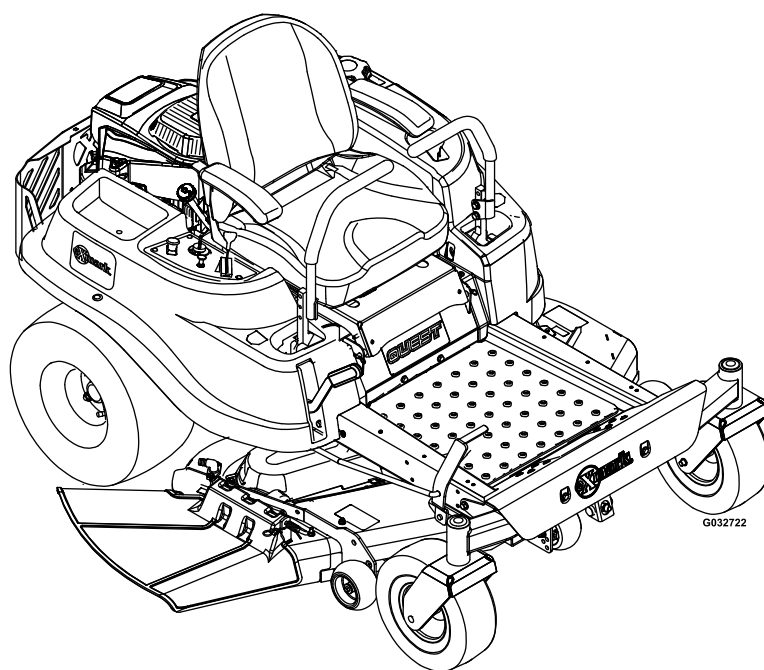




QUEST®

Model No. QTE708GEM42200—Serial No. 400000000 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

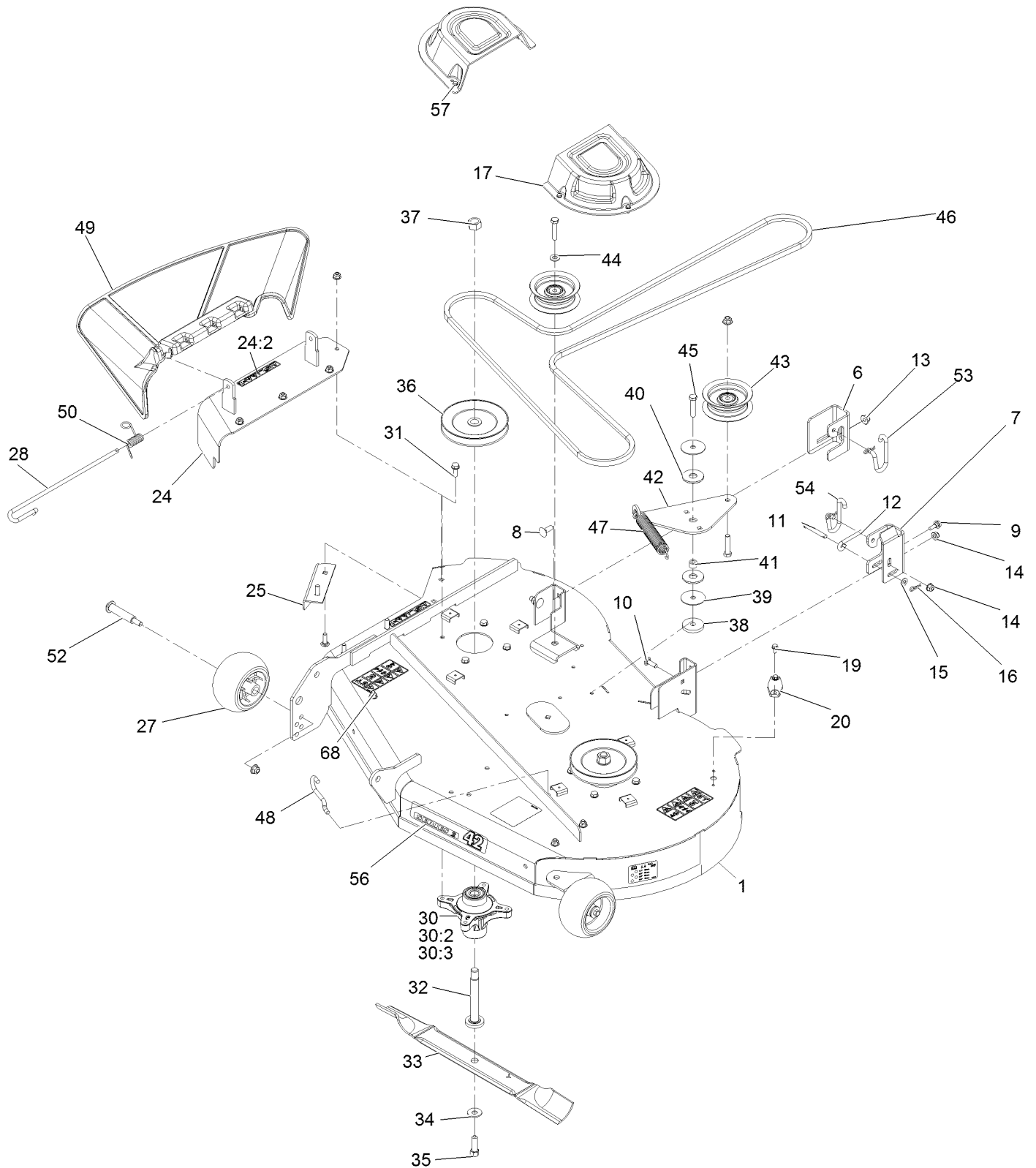


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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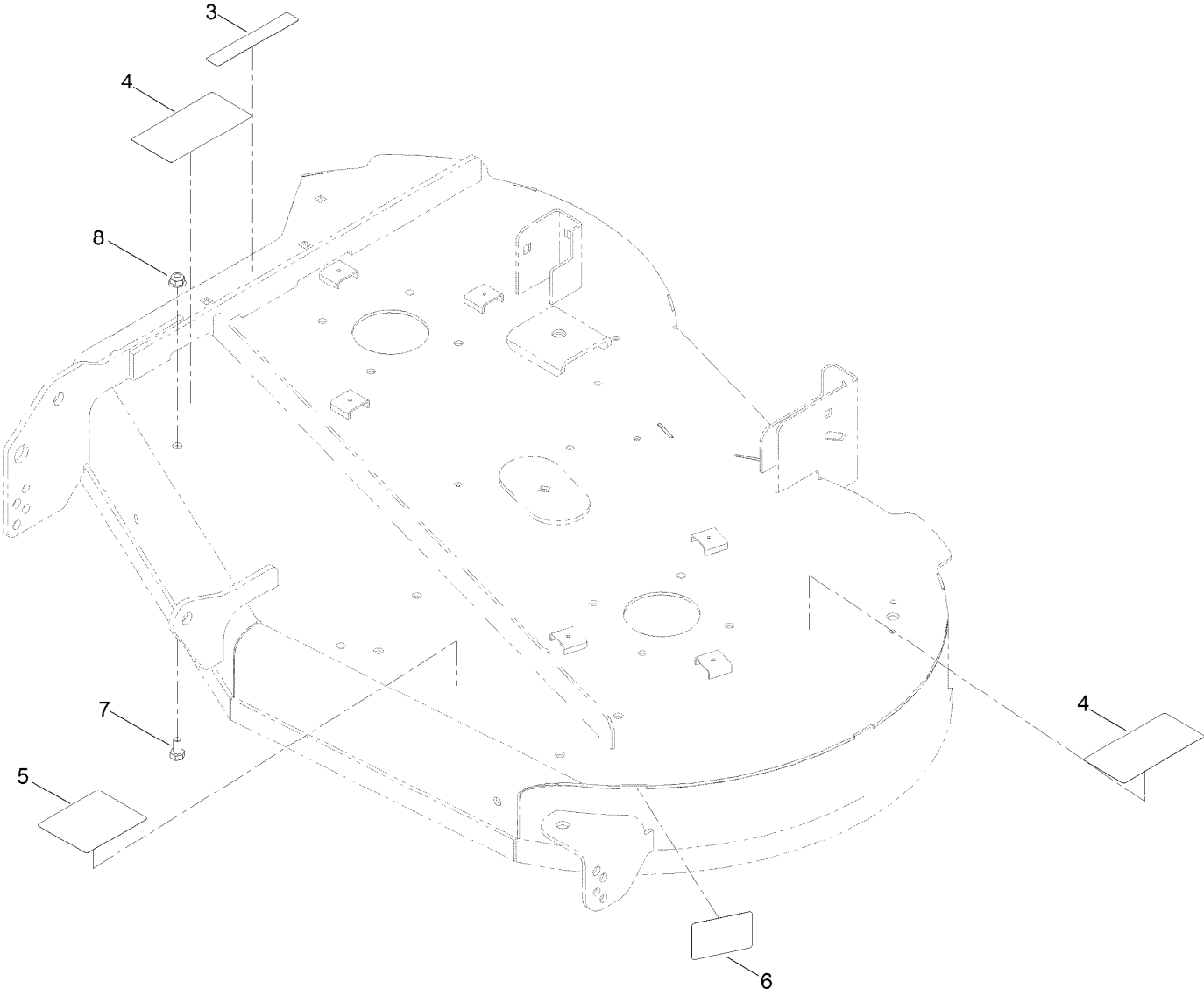
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-3610	1	42In Deck ASM	32	117-7268	2	Shaft-Spindle
6	131-4138	1	Bracket-Hanger, RH	33	131-3939-03	2	Blade-High Lift
7	131-1091	1	Bracket-Hanger, LH	34	3290-465	2	Washer-Spring Disc
8	3231-2	2	Bolt-Carriage 3/8-16 X 1	35	26-0671	2	Screw-HH 7/16-20 X 1.36 Gr8
9	120-7024	1	Screw-HH Flg 1/4-20 X 3/4 Tf	36	125-5574	2	Pulley
10	3230-22	5	Bolt-Carriage 5/16-18 X 1 Sp	37	3219-6	2	Nut-Hex 5/8-18
11	110-0618	1	Pin-Clevis	38	110-9981	1	Washer-Plain
12	131-0955	1	Rod-Level, Deck	39	120-2229	2	Washer
13	104-8301	6	Nut-Nyloc 3/8-16 Flg	40	114-0463	2	Washer-Friction, Composite
14	104-8300	9	Nut-Nyloc 5/16-18 Flg	41	115-4986	1	Spacer
15	3256-23	1	Washer-5/16 SAE	42	114-8540	1	Arm-Idler
16	1-806003	3	Hairpin-Cotter	43	106-2175	2	Pulley-Idler, Flat
17	108-7889	2	Cover-Belt	44	3256-24	1	Washer-3/8 SAE
19	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite	45	323-9	3	Screw-HH 3/8-16 X 1 3/4
20	136-4171	1	Cover-Washout Port	46	119-8819	1	V-Belt
24	131-3961	1	Cover ASM W/Decal	47	106-2177	1	Spring-Extension
24:2	93-7009	1	Decal-Danger	48	88-5970	1	Hook-Return, Spring
25	120-7951-03	1	Baffle-Cutoff	49	121-0739	1	Deflector-Discharge
27	1-603299	2	Roller-Scalp, Anti	50	121-2983	1	Spring-Torsion
28	109-8854	1	Pin-Chute	52	112-3977	2	Bolt-HH Shoulder 3/8-16 X 3.79
30	121-0751	2	Spindle ASM	53	131-8734	1	Link-Retention, Deck (RH)
30:2	120-7935	2	Spacer	54	131-4131	1	Link-Retention, Deck (LH)
30:3	136-5441	2	Bearing-Ball	56	126-1771	1	Decal-Series 2 - 42
31	32144-41	8	Screw-HWH 3/8-16 X 7/8 Taptite	57	32144-1	6	Screw-HWH #10-24 X 1/2 Taptite
				68	322-2	3	Screw-HH 5/16-18 X 5/8

42 Inch Deck Decal Assembly No. 131-3610

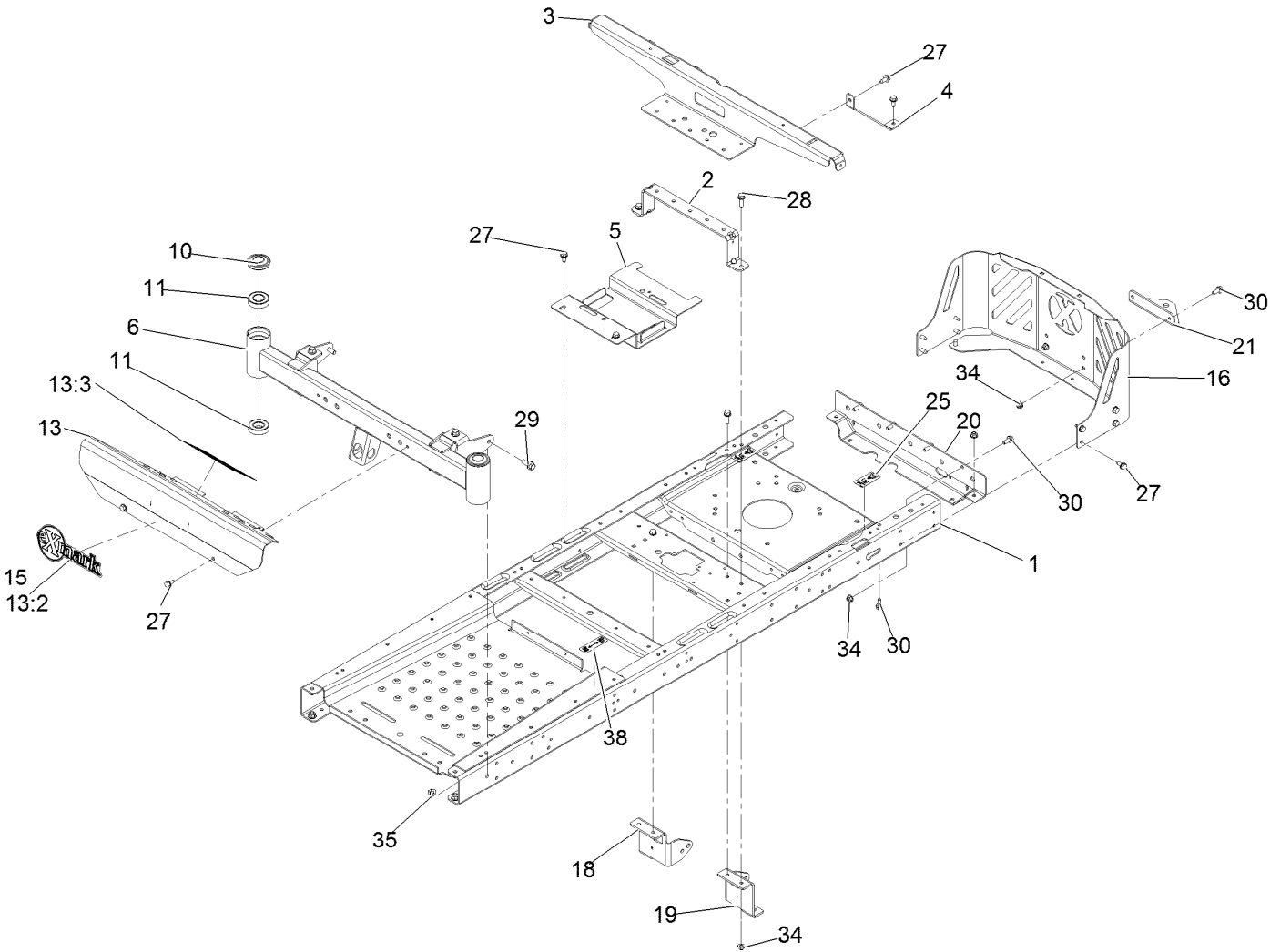


42 Inch Deck Decal Assembly No. 131-3610 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	93-7009	1	Decal-Danger
4	132-0872	2	Decal-Danger, Deck
5	105-7015	1	Decal-Routing, Belt

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	112-9840	1	Decal-Scalp, Anti
7	322-2	3	Screw-HH
8	104-8300	3	Nut-HF, NI

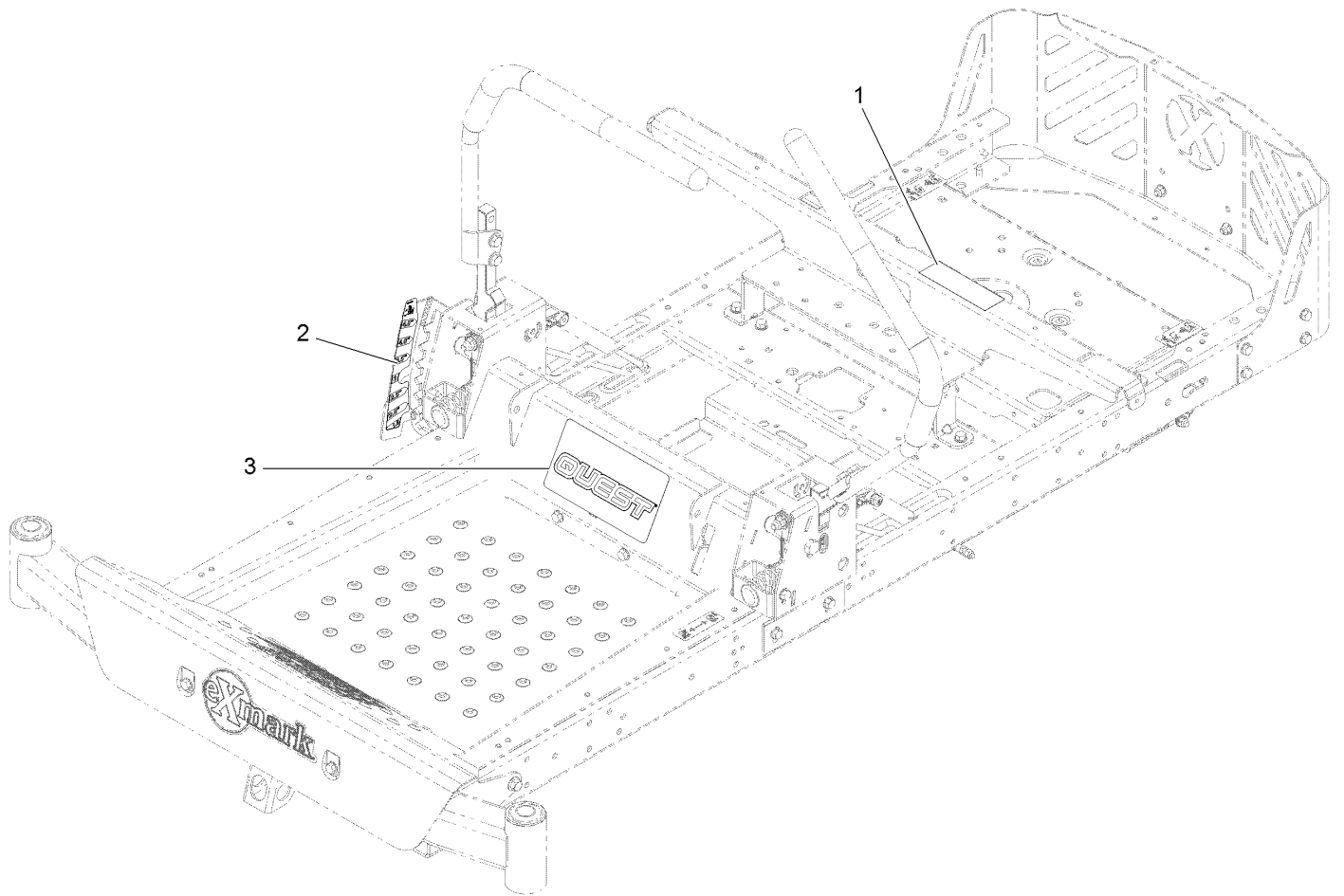
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0509-01	1	Frame ASM-Riveted [red]	18	131-0901-01	1	Mount-Hydro, Front (RH)
2	135-0686-03	1	Brace-Seat,Rear (Narrow)	19	131-0902-01	1	Mount-Hydro, Front (LH)
3	131-1040-03	1	Support-Pod	20	130-6950-01	1	Crossmember-Rear, Narrow
4	119-3431-03	2	Support-Tank, Rear	21	117-1232-03	1	Bracket-Hitch
5	135-0507-03	1	Bracket-Battery	25	121-2989	2	Decal-Bypass
6	125-1742-01	1	Axle-Front, Narrow	27	32144-70	18	Screw-HWH 5/16-18 X 3/4 Tf
10	116-4348	2	Cap-Grease	28	3234-29	4	Screw-HH Flg 5/16-18 X 1
11	109-3678	4	Bearing-Ball	29	3234-42	6	Screw HHF 3/8-16 X 1
13	133-1158	1	Footrest ASM	30	3234-47	8	Screw-HH Flg 5/16-18 X 3/4
13:2	126-6969	1	Decal-Exmark Logo	34	104-8300	12	Nut-Nyloc 5/16-18 Flg
13:3	132-0869	1	Decal-Danger	35	104-8301	6	Nut-Nyloc 3/8-16 Flg
15	126-6969	1	Decal-Exmark Logo	38	115-9625	1	Decal-Brake, Parking
16	131-1019-03	1	Guard-Engine, Narrow [black]				

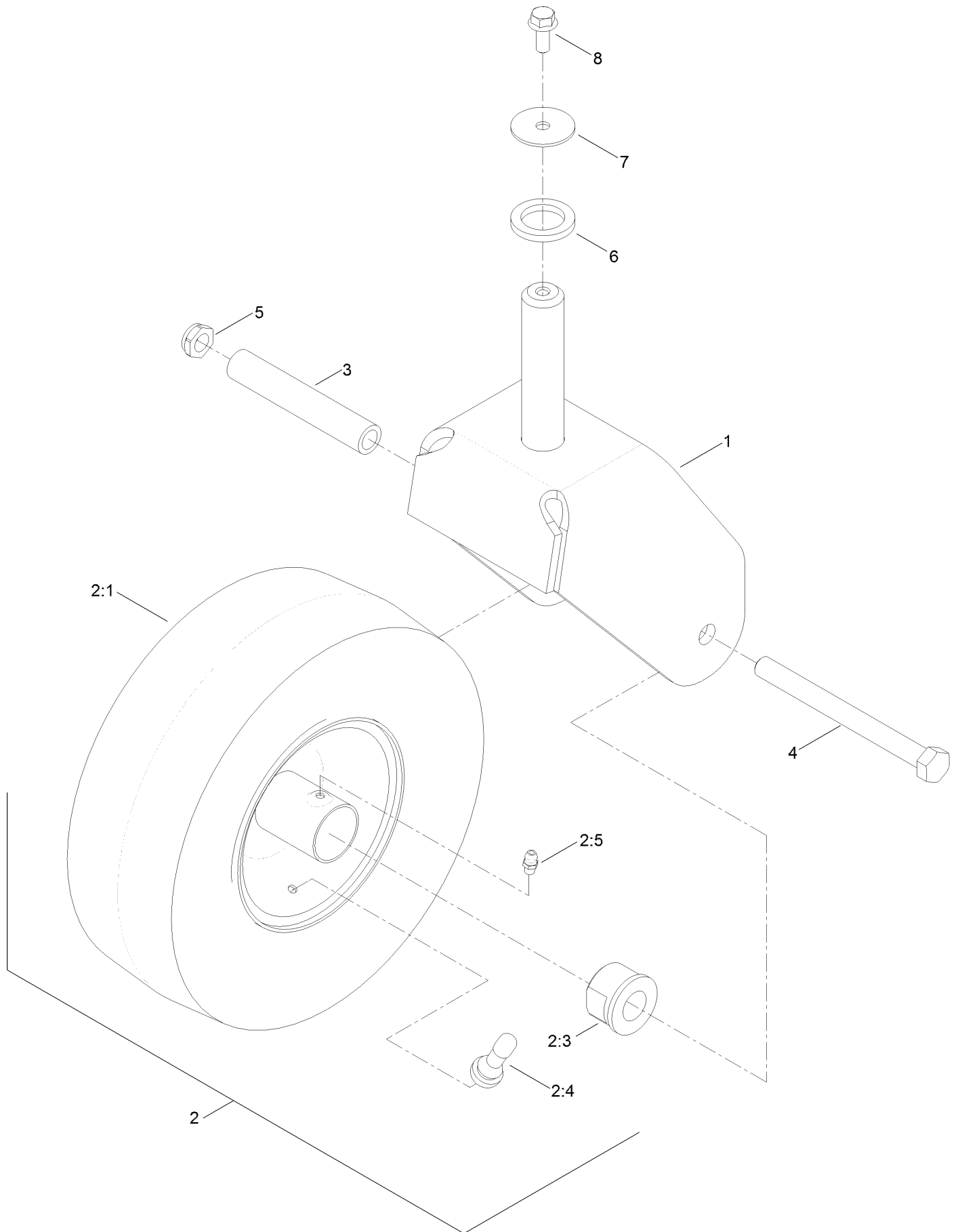
Main Frame W/Decal Assembly



Main Frame W/Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8717	1	Decal-Service, CE
2	119-8871	1	Decal-HOC
3	126-7386	1	Decal-Quest

Fork and Caster Wheel Assembly



Fork and Caster Wheel Assembly (continued)

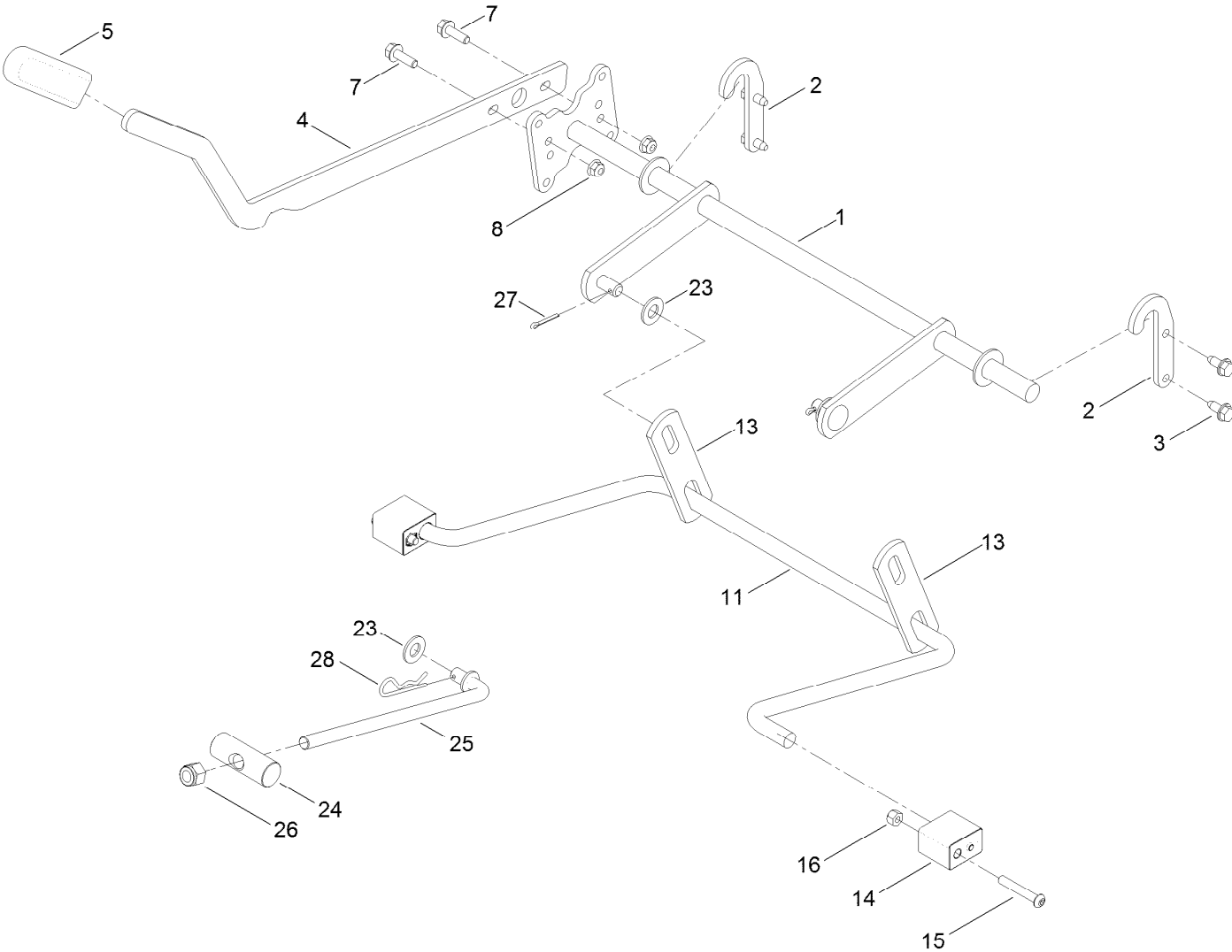
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-2266-01	2	Fork-Caster
2	130-0736	2	Caster Wheel ASM
2:1	130-0735	1	Tire
2:3	114-1640	2	Bushing-Flange
2:4	232-27	1	Stem-Valve
2:5	302-5	1	Fitting-Grease
2:6	105-0844	1	Tube-Inner ■●

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	104-3667	2	Bushing-Spanner
4	325-22	2	Screw-HH
5	3296-45	2	Nut-Lock, NI
6	117-7394	2	Washer-Thrust
7	3256-68	2	Washer-Flat
8	3234-47	2	Screw-HHF

● Not illustrated

■ Optional Equipment

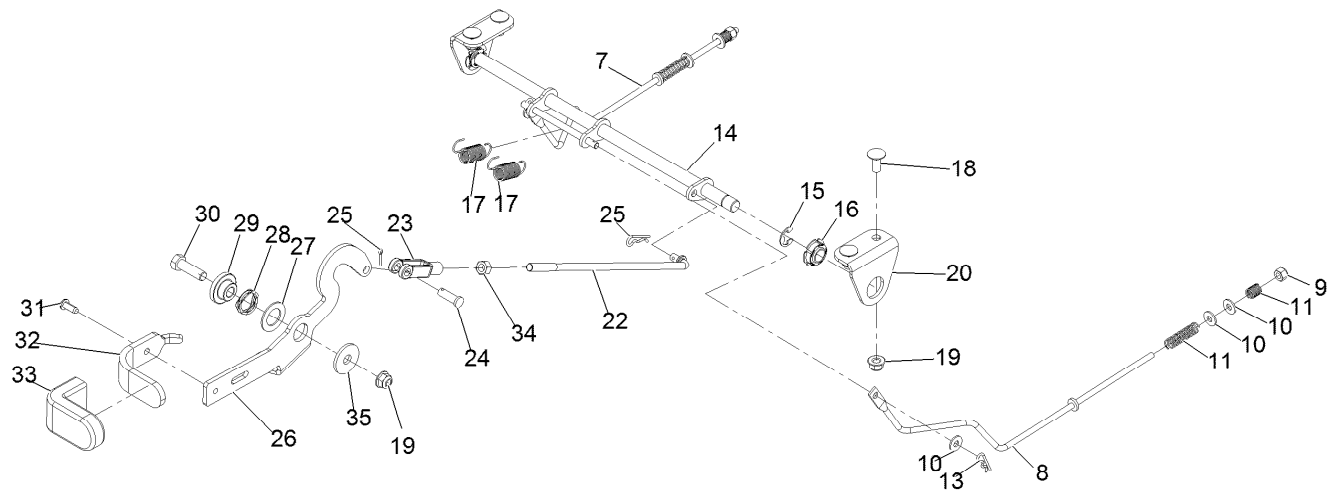
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-6872-03	1	Lift-Deck, Narrow	14	108-7845	2	Block-Pivot
2	119-8875	2	Bracket-Lift	15	120-5499	2	Screw-HSBH
3	32144-70	4	Screw-HWHTF	16	3296-29	2	Nut-Lock, NI
4	119-3427-03	1	Lever-Lift	23	3256-26	3	Washer-Flat
5	1-633268	1	Grip-Lever	24	119-8810	1	Pin-Pivot
7	3234-29	2	Screw-HHF	25	133-4319	1	Rod-Mount, Deck
8	104-8300	2	Nut-HF, NI	26	3296-19	1	Nut-Hex
11	108-7839	1	Arm-Lift, Rear	27	3272-11	2	Pin-Cotter
13	108-7840	2	Link-Lift	28	1-806005	1	Pin-Cotter

Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	121-2974	1	Rod-Brake, RH	23	1-303105	1	Yoke-Adjustable
8	121-2975	1	Rod-Brake, LH	24	1-808280	1	Pin-Clevis 5/16 X 1 49/64
9	3296-42	2	Nut-Nyloc 1/4-20	25	3272-5	2	Pin-Cotter 3/32 X 1/2
10	119-8952	6	Washer	26	135-0165-03	1	Lever-Brake
11	117-1169	4	Spring-Compression	27	119-7640	1	Washer-Thrust
13	3290-307	2	Pin-Cotter	28	121-4517	1	Washer-Wave
14	135-0148	1	Pivot-Brake	29	126-5989	1	Pivot-Flange
15	32120-47	2	Ring-Retaining	30	323-7	1	Screw-HH 3/8-16 X 1 1/4
16	136-7469	2	Bearing-Spherical	31	63-8590	1	Screw-Button Head 1/4-20 X .62 Tf
17	55-9280	2	Spring-Extension	32	135-0190-03	1	Handle-Brake
18	3230-23	4	Bolt-Carriage 5/16-18 X 3/4 Short Neck	33	132-4749	1	Grip-Lever
19	104-8300	5	Nut-Nyloc 5/16-18 Flg	34	3219-2	1	Nut-Hex 5/16-24
20	135-0147-03	2	Angle-Mount Pivot	35	2844	1	Washer
22	135-0164	1	Rod-Link Handle				

Tire Assembly No. 131-3671



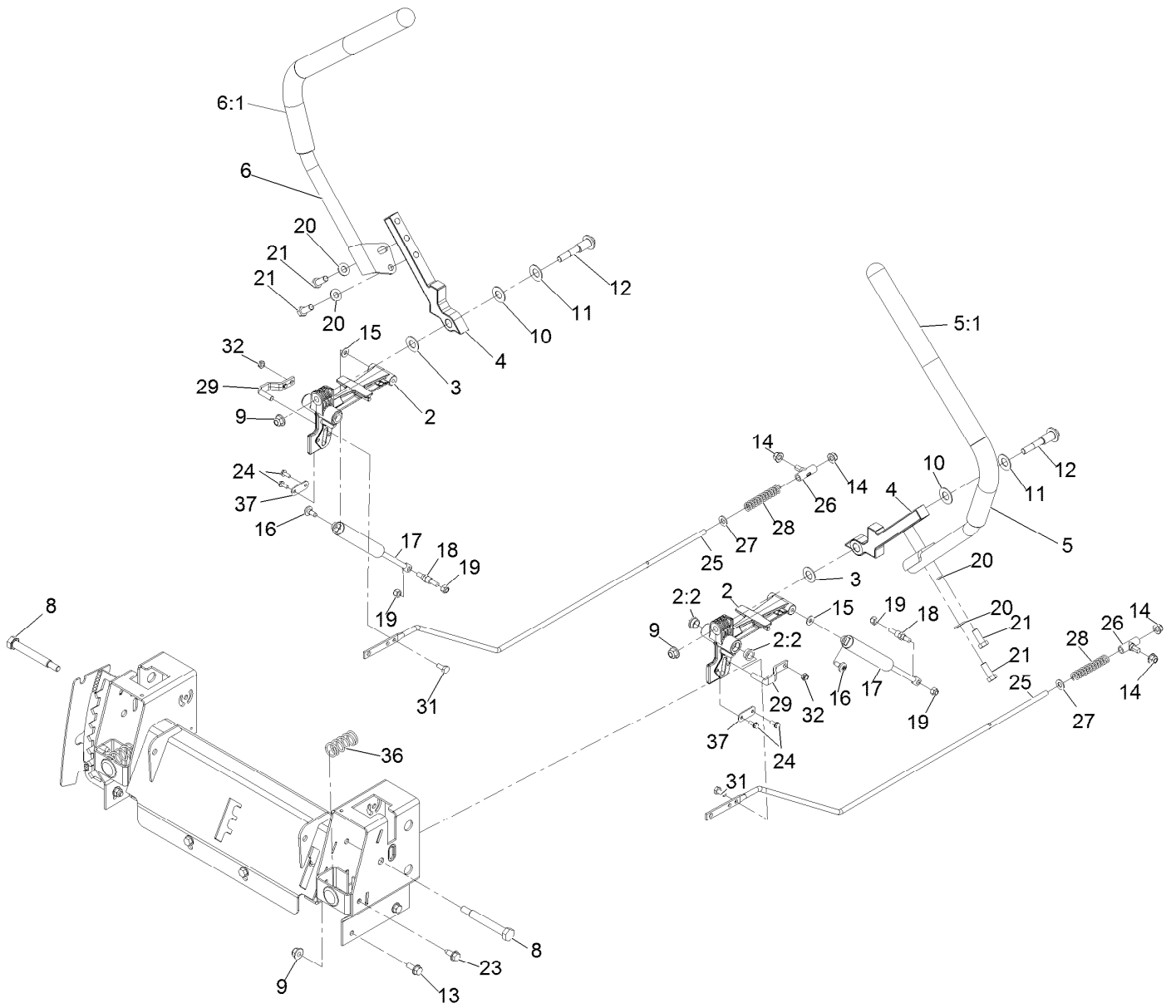
Tire Assembly No. 131-3671 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-3671	2	2 Ply Wheel And Tire ASM
1:1	131-3678	1	Tire-2 Ply

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:3	232-27	1	Stem-Valve
1:99	107-2491	1	Tube-Tire ●

● Not illustrated

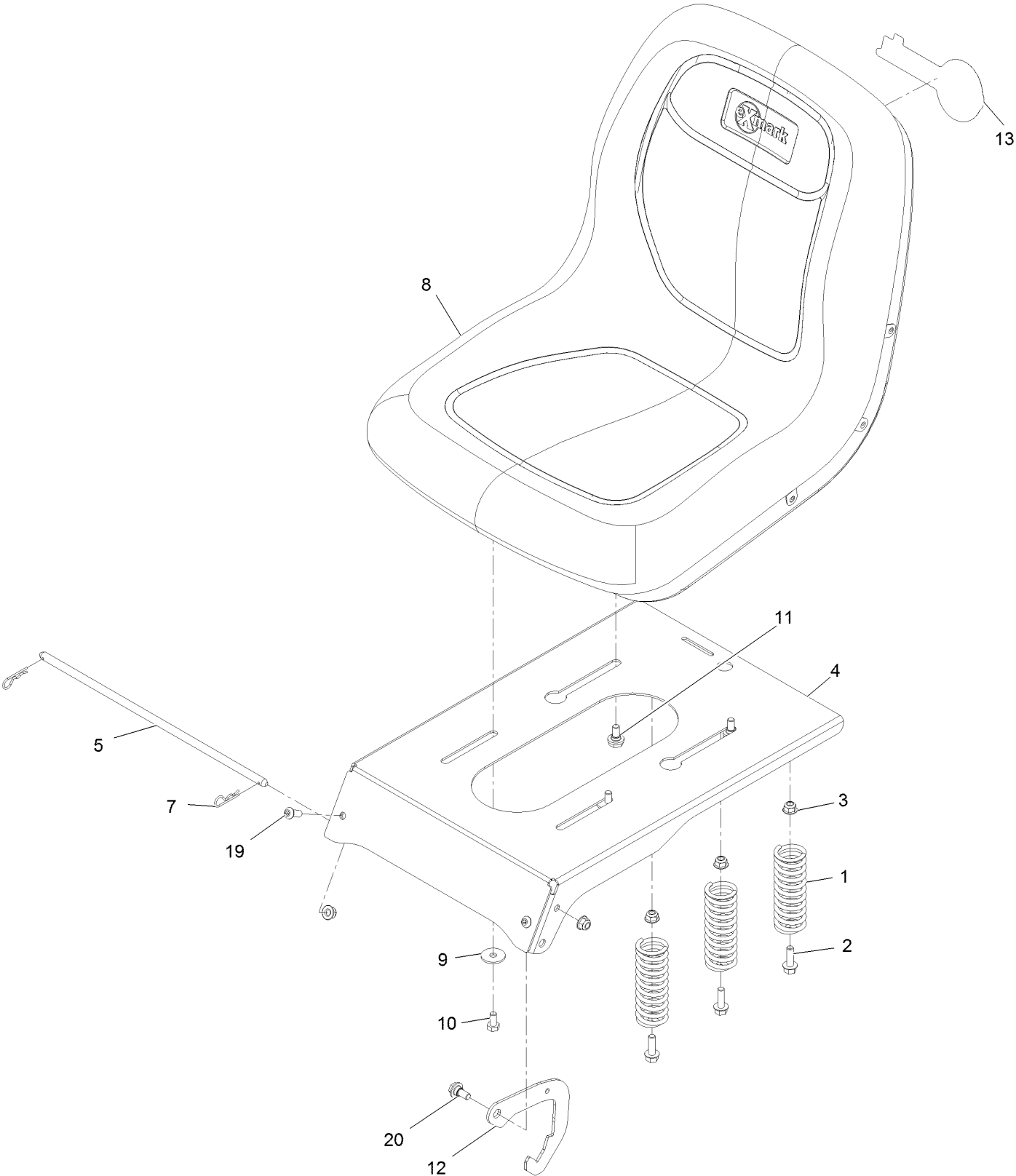
Motion Control Assembly



Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	119-3470	2	Actuator Arm ASM	17	131-4132	2	Damper
2:2	256-156	2	Bushing-Flange	18	110-6810	2	Stud-Damper
3	120-2273	2	Washer-Nylon	19	3296-42	4	Nut-Nyloc 1/4-20
4	133-9299-05	2	Arm-Control	20	3256-24	4	Washer-3/8 SAE
5	133-7055	1	Handle-Control, LH	21	323-6	4	Screw-HH 3/8-16 X 1
5:1	121-0726	1	Grip	23	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
6	133-7057	1	Handle-Control, RH	24	32144-1	4	Screw-HWH #10-24 X 1/2 Taptite
6:1	121-0726	1	Grip	25	117-5388	2	Rod-Hydro
8	115-5099	2	Bolt-Pivot	26	119-8842	2	Mount-Rod, Hydro
9	104-8301	4	Nut-Nyloc 3/8-16 Flg	27	3256-23	2	Washer-5/16 SAE
10	117-1240	2	Washer	28	1-603807	2	Spring
11	119-8925	2	Washer-Belleville	29	121-1753	2	Pin-Rod, Hydro
12	117-1198	2	Bolt-Pivot	31	321-3	2	Screw-HH 1/4-20 X 5/8
13	3234-47	6	Screw-HH Flg 5/16-18 X 3/4	32	3296-56	2	Nut-Nyloc 1/4-20 Thin
14	104-8300	10	Nut-Nyloc 5/16-18 Flg	36	119-8876	2	Spring-Return
15	119-8952	2	Washer	37	119-8948	2	Plate-Stop, Hydro
16	120-7950	2	Screw-1/4-20 X 1/2 Tf Torx Plus				

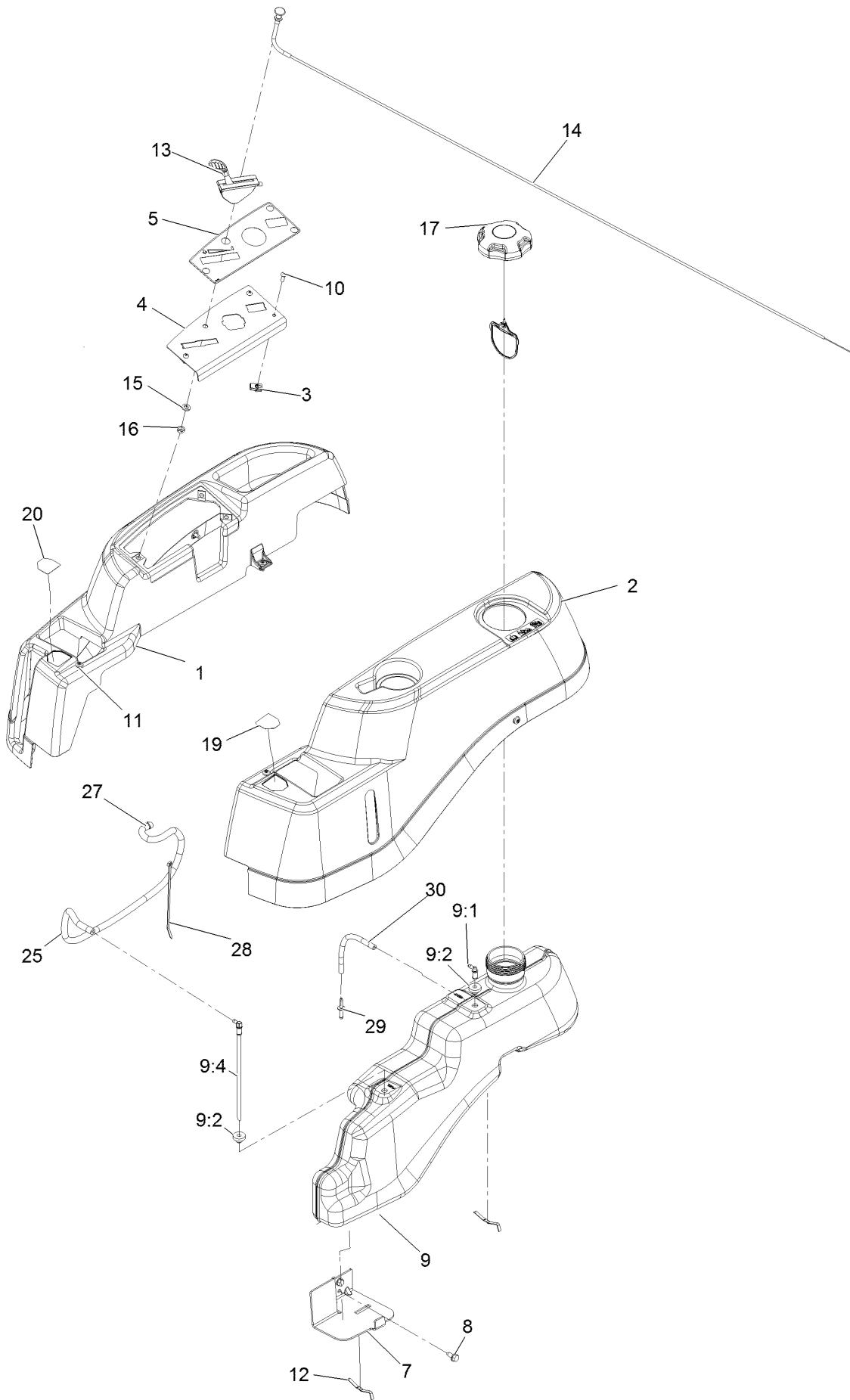
Seat Assembly



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-7054	3	Spring-Compression	10	322-2	2	Screw-HH 5/16-18 X 5/8
2	3234-29	3	Screw-HH Flg 5/16-18 X 1	11	37-8771	2	Screw-Shoulder 5/16-18 X 5/8
3	104-8300	6	Nut-Nyloc 5/16-18 Flg	12	132-9353	1	Latch-Seat
4	131-4037-03	1	Pan - Seat	13	126-6971	1	Decal-Exmark Logo
5	119-3433	1	Rod-Pivot, Narrow	19	3274-55	2	Screw-Button Head 5/16-18 X 3/4
7	3290-250	2	Pin-Cotter	20	19-1470	1	Screw-Shoulder
8	119-8956	1	Seat-18 In				
9	5-4460	2	Washer-Pivot				

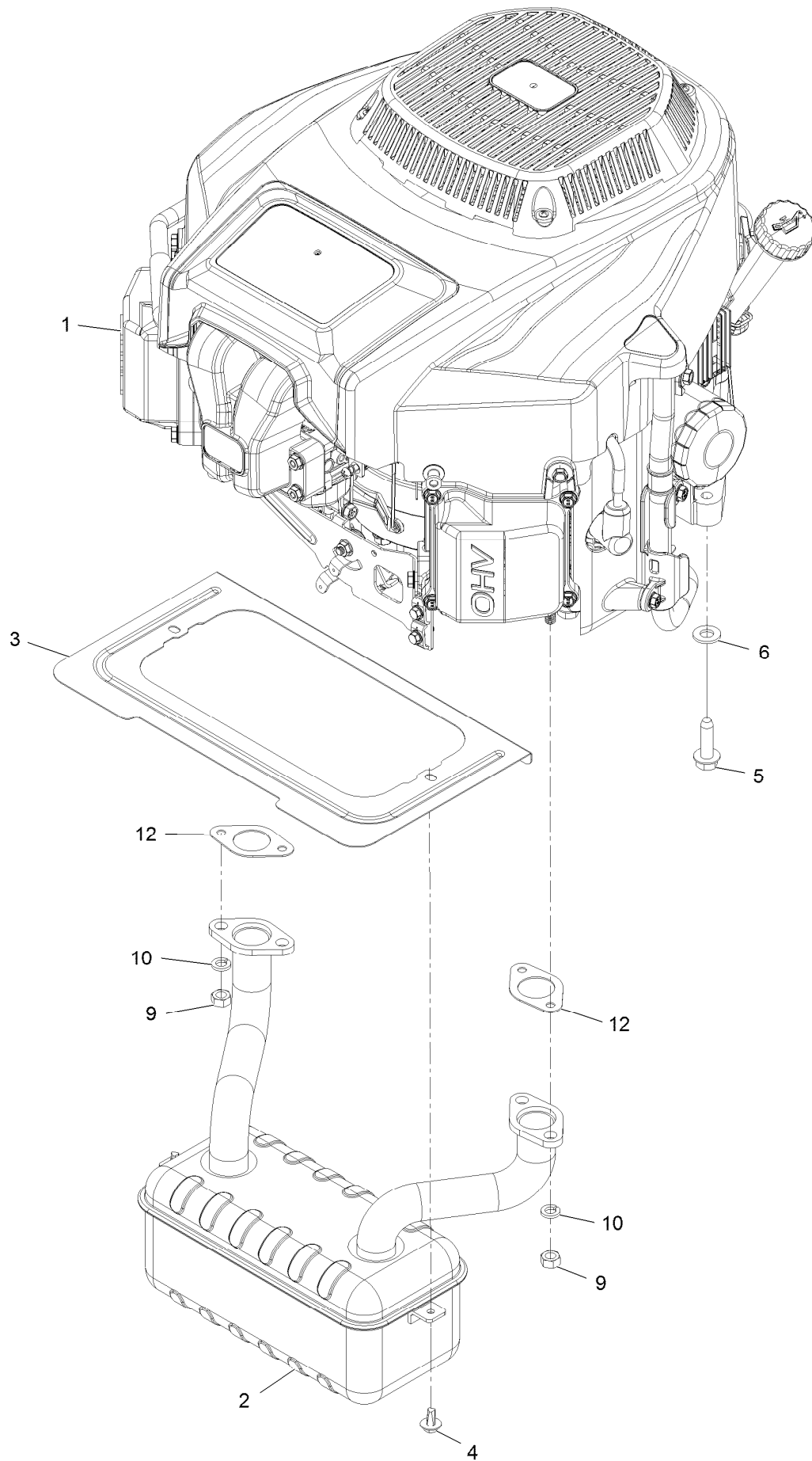
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1154	1	Pod-RH	12	609830	2	Spring
2	133-1155	1	Pod-LH	13	121-0769	1	Cable-Throttle
3	107069	3	Nut-Retainer-Panel 1/4-20	14	112-9753	1	Cable-Choke
4	119-3378-03	1	Plate-Control	15	3253-21	1	Washer-Lock 3/8
5	121-0772	1	Decal-Panel, Control	16	3220-3	1	Nut-Jam 3/8-24
7	119-3476-03	1	Support-Tank, Front	17	120-5461	1	Cap-Fuel, Ratcheting
8	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf	19	135-0752	1	Decal-Control Lever LH
9	119-3324	1	Fuel Tank ASM	20	135-0753	1	Decal-Control Lever RH
9:1	121-0793	1	Connector-Elbow, 90 DEG	25	109-0281	1	Hose-Fuel Line 26"
9:2	46-6560	2	Bushing	27	2412-98	3	Clamp-Hose
9:4	117-7400	1	Fitting-Plastic	28	614249	1	Tie-Cable
10	3258-166	3	Screw-PPH 1/4-20 X 3/4	29	117-5399	1	Adaptor-Orifice
11	120-7950	6	Screw-1/4-20 X 1/2 Tf Torx Plus	30	110-1876	1	Hose-Fuel

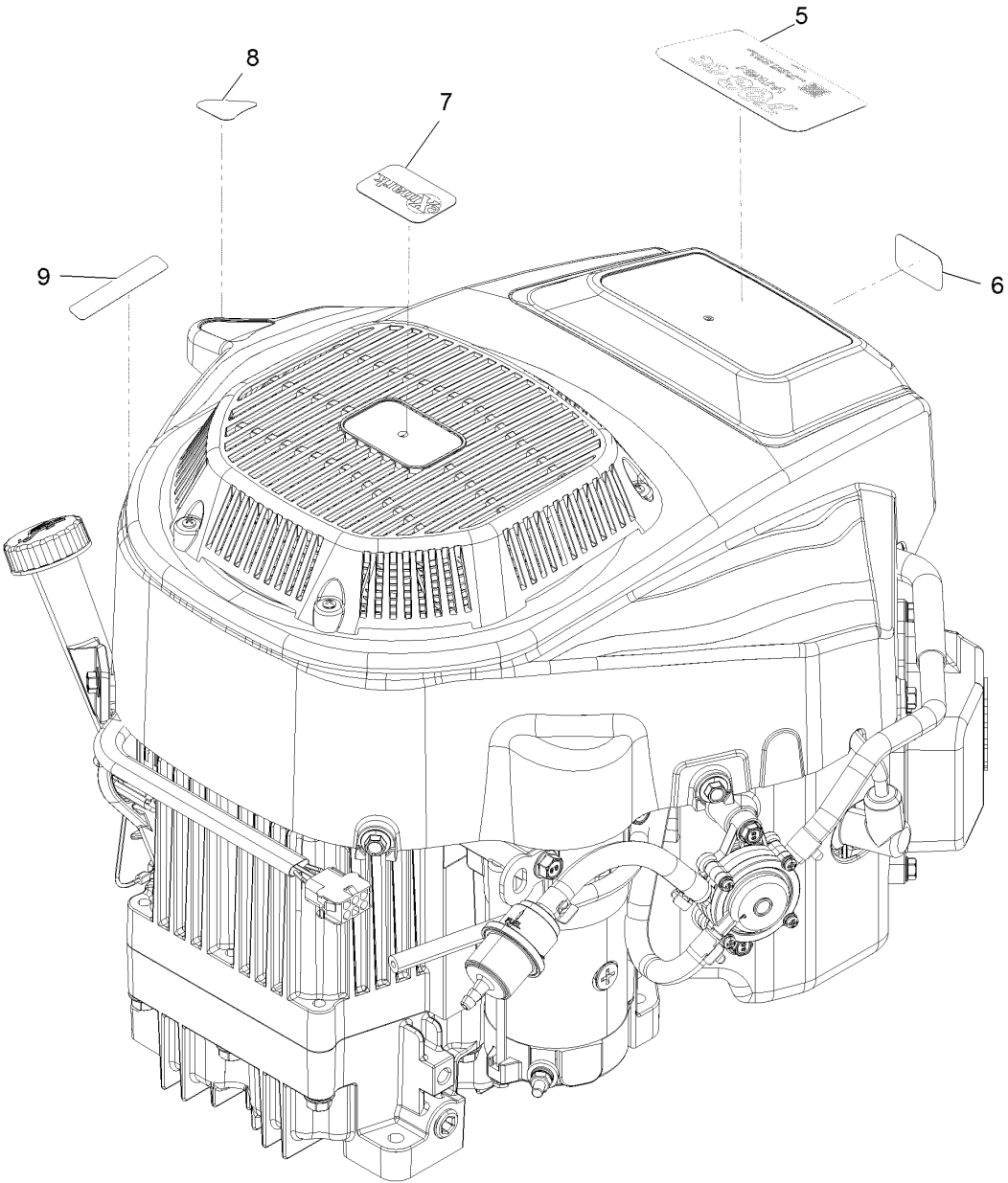
Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9041	1	Engine-2P77F	6	3256-24	3	Washer-3/8 SAE
2	130-6851	1	Muffler	9	121-0199	4	Nut-Hex M8
3	131-1071-03	1	Shield-Heat	10	127-9279	4	Washer-Lock, Split
4	46-8560	2	Screw-HHF 1/4-20 X 1/2	12	120-4317	2	Gasket-Exhaust
5	32144-109	4	Screw-HWH 3/8-16 X 1 1/4 Taptite				

Engine W/Decal Assembly

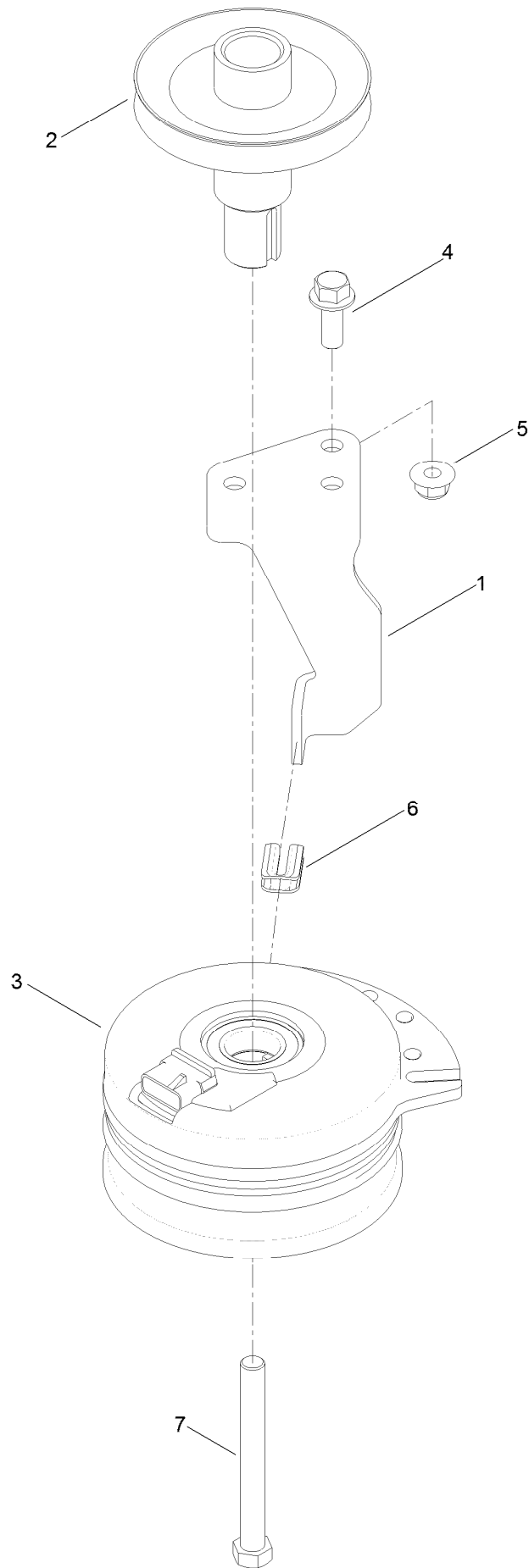


Engine W/Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	131-1079	1	Decal-Engine Displacement
6	127-9077	1	Placard-Intake, Exmark
7	131-1078	1	Decal

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	131-1097	1	Decal-Drain, Oil
9	132-0904	1	Decal-Shutdown

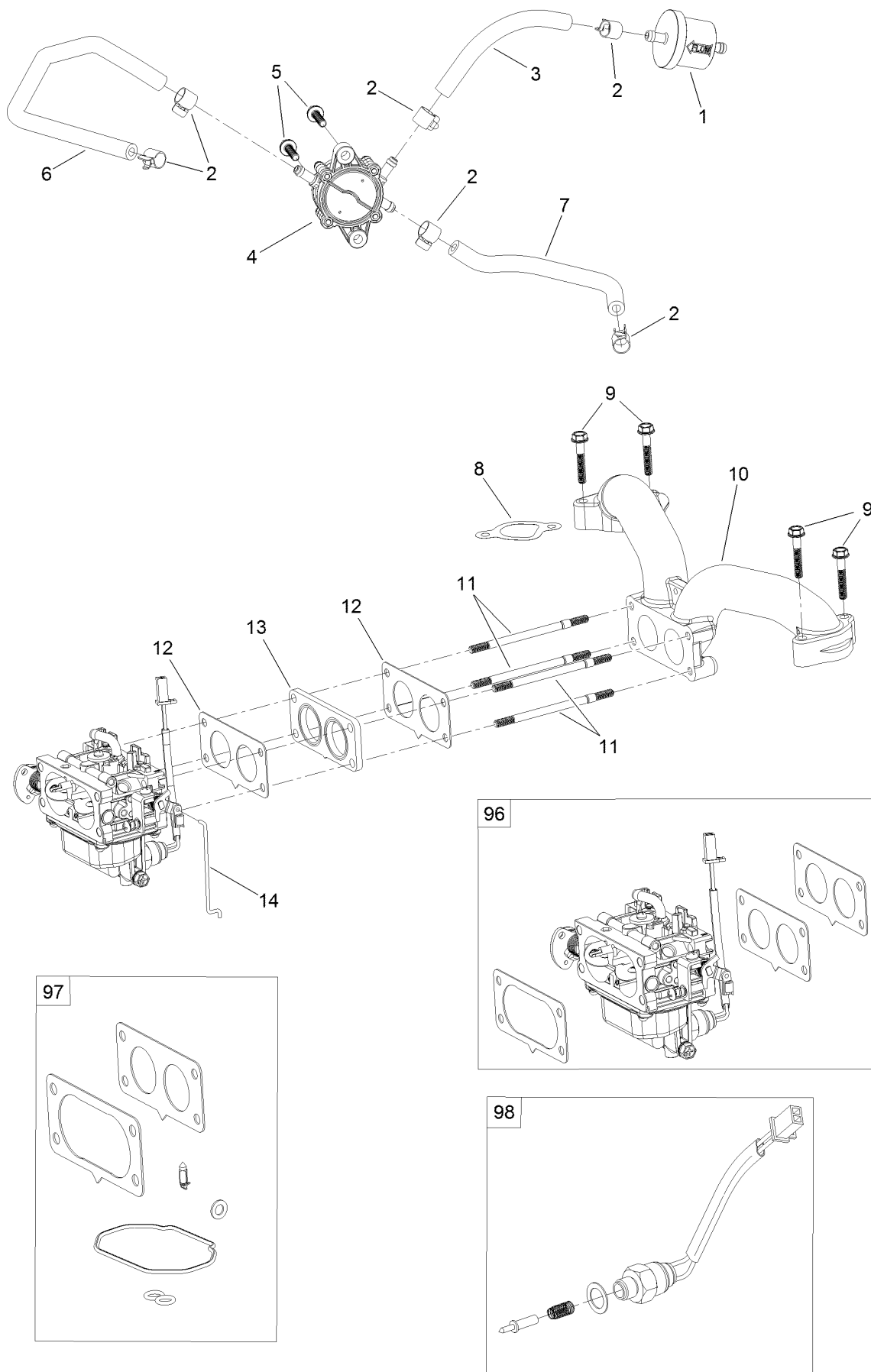
Clutch Assembly



Clutch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-8884	1	Stop-Clutch	5	104-8301	1	Nut-HF, NI
2	130-6854	1	Pulley-Engine	6	120-2217	1	Isolator-Clutch
3	117-7468	1	Clutch-Electric	7	3212-16	1	Screw-HH
4	3234-42	1	Screw-HHF				

Fuel System Assembly



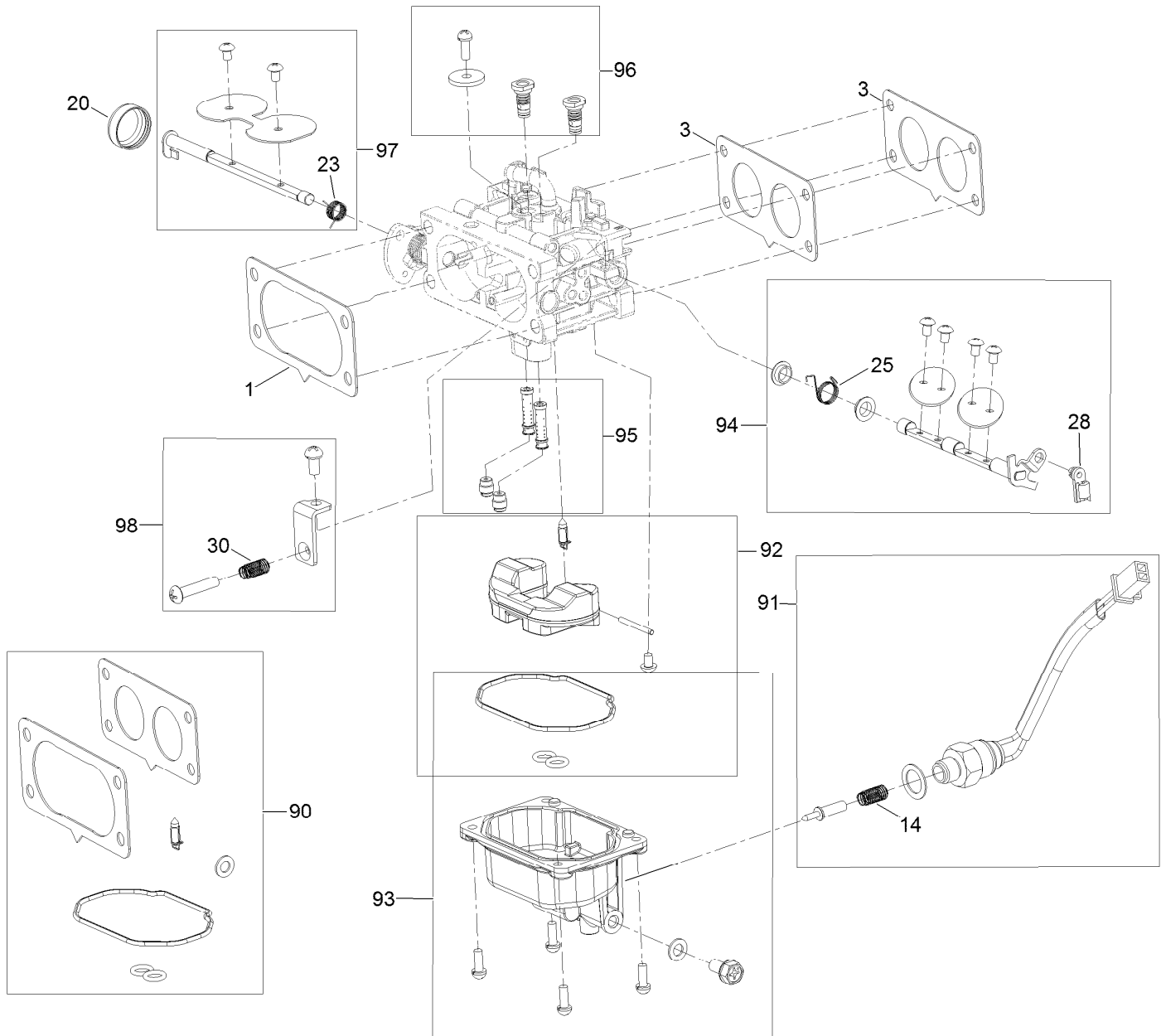
Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1563	1	Filter-Fuel	10	127-9244	1	Manifold-Intake
2	120-4251	6	Clamp-Fuel Line	11	127-9245	4	Stud
3	120-4371	1	Line-Fuel	12	127-9246	2	Gasket-Carburetor
4	127-9206	1	Pump-Fuel	13	127-9247	1	Insulator-Carburetor
5	120-4225	2	Screw-HHF	14	127-9248	1	Linkage-Throttle
6	127-9205	1	Hose-Fuel	96	127-9289	1	Carburetor Replacement Kit
7	127-9207	1	Hose-Fuel	97	127-9290	1	Carburetor Repair Kit
8	127-9230	2	Gasket-Intake	98	127-9292	1	Solenoid Kit
9	120-4284	4	Screw-HHF	99	127-9303	1	High Altitude Kit ●

● Not illustrated

Carburetor Assembly

Engine Assembly No. 127-9041



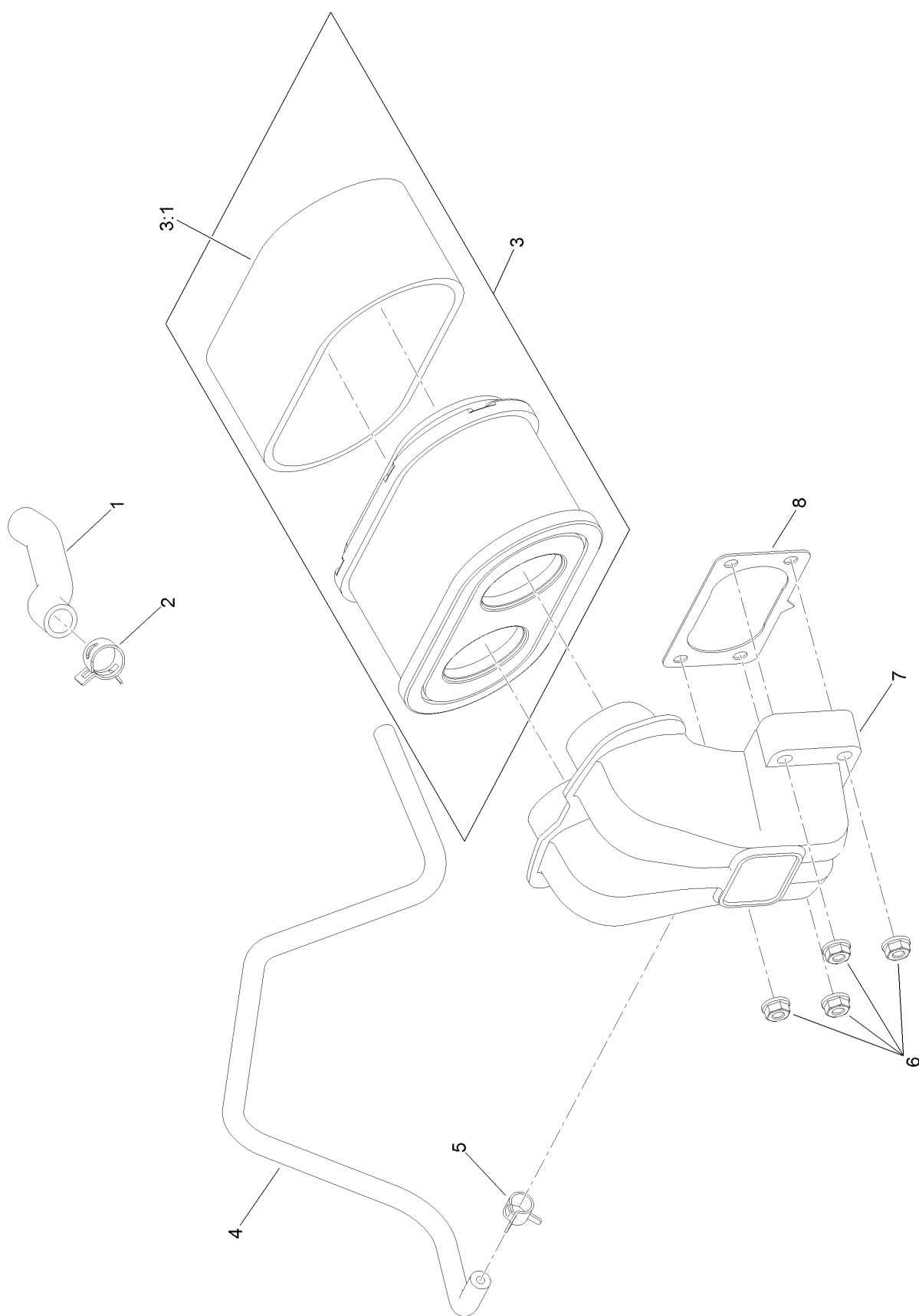
Carburetor Assembly

Engine Assembly No. 127-9041 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9251	1	Gasket-Carburetor
3	127-9246	2	Gasket-Carburetor
14	127-9319	1	Spring
20	127-9325	1	Cover-Shaft, Choke
23	127-9328	1	Spring
25	127-9330	1	Spring
28	127-9333	1	Clamp-Lock
30	127-9335	1	Spring
90	127-9290	1	Carburetor Repair Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
91	127-9292	1	Solenoid Kit
92	127-9340	1	Float Kit
93	127-9341	1	Bowl Kit
94	127-9342	1	Throttle Shaft Kit
95	127-9343	1	Nozzle And Jet Kit
96	127-9344	1	Air Jet Kit
97	127-9345	1	Choke Shaft Kit
98	127-9347	1	Idlestop Kit

Air Intake and Filtration Assembly

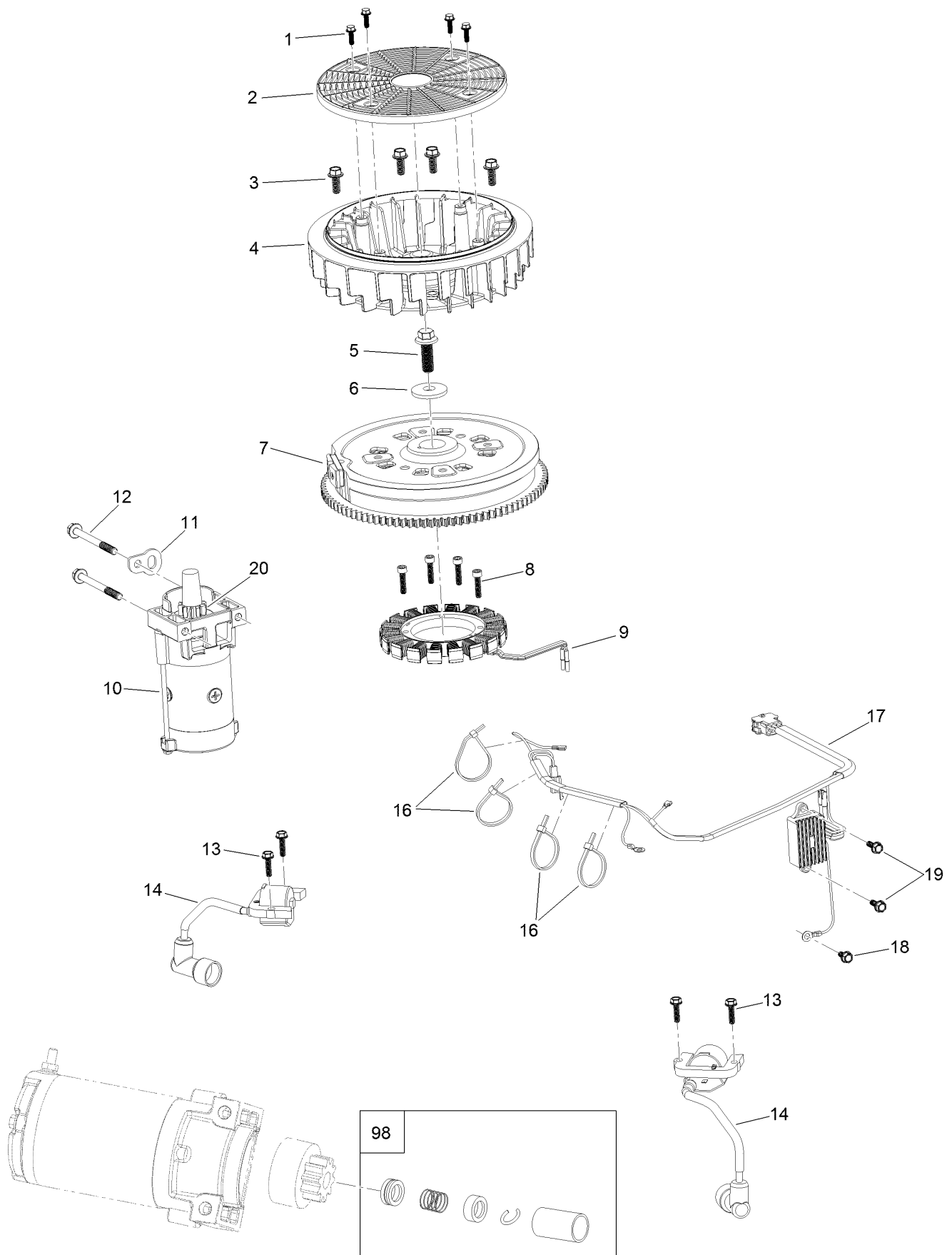


Air Intake and Filtration Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9235	1	Tube-Breather
2	127-9234	2	Clamp-Hose
3	127-9252	1	Filter-Air, Complete
3:1	127-9288	1	Filter-Pre, Foam
4	127-9253	1	Hose-Fuel

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	127-9187	1	Clamp-Hose
6	120-4236	4	Nut-Flange
7	127-9047	1	Manifold-Filter, Air
8	127-9251	1	Gasket-Carburetor

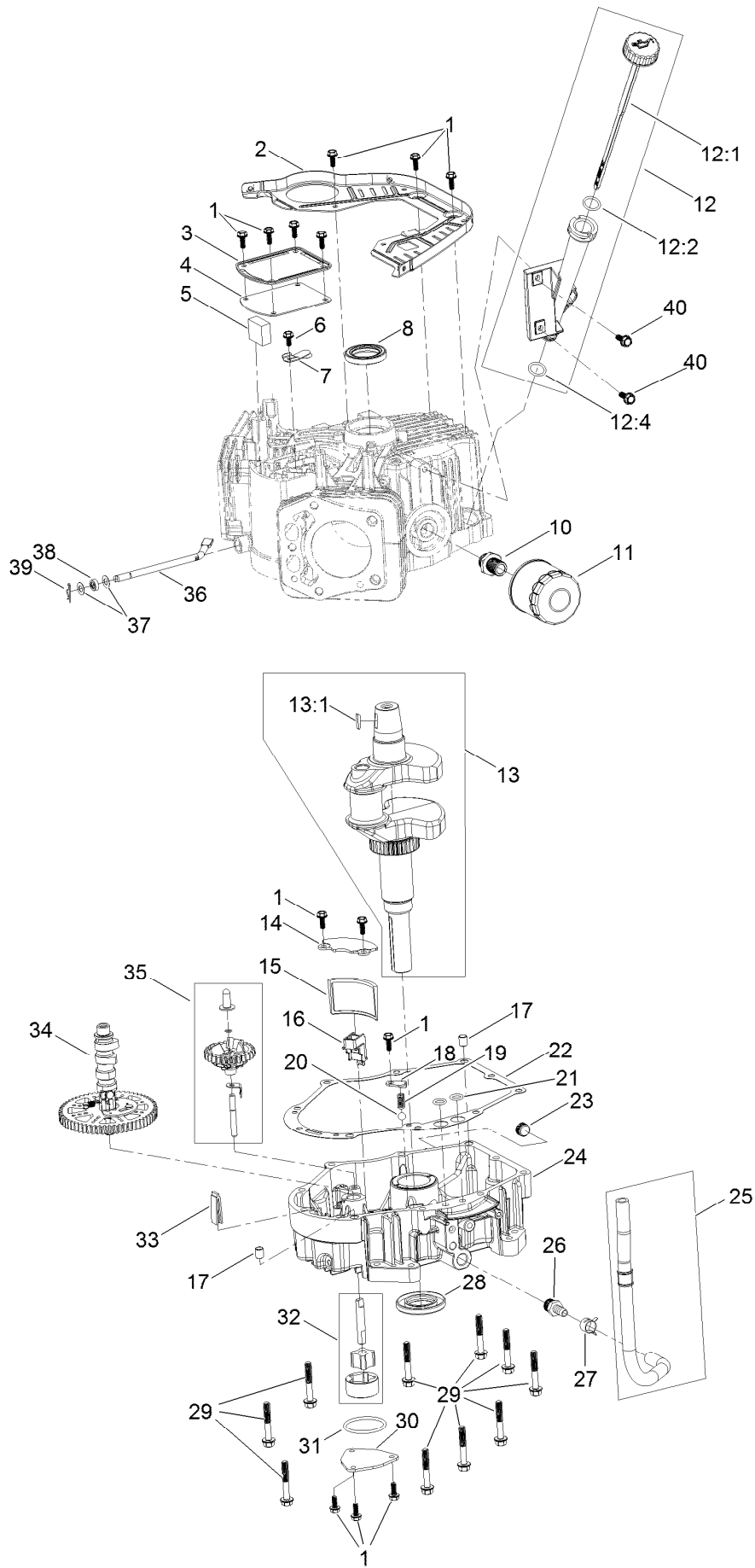
Ignition and Electrical Assembly



Ignition and Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9197	4	Screw-HWH	12	120-4231	2	Screw-HHF
2	127-9198	1	Screen-Rotating	13	121-0007	4	Bolt-Flange
3	127-9199	4	Screw-HWH	14	127-9216	2	Ignition Coil ASM
4	127-9200	1	Fan-Cooling	16	127-9220	4	Tie-Zip
5	127-9201	1	Screw-HWH	17	127-9219	1	Regulator-Voltage W/Harness
6	127-9202	1	Washer-Flat	18	120-4216	1	Screw-HHF
7	127-9306	1	Flywheel	19	120-4232	2	Screw-HHF
8	127-9210	4	Screw-HSH	20	133-1562	1	Pinion-Starter
9	127-9211	1	Alternator	98	133-1566	1	Starter Repair Kit
10	133-9828	1	Motor-Starter				
11	127-9208	1	Bracket-Lift				

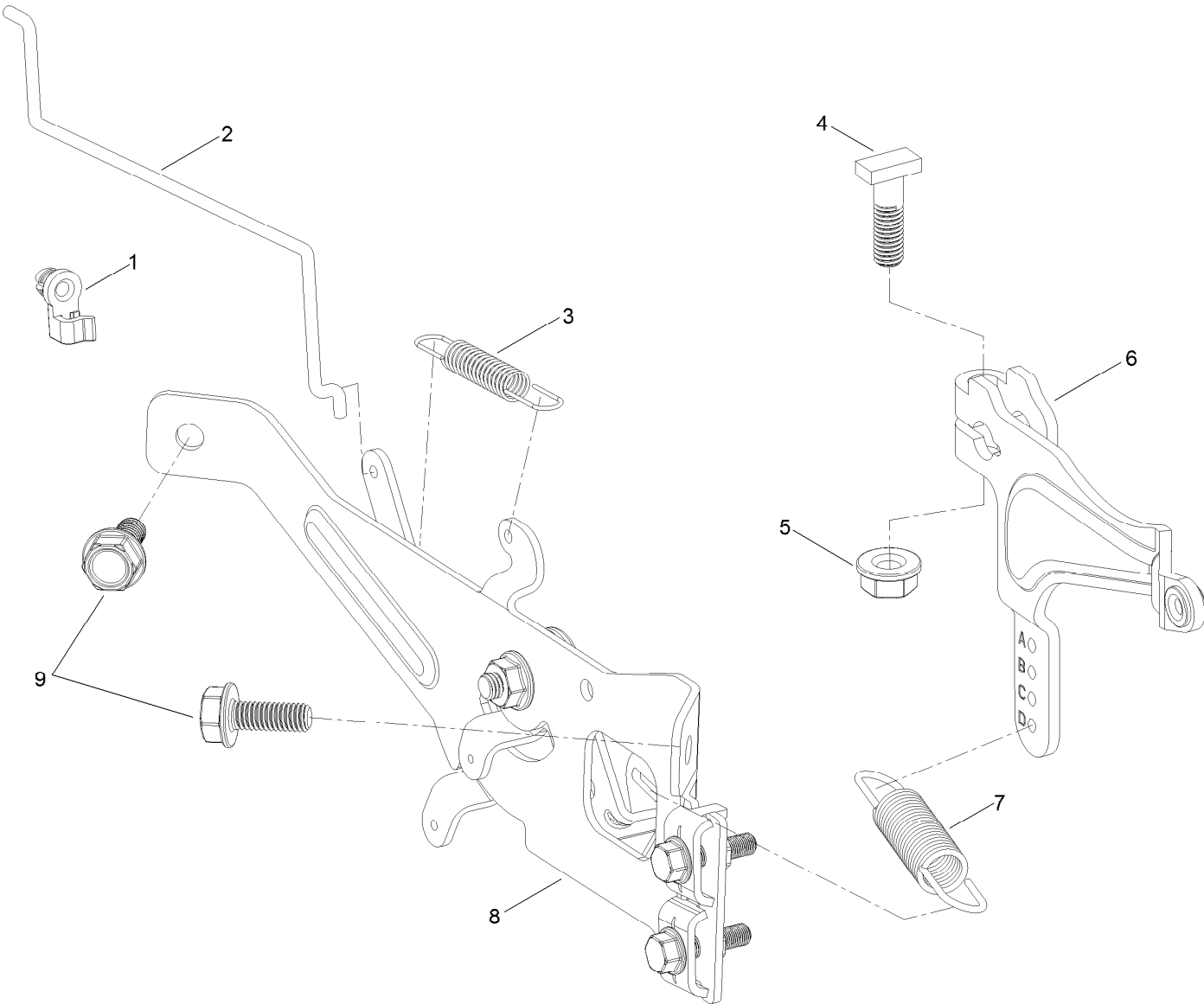
Crankcase and Crankshaft Assembly



Crankcase and Crankshaft Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4232	14	Screw-HHF	20	127-9266	1	Valve-Ball
2	127-9212	1	Baffle	21	120-4262	2	O-Ring
3	127-9213	1	Cover-Breather	22	127-9267	1	Gasket-Cover, Crankcase
4	127-9214	1	Gasket-Breather	23	133-9805	1	Plug-Drain
5	127-9215	1	Filter-Breather	24	127-9268	1	Cover-Crankcase
6	120-4216	1	Screw-HHF	25	127-9293	1	Oil Drain Hose ASM
7	127-9217	1	Valve-Breather	26	127-9275	1	Fitting-Hose
8	120-4267	1	Seal-Oil	27	127-9276	1	Clamp-Hose
10	120-4346	1	Adaptor-Filter, Oil	28	127-9271	1	Seal
11	120-4276	1	Filter-Oil	29	121-0473	10	Screw-HHF
12	127-9218	1	Oil Tube ASM	30	127-9274	1	Cover-Oil Pump
12:1	127-9283	1	Dipstick	31	127-9273	1	O-Ring
12:2	127-9284	1	O-Ring	32	127-9272	1	Oil Pump ASM
12:4	127-9286	1	O-Ring	33	120-4275	1	Deflector-Oil, Rubber
13	127-9255	1	Crankshaft	34	133-1568	1	Camshaft
13:1	120-4320	1	Key-Woodruff	35	133-9807	1	Governor ASM
14	127-9261	1	Cover-Screen, Oil	36	127-9238	1	Rod-Governor
15	127-9262	1	Screen-Oil	37	120-4258	2	Washer-Plain
16	127-9263	1	Retainer-Screen	38	120-4257	1	Seal-Oil
17	120-4274	2	Pin-Dowel	39	120-4256	1	Pin-Hair
18	127-9264	1	Plate-Retainer	40	120-4232	2	Screw-HHF
19	127-9265	1	Spring				

Governor Control Assembly

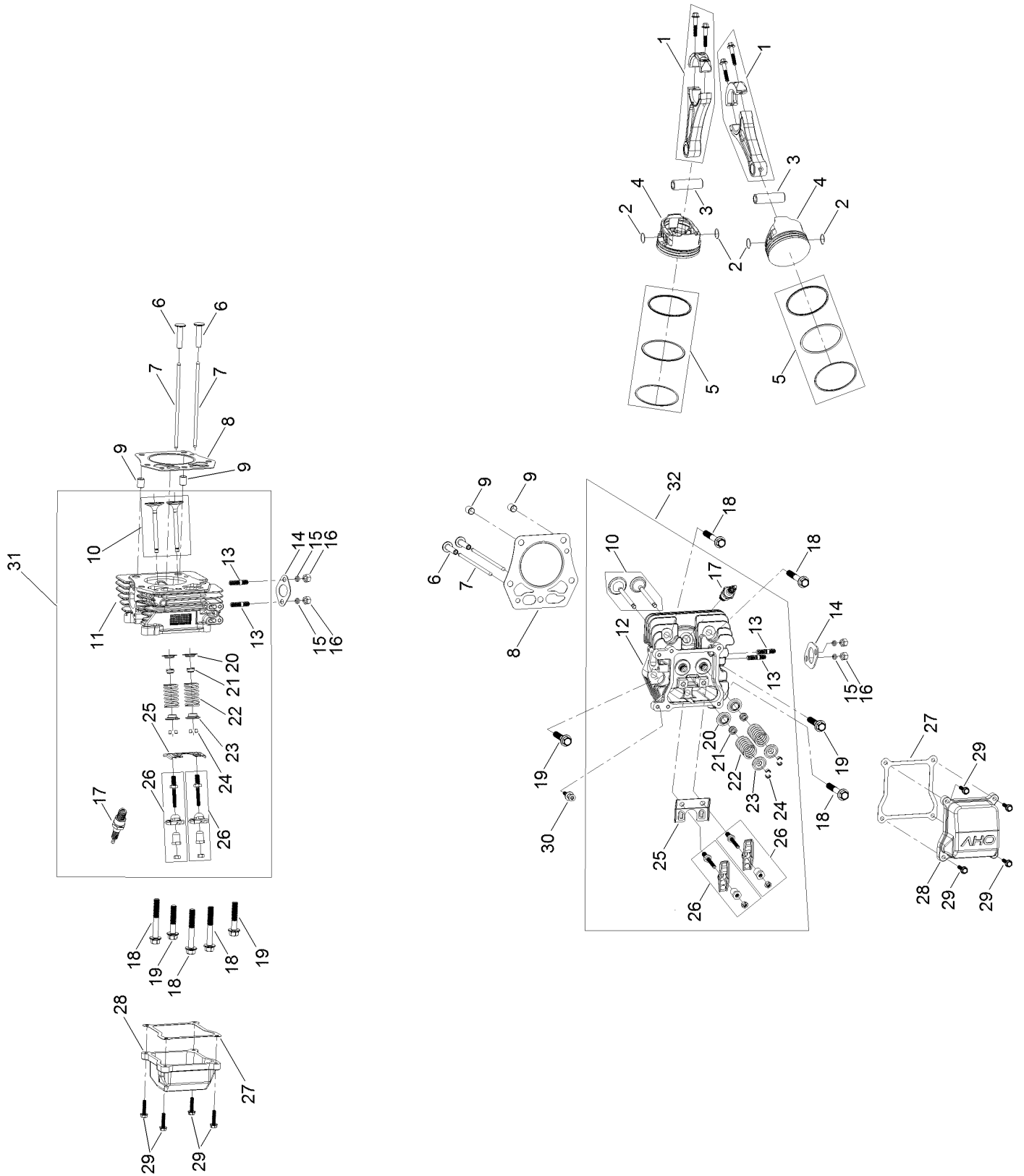


Governor Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9250	1	Clip-Linkage
2	127-9242	1	Linkage-Choke
3	127-9241	1	Spring-Governor
4	120-4238	1	Bolt-Arm, Governor
5	120-4236	1	Nut-Flange

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	127-9239	1	Arm-Governor
7	133-9809	1	Spring-Governor
8	133-1570	1	Control Plate ASM
9	120-4232	2	Screw-HHF

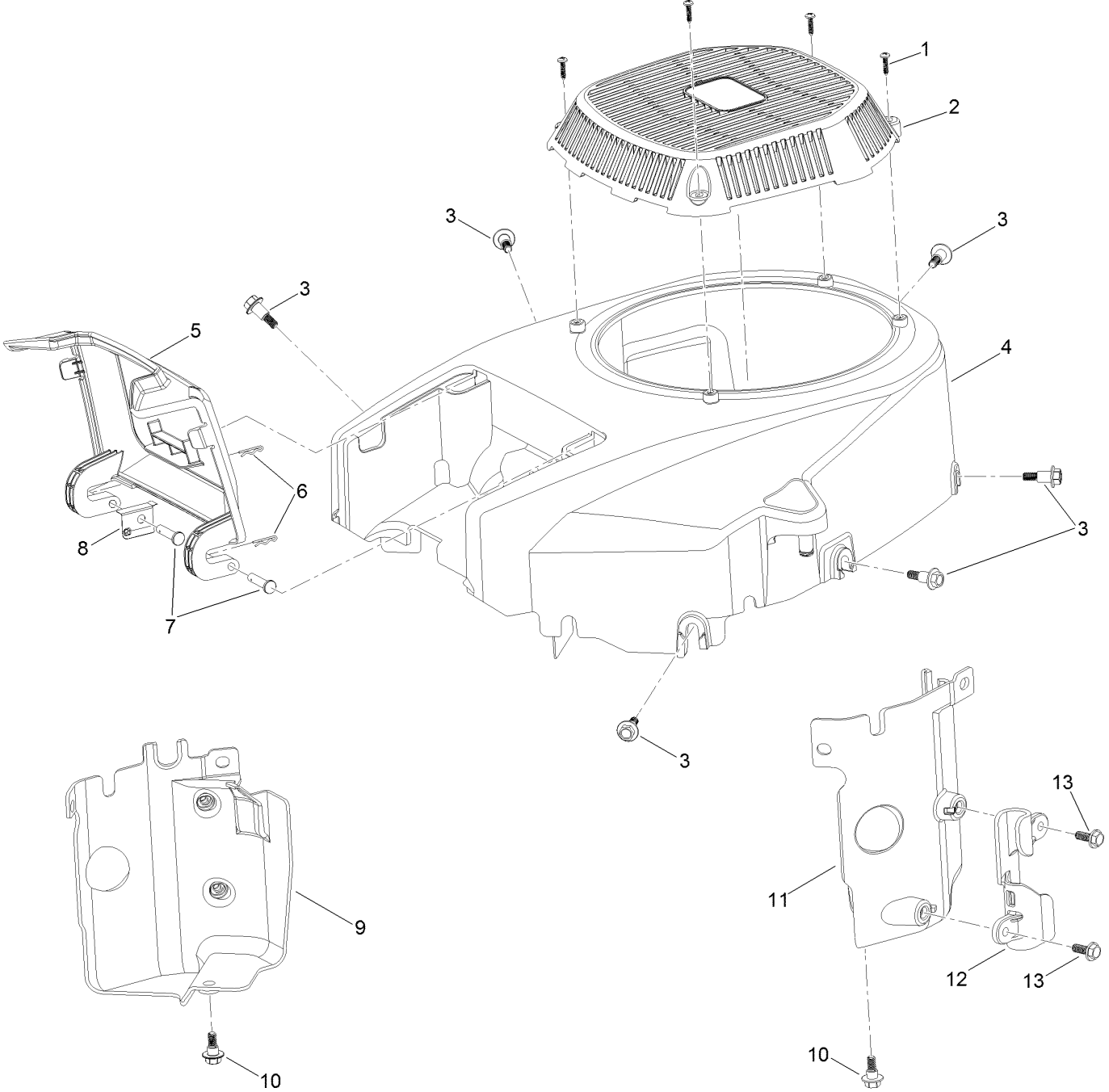
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9256	2	Connecting Rod ASM	17	81-3250	2	Spark Plug
2	127-9258	4	Clip-Pin, Piston	18	127-9231	6	Screw-HWH
3	127-9257	2	Pin-Piston	19	127-9232	4	Screw-HWH
4	127-9259	2	Piston	20	120-4303	4	Seat-Spring, Valve
5	127-9260	2	Piston Ring Set	21	120-4304	4	Seal-Stem, Valve
6	127-9224	4	Lifter-Valve	22	120-4305	4	Spring-Valve
7	127-9225	4	Rod-Push	23	120-4306	4	Retainer-Spring, Valve
8	127-9226	2	Gasket-Head, Cylinder	24	120-4307	8	Keeper-Valve
9	127-9227	4	Pin-Dowel	25	127-9233	2	Plate-Guide, Push Rod
10	127-9228	2	Valve Set	26	127-9294	4	Rocker Arm ASM
11	127-9229	1	Head-Cylinder	27	127-9295	2	Gasket-Valve Cover
12	127-9254	1	Head-Cylinder	28	127-9050	2	Cover-Valve
13	121-0464	4	Stud-Exhaust	29	120-4225	8	Screw-HHF
14	120-4317	2	Gasket-Exhaust	30	120-4214	1	Screw-Shoulder, HH
15	127-9279	4	Washer-Lock, Split	31	133-9819	1	Right Head ASM
16	121-0199	4	Nut-HH	32	133-9820	1	Left Head ASM

Blower Housing Assembly

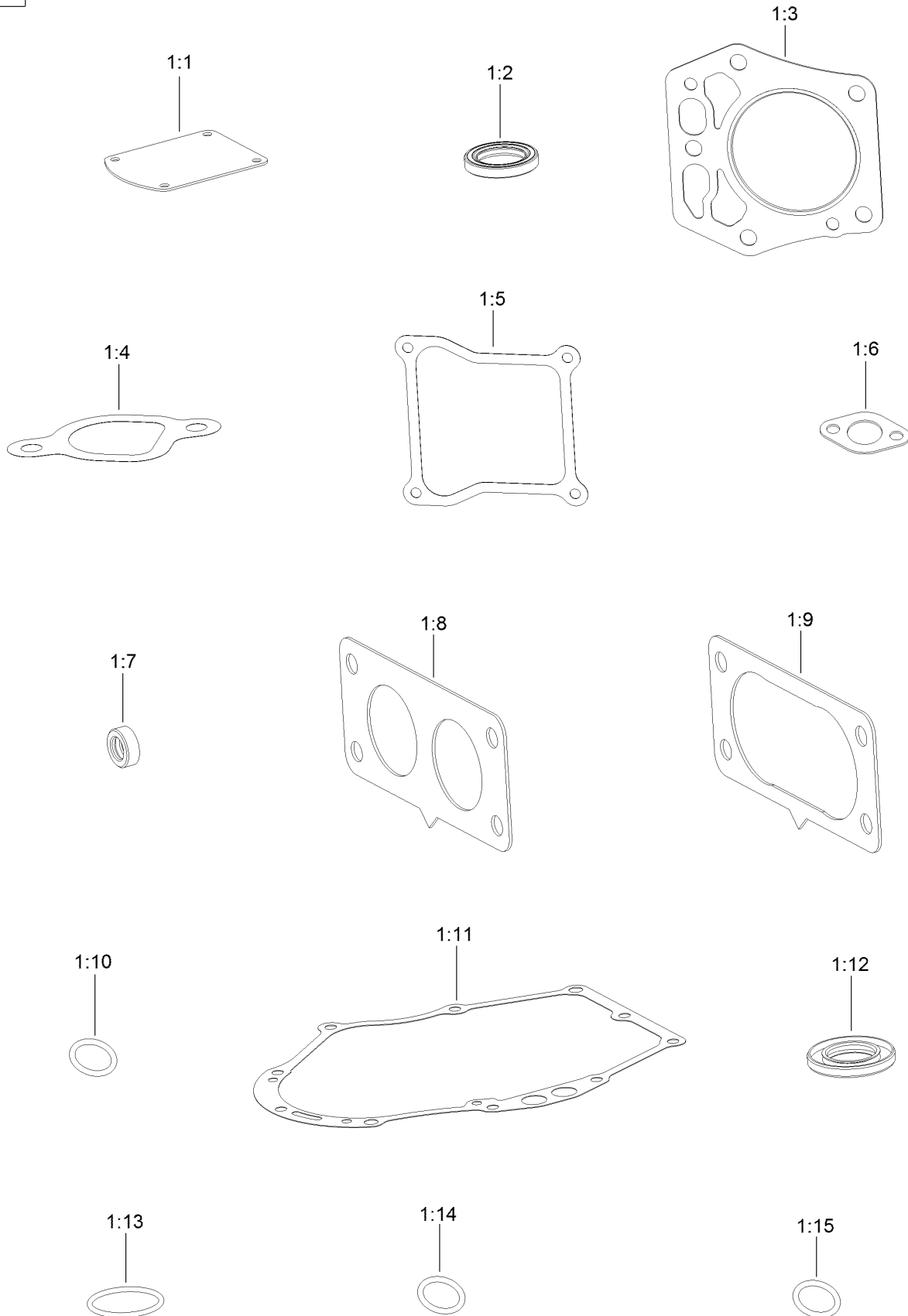


Blower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1571	4	Screw-PPH, Plastic	8	127-9281	1	Plate-Spring
2	127-9045	1	Cover-Fan	9	127-9049	1	Baffle-Air, Left
3	127-9196	6	Screw-Shoulder, HWH	10	120-4210	2	Screw-Shoulder, HHF
4	133-1572	1	Shroud-Engine	11	127-9048	1	Baffle-Air, Right
5	127-9046	1	Door-Filter, Air	12	127-9287	1	Cleat-Hose
6	127-9280	2	Pin-Hair	13	120-4232	2	Screw-HHF
7	127-9282	2	Pin				

Gasket and Seal Kit

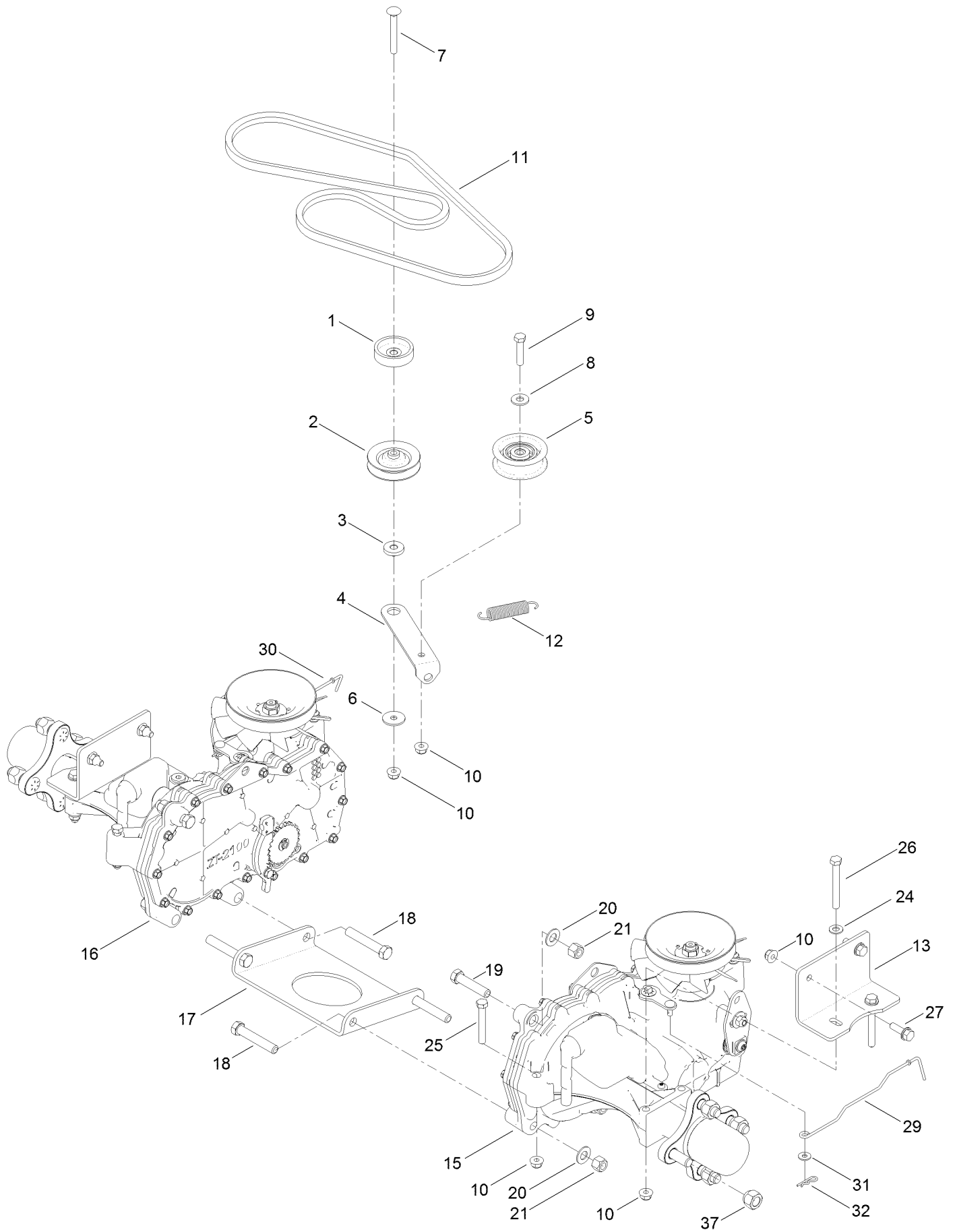
1



Gasket and Seal Kit (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9296	1	Gasket And Seal Kit	1:8	127-9246	2	Gasket-Carburetor
1:1	127-9214	1	Gasket-Breather	1:9	127-9251	1	Gasket-Carburetor
1:2	120-4267	1	Seal-Oil	1:10	120-4262	2	O-Ring
1:3	127-9226	2	Gasket-Head, Cylinder	1:11	127-9267	1	Gasket-Cover, Crankcase
1:4	127-9230	2	Gasket-Intake	1:12	127-9271	1	Seal
1:5	127-9295	2	Gasket-Valve Cover	1:13	127-9273	1	O-Ring
1:6	120-4317	2	Gasket-Exhaust	1:14	127-9284	1	O-Ring
1:7	120-4257	1	Seal-Oil	1:15	127-9286	1	O-Ring

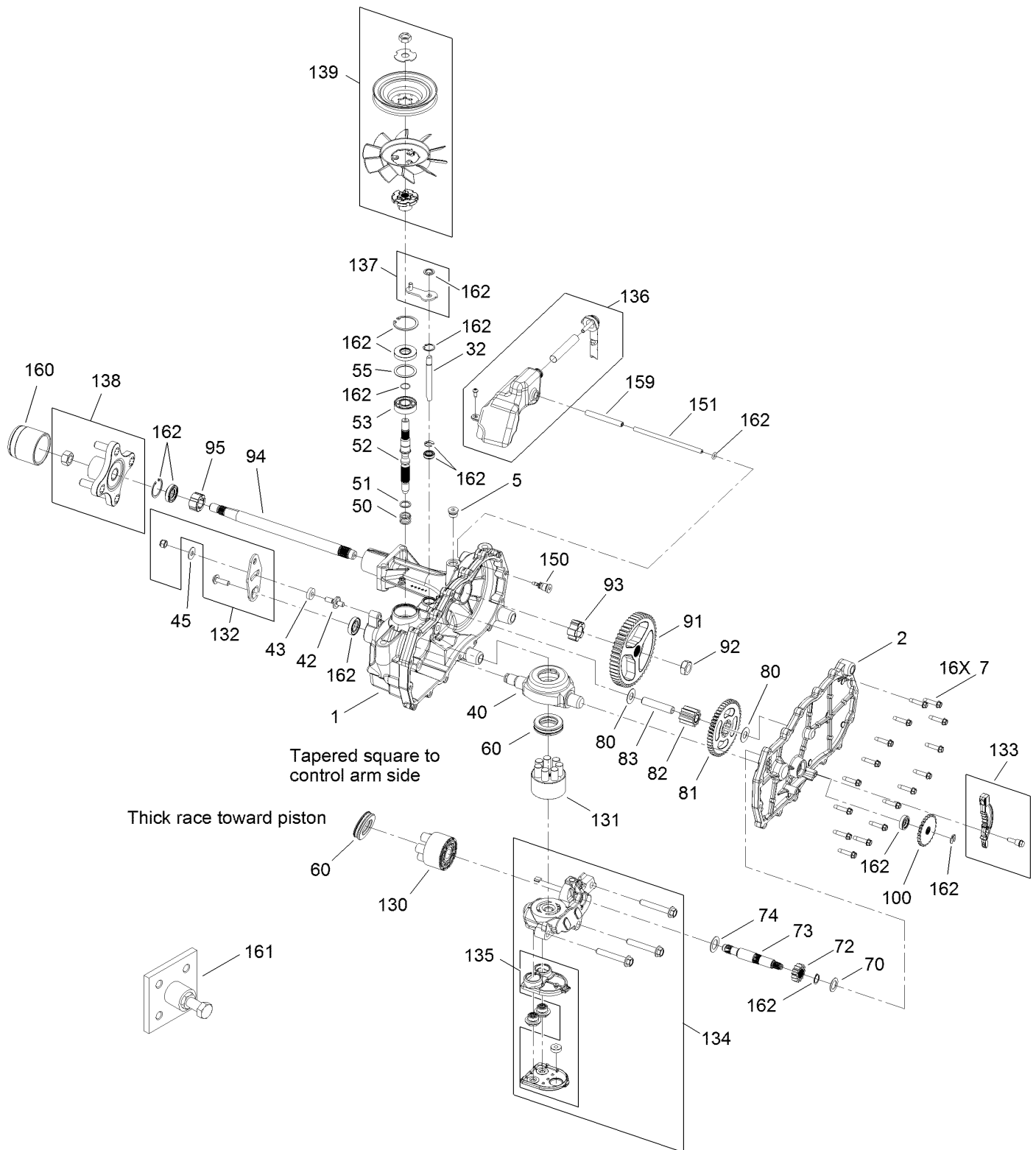
Traction Drive Assembly



Traction Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-3353	1	Spacer	17	119-3339-03	1	Plate-Cross, Hydro
2	119-8822	1	Pulley-Idler	18	324-10	4	Screw-HH
3	119-3327	1	Spacer-Arm, Idler	19	324-8	2	Screw-HH
4	119-3326	1	Arm-Idler	20	3256-25	6	Washer-Flat
5	106-2176	1	Pulley-Idler	21	3296-48	6	Nut-Lock, NI
6	5-4460	1	Washer-Pivot	24	3256-23	6	Washer-Flat
7	3230-8	1	Screw-CARR	25	322-11	4	Screw-HH
8	3256-3	1	Washer-Flat	26	322-13	4	Screw-HH
9	322-7	1	Screw-HH	27	3234-29	4	Screw-HHF
10	104-8300	14	Nut-HF, NI	29	131-0900	1	Rod-Bypass, LH
11	130-6975	1	V-Belt	30	130-7049	1	Rod-Bypass, RH
12	104-6415	1	Spring-Return, Pedal	31	119-8952	2	Washer
13	117-7264-03	2	Mount-Hydro	32	3290-307	2	Pin-Cotter
15	119-3330	1	LH Hydro Transaxle ASM	37	242-50	8	Nut-Lug
16	119-3331	1	RH Hydro Transaxle ASM				

Left Hand Hydro Transaxle Assembly No. 119-3330

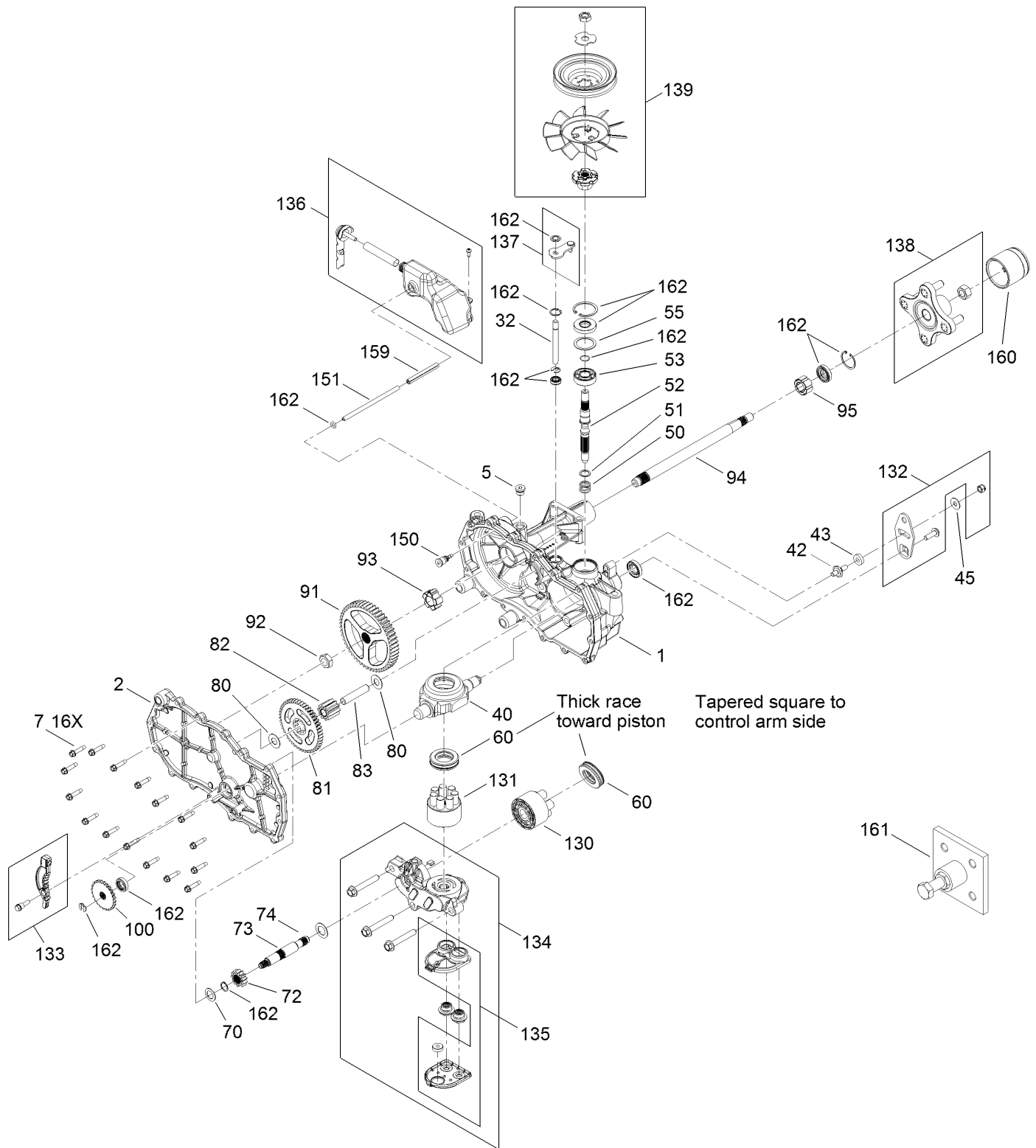


Left Hand Hydro Transaxle Assembly No. 119-3330 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5532	1	Main Housing ASM	83	104-5329	1	Pin-Jackshaft
2	120-5534	1	Housing Side Kit	91	120-5539	1	Gear-Bull
5	104-2189	1	Plug-Thread, Straight	92	104-2142	1	Nut-HJ
7	117-5359	16	Screw-HHF	93	115-8314	1	Bushing-Inboard
13	104-2147	1	Sealant ●	94	120-5540	1	Shaft-Axle
32	106-8678	2	Rod-Bypass	95	120-5541	1	Bearing-Sleeve
40	104-5304	1	Swashplate-Trunnion	100	106-8694	1	Disc-Brake, Cog
42	104-2116	1	Stud	130	103-2666	1	Cylinder Block Kit
43	112-9853	1	Puck-Friction	131	110-8561	1	Pump Block ASM
45	114-8491	1	Washer	132	117-5362	1	Control Arm Kit
50	120-5537	1	Spring-Compression	133	106-8688	1	Brake Arm Kit
51	120-5538	1	Washer	134	112-9861	1	Center Section Filter Kit
52	104-5306	1	Shaft-Input	135	114-1634	1	Filter Kit
53	104-5311	1	Bearing-Ball	136	121-5730	1	RH Expansion Tank Kit
55	104-5308	1	Spacer	137	120-5549	1	Bypass Kit
60	94-6922	1	Bearing-Thrust	138	121-5731	1	Hub Kit
70	104-5339	1	Washer-Flat	139	121-5729	1	Fan Pulley Kit
72	104-5316	1	Gear-Pinnion, 13T	150	104-5349	1	Fitting-SAE
73	106-8683	1	Shaft-Motor	151	115-8302	1	Hose
74	104-5360	1	Washer	159	121-5728	1	Case-Tube
80	119-5541	2	Washer	160	125-0041	1	Cap-Axle
81	104-5317	1	Gear-10T/48T	161	114-8467	1	Puller-Hub, 4 Bolt
82	104-5318	1	Gear-Jackshaft, 10T	162	120-7103	1	Seal And Ring Kit

● Not illustrated

Right Hand Hydro Transaxle Assembly No. 119-3331

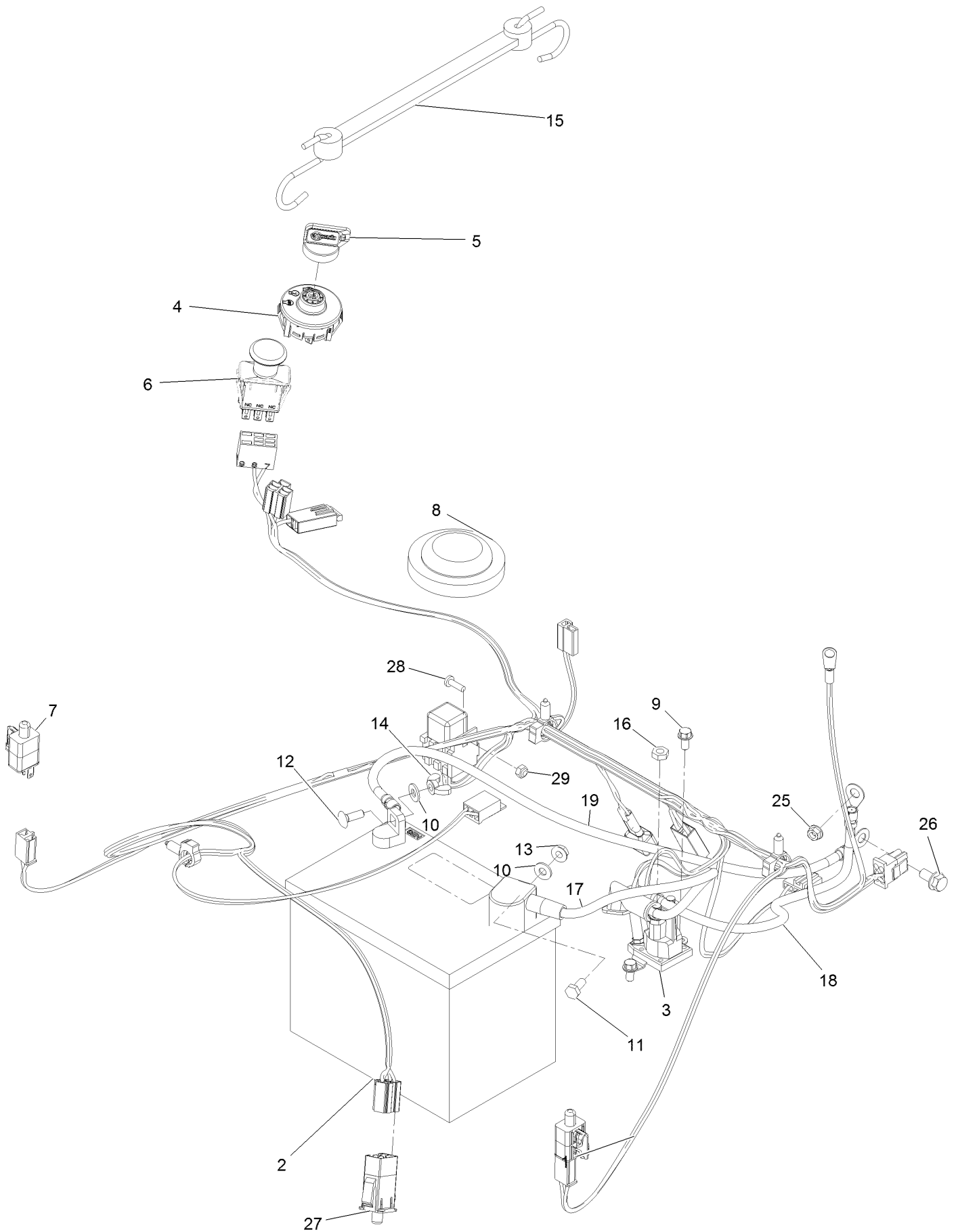


Right Hand Hydro Transaxle Assembly No. 119-3331 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5531	1	Main Housing ASM	83	104-5329	1	Pin-Jackshaft
2	120-5533	1	Housing Side Kit	91	120-5539	1	Gear-Bull
5	104-2189	1	Plug-Thread, Straight	92	104-2142	1	Nut-HJ
7	117-5359	16	Screw-HHF	93	115-8314	1	Bushing-Inboard
13	104-2147	1	Sealant ●	94	120-5540	1	Shaft-Axle
32	106-8678	2	Rod-Bypass	95	120-5541	1	Bearing-Sleeve
40	104-5304	1	Swashplate-Trunnion	100	106-8694	1	Disc-Brake, Cog
42	104-2116	1	Stud	130	103-2666	1	Cylinder Block Kit
43	112-9853	1	Puck-Friction	131	110-8561	1	Pump Block ASM
45	114-8491	1	Washer	132	117-5362	1	Control Arm Kit
50	120-5537	1	Spring-Compression	133	106-8688	1	Brake Arm Kit
51	120-5538	1	Washer	134	112-9862	1	Center Section Filter Kit
52	104-5306	1	Shaft-Input	135	114-1634	1	Filter Kit
53	104-5311	1	Bearing-Ball	136	121-5735	1	LH Expansion Tank Kit
55	104-5308	1	Spacer	137	107-2489	1	Bypass Arm Kit
60	94-6922	1	Bearing-Thrust	138	121-5731	1	Hub Kit
70	104-5339	1	Washer-Flat	139	121-5729	1	Fan Pulley Kit
72	104-5316	1	Gear-Pinnion, 13T	150	104-5349	1	Fitting-SAE
73	106-8683	1	Shaft-Motor	151	115-8302	1	Hose
74	104-5360	1	Washer	159	121-5728	1	Case-Tube
80	119-5541	2	Washer	160	125-0041	1	Cap-Axle
81	104-5317	1	Gear-10T/48T	161	114-8467	1	Puller-Hub, 4 Bolt
82	104-5318	1	Gear-Jackshaft, 10T	162	120-7103	1	Seal And Ring Kit

● Not illustrated

Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0482	1	Harness-Wire ●	13	32128-33	1	Nut-Whizlock 1/4-20
2	105-1692	1	Battery	14	32103-22	1	Nut-Wing
3	117-1197	1	Solenoid	15	104-2466	1	Holddown-Battery
4	117-2221	1	Switch-Ignition	16	3220-2	2	Nut-Jam 5/16-24
5	103-2106	1	Key-Exmark Logo	17	119-8897	1	Cable-Battery, Red
6	103-5221	1	Switch-PTO	18	121-0711	1	Cable-Battery, Positive
7	110-6765	2	Switch	19	119-8899	1	Cable-Battery, Black
8	100-3524	1	Switch-Seat	25	33003-00	1	Nut-Hex M6-1 Flg
9	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite	26	3234-14	1	Screw-HH Flg 5/16-18 X 5/8
10	3256-22	2	Washer-1/4 SAE	27	104-3338	1	Switch-Delta
11	321-3	1	Screw-HH 1/4-20 X 5/8	28	3290-500	1	Screw-PPH #10-24 X 5/8
12	3229-1	1	Bolt-Carriage 1/4-20 X 3/4	29	3296-2	1	Nut-Nyloc #10-24

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:



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HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

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*Some accessories and options not available for some models.

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(402) 223-6375
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