI
17	32144-70	2	Screw-HWHTF
18	125-1122	2	Screw
19	131-8402	2	Strap-Hold Down
20	3296-56	2	Nut-Lock, NI
21	131-8515	2	Decal-Fender
22	133-0574	2	Bulb-Led



Dash Assembly

Ref.	Part Number	Qty.	Description
1	131-8593	1	Dash
1:2	131-8414	1	Decal-Danger
2	127-7846	1	Footboard
3	127-7847	1	Cover-Footboard
4	107-7461	2	Screw-Plastite
5	127-7831-03	1	Angle
6	131-8336-03	1	Bracket-Dash, RH
7	131-8335-03	1	Bracket-Dash, LH
9	132-6777	20	Screw-TTH
10	104-7201	4	Nut-Flange, NI

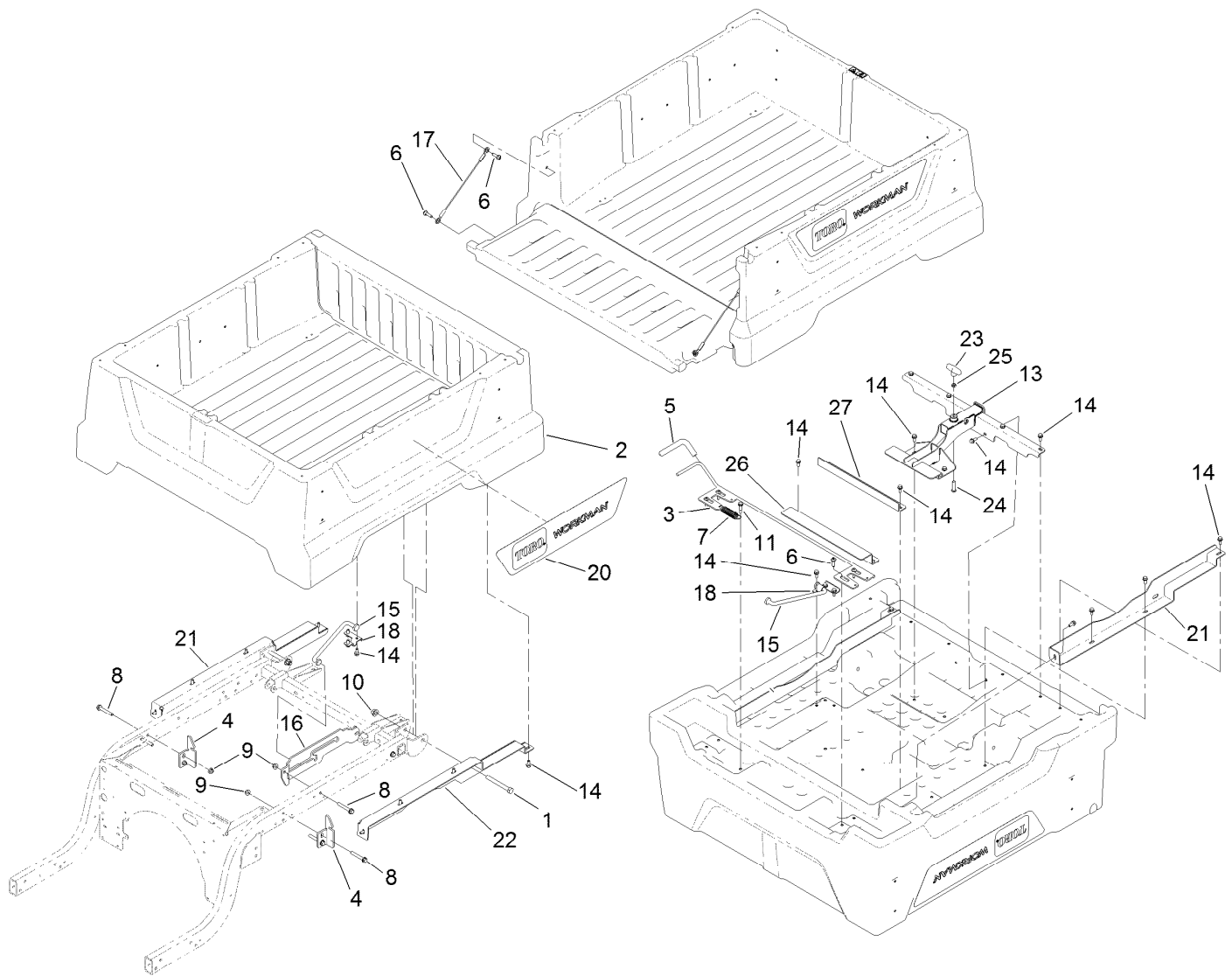
Ref.	Part Number	Qty.	Description
11	3256-2	2	Washer-Flat
12	32144-70	4	Screw-HWHTF
13	131-8568-03	1	Reinforcement-Dash
14	49-2040	8	Screw-HWHTF
15	131-8492	1	Decal-Dashboard
16	131-8413	1	Decal-Control Panel
18	131-8493	1	Decal-Usb
20	131-8569-03	2	Bracket-Dash, Side
21	104-7201	2	Nut-Flange, NI



Seatbase Assembly

Ref.	Part Number	Qty.	Description
1	127-7805	1	Side-Base, Seat (RH)
2	127-7815	1	Panel-Base, Seat
3	127-7807	1	Side-Base, Seat (LH)
4	127-7840-03	1	Angle-Support, Seat
5	131-8596	1	Angle-Seat Support, Rear
5:2	120-9570	1	Decal-Warning
6	127-7841-03	2	Channel-Support, Seat
7	127-7839	1	Base-Mount, Seat
8	119-8828	2	Seat-15 Inch
9	127-7844-03	2	Clamp-Plate, Floor
10	3256-22	2	Washer-Flat
11	321-18	2	Screw-HH
12	104-7201	8	Nut-Flange, NI
13	127-7842-03	1	Bracket-Support, Side (LH)

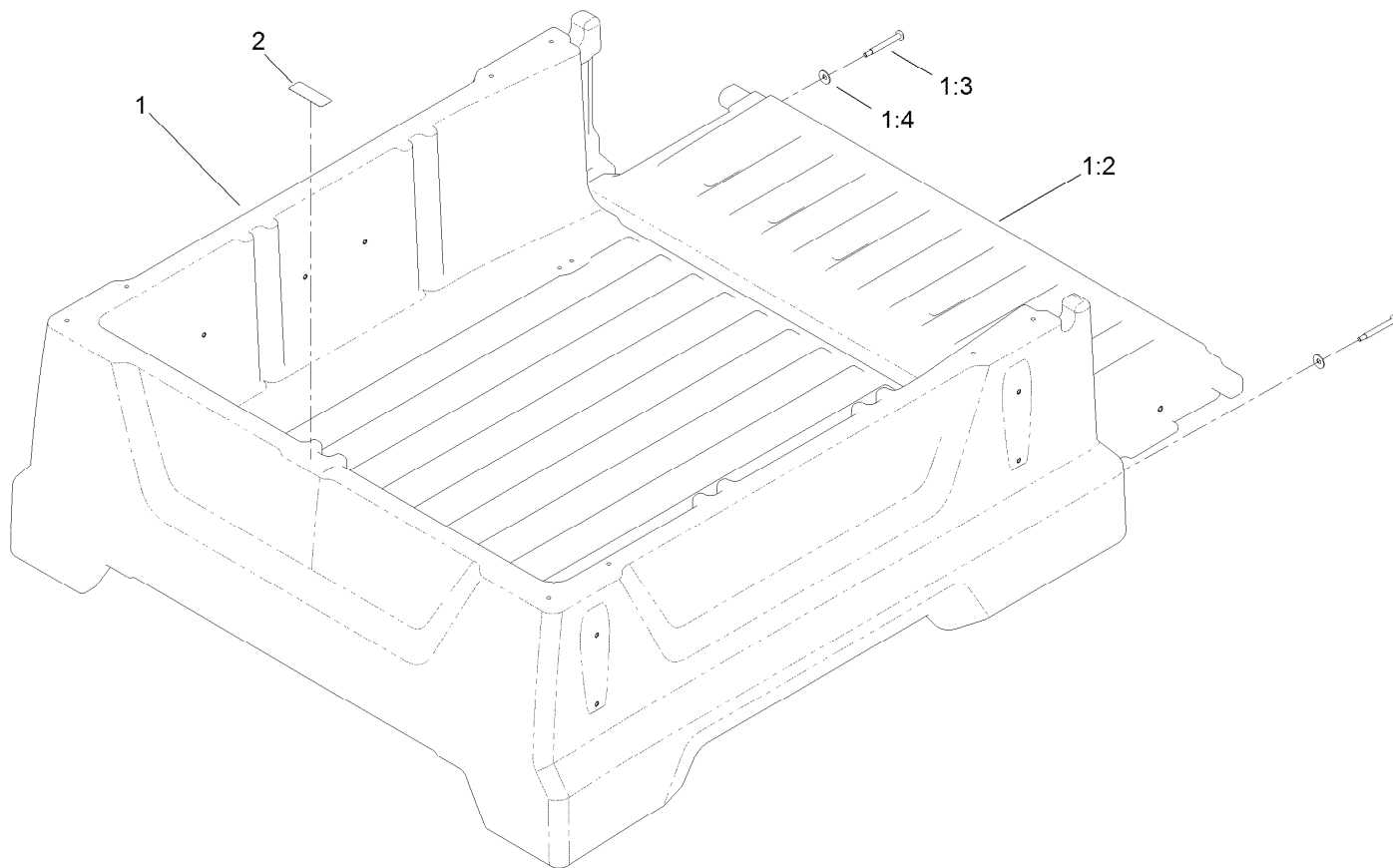
Ref.	Part Number	Qty.	Description
14	127-7843-03	1	Bracket-Support, Side (RH)
15	112-6349	5	Screw-HWH
16	120-2349	12	Screw
17	3234-33	6	Screw-HHF
18	3256-3	8	Washer-Flat
19	322-11	8	Screw-HH
20	131-8352-05	1	Restraint-Hip, RH
21	131-8353-05	1	Restraint-Hip, LH
22	46-6810	2	Screw And Washer ASM
23	32144-70	6	Screw-HWHTF
24	104-8300	6	Nut-Flange, NI
25	131-8404	2	Bracket-Retainer
26	131-8410	1	Decal-Danger, Fuel



Cargo Bed Assembly

Ref.	Part Number	Qty.	Description
1	325-18	2	Screw-HH
2	131-8592	1	Cargo Bed And Tailgate ASM
3	132-8524	1	Latch ASM
4	127-7428-03	2	Striker-Bed Latch
5	132-8515	1	Grip-Handle
6	119-2267	8	Screw-Shoulder, BHTF
7	106-5598	1	Spring-Extension
8	3234-39	6	Screw-HHF
9	104-8301	6	Nut-Flange, NI
10	99-5107	2	Nut-Lock
11	116-8607	1	Screw-Shoulder
13	132-8523-03	1	Attachment-Quick, Class 1

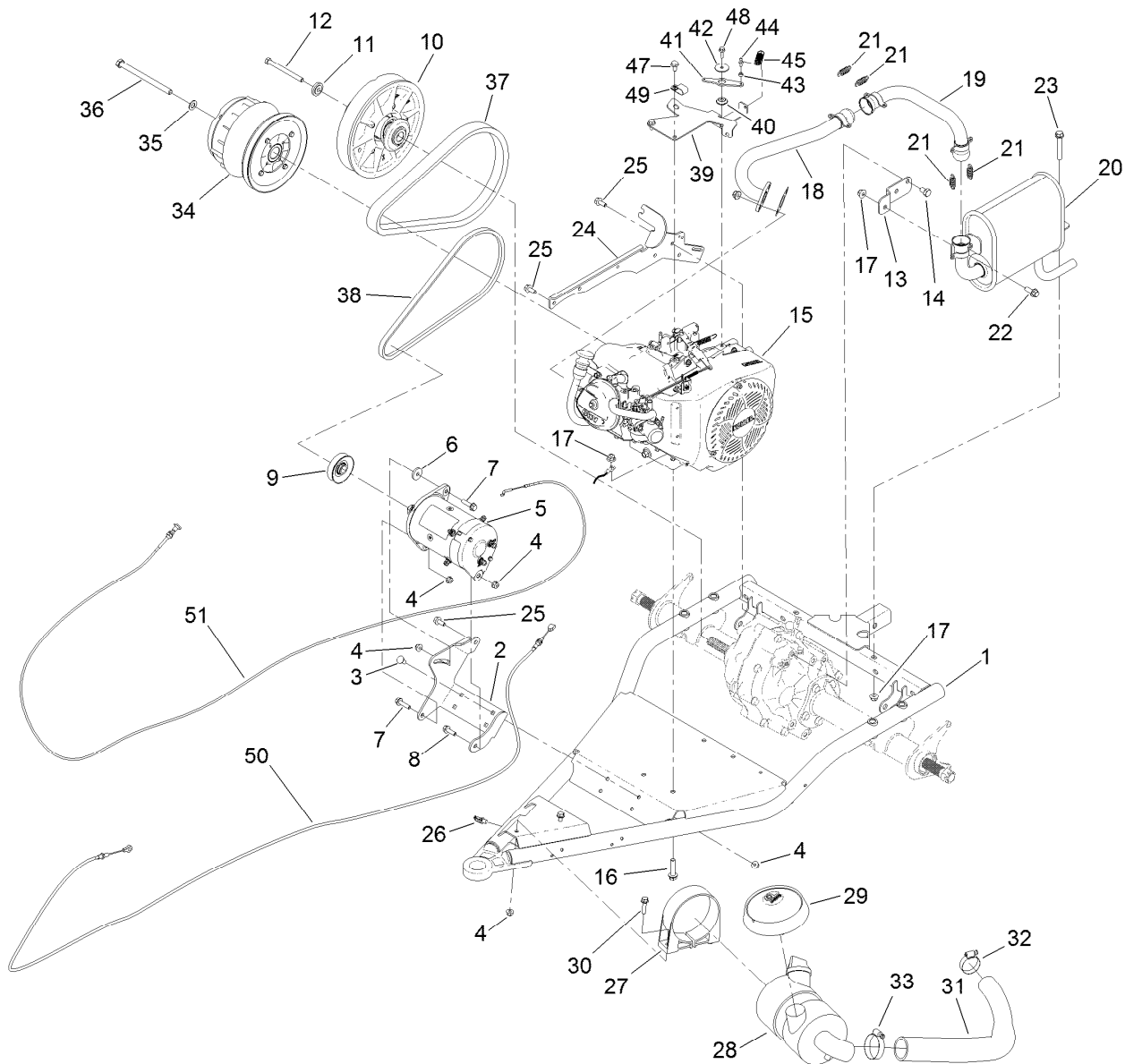
Ref.	Part Number	Qty.	Description
14	3234-5	25	Screw-HHF
15	132-8517	1	Rod-Prop
16	132-8518	1	Bracket-Prop Rod
17	121-6343	2	Lanyard-Tailgate
18	132-0839	1	Bracket-U, Prop Rod
20	132-8538	2	Decal-Workman
21	133-3042-03	1	Support-Cargo Bed, RH
22	133-3043-03	1	Support-Cargo Bed, LH
23	133-3056	1	Handle-T
24	95-3857	1	Screw-HSBH
25	3218-3	1	Nut-Jam
26	133-3099-03	1	Brace-Bed, Extended
27	132-8526-03	1	Brace-Middle, Bed



Cargo Bed and Tailgate Assembly No. 131-8592

Ref.	Part Number	Qty.	Description
1		1	Cargo Bed And Tailgate ASM ●
1:2	132-0841	1	Tailgate
1:3	133-7100	2	Screw-Shoulder, Bh (Torx)
1:4	3290-456	2	Washer-Belleville
2	115-7739	1	Decal-No Riders

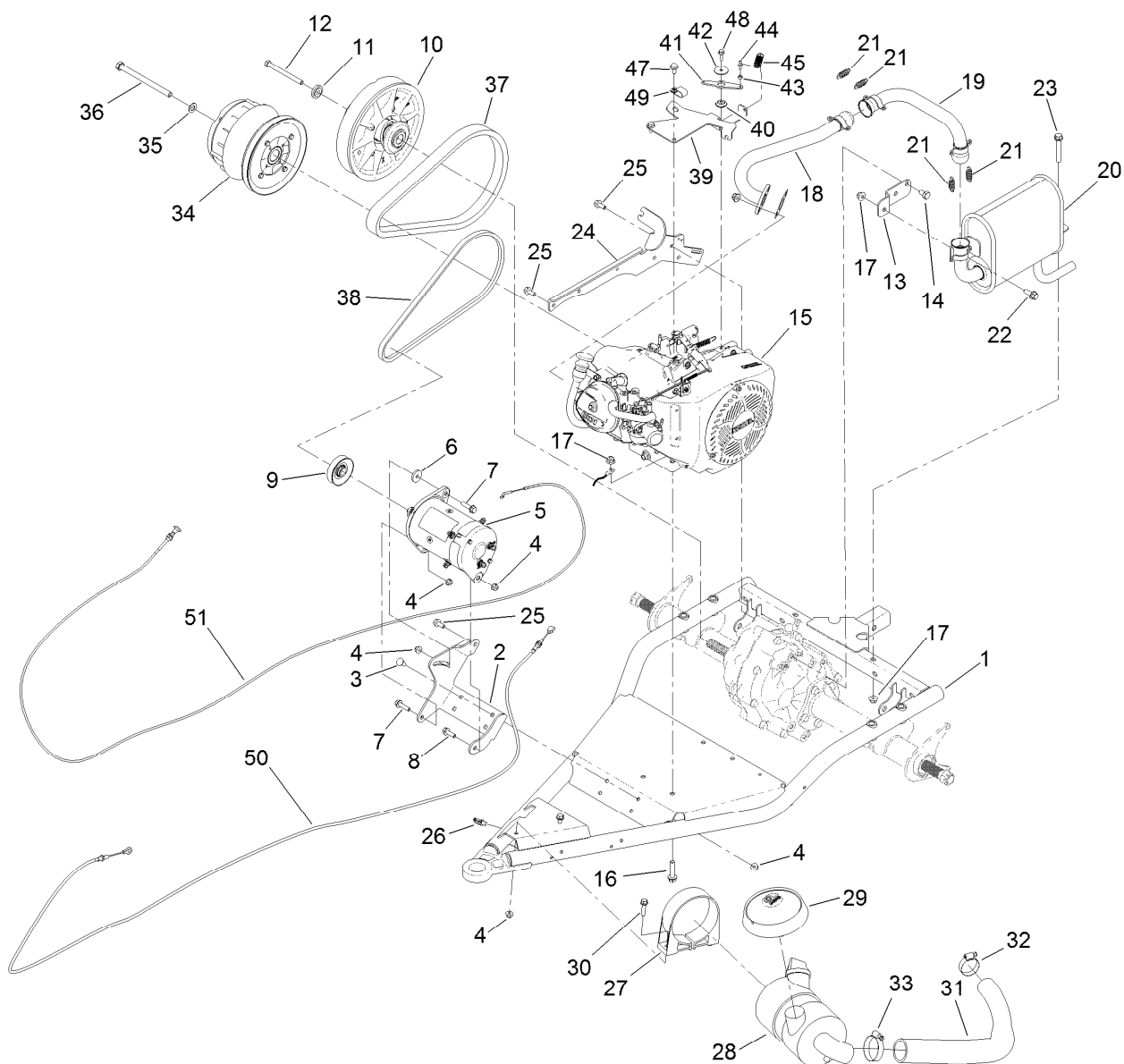
● Not serviced separately



Engine Assembly

Ref.	Part Number	Qty.	Description
1	131-8520-03	1	Swing Arm ASM
2	131-8503-03	1	Bracket-Starter/Generator
3	3230-23	4	Screw-CARR
4	104-8300	9	Nut-Flange, NI
5	131-8444	1	Starter/Generator ASM
6	65-8270	1	Washer
7	119-4036	2	Screw-HHF
8	3234-29	1	Screw-HHF
9	121-6277	1	Pulley-Drive
10	119-6011	1	Secondary Clutch ASM
11	104-6563	1	Washer-Stepped
12	119-0723	1	Screw-HH, Lock
13	131-8329	1	Bracket-Muffler
14	70-8470	2	Screw-HH
15	131-8502	1	Engine-Kohler Ch440
16	3234-19	4	Screw-HHF
17	104-8301	6	Nut-Flange, NI
18	131-8510	1	Manifold-Exhaust
19	131-8332	1	Intermediate Pipe ASM
20	131-8334	1	Muffler ASM
21	104-6478	4	Spring-Extension

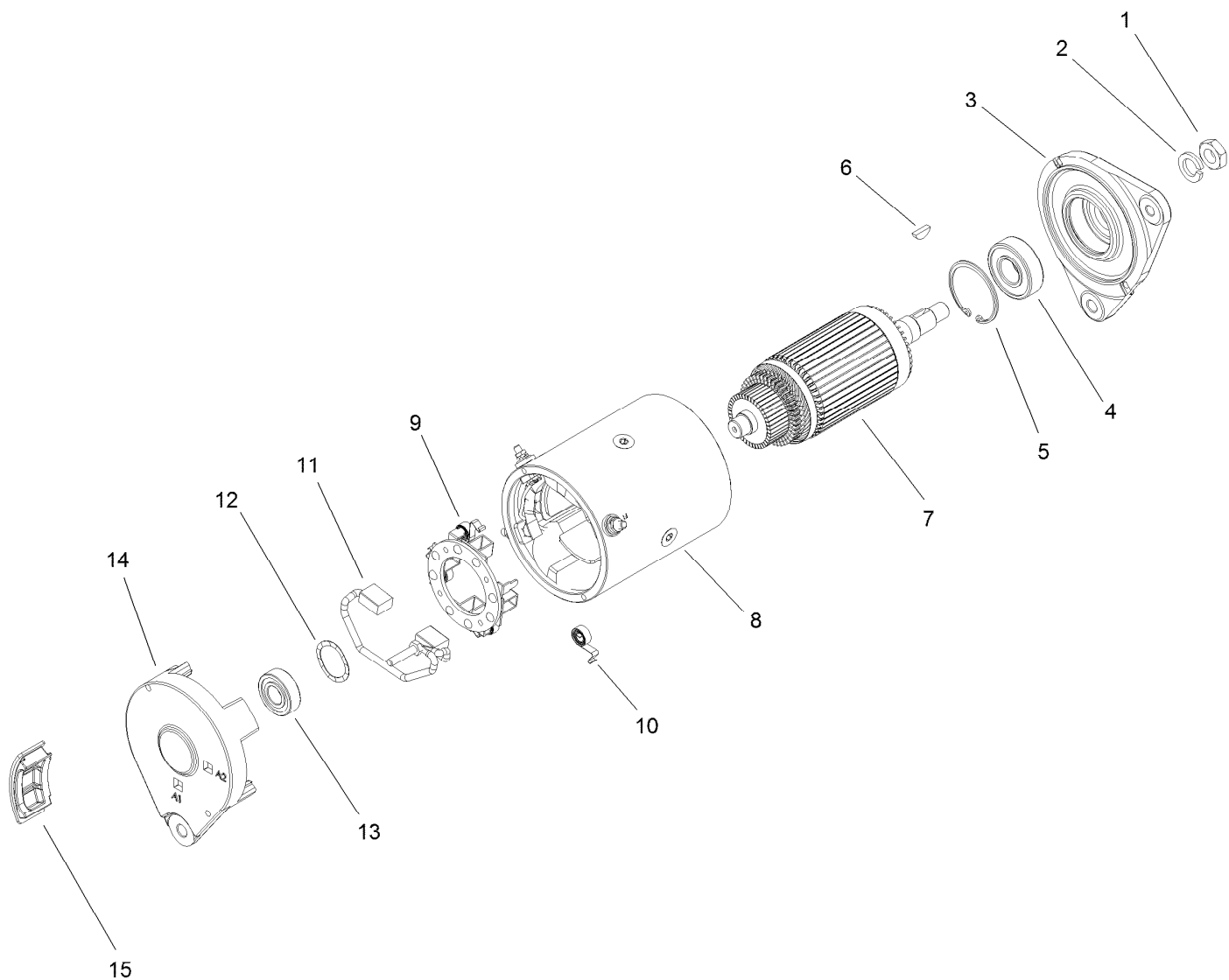
Ref.	Part Number	Qty.	Description
22	3234-42	1	Screw-HHF
23	3234-39	1	Screw-HHF
24	131-8501-03	1	Bar-Spanner
25	95-4184	6	Screw-HHF
26	32180-030	1	Clip-Tie
27	95-5806	1	Bracket-Mounting
28	99-7120	1	Air Cleaner ASM
29	120-4848	1	Hood-Inlet, Air
30	3234-36	2	Screw-HHF
31	131-8489	1	Hose-Air Intake
32	2412-111	1	Clamp
33	2412-92	1	Clamp-Hose
34	131-8500	1	Primary Clutch ASM
35	3256-25	1	Washer-Flat
36	131-8521	1	Screw-HH
37	131-8567	1	Belt-Variable
38	94-8803	1	V-Belt, Impeller
39	131-8505	1	Bracket-Throttle
40	131-8524	1	Bushing-Flange
41	131-8504	1	Lever-Throttle
42	3256-55	1	Washer-Flat



Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
43	110-2619	1	Keeper-Spring
44	99-7847	1	Ball-Stud
45	71-5470	1	Spring-Brake
47	33104-016	2	Screw-HHF

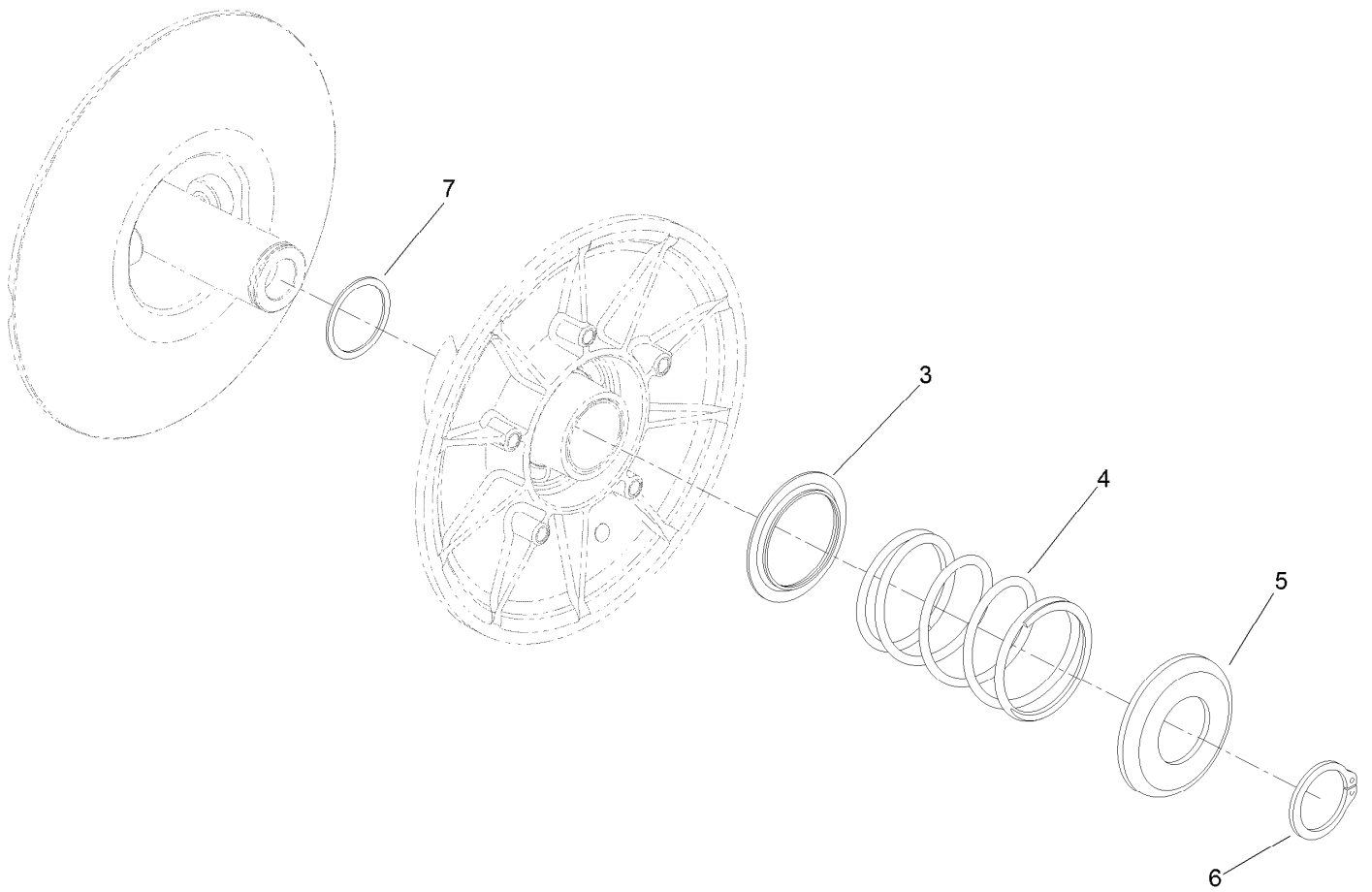
Ref.	Part Number	Qty.	Description
48	33103-020	1	Screw-HHF
49	2412-105	1	Clamp-Tube, Double
50	127-8860	1	Cable-Accelerator
51	131-8540	1	Cable-Choke



Starter Generator Assembly No. 131-8444

Ref.	Part Number	Qty.	Description
1	119-9651	1	Nut
2	119-9652	1	Washer-Lock
3	133-0599	1	Head-Drive End
4	119-9655	1	Bearing
5	119-9656	1	Ring-Retaining
6	119-9657	1	Key-Woodruff
7	119-9658	1	Armature ASM
8		1	Frame And Field Assembly ●
9	119-9661	1	Brush Box ASM
10	119-9660	4	Spring-Brush
11	119-9659	1	Brush Lead And Terminal Service Kit
12	119-9662	1	Washer-Wave
13	119-9663	1	Bearing
14		1	Head-End, Cummutator ●
15	133-0600	4	Plug-Rubber

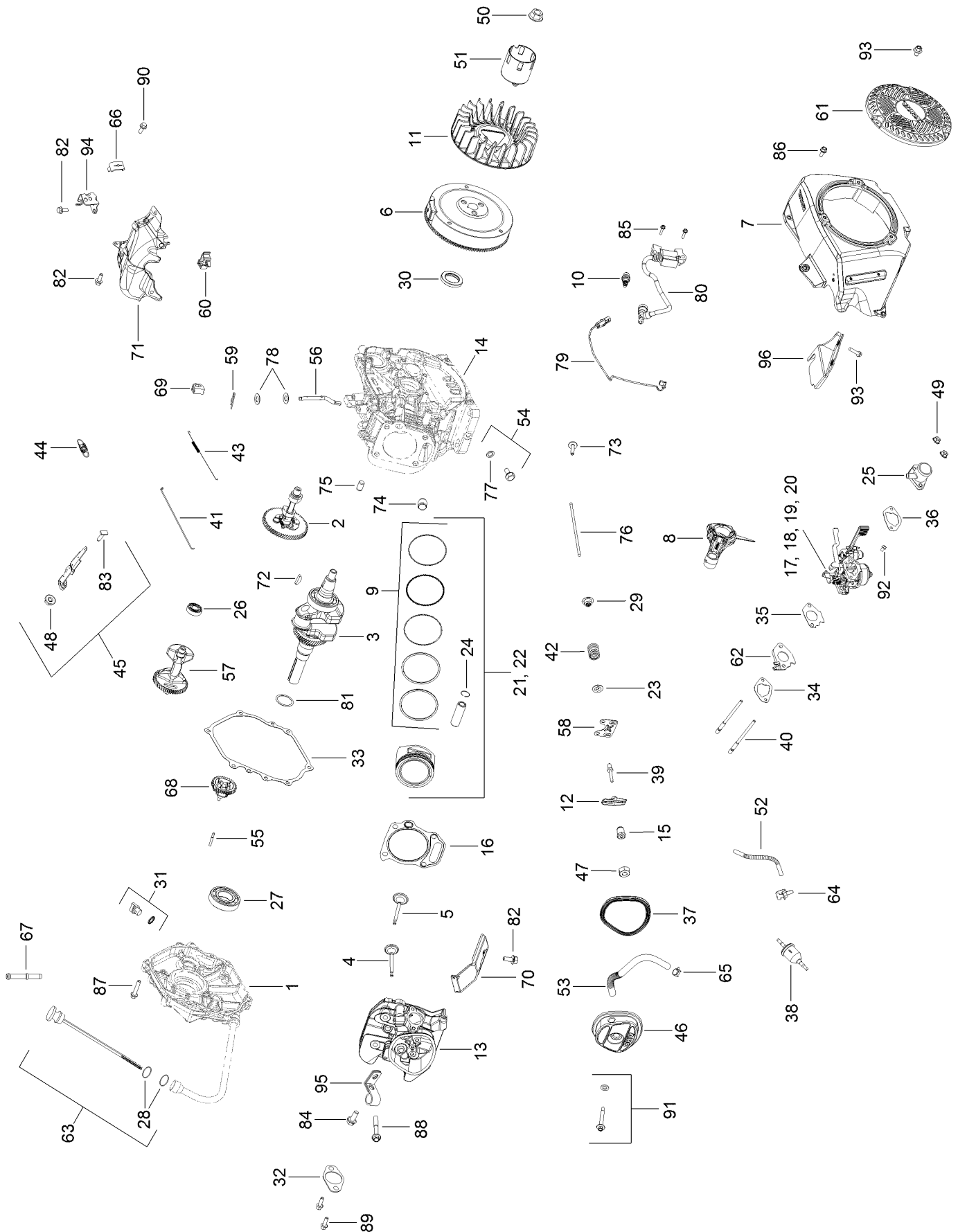
● Not serviced separately



Secondary Clutch Assembly No. 119-6011

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	119-0809	1	Cup-Spring Retainer, Inner
4	119-9360	1	Spring-Compression, Black/Almond
5	119-0810	1	Cup-Spring Retainer, Outer
6	119-0811	1	Ring-Retaining
7	119-6018	1	Shim-Thrust

Engine Assembly No. 131-8502



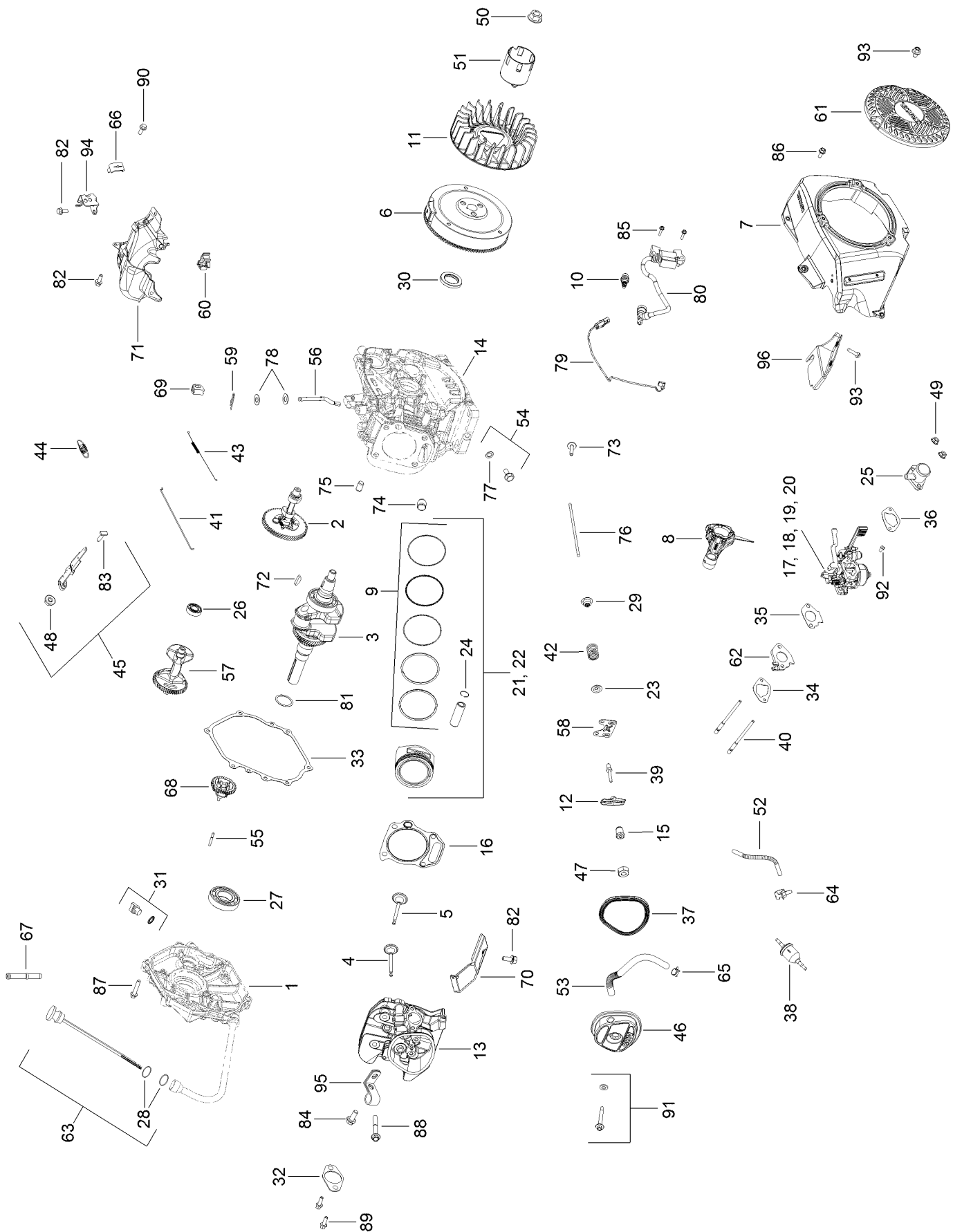
Engine Assembly No. 131-8502 (continued)

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Plate-Closure ■	19:1:2	136-4925	1	Gasket (Carb To Insulator) ●
2	136-4908	1	Camshaft ASM	19:1:3	136-4926	1	Gasket-Cleaner, Air ●
3	136-4909	1	Crankshaft ASM	19:2		1	Needle/Float ASM ●■
4	136-4910	1	Valve-Exhaust	19:3		1	Pin-Hinge ●■
5	136-4911	1	Valve-Intake	19:4		1	O-Ring (Bowl Screw) ●■
6	136-4914	1	Flywheel	19:5		2	O-Ring (Idle Jet) ●■
7	136-4915	1	Blower Housing Kit	19:6		1	O-Ring (Sediment Bowl) ●■
8	136-4928	1	Connecting Rod ASM	19:7		1	O-Ring ●■
9	136-4937	1	Ring Set	20	136-4976	1	Carburetor Kit
10	131-8589	1	Sparkplug	20:1		1	Carburetor Asm ●■
11	136-4949	1	Fan-Flywheel	20:2	136-4924	1	Intake Gasket Kit ●
12	136-4953	2	Arm-Rocker	20:2:1		1	Gasket (Insulator To Head) ●■
13	136-4961	1	Cylinder Head Kit	20:2:2	136-4925	1	Gasket (Carb To Insulator) ●
13:1		1	Head-Cylinder ●■	20:2:3	136-4926	1	Gasket-Cleaner, Air ●
13:2	136-4929	2	Stud-Intake ●	21	136-4977	1	Piston W/Ring Set (STD)
14		1	Crankcase ■	21:1		1	Piston (STD) ●■
15	136-4907	2	Pivot-Arm, Rocker	21:2	136-4937	1	Ring Set ●
16	136-4975	1	Head Gasket Kit	21:3	136-4913	2	Retainer-Piston ●
16:1		1	Gasket-Head ●■	21:4		1	Wrist Pin ●■
16:2	136-4924	1	Intake Gasket Kit ●	22	136-4978	1	Piston Kit (0.25 Os)
16:2:1		1	Gasket (Insulator To Head) ●■	22:1		1	Piston (0.25 Os) ●■
16:2:2	136-4925	1	Gasket (Carb To Insulator) ●	22:2		1	Ring Set (0.25 Os) ●■
16:2:3	136-4926	1	Gasket-Cleaner, Air ●	22:3	136-4913	2	Retainer-Piston ●
16:3	136-4922	1	Gasket-Muffler ●	22:4		1	Pin-Wrist ●■
17	136-4972	1	High Altitude Kit	23	136-4912	2	Retainer-Spring, Valve
17:1		1	Jet-Main (4000 To 8000 Ft) ●■	24	136-4913	1	Retainer-Piston
17:2	136-4974	1	Carburetor Repair Kit ●	25	136-4916	1	Adapter-Inlet, Air
17:2:1	136-4924	1	Intake Gasket Kit ●	26	136-4917	2	Bearing-Shaft, Balance
17:2:1:1		1	Gasket (Insulator To Head) ●■	27	136-4918	2	Bearing-Crankshaft
17:2:1:2	136-4925	1	Gasket (Carb To Insulator) ●	28	136-4947	2	O-Ring (Dipstick Cap)
17:2:1:3	136-4926	1	Gasket-Cleaner, Air ●	29	136-4919	2	Seal-Stem, Valve
17:2:2		1	Needle/Float ASM ●■	30	136-4920	2	Seal-Crankshaft
17:2:3		1	Pin-Hinge ●■	31	136-4952	1	Oil Fill Cap ASM
17:2:4		1	O-Ring (Bowl Screw) ●■	31:1		1	Oil Fill Cap ●■
17:2:5		2	O-Ring (Idle Jet) ●■	31:2		1	Gasket ●■
17:2:6		1	O-Ring (Sediment Bowl) ●■	32	136-4922	1	Gasket-Muffler
17:2:7		1	O-Ring ●■	33	136-4923	1	Gasket-Plate, Closure
18	136-4973	1	High Altitude Kit	34	136-4924	1	Intake Gasket Kit
18:1		1	Jet-Main (8000 Ft Plus) ●■	34:1		1	Gasket (Insulator To Head) ●■
18:2	136-4974	1	Carburetor Repair Kit ●	34:2	136-4925	1	Gasket (Carb To Insulator) ●
18:2:1	136-4924	1	Intake Gasket Kit ●	34:3	136-4926	1	Gasket-Cleaner, Air ●
18:2:1:1		1	Gasket (Insulator To Head) ●■	35	136-4925	1	Gasket (Carb To Insulator)
18:2:1:2	136-4925	1	Gasket (Carb To Insulator) ●	36	136-4926	1	Gasket-Cleaner, Air
18:2:1:3	136-4926	1	Gasket-Cleaner, Air ●	37	136-4927	1	Gasket-Cover, Valve
18:2:2		1	Needle/Float ASM ●■	38	131-8588	1	Filter-Fuel (75 Micron Gravy Feed)
18:2:3		1	Pin-Hinge ●■	39	136-4900	2	Stud-Arm, Rocker
18:2:4		1	O-Ring (Bowl Screw) ●■	40	136-4929	2	Stud-Intake
18:2:5		2	O-Ring (Idle Jet) ●■	41	136-4930	1	Linkage-Governor
18:2:6		1	O-Ring (Sediment Bowl) ●■	42	136-4931	2	Spring-Valve
18:2:7		1	O-Ring ●■	43	136-4932	1	Spring-Linkage
19	136-4974	1	Carburetor Repair Kit	44	136-4933	1	Spring-Governor
19:1	136-4924	1	Intake Gasket Kit ●	45	136-4934	1	Governor Lever Kit
19:1:1		1	Gasket (Insulator To Head) ●■	45:1		1	Lever-Governor ●■
				45:2	136-4980	1	Screw-Rect Head ●
				45:3	136-4902	1	Nut-Hex Flg ●

● Not illustrated

■ Not serviced separately

Engine Assembly No. 131-8502 (continued)

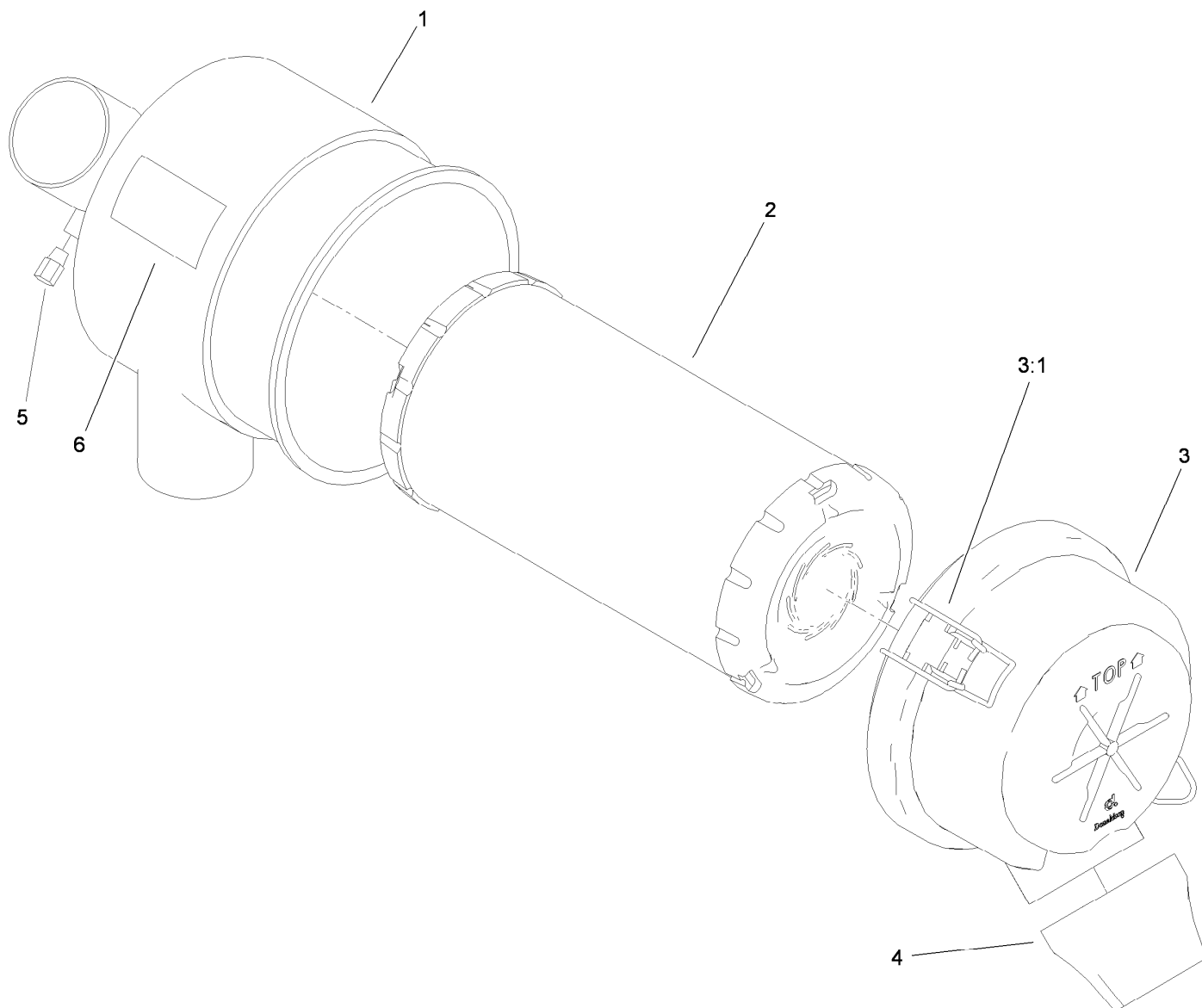


Engine Assembly No. 131-8502 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
49	136-4903	2	Nut-Hex Flg Lock	71	136-4960	1	Shield-Heat, Upper
50	136-4936	1	Nut-Flywheel	72	136-4906	1	Key-Flywheel
51	136-4938	1	Cup-Drive, Starter	73	136-4963	2	Lifter-Valve
52	136-4939	1	Hose-Fuel	74	136-4964	2	Pin-Dowel, Cylinder Head
53	136-4962	1	Hose-Breather	75	136-4965	2	Pin-Dowel
54	136-4942	2	Drain Plug Kit	76	136-4966	2	Rod-Push
54:1		1	Plug-Drain ●■	77	136-4967	2	Washer-Plug, Drain
54:2	136-4967	1	Washer-Plug, Drain ●	78	136-4968	2	Washer-Flat
55	136-4943	1	Shaft-Gear, Governor	79	136-4969	1	Lead (Ground To Kill)
56	136-4944	1	Shaft-Cross, Governor	80	136-4970	1	Module-Ignition
57	136-4945	1	Shaft-Balance	81	136-4971	1	Shim Kit
58	136-4946	1	Plate-Guide, Pushrod	82	136-4979	5	Screw-Hex, Flg HD
59	136-4904	1	Clip-Shaft, Governor	83	136-4980	1	Screw-Rect Head
60	136-4948	1	Clip-Harness, Wire	84	136-4991	1	Screw-Hex, Flg HD
61	136-4950	1	Screen-Housing, Blower	85	136-4981	2	Screw
62	136-4951	1	Insulator Kit	86	136-4982	5	Screw
62:1		1	Insulator ●■	87	136-4983	7	Screw-Plate, Closure
62:2	136-4924	1	Intake Gasket Kit ●	88	136-4984	4	Screw-Cyl HD, Hex Flg
62:2:1		1	Gasket (Insulator To Head) ●■	89	136-4985	2	Screw
62:2:2	136-4925	1	Gasket (Carb To Insulator) ●	90	136-4986	1	Screw-Hex Phillips
62:2:3	136-4926	1	Gasket-Cleaner, Air ●	91	136-4988	1	Screw (Valve Cover Seal ASM)
63	136-4921	1	Dipstick ASM	91:1		1	Screw-Cover, Valve ●■
63:1		1	Dipstick ●■	91:2		1	Gasket-Screw, Valve Cover ●■
63:2		2	O-Ring (Dipstick Cap) ●■	92	136-4989	1	Screw-Drain, Bowl
64	136-4905	2	Clamp-Line, Fuel	93	136-4987	5	Screw-Hex, Flg HD
65	136-4990	1	Clamp-Hose	94	136-4940	1	Remote Choke Bracket ASM
66	136-4954	1	Clamp-Cable	95	136-4941	1	Bracket-Tube, Dipstick
67	136-4955	1	Fitting-Pump, Pulse	96	136-4958	1	Flywheel Finger Guard ASM
68	136-4956	1	Governor ASM				
69	136-4957	1	Grommet-Crankcase				
70	136-4959	1	Shield-Head, Cylinder				

● Not illustrated

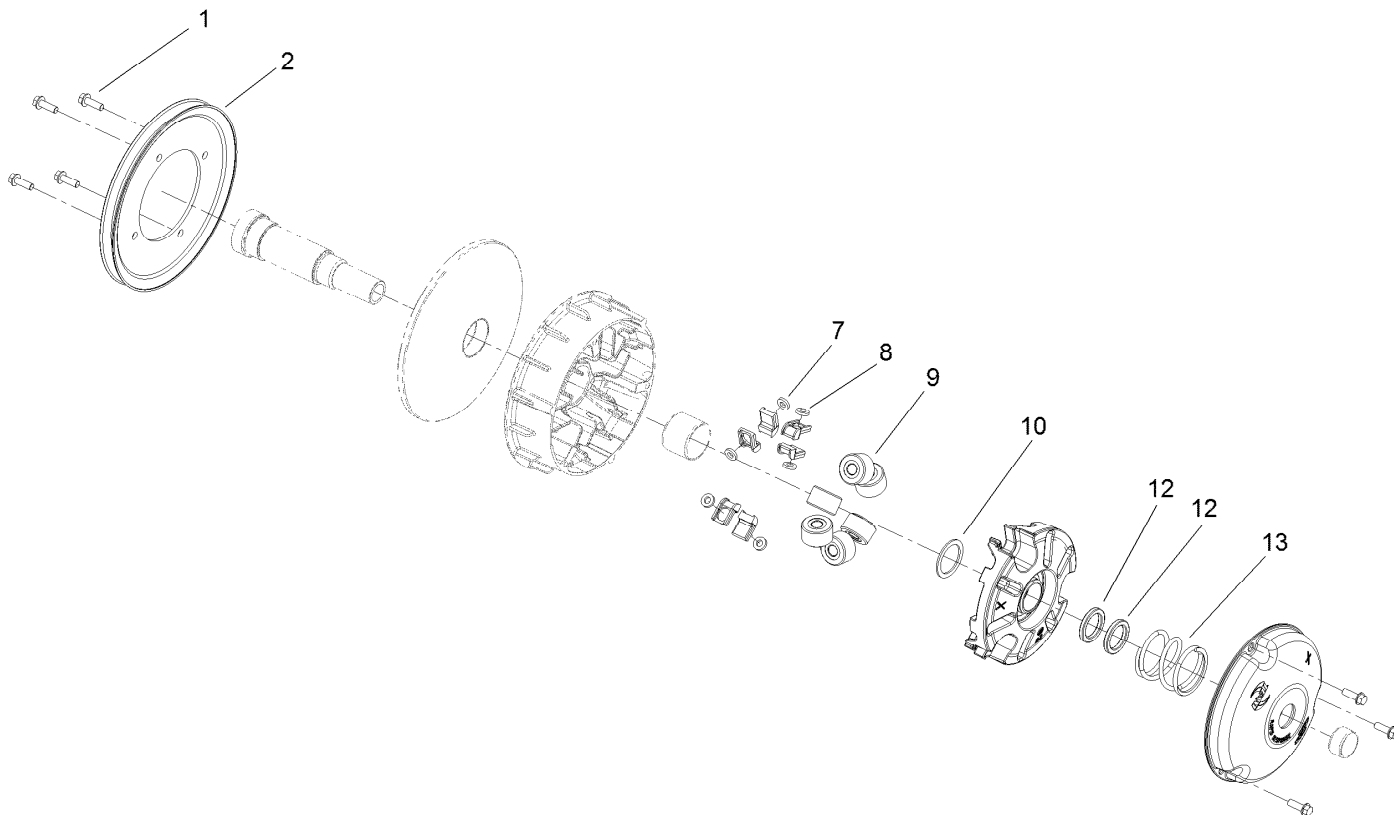
■ Not serviced separately



Air Cleaner Assembly No. 99-7120

Ref.	Part Number	Qty.	Description
1		1	Body ●
2	108-3811	1	Filter-Air
3	94-3652	1	Cover ASM
3:1	1-643283	2	Latch-Cleaner, Air
4	87-9400	1	Valve-Vacuator
5		1	Plug ●
6		1	Marking ●

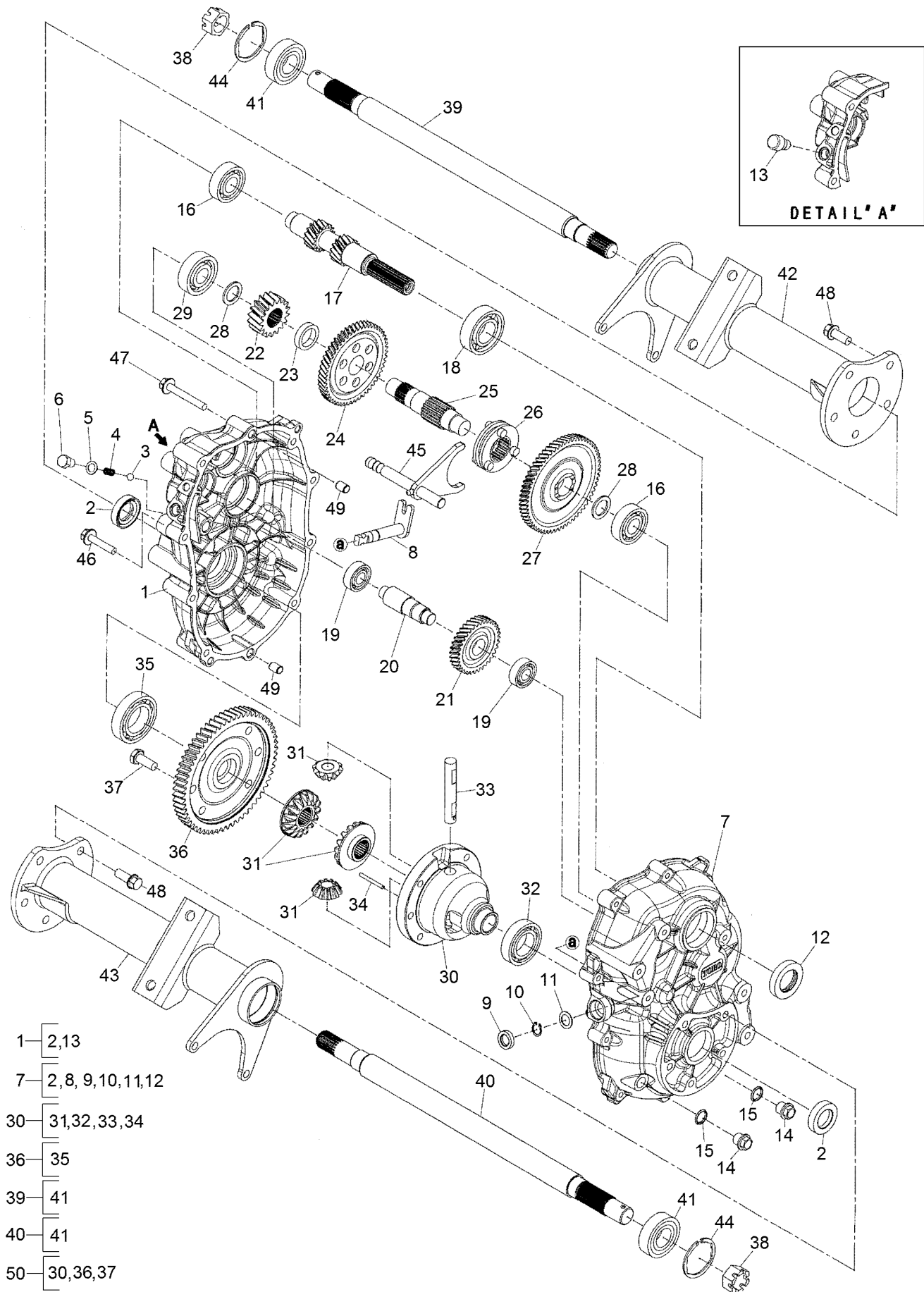
● Not serviced separately



Primary Clutch Assembly No. 131-8500

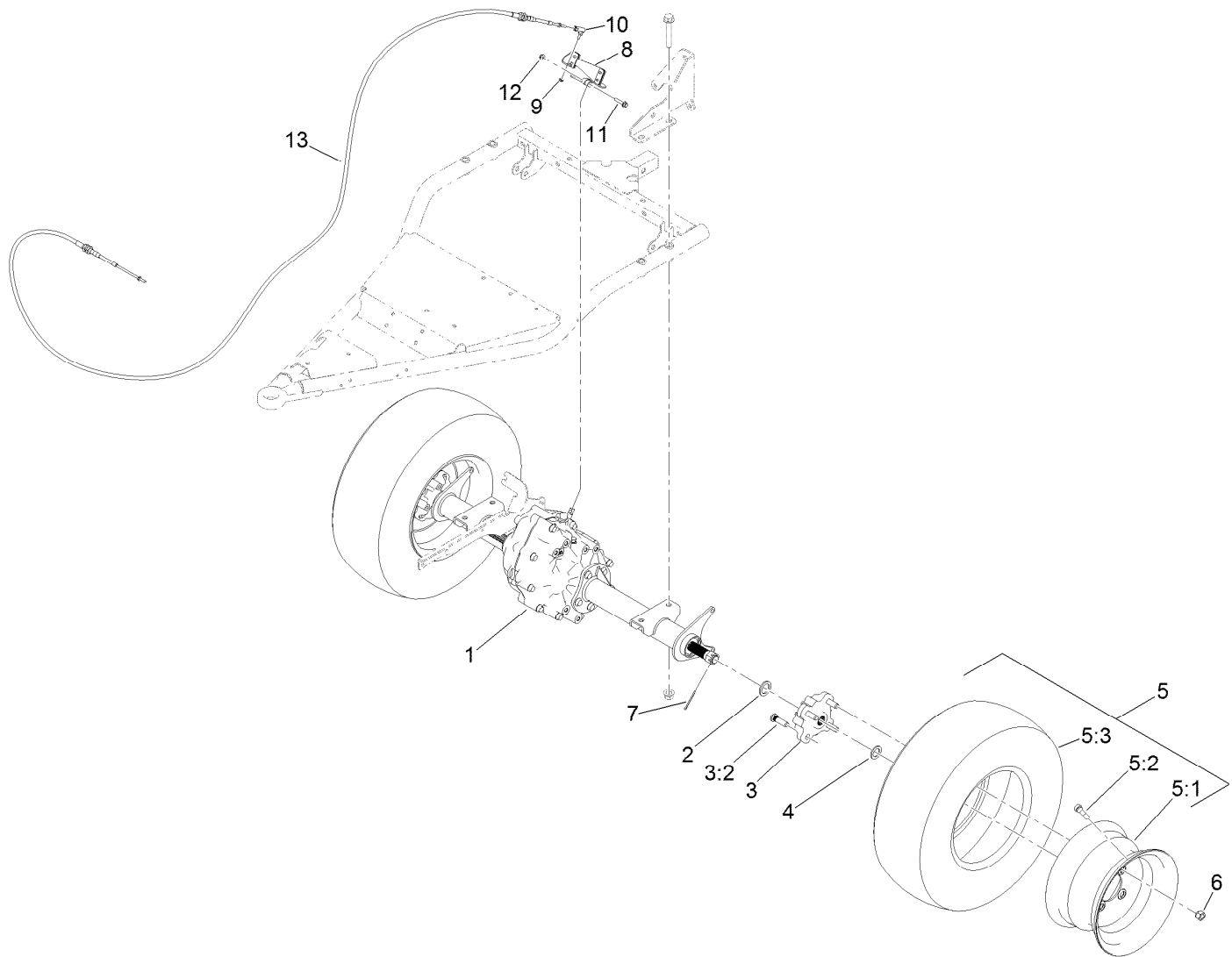
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	49-2040	7	Screw-HWHTF
2	119-0813	1	Pulley-Primary
7	127-8689	6	Button-Primary, Torque
8	127-8690	6	Plug-Button, Torque
9	119-0804	6	Weight-Roller
10	119-0812	1	Shim-Spider
12	119-0807	2	Shim-Limiter
13	119-9532	1	Spring-Red/White

Transaxle Assembly No. 131-3486



Transaxle Assembly No. 131-3486 (continued)

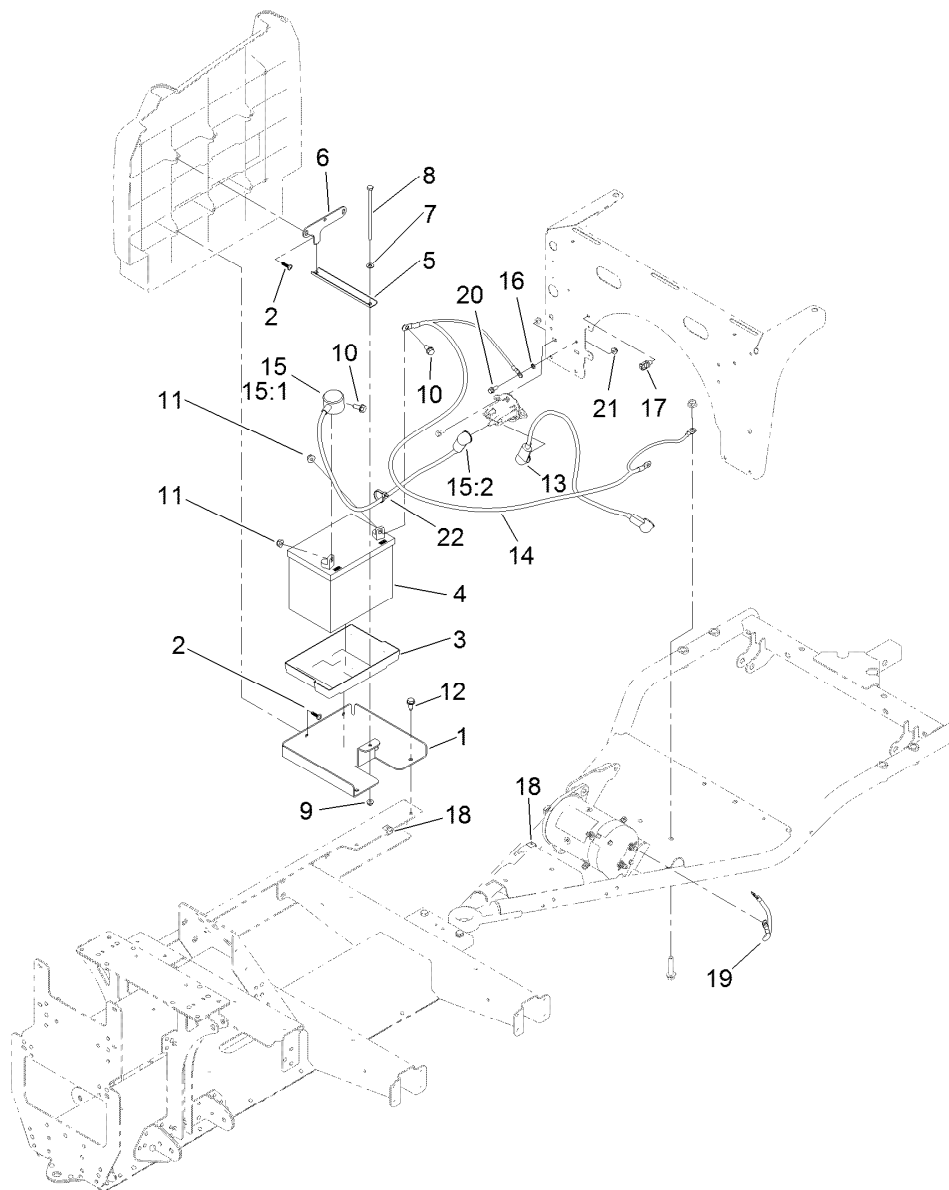
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-2400	1	Case-LH	26	133-2419	1	Clutch-Pin
2	133-2401	2	Seal-Oil	27	133-2420	1	Gear
3	104-1660	1	Ball-Steel	28	133-2421	2	Spacer
4	104-1661	1	Spring	29	133-2422	1	Bearing-Ball
5	104-1662	1	Gasket	30	133-2423	1	Case-Differential
6	104-1663	1	Bolt	31	133-2424	1	Set-Gear, Differential
7	133-2402	1	Case-RH	32	133-2425	1	Bearing-Ball
8	133-2403	1	Shaft-Select	33	104-1644	1	Shaft-Differential
9	133-2446	1	Seal-Oil	34	104-1645	1	Pin
10	133-2404	1	Ring-Snap	35	133-2426	1	Bearing-Ball
11	133-2405	1	Spacer	36	133-2427	1	Gear
12	104-1607	1	Seal-Oil	37	104-1649	6	Bolt
13	133-2406	1	Breather-Air	38	133-2428	2	Nut-Castle
14	133-2407	2	Plug-Drain, Oil	39	133-2429	1	Shaft-Axle, LH
15	133-2408	2	Gasket	40	133-2430	1	Shaft-Axle, RH
16	133-2409	2	Bearing-Ball	41	133-2431	2	Bearing-Ball
17	133-2410	1	Shaft-Input	42	133-2432	1	Case-Axle, LH
18	133-2411	1	Bearing-Ball	43	133-2433	1	Case-Axle, RH
19	133-2412	2	Bearing-Ball	44	133-2434	2	Ring-Snap
20	133-2413	1	Shaft-Counter	45	133-2435	1	Shaft-Shift
21	133-2414	1	Gear	46	133-2436	1	Bolt-Flange
22	133-2415	1	Gear	47	133-2437	9	Bolt-Flange
23	133-2416	1	Collar	48	133-2438	10	Bolt-Flange
24	133-2417	1	Gear	49	133-2439	2	Pipe-Knock
25	133-2418	1	Shaft-Center	50	133-2440	1	Differential ASM



Rear Wheel and Transaxle Assembly

Ref.	Part Number	Qty.	Description
1	131-3486	1	Transaxle
2	131-8570	2	Spacer-Hardened
3	127-8848	2	Rear Hub ASM
3:2	10-6830	4	Stud-Type, Drive
4	3-7898	2	Washer-Thrust
5	131-8319	2	Tire/Wheel ASM
5:1	131-8317	1	Wheel
5:2	232-27	1	Stem-Valve
5:3	131-8318	1	Tire

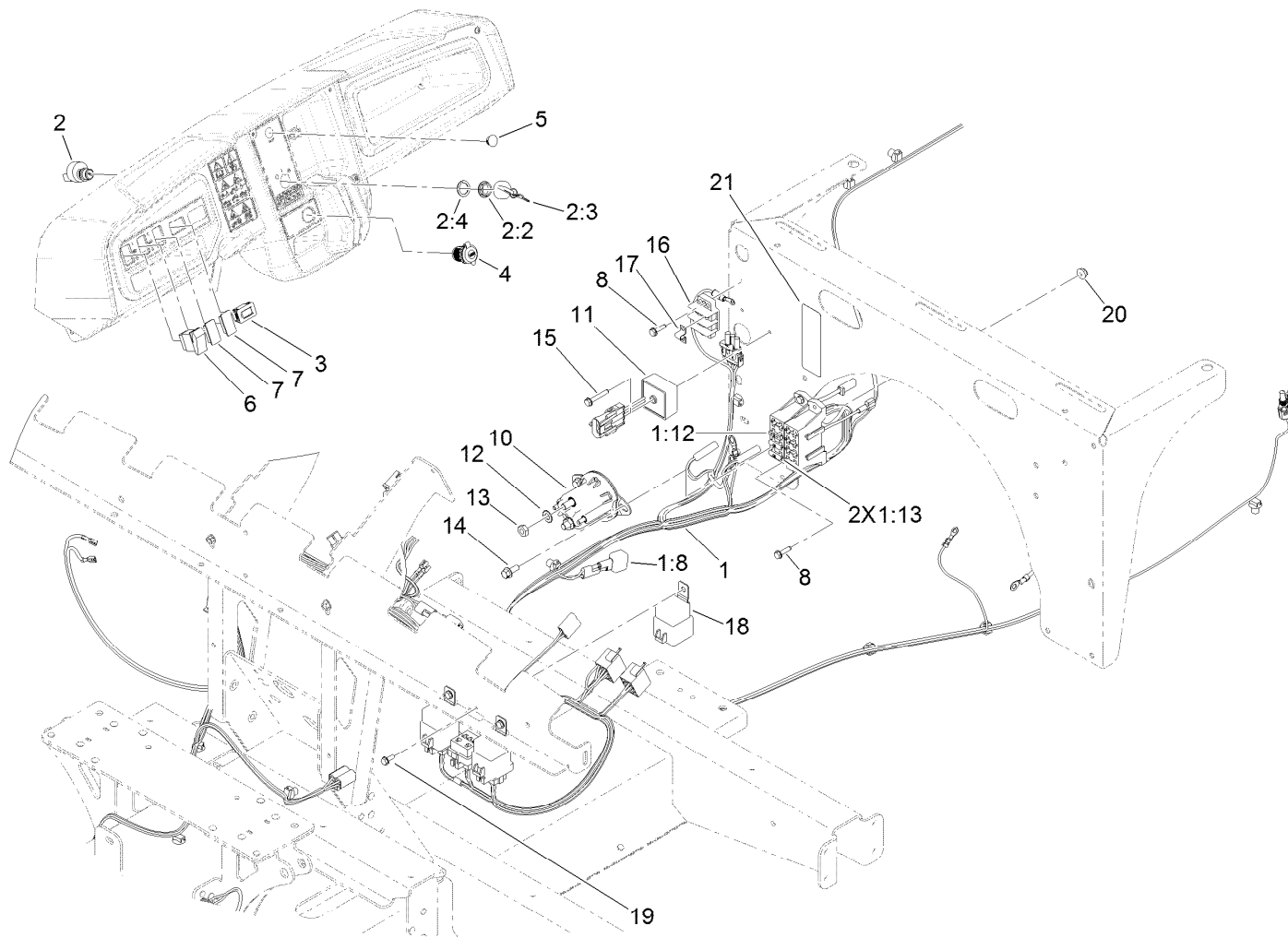
Ref.	Part Number	Qty.	Description
6	242-50	8	Nut-Lug
7	1-806800	2	Pin-Cotter
8	131-8378-03	1	Shift Arm ASM
9	3296-27	1	Nut-Lock, NI
10	2411-38	1	Joint-Ball
11	127-8639	1	Screw-HHF
12	104-7201	1	Nut-Flange, NI
13	127-8897	1	Cable-Shift



Battery and Cable Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	127-7810-03	1	Base-Battery	15	109-7621	1	Positive Battery Cable ASM
2	120-2349	4	Screw	15:1	1-543393	1	Insulator-Solenoid
3	106948	1	Tray-Battery	15:2	109-2407	1	Insulator-Battery
4	104-8162	1	Battery-Dry	16	3255-7	1	Washer-Lock/EXT
5	127-7816-03	1	Channel-Clamp, Battery	17	32180-030	1	Clip-Tie
6	127-7814-03	1	Plate-Clamp, Battery	18	32180-082	3	Clip-Edge W/Tie, Perpendicular
7	3256-22	1	Washer-Flat	19	99-7403	1	Cable-Negative
8	321-47	1	Screw-HH	20	3234-33	1	Screw-HHF
9	104-7201	1	Nut-Flange, NI	21	104-7201	1	Nut-Flange, NI
10	3234-5	2	Screw-HHF	22	614249	1	Tie-Cable
11	104-8300	2	Nut-Flange, NI	99	107-0392	1	Protection-Terminal, Aerosol
12	32144-70	2	Screw-HWHTF				●
13	122-0639	1	Battery-Cable, Positive ASM				
14	122-0638	1	Battery-Cable, Negative ASM				

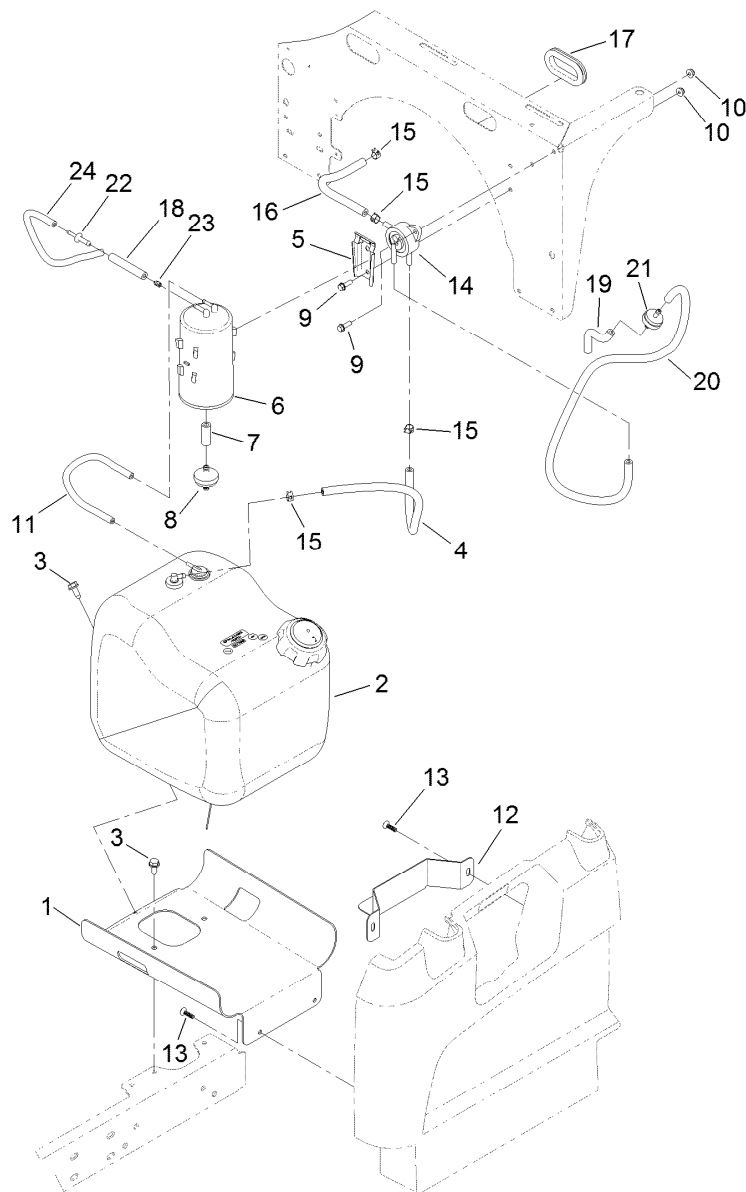
● Not illustrated



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	122-0225	1	Harness-Wire
1:8	100-4918	1	Diode-Over Molded
1:12	109355	1	Fuse-Blade, 15 Amp
1:13	218-578	2	Fuse-Blade, 10 Amp
2	106-5269	1	Ignition Switch ASM
2:2	108-8660	1	Nut-Mounting
2:3	106-5270	1	Ignition Key Set
2:4	108-8659	1	Washer-Backup
3	120-2244	1	Hourmeter
4	131-8388	1	Socket-Usb
5	94-5627	1	Plug
6	95-8999	1	Switch
7	99-7420	2	Plug-Hole

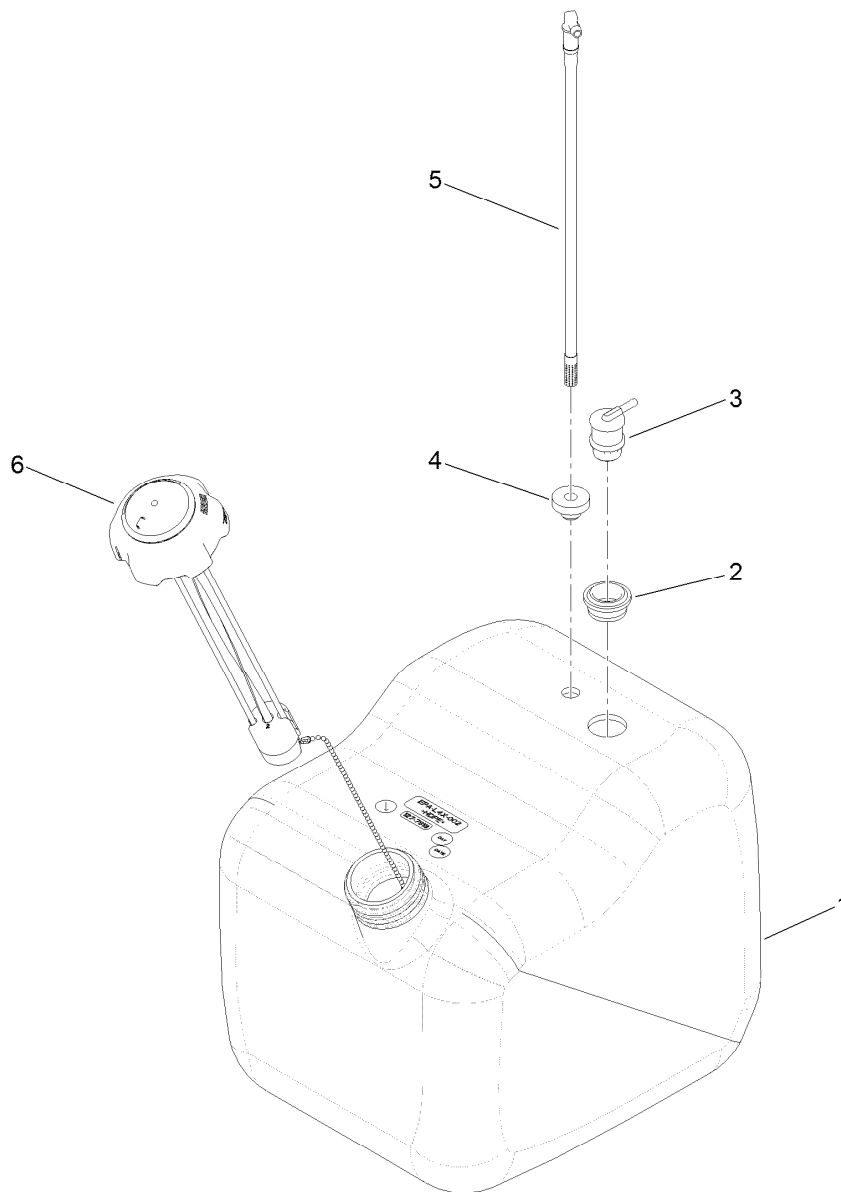
Ref.	Part Number	Qty.	Description
8	100-4351	4	Screw-HWH
10	114-3315	1	Solenoid-12 Vdc
11	119-9492	1	Regulator-Voltage
12	3255-8	2	Washer-Lock
13	3220-2	2	Nut-Jam
14	3234-33	2	Screw-HHF
15	100-4352	1	Screw-HWH
16	42862	1	Block-Terminal, Ground
17	42863	1	Strip-Jumper
18	99-7430	3	Relay
19	32144-1	3	Screw-Taptite
20	104-7201	2	Nut-Flange, NI
21	131-8552	1	Decal-Fuse Block, 12V



Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	127-7739-03	1	Mount-Tank, Fuel
2	127-7849	1	Fuel Tank ASM
3	32144-70	3	Screw-HWHTF
4	114-4428	1	Hose-Fuel
5	114-0292	1	Bracket-Canister, Carbon
6	127-8685	1	Canister-Carbon
7	106-5317	1	Hose-Fuel
8	115-7854	1	Filter-Fuel, Inline
9	32105-15	4	Screw-HWH
10	104-7201	4	Nut-Flange, NI
11	115-4735	1	Hose-Fuel
12	127-7845-03	1	Bracket-Tank, Fuel

Ref.	Part Number	Qty.	Description
13	120-2349	4	Screw
14	131-8526	1	Pump-Fuel
15	2412-98	4	Clamp-Hose
16	109-0282	1	Hose-Fuel
17	240-12	1	Grommet
18	114-3765	1	Hose-Fuel
19	109-0678	1	Hose-Fuel
20	109-3491	1	Hose-Fuel
21	56-6360	1	Filter-Fuel
22	117-5399	1	Adaptor-Orifice
23	120-2038	1	Cartridge-Cv
24	110-8181	1	Hose-Fuel



Fuel Tank Assembly No. 127-7849

Ref.	Part Number	Qty.	Description
1	127-7818	1	Tank-Fuel
2	114-0284	1	Grommet
3	114-0285	1	Valve-Rollover
4	46-6560	1	Bushing
5	115-9044	1	Pipe-Stand
6	131-8357	1	Cap-Gauge

Attachments and Accessories

For 07130 Workman GTX Utility Vehicle

Product Name	Model/Part
Hose Reel Mounting Kit	07027
Trash Can Mounting Kit	07028
Walk Spreader Mounting Kit	07029
Bed Rack Kit.....	07031
Multi-passenger Kit.....	07133
Bucket Seat Base Kit	07134
Bench Seat Base Kit.....	07135
Canopy Kit.....	07140
Canopy Kit, Multi-passenger Workman GTX Utility Vehicle	07141
Cab Kit.....	07142
12V Electric Lift Kit.....	07144
Brush Guard Kit	07145
Front Hitch Kit, Workman GTX Series Utility Vehicles with Brush Guard	07146
Front Hitch Kit, Workman GTX or MDX Series Utility Vehicles without Brush Guard	07147
Steel Flat Bed Kit	07148
Extended Bed Kit.....	07149
Storage Box Kit.....	07156
Ball Picker Mounting Bracket Kit.....	07157
6in L-Track Kit.....	07158
2in L-Track Kit.....	07159
12V Electric Bed Lift Kit	07167
Aggressive Tire Kit.....	07423
Power Point Kit	131-8550
Brake and Signal Light Kit.....	132-8579
Horn Kit.....	133-3016
Reverse Alarm Kit.....	133-3018
Parking Brake Alarm Kit.....	133-3019
Class 1 Draw Bar Kit.....	133-3095
Spark Arrestor Screen Kit	133-7109
Mount-Ball	133-7116
Road Light and Homologation Kit	133-7128



Count on it.