



Form No. 3410-919 Rev A

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Parts Catalog

60in Blower Kit

**Groundsmaster® 360 and 7200 Series Tripple
Bagger Hopper**

Model No. 31213—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

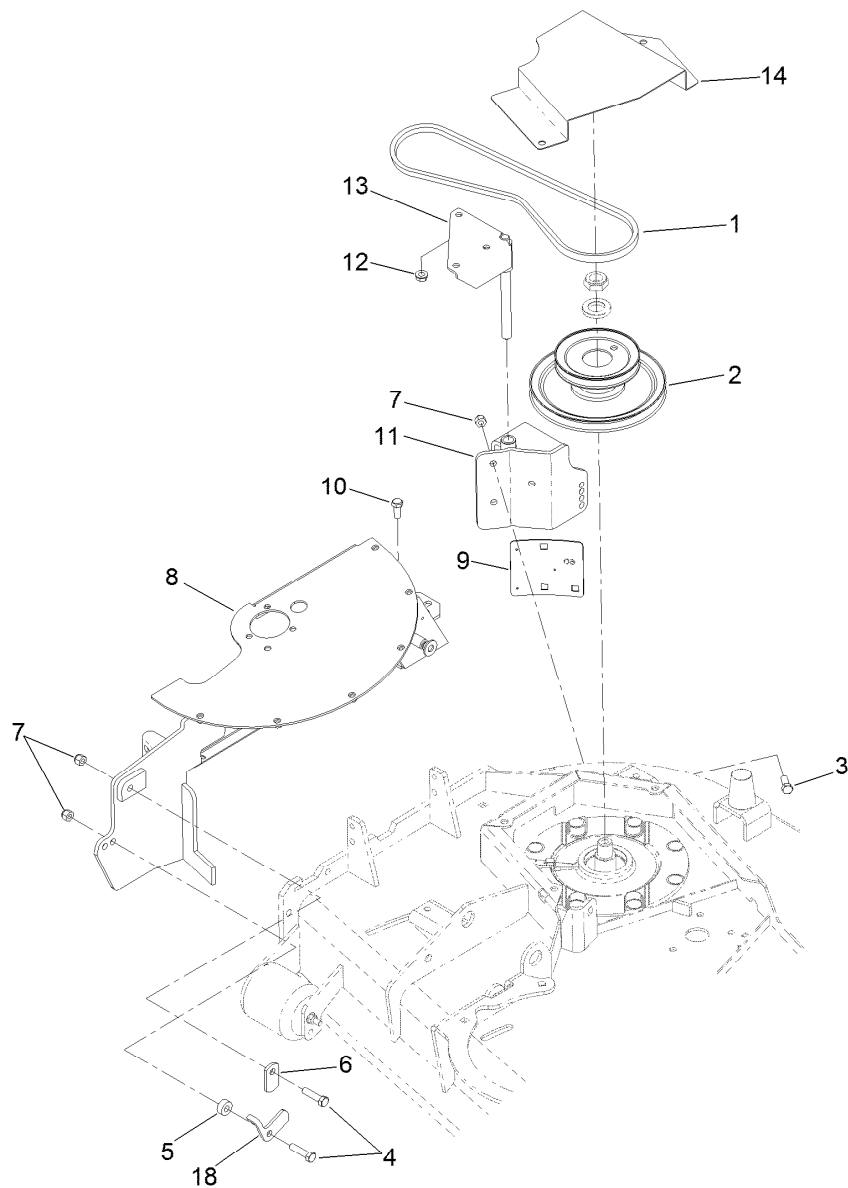
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Blower Mount and Latch Assembly 4

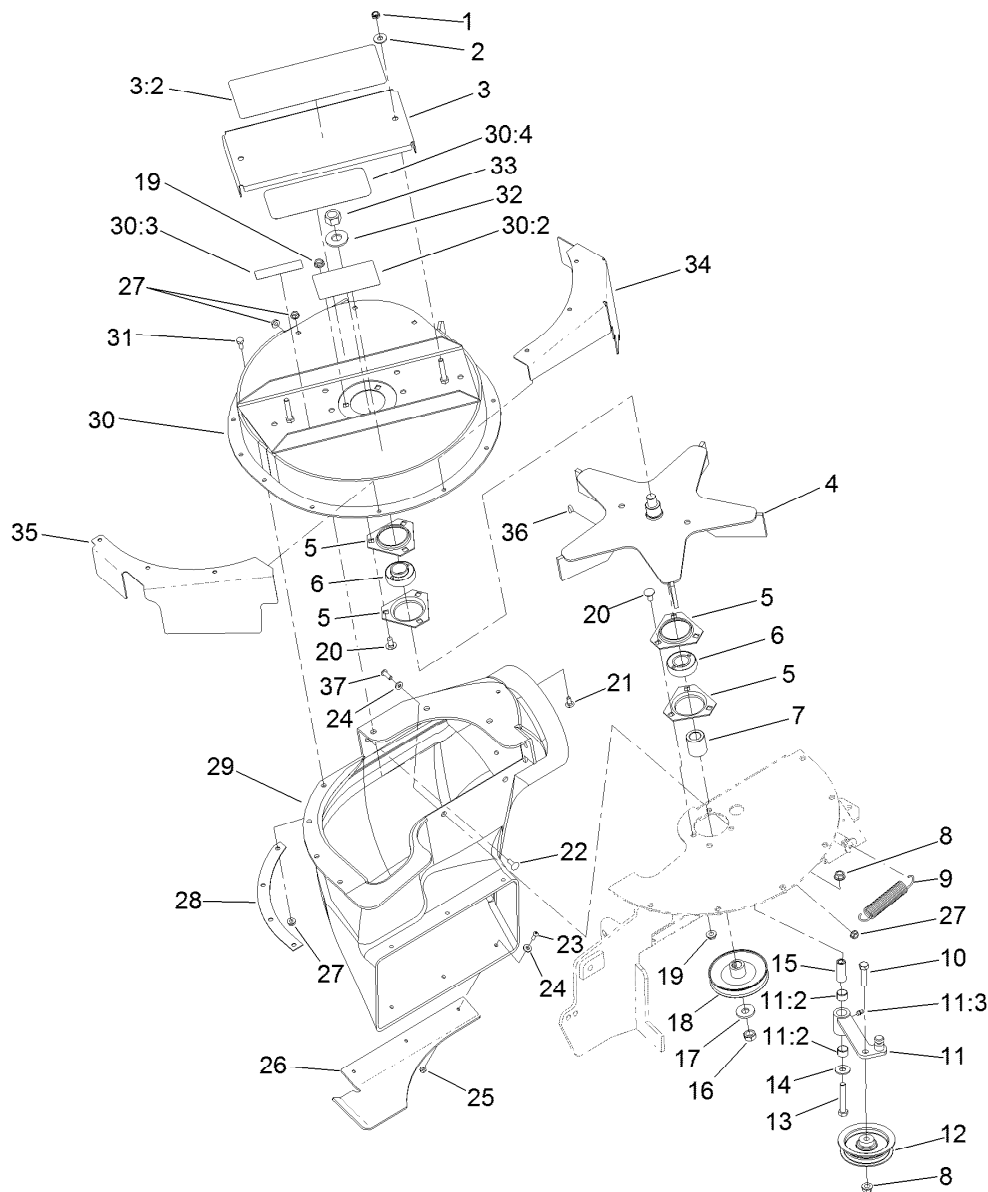
Chute, Impeller and Upper-Housing Assembly 5

Lower Tube and Bumper Assembly 7



Blower Mount and Latch Assembly

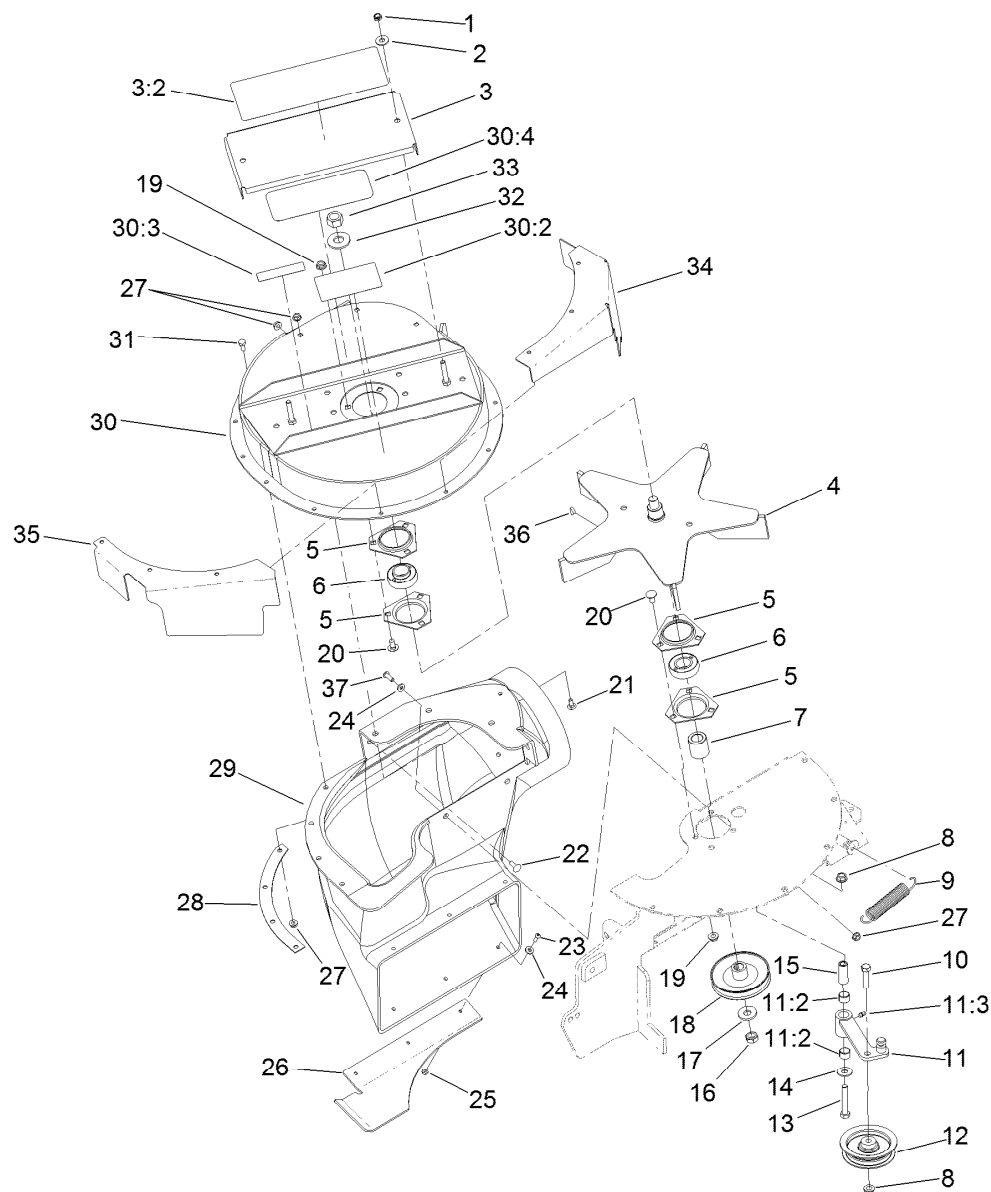
Ref.	Part Number	Qty.	Description
1	112-2344	1	Belt-V
2	117-5521	1	Pulley
3	323-6	3	Screw-HH
4	323-8	2	Screw-HH
5	104-8426	1	Spacer
6	1-353054	1	Latch-Catcher, Grass
7	3296-39	5	Nut-Lock, NI
8	131-6140-03	1	Mount-Blower
9	112-2303	1	Template
10	323-5	3	Screw-HH
11	110-3877-01	1	Hinge-Blower
12	3290-357	5	Nut-HHF, Whiz
13	103-0445-03	1	Pin-Mount
14	117-5534-03	1	Cover-Deck, RH
18	112-1788	1	Latch-Stop



Chute, Impeller and Upper-Housing Assembly

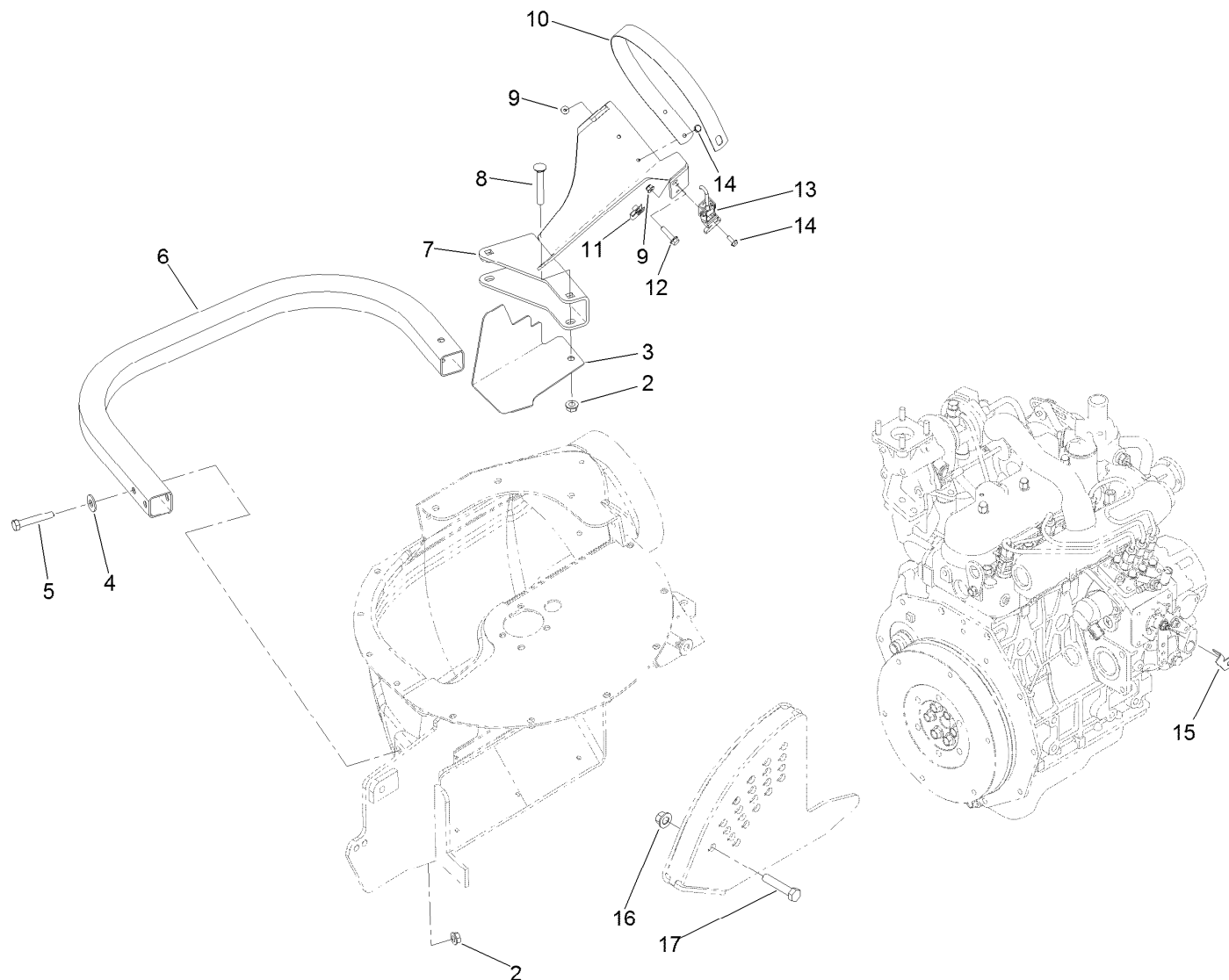
Ref.	Part Number	Qty.	Description
1	3296-47	2	Nut-Lock, NI
2	3256-3	2	Washer-Flat
3	117-0935	1	Bearing Cover ASM
3:2	117-0923	1	Decal-Danger
4	103-0455	1	Impeller
5	1-513013	4	Housing-Flange
6	1-653346	2	Bearing
7	103-0460	1	Spacer
8	3290-357	2	Nut-HHF, Whiz
9	112-2346	1	Spring-Extension
10	323-8	1	Screw-HH
11	117-9166	1	Idler Arm ASM
11:2	1-653600	2	Bushing
11:3	302-19	1	Fitting-Grease
12	103-1103	1	Idler-Flat
13	323-11	1	Screw-HH
14	3256-4	1	Washer-Flat
15	1-603044	1	Bushing
16	3220-5	1	Nut-Jam
17	1-513435	1	Washer-Spring
18	103-0456	1	Sheave

Ref.	Part Number	Qty.	Description
19	32128-20	6	Nut-HF
20	3230-18	6	Screw-CARR
21	3229-11	3	Screw-CARR
22	3229-1	2	Bolt-CARR
23	3274-39	3	Screw-HSBH
24	3256-16	5	Washer-Flat
25	3296-2	3	Nut-Lock, NI
26	110-0328-03	1	Plate-Bottom
27	32128-33	11	Nut-HF
28	103-0461-03	1	Plate-Backing, Blower
29	109-1134	1	Chute-Blower
30	112-1773	1	Upper Housing ASM
30:2	106-3339	1	Decal-Warning
30:3	98-5954	1	Decal-Cover, Missing
30:4	112-1770	1	Decal
31	321-3	10	Screw-HH
32	1-513208	1	Washer-Spring
33	3219-6	1	Nut-Hex
34	117-9223-03	1	Guard-Back
35	131-6142-03	1	Guard-Front



Chute, Impeller and Upper-Housing Assembly (continued)

Ref.	Part Number	Qty.	Description
36	3257-32	1	Key-Woodruff
37	3274-69	2	Screw-HSBH



Lower Tube and Bumper Assembly

Ref.	Part Number	Qty.	Description
2	3290-357	4	Nut-HHF, Whiz
3	132-7999-03	1	Guard-Lower
4	3256-4	2	Washer-Flat
5	323-11	2	Screw-HH
6	103-0458-01	1	Bumper
7	132-8165-03	1	Support
8	3231-31	2	Screw-CARR
9	120-4578	4	Nut-HF

Ref.	Part Number	Qty.	Description
10	132-8168-03	1	Strap
11	107069	1	Clip
12	120-4654	1	Screw-HHF
13	132-8164	1	Latch-Draw
14	3290-321	4	Screw-HWH
15	117-9225	1	Stop-Throttle
16	99-5107	1	Nut-Lock
17	325-10	1	Screw-HH



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