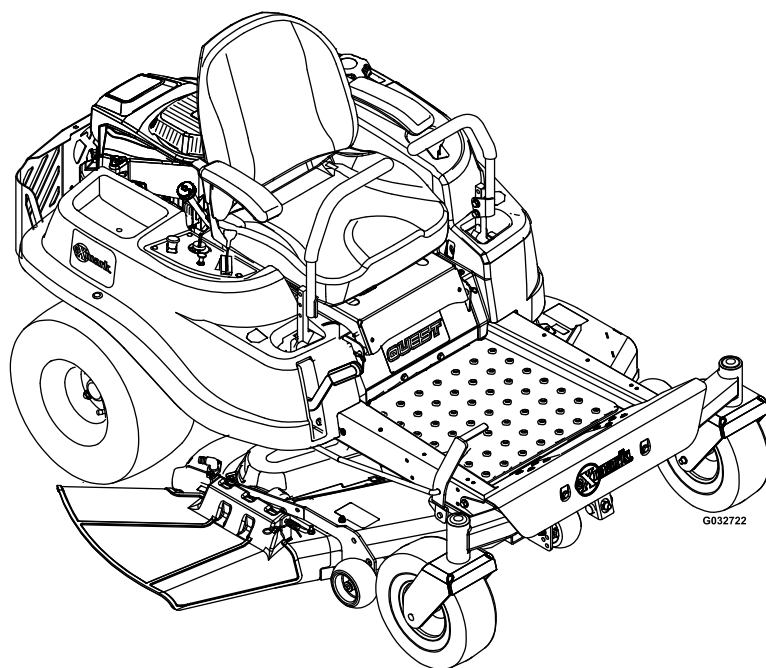




QUEST®

Model No. QTS708GEM60200—Serial No. 400000000 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

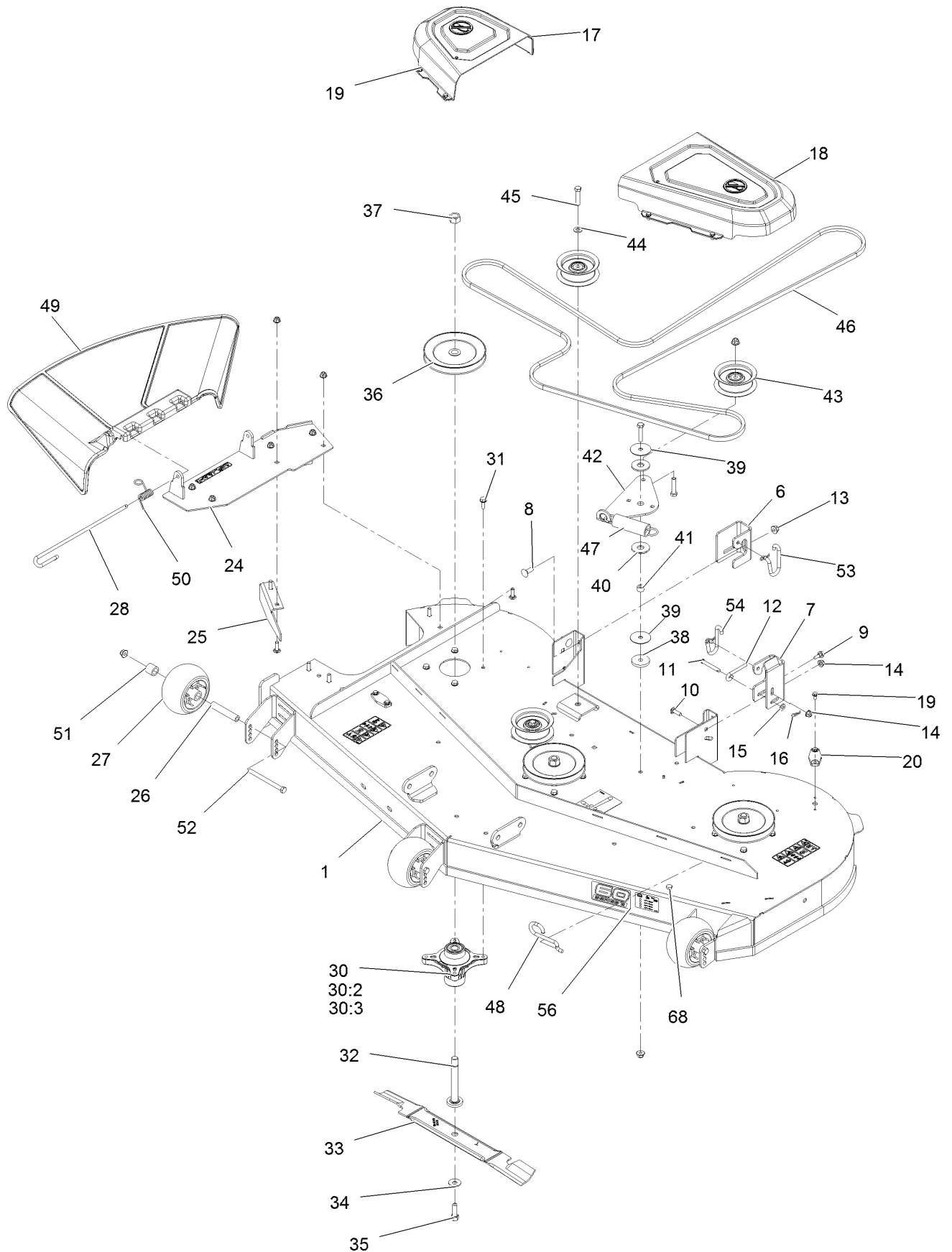


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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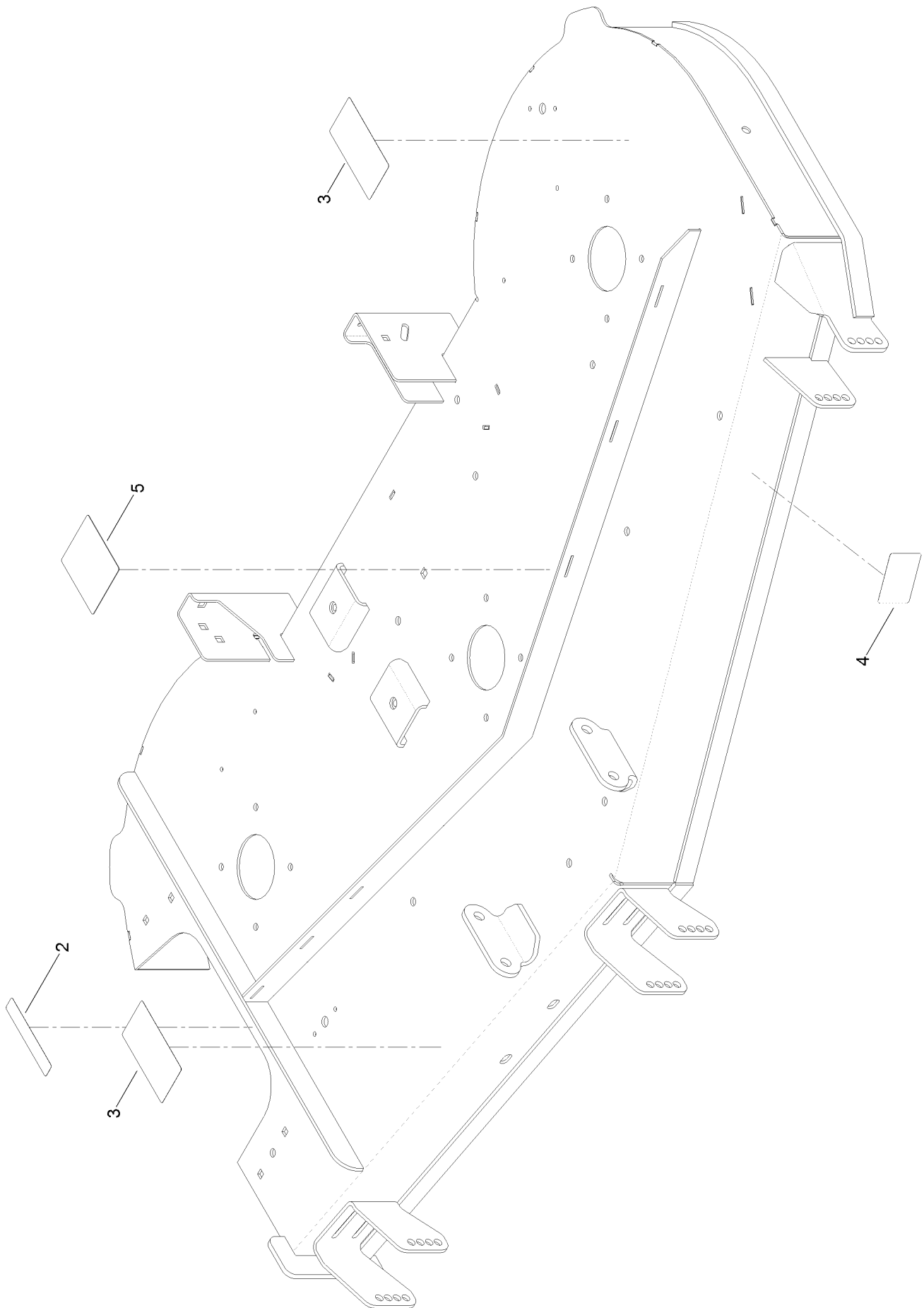
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-4461	1	60 Inch Deck And Decal ASM	31	32144-41	12	Screw-HWH 3/8-16 X 7/8 Taptite
6	131-4138	1	Bracket-Hanger, RH	32	117-7268	3	Shaft-Spindle
7	131-3935	1	Bracket-Hanger, LH	33	115-9649-03	3	Blade-Hi Flow, 20.5 Inch
8	3231-2	2	Bolt-Carriage 3/8-16 X 1	34	3290-465	3	Washer-Spring Disc
9	120-7024	1	Screw-HH Flg 1/4-20 X 3/4 Tf	35	26-0671	3	Screw-HH
10	3230-22	7	Bolt-Carriage 5/16-18 X 1 Sp	36	133-1199	3	Pulley
11	110-0618	1	Pin-Clevis	37	3219-6	3	Nut-Hex 5/8-18
12	131-0955	1	Rod-Level, Deck	38	110-9981	1	Washer-Plain
13	104-8301	7	Nut-Nyloc 3/8-16 Flg	39	120-2229	2	Washer
14	104-8300	10	Nut-Nyloc 5/16-18 Flg	40	114-0463	2	Washer-Friction, Composite
15	3256-23	1	Washer-5/16 SAE	41	115-4986	1	Spacer
16	1-806003	3	Hairpin-Cotter	42	114-8540	1	Arm-Idler
17	133-9283	1	Cover-Belt, RH	43	132-9420	3	Pulley-Idler, Flat
18	133-9282	1	Cover-Belt, LH	44	3256-24	2	Washer-3/8 SAE
19	32144-4	12	Screw-HWH 1/4-20 X 1/2 Taptite	45	323-9	4	Screw-HH 3/8-16 X 1 3/4
20	136-4171	2	Cover-Washout Port	46	109-3661	1	Belt
24	130-0764	1	Pivot-Deflector	47	1-603414	1	Spring-Extension
25	119-3388-03	1	Baffle-Cutoff	48	112-3973	1	Hook-Return, Spring
26	98-7912	3	Tube-Spanner	49	133-1212	1	Deflector-Discharge
27	1-603299	3	Roller-Scalp, Anti	50	121-2983	1	Spring-Torsion
28	109-8854	1	Pin-Chute	51	104-0892	3	Spacer-Axle, Rear
30	121-0751	3	Spindle ASM	52	323-23	3	Screw-HH 3/8-16 X 4-1/2
30:2	120-7935	2	Spacer	53	131-8734	1	Link-Retention, Deck (RH)
30:3	38-7820	2	Bearing-Ball	54	131-4131	1	Link-Retention, Deck (LH)
				56	136-4181	1	Decal-Series 2 60
				68	322-2	2	Screw-HH 5/16-18 X 5/8

60 Inch Deck Decal Assembly No. 133-4461

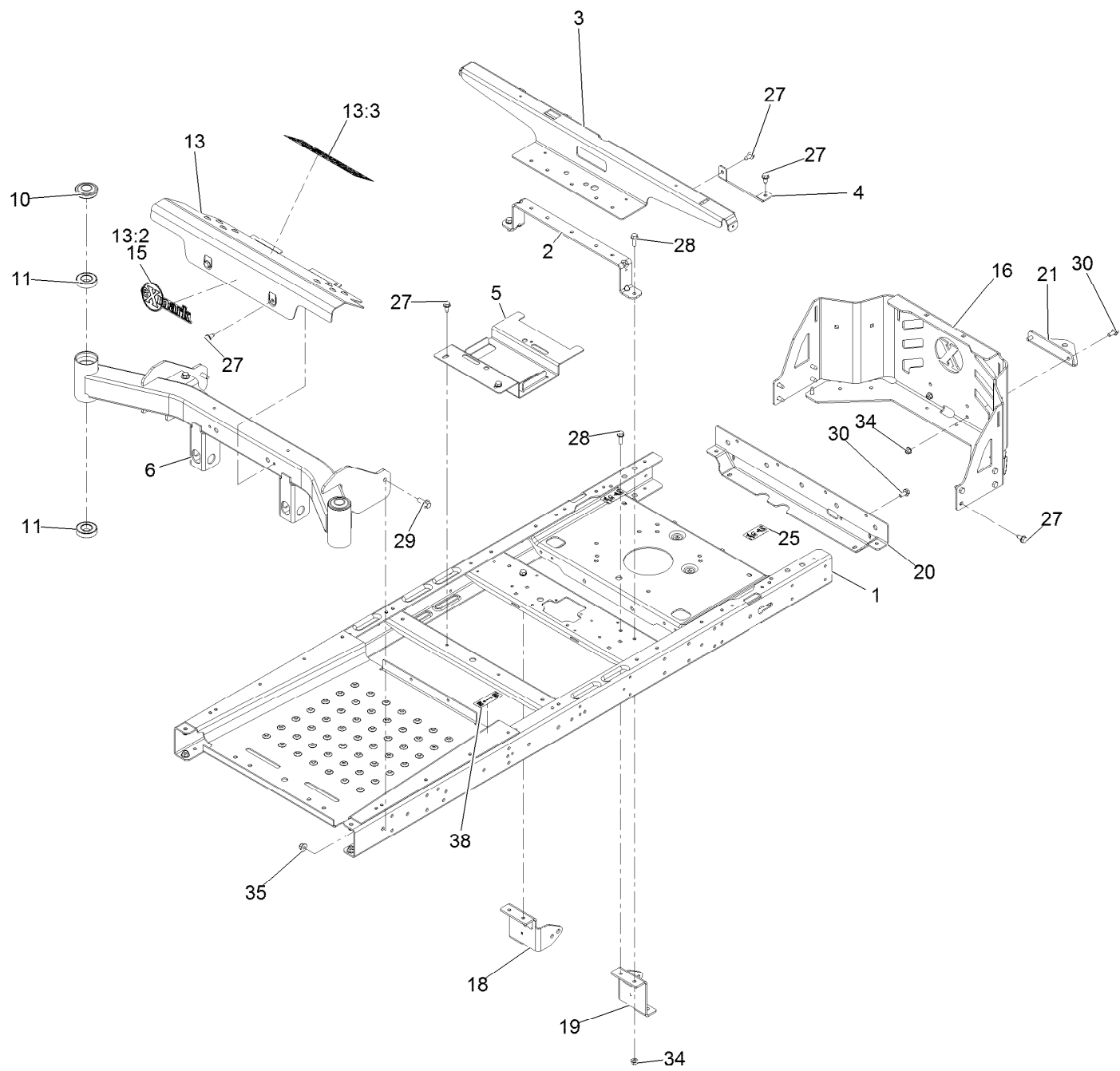


60 Inch Deck Decal Assembly No. 133-4461 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	93-7009	1	Decal-Danger
3	132-0872	2	Decal-Danger, Deck

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	130-0765	1	Decal-Scalp, Anti
5	99-3943	1	Decal-Routing, Belt

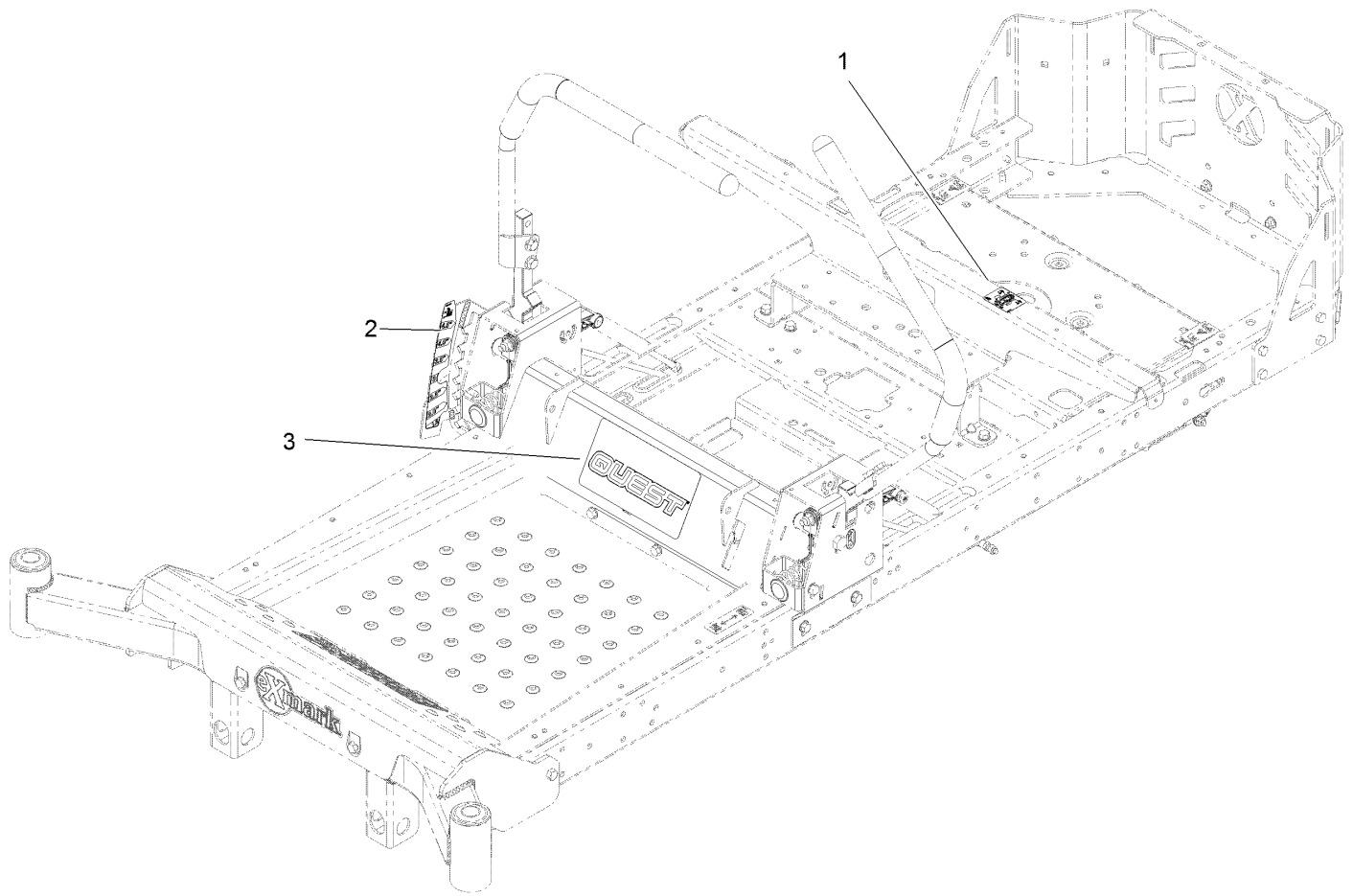
Main Frame Assembly



Main Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0508-01	1	Frame ASM-Riveted (Wide Lever)	18	131-0901-01	1	Mount-Hydro, Front (RH)
2	135-0687-03	1	Brace-Seat,Rear (Wide)	19	131-0902-01	1	Mount-Hydro, Front (LH)
3	133-7063-03	1	Support-Pod	20	130-6946-01	1	Crossmember-Rear, Wide
4	119-3431-03	2	Support-Tank, Rear	21	117-1232-03	1	Bracket-Hitch
5	135-0507-03	1	Bracket-Battery	25	121-2989	2	Decal-Bypass
6	133-4300-01	1	Front Axle ASM	27	32144-70	18	Screw-HWH 5/16-18 X 3/4 Tf
10	116-4348	2	Cap-Grease	28	3234-29	4	Screw-HH Flg 5/16-18 X 1
11	109-3678	4	Bearing-Ball	29	3234-42	6	Screw HHF 3/8-16 X 1
13	133-9332	1	Footrest	30	3234-47	8	Screw-HH Flg 5/16-18 X 3/4
13:2	126-6598	1	Decal, Exmark Logo	34	104-8300	12	Nut-Nyloc 5/16-18 Flg
13:3	133-9255	1	Decal-Danger	35	104-8301	6	Nut-Nyloc 3/8-16 Flg
15	126-6598	1	Decal, Exmark Logo	38	115-9625	1	Decal-Brake, Parking
16	131-1018-03	1	Guard-Engine, Wide [black]				

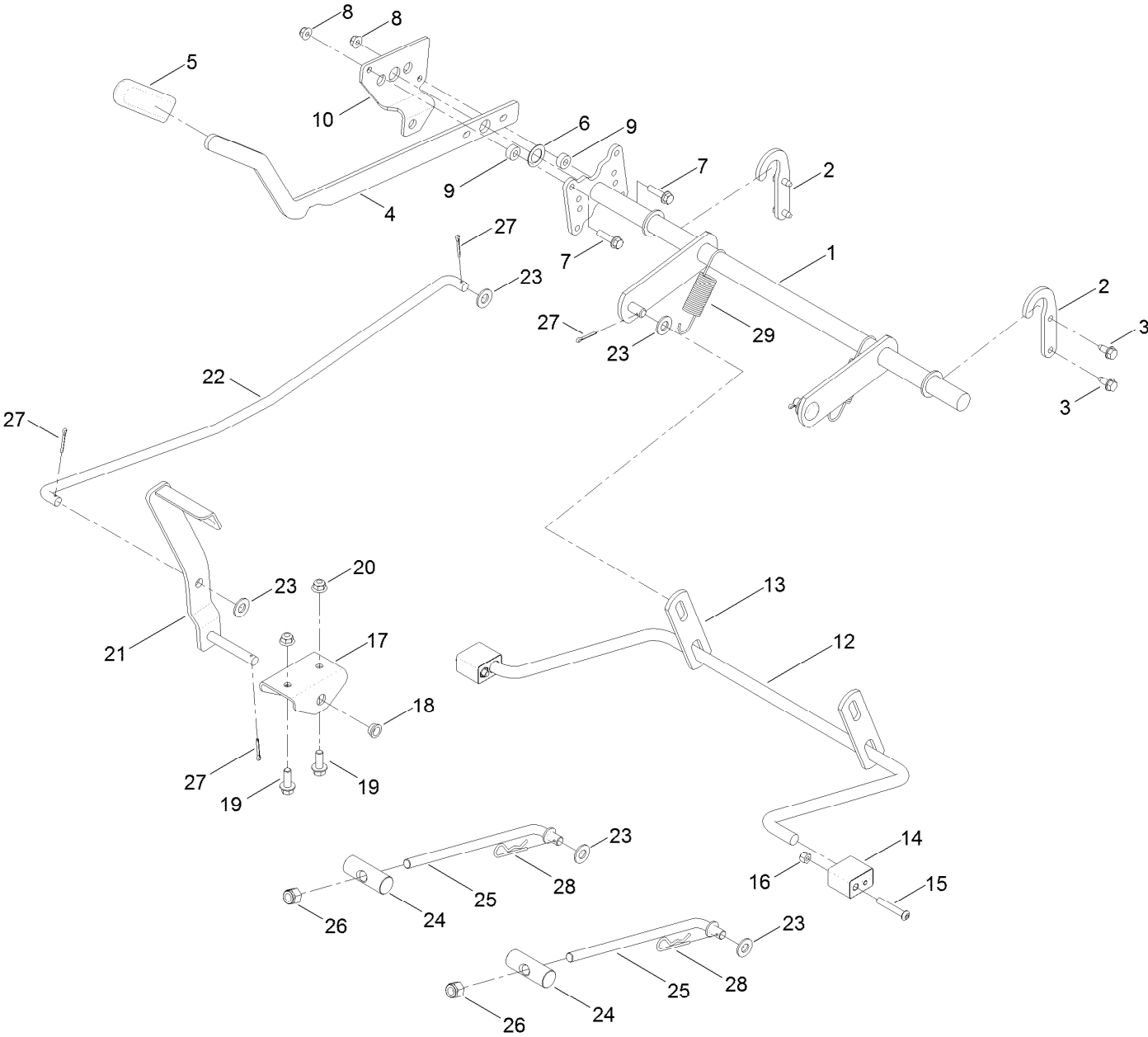
Main Frame Decal Assembly



Main Frame Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-5596	1	Decal-Maintenance
2	119-8870	1	Decal-HOC
3	126-7386	1	Decal-Quest

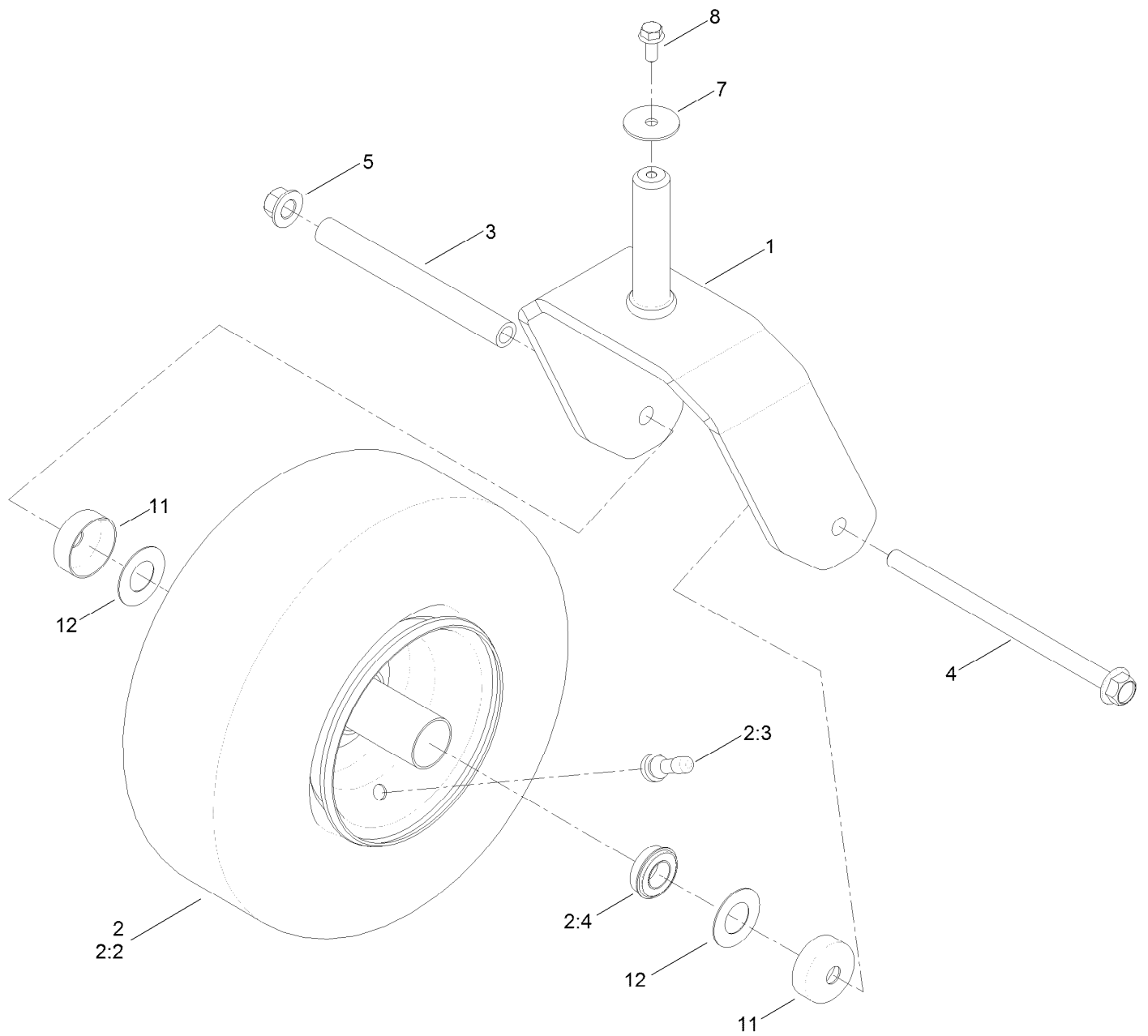
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-7010-03	1	Deck Lift ASM	16	3296-29	2	Nut-Lock, NI
2	133-1187	2	Bracket-Lift	17	120-2294-03	1	Bracket-Footlift
3	32144-70	4	Screw-HWHTF	18	256-156	2	Bushing-Flange
4	119-3427-03	1	Lever-Lift	19	3234-42	2	Screw-HHF
5	1-633268	1	Grip-Lever	20	104-8301	2	Nut-HF, NI
6	3-6498	2	Washer-Thrust	21	132-6939-03	1	Pedal ASM
7	3234-36	2	Screw-HHF	22	120-2242	1	Rod-Footlift
8	104-8300	2	Nut-HF, NI	23	3256-26	6	Washer-Flat
9	121-1759	2	Spacer	24	119-8810	2	Pin-Pivot
10	131-3933	1	Plate-Footlift	25	133-4319	2	Rod-Mount, Deck
12	119-3347	1	Arm-Lift, Rear (Wide)	26	3296-19	2	Nut-Hex
13	108-7840	2	Link-Lift	27	3272-11	5	Pin-Cotter
14	108-7845	2	Block-Pivot	28	1-806005	2	Pin-Cotter
15	120-5499	2	Screw-HSBH	29	133-4440	2	Spring, Extension

Caster, Wheel and Tire Assembly

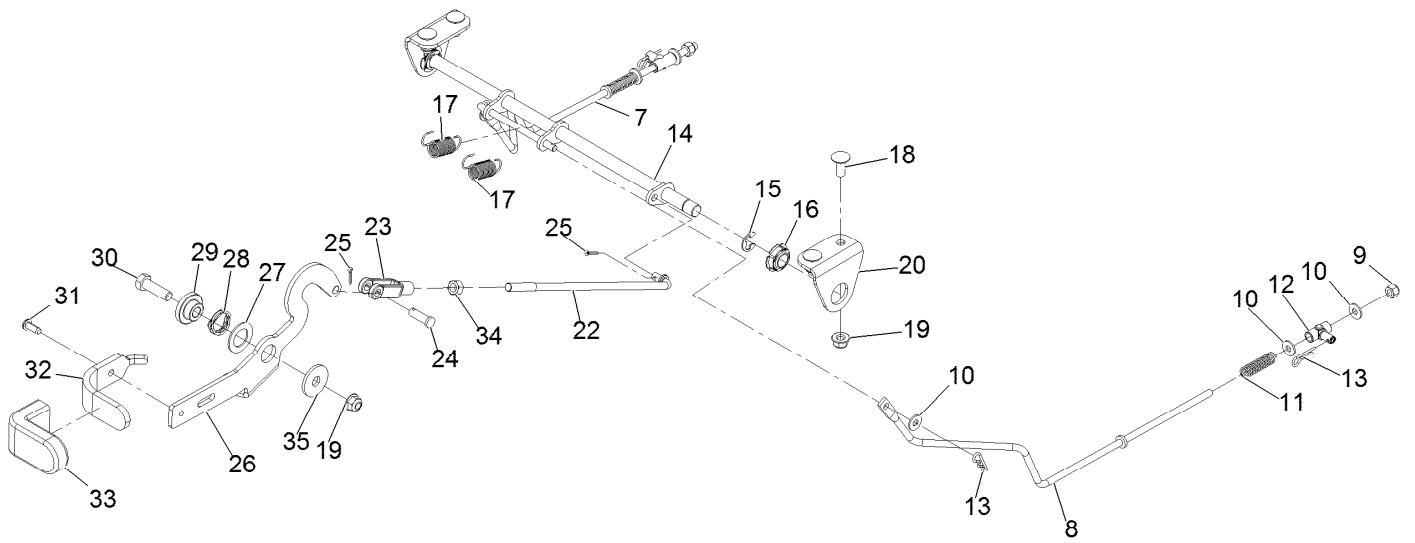


Caster, Wheel and Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-4375-01	2	Fork ASM	4	126-5389	2	Screw-HHF
2	133-4427	2	Tire And Wheel ASM	5	99-5107	2	Nut-Lock
2:2	125-5581	1	Tire	7	3256-68	2	Washer-Flat
2:3	232-27	1	Stem-Valve	8	3234-47	2	Screw-HHF
2:4	136-4190	2	Bearing	11	133-7088	4	Guard-Seal
2:99	232-46	1	Tube-Inner ●	12	136-5590	4	Washer
3	133-4487	2	Spanner-Wheel				

● Not illustrated

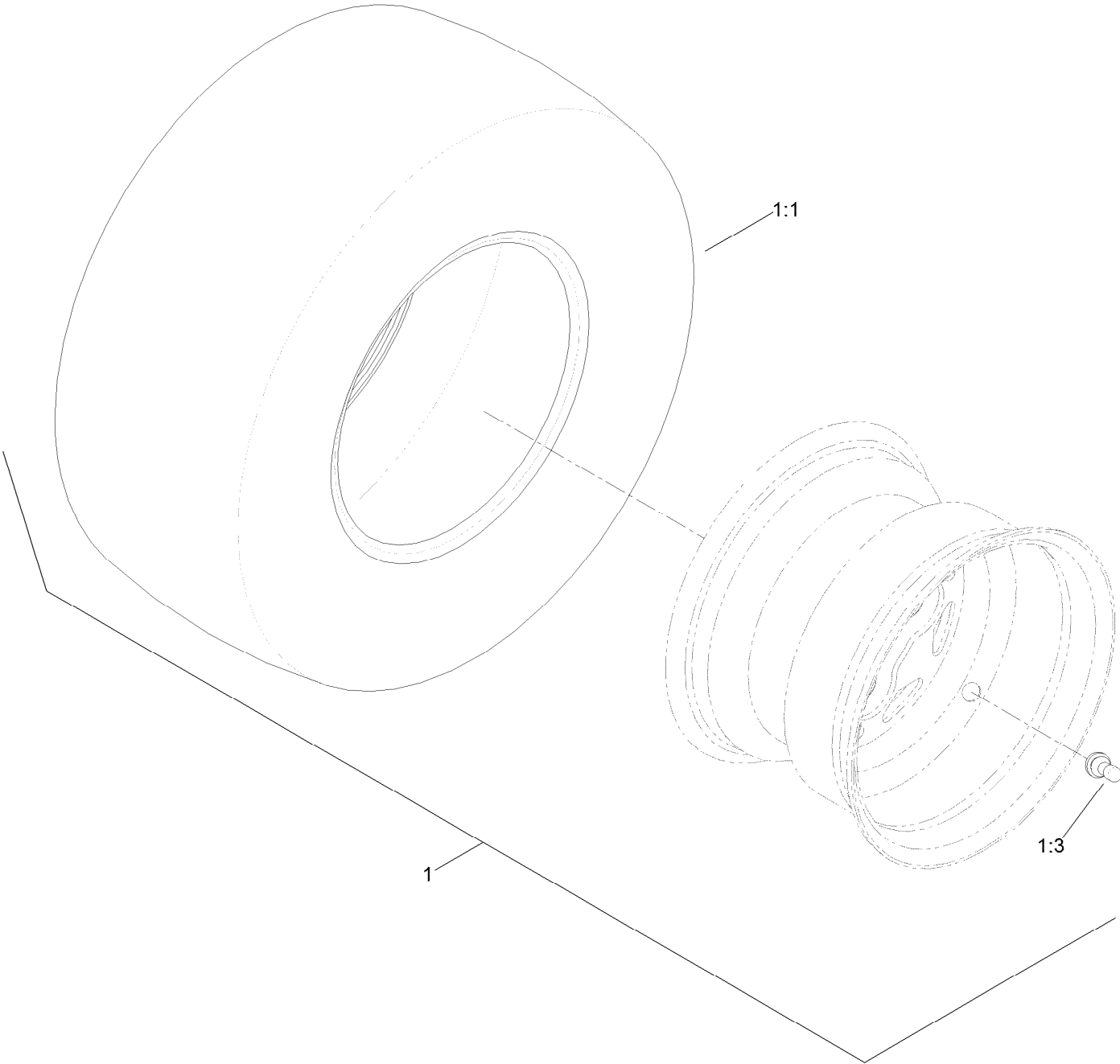
Park Brake Assembly



Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	119-8811	1	Rod-Brake, RH	22	135-0164	1	Rod-Link Handle
8	119-8812	1	Rod-Brake, LH	23	1-303105	1	Yoke-Adjustable
9	3296-42	2	Nut-Nyloc 1/4-20	24	1-808280	1	Pin-Clevis 5/16 X 1 49/64
10	119-8952	6	Washer	25	3272-5	2	Pin-Cotter 3/32 X 1/2
11	121-5654	4	Spring-Compression	26	135-0165-03	1	Lever-Brake
12	119-8857	2	Mount-Pivot	27	119-7640	1	Washer-Thrust
13	3290-307	4	Pin-Cotter	28	121-4517	1	Washer-Wave
14	135-0148	1	Pivot-Brake	29	126-5989	1	Pivot-Flange
15	32120-47	2	Ring-Retaining	30	323-7	1	Screw-HH 3/8-16 X 1 1/4
16	136-7469	2	Bearing-Spherical	31	63-8590	1	Screw-Button Head 1/4-20 X .62 Tf
17	55-9280	2	Spring-Extension	32	135-0190-03	1	Handle-Brake
18	3230-23	4	Bolt-Carriage 5/16-18 X 3/4 Short Neck	33	132-4749	1	Grip-Lever
19	104-8300	5	Nut-Nyloc 5/16-18 Flg	34	3219-2	1	Nut-Hex 5/16-24
20	135-0147-03	2	Angle-Mount Pivot	35	2844	1	Washer

Rear Tire Assembly



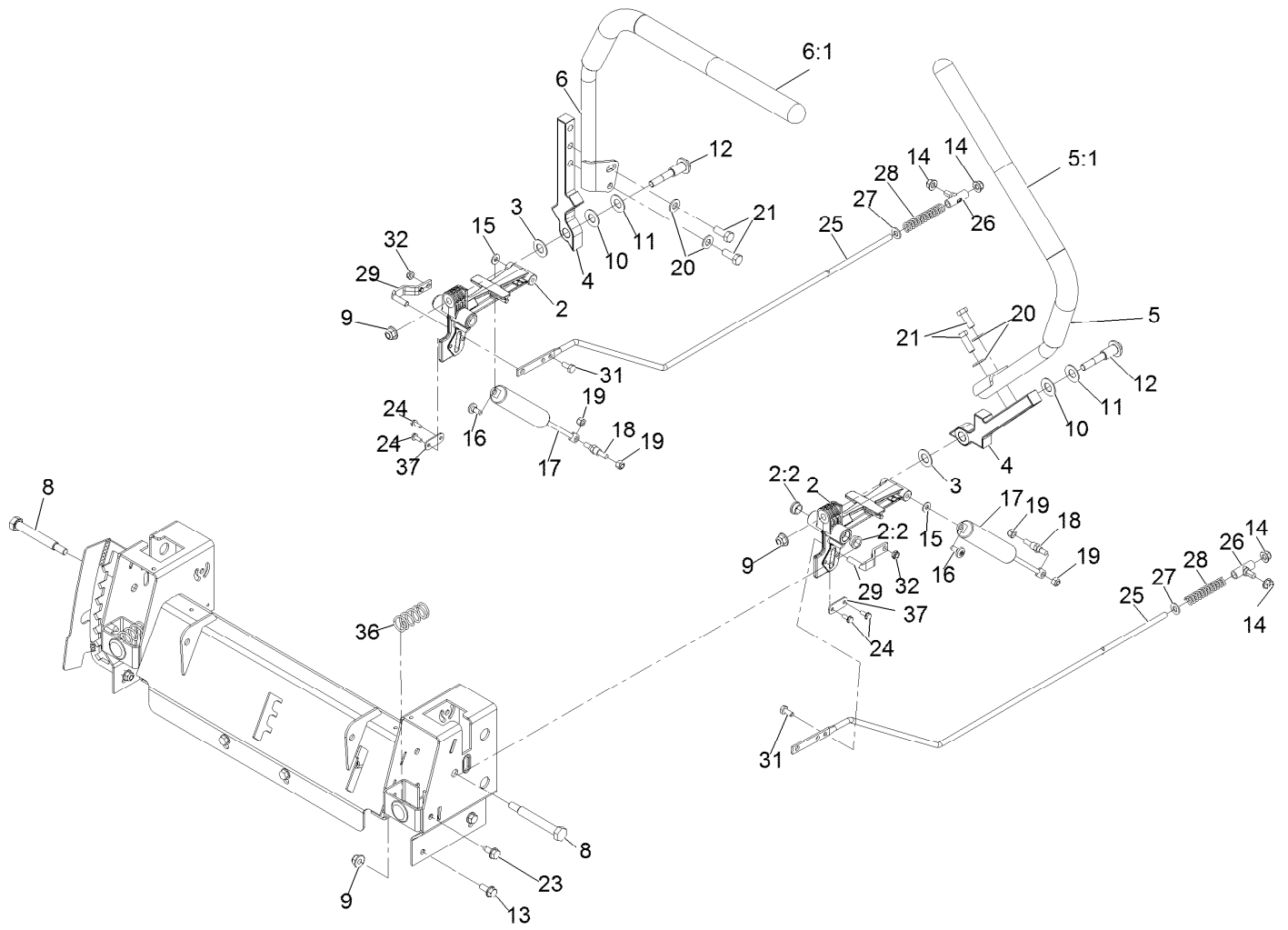
Rear Tire Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-9278	2	Tire And Wheel ASM
1:1	133-9293	1	Tire

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:3	232-27	1	Stem-Valve
1:99	105-4070	1	Tube-Inner ●

● Not illustrated

Motion Control Assembly



Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	119-3470	2	Actuator Arm ASM	17	131-0964	2	Damper
2:2	256-156	2	Bushing-Flange	18	110-6810	2	Stud-Damper
3	120-2273	2	Washer-Nylon	19	3296-42	4	Nut-Nyloc 1/4-20
4	133-9299-05	2	Arm-Control	20	3256-24	4	Washer-3/8 SAE
5	133-7055	1	Handle-Control, LH	21	323-6	4	Screw-HH 3/8-16 X 1
5:1	121-0726	1	Grip	23	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
6	133-7057	1	Handle-Control, RH	24	32144-1	4	Screw-HWH #10-24 X 1/2 Taptite
6:1	121-0726	1	Grip	25	117-5388	2	Rod-Hydro
8	115-5099	2	Bolt-Pivot	26	119-8842	2	Mount-Rod, Hydro
9	104-8301	4	Nut-Nyloc 3/8-16 Flg	27	3256-23	2	Washer-5/16 SAE
10	117-1240	2	Washer	28	1-603807	2	Spring
11	119-8925	2	Washer-Belleville	29	121-1753	2	Pin-Rod, Hydro
12	117-1198	2	Bolt-Pivot	31	321-3	2	Screw-HH 1/4-20 X 5/8
13	3234-47	6	Screw-HH Flg 5/16-18 X 3/4	32	3296-56	2	Nut-Nyloc 1/4-20 Thin
14	104-8300	10	Nut-Nyloc 5/16-18 Flg	36	119-8876	2	Spring-Return
15	119-8952	2	Washer	37	119-8948	2	Plate-Stop, Hydro
16	120-7950	2	Screw-1/4-20 X 1/2 Tf Torx Plus				

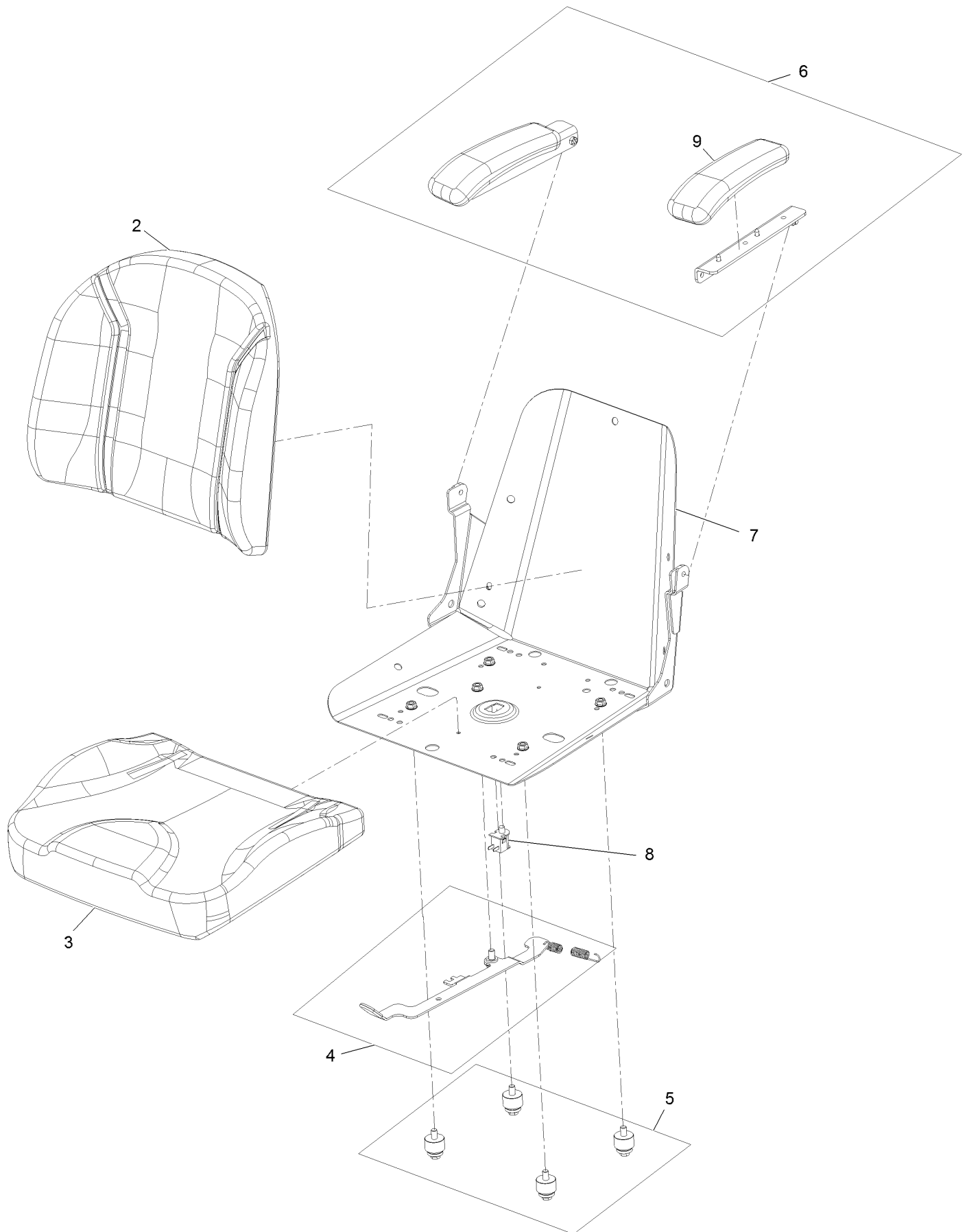
Figure 1 is a perspective view of a chair. The chair features a backrest and armrests. A key (13) is shown inserted into a lock mechanism (8) on the side of the chair frame.



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	92-7054	3	Spring-Compression	14	107069	1	Nut-Retainer-Panel 1/4-20
2	3234-29	3	Screw-HH Flg 5/16-18 X 1	15	131-1038	1	Bracket-Stop, Seat
3	104-8300	7	Nut-Nyloc 5/16-18 Flg	16	99-6810	1	Screw-HH 1/4-20 X 5/8
4	136-5571-03	1	Pan-Seat, Deluxe	17	131-4008-03	1	Bracket-Latch, Seat
5	119-3433	1	Rod-Pivot, Narrow	18	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
7	3290-250	2	Pin-Cotter	19	3274-55	2	Screw-Button Head 5/16-18 X 3/4
8	131-4148	1	Seat ASM, Exmark	20	19-1470	2	Screw-Shoulder
12	132-9353	2	Latch-Seat				
13	126-6971	1	Decal-Exmark Logo				

Seat Assembly (cont)

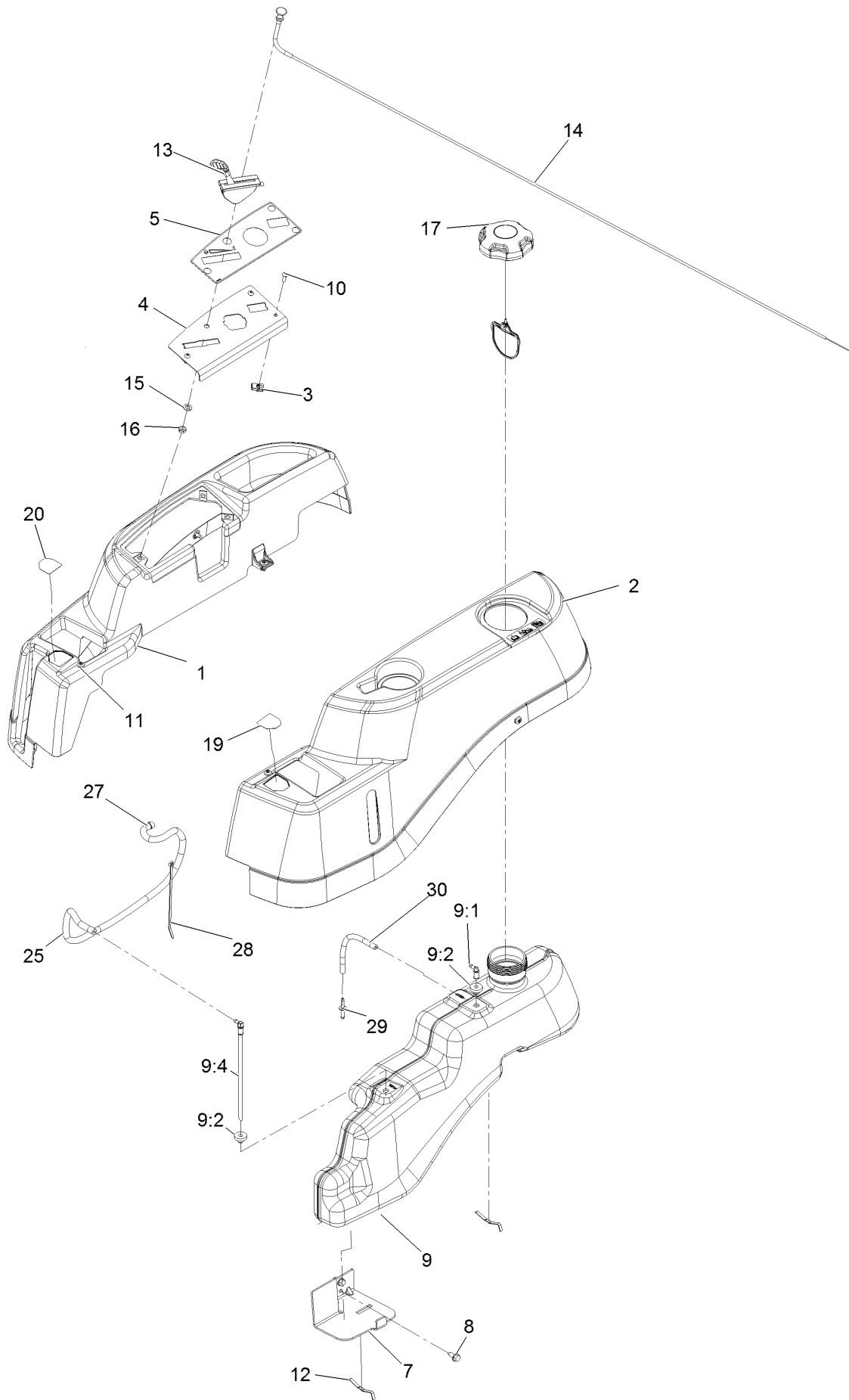


Seat Assembly (cont) (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	131-4150	1	Cushion-Seat, Back
3	131-4152	1	Cushion-Seat, Bottom
4	131-4153	1	Track ASM
5	131-4154	1	Bushing ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	131-4155	1	Armrest Kit
7	131-4156	1	Shell
8	82-2190	1	Switch-Bail
9	110-4163	2	Cushion-Rest, Arm

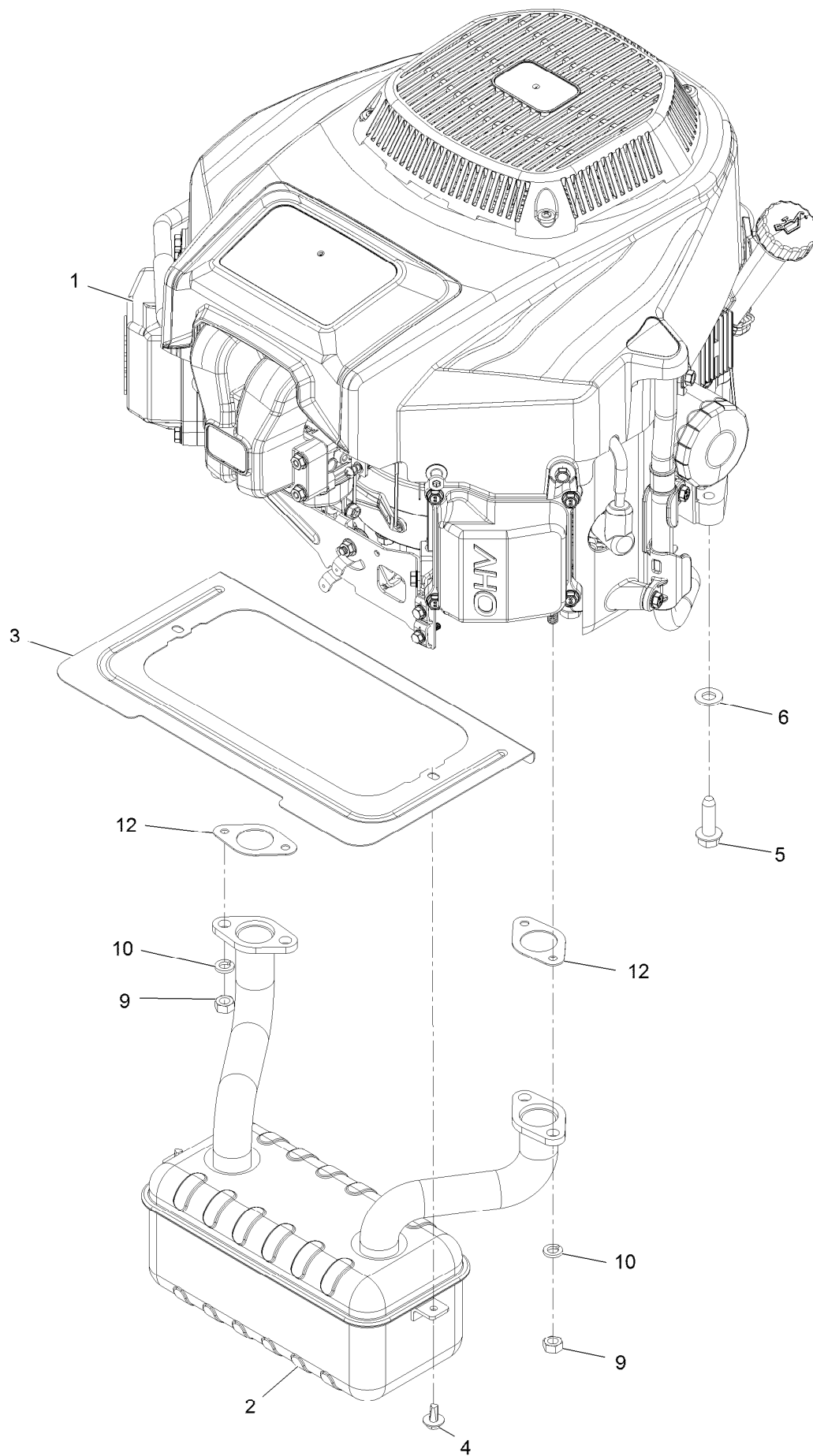
Fuel Assembly



Fuel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1154	1	Pod-RH	12	609830	2	Spring
2	133-1155	1	Pod-LH	13	121-0769	1	Cable-Throttle
3	107069	3	Nut-Retainer-Panel 1/4-20	14	112-9753	1	Cable-Choke
4	119-3378-03	1	Plate-Control	15	3253-21	1	Washer-Lock 3/8
5	121-0772	1	Decal-Panel, Control	16	3220-3	1	Nut-Jam 3/8-24
7	119-3476-03	1	Support-Tank, Front	17	120-5461	1	Cap-Fuel, Ratcheting
8	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf	19	135-0752	1	Decal-Control Lever LH
9	119-3324	1	Fuel Tank ASM	20	135-0753	1	Decal-Conrol Lever RH
9:1	121-0793	1	Connector-Elbow, 90 DEG	25	109-0281	1	Hose-Fuel Line 26"
9:2	46-6560	2	Bushing	27	2412-98	3	Clamp-Hose
9:4	117-7400	1	Fitting-Plastic	28	614249	1	Tie-Cable
10	3258-166	3	Screw-PPH 1/4-20 X 3/4	29	117-5399	1	Adaptor-Orifice
11	120-7950	6	Screw-1/4-20 X 1/2 Tf Torx Plus	30	110-1876	1	Hose-Fuel

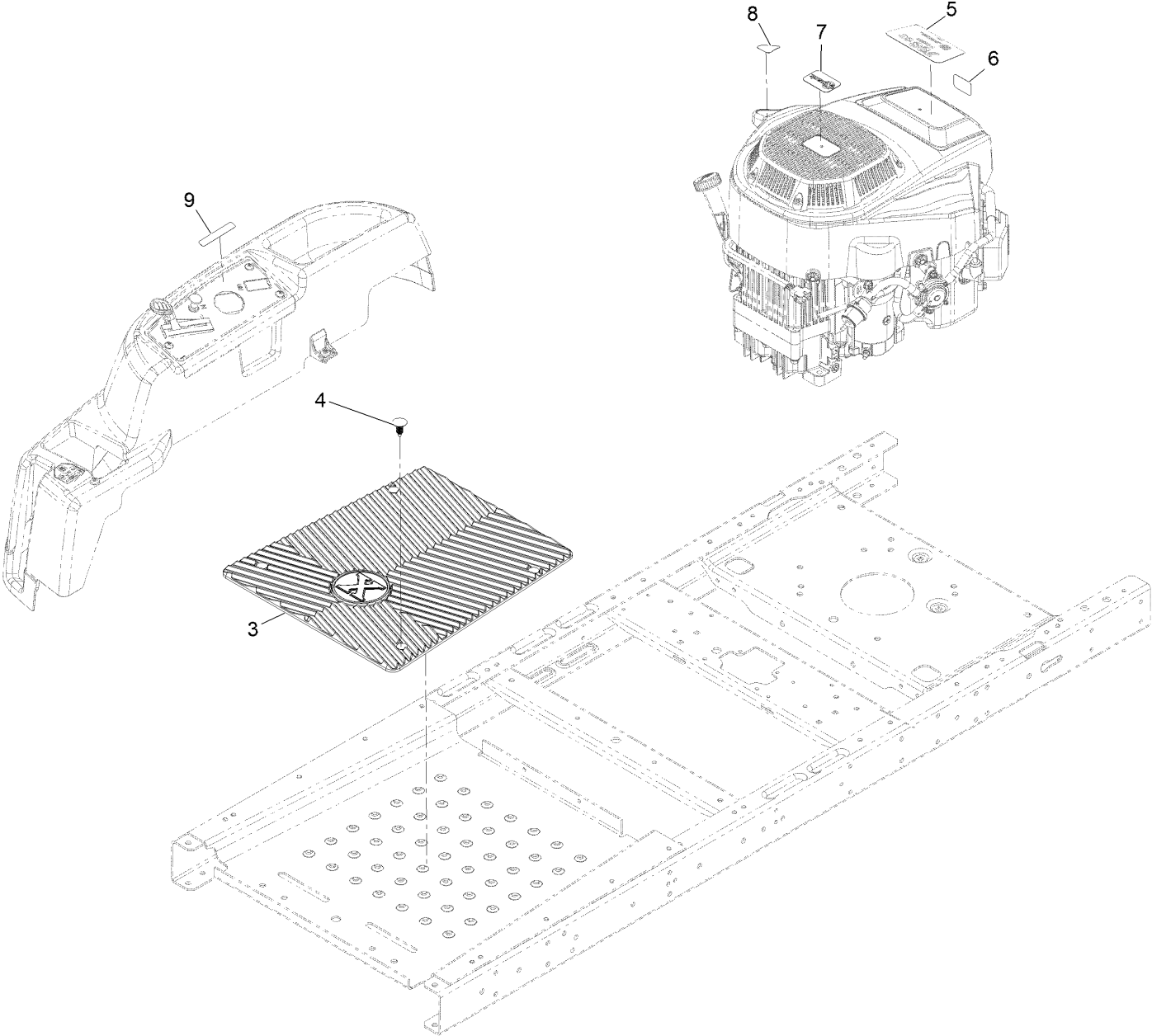
Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9451	1	Engine-2P77F	6	3256-24	3	Washer-3/8 SAE
2	130-6851	1	Muffler	9	121-0199	4	Nut-Hex M8
3	131-1071-03	1	Shield-Heat	10	127-9279	4	Washer-Lock, Split
4	46-8560	2	Screw-HHF 1/4-20 X 1/2	12	120-4317	2	Gasket-Exhaust
5	32144-109	4	Screw-HWH 3/8-16 X 1 1/4 Taptime				

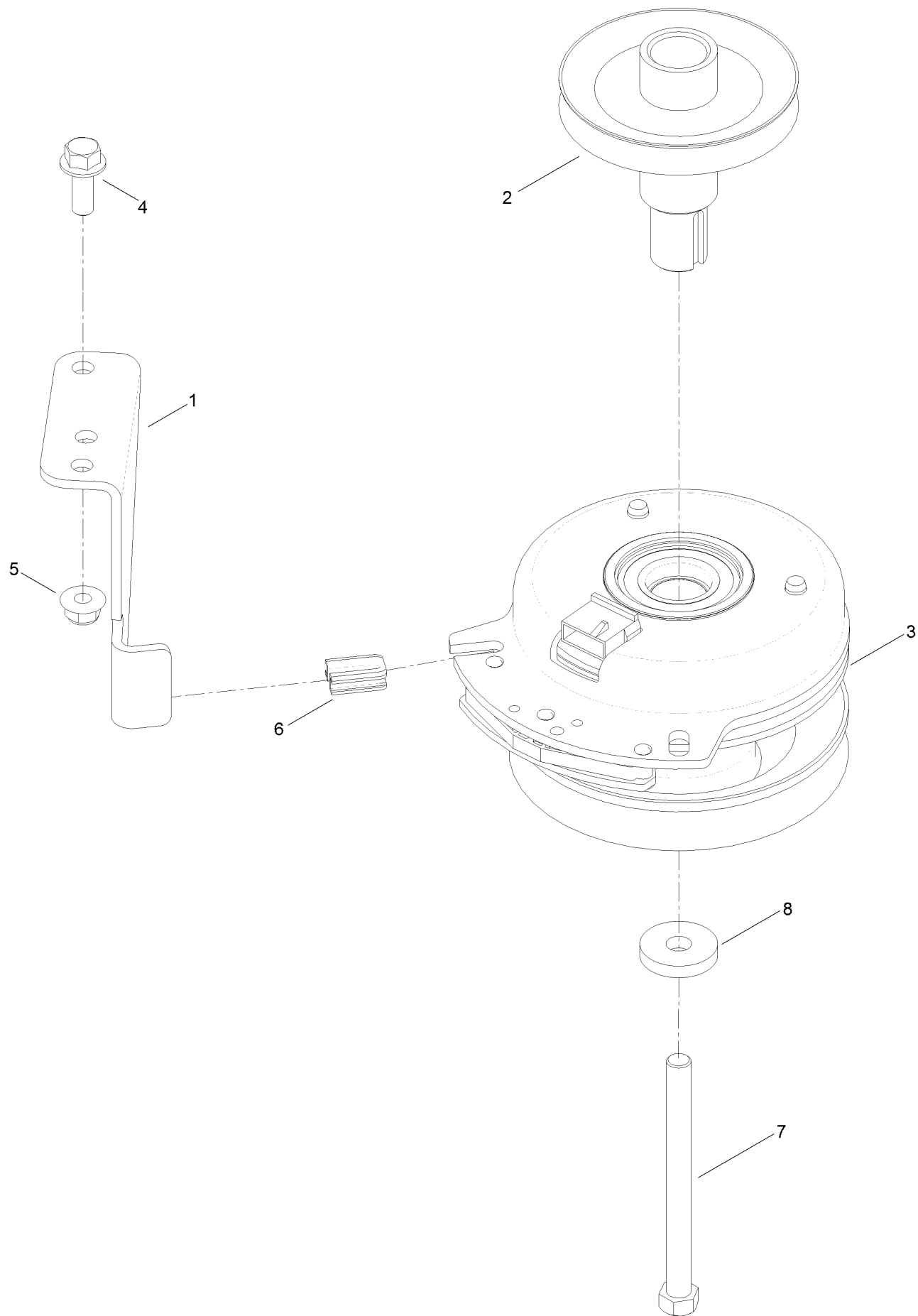
Engine Decal Assembly



Engine Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	132-6896	1	Floor Mat- Exmark	7	131-1078	1	Decal
4	117-2382	4	Plug-Plastic	8	131-1097	1	Decal-Drain, Oil
5	131-1079	1	Decal-Engine Displacement	9	132-0904	1	Decal-Shutdown
6	127-9077	1	Placard-Intake, Exmark				

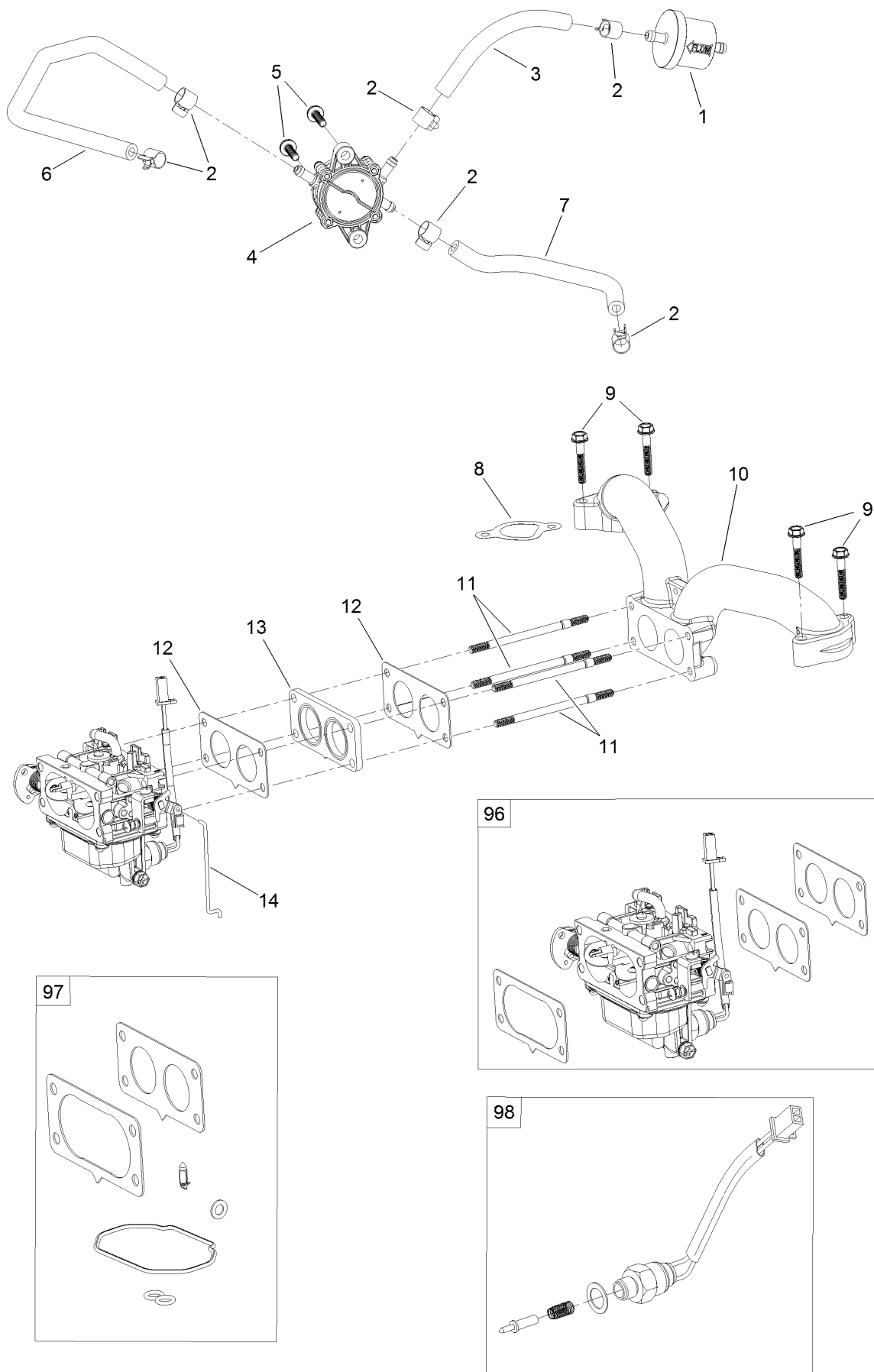
Clutch Assembly



Clutch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-8885	1	Stop-Clutch	5	104-8301	1	Nut-HF, NI
2	130-6854	1	Pulley-Engine	6	120-2217	1	Isolator-Clutch
3	127-3410	1	Clutch-PTO	7	3212-19	1	Screw-HH
4	3234-42	1	Screw-HHF	8	112843	1	Washer

Fuel System Assembly



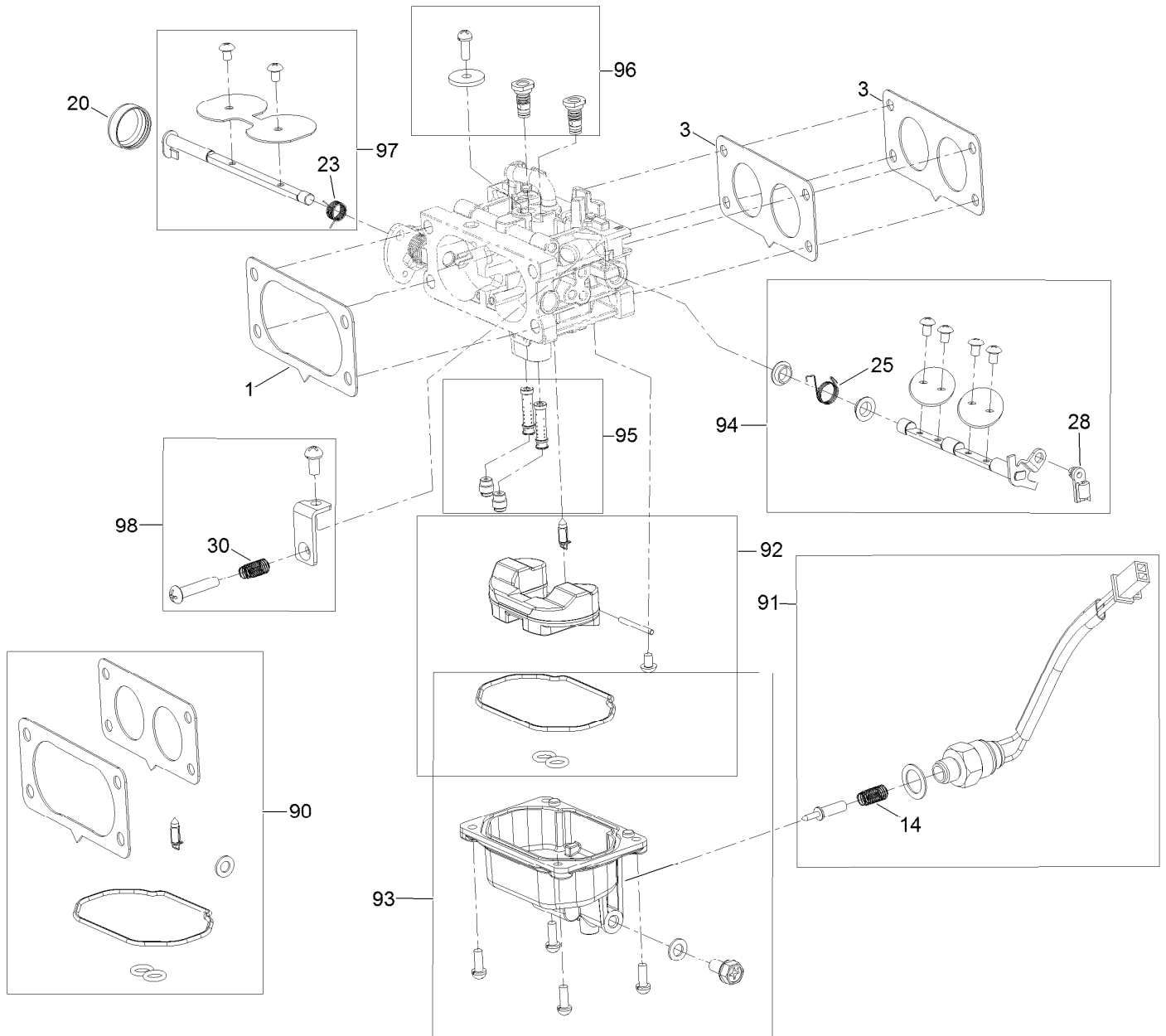
Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1563	1	Filter-Fuel	10	127-9244	1	Manifold-Intake
2	120-4251	6	Clamp-Fuel Line	11	127-9245	4	Stud
3	120-4371	1	Line-Fuel	12	127-9246	2	Gasket-Carburetor
4	127-9206	1	Pump-Fuel	13	127-9247	1	Insulator-Carburetor
5	120-4225	2	Screw-HHF	14	127-9248	1	Linkage-Throttle
6	127-9205	1	Hose-Fuel	96	127-9289	1	Carburetor Replacement Kit
7	127-9207	1	Hose-Fuel	97	127-9290	1	Carburetor Repair Kit
8	127-9230	2	Gasket-Intake	98	127-9292	1	Solenoid Kit
9	120-4284	4	Screw-HHF	99	127-9303	1	High Altitude Kit ●

● Not illustrated

Carburetor Assembly

Engine Assembly No. 127-9041



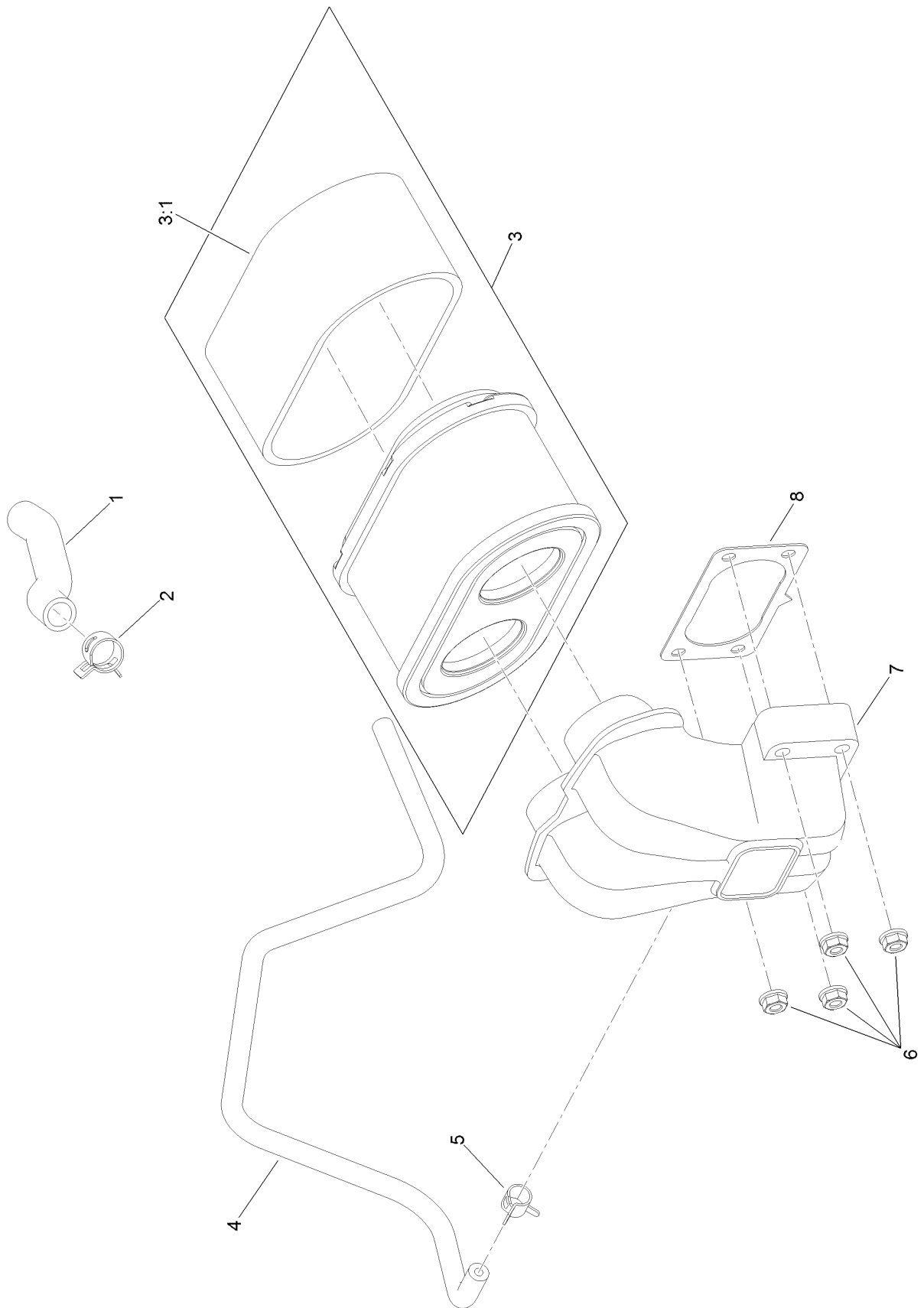
Carburetor Assembly

Engine Assembly No. 127-9041 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9251	1	Gasket-Carburetor
3	127-9246	2	Gasket-Carburetor
14	127-9319	1	Spring
20	127-9325	1	Cover-Shaft, Choke
23	127-9328	1	Spring
25	127-9330	1	Spring
28	127-9333	1	Clamp-Lock
30	127-9335	1	Spring
90	127-9290	1	Carburetor Repair Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
91	127-9292	1	Solenoid Kit
92	127-9340	1	Float Kit
93	127-9341	1	Bowl Kit
94	127-9342	1	Throttle Shaft Kit
95	127-9343	1	Nozzle And Jet Kit
96	127-9344	1	Air Jet Kit
97	127-9345	1	Choke Shaft Kit
98	127-9347	1	Idlestop Kit

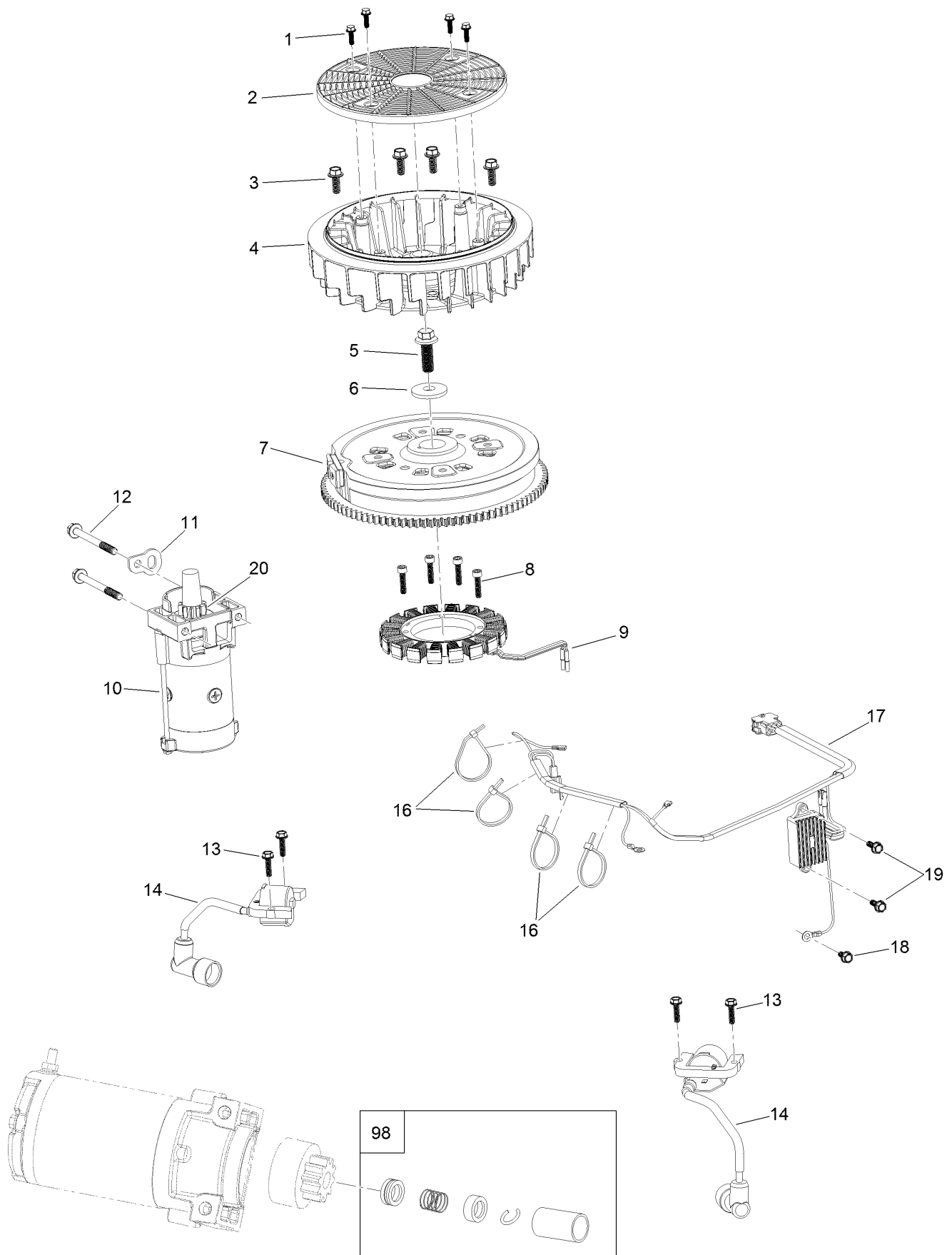
Air Intake and Filtration Assembly



Air Intake and Filtration Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9235	1	Tube-Breather	5	127-9187	1	Clamp-Hose
2	127-9234	2	Clamp-Hose	6	120-4236	4	Nut-Flange
3	127-9252	1	Filter-Air, Complete	7	127-9047	1	Manifold-Filter, Air
3:1	127-9288	1	Filter-Pre, Foam	8	127-9251	1	Gasket-Carburetor
4	127-9253	1	Hose-Fuel				

Ignition and Electrical Assembly



Ignition and Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9197	4	Screw-HWH
2	127-9198	1	Screen-Rotating
3	127-9199	4	Screw-HWH
4	127-9200	1	Fan-Cooling
5	127-9201	1	Screw-HWH
6	127-9202	1	Washer-Flat
7	127-9306	1	Flywheel
8	127-9210	4	Screw-HSH
9	127-9211	1	Alternator
10	133-9828	1	Motor-Starter
11	127-9208	1	Bracket-Lift

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12	120-4231	2	Screw-HHF
13	121-0007	4	Bolt-Flange
14	127-9216	2	Ignition Coil ASM
16	127-9220	4	Tie-Zip
17	127-9219	1	Regulator-Voltage W/Harness
18	120-4216	1	Screw-HHF
19	120-4232	2	Screw-HHF
20	133-1562	1	Pinion-Starter
98	133-1566	1	Starter Repair Kit

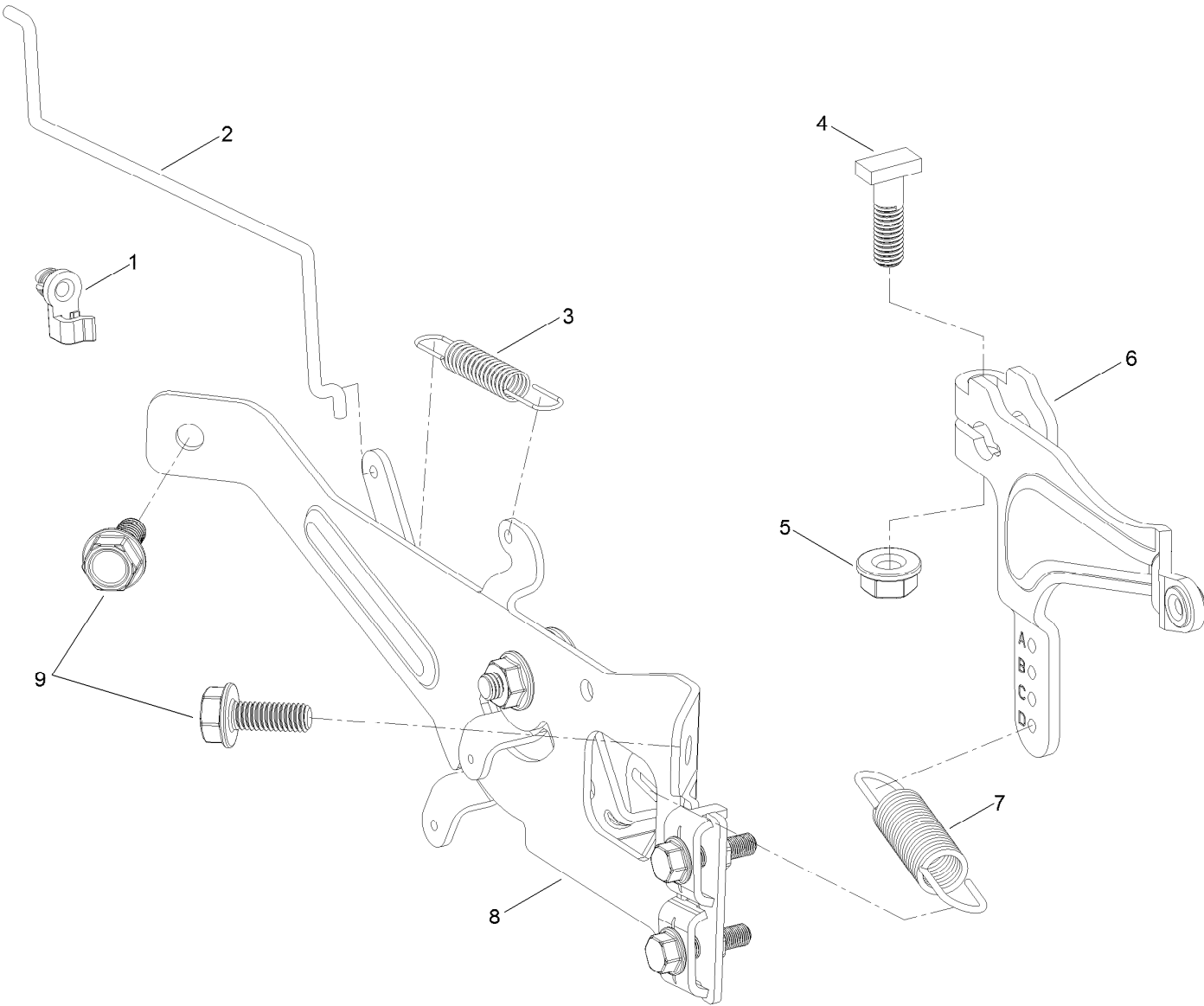
This exploded view diagram illustrates the assembly of a mechanical device. The central component is a cylindrical housing (10) with a front flange (11). Various parts are shown in their relative positions for assembly:

- Top Section:** Includes a curved bracket (2) with screws (1), a rectangular plate (4) with screws (3), and a small box (5). A gasket (8) and a washer (7) are positioned between the plate and the housing.
- Right Side:** Features a vertical rod (12) with a cap (12:1), a seal (12:2), and a bracket (12:4) secured with screws (40).
- Bottom Section:** Shows a complex internal assembly including a gear (34), a shaft (36) with a pin (37) and a nut (38), and a base plate (24) with various fasteners (17, 18, 19, 20, 21, 22, 23, 26, 27, 28, 29, 30, 31, 32, 33).
- Internal Components:** A detailed view of a valve or piston mechanism (13) is shown, along with a small plate (14) and a bracket (15).
- Other Parts:** A long rod (35) with a gear (34) at one end and a pin (37) at the other, and a curved pipe (25) with a fitting (26) are also depicted.

Crankcase and Crankshaft Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4232	14	Screw-HHF	20	127-9266	1	Valve-Ball
2	127-9212	1	Baffle	21	120-4262	2	O-Ring
3	127-9213	1	Cover-Breather	22	127-9267	1	Gasket-Cover, Crankcase
4	127-9214	1	Gasket-Breather	23	133-9805	1	Plug-Drain
5	127-9215	1	Filter-Breather	24	127-9268	1	Cover-Crankcase
6	120-4216	1	Screw-HHF	25	127-9293	1	Oil Drain Hose ASM
7	127-9217	1	Valve-Breather	26	127-9275	1	Fitting-Hose
8	120-4267	1	Seal-Oil	27	127-9276	1	Clamp-Hose
10	120-4346	1	Adaptor-Filter, Oil	28	127-9271	1	Seal
11	120-4276	1	Filter-Oil	29	121-0473	10	Screw-HHF
12	127-9218	1	Oil Tube ASM	30	127-9274	1	Cover-Oil Pump
12:1	127-9283	1	Dipstick	31	127-9273	1	O-Ring
12:2	127-9284	1	O-Ring	32	127-9272	1	Oil Pump ASM
12:4	127-9286	1	O-Ring	33	120-4275	1	Deflector-Oil, Rubber
13	127-9255	1	Crankshaft	34	133-1568	1	Camshaft
13:1	120-4320	1	Key-Woodruff	35	133-9807	1	Governor ASM
14	127-9261	1	Cover-Screen, Oil	36	127-9238	1	Rod-Governor
15	127-9262	1	Screen-Oil	37	120-4258	2	Washer-Plain
16	127-9263	1	Retainer-Screen	38	120-4257	1	Seal-Oil
17	120-4274	2	Pin-Dowel	39	120-4256	1	Pin-Hair
18	127-9264	1	Plate-Retainer	40	120-4232	2	Screw-HHF
19	127-9265	1	Spring				

Governor Control Assembly

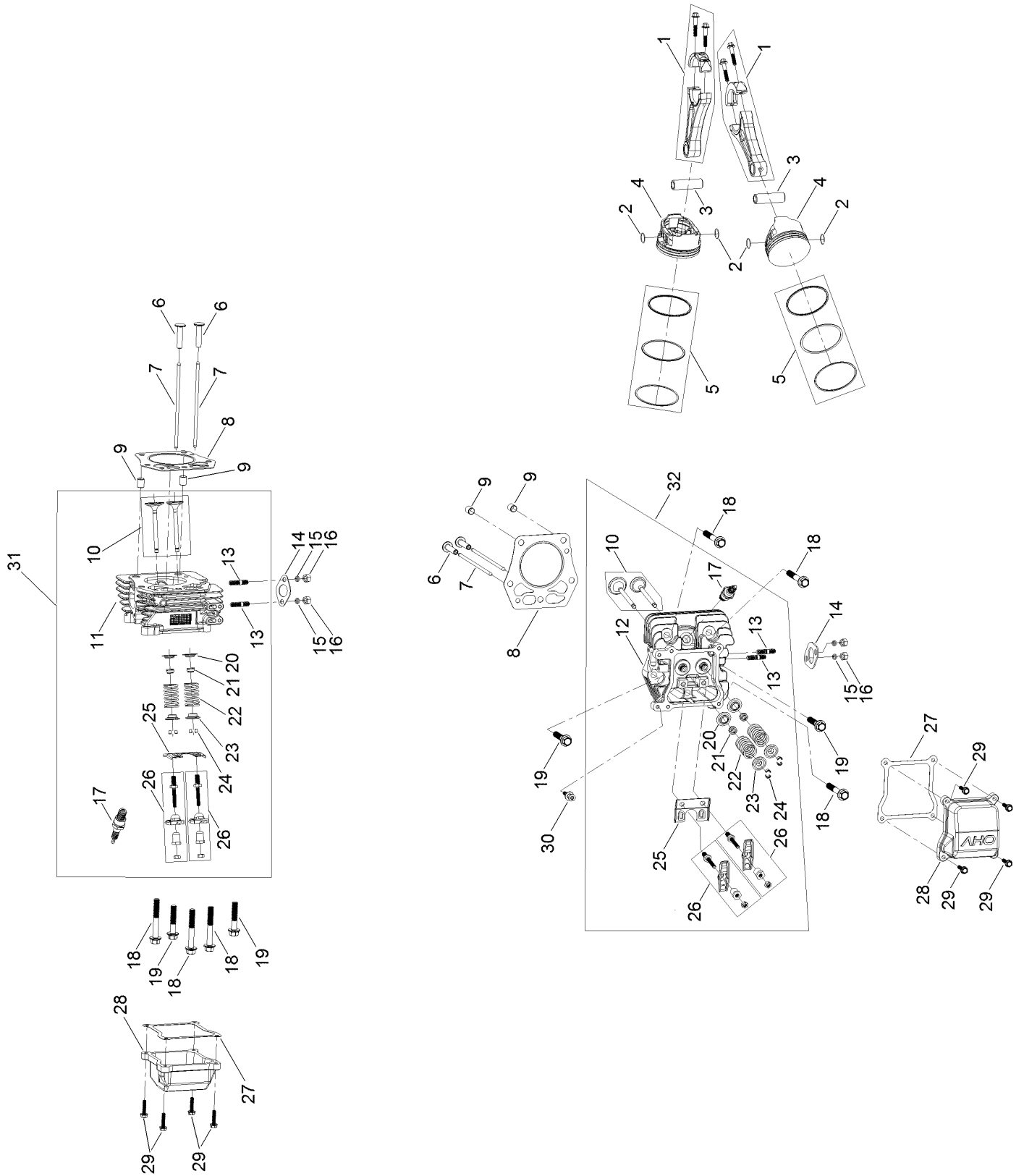


Governor Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9250	1	Clip-Linkage
2	127-9242	1	Linkage-Choke
3	127-9241	1	Spring-Governor
4	120-4238	1	Bolt-Arm, Governor
5	120-4236	1	Nut-Flange

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	127-9239	1	Arm-Governor
7	133-9809	1	Spring-Governor
8	133-1570	1	Control Plate ASM
9	120-4232	2	Screw-HHF

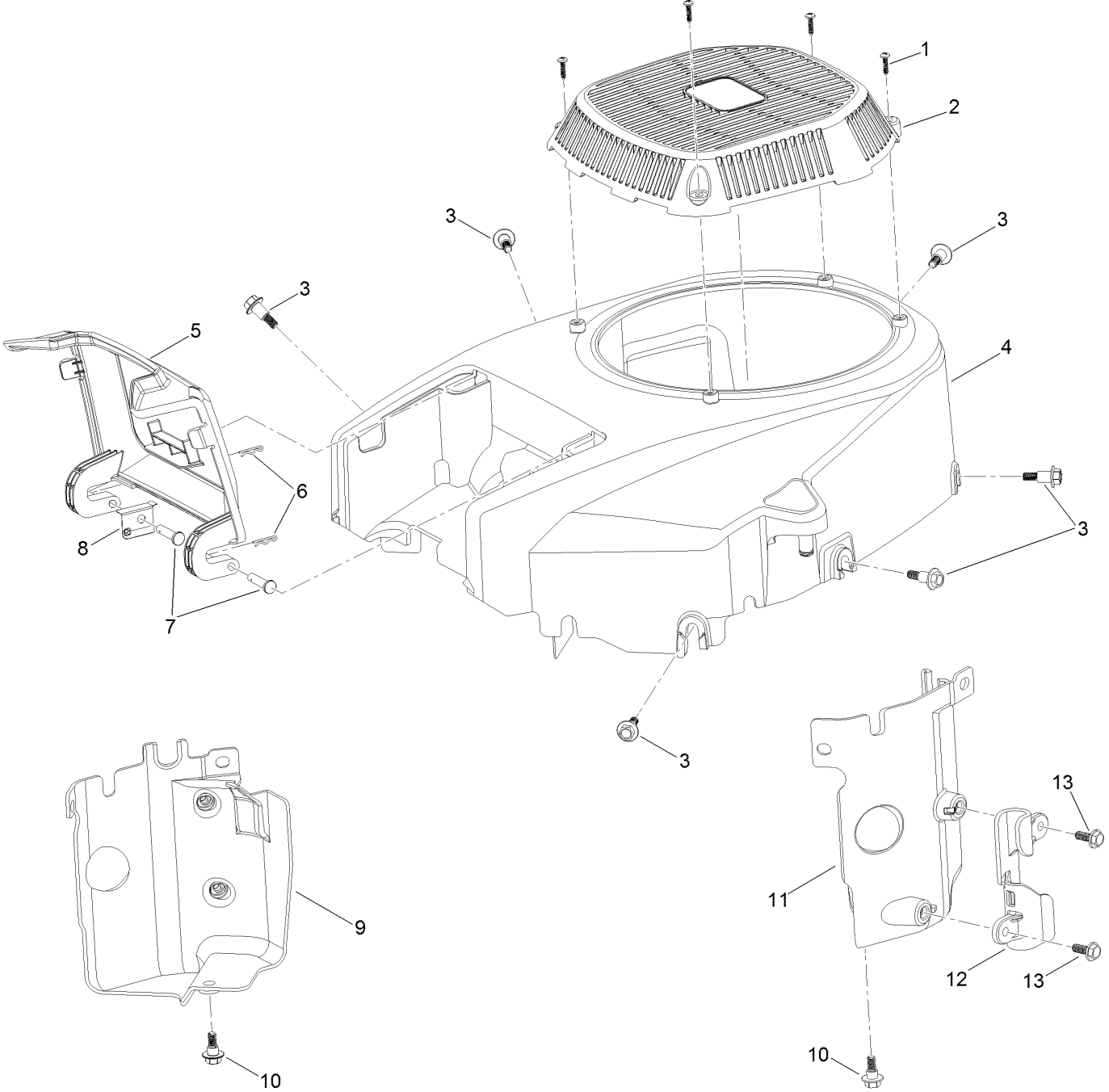
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9256	2	Connecting Rod ASM	17	81-3250	2	Spark Plug
2	127-9258	4	Clip-Pin, Piston	18	127-9231	6	Screw-HWH
3	127-9257	2	Pin-Piston	19	127-9232	4	Screw-HWH
4	127-9259	2	Piston	20	120-4303	4	Seat-Spring, Valve
5	127-9260	2	Piston Ring Set	21	120-4304	4	Seal-Stem, Valve
6	127-9224	4	Lifter-Valve	22	120-4305	4	Spring-Valve
7	127-9225	4	Rod-Push	23	120-4306	4	Retainer-Spring, Valve
8	127-9226	2	Gasket-Head, Cylinder	24	120-4307	8	Keeper-Valve
9	127-9227	4	Pin-Dowel	25	127-9233	2	Plate-Guide, Push Rod
10	127-9228	2	Valve Set	26	127-9294	4	Rocker Arm ASM
11	127-9229	1	Head-Cylinder	27	127-9295	2	Gasket-Valve Cover
12	127-9254	1	Head-Cylinder	28	127-9050	2	Cover-Valve
13	121-0464	4	Stud-Exhaust	29	120-4225	8	Screw-HHF
14	120-4317	2	Gasket-Exhaust	30	120-4214	1	Screw-Shoulder, HH
15	127-9279	4	Washer-Lock, Split	31	133-9819	1	Right Head ASM
16	121-0199	4	Nut-HH	32	133-9820	1	Left Head ASM

Blower Housing Assembly

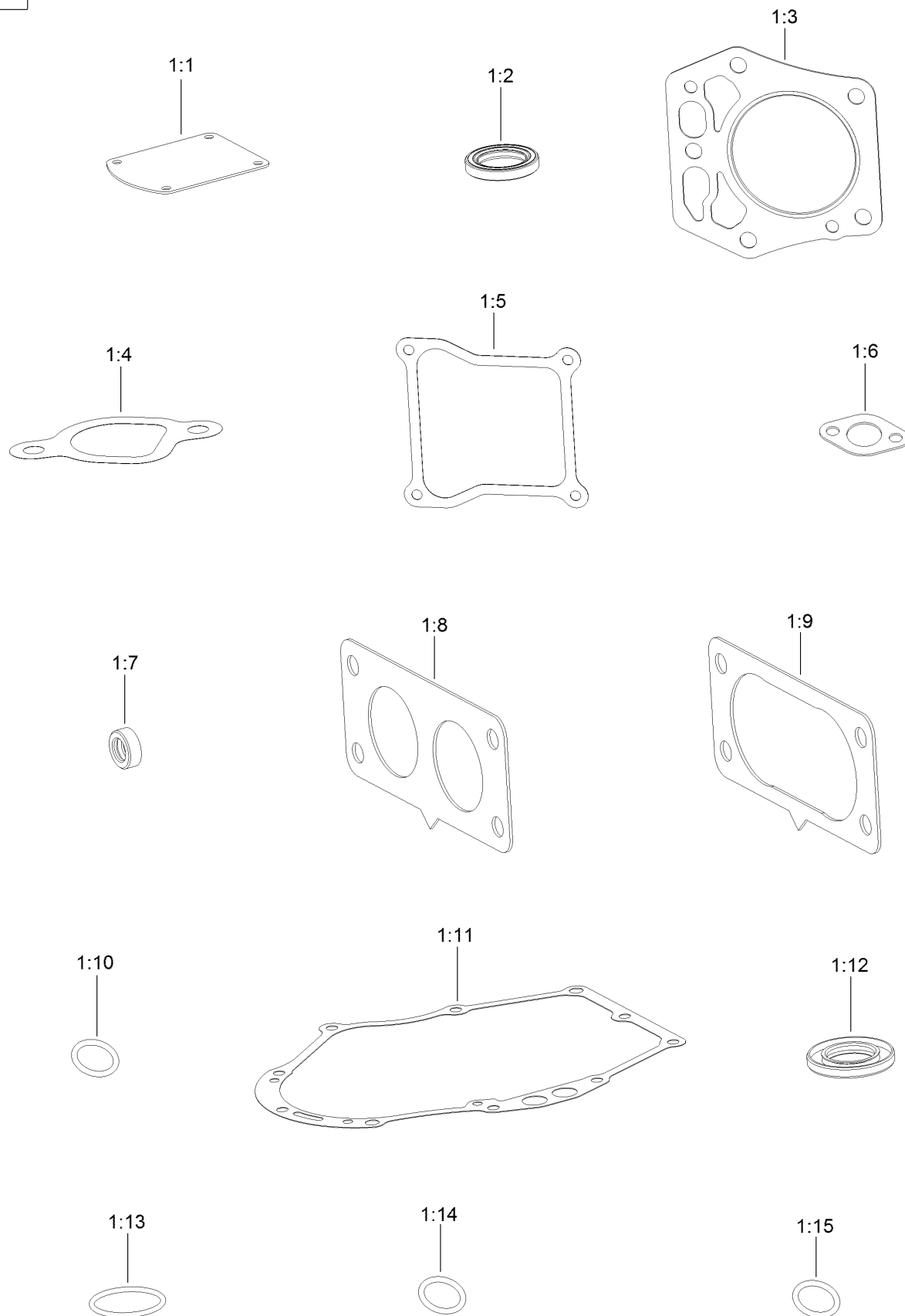


Blower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1571	4	Screw-PPH, Plastic	8	127-9281	1	Plate-Spring
2	127-9045	1	Cover-Fan	9	127-9049	1	Baffle-Air, Left
3	127-9196	6	Screw-Shoulder, HWH	10	120-4210	2	Screw-Shoulder, HHF
4	133-1572	1	Shroud-Engine	11	127-9048	1	Baffle-Air, Right
5	127-9046	1	Door-Filter, Air	12	127-9287	1	Cleat-Hose
6	127-9280	2	Pin-Hair	13	120-4232	2	Screw-HHF
7	127-9282	2	Pin				

Gasket and Seal Kit

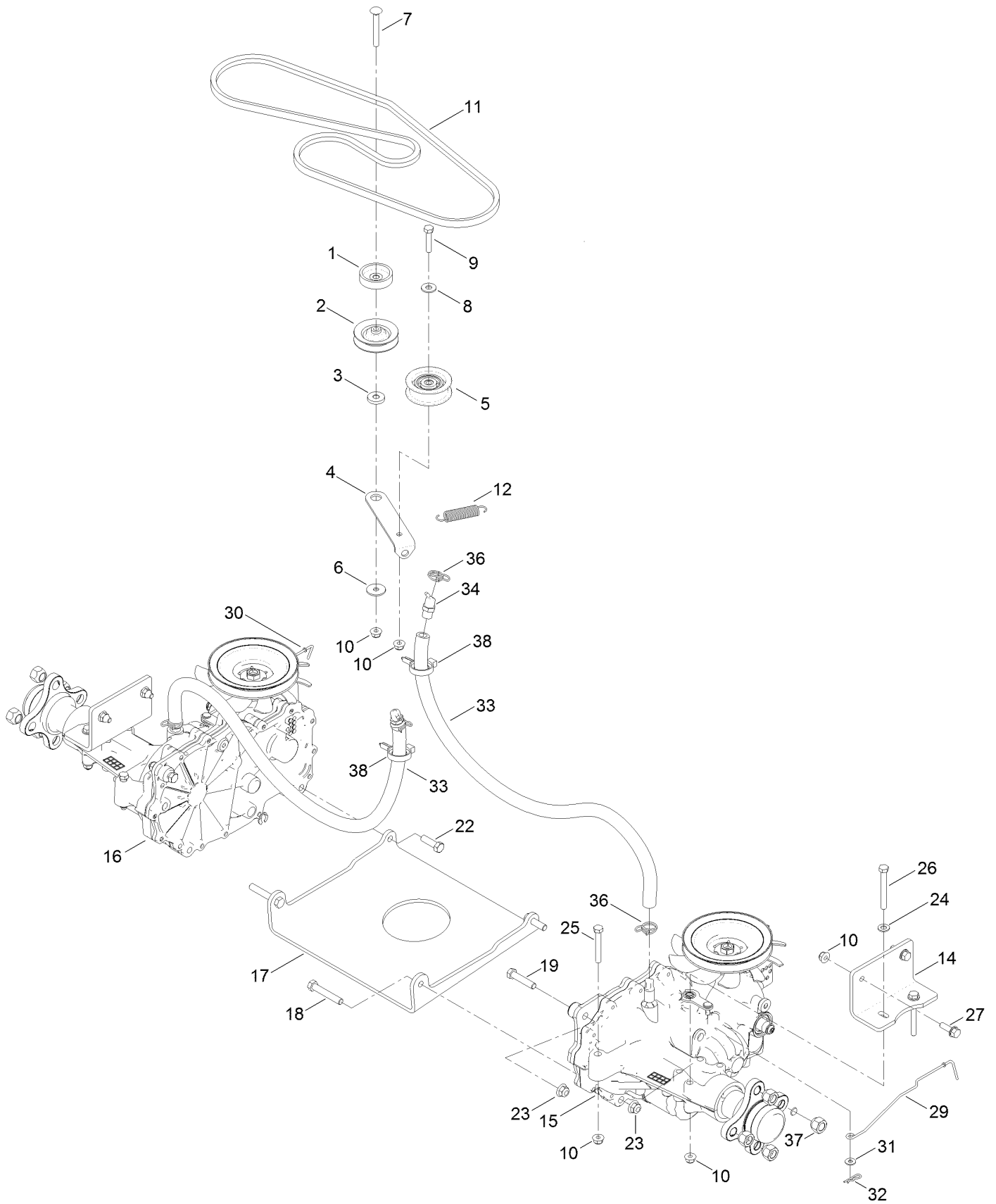
1



Gasket and Seal Kit (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9296	1	Gasket And Seal Kit	1:8	127-9246	2	Gasket-Carburetor
1:1	127-9214	1	Gasket-Breather	1:9	127-9251	1	Gasket-Carburetor
1:2	120-4267	1	Seal-Oil	1:10	120-4262	2	O-Ring
1:3	127-9226	2	Gasket-Head, Cylinder	1:11	127-9267	1	Gasket-Cover, Crankcase
1:4	127-9230	2	Gasket-Intake	1:12	127-9271	1	Seal
1:5	127-9295	2	Gasket-Valve Cover	1:13	127-9273	1	O-Ring
1:6	120-4317	2	Gasket-Exhaust	1:14	127-9284	1	O-Ring
1:7	120-4257	1	Seal-Oil	1:15	127-9286	1	O-Ring

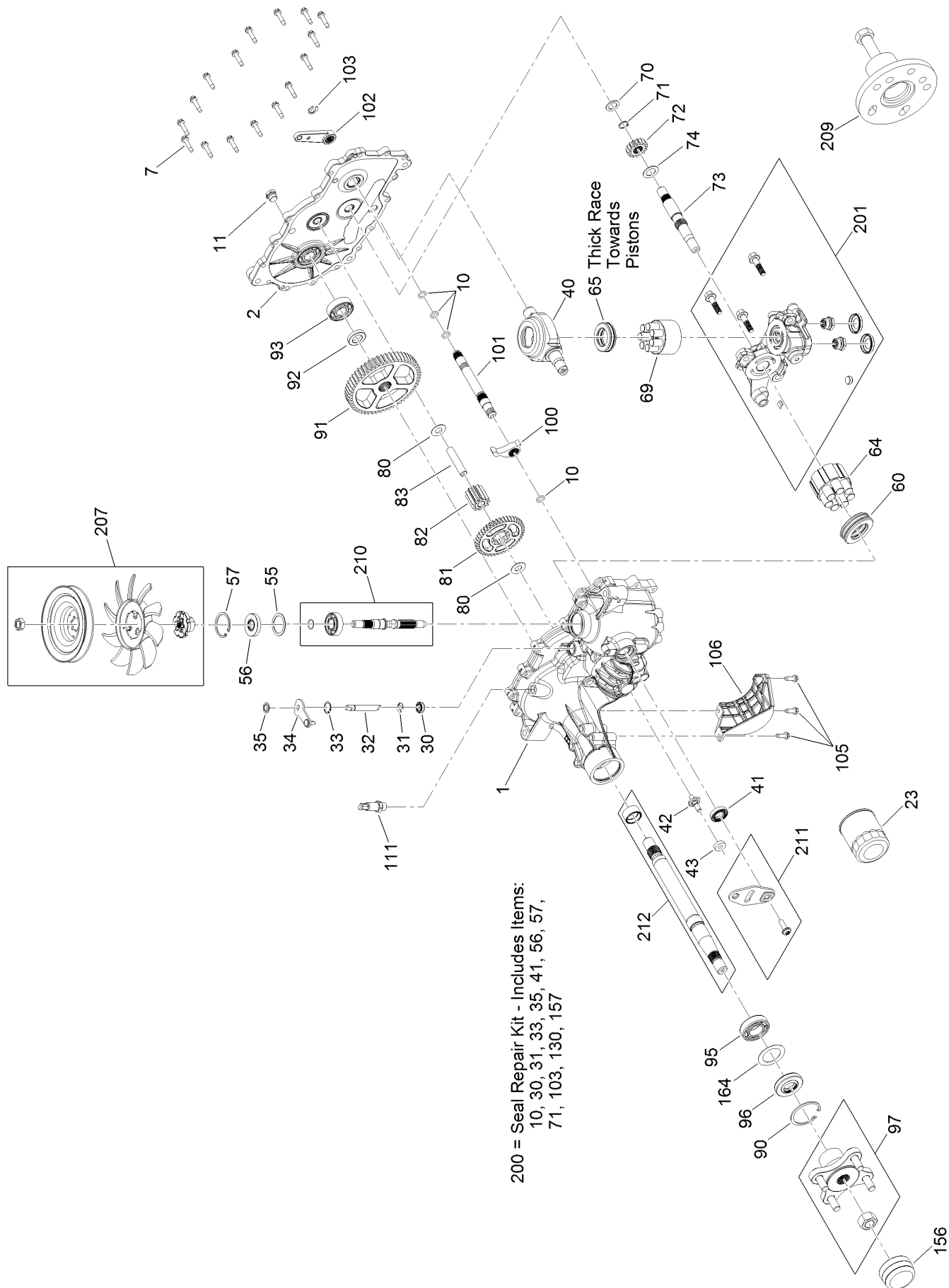
Traction Drive Assembly



Traction Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-3353	1	Spacer	18	323-11	2	Screw-HH
2	119-8822	1	Pulley-Idler	19	323-9	2	Screw-HH
3	119-3327	1	Spacer-Arm, Idler	22	323-7	2	Screw-HH
4	119-3326	1	Arm-Idler	23	104-8301	6	Nut-HF, NI
5	106-2176	1	Pulley-Idler	24	3256-23	6	Washer-Flat
6	5-4460	1	Washer-Pivot	25	322-11	4	Screw-HH
7	3230-8	1	Screw-CARR	26	322-13	4	Screw-HH
8	3256-3	1	Washer-Flat	27	3234-29	4	Screw-HHF
9	322-7	1	Screw-HH	29	130-7048	1	Rod-Bypass, LH
10	104-8300	14	Nut-HF, NI	30	130-7047	1	Rod-Bypass, RH
11	133-4371	1	V-Belt	31	119-8952	2	Washer
12	104-6415	1	Spring-Return, Pedal	32	3290-307	2	Pin-Cotter
14	121-0745-01	2	Mount-Hydro	33	136-4182	2	Hose-Hydro
15	133-4418	1	LH Hydro Transmission ASM	34	136-4183	2	Breather Kit
16	133-4419	1	RH Hydro Transmission ASM	36	117-1193	4	Clamp-Hose
17	130-0718-01	1	Plate-Cross, Hydro	37	242-50	8	Nut-Lug
				38	105-1853	2	Clamp-Hose

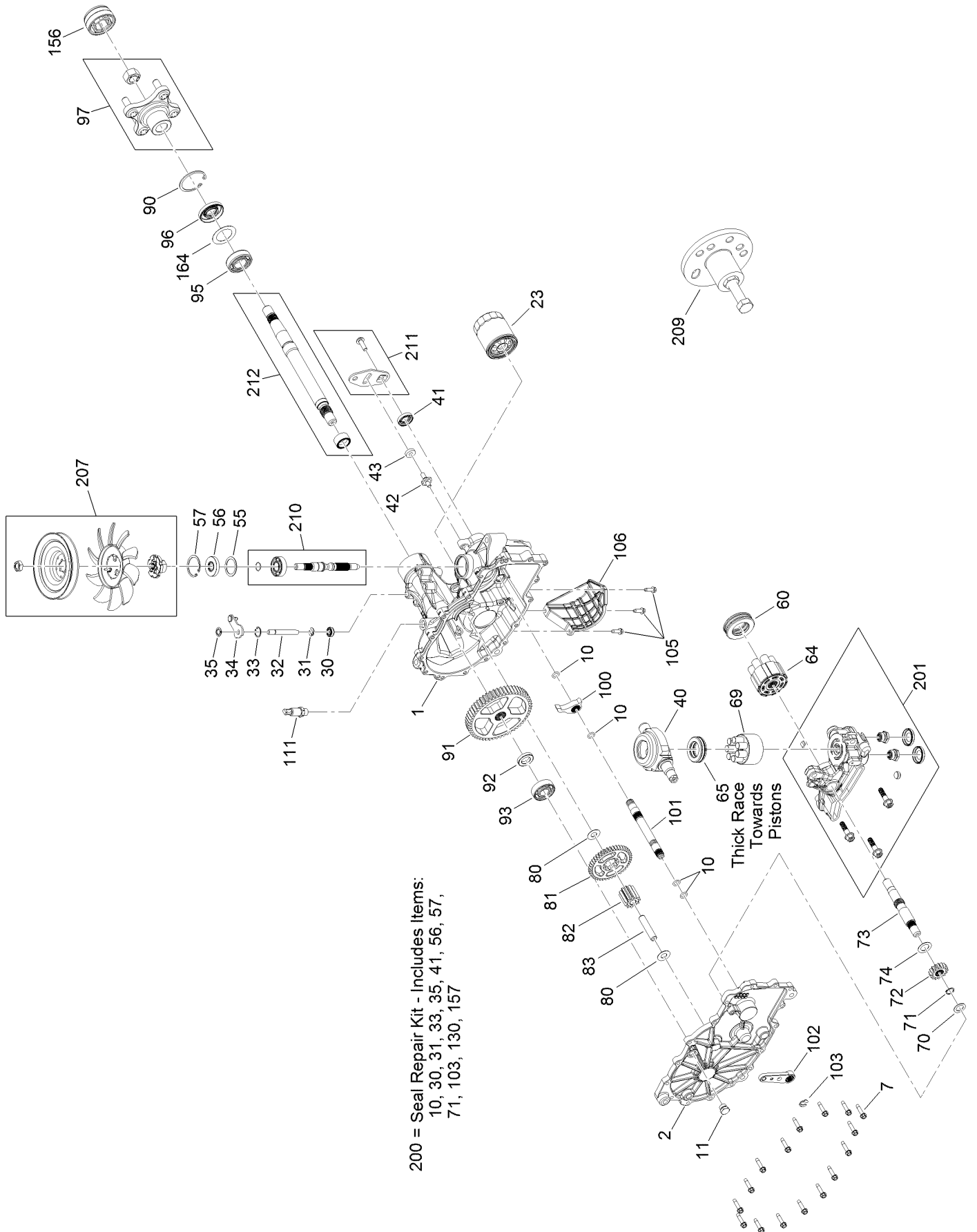
LH Transaxle Assembly No. 133-4418



LH Transaxle Assembly No. 133-4418 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-0037	1	Main Housing Kit	80	119-5541	2	Washer
2	132-0939	1	RH Side Cover Kit	81	125-0000	1	Gear-43T
7	117-5359	16	Screw-HHF	82	114-1693	1	Gear-11T
10	114-1678	4	O-Ring	83	104-5329	1	Pin-Jackshaft
11	135-1140	1	Plug-Straight	90	104-2169	1	Ring-Retaining
23	109-3321	1	Element-Oil Filter, HYD	91	114-1694	1	Gear-54T
30	106-8676	1	Seal-Lip	92	120-7975	1	Spacer
31	106-8677	1	Ring-Retaining, EXT	93	137-2004	1	Bearing Kit
32	114-1685	1	Rod-Bypass	95	109-8110	1	Input Bearing Kit
33	106-8679	1	Ring-Retaining, Int	96	130-8478	1	Seal-Lip
34	112-9852	1	Arm-Bypass	97	109-5939	1	Hub Kit
35	106-8681	1	Ring-Retaining, EXT	100	114-1697	1	Pawl-Brake
40	104-5304	1	Swashplate-Trunnion	101	114-1698	1	Shaft-Brake, Inboard
41	104-5313	1	Seal-Lip	102	125-0021	1	Handle-Brake
42	104-2116	1	Stud	103	131-0906	1	Ring-Retaining, EXT
43	112-9853	1	Puck-Friction	105	104-2120	3	Screw
55	104-5308	1	Spacer	106	120-7981	1	Guard-Filter, RH
56	104-5310	1	Seal-Lip	111	109-3278	1	Adapter-Straight
57	104-5309	1	Ring-Retaining	156	115-5057	1	Cover-Nut, Axle
60	112-4154	1	Bearing-Thrust	164	121-5745	1	Spacer
64	114-1689	1	Motor Cylinder Block Kit	200	109-3537	1	Seal Kit
65	94-6922	1	Bearing-Thrust	201	132-0940	1	RH Center Section Kit
69	110-8561	1	Pump Block ASM	207	137-2006	1	Fan Pulley Kit
70	104-5339	1	Washer-Flat	209	114-8467	1	Puller-Hub, 4 Bolt
71	104-5340	1	Ring-Retaining	210	114-8468	1	Input Shaft Kit
72	121-5749	1	Gear-16T	211	117-5362	1	Control Arm Kit
73	114-1691	1	Shaft-Motor	212	114-8470	1	Axle Shaft Kit
74	104-5360	1	Washer				

RH Transaxle Assembly No. 133-4419

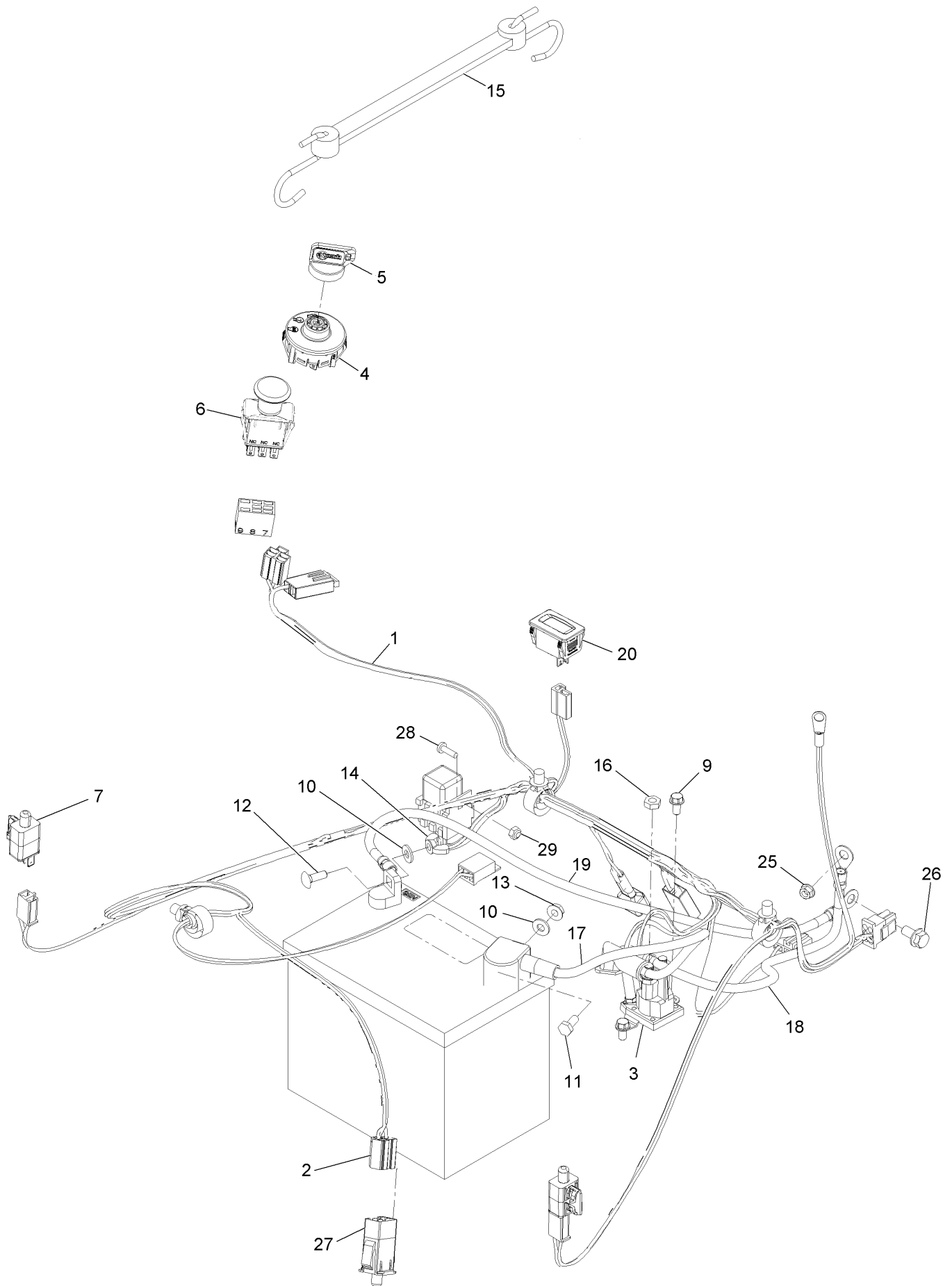


RH Transaxle Assembly No. 133-4419 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-5748	1	Main Housing Kit
2	132-0938	1	LH Side Cover Kit
7	117-5359	16	Screw-HHF
10	114-1678	4	O-Ring
11	135-1140	23	Plug-Straight
23	109-3321	1	Element-Oil Filter, HYD
30	106-8676	1	Seal-Lip
31	106-8677	1	Ring-Retaining, EXT
32	114-1685	1	Rod-Bypass
33	106-8679	1	Ring-Retaining, Int
34	107-2490	1	Arm-Bypass
35	106-8681	1	Ring-Retaining, EXT
40	104-5304	1	Swashplate-Trunnion
41	104-5313	1	Seal-Lip
42	104-2116	1	Stud
43	112-9853	1	Puck-Friction
55	104-5308	1	Spacer
56	104-5310	1	Seal-Lip
57	104-5309	1	Ring-Retaining
60	112-4154	1	Bearing-Thrust
64	114-1689	1	Motor Cylinder Block Kit
65	94-6922	1	Bearing-Thrust
69	110-8561	1	Pump Block ASM
70	104-5339	1	Washer-Flat
71	104-5340	1	Ring-Retaining
72	121-5749	1	Gear-16T
73	114-1691	1	Shaft-Motor
74	104-5360	1	Washer

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
80	119-5541	2	Washer
81	125-0000	1	Gear-43T
82	114-1693	1	Gear-11T
83	104-5329	1	Pin-Jackshaft
90	104-2169	1	Ring-Retaining
91	114-1694	1	Gear-54T
92	120-7975	1	Spacer
93	137-2004	1	Bearing Kit
95	109-8110	1	Input Bearing Kit
96	130-8478	1	Seal-Lip
97	109-5939	1	Hub Kit
100	114-1697	1	Pawl-Brake
101	114-1698	1	Shaft-Brake, Inboard
102	125-0021	1	Handle-Brake
103	131-0906	1	Ring-Retaining, EXT
105	104-2120	3	Screw
106	120-7979	1	Guard-Filter, LH
111	109-3278	1	Adapter-Straight
156	115-5057	1	Cover-Nut, Axle
164	121-5745	1	Spacer
200	109-3537	1	Seal Kit
201	125-0036	1	Center Section Kit
207	137-2006	1	Fan Pulley Kit
209	114-8467	1	Puller-Hub, 4 Bolt
210	114-8468	1	Input Shaft Kit
211	117-5362	1	Control Arm Kit
212	114-8470	1	Axle Shaft Kit

Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0482	1	Harness-Wire ●	14	32103-22	1	Nut-Wing
2	105-1692	1	Battery	15	104-2466	1	Holddown-Battery
3	117-1197	1	Solenoid	16	3220-2	2	Nut-Jam 5/16-24
4	117-2221	1	Switch-Ignition	17	119-8897	1	Cable-Battery, Red
5	103-2106	1	Key-Exmark Logo	18	121-0711	1	Cable-Battery, Positive
6	103-5221	1	Switch-PTO	19	119-8899	1	Cable-Battery, Black
7	110-6765	2	Switch	20	120-2244	1	Hourmeter
9	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite	25	33003-00	1	Nut-Hex M6-1 Flg
10	3256-22	2	Washer-1/4 SAE	26	3234-14	1	Screw-HH Flg 5/16-18 X 5/8
11	321-3	1	Screw-HH 1/4-20 X 5/8	27	104-3338	1	Switch-Delta
12	3229-1	1	Bolt-Carriage 1/4-20 X 3/4	28	3290-500	1	Screw-PPH #10-24 X 5/8
13	32128-33	1	Nut-Whizlock 1/4-20	29	3296-2	1	Nut-Nyloc #10-24

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

Notes:



MAXIMIZE THE PERFORMANCE OF YOUR EXMARK MACHINE.



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- The perfect choice for when the weather turns cold or unpredictable, and your Exmark UTV has to perform.
- Commercial quality for severe service.
- Advanced additive package helps prevent corrosion from long-term storage.

EXMARK PREMIUM ENGINE OIL UTV FORMULATION

- 4-cycle high-temp formulation.
- Heavier viscosity, full synthetic, perfect for your UTV.

EXMARK PREMIUM UTV EXTREME CONDITIONS GEAR OIL

- SAE 80W-90, designed to keep your UTV performing at its peak.
- Shear stable, hypoid gear lube.
- Includes a premium additive system to combat wear, oxidation, rust & corrosion.

Available from your local Exmark dealer. Find your closest dealer at exmark.com

EXMARK ACCESSORIES AND OPTIONS*

MID-MOUNT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	OPERATOR CONTROLLED DISCHARGE
FULL SUSPENSION SEAT	SUN SHADE
DECK LIFT ASSIST KIT	TRASH CONTAINER
HITCH KIT	TURF STRIPER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	SNOW BLADE
DUAL-TAIL WHEEL	SNOWBLOWER
FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER	TURF STRIPER
MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No.
Label Here (Included in the Literature
Pack) or Fill in Below

Model No. _____

Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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