



Z-Master 250 Series
52" Side Discharge
Cutting Unit

Model No. 74206 – 890001 & Up

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

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Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	HWHTF	hex washer head thread forming
ASM	assembly	INC	incorporated
CARR	carriage	LH	left hand
DEG	degrees	PH	pan head
FH	flat head	PPH	Phillips pan head
GA	gauge	PTO	power take off
HF	hex flange	RH	right hand
HFV	hex flange washer	SFH	slotted fillister head
HH	hex head	SH	square head
HHF	hex head flange	SHWH	slotted hex washer head
HHST	hex head self tapping	SPH	slotted pan head
HJ	hex jam	STD	standard
HOC	height-of-cut	TAP	self tapping
HS	hex socket	TH	truss head
HSBH	hex socket button head	TTH	Torx truss head
HSFH	hex socket flat head	WH	wing head
HSH	hex socket head		
HWH	hex washer head		

Important Format Explanations

This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

Service Assemblies

Parts within service assemblies have reference numbers in the form X:Y. X is the reference number of the service assembly and Y is a sequential number unique to each part within the service assembly.

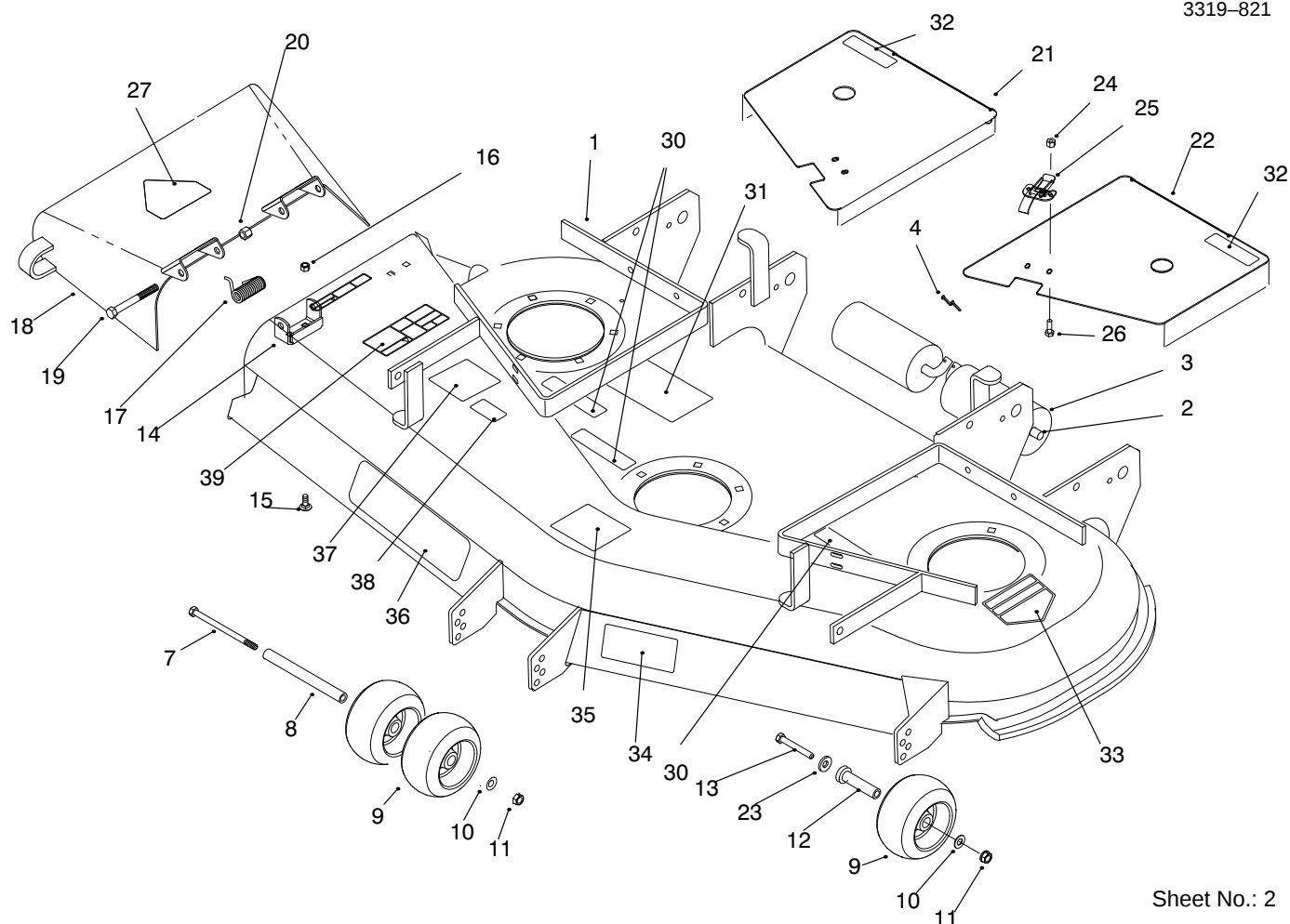
For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in part lists and as callouts in illustrations.

Reference Numbers with Quantities

Illustrations may have a quantity in parentheses next to a reference number, in the form X (Y). X is the reference number. Y in parentheses is the quantity of the part identified by the reference number.

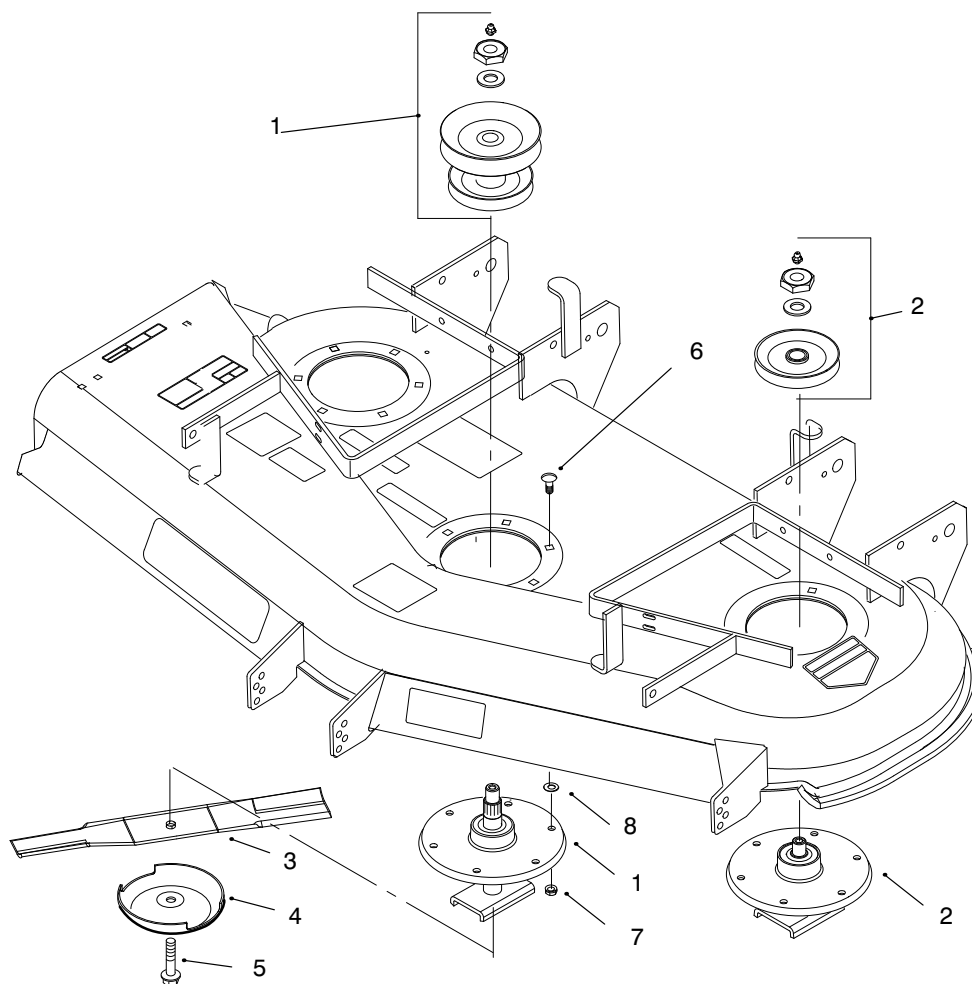
For example, the illustration callout 4 (2) indicates that two parts are used in that instance.



Sheet No.: 2

Rollers, Belt And Covers

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	98-3770	1	Deck/Decal ASM	29	66-6380	1	Decal-Danger
2	40-0340	2	Shaft-Roller	30	98-5954	3	Decal-Cover Missing
3	36-1740	2	Roller-Deck	31	94-6281	1	Decal-Belt Installation
4	3272-11	2	Pin-Cotter	32	67-5360	2	Decal-Danger
7	323-28	1	Screw-HH	33	43-8480	1	Decal-Danger
8	98-5967	1	Spacer-Wheel	34	93-7818	1	Decal-Blade Bolt Torque
9	68-2730	3	Wheel-Gage	35	98-3798	1	Decal-Gage Wheel
10	3256-24	3	Washer-Flat	36	98-5953	1	Decal-52" Deck
11	3296-39	3	Nut-Lock	37	94-6225	1	Decal-Safety
12	98-3777	1	Spacer-Wheel	38	98-3269	1	Decal-Made In USA
13	98-5961	1	Screw-HH	39	66-1340	1	Decal-Discharge
14	29-5590-03	2	Fincket-Pivot				
15	3230-18	4	Screw-CARR				
16	32152-1	4	Nut-Lock				
17	40-6230	2	Spring-Torsion				
18	98-5984	1	Deflector Decal ASM-Serv				
19	3211-15	2	Screw-HH				
20	3296-5	2	Nut-Lock				
21	98-5963	1	Cover ASM RH				
22	98-5965	1	Cover ASM LH				
23	98-5975	1	Washer				
24	32128-17	4	Nut-Lock				
25	249-21	2	Latch				
26	3290-321	4	Screw-HH				
27	54-9220	1	Decal-Danger				

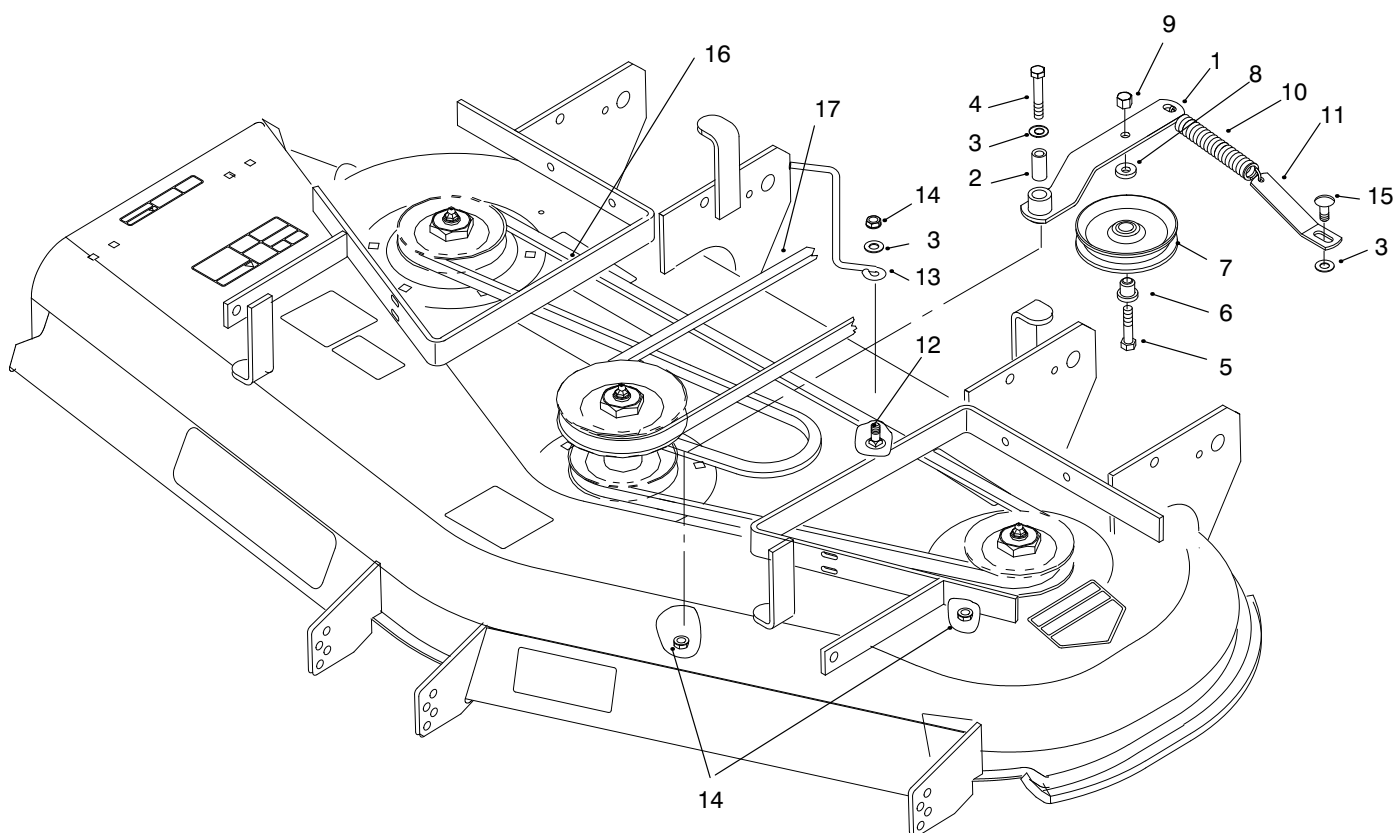


Sheet No.: 3

Spindles, Blades And Deflector

Ref. No.	Part No.	Qty.	Description
1	98-5974	1	Spindle ASM Center
2	27-0870-03	2	Spindle Hsg ASM
3	27-0990	3	Blade
4	72-9361	3	Anti-Scalp Cup
5	92-5816	3	Screw - Blade
6	3231-22	16	Bolt-CARR
7	32128-21	16	Nut-HF
8	3256-24	1	Washer-Flat
9	98-3772	1	Pulley & Hub ASM
10	302-2	3	Fitting-Grease
11	32146-20	3	Nut-Lock
12	92-5836	1	Washer
13	27-0970	2	Pulleu & Hub ASM
14	253-139	6	Seal-Oil
15	61-4160	3	Spindle-52"
16	46-8530	3	Bearing ASM
17	27-0950	3	Spacer-Bearing
18	27-0920	2	Shaft-Spindle
19	51-3551	1	Spindle-Shaft
20	7-4150	2	Washer

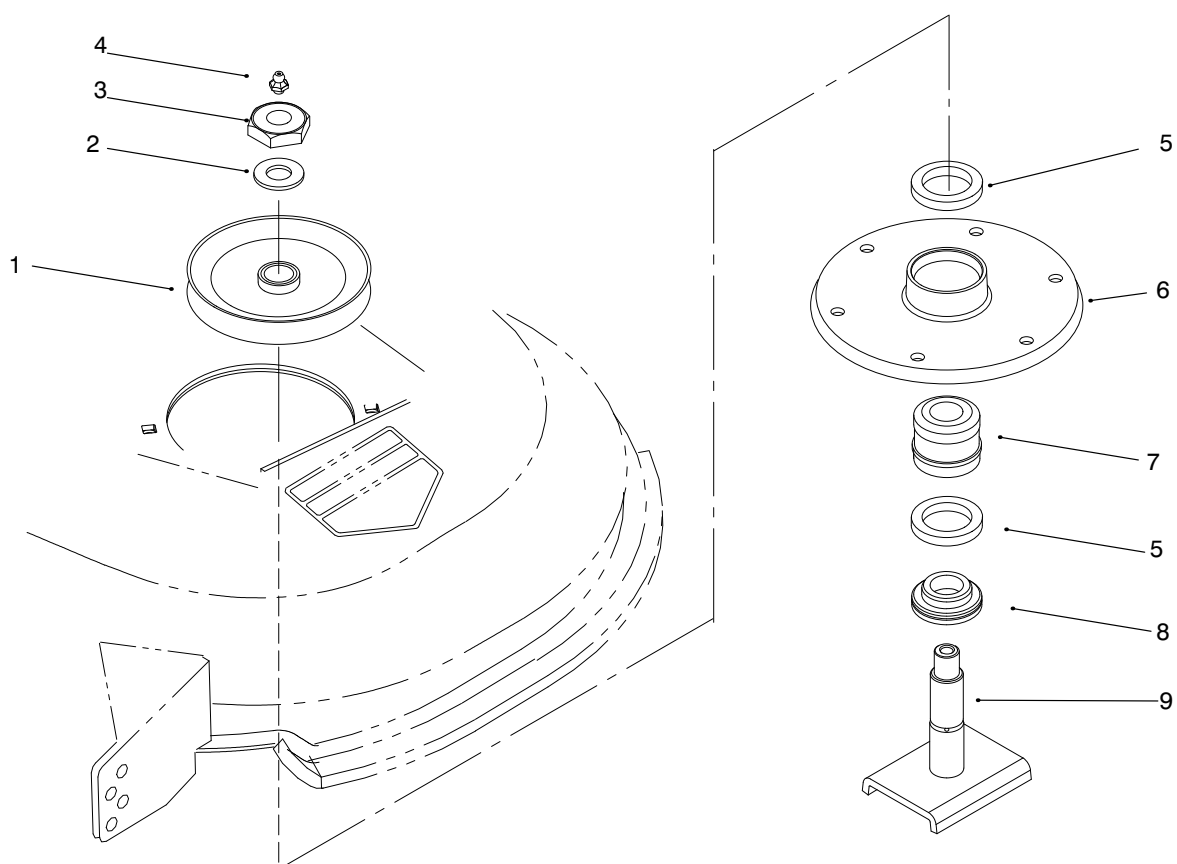
Ref. No.	Part No.	Qty.	Description



Sheet No.: 4

Belts And Idler Asm

Ref. No.	Part No.	Qty.	Description
1	55-7640-03	1	Idler Arm ASM
2	51-3640	1	Sleeve-Pivot
3	3256-24	3	Washer-Flat
4	323-11	1	Screw
5	3211-8	1	Screw-HH
6	65-5950	1	Bushing-Pulley
7	65-5940	1	Pulley-Idler
8	7-0081	1	Washer-Special
9	3296-5	1	Nut-Lock
10	51-3650	1	Spring-Extension
11	55-7650	1	Plate-Spring
12	3231-22	1	Bolt-CARR
13	98-5980	1	Guide-Belt
14	32128-21	3	Nut-HF
15	3231-25	1	Screw-CARR
16	27-1160	1	Belt-Deck Drive
17	98-3780	1	Belt - 52" Eng/Deck

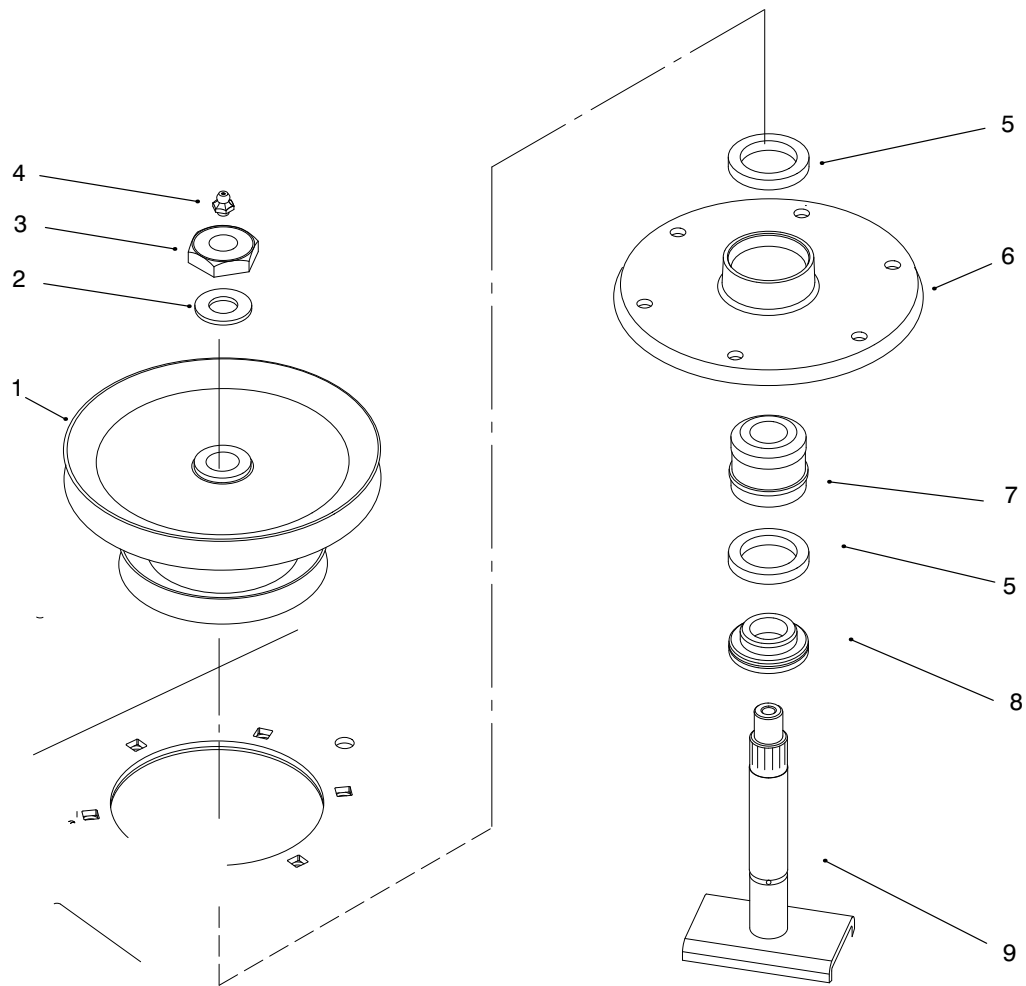


Sheet No.: 10

Spindle Outer

Ref. No.	Part No.	Qty.	Description
1	27-0970	2	Pulleu & Hub ASM
2	7-4150	2	Washer
3	32146-20	2	Nut-Lock
4	302-2	2	Fitting-Grease
5	253-139	4	Seal-Oil
6	61-4160	2	Spindle-52"
7	46-8530	2	Bearing ASM
8	27-0950	2	Spacer-Bearing
9	27-0920	2	Shaft-Spindle

Ref. No.	Part No.	Qty.	Description



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Spindle Center

Ref. No.	Part No.	Qty.	Description
1	98-3772	1	Pulley & Hub ASM
2	92-5836	1	Washer
3	32146-20	1	Nut-Lock
4	302-2	1	Fitting-Grease
5	253-139	2	Seal-Oil
6	61-4160	1	Spindle-52"
7	46-8530	1	Bearing ASM
8	27-0950	1	Spacer-Bearing
9	51-3551	1	Spindle-Shaft
11	92-5816	1	Screw - Blade

Ref. No.	Part No.	Qty.	Description

MAINTENANCE RECORD

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