



Count on it.

Parts Catalog

Z Master® Professional 6000 Series Riding Mower with 60in TURBO FORCE® Side Discharge Mower

Model No. 74946—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

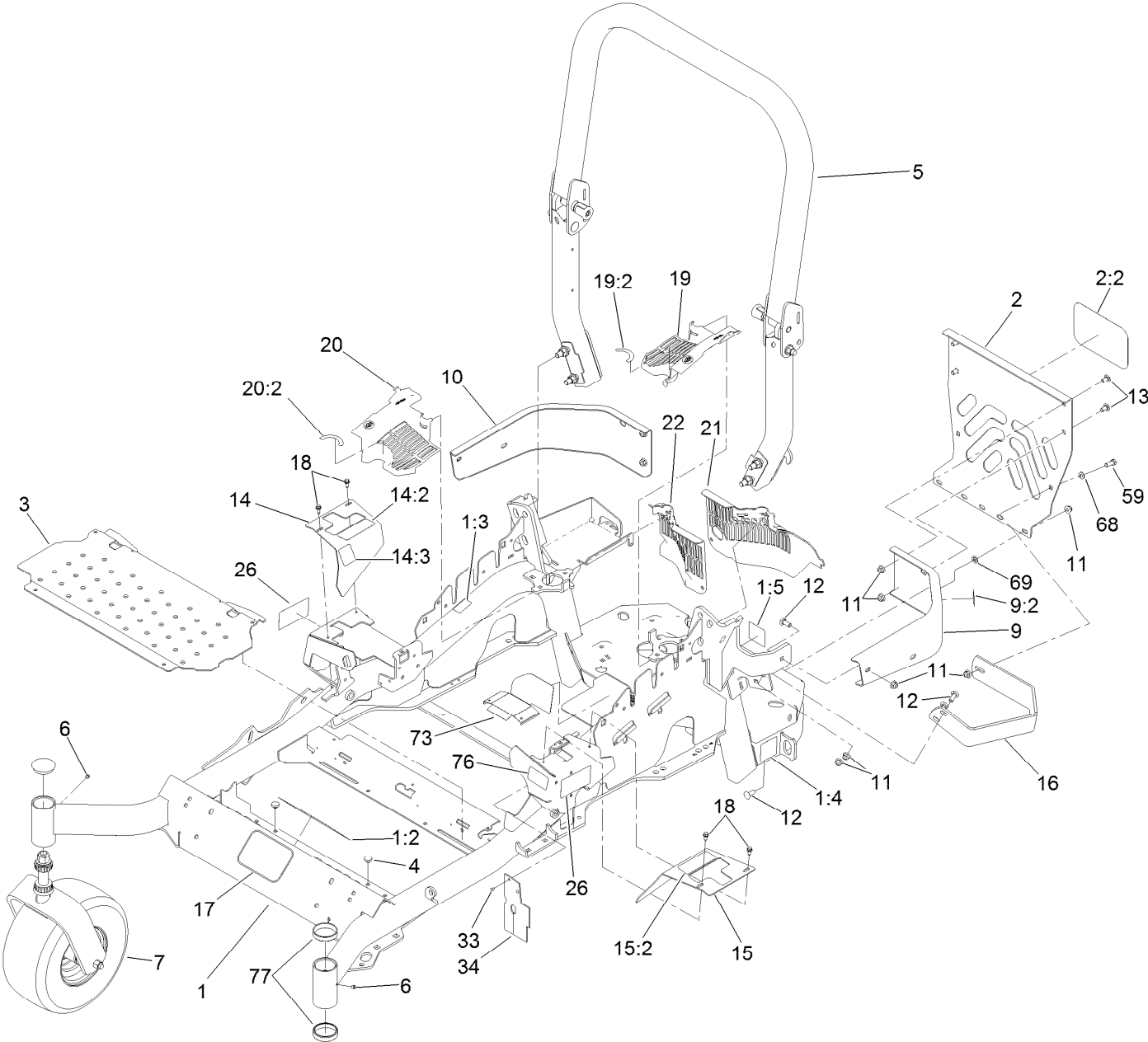
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Frame and Caster Wheel Assembly

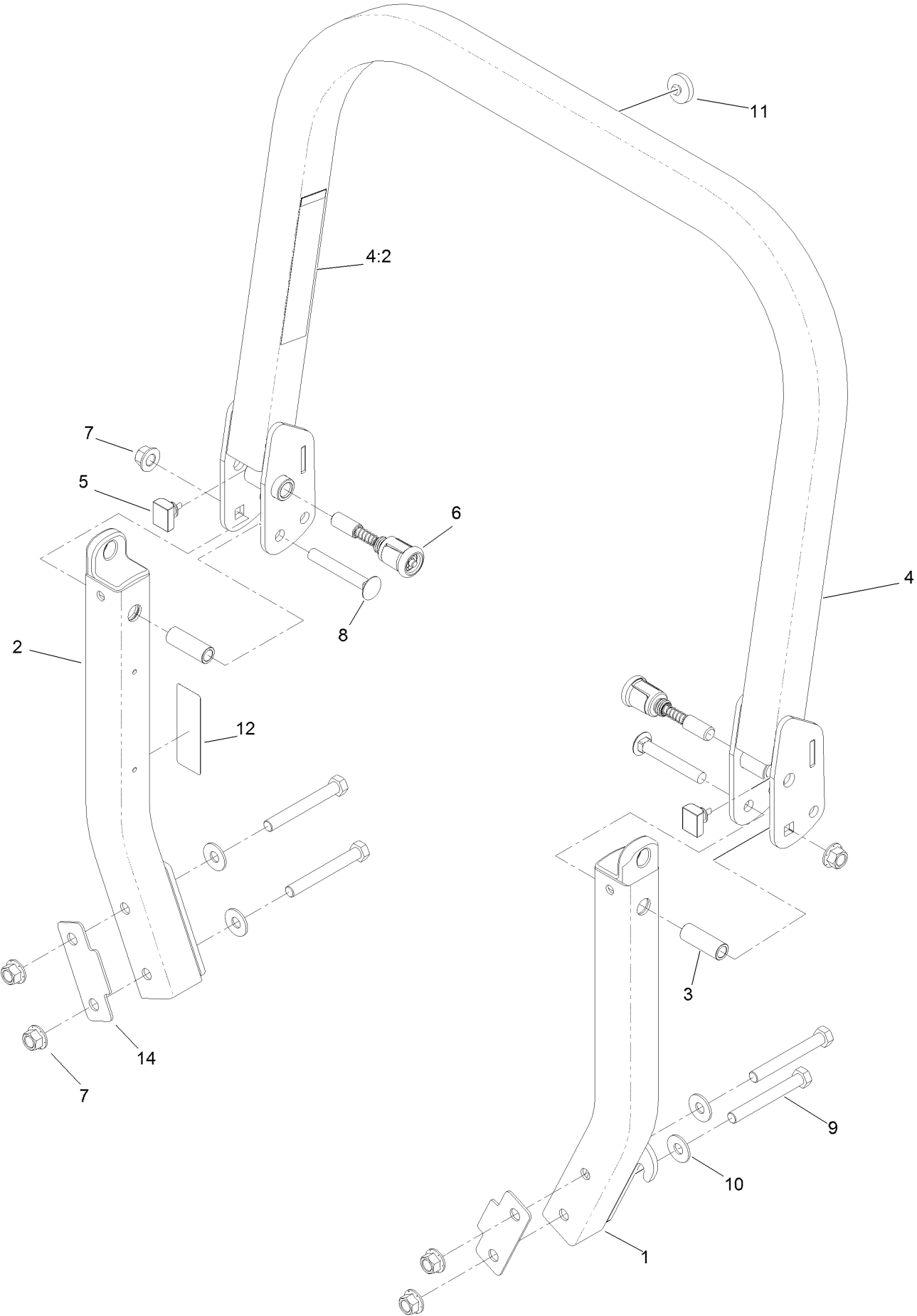


Frame and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-5902	1	Mainframe ASM	14:3	116-5988	1	Decal-Park Brake, CE
1:2	132-0871	1	Decal-Danger	15	116-0580	1	LH Motion Control Cover ASM
1:3	106-5517	2	Decal-Warning	15:2	99-8936	1	Decal-Control, Motion
1:4	106-2655	2	Decal-Hazard, Pinched Finger	16	126-2067-03	1	Guard-Muffler
1:5	116-4858	1	Decal-Spark Arrester	17	68-3640	1	Decal
2	115-7410	1	Rear Guard ASM	18	32144-10	4	Screw-HWH
2:2	67-7320	1	Decal	19	116-0170	1	LH Hydro Guard ASM
3	116-8898-01	1	Floorpan	19:2	116-8726	1	Decal-Oil, Hydro
4	1-513658	2	Bumper	20	116-0171	1	RH Hydro Guard ASM
5	116-0231	1	ROPS ASM	20:2	116-8726	1	Decal-Oil, Hydro
6	1-811010	2	Plug	21	109-9709	1	Guard-Hydro Rear, LH Trim
7		2	Caster Wheel ASM ●	22	109-9058	1	Guard-Hydro, Rear (RH)
9	116-0180	1	LH Bumper ASM	26	120-5895	2	Decal
9:2	106-5517	1	Decal-Warning	33	1-803035	2	Rivet-Pop
10	116-0057-03	1	Bumper-RH	34	116-2362	1	Deflector-Air Flow
11	104-8301	11	Nut-Flange, NI	59	323-6	1	Screw-HH
12	3231-22	6	Screw-CARR	68	3256-24	1	Washer-Flat
13	3231-21	3	Screw-CARR	69	107-3154	2	Nut-Push
14	116-5899	1	RH Motion Control Cover ASM	73	126-0032-01	1	Guard-Exhaust
14:2	99-8936	1	Decal-Control, Motion	76	117-3864	1	Decal-Fuel Fill, CE
				77	1-543508	4	Cup-Bearing

● Not serviced separately

Roll-Over Protection System Assembly No. 116-0231



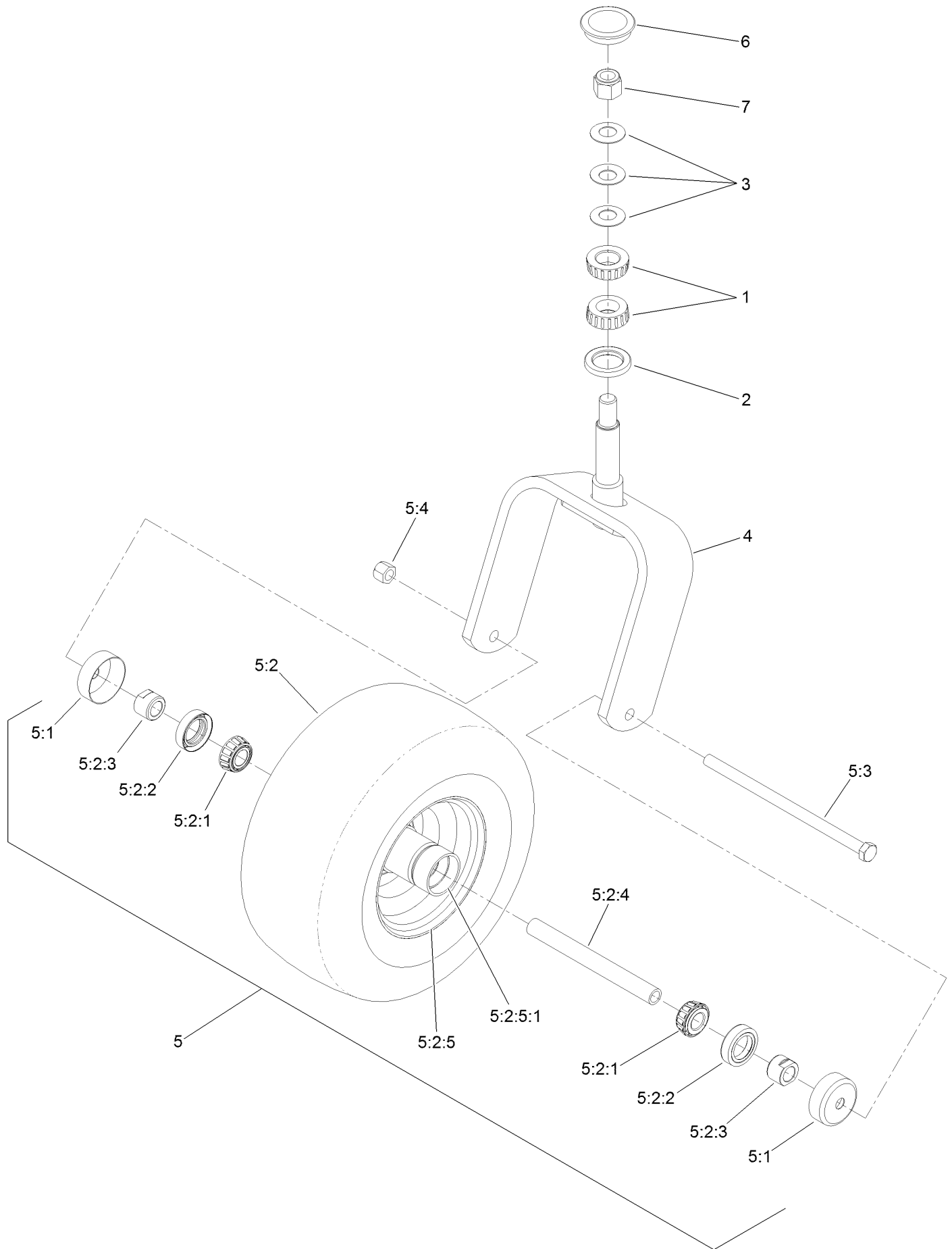
Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-35	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

● Not serviced separately

Caster Fork and Wheel Assembly



Caster Fork and Wheel Assembly (continued)

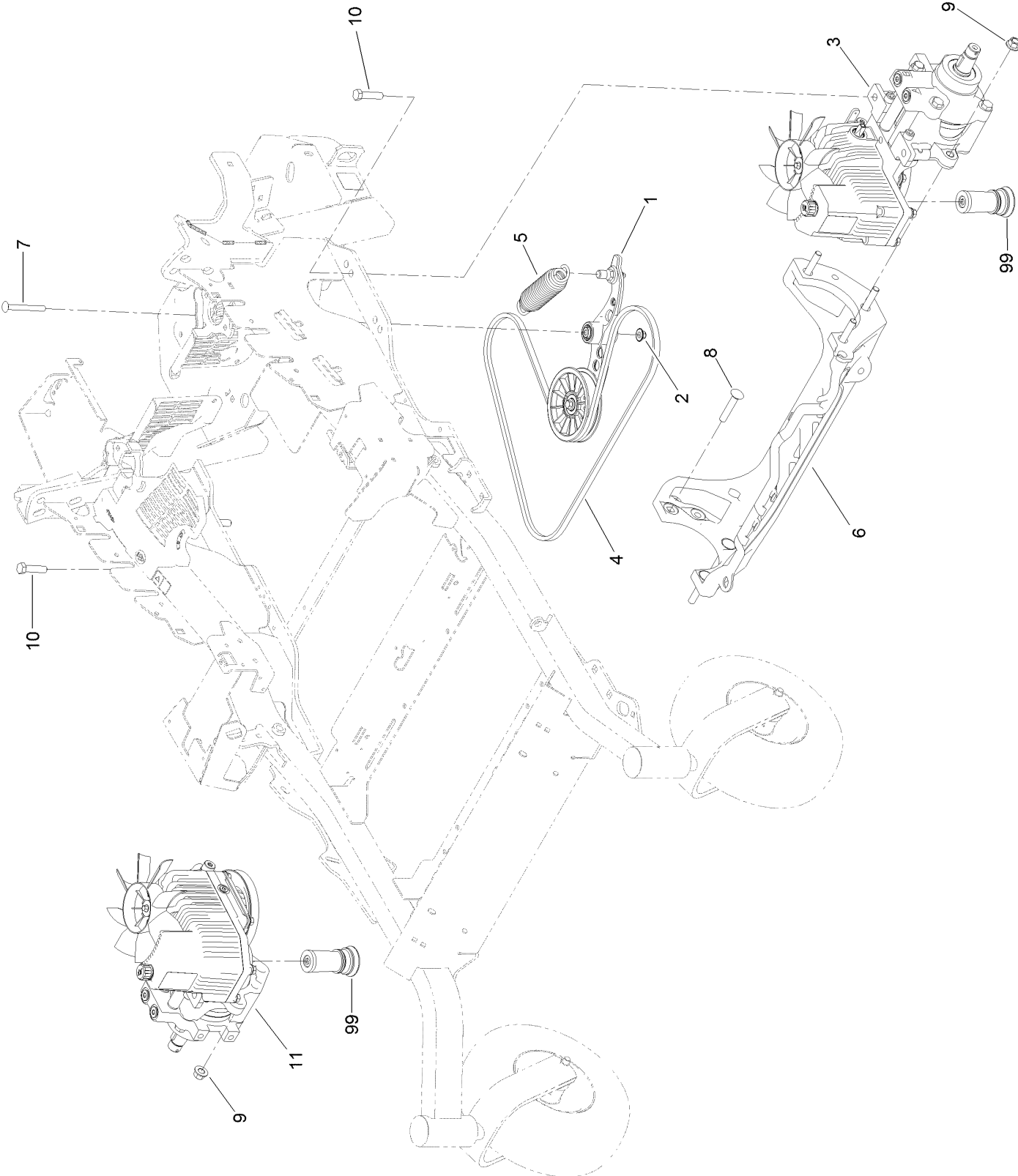
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered
2	116-5647	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	116-6707-01	1	Caster
5	127-9528	1	Wheel And Axle ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Bearing ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5:2:3	103-3051	1	Spacer-Nut ■
5:2:4	126-5361	1	Axle Caster ASM
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	2	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Pump, Idler and Belt Assembly

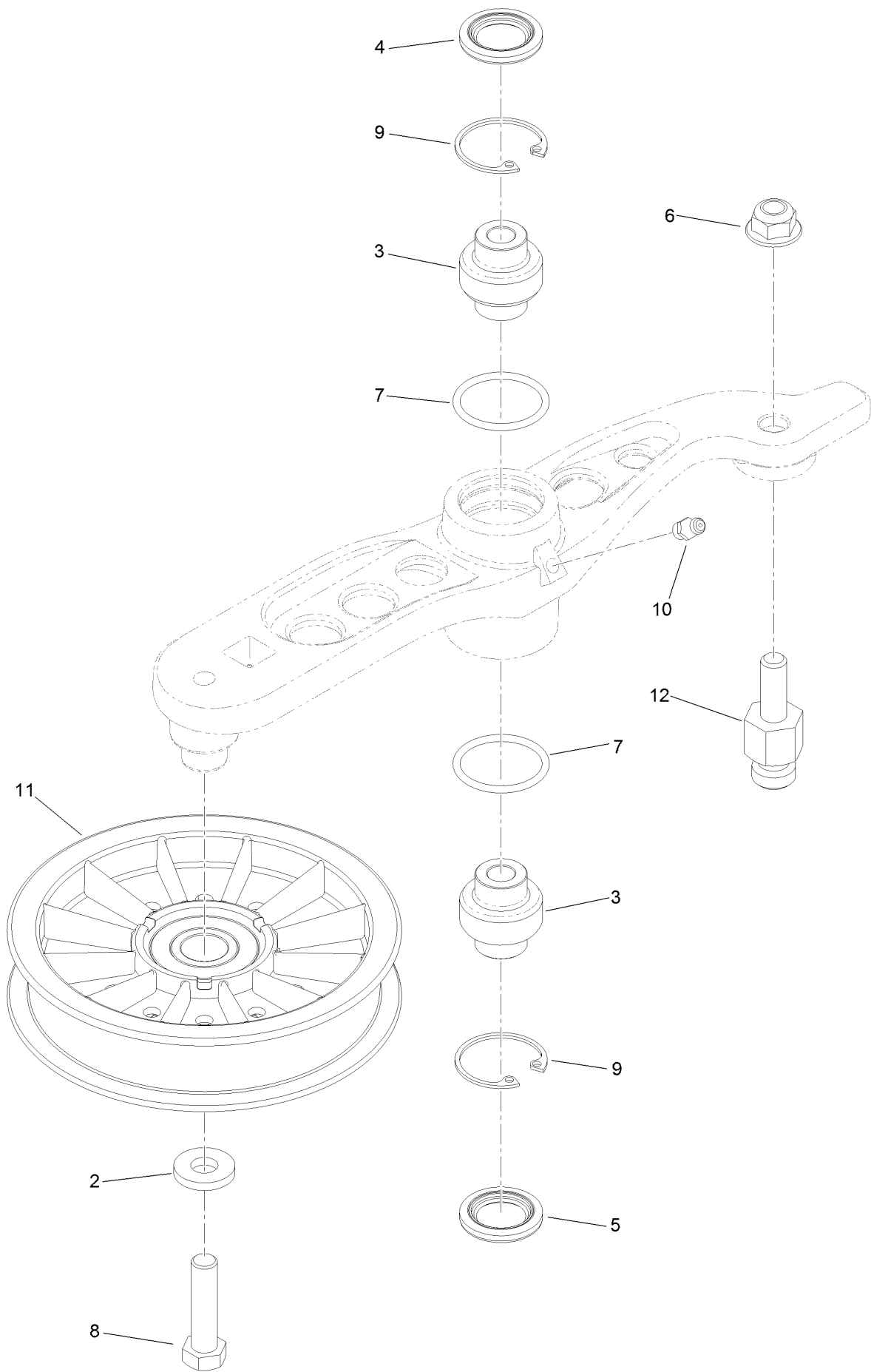


Hydraulic Pump, Idler and Belt Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	9	99-5107	6	Nut-Lock
2	109-6658	1	Nut-Flange, NI	10	325-8	4	Screw-HH
3	126-1319	1	LH Hydro ASM (16Cc W/ Shock)	11	126-1320	1	RH Hydro ASM (16Cc W/ Shock)
4	109-3388	1	Belt	99	114-4713	1	Hypr-Oil 500 (Quart) ●
5	116-6317	1	Spring-Extension	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
6	116-7558	1	Cradle-Hydro	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
7	116-1502	1	Bolt-Shoulder, Carriage	99	117-0390	1	Filter-Hydro
8	126-0095	6	Screw-CARR				

● Not illustrated

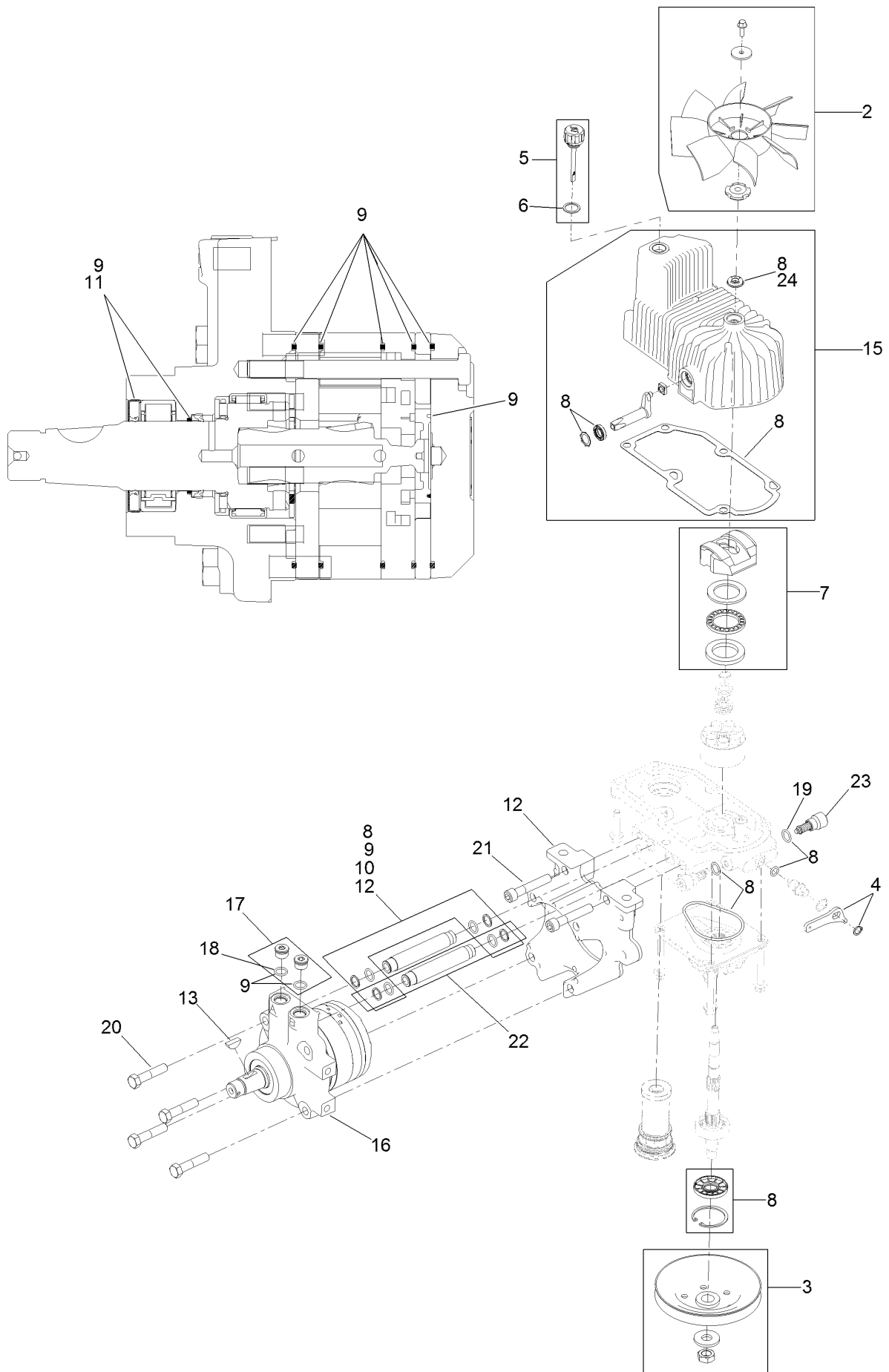
Pump Idler Assembly No. 116-1255



Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer	8	323-8	1	Screw-HH
3	103-3504	2	Bearing-Spherical	9	32120-10	2	Ring-Snap
4	103-3505	1	Seal-Double Lip	10	302-19	1	Fitting-Grease
5	103-3506	1	Seal-Lip, Single	11	109-8076	1	Pulley-Idler
6	109-6658	1	Nut-Flange, NI	12	132-4724	1	Pin-Anchor, Spring
7	106-7159	2	O-Ring				

LH Hydro Assembly No. 126-1319

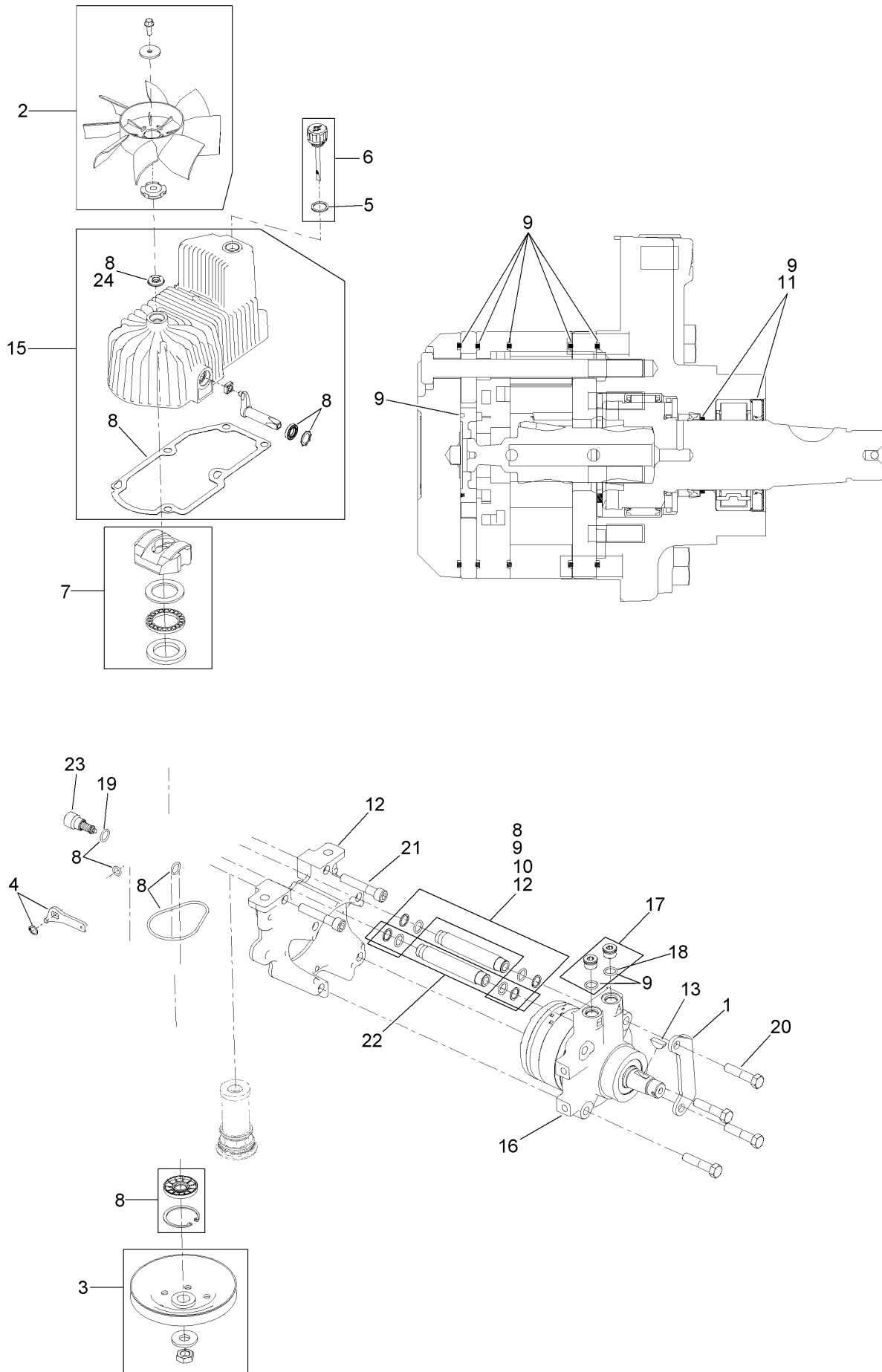


LH Hydro Assembly No. 126-1319 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-0233	1	Fan Kit	13	3257-42	1	Key-Woodruff
3	116-0234	1	Pulley Kit	15	116-3287	1	Housing-LH
4	116-0235	1	Handle-Bypass Valve, Hydro	16	116-8917	1	Motor-Hydraulic, LH 280Cc
5	116-0236	1	Dipstick-Hydro W/Gasket	17	116-7901	1	Magnetic Plugs Service Kit
6	116-0237	1	Gasket-Dipstick, Hydro	18	76-1900	2	O-Ring
7	116-1367	1	Swash Block Kit	19	116-8662	2	O-Ring-Check Valve
8	116-1368	1	Pump Seal Kit	20	116-8974	4	Screw HH
9	116-1369	1	Motor Seal Kit	21	116-8975	2	Screw-HSH
10	116-1370	1	Tube Seal Kit	22	116-9922	2	Hydraulic Tube Kit
11	116-1371	1	Output Shaft Seal Kit	23	126-7467	2	Shock Valve, 16Cc Hydro
12	116-5469	1	Nose Cup-Uht	24	126-7711	1	Seal-Fan Drive
				99	116-1373	1	Flow Test Kit ●

● Not illustrated

RH Hydro Assembly No. 126-1320

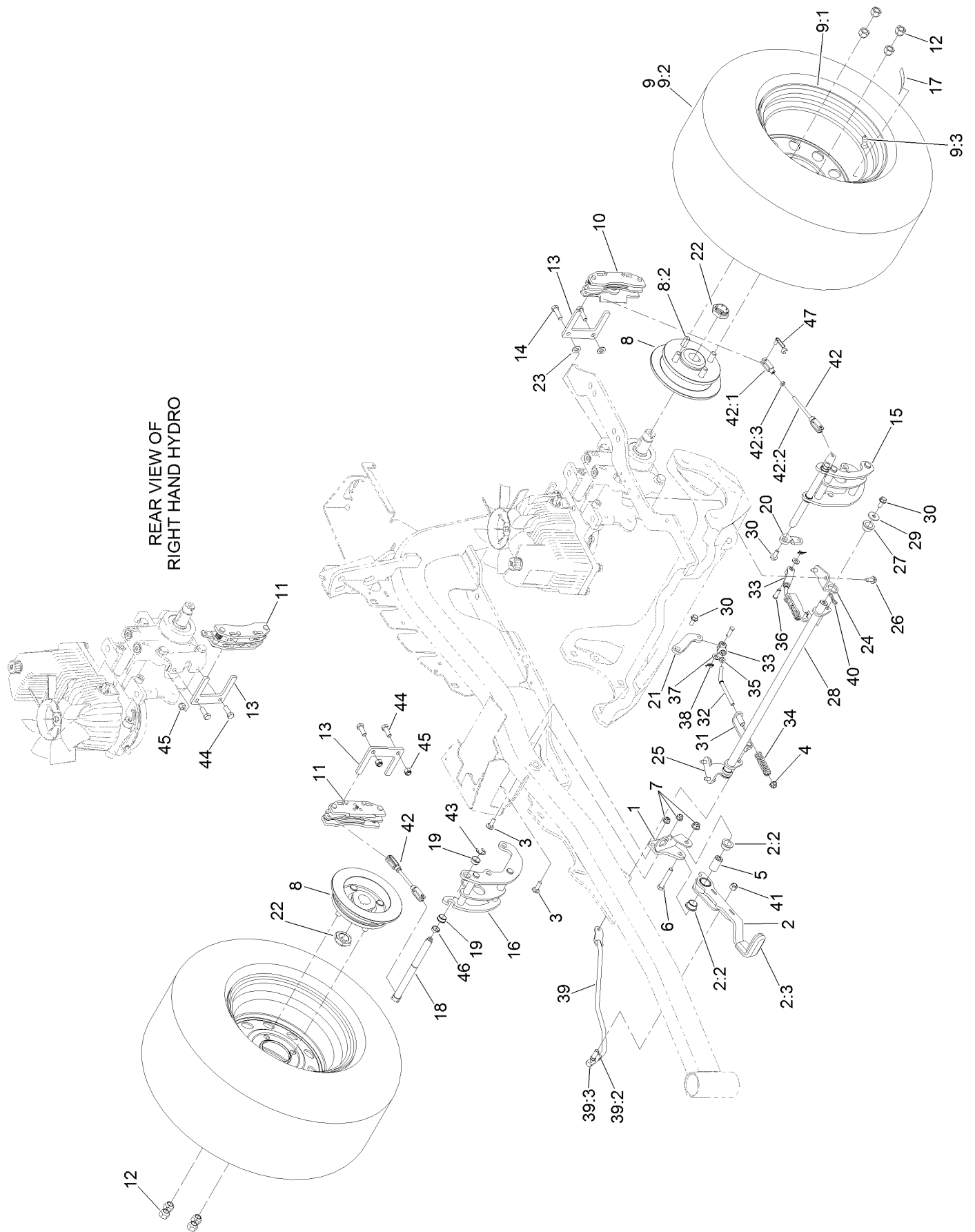


RH Hydro Assembly No. 126-1320 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9063	1	Mount-Shoe, Horse	13	3257-42	1	Key-Woodruff
2	116-0233	1	Fan Kit	15	116-3288	1	Housing-RH
3	116-0234	1	Pulley Kit	16	116-8918	1	Motor-Hydraulic, RH 280Cc
4	116-0235	1	Handle-Bypass Valve, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
5	116-0237	1	Gasket-Dipstick, Hydro	18	76-1900	2	O-Ring
6	116-0236	1	Dipstick-Hydro W/Gasket	19	116-8662	2	O-Ring-Check Valve
7	116-1367	1	Swash Block Kit	20	116-8974	4	Screw HH
8	116-1368	1	Pump Seal Kit	21	116-8975	2	Screw-HSH
9	116-1369	1	Motor Seal Kit	22	116-9922	2	Hydraulic Tube Kit
10	116-1370	1	Tube Seal Kit	23	126-7467	2	Shock Valve, 16Cc Hydro
11	116-1371	1	Output Shaft Seal Kit	24	126-7711	1	Seal-Fan Drive
12	116-5469	1	Nose Cup-Uht	99	116-1373	1	Flow Test Kit ●
				99	116-4245	1	Puller-Pulley

● Not illustrated

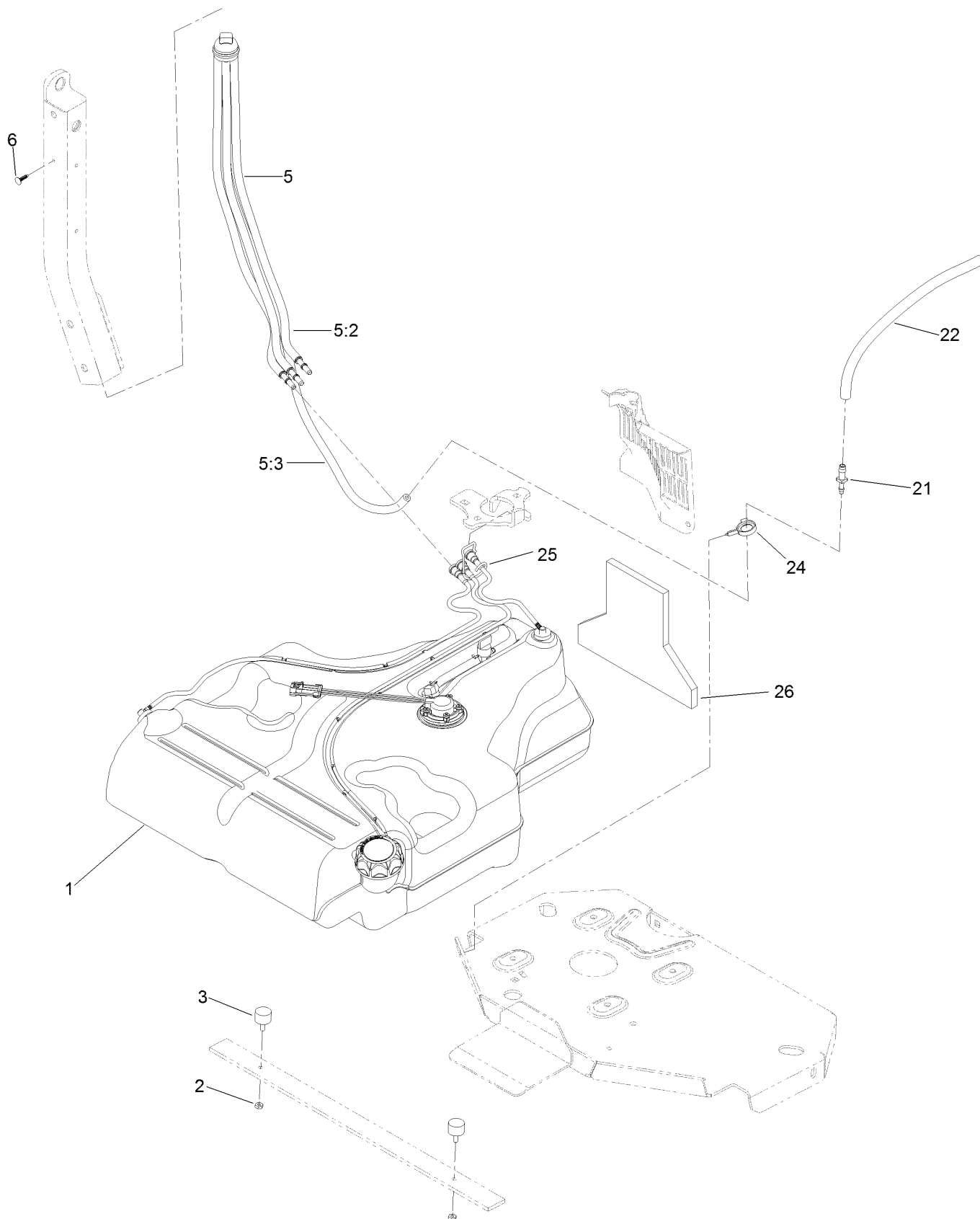
Parking Brake and Wheel Assembly



Parking Brake and Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9096-01	1	Bracket-Mount	24	116-9681	1	Mount-Pivot, LH
2	126-0970	1	Brake Lever ASM	25	116-9682	1	Mount-Pivot, RH
2:2	109-8054	2	Bushing-Flange	26	32144-70	4	Screw-HWHTF
2:3	1-633268	1	Grip-Lever	27	109-8054	2	Bushing-Flange
3	3230-2	2	Bolt-CARR	28	116-9080	1	Shaft-Cross
4	104-8300	4	Nut-Flange, NI	29	115-7109	2	Washer-Flat
5	116-9117	1	Handle-Pivot, Brake	30	98-9940	4	Screw
6	323-11	1	Screw-HH	31	116-9609	2	Bracket-L
7	104-8301	1	Nut-Flange, NI	32	116-9086	2	Linkage-Mid
8	116-1746	2	Wheel Hub ASM	33	126-3693	2	Yoke-Offset
8:2	116-1696	4	Stud-Wheel	34	116-9085	2	Spring-Compression
9	127-9520	2	Wheel And Tire ASM	35	3220-2	2	Nut-Jam
9:1	127-9517	1	Wheel	36	1-808280	2	Pin-Clevis
9:2	1-633993	1	Tire	37	3256-23	4	Washer-Flat
9:3	232-27	1	Stem-Valve	38	116-6639	2	Pin-Cotter, Locking
10	109-2889	1	Caliper-Brake	39	116-9102	1	Front Linkage ASM
11	116-9103	1	Caliper-Brake, RH	39:2	94-7572	1	End-Tie Rod, RH
12	242-50	8	Nut-Lug	39:3	3220-3	1	Nut-HJ
13	109-0958	2	Plate-Mount, Brake	40	119-1415	2	Pin-Cotter, Locking
14	92-5727	2	Screw-Lock, Patch	41	3296-6	1	Nut-Lock
15	126-4248	1	Mount-Bellcrank, LH	42	126-7587	2	Rear Linkage ASM
16	126-4249	1	Mount-Bellcrank, RH	42:1	126-7588	2	Yoke
17	126-2055	2	Decal-Torque, Wheel Hub Lug	42:2	116-9069	1	Linkage, Rear
18	126-4251	2	Bellcrank	42:3	3220-1	1	Nut-Jam
19	126-6199	4	Bushing-Igus	43	32120-19	2	E-Ring
20	126-3715	1	Arm-Inner, LH	44	323-6	2	Screw-HH
21	126-3716	1	Arm-Inner, RH	45	3296-39	2	Nut-Lock, NI
22	116-1399	2	Locknut	46	126-6200	2	Spacer
23	3256-24	2	Washer-Flat	47	126-6395	4	Pin-Clevis, Spring

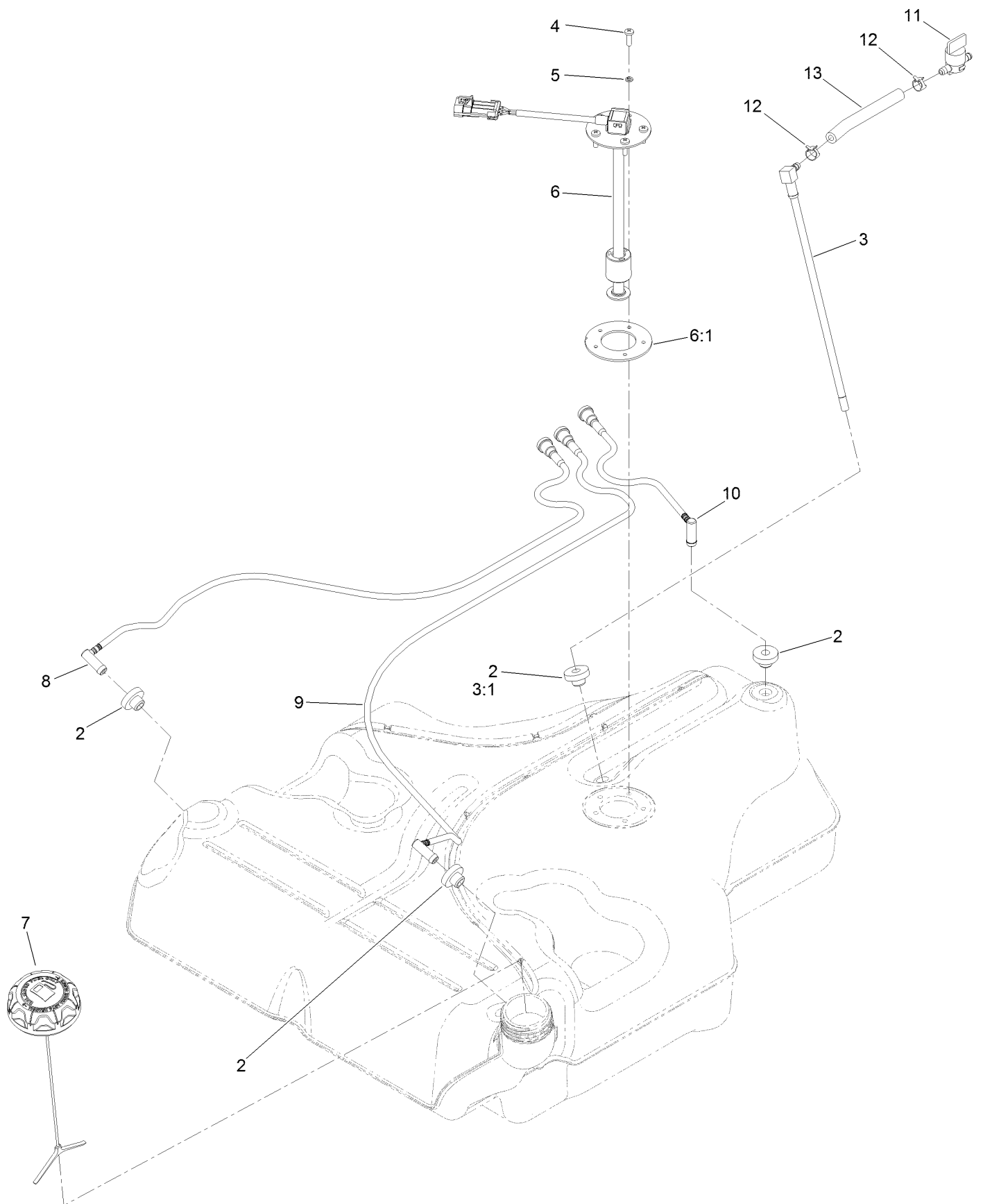
Fuel System Assembly



Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-6494	1	Fuel Tank ASM	6	125-8067	1	Plug-Plastic
2	3218-1	2	Nut-Jam	21	98-2952	1	Fitting-Straight
3	116-6380	2	Bumper-Rubber (W/ Stud)	22	116-5087	1	Hose-Fuel
5	127-0583	1	Fuel Manifold Vent ASM	24	105-1853	1	Clamp-Hose
5:2	109-0302	3	Hose-Fuel	25	116-6005	1	Retainer-Line, Vapor
5:3	108-5376	1	Hose-Fuel	26	126-0224	1	Insulation-Fuel Tank Foam

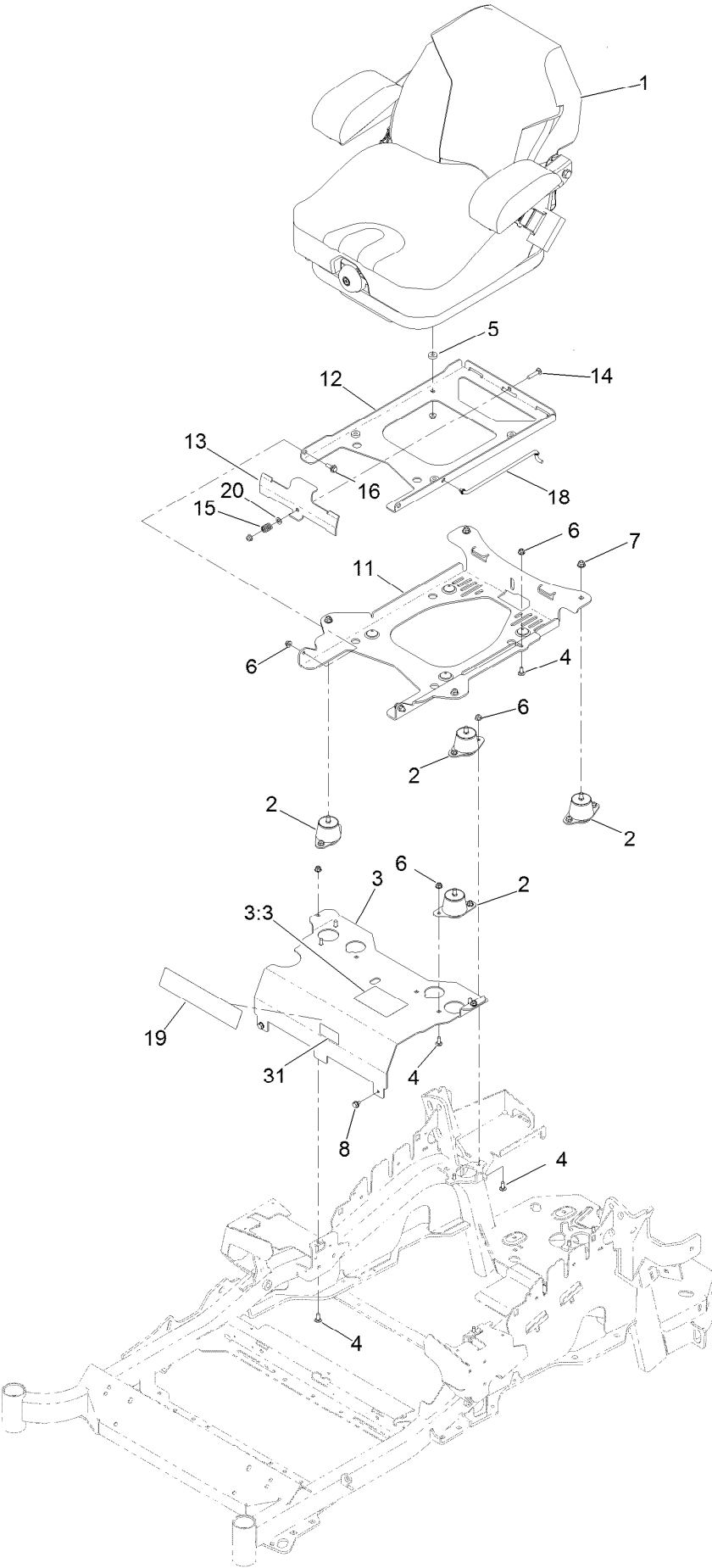
Fuel Tank Assembly No. 126-6494



Fuel Tank Assembly No. 126-6494 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	4	Bushing	8	116-2460	1	RH Vent Line Kit (With Grommet)
3	116-2459	1	Fuel Line Kit (With Grommet)	9	116-2461	1	LH Vent Line Kit (With Grommet)
3:1	46-6560	1	Bushing	10	116-2462	1	Rear Vent Line Kit (With Grommet)
4	3290-500	5	Screw-PPH	11	1-603770	1	Valve-Fuel
5	3253-17	5	Washer-Lock	12	2412-98	2	Clamp-Hose
6	126-3913	1	Float-Sender, Fuel	13	109-0650	1	Hose-Fuel
6:1	126-3950	1	Gasket-Sender				
7	126-1789	1	Cap-Fuel, Ratcheting				

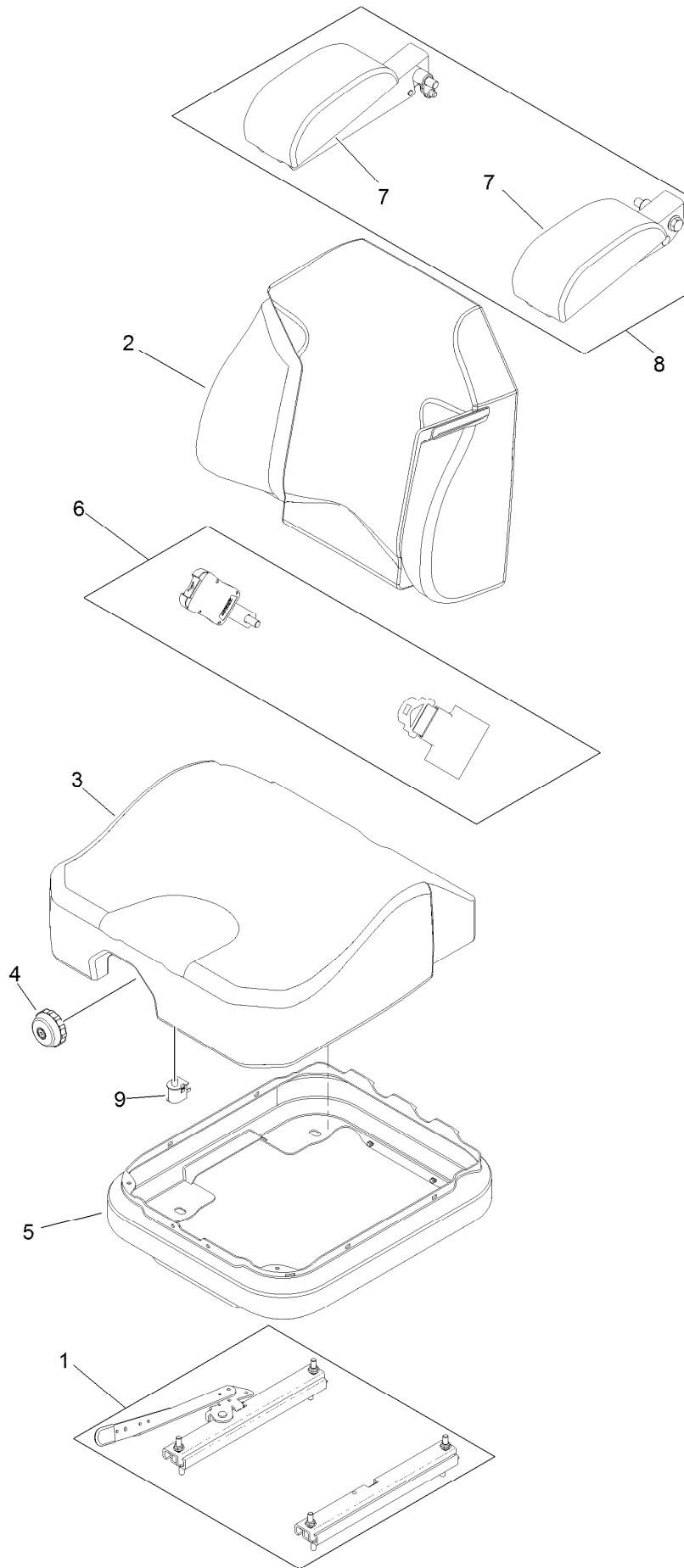
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-3107	1	Suspension Seat ASM	12	116-3859-03	1	Plate-Frame, Seat
2	109-9034	4	Isolator-Seat	13	109-9881-03	1	Plate-Latch, Seat
3	125-9385	1	Seat Mount ASM	14	3230-4	1	Screw-CARR
3:3	125-9383	1	Decal-Service Aid	15	107-3017	1	Spring-Compression
4	3230-23	11	Screw-CARR	16	116-1297	2	Screw-Shoulder
5	26-4840	4	Spacer-Pin, Mounting	18	116-0070	1	Rod-Prop
6	104-8300	18	Nut-Flange, NI	19	119-2507	1	Decal
7	104-8301	4	Nut-Flange, NI	20	3256-23	1	Washer-Flat
8	9266934	2	Screw	31	121-7560	1	Decal-Efi
11	116-3860-03	1	Plate-Tilt, Seat Support				

Seat Assembly No. 125-3107

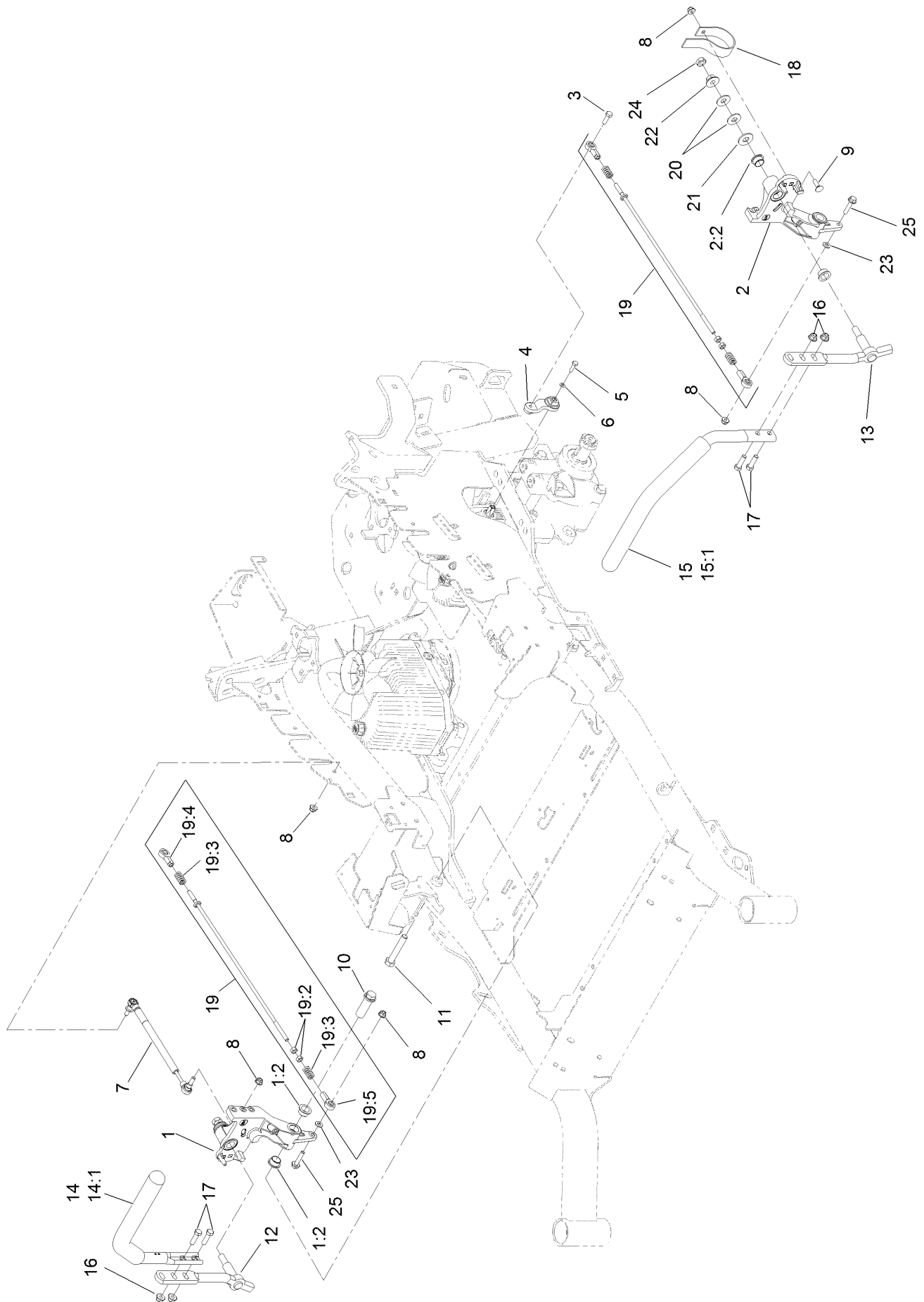


Seat Assembly No. 125-3107 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail

Motion Control Assembly

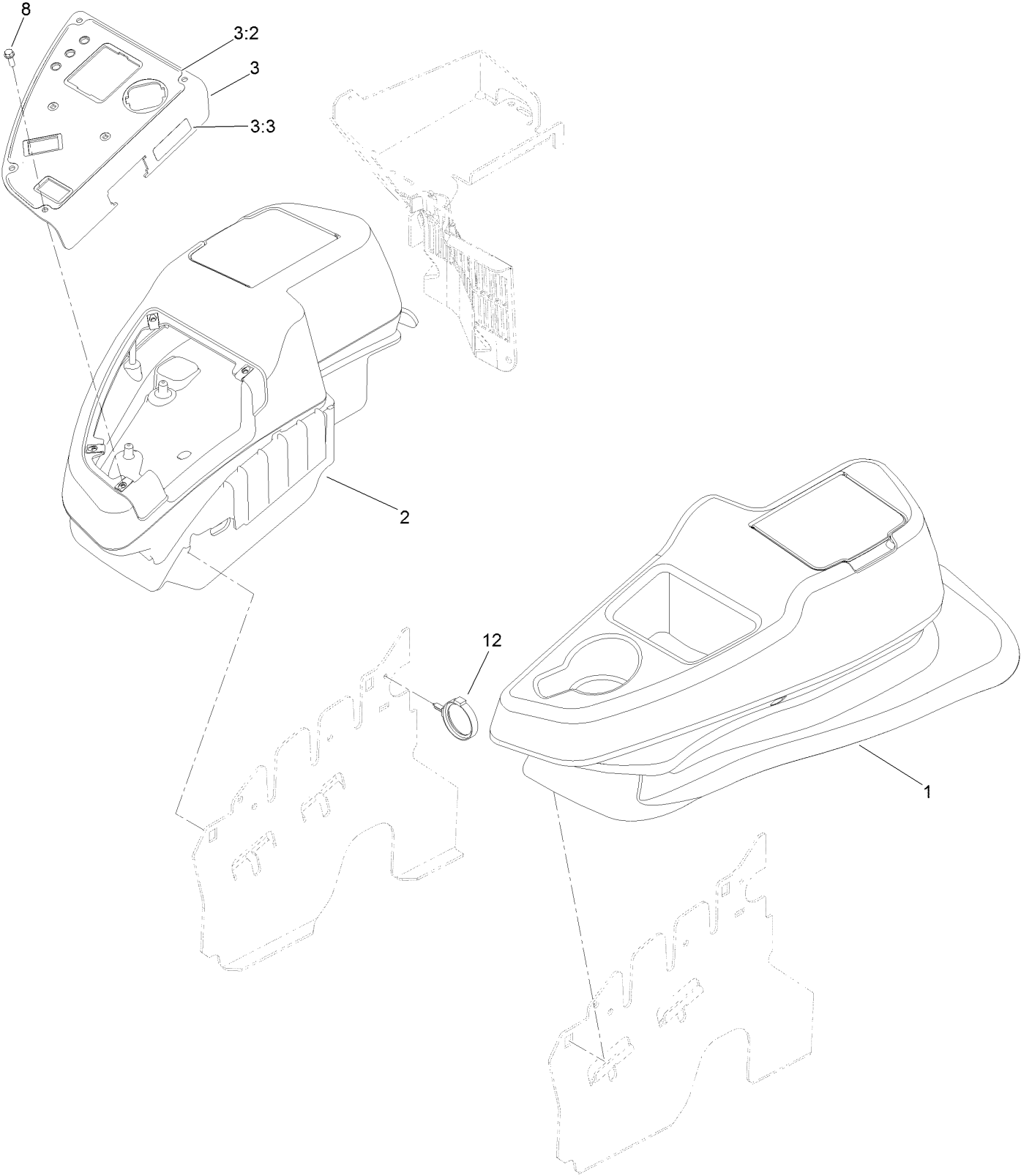


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6589	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	109-5668	1	Grip-Control, Lever
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6590	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	109-5668	1	Grip-Control, Lever
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-Flange, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-Flange, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Flat
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

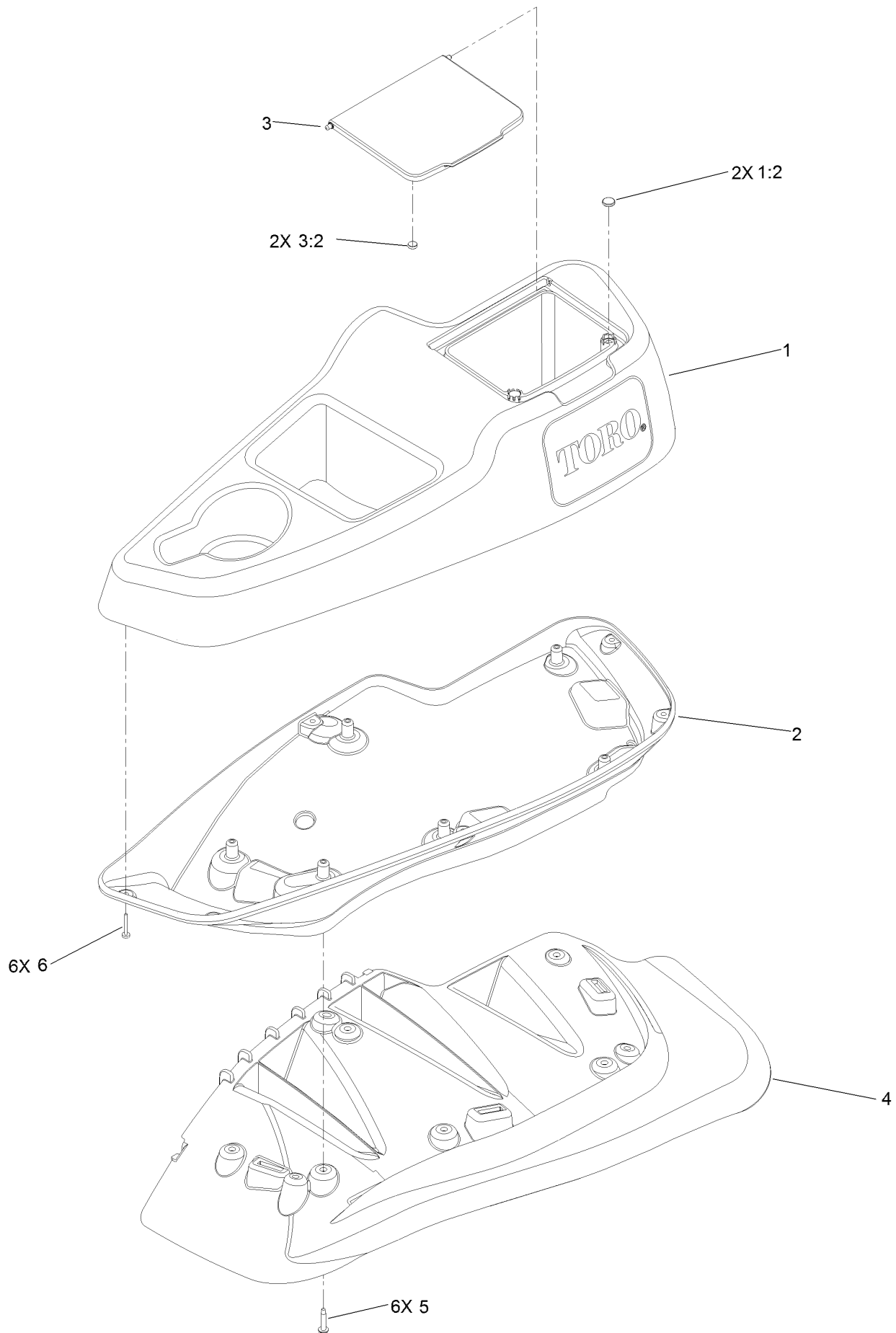
Fender, Console and Control Assembly



Fender, Console and Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-7401	1	LH Console ASM	3:3	114-4466	1	Decal-Fuses
2	115-7400	1	RH Console ASM	8	32105-15	4	Screw-HWH
3	132-5976	1	Control Panel W/Decal Assy	12	117-7817	1	Clamp-Harness
3:2	132-5977	1	Decal-Panel, Control				

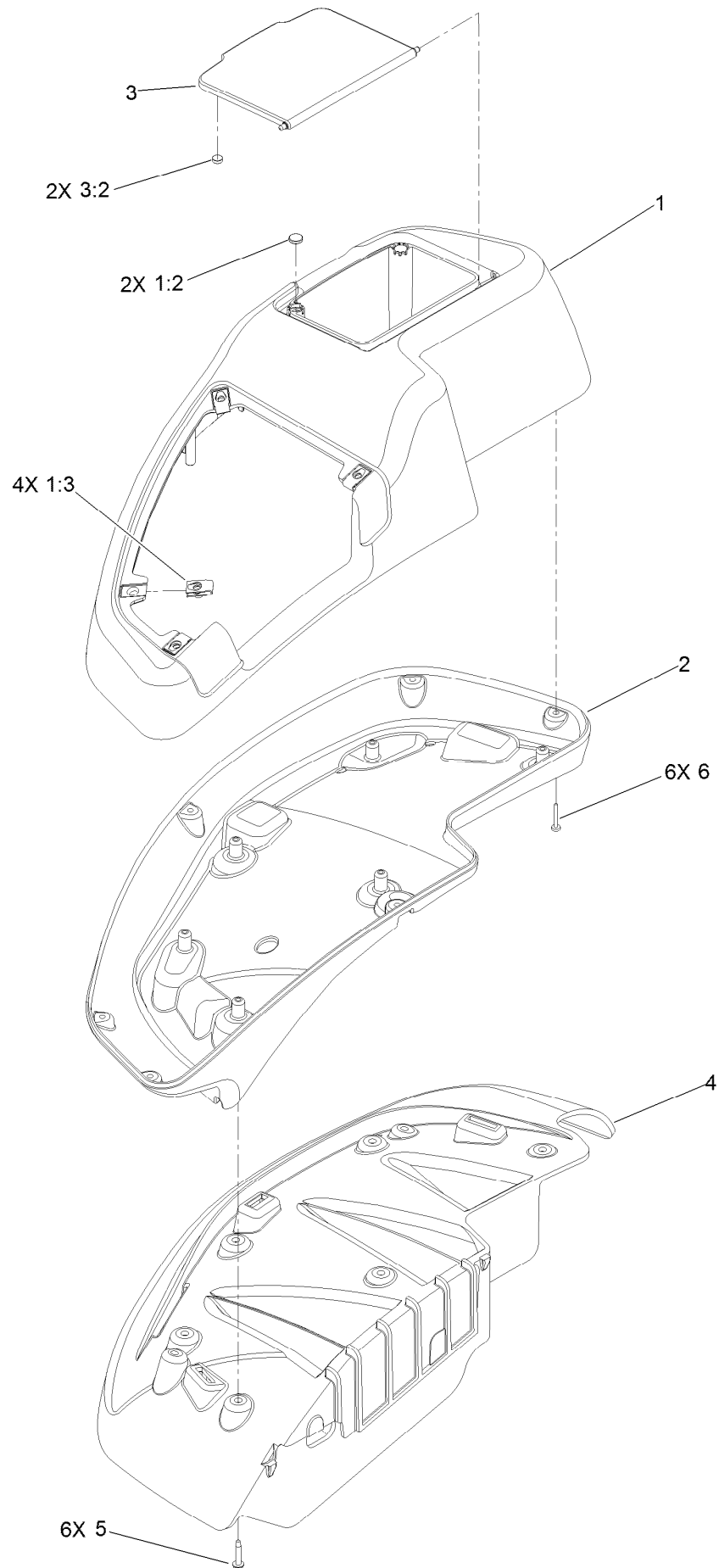
LH Console Assembly No. 115-7401



LH Console Assembly No. 115-7401 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1539	1	LH Wide Console Top ASM	3:2	114-5896	2	Magnet
1:2	117-0883	2	Puck	4	109-9085	1	Fender-Wide, LH
2	115-3641	1	Console-Lower, LH Wide	5	32144-89	6	Screw-Thread Forming
3	114-1537	1	Wide Lid ASM	6	117-0347	6	Screw-PPH

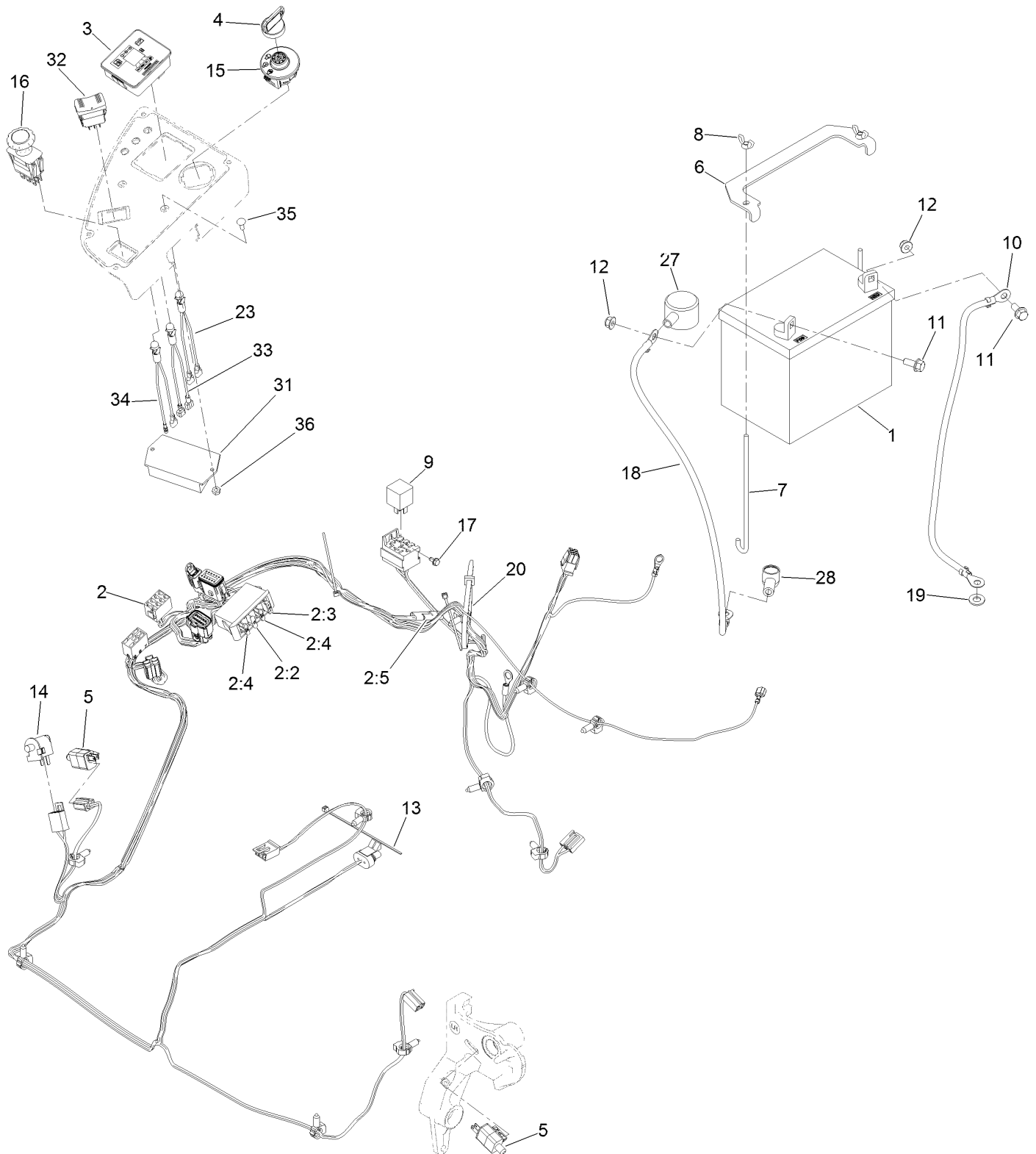
RH Console Assembly No. 115-7400



RH Console Assembly No. 115-7400 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1538	1	RH Wide Top Console ASM	3:2	114-5896	2	Magnet
1:2	117-0883	2	Puck	4	109-9083	1	Fender-Wide, RH
1:3	107069	4	Clip	5	32144-89	6	Screw-Thread Forming
2	115-3643	1	Console-Lower, RH Wide	6	117-0347	6	Screw-PPH
3	114-1537	1	Wide Lid ASM				

Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery-Dry	14	82-2190	1	Switch-Bail
2	126-1682	1	Harness-Wire	15	117-2221	1	Switch-Ignition
2:2	218-578	1	Fuse-Blade, 10 Amp	16	116-0124	1	Switch-PTO, 10 Amp
2:3	109355	1	Fuse-Blade, 15 Amp	17	104-2065	1	Screw-HWH
2:4	109102	2	Fuse-Blade, 25 Amp	18	115-3864	1	Cable-Battery, Positive
2:5	116-0053	1	Cap-Plug	19	3256-24	1	Washer-Flat
3	117-3882	1	Fuel/Hour Meter ASM	20	1-303335	1	Tie-Plastic
4	63-8360	1	Key-Ignition	23	1-643267	1	Indicator-LED, Red
5	110-6765	2	Switch	27	109-2407	1	Insulator-Battery
6	116-0042-03	1	Strap-Tie Down, Battery	28	1-543393	1	Insulator-Solenoid
7	1-633651	2	Bolt-Holddown	31	126-2722	1	Controller-Red
8	1-543792	2	Wingnut	32	116-9669	1	Switch-Rocker
9	1-643275	1	Relay	33	116-9651	1	Light-LED, Red
10	114-1218	1	Cable-Battery, Negative	34	116-9652	1	Light-LED, Red
11	3234-5	2	Screw-HHF	35	3229-34	2	Screw-CARR
12	104-8300	2	Nut-Flange, NI	36	3296-2	2	Nut-Lock, NI
13	1-303287	3	Tie-Cable				

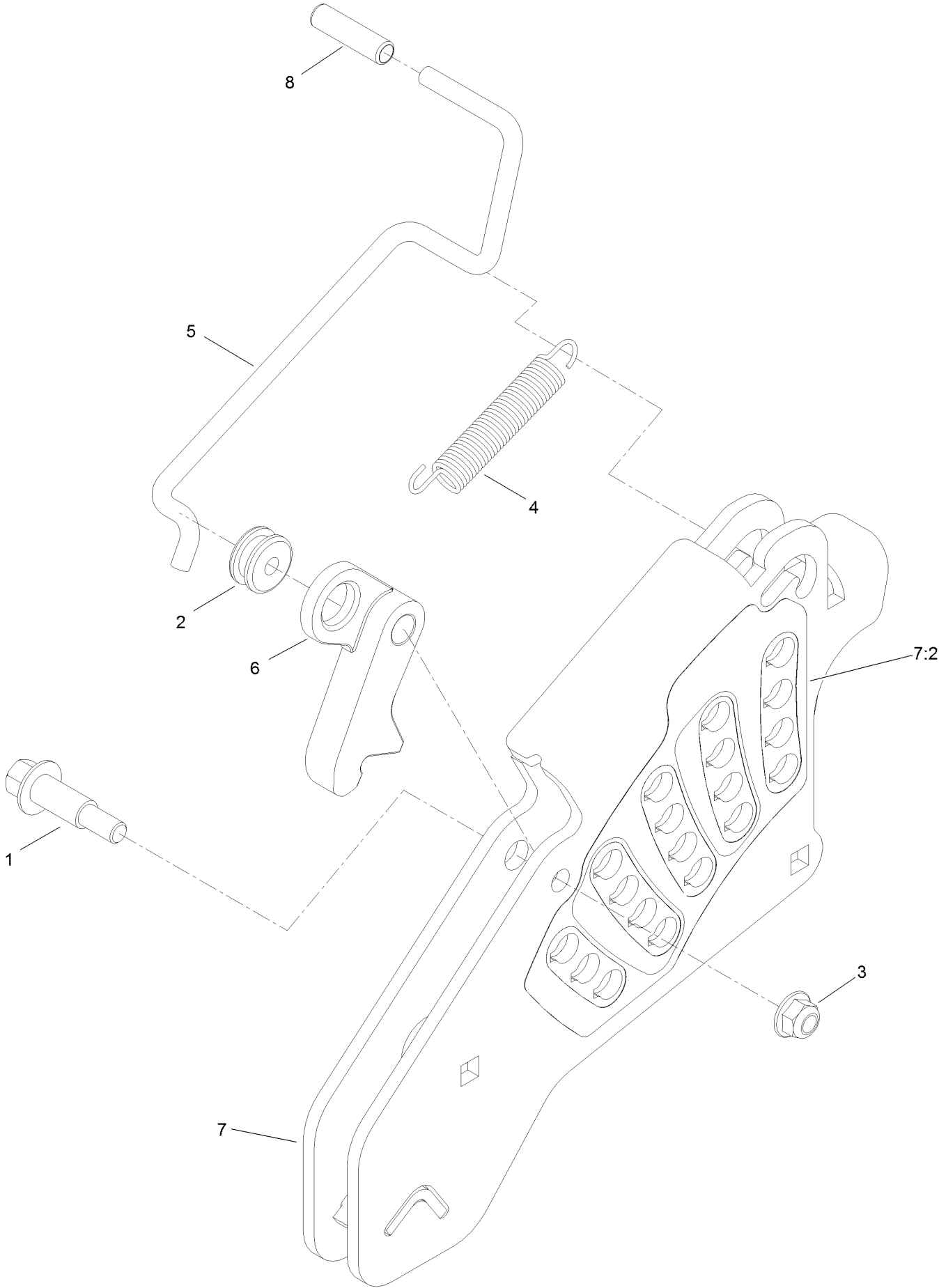
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	86-1990	6	Washer-Thrust	15	109-9410	2	Bearing-Cross Shaft, Front
2	99-5107	12	Nut-Lock	16	109-9840	4	Screw-Shoulder, HHF
3	104-8301	12	Nut-Flange, NI	17	325-12	2	Screw-HH
4	109-5013	1	Panhard Rod ASM	18	325-17	1	Screw-HH
4:2	109-5009	2	Bushing-Suspension, Rubber	19	3231-2	2	Bolt-CARR
4:3	109-5010	2	Spacer	20	3231-4	2	Screw-CARR
5	109-7173	2	Bearing-Cross Shaft, Rear	21	3231-7	4	Screw-CARR
6	116-1919-01	1	Lever-Foot	22	3233-34	3	Screw-CARR
7	109-7438	1	HOC ASM	23	3296-23	1	Nut-Lock, NI
8	126-2477-03	1	Decklift-Front	24	116-1700	4	Bolt-CARR
9	127-0553	2	Support-Cross Shaft, Bearing Rear	25	116-0559	1	Bolt-TAP
10	109-7952	2	Deck Strut ASM	26	116-2022	2	Screw-HHF, Shoulder
10:2	109-5009	2	Bushing-Suspension, Rubber	31	92-7674	1	Bolt-Shoulder
10:3	109-5010	2	Spacer	32	116-0000	1	Spring-Extension
11	116-0797-03	1	Link-Lift, Deck	33	109-9065	1	Screw-HH
12	116-2645-03	1	Lift-Deck, Rear	34	32128-37	2	Nut-HF
13	116-5584	1	Pin-HOC	35	3256-28	2	Washer-Flat
14	109-9409	2	Support-Cross Shaft, Bearing	36	116-2695	1	Spacer
				37	109-8007	4	Link-Adjuster, Deck Lift
				38	109-7840	4	Adjuster-Lift, Deck
				39	109-8353	4	Trunnion
				40	3218-5	4	Nut-Jam

Height-of-Cut Assembly No. 109-7438

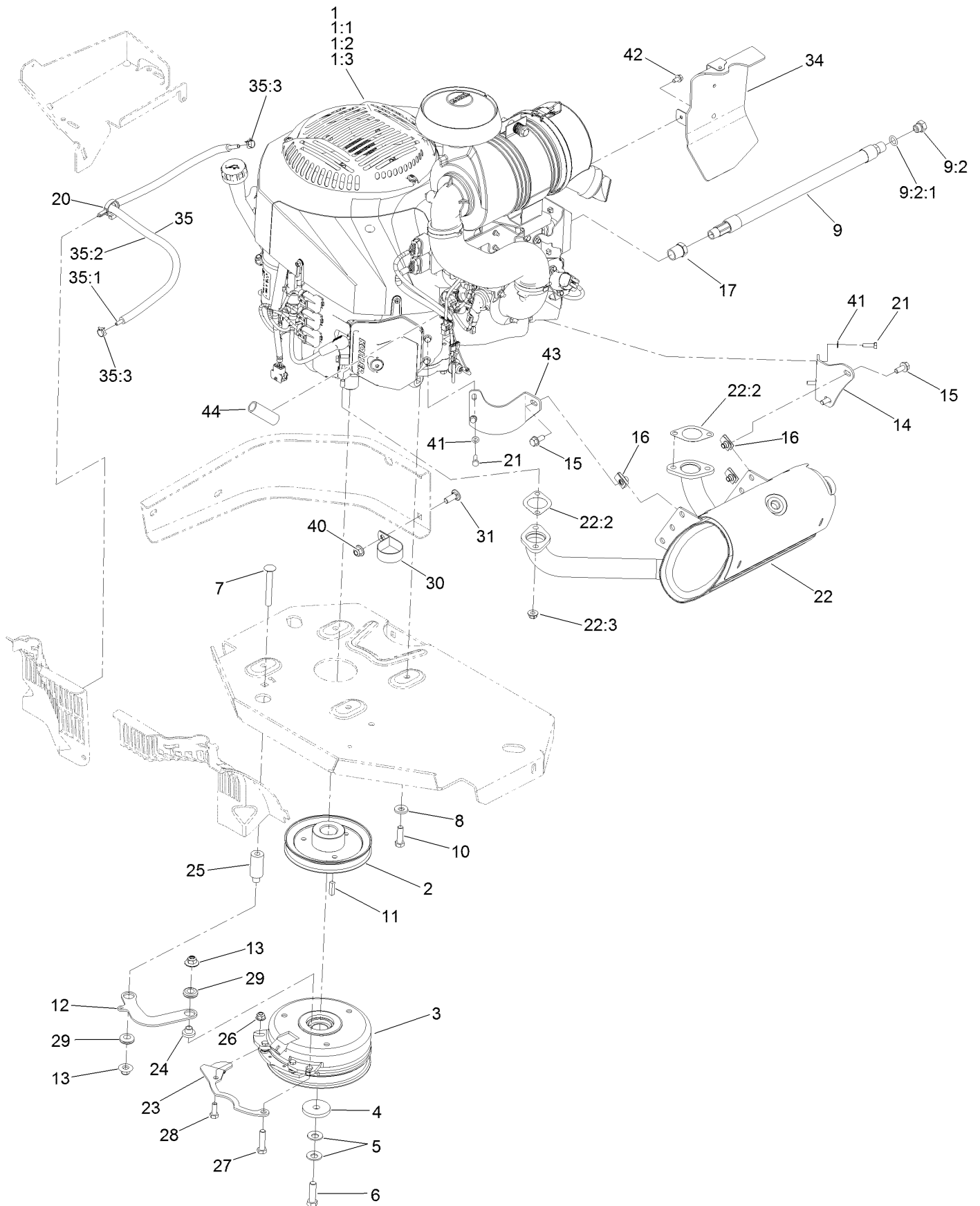


Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Flange, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	126-4398	1	Decal-HOC
8	109-8250	1	Grip-Lever

Engine, Clutch and Muffler Assembly



Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler Ecv940-3015 ■▲	17	103-1390	1	Bushing
1:1		1	Kohler 52 050 02-S Engine	20	105-1853	1	Clamp-Hose
1:2		1	Oil Filter ▲■	21	116-4295	4	Screw-HH
1:3		1	Kohler 25 083 01-S Engine	22	126-5423	1	Muffler-Kit
		1	Air Filter ▲■	22:2	126-0359	2	Gasket-Exhaust
		1	Kohler 25 083 04-S Safety	22:3	116-9626	4	Nut-Flange, Lock
		1	Filter ▲■	23	116-3331-01	1	Belt-Guide
2	109-9905	1	Sheave	24	116-3318	1	Spacer
3	126-4185	1	Clutch Kit	25	116-3319	1	Spacer
4	109-6919	1	Washer-Clutch	26	104-8300	1	Nut-Flange, NI
5	1-603610	2	Washer-Spring	27	323-8	1	Screw-HH
6	109-9761	1	Screw-HH ◆	28	322-4	1	Screw-HH
7	3231-42	1	Screw-CARR	29	93-5108	2	Grommet-Rubber
8	98-5975	4	Washer-Belleville	30	2412-147	1	Clamp-R
9	116-5316	1	Oil Drain Hose ASM	31	3231-22	1	Screw-CARR
9:2	353-508	1	Plug-HH ●	34	126-5708	1	Rear Baffle ASM
9:2:1	237-42	1	O-Ring	35	126-0231	1	ASM, Fuel Line
10	323-7	4	Screw-HH	35:1	109-0284	1	Hose-Fuel
11	1-807259	1	Key	35:2	126-0232	1	Sleeve, Thermal
12	116-3317-01	1	Link-Anchor, Clutch	35:3	2412-98	2	Clamp-Hose
13	109-6658	2	Nut-Flange, NI	40	104-8301	1	Nut-Flange, NI
14	116-9048	1	Bracket-Muffler	41	1-303435	4	Washer-Spring
15	3234-5	3	Screw-HHF	42	104-2628	1	Screw-HWH
16	94-2413	3	Nut-U	43	126-5620	1	Bracket-Muffler, Front
				44	126-8136	1	Conduit-Convoluted

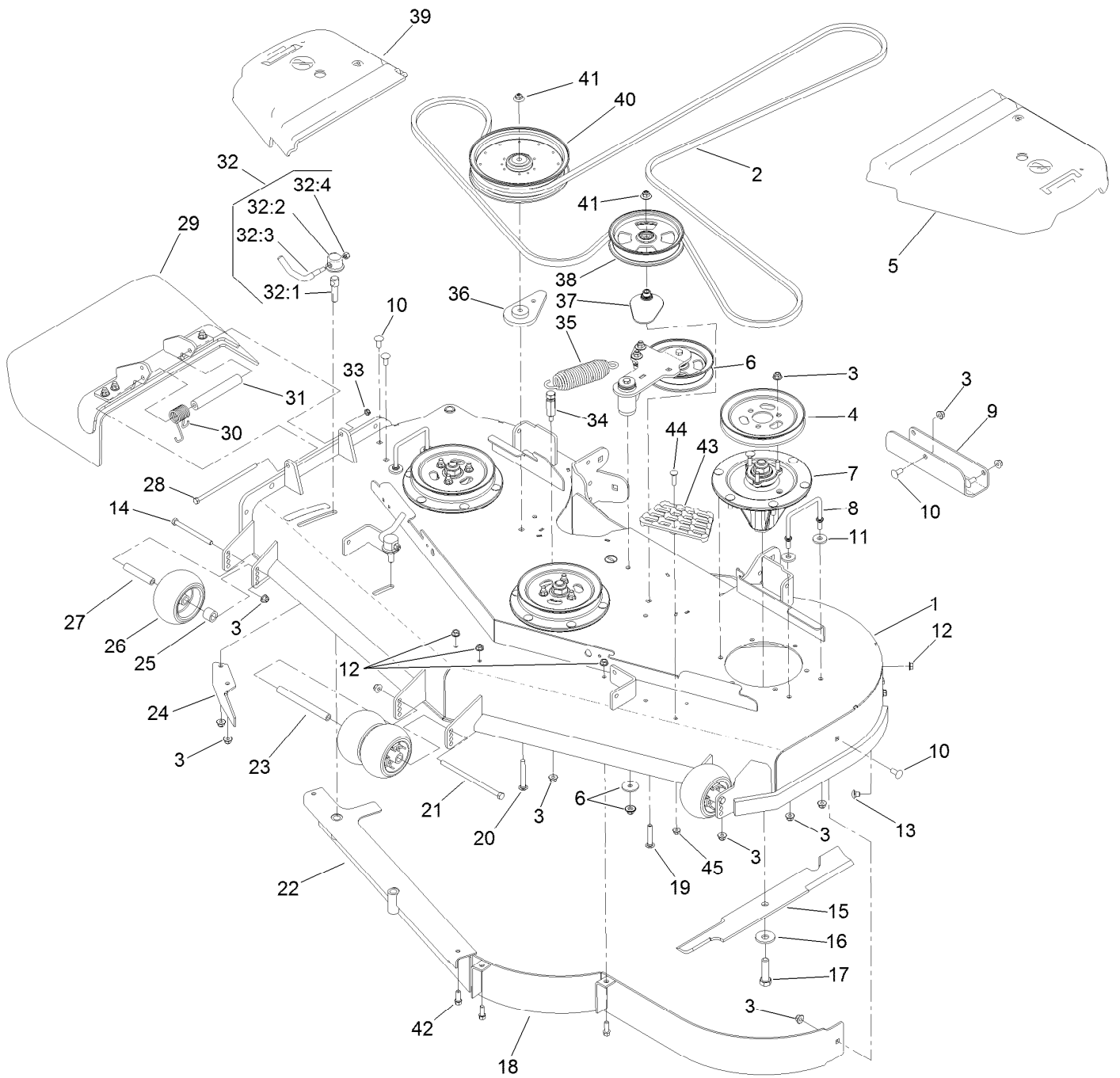
● Torque to 24-26 ft-lb

▲ Obtain parts from www.kohlerplus.com

◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Not serviced separately

Deck Assembly

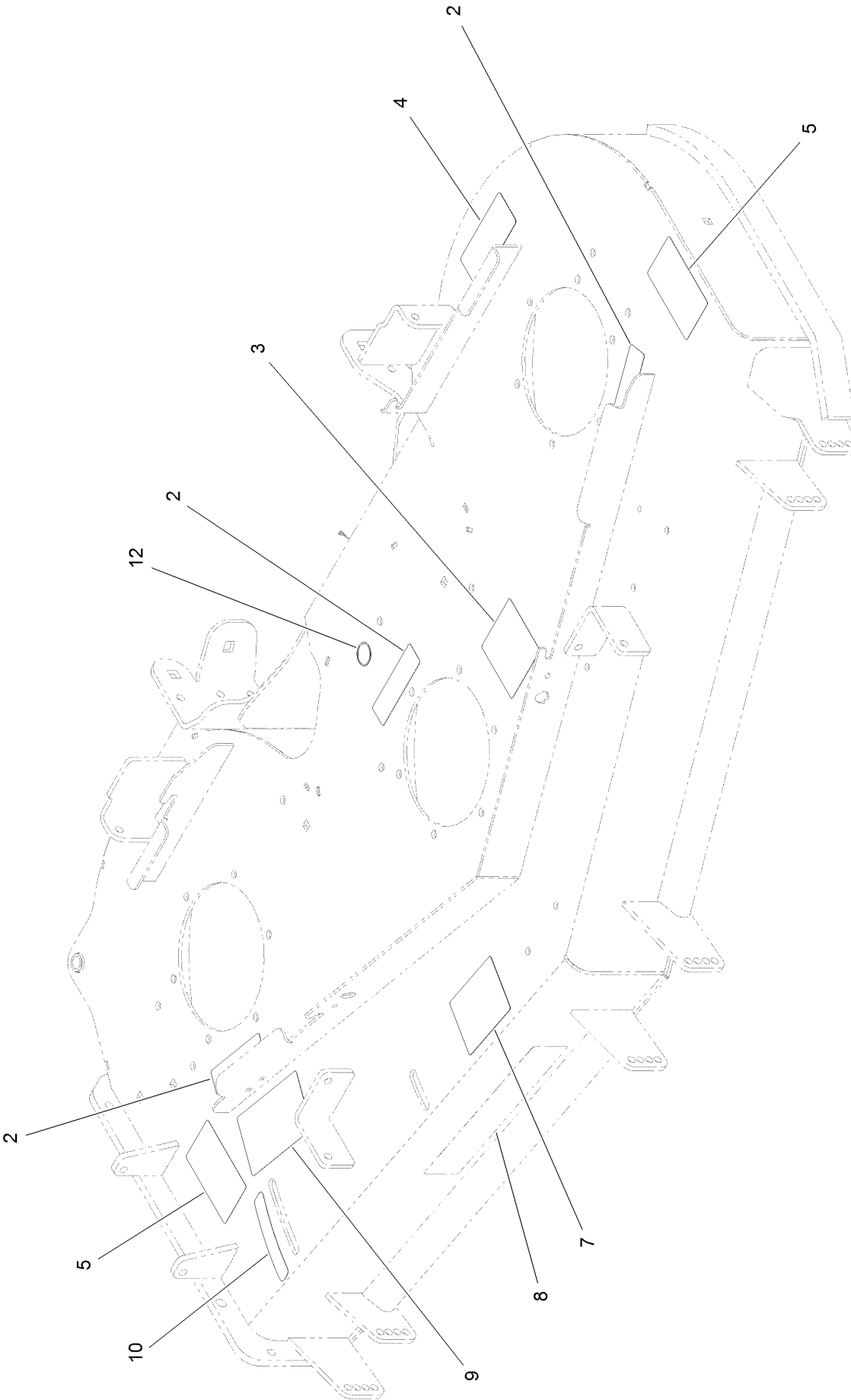


Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-4180	1	Deck Decal ASM	26	1-603299	4	Roller-Scalp, Anti
2	114-5858	1	Belt-V	27	98-7912	2	Tube-Spanner
3	104-8301	42	Nut-Flange, NI	28	322-50	1	Screw-HH
4	105-7734	3	Pulley	29	108-2792	1	Rubber Deflector ASM
5	109-6938	1	Cover-Belt, LH	30	108-4052	1	Spring-Torsion
6		1	Idler Arm ASM ●	31	105-4622	1	Spacer
7	127-0560	3	Spindle ASM (No Grease)	32	107-1664	2	Lever ASM
8	109-6982	2	Wireform-Cover	32:1	106-3239	1	Screw-Lock
9	121-8031-01	1	Plate-Skid	32:2	107-1644	1	Cap-Lock
10	3231-27	7	Screw-CARR	32:3	106-3241	1	Lever-Lock
11	1-373034	4	Washer	32:4	3296-29	1	Nut-Lock, NI
12	3290-357	6	Nut-HHF, Whiz	33	3296-47	1	Nut-Lock, NI
13	108-5387	3	Screw-CARR	34	114-5867	1	Anchor-Spring, Tall
14	323-23	2	Screw-HH	35	116-6317	1	Spring-Extension
15	105-7718-03	3	Blade-Hi Flow	36	109-9416	1	Spacer-Idler
16	103-0865	3	Washer-Blade Bolt, Heavy	37	109-2872	1	Spacer-Pulley
17	51-4060	3	Screw-Blade	38	136-5404	1	Pulley-Idler, Flat
18	114-5842-01	1	Baffle	39	116-0094	1	Cover-Belt, RH
19	3231-40	1	Bolt-CARR, Short Neck	40	109-8590	1	Pulley-Idler
20	3231-42	1	Screw-CARR	41	109-6658	2	Nut-Flange, NI
21	108-5388	1	Screw-HH	42	92-1624	3	Screw-HWH
22	127-4858-01	1	Baffle ASM	43	126-4781-03	1	Step-Deck
23	98-5967	1	Spacer-Wheel	44	3230-3	1	Screw-CARR
24	106-3216-01	1	Baffle-Discharge	45	104-8300	1	Nut-Flange, NI
25	98-7913	2	Tube-Spacer				

● Not serviced separately

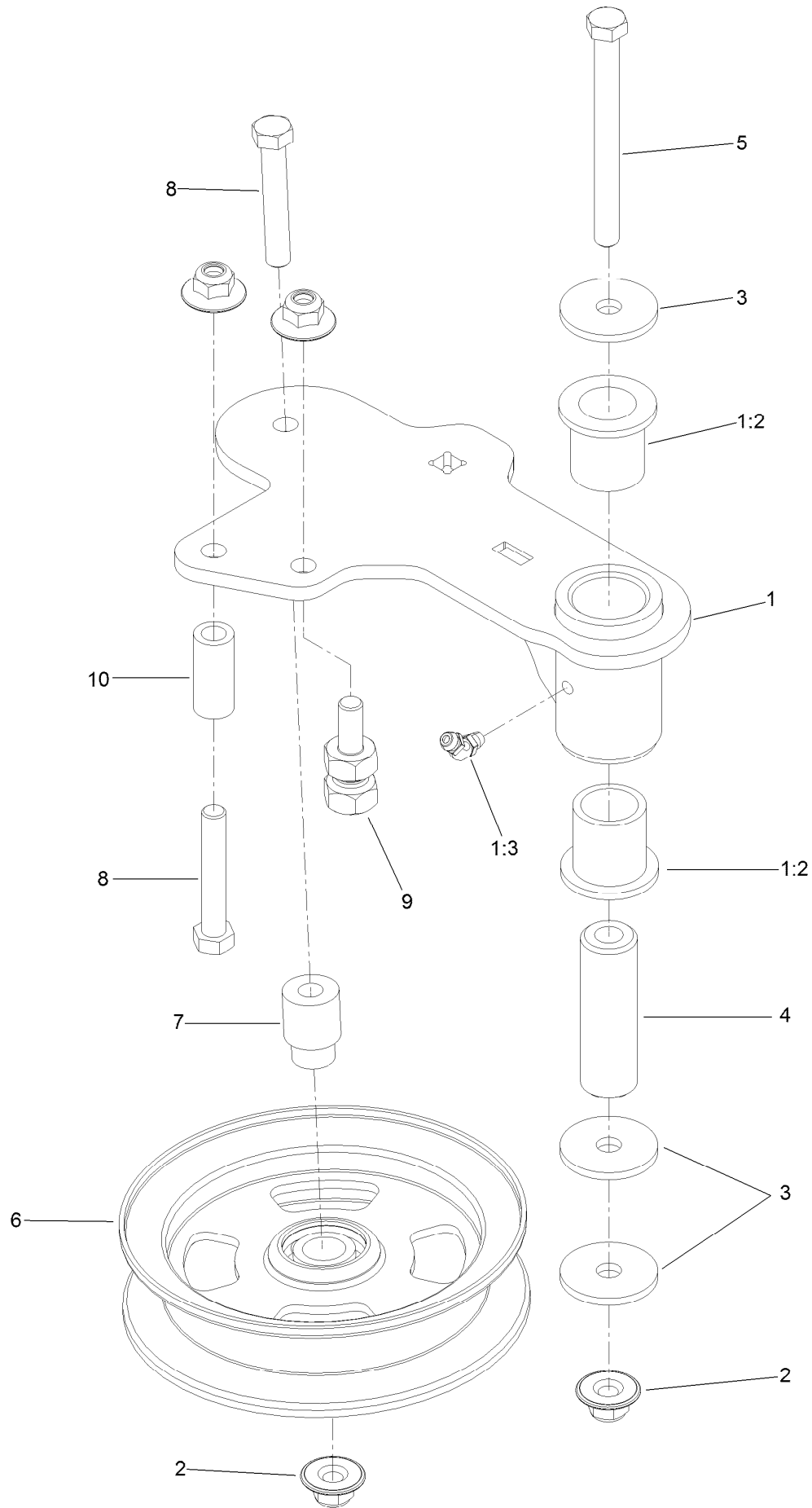
Deck Decal Assembly No. 112-4180



Deck Decal Assembly No. 112-4180 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	112-9028	3	Decal-Missing, Cover	8	107-1619	1	Decal
3	136-5508	1	Decal-Routing, Deck Belt	9	110-2068	1	Decal-Adjustment, Baffle
4	93-7818	1	Decal-Torque, Blade Bolt	10	110-2067	1	Decal-Setting, Baffle
5	117-3848	2	Decal-Danger	12	58-6520	1	Decal-Grease
7	127-0326	1	Decal-Anti Scalp				

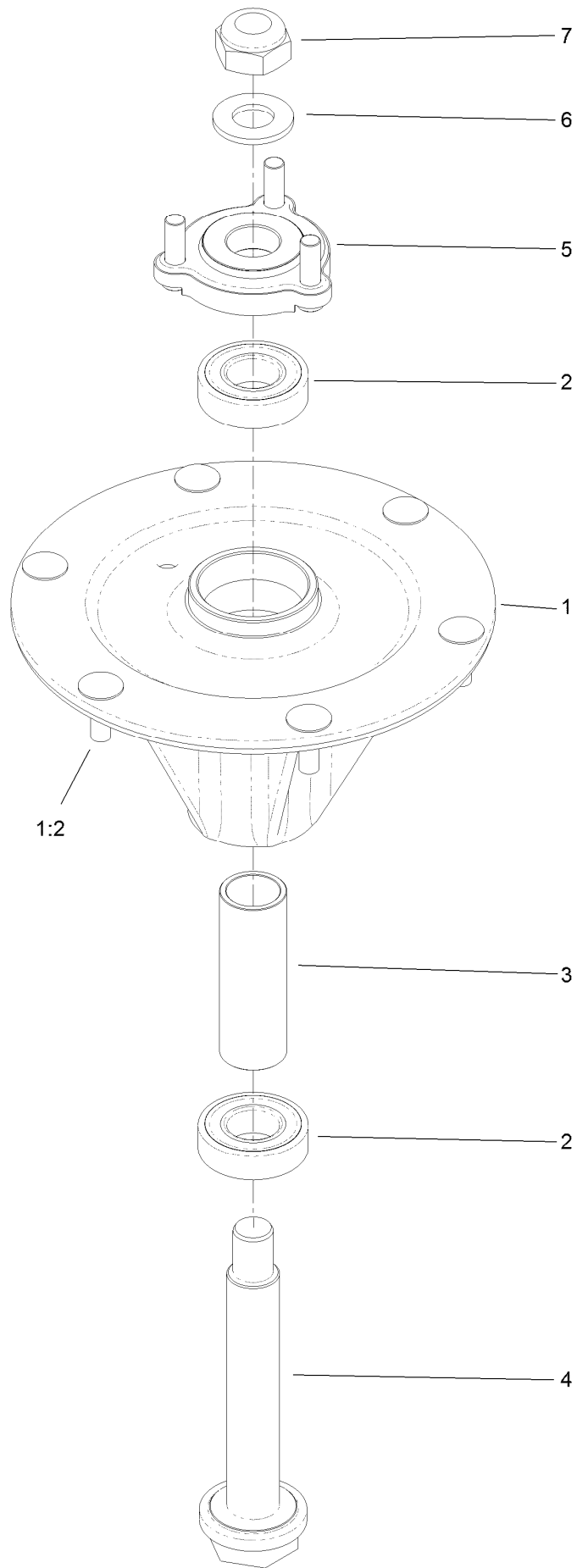
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5870	1	Idler Arm ASM	5	98-5961	1	Screw-HH
1:2	1-303514	2	Bearing-Flanged	6	132-9425	1	Pulley-Idler, Flat
1:3	1481	1	Fitting-Grease	7	112-4212	1	Mount-Pulley
2	109-6658	4	Nut-Flange, NI	8	323-11	2	Screw-HH
3	1-213069	3	Washer	9	132-4729	1	Anchor-Spring, Short
4	114-5848	1	Spacer-Plain	10	104-0151	1	Spacer

Spindle Assembly No. 127-0560



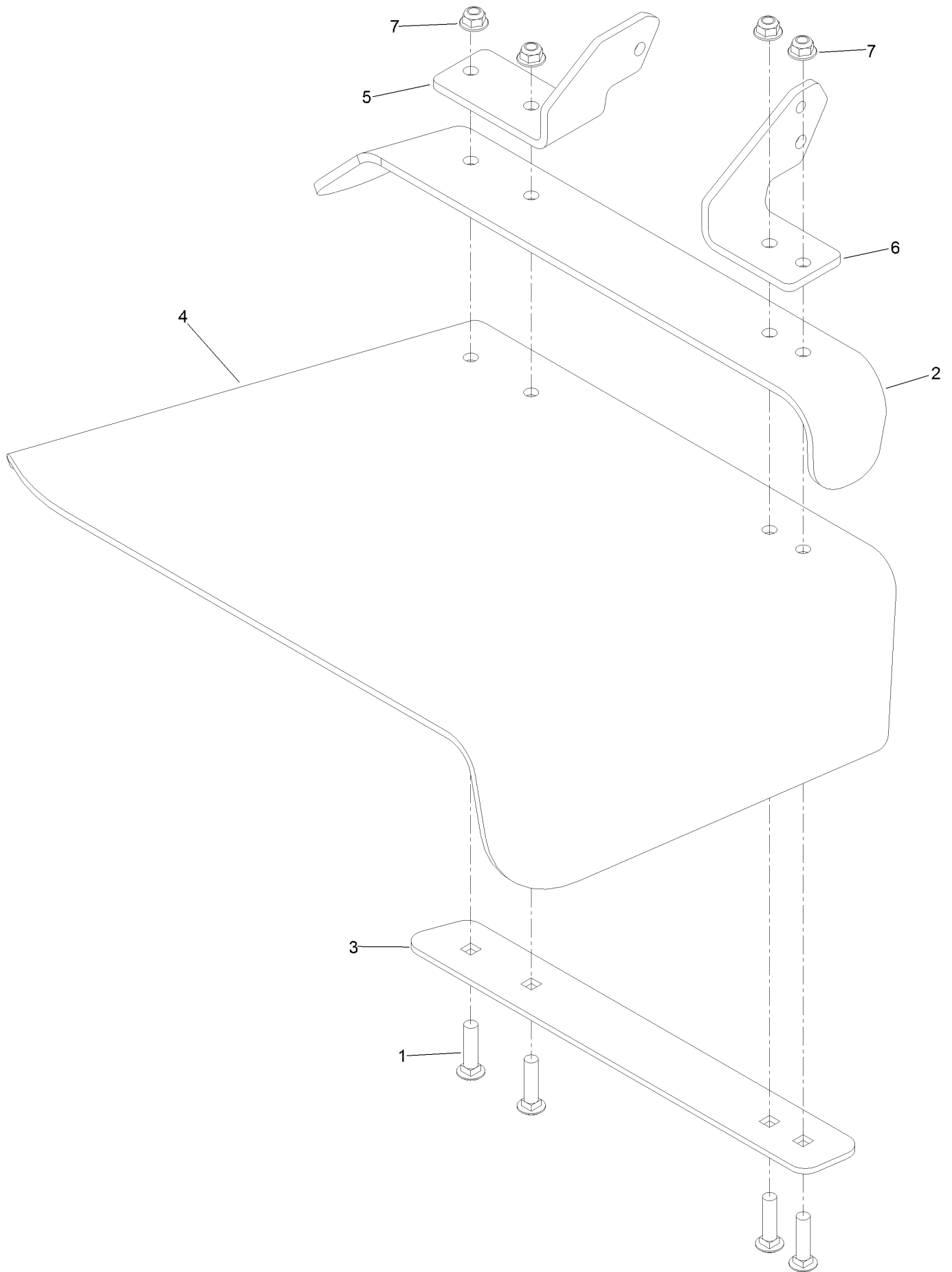
Spindle Assembly No. 127-0560 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Spindle Housing ASM W/Studs ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	116-0720	2	Bearing-Ball
3	127-0554	1	Spacer-Bearing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	127-0556	1	Shaft-Spindle, Ball Bearing
5	127-0557	1	Hub-Spindle (W/Studs)
6	92-5836	1	Washer
7	3296-67	1	Nut-Lock, NI

● Not serviced separately

Rubber Deflector Assembly No. 108-2792



Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-Flange, NI

Attachments and Accessories

For 74946 Z Master Professional 6000 Series Riding Mower with 60in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Recycler, 20.5in.....	105-7777-03
Blower and Drive Kit	78553
Blade-Atomic, 20.5in	105-8777-03
E-Z Vac Triple Bagging System	78563
Blade-Lo Flow, 20.5in	105-7716-03
E-Z Vac DFS Collection System	78567
Blade-Mid Flow, 20.5in	105-7715-03
Deluxe Seat Kit.....	121-7595
Blade-Hi Flow, 20.5in.....	105-7718-03
Recycler Kit	115-7468
Operator Controlled Discharge Chute Kit.....	117-3600
6 Pack-Blade, 20.5in Recycler.....	110-0405
Bimini Folding Shade Assembly	115-4510
6 Pack-Blade, 20.5in Atomic.....	108-1115
Z Stand Kit.....	121-4811
6 Pack-Blade, 20.5in Lo Flow	108-1128
Seat Cover W/arm rest	117-0095
6 Pack Blade, 20.5in Mid-Flow	108-1123
6 Pack Blade, 20.5in Hi-Flow	108-1114
Power Deck Lift Kit	132-5986
Light Kit.....	116-1154
Hitch Kit	109-9487
Trash Holder Kit.....	TC26
Spark Arrestor Screen	75-6880
Hypr-Oil 500 (quart).....	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Roller Striper Kit.....	115-7470
Filter Minder Gauge	99-4664
Toro Deluxe Rider Cover.....	490-7319
Anti-Scalp Kit (Trim Side).....	108-4140
Turbo Baffle Kit	107-1634
Seat Tilt Frame And Iso Mount Kit.....	121-7596
Jack Mount Kit	127-6665
Jack Kit.....	127-6666

Notes:



Count on it.