



Count on it.

Parts Catalog

Z Master® Professional 5000 Series Riding Mower with 52in TURBO FORCE® Side Discharge Mower

Model No. 74906—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

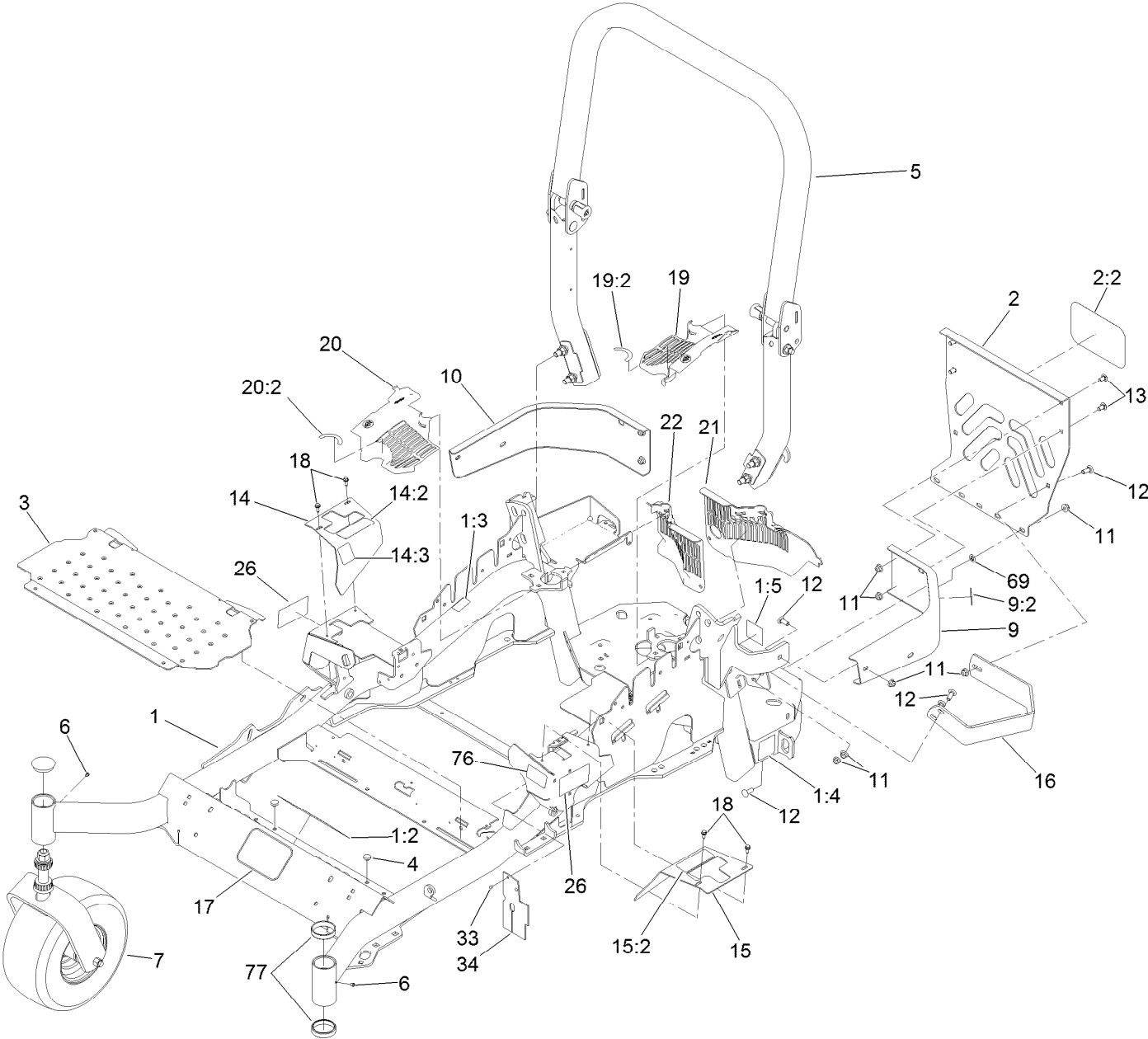
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame and Caster Wheel Assembly	4
Roll-Over Protection System Assembly No. 116-0231	6
Caster Fork and Wheel Assembly	8
Hydraulic Pump, Idler and Belt Assembly	10
Pump Idler Assembly No. 116-1255	12
LH Hydro Assembly No. 126-1321	14
RH Hydro Assembly No. 126-1322	16
Parking Brake and Wheel Assembly	18
Fuel System Assembly	20
Fuel Tank Assembly No. 126-6494	22
Seat Mounting Assembly	24
Seat Assembly No. 125-3107	26
Motion Control Assembly	28
Console and Control Panel Assembly	30
Electrical System Assembly	32
Deck Lift Assembly	34
Height-of-Cut Assembly No. 109-7438	36
Engine, Clutch and Muffler Assembly	38
Deck Assembly	40
Deck Decal Assembly No. 114-5810	42
Idler Arm Assembly	44
Spindle Assembly No. 127-0560	46
Rubber Deflector Assembly No. 108-2792	48
Attachments and Accessories	50

Frame and Caster Wheel Assembly

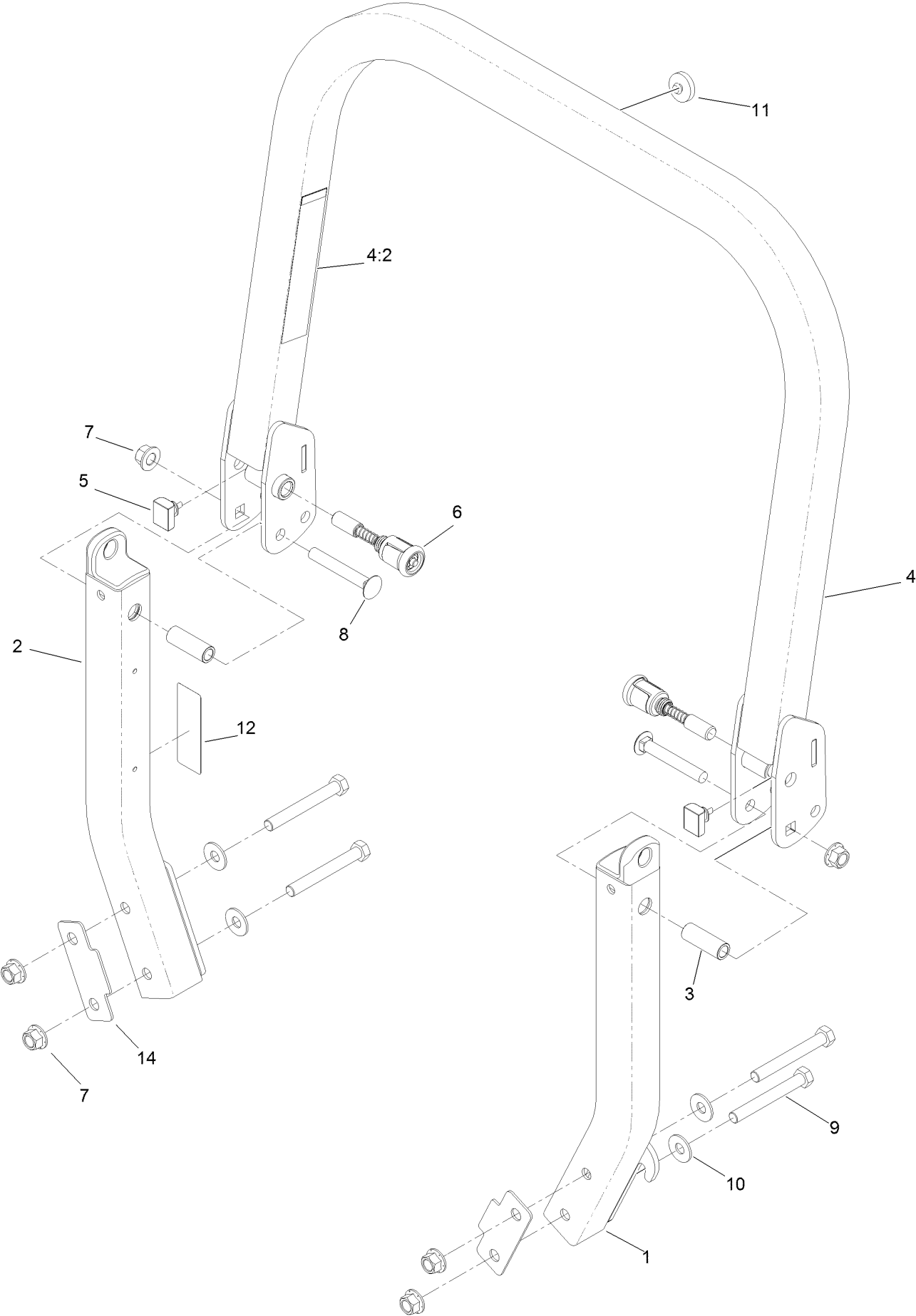


Frame and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-5900	1	Mainframe ASM	14:2	99-8936	1	Decal-Control, Motion
1:2	132-0871	1	Decal-Danger	14:3	116-5988	1	Decal-Park Brake, CE
1:3	106-5517	2	Decal-Warning	15	116-0580	1	LH Motion Control Cover ASM
1:4	106-2655	2	Decal-Hazard, Pinched Finger	15:2	99-8936	1	Decal-Control, Motion
1:5	116-4858	1	Decal-Spark Arrester	16	126-2067-03	1	Guard-Muffler
2	115-7410	1	Rear Guard ASM	17	68-3640	1	Decal
2:2	67-7320	1	Decal	18	32144-10	4	Screw-HWH
3	116-8898-01	1	Floorpan	19	116-0170	1	LH Hydro Guard ASM
4	1-513658	2	Bumper	19:2	116-8726	1	Decal-Oil, Hydro
5	116-0231	1	ROPS ASM	20	116-0171	1	RH Hydro Guard ASM
6	1-811010	2	Plug	20:2	116-8726	1	Decal-Oil, Hydro
7		2	Caster Wheel ASM ●	21	109-9057	1	Guard-Hydro, Rear (LH)
9	116-0180	1	LH Bumper ASM	22	109-9058	1	Guard-Hydro, Rear (RH)
9:2	106-5517	1	Decal-Warning	26	120-5894	2	Decal
10	116-0057-03	1	Bumper-RH	33	1-803035	2	Rivet-Pop
11	104-8301	11	Nut-Flange, NI	34	116-2362	1	Deflector-Air Flow
12	3231-22	7	Screw-CARR	69	107-3154	2	Nut-Push
13	3231-21	3	Screw-CARR	76	117-3864	1	Decal-Fuel Fill, CE
14	116-5899	1	RH Motion Control Cover ASM	77	1-543508	4	Cup-Bearing

● Not serviced separately

Roll-Over Protection System Assembly No. 116-0231



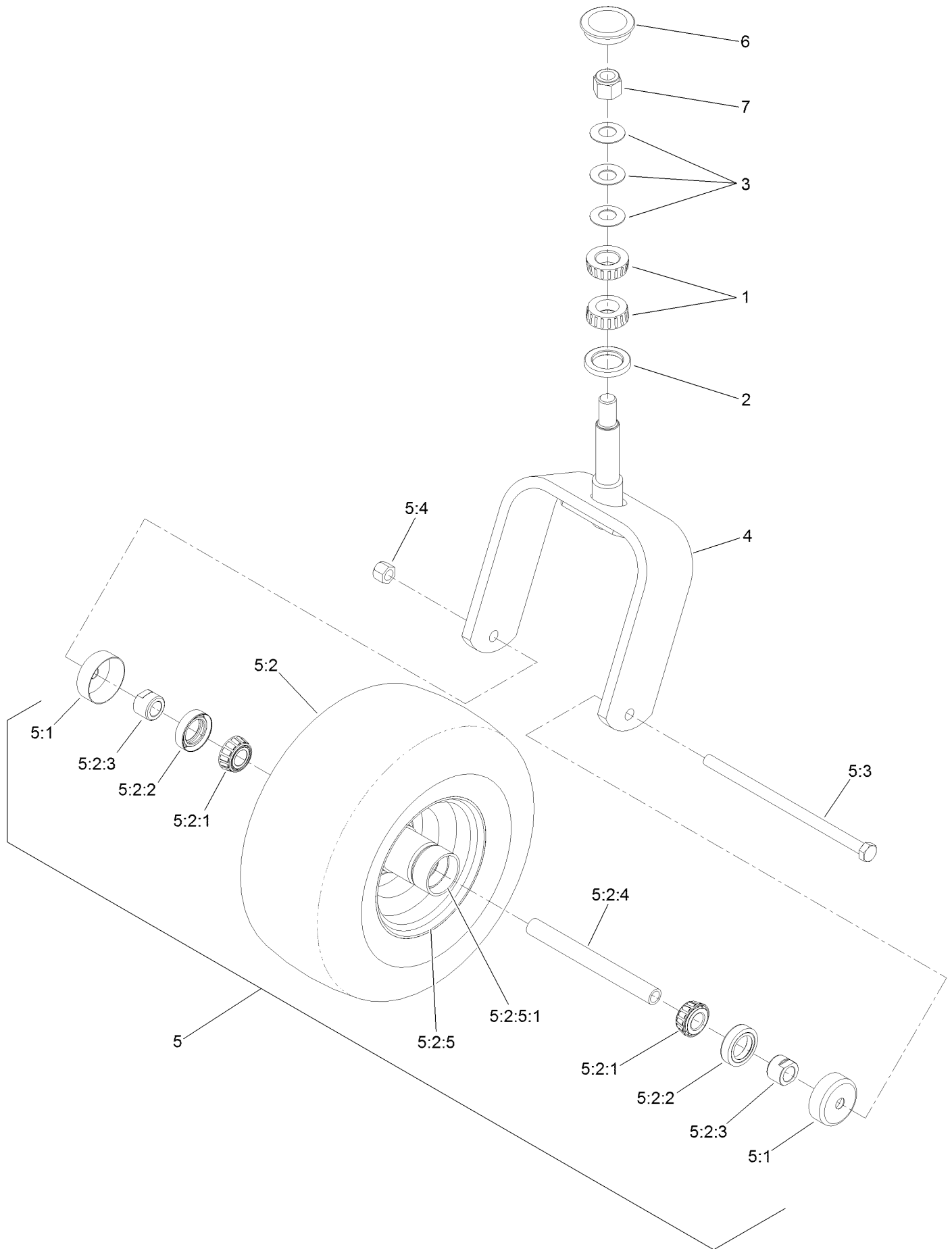
Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-35	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

● Not serviced separately

Caster Fork and Wheel Assembly



Caster Fork and Wheel Assembly (continued)

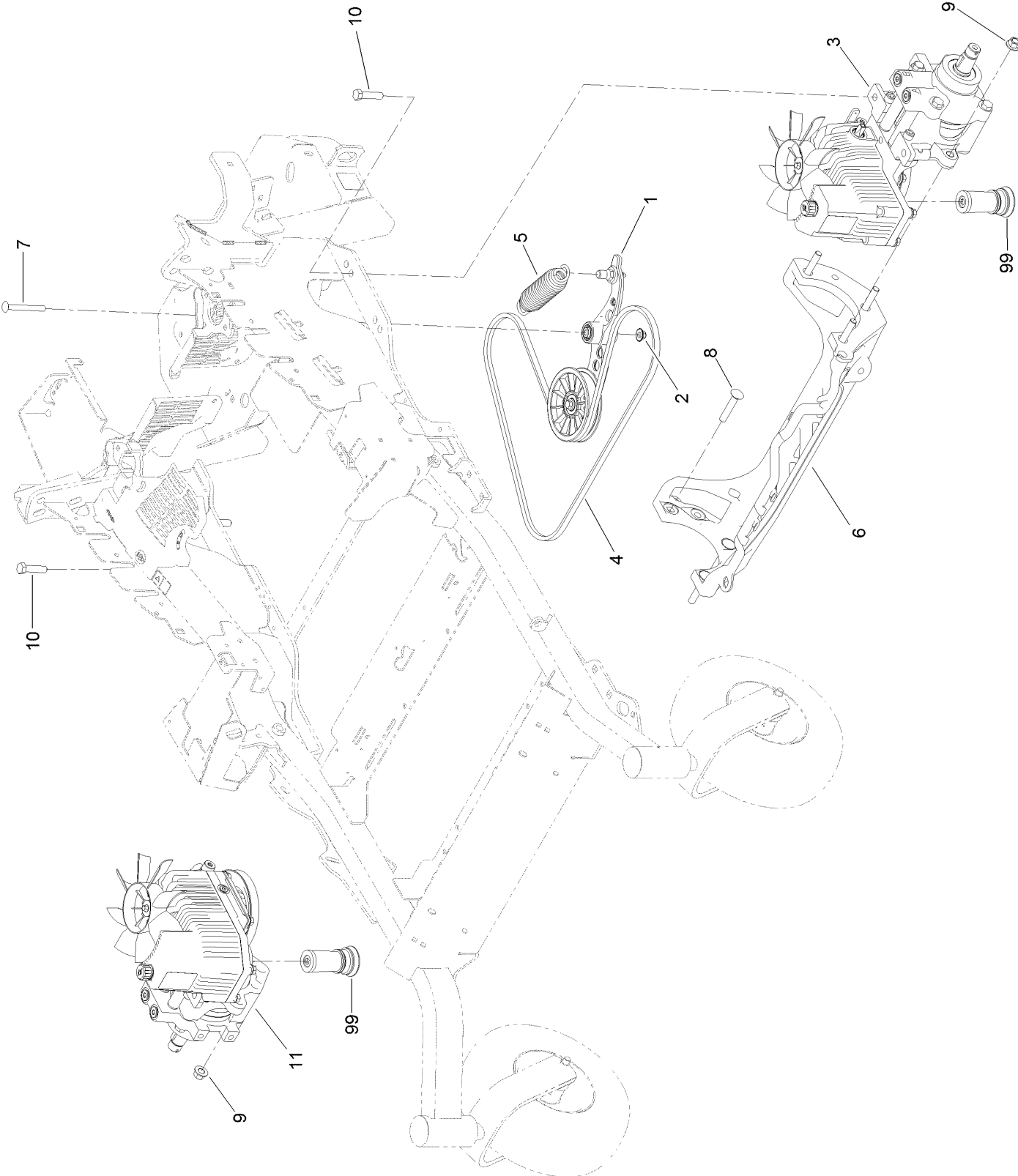
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered
2	116-5647	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	116-6707-01	1	Caster
5	127-9528	1	Wheel And Axle ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Bearing ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5:2:3	103-3051	1	Spacer-Nut ■
5:2:4	126-5361	1	Axle Caster ASM
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	2	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Pump, Idler and Belt Assembly

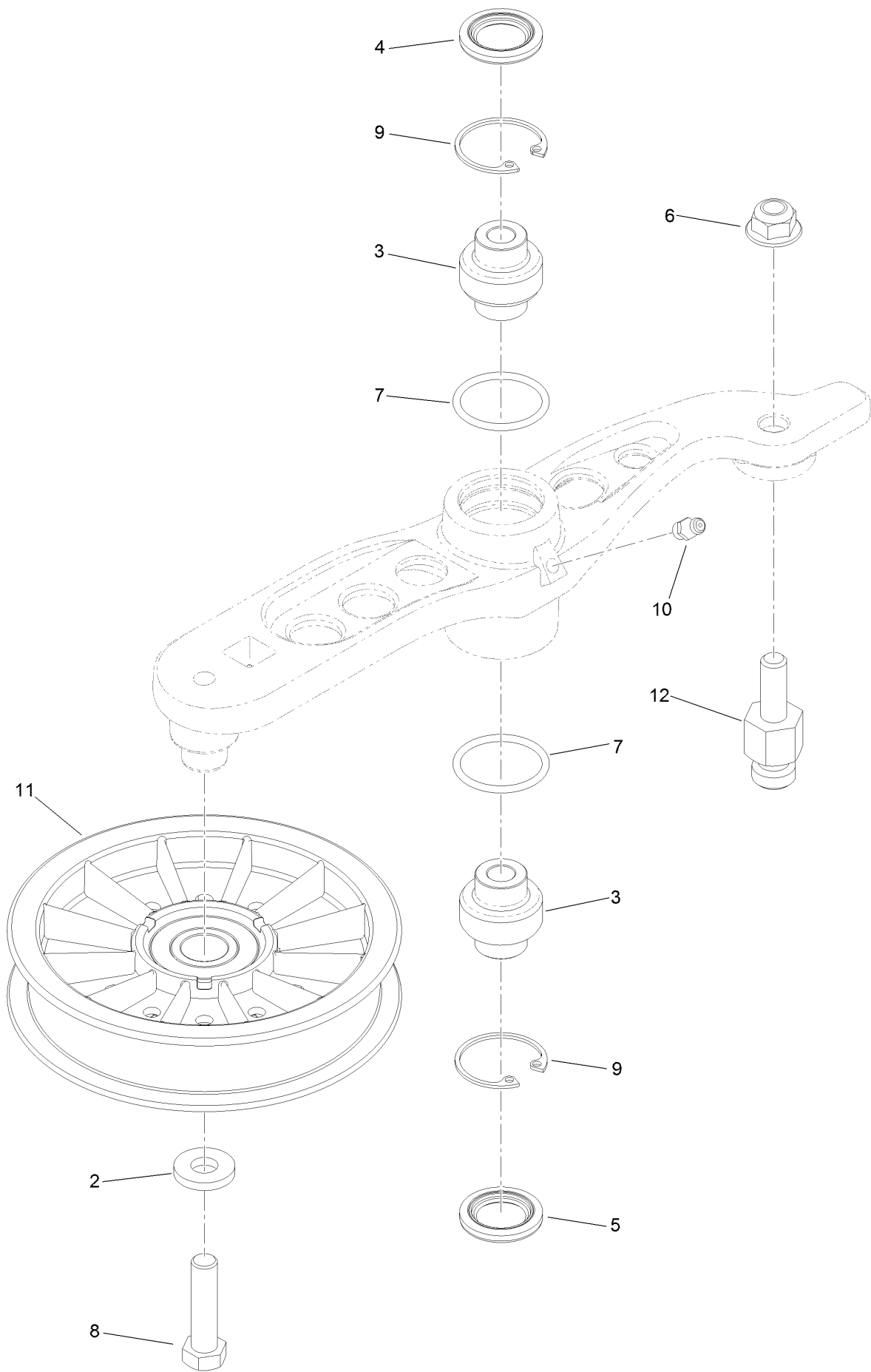


Hydraulic Pump, Idler and Belt Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	9	99-5107	6	Nut-Lock
2	109-6658	1	Nut-Flange, NI	10	325-8	4	Screw-HH
3	126-1321	1	LH Hydro ASM (12Cc W/ Check)	11	126-1322	1	RH Hydro ASM (12Cc W/ Check)
4	109-3388	1	Belt	99	114-4713	1	Hypr-Oil 500 (Quart) ●
5	116-6317	1	Spring-Extension	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
6	116-7558	1	Cradle-Hydro	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
7	116-1502	1	Bolt-Shoulder, Carriage	99	117-0390	1	Filter-Hydro
8	126-0095	6	Screw-CARR				

● Not illustrated

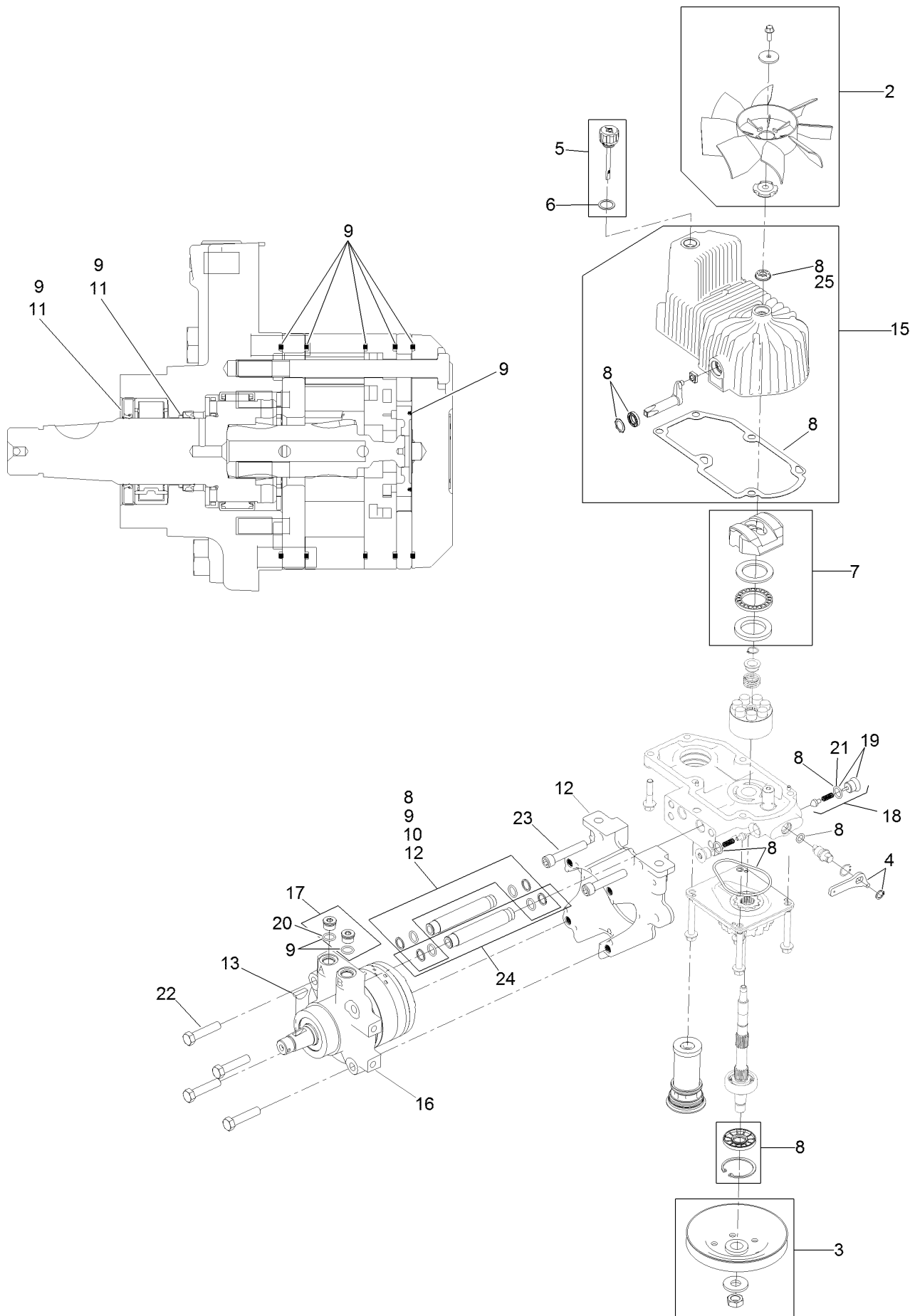
Pump Idler Assembly No. 116-1255



Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer	8	323-8	1	Screw-HH
3	103-3504	2	Bearing-Spherical	9	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Double Lip	10	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	11	109-8076	1	Pulley-Idler
6	109-6658	1	Nut-Flange, NI	12	132-4724	1	Pin-Anchor, Spring
7	106-7159	2	O-Ring				

LH Hydro Assembly No. 126-1321

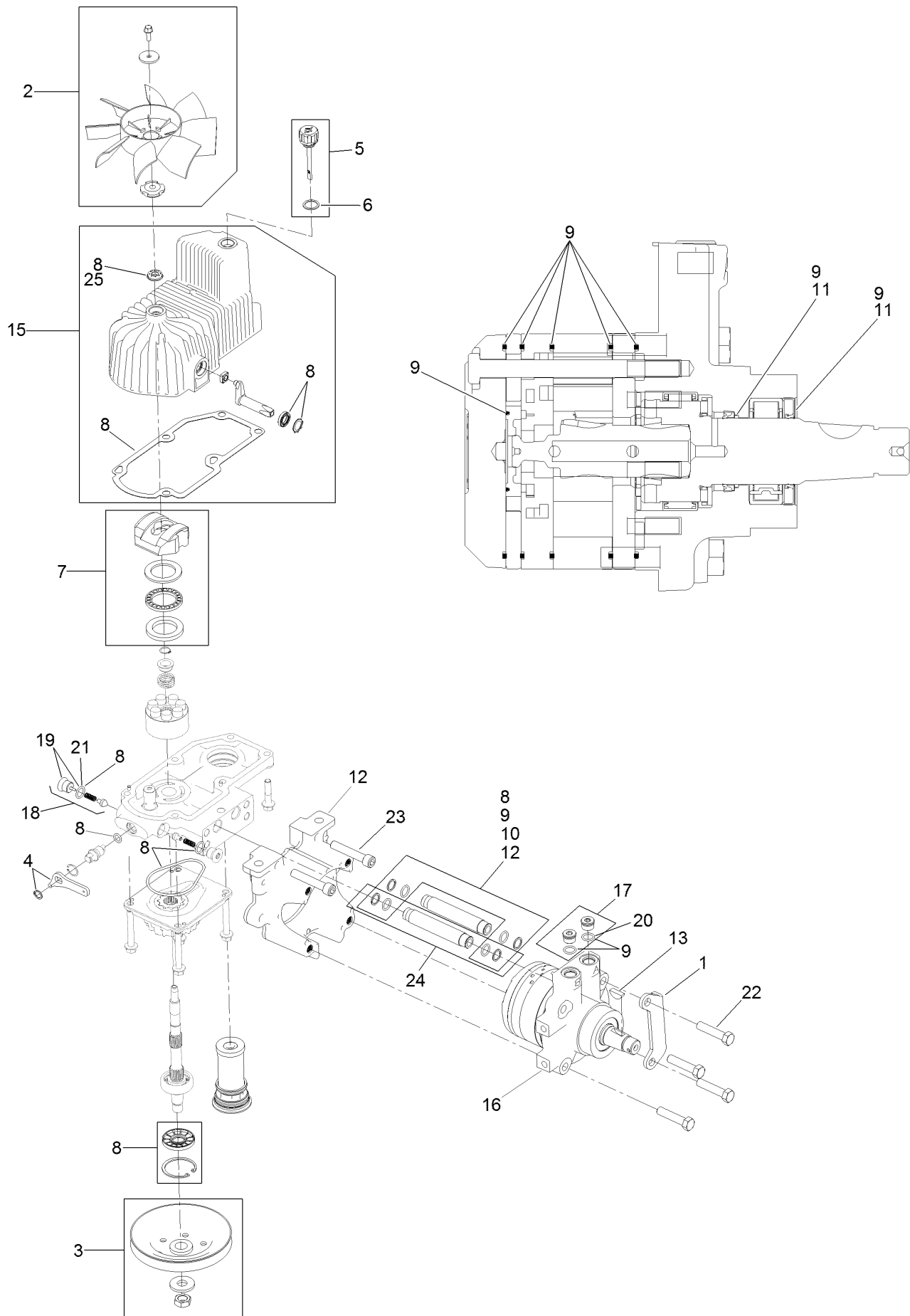


LH Hydro Assembly No. 126-1321 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-0233	1	Fan Kit	15	116-3287	1	Housing-LH
3	116-0234	1	Pulley Kit	16	116-8915	1	Motor-Hydraulic LH 240Cc
4	116-0235	1	Handle-Bypass Valve, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
5	116-0236	1	Dipstick-Hydro W/Gasket	18	116-1630	2	Check Valve ASM
6	116-0237	1	Gasket-Dipstick, Hydro	19	116-1631	2	Plug-Check (W/O-Ring)
7	116-1367	1	Swash Block Kit	20	76-1900	2	O-Ring
8	116-1368	1	Pump Seal Kit	21	116-8662	2	O-Ring-Check Valve
9	116-1369	1	Motor Seal Kit	22	116-8974	4	Screw HH
10	116-1370	1	Tube Seal Kit	23	116-8975	2	Screw-HSH
11	116-1371	1	Output Shaft Seal Kit	24	116-9922	2	Hydraulic Tube Kit
12	116-5469	1	Nose Cup-Uht	25	126-7711	1	Seal-Fan Drive
13	3257-42	1	Key-Woodruff	99	116-1373	1	Flow Test Kit ●
				99	116-4245	1	Puller-Pulley ●

● Not illustrated

RH Hydro Assembly No. 126-1322

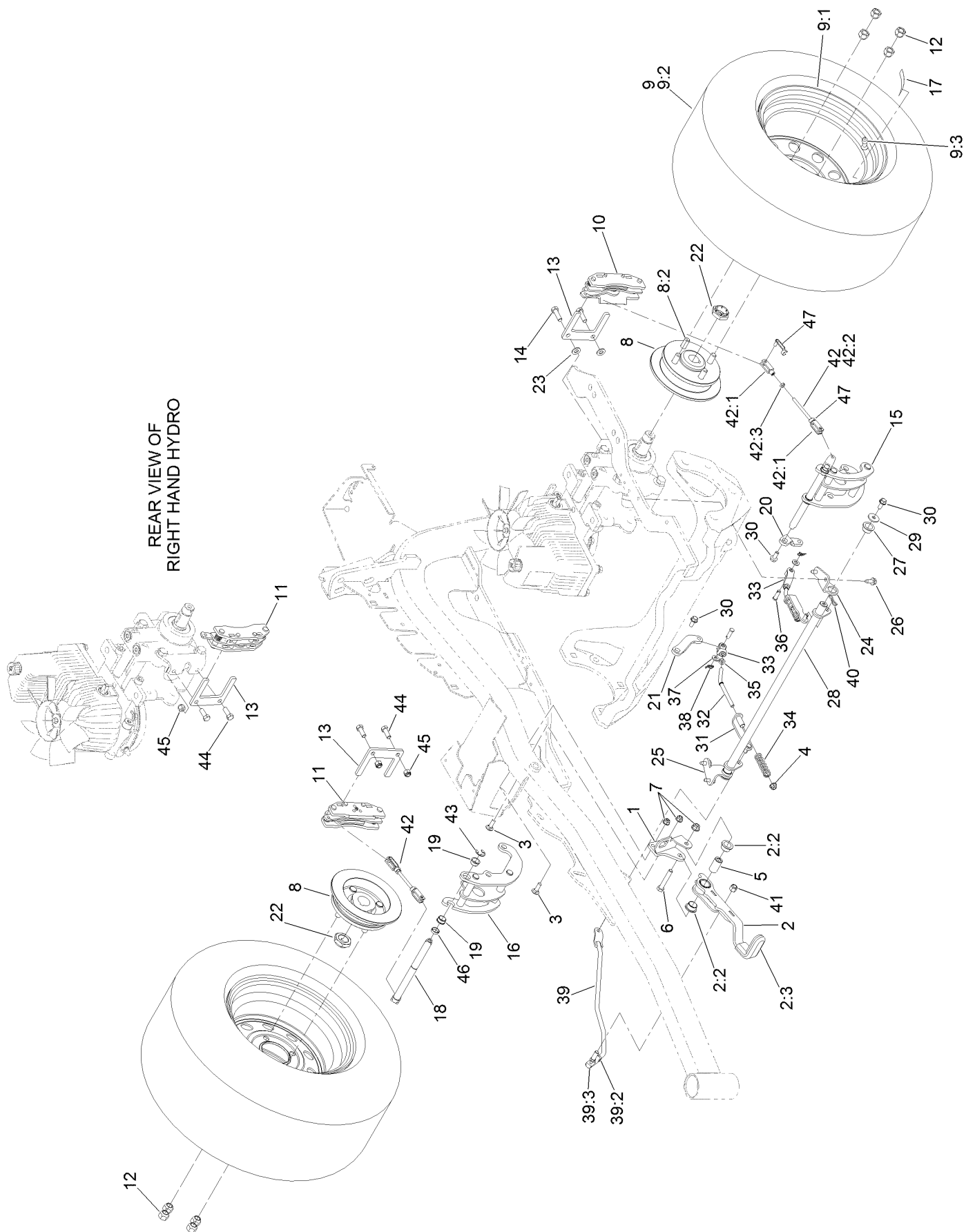


RH Hydro Assembly No. 126-1322 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9063	1	Mount-Shoe, Horse	15	116-3288	1	Housing-RH
2	116-0233	1	Fan Kit	16	116-8916	1	Motor-Hydraulic RH 240Cc
3	116-0234	1	Pulley Kit	17	116-7901	1	Magnetic Plugs Service Kit
4	116-0235	1	Handle-Bypass Valve, Hydro	18	116-1630	2	Check Valve ASM
5	116-0236	1	Dipstick-Hydro W/Gasket	19	116-1631	2	Plug-Check (W/O-Ring)
6	116-0237	1	Gasket-Dipstick, Hydro	20	76-1900	2	O-Ring
7	116-1367	1	Swash Block Kit	21	116-8662	2	O-Ring-Check Valve
8	116-1368	1	Pump Seal Kit	22	116-8974	4	Screw HH
9	116-1369	1	Motor Seal Kit	23	116-8975	2	Screw-HSH
10	116-1370	1	Tube Seal Kit	24	116-9922	2	Hydraulic Tube Kit
11	116-1371	1	Output Shaft Seal Kit	25	126-7711	1	Seal-Fan Drive
12	116-5469	1	Nose Cup-Uht	99	116-1373	1	Flow Test Kit ●
13	3257-42	1	Key-Woodruff	99	116-4245	1	Puller-Pulley ●

● Not illustrated

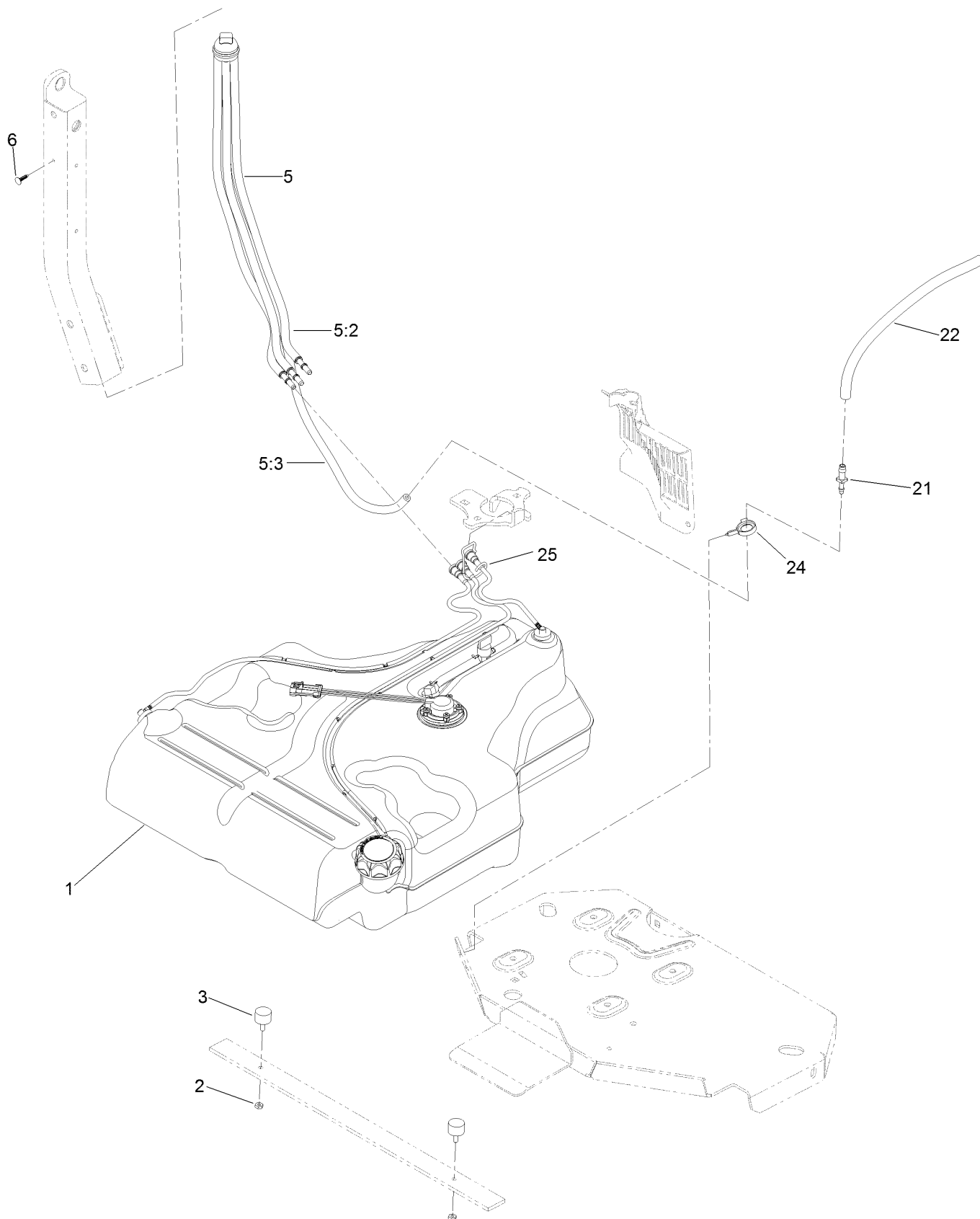
Parking Brake and Wheel Assembly



Parking Brake and Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9096-01	1	Bracket-Mount	24	116-9681	1	Mount-Pivot, LH
2	126-0970	1	Brake Lever ASM	25	116-9682	1	Mount-Pivot, RH
2:2	109-8054	2	Bushing-Flange	26	32144-70	4	Screw-HWHTF
2:3	1-633268	1	Grip-Lever	27	109-8054	2	Bushing-Flange
3	3230-2	2	Bolt-CARR	28	116-9080	1	Shaft-Cross
4	104-8300	4	Nut-Flange, NI	29	115-7109	2	Washer-Flat
5	116-9117	1	Handle-Pivot, Brake	30	98-9940	4	Screw
6	323-11	1	Screw-HH	31	116-9608	2	Bracket-L
7	104-8301	1	Nut-Flange, NI	32	116-9086	2	Linkage-Mid
8	116-1746	2	Wheel Hub ASM	33	126-3693	2	Yoke-Offset
8:2	116-1696	4	Stud-Wheel	34	116-9085	2	Spring-Compression
9	127-9514	2	Wheel And Tire ASM	35	3220-2	2	Nut-Jam
9:1	127-9515	1	Wheel	36	1-808280	2	Pin-Clevis
9:2	1-653160	1	Tire	37	3256-23	4	Washer-Flat
9:3	232-27	1	Stem-Valve	38	116-6639	2	Pin-Cotter, Locking
10	109-2889	1	Caliper-Brake	39	116-9102	1	Front Linkage ASM
11	116-9103	1	Caliper-Brake, RH	39:2	94-7572	1	End-Tie Rod, RH
12	242-50	8	Nut-Lug	39:3	3220-3	1	Nut-HJ
13	109-0958	2	Plate-Mount, Brake	40	119-1415	2	Pin-Cotter, Locking
14	92-5727	2	Screw-Lock, Patch	41	3296-6	1	Nut-Lock
15	126-4248	1	Mount-Bellcrank, LH	42	126-7587	2	Rear Linkage ASM
16	126-4249	1	Mount-Bellcrank, RH	42:1	126-7588	2	Yoke
17	126-2055	2	Decal-Torque, Wheel Hub Lug	42:2	116-9069	1	Linkage, Rear
18	126-4251	2	Bellcrank	42:3	3220-1	1	Nut-Jam
19	126-6199	4	Bushing-Igus	43	32120-19	2	E-Ring
20	126-3715	1	Arm-Inner, LH	44	323-6	2	Screw-HH
21	126-3716	1	Arm-Inner, RH	45	3296-39	2	Nut-Lock, NI
22	116-1399	2	Locknut	46	126-6200	2	Spacer
23	3256-24	2	Washer-Flat	47	126-6395	4	Pin-Clevis, Spring

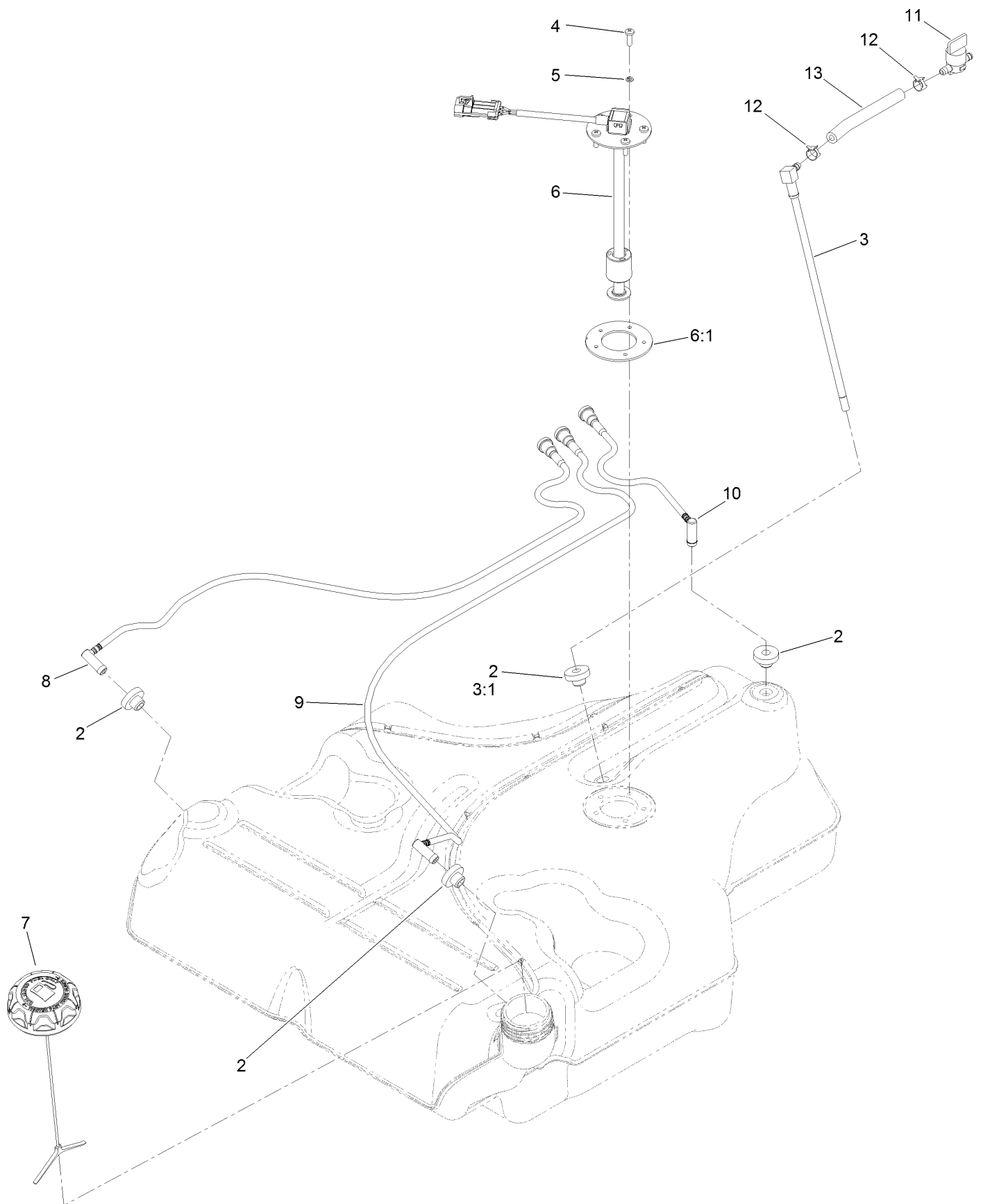
Fuel System Assembly



Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-6494	1	Fuel Tank ASM	6	125-8067	1	Plug-Plastic
2	3218-1	2	Nut-Jam	21	98-2952	1	Fitting-Straight
3	116-6380	2	Bumper-Rubber (W/ Stud)	22	116-5087	1	Hose-Fuel
5	127-0583	1	Fuel Manifold Vent ASM	24	105-1853	1	Clamp-Hose
5:2	109-0302	3	Hose-Fuel	25	116-6005	1	Retainer-Line, Vapor
5:3	108-5376	1	Hose-Fuel				

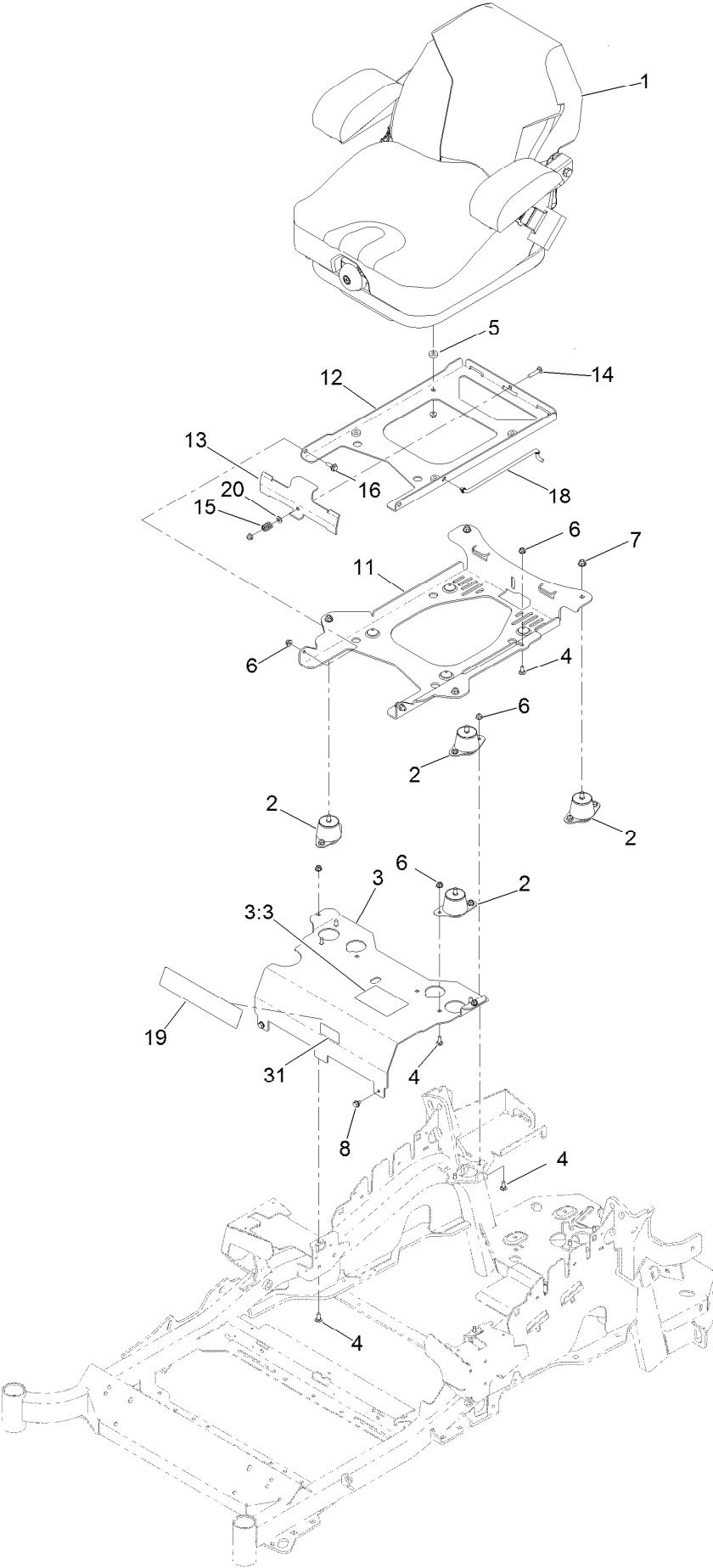
Fuel Tank Assembly No. 126-6494



Fuel Tank Assembly No. 126-6494 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	4	Bushing	8	116-2460	1	RH Vent Line Kit (With Grommet)
3	116-2459	1	Fuel Line Kit (With Grommet)	9	116-2461	1	LH Vent Line Kit (With Grommet)
3:1	46-6560	1	Bushing	10	116-2462	1	Rear Vent Line Kit (With Grommet)
4	3290-500	5	Screw-PPH	11	1-603770	1	Valve-Fuel
5	3253-17	5	Washer-Lock	12	2412-98	2	Clamp-Hose
6	126-3913	1	Float-Sender, Fuel	13	109-0650	1	Hose-Fuel
6:1	126-3950	1	Gasket-Sender				
7	126-1789	1	Cap-Fuel, Ratcheting				

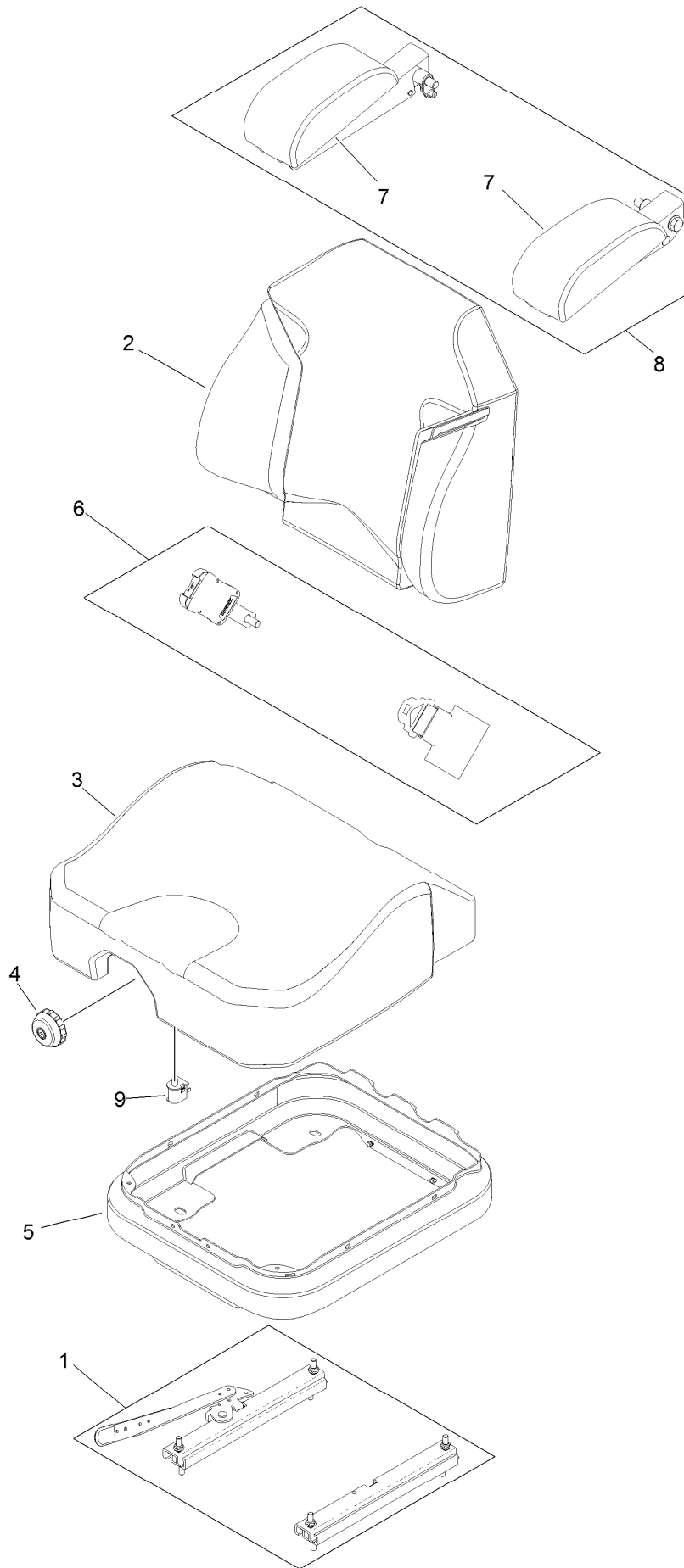
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-3107	1	Suspension Seat ASM	12	116-3859-03	1	Plate-Frame, Seat
2	109-9034	4	Isolator-Seat	13	109-9881-03	1	Plate-Latch, Seat
3	125-9385	1	Seat Mount ASM	14	3230-4	1	Screw-CARR
3:3	125-9383	1	Decal-Service Aid	15	107-3017	1	Spring-Compression
4	3230-23	11	Screw-CARR	16	116-1297	2	Screw-Shoulder
5	26-4840	4	Spacer-Pin, Mounting	18	116-0070	1	Rod-Prop
6	104-8300	18	Nut-Flange, NI	19	119-2507	1	Decal
7	104-8301	4	Nut-Flange, NI	20	3256-23	1	Washer-Flat
8	9266934	2	Screw	31	121-7560	1	Decal-Efi
11	116-3860-03	1	Plate-Tilt, Seat Support				

Seat Assembly No. 125-3107

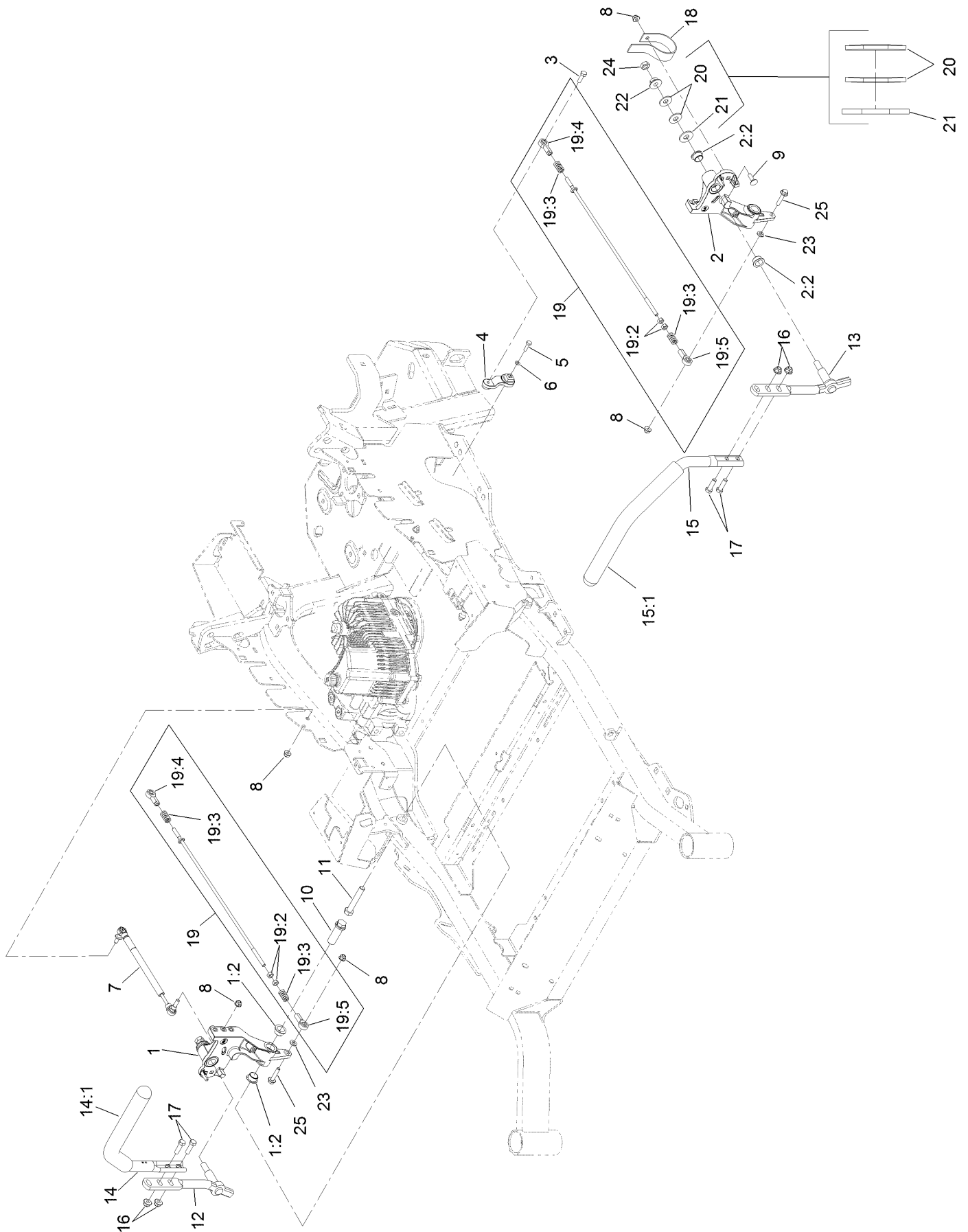


Seat Assembly No. 125-3107 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail

Motion Control Assembly

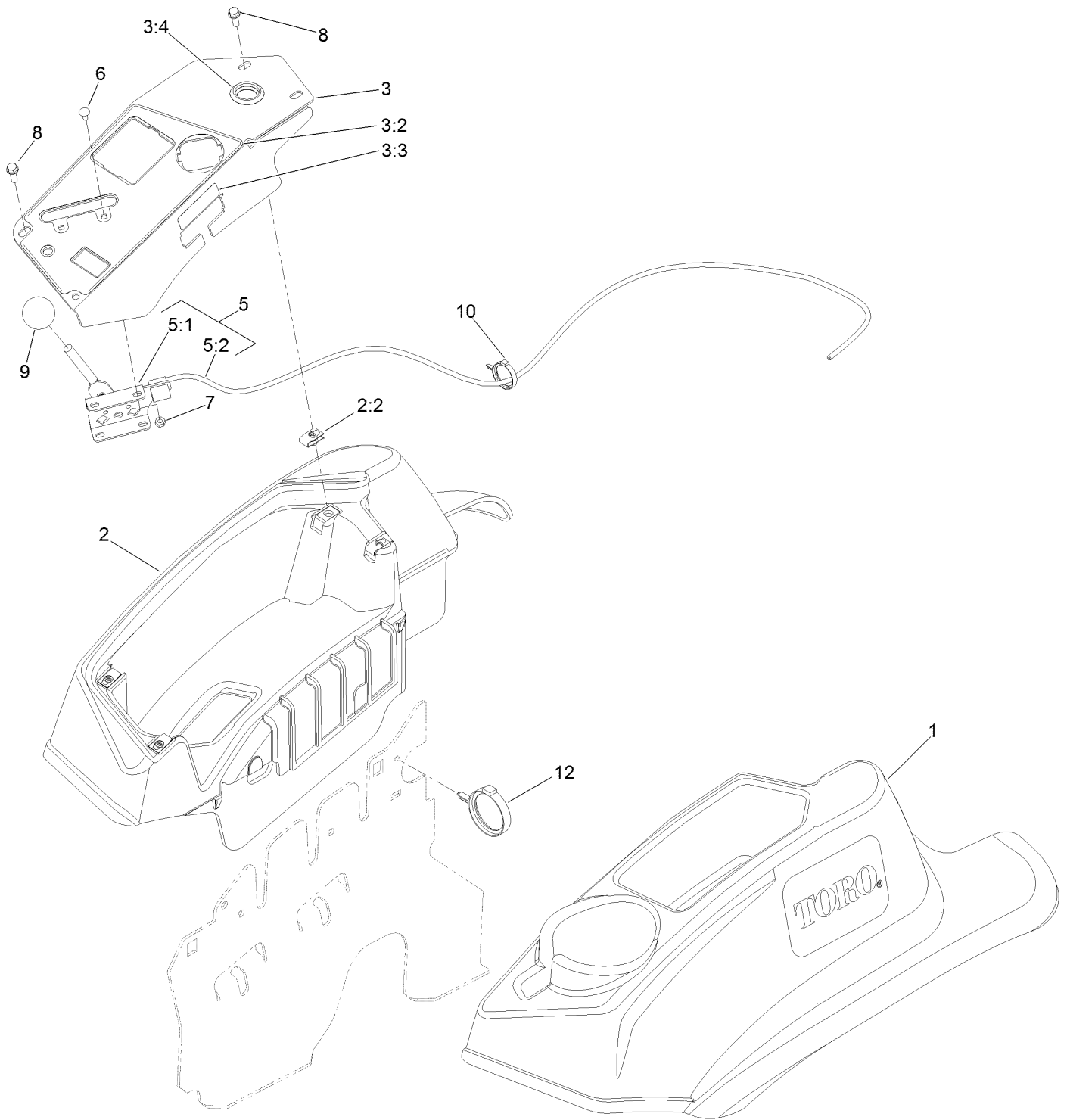


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6589	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	109-5668	1	Grip-Control, Lever
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6590	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	109-5668	1	Grip-Control, Lever
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-Flange, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8107	2	Pump Linkage Rear ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-Flange, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Flat
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

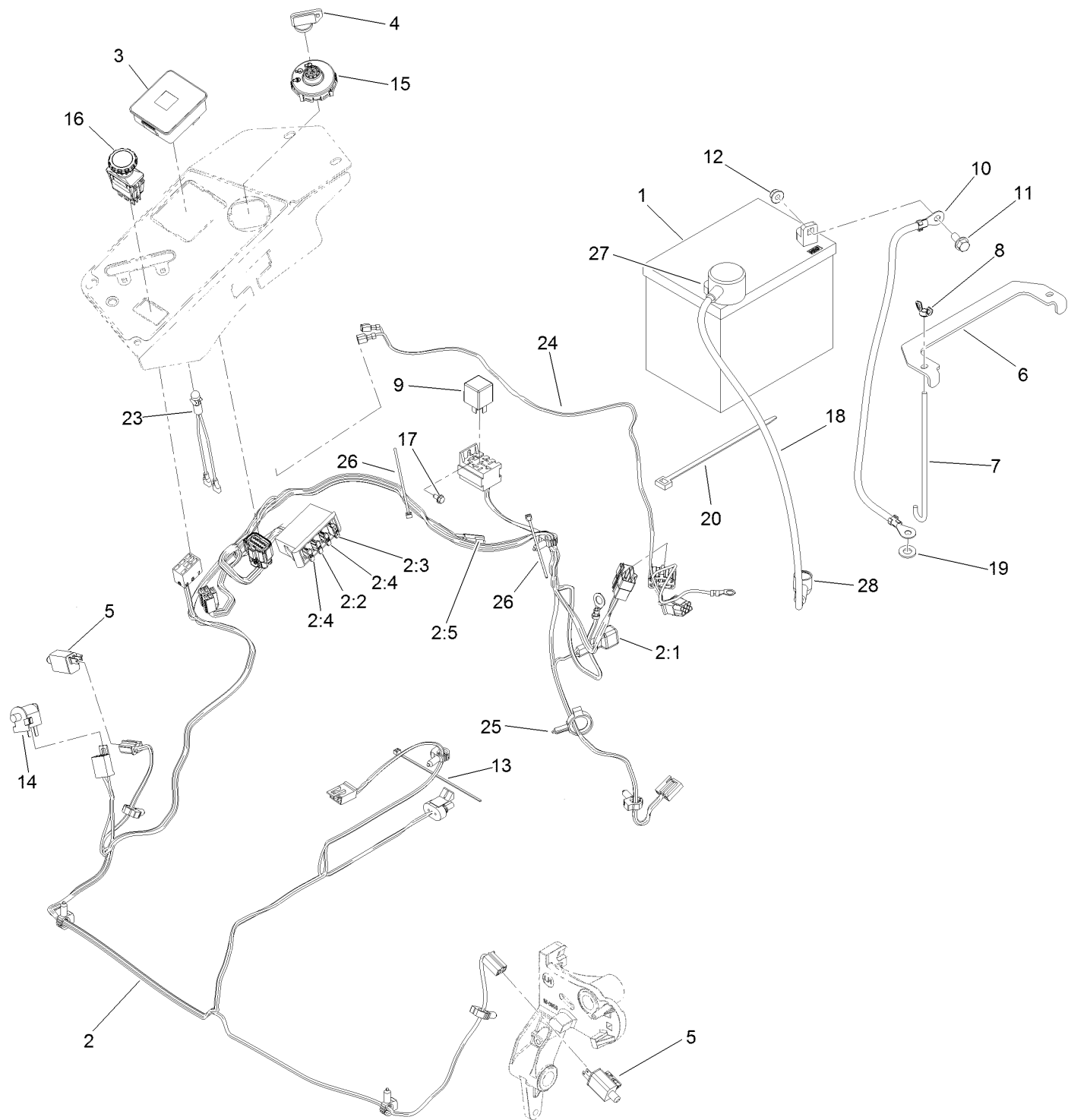
Console and Control Panel Assembly



Console and Control Panel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-2602	1	Console-LH	5:1	112-2334	1	Lever-Throttle
2	119-2603	1	RH Console ASM	5:2	115-3868	1	Cable-Throttle
2:2	107069	4	Clip	6	1-807513	2	Bolt-CARR
3	121-7587	1	Control Panel W/Decal ASM	7	3296-2	2	Nut-Lock, NI
3:2	121-7586	1	Decal-Panel, Control	8	32105-15	4	Screw-HWH
3:3	114-4466	1	Decal-Fuses	9	1-603175	1	Knob-Ball
3:4	116-1875	1	Plug-Plastic	10	105-1853	1	Clamp-Hose
5	115-2752	1	Throttle Control ASM	12	117-7817	1	Clamp-Harness

Electrical System Assembly

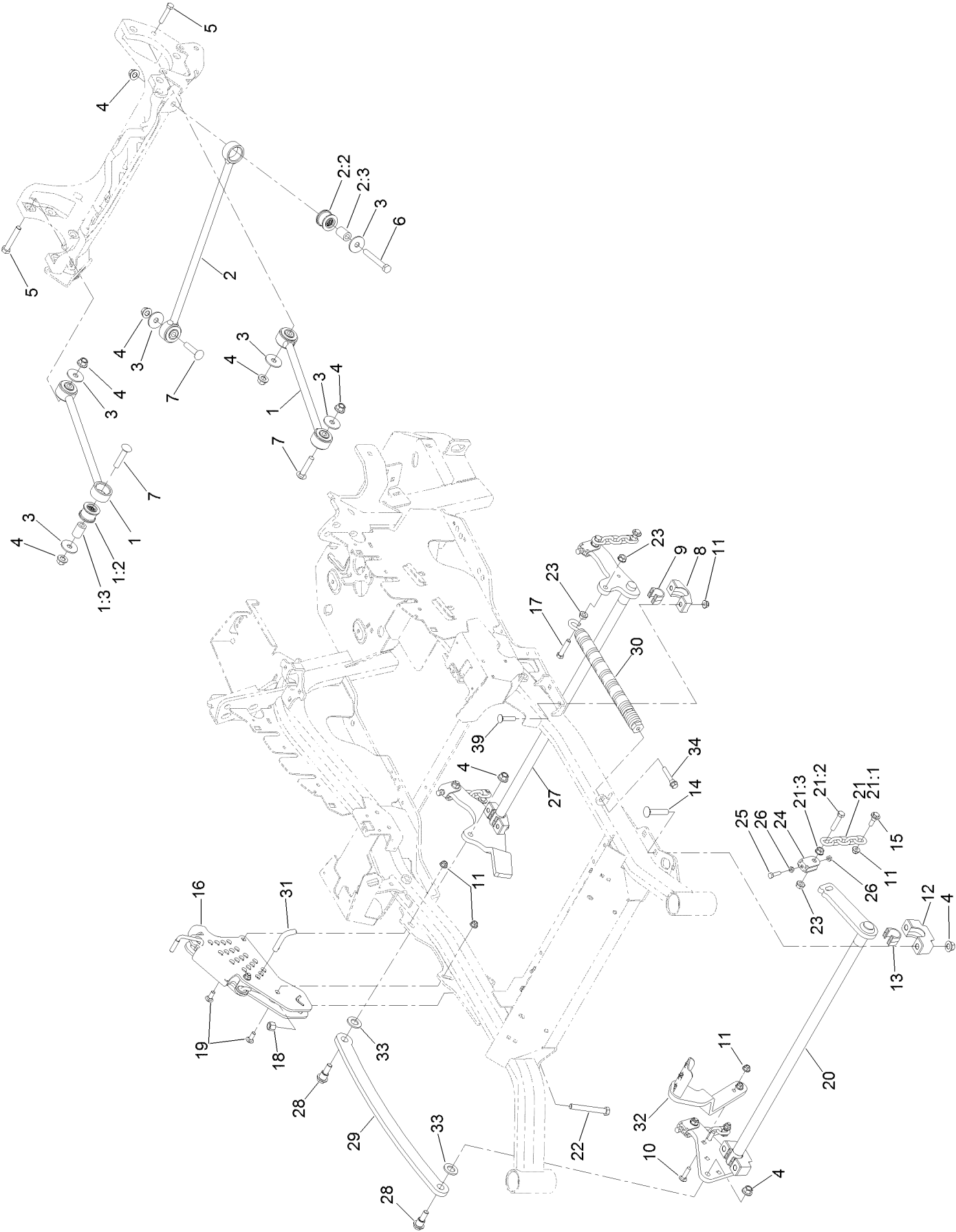


Electrical System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery-Dry	12	104-8300	2	Nut-Flange, NI
2	116-6009	1	Harness-Wire, Main ●	13	1-303287	3	Tie-Cable
2:1	103-3895	1	Diode	14	82-2190	1	Switch-Bail
2:2	218-578	1	Fuse-Blade, 10 Amp	15	117-2221	1	Switch-Ignition
2:3	109355	1	Fuse-Blade, 15 Amp	16	116-0124	1	Switch-PTO, 10 Amp
2:4	109102	2	Fuse-Blade, 25 Amp	17	104-2065	1	Screw-HWH
2:5	116-0053	1	Cap-Plug	18	115-3864	1	Cable-Battery, Positive
3	117-3882	1	Fuel/Hour Meter ASM	19	3256-24	1	Washer-Flat
4	63-8360	1	Key-Ignition	20	1-303335	1	Tie-Plastic
5	110-6765	2	Switch	23	1-643267	1	Indicator-LED, Red
6	116-0042-03	1	Strap-Tie Down, Battery	24	116-3062	1	Harness-Light, Indicator
7	1-633651	2	Bolt-Holddown	25	105-1853	1	Clamp-Hose
8	1-543792	2	Wingnut	26	1-303287	2	Tie-Cable
9	1-643275	1	Relay	27	109-2407	1	Insulator-Battery
10	114-1218	1	Cable-Battery, Negative	28	1-543393	1	Insulator-Solenoid
11	3234-5	2	Screw-HHF				

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

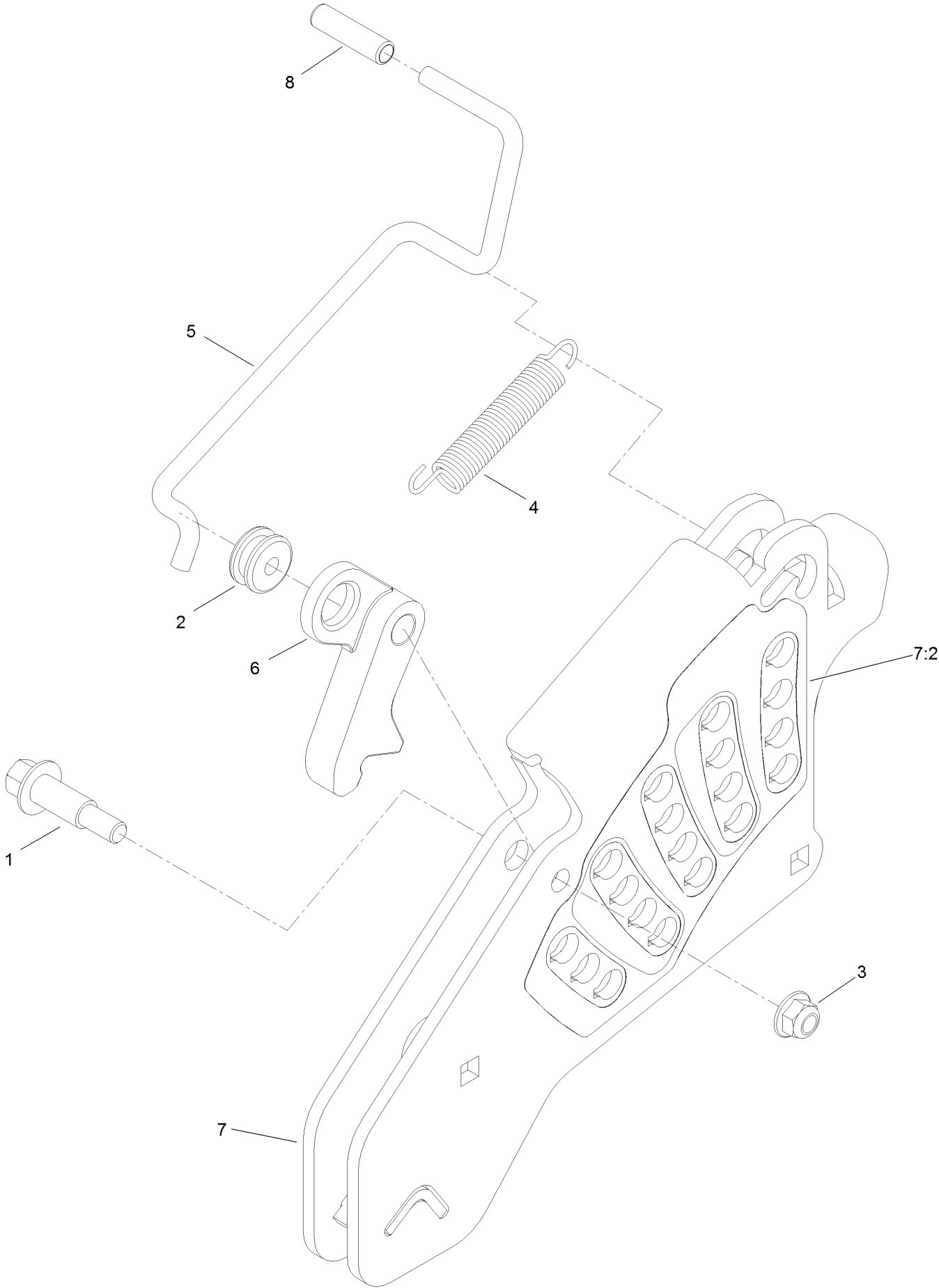
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-7952	2	Deck Strut ASM	16	109-7438	1	HOC ASM
1:2	109-5009	2	Bushing-Suspension, Rubber	17	109-9065	1	Screw-HH
1:3	109-5010	2	Spacer	18	3296-23	1	Nut-Lock, NI
2	109-5013	1	Panhard Rod ASM	19	3231-2	2	Bolt-CARR
2:2	109-5009	2	Bushing-Suspension, Rubber	20	126-2475-03	1	Decklift-Front
2:3	109-5010	2	Spacer	21	116-0756	4	Deck Lift Chain ASM
3	86-1990	6	Washer-Thrust	21:1	1-633447	1	Chain-Lift, Deck
4	99-5107	12	Nut-Lock	21:2	109-9065	1	Screw-HH
5	325-12	2	Screw-HH	21:3	32128-37	1	Nut-HF
6	325-17	1	Screw-HH	22	116-0559	1	Bolt-TAP
7	3233-34	3	Screw-CARR	23	32128-37	6	Nut-HF
8	127-0553	2	Support-Cross Shaft, Bearing Rear	24	109-9066	4	Yoke-Adjust, Deck
9	109-7173	2	Bearing-Cross Shaft, Rear	25	322-47	4	Screw-HH
10	3231-4	2	Screw-CARR	26	3218-2	8	Nut-Jam
11	104-8301	12	Nut-Flange, NI	27	116-0459-03	1	Lift-Deck, Rear
12	109-9409	2	Support-Cross Shaft, Bearing	28	116-0780	2	Screw-Shoulder, HHF
13	109-9410	2	Bearing-Cross Shaft, Front	29	116-0797-03	1	Link-Lift, Deck
14	116-1700	4	Bolt-CARR	30	116-0886	1	Extension Spring ASM
15	109-9840	4	Screw-Shoulder, HHF	31	116-5584	1	Pin-HOC
				32	116-1919-01	1	Lever-Foot
				33	3256-28	2	Washer-Flat
				34	92-7674	1	Bolt-Shoulder
				39	3231-7	4	Screw-CARR

Height-of-Cut Assembly No. 109-7438

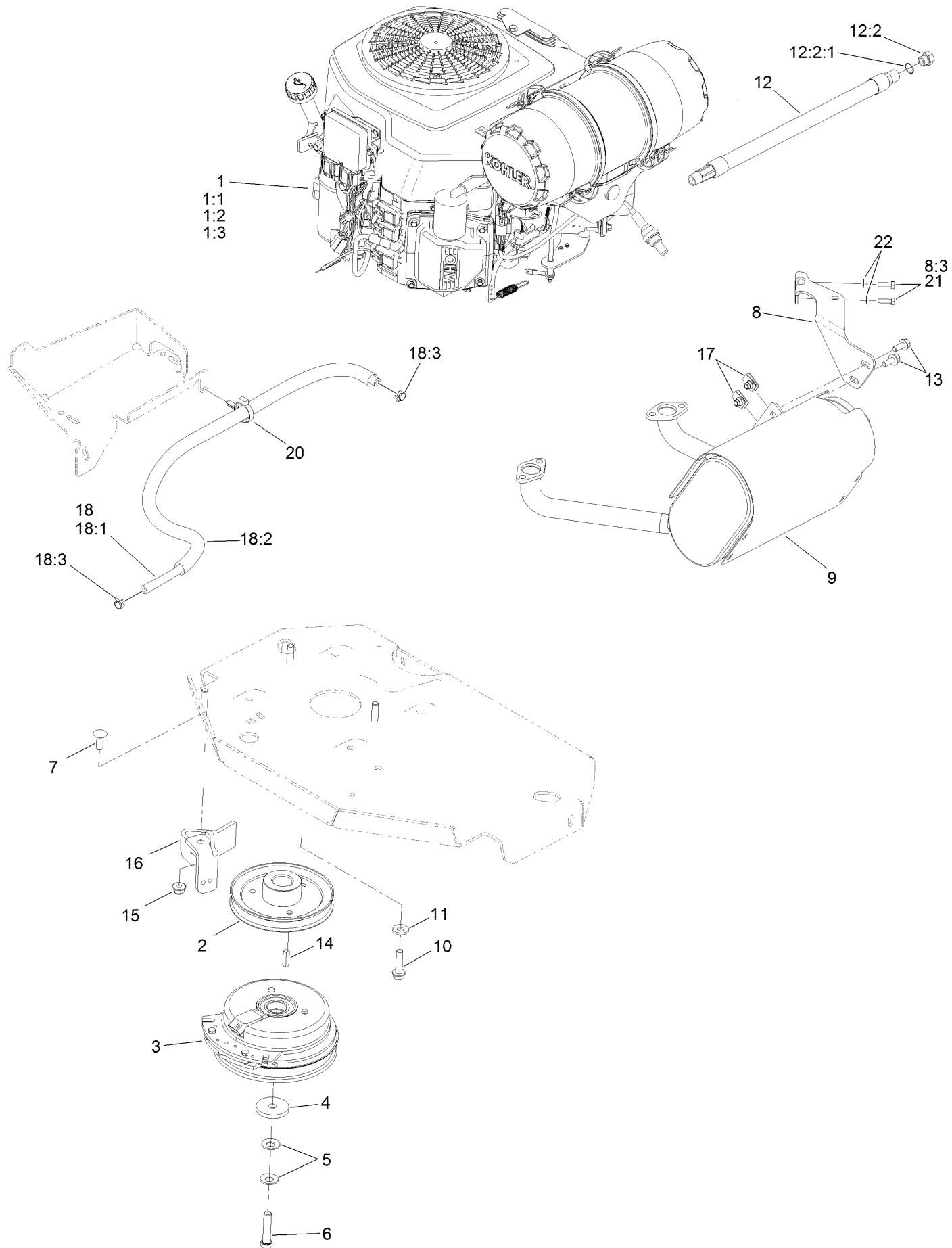


Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	126-4398	1	Decal-HOC
8	109-8250	1	Grip-Lever

Engine, Clutch and Muffler Assembly



Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler, Ps-Ecv740-3040 ■▲	10	32144-102	4	Screw-HWH
1:1		1	Kohler 52 050 02-S Engine Oil Filter ■▲	11	98-5975	4	Washer-Belleville
1:2		1	Kohler 25 083 01-S Engine Air Filter ■▲	12	116-5316	1	Oil Drain Hose ASM
1:3		1	Kohler 25 083 04-S Safety Filter ■▲	12:2	353-508	1	Plug-HH ●
				12:2:1	237-42	1	O-Ring
2	109-9905	1	Sheave	13	3234-5	2	Screw-HHF
3	116-1620	1	Clutch Kit	14	1-807259	1	Key
4	109-6919	1	Washer-Clutch	15	104-8301	1	Nut-Flange, NI
5	1-603610	2	Washer-Spring	16	116-2612-01	1	Clutch-Anchor
6	109-9761	1	Screw-HH ◆	17	94-2413	2	Nut-U
7	3231-22	1	Screw-CARR	18	117-3893	1	Fuel Line ASM
8	116-3704	1	Bracket-Muffler	18:1	109-0273	1	Hose-Fuel
8	116-4297	1	Muffler Bracket Kit	18:2	117-3892	1	Sleeve-Thermal
8:3	116-4295	2	Screw-HH	18:3	2412-98	2	Clamp-Hose
9	126-8799	1	Muffler-Kit	20	104-2490	1	Clamp-Hose
				21	116-4295	2	Screw-HH
				22	1-303435	2	Washer-Spring

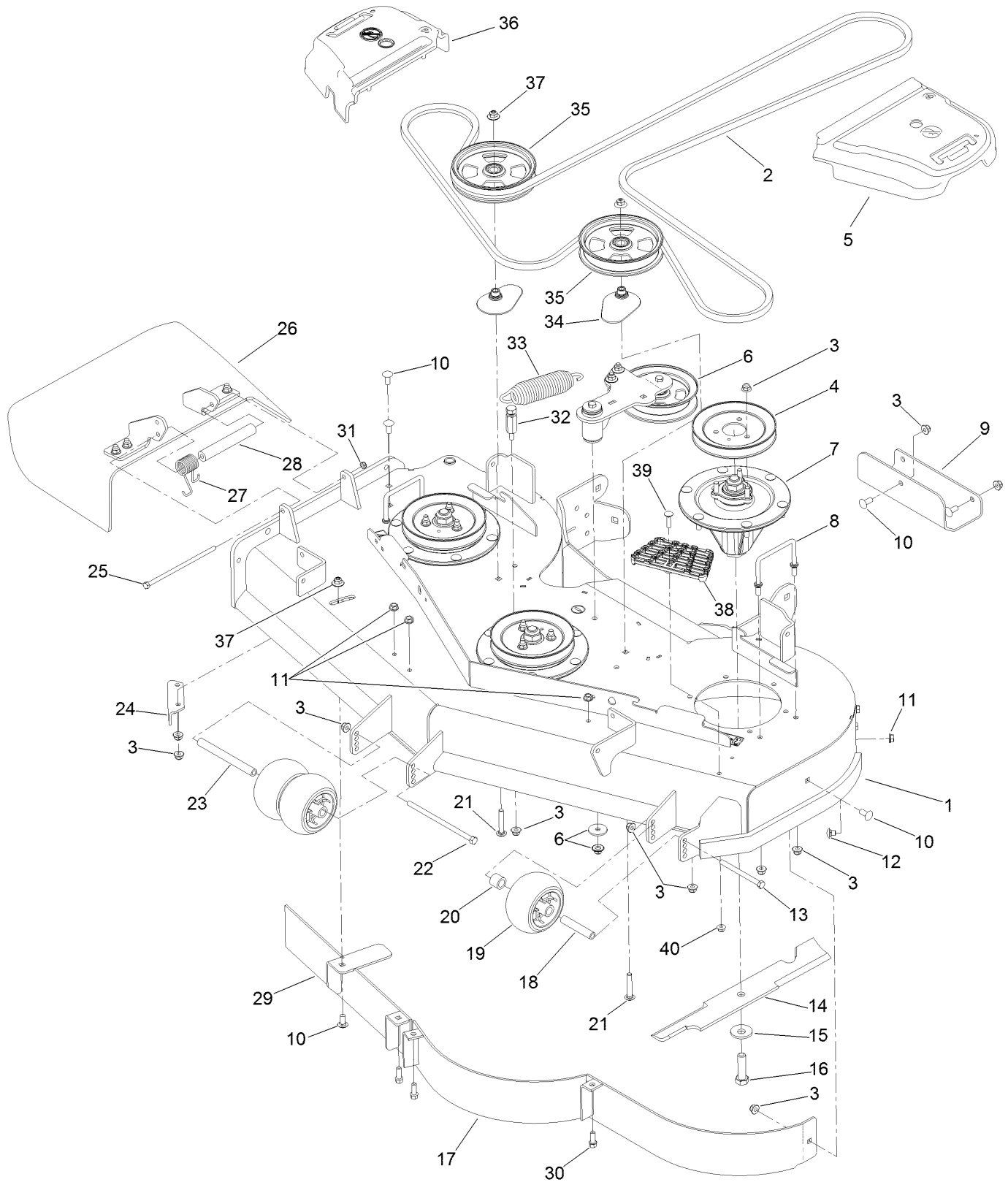
● Torque to 24-26 ft-lb

▲ Obtain parts from www.kohlerplus.com

◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Not serviced separately

Deck Assembly

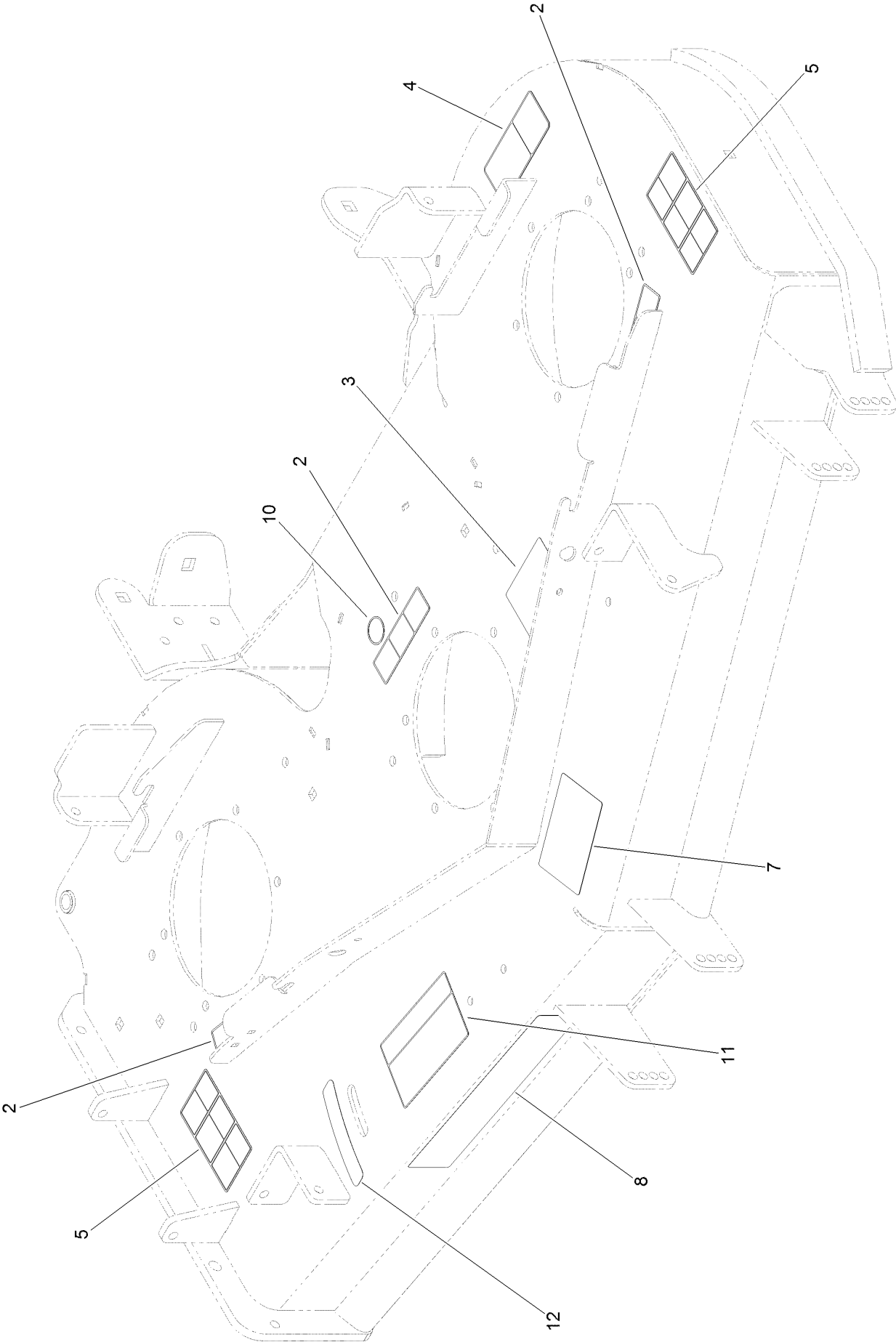


Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5810	1	Deck Decal ASM	21	3231-40	2	Bolt-CARR, Short Neck
2	115-7426	1	Belt-V	22	108-5388	1	Screw-HH
3	104-8301	41	Nut-Flange, NI	23	98-5967	1	Spacer-Wheel
4	115-7450	3	Pulley	24	107-8541-01	1	Baffle-Discharge
5	109-6936	1	Cover-Belt, LH	25	322-50	1	Screw-HH
6		1	Idler Arm ASM ●	26	108-2792	1	Rubber Deflector ASM
7	127-0560	3	Spindle ASM (No Grease)	27	108-4052	1	Spring-Torsion
8	109-6982	2	Wireform-Cover	28	105-4622	1	Spacer
9	121-7975-01	1	Plate-Skid	29	115-7455-01	1	Baffle ASM
10	3231-27	8	Screw-CARR	30	92-1624	3	Screw-HWH
11	3290-357	6	Nut-HHF, Whiz	31	3296-47	1	Nut-Lock, NI
12	108-5387	3	Screw-CARR	32	114-5867	1	Anchor-Spring, Tall
13	323-23	1	Screw-HH	33	116-6317	1	Spring-Extension
14	105-7781-03	3	Blade-18In, Hi Flow	34	109-2872	2	Spacer-Pulley
15	103-0865	3	Washer-Blade Bolt, Heavy	35	136-5404	2	Pulley-Idler, Flat
16	51-4060	3	Screw-Blade	36	109-6935	1	Cover-Belt, RH
17	115-7461-01	1	Baffle ASM	37	109-6658	3	Nut-Flange, NI
18	98-7912	1	Tube-Spanner	38	126-4781-03	1	Step-Deck
19	1-603299	3	Roller-Scalp, Anti	39	3230-3	1	Screw-CARR
20	98-7913	1	Tube-Spacer	40	104-8300	1	Nut-Flange, NI

● Not serviced separately

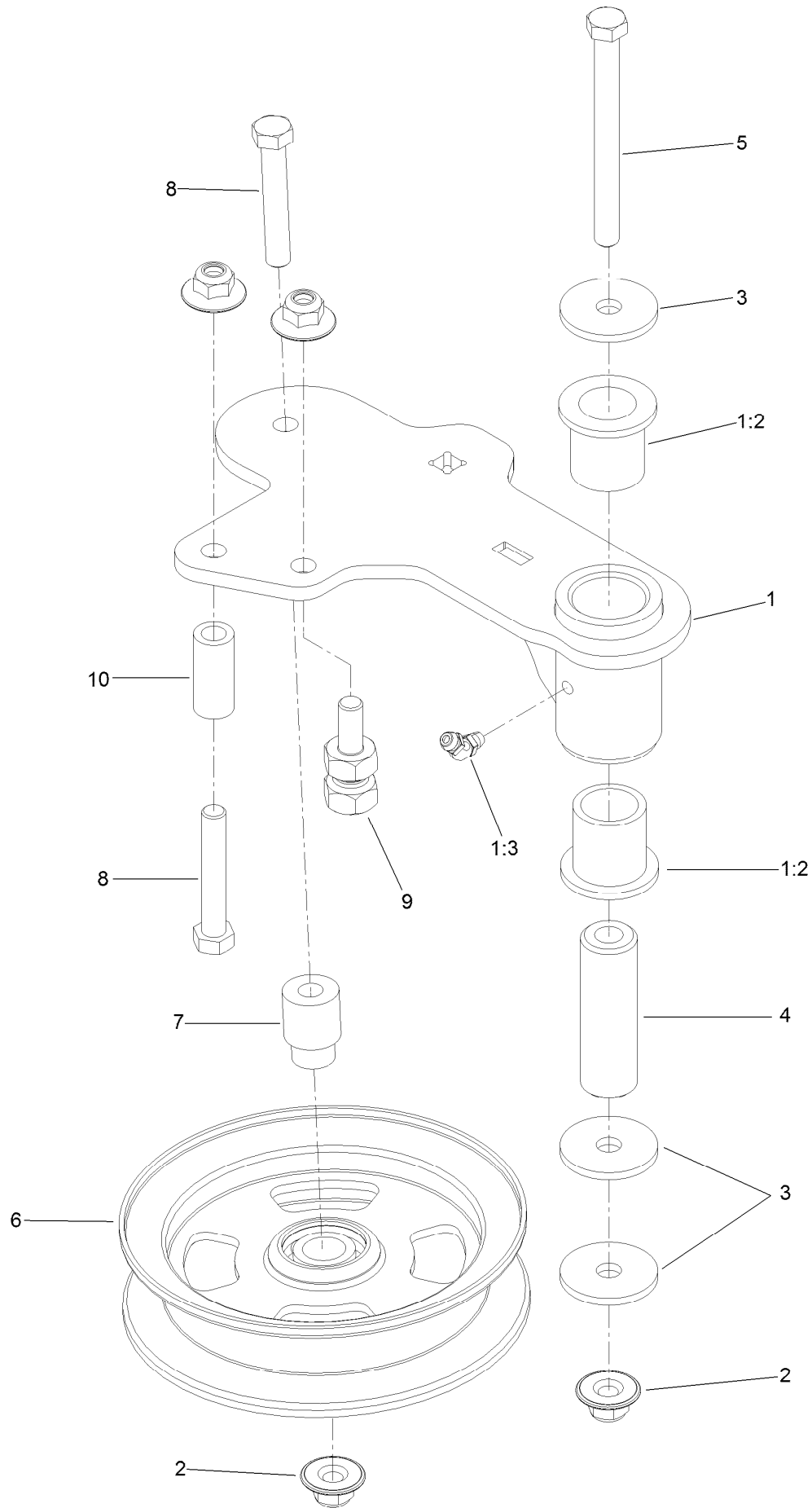
Deck Decal Assembly No. 114-5810



Deck Decal Assembly No. 114-5810 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	112-9028	3	Decal-Missing, Cover	8	107-1618	1	Decal
3	136-5508	1	Decal-Routing, Deck Belt	10	58-6520	1	Decal-Grease
4	93-7818	1	Decal-Torque, Blade Bolt	11	110-2068	1	Decal-Adjustment, Baffle
5	117-3848	2	Decal-Danger	12	110-2067	1	Decal-Setting, Baffle
7	127-0326	1	Decal-Anti Scalp				

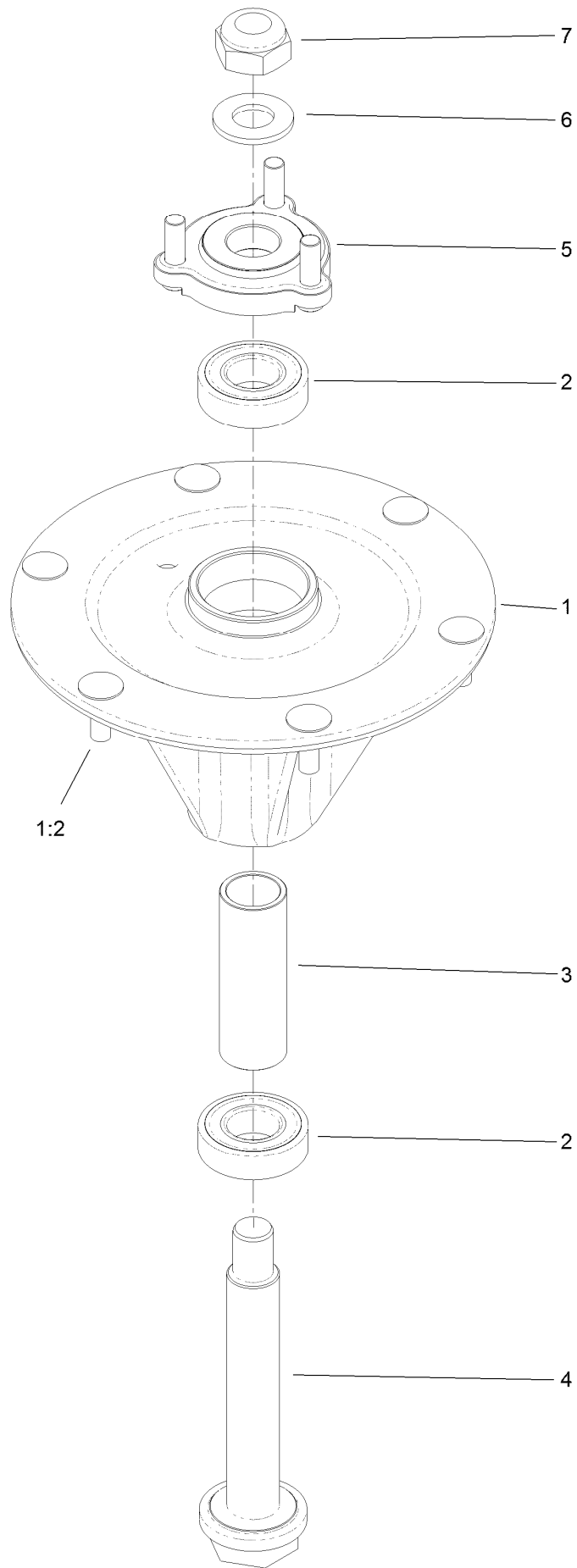
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5870	1	Idler Arm ASM	5	98-5961	1	Screw-HH
1:2	1-303514	2	Bearing-Flanged	6	132-9425	1	Pulley-Idler, Flat
1:3	1481	1	Fitting-Grease	7	112-4212	1	Mount-Pulley
2	109-6658	4	Nut-Flange, NI	8	323-11	2	Screw-HH
3	1-213069	3	Washer	9	132-4729	1	Anchor-Spring, Short
4	114-5848	1	Spacer-Plain	10	104-0151	1	Spacer

Spindle Assembly No. 127-0560



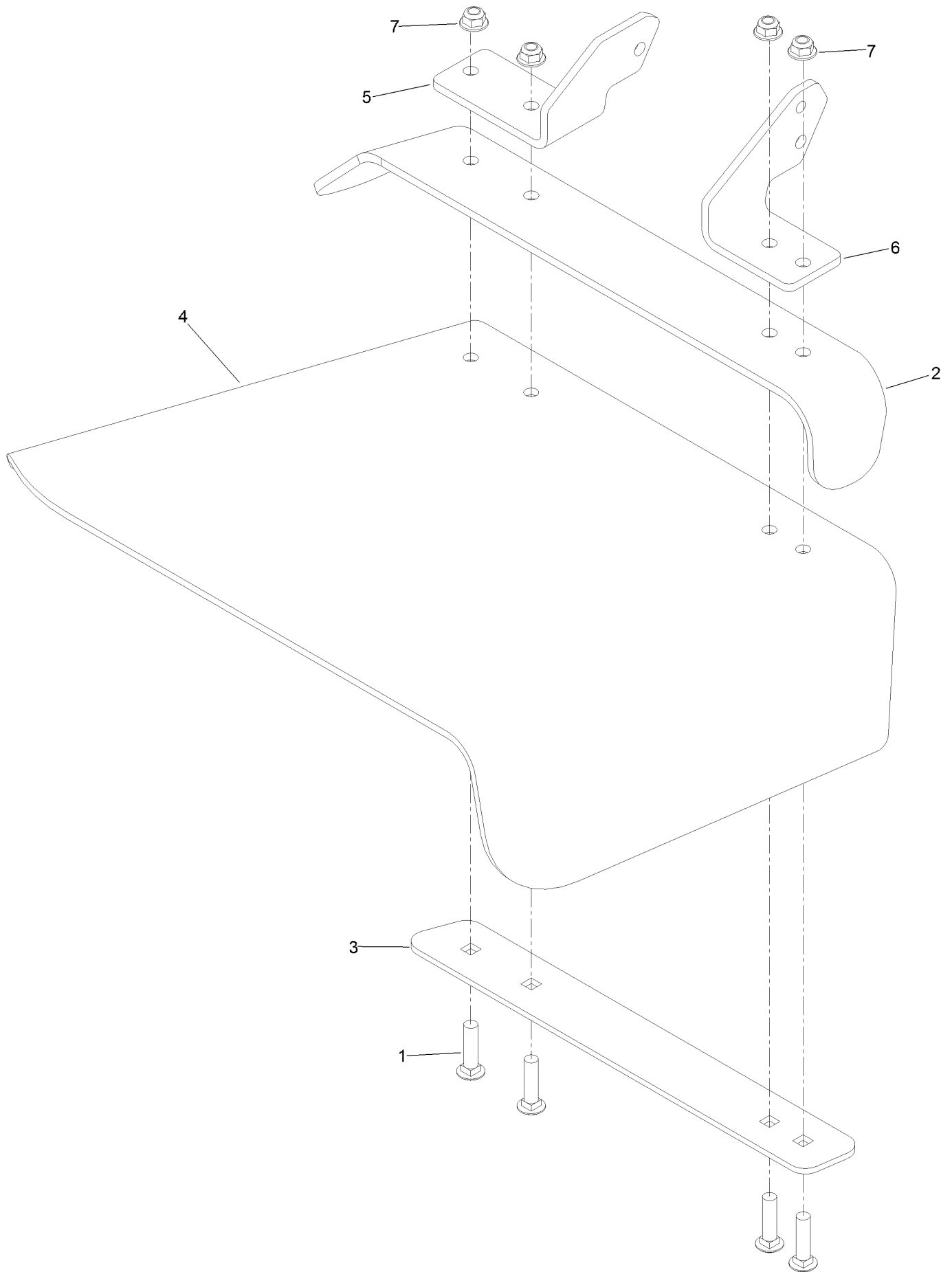
Spindle Assembly No. 127-0560 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Spindle Housing ASM W/Studs ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	116-0720	2	Bearing-Ball
3	127-0554	1	Spacer-Bearing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	127-0556	1	Shaft-Spindle, Ball Bearing
5	127-0557	1	Hub-Spindle (W/Studs)
6	92-5836	1	Washer
7	3296-67	1	Nut-Lock, NI

● Not serviced separately

Rubber Deflector Assembly No. 108-2792



Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI

Attachments and Accessories

For 74906 Z Master Professional 5000 Series Riding Mower with 52in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blower and Drive Kit	78552
E-Z Vac Twin Bagging System.....	78562
E-Z Vac DFS Collection System	78566
Deluxe Seat Kit.....	121-7595
Recycler Kit	115-7467
Operator Controlled Discharge Chute Kit.....	117-3600
Bimini Folding Shade Assembly	115-4510
Z Stand Kit.....	121-4811
Seat Cover W/arm rest	117-0095
Power Deck Lift Kit	132-5986
Light Kit.....	116-1154
Hitch Kit	109-9487
Trash Holder Kit.....	TC26
Spark Arrestor Screen	75-6880
Hypr-Oil 500 (quart).....	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Blade-Hi Flow, 18in.....	105-7781-03
Blade-Med Flow, 18in	105-7794-03
Blade-Low Flow, 18in.....	105-7795-03
Blade-Atomic, 18in	105-7796-03
Blade-Recycler, 18in.....	105-7779-03
Blade-Hi Flow, 18in (6 Pack).....	108-1117
Blade-Med Flow, 18in (6 Pack)	110-0409
Blade-Lo Flow, 18in (6 Pack)	110-0406
Blade-Atomic, 18in (6 Pack)	108-1118
Blade-Recycler, 18in (6 Pack).....	110-0408
Roller Striper Kit.....	115-7470
Filter Minder Gauge	99-4664
Toro Deluxe Rider Cover.....	490-7319
Anti-Scalp Kit (Trim Side).....	108-4140
Turbo Baffle Kit	107-1634
Seat Tilt Frame And Iso Mount Kit.....	121-7596
Jack Mount Kit	127-6665
Jack Kit	127-6666

Notes:



Count on it.