



Count on it.

Parts Catalog

TimeCutter® HD XS5450 Riding Mower

Model No. 74867—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

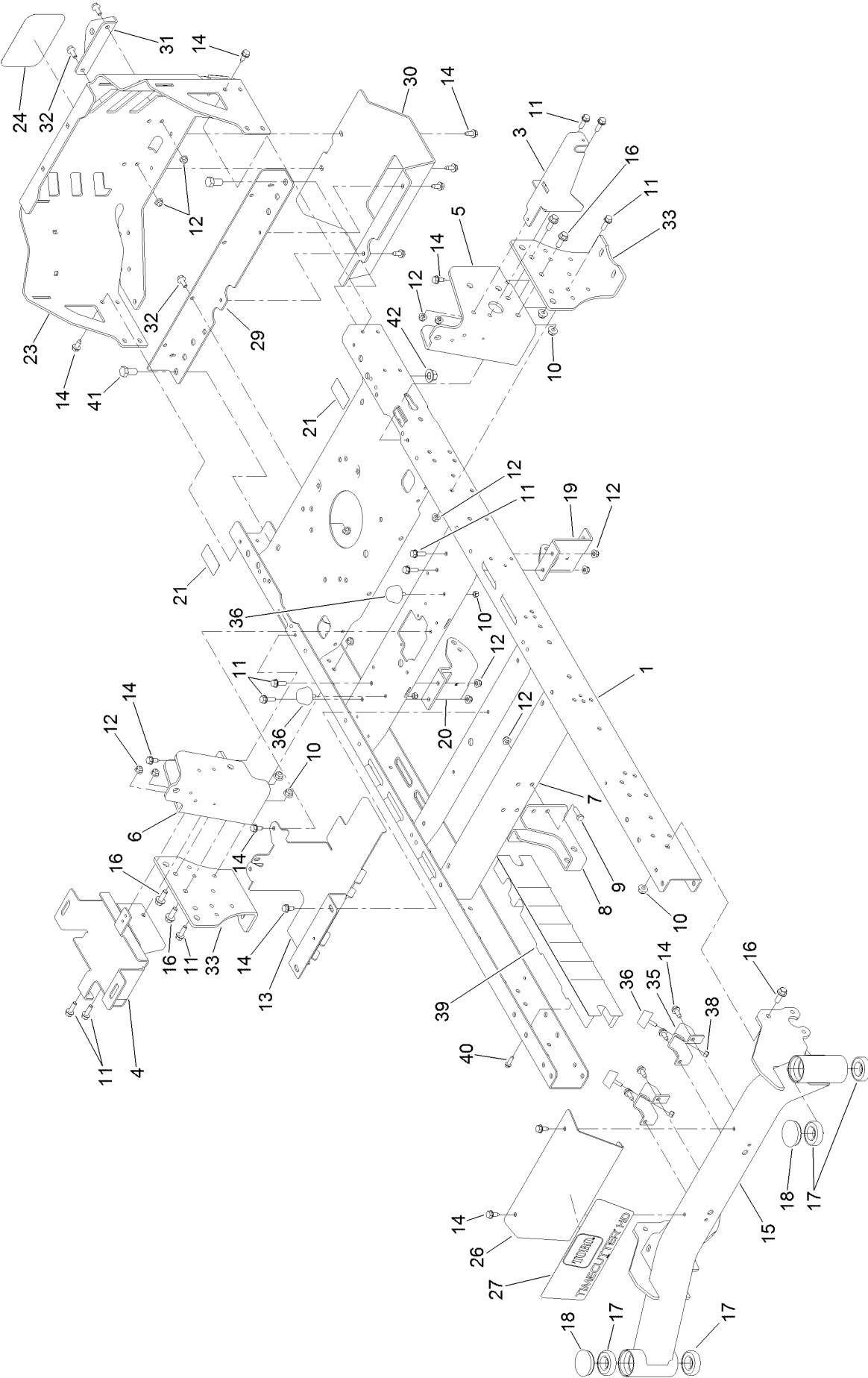
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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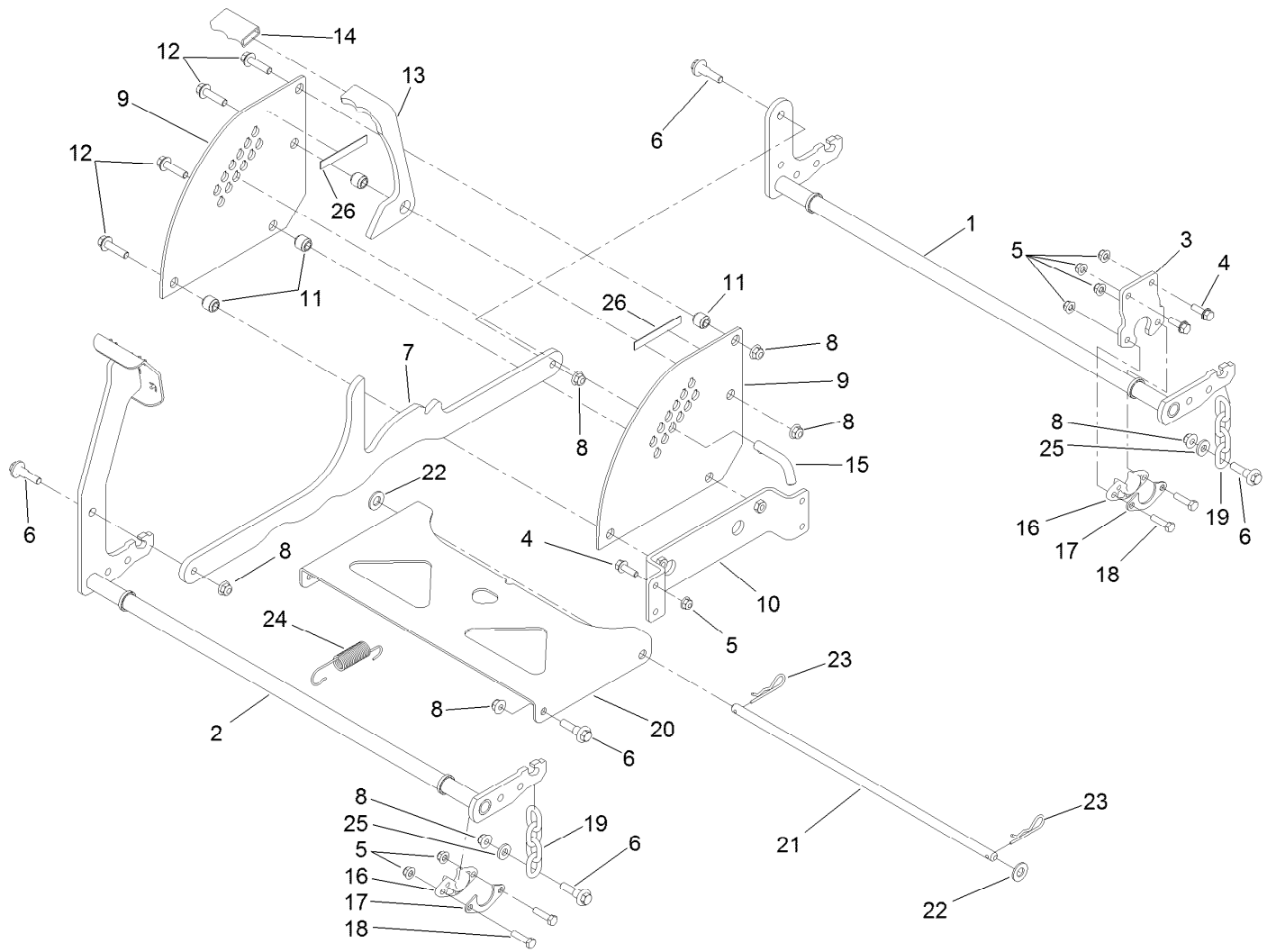
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1192-01	1	Frame ASM	20	131-0901-01	1	Mount-Hydro, Front (RH)
3	133-7051-03	1	Bracket-Pod Support, LH	21	121-2989	2	Decal-Bypass
4	136-4185-03	1	Tray-Battery	23	133-4431-03	1	Guard-Engine
5	133-4383-01	1	Bracket-Mounting, LH	24	99-4693	1	Decal
6	133-4384-01	1	Bracket-Mounting, RH	26	133-9345-01	1	Plate-Front
7	133-4413-01	1	Brace-Cross, Lower	27	136-7472	1	Decal-Timecutter HD
8	133-4435-01	1	Bracket-Mount Damper, Lower	29	133-4303-01	1	Crossmember-Rear
9	322-5	4	Screw-HH	30	133-4429-03	1	Guard-Muffler
10	104-8301	10	Nut-HF, NI	31	117-1232-03	1	Bracket-Hitch
11	3234-29	20	Screw-HHF	32	3234-47	6	Screw-HHF
12	104-8300	30	Nut-HF, NI	33	133-1201-03	2	Mount-Hydro
13	133-4485-03	1	Bracket-Mount	35	133-4414-01	2	Bracket-Stop, Bump
14	32144-70	26	Screw-HWHTF	36	131-8834	4	Bumper
15	133-4310-01	1	Axle-Front	38	3296-42	4	Nut-Lock, NI
16	3234-42	10	Screw-HHF	39	133-7072	2	Guard-Rail
17	109-3678	4	Bearing-Ball	40	46-8091	6	Screw-HWH
18	116-4348	2	Cap-Grease	41	325-4	2	Screw-HH
19	131-0902-01	1	Mount-Hydro, Front (LH)	42	99-5107	2	Nut-Lock

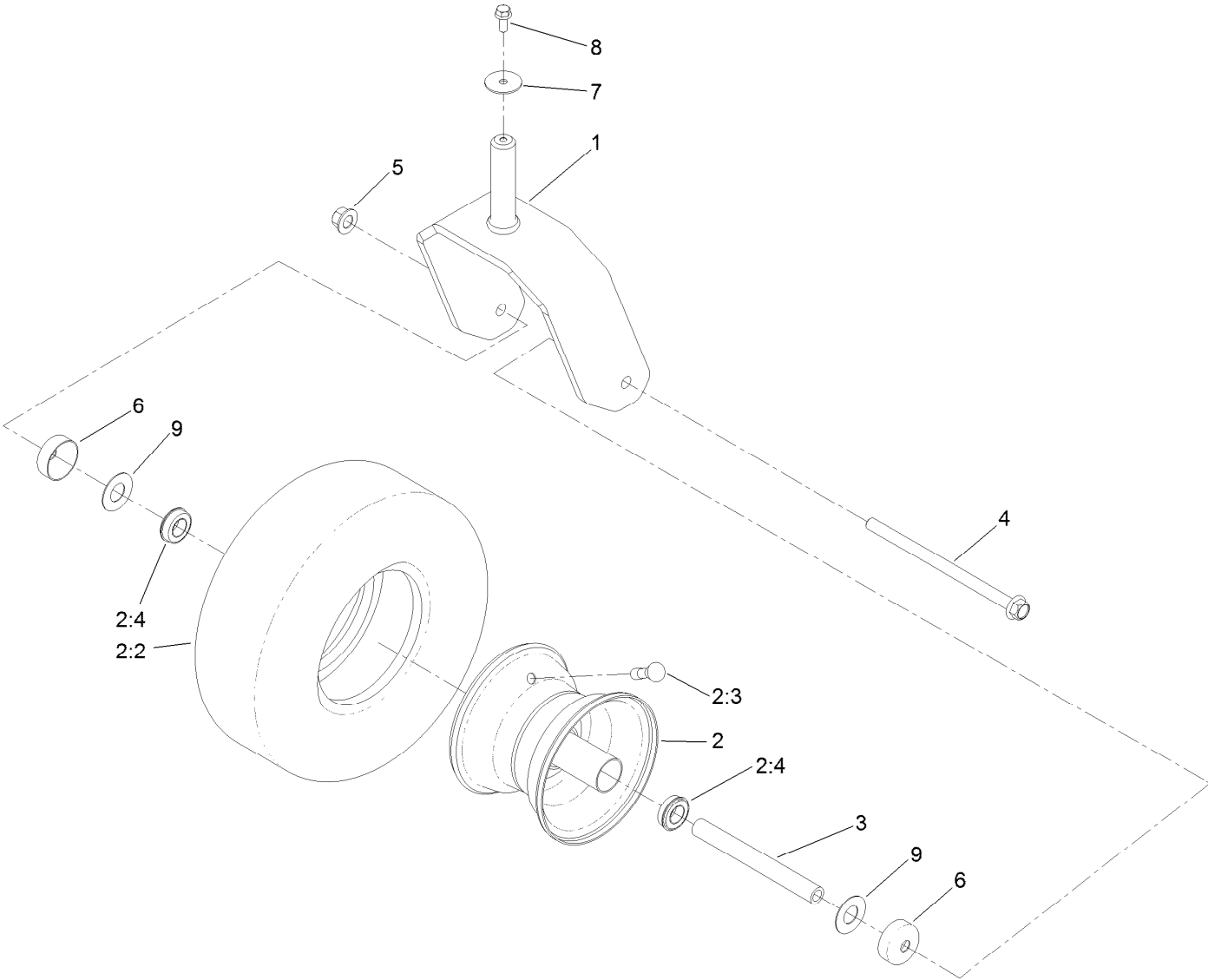
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-4059-03	1	Pivot-Rear	14	116-4312	1	Grip-Flat
2	133-4430-03	1	Pivot-Front	15	116-5584	1	Pin-HOC
3	133-4316-03	2	Plate	16	115-5065	4	Bushing-Flange
4	3234-29	8	Screw-HHF	17	116-2887	4	Gusset-Lift, Deck
5	104-8300	16	Nut-HF, NI	18	322-6	8	Screw-HH
6	130-0742	8	Bolt-Shoulder	19	130-0668	4	Chain-Decklift
7	127-3390-03	1	Link-HOC	20	133-4311-01	1	Pan-Pivot, Deck
8	104-8301	10	Nut-HF, NI	21	133-7071	1	Rod-Pivot, Deck
9	127-3389-03	2	Plate-Deck, Lift	22	3256-26	2	Washer-Flat
10	133-7049	1	Plate-Lift	23	1-806005	2	Pin-Cotter
11	116-4313	4	Spacer-Step, Double	24	115-9652	1	Spring-Extension
12	114-4681	4	Screw-HHF	25	43-0940	4	Spacer
13	127-3391	1	Lock-Transport, HOC	26	130-0734	2	Pad-Rubber

Caster Fork Assembly



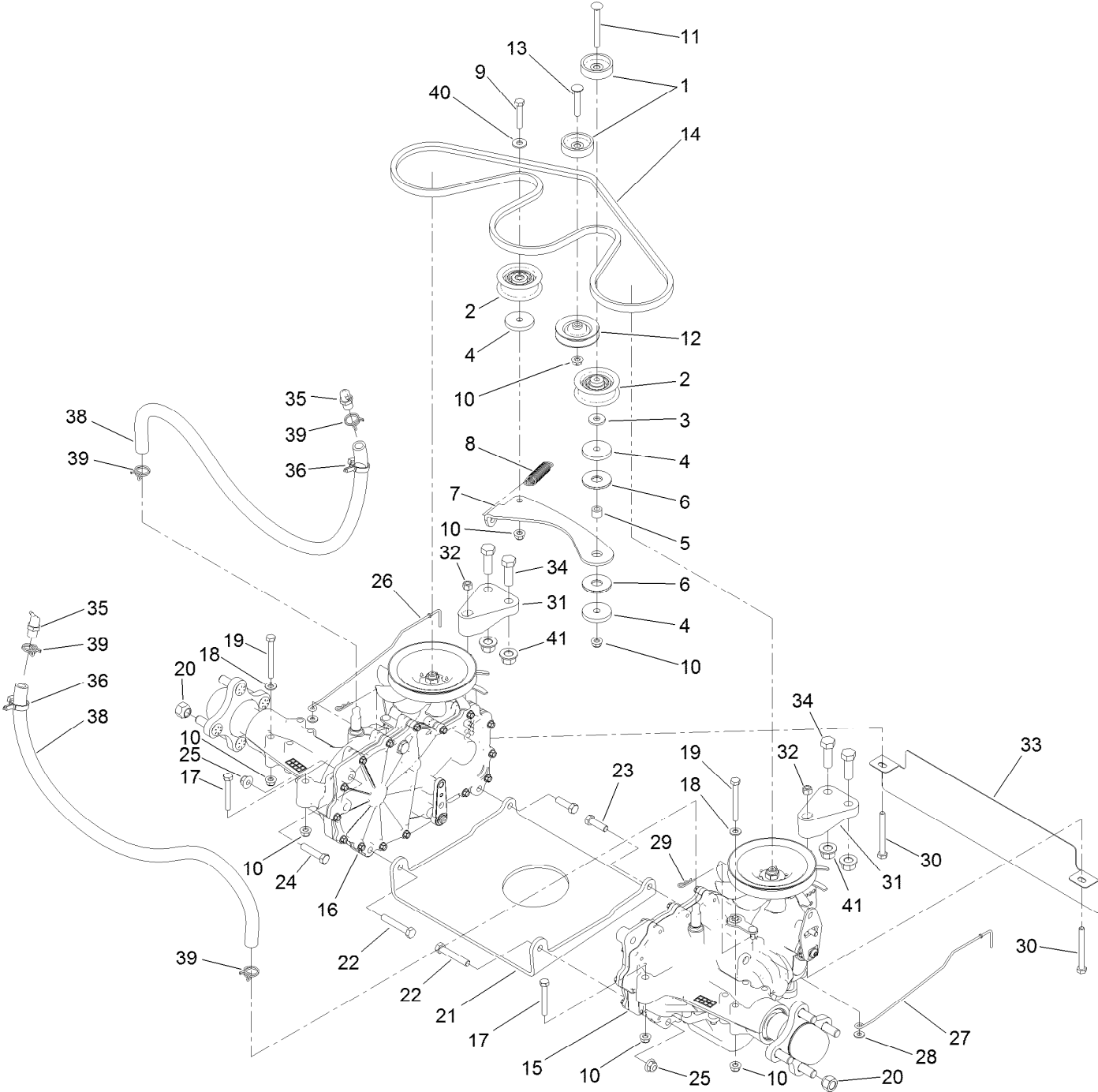
Caster Fork Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4312-01	2	Fork-Caster	4	126-5389	2	Screw-HHF
2	133-4428	2	Tire And Wheel ASM	5	99-5107	2	Nut-Lock
2:2	125-5581	1	Tire	6	133-7088	4	Guard-Seal
2:3	232-27	1	Stem-Valve	7	3256-68	2	Washer-Flat
2:4	136-4190	2	Bearing	8	3234-47	2	Screw-HHF
2:99	232-46	1	Tube-Inner ● ■	9	136-5590	4	Washer
3	133-4487	2	Spanner-Wheel				

● Not illustrated

■ Optional Equipment

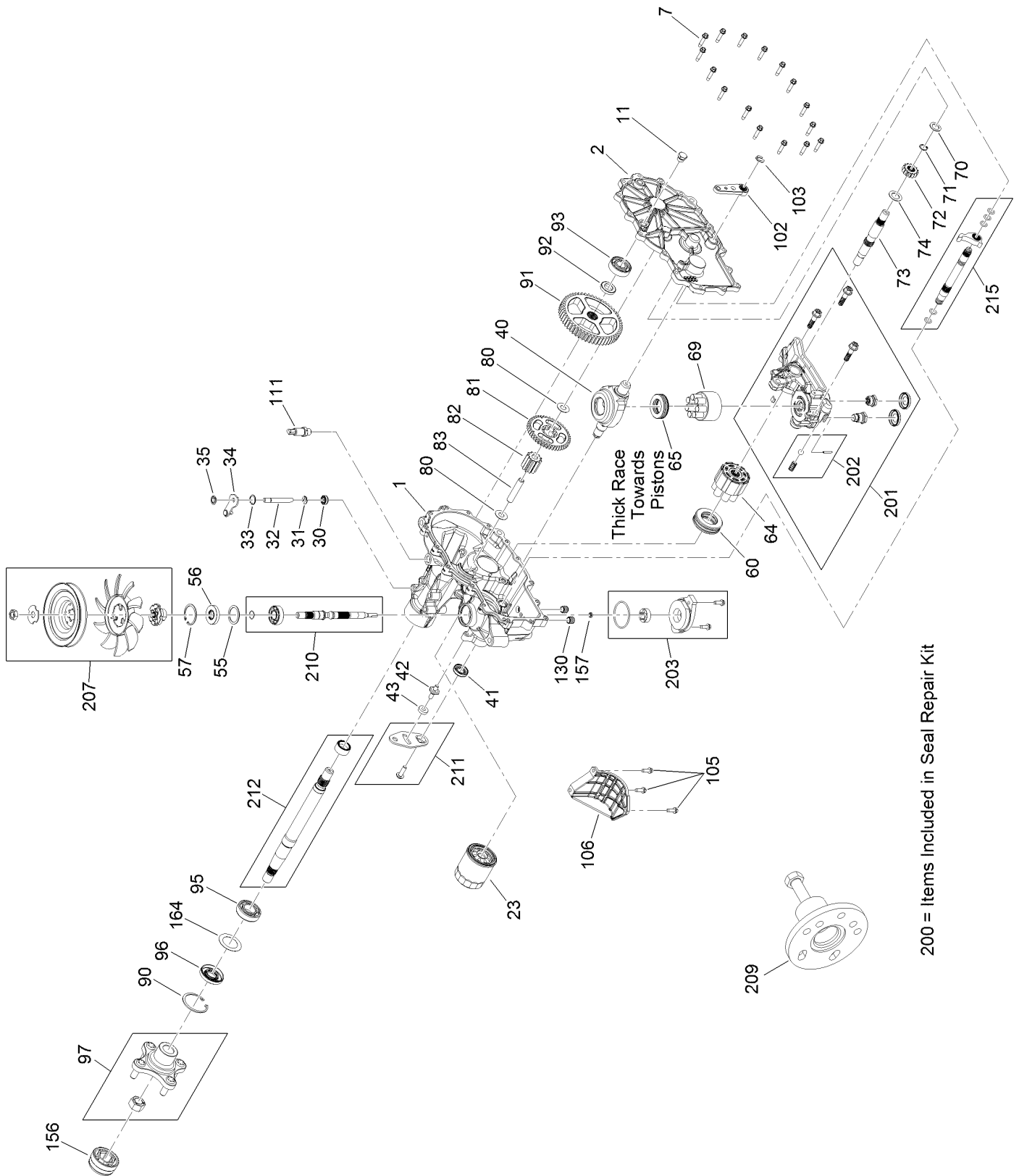
Hydro Transmission Assembly



Hydro Transmission Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	119-3353	2	Spacer	20	242-50	8	Nut-Lug
2	106-2176	2	Pulley-Idler	21	130-0718-01	1	Plate-Cross, Hydro
3	5-0838	1	Washer	22	323-11	2	Screw-HH
4	110-9981	3	Washer-Plain	23	323-7	2	Screw-HH
5	114-8549	1	Bushing	24	323-9	2	Screw-HH
6	114-0463	2	Washer-Friction, Composite	25	104-8301	6	Nut-HF, NI
7	133-4423	1	Arm-Idler	26	133-4304	1	Rod Bypass, RH
8	104-6415	1	Spring-Return, Pedal	27	133-4305	1	Rod Bypass, LH
9	322-9	1	Screw-HH	28	3256-22	2	Washer-Flat
10	104-8300	9	Nut-HF, NI	29	3290-307	2	Pin-Cotter
11	119-9784	1	Screw-CARR	30	322-14	2	Screw-HH
12	119-8822	1	Pulley-Idler	31	133-1247	2	Support-Hydro, Rear
13	3230-6	1	Screw-CARR	32	3296-29	2	Nut-Lock, NI
14	133-4371	1	V-Belt	33	131-1098-03	1	Guard Rear, Wide
15	133-4420	1	LH Hydro Transmission ASM	34	325-6	4	Screw-HH
16	133-4421	1	RH Hydro Transmission ASM	35	136-4183	2	Breather Kit
17	322-11	2	Screw-HH	36	105-1853	2	Clamp-Hose
18	3256-23	6	Washer-Plain	38	136-4182	2	Hose-Hydro
19	322-13	4	Screw-HH	39	117-1193	4	Clamp-Hose
				40	3256-3	1	Washer-Flat
				41	99-5107	4	Nut-Lock

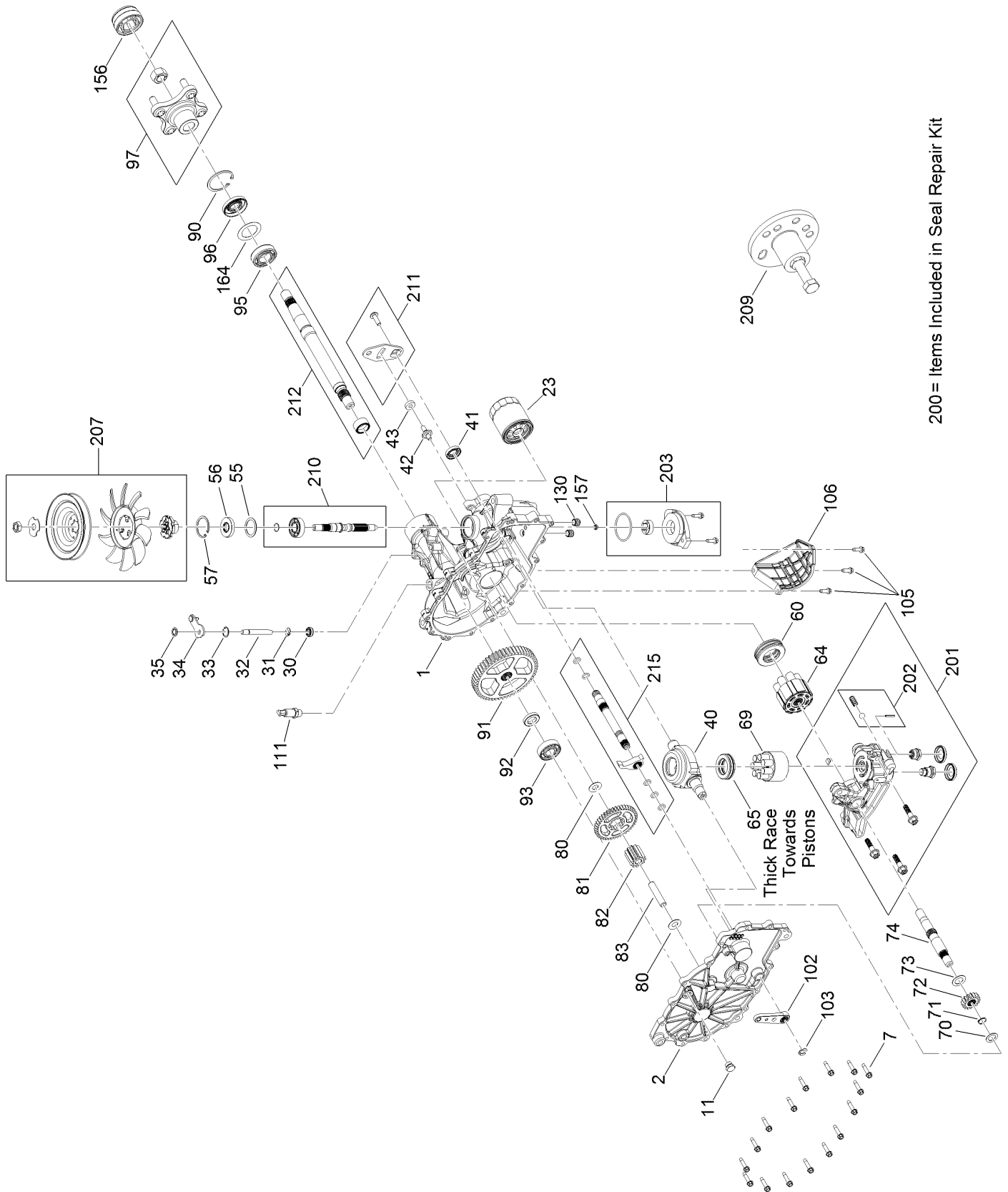
LH Transaxle Assembly No. 133-4420



LH Transaxle Assembly No. 133-4420 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	117-5357	1	RH Main Housing Kit	82	120-7974	1	Gear-11T
2	117-5358	1	RH Housing Side Kit	83	104-5329	1	Pin-Jackshaft
7	117-5359	16	Screw-HHF	90	104-2169	1	Ring-Retaining
11	135-1140	1	Plug-Straight	91	114-1694	1	Gear-54T
23	109-3321	1	Element-Oil Filter, HYD	92	120-7975	1	Spacer
30	106-8676	1	Seal-Lip	93	137-2004	1	Bearing Kit
31	106-8677	1	Ring-Retaining, External	95	109-8110	1	Input Bearing Kit
32	114-1685	1	Rod-Bypass	96	130-8478	1	Seal-Lip
33	106-8679	1	Ring-Retaining, Internal	97	109-5939	1	Hub Kit
34	112-9852	1	Arm-Bypass	102	125-0021	1	Handle-Brake
35	106-8681	1	Ring-Retaining, External	103	131-0906	1	Ring-Retaining, EXT
40	104-5304	1	Swashplate-Trunnion	105	104-2120	3	Screw
41	104-5313	1	Seal-Lip	106	120-7981	1	Guard-Filter, RH
42	104-2116	1	Stud	111	109-3278	1	Adapter-Straight
43	112-9853	1	Puck-Friction	130	126-3251	2	Tube-Charge
55	104-5308	1	Spacer	156	115-5057	1	Cover-Nut, Axle
56	104-5310	1	Seal-Lip	157	130-8486	1	Seal-Gerotor
57	104-5309	1	Ring-Retaining	164	121-5745	1	Spacer
60	112-4154	1	Bearing-Thrust	200	109-3537	1	Seal Kit
64	114-1689	1	Motor Cylinder Block Kit	201	137-2005	1	RH Charge Center Section Kit
65	94-6922	1	Bearing-Thrust	202	114-8464	1	Charge Relief Kit
69	110-8561	1	Pump Block ASM	203	114-8465	1	Charge Kit
70	104-5339	1	Washer-Flat	207	137-2006	1	Fan Pulley Kit
71	104-5340	1	Ring-Retaining	209	114-8467	1	Puller-Hub, 4 Bolt
72	131-0905	1	Gear-14T	210	117-5361	1	Input Shaft Kit
73	114-1691	1	Shaft-Motor	211	117-5362	1	Control Arm Kit
74	104-5360	1	Washer	212	114-8470	1	Axle Shaft Kit
80	119-5541	2	Washer	215	137-2007	1	Brake Shaft Kit
81	114-1692	1	Gear-45T				

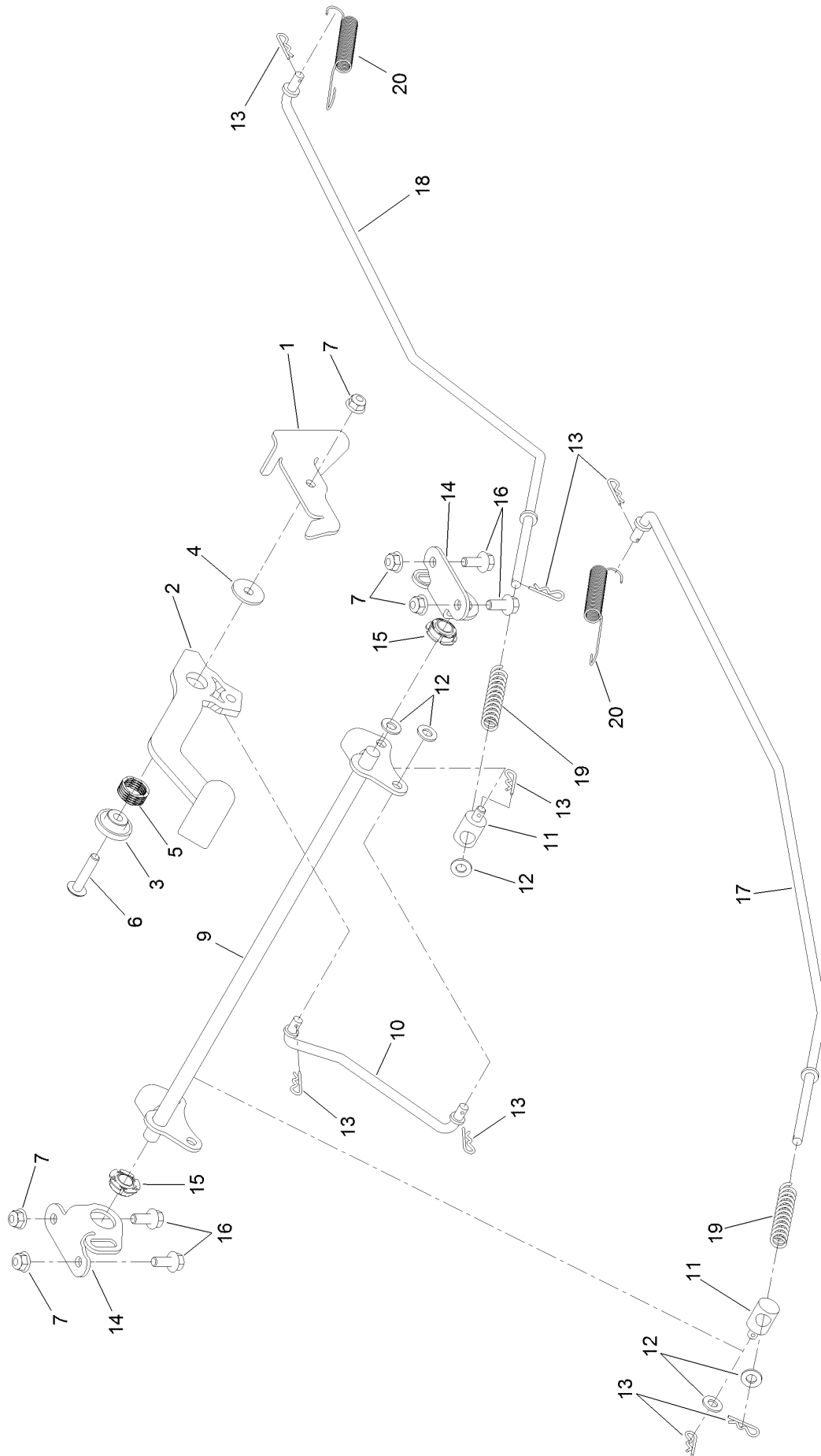
RH Transaxle Assembly No. 133-4421



RH Transaxle Assembly No. 133-4421 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-8471	1	LH Main Housing Kit	82	120-7974	1	Gear-11T
2	114-8472	1	LH Side Cover Kit	83	104-5329	1	Pin-Jackshaft
7	117-5359	16	Screw-HHF	90	104-2169	1	Ring-Retaining
11	135-1140	1	Plug-Straight	91	114-1694	1	Gear-54T
23	109-3321	1	Element-Oil Filter, HYD	92	120-7975	1	Spacer
30	106-8676	1	Seal-Lip	93	137-2004	1	Bearing Kit
31	106-8677	1	Ring-Retaining, External	95	109-8110	1	Input Bearing Kit
32	114-1685	1	Rod-Bypass	96	130-8478	1	Seal-Lip
33	106-8679	1	Ring-Retaining, Internal	97	109-5939	1	Hub Kit
34	107-2490	1	Arm-Bypass	102	125-0021	1	Handle-Brake
35	106-8681	1	Ring-Retaining, External	103	131-0906	1	Ring-Retaining, EXT
40	104-5304	1	Swashplate-Trunnion	105	104-2120	3	Screw
41	104-5313	1	Seal-Lip	106	120-7979	1	Guard-Filter, LH
42	104-2116	1	Stud	111	109-3278	1	Adapter-Straight
43	112-9853	1	Puck-Friction	130	126-3251	2	Tube-Charge
55	104-5308	1	Spacer	156	115-5057	1	Cover-Nut, Axle
56	104-5310	1	Seal-Lip	157	130-8486	1	Seal-Gerotor
57	104-5309	1	Ring-Retaining	164	121-5745	1	Spacer
60	112-4154	1	Bearing-Thrust	200	109-3537	1	Seal Kit
64	114-1689	1	Motor Cylinder Block Kit	201	137-2012	1	LH Charge Center Section Kit
65	94-6922	1	Bearing-Thrust	202	114-8464	1	Charge Relief Kit
69	110-8561	1	Pump Block ASM	203	114-8465	1	Charge Kit
70	104-5339	1	Washer-Flat	207	137-2006	1	Fan Pulley Kit
71	104-5340	1	Ring-Retaining	209	114-8467	1	Puller-Hub, 4 Bolt
72	131-0905	1	Gear-14T	210	117-5361	1	Input Shaft Kit
73	114-1691	1	Shaft-Motor	211	117-5362	1	Control Arm Kit
74	104-5360	1	Washer	212	114-8470	1	Axle Shaft Kit
80	119-5541	2	Washer	215	137-2013	1	Brake Shaft Kit
81	114-1692	1	Gear-45T				

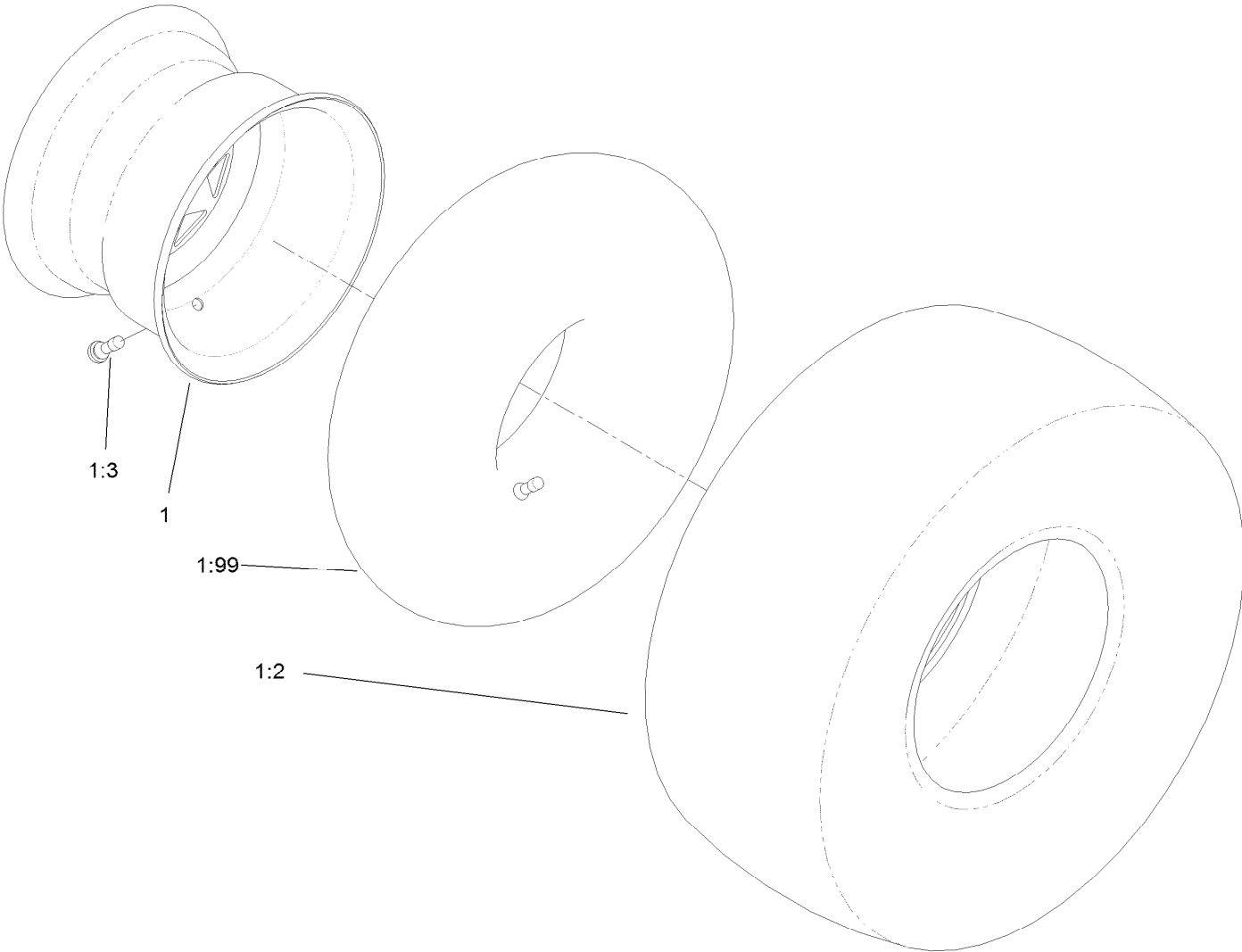
Parking Brake Assembly



Parking Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-5554	1	Detent-Brake	12	3256-23	5	Washer-Plain
2	136-7476	1	Lever-Brake	13	3290-307	8	Pin-Cotter
3	136-5648	1	Bushing-Flange	14	133-9341-03	2	Plate-Support, Bellcrank
4	136-5647	1	Bushing-Brake, Flanged	15	136-7469	2	Bearing-Spherical
5	126-8220	1	Spring-Wave	16	3234-47	4	Screw-HHF
6	126-7439	1	Screw-Torx	17	133-9343	1	Rod-Brake, RH
7	104-8300	5	Nut-HF, NI	18	133-9344	1	Rod-Brake, LH
9	133-9338	1	Bellcrank-Brake	19	1-603807	2	Spring-Return, Neutral
10	133-9342	1	Rod-Brake, Intermediate	20	110769	2	Spring-Extension
11	115-9681	2	Fitting-Rod				

Rear Tire and Wheel Assembly



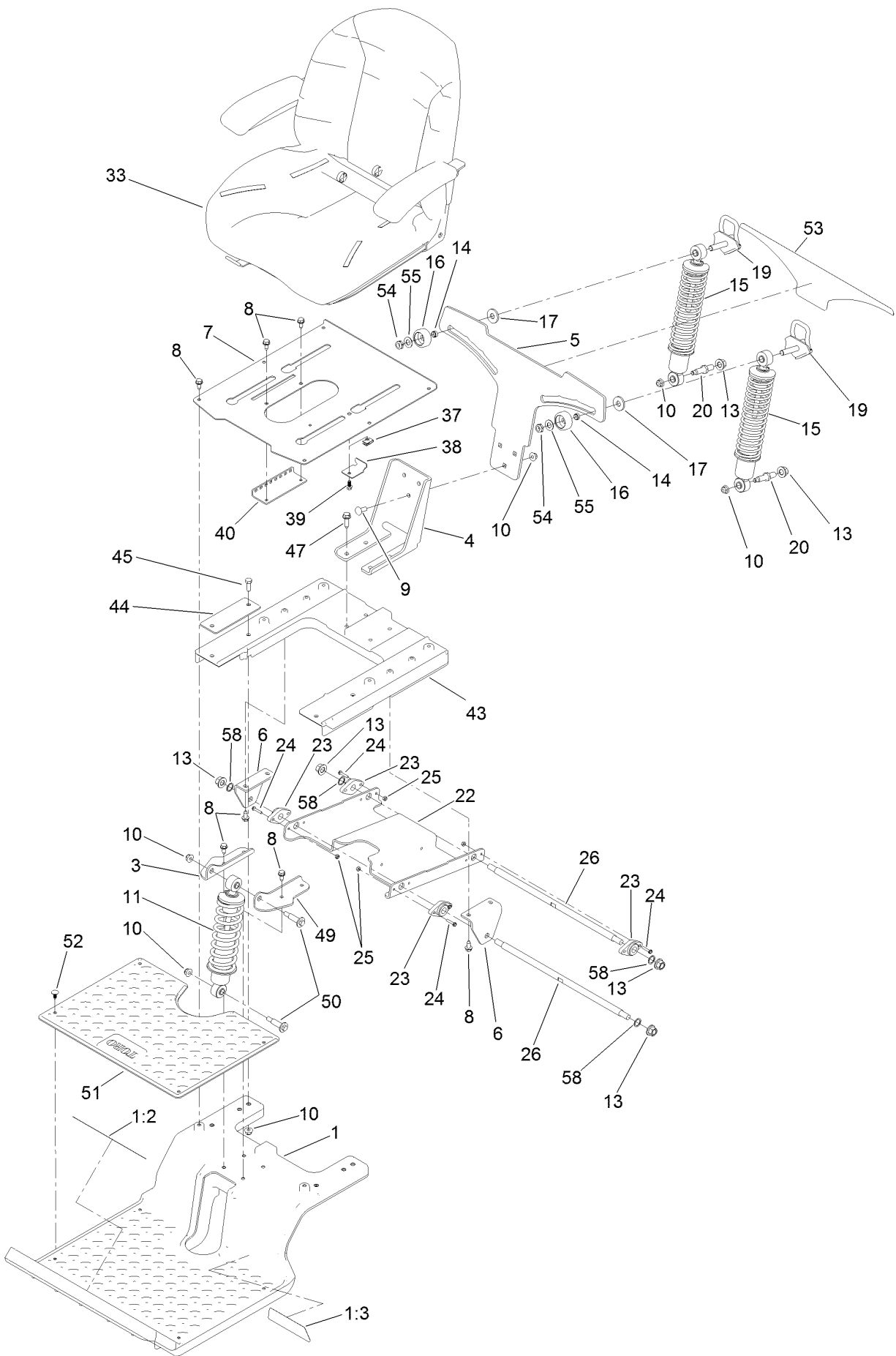
Rear Tire and Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-3449	2	Tire And Wheel ASM
1:2	125-1821	1	Tire

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1:3	232-27	1	Stem-Valve
1:99	105-4070	1	Tube-Inner ●

● Optional Equipment

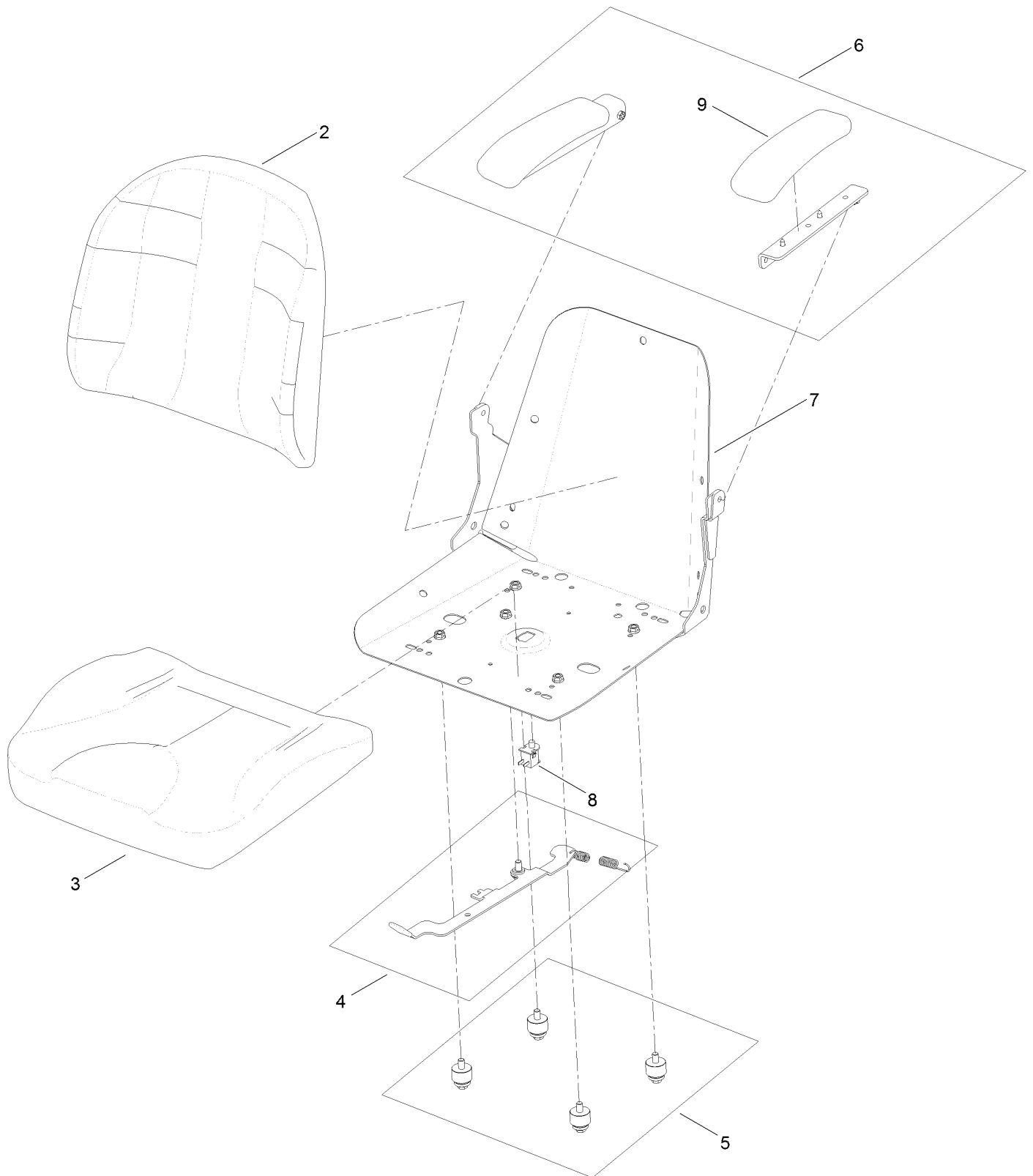
Seat Assembly



Seat Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-9191	1	Subframe-Front	24	131-6456	8	Screw-HWH
1:2	132-0869	1	Decal-Danger	25	3296-2	8	Nut-Lock, NI
1:3	136-7470	1	Decal	26	133-4438	2	Rod-Swing Arm
3	133-9319-03	1	Bracket-Shock Mount, Upper RH	33	137-5007	1	Seat ASM
4	133-4442-03	1	Bracket-Mount, Lower	37	107069	1	Clip
5	133-4462-03	1	Bracket-Mounting, Shock	38	131-1038	1	Bracket-Stop, Seat
6	133-4387-03	2	Bracket-Mount, Swing Arm	39	99-6810	1	Screw-HHF
7	133-7029-03	1	Pan-Seat	40	131-4008-03	1	Bracket-Latch, Seat
8	32144-70	16	Screw-HWHTF	43	133-7084	1	Subframe-Rear
9	3231-22	3	Screw-CARR	44	133-7089-03	2	Plate-Backer
10	104-8301	11	Nut-HF, NI	45	323-6	4	Screw-HH
11	131-4651	1	Shock ASM	47	32144-109	4	Screw-Taptite
13	99-5107	6	Nut-Lock	49	133-9318-03	1	Bracket-Shock Mount, Upper LH
14	133-5109	2	Bearing-Sleeve	50	56-6590	2	Bolt-Wheel
15	133-5154	2	Shock/Spring ASM	51	133-5190	1	Floormat
16	136-5636	2	Knob-Lock, Cam	52	117-2382	4	Plug-Plastic
17	131-4699	2	Washer-Plastic	53	133-5198	1	Decal-Adjustment, Ride
19	133-5105	2	Cam Lock ASM	54	3296-45	2	Nut-Lock, NI
20	133-4401	2	Bolt-Shoulder	55	3-6803	2	Washer-Adjusting
22	133-4467-03	1	Plate-Swing Arm	58	52-7280	4	Washer-Thrust
23	136-5566	4	Bearing-Flange				

Seat Assembly No. 137-5007

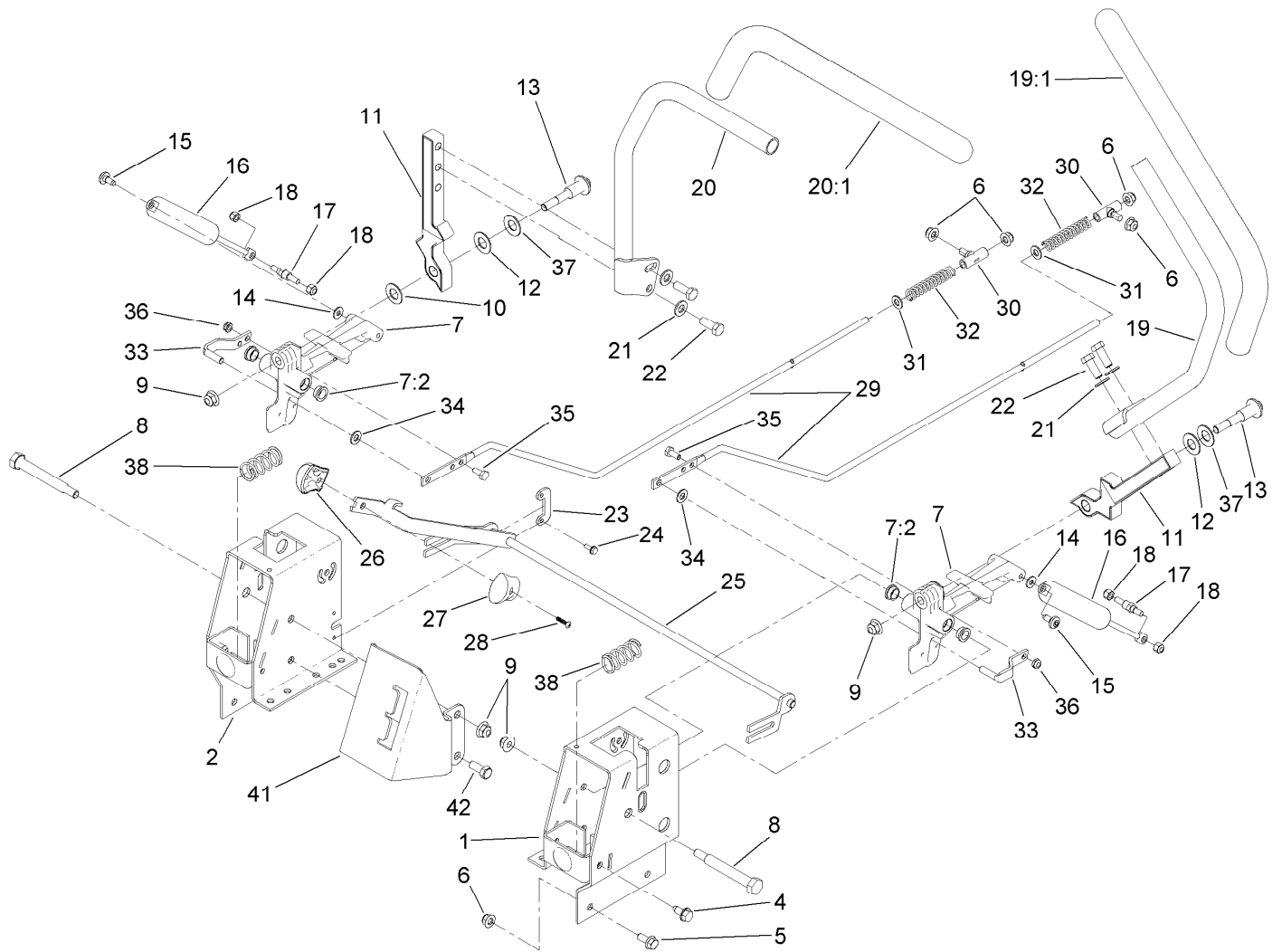


Seat Assembly No. 137-5007 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	137-5005	1	Cushion-Seat, Back
3	137-5006	1	Custion-Seat, Bottom
4	131-4153	1	Track ASM
5	131-4154	1	Bushing ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	131-4155	1	Armrest Kit
7	131-4156	1	Shell
8	82-2190	1	Switch-Bail
9	110-4163	2	Cushion-Rest, Arm

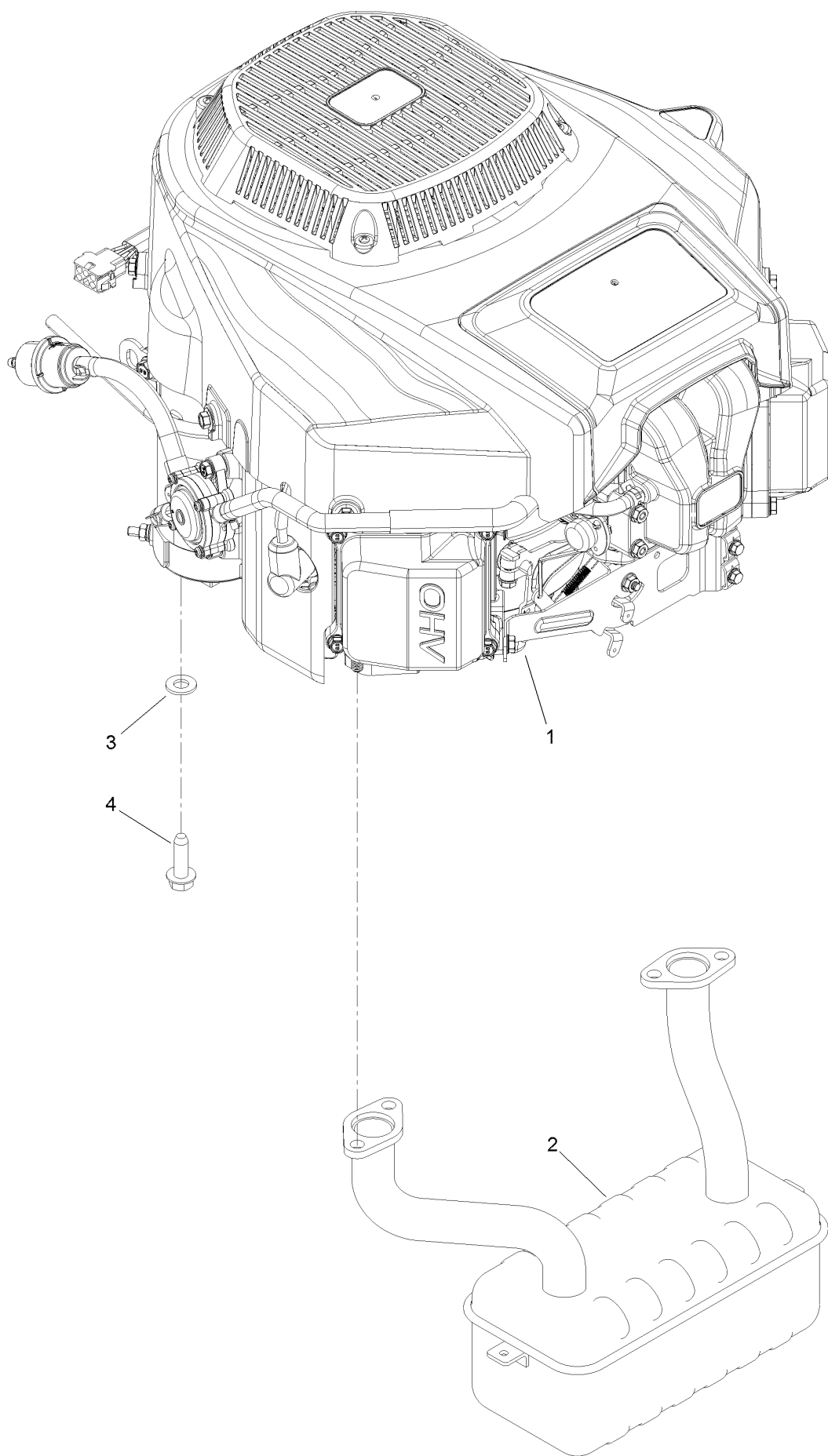
Motion Control Assembly



Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-5614-03	1	Box-Control, LH	20:1	121-0726	1	Grip
2	136-5613-03	1	Box-Control, RH	21	3256-24	4	Washer-Flat
4	32144-70	2	Screw-HWHTF	22	323-6	4	Screw-HH
5	3234-47	8	Screw-HHF	23	117-5385	2	Retainer
6	104-8300	12	Nut-HF, NI	24	32144-1	4	Screw-Taptite
7	119-3470	2	Actuator Arm ASM	25	133-5165	1	Control-Speed
7:2	256-156	2	Bushing-Flange	26	132-9368	1	Knob-RH
8	115-5099	2	Bolt-Pivot	27	132-9369	1	Knob-LH
9	104-8301	5	Nut-HF, NI	28	94-4496	1	Screw-PPH
10	120-2273	2	Washer-Nylon	29	117-5388	2	Rod-Hydro
11	136-5570-05	2	Arm-Control	30	119-8842	2	Mount-Rod, Hydro
12	117-1240	2	Washer	31	3256-23	2	Washer-Plain
13	117-1198	2	Bolt-Pivot	32	1-603807	2	Spring-Return, Neutral
14	119-8952	2	Washer	33	121-1753	2	Pin-Rod, Hydro
15	120-7950	2	Screw-Shoulder	34	93-6079	2	Spacer-Nylon
16	131-0964	2	Damper	35	321-3	2	Screw-HH
17	110-6810	2	Stud-Damper	36	3296-56	2	Nut-Lock, NI
18	3296-42	4	Nut-Lock, NI	37	119-8925	2	Washer-Belleville
19	133-7055	1	Handle-Control, LH	38	119-8876	2	Spring-Return
19:1	121-0726	1	Grip	41	136-2751-03	1	Gate-Control, Speed
20	133-7057	1	Handle-Control, RH	42	323-5	1	Screw-HH

Engine and Muffler Assembly

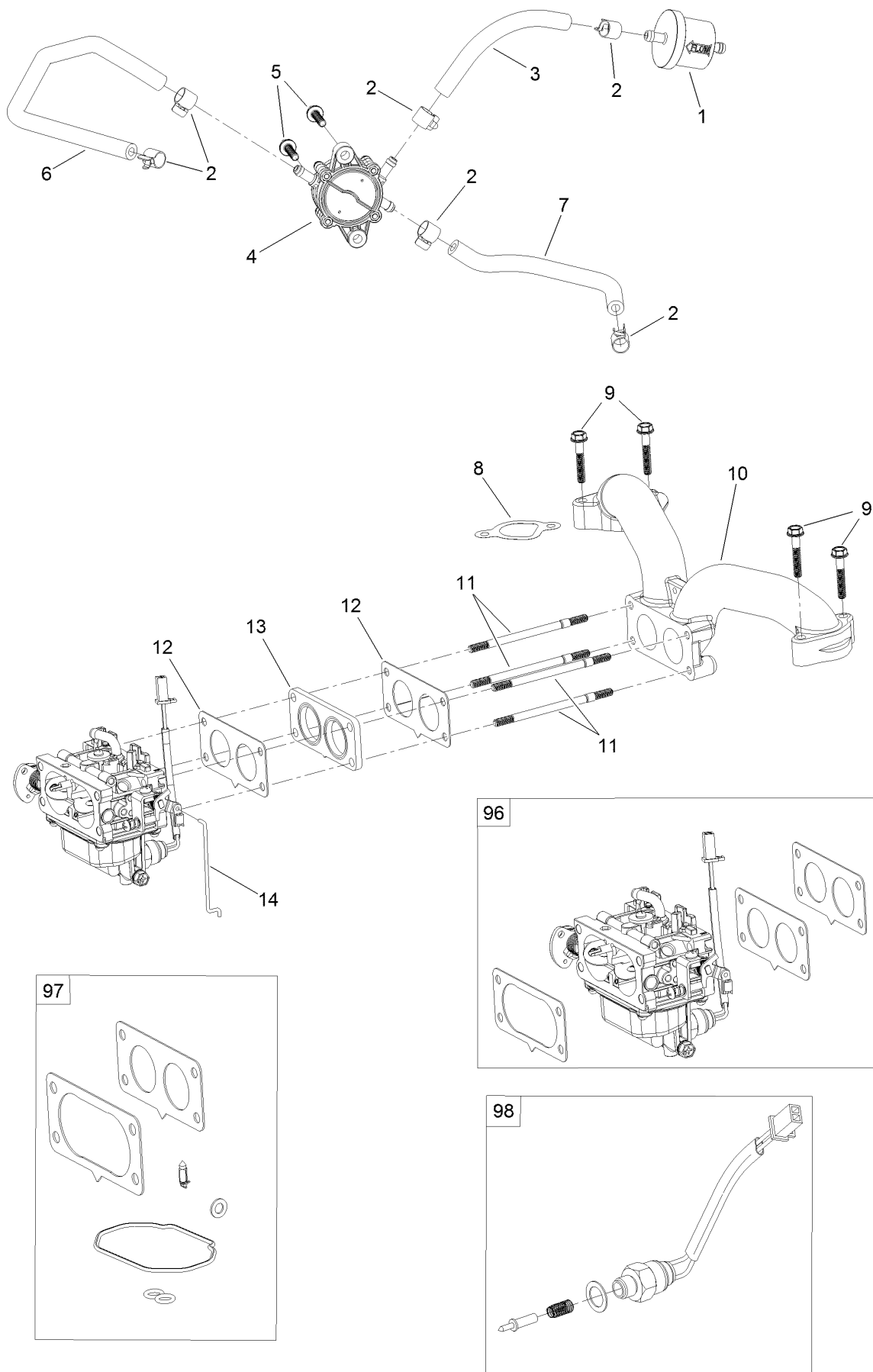


Engine and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-2P77F
1	127-9041	1	Engine-2P77F
2	130-6851	1	Muffler

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	3256-24	4	Washer-Flat
4	32144-109	4	Screw-Taptite

Fuel System Assembly

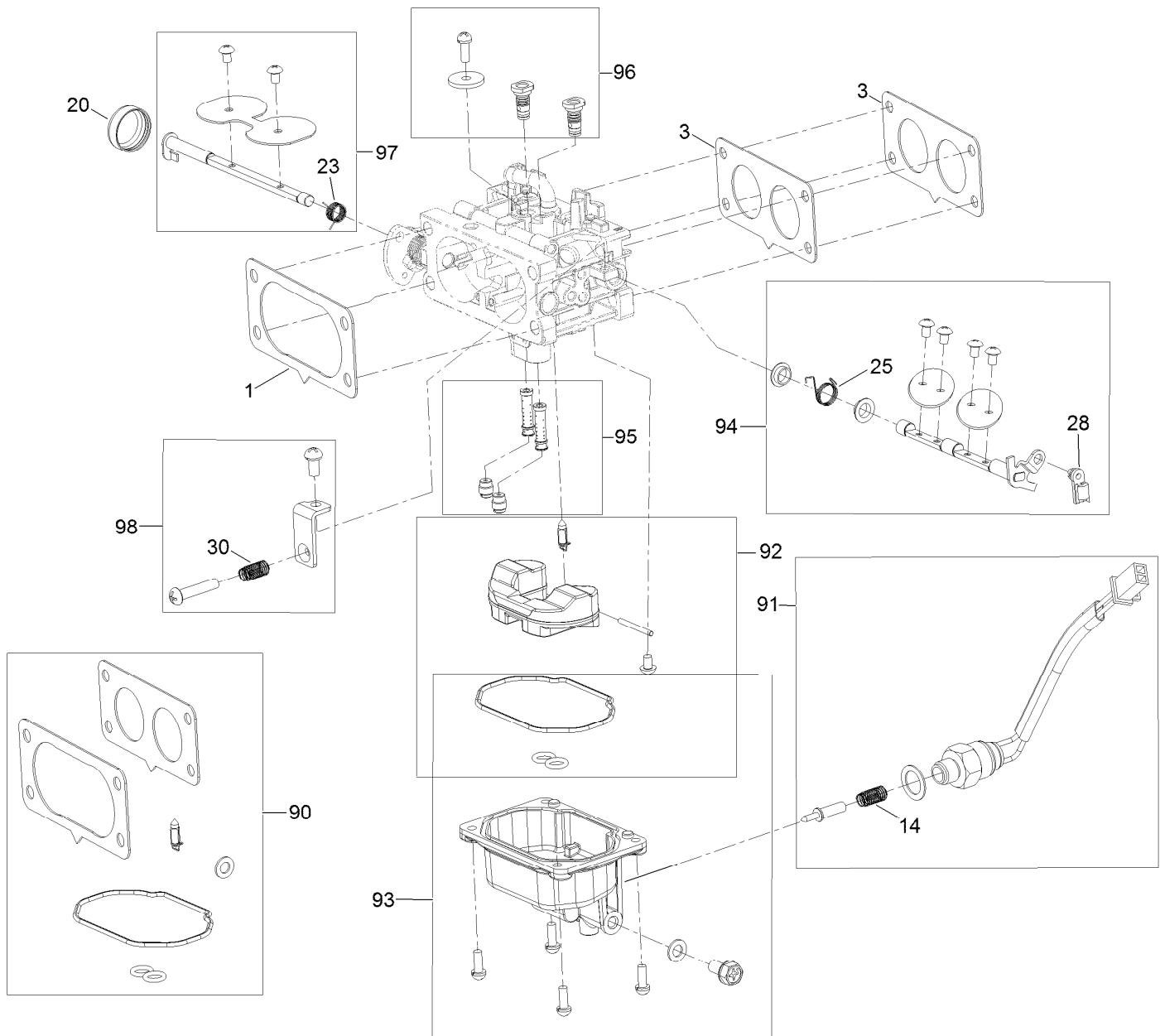


Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1563	1	Filter-Fuel	10	127-9244	1	Manifold-Intake
2	120-4251	6	Clamp-Fuel Line	11	127-9245	4	Stud
3	120-4371	1	Line-Fuel	12	127-9246	2	Gasket-Carburetor
4	127-9206	1	Pump-Fuel	13	127-9247	1	Insulator-Carburetor
5	120-4225	2	Screw-HHF	14	127-9248	1	Linkage-Throttle
6	127-9205	1	Hose-Fuel	96	127-9289	1	Carburetor Replacement Kit
7	127-9207	1	Hose-Fuel	97	127-9290	1	Carburetor Repair Kit
8	127-9230	2	Gasket-Intake	98	127-9292	1	Solenoid Kit
9	120-4284	4	Screw-HHF	99	127-9303	1	High Altitude Kit ●

● Not illustrated

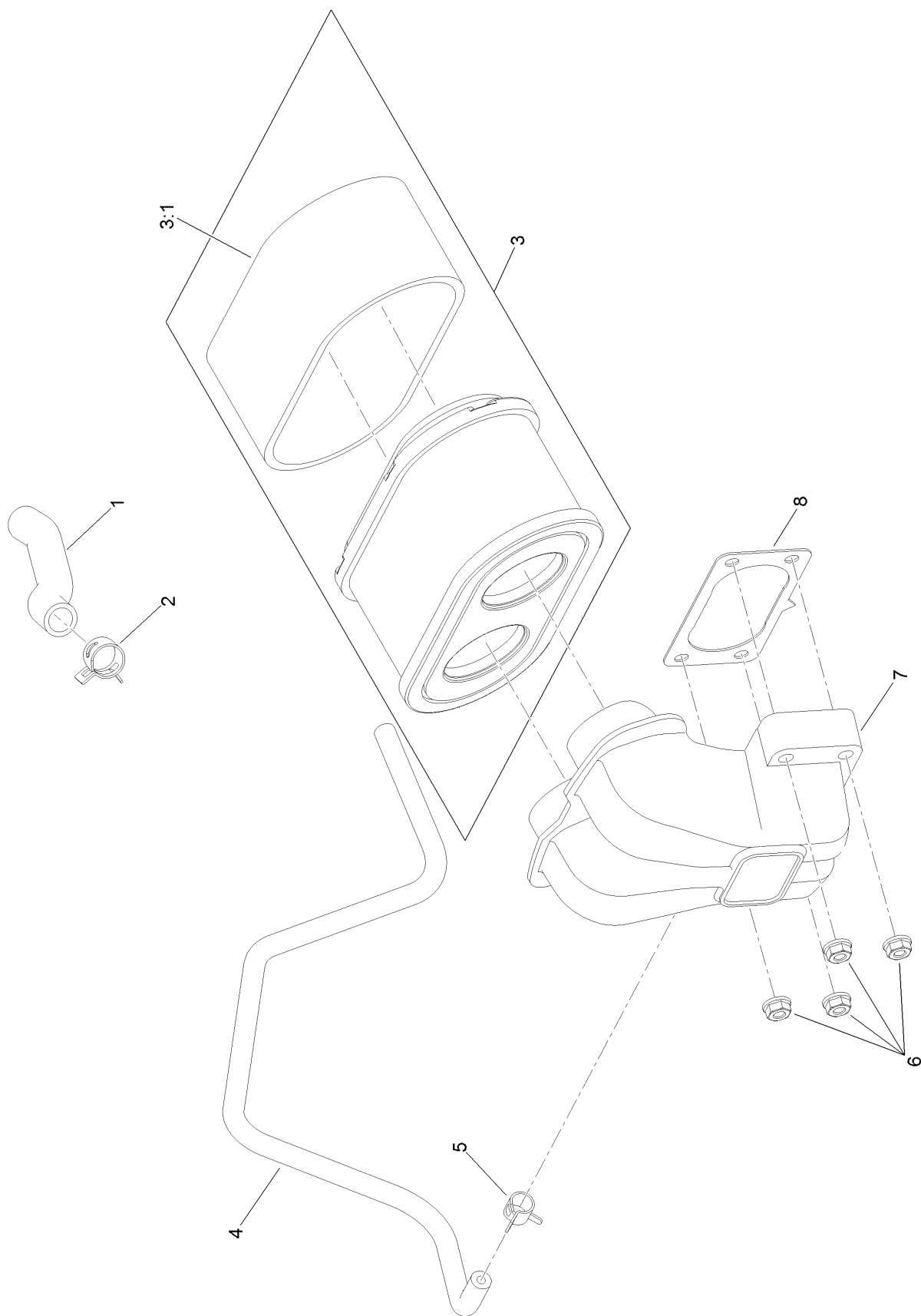
Carburetor Assembly



Carburetor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9251	1	Gasket-Carburetor	91	127-9292	1	Solenoid Kit
3	127-9246	2	Gasket-Carburetor	92	127-9340	1	Float Kit
14	127-9319	1	Spring	93	127-9341	1	Bowl Kit
20	127-9325	1	Cover-Shaft, Choke	94	127-9342	1	Throttle Shaft Kit
23	127-9328	1	Spring	95	127-9343	1	Nozzle And Jet Kit
25	127-9330	1	Spring	96	127-9344	1	Air Jet Kit
28	127-9333	1	Clamp-Lock	97	127-9345	1	Choke Shaft Kit
30	127-9335	1	Spring	98	127-9347	1	Idlestop Kit
90	127-9290	1	Carburetor Repair Kit				

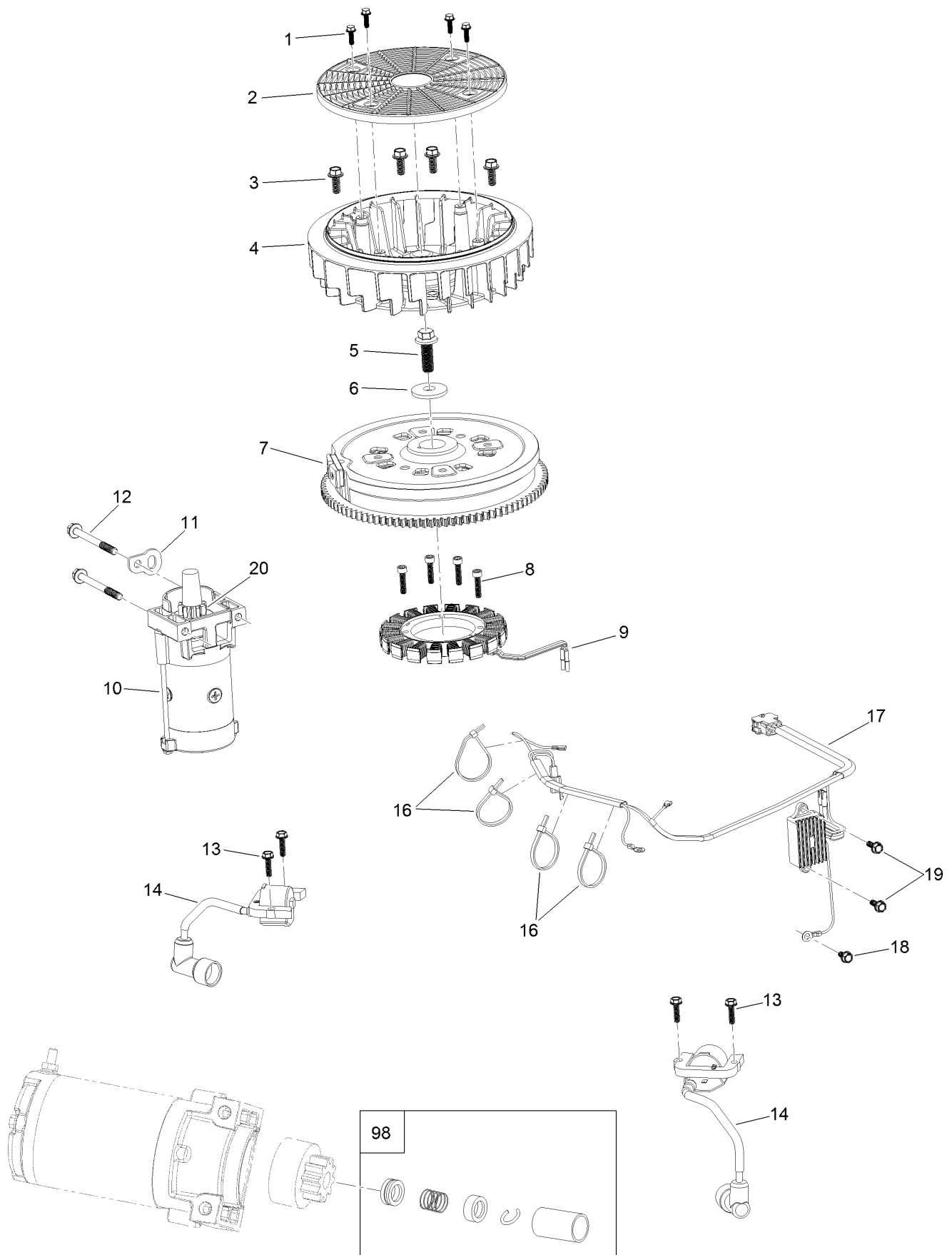
Air Intake and Filtration Assembly



Air Intake and Filtration Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9235	1	Tube-Breather	5	127-9187	1	Clamp-Hose
2	127-9234	2	Clamp-Hose	6	120-4236	4	Nut-Flange
3	127-9252	1	Filter-Air, Complete	7	127-9047	1	Manifold-Filter, Air
3:1	127-9288	1	Filter-Pre, Foam	8	127-9251	1	Gasket-Carburetor
4	127-9253	1	Hose-Fuel				

Ignition and Electrical Assembly

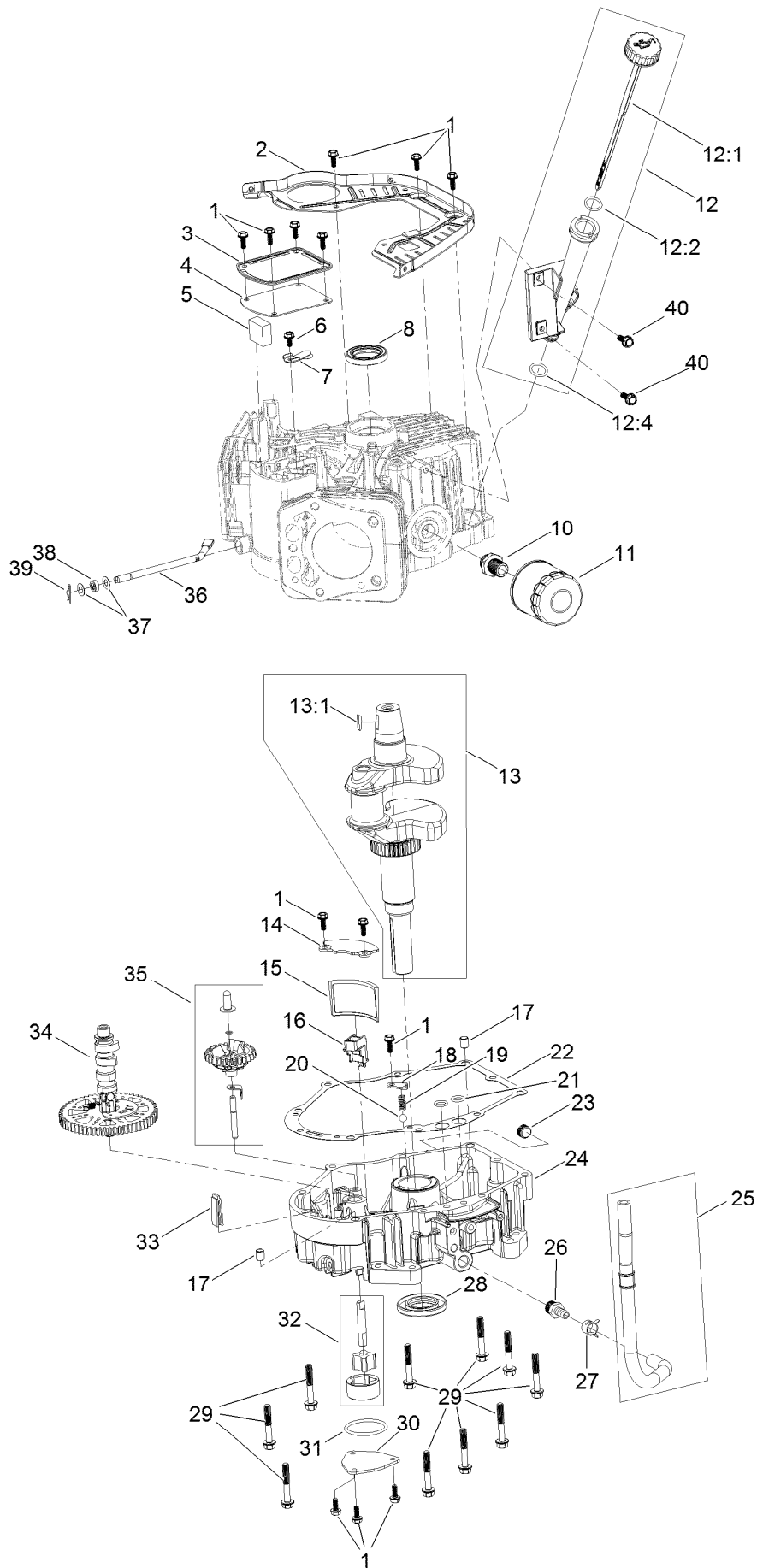


Ignition and Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9197	4	Screw-HWH
2	127-9198	1	Screen-Rotating
3	127-9199	4	Screw-HWH
4	127-9200	1	Fan-Cooling
5	127-9201	1	Screw-HWH
6	127-9202	1	Washer-Flat
7	127-9306	1	Flywheel
8	127-9210	4	Screw-HSH
9	127-9211	1	Alternator
10	133-9828	1	Motor-Starter
11	127-9208	1	Bracket-Lift

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12	120-4231	2	Screw-HHF
13	121-0007	4	Bolt-Flange
14	127-9216	2	Ignition Coil ASM
16	127-9220	4	Tie-Zip
17	127-9219	1	Regulator-Voltage W/Harness
18	120-4216	1	Screw-HHF
19	120-4232	2	Screw-HHF
20	133-1562	1	Pinion-Starter
98	133-1566	1	Starter Repair Kit

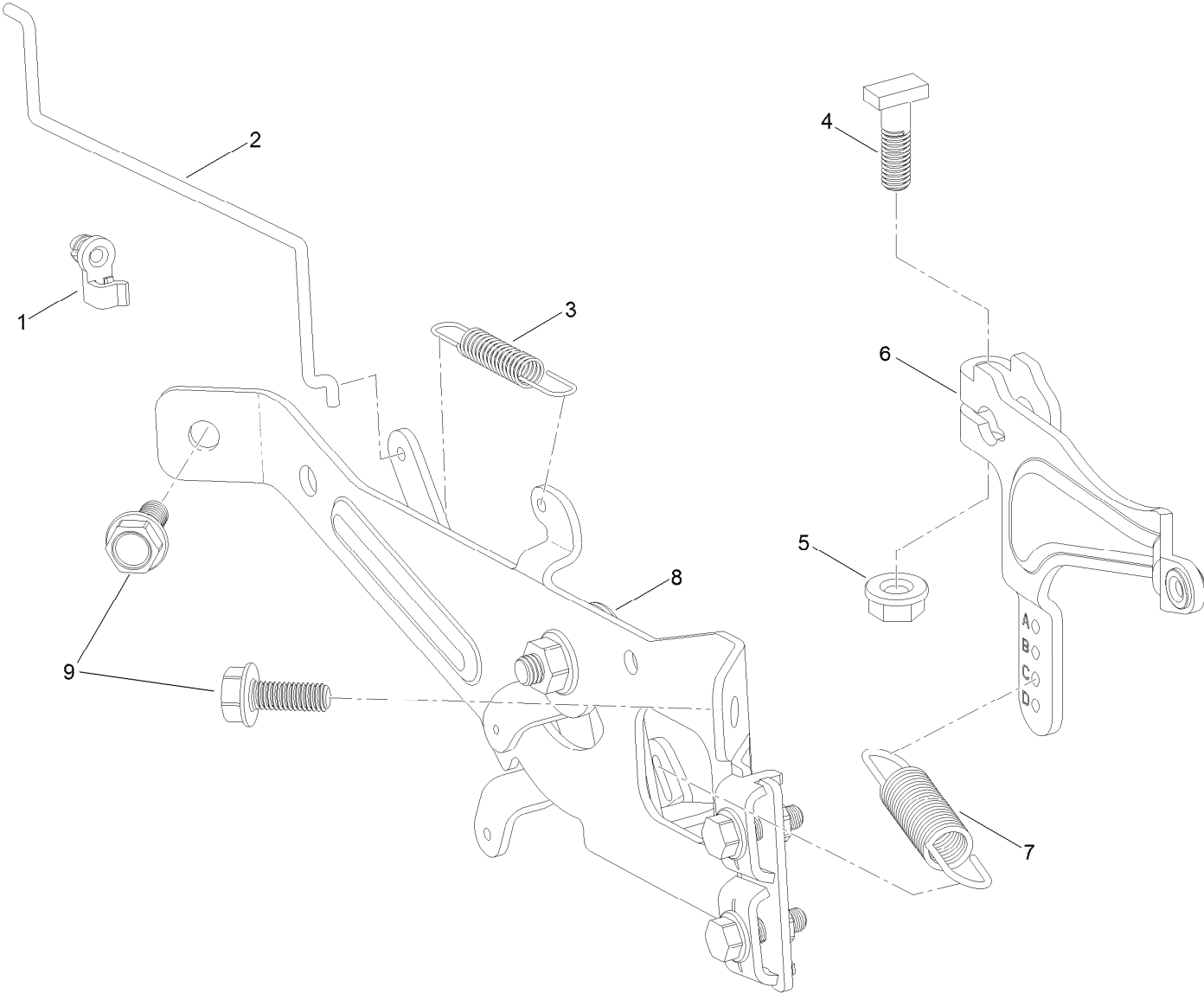
Crankcase and Crankshaft Assembly



Crankcase and Crankshaft Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4232	14	Screw-HHF	20	127-9266	1	Valve-Ball
2	127-9212	1	Baffle	21	120-4262	2	O-Ring
3	127-9213	1	Cover-Breather	22	127-9267	1	Gasket-Cover, Crankcase
4	127-9214	1	Gasket-Breather	23	133-9805	1	Plug-Drain
5	127-9215	1	Filter-Breather	24	127-9268	1	Cover-Crankcase
6	120-4216	1	Screw-HHF	25	127-9293	1	Oil Drain Hose ASM
7	127-9217	1	Valve-Breather	26	127-9275	1	Fitting-Hose
8	120-4267	1	Seal-Oil	27	127-9276	1	Clamp-Hose
10	120-4346	1	Adaptor-Filter, Oil	28	127-9271	1	Seal
11	120-4276	1	Filter-Oil	29	121-0473	10	Screw-HHF
12	127-9218	1	Oil Tube ASM	30	127-9274	1	Cover-Oil Pump
12:1	127-9283	1	Dipstick	31	127-9273	1	O-Ring
12:2	127-9284	1	O-Ring	32	127-9272	1	Oil Pump ASM
12:4	127-9286	1	O-Ring	33	120-4275	1	Deflector-Oil, Rubber
13	127-9255	1	Crankshaft	34	133-1568	1	Camshaft
13:1	120-4320	1	Key-Woodruff	35	133-9807	1	Governor ASM
14	127-9261	1	Cover-Screen, Oil	36	127-9238	1	Rod-Governor
15	127-9262	1	Screen-Oil	37	120-4258	2	Washer-Plain
16	127-9263	1	Retainer-Screen	38	120-4257	1	Seal-Oil
17	120-4274	2	Pin-Dowel	39	120-4256	1	Pin-Hair
18	127-9264	1	Plate-Retainer	40	120-4232	2	Screw-HHF
19	127-9265	1	Spring				

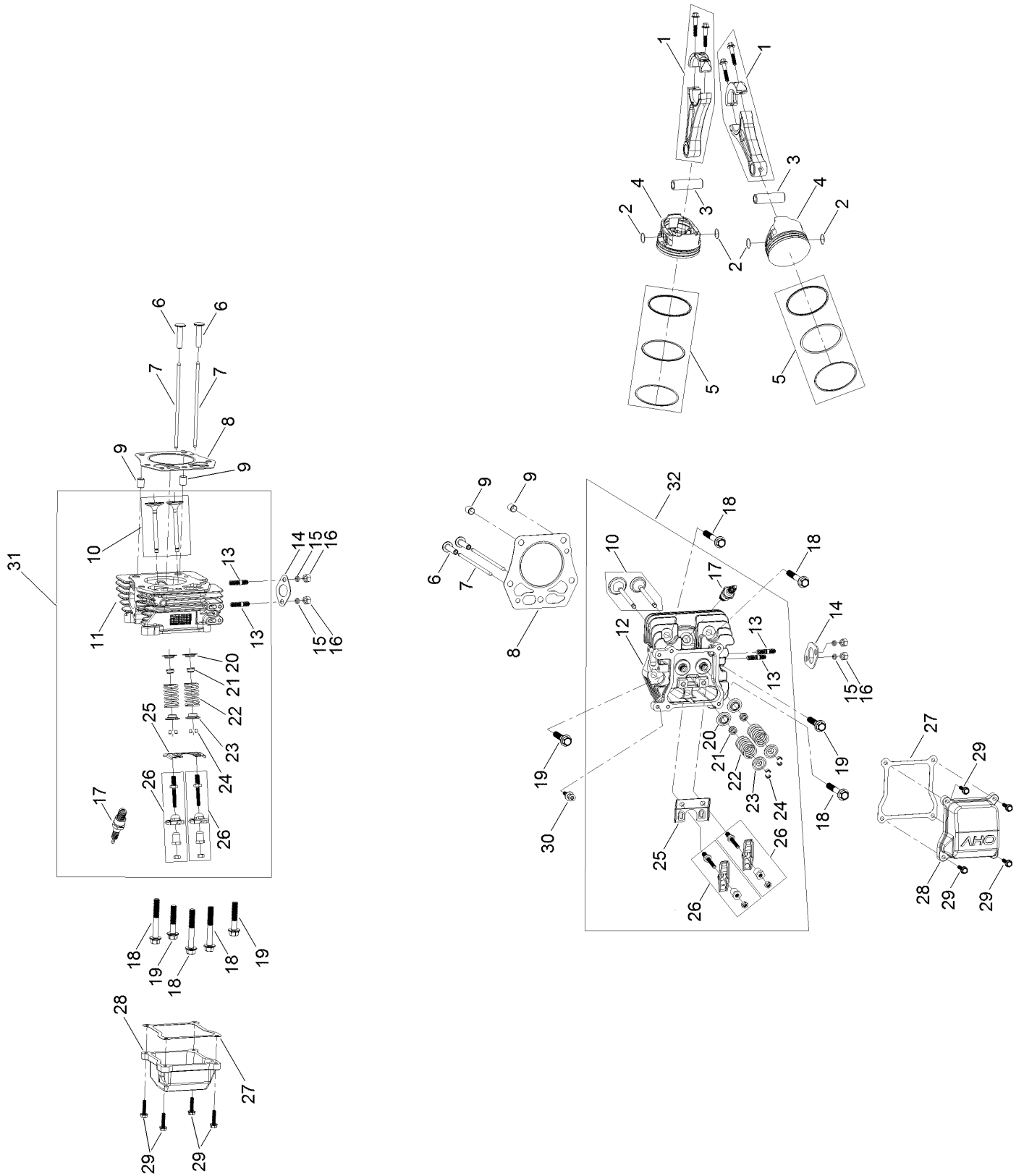
Governor Control Assembly



Governor Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9250	1	Clip-Linkage	6	127-9239	1	Arm-Governor
2	127-9242	1	Linkage-Choke	7	133-9809	1	Spring-Governor
3	127-9241	1	Spring-Governor	8	133-1570	1	Control Plate ASM
4	120-4238	1	Bolt-Arm, Governor	9	120-4232	2	Screw-HHF
5	120-4236	1	Nut-Flange				

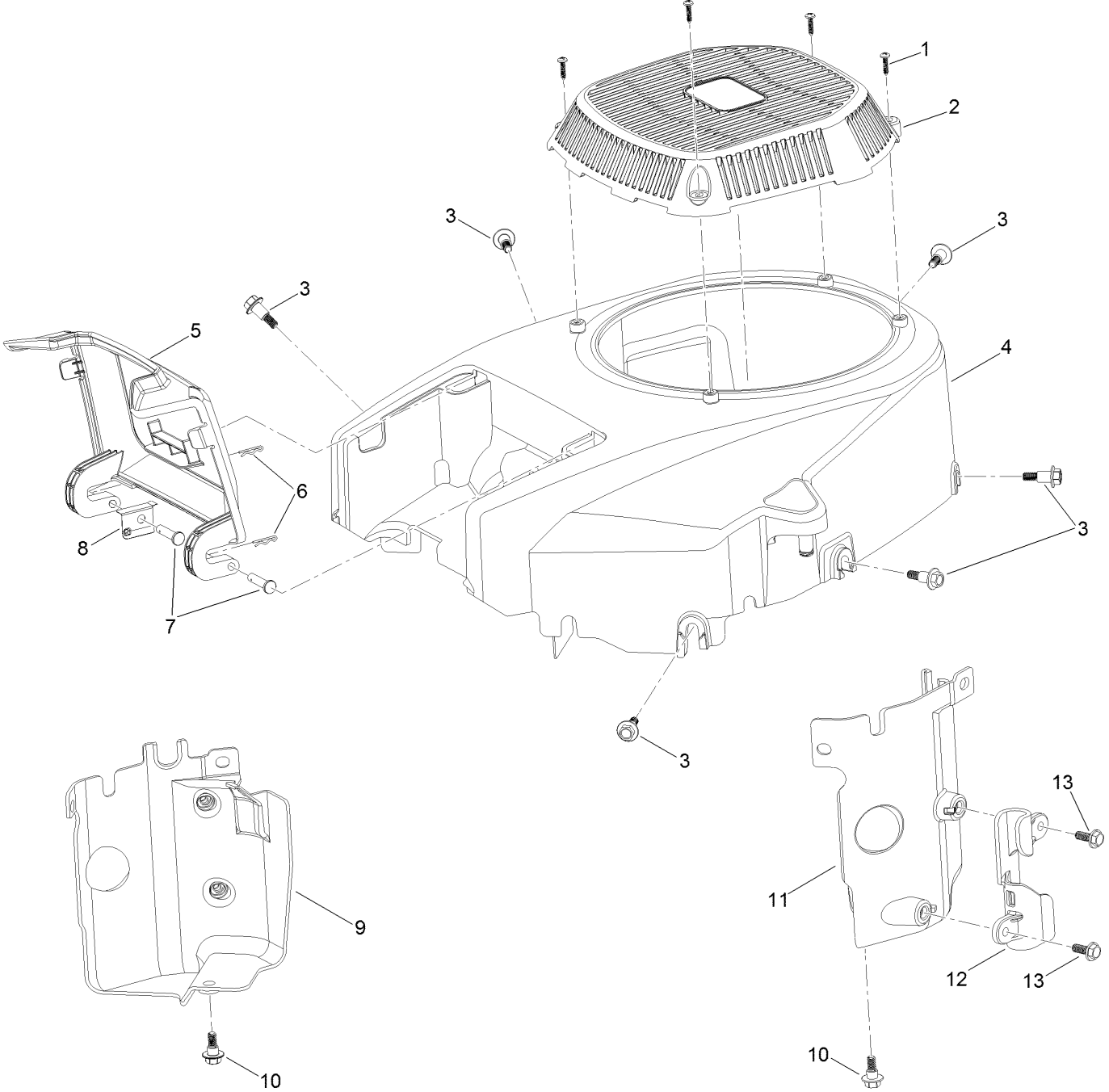
Piston and Cylinder Head Assembly



Piston and Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9256	2	Connecting Rod ASM	17	81-3250	2	Spark Plug
2	127-9258	4	Clip-Pin, Piston	18	127-9231	6	Screw-HWH
3	127-9257	2	Pin-Piston	19	127-9232	4	Screw-HWH
4	127-9259	2	Piston	20	120-4303	4	Seat-Spring, Valve
5	127-9260	2	Piston Ring Set	21	120-4304	4	Seal-Stem, Valve
6	127-9224	4	Lifter-Valve	22	120-4305	4	Spring-Valve
7	127-9225	4	Rod-Push	23	120-4306	4	Retainer-Spring, Valve
8	127-9226	2	Gasket-Head, Cylinder	24	120-4307	8	Keeper-Valve
9	127-9227	4	Pin-Dowel	25	127-9233	2	Plate-Guide, Push Rod
10	127-9228	2	Valve Set	26	127-9294	4	Rocker Arm ASM
11	127-9229	1	Head-Cylinder	27	127-9295	2	Gasket-Valve Cover
12	127-9254	1	Head-Cylinder	28	127-9050	2	Cover-Valve
13	121-0464	4	Stud-Exhaust	29	120-4225	8	Screw-HHF
14	120-4317	2	Gasket-Exhaust	30	120-4214	1	Screw-Shoulder, HH
15	127-9279	4	Washer-Lock, Split	31	133-9819	1	Right Head ASM
16	121-0199	4	Nut-HH	32	133-9820	1	Left Head ASM

Blower Housing Assembly



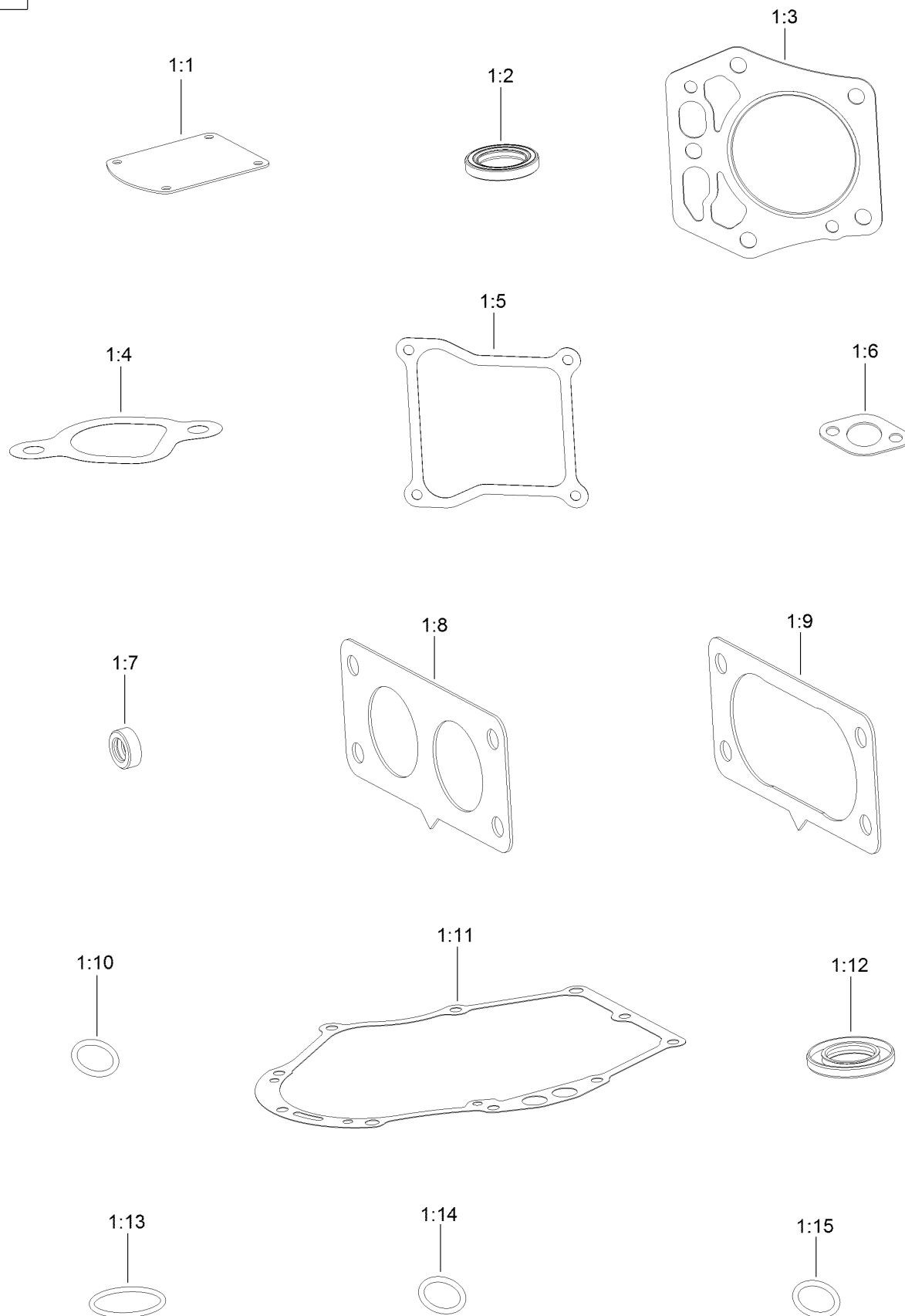
Blower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1571	4	Screw-PPH, Plastic
2	127-9045	1	Cover-Fan
3	127-9196	6	Screw-Shoulder, HWH
4	133-1572	1	Shroud-Engine
5	127-9046	1	Door-Filter, Air
6	127-9280	2	Pin-Hair
7	127-9282	2	Pin

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	127-9281	1	Plate-Spring
9	127-9049	1	Baffle-Air, Left
10	120-4210	2	Screw-Shoulder, HHF
11	127-9048	1	Baffle-Air, Right
12	127-9287	1	Cleat-Hose
13	120-4232	2	Screw-HHF

Gasket and Seal Kit

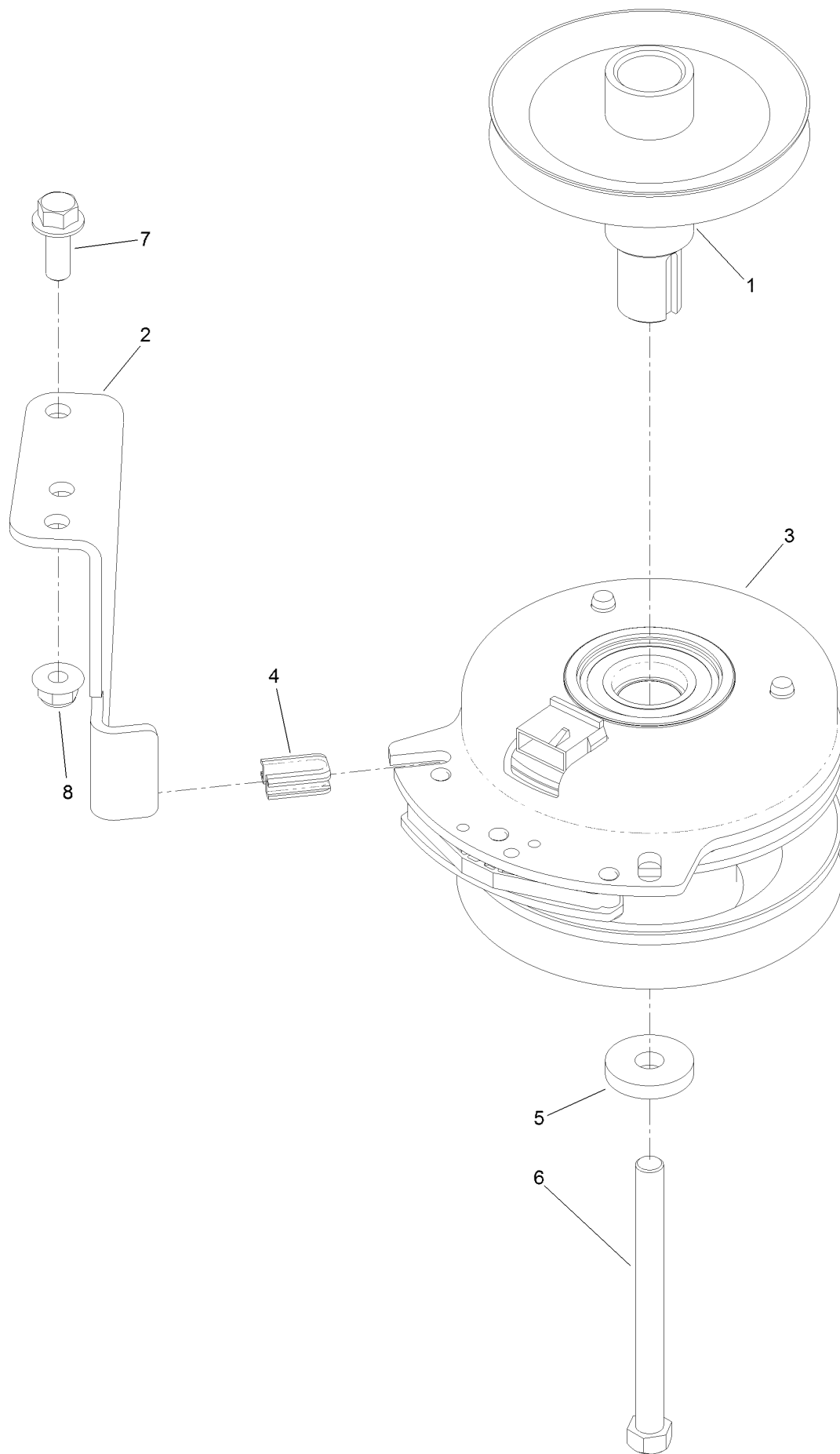
1



Gasket and Seal Kit (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9296	1	Gasket And Seal Kit	1:8	127-9246	2	Gasket-Carburetor
1:1	127-9214	1	Gasket-Breather	1:9	127-9251	1	Gasket-Carburetor
1:2	120-4267	1	Seal-Oil	1:10	120-4262	2	O-Ring
1:3	127-9226	2	Gasket-Head, Cylinder	1:11	127-9267	1	Gasket-Cover, Crankcase
1:4	127-9230	2	Gasket-Intake	1:12	127-9271	1	Seal
1:5	127-9295	2	Gasket-Valve Cover	1:13	127-9273	1	O-Ring
1:6	120-4317	2	Gasket-Exhaust	1:14	127-9284	1	O-Ring
1:7	120-4257	1	Seal-Oil	1:15	127-9286	1	O-Ring

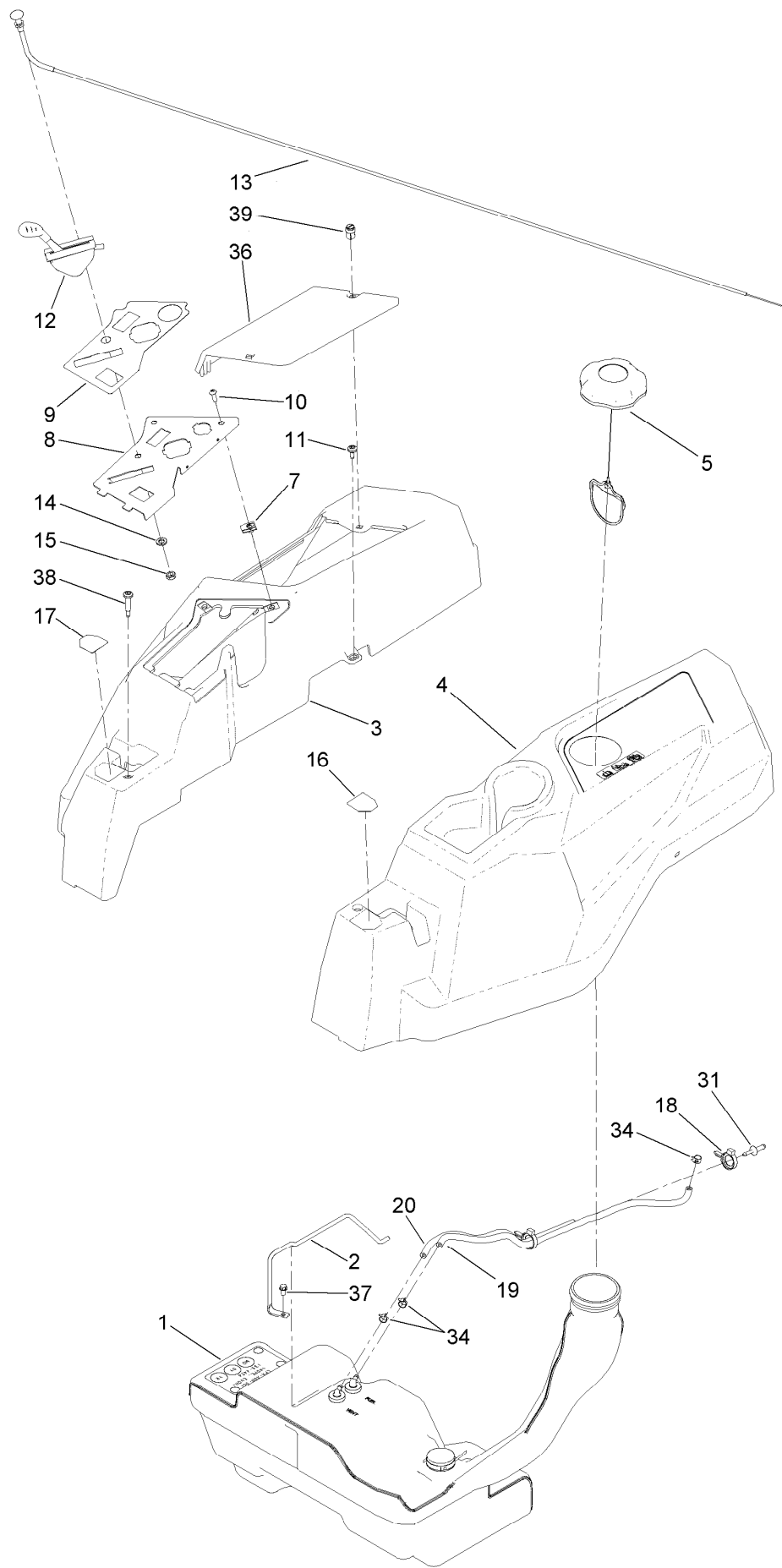
Clutch Assembly



Clutch Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-1208	1	Pulley-Engine	5	112843	1	Washer
2	119-8885	1	Stop-Clutch	6	3212-19	1	Screw-HH
3	127-3410	1	Clutch-PTO	7	3234-42	1	Screw-HHF
4	120-2217	1	Isolator-Clutch	8	104-8301	1	Nut-HF, NI

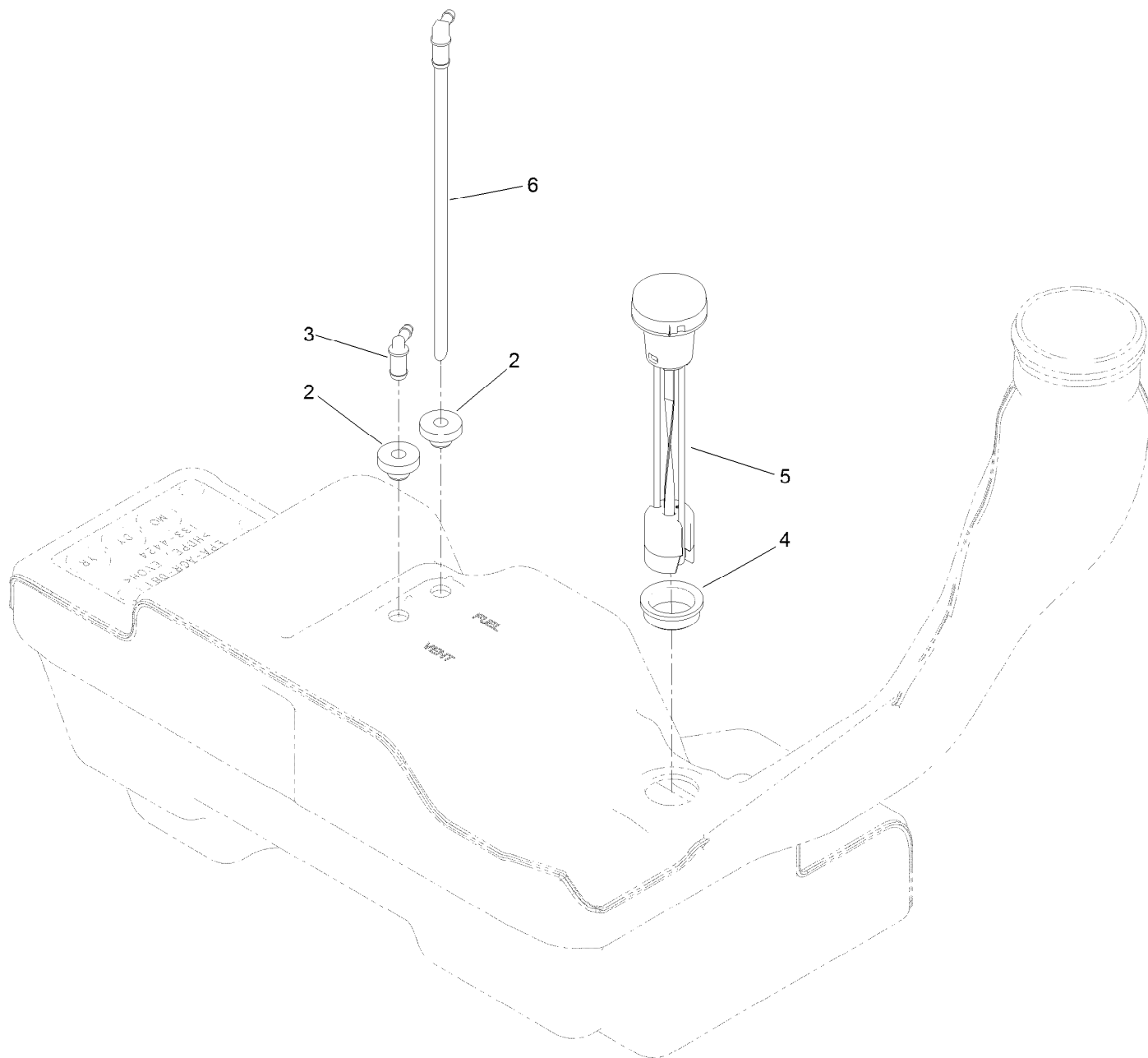
Body Styling and Fuel Tank Assembly



Body Styling and Fuel Tank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-4484	1	Fuel Tank ASM	15	3220-3	1	Nut-HJ
2	136-4180	1	Rod-Hold Down	16	136-4243	1	Decal-Lever, Control (LH)
3	133-9307	1	Pod-RH	17	136-4244	1	Decal-Lever, Control (RH)
4	133-9315	1	Pod-LH	18	105-1853	2	Clamp-Hose
5	120-5461	1	Cap-Fuel, Ratcheting	19	110-5701	1	Hose-Fuel
7	107069	2	Clip	20	136-7525	1	Hose-Fuel
8	133-9346-03	1	Panel-Control	31	117-5399	1	Adaptor-Orifice
9	133-9263	1	Decal-Control W/Choke	34	2412-98	3	Clamp-Hose
10	3258-166	2	Screw-PRH	36	133-9308	1	Cover-Battery
11	120-7950	4	Screw-Shoulder	37	32144-4	1	Screw-HWH
12	136-5622	1	Cable-Throttle	38	136-4195	2	Screw-Shoulder
13	112-9753	1	Cable-Choke	39	121-5840	2	Fastener
14	3253-21	1	Washer-Lock				

Fuel Tank Assembly No. 133-4484

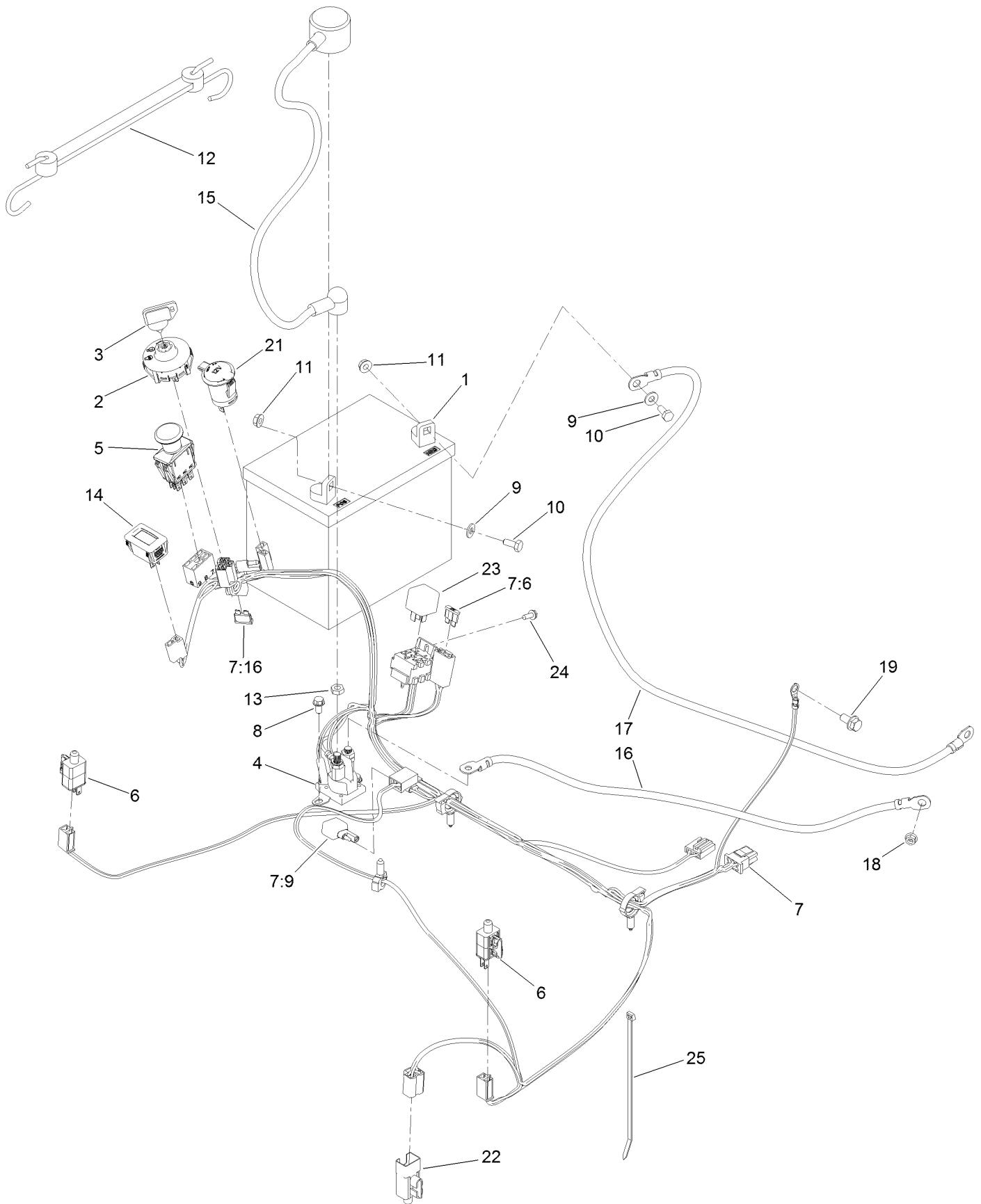


Fuel Tank Assembly No. 133-4484 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	117-7400	1	Fitting-Plastic
4	133-9269	1	Grommet-Fuel

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	133-9270	1	Gauge-Fuel
6	121-0793	1	Connector-Elbow, 90 DEG

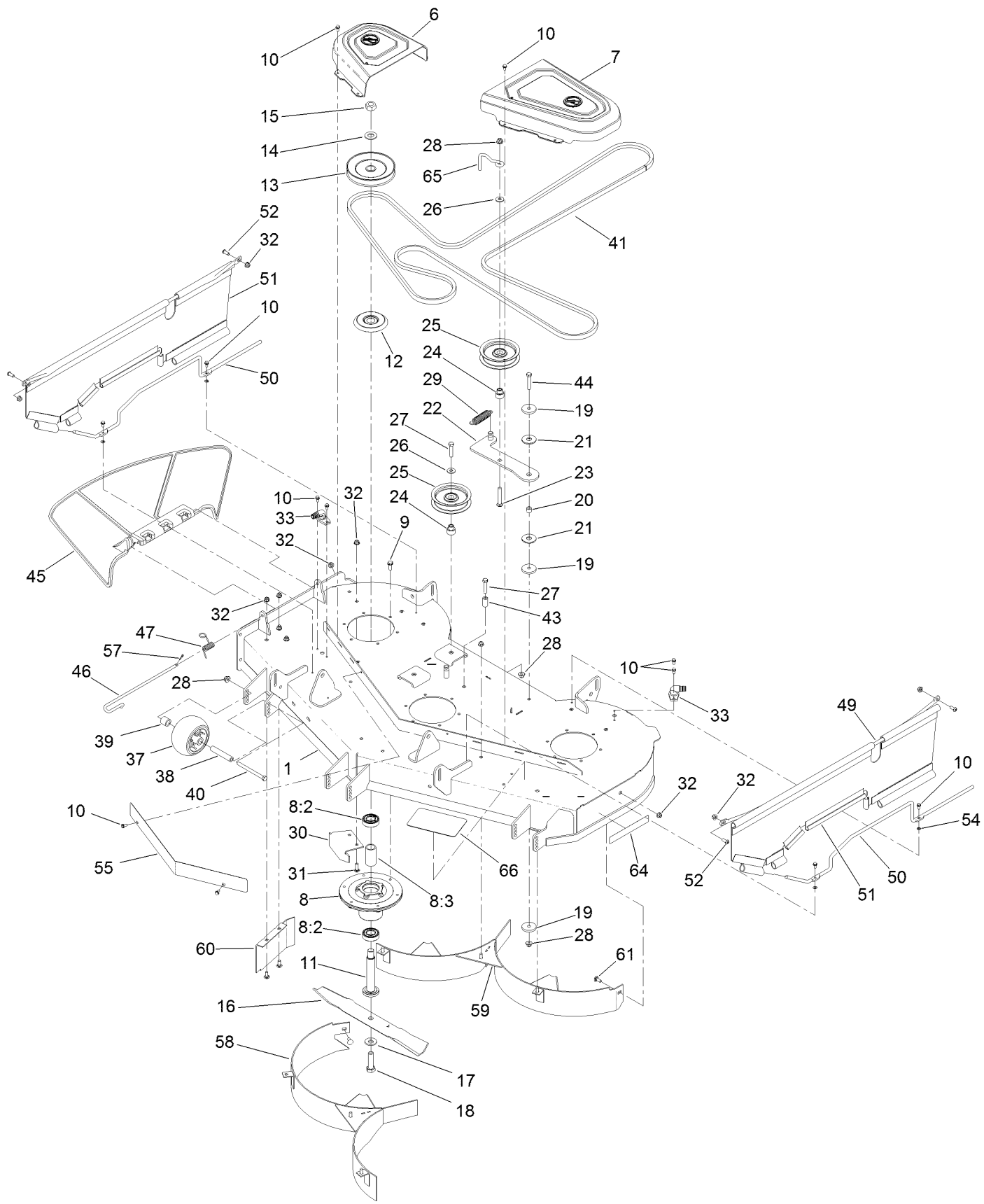
Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	105-1692	1	Battery	12	104-2466	1	Holddown-Battery
2	137-4100	1	Switch-Ignition	13	3220-2	2	Nut-Jam
3	63-8360	1	Key-Ignition	14	120-2244	1	Hourmeter
4	117-1197	1	Solenoid	15	115-3864	1	Cable-Battery, Positive
5	103-5221	1	Switch-PTO	16	136-7473	1	Cable-Battery, Positive
6	110-6765	2	Switch	17	117-7240	1	Cable-Battery, Negative
7	136-4191	1	Harness-Wiring	18	33003-00	1	Nut-HF
7:6	109102	1	Fuse-Blade, 25 Amp	19	3234-14	1	Screw-HHF
7:9	100-4918	1	Diode	21	126-6499	1	Port-Power, 12V
7:16	109355	1	Fuse-Blade, 15 Amp	22	99-7408	1	Switch-Reverse
8	32144-4	2	Screw-HWH	23	98-7249	1	Relay
9	3256-22	2	Washer-Flat	24	32144-1	1	Screw-Taptite
10	321-3	2	Screw-HH	25	614249	1	Tie-Cable
11	32128-33	2	Nut-HF				

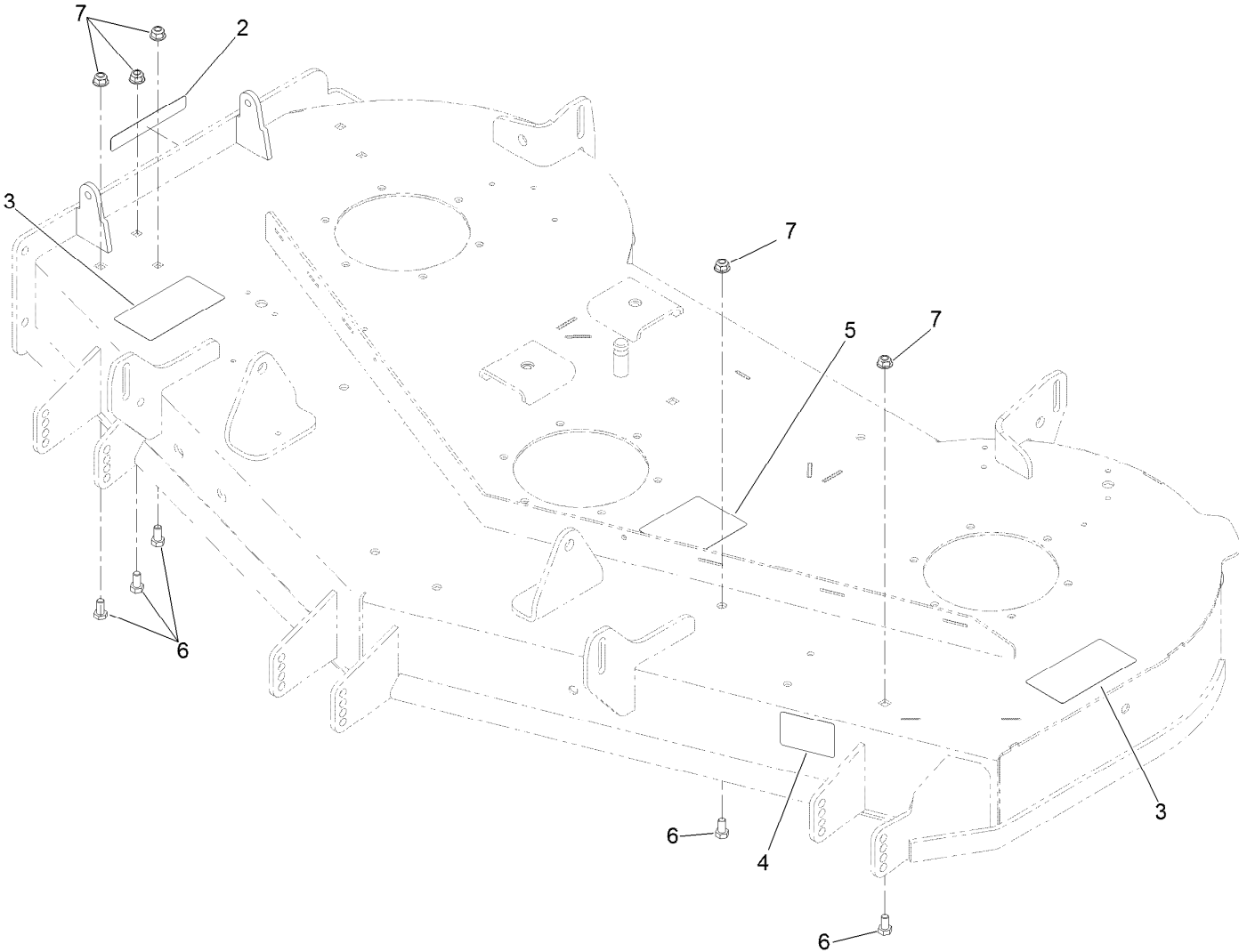
Deck Assembly



Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-7068	1	Deck ASM	31	3230-22	2	Screw-CARR
6	133-9283	1	Cover-Belt, RH	32	104-8300	15	Nut-HF, NI
7	133-9282	1	Cover-Belt, LH	33	133-9289	2	Fitting-Washout
8	120-5477	3	Spindle ASM	37	1-603299	3	Roller-Scalp, Anti
8:2	116-0720	2	Bearing-Ball	38	98-7912	3	Tube-Spanner
8:3	115-2641	1	Spacer-Bearing	39	104-0892	3	Spacer-Axle, Rear
9	32144-41	18	Screw-Taptite	40	323-23	3	Screw-HH
10	32144-4	18	Screw-HWH	41	133-7076	1	V-Belt
11	115-2642	3	Shaft-Spindle	43	1-603401	1	Spacer
12	117-7210	3	Shield-Bearing	44	323-10	1	Screw-HH
13	115-5018	3	Pulley	45	133-1212	1	Deflector-Discharge
14	7-4150	3	Washer	46	109-8854	1	Pin-Chute
15	3219-7	3	Nut-Hex	47	121-2983	1	Spring-Torsion
16	115-4999-03	3	Blade-Mulch, 18.75 Inch	49	133-9261	2	Rod Support, Upper
17	125-1736	3	Washer-Belleville	50	136-4221	2	Rod Support, Lower
18	51-4060	3	Screw-Blade	51	136-4234	2	Side Guard ASM
19	110-9981	3	Washer-Plain	52	3274-55	4	Screw-HSBH
20	1-413088	1	Bushing-Lever, Lift	54	1-803037	12	Nut-Retaining
21	114-0463	2	Washer-Friction, Composite	55	131-3901-03	1	Shield-Front
22	115-5054	1	Arm-Idler	57	3272-10	1	Pin-Cotter
23	3231-31	1	Screw-CARR	58	136-4206-03	1	Baffle-Recycler
24	115-2577	3	Bushing-Idler	59	115-9674-03	1	Baffle-Recycler, LH
25	132-4718	3	Pulley-Idler, Flat	60	117-7213-03	1	Guard-Baffle
26	80-6990	3	Washer-Hardened	61	3230-1	5	Bolt-CARR
27	323-9	3	Screw-HH	64	119-2368	1	Decal-Recycler
28	104-8301	6	Nut-HF, NI	65	136-5615	1	Belt Guide - Idler
29	108-4056	1	Spring-Extension	66	133-9313	1	Tread-Step
30	115-9653-03	1	Baffle-Cutoff				

Deck Decal Assembly No. 133-7068

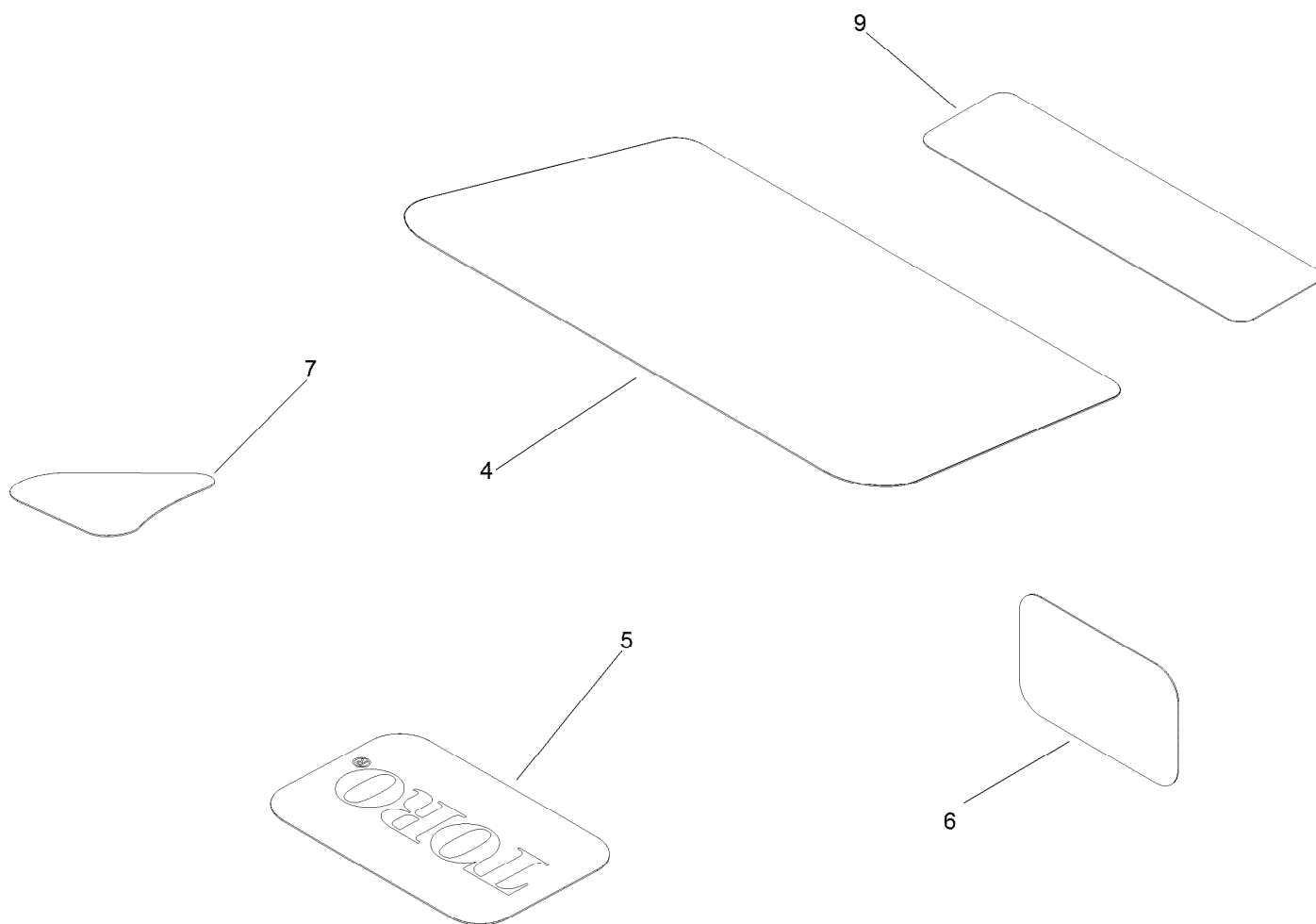


Deck Decal Assembly No. 133-7068 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	130-0731	1	Decal-Danger
3	132-0872	2	Decal-Danger, Deck
4	130-0765	1	Decal-Scalp, Anti

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	117-1194	1	Decal-Routing, Belt
6	322-2	3	Screw-HH
7	104-8300	3	Nut-HF, NI

Model Specific Decal Assembly

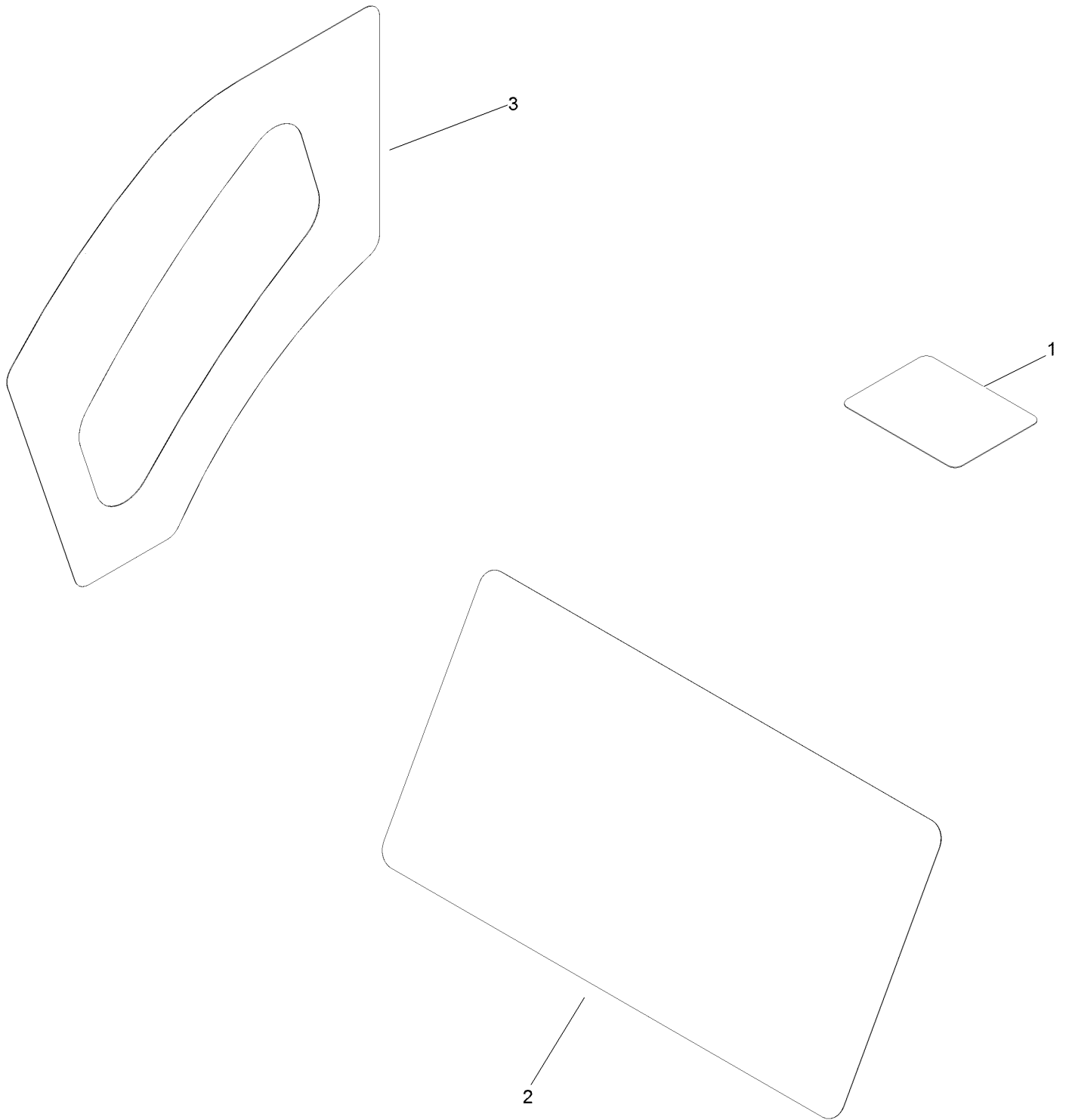


Model Specific Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	136-5597	1	Decal-Engine
5	131-4157	1	Decal
6	127-9076	1	Placard-Intake

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	131-1097	1	Decal-Drain, Oil
9	136-9186	1	Decal-Bucket

Series Decal Assembly



Series Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-5596	1	Decal-Maintenance
2	136-4245	1	Decal-Smart Speed
3	130-0654	1	Decal-HOC

Attachments and Accessories

For 74867 TimeCutter HD XS5450 Riding Mower

Product Name	Model/Part
54in/60in Striping Kit.....	117-5319
Leaf Bagging Enhancement Kit	117-7202
Jack Kit	127-6666
Deck Lift Assist Kit	132-6850
5 Gallon Bucket	133-2533
Mount Kit	136-7491
Weight Kit	136-7492
Light Kit.....	136-7493
Bucket Mount.....	136-7494
Rops Kit.....	136-7495
Jack Mount Kit	136-9200
Cargo Carrier	79040
EZ Vac Complete Twin Bagger	79345

Notes:



Count on it.