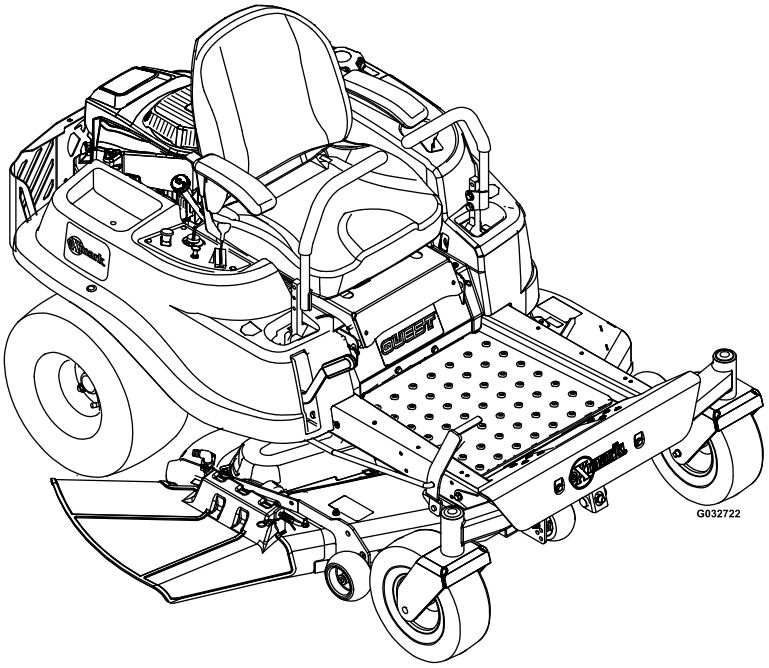
Parts Manual

QUEST®

Model No. QTS708GEM60200—Serial No. 400000000 and Up

Picture below may not reflect actual product.



Part No. 4503-369 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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Industrial Park Box 808
Beatrice, NE 68310

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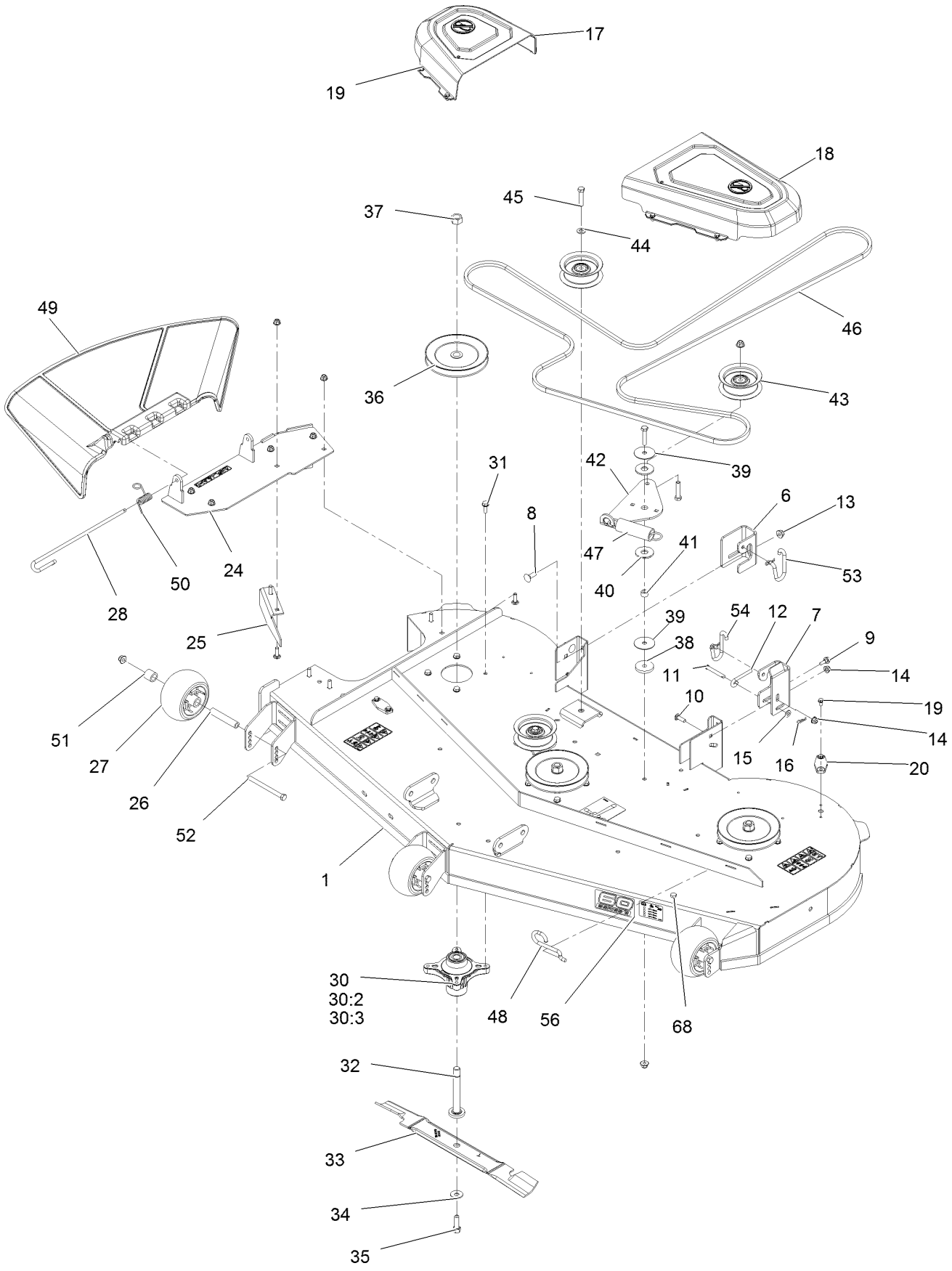


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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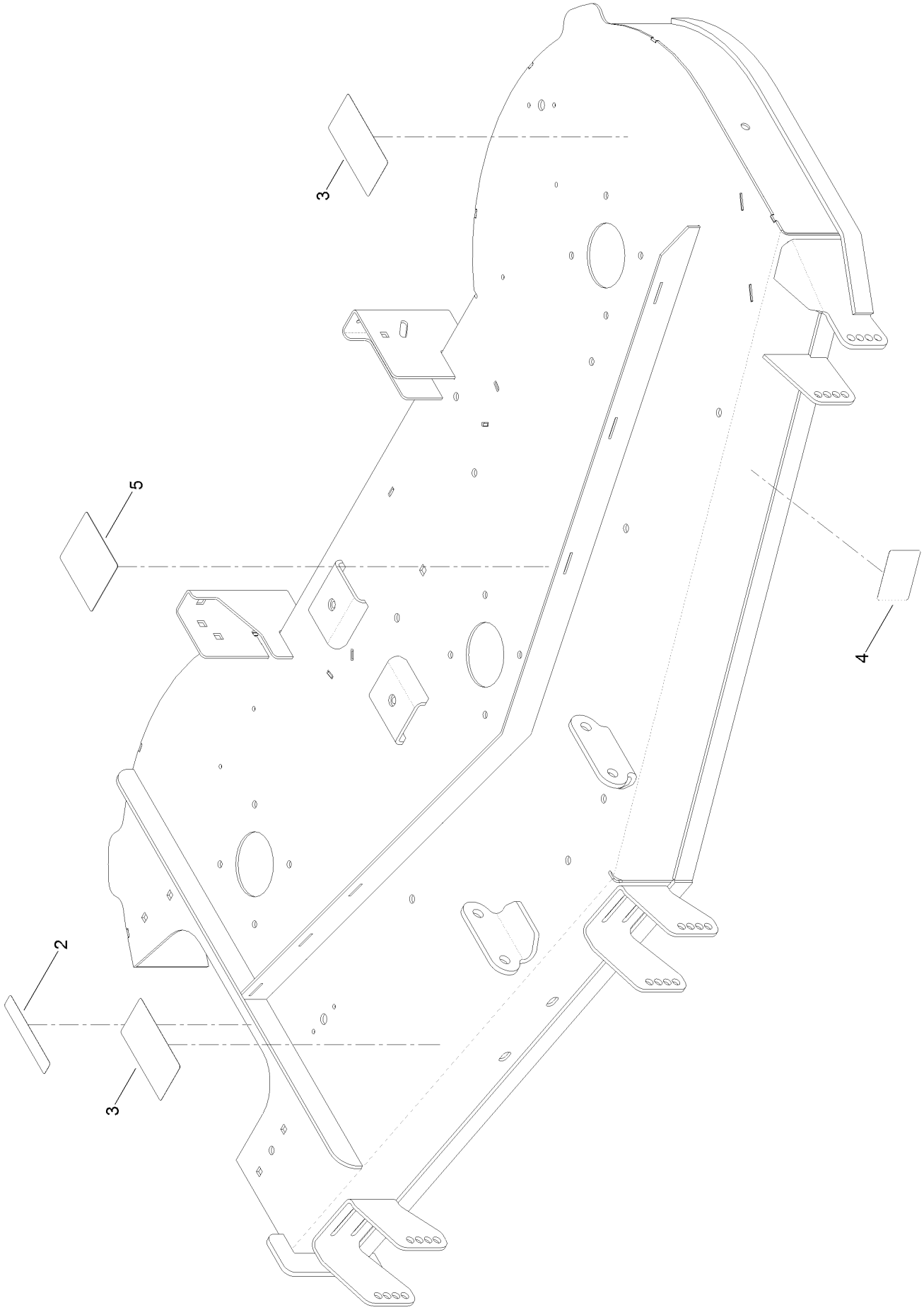
Deck Assembly



Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	133-4461	1	60 Inch Deck And Decal ASM
6	131-4138	1	Bracket-Hanger, RH
7	131-3935	1	Bracket-Hanger, LH
8	3231-2	2	Bolt-Carriage 3/8-16 X 1
9	120-7024	1	Screw-HH Flg 1/4-20 X 3/4 Tf
10	3230-22	7	Bolt-Carriage 5/16-18 X 1 Sp
11	110-0618	1	Pin-Clevis
12	131-0955	1	Rod-Level, Deck
13	104-8301	7	Nut-Nyloc 3/8-16 Flg
14	104-8300	10	Nut-Nyloc 5/16-18 Flg
15	3256-23	1	Washer-5/16 SAE
16	1-806003	3	Hairpin-Cotter
17	133-9283	1	Cover-Belt, RH
18	133-9282	1	Cover-Belt, LH
19	32144-4	12	Screw-HWH 1/4-20 X 1/2 Taptite
20	136-4171	2	Cover-Washout Port
24	130-0764	1	Pivot-Deflector
25	119-3388-03	1	Baffle-Cutoff
26	98-7912	3	Tube-Spanner
27	1-603299	3	Roller-Scalp, Anti
28	109-8854	1	Pin-Chute
30	121-0751	3	Spindle ASM
30:2	120-7935	2	Spacer
30:3	38-7820	2	Bearing-Ball
31	32144-41	12	Screw-HWH 3/8-16 X 7/8 Taptite
32	117-7268	3	Shaft-Spindle
33	115-9649-03	3	Blade-Hi Flow, 20.5 Inch
34	3290-465	3	Washer-Spring Disc
35	26-0671	3	Screw-HH
36	133-1199	3	Pulley
37	3219-6	3	Nut-Hex 5/8-18
38	110-9981	1	Washer-Plain
39	120-2229	2	Washer
40	114-0463	2	Washer-Friction, Composite
41	115-4986	1	Spacer
42	114-8540	1	Arm-Idler
43	132-9420	3	Pulley-Idler, Flat
44	3256-24	2	Washer-3/8 SAE
45	323-9	4	Screw-HH 3/8-16 X 1 3/4
46	109-3661	1	Belt
47	1-603414	1	Spring-Extension
48	112-3973	1	Hook-Return, Spring
49	133-1212	1	Deflector-Discharge
50	121-2983	1	Spring-Torsion
51	104-0892	3	Spacer-Axle, Rear
52	323-23	3	Screw-HH 3/8-16 X 4-1/2
53	131-8734	1	Link-Retention, Deck (RH)
54	131-4131	1	Link-Retention, Deck (LH)
56	136-4181	1	Decal-Series 2 60
68	322-2	2	Screw-HH 5/16-18 X 5/8

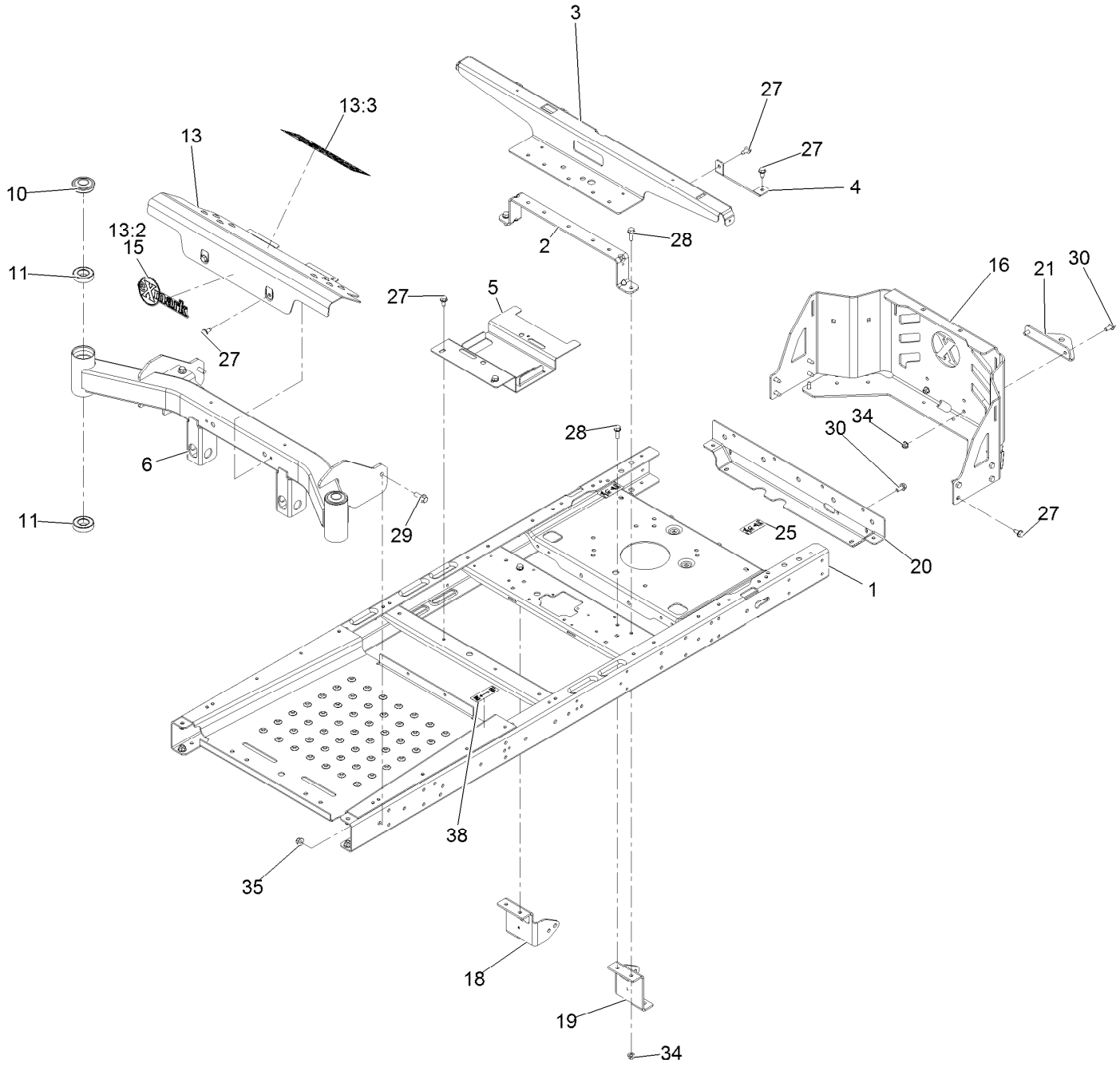
60 Inch Deck Decal Assemby No. 133-4461



60 Inch Deck Decal Assemby No. 133-4461 (continued)

Ref.	Part Number	Qty.	Description
2	93-7009	1	Decal-Danger
3	132-0872	2	Decal-Danger, Deck
4	130-0765	1	Decal-Scalp, Anti
5	99-3943	1	Decal-Routing, Belt

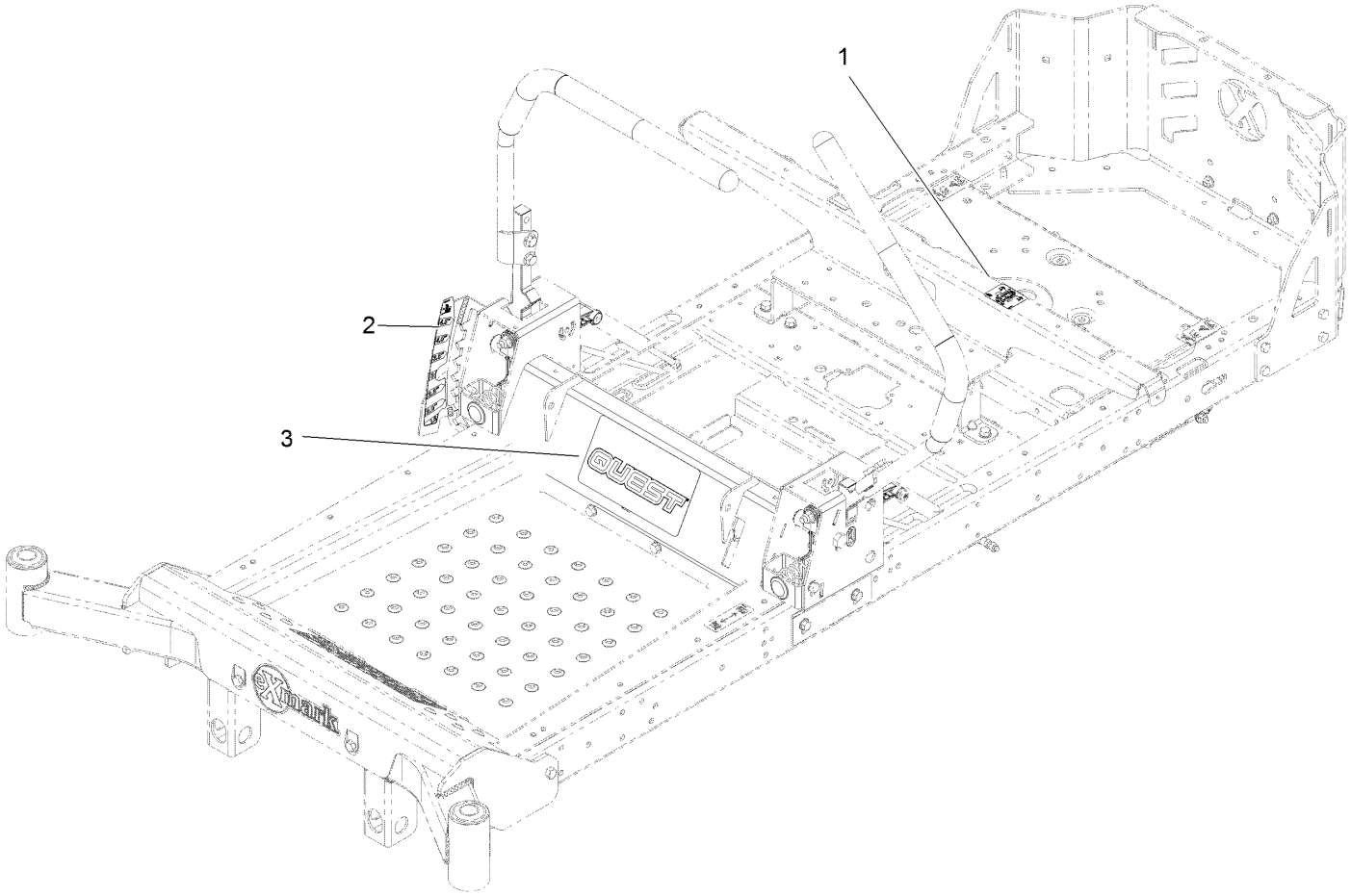
Main Frame Assembly



Main Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-0508-01	1	Frame ASM-Riveted (Wide Lever)
2	135-0687-03	1	Brace-Seat,Rear (Wide)
3	133-7063-03	1	Support-Pod
4	119-3431-03	2	Support-Tank, Rear
5	135-0507-03	1	Bracket-Battery
6	133-4300-01	1	Front Axle ASM
10	116-4348	2	Cap-Grease
11	109-3678	4	Bearing-Ball
13	133-9332	1	Footrest
13:2	126-6598	1	Decal, Exmark Logo
13:3	133-9255	1	Decal-Danger
15	126-6598	1	Decal, Exmark Logo
16	131-1018-03	1	Guard-Engine, Wide [black]
18	131-0901-01	1	Mount-Hydro, Front (RH)
19	131-0902-01	1	Mount-Hydro, Front (LH)
20	130-6946-01	1	Crossmember-Rear, Wide
21	117-1232-03	1	Bracket-Hitch
25	121-2989	2	Decal-Bypass
27	32144-70	18	Screw-HWH 5/16-18 X 3/4 Tf
28	3234-29	4	Screw-HH Flg 5/16-18 X 1
29	3234-42	6	Screw HHF 3/8-16 X 1
30	3234-47	8	Screw-HH Flg 5/16-18 X 3/4
34	104-8300	12	Nut-Nyloc 5/16-18 Flg
35	104-8301	6	Nut-Nyloc 3/8-16 Flg
38	115-9625	1	Decal-Brake, Parking

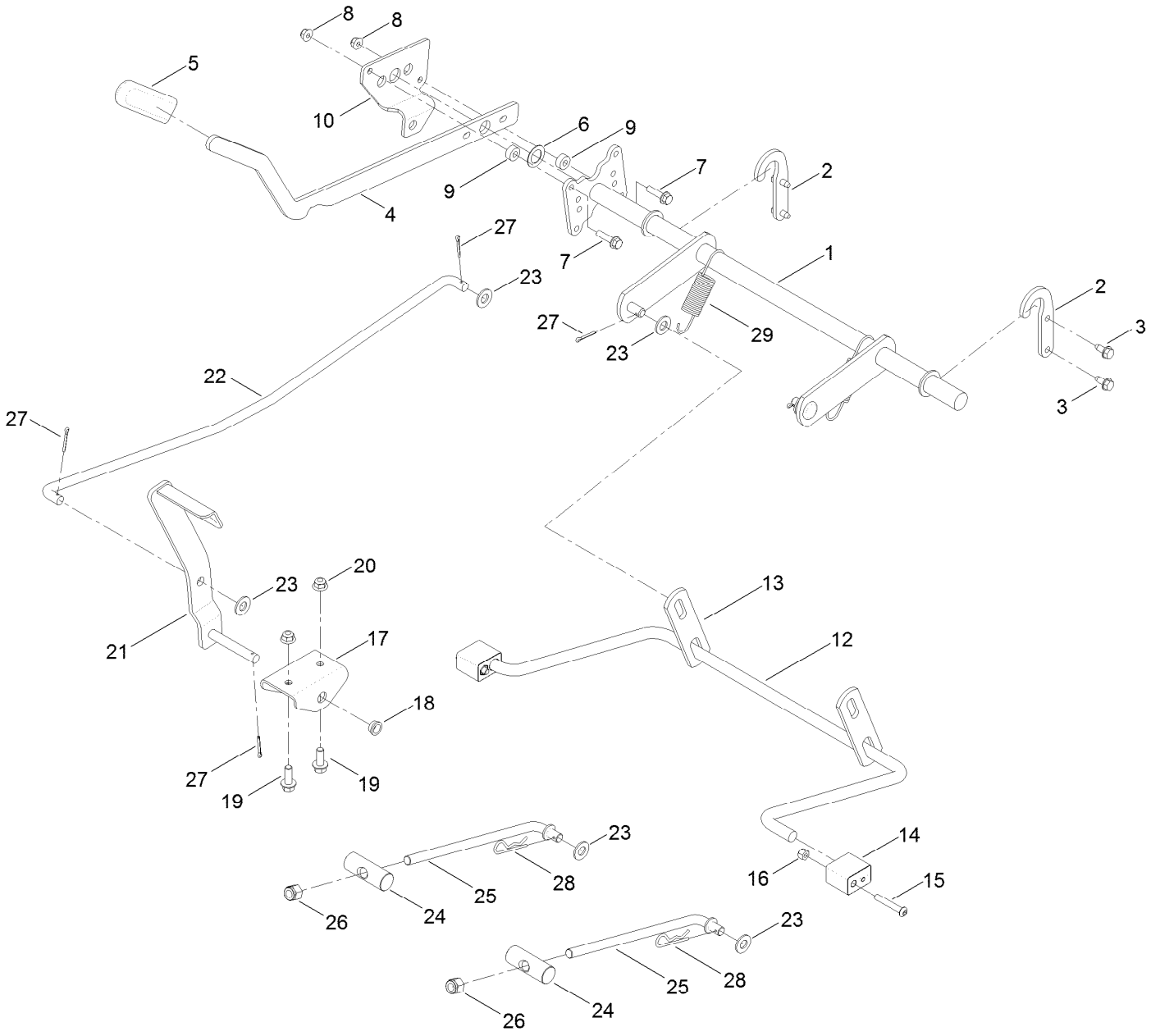
Main Frame Decal Assembly



Main Frame Decal Assembly (continued)

Ref.	*Part Number*	*Qty.*	*Description*
1	136-5596	1	Decal-Maintenance
2	119-8870	1	Decal-HOC
3	126-7386	1	Decal-Quest

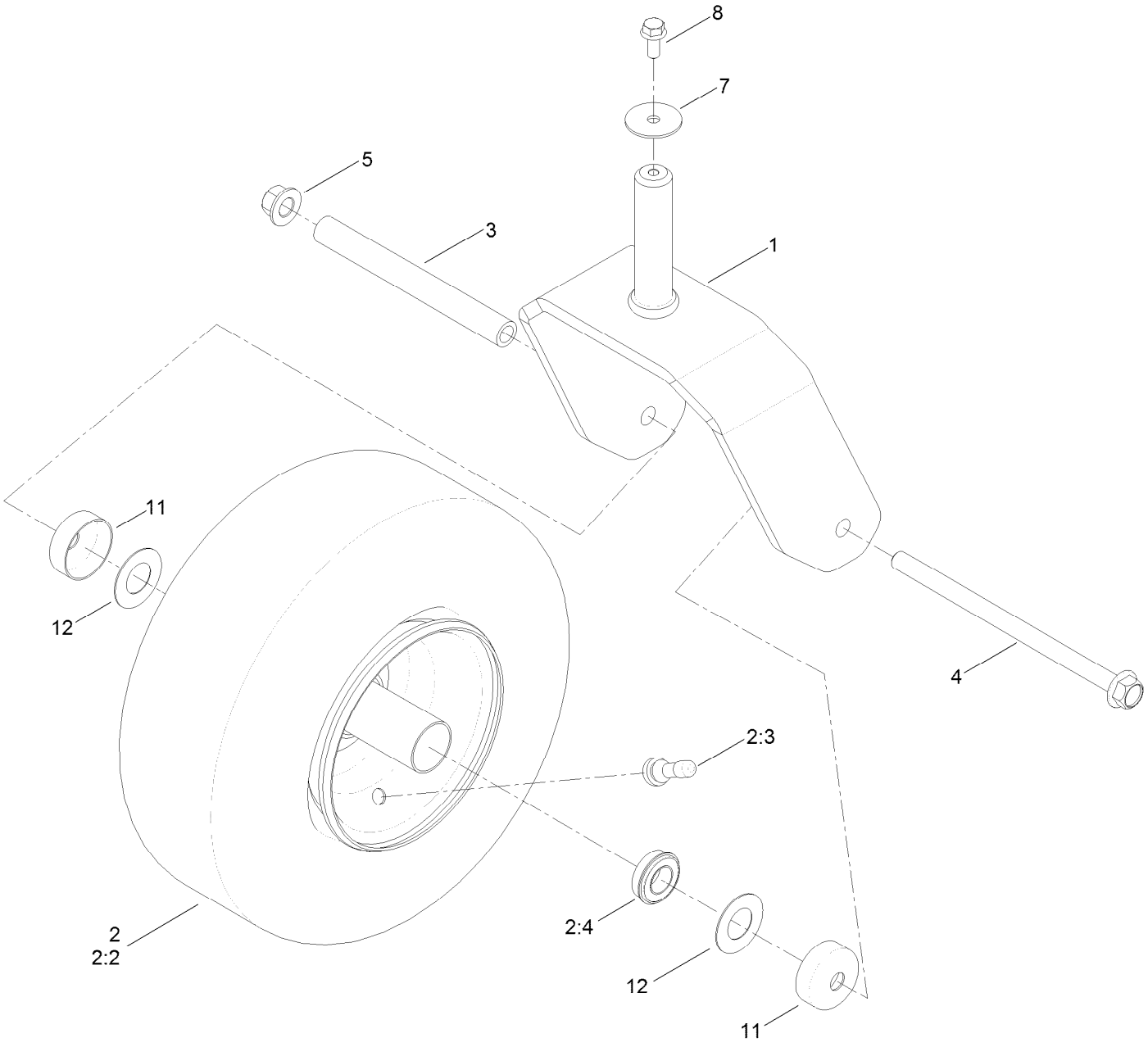
Deck Lift Assembly



Deck Lift Assembly (continued)

Ref.	Part Number	Qty.	Description
1	133-7010-03	1	Deck Lift ASM
2	133-1187	2	Bracket-Lift
3	32144-70	4	Screw-HWHTF
4	119-3427-03	1	Lever-Lift
5	1-633268	1	Grip-Lever
6	3-6498	2	Washer-Thrust
7	3234-36	2	Screw-HHF
8	104-8300	2	Nut-HF, NI
9	121-1759	2	Spacer
10	131-3933	1	Plate-Footlift
12	119-3347	1	Arm-Lift, Rear (Wide)
13	108-7840	2	Link-Lift
14	108-7845	2	Block-Pivot
15	120-5499	2	Screw-HSBH
16	3296-29	2	Nut-Lock, NI
17	120-2294-03	1	Bracket-Footlift
18	256-156	2	Bushing-Flange
19	3234-42	2	Screw-HHF
20	104-8301	2	Nut-HF, NI
21	132-6939-03	1	Pedal ASM
22	120-2242	1	Rod-Footlift
23	3256-26	6	Washer-Flat
24	119-8810	2	Pin-Pivot
25	133-4319	2	Rod-Mount, Deck
26	3296-19	2	Nut-Hex
27	3272-11	5	Pin-Cotter
28	1-806005	2	Pin-Cotter
29	133-4440	2	Spring, Extension

Caster, Wheel and Tire Assembly

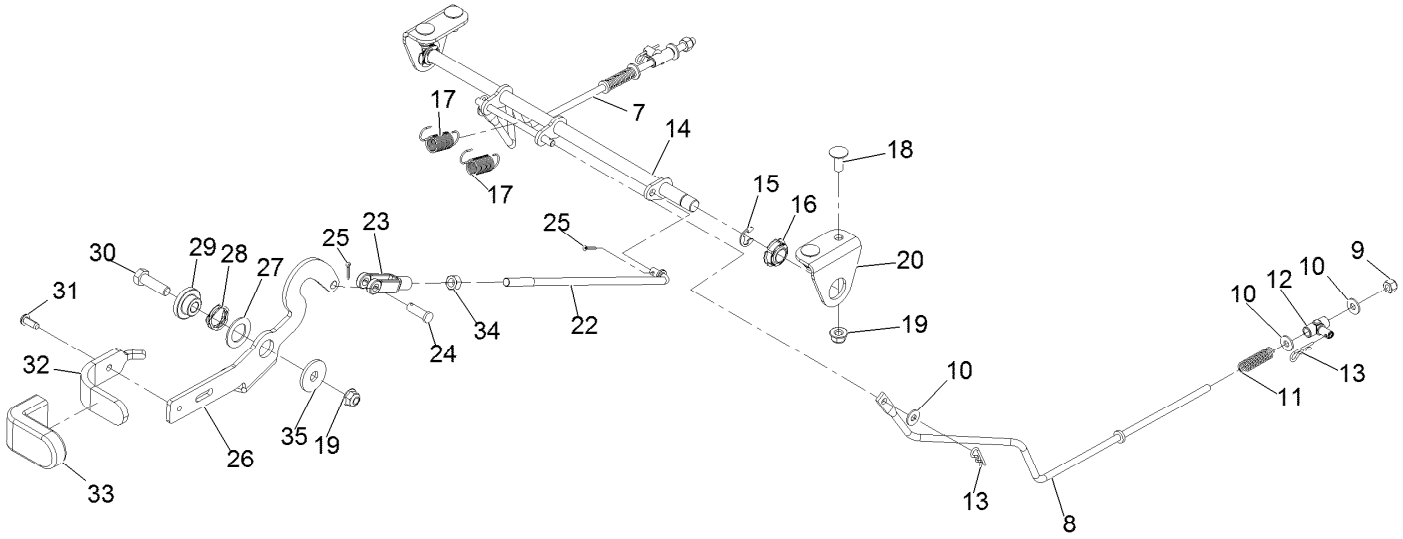


Caster, Wheel and Tire Assembly (continued)

Ref.	Part Number	Qty.	Description
1	133-4375-01	2	Fork ASM
2	133-4427	2	Tire And Wheel ASM
2:2	125-5581	1	Tire
2:3	232-27	1	Stem-Valve
2:4	136-4190	2	Bearing
2:99	232-46	1	Tube-Inner ●
3	133-4487	2	Spanner-Wheel
4	126-5389	2	Screw-HHF
5	99-5107	2	Nut-Lock
7	3256-68	2	Washer-Flat
8	3234-47	2	Screw-HHF
11	133-7088	4	Guard-Seal
12	136-5590	4	Washer

● Not illustrated

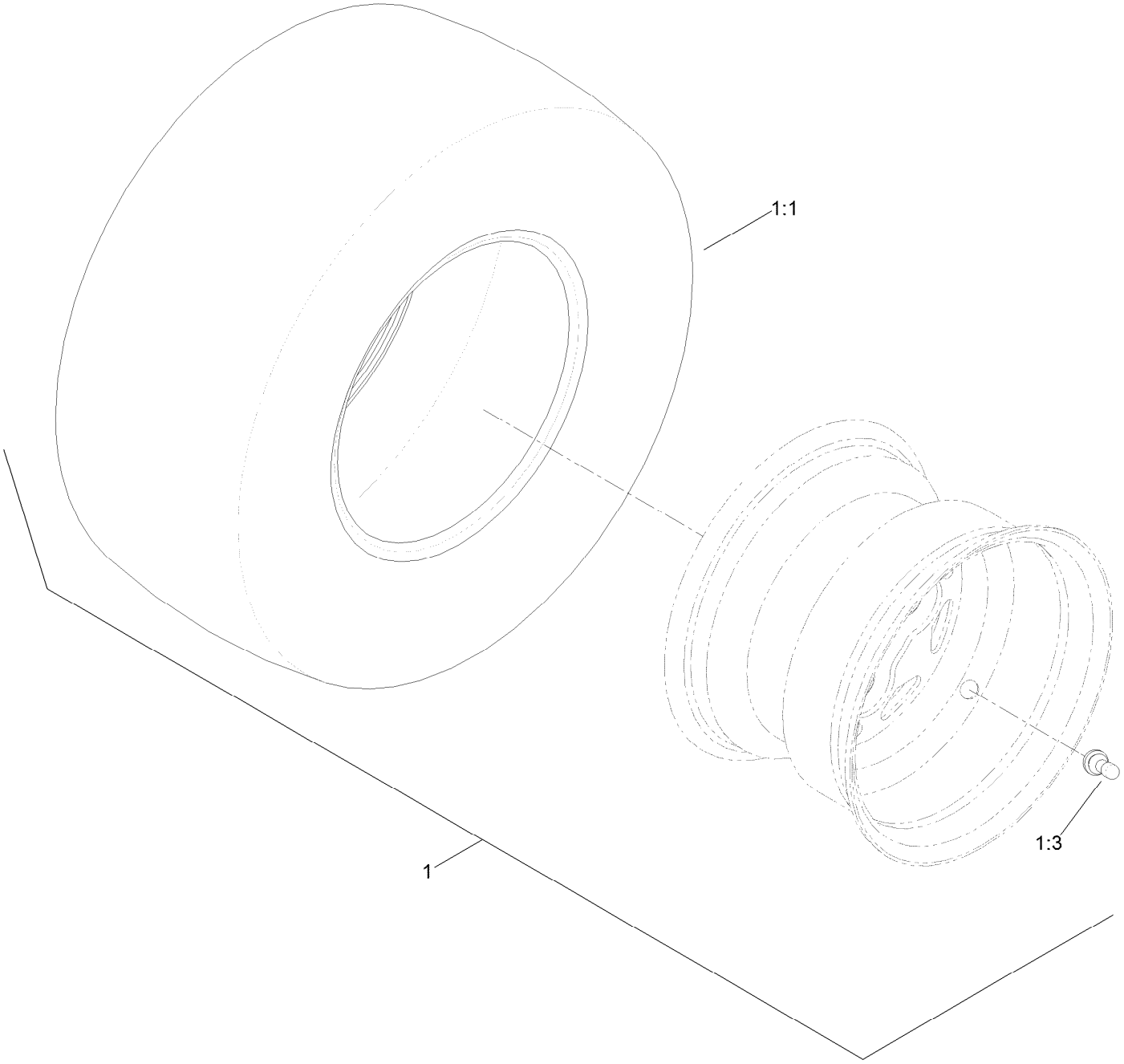
Park Brake Assembly



Park Brake Assembly (continued)

Ref.	Part Number	Qty.	Description
7	119-8811	1	Rod-Brake, RH
8	119-8812	1	Rod-Brake, LH
9	3296-42	2	Nut-Nyloc 1/4-20
10	119-8952	6	Washer
11	121-5654	4	Spring-Compression
12	119-8857	2	Mount-Pivot
13	3290-307	4	Pin-Cotter
14	135-0148	1	Pivot-Brake
15	32120-47	2	Ring-Retaining
16	136-7469	2	Bearing-Spherical
17	55-9280	2	Spring-Extension
18	3230-23	4	Bolt-Carriage 5/16-18 X 3/4 Short Neck
19	104-8300	5	Nut-Nyloc 5/16-18 Flg
20	135-0147-03	2	Angle-Mount Pivot
22	135-0164	1	Rod-Link Handle
23	1-303105	1	Yoke-Adjustable
24	1-808280	1	Pin-Clevis 5/16 X 1 49/64
25	3272-5	2	Pin-Cotter 3/32 X 1/2
26	135-0165-03	1	Lever-Brake
27	119-7640	1	Washer-Thrust
28	121-4517	1	Washer-Wave
29	126-5989	1	Pivot-Flange
30	323-7	1	Screw-HH 3/8-16 X 1 1/4
31	63-8590	1	Screw-Button Head 1/4-20 X .62 Tf
32	135-0190-03	1	Handle-Brake
33	132-4749	1	Grip-Lever
34	3219-2	1	Nut-Hex 5/16-24
35	2844	1	Washer

Rear Tire Assembly

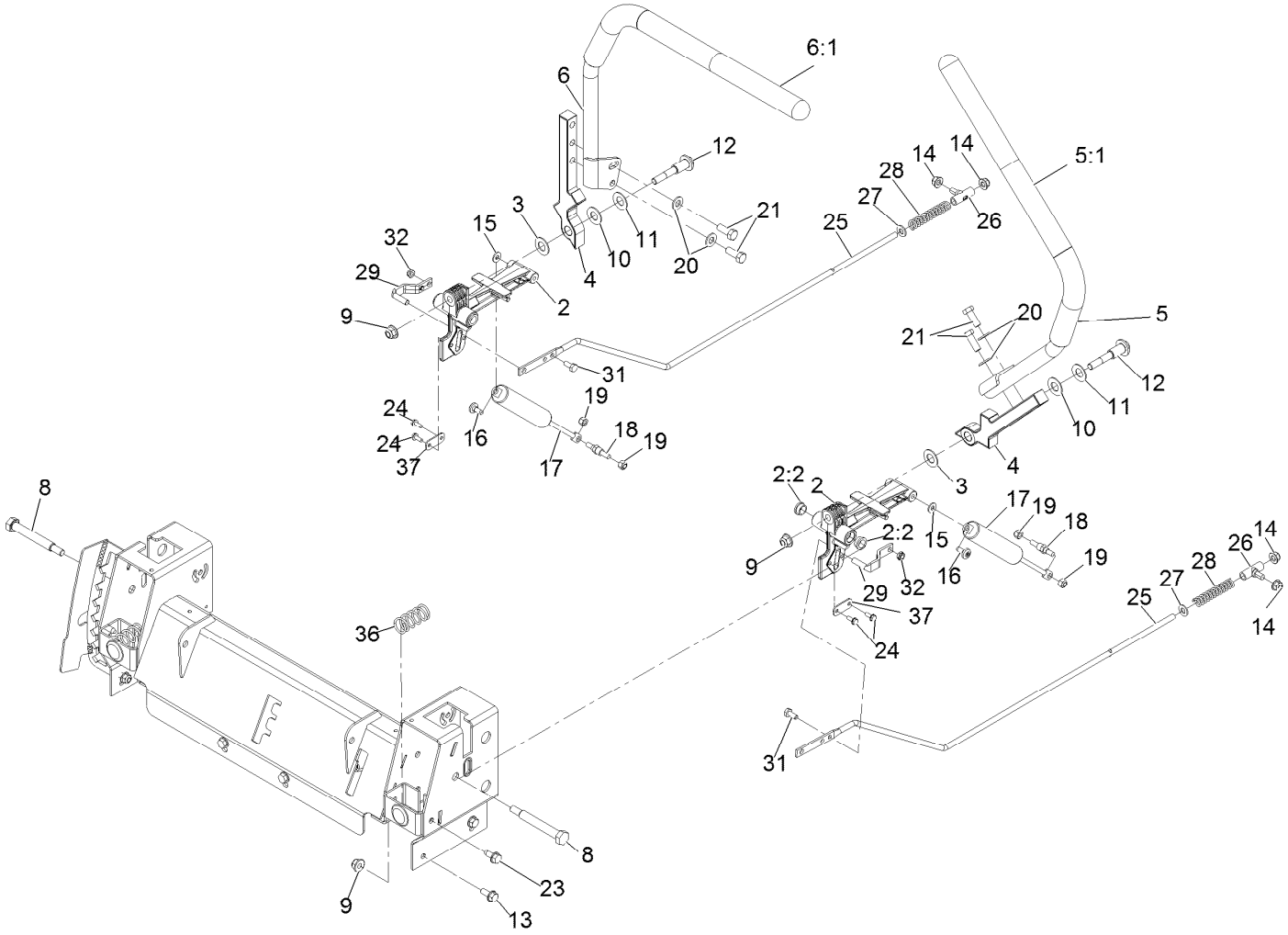


Rear Tire Assembly (continued)

Ref.	Part Number	Qty.	Description
1	133-9278	2	Tire And Wheel ASM
1:1	133-9293	1	Tire
1:3	232-27	1	Stem-Valve
1:99	105-4070	1	Tube-Inner ●

● Not illustrated

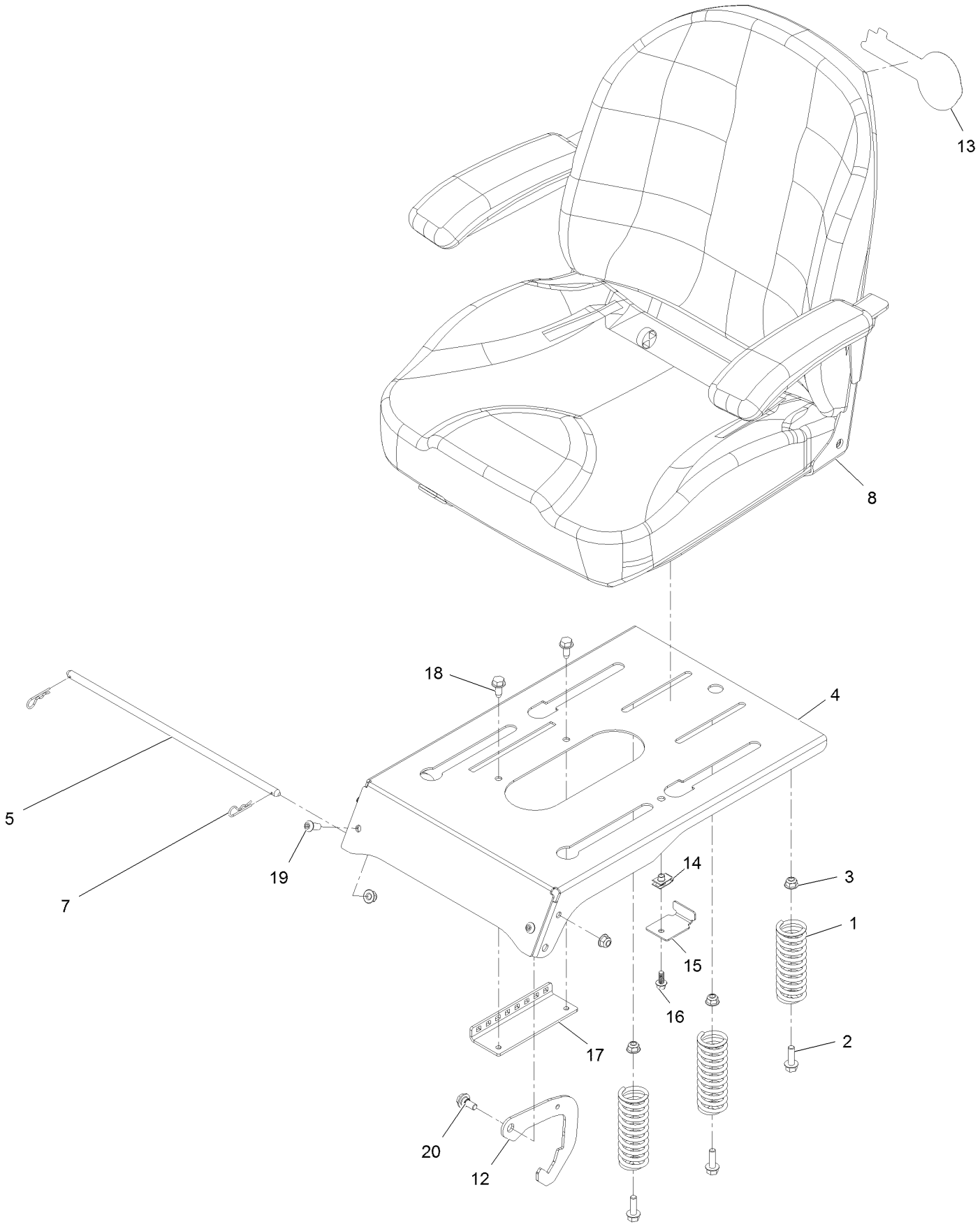
Motion Control Assembly



Motion Control Assembly (continued)

Ref.	Part Number	Qty.	Description
2	119-3470	2	Actuator Arm ASM
2:2	256-156	2	Bushing-Flange
3	120-2273	2	Washer-Nylon
4	133-9299-05	2	Arm-Control
5	133-7055	1	Handle-Control, LH
5:1	121-0726	1	Grip
6	133-7057	1	Handle-Control, RH
6:1	121-0726	1	Grip
8	115-5099	2	Bolt-Pivot
9	104-8301	4	Nut-Nyloc 3/8-16 Flg
10	117-1240	2	Washer
11	119-8925	2	Washer-Belleville
12	117-1198	2	Bolt-Pivot
13	3234-47	6	Screw-HH Flg 5/16-18 X 3/4
14	104-8300	10	Nut-Nyloc 5/16-18 Flg
15	119-8952	2	Washer
16	120-7950	2	Screw-1/4-20 X 1/2 Tf Torx Plus
17	131-0964	2	Damper
18	110-6810	2	Stud-Damper
19	3296-42	4	Nut-Nyloc 1/4-20
20	3256-24	4	Washer-3/8 SAE
21	323-6	4	Screw-HH 3/8-16 X 1
23	32144-70	4	Screw-HWH 5/16-18 X 3/4 Tf
24	32144-1	4	Screw-HWH #10-24 X 1/2 Taptite
25	117-5388	2	Rod-Hydro
26	119-8842	2	Mount-Rod, Hydro
27	3256-23	2	Washer-5/16 SAE
28	1-603807	2	Spring
29	121-1753	2	Pin-Rod, Hydro
31	321-3	2	Screw-HH 1/4-20 X 5/8
32	3296-56	2	Nut-Nyloc 1/4-20 Thin
36	119-8876	2	Spring-Return
37	119-8948	2	Plate-Stop, Hydro

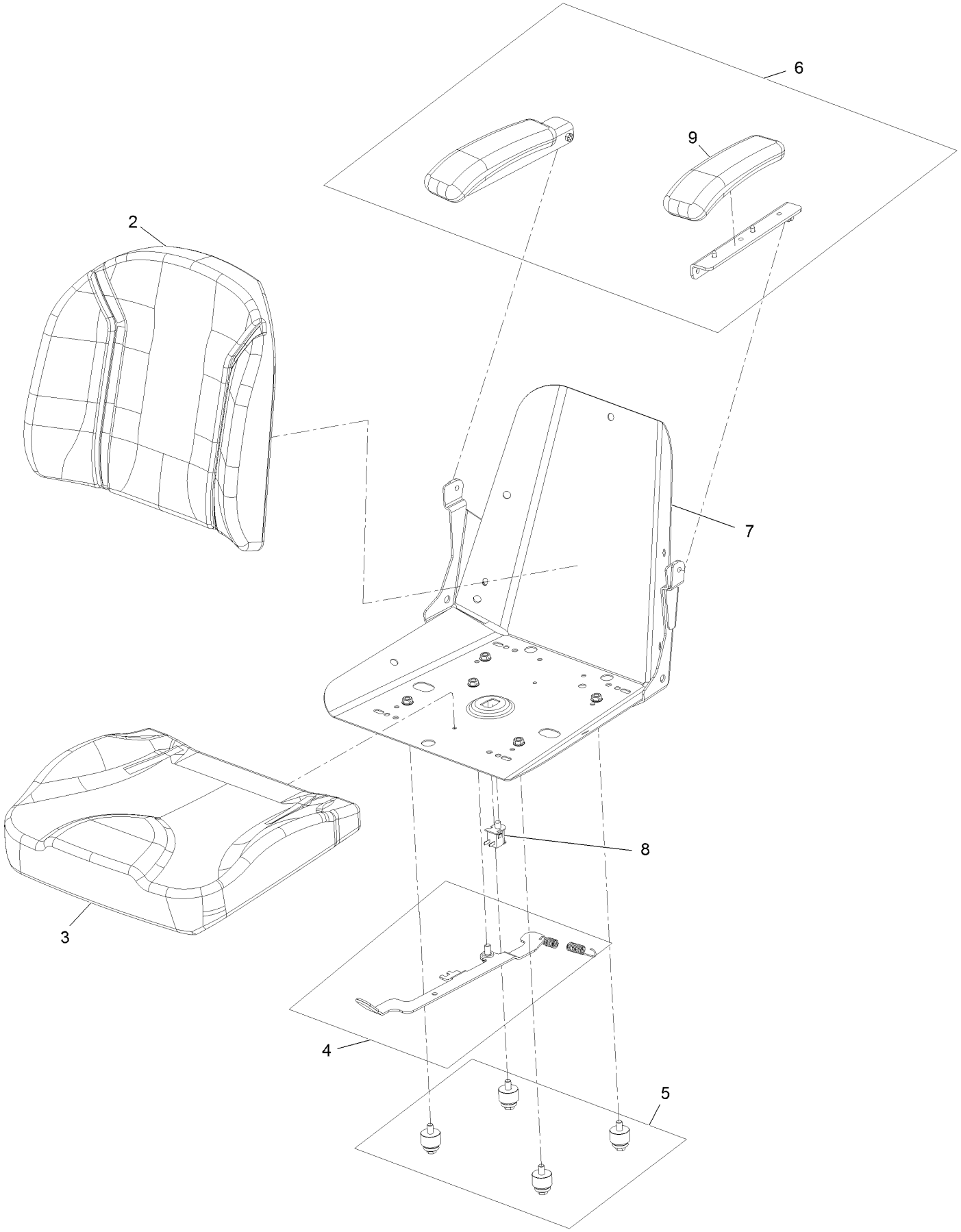
Seat Assembly



Seat Assembly (continued)

Ref.	Part Number	Qty.	Description
1	92-7054	3	Spring-Compression
2	3234-29	3	Screw-HH Flg 5/16-18 X 1
3	104-8300	7	Nut-Nyloc 5/16-18 Flg
4	136-5571-03	1	Pan-Seat, Deluxe
5	119-3433	1	Rod-Pivot, Narrow
7	3290-250	2	Pin-Cotter
8	131-4148	1	Seat ASM, Exmark
12	132-9353	2	Latch-Seat
13	126-6971	1	Decal-Exmark Logo
14	107069	1	Nut-Retainer-Panel 1/4-20
15	131-1038	1	Bracket-Stop, Seat
16	99-6810	1	Screw-HH 1/4-20 X 5/8
17	131-4008-03	1	Bracket-Latch, Seat
18	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
19	3274-55	2	Screw-Button Head 5/16-18 X 3/4
20	19-1470	2	Screw-Shoulder

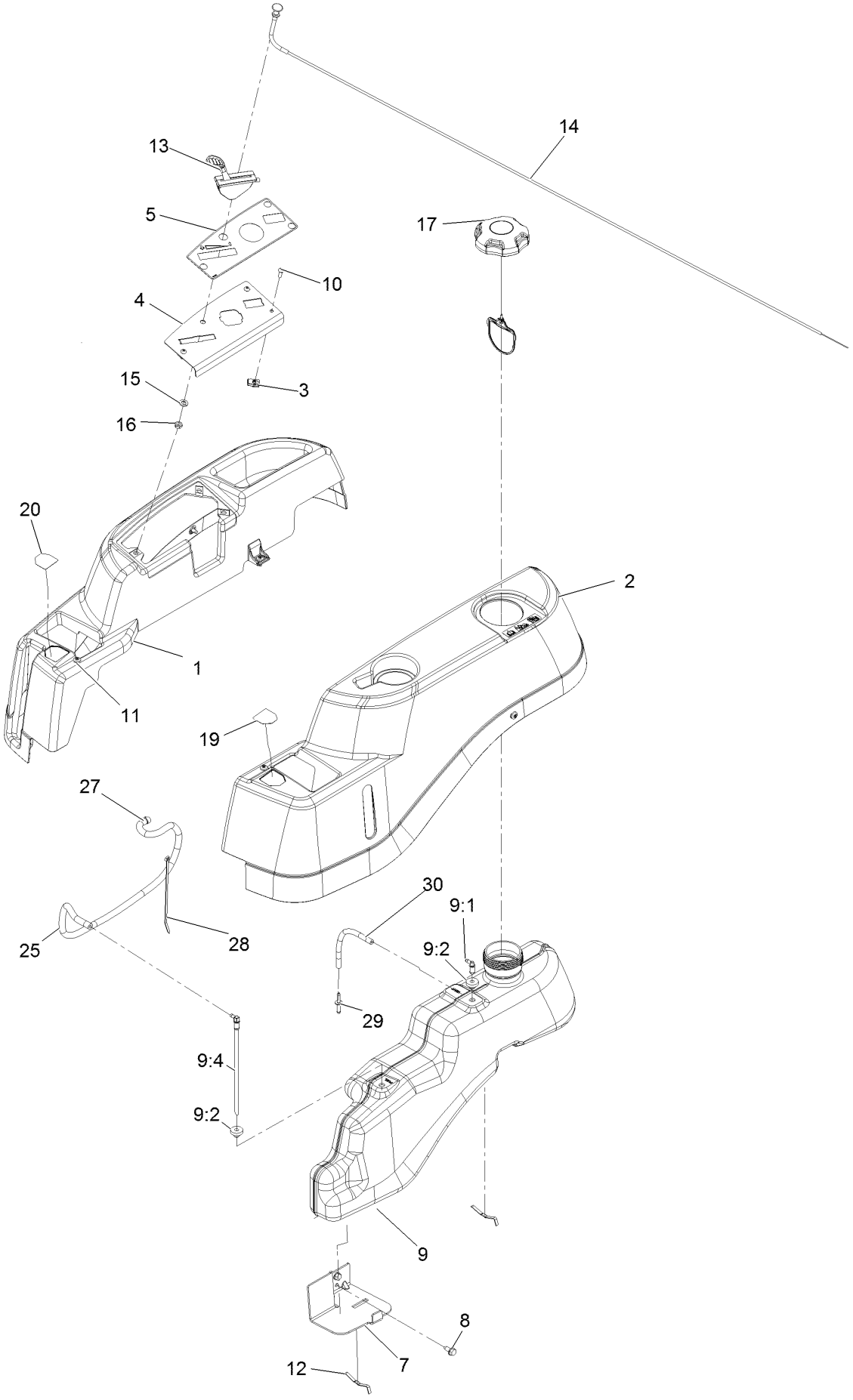
Seat Assembly (cont)



Seat Assembly (cont) (continued)

Ref.	Part Number	Qty.	Description
2	131-4150	1	Cushion-Seat, Back
3	131-4152	1	Cushion-Seat, Bottom
4	131-4153	1	Track ASM
5	131-4154	1	Bushing ASM
6	131-4155	1	Armrest Kit
7	131-4156	1	Shell
8	82-2190	1	Switch-Bail
9	110-4163	2	Cushion-Rest, Arm

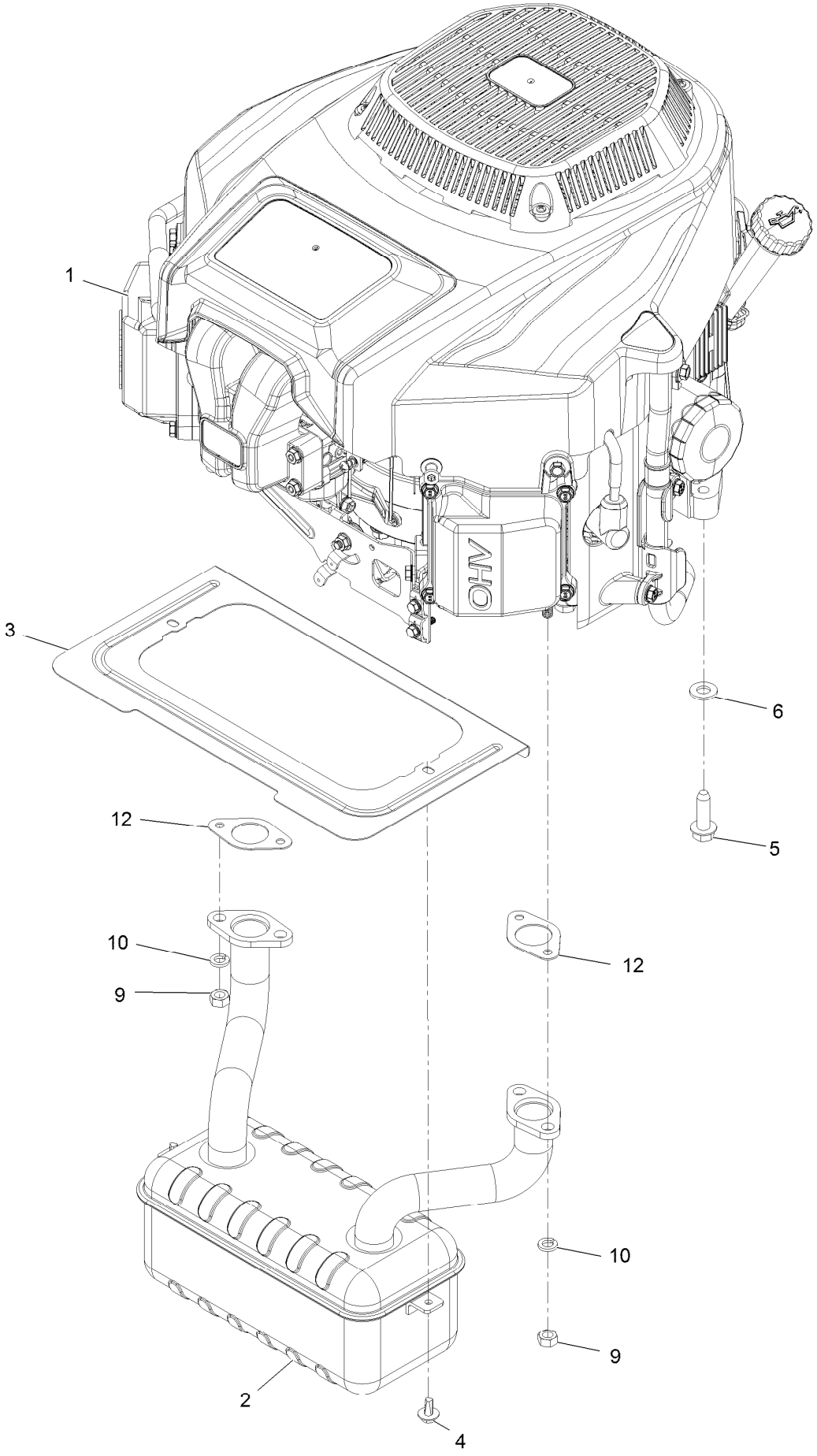
Fuel Assembly



Fuel Assembly (continued)

Ref.	Part Number	Qty.	Description
1	133-1154	1	Pod-RH
2	133-1155	1	Pod-LH
3	107069	3	Nut-Retainer-Panel 1/4-20
4	119-3378-03	1	Plate-Control
5	121-0772	1	Decal-Panel, Control
7	119-3476-03	1	Support-Tank, Front
8	32144-70	2	Screw-HWH 5/16-18 X 3/4 Tf
9	119-3324	1	Fuel Tank ASM
9:1	121-0793	1	Connector-Elbow, 90 DEG
9:2	46-6560	2	Bushing
9:4	117-7400	1	Fitting-Plastic
10	3258-166	3	Screw-PPH 1/4-20 X 3/4
11	120-7950	6	Screw-1/4-20 X 1/2 Tf Torx Plus
12	609830	2	Spring
13	121-0769	1	Cable-Throttle
14	112-9753	1	Cable-Choke
15	3253-21	1	Washer-Lock 3/8
16	3220-3	1	Nut-Jam 3/8-24
17	120-5461	1	Cap-Fuel, Ratcheting
19	135-0752	1	Decal-Control Lever LH
20	135-0753	1	Decal-Conrol Lever RH
25	109-0281	1	Hose-Fuel Line 26"
27	2412-98	3	Clamp-Hose
28	614249	1	Tie-Cable
29	117-5399	1	Adaptor-Orifice
30	110-1876	1	Hose-Fuel

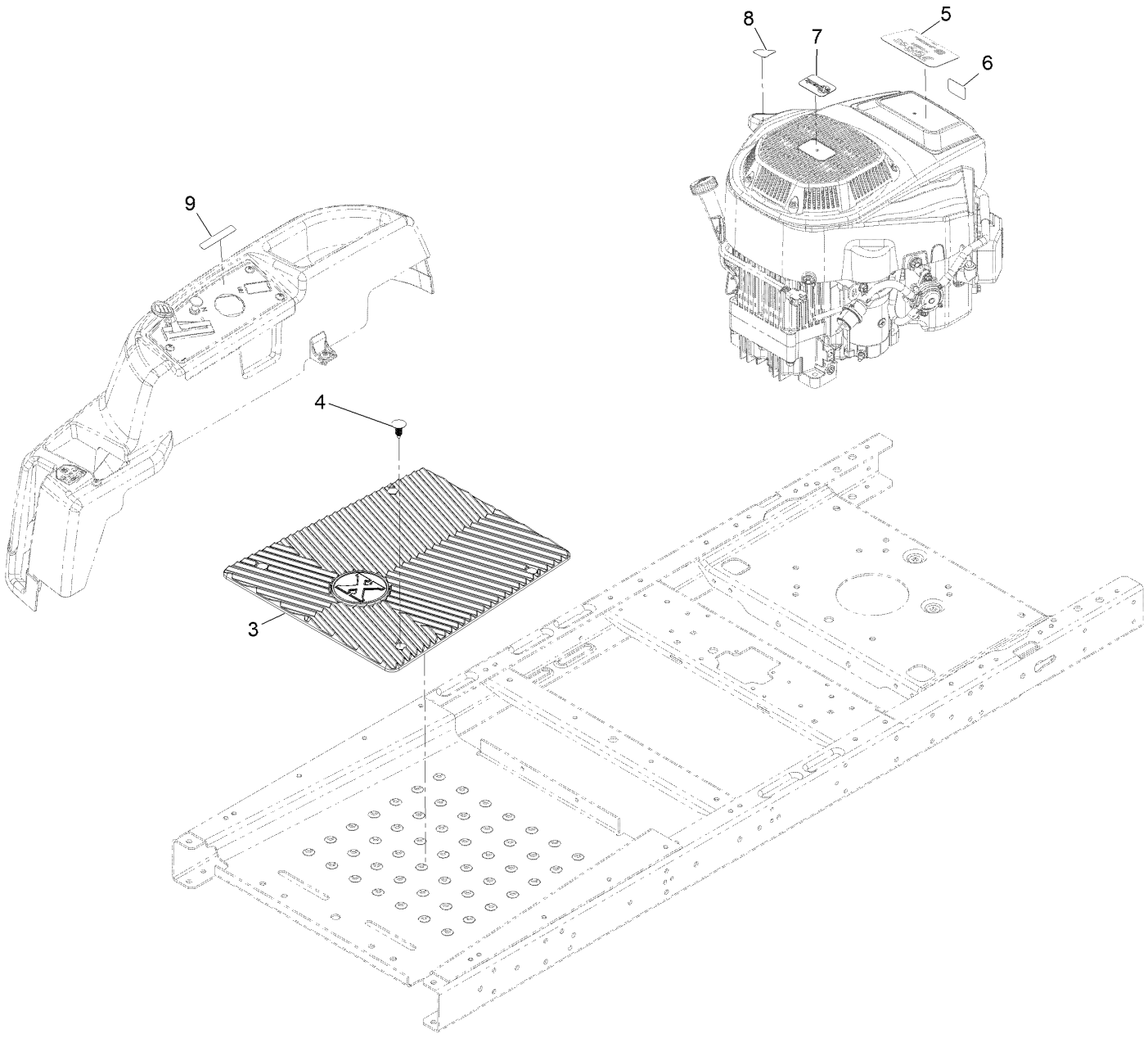
Engine Assembly



Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9451	1	Engine-2P77F
2	130-6851	1	Muffler
3	131-1071-03	1	Shield-Heat
4	46-8560	2	Screw-HHF 1/4-20 X 1/2
5	32144-109	4	Screw-HWH 3/8-16 X 1 1/4 Taptite
6	3256-24	3	Washer-3/8 SAE
9	121-0199	4	Nut-Hex M8
10	127-9279	4	Washer-Lock, Split
12	120-4317	2	Gasket-Exhaust

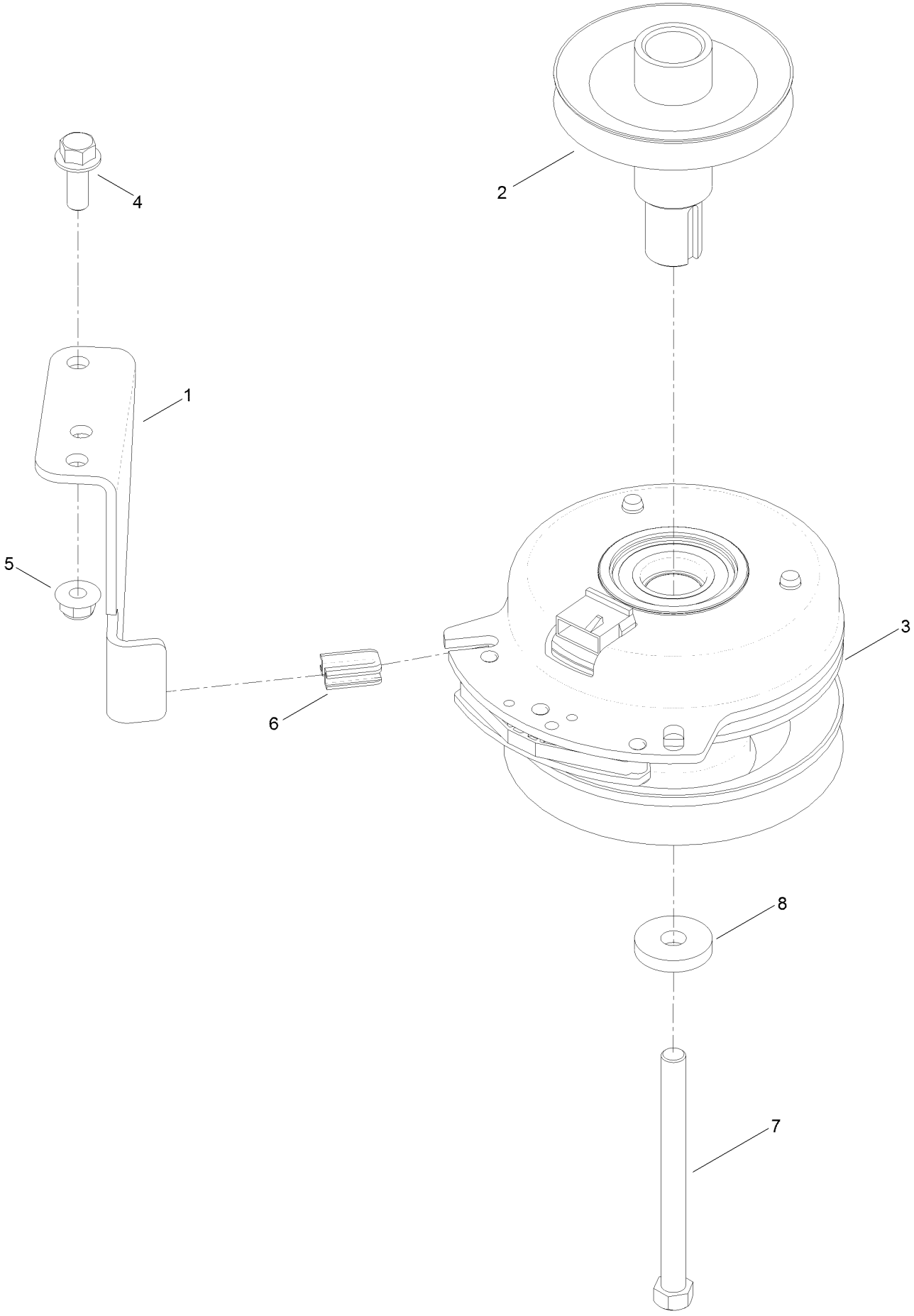
Engine Decal Assembly



Engine Decal Assembly (continued)

Ref.	Part Number	Qty.	Description
3	132-6896	1	Floor Mat- Exmark
4	117-2382	4	Plug-Plastic
5	131-1079	1	Decal-Engine Displacement
6	127-9077	1	Placard-Intake, Exmark
7	131-1078	1	Decal
8	131-1097	1	Decal-Drain, Oil
9	132-0904	1	Decal-Shutdown

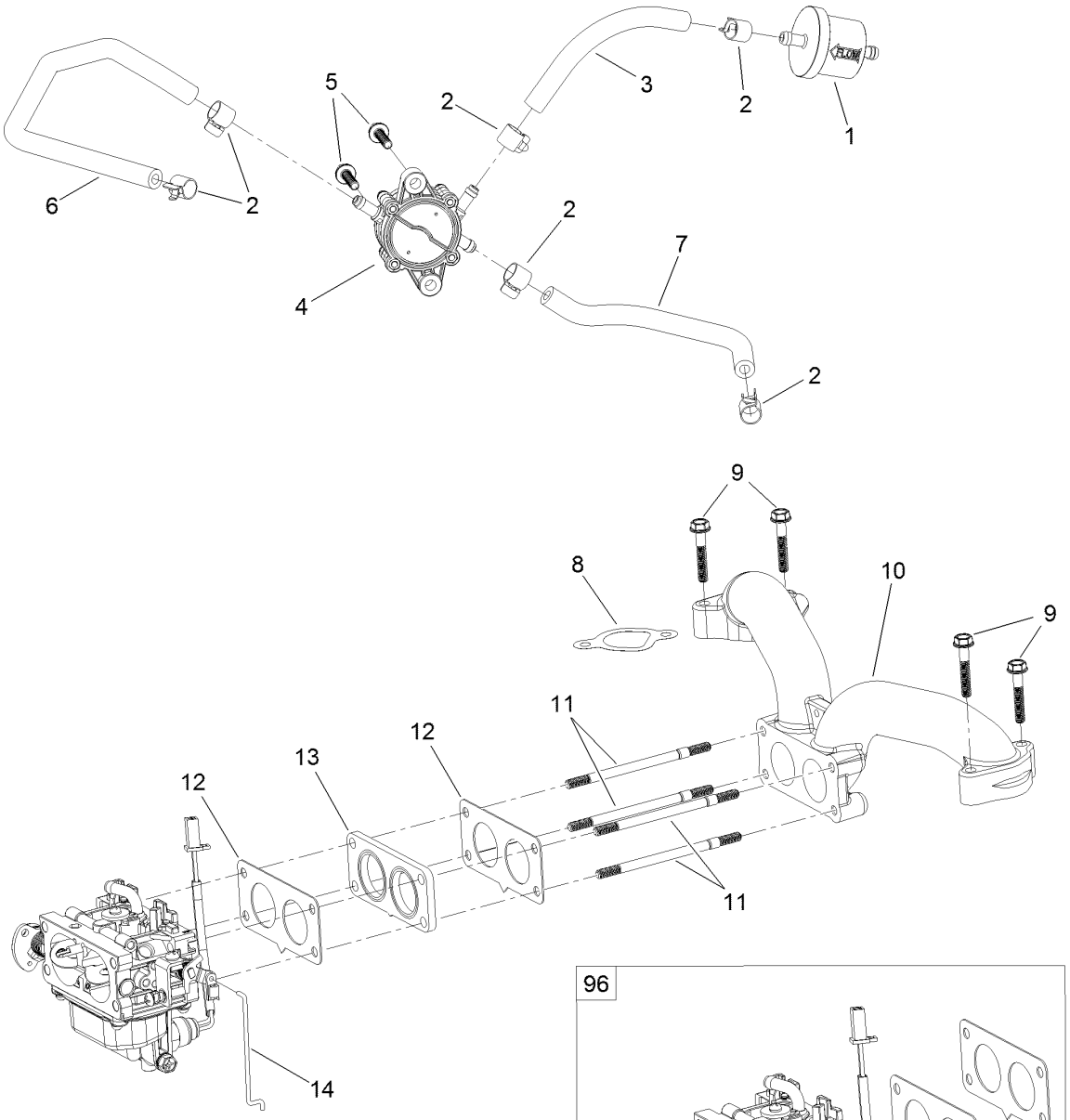
Clutch Assembly

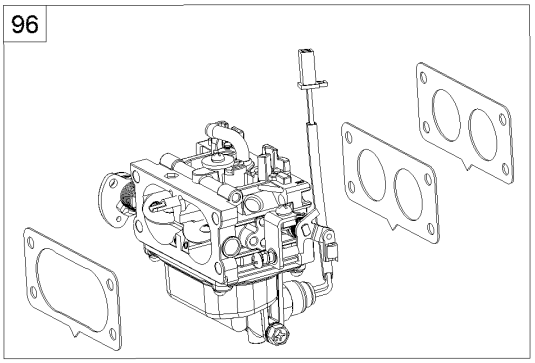


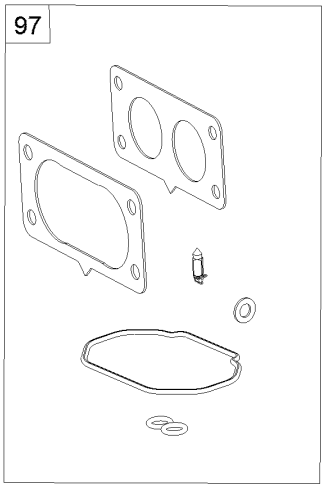
Clutch Assembly (continued)

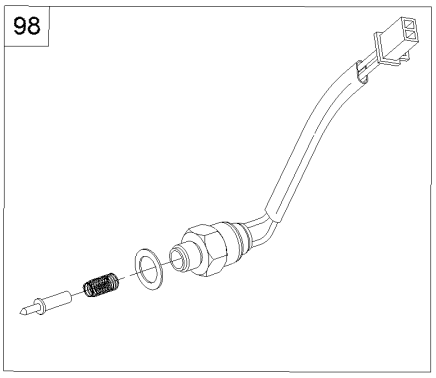
Ref.	Part Number	Qty.	Description
1	119-8885	1	Stop-Clutch
2	130-6854	1	Pulley-Engine
3	127-3410	1	Clutch-PTO
4	3234-42	1	Screw-HHF
5	104-8301	1	Nut-HF, NI
6	120-2217	1	Isolator-Clutch
7	3212-19	1	Screw-HH
8	112843	1	Washer

Fuel System Assembly







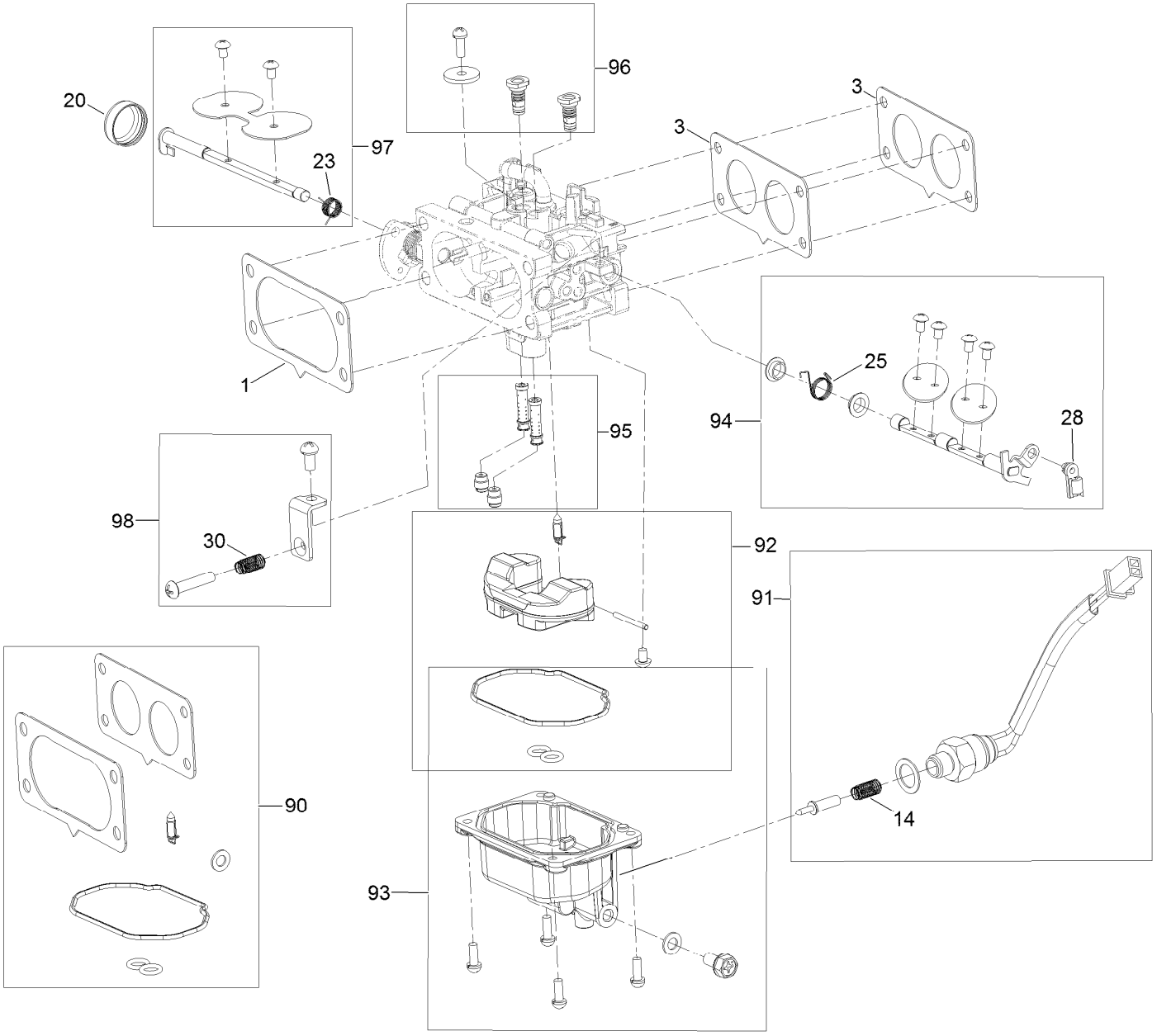


Fuel System Assembly (continued)

Ref.	Part Number	Qty.	Description
1	133-1563	1	Filter-Fuel
2	120-4251	6	Clamp-Fuel Line
3	120-4371	1	Line-Fuel
4	127-9206	1	Pump-Fuel
5	120-4225	2	Screw-HHF
6	127-9205	1	Hose-Fuel
7	127-9207	1	Hose-Fuel
8	127-9230	2	Gasket-Intake
9	120-4284	4	Screw-HHF
10	127-9244	1	Manifold-Intake
11	127-9245	4	Stud
12	127-9246	2	Gasket-Carburetor
13	127-9247	1	Insulator-Carburetor
14	127-9248	1	Linkage-Throttle
96	127-9289	1	Carburetor Replacement Kit
97	127-9290	1	Carburetor Repair Kit
98	127-9292	1	Solenoid Kit
99	127-9303	1	High Altitude Kit ●

● Not illustrated

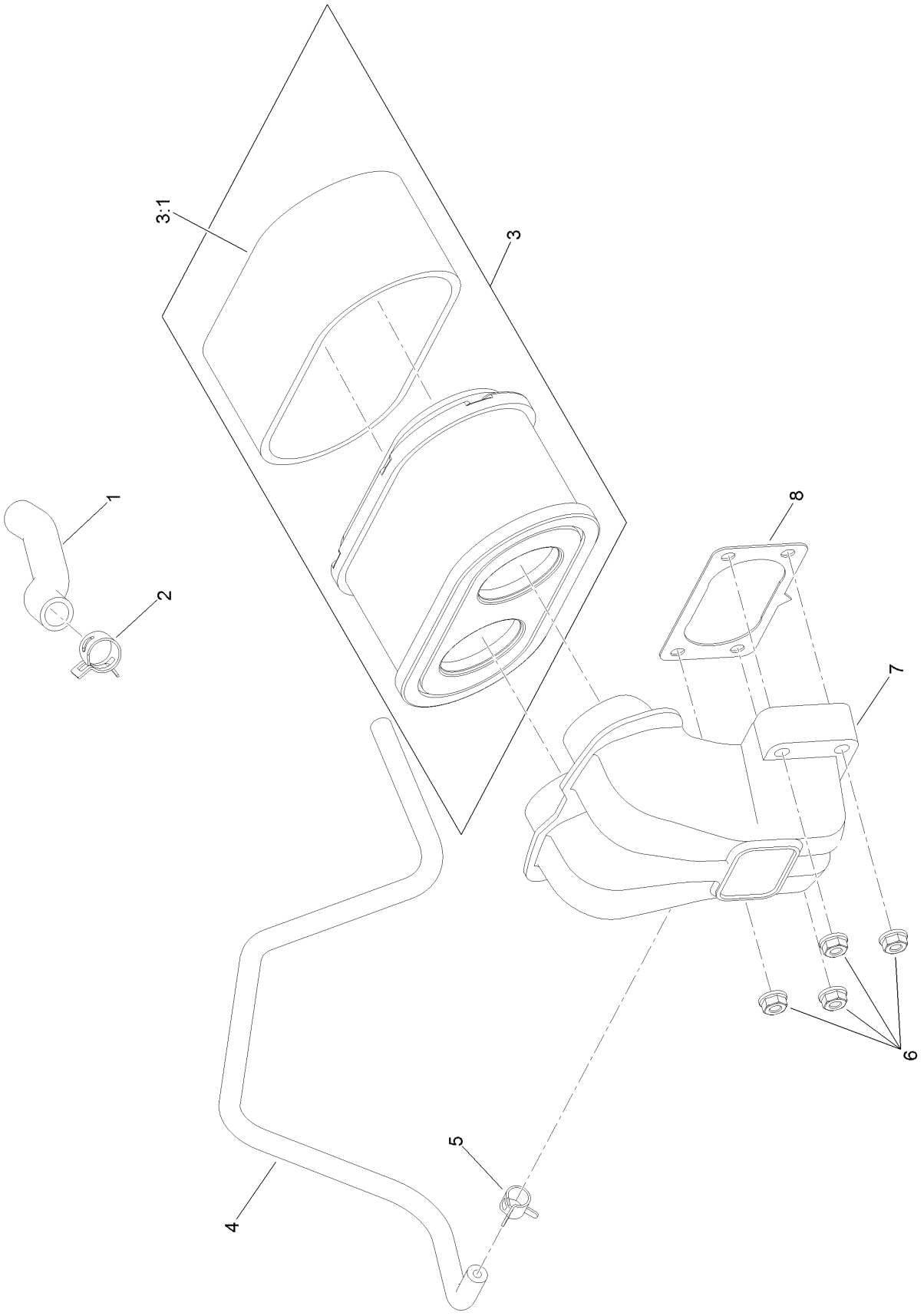
Carburetor Assembly
Engine Assembly No. 127-9041



Carburetor Assembly
Engine Assembly No. 127-9041 (continued)

Ref.	Part Number	Qty.	Description
1	127-9251	1	Gasket-Carburetor
3	127-9246	2	Gasket-Carburetor
14	127-9319	1	Spring
20	127-9325	1	Cover-Shaft, Choke
23	127-9328	1	Spring
25	127-9330	1	Spring
28	127-9333	1	Clamp-Lock
30	127-9335	1	Spring
90	127-9290	1	Carburetor Repair Kit
91	127-9292	1	Solenoid Kit
92	127-9340	1	Float Kit
93	127-9341	1	Bowl Kit
94	127-9342	1	Throttle Shaft Kit
95	127-9343	1	Nozzle And Jet Kit
96	127-9344	1	Air Jet Kit
97	127-9345	1	Choke Shaft Kit
98	127-9347	1	Idlestop Kit

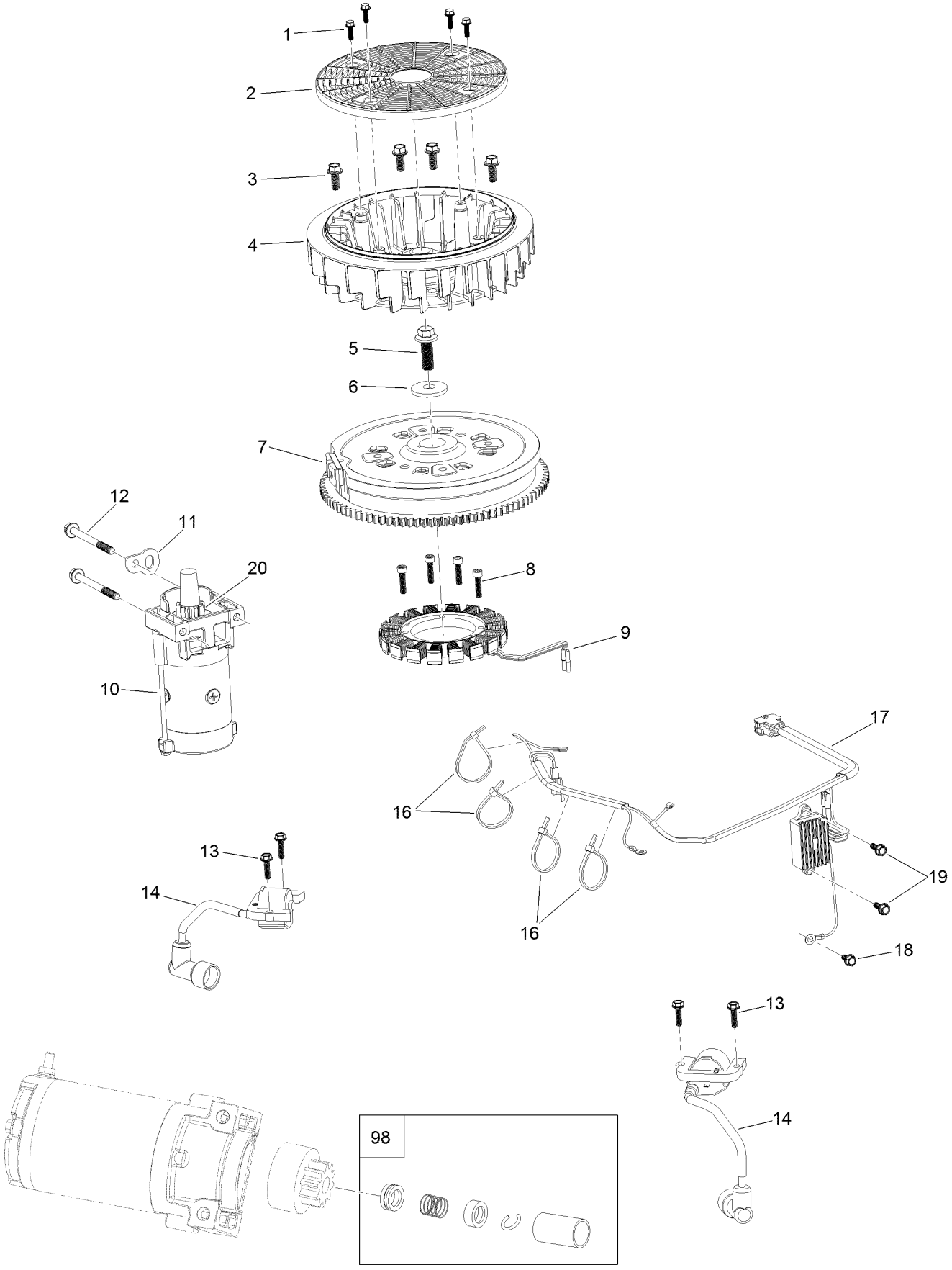
Air Intake and Filtration Assembly



Air Intake and Filtration Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9235	1	Tube-Breather
2	127-9234	2	Clamp-Hose
3	127-9252	1	Filter-Air, Complete
3:1	127-9288	1	Filter-Pre, Foam
4	127-9253	1	Hose-Fuel
5	127-9187	1	Clamp-Hose
6	120-4236	4	Nut-Flange
7	127-9047	1	Manifold-Filter, Air
8	127-9251	1	Gasket-Carburetor

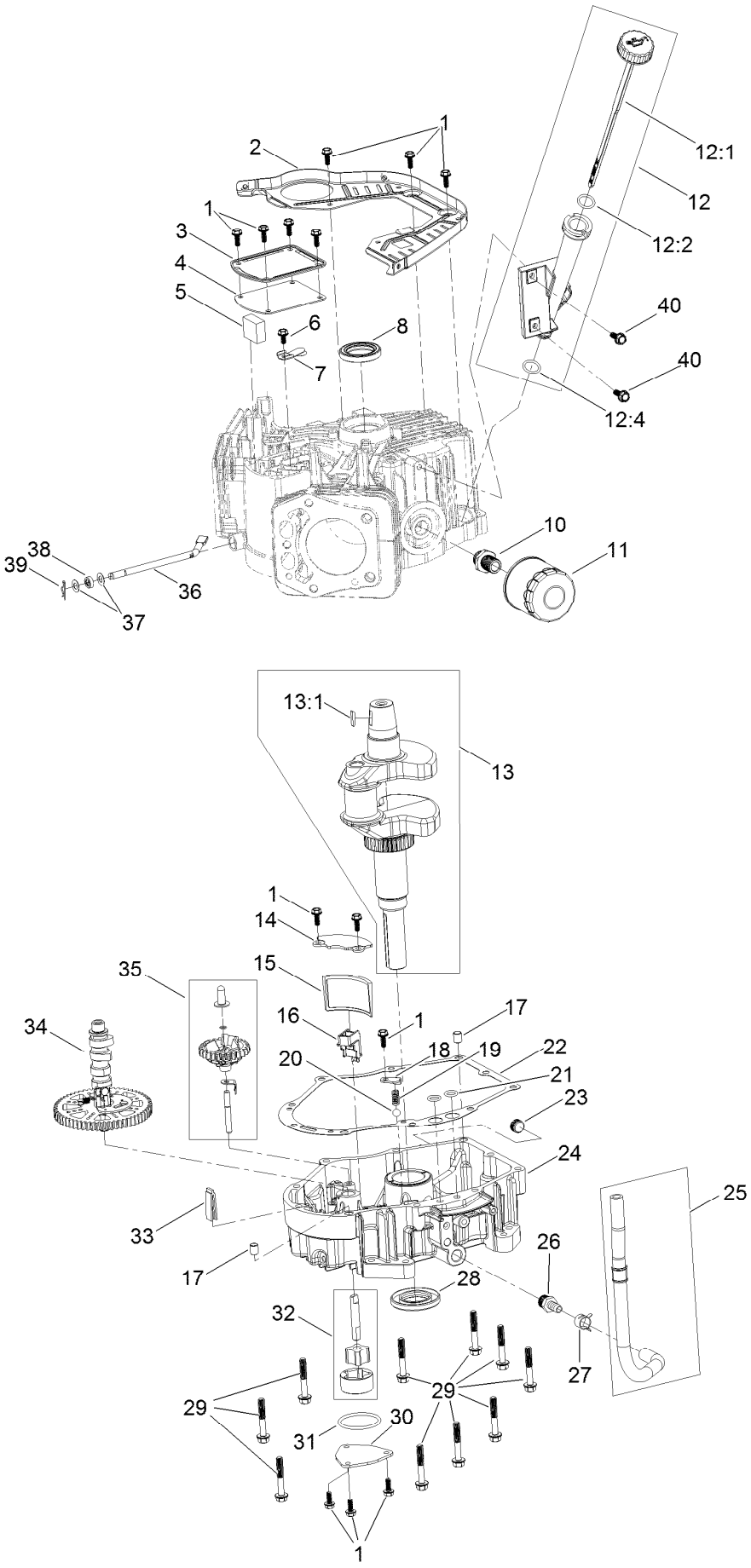
Ignition and Electrical Assembly



Ignition and Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9197	4	Screw-HWH
2	127-9198	1	Screen-Rotating
3	127-9199	4	Screw-HWH
4	127-9200	1	Fan-Cooling
5	127-9201	1	Screw-HWH
6	127-9202	1	Washer-Flat
7	127-9306	1	Flywheel
8	127-9210	4	Screw-HSH
9	127-9211	1	Alternator
10	133-9828	1	Motor-Starter
11	127-9208	1	Bracket-Lift
12	120-4231	2	Screw-HHF
13	121-0007	4	Bolt-Flange
14	127-9216	2	Ignition Coil ASM
16	127-9220	4	Tie-Zip
17	127-9219	1	Regulator-Voltage W/Harness
18	120-4216	1	Screw-HHF
19	120-4232	2	Screw-HHF
20	133-1562	1	Pinion-Starter
98	133-1566	1	Starter Repair Kit

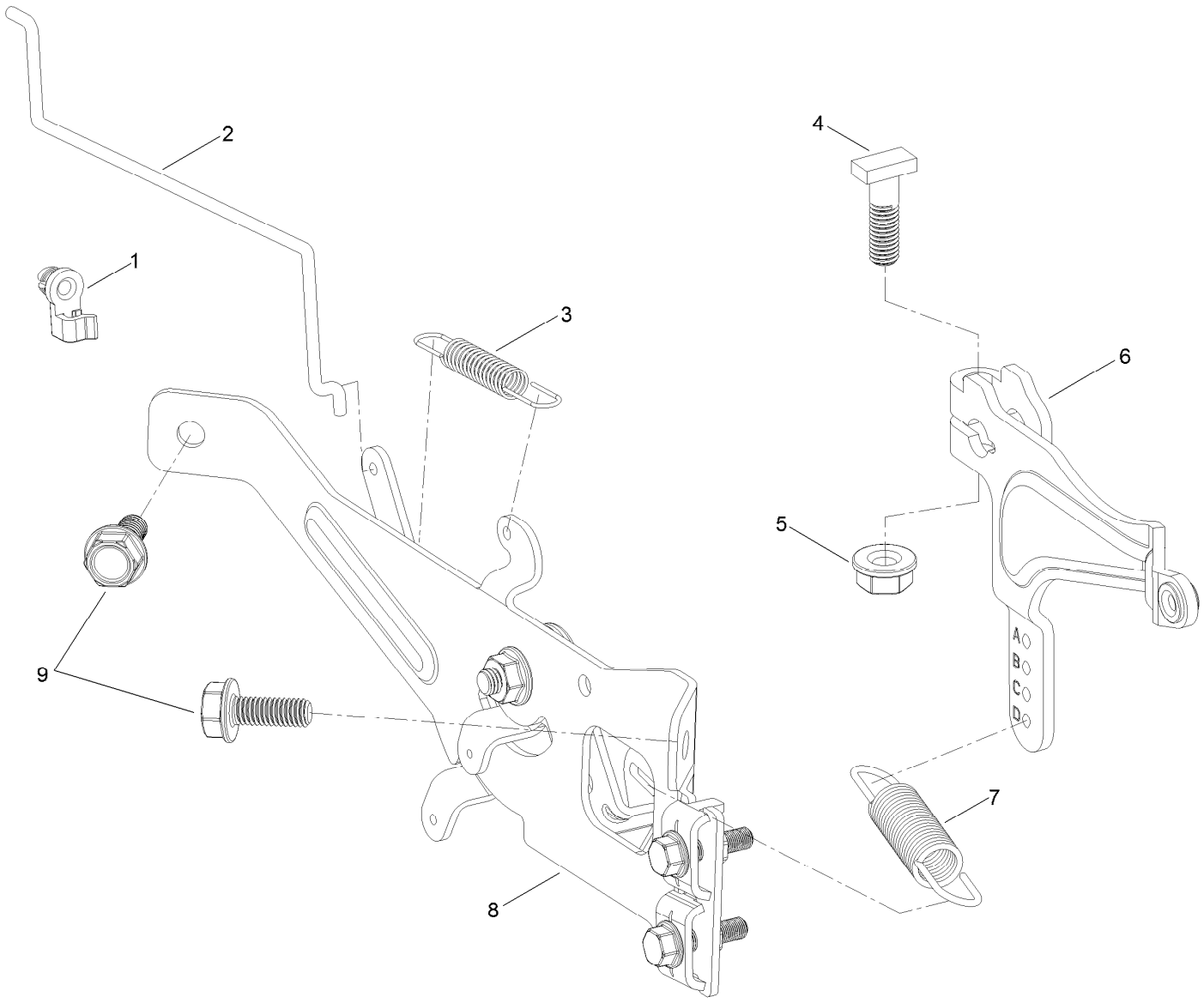
Crankcase and Crankshaft Assembly



Crankcase and Crankshaft Assembly (continued)

Ref.	Part Number	Qty.	Description
1	120-4232	14	Screw-HHF
2	127-9212	1	Baffle
3	127-9213	1	Cover-Breather
4	127-9214	1	Gasket-Breather
5	127-9215	1	Filter-Breather
6	120-4216	1	Screw-HHF
7	127-9217	1	Valve-Breather
8	120-4267	1	Seal-Oil
10	120-4346	1	Adaptor-Filter, Oil
11	120-4276	1	Filter-Oil
12	127-9218	1	Oil Tube ASM
12:1	127-9283	1	Dipstick
12:2	127-9284	1	O-Ring
12:4	127-9286	1	O-Ring
13	127-9255	1	Crankshaft
13:1	120-4320	1	Key-Woodruff
14	127-9261	1	Cover-Screen, Oil
15	127-9262	1	Screen-Oil
16	127-9263	1	Retainer-Screen
17	120-4274	2	Pin-Dowel
18	127-9264	1	Plate-Retainer
19	127-9265	1	Spring
20	127-9266	1	Valve-Ball
21	120-4262	2	O-Ring
22	127-9267	1	Gasket-Cover, Crankcase
23	133-9805	1	Plug-Drain
24	127-9268	1	Cover-Crankcase
25	127-9293	1	Oil Drain Hose ASM
26	127-9275	1	Fitting-Hose
27	127-9276	1	Clamp-Hose
28	127-9271	1	Seal
29	121-0473	10	Screw-HHF
30	127-9274	1	Cover-Oil Pump
31	127-9273	1	O-Ring
32	127-9272	1	Oil Pump ASM
33	120-4275	1	Deflector-Oil, Rubber
34	133-1568	1	Camshaft
35	133-9807	1	Governor ASM
36	127-9238	1	Rod-Governor
37	120-4258	2	Washer-Plain
38	120-4257	1	Seal-Oil
39	120-4256	1	Pin-Hair
40	120-4232	2	Screw-HHF

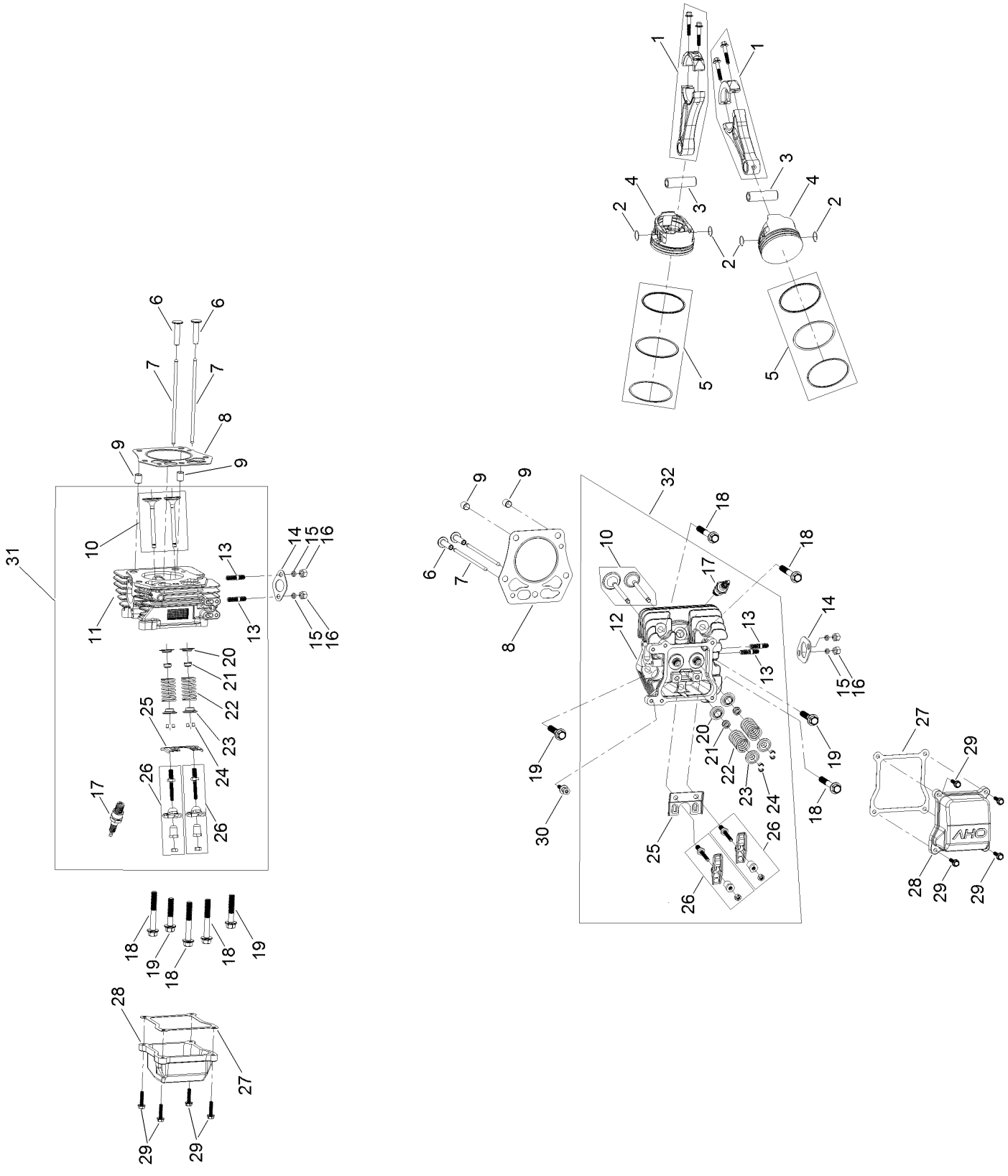
Governor Control Assembly



Governor Control Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9250	1	Clip-Linkage
2	127-9242	1	Linkage-Choke
3	127-9241	1	Spring-Governor
4	120-4238	1	Bolt-Arm, Governor
5	120-4236	1	Nut-Flange
6	127-9239	1	Arm-Governor
7	133-9809	1	Spring-Governor
8	133-1570	1	Control Plate ASM
9	120-4232	2	Screw-HHF

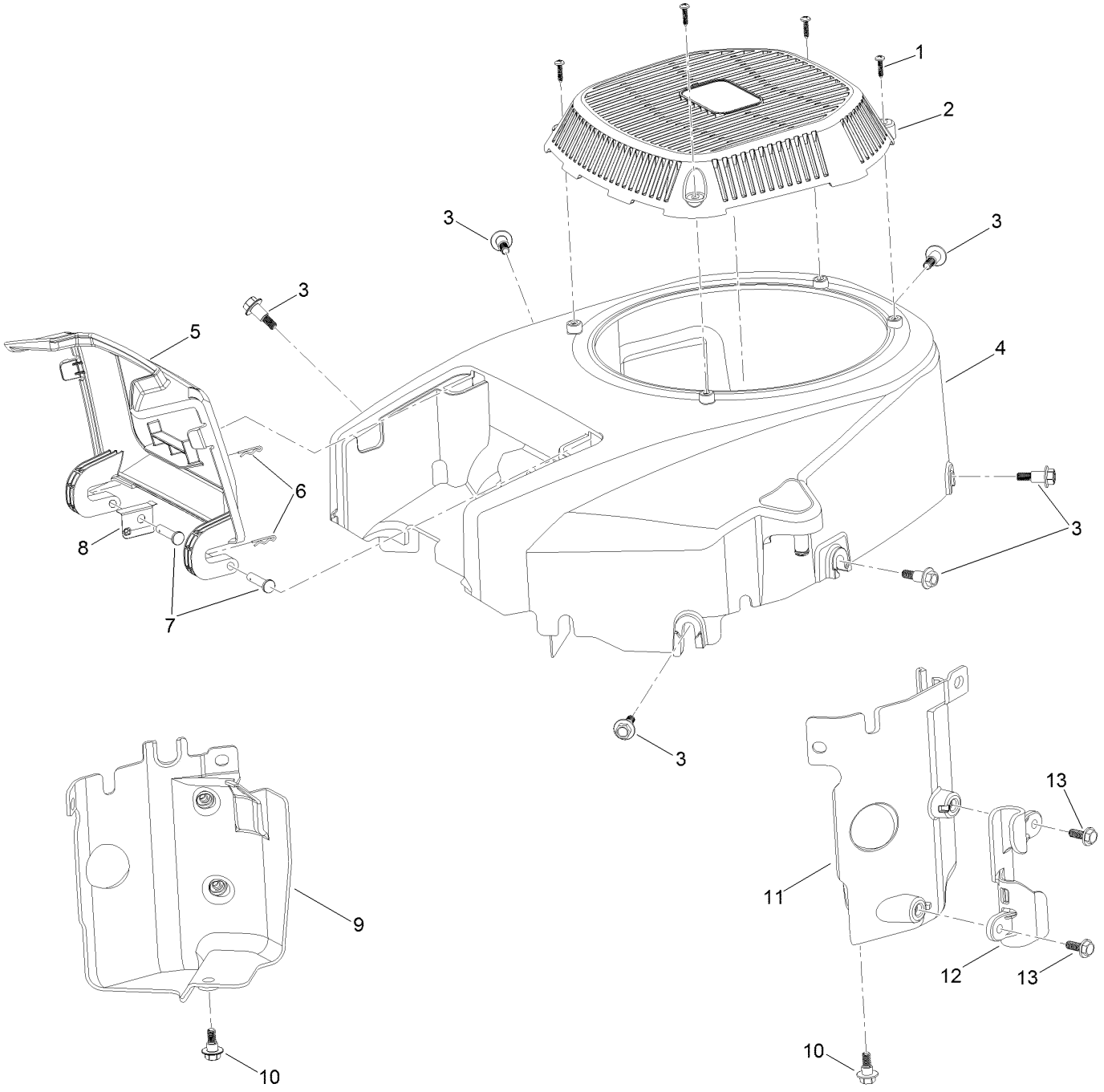
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

Ref.	Part Number	Qty.	Description
1	127-9256	2	Connecting Rod ASM
2	127-9258	4	Clip-Pin, Piston
3	127-9257	2	Pin-Piston
4	127-9259	2	Piston
5	127-9260	2	Piston Ring Set
6	127-9224	4	Lifter-Valve
7	127-9225	4	Rod-Push
8	127-9226	2	Gasket-Head, Cylinder
9	127-9227	4	Pin-Dowel
10	127-9228	2	Valve Set
11	127-9229	1	Head-Cylinder
12	127-9254	1	Head-Cylinder
13	121-0464	4	Stud-Exhaust
14	120-4317	2	Gasket-Exhaust
15	127-9279	4	Washer-Lock, Split
16	121-0199	4	Nut-HH
17	81-3250	2	Spark Plug
18	127-9231	6	Screw-HWH
19	127-9232	4	Screw-HWH
20	120-4303	4	Seat-Spring, Valve
21	120-4304	4	Seal-Stem, Valve
22	120-4305	4	Spring-Valve
23	120-4306	4	Retainer-Spring, Valve
24	120-4307	8	Keeper-Valve
25	127-9233	2	Plate-Guide, Push Rod
26	127-9294	4	Rocker Arm ASM
27	127-9295	2	Gasket-Valve Cover
28	127-9050	2	Cover-Valve
29	120-4225	8	Screw-HHF
30	120-4214	1	Screw-Shoulder, HH
31	133-9819	1	Right Head ASM
32	133-9820	1	Left Head ASM

Blower Housing Assembly

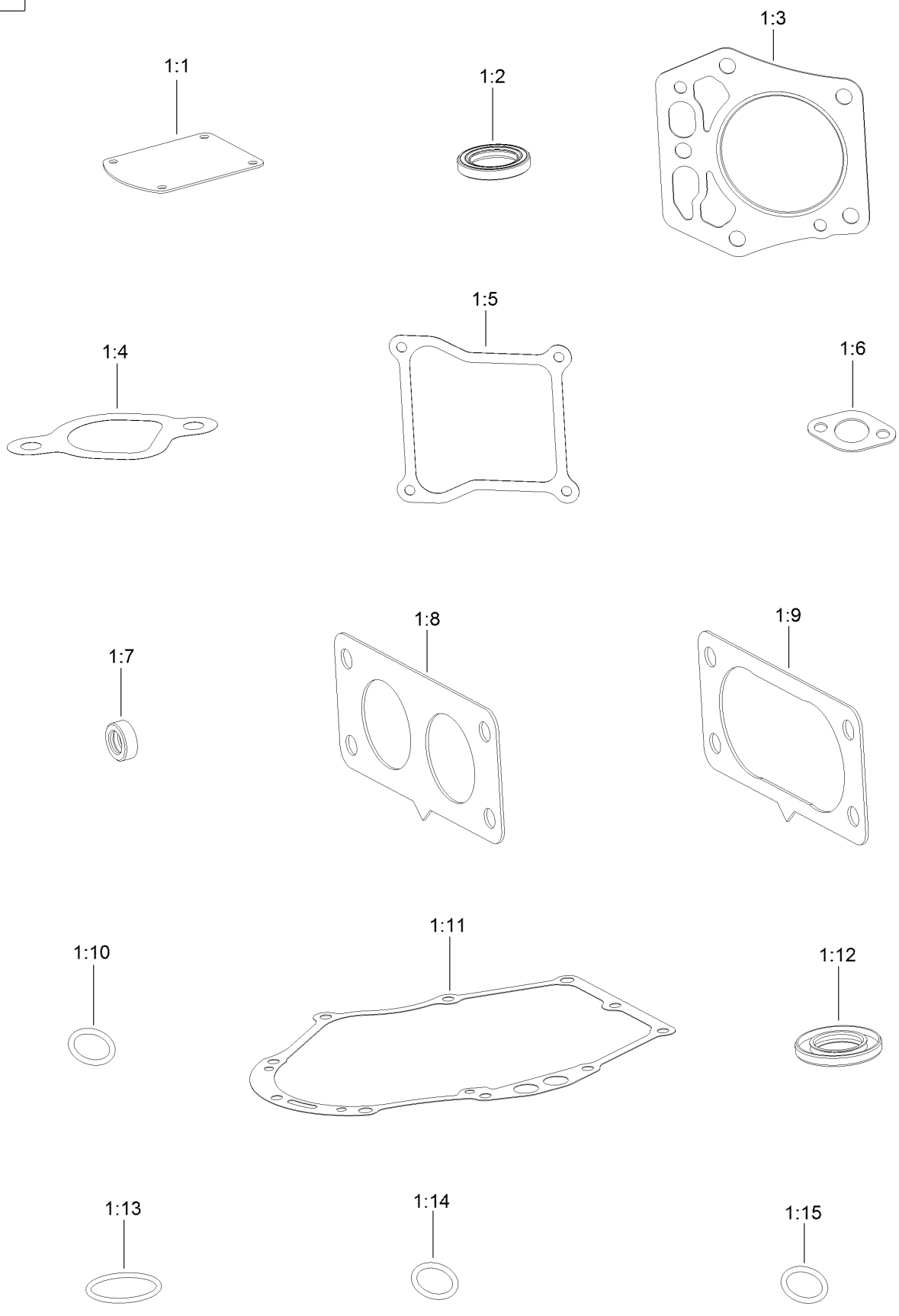


Blower Housing Assembly (continued)

Ref.	Part Number	Qty.	Description
1	133-1571	4	Screw-PPH, Plastic
2	127-9045	1	Cover-Fan
3	127-9196	6	Screw-Shoulder, HWH
4	133-1572	1	Shroud-Engine
5	127-9046	1	Door-Filter, Air
6	127-9280	2	Pin-Hair
7	127-9282	2	Pin
8	127-9281	1	Plate-Spring
9	127-9049	1	Baffle-Air, Left
10	120-4210	2	Screw-Shoulder, HHF
11	127-9048	1	Baffle-Air, Right
12	127-9287	1	Cleat-Hose
13	120-4232	2	Screw-HHF

Gasket and Seal Kit

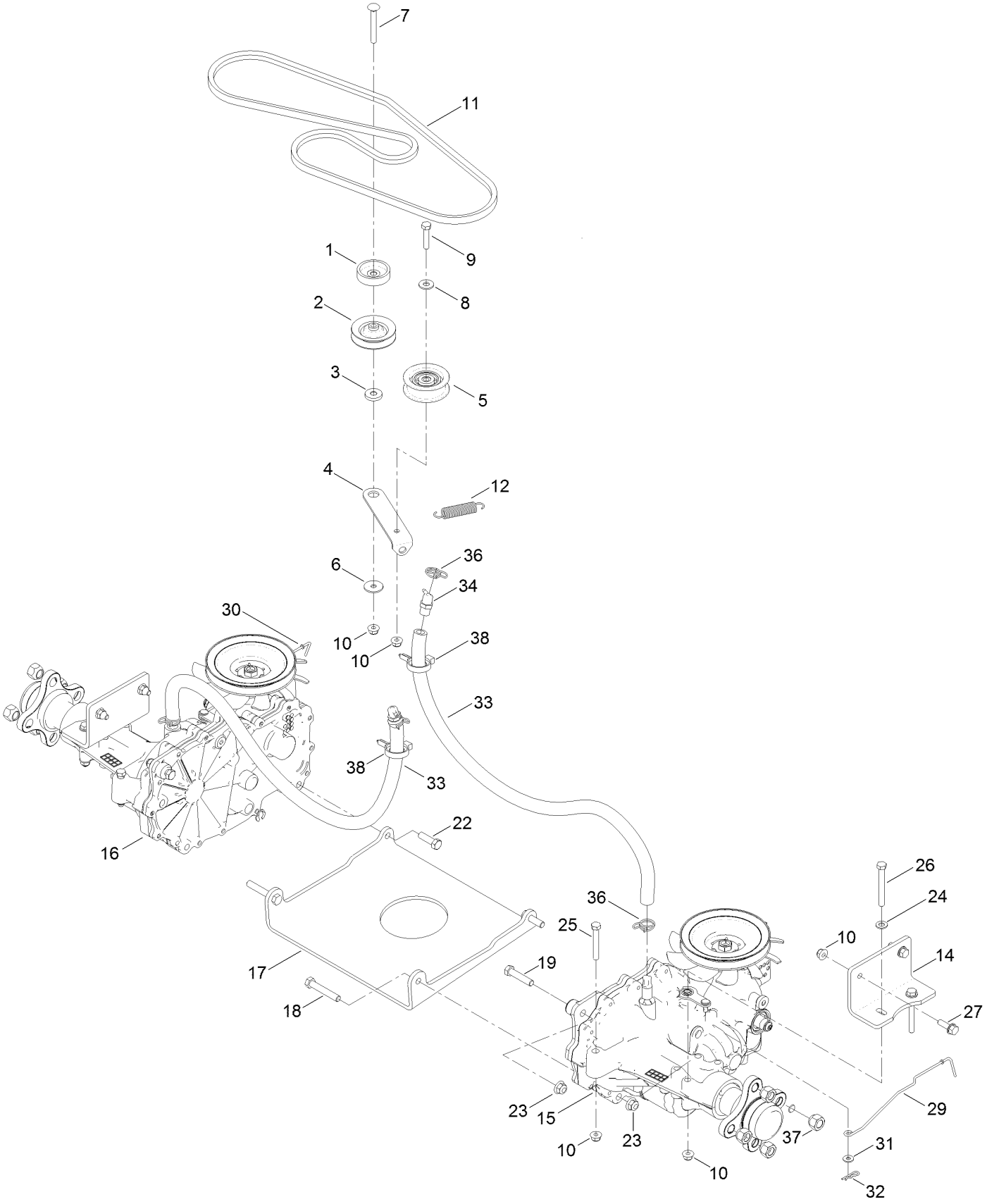
1



Gasket and Seal Kit (continued)

Ref.	Part Number	Qty.	Description
1	127-9296	1	Gasket And Seal Kit
1:1	127-9214	1	Gasket-Breather
1:2	120-4267	1	Seal-Oil
1:3	127-9226	2	Gasket-Head, Cylinder
1:4	127-9230	2	Gasket-Intake
1:5	127-9295	2	Gasket-Valve Cover
1:6	120-4317	2	Gasket-Exhaust
1:7	120-4257	1	Seal-Oil
1:8	127-9246	2	Gasket-Carburetor
1:9	127-9251	1	Gasket-Carburetor
1:10	120-4262	2	O-Ring
1:11	127-9267	1	Gasket-Cover, Crankcase
1:12	127-9271	1	Seal
1:13	127-9273	1	O-Ring
1:14	127-9284	1	O-Ring
1:15	127-9286	1	O-Ring

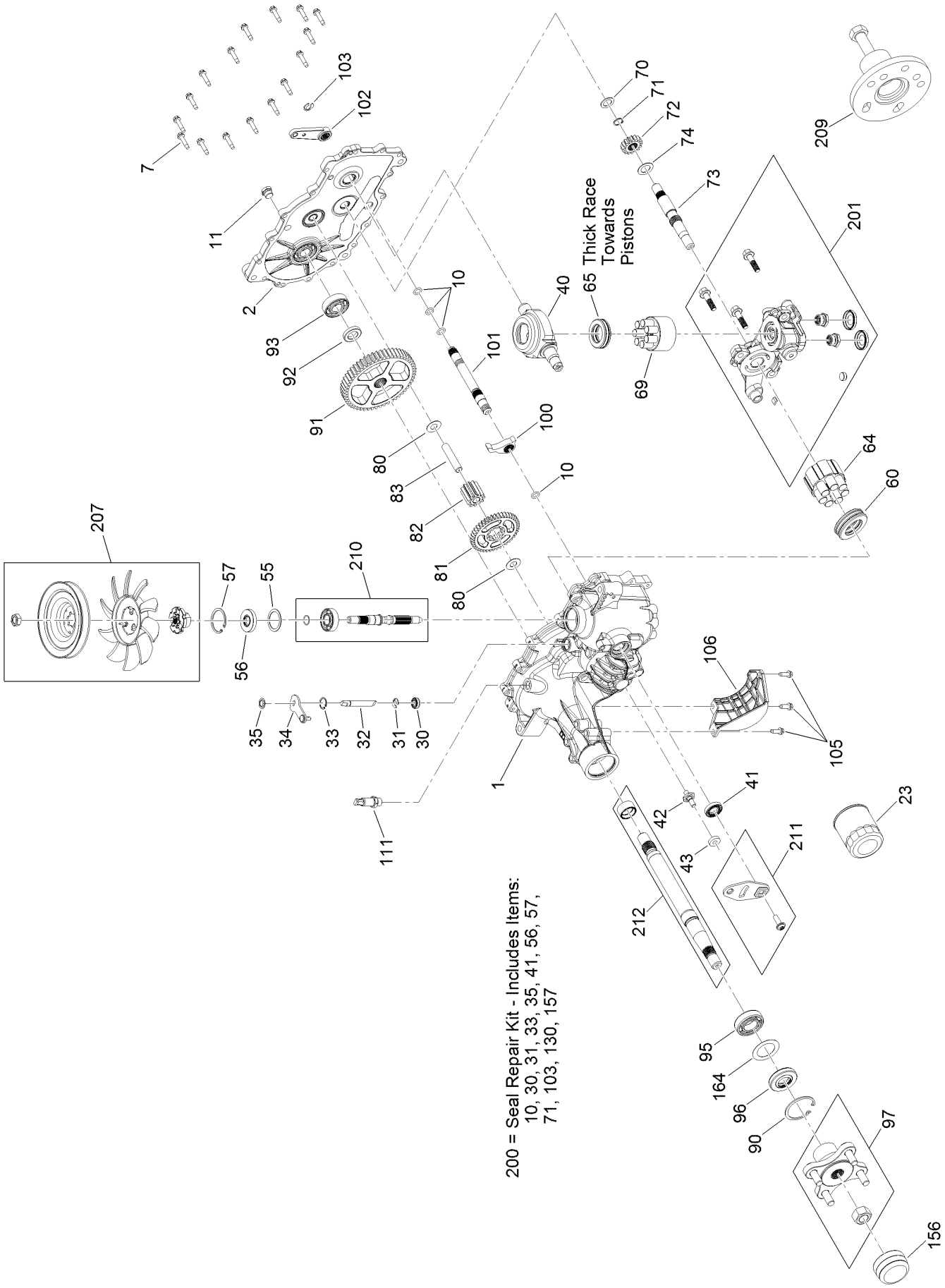
Traction Drive Assembly



Traction Drive Assembly (continued)

Ref.	Part Number	Qty.	Description
1	119-3353	1	Spacer
2	119-8822	1	Pulley-Idler
3	119-3327	1	Spacer-Arm, Idler
4	119-3326	1	Arm-Idler
5	106-2176	1	Pulley-Idler
6	5-4460	1	Washer-Pivot
7	3230-8	1	Screw-CARR
8	3256-3	1	Washer-Flat
9	322-7	1	Screw-HH
10	104-8300	14	Nut-HF, NI
11	133-4371	1	V-Belt
12	104-6415	1	Spring-Return, Pedal
14	121-0745-01	2	Mount-Hydro
15	133-4418	1	LH Hydro Transmission ASM
16	133-4419	1	RH Hydro Transmission ASM
17	130-0718-01	1	Plate-Cross, Hydro
18	323-11	2	Screw-HH
19	323-9	2	Screw-HH
22	323-7	2	Screw-HH
23	104-8301	6	Nut-HF, NI
24	3256-23	6	Washer-Flat
25	322-11	4	Screw-HH
26	322-13	4	Screw-HH
27	3234-29	4	Screw-HHF
29	130-7048	1	Rod-Bypass, LH
30	130-7047	1	Rod-Bypass, RH
31	119-8952	2	Washer
32	3290-307	2	Pin-Cotter
33	136-4182	2	Hose-Hydro
34	136-4183	2	Breather Kit
36	117-1193	4	Clamp-Hose
37	242-50	8	Nut-Lug
38	105-1853	2	Clamp-Hose

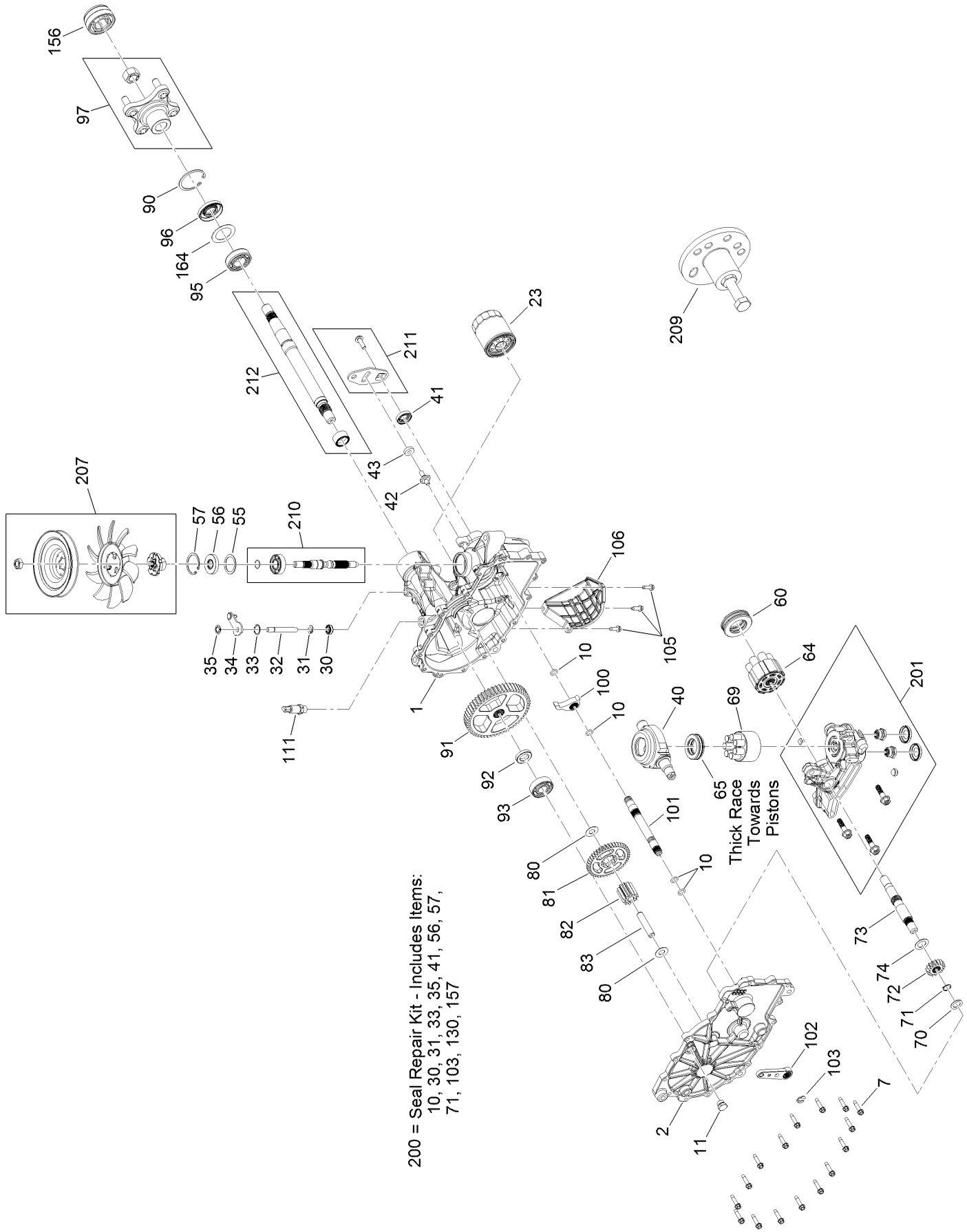
LH Transaxle Assembly No. 133-4418



LH Transaxle Assembly No. 133-4418 (continued)

Ref.	Part Number	Qty.	Description
1	125-0037	1	Main Housing Kit
2	132-0939	1	RH Side Cover Kit
7	117-5359	16	Screw-HHF
10	114-1678	4	O-Ring
11	135-1140	1	Plug-Straight
23	109-3321	1	Element-Oil Filter, HYD
30	106-8676	1	Seal-Lip
31	106-8677	1	Ring-Retaining, EXT
32	114-1685	1	Rod-Bypass
33	106-8679	1	Ring-Retaining, Int
34	112-9852	1	Arm-Bypass
35	106-8681	1	Ring-Retaining, EXT
40	104-5304	1	Swashplate-Trunnion
41	104-5313	1	Seal-Lip
42	104-2116	1	Stud
43	112-9853	1	Puck-Friction
55	104-5308	1	Spacer
56	104-5310	1	Seal-Lip
57	104-5309	1	Ring-Retaining
60	112-4154	1	Bearing-Thrust
64	114-1689	1	Motor Cylinder Block Kit
65	94-6922	1	Bearing-Thrust
69	110-8561	1	Pump Block ASM
70	104-5339	1	Washer-Flat
71	104-5340	1	Ring-Retaining
72	121-5749	1	Gear-16T
73	114-1691	1	Shaft-Motor
74	104-5360	1	Washer
80	119-5541	2	Washer
81	125-0000	1	Gear-43T
82	114-1693	1	Gear-11T
83	104-5329	1	Pin-Jackshaft
90	104-2169	1	Ring-Retaining
91	114-1694	1	Gear-54T
92	120-7975	1	Spacer
93	137-2004	1	Bearing Kit
95	109-8110	1	Input Bearing Kit
96	130-8478	1	Seal-Lip
97	109-5939	1	Hub Kit
100	114-1697	1	Pawl-Brake
101	114-1698	1	Shaft-Brake, Inboard
102	125-0021	1	Handle-Brake
103	131-0906	1	Ring-Retaining, EXT
105	104-2120	3	Screw
106	120-7981	1	Guard-Filter, RH
111	109-3278	1	Adapter-Straight
156	115-5057	1	Cover-Nut, Axle
164	121-5745	1	Spacer
200	109-3537	1	Seal Kit
201	132-0940	1	RH Center Section Kit
207	137-2006	1	Fan Pulley Kit
209	114-8467	1	Puller-Hub, 4 Bolt
210	114-8468	1	Input Shaft Kit
211	117-5362	1	Control Arm Kit
212	114-8470	1	Axle Shaft Kit

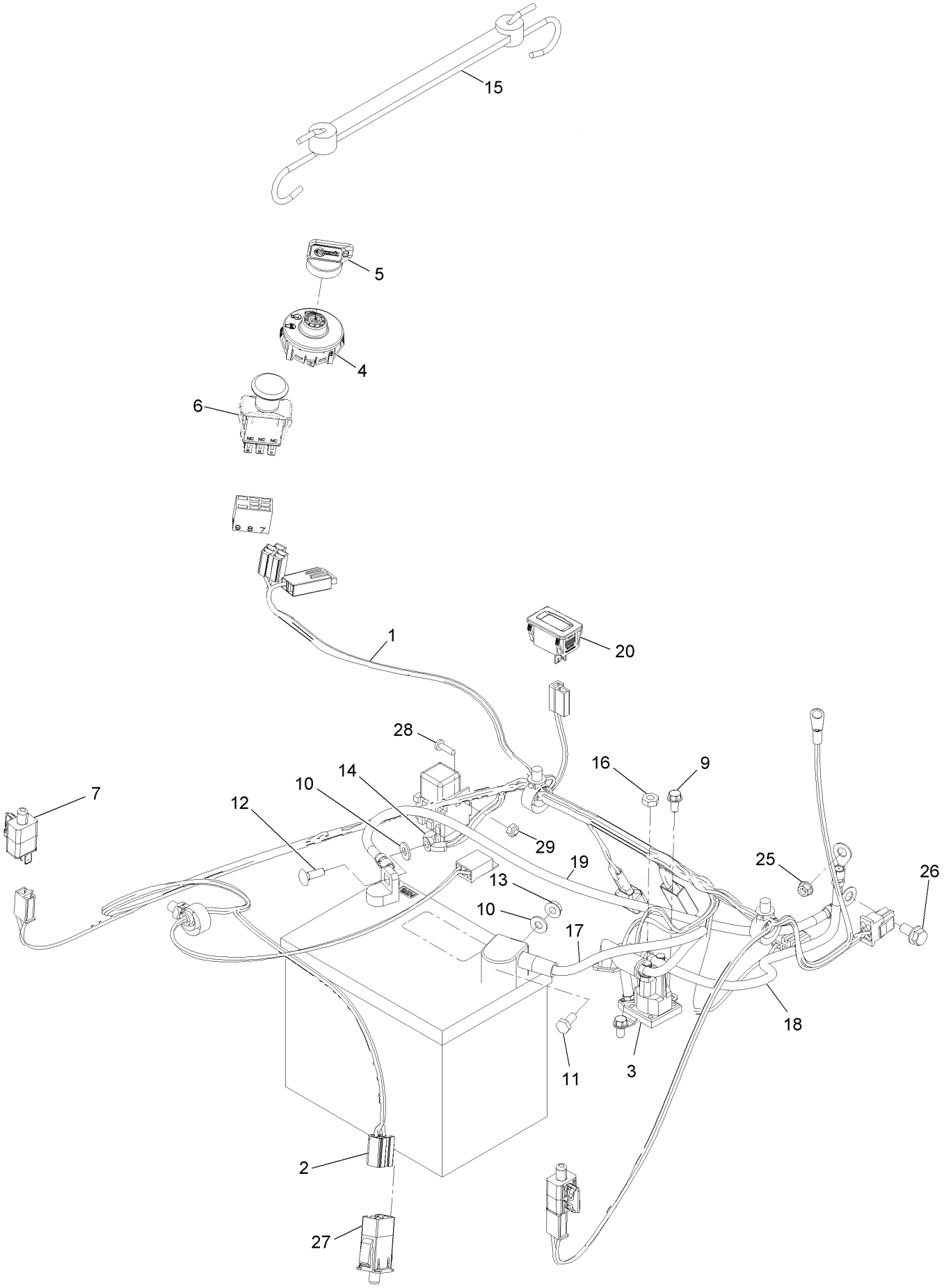
RH Transaxle Assembly No. 133-4419



RH Transaxle Assembly No. 133-4419 (continued)

Ref.	Part Number	Qty.	Description
1	121-5748	1	Main Housing Kit
2	132-0938	1	LH Side Cover Kit
7	117-5359	16	Screw-HHF
10	114-1678	4	O-Ring
11	135-1140	23	Plug-Straight
23	109-3321	1	Element-Oil Filter, HYD
30	106-8676	1	Seal-Lip
31	106-8677	1	Ring-Retaining, EXT
32	114-1685	1	Rod-Bypass
33	106-8679	1	Ring-Retaining, Int
34	107-2490	1	Arm-Bypass
35	106-8681	1	Ring-Retaining, EXT
40	104-5304	1	Swashplate-Trunnion
41	104-5313	1	Seal-Lip
42	104-2116	1	Stud
43	112-9853	1	Puck-Friction
55	104-5308	1	Spacer
56	104-5310	1	Seal-Lip
57	104-5309	1	Ring-Retaining
60	112-4154	1	Bearing-Thrust
64	114-1689	1	Motor Cylinder Block Kit
65	94-6922	1	Bearing-Thrust
69	110-8561	1	Pump Block ASM
70	104-5339	1	Washer-Flat
71	104-5340	1	Ring-Retaining
72	121-5749	1	Gear-16T
73	114-1691	1	Shaft-Motor
74	104-5360	1	Washer
80	119-5541	2	Washer
81	125-0000	1	Gear-43T
82	114-1693	1	Gear-11T
83	104-5329	1	Pin-Jackshaft
90	104-2169	1	Ring-Retaining
91	114-1694	1	Gear-54T
92	120-7975	1	Spacer
93	137-2004	1	Bearing Kit
95	109-8110	1	Input Bearing Kit
96	130-8478	1	Seal-Lip
97	109-5939	1	Hub Kit
100	114-1697	1	Pawl-Brake
101	114-1698	1	Shaft-Brake, Inboard
102	125-0021	1	Handle-Brake
103	131-0906	1	Ring-Retaining, EXT
105	104-2120	3	Screw
106	120-7979	1	Guard-Filter, LH
111	109-3278	1	Adapter-Straight
156	115-5057	1	Cover-Nut, Axle
164	121-5745	1	Spacer
200	109-3537	1	Seal Kit
201	125-0036	1	Center Section Kit
207	137-2006	1	Fan Pulley Kit
209	114-8467	1	Puller-Hub, 4 Bolt
210	114-8468	1	Input Shaft Kit
211	117-5362	1	Control Arm Kit
212	114-8470	1	Axle Shaft Kit

Electrical Assembly



Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-0482	1	Harness-Wire ●
2	105-1692	1	Battery
3	117-1197	1	Solenoid
4	117-2221	1	Switch-Ignition
5	103-2106	1	Key-Exmark Logo
6	103-5221	1	Switch-PTO
7	110-6765	2	Switch
9	32144-4	2	Screw-HWH 1/4-20 X 1/2 Taptite
10	3256-22	2	Washer-1/4 SAE
11	321-3	1	Screw-HH 1/4-20 X 5/8
12	3229-1	1	Bolt-Carriage 1/4-20 X 3/4
13	32128-33	1	Nut-Whizlock 1/4-20
14	32103-22	1	Nut-Wing
15	104-2466	1	Holddown-Battery
16	3220-2	2	Nut-Jam 5/16-24
17	119-8897	1	Cable-Battery, Red
18	121-0711	1	Cable-Battery, Positive
19	119-8899	1	Cable-Battery, Black
20	120-2244	1	Hourmeter
25	33003-00	1	Nut-Hex M6-1 Flg
26	3234-14	1	Screw-HH Flg 5/16-18 X 5/8
27	104-3338	1	Switch-Delta
28	3290-500	1	Screw-PPH #10-24 X 5/8
29	3296-2	1	Nut-Nyloc #10-24

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

Notes:

Notes:

MAXIMIZE THE PERFORMANCE OF YOUR EXMARK MACHINE.



EXMARK® PREMIUM ENGINE OIL

Exmark now offers a family of engine oil viscosities to perform well in any environment. Each viscosity has the same synthetic formulation to give you what you need in punishing conditions. We designed each grade to the highest quality, making it ideal even for diesel applications. Coupled with Exmark Premium Fuel Treatment, we have the performance products to make your machine hum.

EXMARK PREMIUM ENGINE OIL SAE 30/10W-30

- Meets zero shear requirements of a straight grade SAE 30 as well as the cold temp properties of a 10W-30.
- Most versatile oil in the industry.
- Superior corrosion protection over conventional oil - even in corrosive, humid environments.

EXMARK PREMIUM ENGINE OIL SAE 10W-50

- Full synthetic formulation gives you peak performance. Don't settle for less.
- Wide span multi-grade combines easy starting in cold weather with maximum protection in high temperature operation.
- Reduce friction & wear over standard mineral formulations.

EXMARK PREMIUM ENGINE OIL UTV FORMULATION

- 4-cycle high-temp formulation.
- Heavier viscosity, full synthetic, perfect for your UTV.

EXMARK PREMIUM ENGINE OIL SAE 20W-50

- Perfect for your big block engine, or any application in severe service.
- Same full synthetic formulation as all other Exmark Premium viscosities.
- Also effective for use in severe service small block engines.

EXMARK PREMIUM ENGINE OIL SAE 0W-40

- The perfect choice for when the weather turns cold or unpredictable, and your Exmark UTV has to perform.
- Commercial quality for severe service.
- Advanced additive package helps prevent corrosion from long-term storage.

EXMARK PREMIUM UTV EXTREME CONDITIONS GEAR OIL

- SAE 80W-90, designed to keep your UTV performing at its peak.
- Shear stable, hypoid gear lube.
- Includes a premium additive system to combat wear, oxidation, rust & corrosion.

Available from your local Exmark dealer. Find your closest dealer at exmark.com

EXMARK ACCESSORIES AND OPTIONS*

MID-MOUNT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM
FULL SUSPENSION SEAT
DECK LIFT ASSIST KIT
HITCH KIT
LIGHT KIT
12V POWER PORT
MICRO-MULCH SYSTEM
OPERATOR CONTROLLED DISCHARGE
SUN SHADE
TRASH CONTAINER
TURF STRIPER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM
DUAL-TAIL WHEEL
FLOOR PAN EXTENDER
HITCH KIT
LIGHT KIT
MICRO-MULCH SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)
SNOW BLADE
SNOWBLOWER
SUN SHADE
TRASH CONTAINER
ULTRA VAC COLLECTION SYSTEM
ULTRA VAC QUICK DISPOSAL SYSTEM
WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER
MICRO-MULCH SYSTEM
TURF STRIPER
STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No. Label Here (Included in the Literature Pack) or Fill in Below

Model No. _____

Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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