



**Count on it.**

# Parts Catalog

## **Z Master® Commercial 3000 Series Riding Mower**

**with 52in TURBO FORCE® Side Discharge  
Mower**

**Model No. 74955—Serial No. 400000000 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

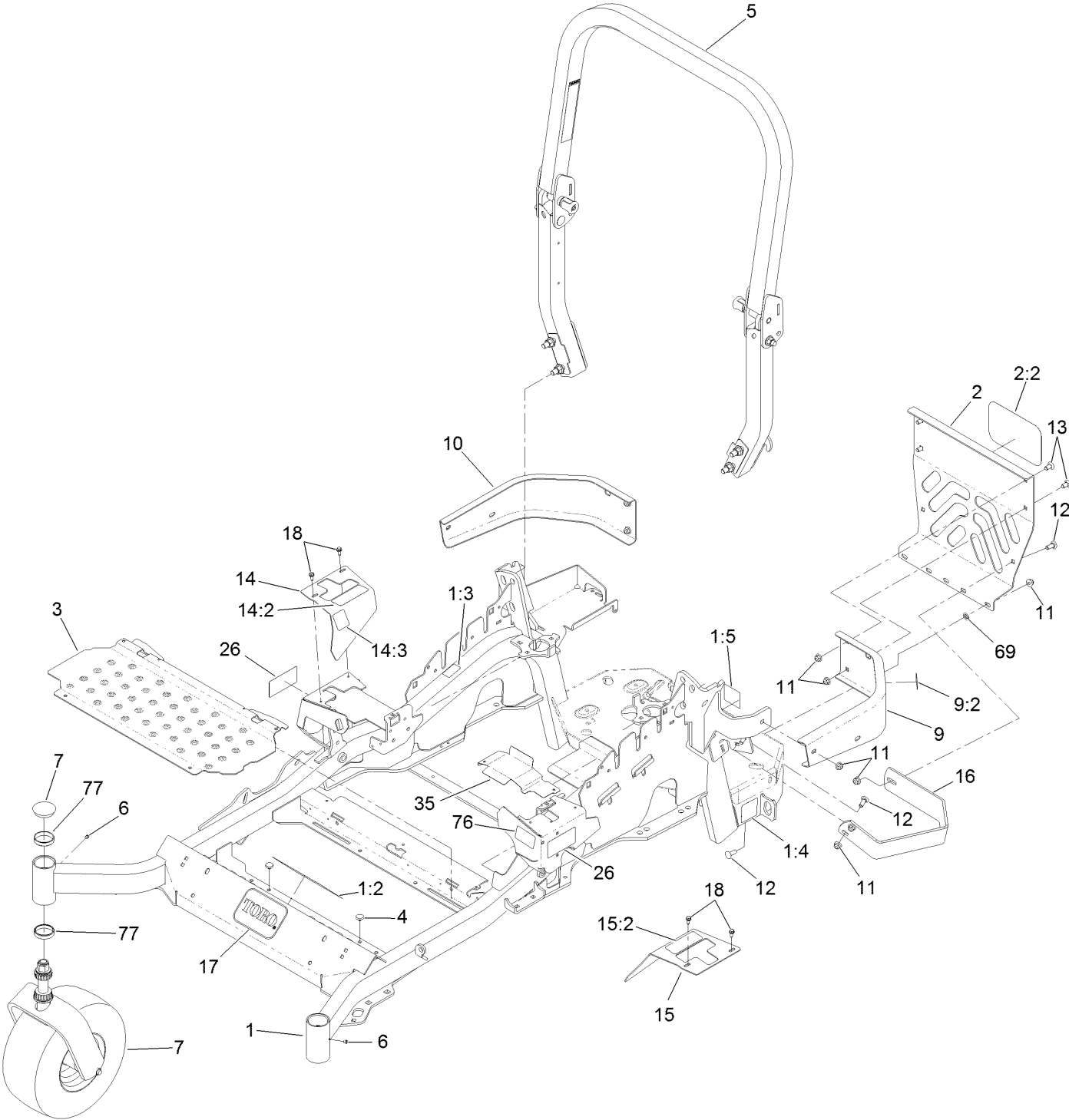
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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# Frame and Caster Wheel Assembly

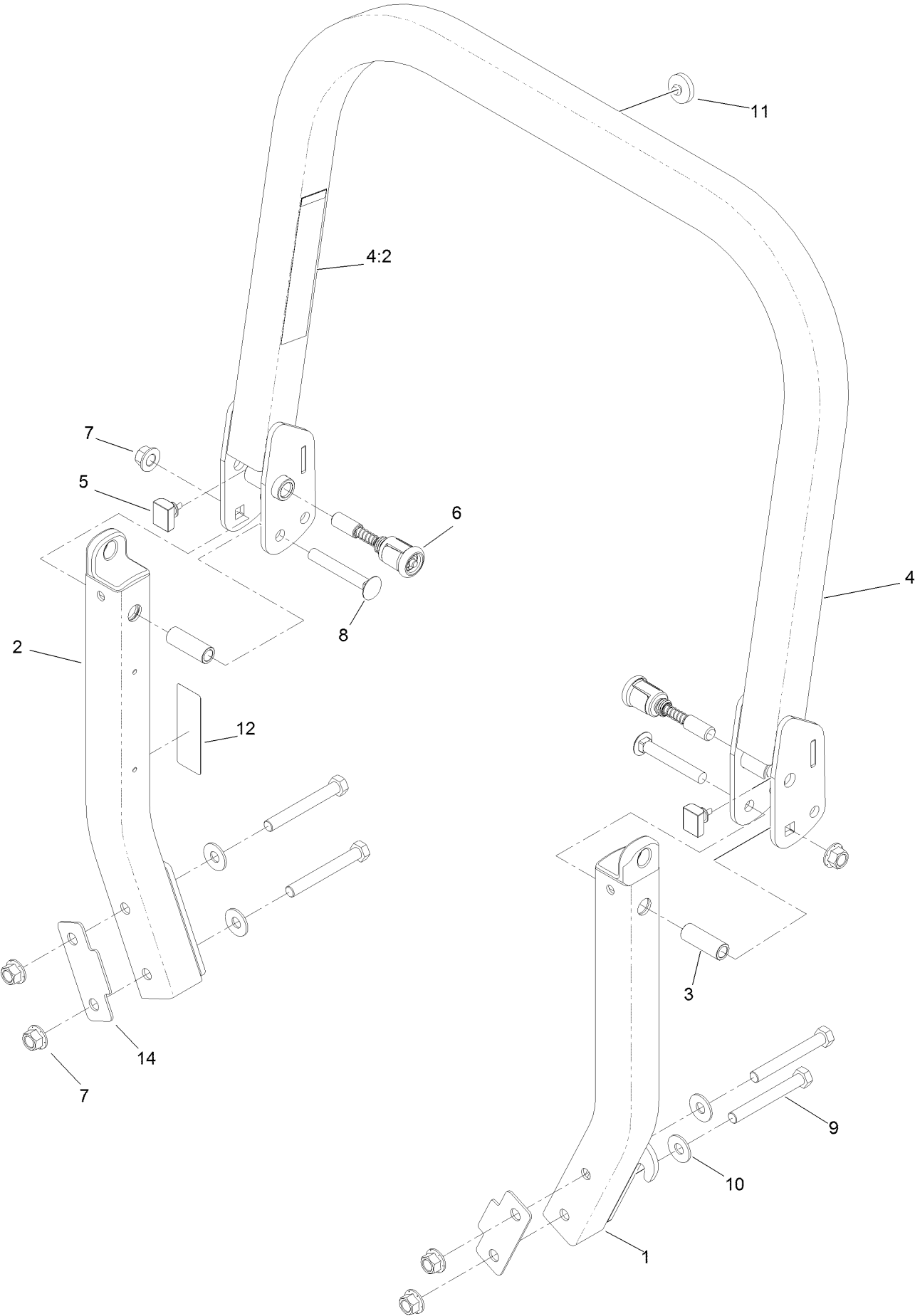


## Frame and Caster Wheel Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>             |
|-------------|--------------------|-------------|---------------------------------|-------------|--------------------|-------------|--------------------------------|
| 1           | 116-5900           | 1           | Mainframe ASM                   | 12          | 3231-22            | 7           | Screw-CARR                     |
| 1:2         | 132-0871           | 1           | Decal-Danger                    | 13          | 3231-21            | 3           | Screw-CARR                     |
| 1:3         | 106-5517           | 2           | Decal-Warning                   | 14          | 116-5899           | 1           | RH Motion Control Cover<br>ASM |
| 1:4         | 106-2655           | 2           | Decal-Hazard, Pinched<br>Finger | 14:2        | 99-8936            | 1           | Decal-Control, Motion          |
| 1:5         | 116-4858           | 1           | Decal-Spark Arrestor            | 14:3        | 116-5988           | 1           | Decal-Park Brake, CE           |
| 2           | 115-7410           | 1           | Rear Guard ASM                  | 15          | 116-0580           | 1           | LH Motion Control Cover<br>ASM |
| 2:2         | 67-7320            | 1           | Decal                           | 15:2        | 99-8936            | 1           | Decal-Control, Motion          |
| 3           | 116-8898-01        | 1           | Floorpan                        | 16          | 126-2067-03        | 1           | Guard-Muffler                  |
| 4           | 1-513658           | 2           | Bumper                          | 17          | 68-3640            | 1           | Decal                          |
| 5           | 116-0231           | 1           | ROPS ASM                        | 18          | 32144-10           | 4           | Screw-HWH                      |
| 6           | 1-811010           | 2           | Plug                            | 26          | 120-5892           | 2           | Decal                          |
| 7           |                    | 2           | Caster Wheel ASM ●              | 35          | 116-2999-01        | 1           | Guard-Belt                     |
| 9           | 116-0180           | 1           | LH Bumper ASM                   | 69          | 107-3154           | 2           | Nut-Push                       |
| 9:2         | 106-5517           | 1           | Decal-Warning                   | 76          | 117-3864           | 1           | Decal-Fuel Fill, CE            |
| 10          | 116-0057-03        | 1           | Bumper-RH                       | 77          | 1-543508           | 4           | Cup-Bearing                    |
| 11          | 104-8301           | 11          | Nut-Flange, NI                  |             |                    |             |                                |

● Not serviced separately

Roll-Over Protection System Assembly No. 116-0231



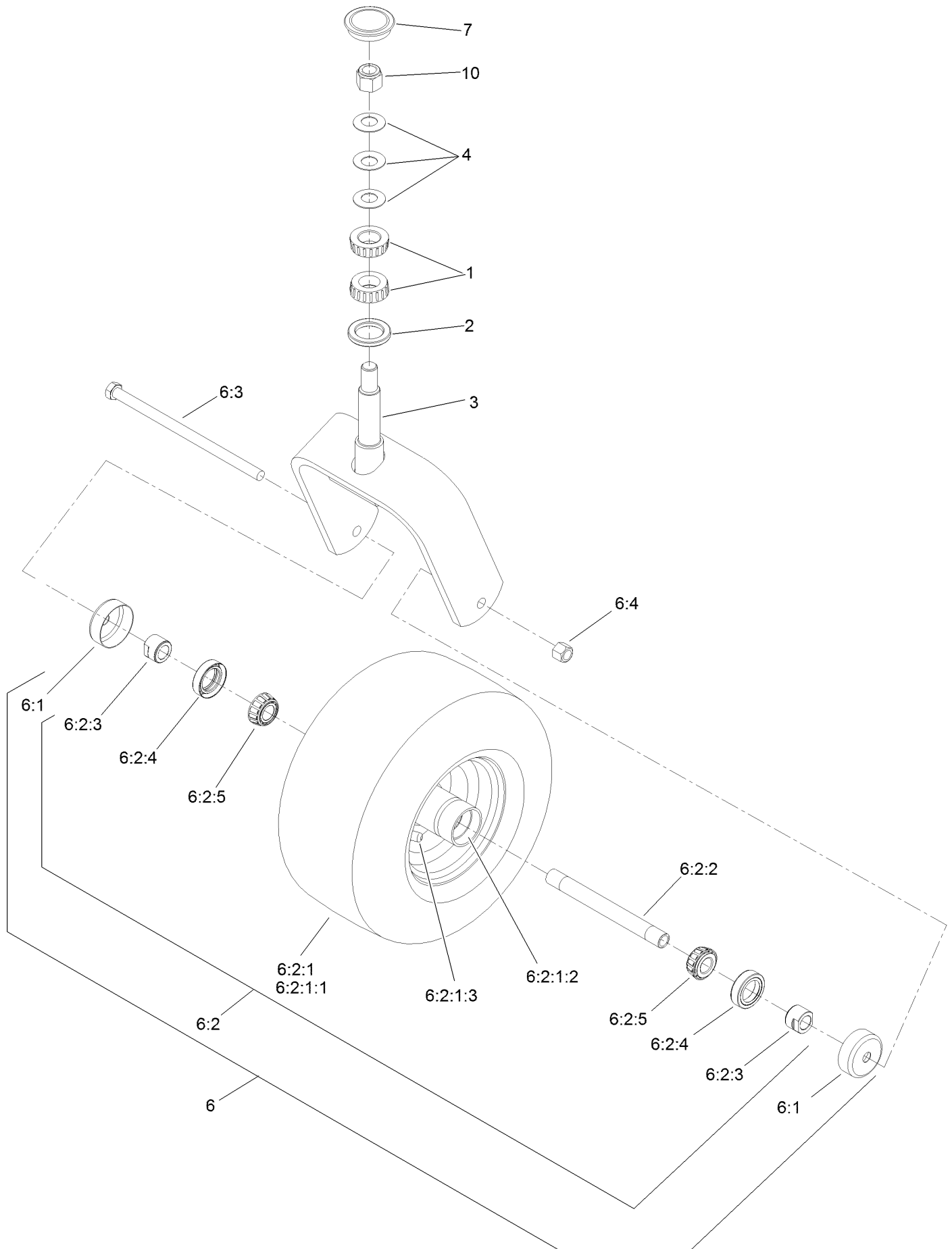
# Roll-Over Protection System Assembly No. 116-0231 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           |                    | 1           | Leg-ROPS, LH ●     |
| 2           |                    | 1           | Leg-ROPS, RH ●     |
| 3           | 109-6653           | 2           | Spacer             |
| 4           |                    | 1           | Upper ROPS ASM ●   |
| 4:2         | 107-3069           | 1           | Decal-Warning      |
| 5           | 109-5337           | 2           | Bumper-ROPS        |
| 6           | 116-0104           | 2           | Pin-Spring         |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 7           | 99-5107            | 6           | Nut-Lock                 |
| 8           | 3233-10            | 2           | Screw-CARR               |
| 9           | 325-35             | 4           | Screw-HH                 |
| 10          | 109-9505           | 4           | Washer-Spring            |
| 11          | 109-9233           | 1           | Bumper-Push-In, Rubber   |
| 12          | 117-0346           | 1           | Decal-Caution, Fuel Vent |
| 14          | 116-0960           | 2           | Spacer                   |

● Not serviced separately

# Caster Wheel and Fork Assembly

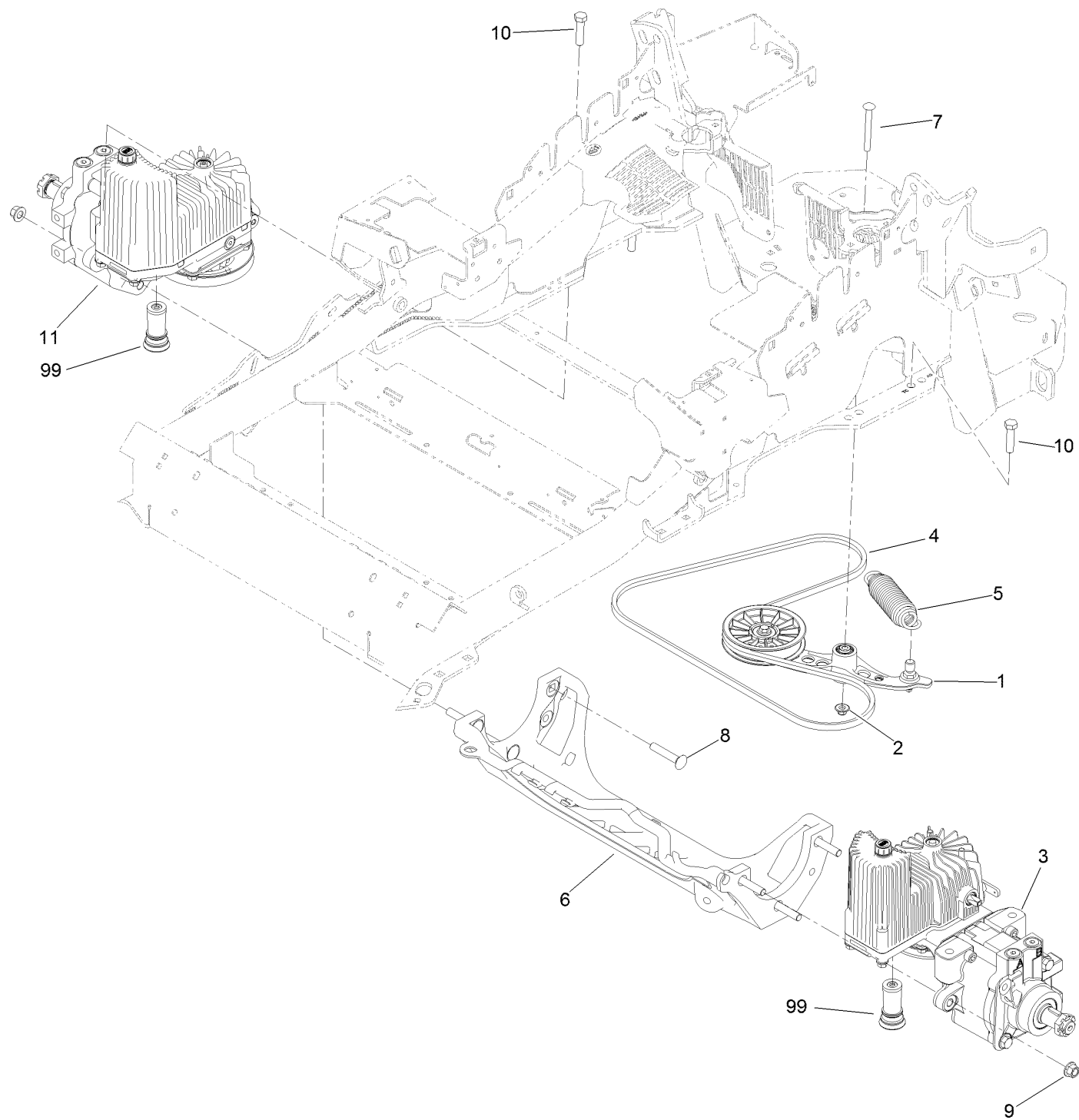


## Caster Wheel and Fork Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|---------------------|
| 1           | 1-543509           | 2           | Bearing-Roller, Tapered | 6:2:1:3     | 5108               | 1           | Valve               |
| 2           | 116-5647           | 1           | Seal-Grease             | 6:2:2       | 126-5361           | 1           | Axle Caster ASM     |
| 3           | 116-6707-01        | 1           | Caster                  | 6:2:3       | 103-3051           | 1           | Spacer-Nut          |
| 4           | 1-633508           | 3           | Washer-Bellville        | 6:2:4       | 103-0063           | 2           | Seal-Caster         |
| 6           | 127-9540           | 1           | Wheel And Axle ASM      | 6:2:5       | 1-633585           | 2           | Bearing-Cone, Taper |
| 6:1         | 103-2768           | 2           | Guard-Seal              | 6:3         | 325-39             | 1           | Screw-HH            |
| 6:2         |                    | 1           | Wheel And Bearing ASM ● | 6:4         | 3296-23            | 1           | Nut-Lock, NI        |
| 6:2:1       |                    | 1           | Wheel And Tire ASM ●    | 7           | 103-4882           | 1           | Cap-Grease          |
| 6:2:1:1     | 1-523009           | 1           | Tire                    | 10          | 3296-51            | 1           | Nut-Lock, NI        |
| 6:2:1:2     | 1-633584           | 2           | Bearing-Cup             |             |                    |             |                     |

● Not serviced separately

# Hydraulic Pump, Idler and Belt Assembly



# Hydraulic Pump, Idler and Belt Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|----------------------------|-------------|--------------------|-------------|----------------------------|
| 1           | 116-1255           | 1           | Pump Idler ASM             | 9           | 99-5107            | 6           | Nut-Lock                   |
| 2           | 109-6658           | 1           | Nut-Flange, NI             | 10          | 325-8              | 4           | Screw-HH                   |
| 3           | 126-1327           | 1           | LH Hydro ASM (12Cc No Fan) | 11          | 126-1328           | 1           | RH Hydro ASM (12Cc No Fan) |
| 4           | 116-1953           | 1           | Belt-V                     | 99          | 114-4713           | 1           | Hypr-Oil 500 (Quart)●      |
| 5           | 116-6317           | 1           | Spring-Extension           | 99          | 114-4714           | 1           | Hypr-Oil 500 (Gallon)●     |
| 6           | 116-7558           | 1           | Cradle-Hydro               | 99          | 114-4715           | 1           | Hypr-Oil 500-5 (5 Gallon)● |
| 7           | 116-1502           | 1           | Bolt-Shoulder, Carriage    | 99          | 117-0390           | 1           | Filter-Hydro               |
| 8           | 126-0095           | 6           | Screw-CARR                 |             |                    |             |                            |

● Not illustrated

Pump Idler Assembly No. 116-1255

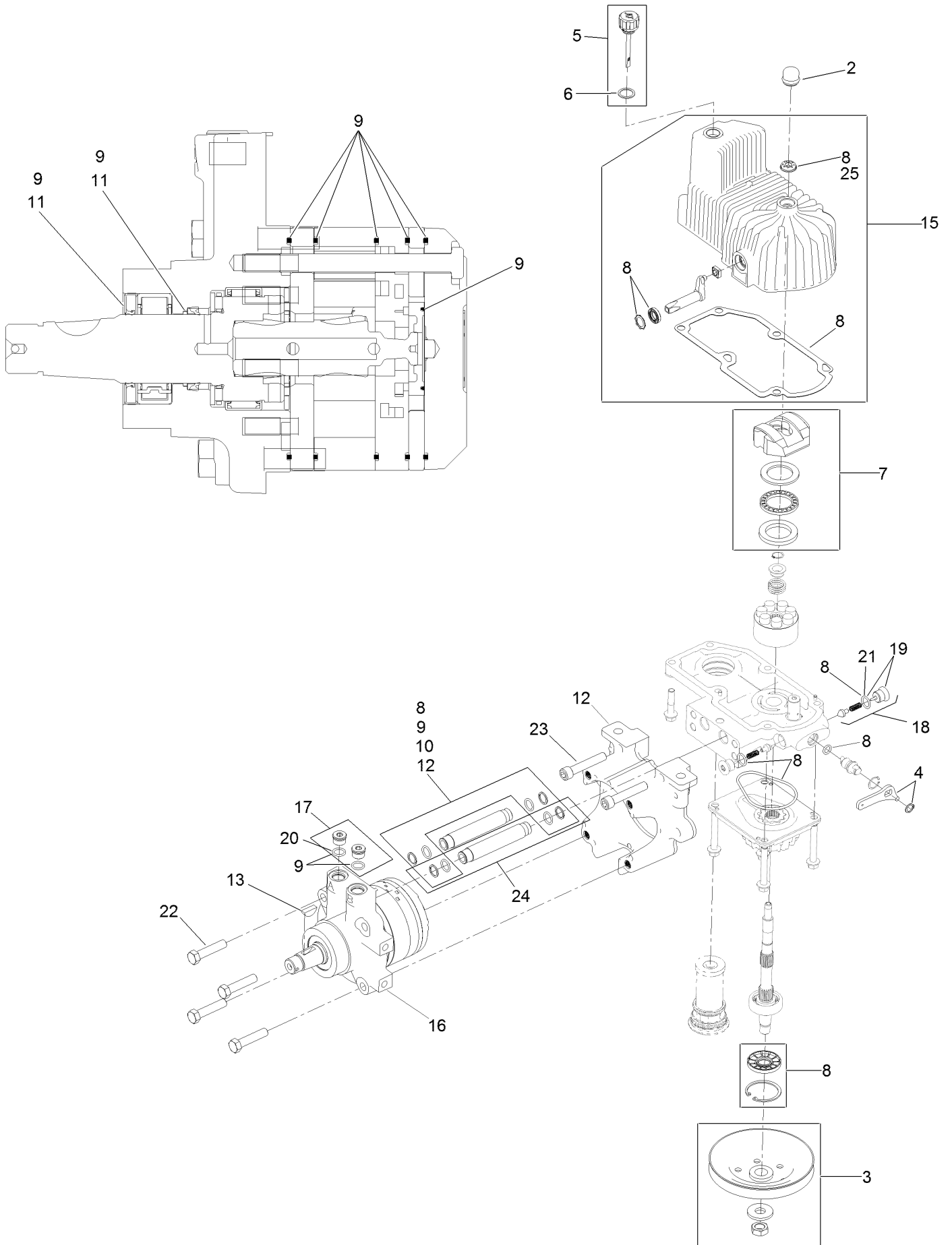


## Pump Idler Assembly No. 116-1255 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 2           | 43-0940            | 1           | Spacer             |
| 3           | 103-3504           | 2           | Bearing-Spherical  |
| 4           | 103-3505           | 1           | Seal-Double Lip    |
| 5           | 103-3506           | 1           | Seal-Lip, Single   |
| 6           | 109-6658           | 1           | Nut-Flange, NI     |
| 7           | 106-7159           | 2           | O-Ring             |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 8           | 323-8              | 1           | Screw-HH           |
| 9           | 32120-10           | 2           | Ring-Snap          |
| 10          | 302-19             | 1           | Fitting-Grease     |
| 11          | 109-8076           | 1           | Pulley-Idler       |
| 12          | 132-4724           | 1           | Pin-Anchor, Spring |

# LH Hydro Assembly No. 126-1327

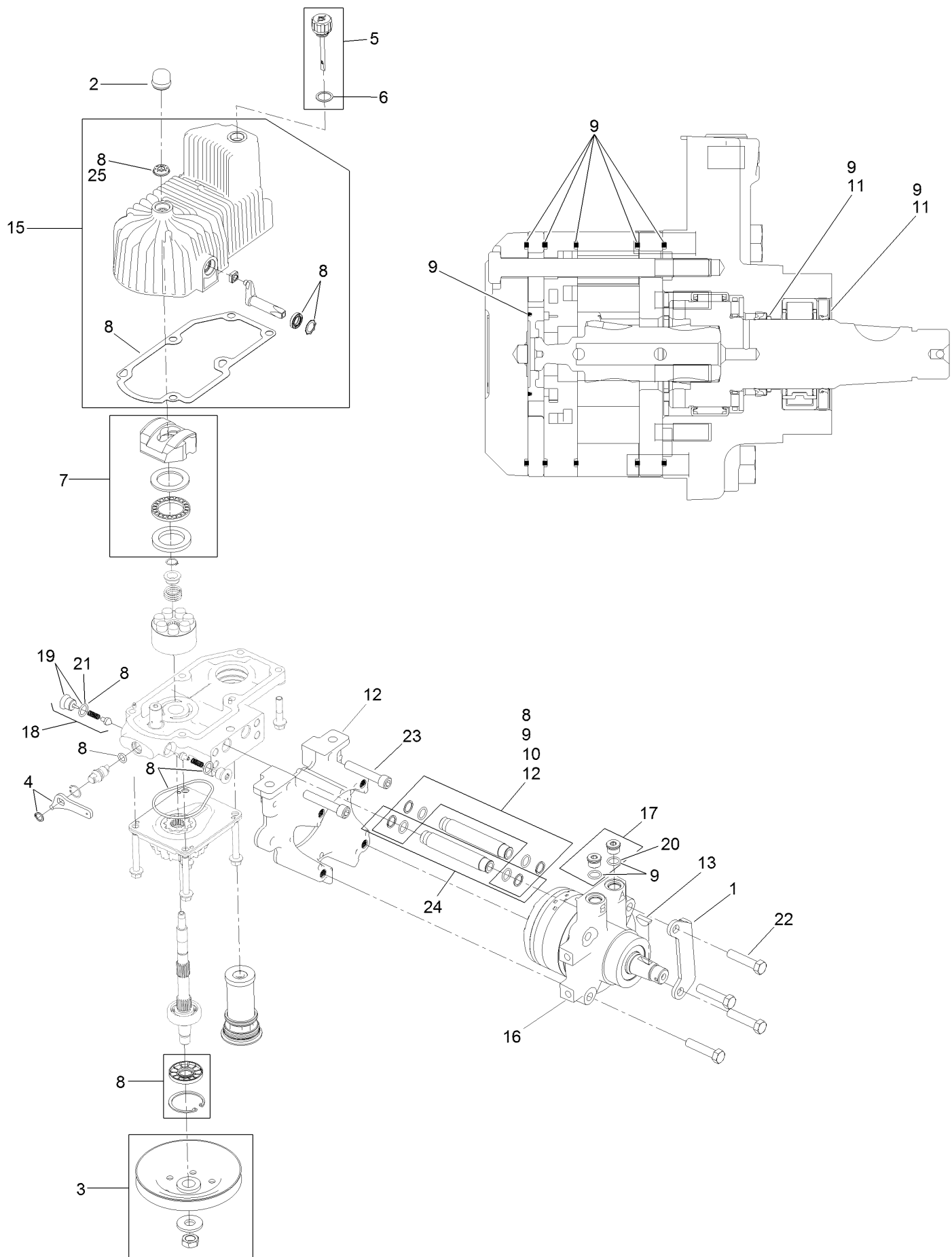


## LH Hydro Assembly No. 126-1327 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>            | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|-------------------------------|-------------|--------------------|-------------|----------------------------|
| 2           | 116-3052           | 1           | Cover-Shaft, Hydro            | 15          | 116-3287           | 1           | Housing-LH                 |
| 3           | 116-0234           | 1           | Pulley Kit                    | 16          | 116-8915           | 1           | Motor-Hydraulic LH 240Cc   |
| 4           | 116-0235           | 1           | Handle-Bypass Valve,<br>Hydro | 17          | 116-7901           | 1           | Magnetic Plugs Service Kit |
| 5           | 116-0236           | 1           | Dipstick-Hydro W/Gasket       | 18          | 116-1630           | 2           | Check Valve ASM            |
| 6           | 116-0237           | 1           | Gasket-Dipstick, Hydro        | 19          | 116-1631           | 2           | Plug-Check (W/O-Ring)      |
| 7           | 116-1367           | 1           | Swash Block Kit               | 20          | 76-1900            | 2           | O-Ring                     |
| 8           | 116-1368           | 1           | Pump Seal Kit                 | 21          | 116-8662           | 2           | O-Ring-Check Valve         |
| 9           | 116-1369           | 1           | Motor Seal Kit                | 22          | 116-8974           | 4           | Screw HH                   |
| 10          | 116-1370           | 1           | Tube Seal Kit                 | 23          | 116-8975           | 2           | Screw-HSH                  |
| 11          | 116-1371           | 1           | Output Shaft Seal Kit         | 24          | 116-9922           | 2           | Hydraulic Tube Kit         |
| 12          | 116-5469           | 1           | Nose Cup-Uht                  | 25          | 126-7711           | 1           | Seal-Fan Drive             |
| 13          | 3257-42            | 1           | Key-Woodruff                  | 99          | 116-4245           | 1           | Puller-Pulley ●            |
|             |                    |             |                               | 99          | 116-1373           | 1           | Flow Test Kit ●            |

● Not illustrated

# RH Hydro Assembly No. 126-1328

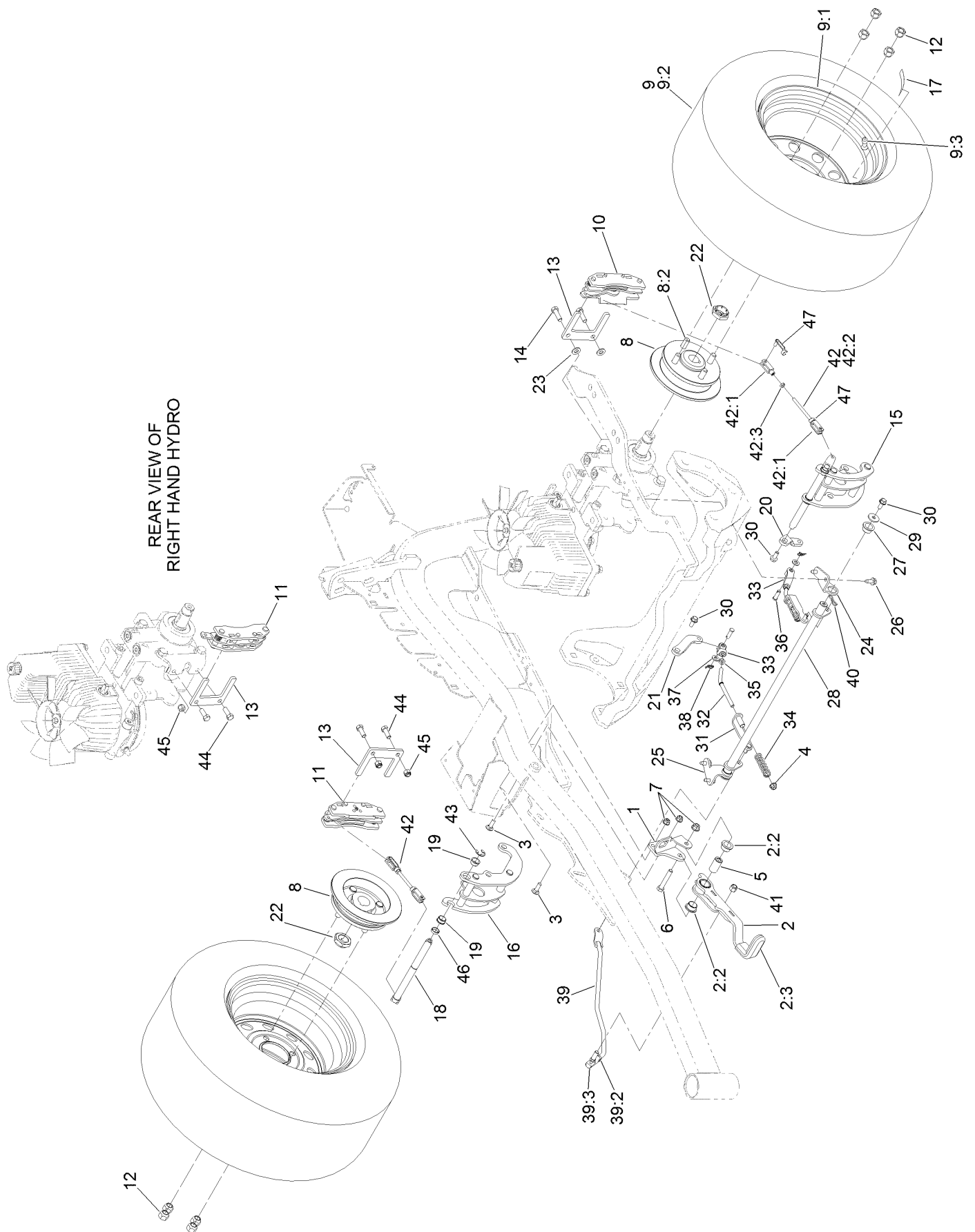


## RH Hydro Assembly No. 126-1328 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>            | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>         |
|-------------|--------------------|-------------|-------------------------------|-------------|--------------------|-------------|----------------------------|
| 1           | 116-9063           | 1           | Mount-Shoe, Horse             | 15          | 116-3288           | 1           | Housing-RH                 |
| 2           | 116-3052           | 1           | Cover-Shaft, Hydro            | 16          | 116-8916           | 1           | Motor-Hydraulic RH 240Cc   |
| 3           | 116-0234           | 1           | Pulley Kit                    | 17          | 116-7901           | 1           | Magnetic Plugs Service Kit |
| 4           | 116-0235           | 1           | Handle-Bypass Valve,<br>Hydro | 18          | 116-1630           | 2           | Check Valve ASM            |
| 5           | 116-0236           | 1           | Dipstick-Hydro W/Gasket       | 19          | 116-1631           | 2           | Plug-Check (W/O-Ring)      |
| 6           | 116-0237           | 1           | Gasket-Dipstick, Hydro        | 20          | 76-1900            | 2           | O-Ring                     |
| 7           | 116-1367           | 1           | Swash Block Kit               | 21          | 116-8662           | 2           | O-Ring-Check Valve         |
| 8           | 116-1368           | 1           | Pump Seal Kit                 | 22          | 116-8974           | 4           | Screw HH                   |
| 9           | 116-1369           | 1           | Motor Seal Kit                | 23          | 116-8975           | 2           | Screw-HSH                  |
| 10          | 116-1370           | 1           | Tube Seal Kit                 | 24          | 116-9922           | 2           | Hydraulic Tube Kit         |
| 11          | 116-1371           | 1           | Output Shaft Seal Kit         | 25          | 126-7711           | 1           | Seal-Fan Drive             |
| 12          | 116-5469           | 1           | Nose Cup-Uht                  | 99          | 116-4245           | 1           | Puller-Pulley ●            |
| 13          | 3257-42            | 1           | Key-Woodruff                  | 99          | 116-1373           | 1           | Flow Test Kit ●            |

● Not illustrated

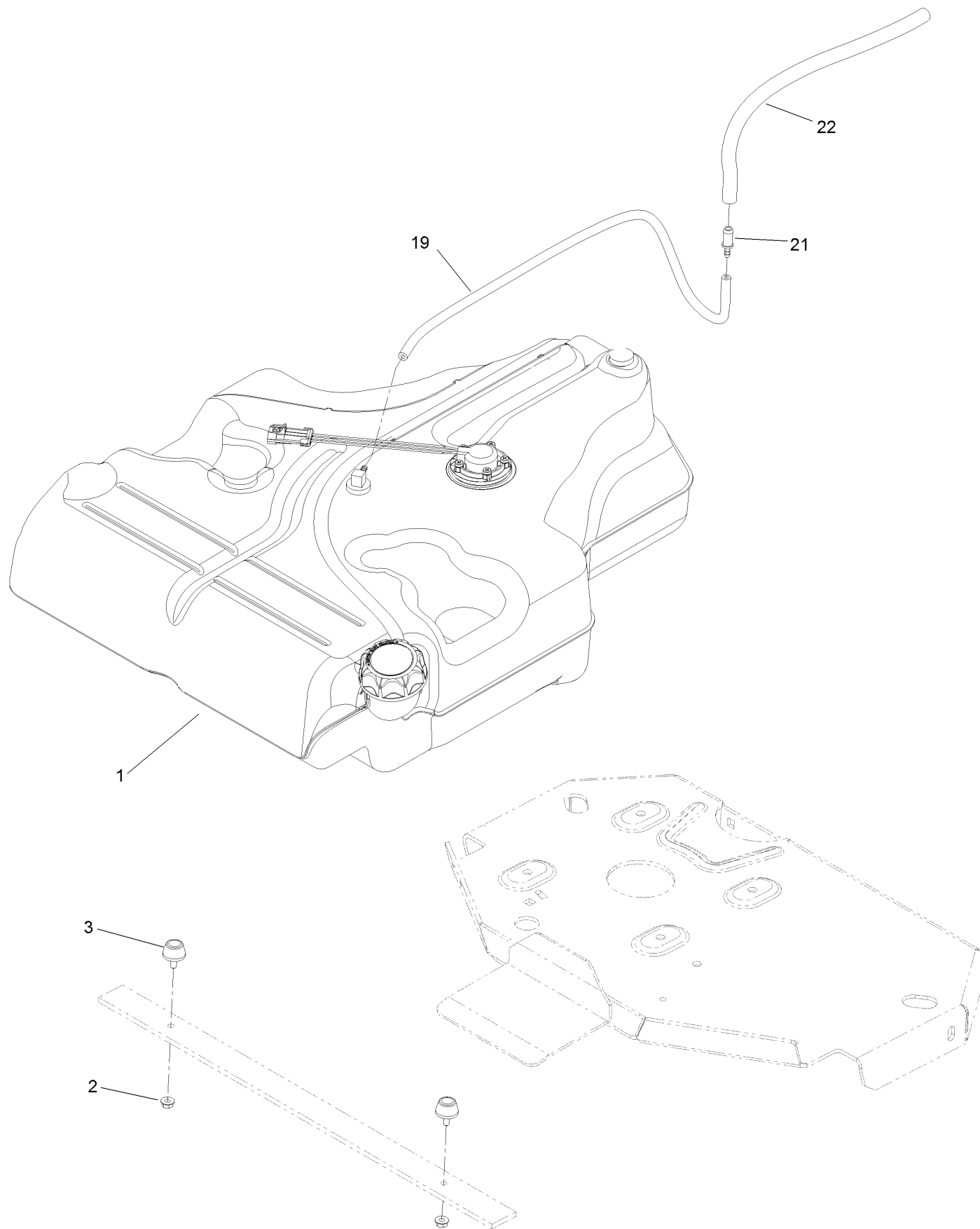
# Parking Brake and Wheel Assembly



## Parking Brake and Wheel Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>             | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|--------------------------------|-------------|--------------------|-------------|---------------------|
| 1           | 116-9096-01        | 1           | Bracket-Mount                  | 24          | 116-9681           | 1           | Mount-Pivot, LH     |
| 2           | 126-0970           | 1           | Brake Lever ASM                | 25          | 116-9682           | 1           | Mount-Pivot, RH     |
| 2:2         | 109-8054           | 2           | Bushing-Flange                 | 26          | 32144-70           | 4           | Screw-HWHTF         |
| 2:3         | 1-633268           | 1           | Grip-Lever                     | 27          | 109-8054           | 2           | Bushing-Flange      |
| 3           | 3230-2             | 2           | Bolt-CARR                      | 28          | 116-9080           | 1           | Shaft-Cross         |
| 4           | 104-8300           | 4           | Nut-Flange, NI                 | 29          | 115-7109           | 2           | Washer-Flat         |
| 5           | 116-9117           | 1           | Handle-Pivot, Brake            | 30          | 98-9940            | 4           | Screw               |
| 6           | 323-11             | 1           | Screw-HH                       | 31          | 116-9608           | 2           | Bracket-L           |
| 7           | 104-8301           | 1           | Nut-Flange, NI                 | 32          | 116-9086           | 2           | Linkage-Mid         |
| 8           | 116-1746           | 2           | Wheel Hub ASM                  | 33          | 126-3693           | 2           | Yoke-Offset         |
| 8:2         | 116-1696           | 4           | Stud-Wheel                     | 34          | 116-9085           | 2           | Spring-Compression  |
| 9           | 127-9514           | 2           | Wheel And Tire ASM             | 35          | 3220-2             | 2           | Nut-Jam             |
| 9:1         | 127-9515           | 1           | Wheel                          | 36          | 1-808280           | 2           | Pin-Clevis          |
| 9:2         | 1-653160           | 1           | Tire                           | 37          | 3256-23            | 4           | Washer-Flat         |
| 9:3         | 232-27             | 1           | Stem-Valve                     | 38          | 116-6639           | 2           | Pin-Cotter, Locking |
| 10          | 109-2889           | 1           | Caliper-Brake                  | 39          | 116-9102           | 1           | Front Linkage ASM   |
| 11          | 116-9103           | 1           | Caliper-Brake, RH              | 39:2        | 94-7572            | 1           | End-Tie Rod, RH     |
| 12          | 242-50             | 8           | Nut-Lug                        | 39:3        | 3220-3             | 1           | Nut-HJ              |
| 13          | 109-0958           | 2           | Plate-Mount, Brake             | 40          | 119-1415           | 2           | Pin-Cotter, Locking |
| 14          | 92-5727            | 2           | Screw-Lock, Patch              | 41          | 3296-6             | 1           | Nut-Lock            |
| 15          | 126-4248           | 1           | Mount-Bellcrank, LH            | 42          | 126-7587           | 2           | Rear Linkage ASM    |
| 16          | 126-4249           | 1           | Mount-Bellcrank, RH            | 42:1        | 126-7588           | 2           | Yoke                |
| 17          | 126-2055           | 2           | Decal-Torque, Wheel Hub<br>Lug | 42:2        | 116-9069           | 1           | Linkage, Rear       |
| 18          | 126-4251           | 2           | Bellcrank                      | 42:3        | 3220-1             | 1           | Nut-Jam             |
| 19          | 126-6199           | 4           | Bushing-Igus                   | 43          | 32120-19           | 2           | E-Ring              |
| 20          | 126-3715           | 1           | Arm-Inner, LH                  | 44          | 323-6              | 2           | Screw-HH            |
| 21          | 126-3716           | 1           | Arm-Inner, RH                  | 45          | 3296-39            | 2           | Nut-Lock, NI        |
| 22          | 116-1399           | 2           | Locknut                        | 46          | 126-6200           | 2           | Spacer              |
| 23          | 3256-24            | 2           | Washer-Flat                    | 47          | 126-6395           | 4           | Pin-Clevis, Spring  |

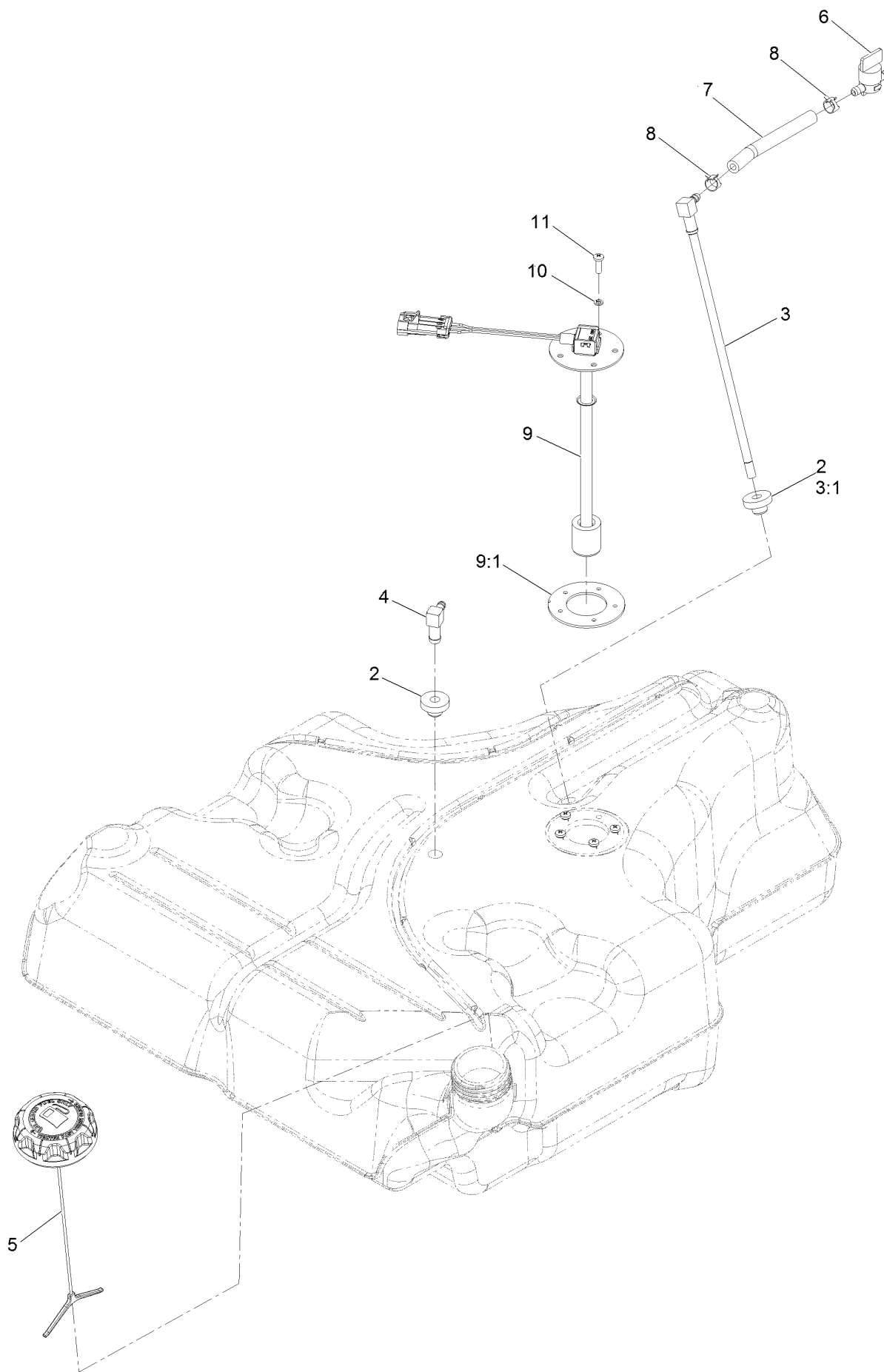
# Fuel System Assembly



## Fuel System Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|-------------------------|-------------|--------------------|-------------|--------------------|
| 1           | 126-6493           | 1           | Fuel Tank ASM           | 19          | 117-9569           | 1           | Hose-Fuel          |
| 2           | 3218-1             | 2           | Nut-Jam                 | 21          | 98-2952            | 1           | Fitting-Straight   |
| 3           | 116-6380           | 2           | Bumper-Rubber (W/ Stud) | 22          | 116-4344           | 1           | Hose-Fuel          |

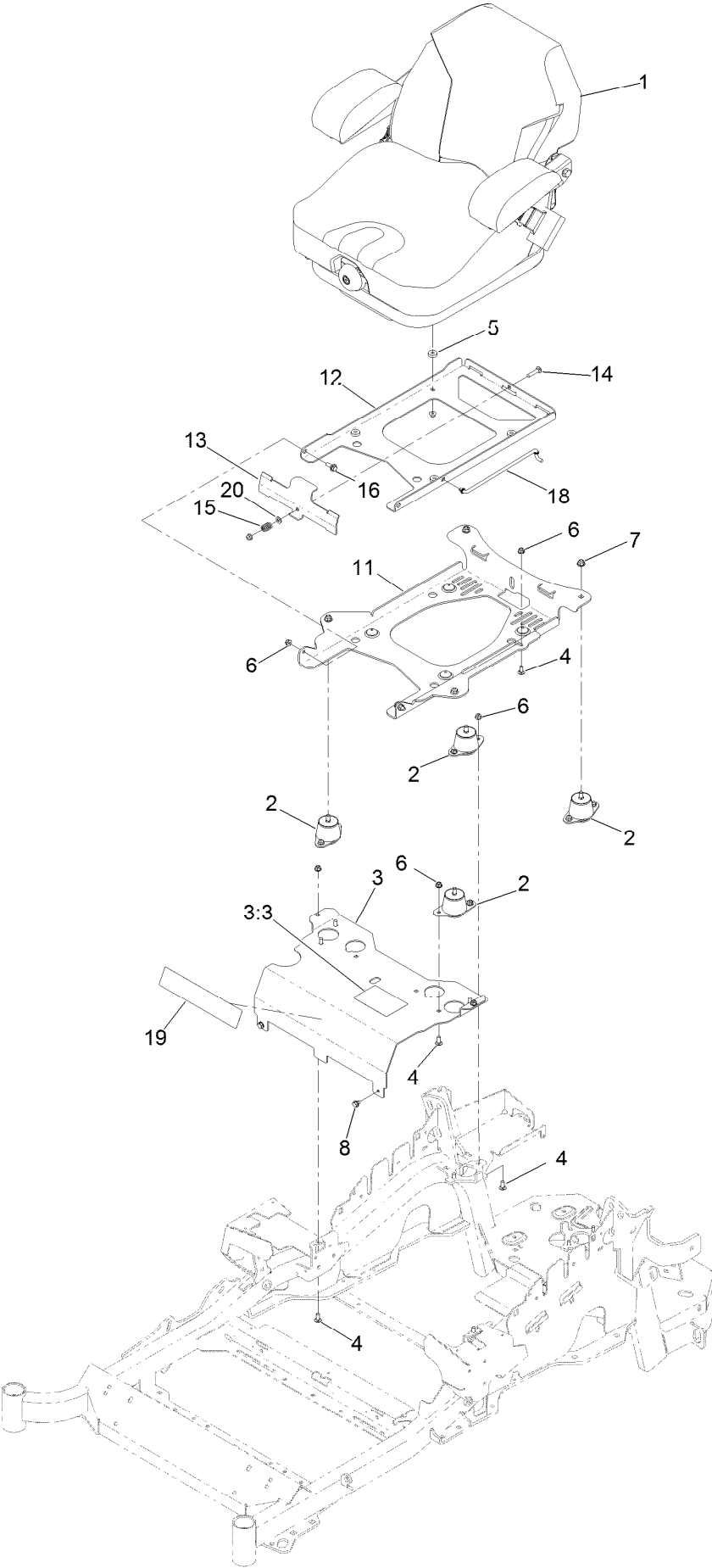
# Fuel Tank Assembly No. 126-6493



## Fuel Tank Assembly No. 126-6493 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>              | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>               |
|-------------|--------------------|-------------|---------------------------------|-------------|--------------------|-------------|----------------------------------|
| 2           | 46-6560            | 2           | Bushing                         | 7           | 109-0650           | 1           | Hose-Fuel                        |
| 3           | 116-2459           | 1           | Fuel Line Kit (With<br>Grommet) | 8           | 2412-98            | 2           | Clamp-Hose                       |
| 3:1         | 46-6560            | 1           | Bushing                         | 9           | 126-3949           | 1           | Sender-Level, Fuel<br>(W/Gasket) |
| 4           | 116-2288           | 1           | Fitting-90 Elbow                | 9:1         | 126-3950           | 1           | Gasket-Sender                    |
| 5           | 126-1789           | 1           | Cap-Fuel, Ratcheting            | 10          | 3253-17            | 5           | Washer-Lock                      |
| 6           | 1-603770           | 1           | Valve-Fuel                      | 11          | 3290-500           | 5           | Screw-PPH                        |

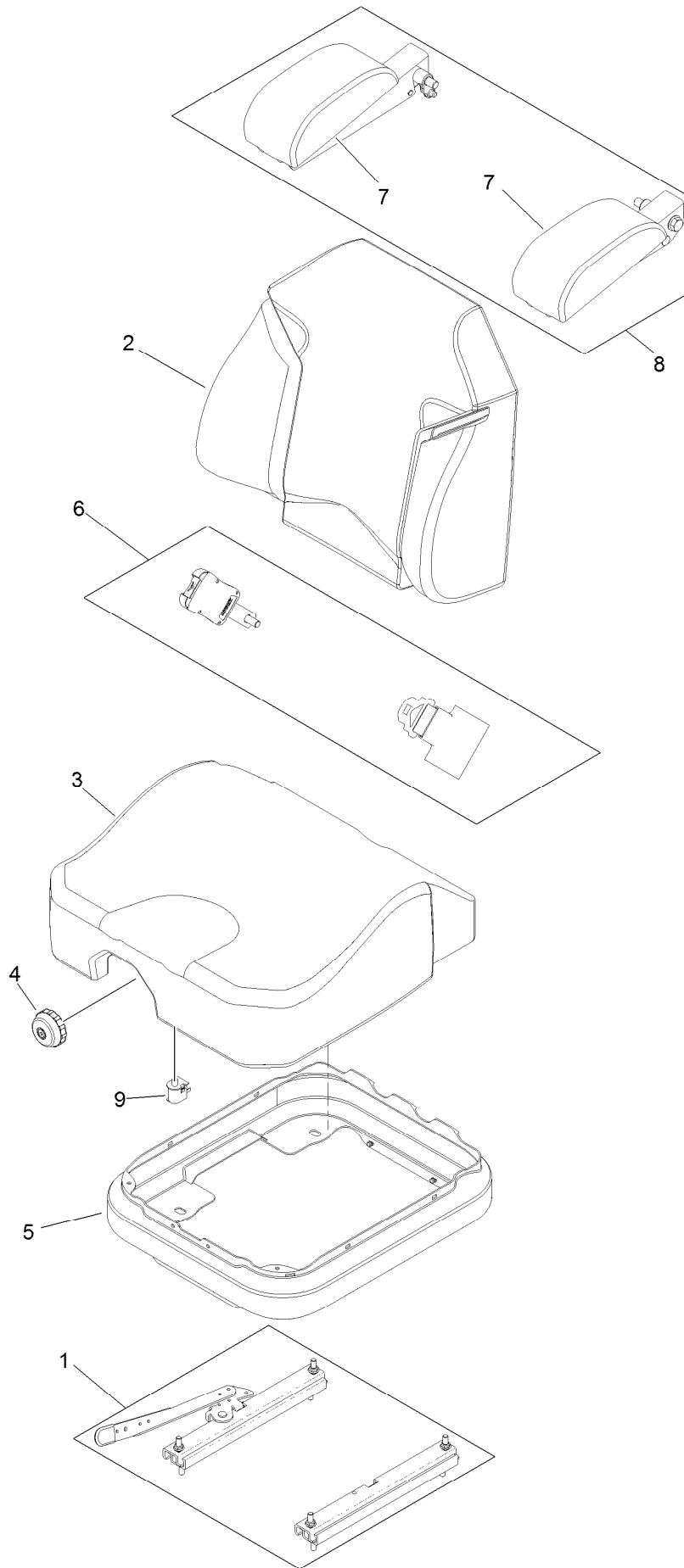
# Seat Mounting Assembly



## Seat Mounting Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 125-3107           | 1           | Suspension Seat ASM  | 11          | 116-3860-03        | 1           | Plate-Tilt, Seat Support |
| 2           | 109-9034           | 4           | Isolator-Seat        | 12          | 116-3859-03        | 1           | Plate-Frame, Seat        |
| 3           | 125-9385           | 1           | Seat Mount ASM       | 13          | 109-9881-03        | 1           | Plate-Latch, Seat        |
| 3:3         | 125-9383           | 1           | Decal-Service Aid    | 14          | 3230-4             | 1           | Screw-CARR               |
| 4           | 3230-23            | 11          | Screw-CARR           | 15          | 107-3017           | 1           | Spring-Compression       |
| 5           | 26-4840            | 4           | Spacer-Pin, Mounting | 16          | 116-1297           | 2           | Screw-Shoulder           |
| 6           | 104-8300           | 18          | Nut-Flange, NI       | 18          | 116-0070           | 1           | Rod-Prop                 |
| 7           | 104-8301           | 4           | Nut-Flange, NI       | 19          | 119-2507           | 1           | Decal                    |
| 8           | 9266934            | 2           | Screw                | 20          | 3256-23            | 1           | Washer-Flat              |

# Seat Assembly No. 125-3107

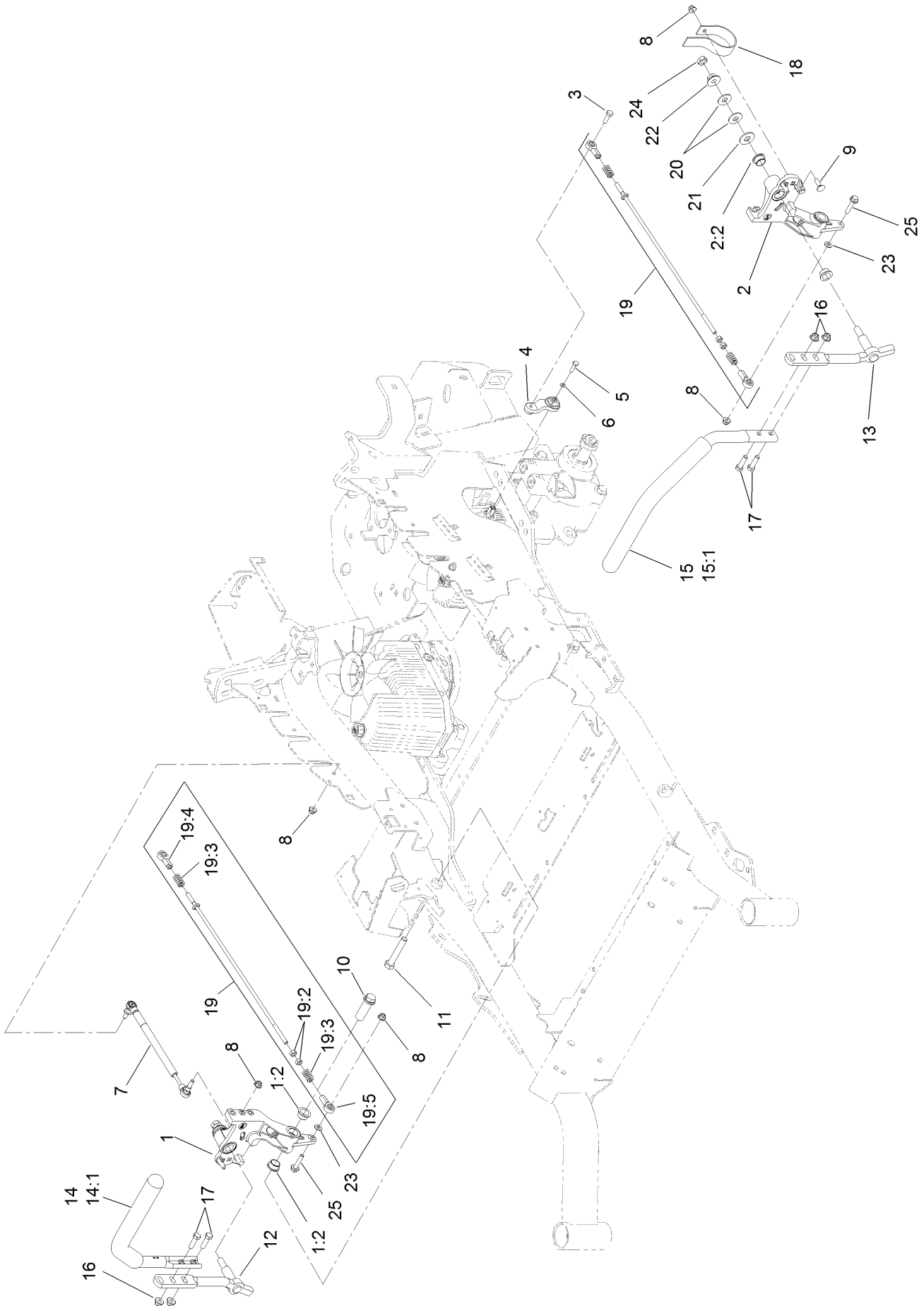


## Seat Assembly No. 125-3107 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|
| 1           | 116-8910           | 1           | Seat Track Set           |
| 2           | 125-3112           | 1           | Cover-Back               |
| 3           | 125-3111           | 1           | Cover-Cushion            |
| 4           | 116-8911           | 1           | Knob-Adjuster            |
| 5           | 116-5659           | 1           | Cover-Suspension Bellows |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|-----------------------|
| 6           | 126-2061           | 1           | Seat Belt Service Kit |
| 7           | 109-9802           | 1           | Arm Rest Pad Set      |
| 8           | 109-9803           | 1           | Arm Rest Set          |
| 9           | 82-2190            | 1           | Switch-Bail           |

# Motion Control Assembly

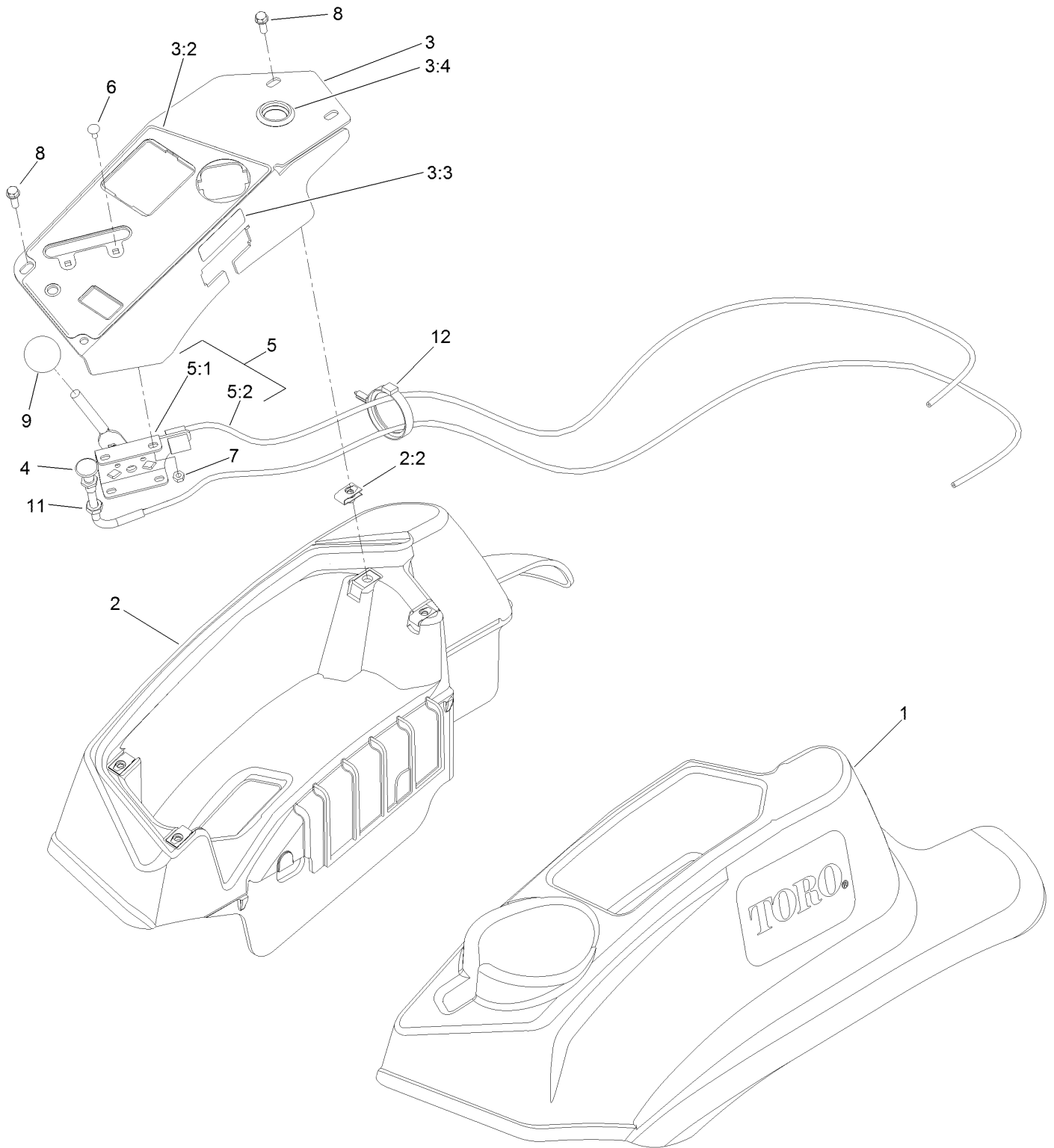


## Motion Control Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     |
|-------------|--------------------|-------------|-----------------------------------|-------------|--------------------|-------------|------------------------|
| 1           | 116-0880           | 1           | RH Motion Control And Bushing ASM | 14          | 109-6589           | 1           | RH Steering Handle ASM |
| 1:2         | 109-8054           | 4           | Bushing-Flange                    | 14:1        | 109-5668           | 1           | Grip-Control, Lever    |
| 2           | 116-0881           | 1           | LH Motion Control And Bushing ASM | 15          | 109-6590           | 1           | LH Steering Handle ASM |
| 2:2         | 109-8054           | 4           | Bushing-Flange                    | 15:1        | 109-5668           | 1           | Grip-Control, Lever    |
| 3           | 116-0648           | 2           | Screw-HH, Thread Locking ●        | 16          | 104-8301           | 4           | Nut-Flange, NI         |
| 4           | 109-4581           | 2           | Arm-Control, Pump                 | 17          | 323-7              | 4           | Screw-HH               |
| 5           | 9080046            | 2           | Screw-HH ●                        | 18          | 109-5575           | 2           | Spring-Leaf            |
| 6           | 1-303435           | 2           | Washer-Spring                     | 19          | 109-8107           | 2           | Pump Linkage Rear ASM  |
| 7           | 116-0027           | 2           | Damper-Control, Motion            | 19:2        | 3219-2             | 2           | Nut-Hex                |
| 8           | 104-8300           | 8           | Nut-Flange, NI                    | 19:3        | 1-323245           | 2           | Spring-Compression     |
| 9           | 3230-2             | 2           | Bolt-CARR                         | 19:4        | 1-633152           | 1           | Balljoint-LH           |
| 10          | 109-5891           | 2           | Hub-Threaded                      | 19:5        | 1-543017           | 1           | Balljoint-RH           |
| 11          | 325-12             | 2           | Screw-HH                          | 20          | 109-9505           | 4           | Washer-Spring          |
| 12          | 116-0039           | 1           | Lever-Control Motion, RH          | 21          | 3256-6             | 2           | Washer-Flat            |
| 13          | 116-0040           | 1           | Lever-Control Motion, LH          | 22          | 32128-56           | 2           | Nut-HF                 |
|             |                    |             |                                   | 23          | 3256-23            | 2           | Washer-Flat            |
|             |                    |             |                                   | 24          | 3218-5             | 2           | Nut-Jam                |
|             |                    |             |                                   | 25          | 115-1794           | 2           | Screw-HHF              |

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

# Console and Control Panel Assembly

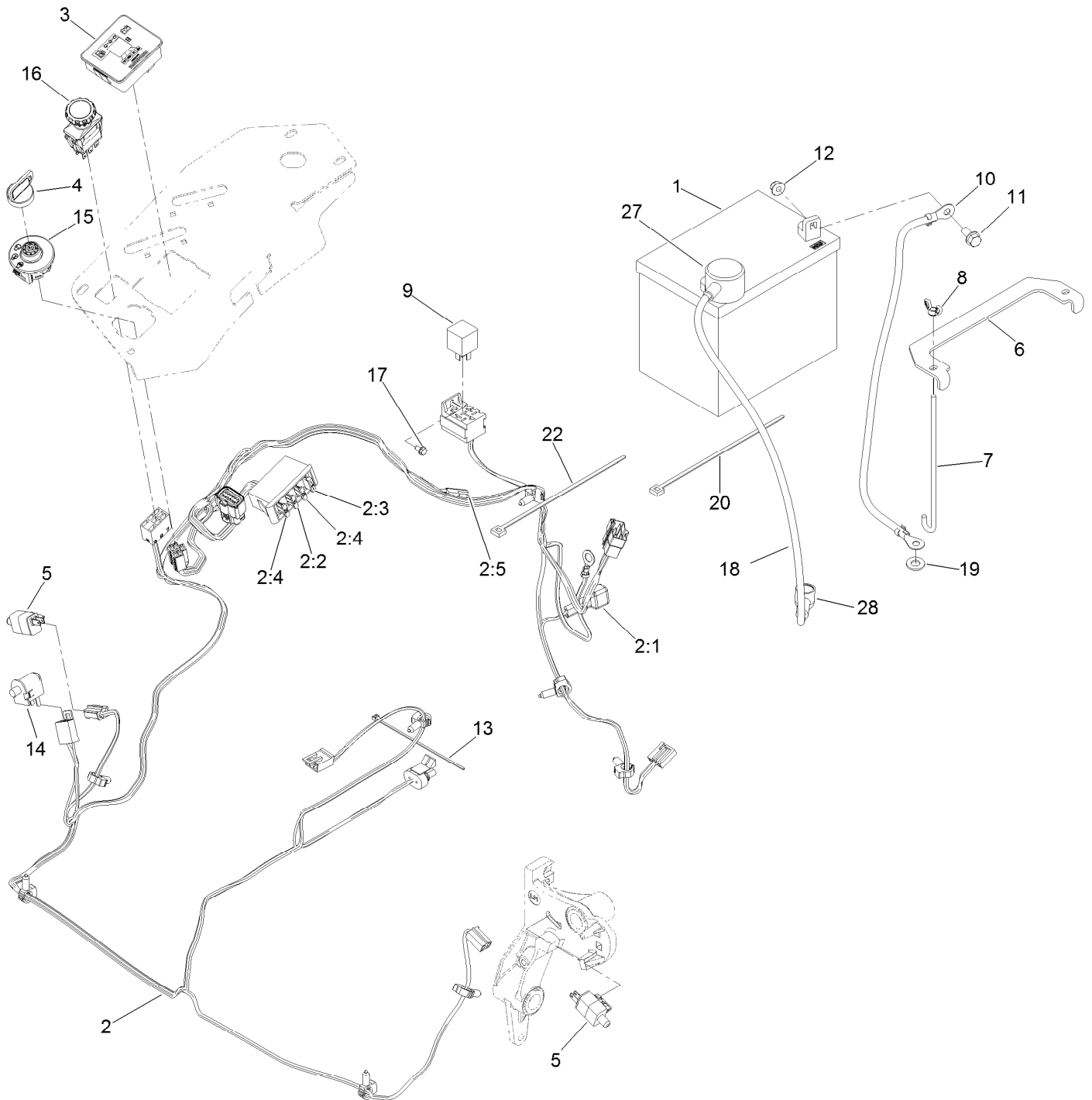


## Console and Control Panel Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|----------------------|
| 1           | 119-2602           | 1           | Console-LH           |
| 2           | 119-2603           | 1           | RH Console ASM       |
| 2:2         | 107069             | 4           | Clip                 |
| 3           | 119-6663           | 1           | Control Panel ASM    |
| 3:2         | 121-7551           | 1           | Decal-Control Panel  |
| 3:3         | 114-4466           | 1           | Decal-Fuses          |
| 3:4         | 116-1875           | 1           | Plug-Plastic         |
| 4           | 115-2756           | 1           | Choke Control ASM    |
| 5           | 115-2752           | 1           | Throttle Control ASM |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 5:1         | 112-2334           | 1           | Lever-Throttle     |
| 5:2         | 115-3868           | 1           | Cable-Throttle     |
| 6           | 1-807513           | 2           | Bolt-CARR          |
| 7           | 3296-2             | 2           | Nut-Lock, NI       |
| 8           | 32105-15           | 4           | Screw-HWH          |
| 9           | 1-603175           | 1           | Knob-Ball          |
| 11          | 3220-3             | 1           | Nut-HJ             |
| 12          | 117-7817           | 1           | Clamp-Harness      |

# Electrical Assembly



## Electrical Assembly (continued)

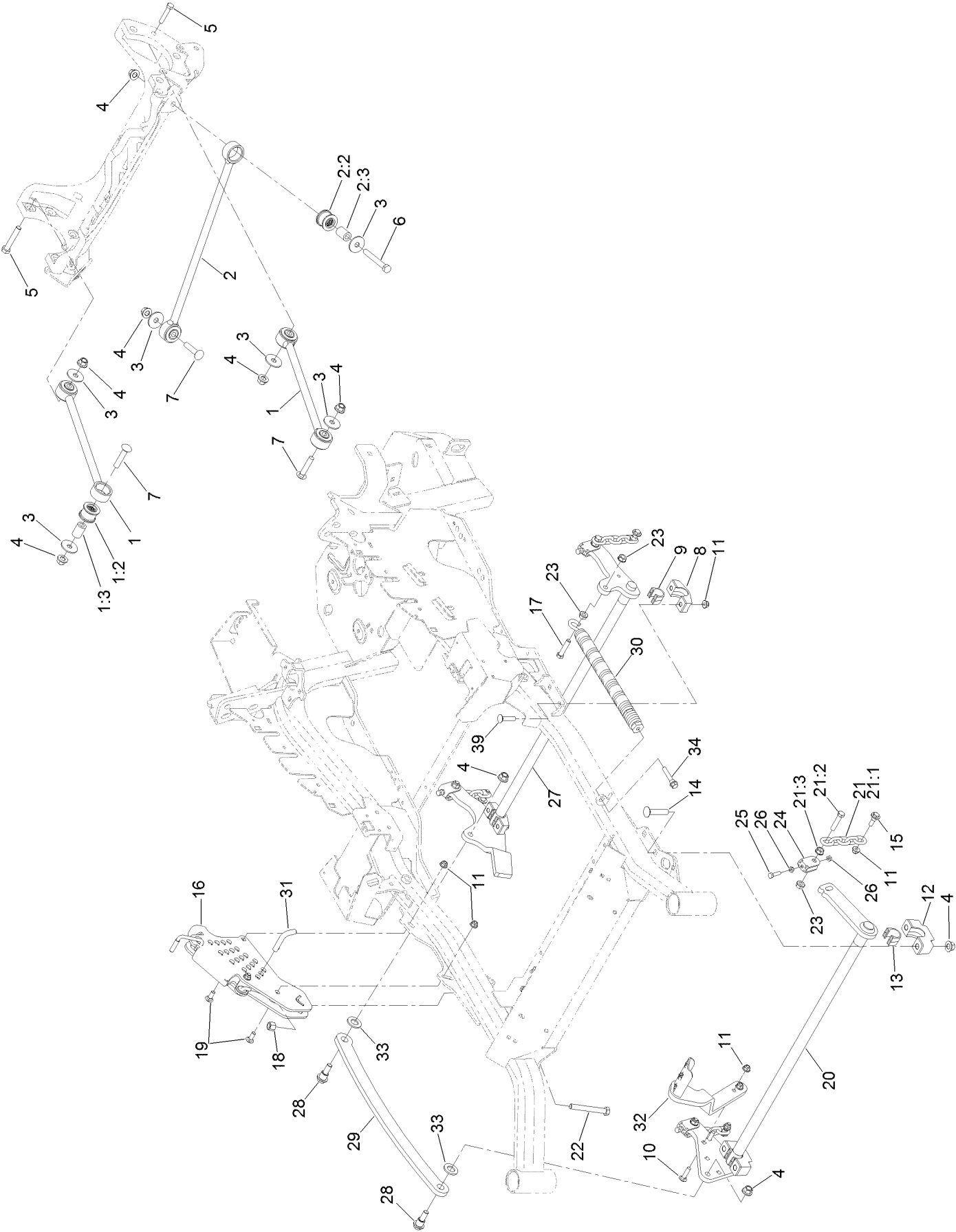
| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>        | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|---------------------------|-------------|--------------------|-------------|-------------------------|
| 1           | 104-8162           | 1           | Battery-Dry               | 10          | 114-1218           | 1           | Cable-Battery, Negative |
| 1           |                    | 1           | Battery (300 Cca, Wet) ●■ | 11          | 3234-5             | 2           | Screw-HHF               |
| 2           | 116-6009           | 1           | Harness-Wire, Main ▲      | 12          | 104-8300           | 2           | Nut-Flange, NI          |
| 2:1         | 103-3895           | 1           | Diode                     | 13          | 1-303287           | 3           | Tie-Cable               |
| 2:2         | 218-578            | 1           | Fuse-Blade, 10 Amp        | 14          | 82-2190            | 1           | Switch-Bail             |
| 2:3         | 109355             | 1           | Fuse-Blade, 15 Amp        | 15          | 117-2221           | 1           | Switch-Ignition         |
| 2:4         | 109102             | 2           | Fuse-Blade, 25 Amp        | 16          | 116-0124           | 1           | Switch-PTO, 10 Amp      |
| 2:5         | 116-0053           | 1           | Cap-Plug                  | 17          | 104-2065           | 1           | Screw-HWH               |
| 3           | 117-3882           | 1           | Fuel/Hour Meter ASM       | 18          | 115-3864           | 1           | Cable-Battery, Positive |
| 4           | 63-8360            | 1           | Key-Ignition              | 19          | 3256-24            | 1           | Washer-Flat             |
| 5           | 110-6765           | 2           | Switch                    | 20          | 1-303335           | 1           | Tie-Plastic             |
| 6           | 116-0042-03        | 1           | Strap-Tie Down, Battery   | 22          | 1-303335           | 1           | Tie-Plastic             |
| 7           | 1-633651           | 2           | Bolt-Holddown             | 27          | 109-2407           | 1           | Insulator-Battery       |
| 8           | 1-543792           | 2           | Wingnut                   | 28          | 1-543393           | 1           | Insulator-Solenoid      |
| 9           | 1-643275           | 1           | Relay                     |             |                    |             |                         |

● Obtain locally.

■ Not serviced separately

▲ Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

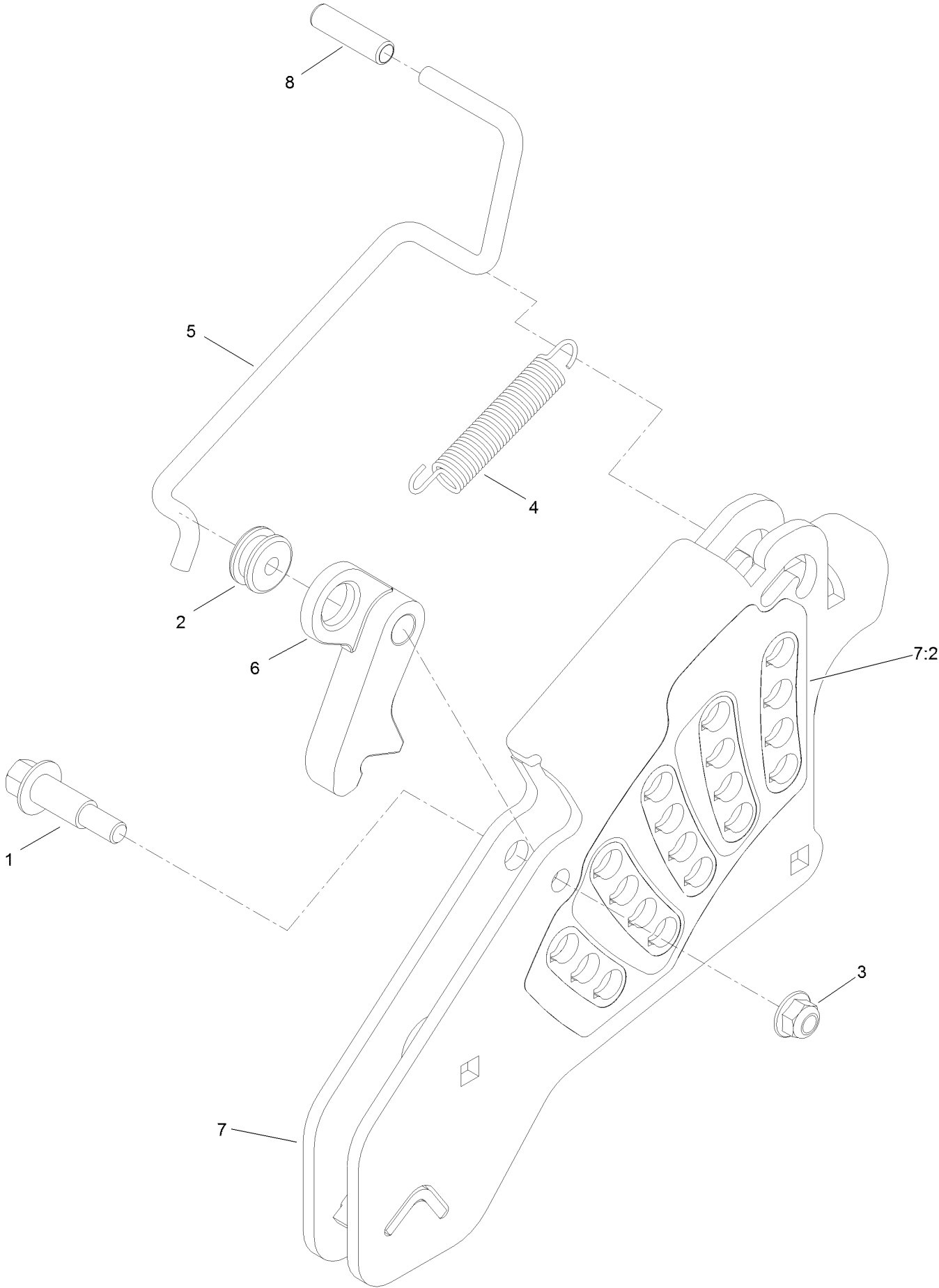
# Deck Lift Assembly



## Deck Lift Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|--------------------------------------|-------------|--------------------|-------------|----------------------|
| 1           | 109-7952           | 2           | Deck Strut ASM                       | 16          | 109-7438           | 1           | HOC ASM              |
| 1:2         | 109-5009           | 2           | Bushing-Suspension,<br>Rubber        | 17          | 109-9065           | 1           | Screw-HH             |
| 1:3         | 109-5010           | 2           | Spacer                               | 18          | 3296-23            | 1           | Nut-Lock, NI         |
| 2           | 109-5013           | 1           | Panhard Rod ASM                      | 19          | 3231-2             | 2           | Bolt-CARR            |
| 2:2         | 109-5009           | 2           | Bushing-Suspension,<br>Rubber        | 20          | 126-2475-03        | 1           | Decklift-Front       |
| 2:3         | 109-5010           | 2           | Spacer                               | 21          | 116-0756           | 4           | Deck Lift Chain ASM  |
| 3           | 86-1990            | 6           | Washer-Thrust                        | 21:1        | 1-633447           | 1           | Chain-Lift, Deck     |
| 4           | 99-5107            | 12          | Nut-Lock                             | 21:2        | 109-9065           | 1           | Screw-HH             |
| 5           | 325-12             | 2           | Screw-HH                             | 21:3        | 32128-37           | 1           | Nut-HF               |
| 6           | 325-17             | 1           | Screw-HH                             | 22          | 116-0559           | 1           | Bolt-TAP             |
| 7           | 3233-34            | 3           | Screw-CARR                           | 23          | 32128-37           | 6           | Nut-HF               |
| 8           | 127-0553           | 2           | Support-Cross Shaft,<br>Bearing Rear | 24          | 109-9066           | 4           | Yoke-Adjust, Deck    |
| 9           | 109-7173           | 2           | Bearing-Cross Shaft, Rear            | 25          | 322-47             | 4           | Screw-HH             |
| 10          | 3231-4             | 2           | Screw-CARR                           | 26          | 3218-2             | 8           | Nut-Jam              |
| 11          | 104-8301           | 12          | Nut-Flange, NI                       | 27          | 116-0459-03        | 1           | Lift-Deck, Rear      |
| 12          | 109-9409           | 2           | Support-Cross Shaft,<br>Bearing      | 28          | 116-0780           | 2           | Screw-Shoulder, HHF  |
| 13          | 109-9410           | 2           | Bearing-Cross Shaft, Front           | 29          | 116-0797-03        | 1           | Link-Lift, Deck      |
| 14          | 116-1700           | 4           | Bolt-CARR                            | 30          | 116-0886           | 1           | Extension Spring ASM |
| 15          | 109-9840           | 4           | Screw-Shoulder, HHF                  | 31          | 116-5584           | 1           | Pin-HOC              |
|             |                    |             |                                      | 32          | 116-1919-01        | 1           | Lever-Foot           |
|             |                    |             |                                      | 33          | 3256-28            | 2           | Washer-Flat          |
|             |                    |             |                                      | 34          | 92-7674            | 1           | Bolt-Shoulder        |
|             |                    |             |                                      | 39          | 3231-7             | 4           | Screw-CARR           |

Height-of-Cut Assembly No. 109-7438

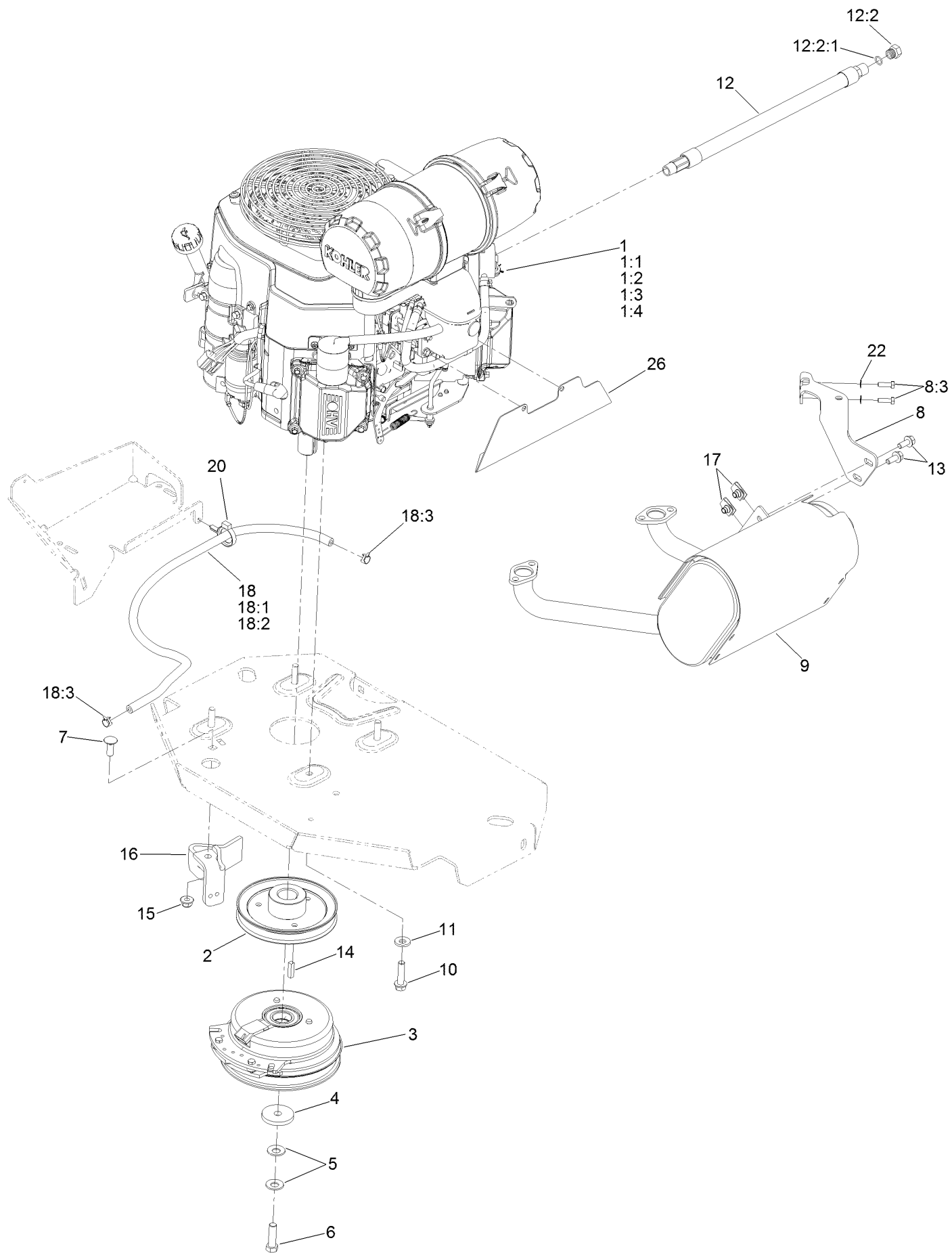


## Height-of-Cut Assembly No. 109-7438 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 1           | 62-1330            | 1           | Bolt-Shoulder       |
| 2           | 109-7130           | 1           | Grommet             |
| 3           | 104-8301           | 1           | Nut-Flange, NI      |
| 4           | 109-7124           | 1           | Spring-Extension    |
| 5           | 109-7128           | 1           | Rod-Lock, Transport |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>  |
|-------------|--------------------|-------------|---------------------|
| 6           | 116-0118           | 1           | Pawl-Transport, HOC |
| 7           | 109-7335           | 1           | HOC Plate ASM       |
| 7:2         | 126-4398           | 1           | Decal-HOC           |
| 8           | 109-8250           | 1           | Grip-Lever          |

# Engine, Clutch and Muffler Assembly



## Engine, Clutch and Muffler Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>                         | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>      |
|-------------|--------------------|-------------|--------------------------------------------|-------------|--------------------|-------------|-------------------------|
| 1           |                    | 1           | Engine-Kohler, Cv742-3037<br>■▲            | 9           | 126-8798           | 1           | Muffler Kit             |
| 1:1         |                    | 1           | Kohler 52 050 02-S Engine<br>Oil Filter ■▲ | 10          | 32144-102          | 4           | Screw-HWH               |
| 1:2         |                    | 1           | Kohler 25 083 01-S Engine<br>Air Filter ■▲ | 11          | 98-5975            | 4           | Washer-Belleville       |
| 1:3         |                    | 1           | Kohler 25 083 04-S Safety<br>Filter ■▲     | 12          | 116-5316           | 1           | Oil Drain Hose ASM      |
| 1:4         |                    | 1           | Kohler 24 050 13-S Fuel<br>Filter ■▲       | 12:2        | 353-508            | 1           | Plug-HH ●               |
| 2           | 116-1946           | 1           | Sheave-Pump, Drive                         | 12:2:1      | 237-42             | 1           | O-Ring                  |
| 3           | 116-1620           | 1           | Clutch Kit                                 | 13          | 3234-5             | 2           | Screw-HHF               |
| 4           | 109-6919           | 1           | Washer-Clutch                              | 14          | 1-807259           | 1           | Key                     |
| 5           | 1-603610           | 2           | Washer-Spring                              | 15          | 104-8301           | 1           | Nut-Flange, NI          |
| 6           | 109-9761           | 1           | Screw-HH ♦                                 | 16          | 116-2612-01        | 1           | Clutch-Anchor           |
| 7           | 3231-22            | 1           | Screw-CARR                                 | 17          | 94-2413            | 2           | Nut-U                   |
| 8           | 116-3704           | 1           | Bracket-Muffler                            | 18          | 126-1414           | 1           | Fuel Line ASM           |
| 8           | 116-4297           | 1           | Muffler Bracket Kit                        | 18:1        | 109-0286           | 1           | Hose-Fuel               |
| 8:3         | 116-4295           | 2           | Screw-HH                                   | 18:2        | 126-1417           | 1           | Sleeve-Thermal          |
|             |                    |             |                                            | 18:3        | 2412-98            | 2           | Clamp-Hose              |
|             |                    |             |                                            | 20          | 104-2490           | 1           | Clamp-Hose              |
|             |                    |             |                                            | 22          | 1-303435           | 2           | Washer-Spring           |
|             |                    |             |                                            | 26          | 126-9895-03        | 1           | Shield-Heat, Carburetor |

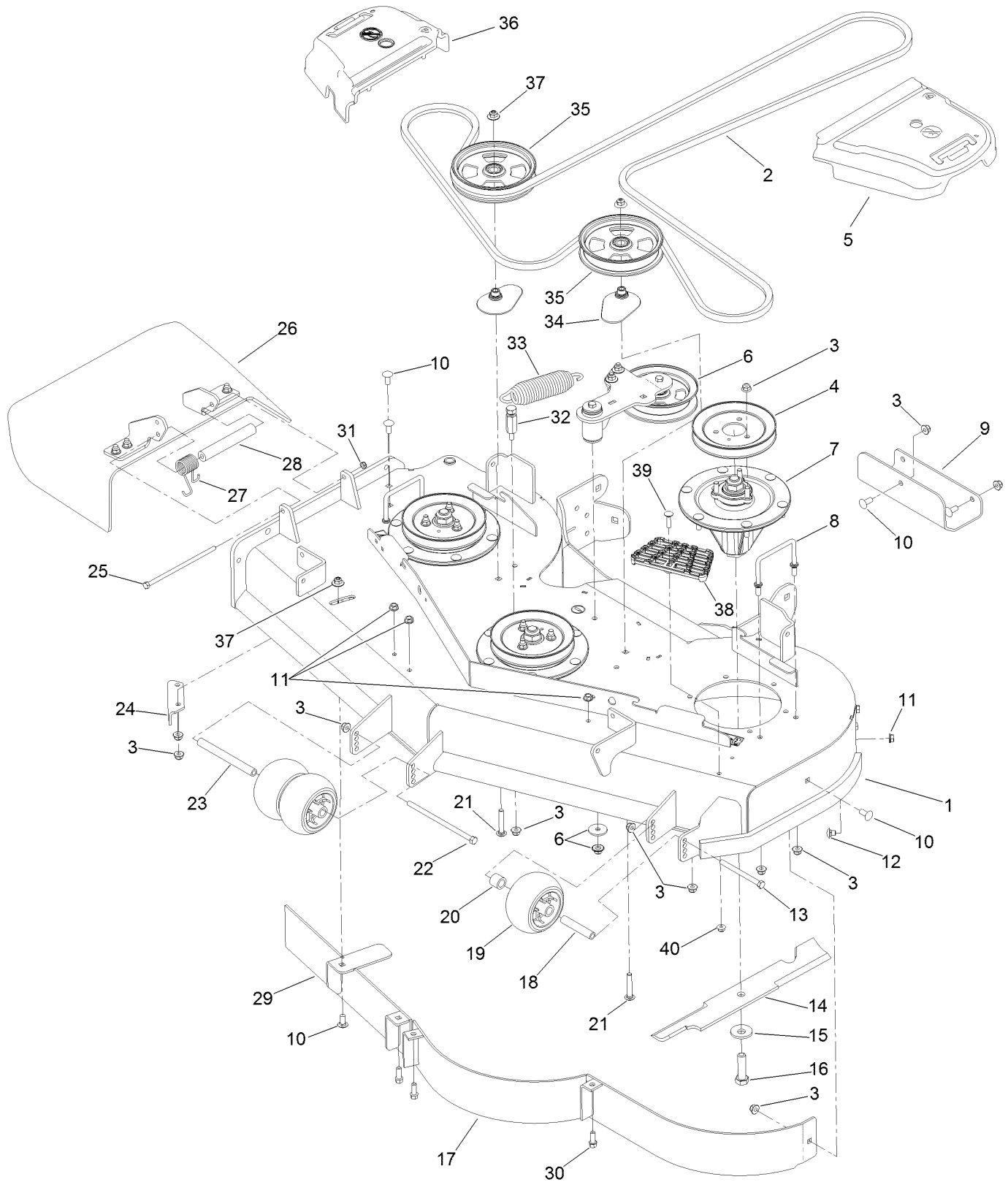
● Torque to 24-26 ft-lb

▲ Obtain parts from [www.kohlerplus.com](http://www.kohlerplus.com)

♦ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Not serviced separately

# Deck Assembly

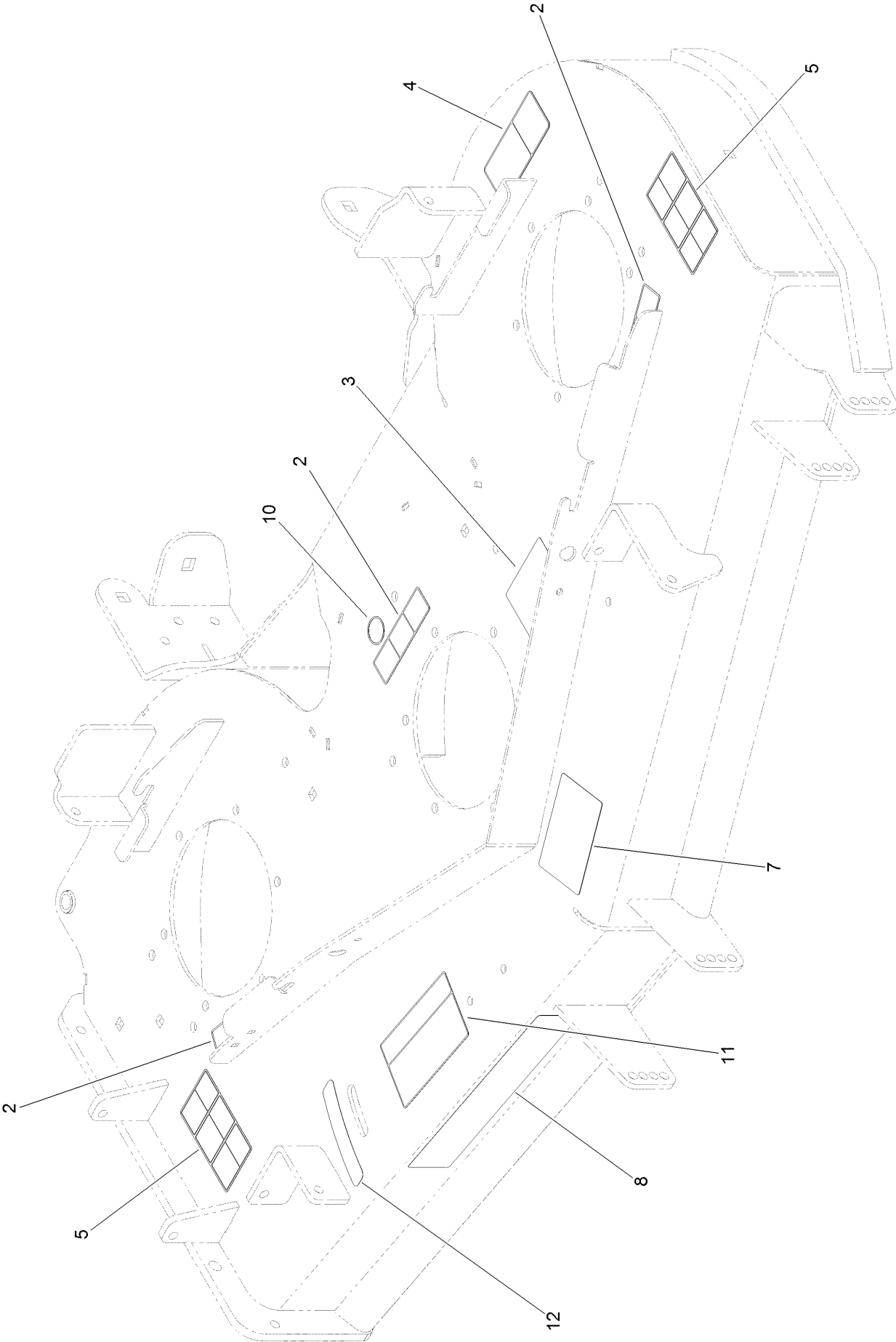


## Deck Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>    |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|-----------------------|
| 1           | 114-5810           | 1           | Deck Decal ASM           | 21          | 3231-40            | 2           | Bolt-CARR, Short Neck |
| 2           | 115-7426           | 1           | Belt-V                   | 22          | 108-5388           | 1           | Screw-HH              |
| 3           | 104-8301           | 41          | Nut-Flange, NI           | 23          | 98-5967            | 1           | Spacer-Wheel          |
| 4           | 115-7450           | 3           | Pulley                   | 24          | 107-8541-01        | 1           | Baffle-Discharge      |
| 5           | 109-6936           | 1           | Cover-Belt, LH           | 25          | 322-50             | 1           | Screw-HH              |
| 6           |                    | 1           | Idler Arm ASM ●          | 26          | 108-2792           | 1           | Rubber Deflector ASM  |
| 7           | 127-0560           | 3           | Spindle ASM (No Grease)  | 27          | 108-4052           | 1           | Spring-Torsion        |
| 8           | 109-6982           | 2           | Wireform-Cover           | 28          | 105-4622           | 1           | Spacer                |
| 9           | 121-7975-01        | 1           | Plate-Skid               | 29          | 115-7455-01        | 1           | Baffle ASM            |
| 10          | 3231-27            | 8           | Screw-CARR               | 30          | 92-1624            | 3           | Screw-HWH             |
| 11          | 3290-357           | 6           | Nut-HHF, Whiz            | 31          | 3296-47            | 1           | Nut-Lock, NI          |
| 12          | 108-5387           | 3           | Screw-CARR               | 32          | 114-5867           | 1           | Anchor-Spring, Tall   |
| 13          | 323-23             | 1           | Screw-HH                 | 33          | 116-6317           | 1           | Spring-Extension      |
| 14          | 105-7781-03        | 3           | Blade-18In, Hi Flow      | 34          | 109-2872           | 2           | Spacer-Pulley         |
| 15          | 103-0865           | 3           | Washer-Blade Bolt, Heavy | 35          | 136-5404           | 2           | Pulley-Idler, Flat    |
| 16          | 51-4060            | 3           | Screw-Blade              | 36          | 109-6935           | 1           | Cover-Belt, RH        |
| 17          | 115-7461-01        | 1           | Baffle ASM               | 37          | 109-6658           | 3           | Nut-Flange, NI        |
| 18          | 98-7912            | 1           | Tube-Spanner             | 38          | 126-4781-03        | 1           | Step-Deck             |
| 19          | 1-603299           | 3           | Roller-Scalp, Anti       | 39          | 3230-3             | 1           | Screw-CARR            |
| 20          | 98-7913            | 1           | Tube-Spacer              | 40          | 104-8300           | 1           | Nut-Flange, NI        |

● Not serviced separately

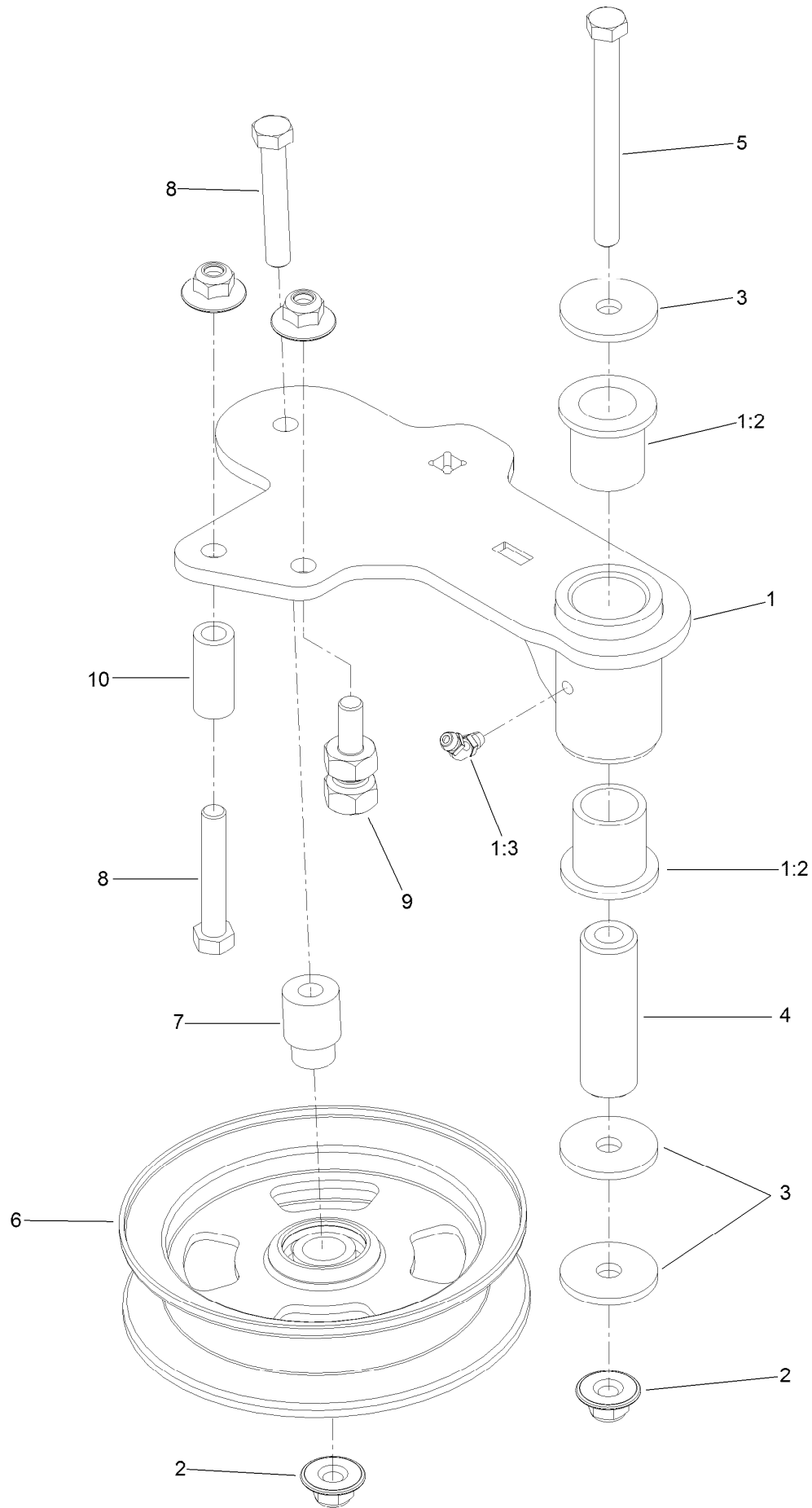
Deck Decal Assembly No. 114-5810



## Deck Decal Assembly No. 114-5810 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|--------------------------|-------------|--------------------|-------------|--------------------------|
| 2           | 112-9028           | 3           | Decal-Missing, Cover     | 8           | 107-1618           | 1           | Decal                    |
| 3           | 136-5508           | 1           | Decal-Routing, Deck Belt | 10          | 58-6520            | 1           | Decal-Grease             |
| 4           | 93-7818            | 1           | Decal-Torque, Blade Bolt | 11          | 110-2068           | 1           | Decal-Adjustment, Baffle |
| 5           | 117-3848           | 2           | Decal-Danger             | 12          | 110-2067           | 1           | Decal-Setting, Baffle    |
| 7           | 127-0326           | 1           | Decal-Anti Scalp         |             |                    |             |                          |

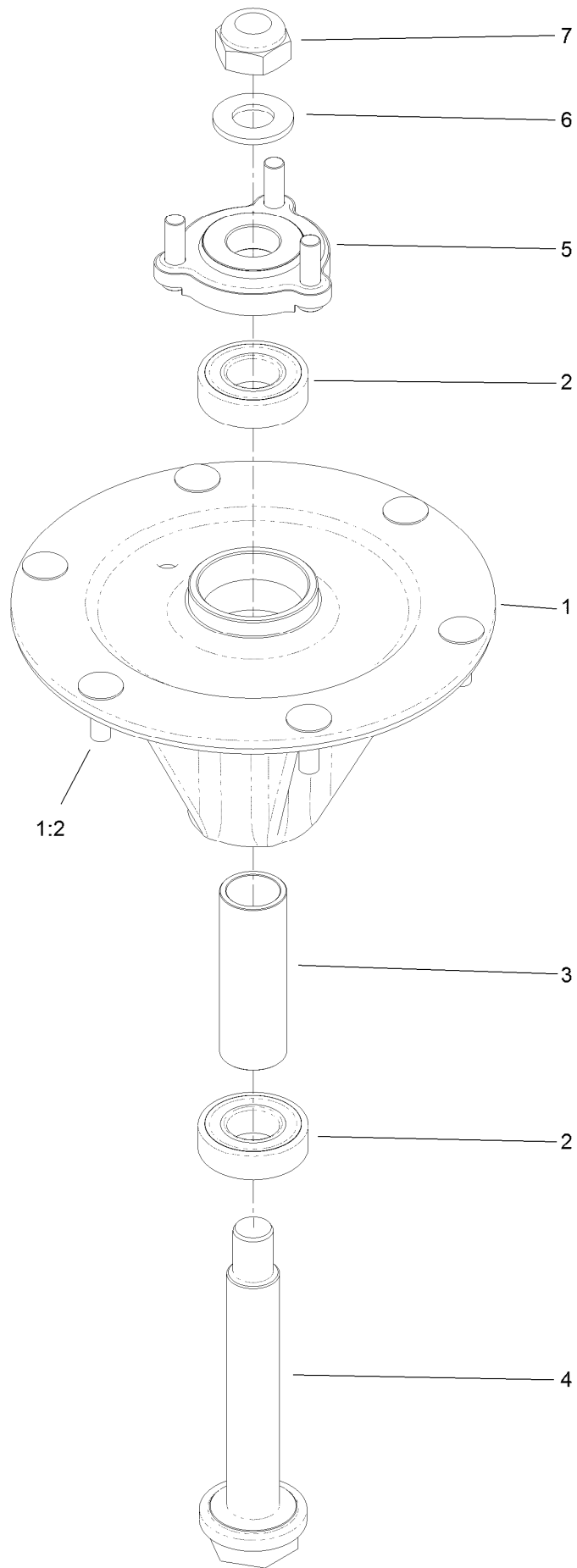
# Idler Arm Assembly



## Idler Arm Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   |
|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|----------------------|
| 1           | 114-5870           | 1           | Idler Arm ASM      | 5           | 98-5961            | 1           | Screw-HH             |
| 1:2         | 1-303514           | 2           | Bearing-Flanged    | 6           | 132-9425           | 1           | Pulley-Idler, Flat   |
| 1:3         | 1481               | 1           | Fitting-Grease     | 7           | 112-4212           | 1           | Mount-Pulley         |
| 2           | 109-6658           | 4           | Nut-Flange, NI     | 8           | 323-11             | 2           | Screw-HH             |
| 3           | 1-213069           | 3           | Washer             | 9           | 132-4729           | 1           | Anchor-Spring, Short |
| 4           | 114-5848           | 1           | Spacer-Plain       | 10          | 104-0151           | 1           | Spacer               |

# Spindle Assembly No. 127-0560



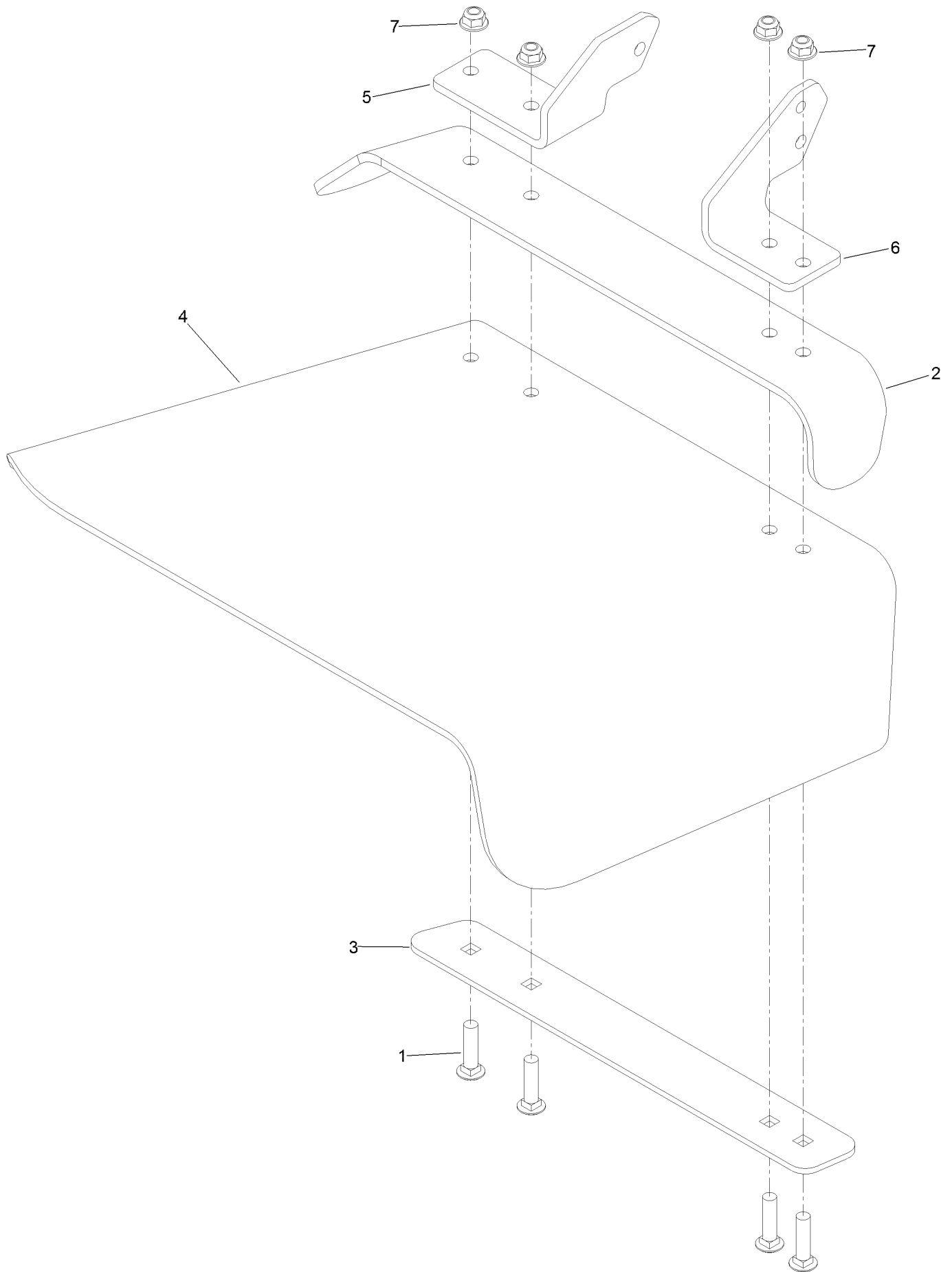
## Spindle Assembly No. 127-0560 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>               |
|-------------|--------------------|-------------|----------------------------------|
| 1           |                    | 1           | Spindle Housing ASM<br>W/Studs ● |
| 1:2         | 114-8195           | 6           | Bolt-Ribbed Neck                 |
| 2           | 116-0720           | 2           | Bearing-Ball                     |
| 3           | 127-0554           | 1           | Spacer-Bearing                   |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>          |
|-------------|--------------------|-------------|-----------------------------|
| 4           | 127-0556           | 1           | Shaft-Spindle, Ball Bearing |
| 5           | 127-0557           | 1           | Spindle Hub ASM W/Studs     |
| 6           | 92-5836            | 1           | Washer                      |
| 7           | 3296-67            | 1           | Nut-Lock, NI                |

● Not serviced separately

# Rubber Deflector Assembly No. 108-2792



## Rubber Deflector Assembly No. 108-2792 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 1           | 3231-4             | 4           | Screw-CARR         |
| 2           | 106-3246-01        | 1           | Deflector          |
| 3           | 106-3248-03        | 1           | Strap-Discharge    |
| 4           | 108-5029           | 1           | Deflector-Rubber   |

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|--------------------|
| 5           | 108-4059-01        | 1           | Plate-Hinge, Rear  |
| 6           | 106-3253-01        | 1           | Plate-Hinge, Front |
| 7           | 104-8301           | 4           | Nut-Flange, NI     |

# Attachments and Accessories

## For 74955 Z Master Commercial 3000 Series Riding Mower with 52in TURBO FORCE Side Discharge Mower

| Product Name                                  | Model/Part  |
|-----------------------------------------------|-------------|
| Jack Mount Kit .....                          | 127-6665    |
| Jack Kit .....                                | 127-6666    |
| Blower and Drive Kit .....                    | 78552       |
| Recycler Kit .....                            | 115-7467    |
| E-Z Vac Twin Bagging System .....             | 78562       |
| E-Z Vac DFS Collection System .....           | 78566       |
| Deluxe Suspension Seat Kit .....              | 117-6174    |
| Deluxe Seat Kit .....                         | 121-7595    |
| Turbo Baffle Kit .....                        | 107-1634    |
| Operator Controlled Discharge Chute Kit ..... | 117-3600    |
| Bimini Folding Shade Assembly .....           | 115-4510    |
| Z Stand Kit .....                             | 121-4811    |
| Seat Cover W/arm rest .....                   | 117-0095    |
| Power Deck Lift Kit .....                     | 132-5986    |
| Blade-Lo Flow, 18in (6 Pack) .....            | 110-0406    |
| Blade-Low Flow, 18in .....                    | 105-7795-03 |
| Light Kit .....                               | 116-1154    |
| Hitch Kit .....                               | 109-9487    |
| Blade-Med Flow, 18in (6 Pack) .....           | 110-0409    |
| Blade-Med Flow, 18in .....                    | 105-7794-03 |
| Trash Holder Kit .....                        | TC26        |
| Blade-Hi Flow, 18in (6 Pack) .....            | 108-1117    |
| Blade-Hi Flow, 18in .....                     | 105-7781-03 |
| Blade-Recycler, 18in (6 Pack) .....           | 110-0408    |
| Blade-Recycler, 18in .....                    | 105-7779-03 |
| Blade-Atomic, 18in (6 Pack) .....             | 108-1118    |
| Blade-Atomic, 18in .....                      | 105-7796-03 |
| Hypr-Oil 500 (quart) .....                    | 114-4713    |
| Hypr-Oil 500 (gallon) .....                   | 114-4714    |
| Hypr-Oil 500-5 (5 gallon) .....               | 114-4715    |
| Roller Striper Kit .....                      | 115-7470    |
| Filter Minder Gauge .....                     | 99-4664     |
| Toro Deluxe Rider Cover .....                 | 490-7319    |
| Spark Arrestor Screen .....                   | 75-6880     |
| Anti-Scalp Kit (Trim Side) .....              | 108-4140    |
| Seat Tilt Frame And Iso Mount Kit .....       | 121-7596    |
| MVP Belt and Blade Kit .....                  | 127-1635    |

**Notes:**



**Count on it.**