



Count on it.

Parts Catalog

Z Master® Professional 5000 Series Riding Mower with 72in TURBO FORCE® Rear Discharge Mower

Model No. 74945—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

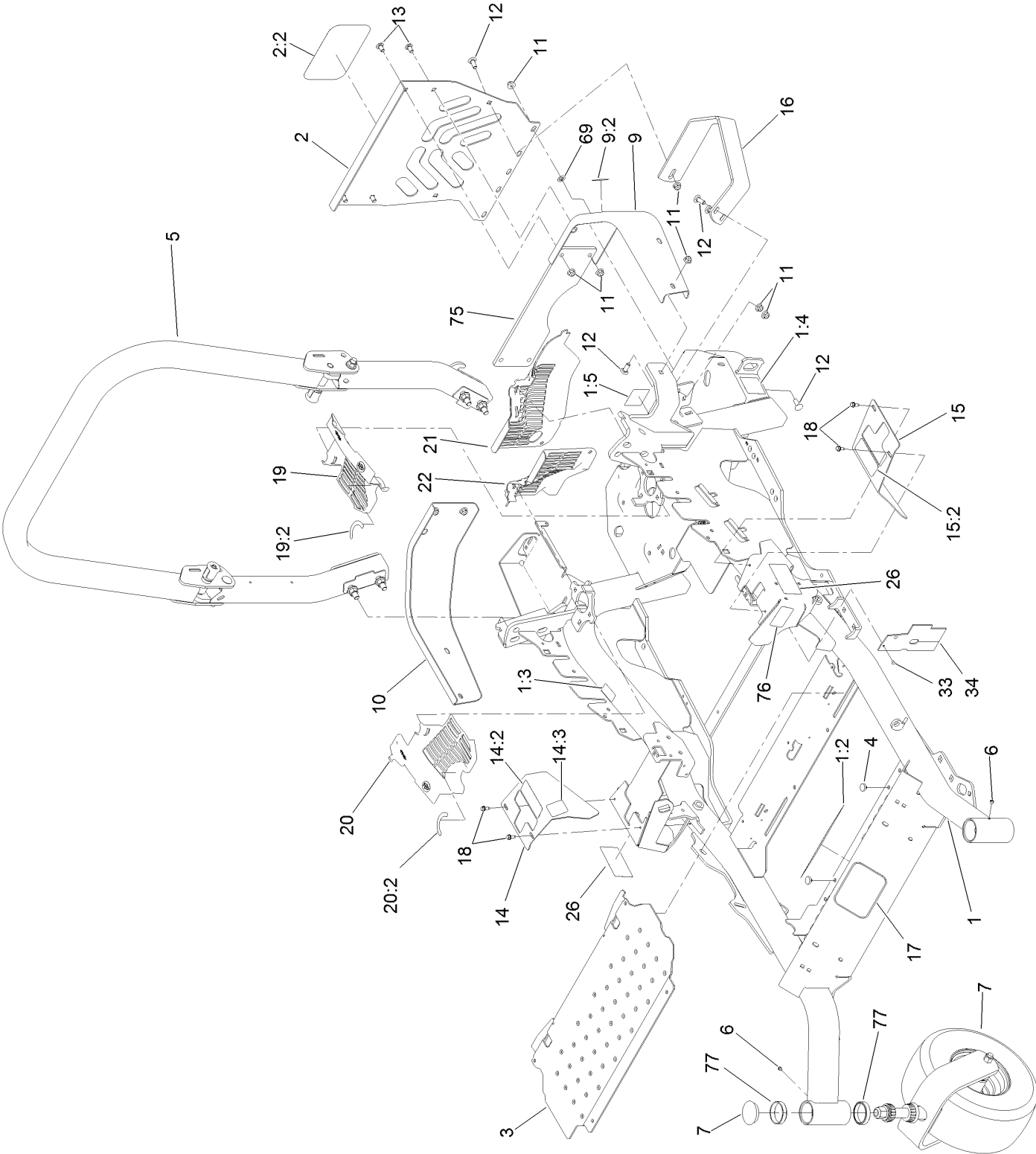
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Frame and Caster Wheel Assembly

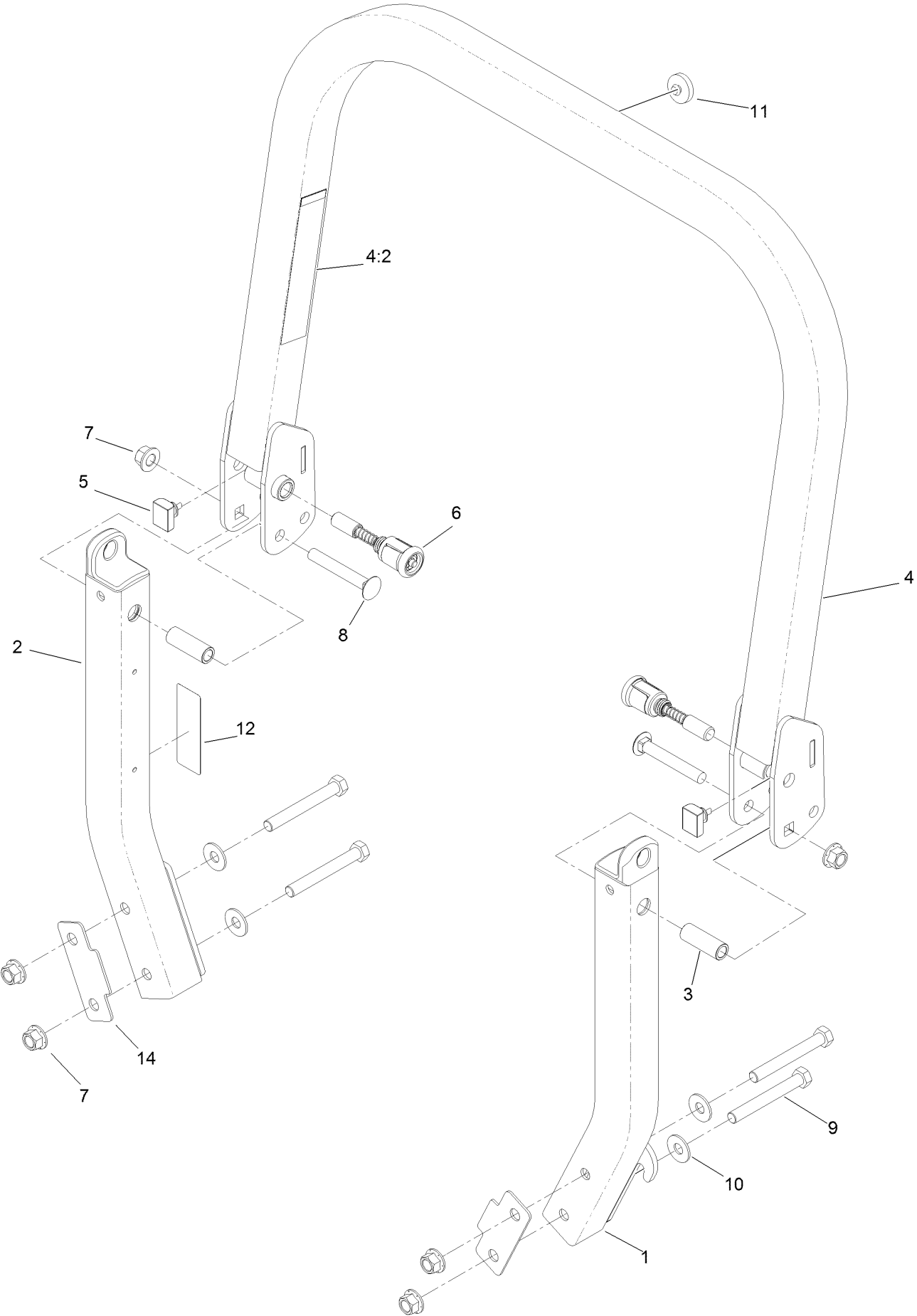


Frame and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9720	1	Mainframe ASM	14:2	99-8936	1	Decal-Control, Motion
1:2	106-5517	2	Decal-Warning	14:3	116-5988	1	Decal-Park Brake, CE
1:3	132-0871	1	Decal-Danger	15	116-0580	1	LH Motion Control Cover ASM
1:4	106-2655	2	Decal-Hazard, Pinched Finger	15:2	99-8936	1	Decal-Control, Motion
1:5	116-4858	1	Decal-Spark Arrester	16	126-2067-03	1	Guard-Muffler
2	115-7410	1	Rear Guard ASM	17	68-3640	1	Decal
2:2	67-7320	1	Decal	18	32144-10	4	Screw-HWH
3	116-8898-01	1	Floorpan	19	116-0170	1	LH Hydro Guard ASM
4	1-513658	2	Bumper	19:2	116-8726	1	Decal-Oil, Hydro
5	116-0231	1	ROPS ASM	20	116-0171	1	RH Hydro Guard ASM
6	1-811010	2	Plug	20:2	116-8726	1	Decal-Oil, Hydro
7		2	Caster Wheel ASM ●	21	109-9057	1	Guard-Hydro, Rear (LH)
9	116-0180	1	LH Bumper ASM	22	109-9058	1	Guard-Hydro, Rear (RH)
9:2	106-5517	1	Decal-Warning	26	120-5894	2	Decal
10	116-0057-03	1	Bumper-RH	33	1-803035	2	Rivet-Pop
11	104-8301	11	Nut-HF, NI	34	116-2362	1	Deflector-Air Flow
12	3231-22	7	Screw-CARR	69	107-3154	2	Nut-Push
13	3231-29	3	Screw-CARR	75	126-4772-03	3	Plate-Weight, 6 Lb
14	116-5899	1	RH Motion Control Cover ASM	76	117-3864	1	Decal-Fuel Fill, CE
				77	1-543508	4	Cup-Bearing

● Not serviced separately

Roll-Over Protection System Assembly No. 116-0231



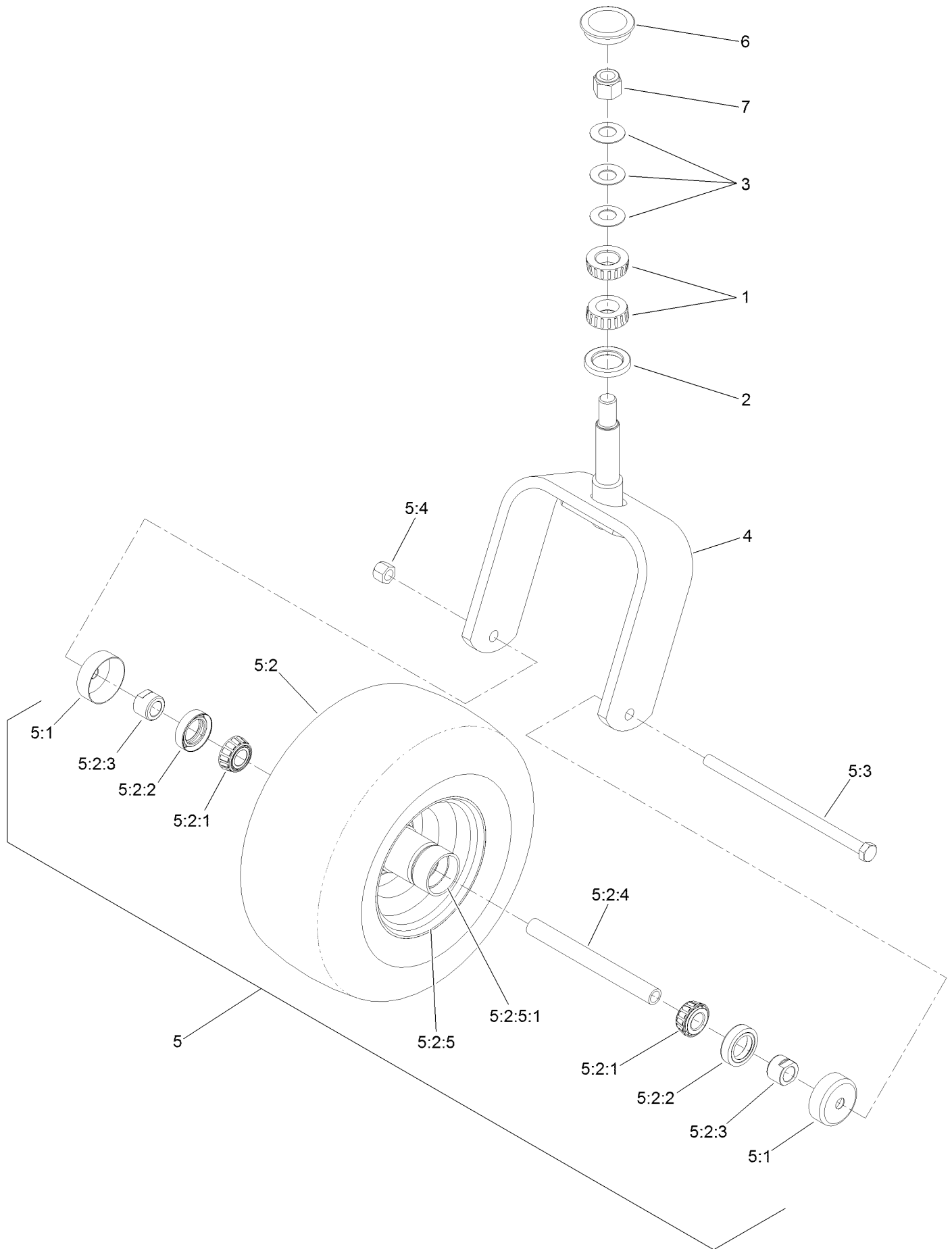
Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-35	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

● Not serviced separately

Caster Fork and Wheel Assembly



Caster Fork and Wheel Assembly (continued)

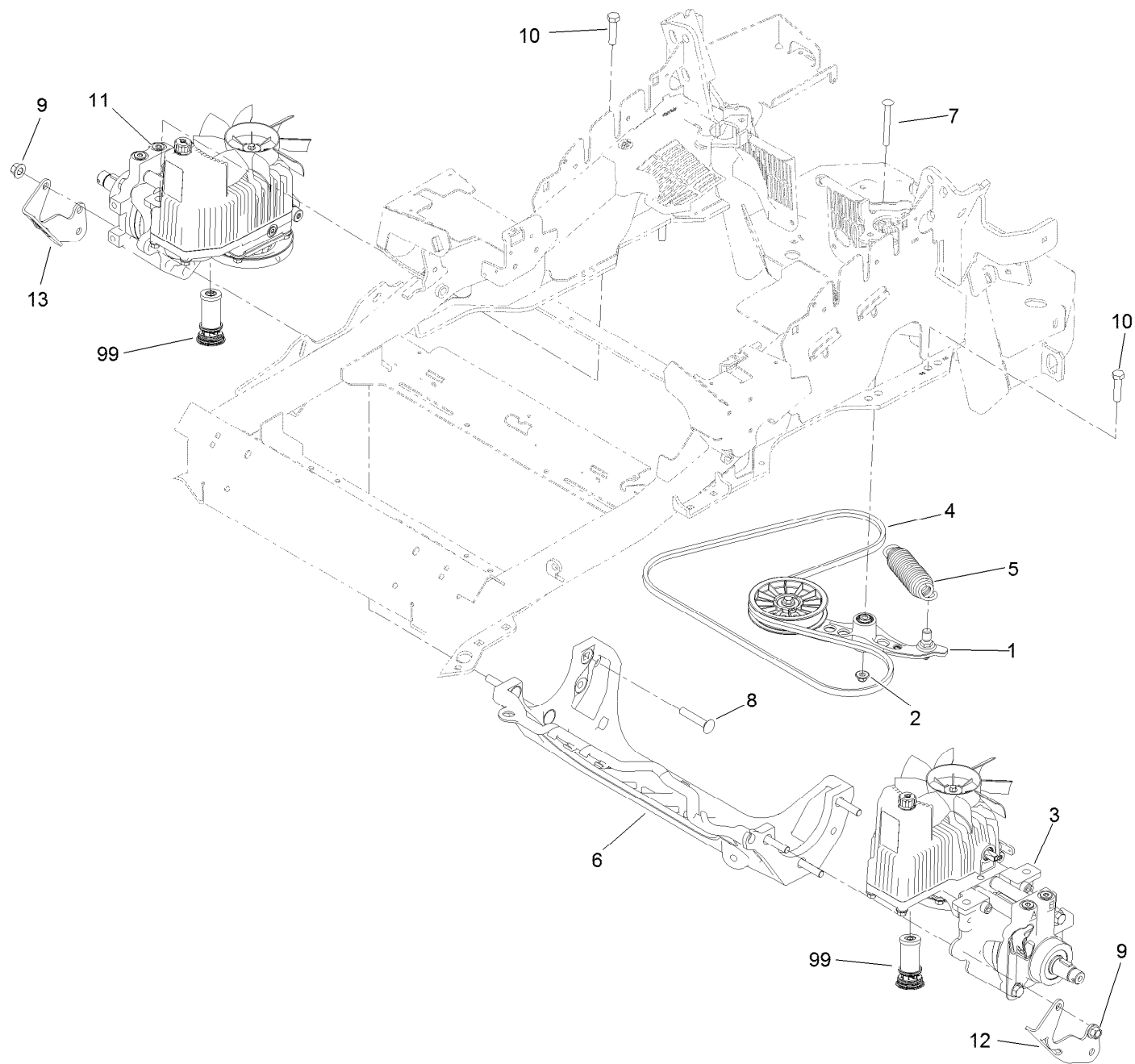
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered
2	116-5647	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	116-6707-01	1	Caster
5	127-9528	1	Wheel And Axle ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Bearing ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5:2:3	103-3051	1	Spacer-Nut ■
5:2:4	126-5361	1	Axle Caster ASM
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	2	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Pump, Idler and Belt Assembly

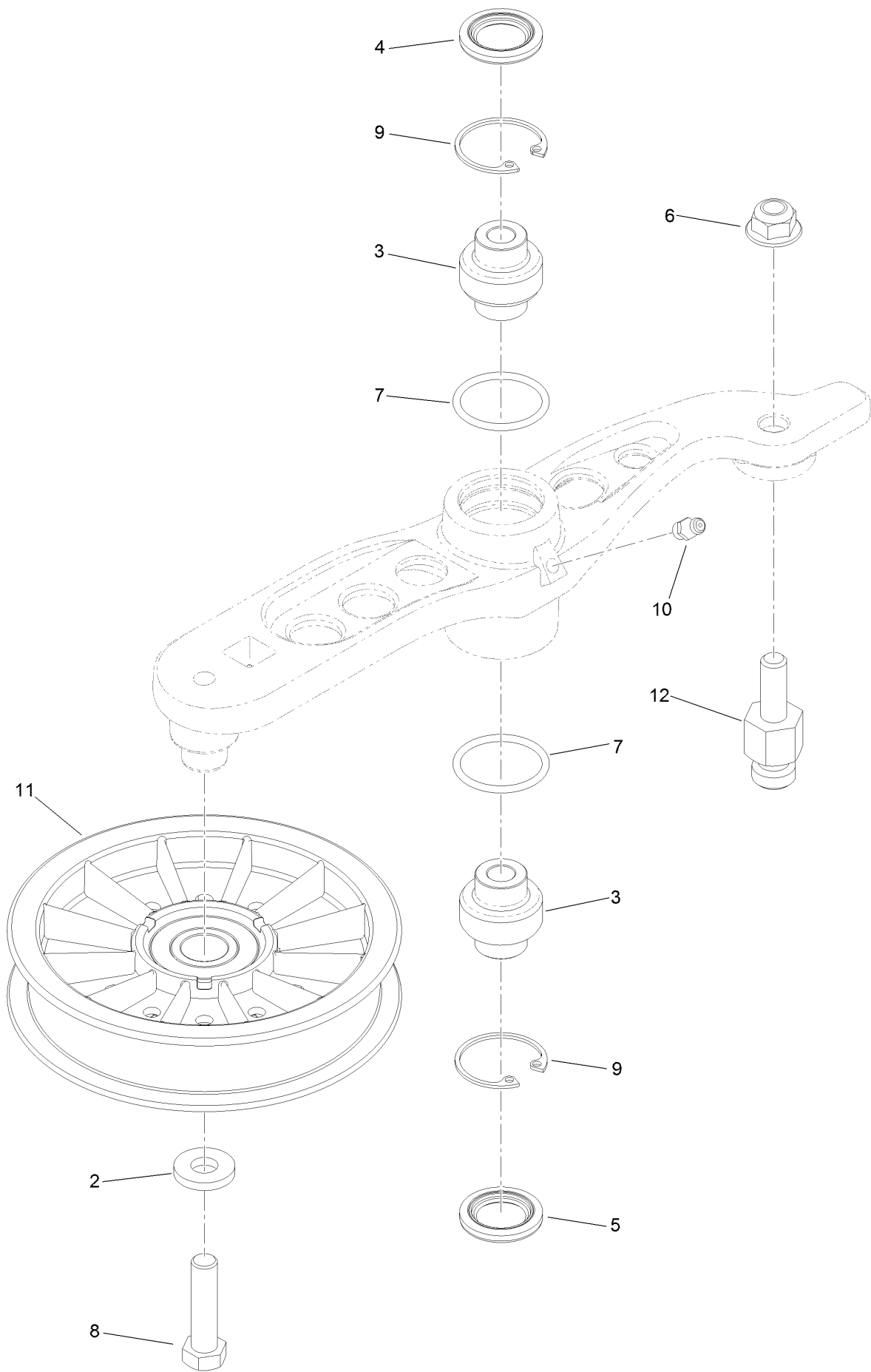


Hydraulic Pump, Idler and Belt Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	11	126-1324	1	RH Hydro ASM (12Cc W/ Shock)
2	109-6658	1	Nut-Flange, NI	12	125-9369-03	1	Bracket-Discharge Mount, LH
3	126-1323	1	LH Hydro ASM (12Cc W/ Shock)	13	125-9370-03	1	Bracket-Discharge Mount, RH
4	109-3388	1	Belt	99	114-4713	1	Hypr-Oil 500 (Quart) ●
5	116-6317	1	Spring-Extension	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
6	116-7558	1	Cradle-Hydro	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
7	116-1502	1	Bolt-Shoulder, Carriage	99	117-0390	1	Filter-Hydro
8	126-0095	6	Screw-CARR				
9	99-5107	6	Nut-Lock				
10	325-8	4	Screw-HH				

● Not illustrated

Pump Idler Assembly No. 116-1255

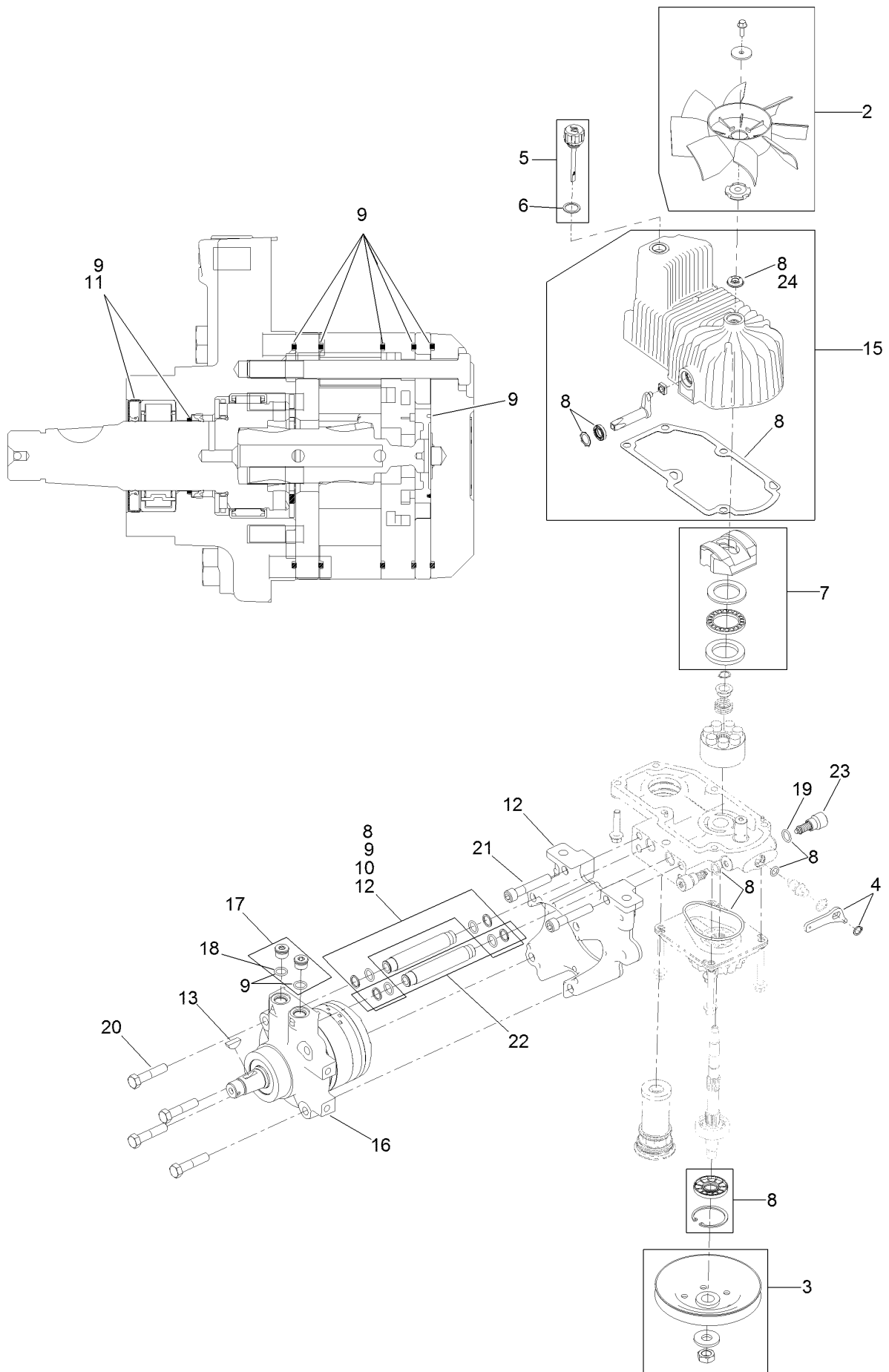


Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Lip, Single
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	132-4724	1	Pin-Anchor, Spring

LH Hydro Assembly No. 126-1323

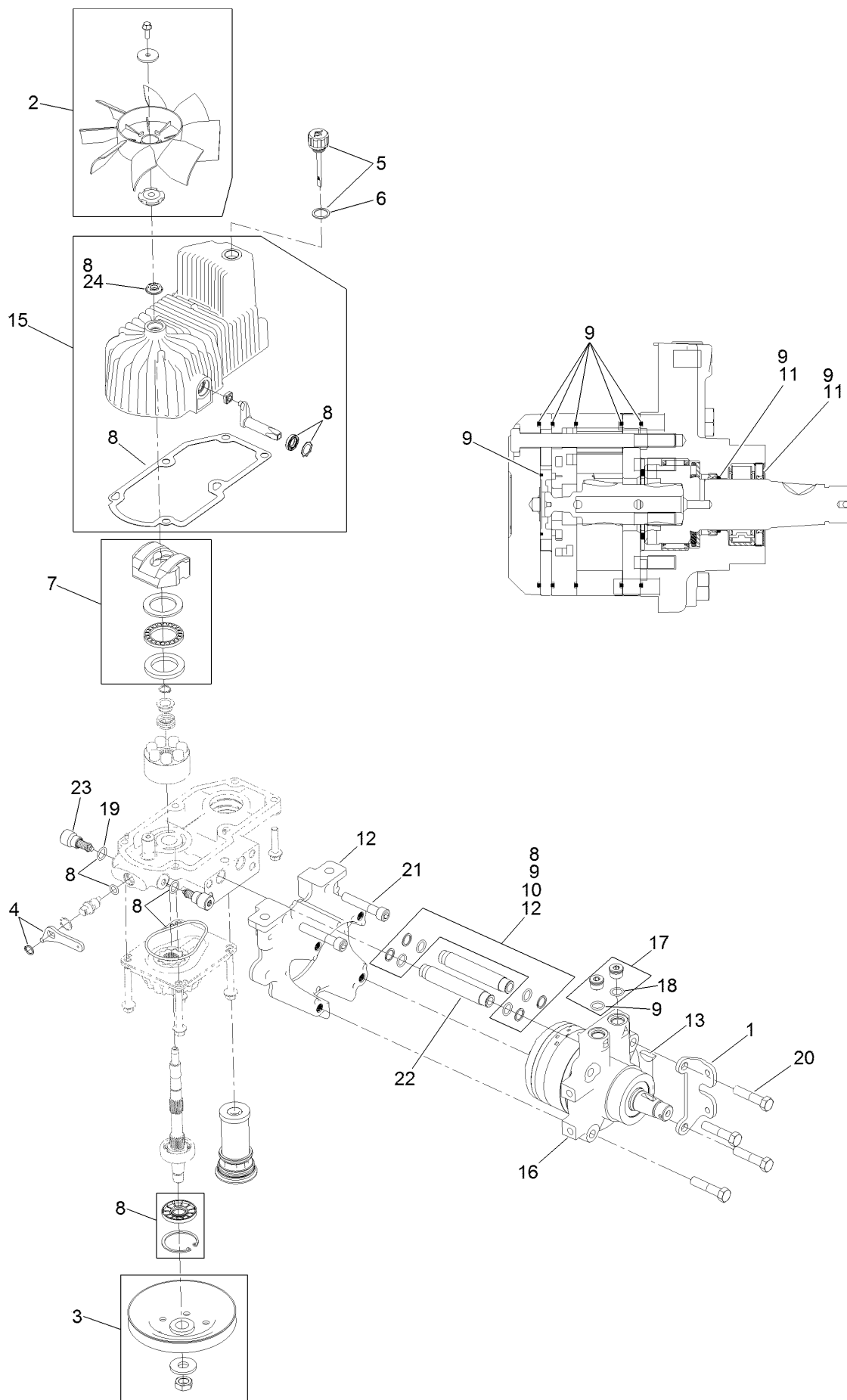


LH Hydro Assembly No. 126-1323 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-0233	1	Fan Kit	15	116-3287	1	Housing-LH
3	116-0234	1	Pulley Kit	16	116-8915	1	Motor-Hydraulic LH 240Cc
4	116-0235	1	Handle-Bypass Valve, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
5	116-0236	1	Dipstick-Hydro W/Gasket	18	76-1900	2	O-Ring
6	116-0237	1	Gasket-Dipstick, Hydro	19	116-8662	2	O-Ring-Check Valve
7	116-1367	1	Swash Block Kit	20	116-8974	4	Screw HH
8	116-1368	1	Pump Seal Kit	21	116-8975	2	Screw-HSH
9	116-1369	1	Motor Seal Kit	22	116-9922	2	Hydraulic Tube Kit
10	116-1370	1	Tube Seal Kit	23	126-7466	2	Shock Valve, 12Cc Hydro
11	116-1371	1	Output Shaft Seal Kit	24	126-7711	1	Seal-Fan Drive
12	116-5469	1	Nose Cup-Uht	99	116-4245	1	Puller-Pulley ●
13	3257-42	1	Key-Woodruff	99	116-1373	1	Flow Test Kit ●

● Not illustrated

RH Hydro Assembly No. 126-1324

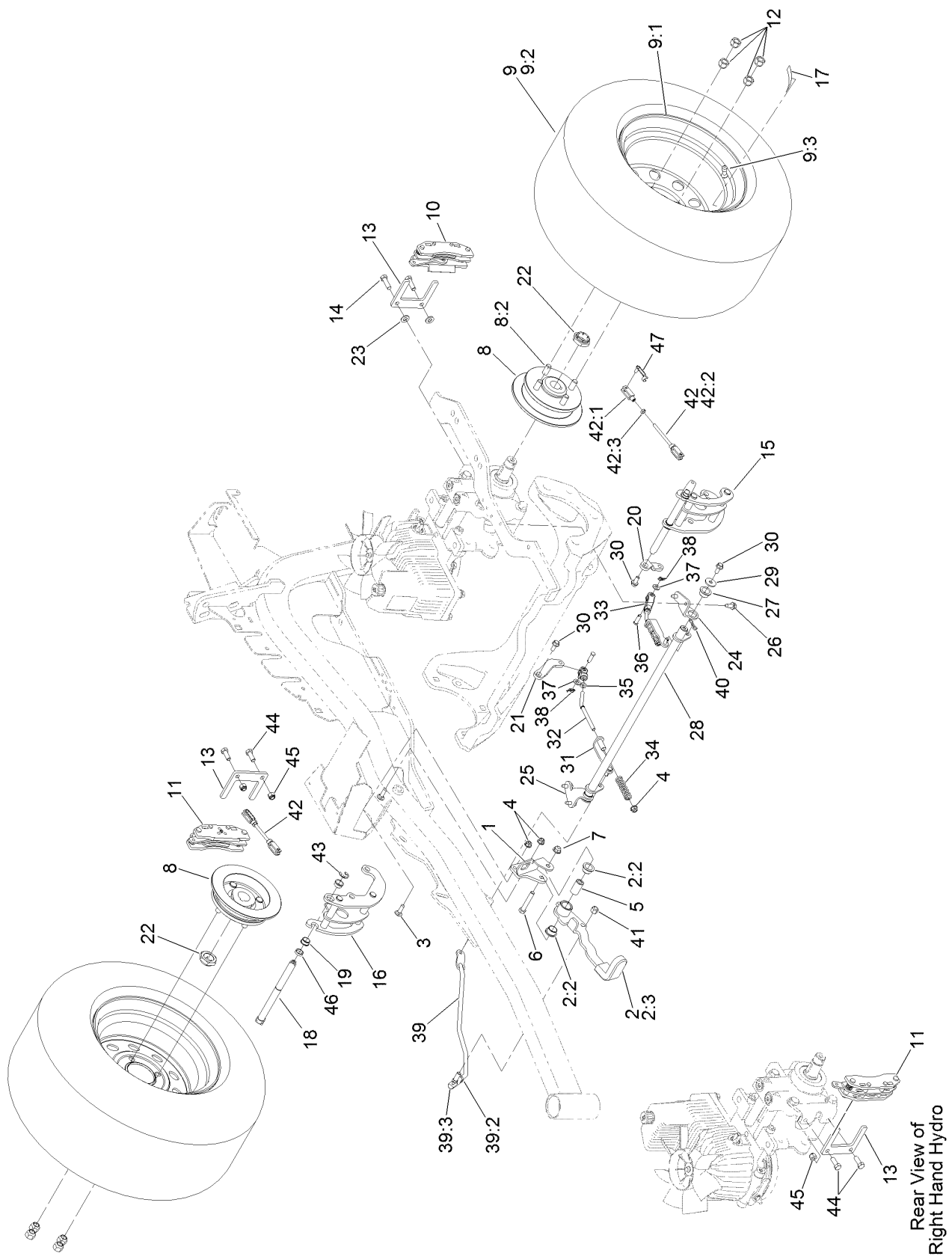


RH Hydro Assembly No. 126-1324 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9063	1	Mount-Shoe, Horse	13	3257-42	1	Key-Woodruff
2	116-0233	1	Fan Kit	15	116-3288	1	Housing-RH
3	116-0234	1	Pulley Kit	16	116-8916	1	Motor-Hydraulic RH 240Cc
4	116-0235	1	Handle-Bypass Valve, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
5	116-0236	1	Dipstick-Hydro W/Gasket	18	76-1900	2	O-Ring
6	116-0237	1	Gasket-Dipstick, Hydro	19	116-8662	2	O-Ring-Check Valve
7	116-1367	1	Swash Block Kit	20	116-8974	4	Screw HH
8	116-1368	1	Pump Seal Kit	21	116-8975	2	Screw-HSH
9	116-1369	1	Motor Seal Kit	22	116-9922	2	Hydraulic Tube Kit
10	116-1370	1	Tube Seal Kit	23	126-7466	2	Shock Valve, 12Cc Hydro
11	116-1371	1	Output Shaft Seal Kit	24	126-7711	1	Seal-Fan Drive
12	116-5469	1	Nose Cup-Uht	99	116-4245	1	Puller-Pulley ●
				99	116-1373	1	Flow Test Kit ●

● Not illustrated

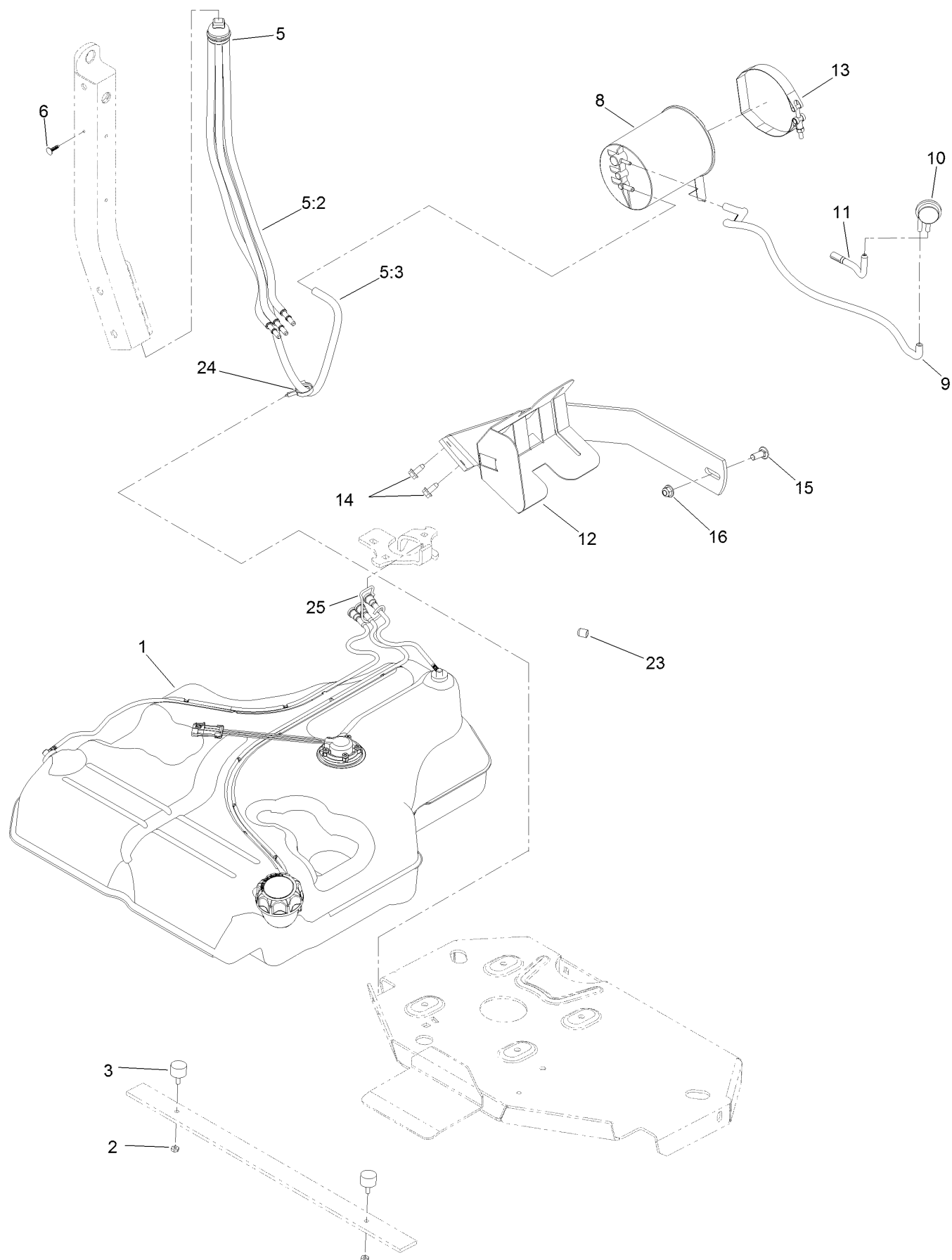
Parking Brake and Wheel Assembly



Parking Brake and Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9096-01	1	Bracket-Mount	24	116-9681	1	Mount-Pivot, LH
2	132-9406	1	Brake Lever ASM W/ Grip	25	116-9682	1	Mount-Pivot, RH
2:2	109-8054	2	Bushing-Flange	26	32144-70	4	Screw-HWHTF
2:3	132-4749	1	Grip-Lever	27	109-8054	2	Bushing-Flange
3	3230-2	2	Bolt-CARR	28	116-9080	1	Shaft-Cross
4	104-8300	4	Nut-HF, NI	29	115-7109	2	Washer-Flat
5	116-9117	1	Handle-Pivot, Brake	30	98-9940	4	Screw
6	323-11	1	Screw-HH	31	116-9609	2	Bracket-L
7	104-8301	1	Nut-HF, NI	32	116-9086	2	Linkage-Mid
8	116-1746	2	Wheel Hub ASM	33	126-3693	2	Yoke-Offset
8:2	116-1696	4	Stud-Wheel	34	116-9085	2	Spring-Compression
9	127-9521	2	Wheel And Tire ASM	35	3220-2	2	Nut-Jam
9:1	1-633993	1	Tire	36	1-808280	2	Pin-Clevis
9:2	127-9522	1	Wheel	37	3256-23	4	Washer-Plain
9:3	232-27	1	Stem-Valve	38	116-6639	2	Pin-Cotter, Locking
10	109-2889	1	Caliper-Brake	39	116-9102	1	Front Linkage ASM
11	116-9103	1	Caliper-Brake, RH	39:2	94-7572	1	End-Tie Rod, RH
12	242-50	8	Nut-Lug	39:3	3220-3	1	Nut-HJ
13	109-0958	2	Plate-Mount, Brake	40	119-1415	2	Pin-Cotter, Locking
14	92-5727	2	Screw-Lock, Patch	41	3296-6	1	Nut-Lock
15	126-4248	1	Mount-Bellcrank, LH	42	126-7587	2	Rear Linkage ASM
16	126-4249	1	Mount-Bellcrank, RH	42:1	126-7588	2	Yoke
17	126-2055	2	Decal-Torque, Wheel Hub Lug	42:2	116-9069	1	Linkage, Rear
18	126-4251	2	Bellcrank	42:3	3220-1	1	Nut-Jam
19	126-6199	4	Bushing-Igus	43	32120-19	2	E-Ring
20	126-3715	1	Arm-Inner, LH	44	323-6	2	Screw-HH
21	126-3716	1	Arm-Inner, RH	45	3296-39	2	Nut-Lock, NI
22	116-1399	2	Locknut	46	126-6200	2	Spacer
23	3256-24	2	Washer-Flat	47	126-6395	4	Pin-Clevis, Spring

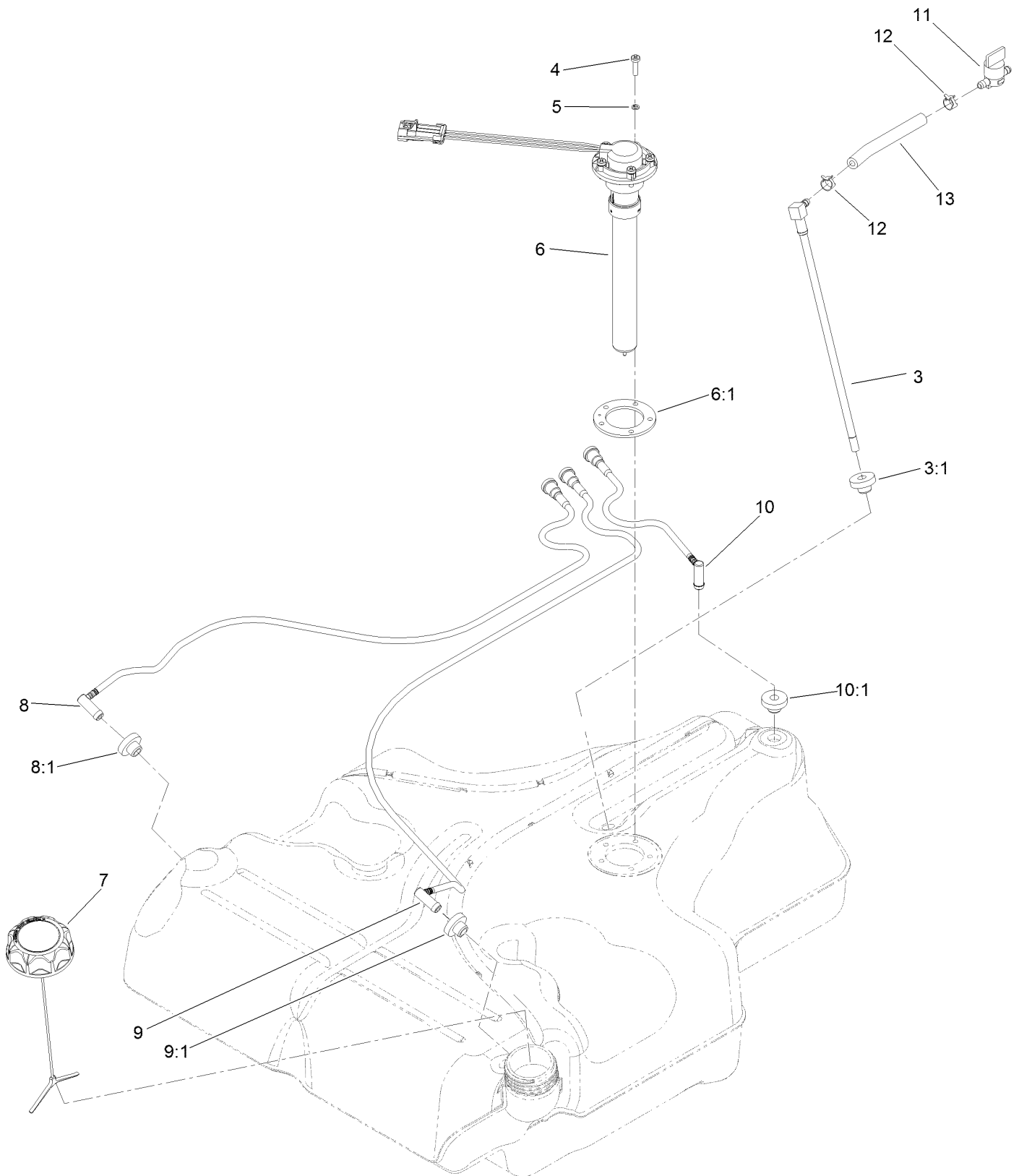
Fuel System Assembly



Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0643	1	Fuel Tank ASM	11	119-4235	1	Hose-Vent, Formed
2	3218-1	2	Nut-Jam	12	116-1433-03	1	Mount-Canister
3	1-523420	2	Bumper	13	116-2228	1	Clamp-T-Bolt
5	127-0583	1	Fuel Manifold Vent ASM	14	32144-70	2	Screw-HWHTF
5:2	109-0302	3	Hose-Fuel	15	3231-22	1	Screw-CARR
5:3	108-5376	1	Hose-Fuel	16	104-8301	1	Nut-HF, NI
6	125-8067	1	Plug-Plastic	23	116-4464	1	Plug-Port
8	116-1442	1	Canister-Carbon, 1200Cc	24	105-1853	1	Clamp-Hose
9	116-2963	1	Hose-Vent, Formed	25	116-6005	1	Retainer-Line, Vapor
10	133-8499	1	Valve-Check, Vacuum				

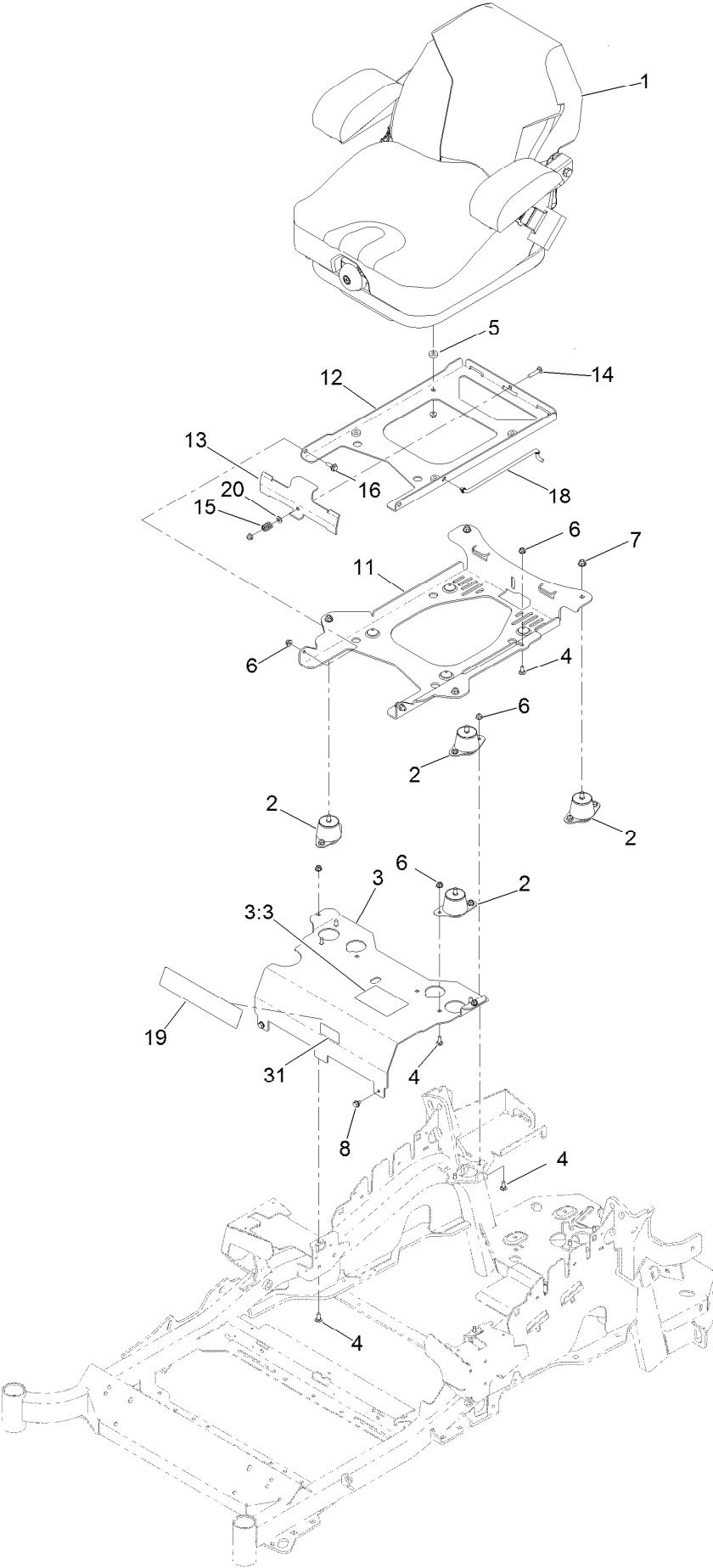
Fuel Tank Assembly No. 135-0643



Fuel Tank Assembly No. 135-0643 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	116-2459	1	Fuel Line Kit (With Grommet)	8:1	46-6560	1	Bushing
3:1	46-6560	1	Bushing	9	116-2461	1	LH Vent Line Kit (With Grommet)
4	3290-500	5	Screw-PPH	9:1	46-6560	1	Bushing
5	3253-17	5	Washer-Lock	10	116-2462	1	Rear Vent Line Kit (With Grommet)
6	126-3913	1	Float-Sender, Fuel	10:1	46-6560	1	Bushing
6:1	126-3950	1	Gasket-Sender	11	1-603770	1	Valve-Fuel
7	126-1789	1	Cap-Fuel, Ratcheting	12	2412-98	2	Clamp-Hose
8	116-2460	1	RH Vent Line Kit (With Grommet)	13	109-0650	1	Hose-Fuel

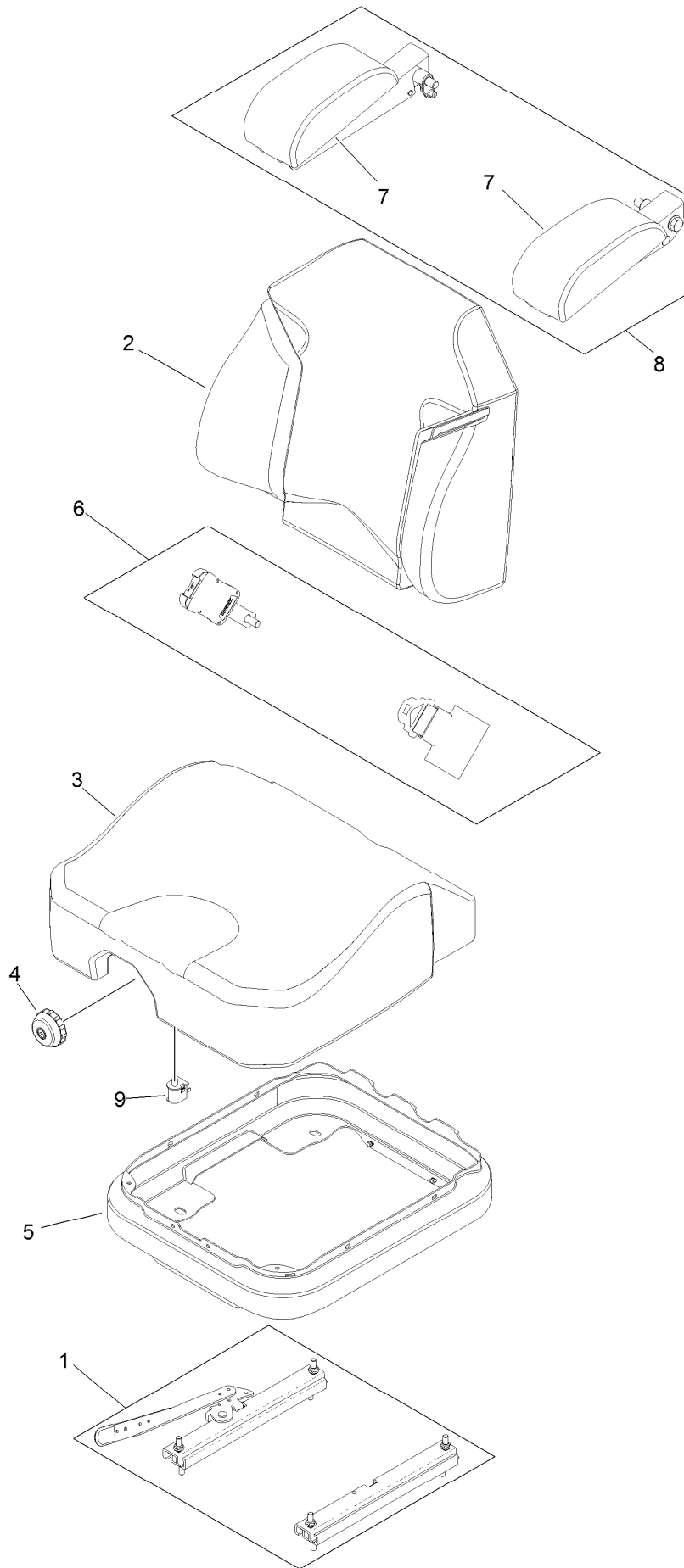
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-3107	1	Suspension Seat ASM	12	116-3859-03	1	Plate-Frame, Seat
2	109-9034	4	Isolator-Seat	13	109-9881-03	1	Plate-Latch, Seat
3	125-9385	1	Seat Mount ASM	14	3230-4	1	Bolt-CARR
3:3	125-9383	1	Decal-Service Aid	15	107-3017	1	Spring-Compression
4	3230-23	11	Screw-CARR	16	116-1297	2	Screw-Shoulder
5	26-4840	4	Spacer-Pin, Mounting	18	116-0070	1	Rod-Prop
6	104-8300	18	Nut-HF, NI	19	119-2507	1	Decal
7	104-8301	4	Nut-HF, NI	20	3256-23	1	Washer-Plain
8	9266934	2	Screw	31	121-7560	1	Decal-Efi
11	116-3860-03	1	Plate-Tilt, Seat Support				

Seat Assembly No. 125-3107

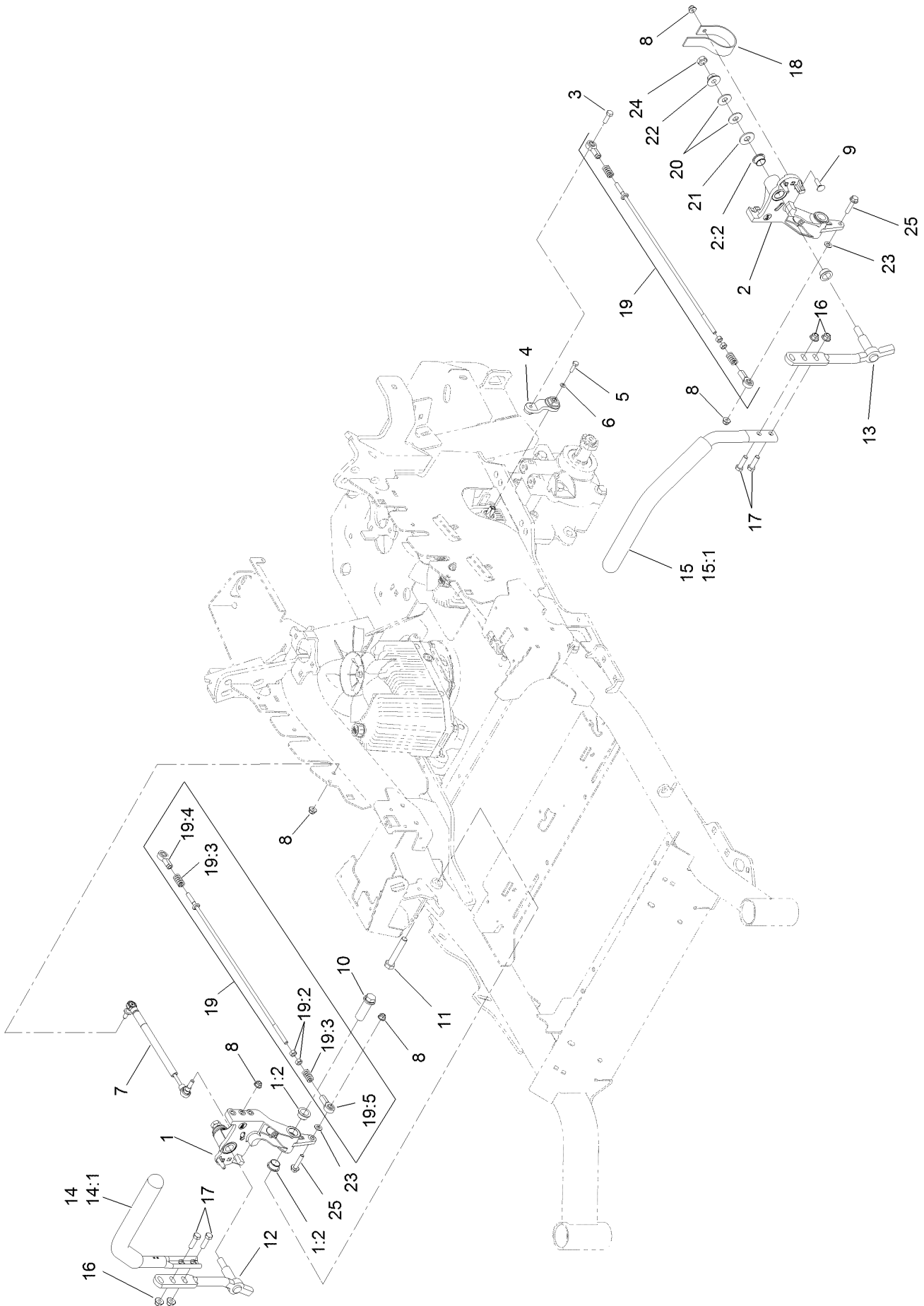


Seat Assembly No. 125-3107 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail

Motion Control Assembly

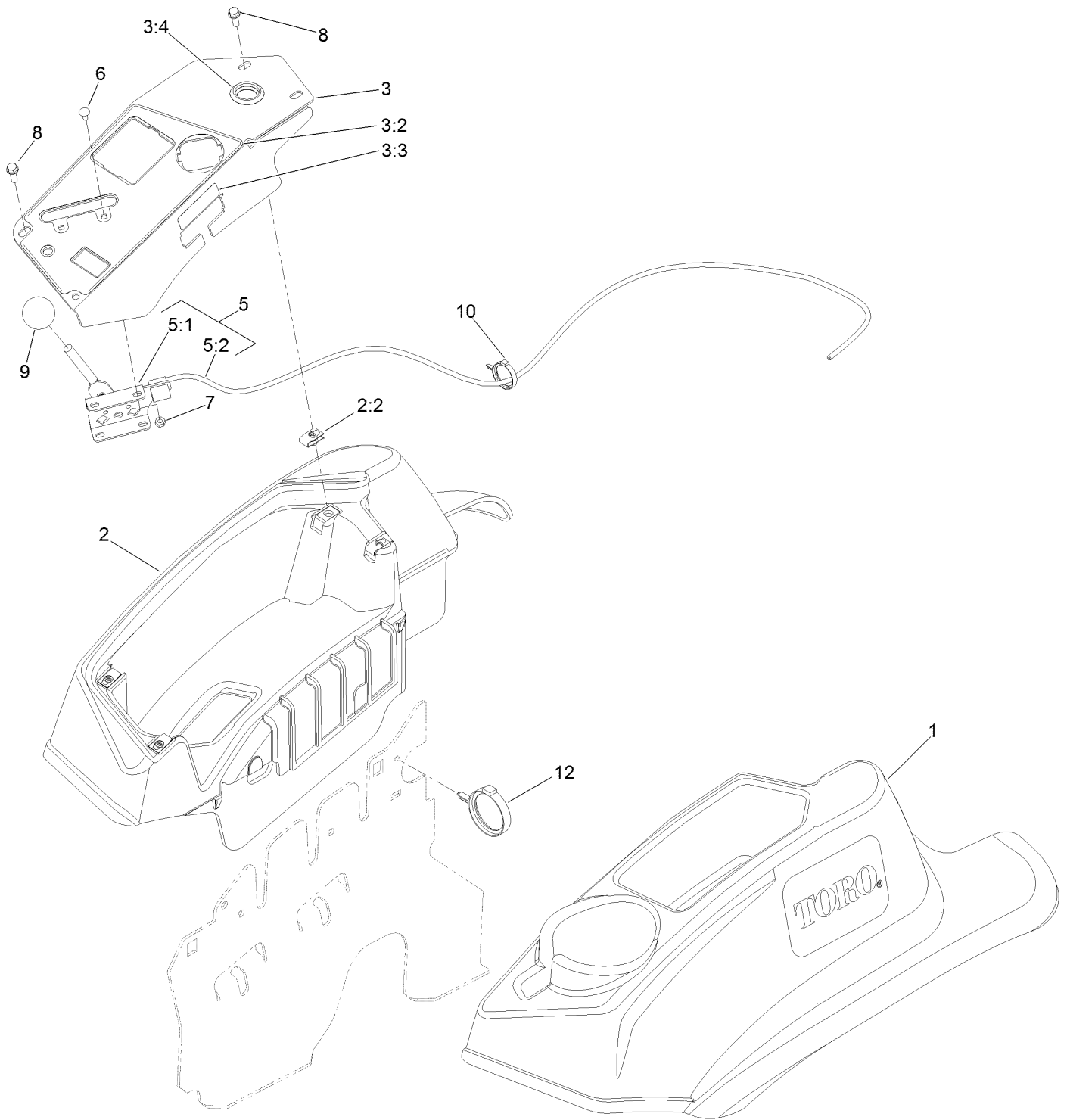


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6589	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	109-5668	1	Grip-Control, Lever
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6590	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	109-5668	1	Grip-Control, Lever
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-HF, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-HF, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Plain
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

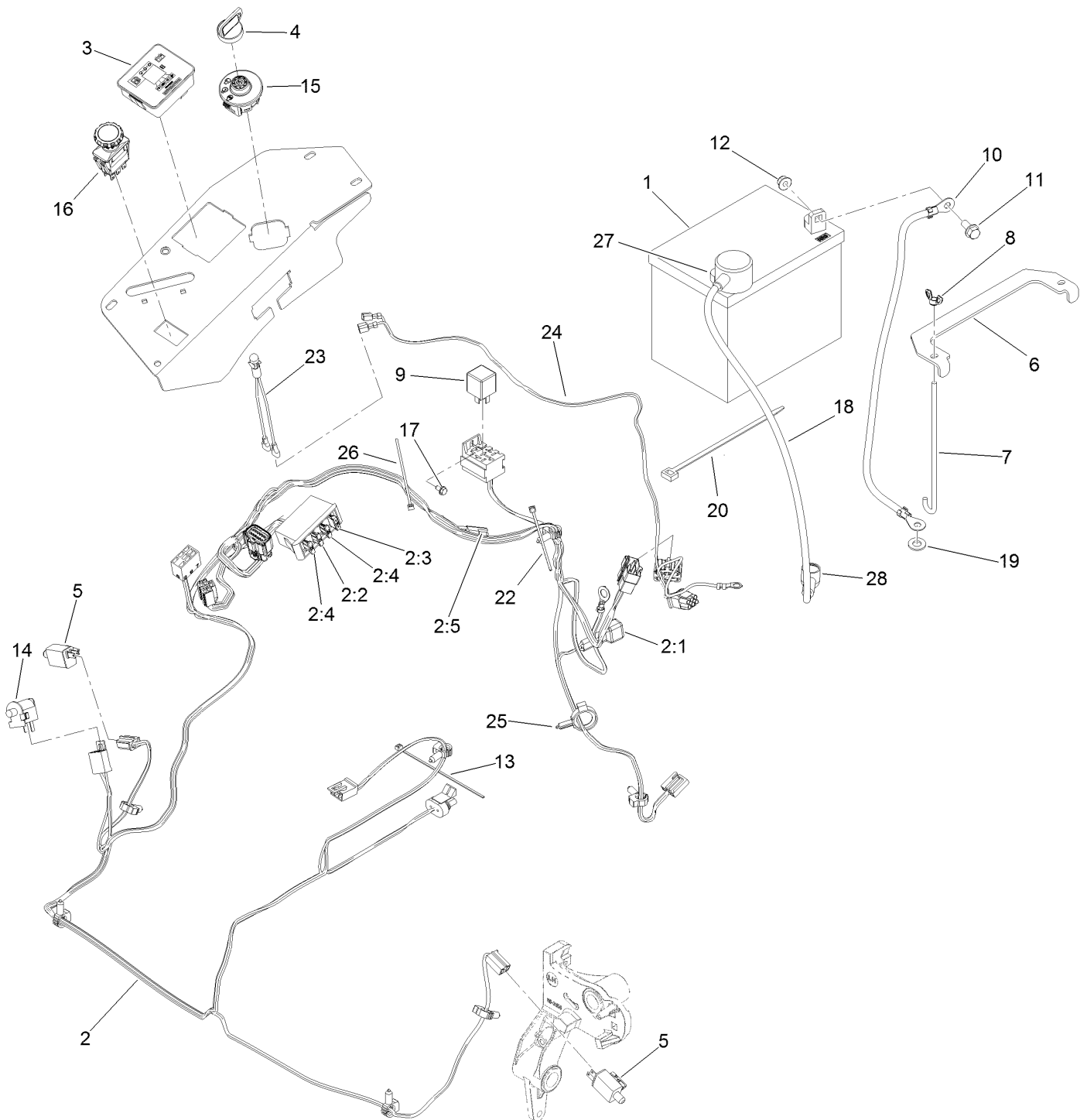
Console and Control Panel Assembly



Console and Control Panel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-2602	1	Console-LH	5:1	112-2334	1	Lever-Throttle
2	119-2603	1	RH Console ASM	5:2	115-3868	1	Cable-Throttle
2:2	107069	4	Clip	6	1-807513	2	Bolt-CARR
3	121-7587	1	Control Panel W/Decal ASM	7	3296-2	2	Nut-Lock, NI
3:2	121-7586	1	Decal-Panel, Control	8	32105-15	4	Screw-HWH
3:3	114-4466	1	Decal-Fuses	9	1-603175	1	Knob-Ball
3:4	116-1875	1	Plug-Plastic	10	105-1853	1	Clamp-Hose
5	115-2752	1	Throttle Control ASM	12	117-7817	1	Clamp-Harness

Electrical Assembly

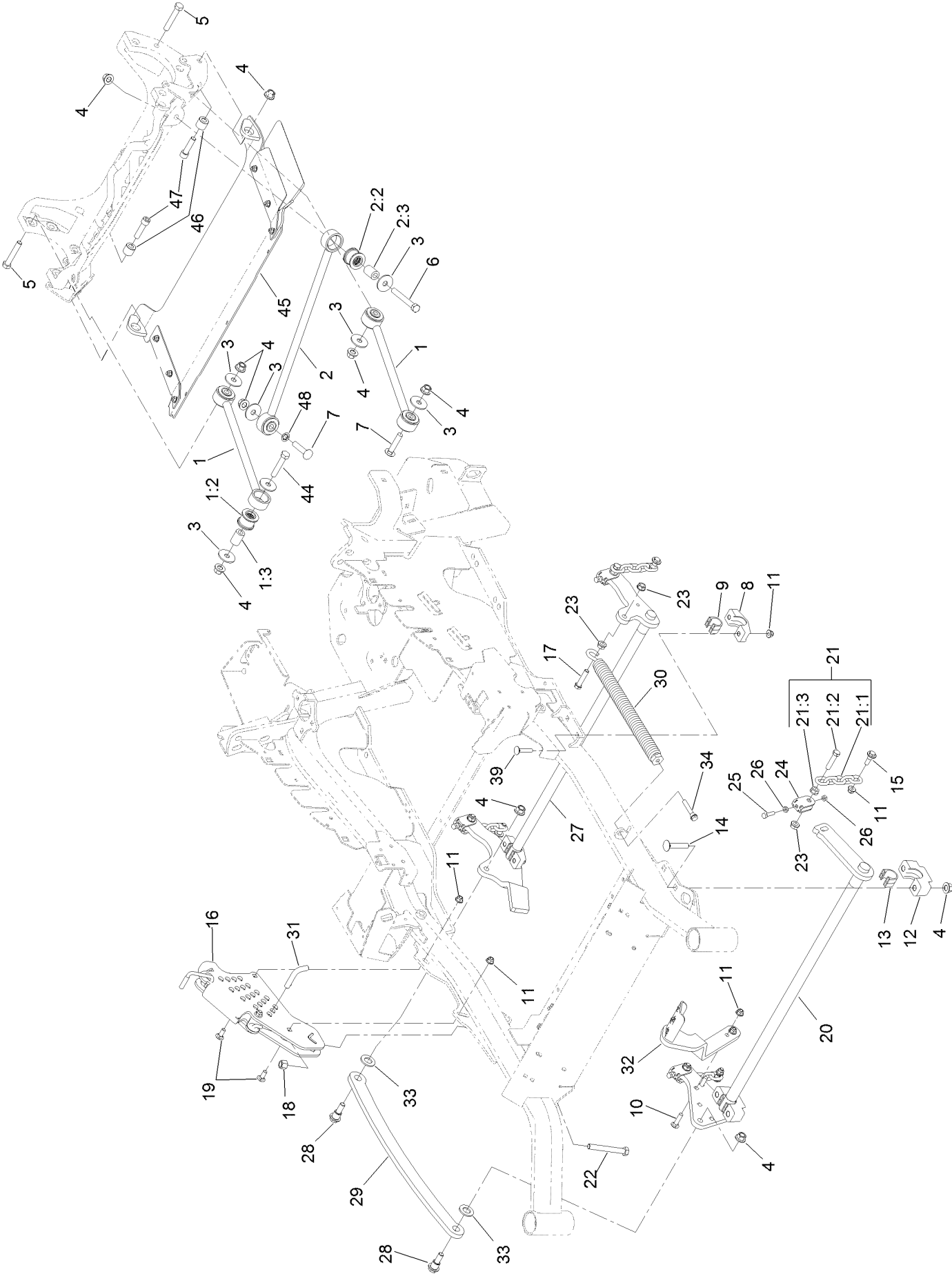


Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery-Dry	12	104-8300	2	Nut-HF, NI
2	116-6009	1	Harness-Wire, Main ●	13	1-303287	3	Tie-Cable
2:1	103-3895	1	Diode	14	82-2190	1	Switch-Bail
2:2	218-578	1	Fuse-Blade, 10 Amp	15	117-2221	1	Switch-Ignition
2:3	109355	1	Fuse-Blade, 15 Amp	16	116-0124	1	Switch-PTO, 10 Amp
2:4	109102	2	Fuse-Blade, 25 Amp	17	104-2065	1	Screw-HWH
2:5	116-0053	1	Cap-Plug	18	115-3864	1	Cable-Battery, Positive
3	117-3882	1	Fuel/Hour Meter ASM	19	3256-24	1	Washer-Flat
4	63-8360	1	Key-Ignition	20	1-303335	1	Tie-Plastic
5	110-6765	2	Switch	22	1-303335	1	Tie-Plastic
6	116-0042-03	1	Strap-Tie Down, Battery	23	1-643267	1	Indicator-LED, Red
7	1-633651	2	Bolt-Holddown	24	116-3062	1	Harness-Light, Indicator
8	1-543792	2	Wingnut	25	105-1853	1	Clamp-Hose
9	1-643275	1	Relay	26	1-303287	2	Tie-Cable
10	114-1218	1	Cable-Battery, Negative	27	109-2407	1	Insulator-Battery
11	3234-5	2	Screw-HHF	28	1-543393	1	Insulator-Solenoid

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

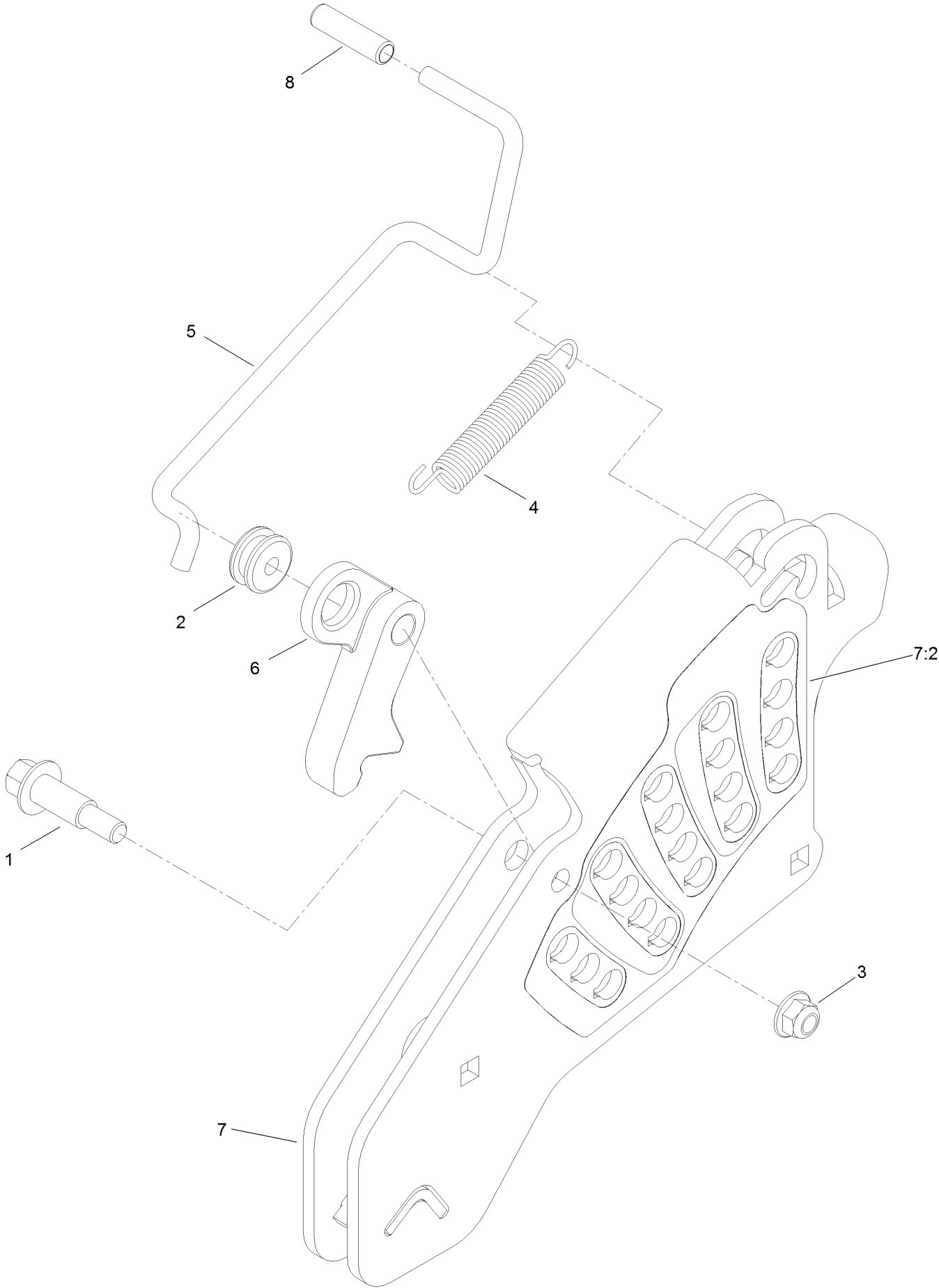
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-7952	2	Deck Strut ASM	19	3231-2	2	Bolt-CARR
1:2	109-5009	2	Bushing-Suspension, Rubber	20	126-2475-03	1	Decklift-Front
1:3	109-5010	2	Spacer	21	116-0756	4	Deck Lift Chain ASM
2	109-5013	1	Panhard Rod ASM	21:1	1-633447	1	Chain-Lift, Deck
2:2	109-5009	2	Bushing-Suspension, Rubber	21:2	109-9065	1	Screw-HH
2:3	109-5010	2	Spacer	21:3	32128-37	1	Nut-HF
3	86-1990	6	Washer-Thrust	22	116-0559	1	Bolt-TAP
4	99-5107	14	Nut-Lock	23	32128-37	6	Nut-HF
5	325-12	2	Screw-HH	24	109-9066	4	Yoke-Adjust, Deck
6	325-17	1	Screw-HH	25	322-47	4	Screw-HH
7	3233-34	1	Screw-CARR	26	3218-2	8	Nut-Jam
8	127-0553	2	Support-Cross Shaft, Bearing Rear	27	116-0459-03	1	Lift-Deck, Rear
9	109-7173	2	Bearing-Cross Shaft, Rear	28	116-0780	2	Screw-Shoulder, HHF
10	3231-4	2	Screw-CARR	29	116-0797-03	1	Link-Lift, Deck
11	104-8301	12	Nut-HF, NI	30	116-0000	1	Spring-Extension
12	109-9409	2	Support-Cross Shaft, Bearing	31	116-5584	1	Pin-HOC
13	109-9410	2	Bearing-Cross Shaft, Front	32	116-1919-01	1	Lever-Foot
14	116-1700	4	Bolt-CARR	33	3256-28	2	Washer-Flat
15	109-9840	4	Screw-Shoulder, HHF	34	92-7674	1	Bolt-Shoulder
16	109-7438	1	HOC ASM	39	3231-7	4	Screw-CARR
17	109-9065	1	Screw-HH	44	325-11	2	Screw-HH
18	3296-23	1	Nut-Lock, NI	45	126-4933	1	Discharge Tunnel ASM
				46	126-1705	2	Bushing-Sleeve
				47	325-9	2	Screw-HH
				48	126-2916	1	Nut-Push

Height-of-Cut Assembly No. 109-7438

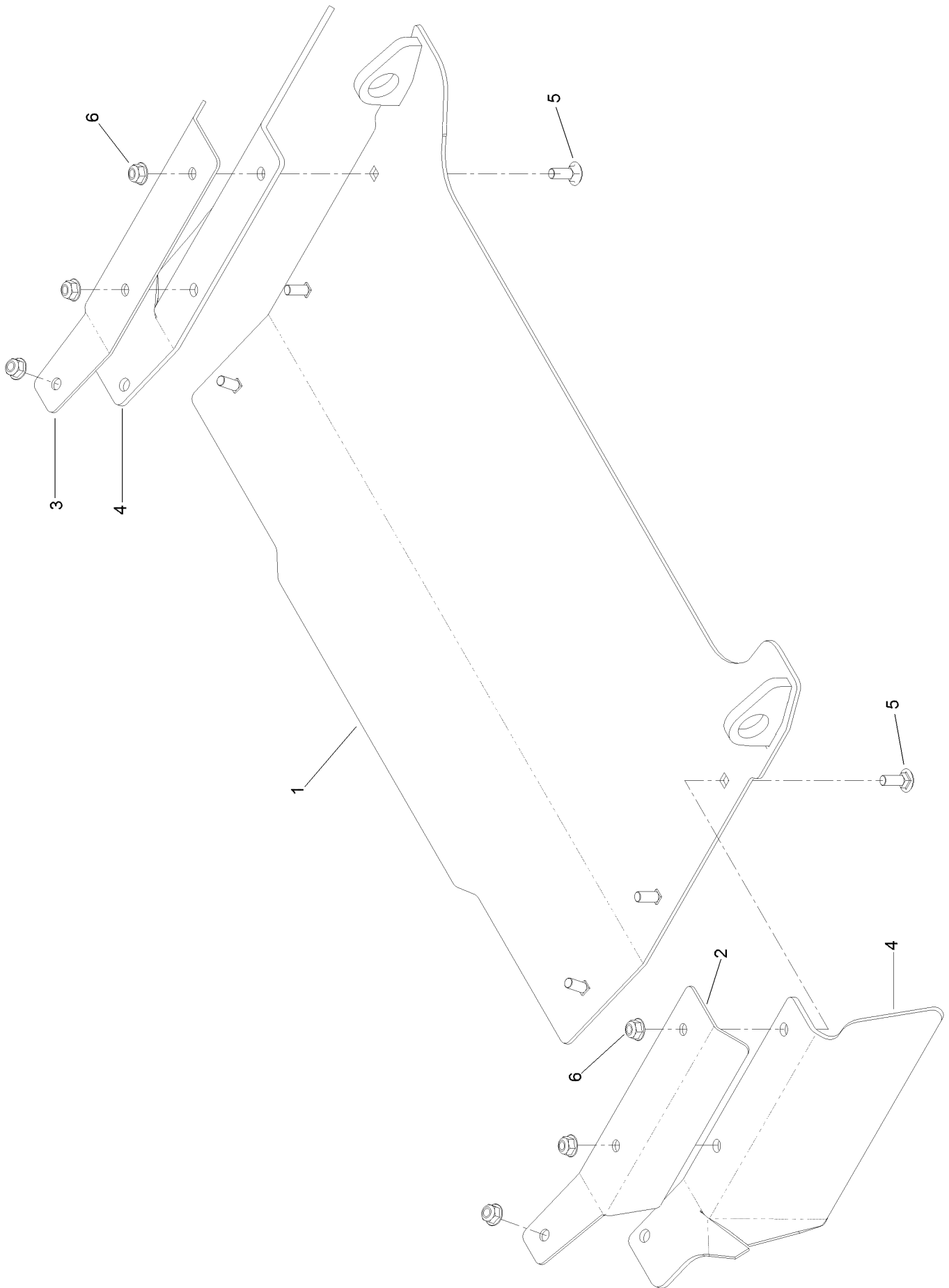


Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-HF, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	126-4398	1	Decal-HOC
8	109-8250	1	Grip-Lever

Discharge Tunnel Assembly No. 126-4933

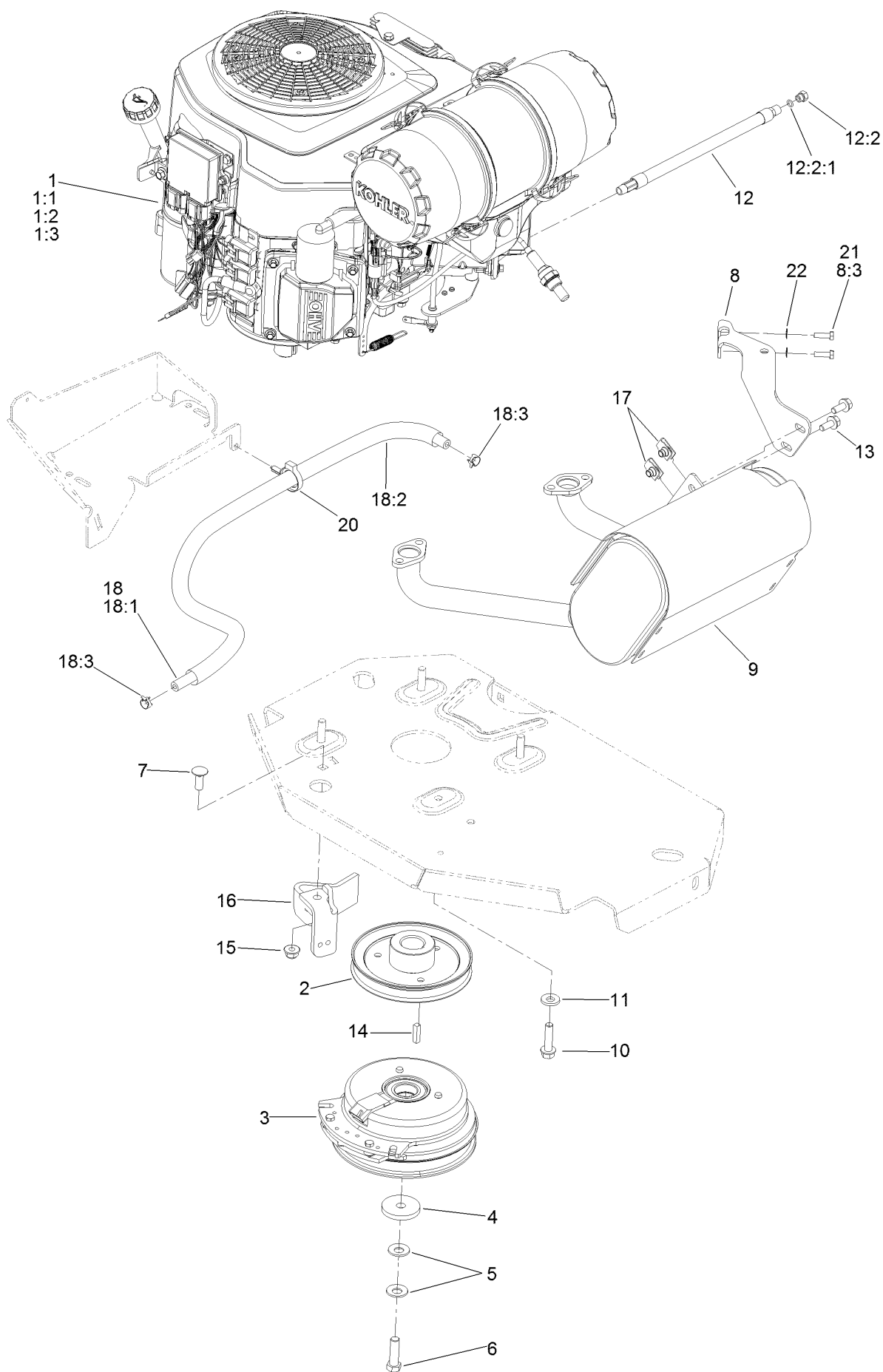


Discharge Tunnel Assembly No. 126-4933 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4932-03	1	Discharge Tunnel ASM
2	125-9366-03	1	Bracket-Flap, LH
3	125-9367-03	1	Bracket-Flap, RH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	125-9368	2	Flap-Rubber
5	3230-16	6	Screw-CARR
6	104-8300	6	Nut-HF, NI

Engine, Clutch and Muffler Assembly



Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler, Ps-Ecv749-3046 ■▲	10	32144-102	4	Screw-HWH
1:1		1	Kohler 52 050 02-S Engine Oil Filter ■▲	11	98-5975	4	Washer-Belleville
1:2		1	Kohler 25 083 01-S Engine Air Filter ■▲	12	116-5316	1	Oil Drain Hose ASM
1:3		1	Kohler 25 083 04-S Safety Filter ■▲	12:2	353-508	1	Plug-HH ●
				12:2:1	237-42	1	O-Ring
2	109-9905	1	Sheave	13	3234-5	2	Screw-HHF
3	116-1620	1	Clutch Kit	14	1-807259	1	Key
4	109-6919	1	Washer-Clutch	15	104-8301	1	Nut-HF, NI
5	1-603610	2	Washer-Spring	16	116-2612-01	1	Clutch-Anchor
6	109-9761	1	Screw-HH ◆	17	94-2413	2	Nut-U
7	3231-22	1	Screw-CARR	18	117-3893	1	Fuel Line ASM
8	116-3704	1	Bracket-Muffler	18:1	109-0273	1	Hose-Fuel
8	116-4297	1	Muffler Bracket Kit	18:2	117-3892	1	Sleeve-Thermal
8:3	116-4295	2	Screw-HH	18:3	2412-98	2	Clamp-Hose
9	126-8799	1	Muffler-Kit	20	105-1853	1	Clamp-Hose
				21	116-4295	2	Screw-HH
				22	1-303435	2	Washer-Spring

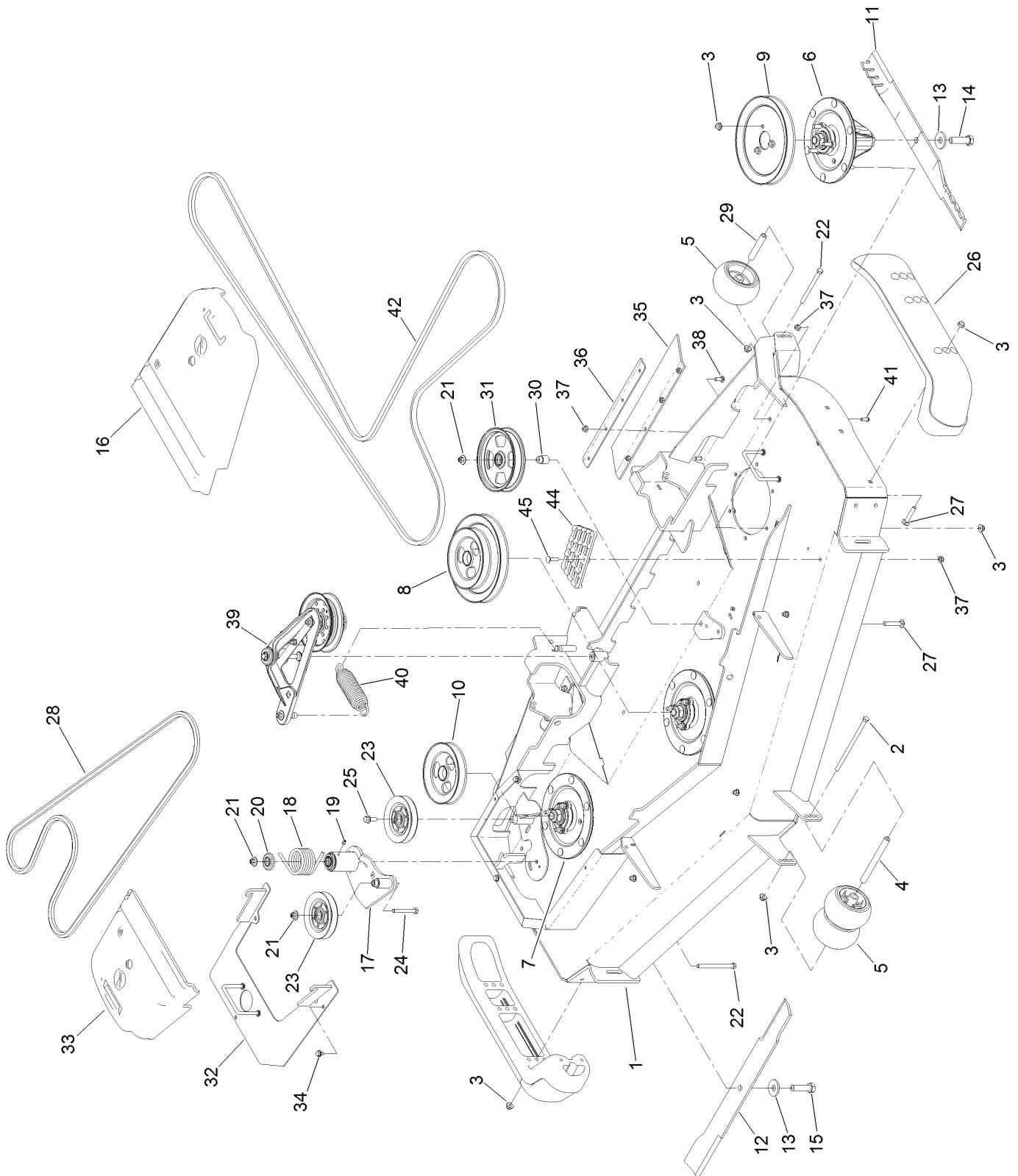
● Torque to 24-26 ft-lb

▲ Obtain parts from www.kohlerplus.com

◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Not serviced separately

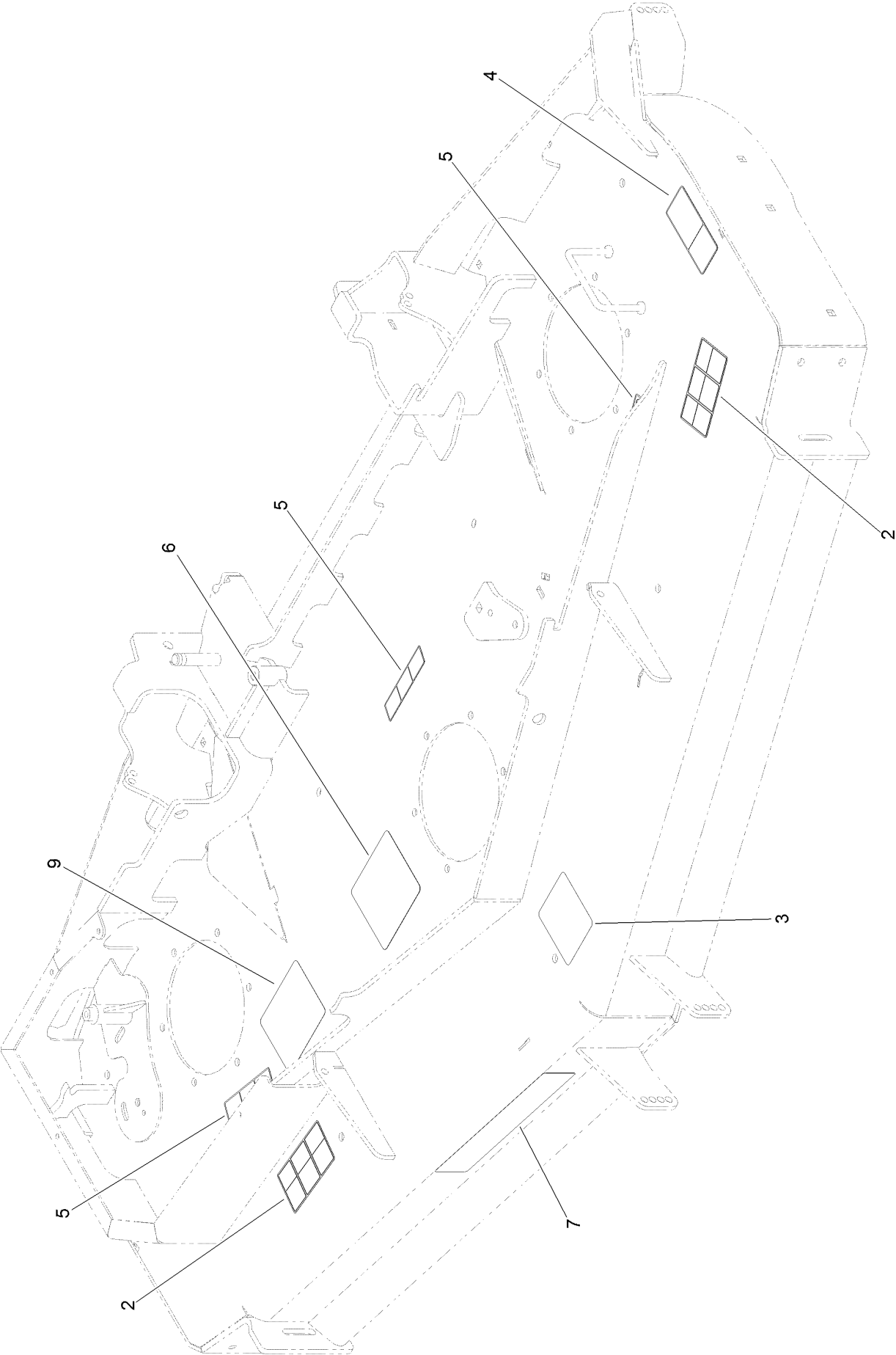
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-9307	1	Deck Decal ASM	23	126-1478	2	Sheave
2	108-5388	1	Screw-HH	24	323-13	1	Screw-HH
3	104-8301	36	Nut-HF, NI	25	3234-11	1	Screw-HHF
4	98-5967	1	Spacer-Wheel	26	112-1479	2	Skid-Bumper, Deck
5	1-603299	4	Roller-Scalp, Anti	27	3231-7	7	Screw-CARR
6	127-0560	2	Spindle ASM	28	116-8501	1	Belt
7	127-0570	1	LH Spindle ASM	29	98-7912	2	Tube-Spanner
8	125-9315	1	Pulley ASM	30	1-633456	1	Bushing, Idler
9	125-9318	1	Sheave	31	136-5404	1	Pulley-Idler, Flat
10	125-9316	1	Pulley	32	125-9374-01	1	Cover-Reverse Drive
11	105-7719-03	2	Blade-Atomic, 24.5In	33	116-0094	1	Cover-Belt, RH
12	125-9327-01	1	Blade-Rotary, 24.5In Low Flow (Counter Rotation)	34	9266934	3	Screw
13	103-0865	3	Washer-Blade Bolt, Heavy	35	125-9380	2	Guard-Tire
14	51-4060	2	Screw-Blade	36	126-0414-01	2	Support-Outer Flap
15	125-9326	1	Screw-Blade, LH	37	104-8300	13	Nut-HF, NI
16	109-6938	1	Cover-Belt, LH	38	3230-16	8	Screw-CARR
17	126-0853	1	Idler ASM	39	126-1720	1	Deck Idler ASM
18	108-1921	1	Spring-Torsion	40	116-6317	1	Spring-Extension
19	302-19	1	Fitting-Grease	41	3274-55	4	Screw-HSBH
20	103-2916	1	Guard-Top	42	109-8070	1	Belt
21	109-6658	3	Nut-Flange, NI	44	126-4781-03	1	Step-Deck
22	323-23	3	Screw-HH	45	3230-3	1	Screw-CARR

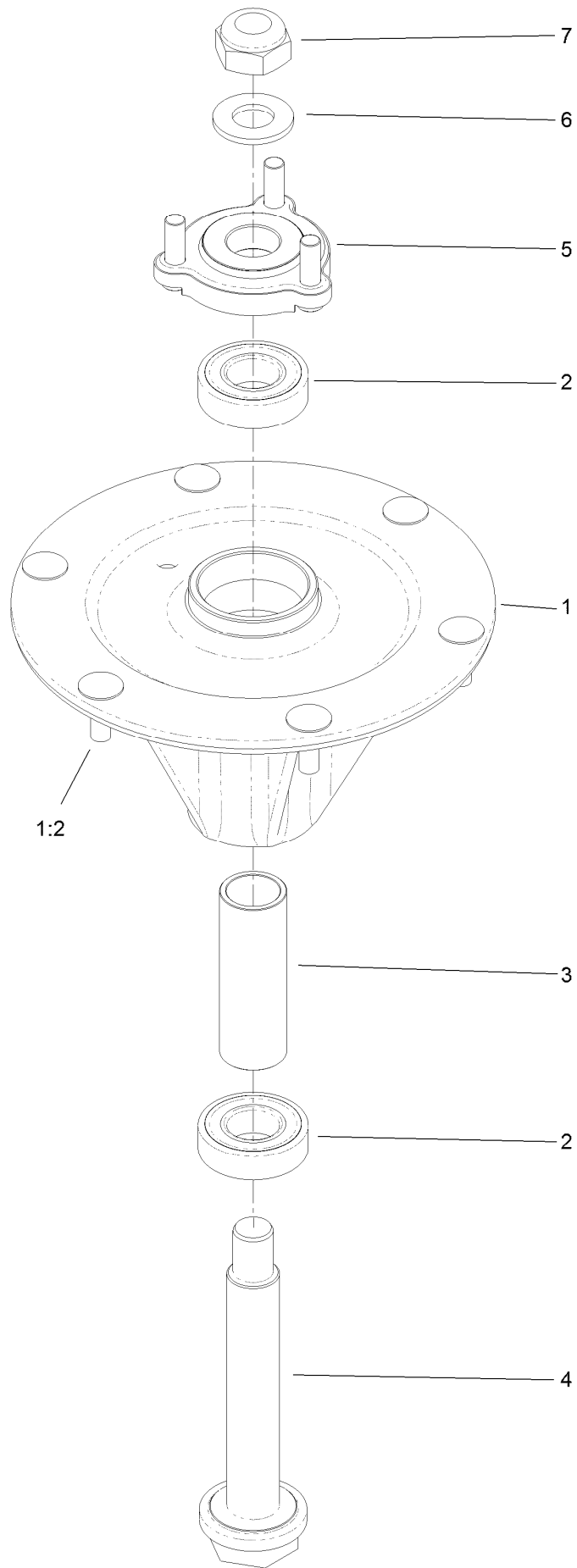
Deck Decal Assembly No. 125-9307



Deck Decal Assembly No. 125-9307 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	117-3848	2	Decal-Danger	6	136-5522	1	Decal-Routing, Deck Belt
3	109-6036	1	Decal-Roller, Anti-Scalp	7	107-1620	1	Decal
4	93-7818	1	Decal-Torque, Blade Bolt	9	127-6661	1	Decal-Spindle, Counter
5	112-9028	3	Decal-Missing, Cover				Rotating

Spindle Assembly No. 127-0560



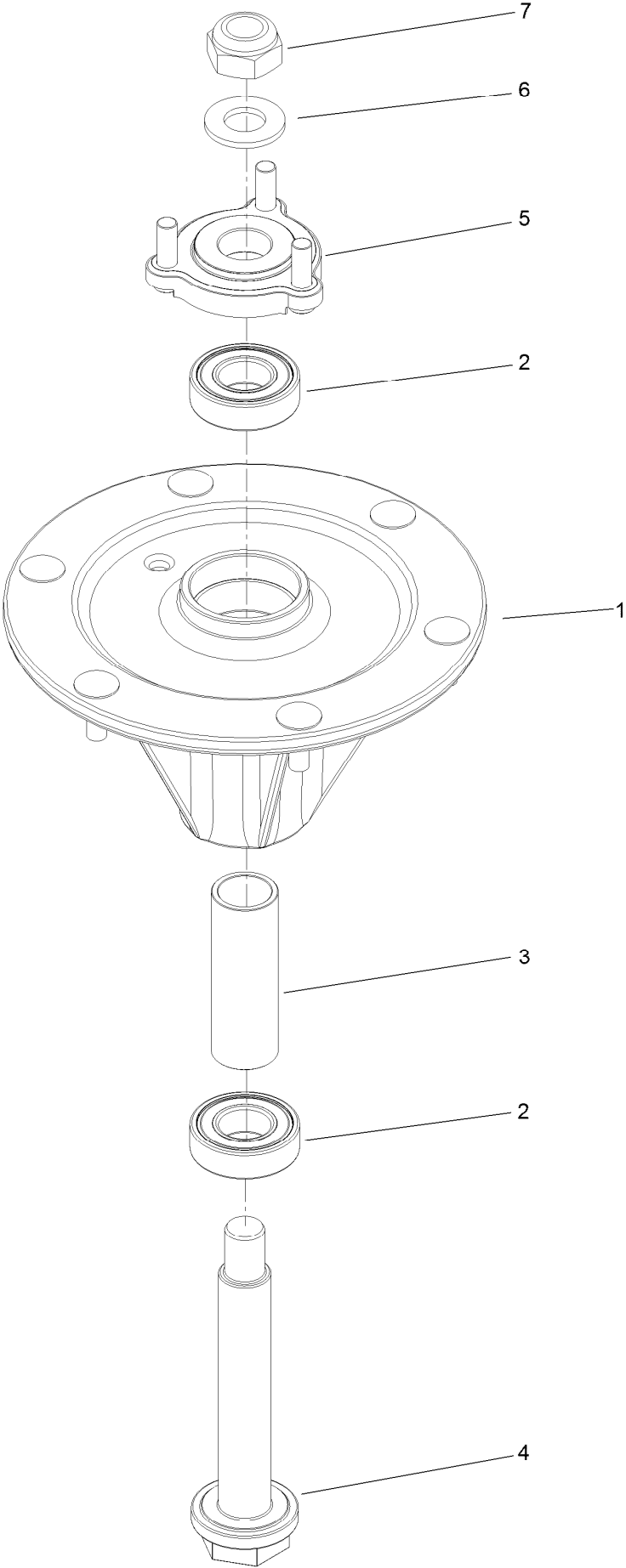
Spindle Assembly No. 127-0560 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Spindle Housing ASM W/Studs ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	116-0720	2	Bearing-Ball
3	127-0554	1	Spacer-Bearing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	127-0556	1	Shaft-Spindle, Ball Bearing
5	127-0557	1	Hub-Spindle (W/Studs)
6	92-5836	1	Washer
7	3296-67	1	Nut-Lock, NI

● Not serviced separately

LH Spindle Assembly No. 127-0570

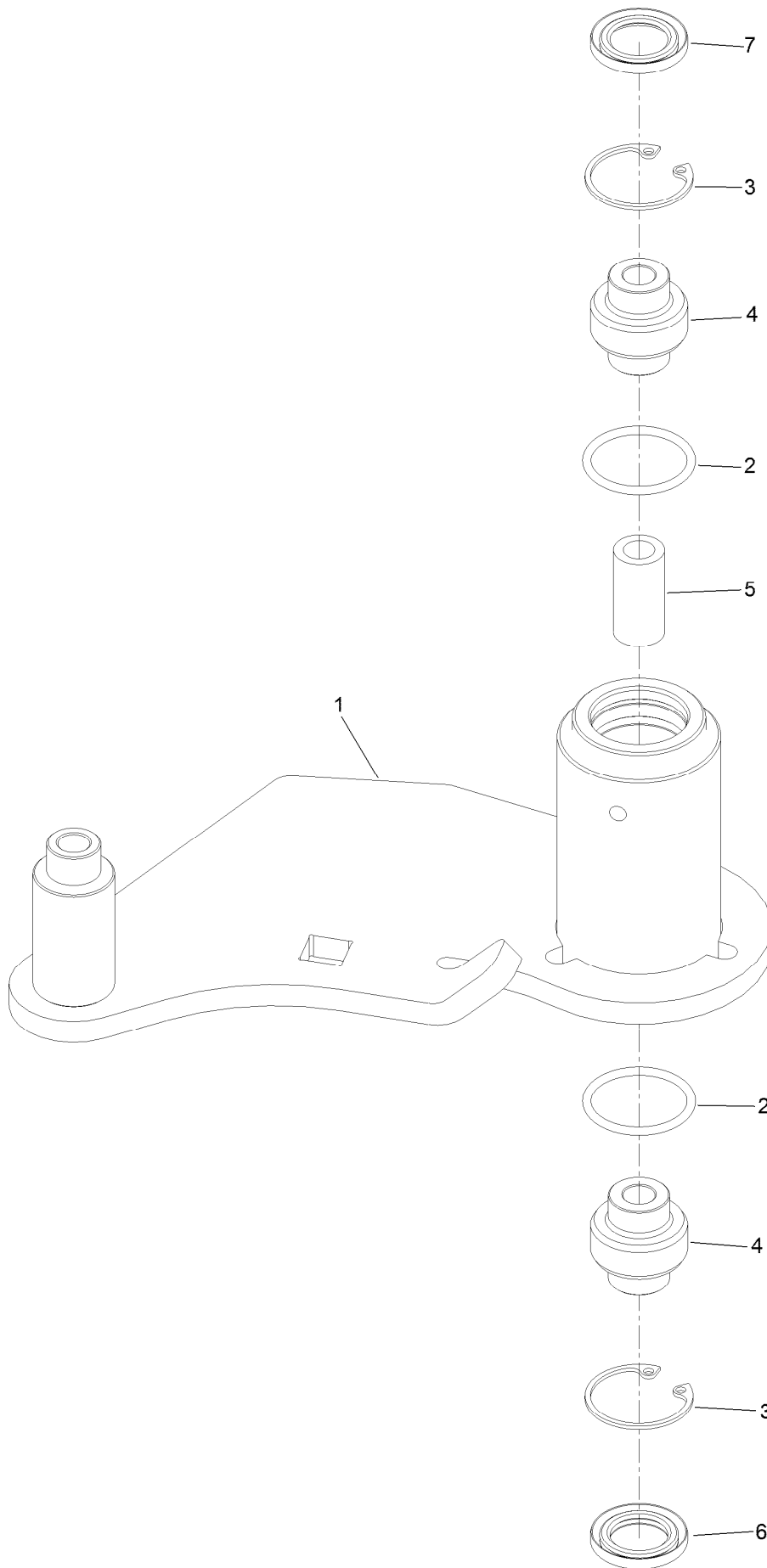


LH Spindle Assembly No. 127-0570 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-0569	1	Housing-Spindle, LH (W/Studs)
2	116-0720	2	Bearing-Ball
3	127-0554	1	Spacer-Bearing
4	127-0567	1	Shaft-LH, Spindle-Ball Bearing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	127-0557	1	Hub-Spindle (W/Studs)
6	92-5836	1	Washer
7	125-9325	1	Nut-Lock,NI Left Hand Thread

Idler Assembly No. 126-0853



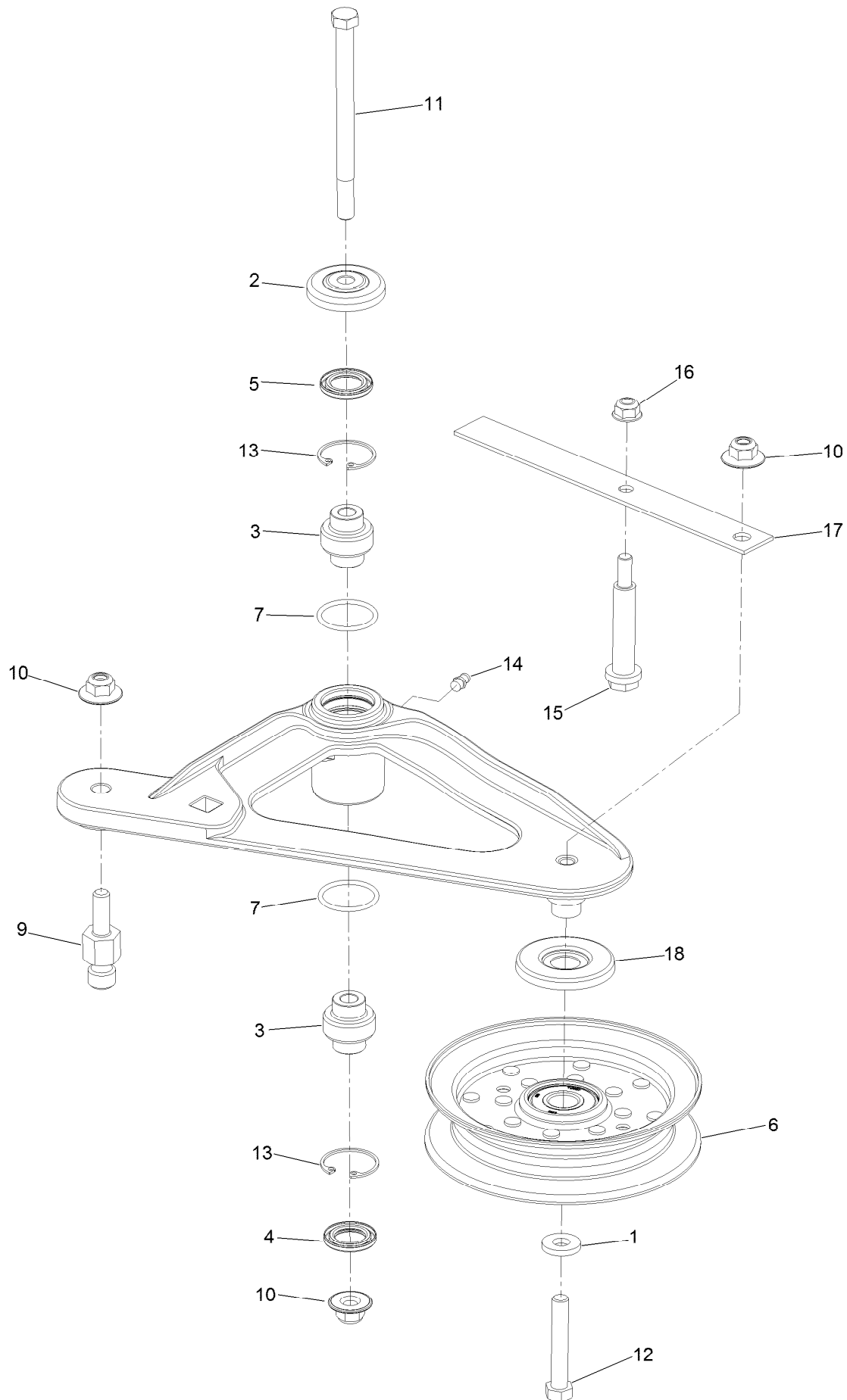
Idler Assembly No. 126-0853 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Idler-Deck ●
2	106-7159	2	O-Ring
3	32120-10	2	Ring-Snap
4	103-3504	2	Bearing-Spherical

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-6544	1	Spacer
6	103-3505	1	Seal-Double Lip
7	103-3506	1	Seal-Lip, Single

● Not serviced separately

Deck Idler Assembly No. 126-1720



Deck Idler Assembly No. 126-1720 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	43-0940	1	Spacer	11	109-7409	1	Screw-Shoulder, HH
2	103-2916	1	Guard-Top	12	104-3396	1	Screw-HH
3	103-3504	2	Bearing-Spherical	13	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Double Lip	14	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	15	88-4590	1	Bolt-Shoulder
6	126-9196	1	Idler-Pulley, Flat	16	104-8300	1	Nut-HF, NI
7	106-7159	2	O-Ring	17	126-1704	1	Spring-Belt
9	126-0423	1	Pin-Spring, Anchor	18	126-9195	1	Shield-Guard, Dust
10	109-6658	3	Nut-Flange, NI				

Attachments and Accessories

For 74945 Z Master Professional 5000 Series Riding Mower with 72in TURBO FORCE Rear Discharge Mower

Product Name	Model/Part
Deluxe Seat Kit.....	121-7595
Bimini Folding Shade Assembly	115-4510
Seat Cover W/arm rest	117-0095
Power Deck Lift Kit	132-5986
Jack Kit	127-6666
Light Kit.....	116-1154
Hitch Kit	109-9487
Trash Holder Kit.....	TC26
Hypr-Oil 500 (quart).....	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Blade-Atomic, 24.5in	105-7719-03
6 Pack Blade, 24.5in Atomic	108-1126
Filter Minder Gauge	99-4664
Toro Deluxe Rider Cover.....	490-7319
Spark Arrestor Screen	75-6880
Seat Tilt Frame And Iso Mount Kit.....	121-7596
Baffle Kit	125-9310
Anti-Scalp and Wear Bar Kit	127-6650
Deck Skid Bumper	126-0854
Jack Mount Kit	127-6665
Counter Rotating Rotary Blade 24.5in Low Flow.....	125-9327-01

Notes:



Count on it.