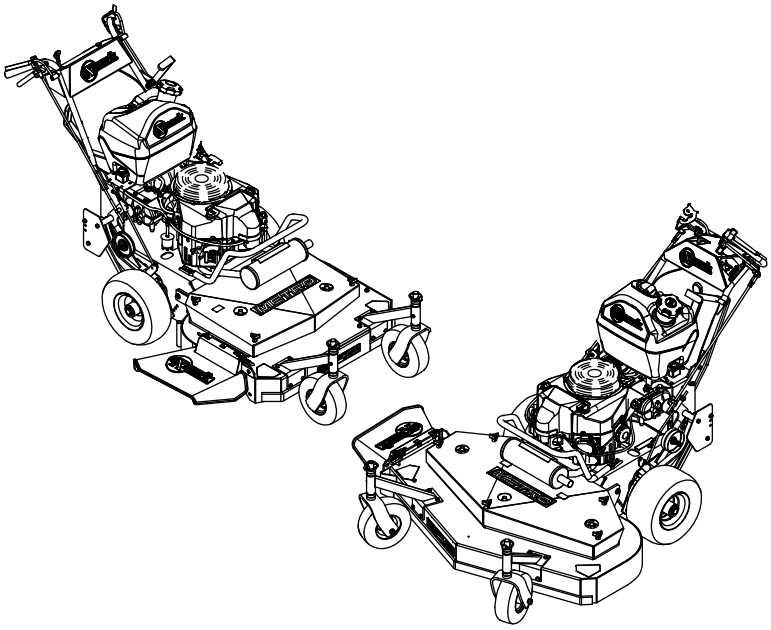
METRO®

Model No. MGS481CKA48300—Serial No. 402082300 and Up

Picture below may not reflect actual product.



Parts Manual

Part No. 4503-445 Rev. A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

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2101 Ashland Ave
Beatrice, NE 68310

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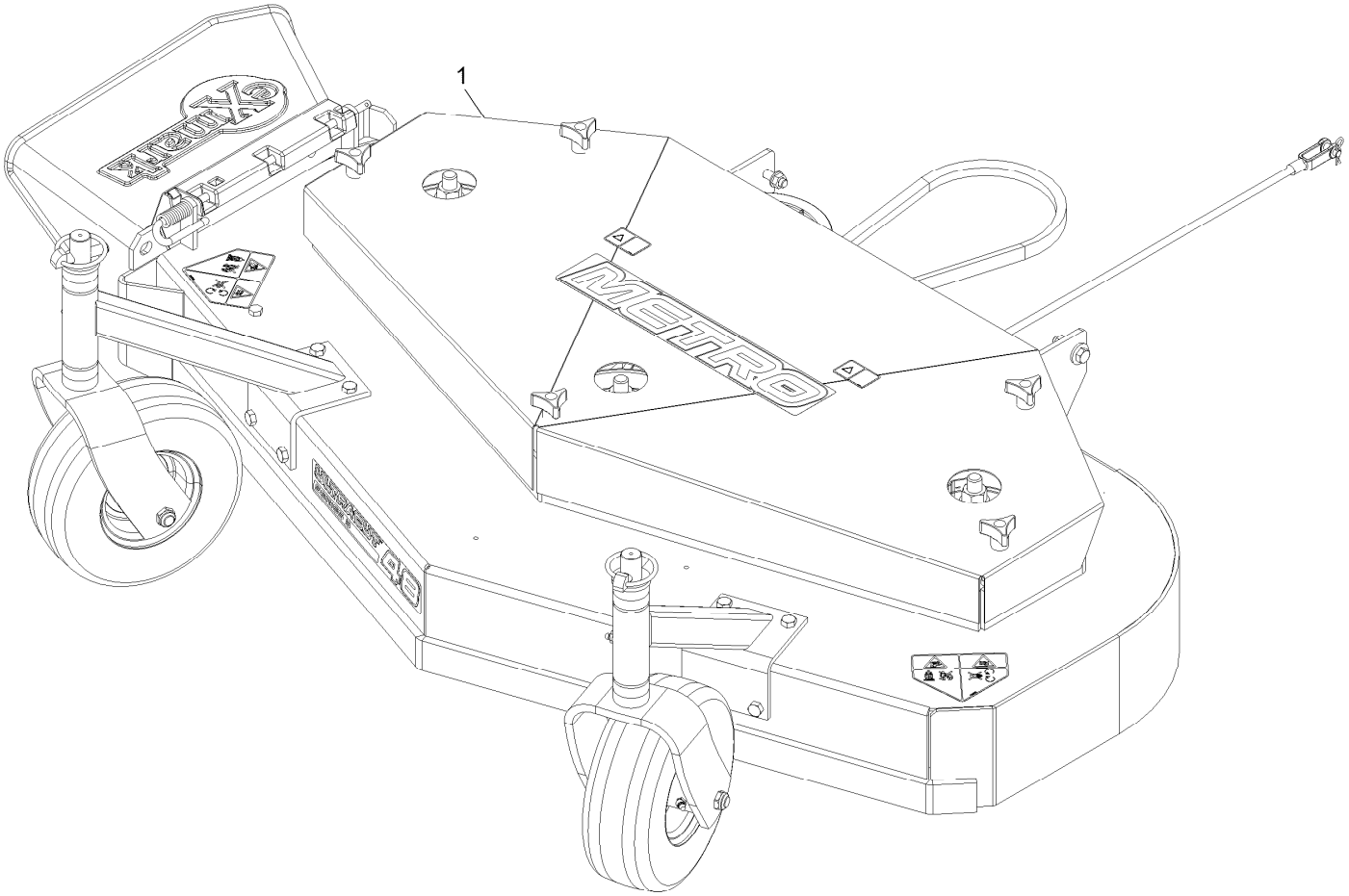


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

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Complete Deck Assembly

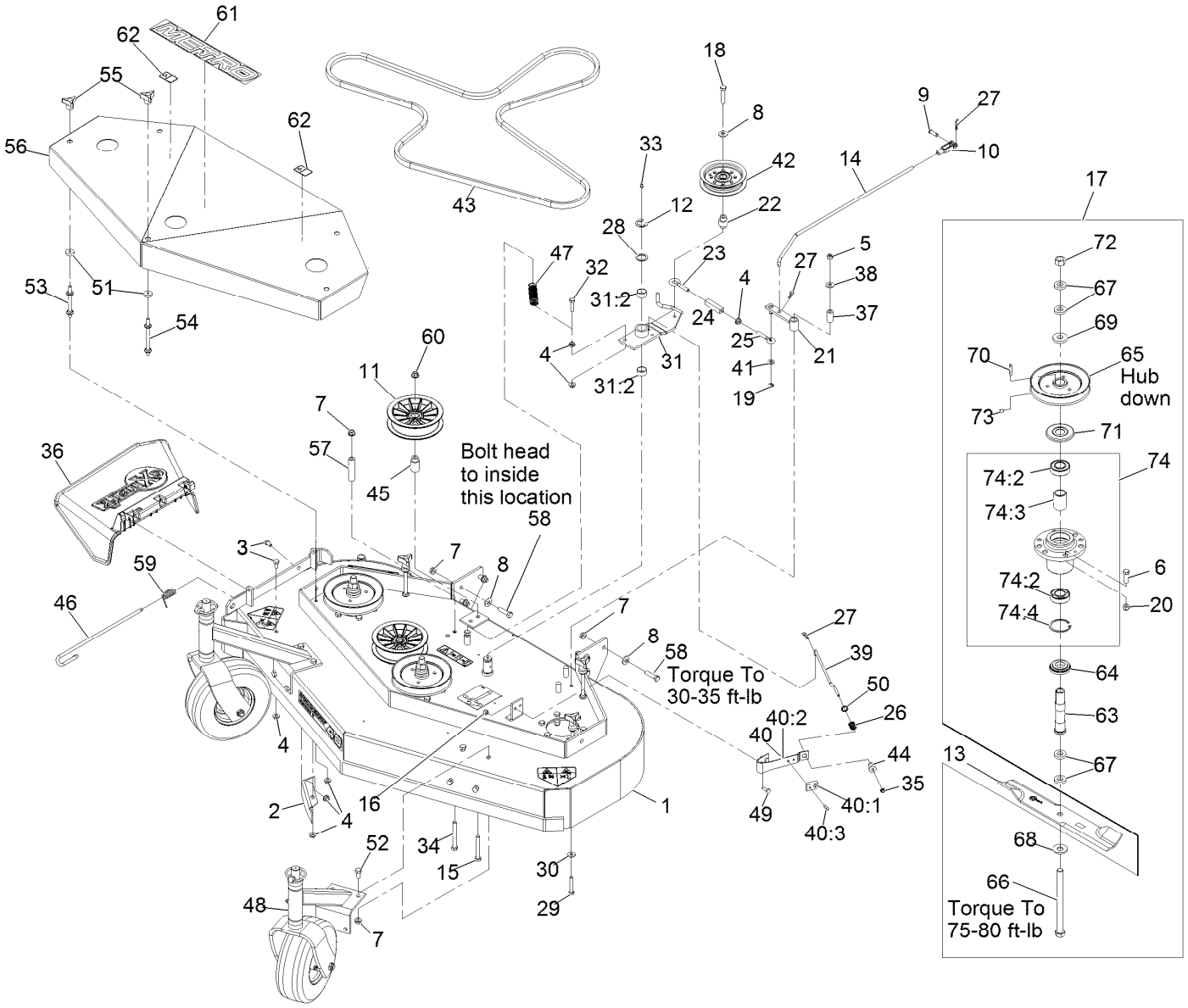


Complete Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1		1	Deck ASM-48 ●

● Not serviced separately

Deck Assembly

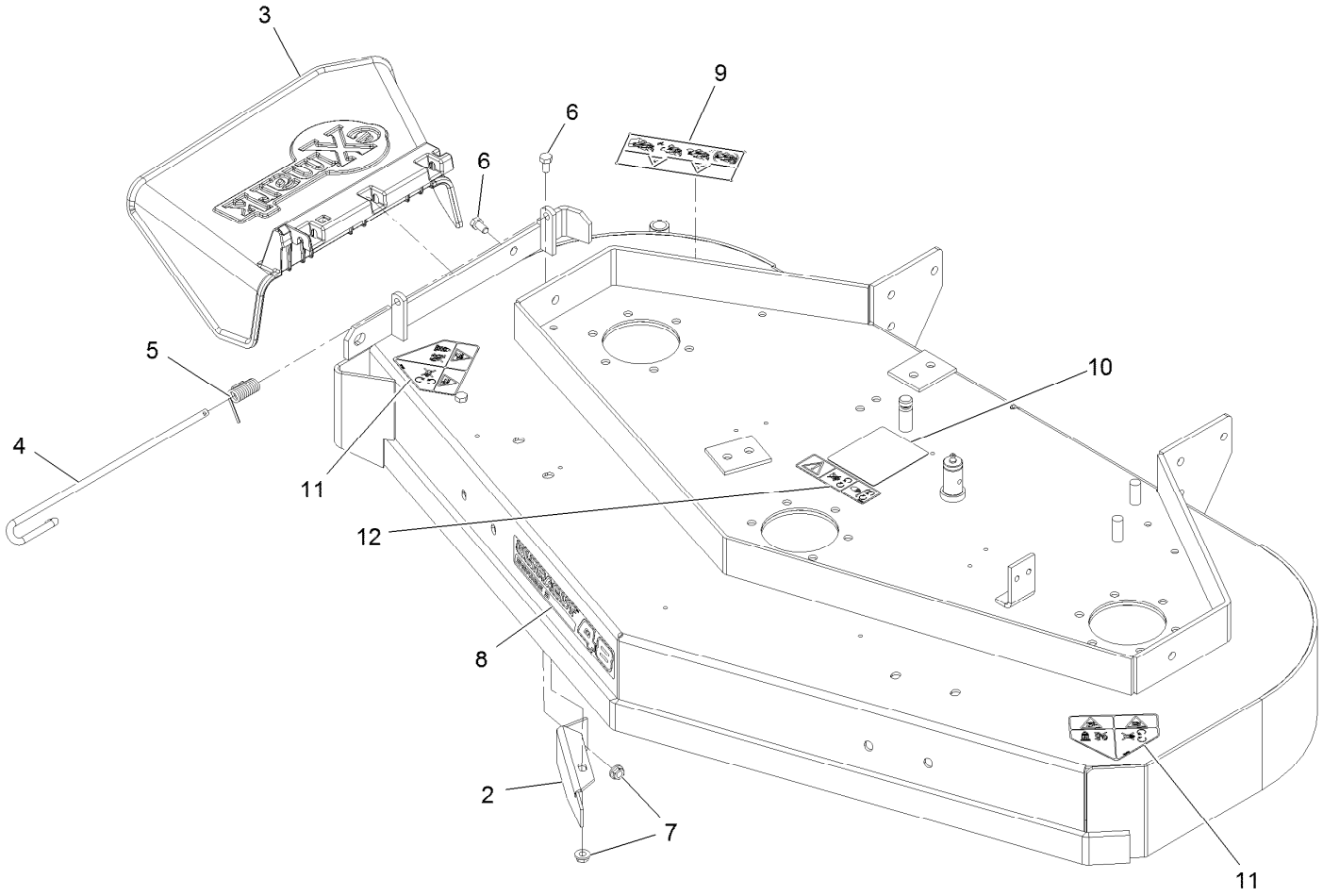


Deck Assembly (continued)

Ref.	Part Number	Qty.	Description
1	1-404257	1	Deck W/Decals And Dogleg
2	116-1729-01	1	Baffle-Dogleg
3	322-2	3	Screw-HH 5/16-18 X 5/8
4	32128-20	11	Nut-Whizlock 5/16-18
5	3296-29	1	Nut-Nyloc 5/16-18
6	323-7	18	Screw-HH 3/8-16 X 1 1/4
7	3290-357	8	Nut-Whizlock 3/8-16
8	98-5975	12	Washer-Spring Disc 3/8
9	1-808280	1	Pin-Clevis 5/16 X 1 49/64
10	1-303105	1	Yoke-Adjustable
11	109-0977	2	Pulley,Idler 5"
12	32151-103	1	E-Ring
13	103-1577	3	Blade, 16.25 Solid ■
13	103-6581	3	Blade, 16.25 Mulching ❑
13	103-6583	3	Blade, 16.25 Notched
13	103-6738	3	Blade,Low Lift 16.25 ■
13	116-5178	3	Blade-Extreme 2, 16.25" ■
14	1-323303	1	Arm-Assist, Linkage
15	323-13	2	Screw-HH 3/8-16 X 2 3/4
16	3296-42	2	Nut-Nyloc 1/4-20
17	103-8387	3	Asm, Cutter Housing Complete
18	702809	1	Screw-HH
19	32120-35	1	E-Ring
20	3296-39	18	Nut-Nyloc 3/8-16
21	1-322235	1	Arm-Assist, 32/36
22	1-303434	1	Bushing-Engagement
23	1-303348	1	Eyebolt-Thread, LH
24	1-303236	1	Body-Turnbuckle
25	1-303238	1	Eyebolt-Thread, RH
26	1-323747	1	Spring-Compression
27	1-806003	3	Hairpin-Cotter
28	1-303352	1	Washer-Spindle
29	322-10	1	Screw-HH 5/16-18 X 2
30	1-303334	1	Washer-Spring Disc 5/16
31	103-3600	1	Idler Arm ASM
31:2	1-323729	2	Sleeve-Bearing
32	116-3515	1	Screw,HH Special 5/16-18 X 1.25
33	302-19	1	Zerk-1/4-28 Str
34	323-20	1	Screw-HH 3/8-16 X 3-1/4
35	3296-56	1	Nut-Nyloc 1/4-20 Thin
36	109-5151	1	Deflector-Discharge
37	1-403179	1	Tube-Pivot
38	3256-3	1	Washer-5/16 Std
39	1-323714	1	Rod-Brake
40	1-324372	1	Pad And Spring ASM
40:1	1-323709	1	Pad-Brake ●
40:2	1-323710	1	Spring ●
40:3	103-0138	2	Rivet 3/16 X 1/2 ●
41	3256-23	1	Washer-5/16 SAE
42	116-3626	1	Pulley-Idler
43	1-403174	1	Drive Belt (Main Deck) 48"
44	1-323746	1	Spacer-Flanged
45	1-413113	2	Bushing-Idler
46	109-8854	1	Pin-Chute
47	1-323071	1	Spring-Extension
48	116-8245	2	ASM-Caster Mnt W/Weight
49	321-4	2	Screw-HH 1/4-20 X 3/4
50	1-323748	1	Ring-Push On
51	1-323417	5	Washer-Belt Shield
52	323-4	8	Screw-HH 3/8-16 X 3/4
53	1-303537	2	Stud-Shield, Belt (Short)
54	1-303536	3	Stud-Shield, Belt (Long)
55	1-323385	5	Knob-3 Prong
56	116-2707	1	ASM,Shield W/Decals 48 Metro
57	1-403188	1	Spacer
58	323-8	8	Screw-HH 3/8-16 X 1 1/2
59	116-0962	1	Spring, Torsion
60	104-8301	2	Nut-Nyloc 3/8-16 Flg
61	126-6890	1	Decal-Metro
62	106-5517	2	Decal-Warning
63	1-323529	3	Tube-Spindle, Short ❍
64	103-2535	3	Spacer-Guard Bottom
65	1-403183	3	Sheave ❍
66	1-800861	3	Screw-Cap, HH
67	1-323539	12	Spacer-Blade Drive
68	1-513208	3	Washer-Spring Disc 5/8
69	1-323339	3	Washer
70	1-807267	3	Key-Machine 1/4 X 3/16 X 1 1/4
71	103-1330	3	Guard-Bearing Top ❍
72	3219-6	3	Nut-Hex 5/8-18
73	3246-18	3	Setscrew-5/16-18 X 3/8 ◆
74		3	Cutter Housing ASM ▲
74	103-8280	3	Asm, Cutter Housing W/Bearings ❍
74:2	103-2477	2	Bearing-Jackshaft
74:3	103-2534	1	Spacer-Bearing
74:4	32120-8	1	Ring-Retaining

● Not illustrated
■ Optional Equipment
▲ Not serviced separately
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
❑ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.
❍ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator s manual for locations.

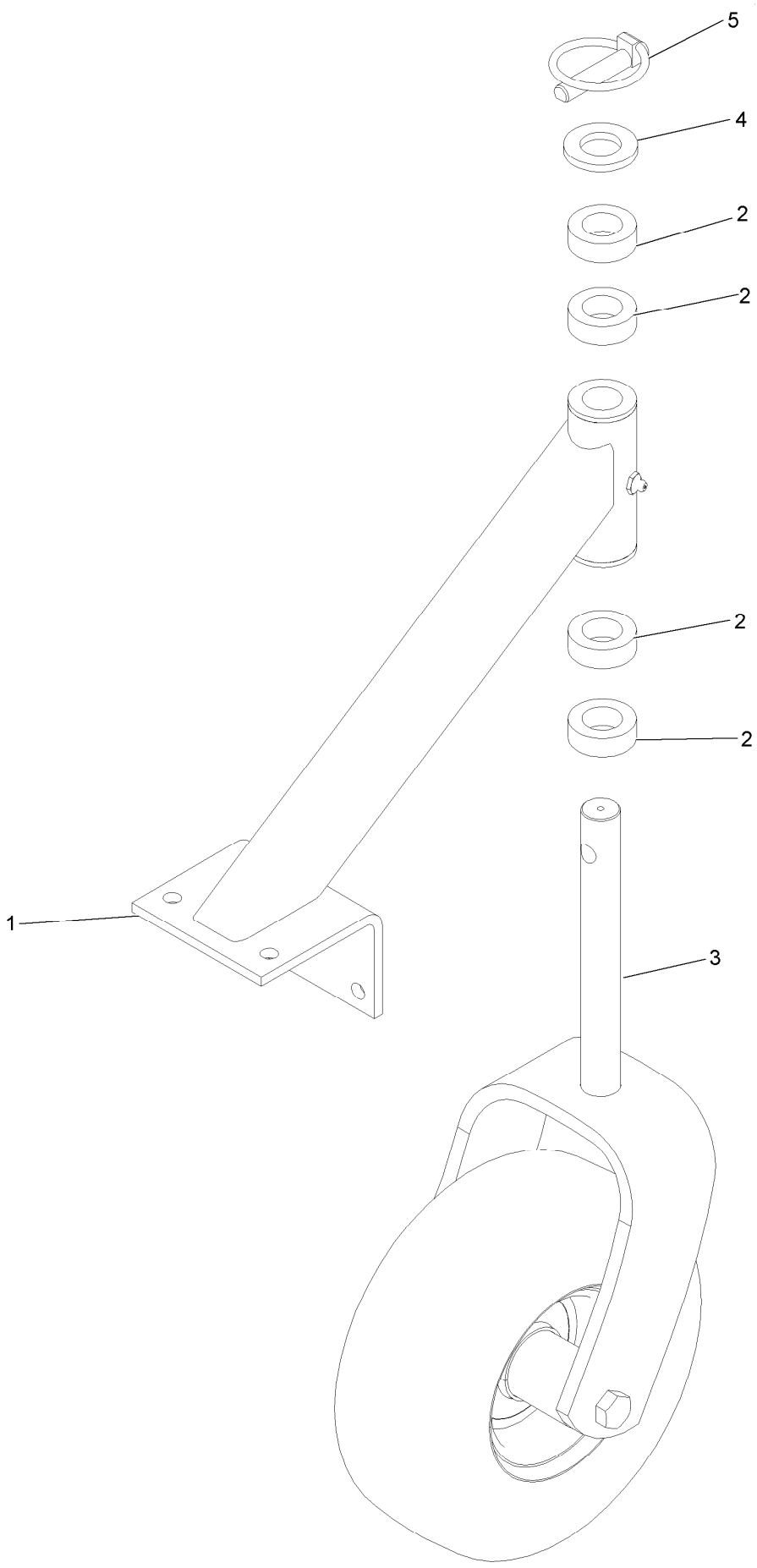
Deck W/Decals Assembly No. 1-404257



Deck W/Decals Assembly No. 1-404257 (continued)

Ref.	Part Number	Qty.	Description
2	116-1729-01	1	Baffle-Dogleg
3	109-5151	1	Deflector-Discharge
4	109-8854	1	Pin-Chute
5	116-0962	1	Spring, Torsion
6	322-2	4	Screw-HH 5/16-18 X 5/8
7	32128-20	4	Nut-Whizlock 5/16-18
8	126-6746	1	Decal-Ultracut 48 Series 3
9	114-3489	1	Decal-Warning, Bagger
10	99-3943	1	Decal-Routing, Belt
11	112-8760	2	Decal-Danger
12	112-9028	1	Decal-Cover, Missing

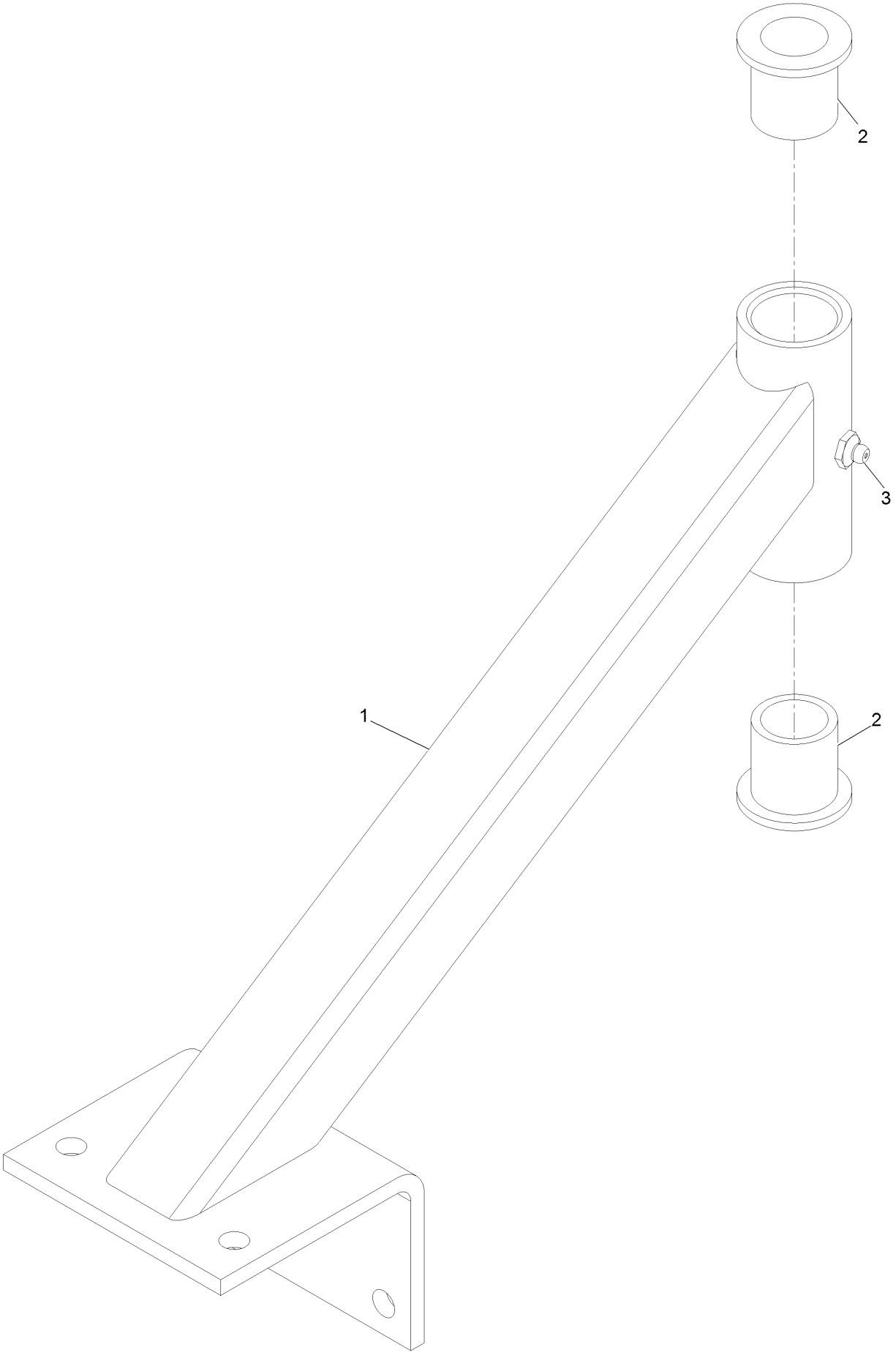
Caster Mount W/Weight Assembly No. 116-8245



Caster Mount W/Weight Assembly No. 116-8245 (continued)

Ref.	Part Number	Qty.	Description
1	103-2296	1	Caster Whl Support W/Bearings, Weighted
2	1-303314	4	Spacer-Caster
3	103-1236	1	Caster Wheel Assembly
4	1-513338	1	Washer
5	1-809020	1	Pin

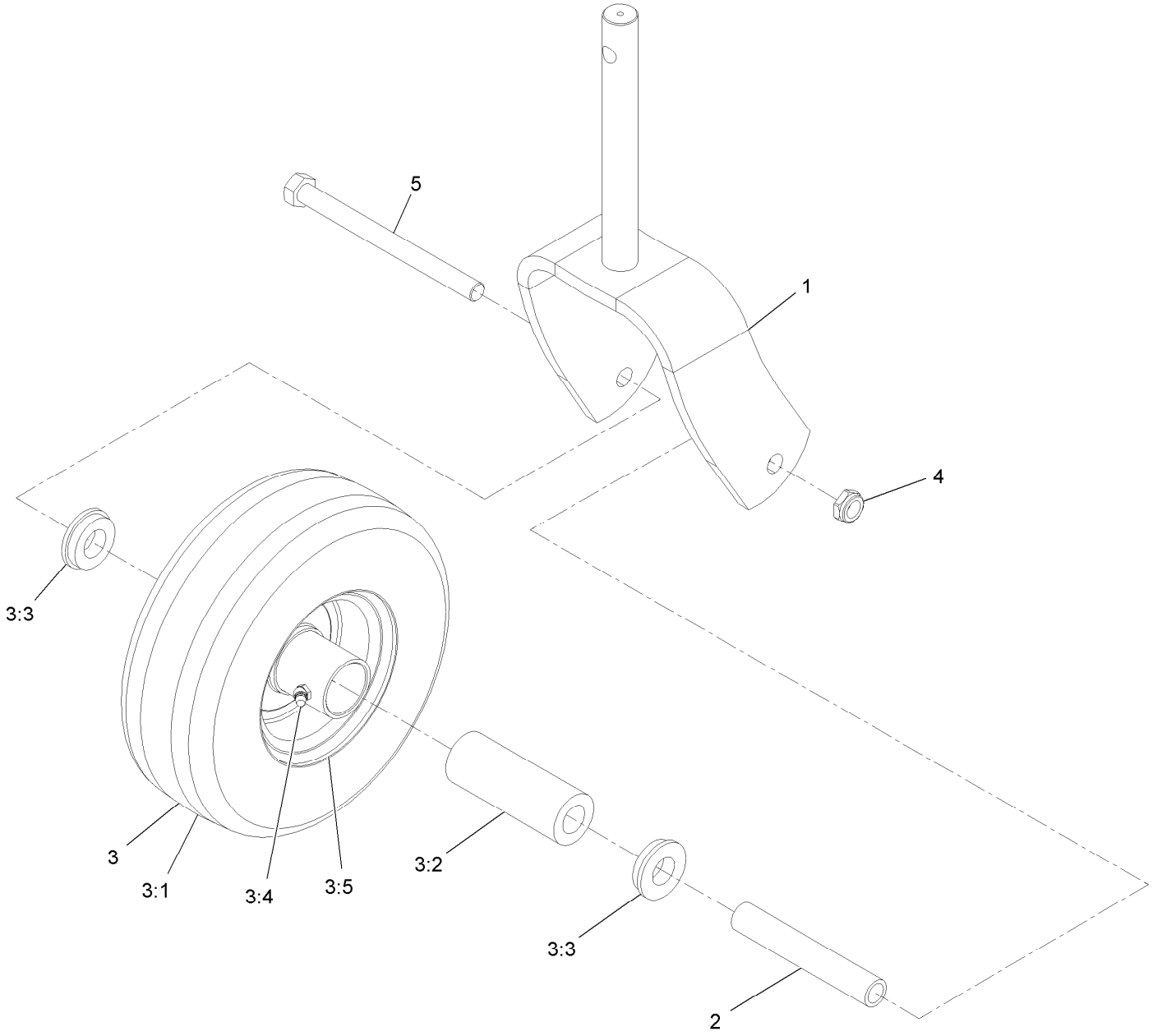
Caster Wheel Support W/Bearings 103-2296



Caster Wheel Support W/Bearings 103-2296 (continued)

Ref.	*Part Number*	*Qty.*	*Description*
1	103-2297-01	1	Caster Whl Support Wldmnt, Weighted
2	1-303514	2	Bearing-Flanged
3	302-52	1	Fitting-Grease

Caster Wheel Assembly No. 103-1236

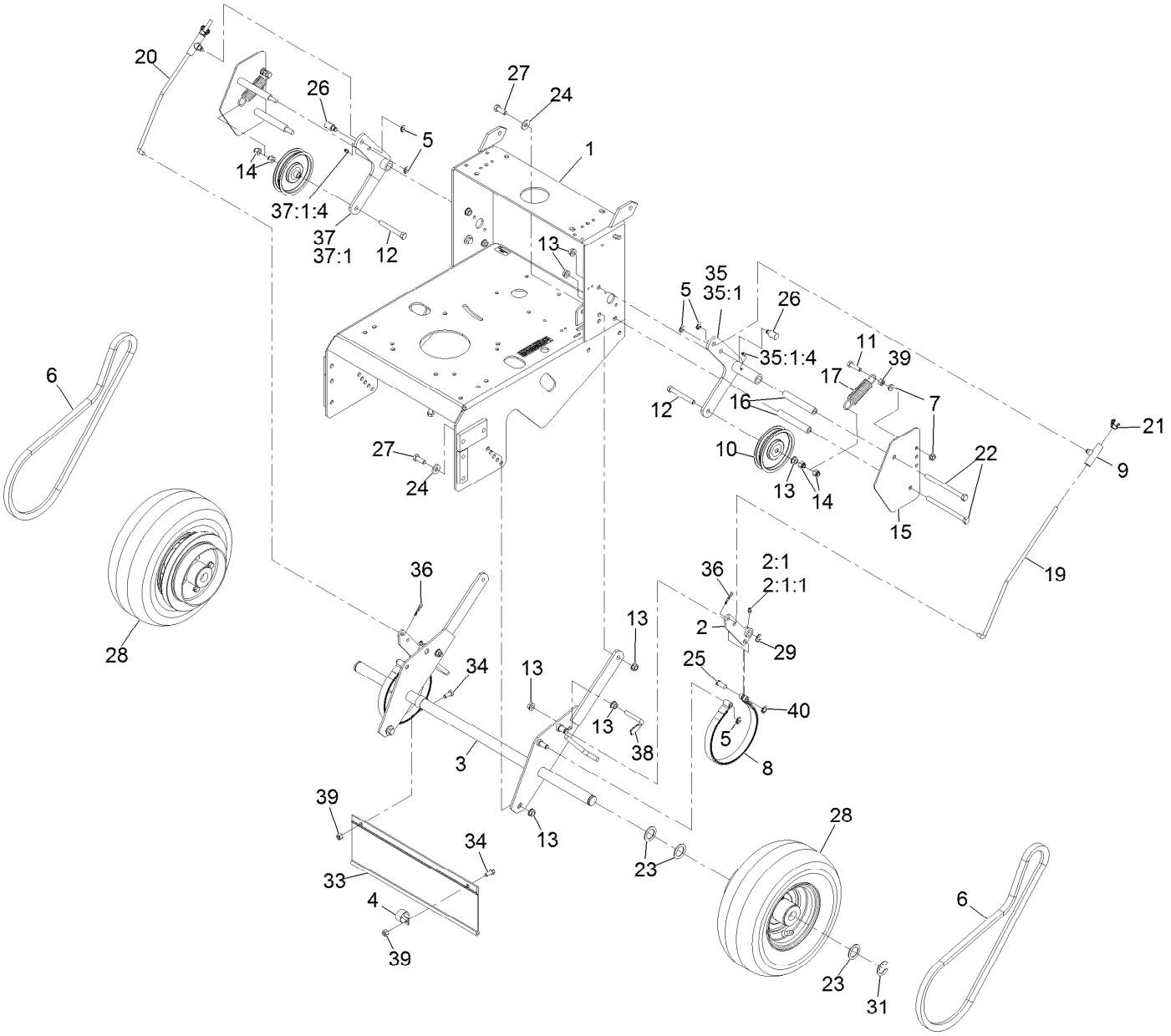


Caster Wheel Assembly No. 103-1236 (continued)

Ref.	Part Number	Qty.	Description
1	116-7942-01	1	Fork-Caster
2	1-513547	1	Spacer
3	110-5023	1	Wheel And Tire ASM
3:1		1	Tire ●
3:2	1-513809	1	Bearing
3:3	1-513810	2	Bushing
3:4	302-61	1	Fitting-Grease
3:5		1	Wheel ●
4	3296-45	1	Nut-Lock, NI
5	325-20	1	Screw-HH

● Not serviced separately

Engine Deck W/Transmission



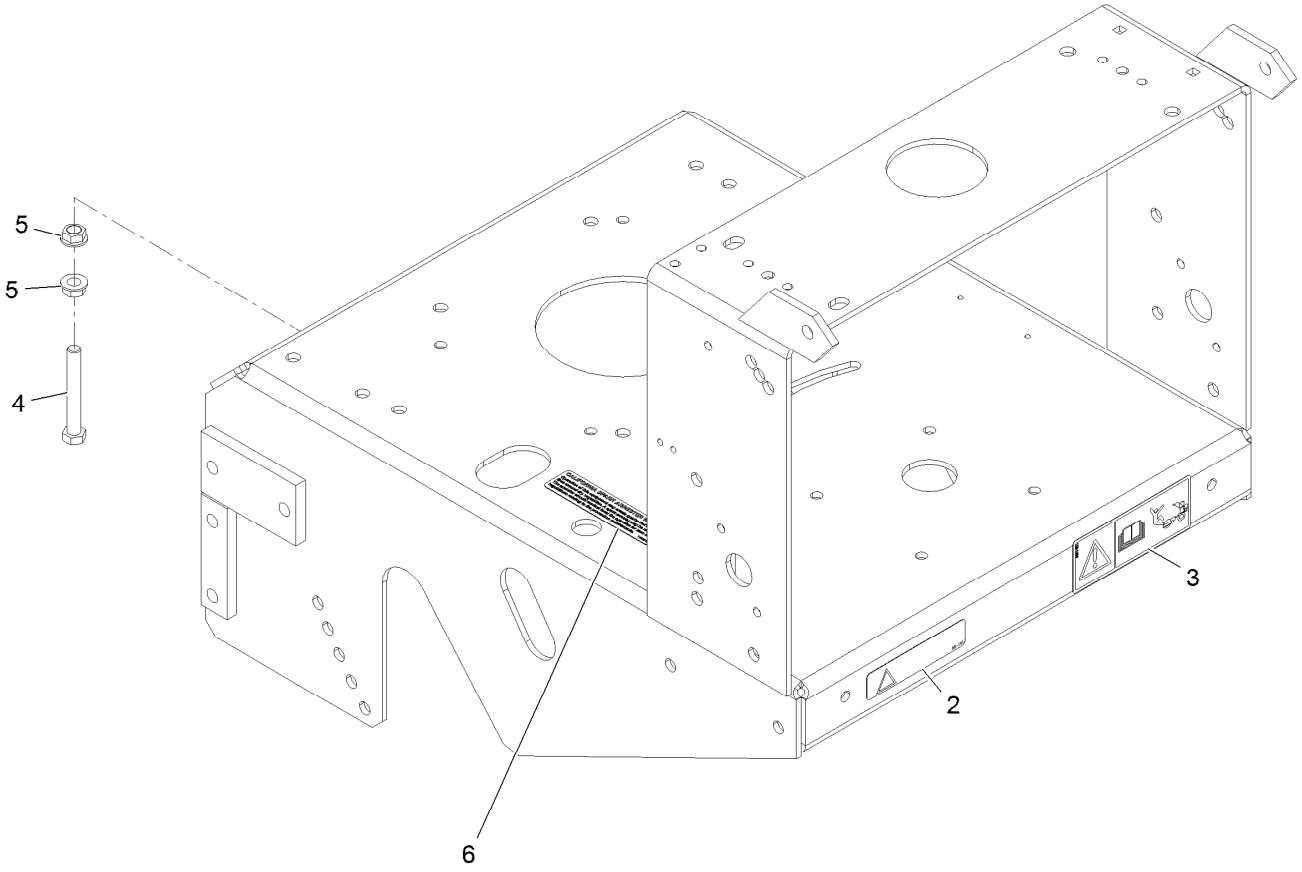
Engine Deck W/Transmission (continued)

Ref.	Part Number	Qty.	Description
1	116-6131	1	ASM, Metro Engine Deck W/Decals
2	103-1611-03	2	Arm-Brake
2:1		1	Wld,Brake Arm ■
2:1:1	1-324154	1	Asm,Bushing/Zerk
3	1-322117-03	1	Axle
4	2412-104	2	Clamp-R
5	32151-47	4	Ring-Retaining
6	1-323288	2	Belt, Wheel Drive
7	32128-20	4	Nut-HF
8	1-323262	2	Band-Brake
9	110-5866	2	Swivel-Brake
10	1-323277	2	Idler-Wheel, Drive
11	116-3515	2	Screw-HH, Special
12	99-8664	2	Screw-HH
13	3290-357	14	Nut-HHF, Whiz
14	3296-39	4	Nut-Lock, NI
15	1-323287-01	2	Shield-Wheel, Drive
16	1-323283	4	Spacer-Shield
17	1-603402	2	Spring-Extension
19	103-1619	1	Linkage,LH Brake
20	103-1620	1	Linkage,RH Brake
21	1-513959	2	Wingnut-Nylock
22	323-39	4	Screw-HH
23	1-523157	6	Washer-Spacer ●
23	1-543436	8	Washer-Spacer ●
24	98-5975	4	Washer-Belleville
25	1-323307	2	Pin-Clevis
26	103-1618	2	Swivel, Short
27	323-6	4	Screw-HH
28	126-4482	2	Drive Wheel ASM
29	32120-47	2	Ring-Retaining, External
31	1-808519	2	Ring-Snap
33	98-3259	1	Shield-Trailing
34	322-3	2	Screw-HH
35	116-7542-03	1	Arm-Idler, LH
35:1		1	Idler Arm LH Assy ■
35:1:4	302-19	1	Fitting-Grease
36	1-806003	2	Pin-Cotter
37	116-7543-03	1	Arm-Idler, RH
37:1		1	Idler Arm RH Assy ■
37:1:4	302-19	1	Fitting-Grease
38	1-412358	2	Scraper
39	3296-29	4	Nut-Lock, NI
40	1-803051	2	Ring-Retain,Push,EXT,Flat

● QTY As Required

■ Not serviced separately

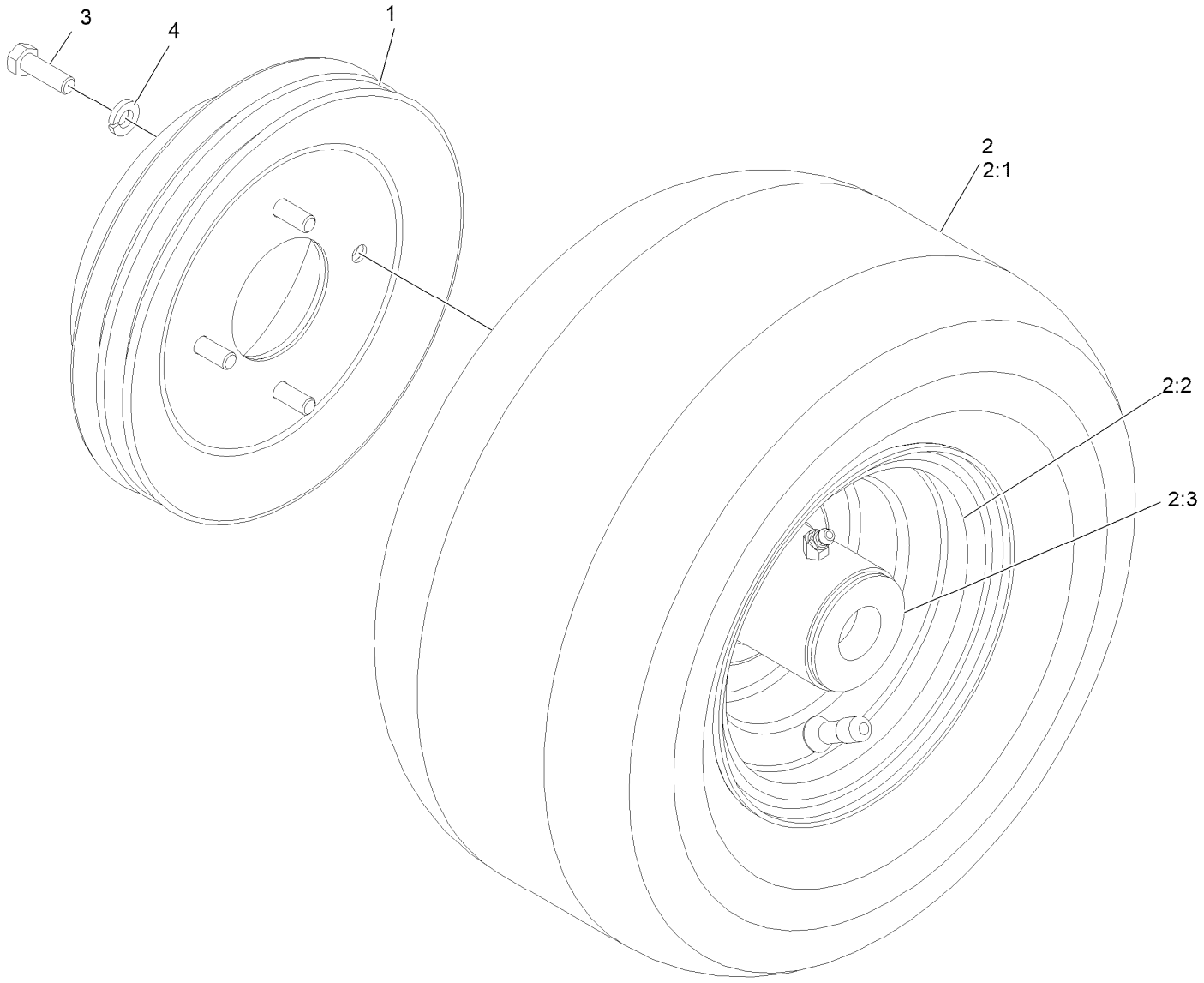
Engine Deck W/Decals Assembly No. 116-6131



Engine Deck W/Decals Assembly No. 116-6131 (continued)

Ref.	Part Number	Qty.	Description
2	98-1977	1	Decal-Warning
3	126-1400	1	Decal-Warning, Sulky
4	323-13	1	Screw-HH
5	3290-357	2	Nut-HHF, Whiz
6	117-2718	1	Decal-Arrester, Spark

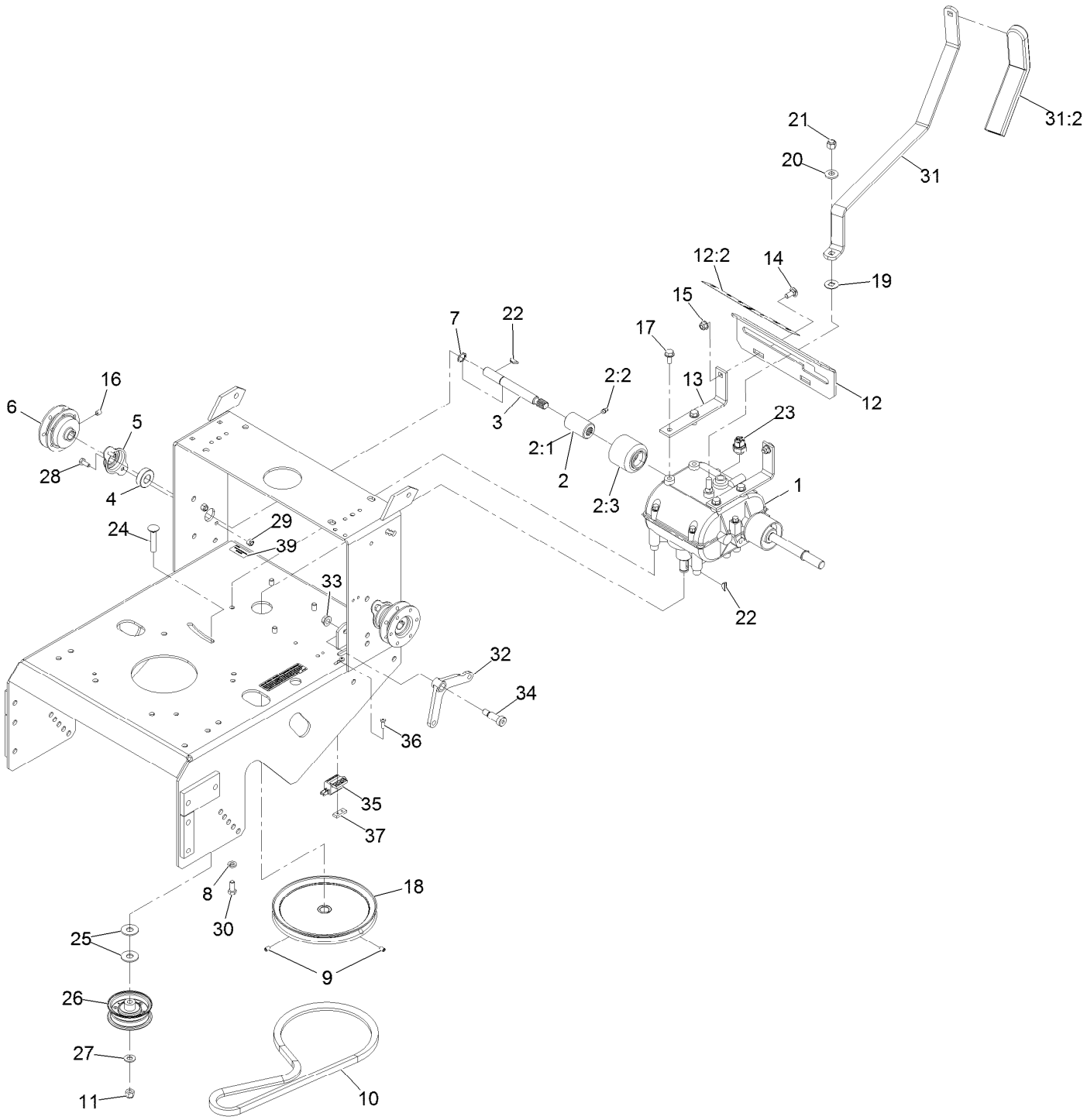
Wheel and Tire Assembly



Wheel and Tire Assembly (continued)

Ref.	Part Number	Qty.	Description
1	109-4359	1	Drum And Sheave ASM
2	130-8364	1	Wheel And Tire ASM
2:1	130-8367	1	Tire
2:2	1-323328	1	Wheel And Hub ASM
2:3	1-323329	2	Bearing-Flanged
3	322-5	4	Screw-HH 5/16-18 X 1
4	1-805005	4	Washer-Lock 5/16 Heavy

Engine Deck W/Transmission (cont.)

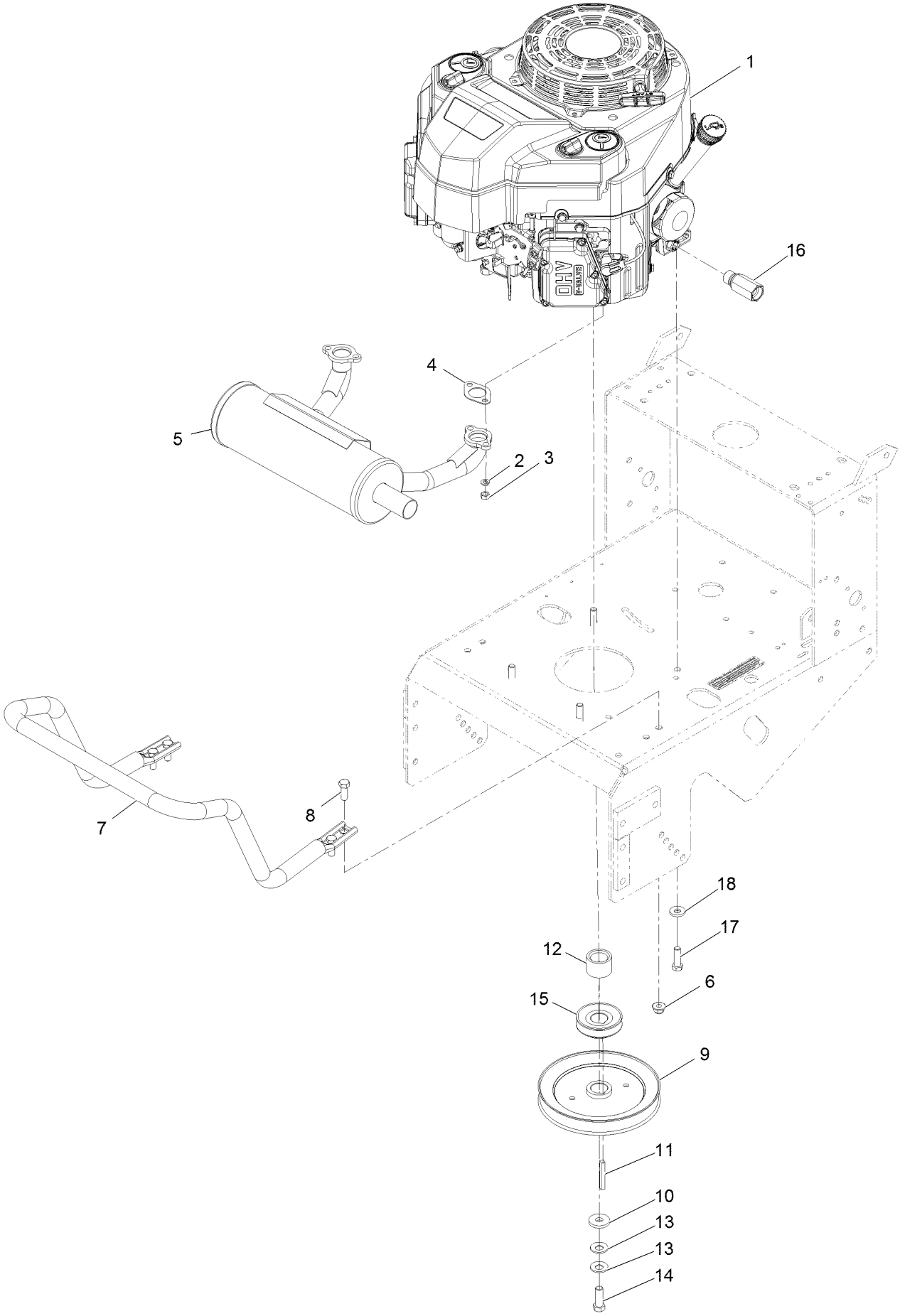


Engine Deck W/Transmission (cont.) (continued)

Ref.	Part Number	Qty.	Description
1	137-4105	1	Transmission-5 Speed
2	1-324340	2	Coupling, W/Guard And Zerk
2:1	1-323680	1	Coupler
2:2	302-19	1	Zerk-1/4-28 Str
2:3	51-4220	1	Guard-Coupler
3	1-323502	2	Shaft-Transmission
4	1-323252	2	Bearing-Shaft ●
5	1-323254	2	Flange-Output
6	103-6511	2	Sheave-Transmission ●
7	32151-62	2	Ring-Retaining
8	1-805005	4	Washer-Lock 5/16 Heavy
9	3245-41	2	Setscrew-1/4-20 X 3/8 ■
10	1-323280	1	Belt, Transmission Drive
11	3296-39	1	Nut-Nyloc 3/8-16
12	103-3498	1	Asm, Shifter Plate W/ Decals
12:2	98-3264	1	Decal-Speed, Ground
13	1-323389-03	2	Bracket-Plate, Shift
14	3230-1	2	Bolt-Carriage 5/16-18 X 3/4
15	104-8300	2	Nut-Nyloc 5/16-18 Flg
16	3246-18	2	Setscrew-5/16-18 X 3/8 ■
17	32144-11	4	Screw-HWH 5/16-18 X 3/4 Tf
18	1-323278	1	Sheave-Transmission ●
19	1-323379	1	Washer
20	98-5975	1	Washer-Spring Disc 3/8
21	3296-6	1	Nut-Nyloc 3/8-24
22	3257-5	3	Key-Woodruff #9 3/4 X 3/16
23	1-303282	1	Switch-Start, Neutral
24	3231-6	1	Bolt-Carriage 3/8-16 X 2
25	3256-5	2	Washer-7/16 Std
26	130-8362	1	Pulley-Idler, Flat
27	3256-24	1	Washer-3/8 SAE
28	321-3	4	Screw-HH 1/4-20 X 5/8
29	3296-42	4	Nut-Nyloc 1/4-20
30	322-3	4	Screw-HH 5/16-18 X 3/4
31	103-1606	1	Lever, Shift W/Grip
31:2	103-1733	1	Grip Foam
32	1-303186	1	Bellcrank
33	3290-357	1	Nut-Whizlock 3/8-16
34	1-603403	1	Bolt-Shoulder
35	1-513051	1	Switch-N.O.
36	3290-500	2	Screw-PPH #10-24 X 5/8
37	1-633181	1	Plate-Tapped
39	126-4345	1	Decal-Patent

● Apply anti-seize compound in bore.
■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Engine Assembly

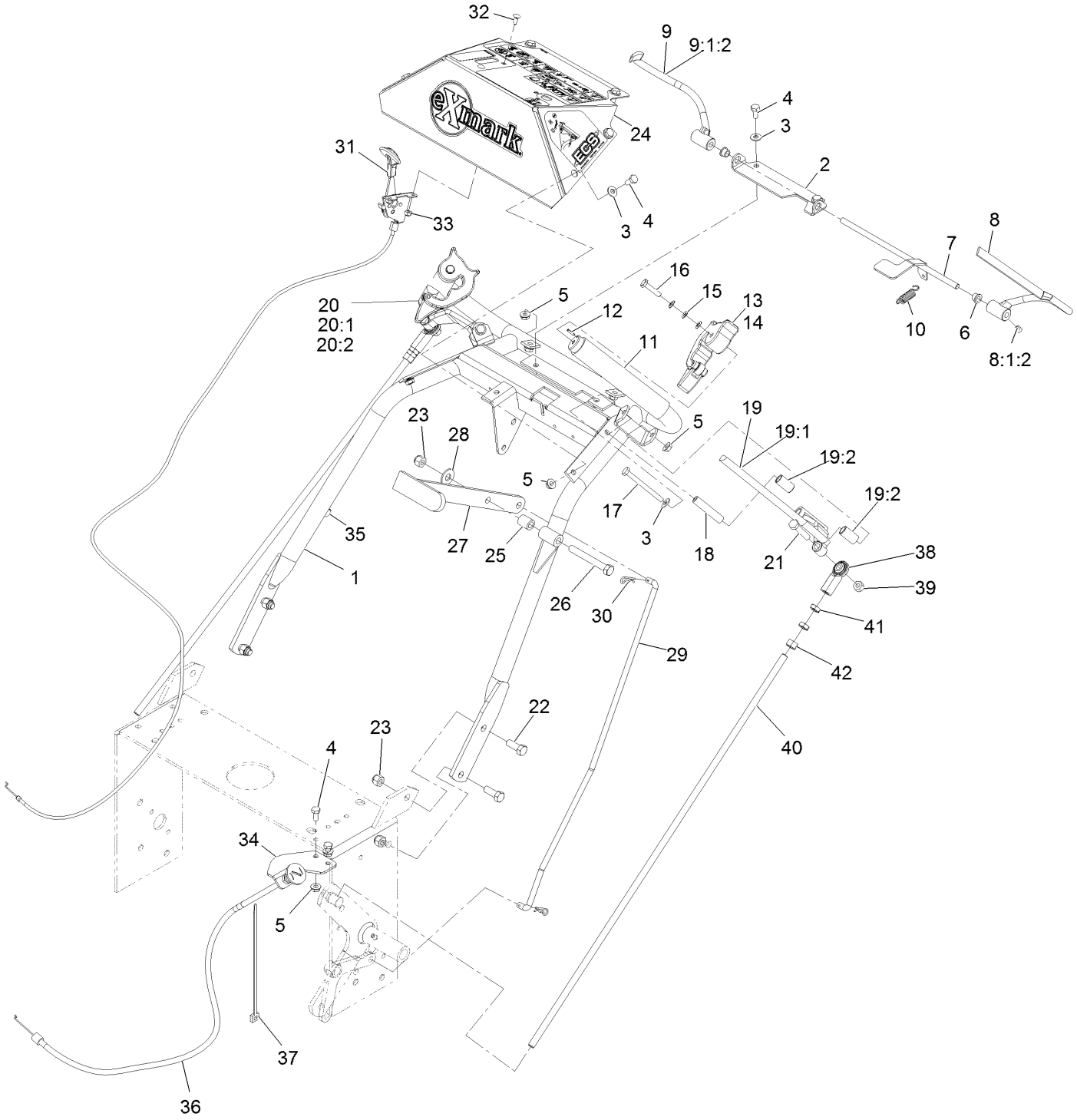


Engine Assembly (continued)

Ref.	Part Number	Qty.	Description
1		1	Engine-Kawasaki ● ▲
2	114-3550	4	Washer-Spring Lock M8
3	114-3549	4	Nut-M8
4	1-653313	2	Gasket-Exhaust
5	116-3735	1	Muffler-Horizontal
6	104-8301	4	Nut-Nyloc 3/8-16 Flg
7	116-6278-03	1	Guard-Muffler
8	323-6	4	Screw-HH 3/8-16 X 1
9	103-1667	1	Sheave ■
10	1-373034	1	Washer
11	103-4177	1	Key
12	1-633453	1	Spacer-Clutch
13	1-603610	2	Washer-Spring Disc 7/16
14	116-3702	1	Screw-HH ◆
15	103-1666	1	Sheave-Transmission ■
16	103-2587	1	Adapter
17	323-7	4	Screw-HH 3/8-16 X 1 1/4
18	98-5975	4	Washer-Spring Disc 3/8

● Not serviced separately
▲ Obtain parts from www.kawpowerepc.com
◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Apply anti-seize compound in bore.

ECS Upper Handle and Controls

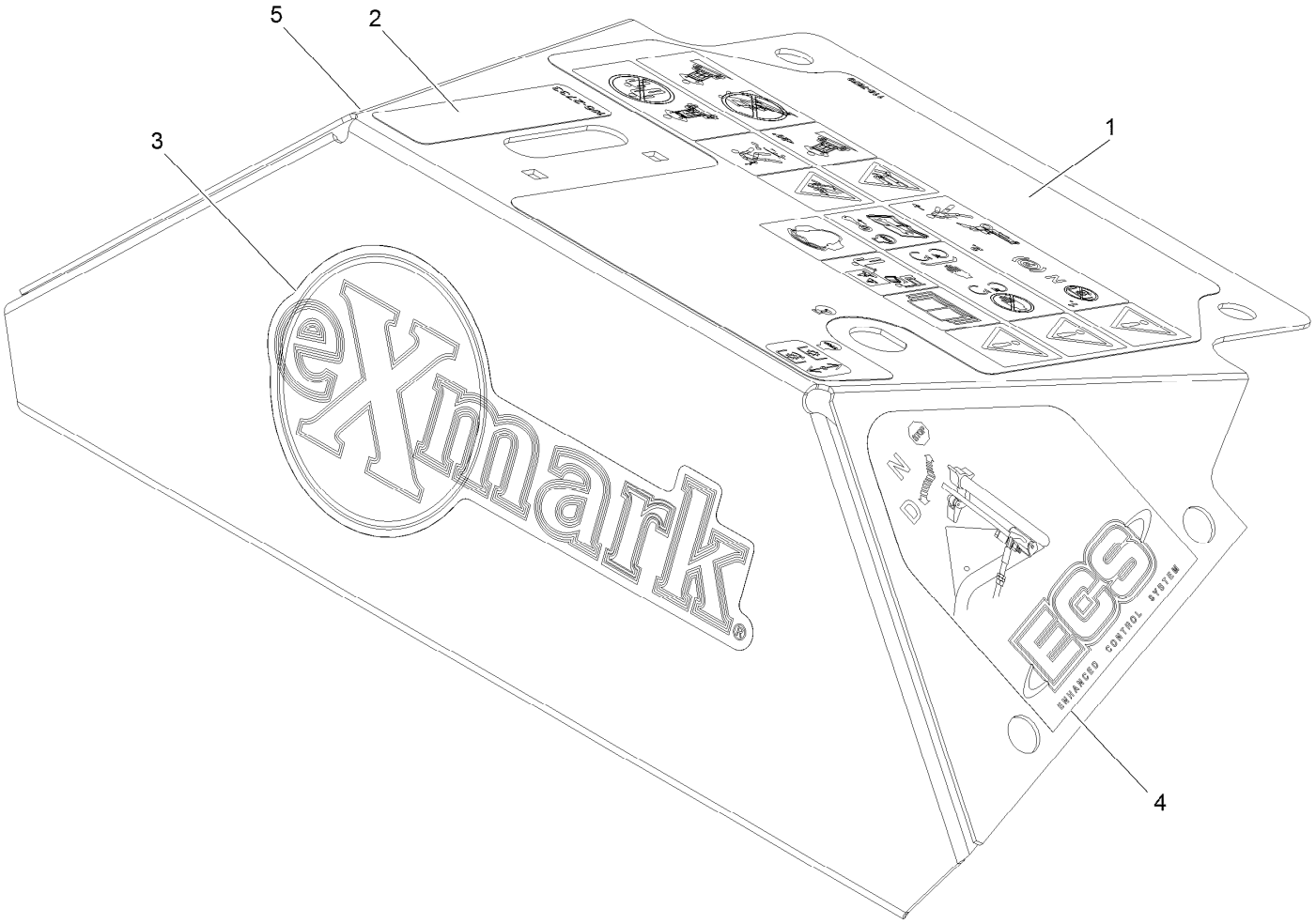


ECS Upper Handle and Controls (continued)

Ref.	Part Number	Qty.	Description
1	103-0770-03	1	Handle Weldment
2	103-0489-03	1	Bracket, Opc Axle
3	3256-22	10	Washer-1/4 SAE
4	321-3	10	Screw-HH 1/4-20 X 5/8
5	32128-33	12	Nut-Whizlock 1/4-20
6	1-303365	2	Bushing-Nylon
7	103-0769-03	1	Rod Weldment, OPC
8	116-4079	1	Wld,LH OPC Lever ■
8:1:2	1-803322	1	Setscrew-5/16-24 X 5/16 ●
9	116-4080	1	Wld,RH OPC Lever ■
9:1:2	1-803322	1	Setscrew-5/16-24 X 5/16 ●
10	1-303363	1	Spring-Extension
11	103-0815	2	Grip-Bar, Handle
12	126-2925	2	Pin-Spring
13	103-1631	1	Latch, Thumb LH
14	103-1630	1	Latch, Thumb RH
15	1-303435	6	Washer-Spring Disc 1/4
16	103-0235	2	Screw-HH 1/4-20 X 1 1/8 W/Nylon
17	321-14	2	Screw-HH 1/4-20 X 2 3/4
18	103-0027	2	Bushing-Lever, Drive
19	103-2514	1	Asm, Drive Lever LH
19:1	116-4081	1	Wld,LH Drive Lever
19:2	126-9366	2	Bushing, Sleeve
20	103-2513	1	Asm, Drive Lever RH
20:1	116-4082	1	Wld,RH Drive Lever
20:2	126-9366	2	Bushing, Sleeve
21	322-9	2	Screw-HH 5/16-18 X 1 3/4
22	323-6	4	Screw-HH 3/8-16 X 1
23	3296-39	5	Nut-Nyloc 3/8-16
24	109-4934	1	Asm, Console (109-4649-03) W/Decals
25	1-633080	1	Spacer
26	323-14	1	Screw-HH 3/8-16 X 3
27	103-1629	1	Clutch Lever W/Grip
28	3256-4	1	Washer-3/8 Std
29	103-1627	1	Linkage, Upper
30	1-806003	2	Hairpin-Cotter
31	116-2426	1	Control, Throttle
31	116-2426RT02	1	Control, Throttle
32	1-807513	2	Bolt-Carriage #10-24 X 1/2
33	3296-2	2	Nut-Nyloc #10-24
34	103-1797-01	1	Bracket-Cable, Choke
35	1-303088	1	Clip-Cable
36	103-1796	1	Cable-Choke
36	103-1796RT01	1	Cable-Choke
37	1-303335	1	Tie-Cable 7 15/16 (Large)
38	103-2463	2	Balljoint
39	3296-29	2	Nut-Nyloc 5/16-18
40	103-1604	2	Linkage, Wheel Drive
41	3220-3	4	Nut-Jam 3/8-24
42	3219-3	2	Nut-Hex 3/8-24

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.
■ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on inside of bore of OPC hub.

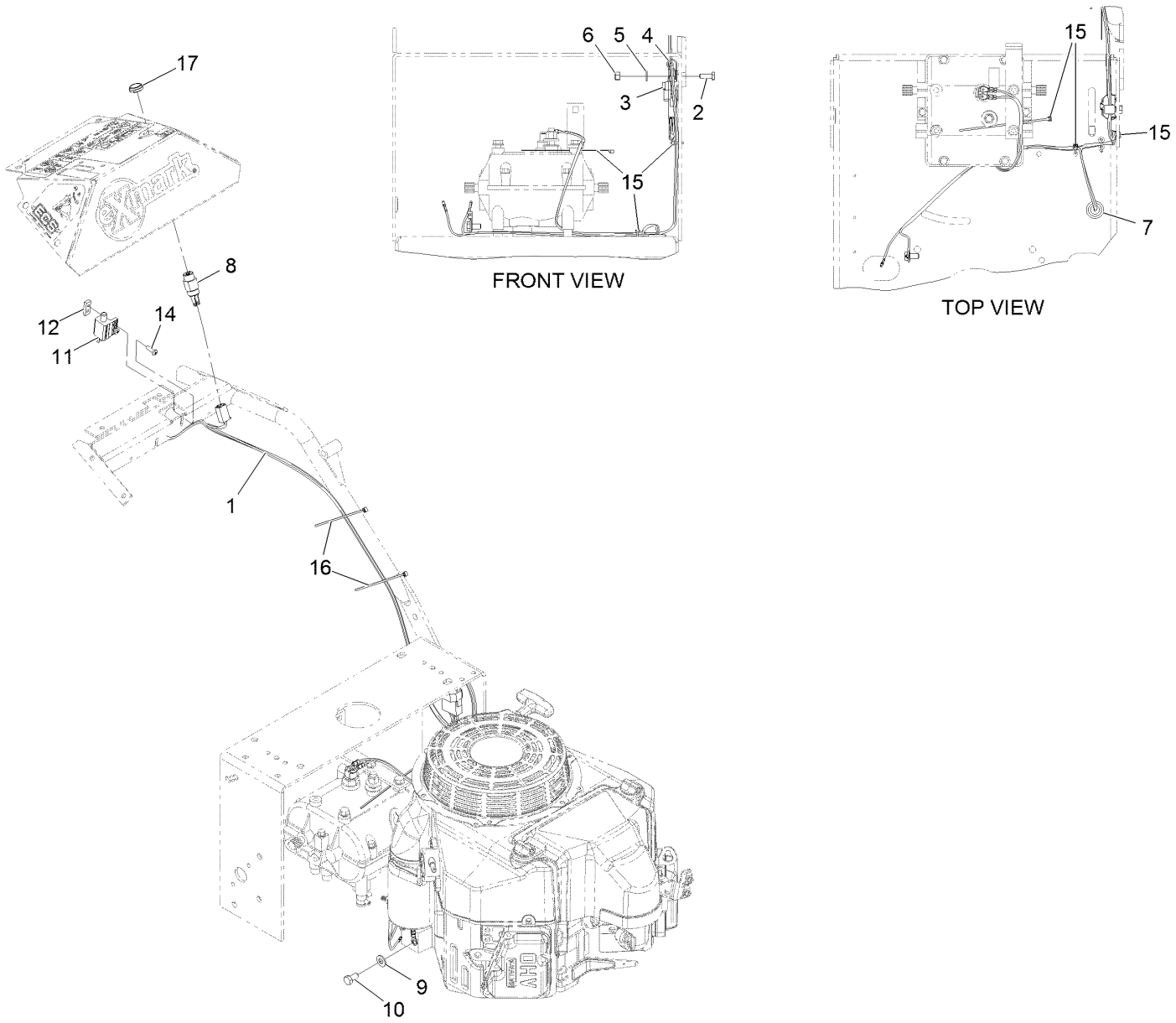
Console W/Decals Assembly



Console W/Decals Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-2864	1	Decal-Console
2	106-2733	1	Decal-Throttle
3	126-6877	1	Decal, Exmark Logo
4	103-2244	1	Decal, LH Ecs Instruction
5	103-2245	1	Decal, RH Ecs Instruction

Electrical Assembly

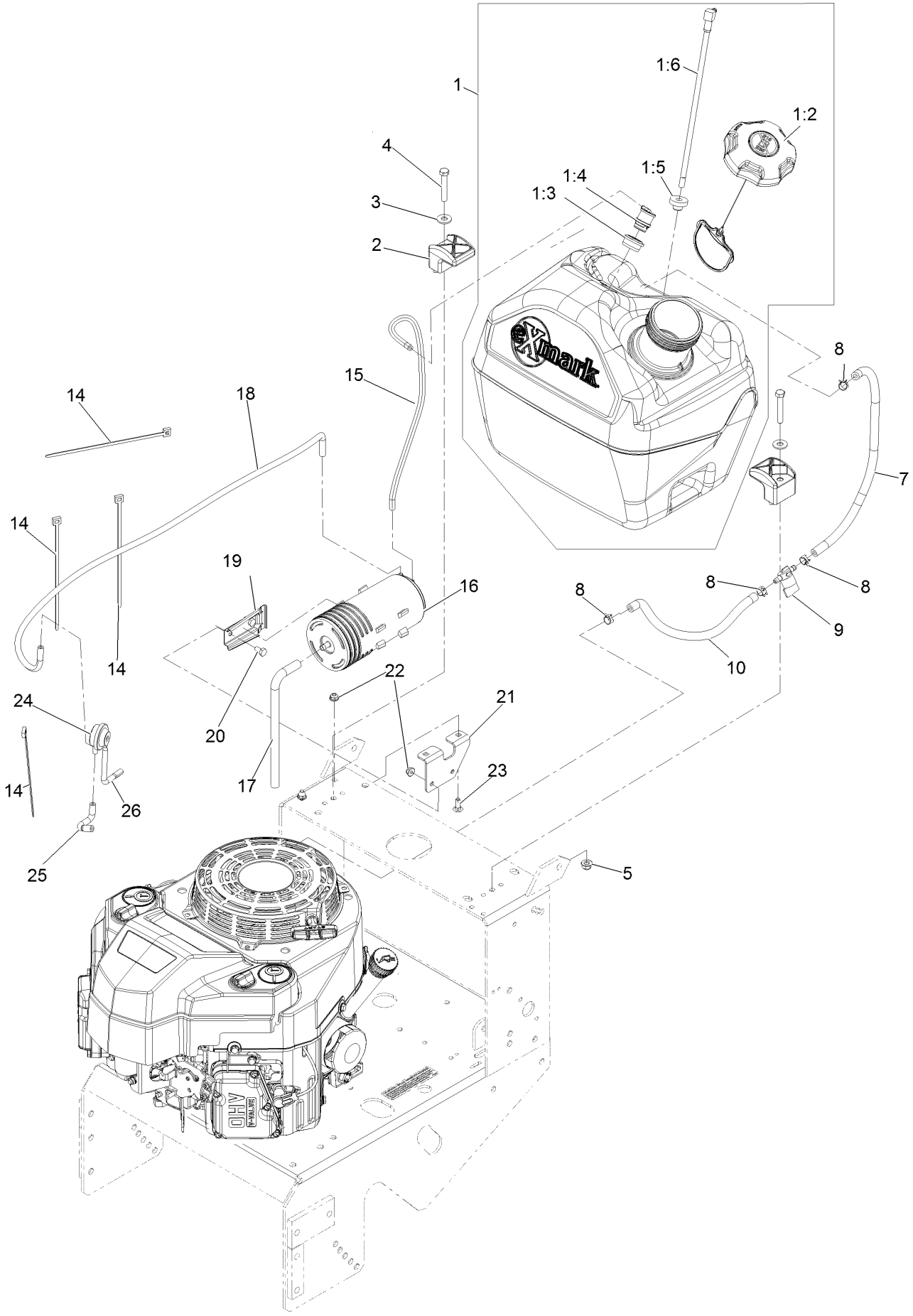


Electrical Assembly (continued)

Ref.	Part Number	Qty.	Description
1	116-2661	1	Harness-Wire ●
2	321-4	1	Screw-HH 1/4-20 X 3/4
3	1-323430	1	Module-Interlock
4	1-513762	1	Clip-Loom 1/2
5	3256-22	1	Washer-1/4 SAE
6	3296-42	1	Nut-Nyloc 1/4-20
7	1-543296	1	Grommet
8	1-403121	1	Switch & Key (Includes Nut & Washer)
9	33094-00	1	Washer
10	33114-016	1	Screw-HH M8-1.25 X 16Mm
11	1-513051	1	Switch-N.O.
12	1-633181	1	Plate-Tapped
14	3290-500	2	Screw-PPH #10-24 X 5/8
15	1-303287	3	Tie-Cable 5 1/2 (Small)
16	1-303287	2	Tie-Cable 5 1/2 (Small)
17	103-0498	1	Nut-Ignition

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Fuel Tank Assembly



Fuel Tank Assembly (continued)

Ref.	Part Number	Qty.	Description
1	135-2855	1	ASM, Fuel Tank 5 Gal
1:2	137-4119	1	Cap-Fuel, Ratcheting
1:3	114-0284	1	Grommet
1:4	119-3547	1	Valve-Vent, Fuel
1:5	46-6560	1	Bushing
1:6	109-9364	1	Fitting-Fuel (W/Line And Screen)
2	107-4543	2	Clamp
3	3256-3	2	Washer-5/16 Std
4	322-10	2	Screw-HH 5/16-18 X 2
5	104-8300	2	Nut-Nyloc 5/16-18 Flg
7	114-4428	1	Hose-Fuel
8	2412-98	4	Clamp-Hose
9	1-603770	1	Valve-Fuel
10	109-0293	1	Hose-Fuel Line 8 1/2"
14	1-303335	4	Tie-Cable 7 15/16 (Large)
15	114-0286	1	Hose-Vent
16	117-1221	1	Canister-Carbon, 800Cc
17	115-0962	1	Hose-Vent, Canister
18	116-2231	1	Hose-Vent, Formed
19	114-0292	1	Bracket-Canister, Carbon
20	321-2	2	Screw-HH 1/4-20 X 1/2
21	115-4486-01	1	Bracket-Canister, Carbon
22	104-7201	4	Nut-Nyloc 1/4-20 Flg
23	3229-1	2	Bolt-Carriage 1/4-20 X 3/4
24	116-2232	1	Valve-Control, Vacuum
25	119-8502	1	Hose-Vent, Formed
26	119-8501	1	Hose-Vent, Formed
28		1	Pn 41019-1055 Filter W/6In Fuel Line ●■▲

● Not illustrated
▲ Obtain parts from www.kawpowerepc.com
■ Not serviced separately

Notes:

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*Some accessories and options not available for some models.

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