



Count on it.

Parts Catalog

Z Master® Commercial 3000 Series Riding Mower

**with 52in TURBO FORCE® Side Discharge
Mower**

Model No. 75934—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

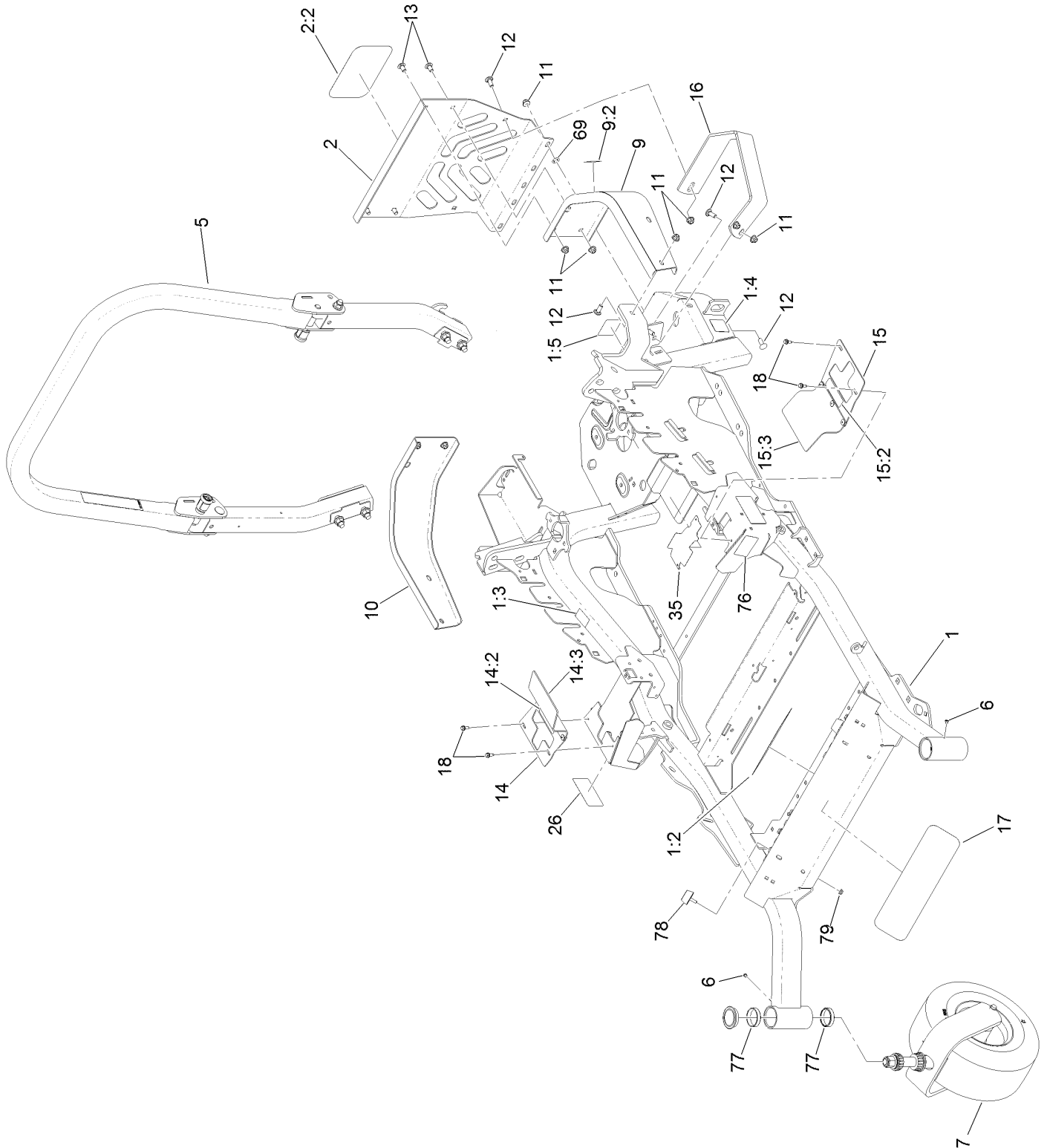
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Frame, Roll-Over Protection System and Caster Wheel Assembly

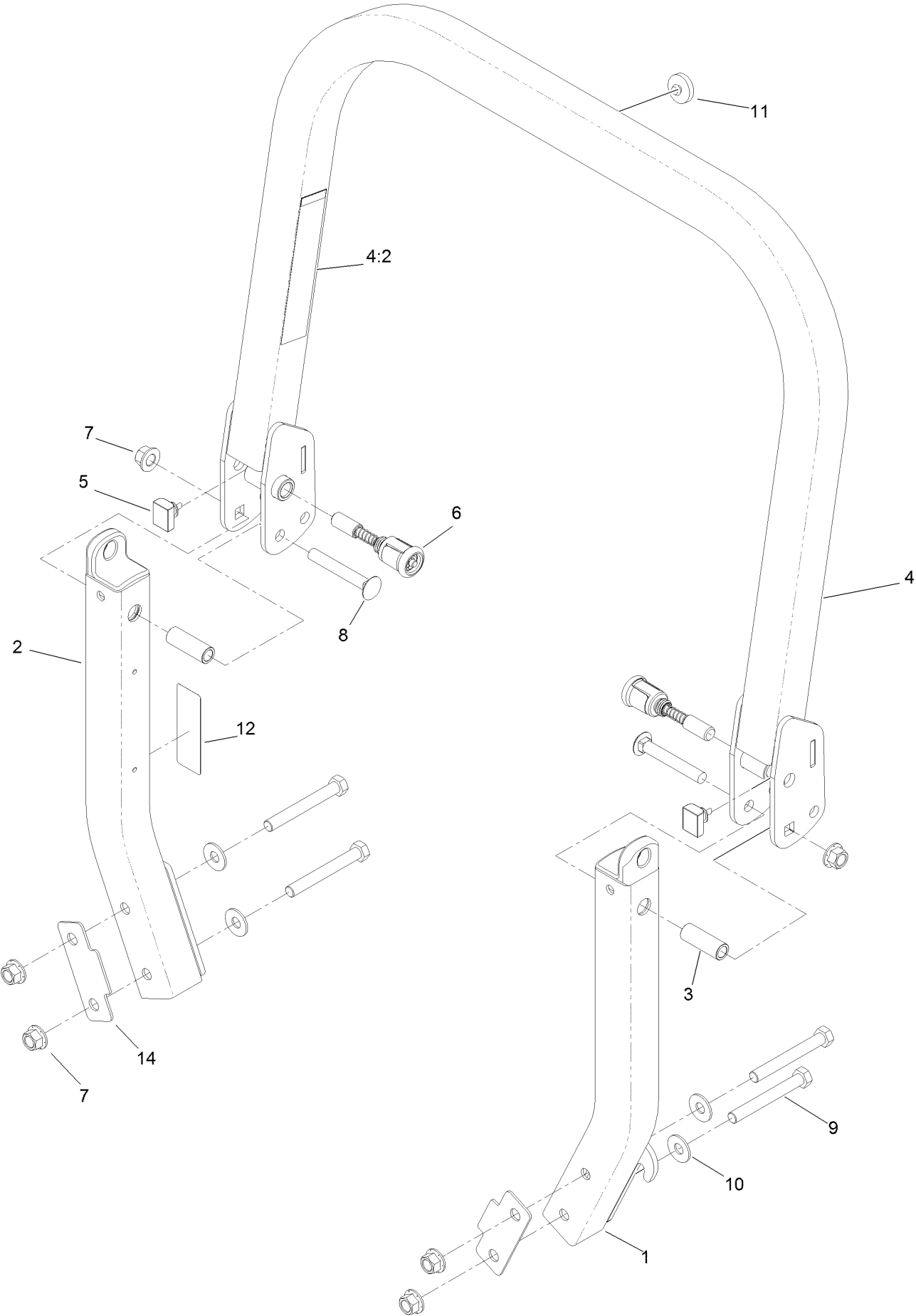


Frame, Roll-Over Protection System and Caster Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-5900	1	Mainframe ASM	14:2	99-8936	1	Decal-Control, Motion
1:2	132-0871	1	Decal-Danger	14:3	131-4605	1	Flap-Rubber
1:3	106-5517	2	Decal-Warning	15	131-4610	1	LH Motion Control Cover ASM
1:4	106-2655	2	Decal-Hazard, Pinched Finger	15:2	99-8936	1	Decal-Control, Motion
1:5	116-4858	1	Decal-Spark Arrester	15:3	131-4605	1	Flap-Rubber
2	115-7410	1	Rear Guard ASM	16	126-2067-03	1	Guard-Muffler
2:2	67-7320	1	Decal	17	136-5520	1	Decal
5	116-0231	1	ROPS ASM	18	32144-10	4	Screw-HWH
6	1-811010	2	Plug	26	120-5892	2	Decal
7		2	Caster Wheel ASM ●	35	116-2999-01	1	Guard-Belt
9	116-0180	1	LH Bumper ASM	69	107-3154	2	Nut-Push
9:2	106-5517	1	Decal-Warning	76	117-3864	1	Decal-Fuel Fill, CE
10	116-0057-03	1	Bumper-RH	77	1-543508	4	Cup-Bearing
11	104-8301	11	Nut-HF, NI	78	131-8834	2	Bumper
12	3231-22	7	Screw-CARR	79	104-7201	2	Nut-HF
13	3231-21	4	Screw-CARR				
14	131-4615	1	RH Motion Control Cover ASM				

● Not serviced separately

Roll-Over Protection System Assembly No. 116-0231



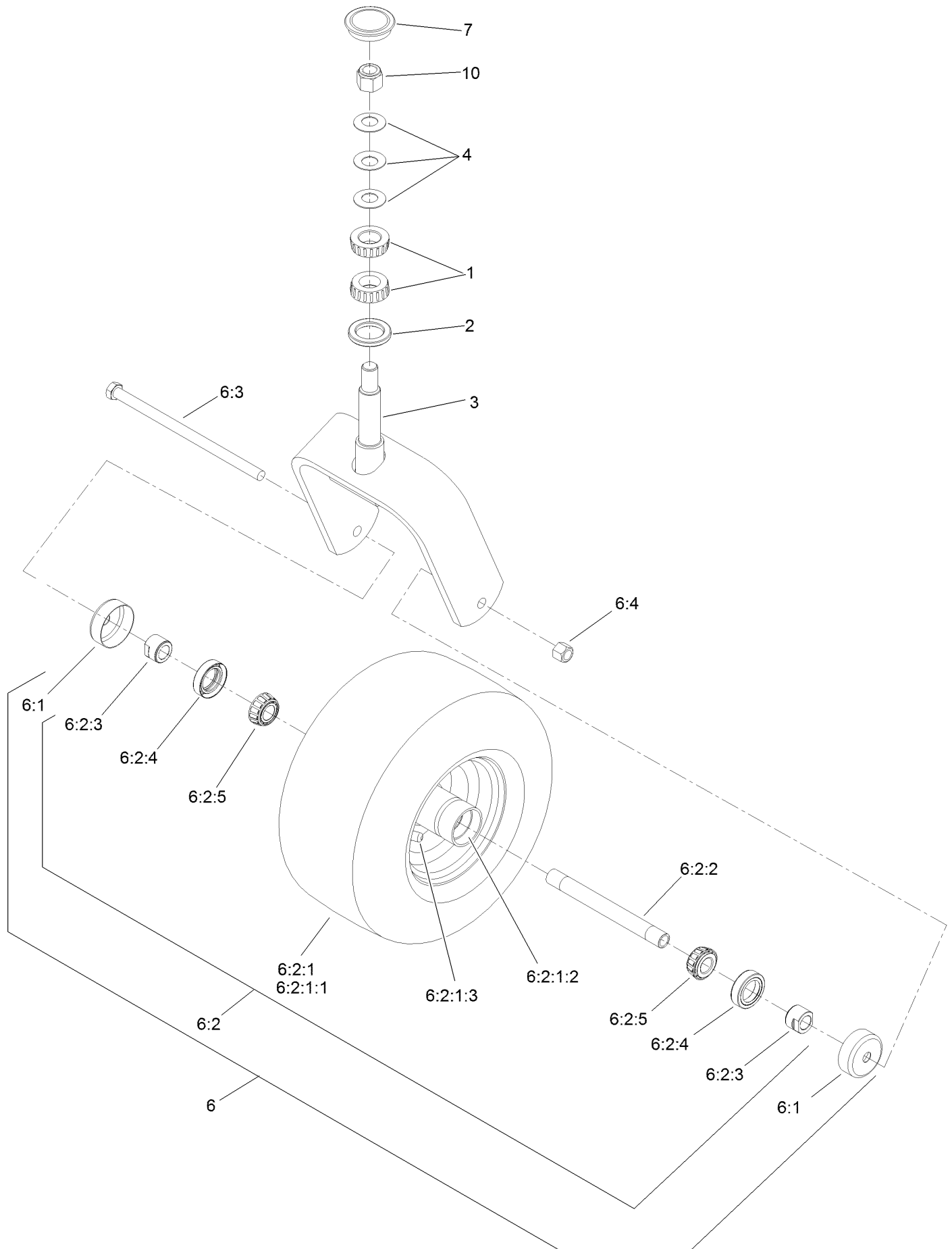
Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-35	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

● Not serviced separately

Caster Wheel and Fork Assembly

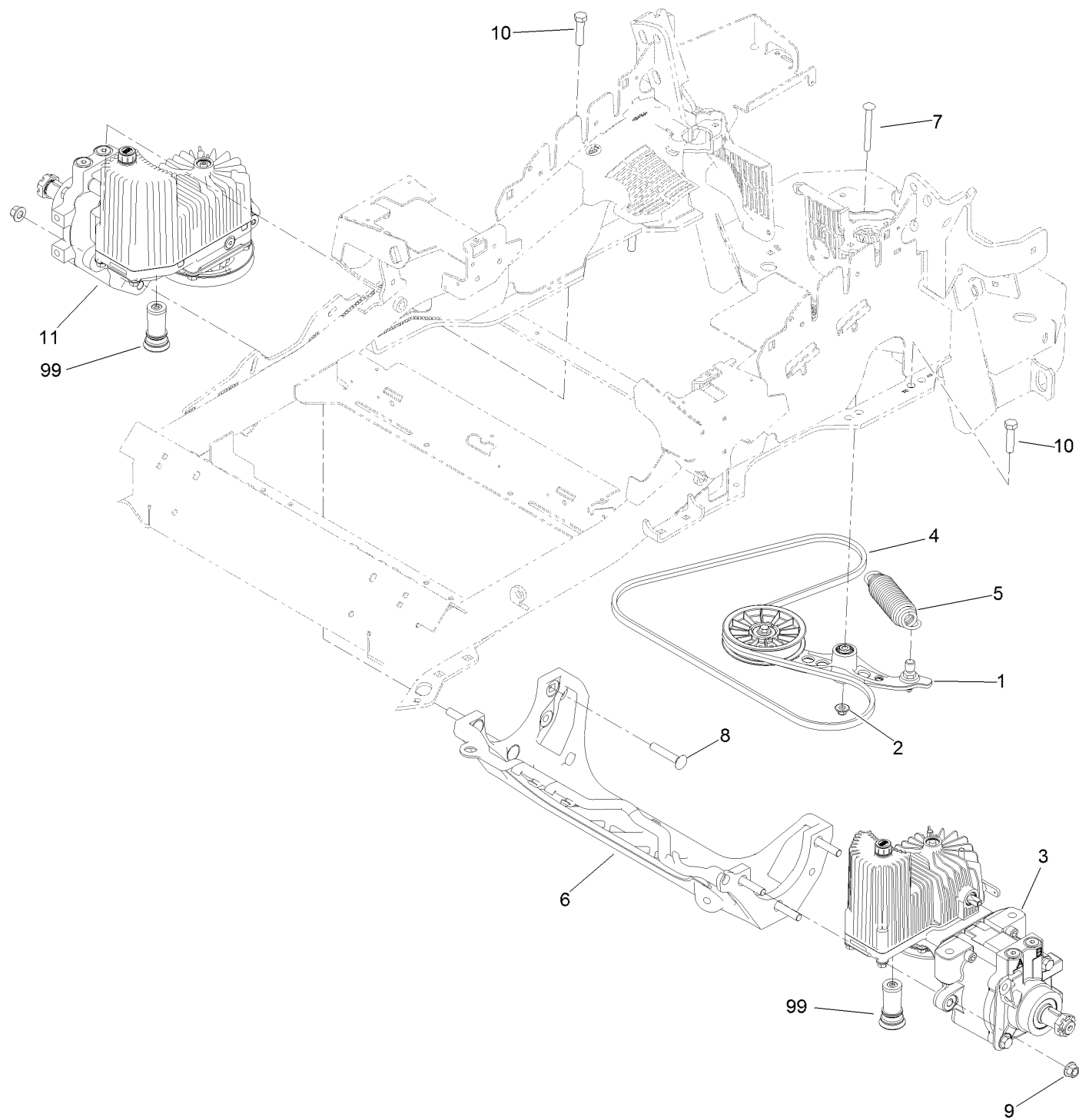


Caster Wheel and Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered	6:2:1:3	5108	1	Valve
2	116-5647	1	Seal-Grease	6:2:2	126-5361	1	Axle Caster ASM
3	116-6707-01	1	Caster	6:2:3	103-3051	1	Spacer-Nut
4	1-633508	3	Washer-Bellville	6:2:4	103-0063	2	Seal-Caster
6	127-9540	1	Wheel And Axle ASM	6:2:5	1-633585	2	Bearing-Cone, Taper
6:1	103-2768	2	Guard-Seal	6:3	325-39	1	Screw-HH
6:2		1	Wheel And Bearing ASM ●	6:4	3296-23	1	Nut-Lock, NI
6:2:1		1	Wheel And Tire ASM ●	7	103-4882	1	Cap-Grease
6:2:1:1	1-523009	1	Tire	10	3296-51	1	Nut-Lock, NI
6:2:1:2	1-633584	2	Bearing-Cup				

● Not serviced separately

Hydraulic Pump, Idler and Belt Assembly

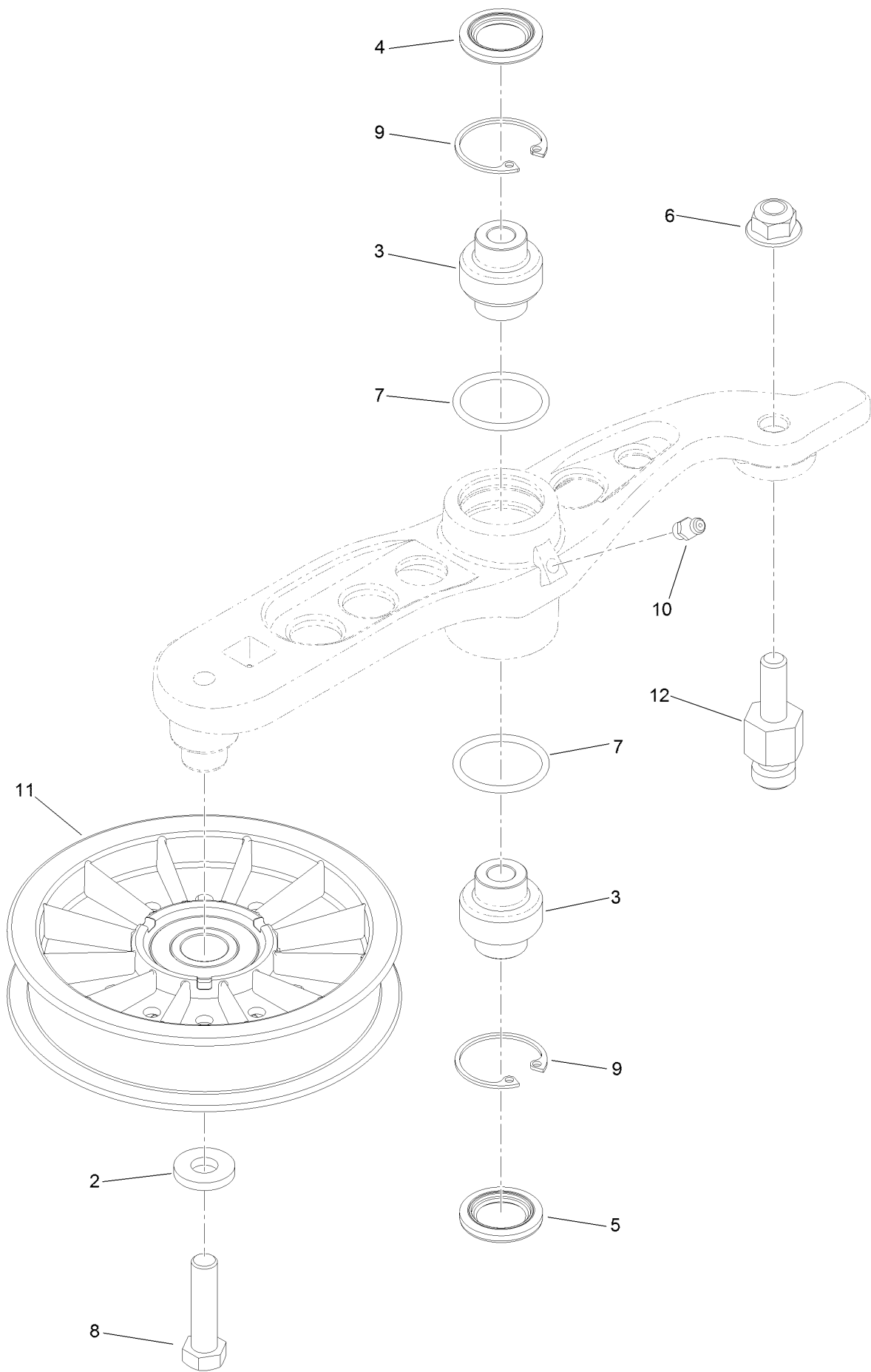


Hydraulic Pump, Idler and Belt Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	9	99-5107	6	Nut-Lock
2	109-6658	1	Nut-Flange, NI	10	325-8	4	Screw-HH
3	126-1327	1	LH Hydro ASM (12Cc No Fan)	11	126-1328	1	RH Hydro ASM (12Cc No Fan)
4	116-1953	1	Belt-V	99	114-4713	1	Hypr-Oil 500 (Quart)●
5	116-6317	1	Spring-Extension	99	114-4714	1	Hypr-Oil 500 (Gallon)●
6	116-7558	1	Cradle-Hydro	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon)●
7	116-1502	1	Bolt-Shoulder, Carriage	99	117-0390	1	Filter-Hydro
8	126-0095	6	Screw-CARR				

● Not illustrated

Pump Idler Assembly No. 116-1255

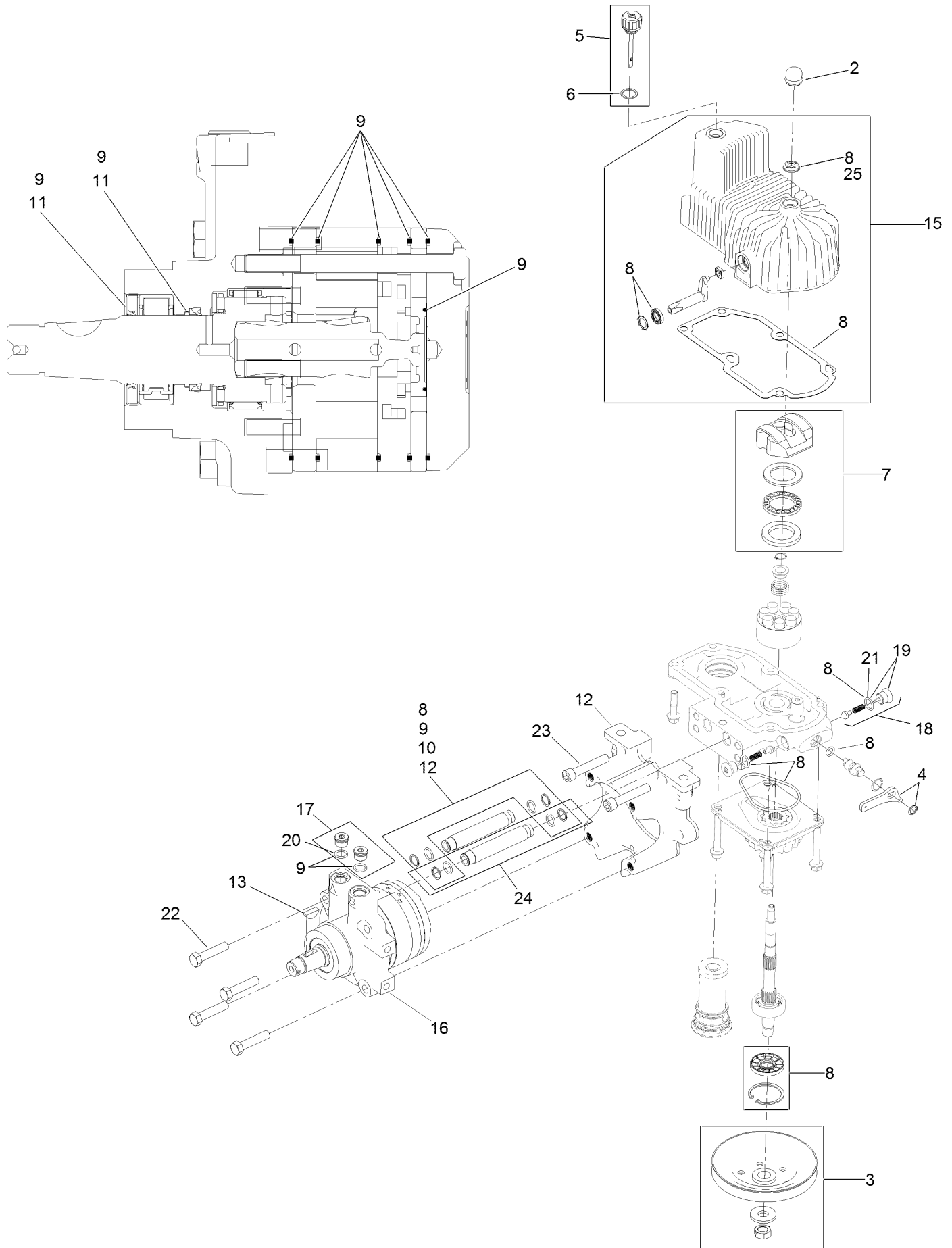


Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Lip, Single
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	132-4724	1	Pin-Anchor, Spring

LH Hydro Assembly No. 126-1327

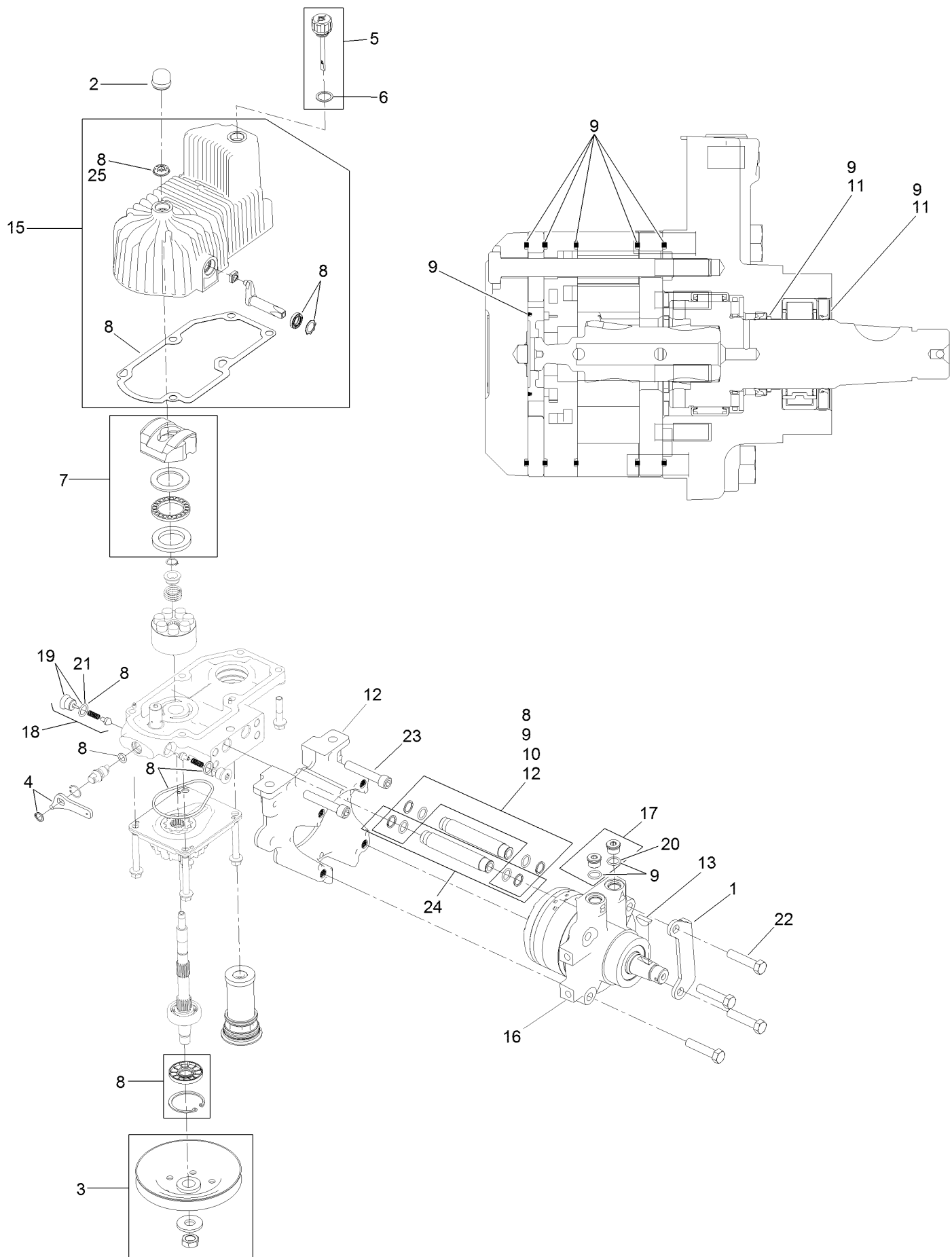


LH Hydro Assembly No. 126-1327 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-3052	1	Cover-Shaft, Hydro	15	116-3287	1	Housing-LH
3	116-0234	1	Pulley Kit	16	116-8915	1	Motor-Hydraulic LH 240Cc
4	116-0235	1	Handle-Bypass Valve, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
5	116-0236	1	Dipstick-Hydro W/Gasket	18	116-1630	2	Check Valve ASM
6	116-0237	1	Gasket-Dipstick, Hydro	19	116-1631	2	Plug-Check (W/O-Ring)
7	116-1367	1	Swash Block Kit	20	76-1900	2	O-Ring
8	116-1368	1	Pump Seal Kit	21	116-8662	2	O-Ring-Check Valve
9	116-1369	1	Motor Seal Kit	22	116-8974	4	Screw HH
10	116-1370	1	Tube Seal Kit	23	116-8975	2	Screw-HSH
11	116-1371	1	Output Shaft Seal Kit	24	116-9922	2	Hydraulic Tube Kit
12	116-5469	1	Nose Cup-Uht	25	126-7711	1	Seal-Fan Drive
13	3257-42	1	Key-Woodruff	99	116-4245	1	Puller-Pulley ●
				99	116-1373	1	Flow Test Kit ●

● Not illustrated

RH Hydro Assembly No. 126-1328

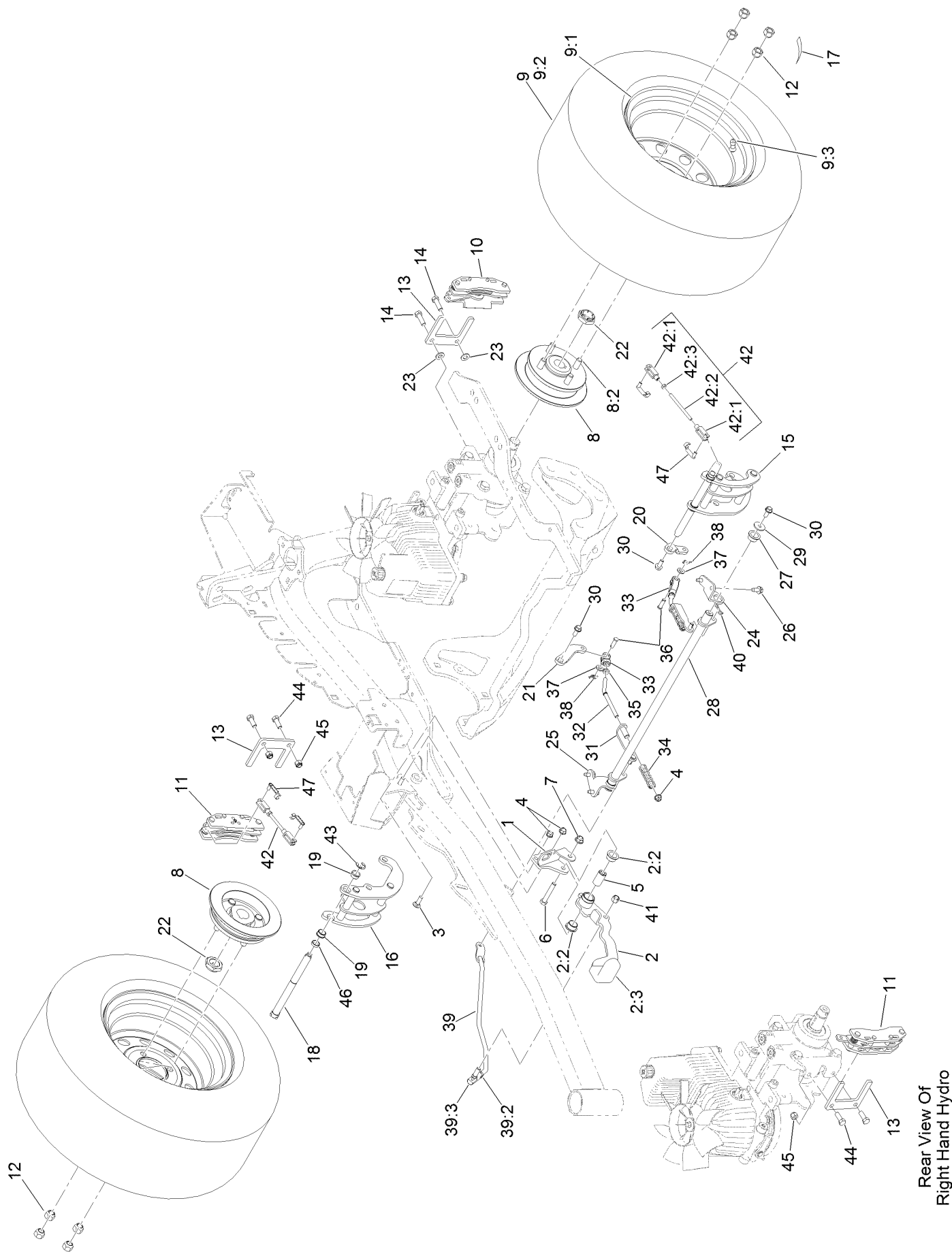


RH Hydro Assembly No. 126-1328 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9063	1	Mount-Shoe, Horse	15	116-3288	1	Housing-RH
2	116-3052	1	Cover-Shaft, Hydro	16	116-8916	1	Motor-Hydraulic RH 240Cc
3	116-0234	1	Pulley Kit	17	116-7901	1	Magnetic Plugs Service Kit
4	116-0235	1	Handle-Bypass Valve, Hydro	18	116-1630	2	Check Valve ASM
5	116-0236	1	Dipstick-Hydro W/Gasket	19	116-1631	2	Plug-Check (W/O-Ring)
6	116-0237	1	Gasket-Dipstick, Hydro	20	76-1900	2	O-Ring
7	116-1367	1	Swash Block Kit	21	116-8662	2	O-Ring-Check Valve
8	116-1368	1	Pump Seal Kit	22	116-8974	4	Screw HH
9	116-1369	1	Motor Seal Kit	23	116-8975	2	Screw-HSH
10	116-1370	1	Tube Seal Kit	24	116-9922	2	Hydraulic Tube Kit
11	116-1371	1	Output Shaft Seal Kit	25	126-7711	1	Seal-Fan Drive
12	116-5469	1	Nose Cup-Uht	99	116-4245	1	Puller-Pulley ●
13	3257-42	1	Key-Woodruff	99	116-1373	1	Flow Test Kit ●

● Not illustrated

Rear Wheel and Parking Brake Assembly

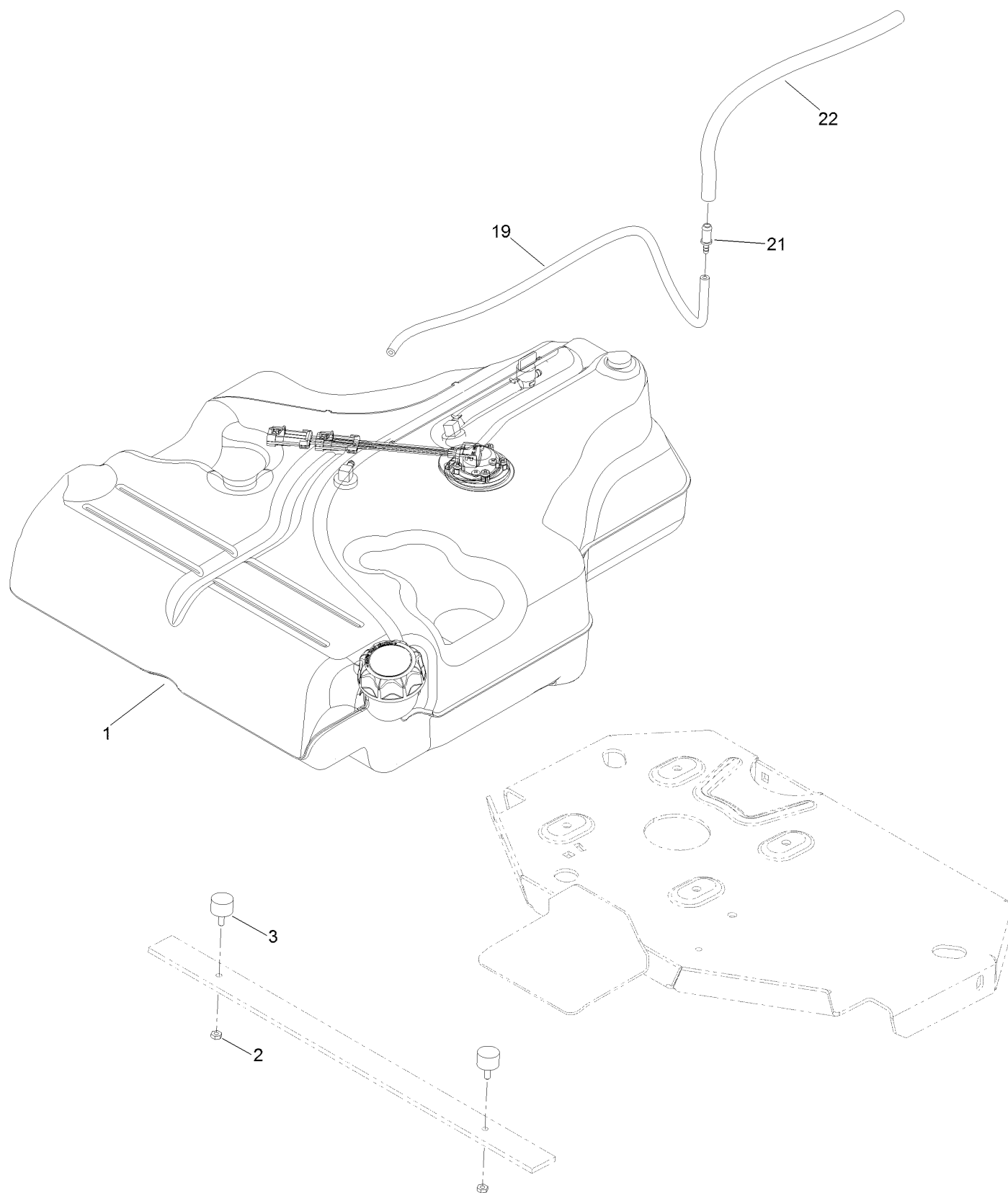


Rear View Of
Right Hand Hydro

Rear Wheel and Parking Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9096-01	1	Bracket-Mount	24	116-9681	1	Mount-Pivot, LH
2	131-4623	1	Brake Lever ASM W/ Grip	25	116-9682	1	Mount-Pivot, RH
2:2	109-8054	2	Bushing-Flange	26	32144-70	4	Screw-HWHTF
2:3	132-4749	1	Grip-Lever	27	109-8054	2	Bushing-Flange
3	3230-2	2	Bolt-CARR	28	116-9080	1	Shaft-Cross
4	104-8300	4	Nut-HF, NI	29	115-7109	2	Washer-Flat
5	116-9117	1	Handle-Pivot, Brake	30	98-9940	4	Screw
6	323-11	1	Screw-HH	31	116-9608	2	Bracket-L
7	104-8301	1	Nut-HF, NI	32	116-9086	2	Linkage-Mid
8	116-1746	2	Wheel Hub ASM	33	126-3693	2	Yoke-Offset
8:2	116-1696	4	Stud-Wheel	34	116-9085	2	Spring-Compression
9	127-9514	2	Wheel And Tire ASM	35	3220-2	2	Nut-Jam
9:1	127-9515	1	Wheel	36	1-808280	2	Pin-Clevis
9:2	1-653160	1	Tire	37	3256-23	4	Washer-Plain
9:3	232-27	1	Stem-Valve	38	116-6639	2	Pin-Cotter, Locking
10	109-2889	1	Caliper-Brake	39	116-9102	1	Front Linkage ASM
11	116-9103	1	Caliper-Brake, RH	39:2	94-7572	1	End-Tie Rod, RH
12	242-50	8	Nut-Lug	39:3	3220-3	1	Nut-HJ
13	109-0958	2	Plate-Mount, Brake	40	119-1415	2	Pin-Cotter, Locking
14	92-5727	2	Screw-Lock, Patch	41	3296-6	1	Nut-Lock
15	126-4248	1	Mount-Bellcrank, LH	42	126-7587	2	Rear Linkage ASM
16	126-4249	1	Mount-Bellcrank, RH	42:1	126-7588	2	Yoke
17	126-2055	2	Decal-Torque, Wheel Hub Lug	42:2	116-9069	1	Linkage, Rear
18	126-4251	2	Bellcrank	42:3	3220-1	1	Nut-Jam
19	126-6199	4	Bushing-Igus	43	32120-19	2	E-Ring
20	126-3715	1	Arm-Inner, LH	44	323-6	2	Screw-HH
21	126-3716	1	Arm-Inner, RH	45	3296-39	2	Nut-Lock, NI
22	116-1399	2	Locknut	46	126-6200	2	Spacer
23	3256-24	2	Washer-Flat	47	126-6395	4	Pin-Clevis, Spring

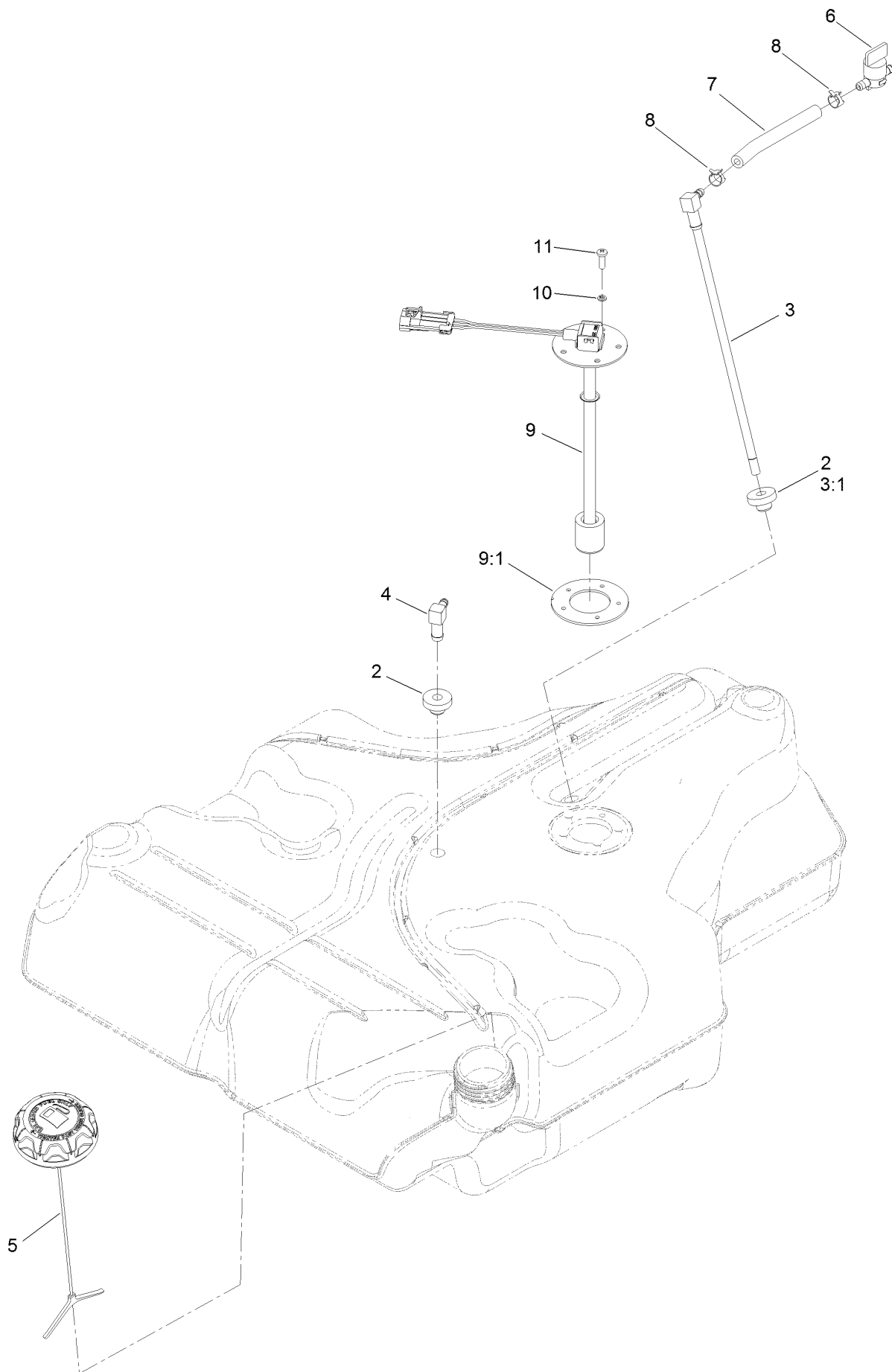
Fuel System Assembly



Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0645	1	Fuel Tank ASM	19	117-9569	1	Hose-Fuel
2	3218-1	2	Nut-Jam	21	98-2952	1	Fitting-Straight
3	1-523420	2	Bumper	22	116-4344	1	Hose-Fuel

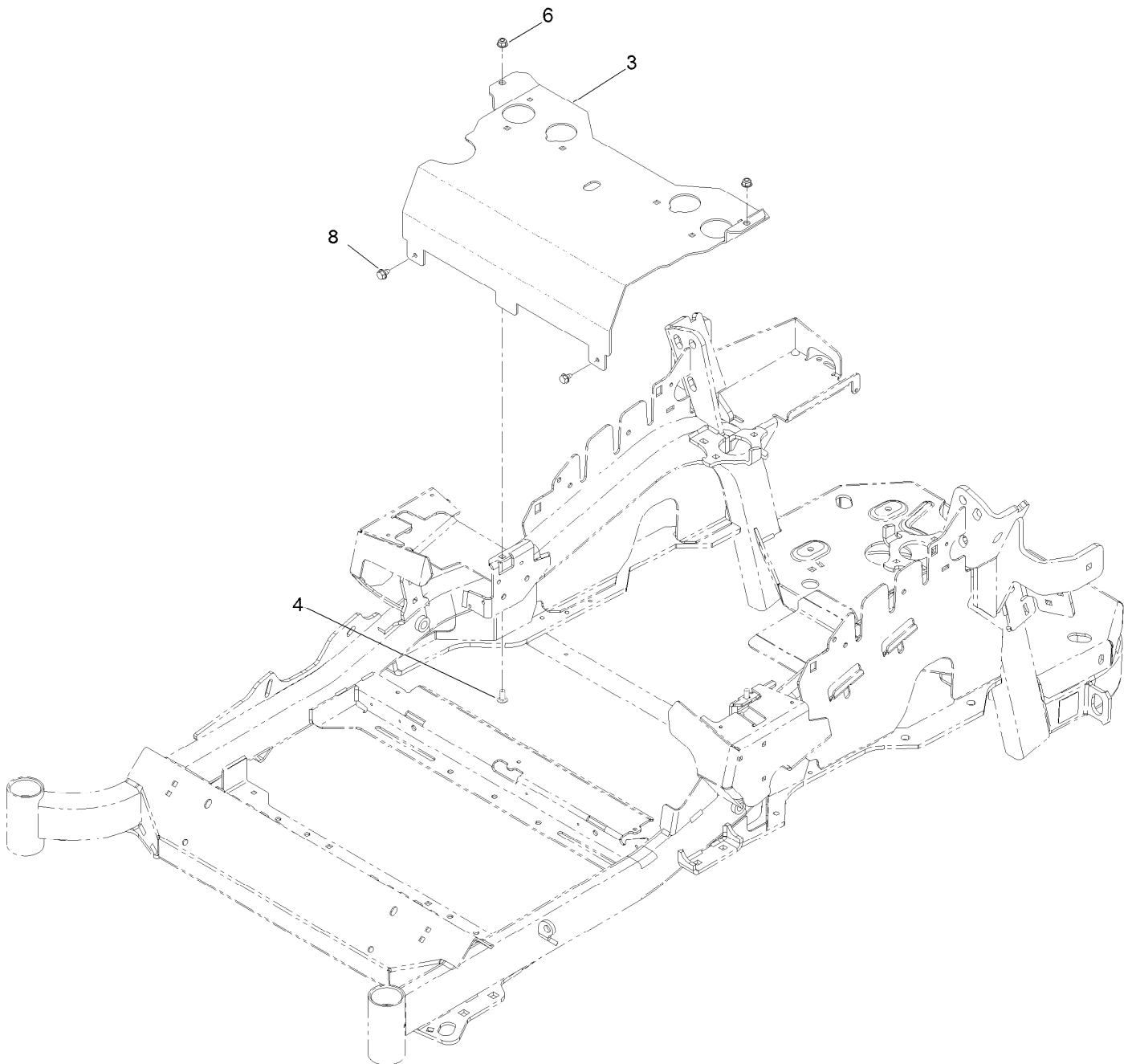
Fuel Tank Assembly No. 135-0645



Fuel Tank Assembly No. 135-0645 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing	7	109-0650	1	Hose-Fuel
3	116-2459	1	Fuel Line Kit (With Grommet)	8	2412-98	2	Clamp-Hose
3:1	46-6560	1	Bushing	9	126-3949	1	Sender-Level, Fuel (W/Gasket)
4	116-2288	1	Fitting-90 Elbow	9:1	126-3950	1	Gasket-Sender
5	126-1789	1	Cap-Fuel, Ratcheting	10	3253-17	5	Washer-Lock
6	1-603770	1	Valve-Fuel	11	3290-500	5	Screw-PPH

Seat Mount Assembly

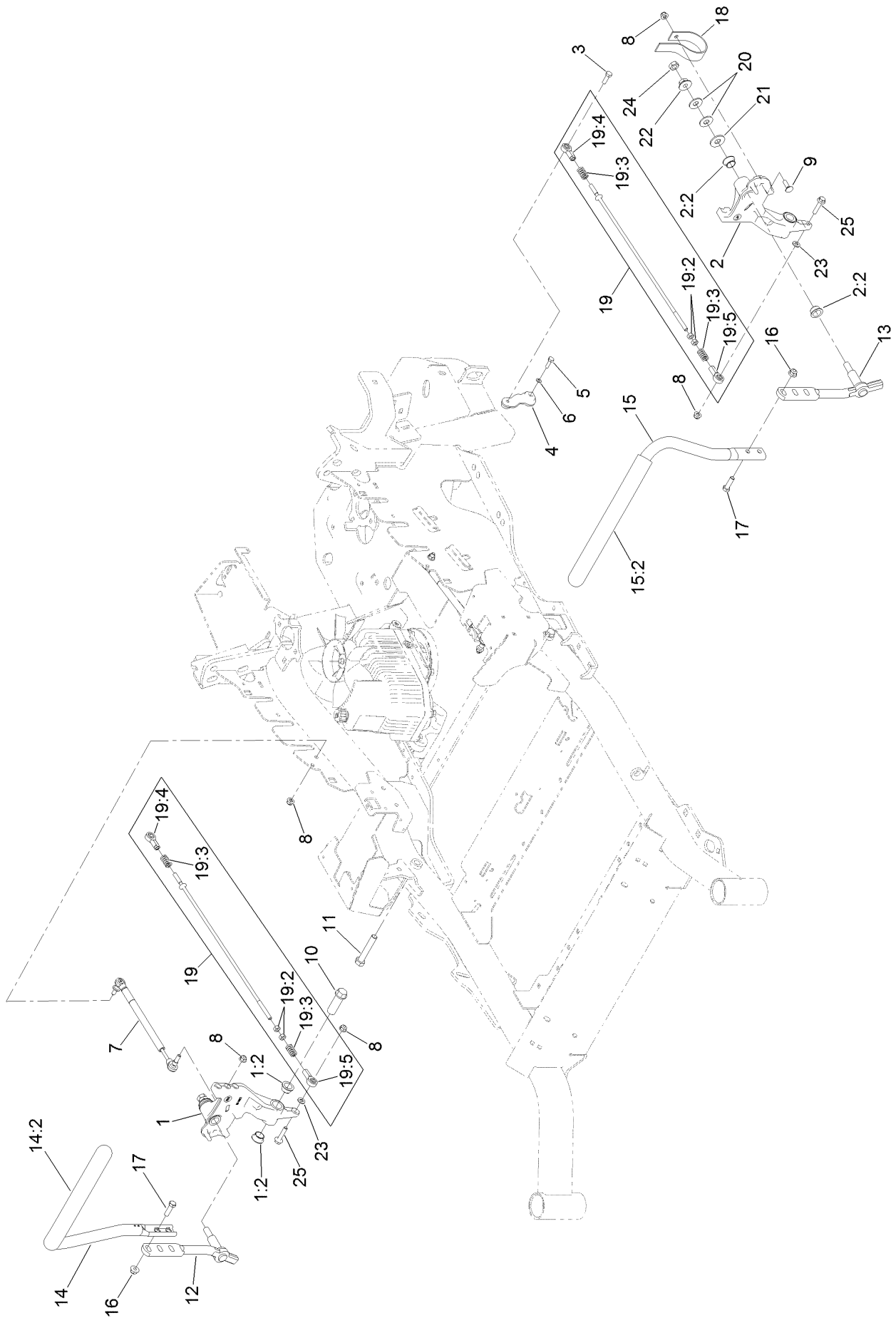


Seat Mount Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	116-2130-03	1	Panel-Front, Seat Mount
4	3230-23	2	Screw-CARR

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	104-8300	2	Nut-HF, NI
8	9266934	2	Screw

Motion Control Assembly

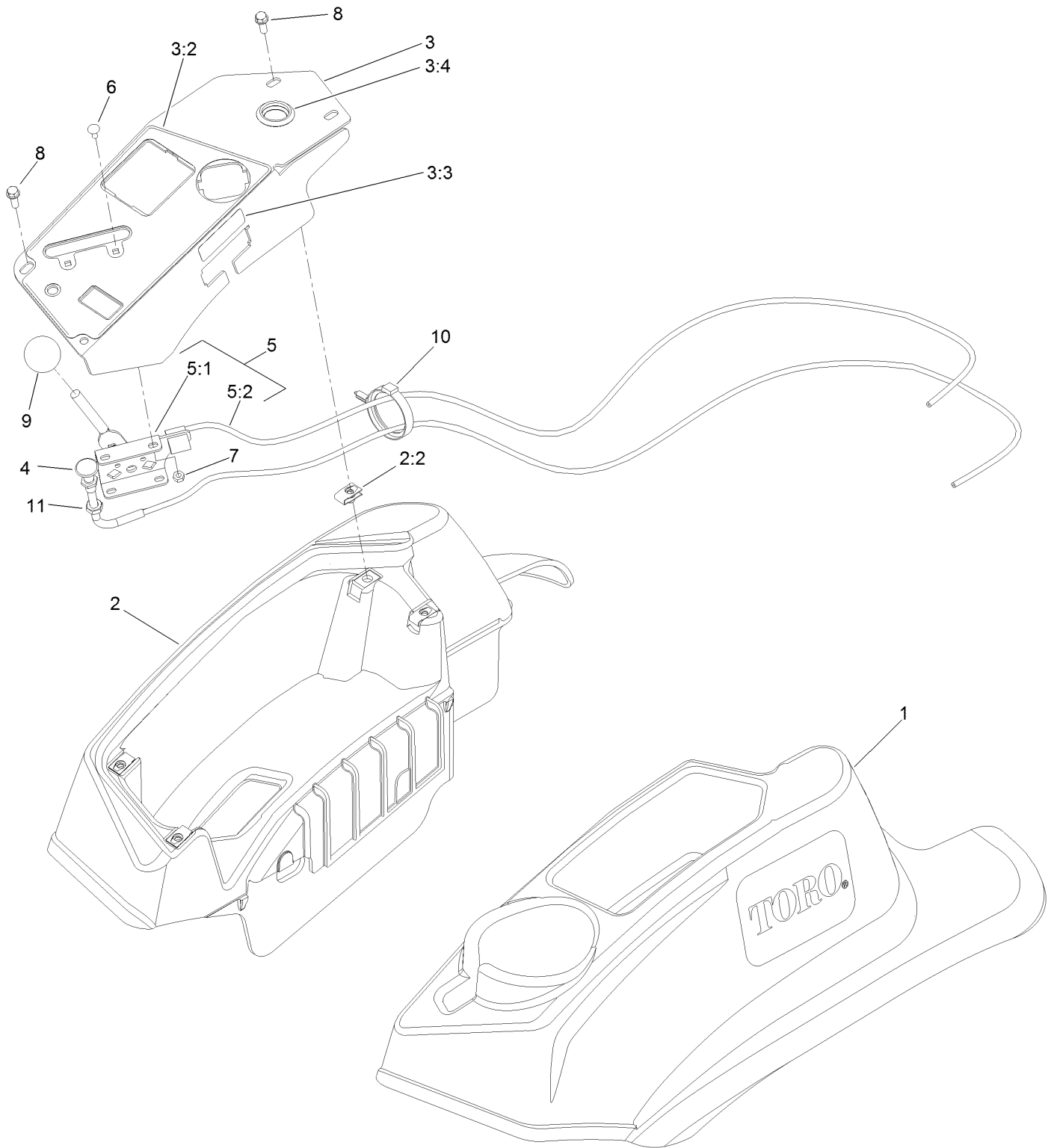


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	133-1839	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:2	109-5668	1	Grip-Control, Lever
2	116-0881	1	LH Motion Control And Bushing ASM	15	133-1841	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:2	109-5668	1	Grip-Control, Lever
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-HF, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8107	2	Pump Linkage Rear ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-HF, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Plain
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Console and Control Panel Assembly

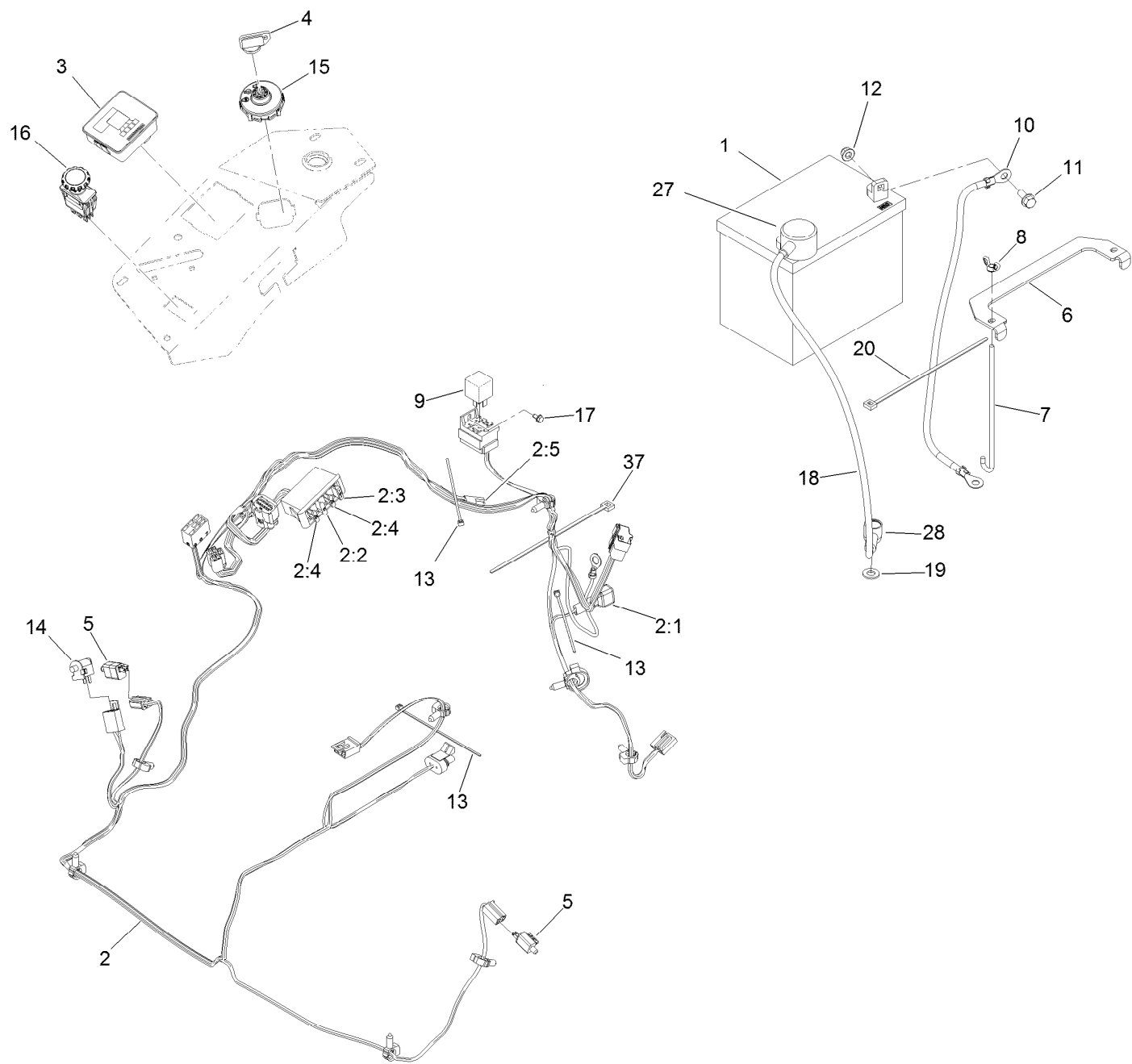


Console and Control Panel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-2602	1	Console-LH
2	119-2603	1	RH Console ASM
2:2	107069	4	Clip
3	119-6663	1	Control Panel ASM
3:2	121-7551	1	Decal-Control Panel
3:3	114-4466	1	Decal-Fuses
3:4	116-1875	1	Plug-Plastic
4	115-2756	1	Choke Control ASM
5	115-2752	1	Throttle Control ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5:1	112-2334	1	Lever-Throttle
5:2	115-3868	1	Cable-Throttle
6	1-807513	2	Bolt-CARR
7	3296-2	2	Nut-Lock, NI
8	32105-15	4	Screw-HWH
9	1-603175	1	Knob-Ball
10	117-7817	1	Clamp-Harness
11	3220-3	1	Nut-HJ

Electrical System Assembly

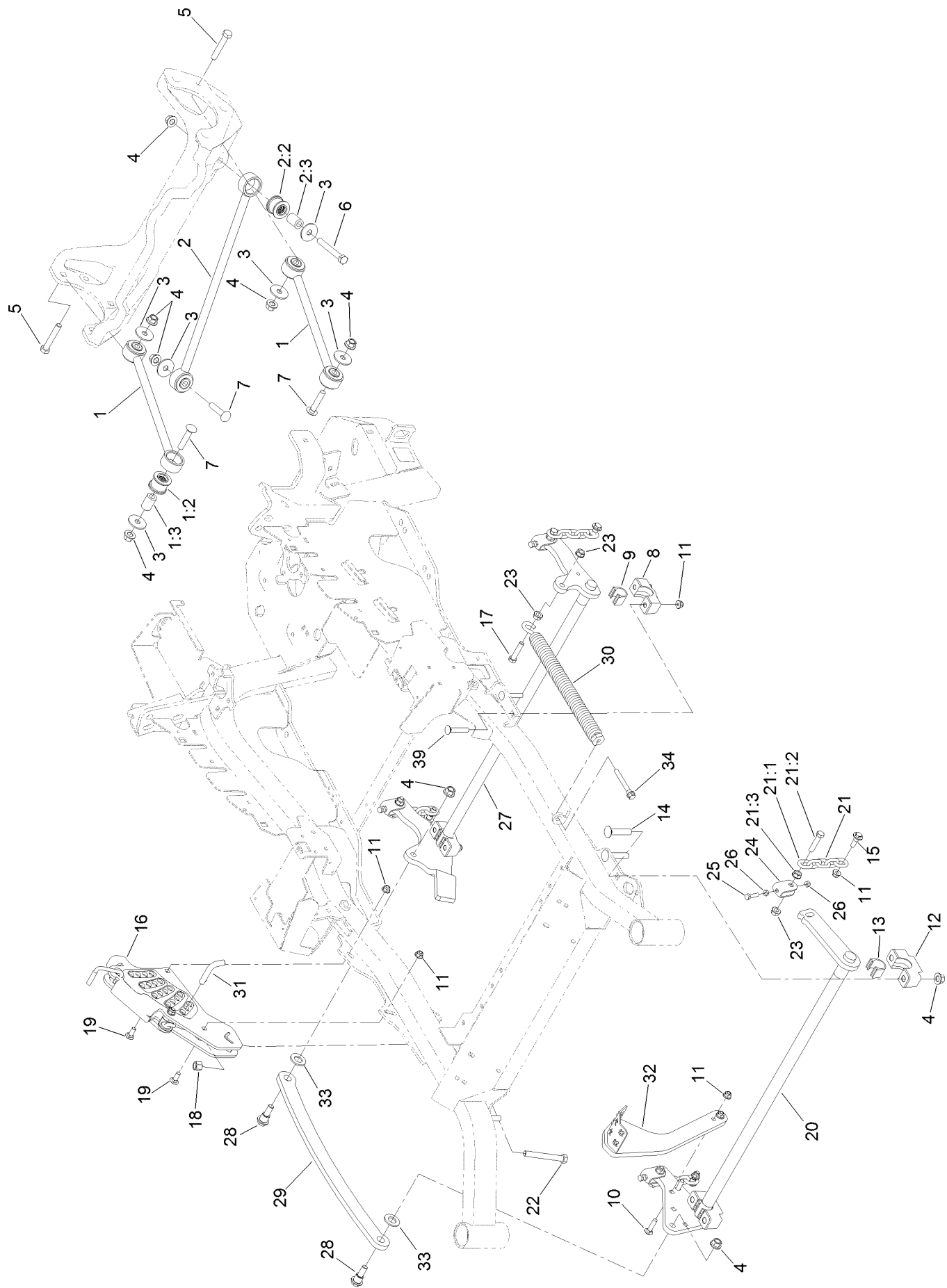


Electrical System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery-Dry	10	114-1218	1	Cable-Battery, Negative
2	116-6009	1	Harness-Wire, Main ●	11	3234-5	2	Screw-HHF
2:1	103-3895	1	Diode	12	104-8300	2	Nut-HF, NI
2:2	218-578	1	Fuse-Blade, 10 Amp	13	1-303287	3	Tie-Cable
2:3	109355	1	Fuse-Blade, 15 Amp	14	82-2190	1	Switch-Bail
2:4	109102	2	Fuse-Blade, 25 Amp	15	117-2221	1	Switch-Ignition
2:5	116-0053	1	Cap-Plug	16	116-0124	1	Switch-PTO, 10 Amp
3	117-3882	1	Fuel/Hour Meter ASM	17	104-2065	1	Screw-HWH
4	63-8360	1	Key-Ignition	18	115-3864	1	Cable-Battery, Positive
5	110-6765	2	Switch	19	3256-24	1	Washer-Flat
6	116-0042-03	1	Strap-Tie Down, Battery	20	1-303335	1	Tie-Plastic
7	1-633651	2	Bolt-Holddown	27	109-2407	1	Insulator-Battery
8	1-543792	2	Wingnut	28	1-543393	1	Insulator-Solenoid
9	1-643275	1	Relay	37	1-303335	1	Tie-Plastic

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

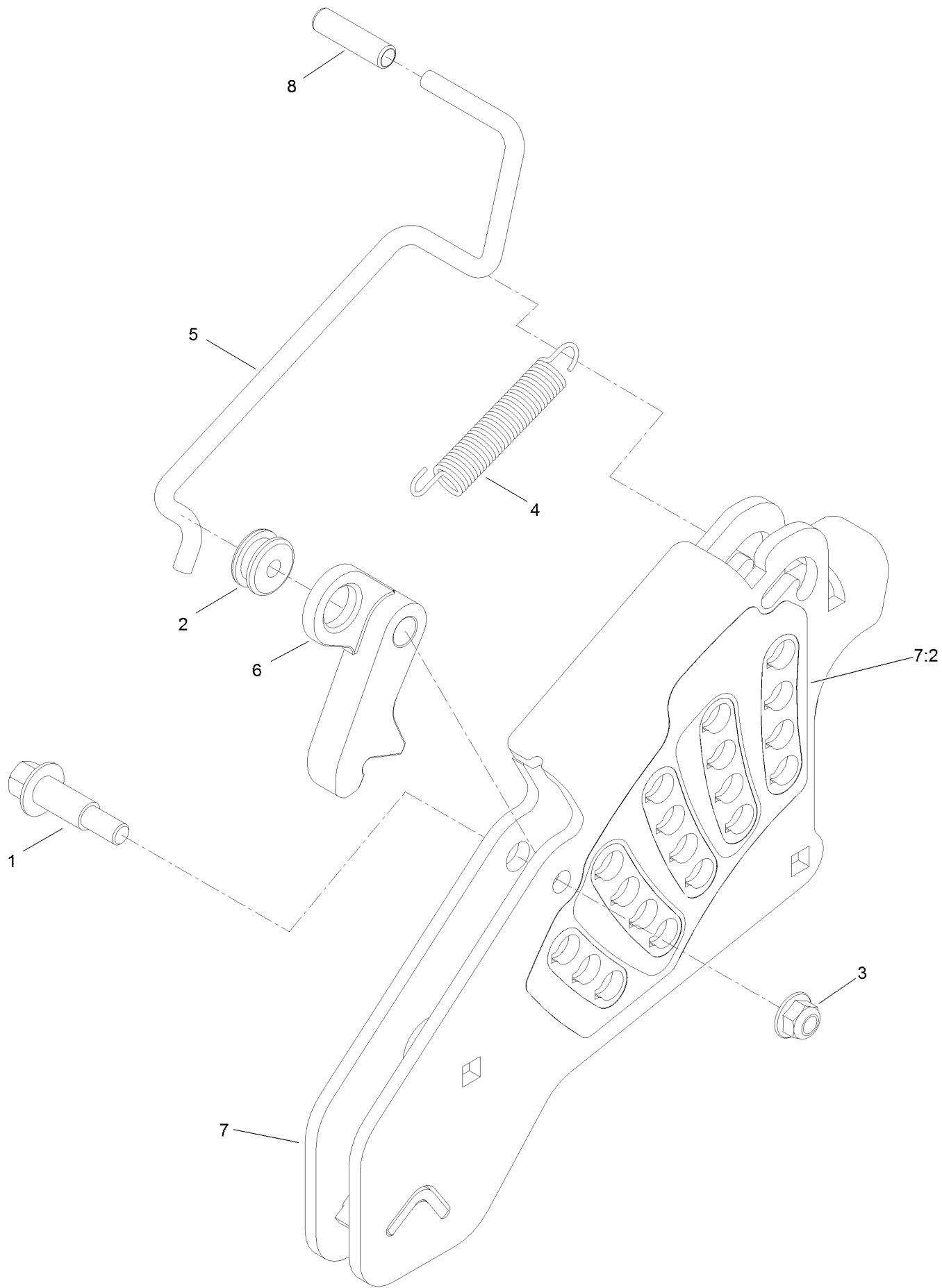
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-7952	2	Deck Strut ASM	16	109-7438	1	HOC ASM
1:2	109-5009	2	Bushing-Suspension, Rubber	17	109-9065	1	Screw-HH
1:3	109-5010	2	Spacer	18	3296-23	1	Nut-Lock, NI
2	109-5013	1	Panhard Rod ASM	19	3231-2	2	Bolt-CARR
2:2	109-5009	2	Bushing-Suspension, Rubber	20	126-2475-03	1	Decklift-Front
2:3	109-5010	2	Spacer	21	116-0756	4	Deck Lift Chain ASM
3	86-1990	6	Washer-Thrust	21:1	1-633447	1	Chain-Lift, Deck
4	99-5107	12	Nut-Lock	21:2	109-9065	1	Screw-HH
5	325-12	2	Screw-HH	21:3	32128-37	1	Nut-HF
6	325-17	1	Screw-HH	22	116-0559	1	Bolt-TAP
7	3233-34	3	Screw-CARR	23	32128-37	6	Nut-HF
8	127-0553	2	Support-Cross Shaft, Bearing Rear	24	109-9066	4	Yoke-Adjust, Deck
9	109-7173	2	Bearing-Cross Shaft, Rear	25	322-47	4	Screw-HH
10	3231-4	2	Screw-CARR	26	3218-2	8	Nut-Jam
11	104-8301	12	Nut-HF, NI	27	116-0459-03	1	Lift-Deck, Rear
12	109-9409	2	Support-Cross Shaft, Bearing	28	116-0780	2	Screw-Shoulder, HHF
13	109-9410	2	Bearing-Cross Shaft, Front	29	116-0797-03	1	Link-Lift, Deck
14	116-1700	4	Bolt-CARR	30	116-0886	1	Spring-Extension
15	109-9840	4	Screw-Shoulder, HHF	31	116-5584	1	Pin-HOC
				32	131-8812-01	1	Lever-Foot
				33	3256-28	2	Washer-Flat
				34	92-7674	1	Bolt-Shoulder
				39	3231-7	4	Screw-CARR

Height-of-Cut Assembly No. 109-7438

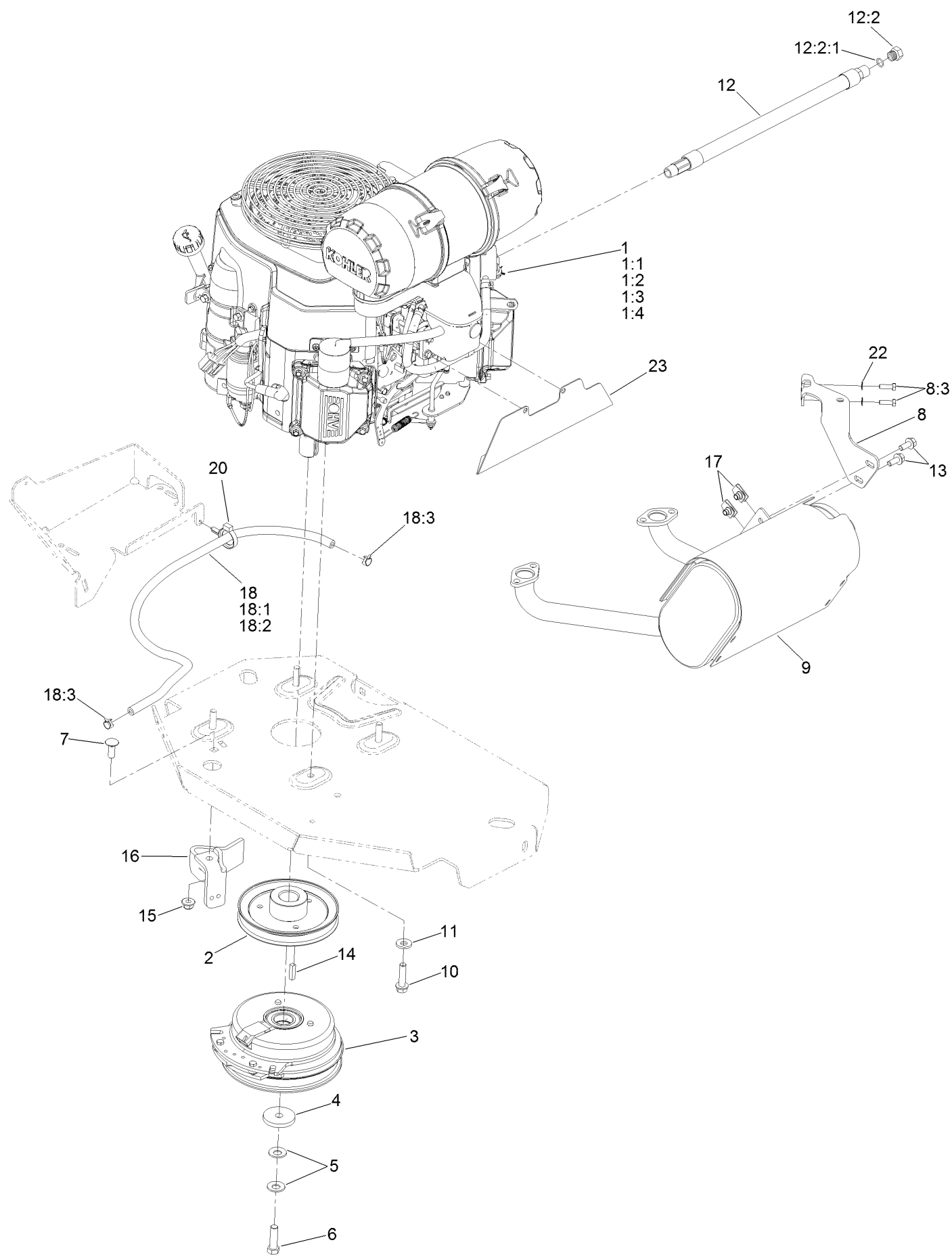


Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-HF, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	126-4398	1	Decal-HOC
8	109-8250	1	Grip-Lever

Engine, Clutch and Muffler Assembly



Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler, Cv742-3037 ■▲	9	126-8798	1	Muffler Kit
1:1		1	Kohler 52 050 02-S Engine Oil Filter ■▲	10	32144-102	4	Screw-HWH
1:2		1	Kohler 25 083 01-S Engine Air Filter ■▲	11	98-5975	4	Washer-Belleville
1:3		1	Kohler 25 083 04-S Safety Filter ■▲	12	116-5316	1	Oil Drain Hose ASM
1:4		1	Kohler 24 050 13-S Fuel Filter ■▲	12:2	353-508	1	Plug-HH ●
2	116-1946	1	Sheave-Pump, Drive	12:2:1	237-42	1	O-Ring
3	116-1620	1	Clutch Kit	13	3234-5	2	Screw-HHF
4	109-6919	1	Washer-Clutch	14	1-807259	1	Key
5	1-603610	2	Washer-Spring	15	104-8301	1	Nut-HF, NI
6	109-9761	1	Screw-HH ♦	16	116-2612-01	1	Clutch-Anchor
7	3231-22	1	Screw-CARR	17	94-2413	2	Nut-U
8	116-4297	1	Muffler Bracket Kit	18	126-1414	1	Fuel Line ASM
8:3	116-4295	2	Screw-HH	18:1	109-0286	1	Hose-Fuel
				18:2	126-1417	1	Sleeve-Thermal
				18:3	2412-98	2	Clamp-Hose
				20	105-1853	1	Clamp-Hose
				22	1-303435	2	Washer-Spring
				23	126-9895-03	1	Shield-Heat, Carburetor

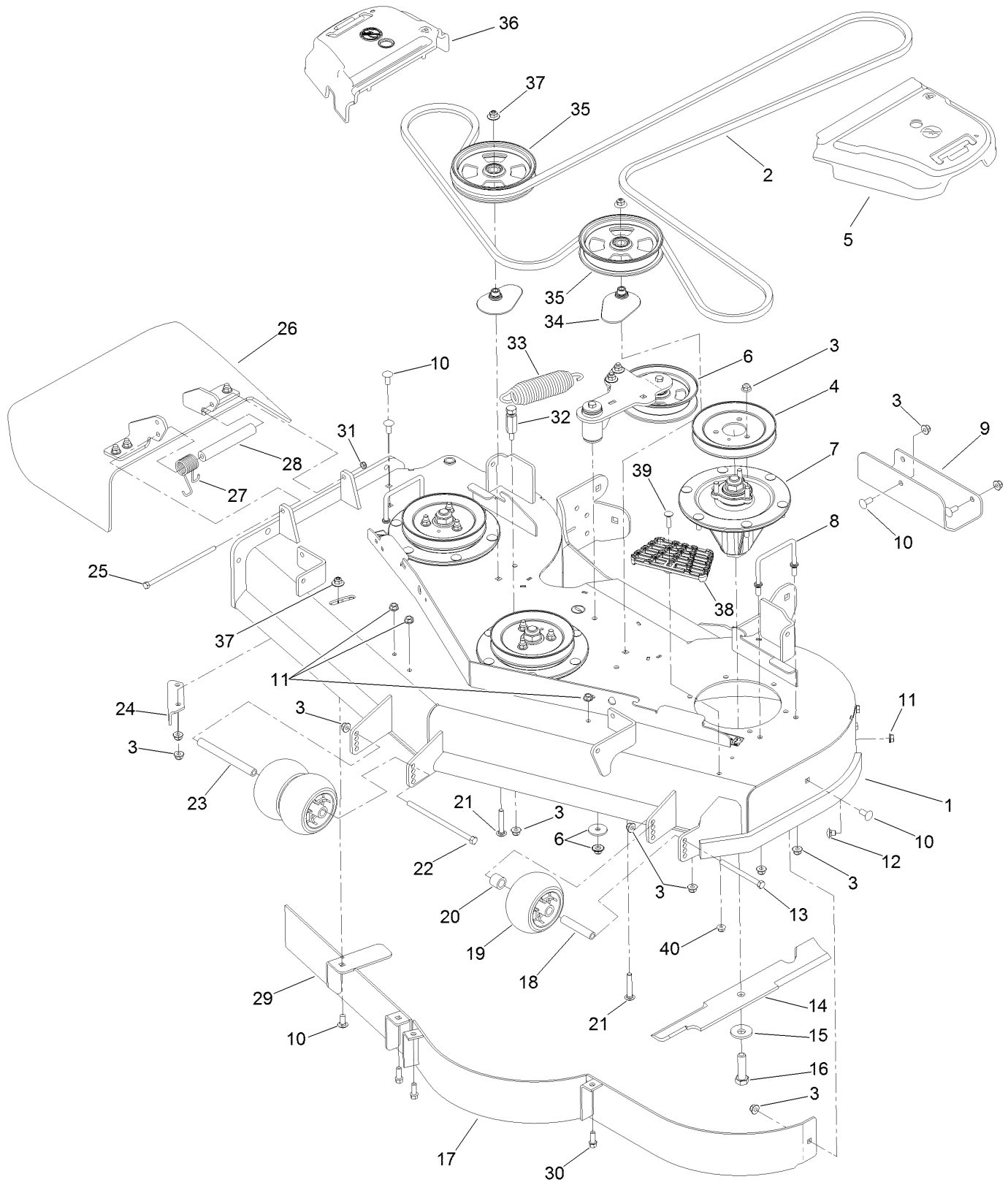
● Torque to 24-26 ft-lb

▲ Obtain parts from www.kohlerplus.com

♦ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Not serviced separately

Deck Assembly

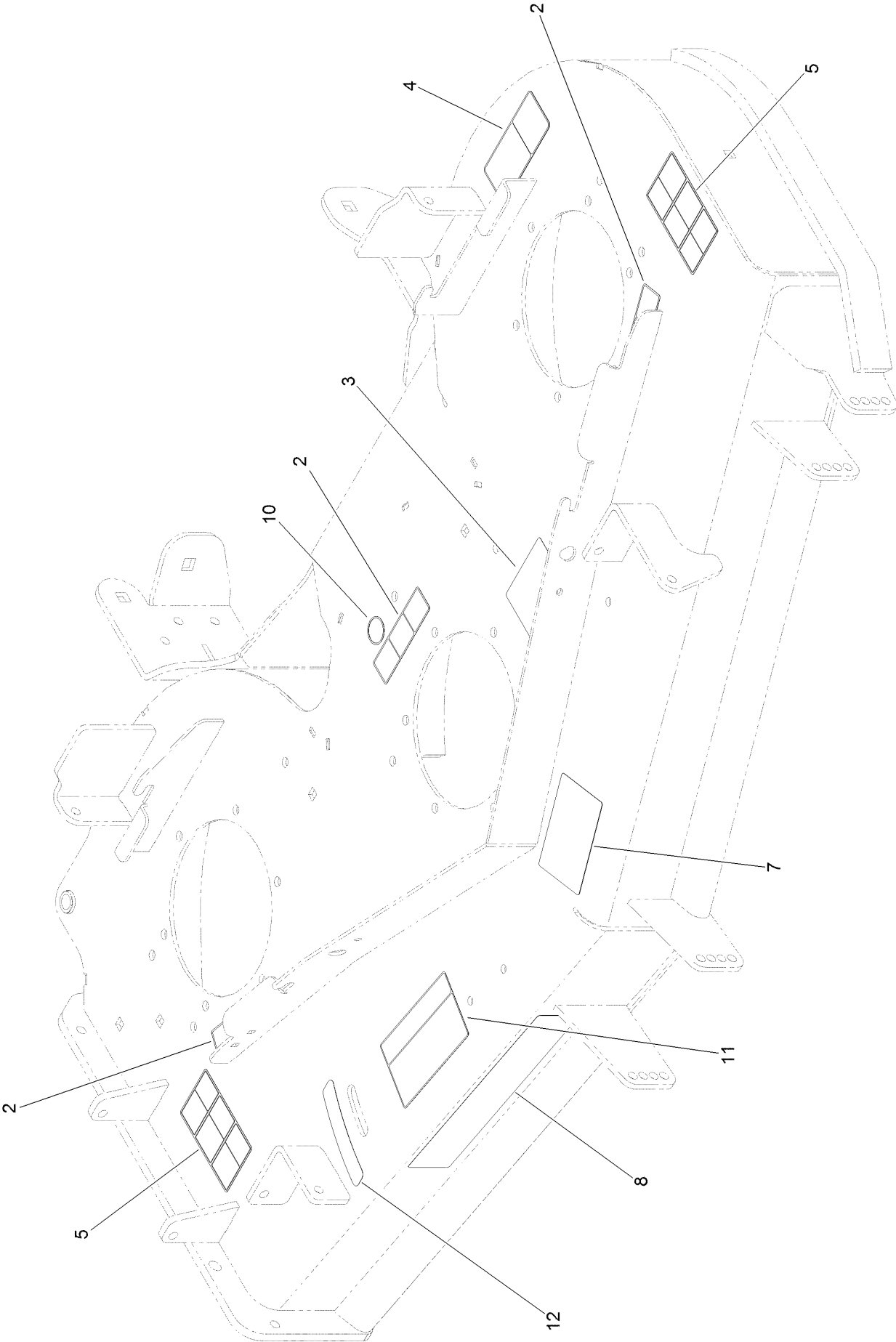


Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5810	1	Deck Decal ASM	21	3231-40	2	Bolt-CARR, Short Neck
2	115-7426	1	Belt-V	22	108-5388	1	Screw-HH
3	104-8301	41	Nut-HF, NI	23	98-5967	1	Spacer-Wheel
4	115-7450	3	Pulley	24	107-8541-01	1	Baffle-Discharge
5	109-6936	1	Cover-Belt, LH	25	322-50	1	Screw-HH
6		1	Idler Arm ASM ●	26	108-2792	1	Rubber Deflector ASM
7	127-0560	3	Spindle ASM	27	108-4052	1	Spring-Torsion
8	109-6982	2	Wireform-Cover	28	105-4622	1	Spacer
9	121-7975-01	1	Plate-Skid	29	115-7455-01	1	Baffle ASM
10	3231-27	8	Screw-CARR	30	92-1624	3	Screw-HWH
11	3290-357	6	Nut-HHF, Whiz	31	3296-47	1	Nut-Lock, NI
12	108-5387	3	Screw-CARR	32	114-5867	1	Anchor-Spring, Tall
13	323-23	1	Screw-HH	33	116-6317	1	Spring-Extension
14	105-7781-03	3	Blade-18In, Hi Flow	34	109-2872	2	Spacer-Pulley
15	103-0865	3	Washer-Blade Bolt, Heavy	35	136-5404	2	Pulley-Idler, Flat
16	51-4060	3	Screw-Blade	36	109-6935	1	Cover-Belt, RH
17	115-7461-01	1	Baffle ASM	37	109-6658	3	Nut-Flange, NI
18	98-7912	1	Tube-Spanner	38	126-4781-03	1	Step-Deck
19	1-603299	3	Roller-Scalp, Anti	39	3230-3	1	Screw-CARR
20	98-7913	1	Tube-Spacer	40	104-8300	1	Nut-HF, NI

● Not serviced separately

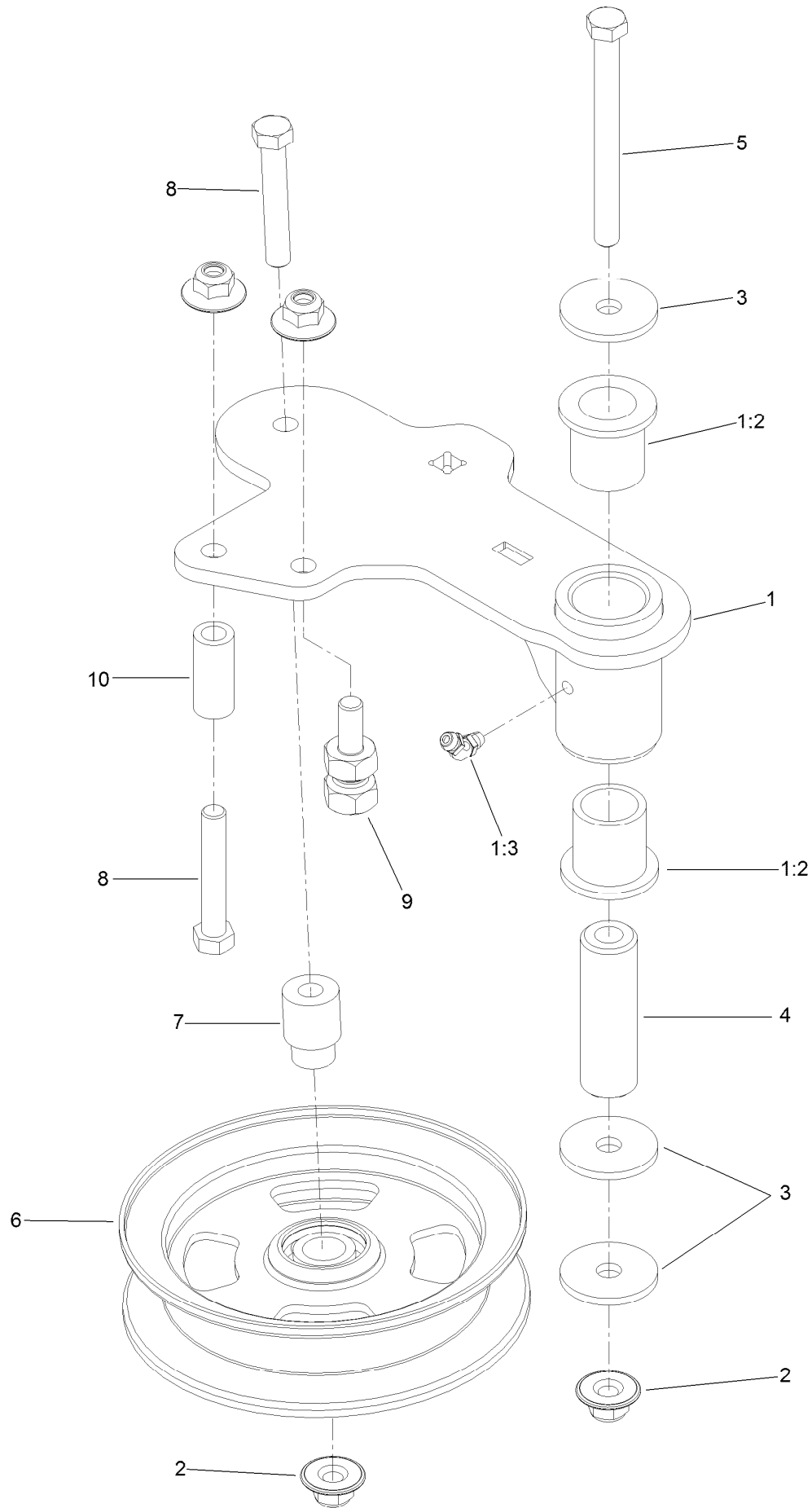
Deck Decal Assembly No. 114-5810



Deck Decal Assembly No. 114-5810 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	112-9028	3	Decal-Missing, Cover	8	107-1618	1	Decal
3	136-5508	1	Decal-Routing, Deck Belt	10	58-6520	1	Decal-Grease
4	93-7818	1	Decal-Torque, Blade Bolt	11	110-2068	1	Decal-Adjustment, Baffle
5	117-3848	2	Decal-Danger	12	110-2067	1	Decal-Setting, Baffle
7	127-0326	1	Decal-Anti Scalp				

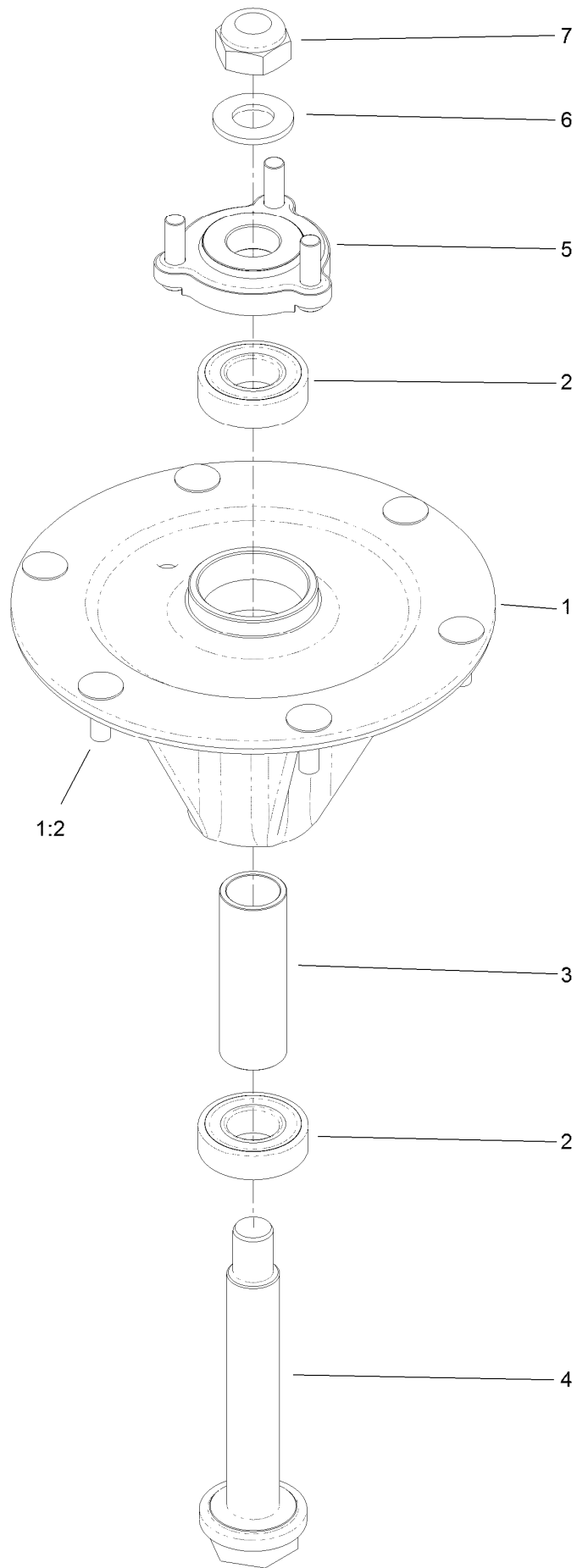
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5870	1	Idler Arm ASM	5	98-5961	1	Screw-HH
1:2	1-303514	2	Bearing-Flanged	6	132-9425	1	Pulley-Idler, Flat
1:3	1481	1	Fitting-Grease	7	112-4212	1	Mount-Pulley
2	109-6658	4	Nut-Flange, NI	8	323-11	2	Screw-HH
3	1-213069	3	Washer	9	132-4729	1	Anchor-Spring, Short
4	114-5848	1	Spacer-Plain	10	104-0151	1	Spacer

Spindle Assembly No. 127-0560



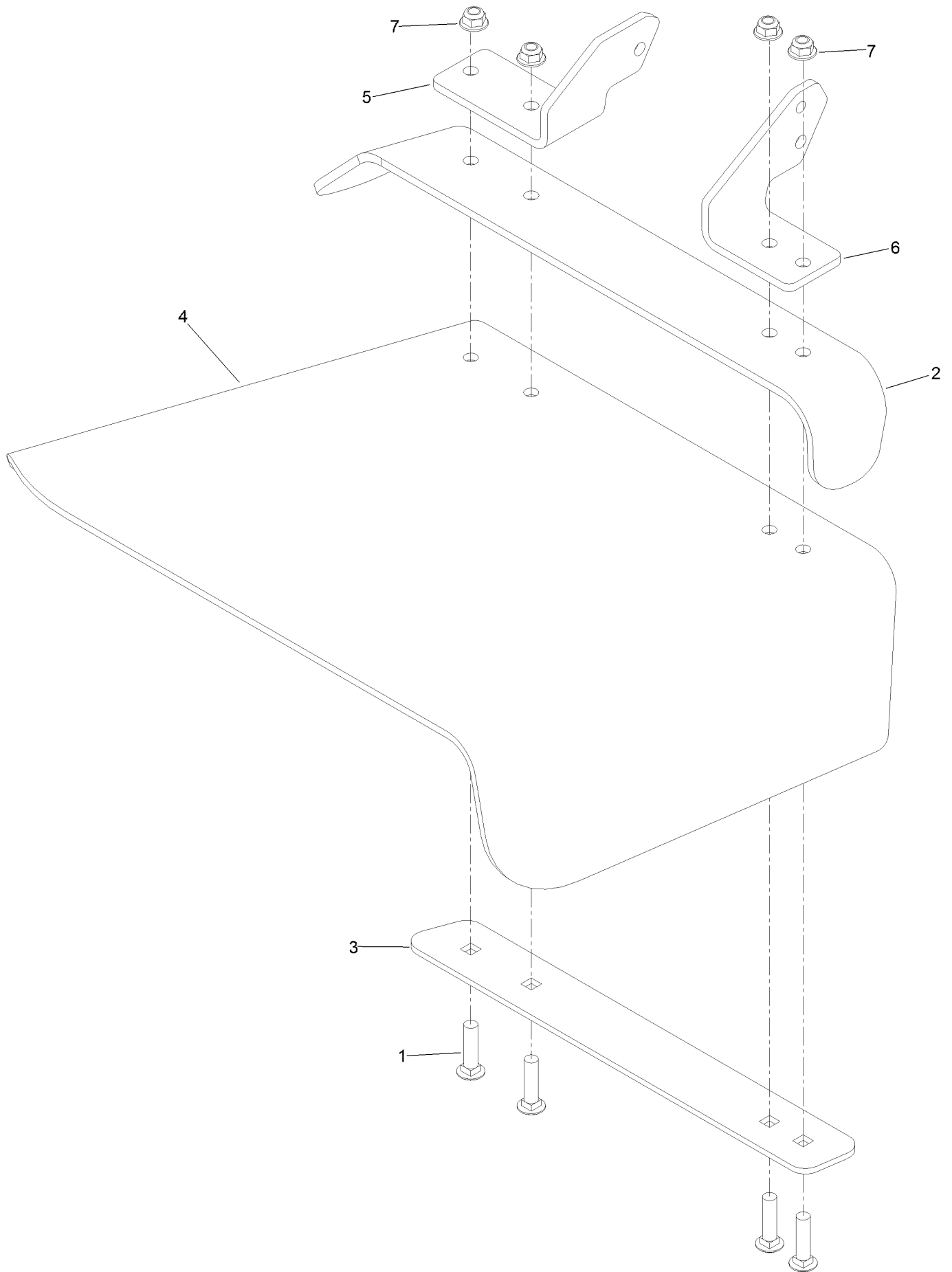
Spindle Assembly No. 127-0560 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Spindle Housing ASM W/Studs ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	116-0720	2	Bearing-Ball
3	127-0554	1	Spacer-Bearing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	127-0556	1	Shaft-Spindle, Ball Bearing
5	127-0557	1	Hub-Spindle (W/Studs)
6	92-5836	1	Washer
7	3296-67	1	Nut-Lock, NI

● Not serviced separately

Rubber Deflector Assembly No. 108-2792

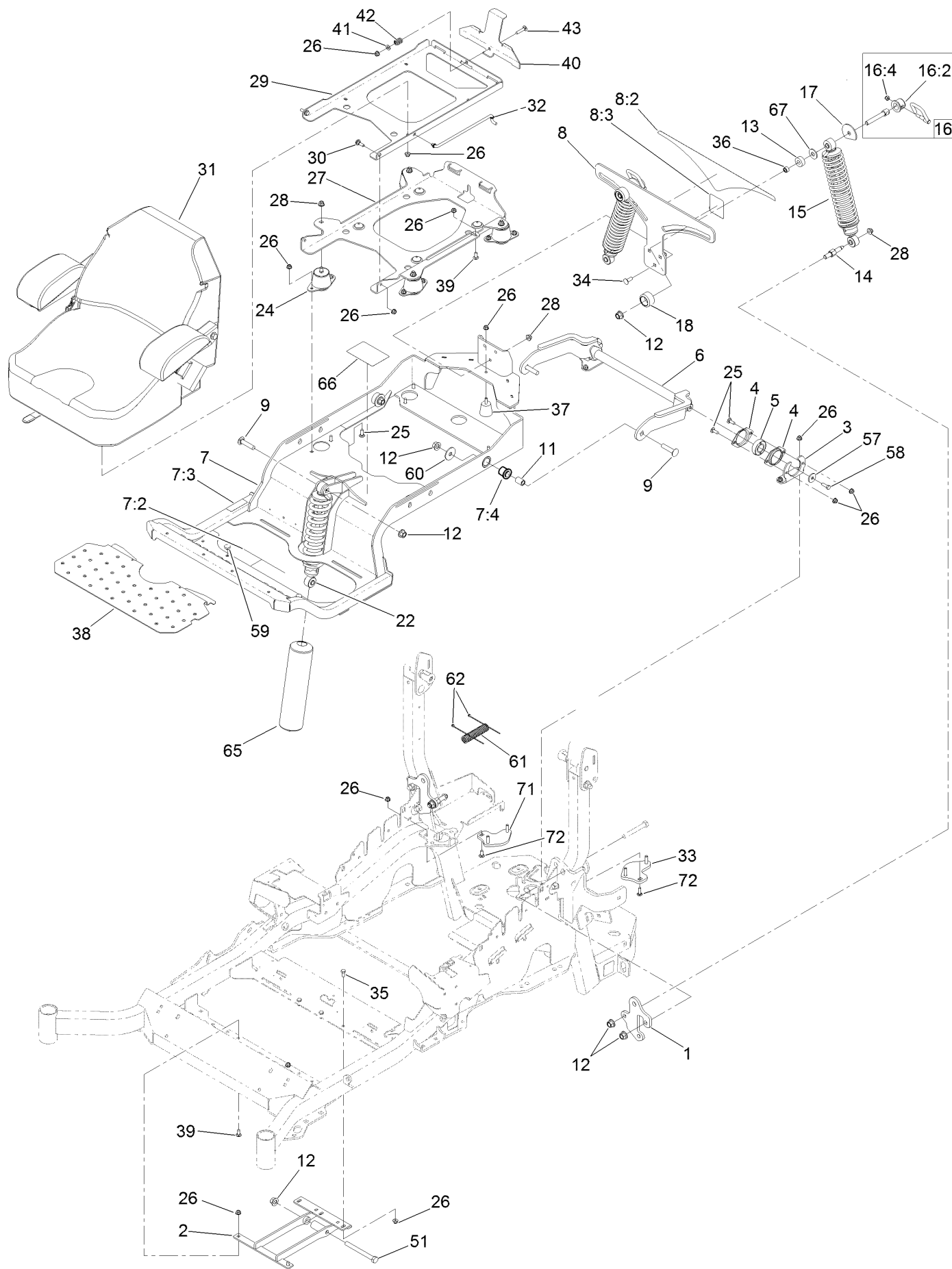


Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

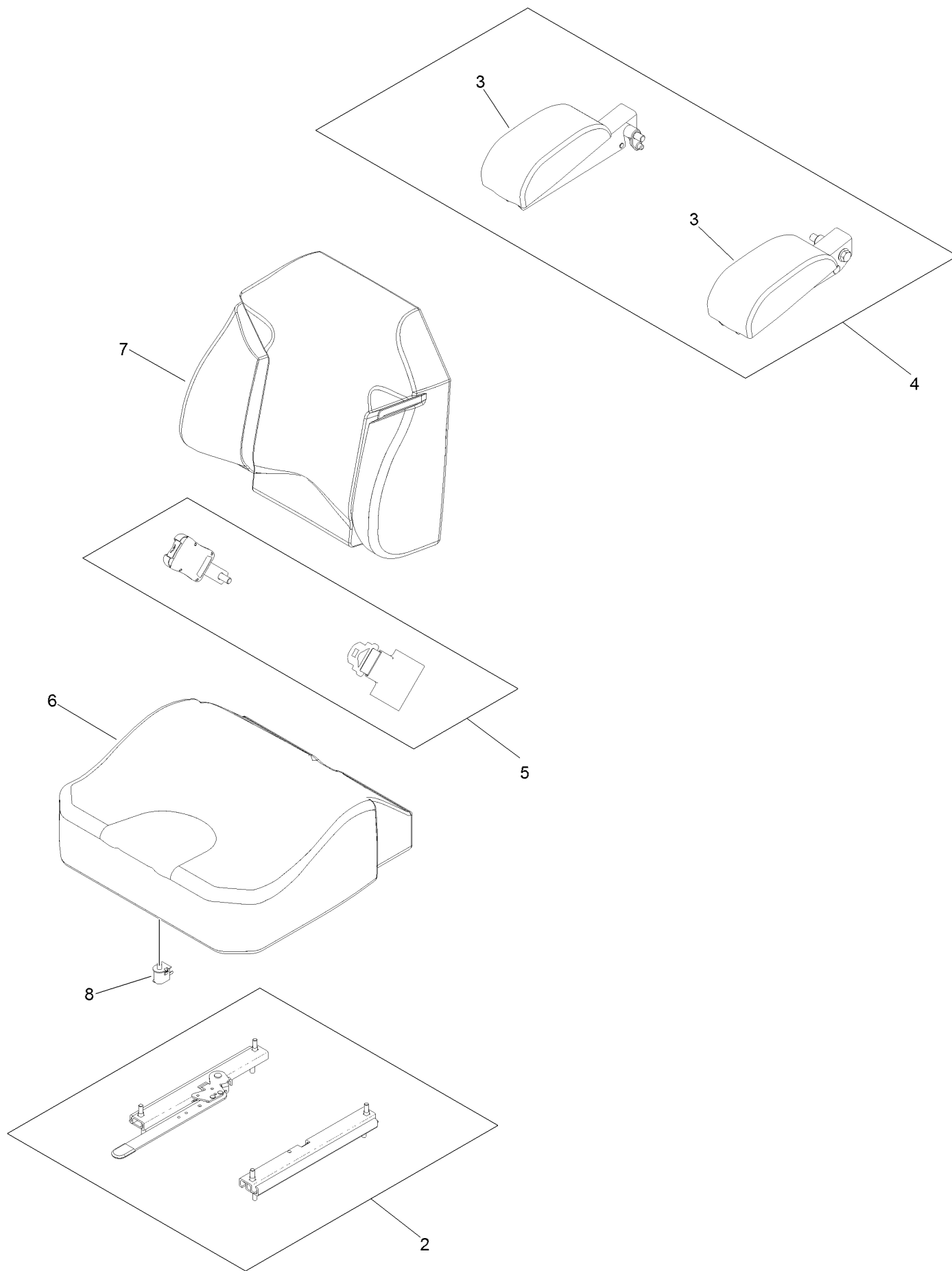
Suspension Platform Assembly



Suspension Platform Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-1674-01	2	Plate-Mount, Shock	28	104-8301	9	Nut-HF, NI
2	131-6327-01	1	Mount-Lower	29	116-3859-03	1	Plate-Frame, Seat
3	127-6759-03	2	Bracket-Bearing	30	116-1297	2	Screw-Shoulder
4	127-6743	4	Housing-Bearing, Flange	31	116-0035	1	Seat-Standard
5	1-653346	2	Bearing	32	116-0070	1	Rod-Prop
6	127-6754-03	1	Arm-Trailing	33	127-6766	1	LH Plate ASM (W/Studs)
7	132-5057	1	Subframe ASM	34	3231-22	3	Screw-CARR
7:2	132-0871	1	Decal-Danger	35	322-3	3	Screw-HH
7:3	115-9625	1	Decal-Brake, Parking	36	47-7270	2	Bearing-Needle
7:4	127-6745	2	Bushing-Flange	37	132-5058	1	Bumper-Rubber
8	133-1808	1	Bracket-Mounting	38	132-5089-01	1	Floorpan
8:2	132-5067	1	Decal-Adjustment, Ride	39	3230-23	3	Screw-CARR
8:3	132-5063	1	Decal-Lock, Cam	40	132-5088-03	1	Plate-Latch, Seat
9	127-6768	3	Screw-CARR	41	3256-23	1	Washer-Plain
11	127-6751	2	Spacer-Aluminum	42	107-3017	1	Spring-Compression
12	99-5107	8	Nut-Lock	43	3230-4	1	Bolt-CARR
13	131-8801	2	Spacer	51	325-19	1	Screw-HH
14	131-6348	2	Bolt-Shoulder	57	105-3048	2	Washer-Flat
15	133-1815	2	Shock/Spring ASM	58	116-0648	2	Screw-HH, Thread Locking
16	131-8843	2	Cam Lock ASM	59	1-513658	2	Bumper
16:2	107-1644	1	Cap-Lock	60	86-1990	2	Washer-Thrust
16:4	119-4038	1	Nut-Hex	61	131-8846	1	Cover-Hose
17	131-4646	2	Plate-Stop	62	1-303287	2	Tie-Cable
18	131-4647	2	Knob-Front	65	132-5068	1	Cover-Shock
22	136-8956	1	Shock-Spring	66	125-9383	1	Decal-Service Aid
24	109-9034	4	Isolator-Seat	67	3256-6	2	Washer-Flat
25	3230-10	12	Bolt-CARR	71	127-6765	1	RH Plate ASM (W/Studs)
26	104-8300	32	Nut-HF, NI	72	3230-3	2	Screw-CARR
27	131-6324-03	1	Plate-Support, ISO Seat				

Seat Assembly No. 116-0035

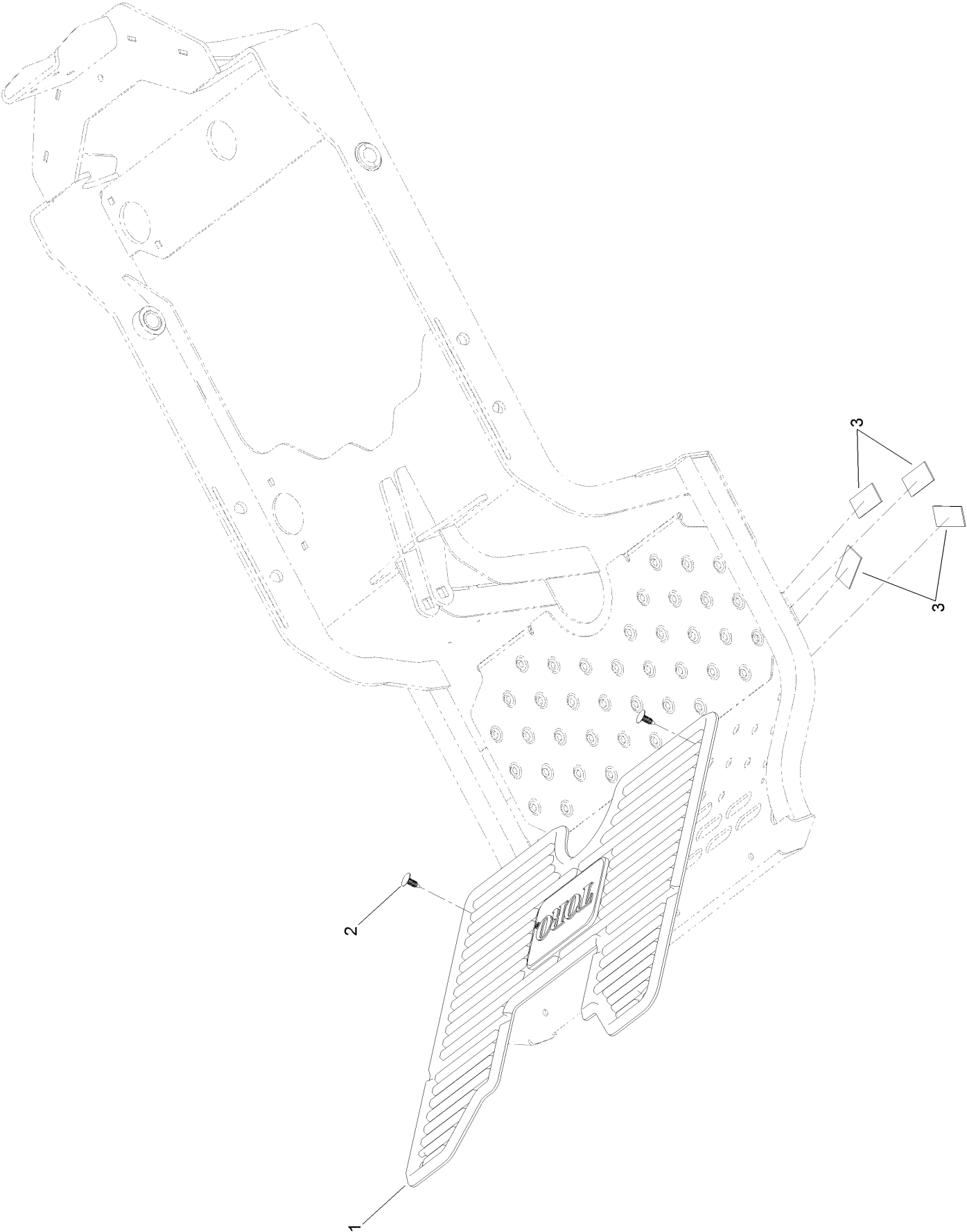


Seat Assembly No. 116-0035 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	109-9801	1	Seat Track Set
3	109-9802	1	Arm Rest Pad Set
4	109-9803	1	Arm Rest Set
5	109-9805	1	Seat Belt Kit

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	109-9806	1	Cover-Cushion
7	109-9808	1	Cover-Back
8	82-2190	1	Switch-Bail

Suspension Platform Rubber Mat Assembly



Suspension Platform Rubber Mat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1810	1	Mat-Floor
2	117-2382	2	Plug-Plastic
3	130-0733	4	Pad-Rubber

Attachments and Accessories

For 75934 Z Master Commercial 3000 Series Riding Mower with 52in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blower and Drive Kit	78552
E-Z Vac Twin Bagging System.....	78562
E-Z Vac DFS Collection System	78566
Recycler Kit	115-7467
Operator Controlled Discharge Chute Kit.....	117-3600
Bimini Folding Shade Assembly	115-4510
Light Kit.....	116-1154
Hitch Kit	109-9487
Trash Holder Kit.....	TC26
Blade-Hi Flow, 18in.....	105-7781-03
Blade-Med Flow, 18in	105-7794-03
Blade-Low Flow, 18in.....	105-7795-03
Blade-Recycler, 18in.....	105-7779-03
Blade-Atomic, 18in	105-7796-03
Blade-Hi Flow, 18in (6 Pack).....	108-1117
Blade-Med Flow, 18in (6 Pack)	110-0409
Blade-Lo Flow, 18in (6 Pack)	110-0406
Blade-Atomic, 18in (6 Pack)	108-1118
Blade-Recycler, 18in (6 Pack).....	110-0408
Roller Striper Kit.....	115-7470
Seat Cover W/arm rest	117-0095
Filter Minder Gauge	99-4664
Spark Arrestor Screen	75-6880
Anti-Scalp Kit (Trim Side).....	108-4140
Turbo Baffle Kit	107-1634
Jack Kit	127-6666
MVP Belt and Blade Kit.....	127-1635
Toro Rider Over Seat Bag	490-7317
Toro Rider Arm Rest Bag	490-7320
Toro Rops Lock Kit.....	126-4064
Jack Mount Kit	127-6665
Toro Deluxe Rider Cover.....	490-7319
Hypr-Oil 500 (quart).....	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715

Notes:



Count on it.