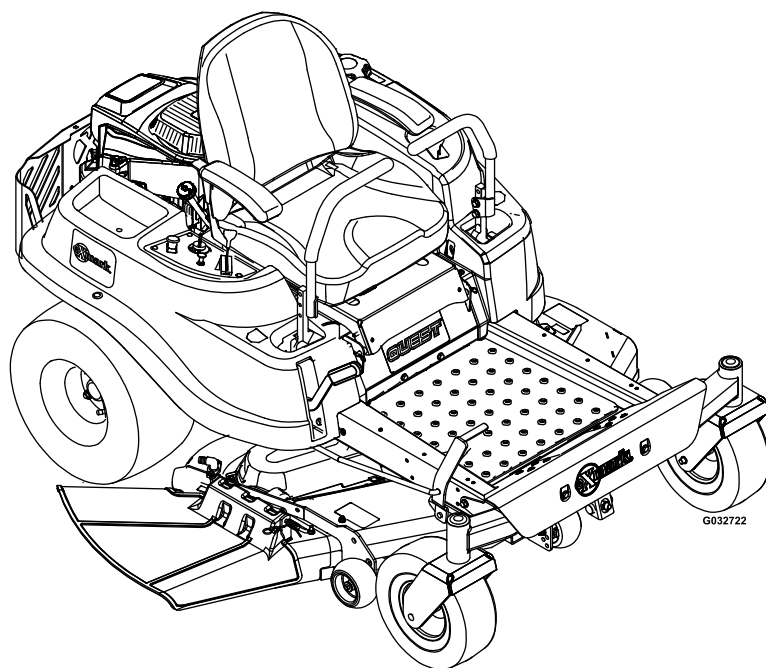




QUEST®

Model No. QTS452CEM34200—Serial No. 400000000 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

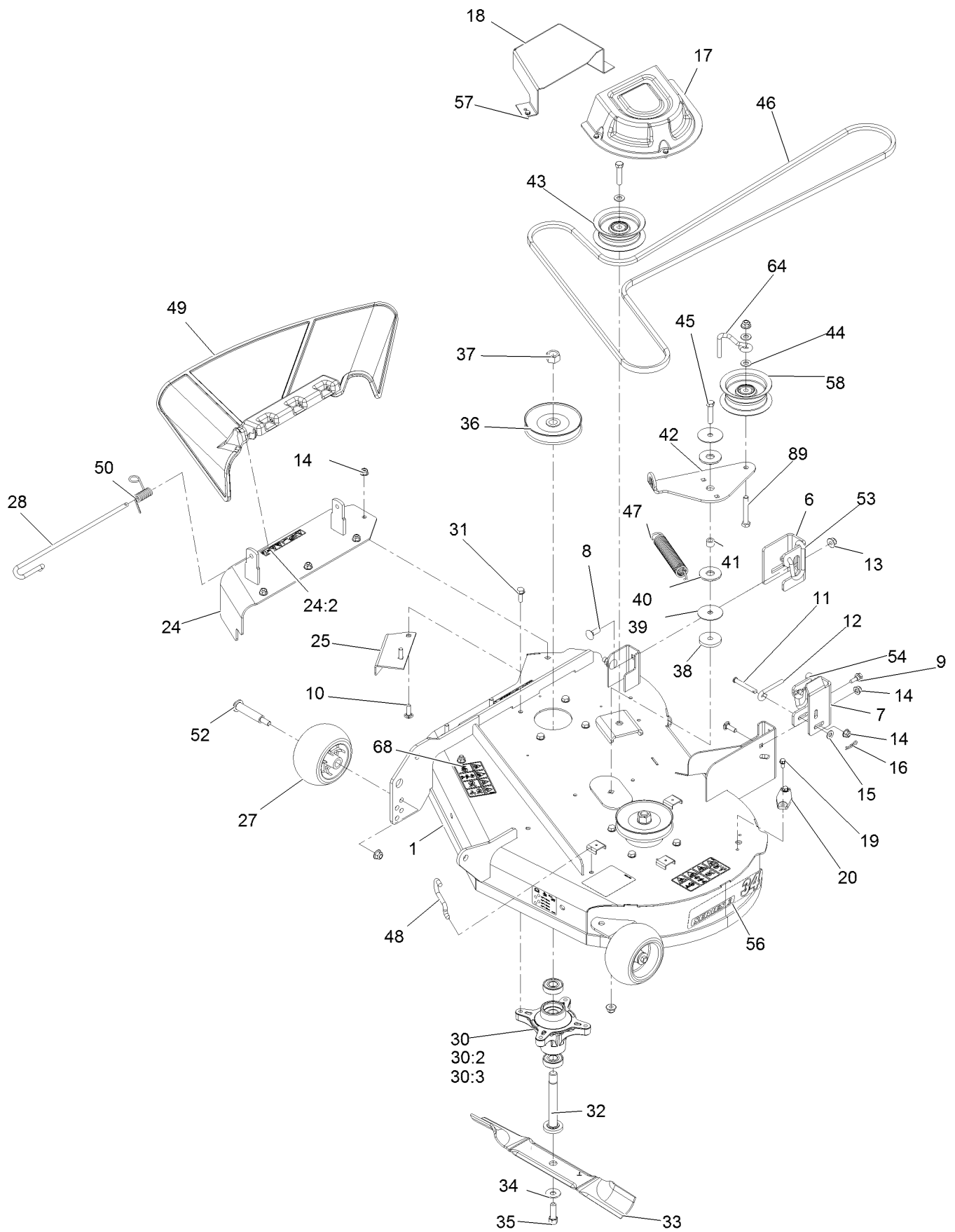


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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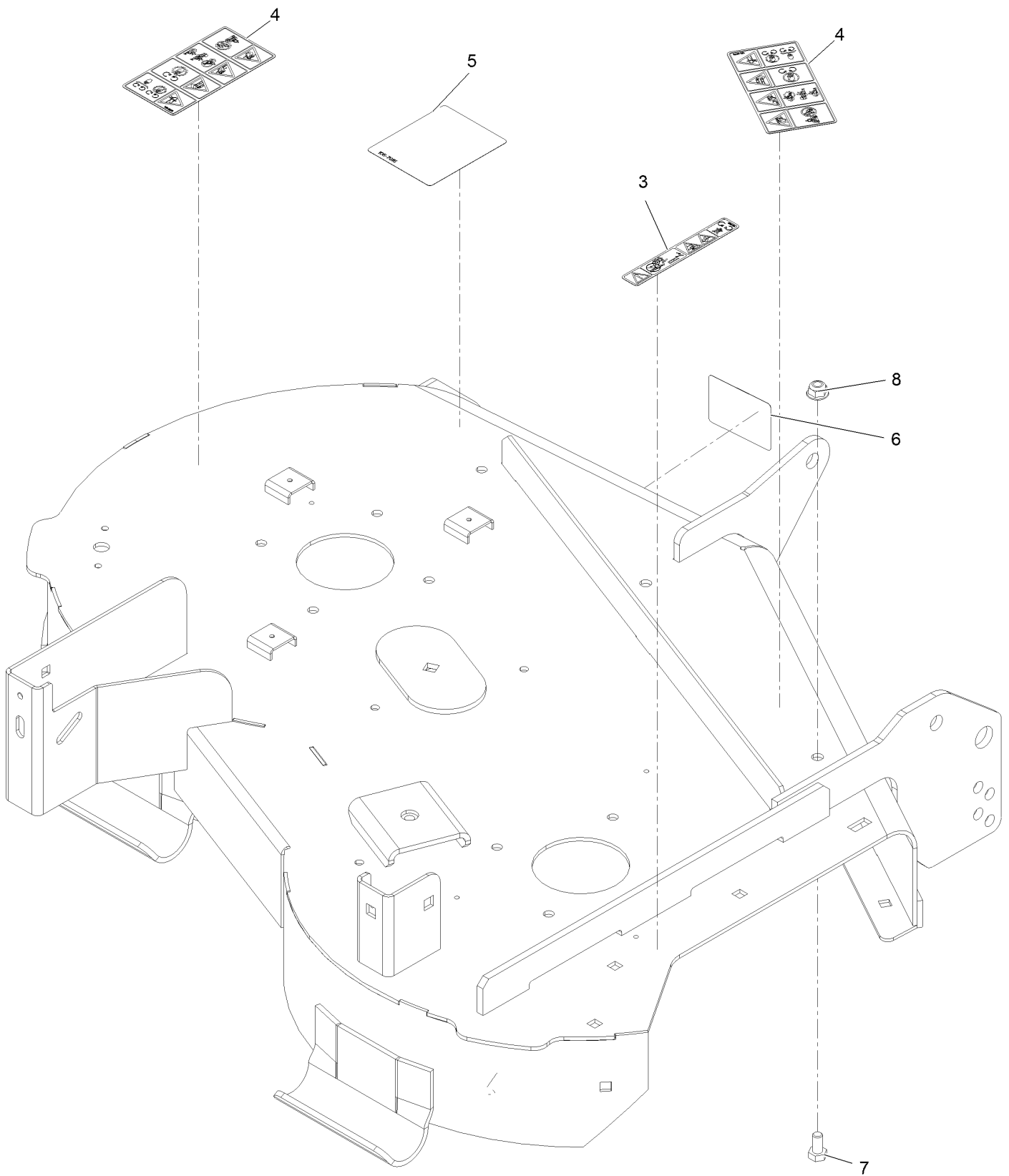
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-7017	1	34 Inch Deck And Decal ASM	32	117-7268	2	Shaft-Spindle
6	131-4138	1	Bracket-Hanger, RH	33	115-5059-03	2	Blade-Hi Lift
7	131-1091	1	Bracket-Hanger, LH	34	3290-465	2	Washer-Spring Disc
8	3231-2	2	Bolt-Carriage 3/8-16 X 1	35	26-0671	2	Screw-HH
9	120-7024	1	Screw-HH Flg 1/4-20 X 3/4 Tf	36	127-0098	2	Pulley ASM
10	3230-22	5	Bolt-Carriage 5/16-18 X 1 Sp	37	3219-6	2	Nut-Hex 5/8-18
11	110-0618	1	Pin-Clevis	38	110-9981	1	Washer-Plain
12	131-0955	1	Rod-Level, Deck	39	120-2229	2	Washer
13	104-8301	6	Nut-Nyloc 3/8-16 Flg	40	114-0463	2	Washer-Friction, Composite
14	104-8300	7	Nut-Nyloc 5/16-18 Flg	41	115-4986	1	Spacer
15	3256-23	1	Washer-5/16 SAE	42	114-8540	1	Arm-Idler
16	1-806003	3	Hairpin-Cotter	43	106-2175	1	Pulley-Idler, Flat
17	108-7889	1	Cover-Belt	44	3256-24	3	Washer-3/8 SAE
18	130-6992-05	1	Cover-Deck Belt	45	323-9	2	Screw-HH 3/8-16 X 1 3/4
19	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite	46	130-0842	1	Belt-V
20	136-4171	1	Cover-Washout Port	47	106-2177	1	Spring-Extension
24	131-3961	1	Cover ASM W/Decal	48	88-5970	1	Hook-Return, Spring
24:2	93-7009	1	Decal-Danger	49	121-0739	1	Deflector-Discharge
25	127-0096-03	1	Baffle-Cutoff	50	121-2983	1	Spring-Torsion
27	1-603299	2	Roller-Scalp, Anti	52	112-3977	2	Bolt-HH Shoulder 3/8-16 X 3.79
28	109-8854	1	Pin-Chute	53	131-8734	1	Link-Retention, Deck (RH)
30	121-0751	2	Spindle ASM	54	131-4131	1	Link-Retention, Deck (LH)
30:2	120-7935	2	Spacer	56	131-1068	1	Decal - Series 2 34
30:3	38-7820	2	Bearing-Ball	57	32144-1	6	Screw-HWH #10-24 X 1/2 Taptite
31	32144-41	8	Screw-HWH 3/8-16 X 7/8 Taptite	58	88-5630	1	Pulley-Idler, Flat
				64	107-7307	1	Guide-Idler, Belt
				68	322-2	1	Screw-HH 5/16-18 X 5/8
				89	323-12	1	Screw-HH 3/8-16 X 2 1/2

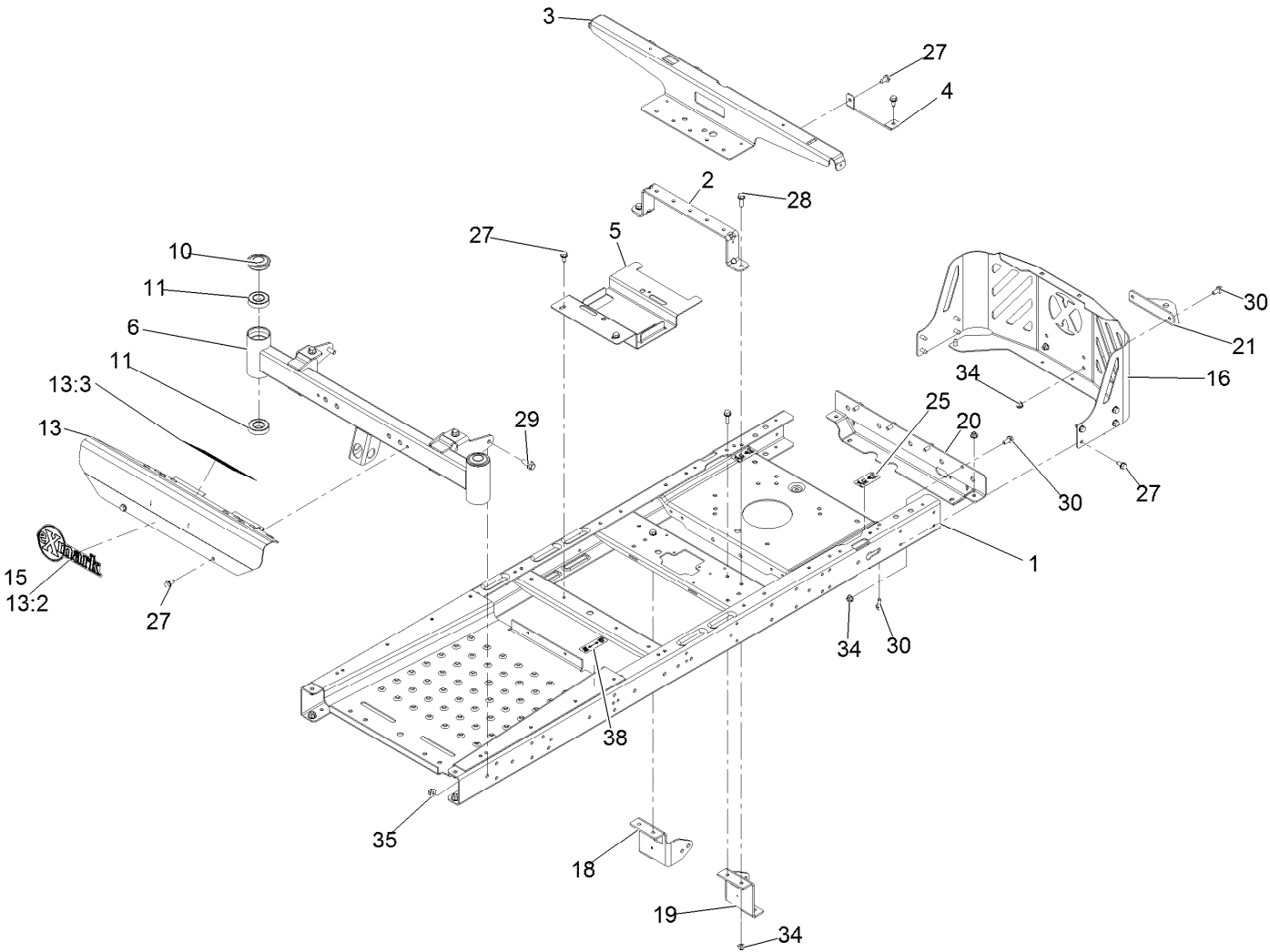
Deck W/Decals Assembly



Deck W/Decals Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	93-7009	1	Decal-Danger	6	112-9840	1	Decal-Scalp, Anti
4	132-0872	2	Decal-Danger, Deck	7	322-2	1	Screw-HH
5	105-7015	1	Decal-Routing, Belt	8	104-8300	1	Nut-HF, NI

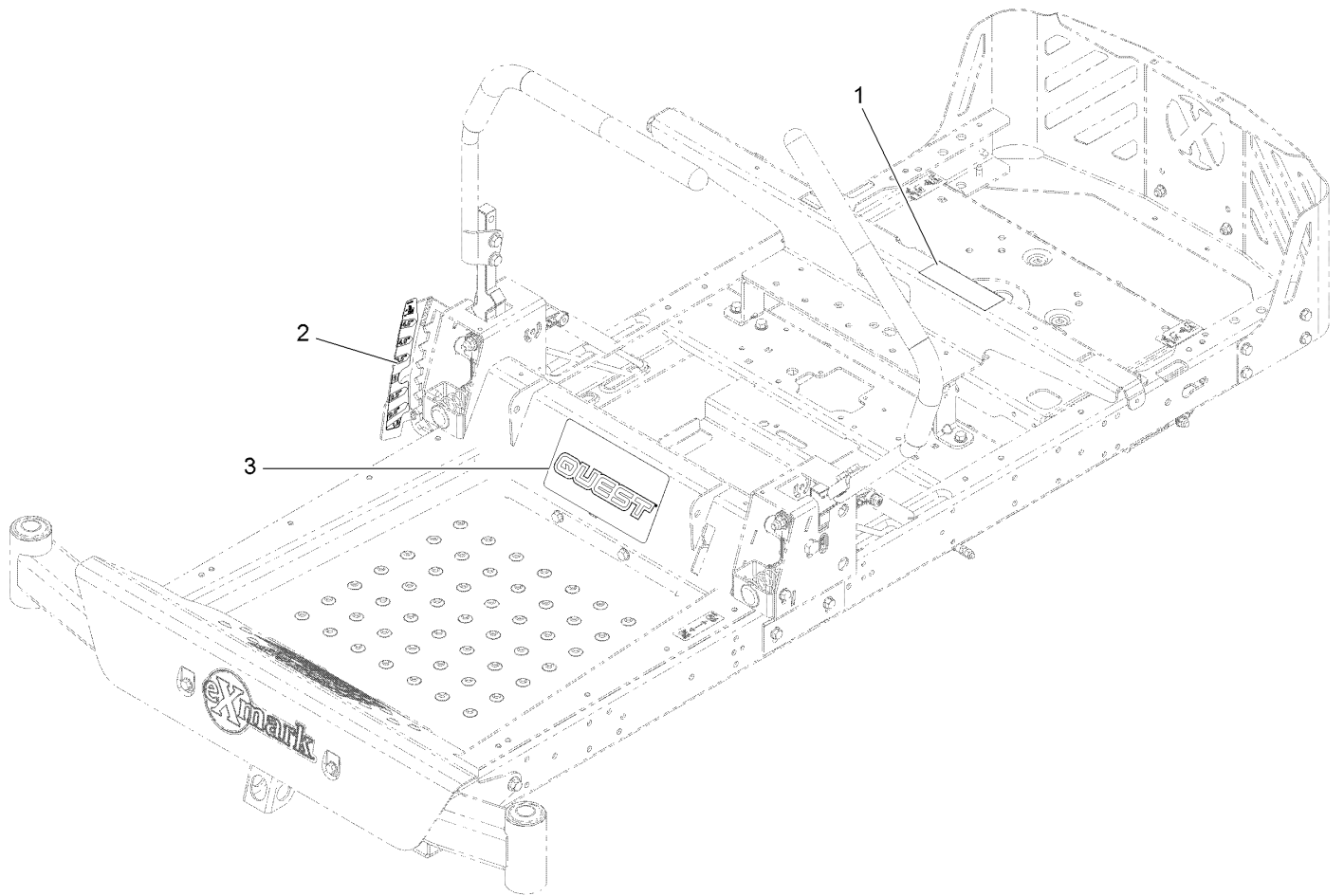
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0509-01	1	Frame ASM-Riveted [red]	18	131-0901-01	1	Mount-Hydro, Front (RH)
2	135-0686-03	1	Brace-Seat,Rear (Narrow)	19	131-0902-01	1	Mount-Hydro, Front (LH)
3	131-1040-03	1	Support-Pod	20	130-6950-01	1	Crossmember-Rear, Narrow
4	119-3431-03	2	Support-Tank, Rear	21	117-1232-03	1	Bracket-Hitch
5	135-0507-03	1	Bracket-Battery	25	121-2989	2	Decal-Bypass
6	125-1742-01	1	Axle-Front, Narrow	27	32144-70	18	Screw-HWH 5/16-18 X 3/4 Tf
10	116-4348	2	Cap-Grease	28	3234-29	4	Screw-HH Flg 5/16-18 X 1
11	109-3678	4	Bearing-Ball	29	3234-42	6	Screw HHF 3/8-16 X 1
13	133-1158	1	Footrest ASM	30	3234-47	8	Screw-HH Flg 5/16-18 X 3/4
13:2	126-6969	1	Decal-Exmark Logo	34	104-8300	12	Nut-Nyloc 5/16-18 Flg
13:3	132-0869	1	Decal-Danger	35	104-8301	6	Nut-Nyloc 3/8-16 Flg
15	126-6969	1	Decal-Exmark Logo	38	115-9625	1	Decal-Brake, Parking
16	131-1019-03	1	Guard-Engine, Narrow [black]				

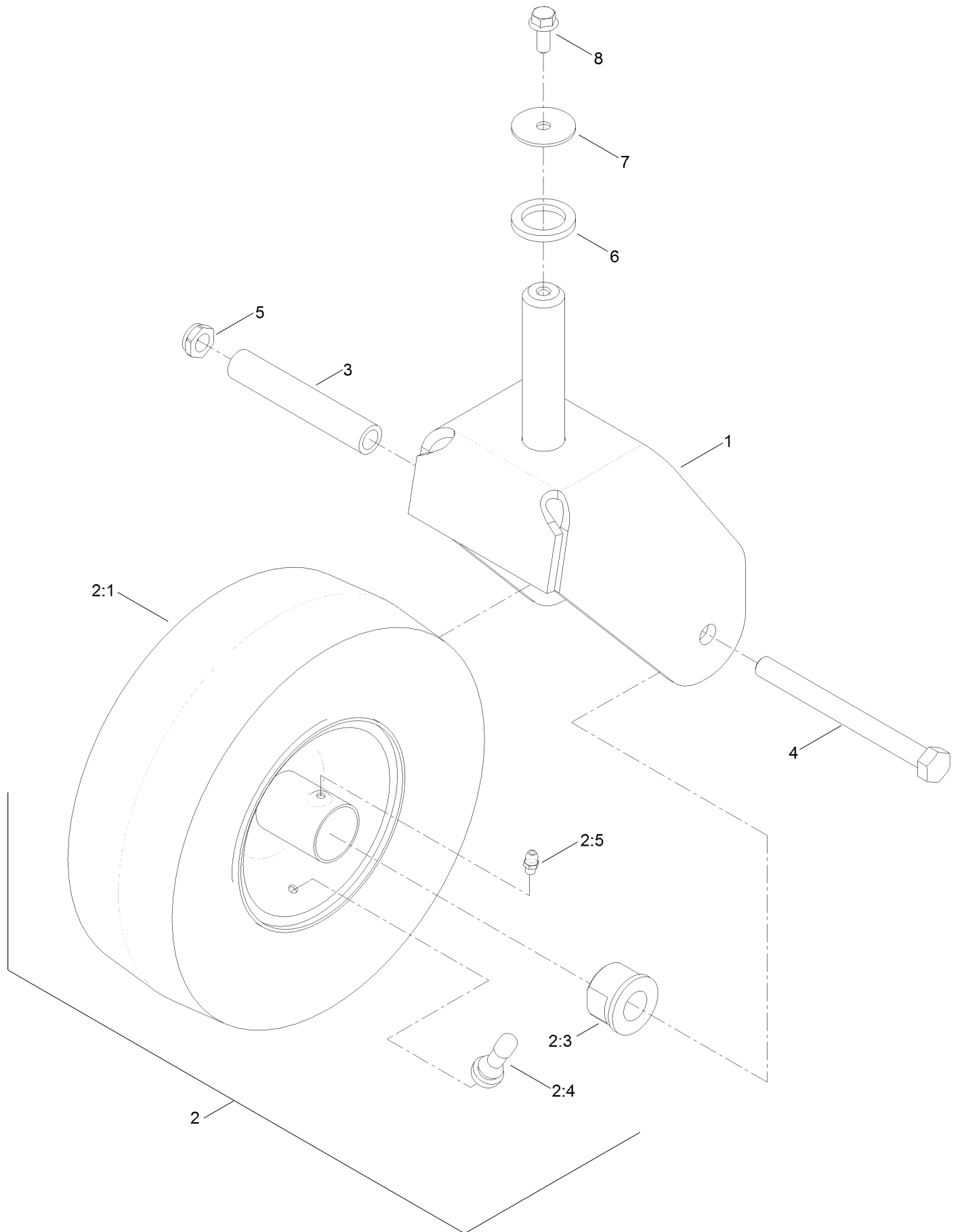
Main Frame W/Decal Assembly



Main Frame W/Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8717	1	Decal-Service, CE
2	119-8871	1	Decal-HOC
3	126-7386	1	Decal-Quest

Fork and Caster Wheel Assembly



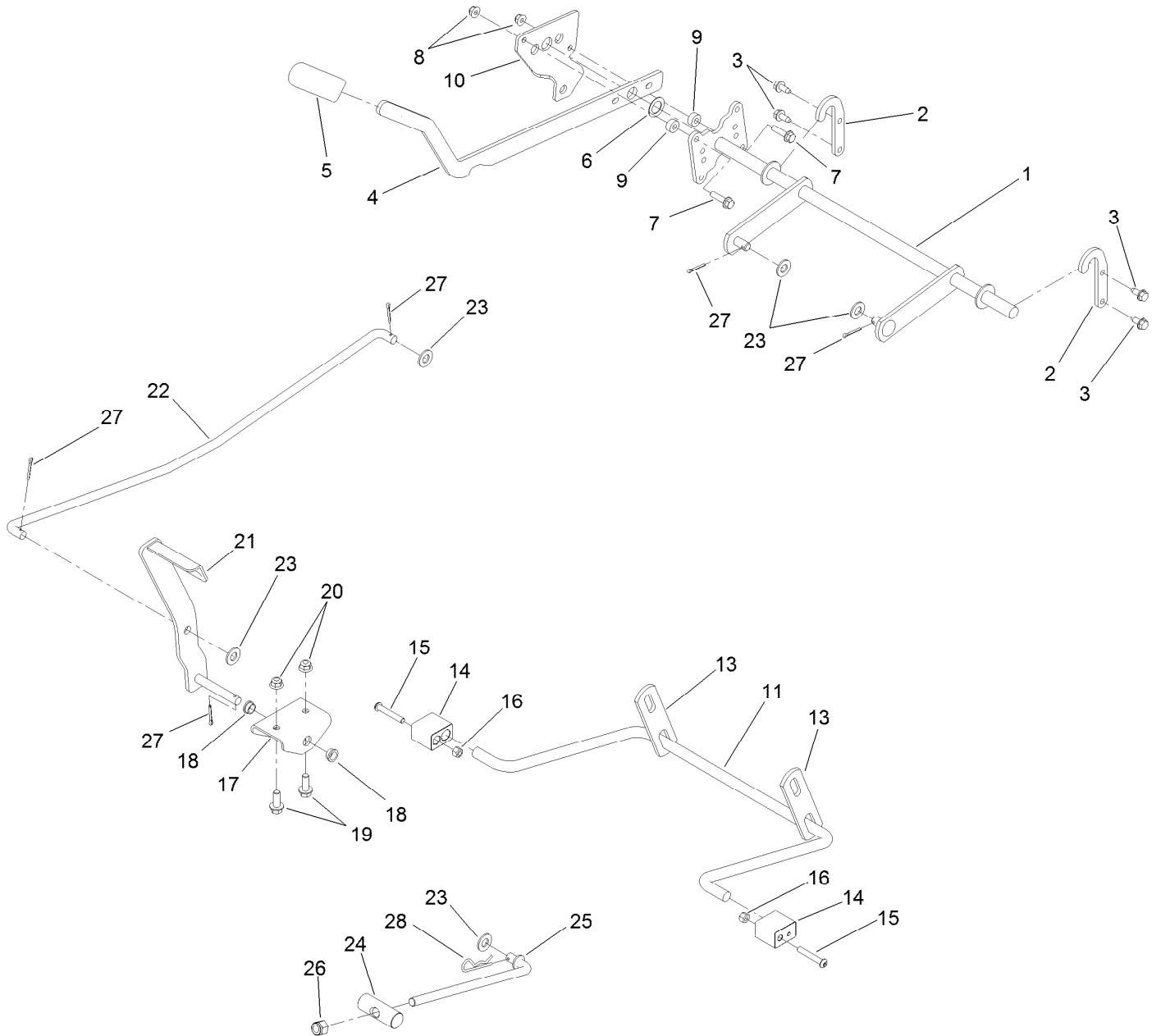
Fork and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-2266-01	2	Fork-Caster	3	104-3667	2	Bushing-Spanner
2	130-0736	2	Caster Wheel ASM	4	325-22	2	Screw-HH
2:1	130-0735	1	Tire	5	3296-45	2	Nut-Lock, NI
2:3	114-1640	2	Bushing-Flange	6	117-7394	2	Washer-Thrust
2:4	232-27	1	Stem-Valve	7	3256-68	2	Washer-Flat
2:5	302-5	1	Fitting-Grease	8	3234-47	2	Screw-HHF
2:6	105-0844	1	Tube-Inner ■●				

● Not illustrated

■ Optional Equipment

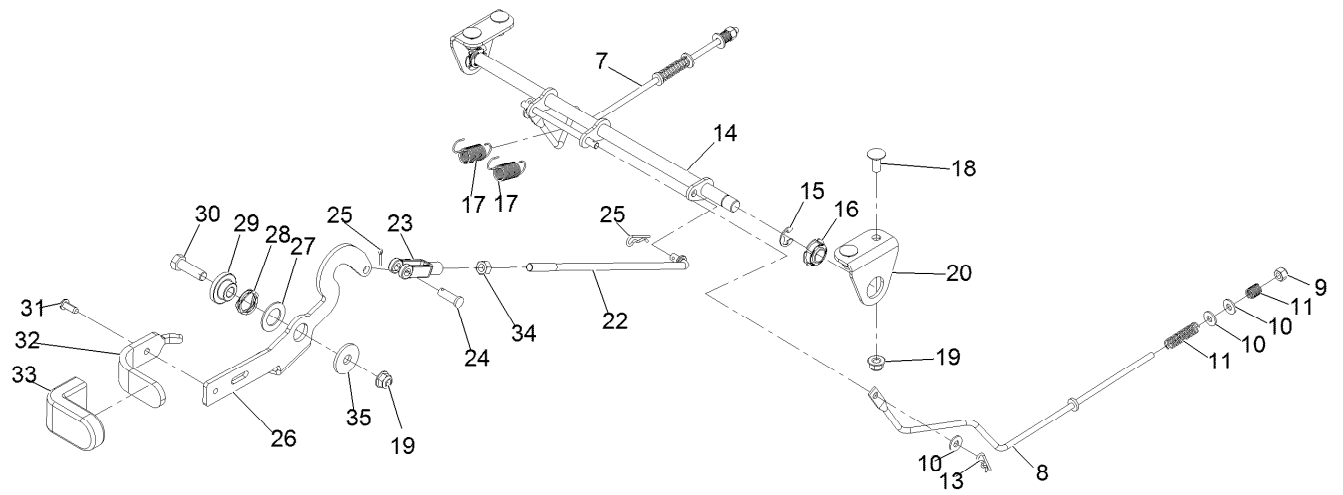
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-6872-03	1	Lift-Deck, Narrow	16	3296-29	2	Nut-Lock, NI
2	119-8875	2	Bracket-Lift	17	120-2294-03	1	Bracket-Footlift
3	32144-70	4	Screw-HWHTF	18	256-156	2	Bushing-Flange
4	119-3427-03	1	Lever-Lift	19	3234-42	2	Screw-HHF
5	1-633268	1	Grip-Lever	20	104-8301	2	Nut-HF, NI
6	3-6498	2	Washer-Thrust	21	132-6939-03	1	Pedal ASM
7	3234-36	2	Screw-HHF	22	120-2242	1	Rod-Footlift
8	104-8300	2	Nut-HF, NI	23	3256-26	5	Washer-Flat
9	121-1759	2	Spacer	24	119-8810	1	Pin-Pivot
10	131-3933	1	Plate-Footlift	25	133-4319	1	Rod-Mount, Deck
11	108-7839	1	Arm-Lift, Rear	26	3296-19	1	Nut-Hex
13	108-7840	2	Link-Lift	27	3272-11	5	Pin-Cotter
14	108-7845	2	Block-Pivot	28	1-806005	1	Pin-Cotter
15	120-5499	2	Screw-HSBH				

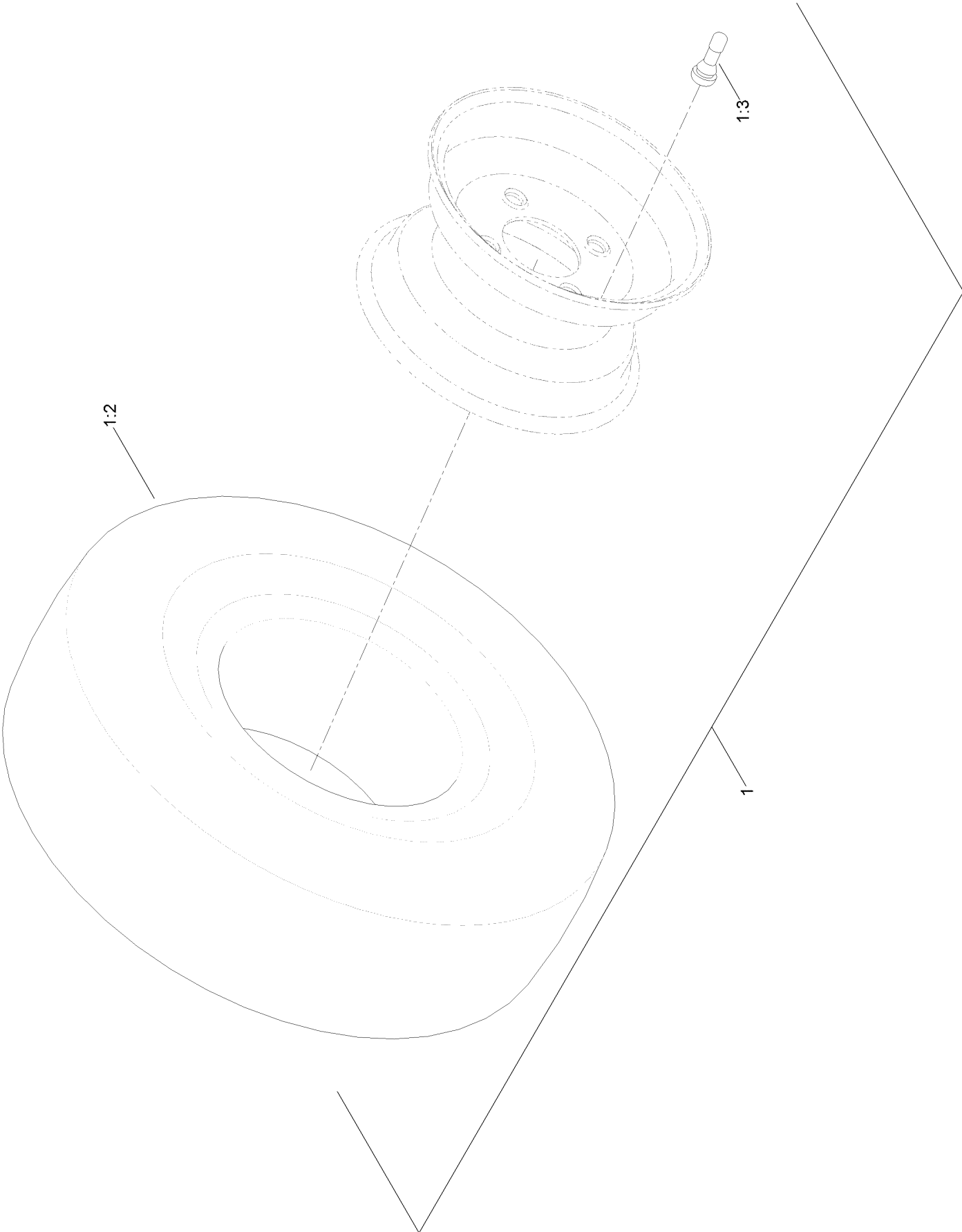
Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	121-2974	1	Rod-Brake, RH	23	1-303105	1	Yoke-Adjustable
8	121-2975	1	Rod-Brake, LH	24	1-808280	1	Pin-Clevis 5/16 X 1 49/64
9	3296-42	2	Nut-Nyloc 1/4-20	25	3272-5	2	Pin-Cotter 3/32 X 1/2
10	119-8952	6	Washer	26	135-0165-03	1	Lever-Brake
11	117-1169	4	Spring-Compression	27	119-7640	1	Washer-Thrust
13	3290-307	2	Pin-Cotter	28	121-4517	1	Washer-Wave
14	135-0148	1	Pivot-Brake	29	126-5989	1	Pivot-Flange
15	32120-47	2	Ring-Retaining	30	323-7	1	Screw-HH 3/8-16 X 1 1/4
16	136-7469	2	Bearing-Spherical	31	63-8590	1	Screw-Button Head 1/4-20
17	55-9280	2	Spring-Extension				X .62 Tf
18	3230-23	4	Bolt-Carriage 5/16-18 X 3/4	32	135-0190-03	1	Handle-Brake
			Short Neck	33	132-4749	1	Grip-Lever
19	104-8300	5	Nut-Nyloc 5/16-18 Flg	34	3219-2	1	Nut-Hex 5/16-24
20	135-0147-03	2	Angle-Mount Pivot	35	2844	1	Washer
22	135-0164	1	Rod-Link Handle				

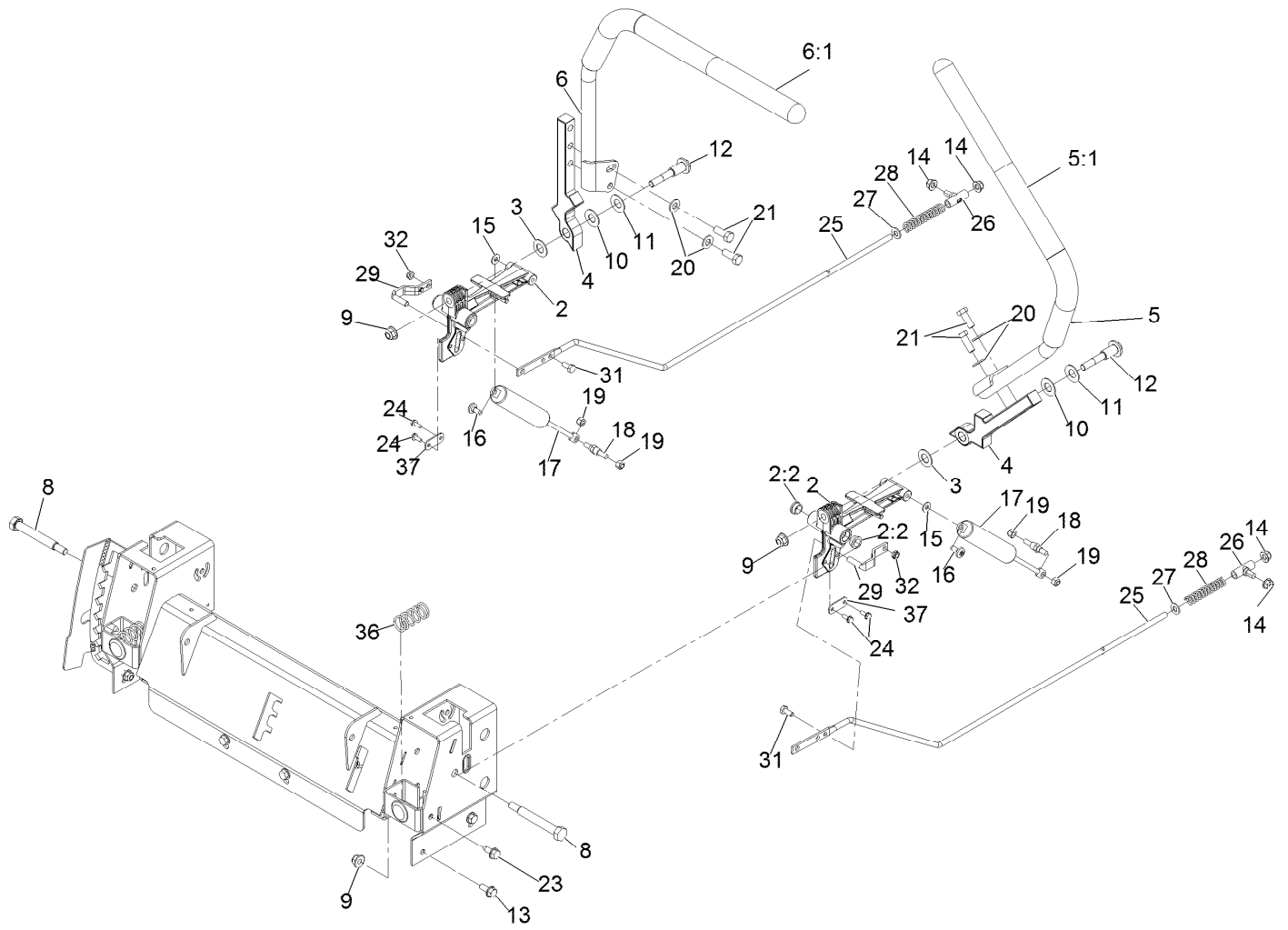
Rear Tire Assembly



Rear Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-3670	2	2 Ply Tire And Wheel ASM
1:2	131-3677	1	Tire-2 Ply
1:3	232-27	1	Stem-Valve

Motion Control Assembly



Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	119-3470	2	Actuator Arm ASM	17	131-0964	2	Damper
2:2	256-156	2	Bushing-Flange	18	110-6810	2	Stud-Damper
3	120-2273	2	Washer-Nylon	19	3296-42	4	Nut-Nyloc 1/4-20
4	133-9299-05	2	Arm-Control	20	3256-24	4	Washer-3/8 SAE
5	133-7055	1	Handle-Control, LH	21	323-6	4	Screw-HH 3/8-16 X 1
5:1	121-0726	1	Grip	23	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
6	133-7057	1	Handle-Control, RH	24	32144-1	4	Screw-HWH #10-24 X 1/2 Taptite
6:1	121-0726	1	Grip	25	117-5388	2	Rod-Hydro
8	115-5099	2	Bolt-Pivot	26	119-8842	2	Mount-Rod, Hydro
9	104-8301	4	Nut-Nyloc 3/8-16 Flg	27	3256-23	2	Washer-5/16 SAE
10	117-1240	2	Washer	28	1-603807	2	Spring
11	119-8925	2	Washer-Belleville	29	121-1753	2	Pin-Rod, Hydro
12	117-1198	2	Bolt-Pivot	31	321-3	2	Screw-HH 1/4-20 X 5/8
13	3234-47	6	Screw-HH Flg 5/16-18 X 3/4	32	3296-56	2	Nut-Nyloc 1/4-20 Thin
14	104-8300	10	Nut-Nyloc 5/16-18 Flg	36	119-8876	2	Spring-Return
15	119-8952	2	Washer	37	119-8948	2	Plate-Stop, Hydro
16	120-7950	2	Screw-1/4-20 X 1/2 Tf Torx Plus				

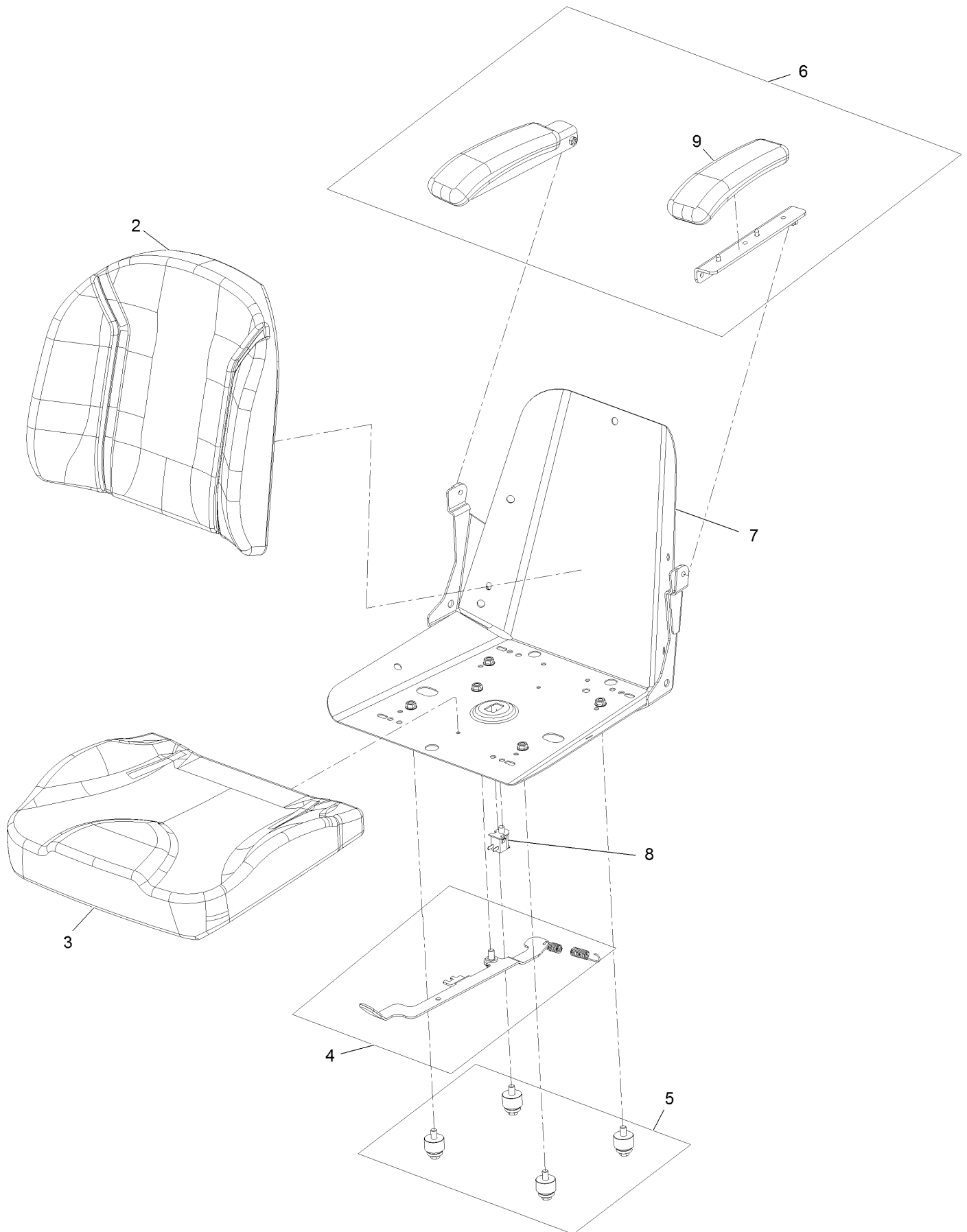
Figure 1 is a perspective view of a chair. The chair features a backrest and armrests. A key, labeled 13, is shown inserted into a lock mechanism, labeled 8, located on the side of the chair frame.



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-7054	3	Spring-Compression	14	107069	1	Nut-Retainer-Panel 1/4-20
2	3234-29	3	Screw-HH Flg 5/16-18 X 1	15	131-1038	1	Bracket-Stop, Seat
3	104-8300	7	Nut-Nyloc 5/16-18 Flg	16	99-6810	1	Screw-HH 1/4-20 X 5/8
4	136-5571-03	1	Pan-Seat, Deluxe	17	131-4008-03	1	Bracket-Latch, Seat
5	119-3433	1	Rod-Pivot, Narrow	18	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
7	3290-250	2	Pin-Cotter	19	3274-55	2	Screw-Button Head 5/16-18 X 3/4
8	131-4148	1	Seat ASM, Exmark	20	19-1470	2	Screw-Shoulder
12	132-9353	2	Latch-Seat				
13	126-6971	1	Decal-Exmark Logo				

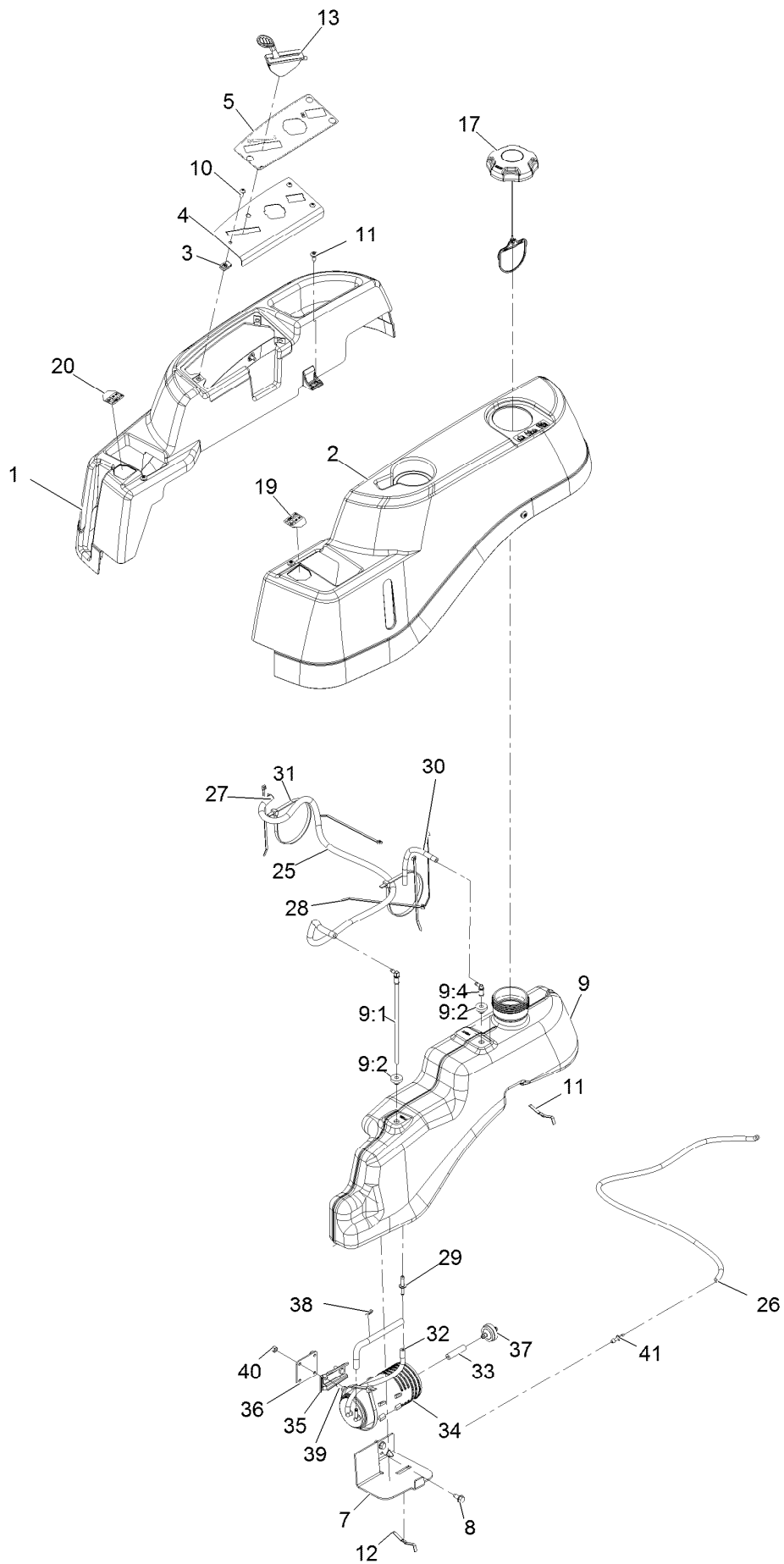
Seat Assembly (cont)



Seat Assembly (cont) (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	131-4150	1	Cushion-Seat, Back	6	131-4155	1	Armrest Kit
3	131-4152	1	Cushion-Seat, Bottom	7	131-4156	1	Shell
4	131-4153	1	Track ASM	8	82-2190	1	Switch-Bail
5	131-4154	1	Bushing ASM	9	110-4163	2	Cushion-Rest, Arm

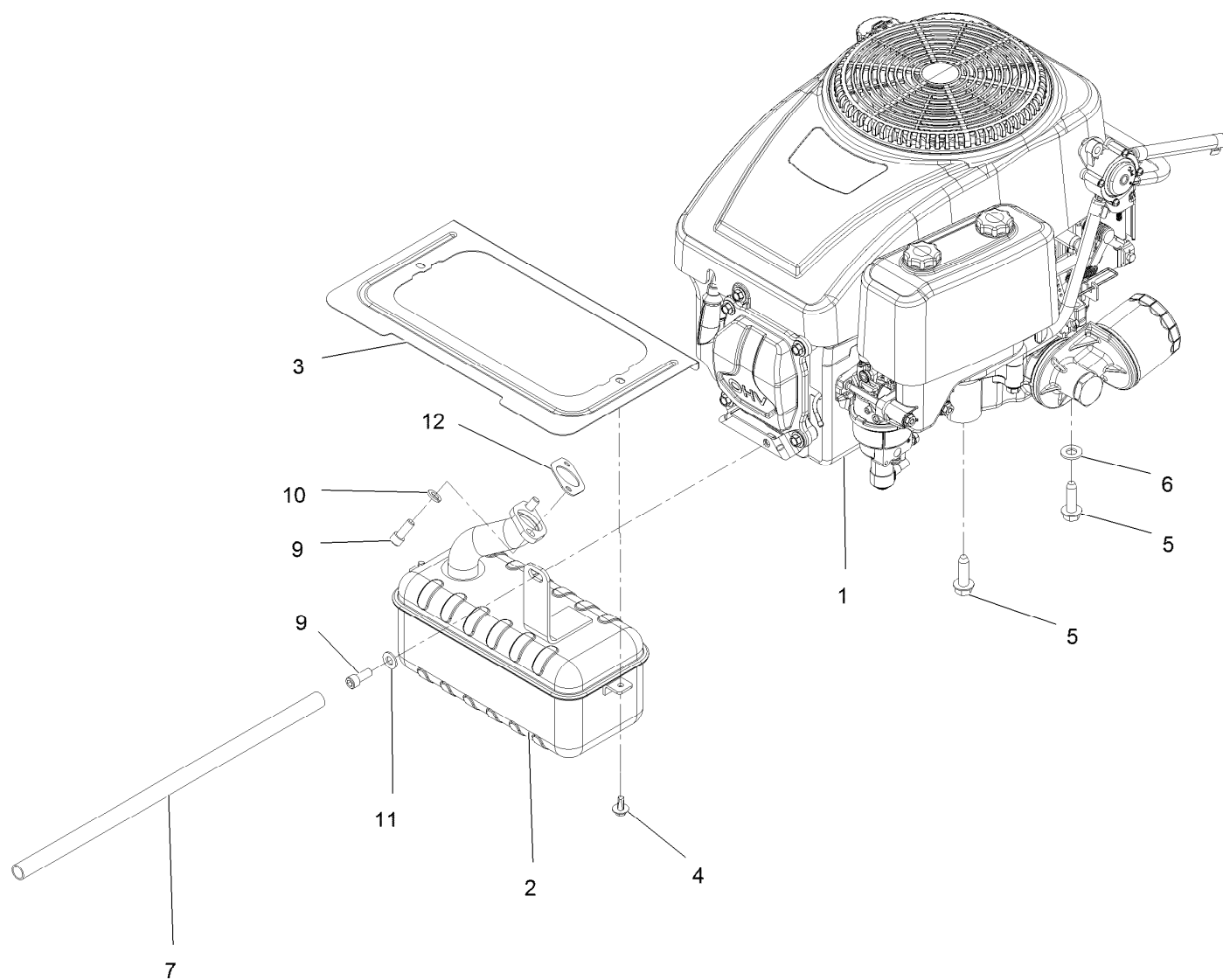
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1154	1	Pod-RH	25	109-0307	1	Hose-Fuel
2	133-1155	1	Pod-LH	26	132-6854	1	Hose-Fuel
3	107069	3	Clip	27	2412-98	3	Clamp-Hose
4	119-3378-03	1	Plate-Control	28	614249	5	Tie-Cable
5	121-0771	1	Decal-Panel, Control	29	117-5399	1	Adaptor-Orifice
7	119-3476-03	1	Support-Tank, Front	30	110-1876	2	Hose-Fuel
8	32144-70	2	Screw-HWHTF	31	3334-945	3	Tie-Cable
9	119-3324	1	Fuel Tank ASM	32	121-3003	1	Hose-Fuel
9:1	121-0793	1	Connector-Elbow, 90 DEG	33	99-9415	1	Hose-Fuel
9:2	46-6560	2	Bushing	34	117-1221	1	Canister-Carbon, 800Cc
9:4	117-7400	1	Fitting-Plastic	35	114-0292	1	Bracket-Canister, Carbon
10	3258-166	3	Screw-PRH	36	119-8992-03	1	Plate-Adapter
11	120-7950	6	Screw-Shoulder	37	115-7854	1	Filter-Fuel, Inline
12	609830	2	Spring	38	120-2038	1	Cartridge-Valve, Check
13	121-0767	1	Cable-Throttle And Choke	39	321-4	2	Screw-HH
17	120-5461	1	Cap-Fuel, Ratcheting	40	3296-42	2	Nut-Lock, NI
19	135-0752	1	Decal-Control Lever LH	41	106-8150	1	Fitting-Straight
20	135-0753	1	Decal-Conrol Lever RH				

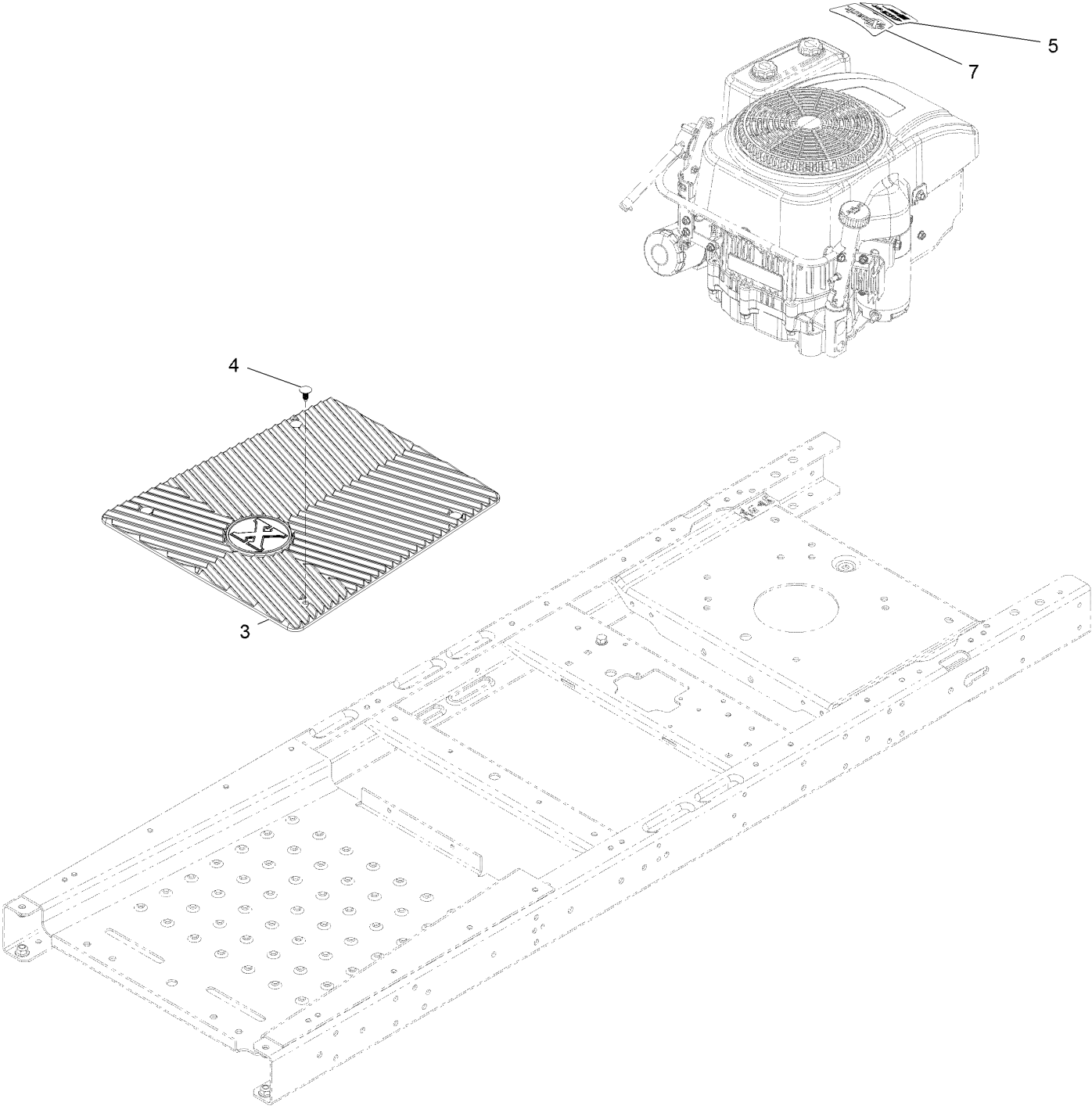
Engine and Muffler Assembly



Engine and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-0412	1	Engine-1P92F-1	6	3256-24	3	Washer-3/8 SAE
2	130-0691	1	Muffler	7	106-7022	1	Hose-Oil Drain
3	131-1071-03	1	Shield-Heat	9	3274-10	3	Screw-HSH 5/16-18 X 3/4
4	46-8560	2	Screw-HHF 1/4-20 X 1/2	10	3253-4	2	Washer-Lock 5/16
5	32144-109	4	Screw-HWH 3/8-16 X 1 1/4 Tapite	11	3256-23	1	Washer-5/16 SAE
				12	120-4317	1	Gasket-Exhaust

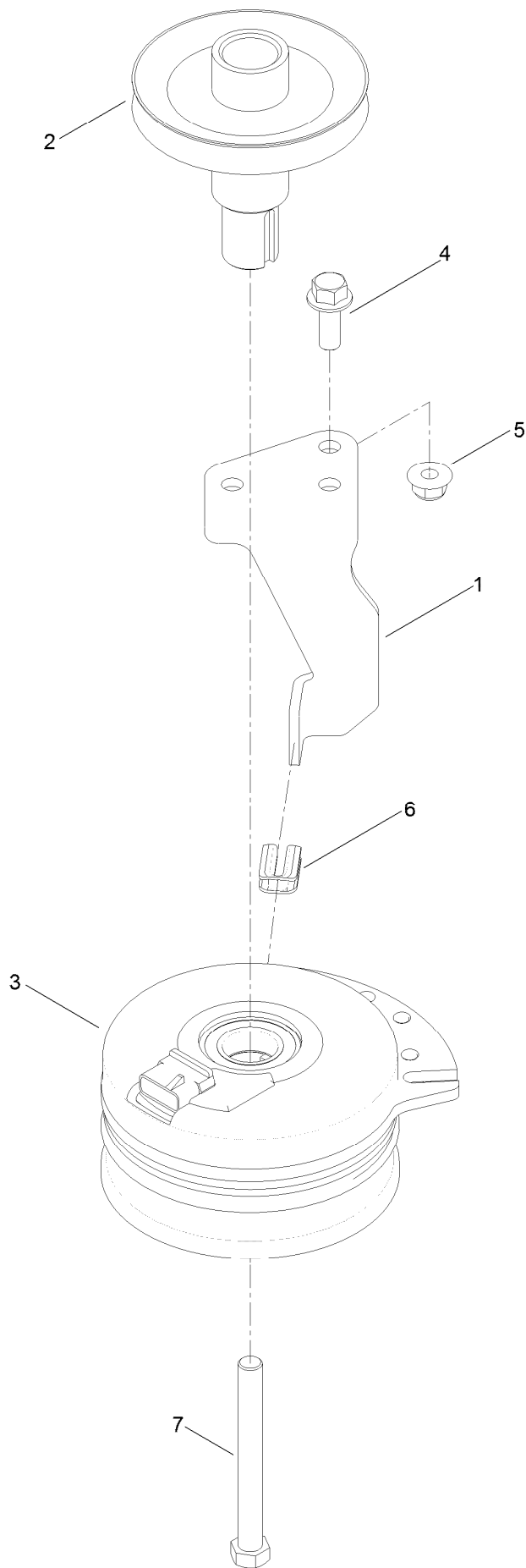
Engine Decal Assembly



Engine Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	132-6896	1	Floor Mat- Exmark	5	131-1077	1	Decal-Engine Displacement
4	117-2382	4	Plug-Plastic	7	131-1076	1	Decal-Engine

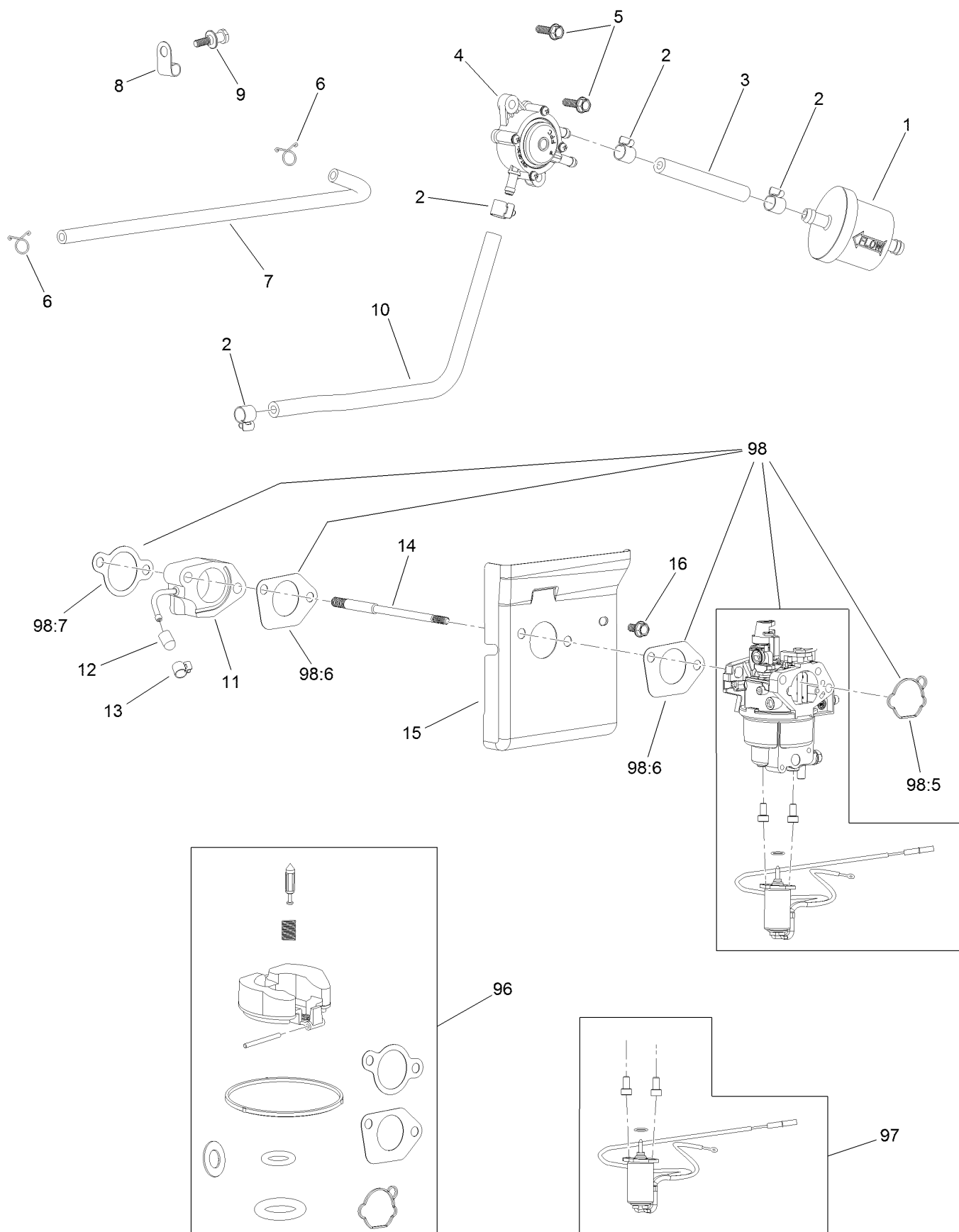
Clutch Assembly



Clutch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-8884	1	Stop-Clutch	5	104-8301	1	Nut-HF, NI
2	130-6854	1	Pulley-Engine	6	120-2217	1	Isolator-Clutch
3	117-7468	1	Clutch-Electric	7	3212-16	1	Screw-HH
4	3234-42	1	Screw-HHF				

Fuel System Assembly

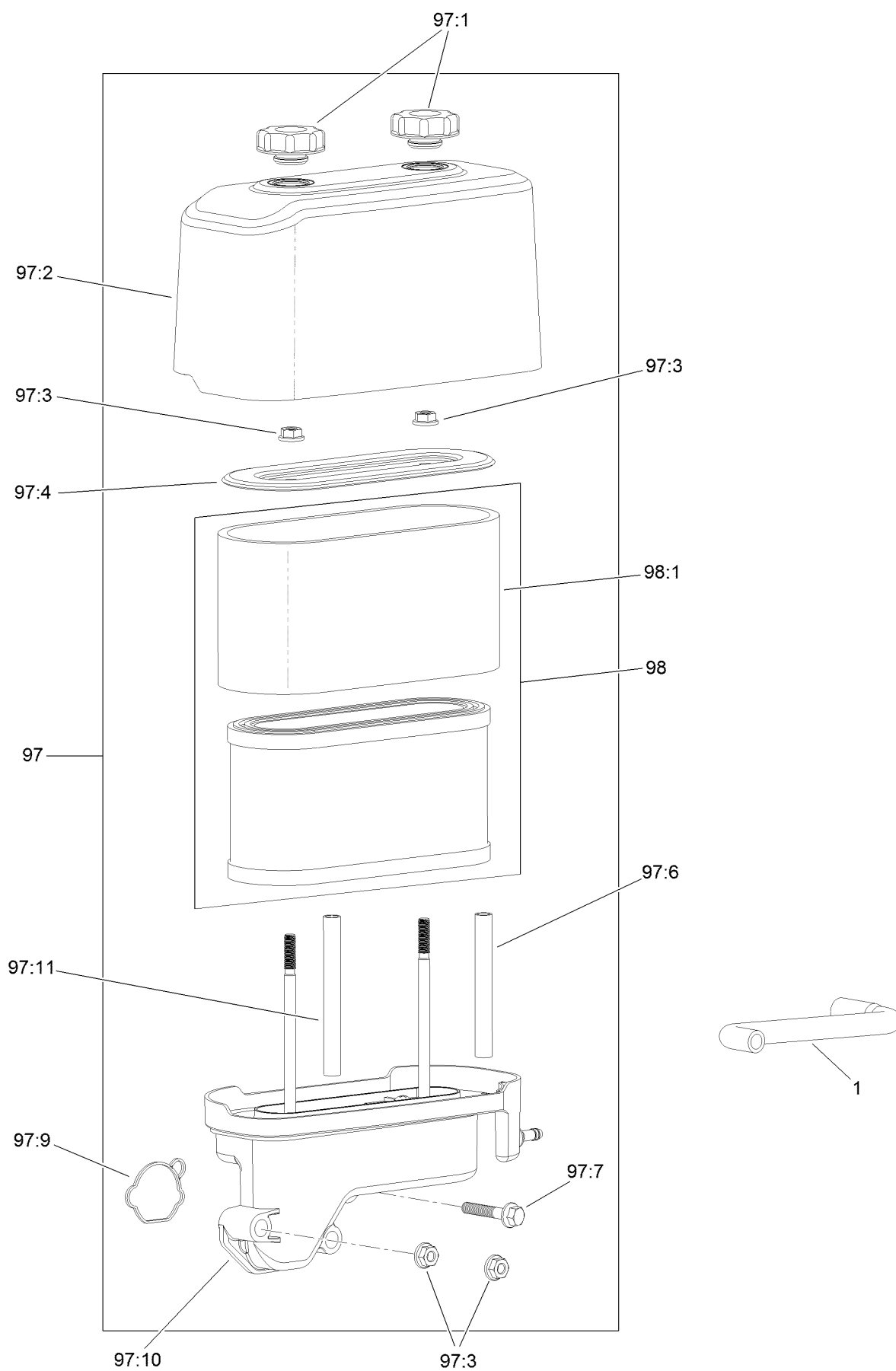


Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1563	1	Filter-Fuel	13	127-9187	1	Clamp-Hose
2	120-4251	4	Clamp-Fuel Line	14	120-4202	2	Stud-Mount, Carburetor
3	120-4371	1	Line-Fuel	15	127-9182	1	Shroud
4	120-4353	1	Pump-Pulse, Fuel	16	120-4216	1	Screw-HHF
5	120-4232	2	Screw-HHF	96	127-9194	1	Carb Repair Kit With Gaskets
6	121-0114	2	Clamp-Hose	97	127-9190	1	Solenoid Kit
7	120-4372	1	Line-Pulse	98	127-9183	1	Carburetor Kit
8	120-4287	1	Clamp-J	98:5	127-9185	1	Gasket-Carburetor
9	120-4217	1	Screw-Shoulder, HH	98:6	120-4247	2	Gasket-Carburetor
10	120-4370	1	Line-Fuel	98:7	120-4250	1	Gasket-Carburetor
11	127-9181	1	Insulator-Carburetor	99	133-9929	1	High Altitude Kit ●
12	127-9189	1	Cap-Seal				

● Not illustrated

Air Intake and Filtration Assembly

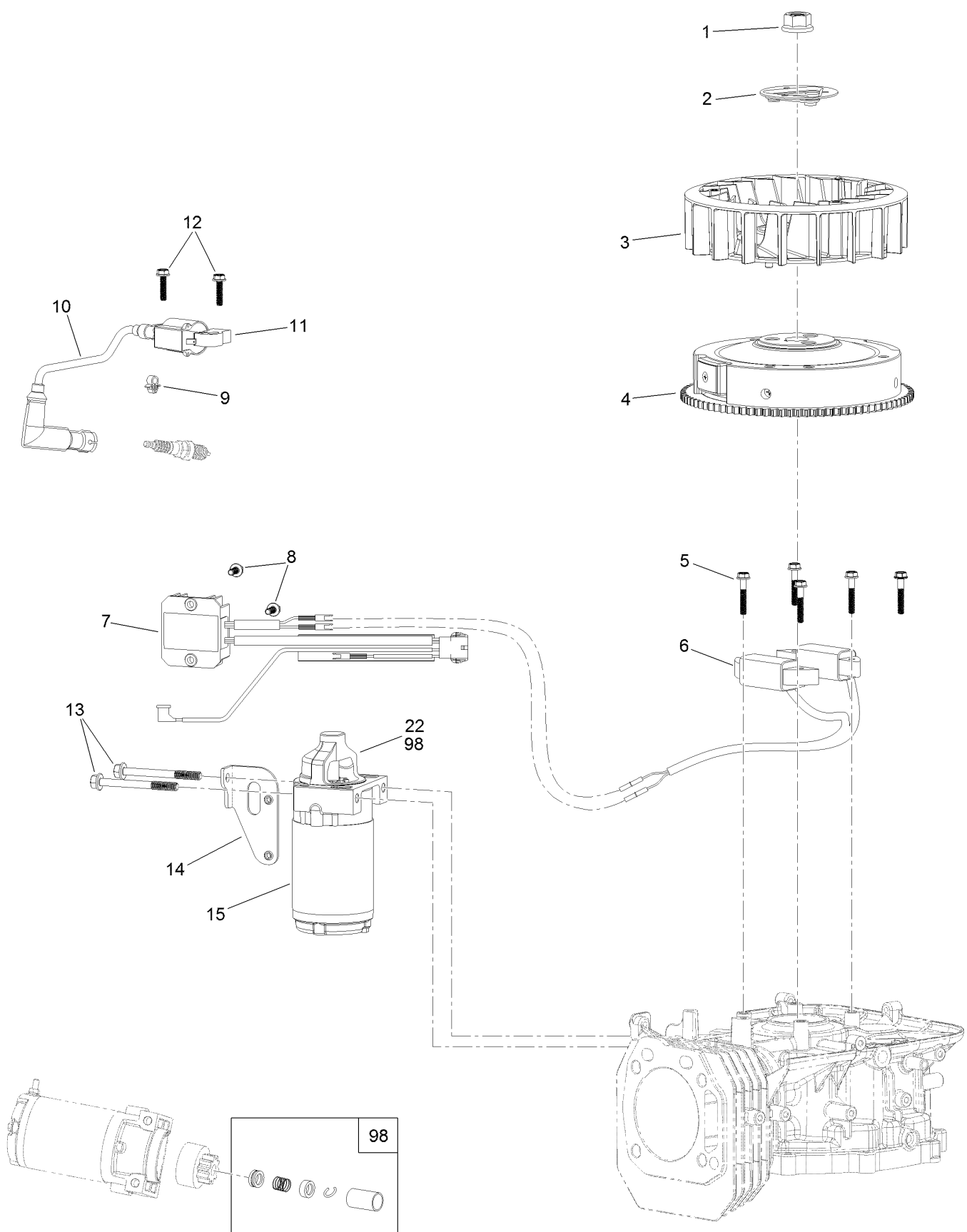


Air Intake and Filtration Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4255	1	Tube-Breather
97	127-9186	1	Air Cleaner Kit
97:1	120-4312	2	Nut-Speed
97:2	120-4311	1	Cover-Filter, Air
97:3	120-4236	4	Nut-Flange
97:4	120-4310	1	Retainer-Air Filter
97:6	120-4333	1	Spacer-Filter, Air

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
97:7	120-4284	1	Screw-HHF
97:9	127-9185	1	Gasket-Carburetor
97:10	127-9191	1	Base-Filter, Air
97:11	120-4334	1	Spacer-Filter, Air
98	127-9193	1	Air Filter Kit
98:1	120-4309	1	Prefilter

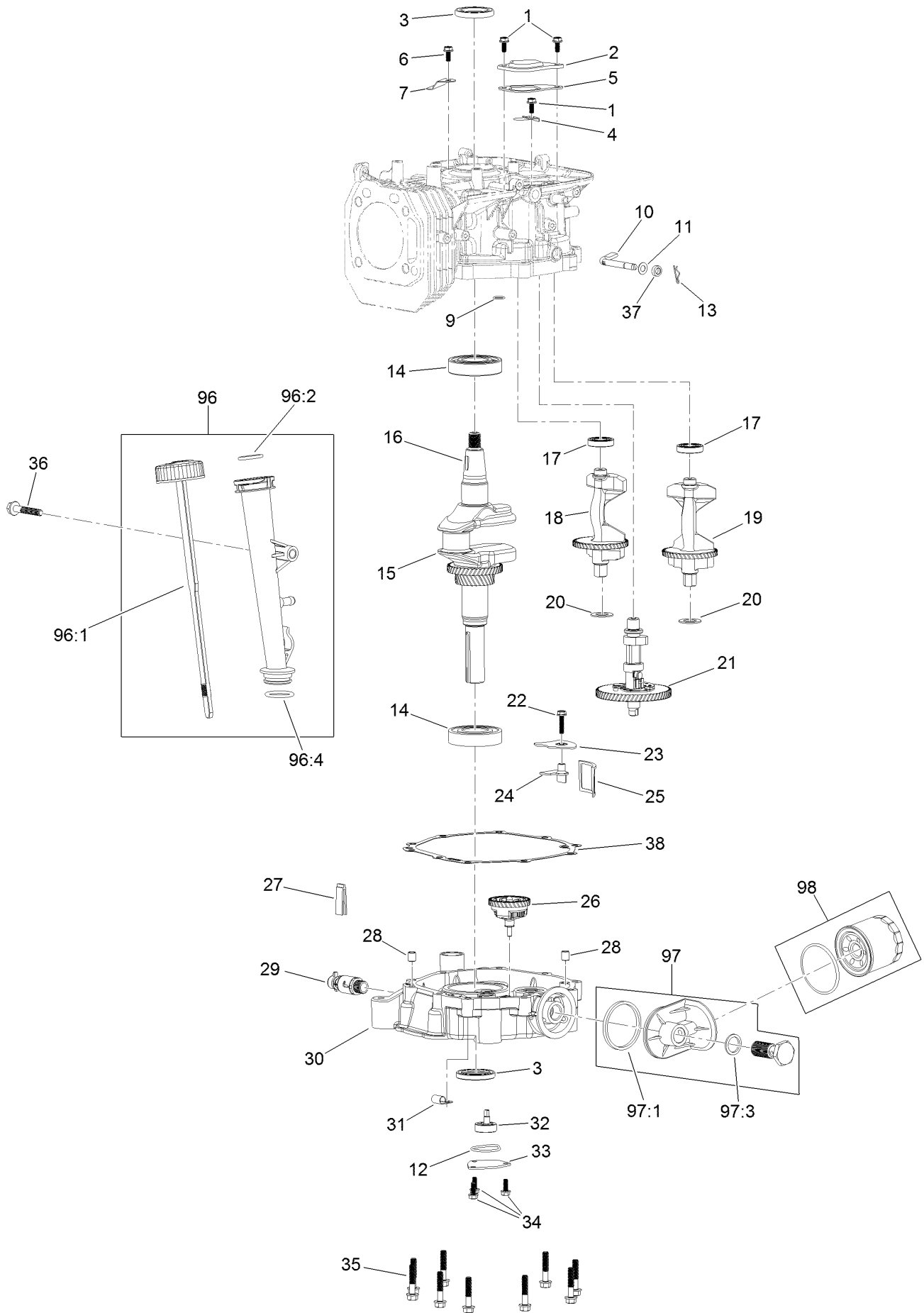
Ignition and Electrical Assembly



Ignition and Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4213	1	Nut-Flange	10	120-4226	1	Boot-Plug, Spark
2	120-4212	1	Pulley-Starter	11	127-9177	1	Ignition Coil ASM
3	120-4211	1	Fan-Cooling	12	120-4225	2	Screw-HHF
4	120-4399	1	Flywheel	13	120-4231	2	Screw-HHF
5	120-4223	4	Screw-HHF	14	120-4230	1	Bracket-Starter
6	127-9176	1	Alternator	15	133-9832	1	Motor-Starter
7	127-9178	1	Voltage Regulator	22	133-1562	1	Pinion-Starter
8	120-4216	3	Screw-HHF	98	120-4392	1	Starter Repair Kit
9	120-4316	1	Clamp-Wire				

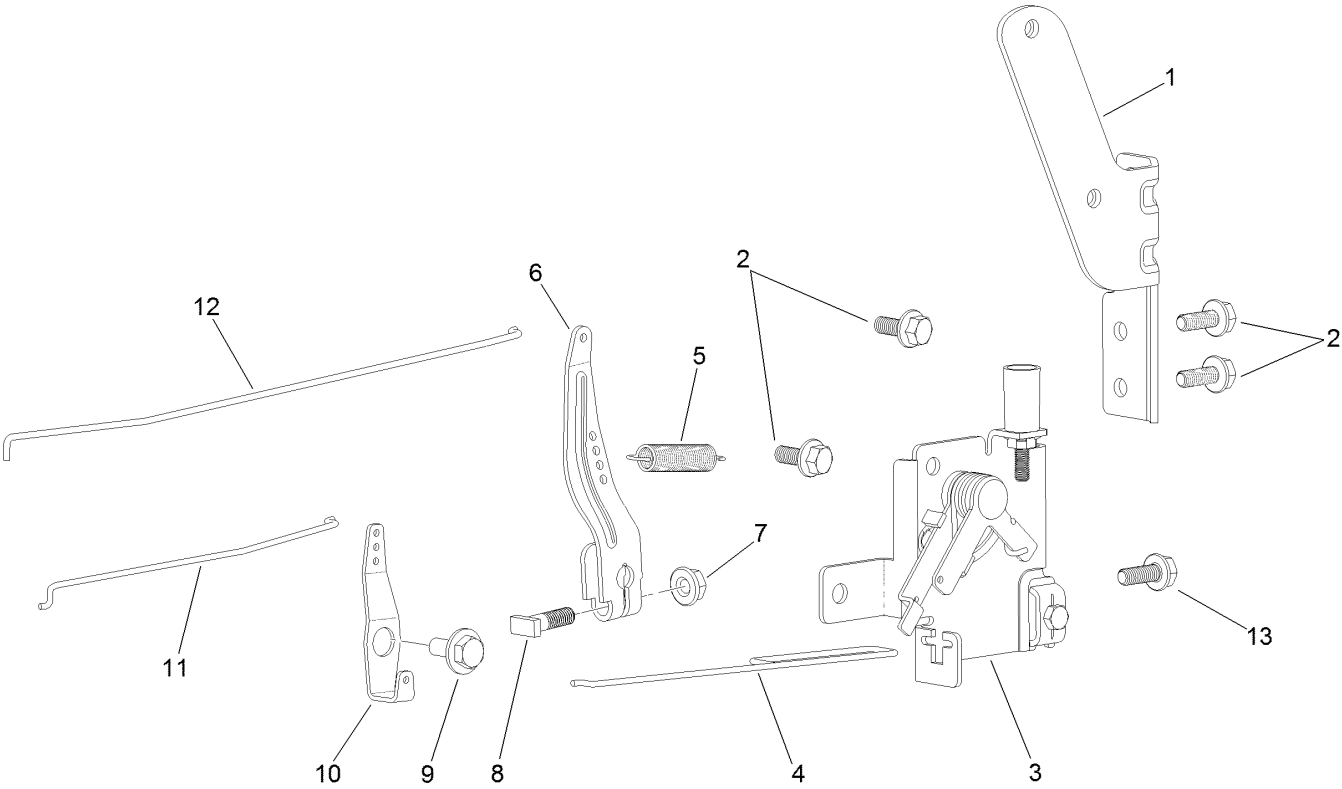
Crankcase Assembly



Crankcase Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4216	3	Screw-HHF	25	120-4341	1	Strainer-Oil
2	120-4265	1	Plate-Breather	26	120-4338	1	Gear-Governor
3	120-4267	2	Seal-Oil	27	120-4275	1	Deflector-Oil, Rubber
4	120-4263	1	Valve-Reed	28	120-4274	2	Pin-Dowel
5	120-4264	1	Gasket-Breather	29	120-4321	1	Valve-Drain, Oil
6	120-4234	1	Screw-HHF	30	120-4327	1	Cover-Crankcase
7	120-4268	1	Retainer	31	127-9188	1	Clamp-Hose
9	120-4262	1	O-Ring	32	120-4344	1	Oil Pump ASM
10	120-4382	1	Shaft-Governor	33	120-4270	1	Cover-Pump, Oil
11	120-4258	1	Washer-Plain	34	120-4232	3	Screw-HHF
12	120-4343	1	Seal-Pump, Oil	35	120-4273	10	Screw-HHF
13	120-4256	1	Pin-Hair	36	120-4284	1	Screw-HHF
14	120-4261	2	Bearing-Ball	37	120-4257	1	Seal-Oil
15	120-4293	1	Crankshaft	38	120-4260	1	Gasket-Crankcase
16	120-4320	1	Key-Woodruff	96	120-4355	1	Dipstick And Tube Kit
17	120-4266	2	Bearing-Ball	96:1	120-4350	1	Dipstick ASM
18	127-9179	1	Shaft-Balance, R	96:2	120-4348	1	O-Ring
19	127-9180	1	Shaft-Balance, L	96:4	120-4282	1	O-Ring
20	120-4295	2	Washer	97	120-4363	1	Oil Adaptor Kit
21	120-4297	1	Camshaft	97:1	120-4362	1	Seal-Adaptor, Oil
22	120-4225	1	Screw-HHF	97:3	120-4360	1	Washer-Filter, Oil
23	120-4342	1	Cover-Strainer, Oil	98	120-4276	1	Filter-Oil
24	120-4279	1	Plate-Baffle, Oil				

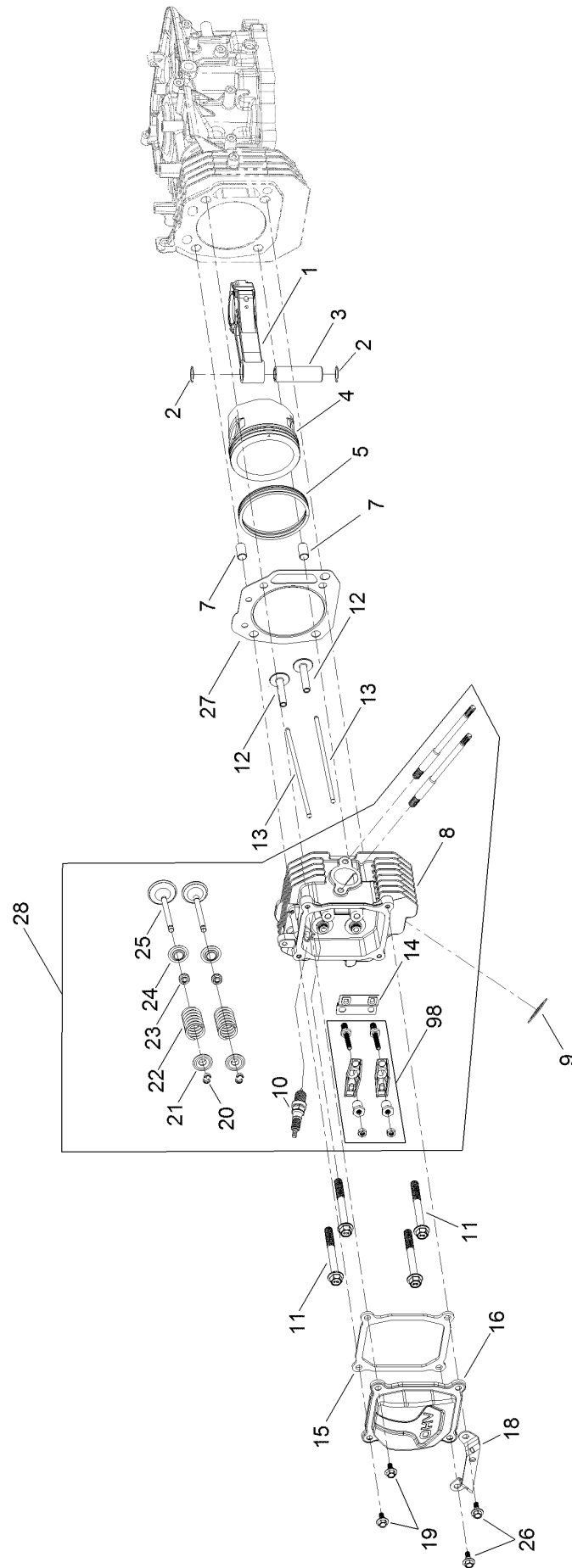
Governor Control



Governor Control (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4357	1	Bracket-Pump, Fuel	8	120-4238	1	Bolt-Arm, Governor
2	120-4234	4	Screw-HHF	9	120-4241	1	Screw-Shoulder, HHF
3	120-4358	1	Control-Throttle	10	120-4242	1	Bellcrank-Choke
4	120-4243	1	Rod-Throttle	11	120-4240	1	Rod-Choke
5	120-4337	1	Spring-Governor	12	120-4239	1	Rod-Governor
6	120-4352	1	Arm-Governor	13	120-4232	1	Screw-HHF
7	120-4236	1	Nut-Flange				

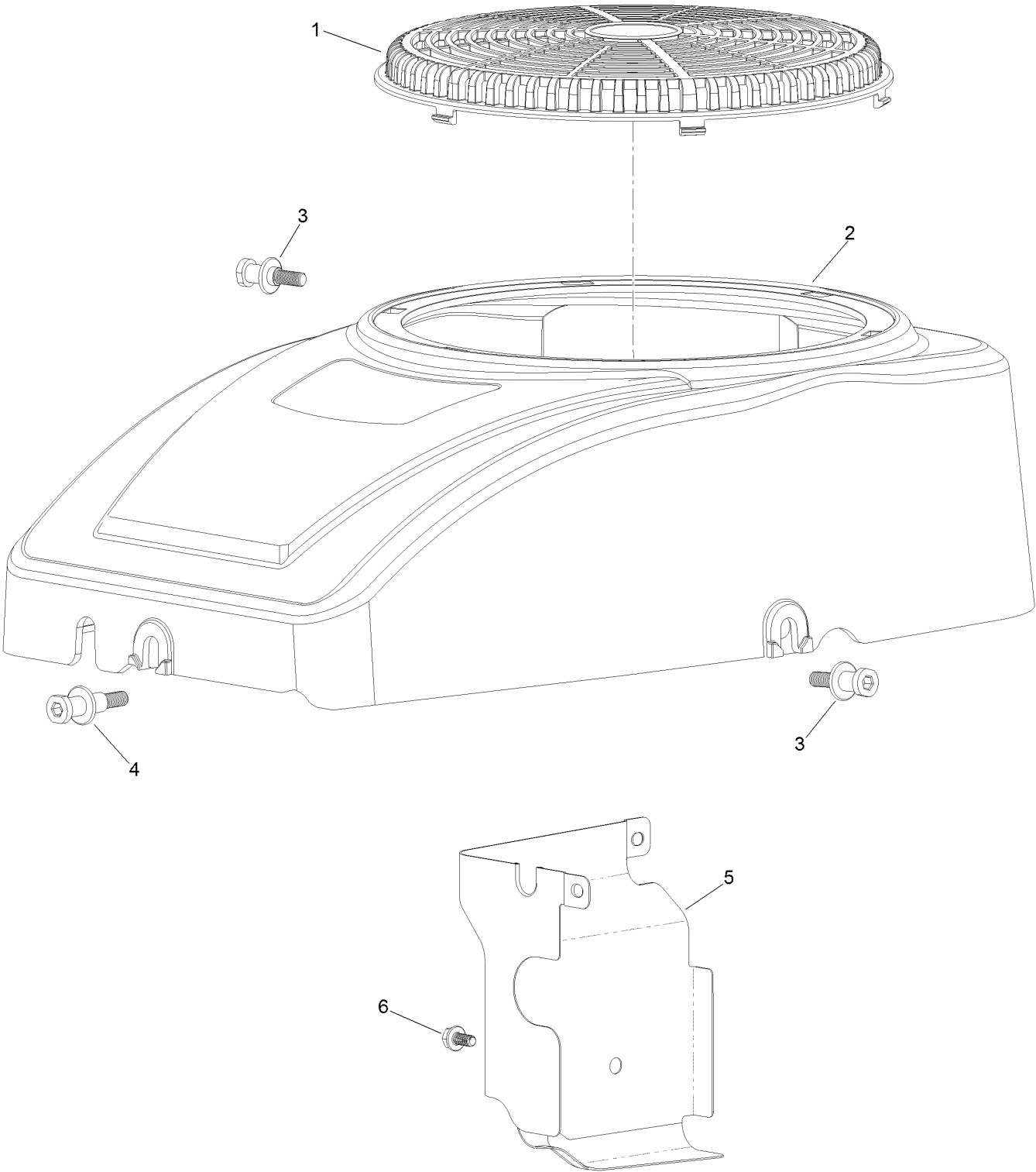
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4292	1	Connecting Rod ASM	16	120-4207	1	Cover-Valve
2	120-4288	2	Ring-Retaining, Piston Pin	18	120-4345	1	Bracket-Muffler
3	120-4291	1	Pin-Piston	19	120-4209	2	Screw-Shoulder, HHF
4	120-4290	1	Piston	20	120-4307	4	Keeper-Valve
5	120-4289	1	Ring Set	21	120-4306	2	Retainer-Spring, Valve
7	120-4200	2	Pin-Dowel	22	120-4305	2	Spring-Valve
8	120-4203	1	Head-Cylinder	23	120-4304	2	Seal-Stem, Valve
9	120-4317	1	Gasket-Exhaust	24	120-4303	2	Seat-Spring, Valve
10	77-7330	1	Plug-Spark	25	120-4302	2	Valve Set
11	120-4205	4	Screw-HHF	26	120-4210	2	Screw-Shoulder, HHF
12	120-4298	2	Lifter-Valve	27	120-4201	1	Gasket-Cylinder
13	120-4340	2	Rod-Push	28	133-9845	1	Complete Head ASM
14	120-4300	1	Plate-Guide, Push Rod	98	120-4301	1	Rocker Arm Kit
15	120-4206	1	Gasket-Cover, Valve				

Blower Housing Assembly

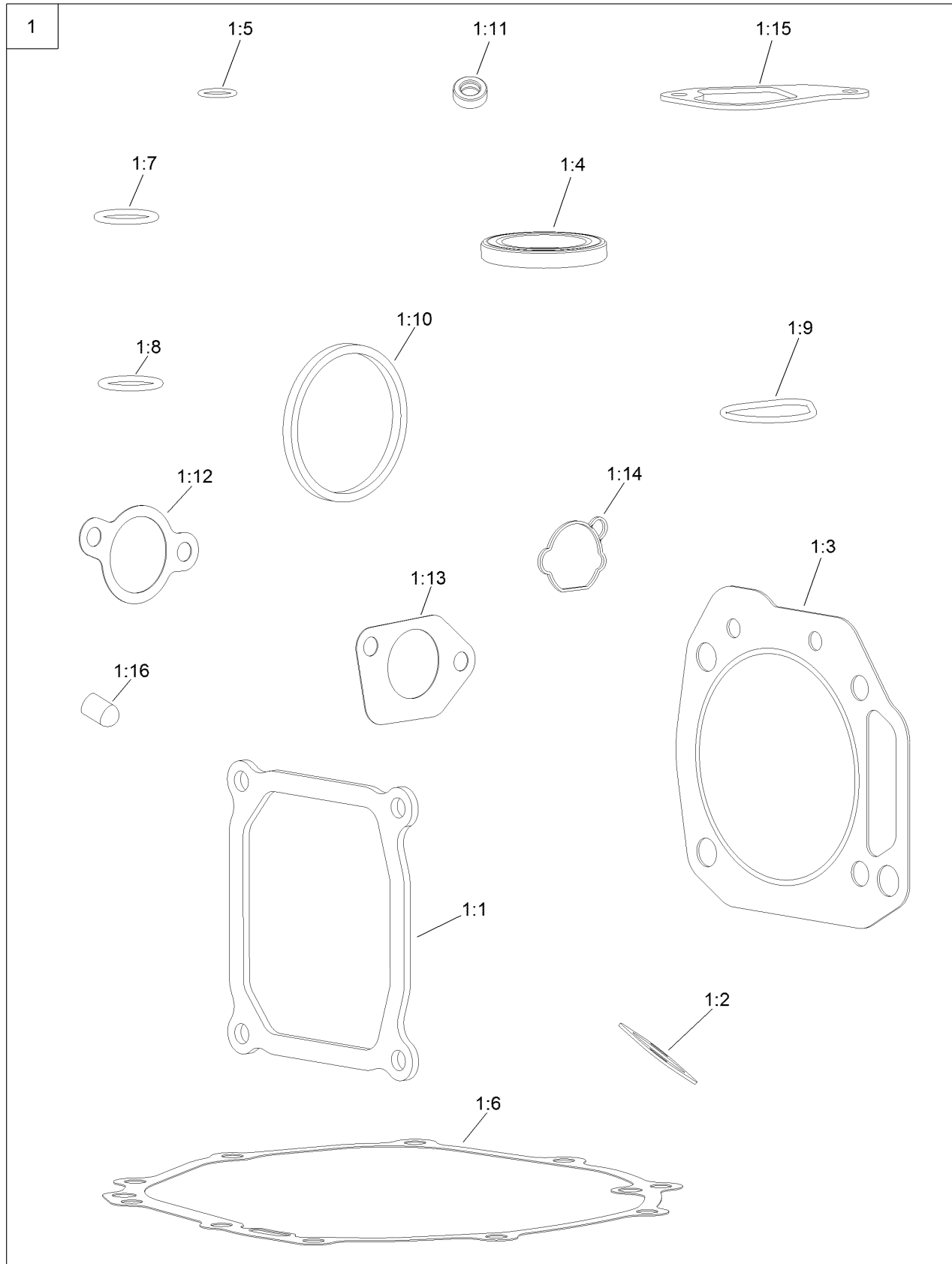


Blower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4219	1	Screen-Stationary
2	120-4218	1	Shroud-Fan
3	120-4217	2	Screw-Shoulder, HH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	120-4214	1	Screw-Shoulder, HH
5	120-4215	1	Shield
6	120-4216	1	Screw-HHF

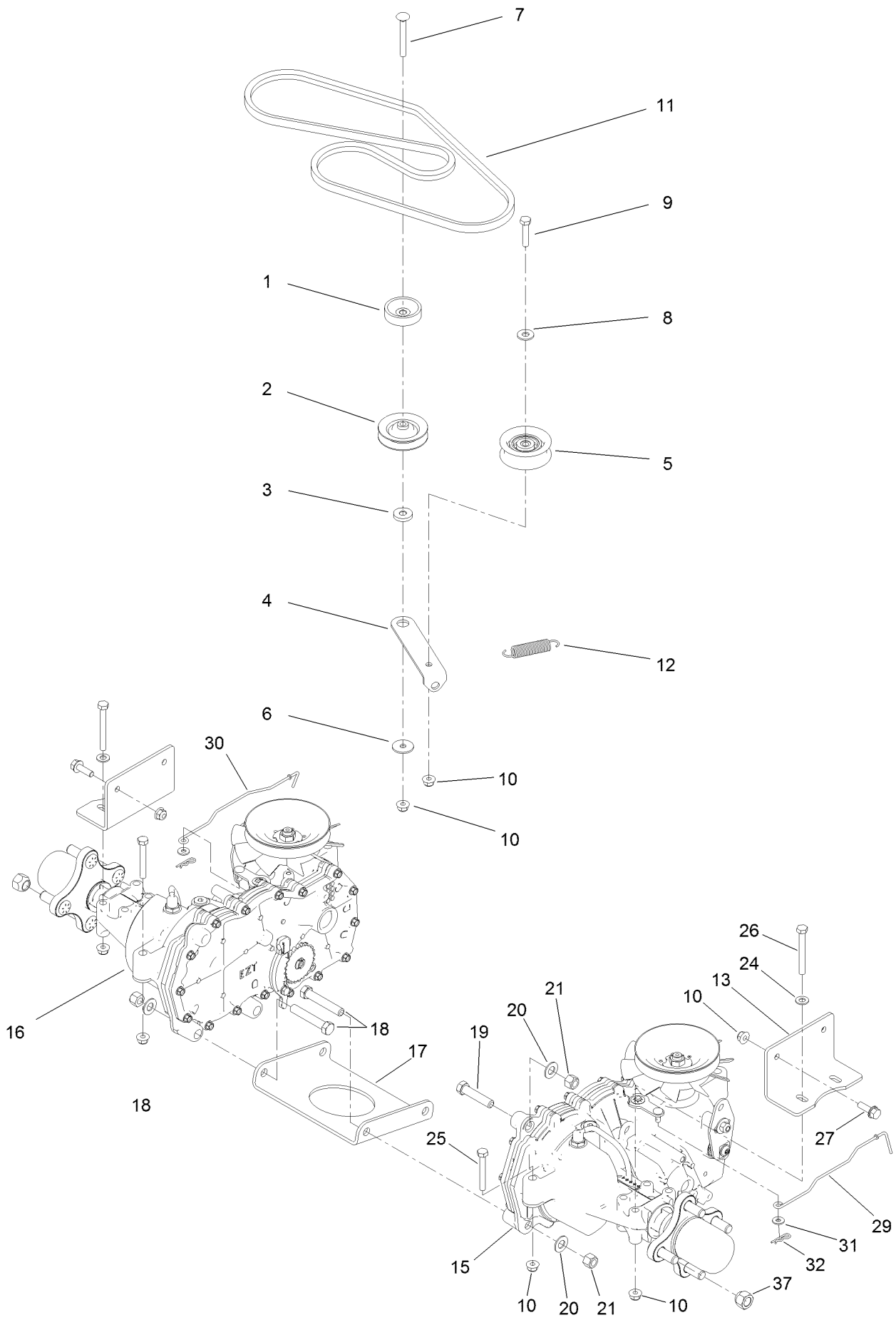
Gasket and Seal Kit



Gasket and Seal Kit (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9192	1	Gasket And Seal Kit	1:9	120-4343	1	Seal-Pump, Oil
1:1	120-4206	1	Gasket-Cover, Valve	1:10	120-4362	1	Seal-Adaptor, Oil
1:2	120-4317	1	Gasket-Exhaust	1:11	120-4257	1	Seal-Oil
1:3	120-4201	1	Gasket-Cyclinder	1:12	120-4250	1	Gasket-Carburetor
1:4	120-4267	2	Seal-Oil	1:13	120-4247	2	Gasket-Carburetor
1:5	120-4262	1	O-Ring	1:14	127-9185	1	Gasket-Carburetor
1:6	120-4260	1	Gasket-Crankcase	1:15	120-4264	1	Gasket-Breather
1:7	120-4348	1	O-Ring	1:16	127-9189	1	Cap-Seal
1:8	120-4282	1	O-Ring				

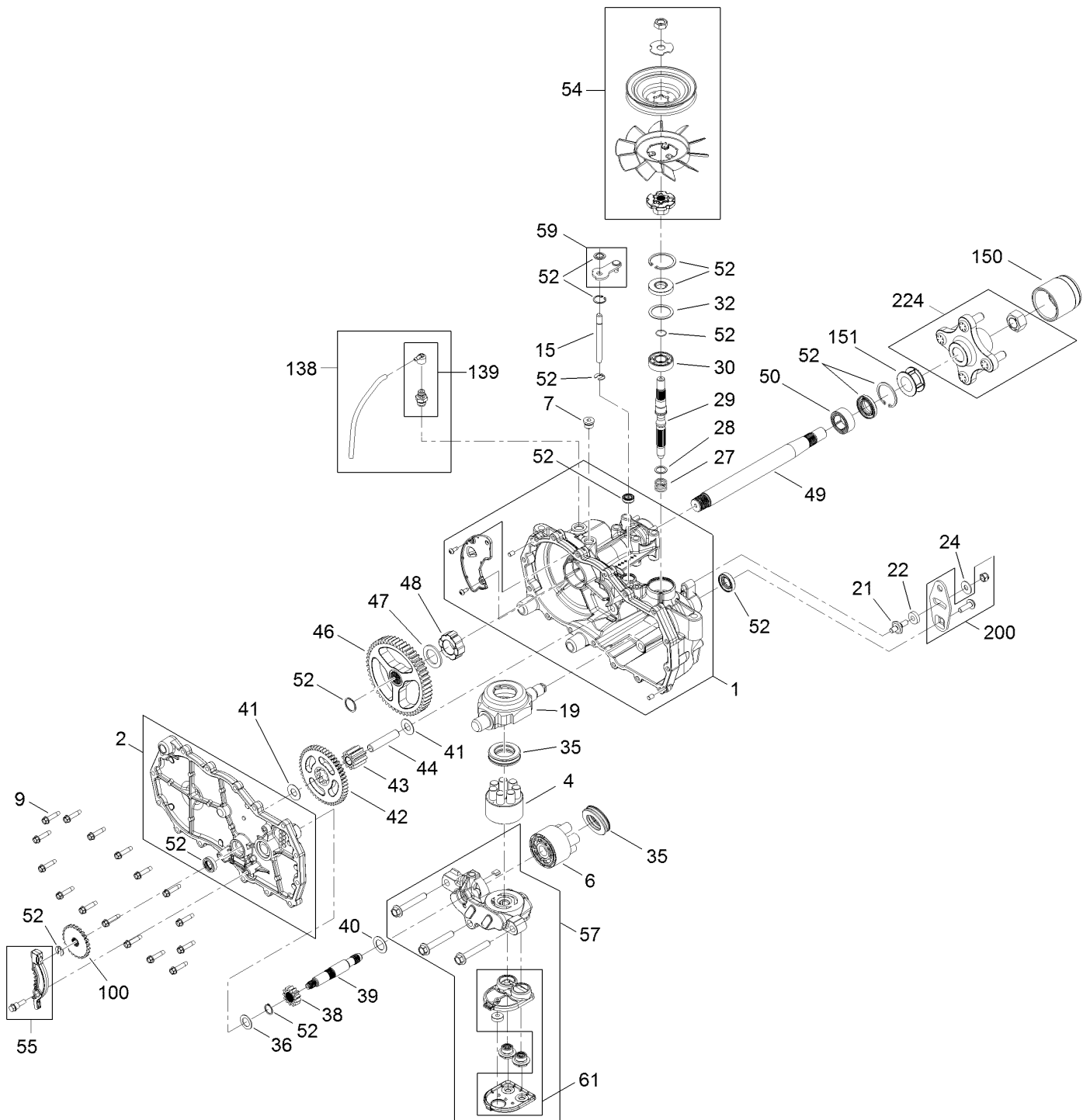
Hydro Transaxle Assembly



Hydro Transaxle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-3353	1	Spacer	17	119-3339-03	1	Plate-Cross, Hydro
2	119-8822	1	Pulley-Idler	18	324-10	4	Screw-HH
3	119-3327	1	Spacer-Arm, Idler	19	324-8	2	Screw-HH
4	119-3326	1	Arm-Idler	20	3256-25	6	Washer-Flat
5	106-2176	1	Pulley-Idler	21	3296-48	6	Nut-Lock, NI
6	5-4460	1	Washer-Pivot	24	3256-23	6	Washer-Flat
7	3230-8	1	Screw-CARR	25	322-11	4	Screw-HH
8	3256-3	1	Washer-Flat	26	322-13	4	Screw-HH
9	322-7	1	Screw-HH	27	3234-29	4	Screw-HHF
10	104-8300	14	Nut-HF, NI	29	131-0900	1	Rod-Bypass, LH
11	130-6975	1	V-Belt	30	130-7049	1	Rod-Bypass, RH
12	104-6415	1	Spring-Return, Pedal	31	119-8952	2	Washer
13	117-7264-03	2	Mount-Hydro	32	3290-307	2	Pin-Cotter
15	119-3340	1	LH Hydro Transaxle ASM	37	242-50	8	Nut-Lug
16	119-3341	1	RH Hydro Transaxle ASM				

Right Hand Hydro Transaxle Assembly No. 119-3341

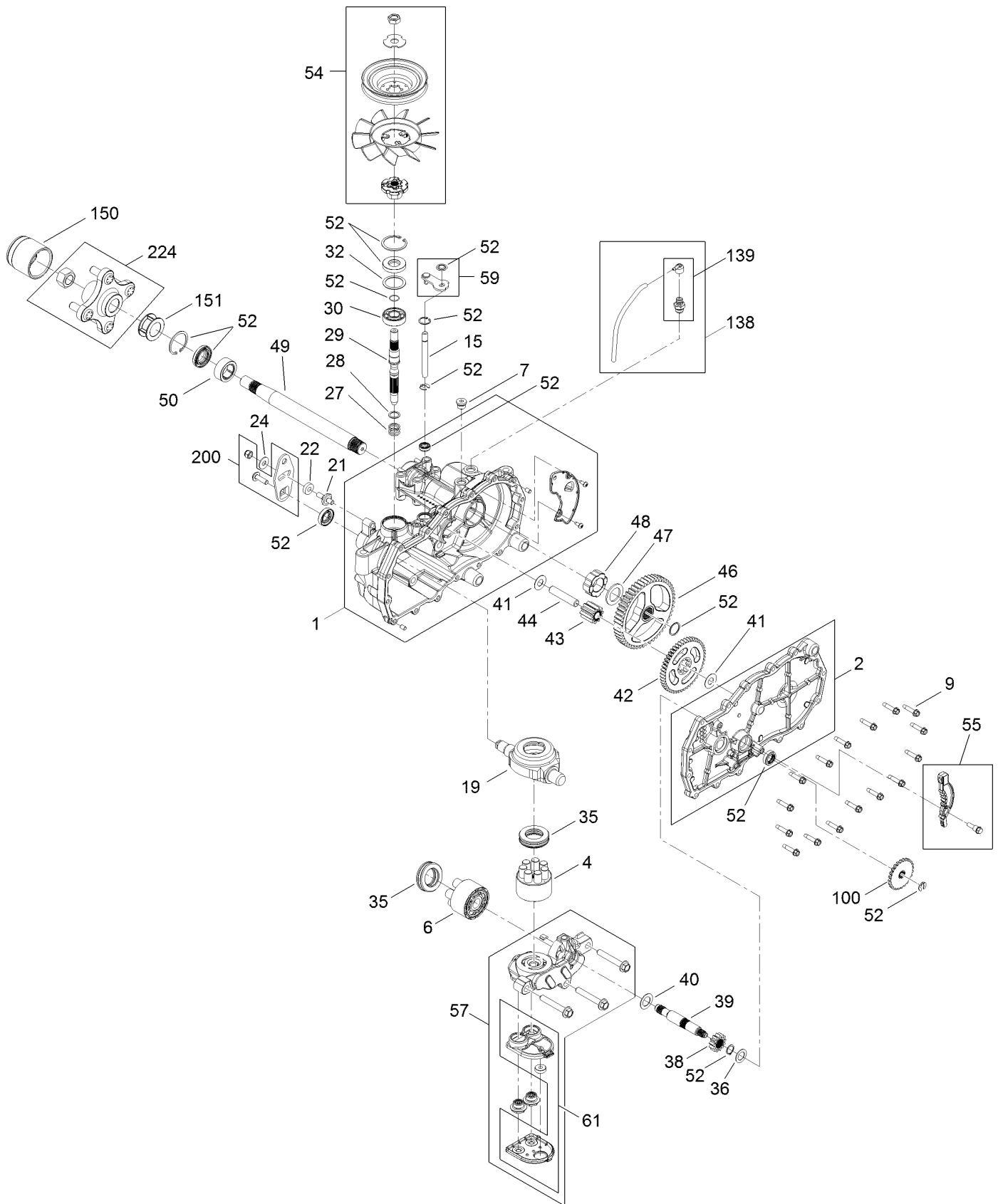


Right Hand Hydro Transaxle Assembly No. 119-3341 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8674	1	Main Housing ASM	42	104-5317	1	Gear-10T/48T
2	106-8675	1	Side ASM	43	104-5318	1	Gear-Jackshaft, 10T
4	110-8561	1	Pump Block ASM	44	104-5329	1	Pin-Jackshaft
6	103-2666	1	Cylinder Block Kit	46	112-9855	1	Gear-52T, Bull
7	104-2189	1	Plug-Thread, Straight	47	112-9856	1	Washer
9	104-5305	16	Screw-HHF	48	112-9857	1	Bearing-Sleeve
15	106-8678	2	Rod-Bypass	49	121-5732	1	Shaft-Axle
19	104-5304	1	Swashplate-Trunnion	50	112-9859	1	Bushing-Axle
21	104-2116	1	Stud	52	106-8686	1	Seal Kit
22	112-9853	1	Puck-Friction	54	121-5729	1	Fan Pulley Kit
24	114-8491	1	Washer	55	106-8688	1	Brake Arm Kit
27	120-5537	1	Spring-Compression	57	112-9862	1	Center Section Filter Kit
28	120-5538	1	Washer	58	104-2147	1	Sealant ●
29	104-5306	1	Shaft-Input	59	107-2489	1	Bypass Arm Kit
30	104-5311	1	Bearing-Ball	61	114-1634	1	Filter Kit
32	104-5308	1	Spacer	100	106-8694	1	Disc-Brake, Cog
35	94-6922	2	Bearing-Thrust	138	112-9866	1	Breather Kit
36	104-5339	1	Washer-Flat	139	114-1635	1	Breather ASM
38	104-5316	1	Gear-Pinnion, 13T	150	116-6214	1	Cap-Axle, Long
39	106-8683	1	Shaft-Motor	151	121-5734	1	Tube-Axle
40	104-5360	1	Washer	200	117-5362	1	Control Arm Kit
41	119-5541	2	Washer	224	109-3538	1	Hub Kit

● Not illustrated

Left hand Hydro Transaxle Assembly No. 119-3340

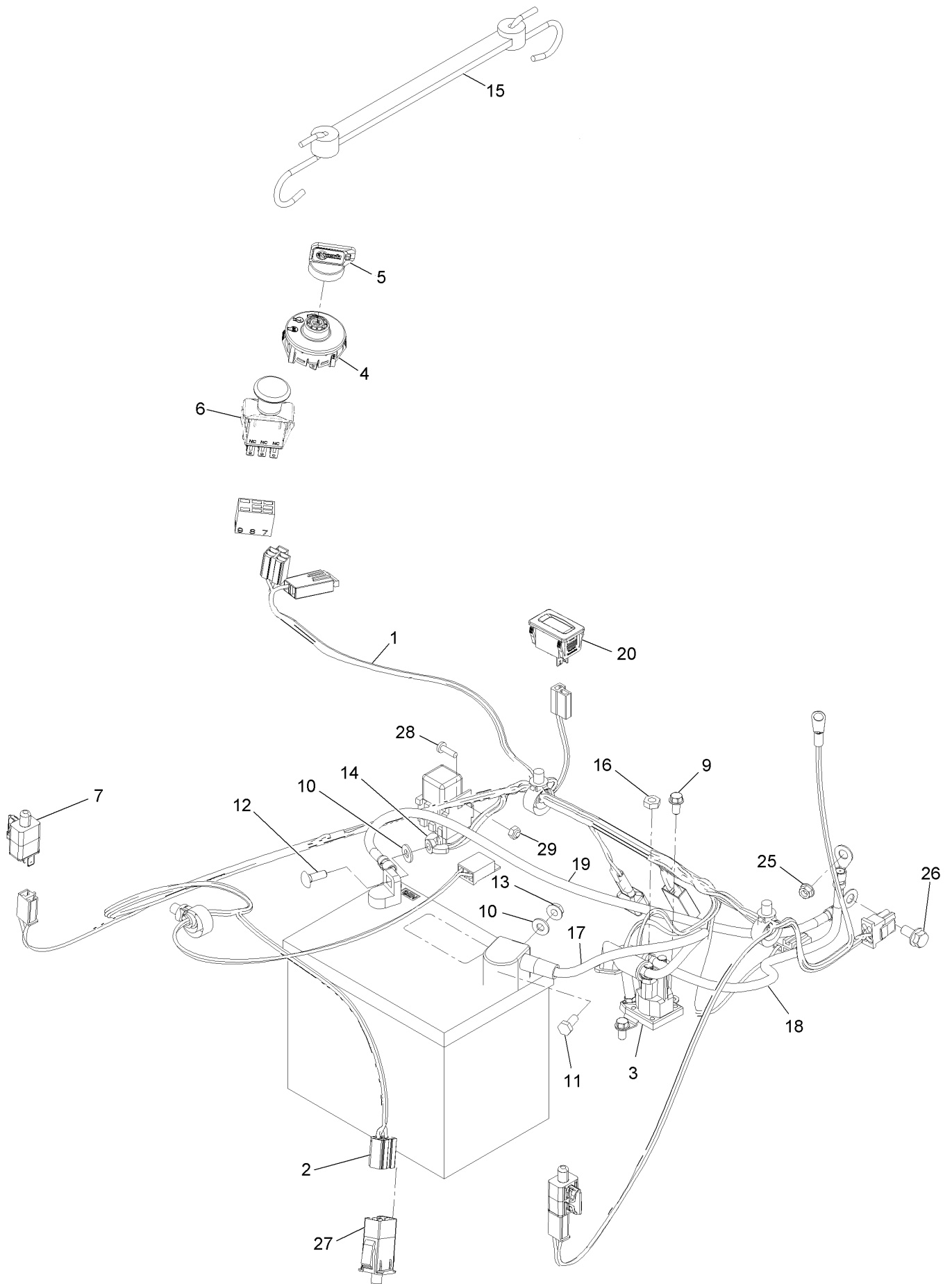


Left hand Hydro Transaxle Assembly No. 119-3340 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	106-8695	1	Main Housing ASM	42	104-5317	1	Gear-10T/48T
2	106-8696	1	Side ASM	43	104-5318	1	Gear-Jackshaft, 10T
4	110-8561	1	Pump Block ASM	44	104-5329	1	Pin-Jackshaft
6	103-2666	1	Cylinder Block Kit	46	112-9855	1	Gear-52T, Bull
7	104-2189	1	Plug-Thread, Straight	47	112-9856	1	Washer
9	104-5305	16	Screw-HHF	48	112-9857	1	Bearing-Sleeve
15	106-8678	1	Rod-Bypass	49	121-5732	1	Shaft-Axle
19	104-5304	1	Swashplate-Trunnion	50	112-9859	1	Bushing-Axle
21	104-2116	1	Stud	52	106-8686	1	Seal Kit
22	112-9853	1	Puck-Friction	54	121-5729	1	Fan Pulley Kit
24	114-8491	1	Washer	55	106-8688	1	Brake Arm Kit
27	120-5537	1	Spring-Compression	57	112-9861	1	Center Section Filter Kit
28	120-5538	1	Washer	58	104-2147	1	Sealant ●
29	104-5306	1	Shaft-Input	59	120-5549	1	Bypass Kit
30	104-5311	1	Bearing-Ball	61	114-1634	1	Filter Kit
32	104-5308	1	Spacer	100	106-8694	1	Disc-Brake, Cog
35	94-6922	2	Bearing-Thrust	138	112-9866	1	Breather Kit
36	104-5339	1	Washer-Flat	139	114-1635	1	Breather ASM
38	104-5316	1	Gear-Pinnion, 13T	150	116-6214	1	Cap-Axle, Long
39	106-8683	1	Shaft-Motor	151	121-5734	1	Tube-Axle
40	104-5360	1	Washer	200	117-5362	1	Control Arm Kit
41	119-5541	2	Washer	224	109-3538	1	Hub Kit

● Not illustrated

Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0482	1	Harness-Wire ●	14	32103-22	1	Nut-Wing
2	105-1692	1	Battery	15	104-2466	1	Holddown-Battery
3	117-1197	1	Solenoid	16	3220-2	2	Nut-Jam 5/16-24
4	117-2221	1	Switch-Ignition	17	119-8897	1	Cable-Battery, Red
5	103-2106	1	Key-Exmark Logo	18	121-0711	1	Cable-Battery, Positive
6	103-5221	1	Switch-PTO	19	119-8899	1	Cable-Battery, Black
7	110-6765	2	Switch	20	120-2244	1	Hourmeter
9	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite	25	33003-00	1	Nut-Hex M6-1 Flg
10	3256-22	2	Washer-1/4 SAE	26	3234-14	1	Screw-HH Flg 5/16-18 X 5/8
11	321-3	1	Screw-HH 1/4-20 X 5/8	27	104-3338	1	Switch-Delta
12	3229-1	1	Bolt-Carriage 1/4-20 X 3/4	28	3290-500	1	Screw-PPH #10-24 X 5/8
13	32128-33	1	Nut-Whizlock 1/4-20	29	3296-2	1	Nut-Nyloc #10-24

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:



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LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

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DUAL-TAIL WHEEL	SNOWBLOWER
FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER	TURF STRIPER
MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No.
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