



**Count on it.**

# Parts Catalog

## 52in Blower and Drive Kit

**E-Z Vac™ HD Bagger for TITAN® HD 2500  
Series Riding Mower**

**Model No. 78437—Serial No. 400000000 and Up**



# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

## Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

## Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

## Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

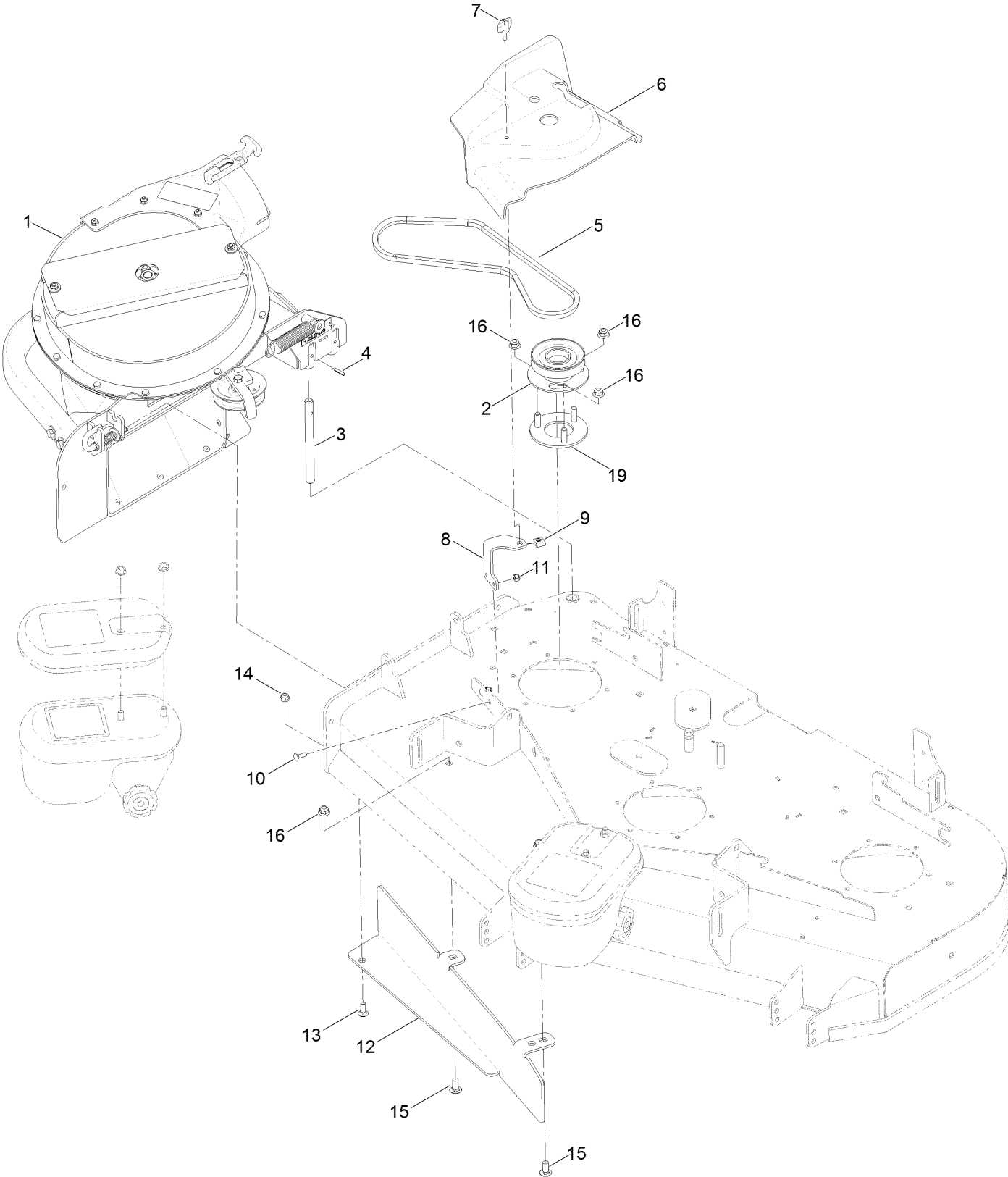
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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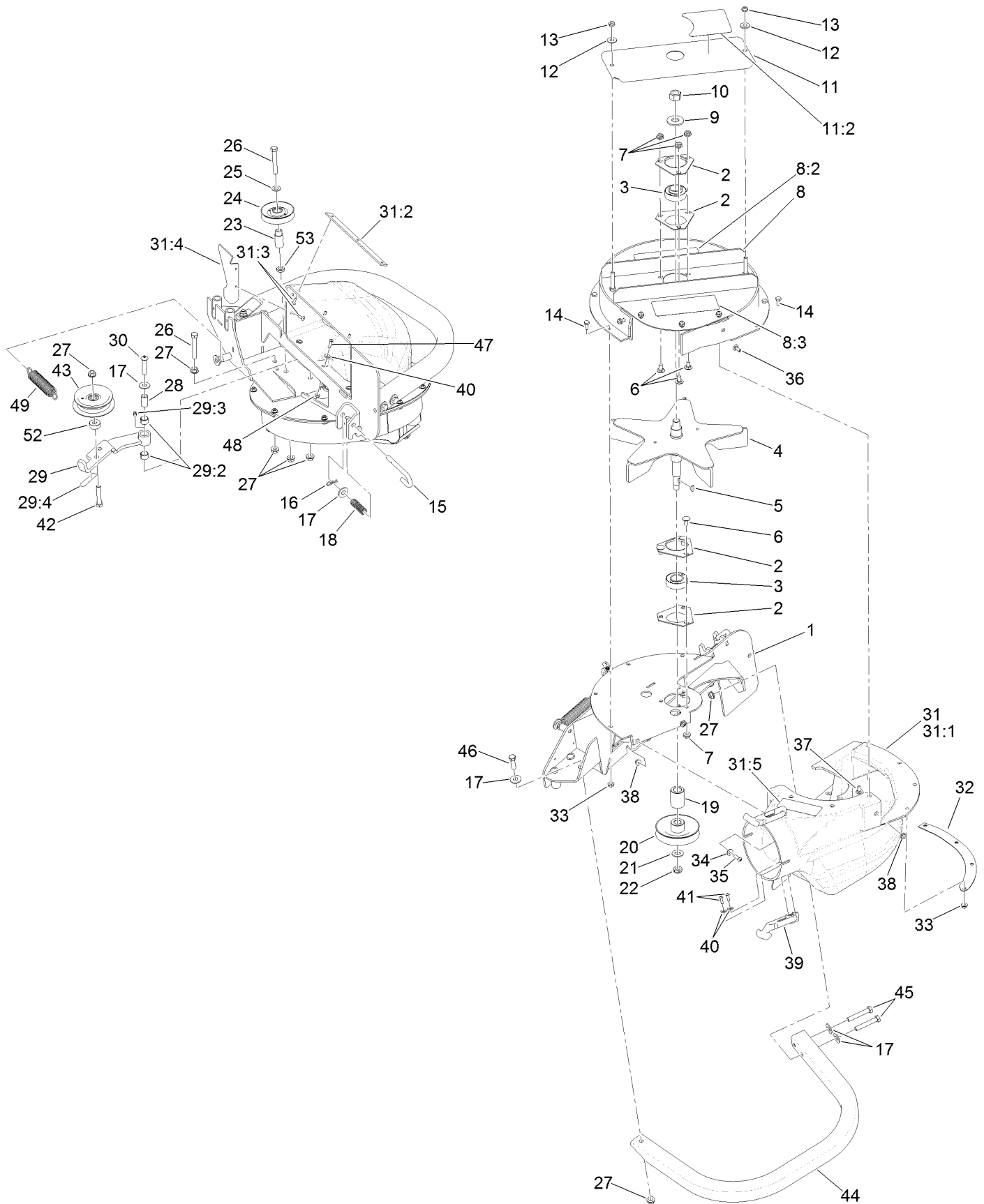
# Blower and Drive Assembly



## Blower and Drive Assembly (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>   | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i> |
|-------------|--------------------|-------------|----------------------|-------------|--------------------|-------------|--------------------|
| 1           | 126-7697           | 1           | Blower ASM           | 10          | 3229-1             | 2           | Bolt-CARR          |
| 2           | 112-8669-03        | 1           | Pulley-Blower        | 11          | 3296-42            | 2           | Nut-Lock, NI       |
| 3           | 1-353050           | 1           | Shaft-Catcher, Grass | 12          | 135-0153-01        | 1           | Baffle-Bagger      |
| 4           | 1-806323           | 1           | Pin-Roll             | 13          | 3230-16            | 1           | Screw-CARR         |
| 5           | 112-2343           | 1           | Belt-V               | 14          | 104-8300           | 1           | Nut-HF, NI         |
| 6           | 126-9163           | 1           | Belt-Cover           | 15          | 3231-27            | 2           | Screw-CARR         |
| 7           | 98-8332            | 1           | Knob                 | 16          | 104-8301           | 5           | Nut-HF, NI         |
| 8           | 115-3637-01        | 1           | Bracket-Cover, Belt  | 19          | 121-3207           | 1           | Mount-Pulley       |
| 9           | 609900             | 1           | Nut-Speed            |             |                    |             |                    |

# Blower Assembly No. 126-7697



## Blower Assembly No. 126-7697 (continued)

| <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>     | <i>Ref.</i> | <i>Part Number</i> | <i>Qty.</i> | <i>Description</i>       |
|-------------|--------------------|-------------|------------------------|-------------|--------------------|-------------|--------------------------|
| 1           | 126-7613-03        | 1           | Mount-Blower           | 29          | 117-0345           | 1           | Idler Arm ASM W/Bushings |
| 2           | 1-513013           | 4           | Housing-Flange         | 29:2        | 1-653600           | 2           | Bushing                  |
| 3           | 1-653346           | 2           | Bearing                | 29:3        | 302-19             | 1           | Fitting-Grease           |
| 4           | 103-3815           | 1           | Impeller               | 29:4        | 126-4659           | 1           | Decal-Warning            |
| 5           | 3257-32            | 1           | Key-Woodruff           | 30          | 3274-107           | 1           | Screw-HSBH               |
| 6           | 3230-18            | 6           | Screw-CARR             | 31          | 116-6487           | 1           | Blower Chute ASM         |
| 7           | 32128-20           | 6           | Nut-HF                 | 31:1        | 116-4991           | 1           | Chute-Blower, Small      |
| 8           | 126-9450           | 1           | Upper-Housing W/Decals | 31:2        | 103-4752-03        | 1           | Plate-Reinforcing        |
| 8:2         | 126-9451           | 1           | Decal-Warning          | 31:3        | 114439             | 5           | Rivet-Pop                |
| 8:3         | 135-0410           | 1           | Decal-E-Z Vac          | 31:4        | 116-6486-03        | 1           | Plate-Filler             |
| 9           | 1-513208           | 1           | Washer-Spring          | 31:5        | 126-4853           | 1           | Decal-Warning            |
| 10          | 3219-6             | 1           | Nut-Hex                | 32          | 1-653596-03        | 1           | Plate-Backing, Blower    |
| 11          | 126-9785           | 1           | Cover-Bearing W/Decal  | 33          | 32128-33           | 8           | Nut-HF                   |
| 11:2        | 126-9595           | 1           | Decal-Warning          | 34          | 3256-22            | 2           | Washer-Flat              |
| 12          | 3256-3             | 2           | Washer-Flat            | 35          | 3274-69            | 2           | Screw-HSBH               |
| 13          | 3296-47            | 2           | Nut-Lock, NI           | 36          | 3229-1             | 2           | Bolt-CARR                |
| 14          | 321-3              | 8           | Screw-HH               | 37          | 3229-11            | 3           | Screw-CARR               |
| 15          | 116-4356           | 1           | Pin-Latch              | 38          | 104-7201           | 7           | Nut-HF                   |
| 16          | 3290-307           | 1           | Pin-Cotter             | 39          | 103-4080           | 2           | Latch-Rubber             |
| 17          | 3256-4             | 5           | Washer-Flat            | 40          | 3256-16            | 7           | Washer-Flat              |
| 18          | 121-3249           | 1           | Spring-Compression     | 41          | 3274-39            | 4           | Screw-HSBH               |
| 19          | 1-653365           | 1           | Spacer                 | 42          | 323-10             | 1           | Screw-HH                 |
| 20          | 112-2345           | 1           | Pulley                 | 43          | 103-1103           | 1           | Idler-Flat               |
| 21          | 3256-26            | 1           | Washer-Flat            | 44          | 109-1122-01        | 1           | Bumper                   |
| 22          | 3296-28            | 1           | Nut-Lock, NI           | 45          | 323-11             | 2           | Screw-HH                 |
| 23          | 1-653366           | 1           | Hub                    | 46          | 323-7              | 1           | Screw-HH                 |
| 24          | 1-653322           | 1           | Idler-Inside           | 47          | 104-2408           | 3           | Screw-HSBH               |
| 25          | 3256-24            | 1           | Washer-Flat            | 48          | 3296-2             | 3           | Nut-Lock, NI             |
| 26          | 323-12             | 2           | Screw-HH               | 49          | 1-603693           | 1           | Spring-Extension         |
| 27          | 3290-357           | 8           | Nut-HHF, Whiz          | 52          | 135-0456           | 1           | Spacer                   |
| 28          | 103-0130           | 1           | Bushing-Pivot, Idler   | 53          | 135-0457           | 1           | Spacer                   |



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