Form No. 3386-451 Rev B

# Rear Roller Kit

## for ProCore® SR48 and SR72 Aerator

**Model No. 09951**

**Model No. 09954**

## Installation Instructions

1. Loosely mount a bearing to each roller arm with 2 capscrews and locknuts (Figure 1).

   **Note:** Ensure that the bearing is positioned on the opposite side of the arm as the welded stop and with the grease fitting pointing upward.

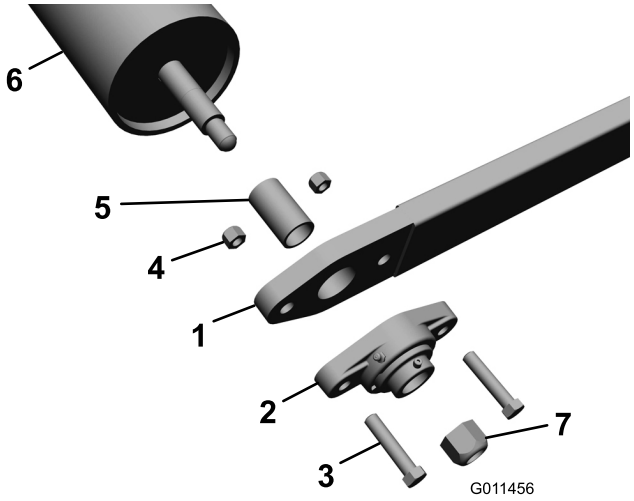



**Figure 1**

1. Roller arm
2. Bearing
3. Capscrew
4. Locknut
5. Spacer
6. Roller
7. Locknut

2. Insert a spacer onto each end of the roller shaft (Figure 1).
3. Insert the spacers and roller shafts into the roller arms and bearings (Figure 1). Tighten the bearing capscrews and nuts.
4. Secure the roller shafts to the roller arms with locknuts (Figure 1).
5. Tighten the set screws securing the bearings to the roller shafts.
6. If the aerator is mounted on the storage stands, remove the upper capscrew and nut securing the stands to the aerator (Figure 2).

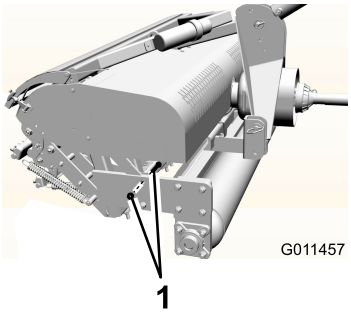



**Figure 2**

1. Upper rear capscrew and nut

7. Using the upper rear hole on each side of the aerator frame, secure each roller arm to the frame with a new capscrew, washer, tube spacer and nut (Figure 3).

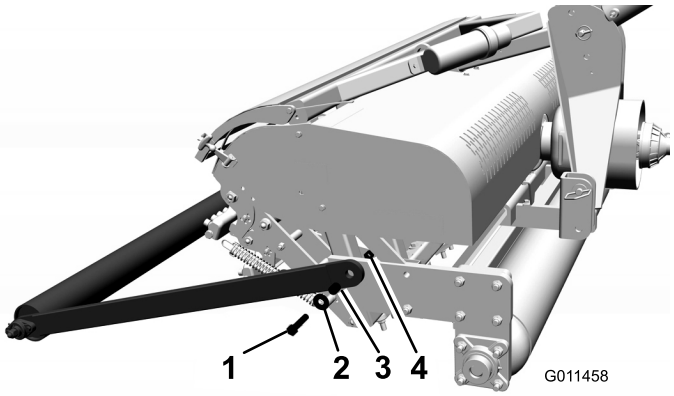



**Figure 3**

1. Capscrew
2. Washer
3. Tube spacer
4. Nut

**Note:** The roller arm weld stop should contact the back of the frame tube when the roller is in the highest and lowest operating positions. If the stop is below the frame, the roller was mounted incorrectly.

**Note:** Before using the aerator, remove the stands and tighten the roller capscrews and nuts. After using the aerator, remove the nuts, install the storage stands and tighten the capscrews and nuts.

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