



Lawn & Garden Tractor

Model No. 72046 — 8900001 & Up

Model No. 72064 — 8900001 & Up

Parts Catalog

ORDERING REPLACEMENT PARTS

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

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Accessories

Description	Model / Parts No.	Description	Model / Parts No.
.. 38" Side Discharge Mower	78216	.. 48" Snow Blade	79252
38" Recycler Mower	78226	42" Snow Thrower	79263
42" Side Discharge Mower	78231	36" Tiller	79271
48" Side Discharge Mower	78260	Hour Meter Kit	92-6898
52" Side Discharge Mower	78280	Indicator Light	92-6897
52" Recycler Mower	78285	Inner Tube, Front	100079
38" Twin Bagger	79202	Inner Tube, Rear	7007
48" Vacuum Bagger	79203		

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning	Abbreviation	Meaning
AR	as required	ASM	assembly

CARR	carriage	HWHTF	hex washer head
DEG	degrees		thread forming
FH	flat head	INC	incorporated
GA	gauge	LH	left hand
HF	hex flange	PH	pan head
HFW	hex flange washer	PPH	Phillips pan head
HH	hex head	PTO	power take off
HHF	hex head flange	RH	right hand
HHST	hex head self tapping	SFH	slotted fillister head
HJ	hex jam	SH	square head
HOC	height-of-cut	SHWH	slotted hex washer head
HS	hex socket	SPH	slotted pan head
HSBH	hex socket button head	STD	standard
HSFH	hex socket flat head	TAP	self tapping
HSH	hex socket head	TH	truss head
HWH	hex washer head	TTH	Torx truss head
		WH	wing head

Important Format Explanations

This catalog uses special formats to convey information in illustrations and parts lists. Specifically, one format is used in conjunction with service assemblies and another with quantities associated with reference numbers.

Service Assemblies

Parts within service assemblies have reference numbers in the form *X:Y*. *X* is the reference number of the service assembly and *Y* is a sequential number unique to each part within the service assembly.

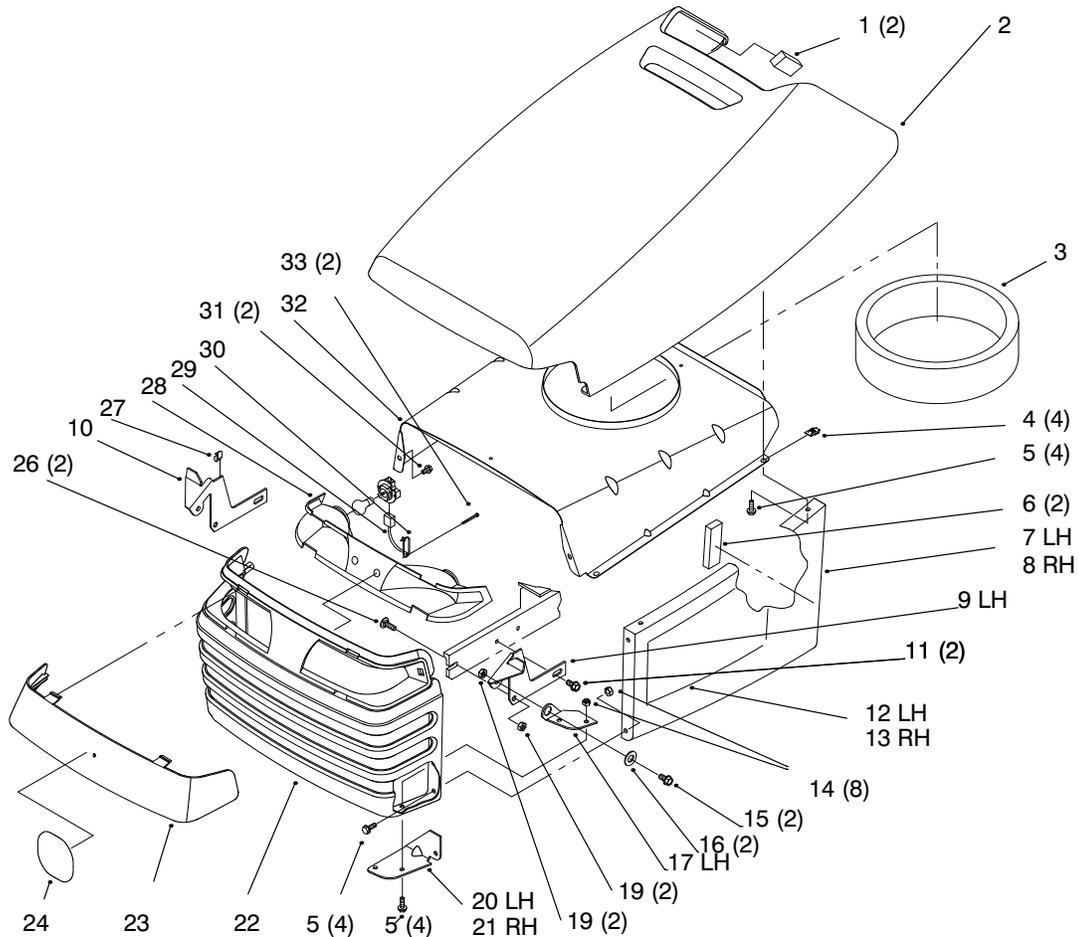
For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in part lists and as callouts in illustrations.

Reference Numbers with Quantities

Illustrations may have a quantity in parentheses next to a reference number, in the form $X (Y)$. X is the reference number. Y in parentheses is the quantity of the part identified by the reference number.

For example, the illustration callout 4 (2) indicates that two parts are used in that instance.

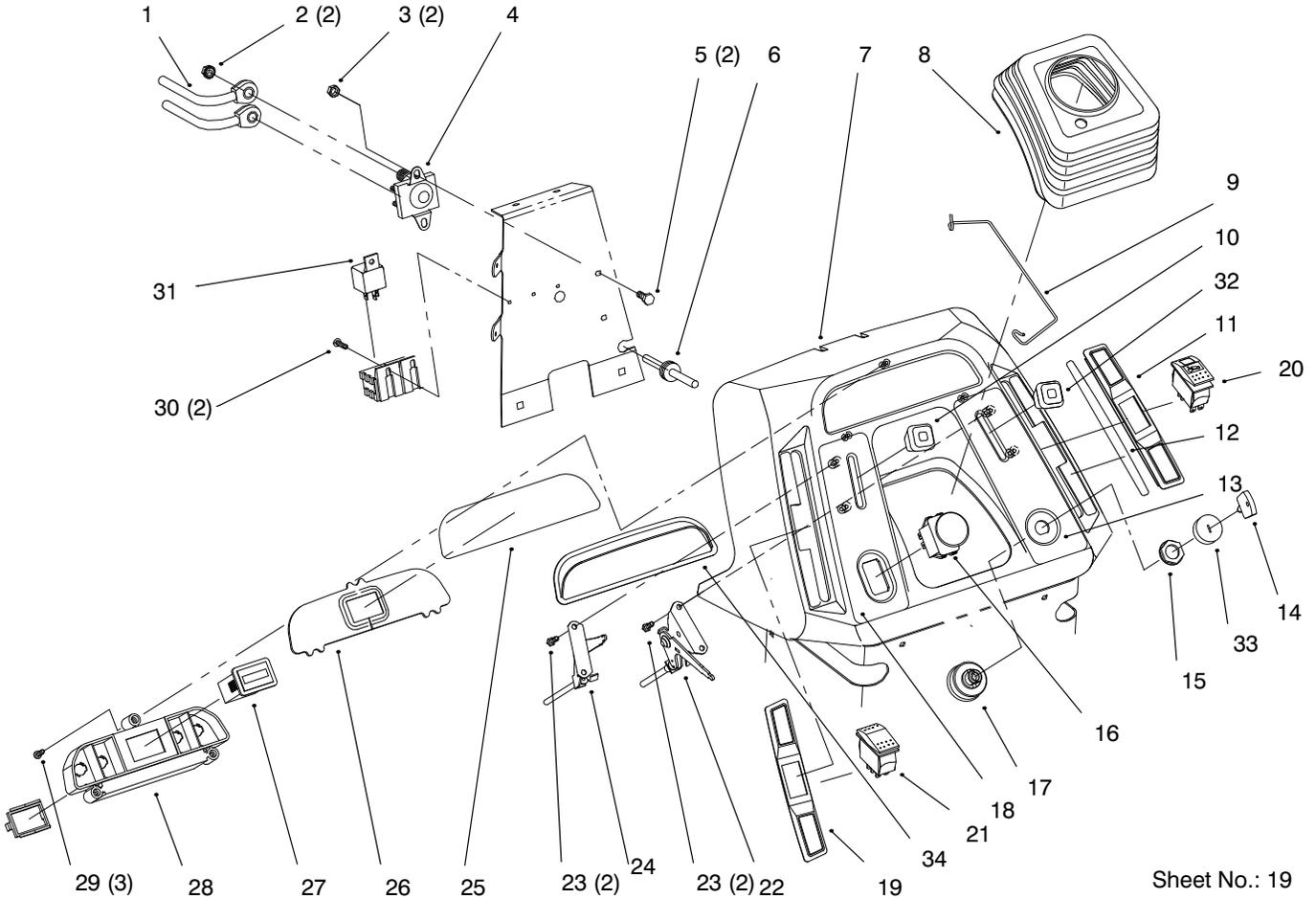


Sheet No.: 2

Hood and Grill

Ref. No.	Part No.	Qty.	Description
1	94-1980	2	Foam-Hood
2	93-0490	1	Hood
3	92-7077	1	Inlet-Seal Air
4	92-7006	4	Nut
5	32105-15	12	Screw-HH
6	92-7148	2	Foam-Sidepanel
7	93-0491	1	Sidepanel-LH Hood
8	93-0492	1	Sidepanel-RH Hood
9	92-6918-03	1	Bracket-Hinge LH
10	92-6917-03	1	Bracket-Hinge RH
11	32144-14	2	Screw-HWH
12	95-0801	1	Decal-Hood LH
13	95-0800	1	Decal-Hood RH
14	32128-10	8	Nut-Lock HHF
15	322-3	2	Screw-HH
16	105503	2	Bushing
17	92-6997-03	1	Hinge-Hood LH
18	92-6996-03	1	Hinge-Hood RH
19	3296-29	4	Nut-Lock
20	92-7049-03	1	Bracket-Hood Hinge LH
21	92-7048-03	1	Bracket-Hood Hinge RH
22	93-0494	1	Grille & Screen ASM
23	92-6656	1	Lens-Headlight
24	92-6987	1	Decal-Horsehead

Ref. No.	Part No.	Qty.	Description
26	3230-1	2	Bolt-CARR
27	702366	1	Clip-Wire Retainer
28	88-3970	1	Reflector-Lamp
29	88-4320	1	Harness-Wire
31	46-8093	2	Screw-TAP
32	92-6914-03	1	Baffle-Hood Upper
33	32144-32	2	Screw-Plastic

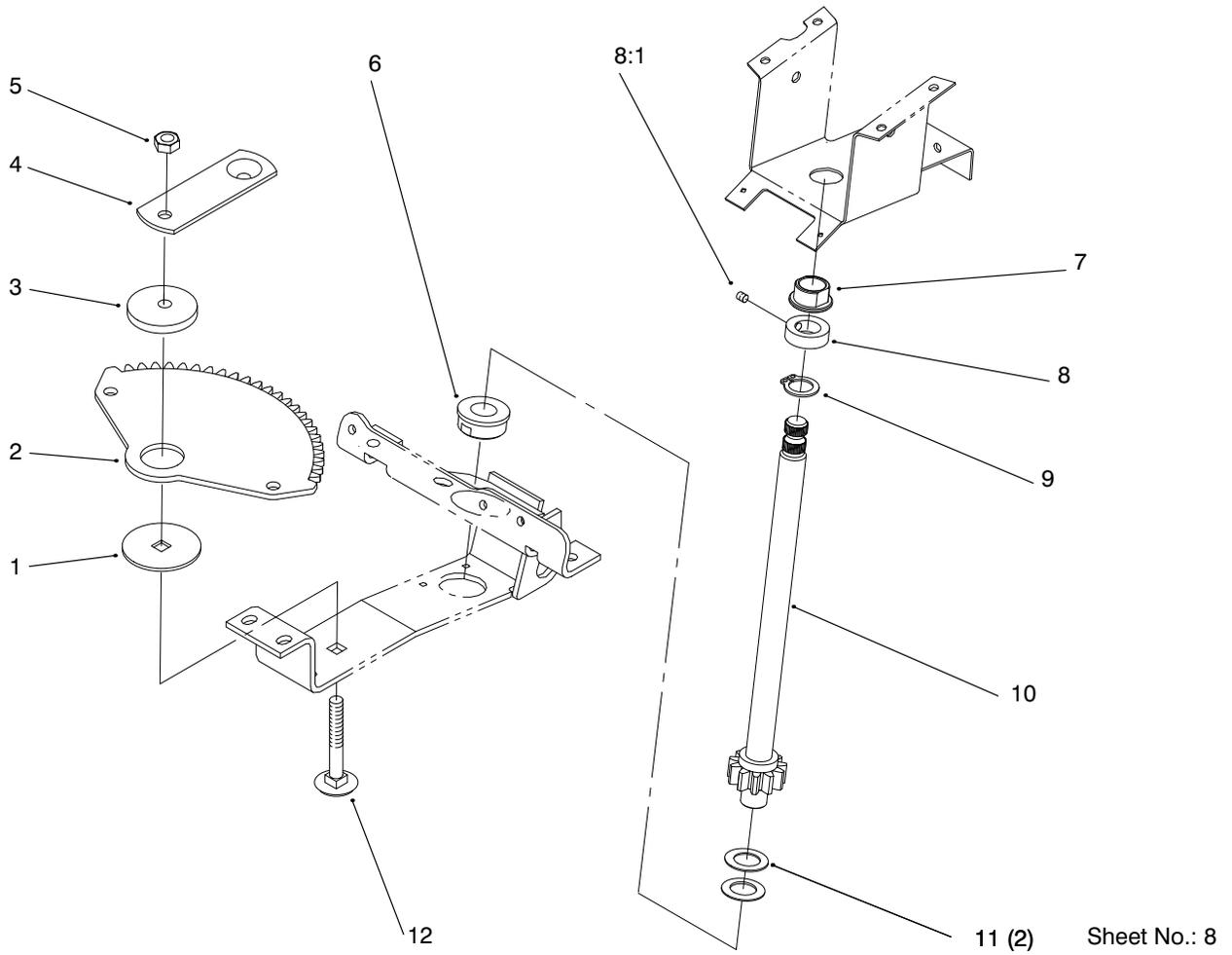


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Dash

Ref. No.	Part No.	Qty.	Description
1	92-6989	1	Cable-Battery Red
2	32149-2	2	Nut-Hex Lock
3	3296-42	2	Nut-Lock
4	92-9845	1	Solenoid
5	321-4	2	Screw-HH
6	237-141	1	Grommet
7	94-1895	1	Dash-Gear
8	92-6680	1	Boot-Steering
9	94-2966	1	Clip-Boot
10	66-0120	2	Knob
12	92-6722	1	Decal-Shift
13	92-6721	1	Decal-Throttle/Ignition
14	62-7770	1	Key-Ignition
15	700919	1	Nut
16	93-9998	1	Switch-PTO
17	92-6785	1	Switch-Ignition
18	92-6720	1	Decal-Choke/PTO
19	92-6797	1	Cover-Slot LH
22	92-6782	1	Control-Throttle
23	32144-32	4	Screw-Plastic
24	92-6781	1	Control-Choke
25	92-6975	1	Decal-Dash Lens
26	92-6705	1	Lens-Dash
27	94-4208	1	Hourmeter
28	92-6732	1	Housing-Indicator Light

Ref. No.	Part No.	Qty.	Description
29	94-6961	3	Screw
30	32144-8	2	Screw-PPH
31	116397	2	Relay

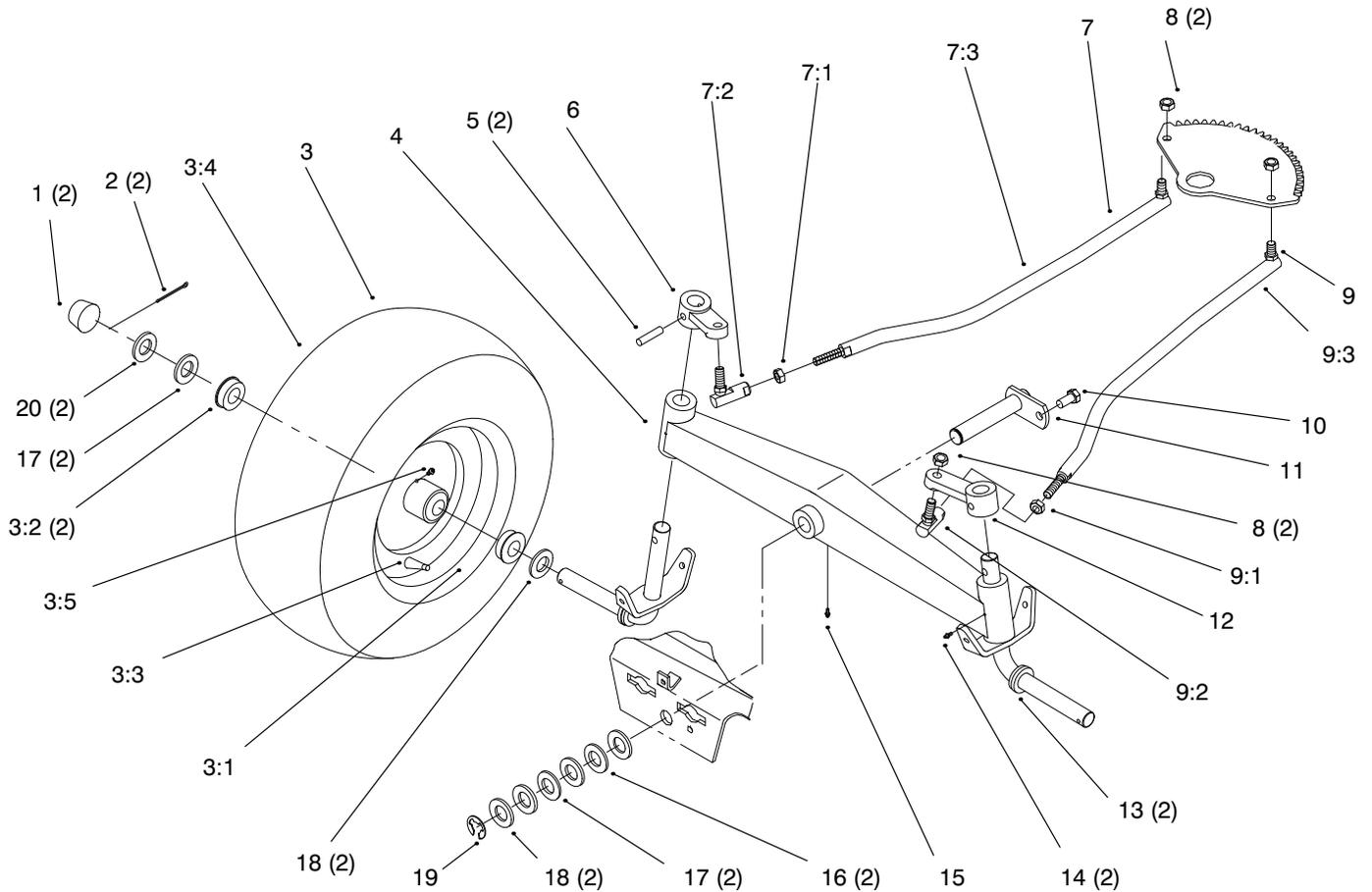


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Lower Steering

Ref. No.	Part No.	Qty.	Description
1	111419	1	Washer-Bearing
2	78-2610	1	Gear-Sector
3	111418	1	Bushing
4	78-9150-03	1	Plate
5	108881	1	Nut-Hex
6	110391	1	Bearing-Wheel
7	109189	1	Bearing-Flange
8	111383	1	Collar w/Set Screw
8:1	3245-32	1	Screw-Set
9	111646	1	Grip Ring
10	92-6702	1	Shaft-Steering Lower
11	1278	2	Washer-Shim
12	3231-4	1	Bolt-CARR

Ref. No.	Part No.	Qty.	Description



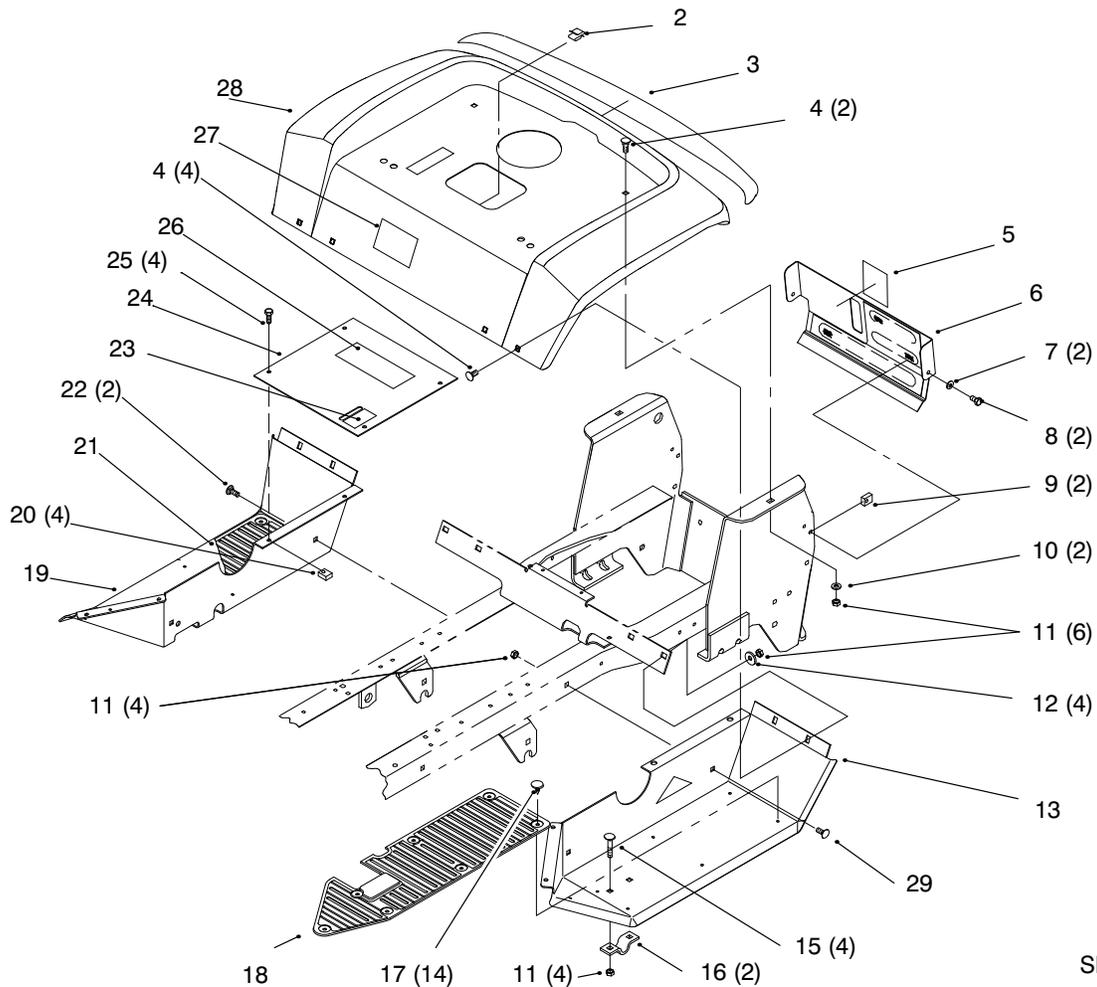
Sheet No.: 4

Front Axle

Ref. No.	Part No.	Qty.	Description
1	61-9780	2	Hubcap
2	3272-17	2	Pin-Cotter
☆3	93-9800	2	ASM-Wheel & Tire
3:1	93-9801	2	ASM-Wheel w/Zerk
3:2	110513	4	Bearing-Wheel
3:3	5108	2	Valve-Tire Tubeless
3:4	117127	2	Tire
3:5	109500	2	Fitting-Grease
4	78-7960-01	1	Axle-Front
5	933270	2	Pin-Roll
6	78-1950-01	1	Arm-Front Spindle LH
7	92-6883	1	Steering Link RH
☆7:1		1	Nut-Hex Jam
7:2	78-2920	1	Joint-Ball
7:3	78-5801	1	Joint-Ball RH w/ Jam Nut
8	9150026	4	Nut-Lock
9	92-6884	1	Steering Link LH
☆9:1		1	Nut-Hex Jam
9:2	78-2920	1	Joint-Ball
9:3	78-5811	1	Joint-Ball LH
10	9267154	1	Screw
11	92-7057-03	1	Pin-Front
12	78-1940-01	1	Arm-Front Spindle RH
13	78-2601-01	2	Spindle
14	302-5	2	Fitting-Grease

Ref. No.	Part No.	Qty.	Description
15	302-11	1	Fitting-Grease
16	9202324	2	Washer-10 GA
17	1278	4	Washer-Shim
18	5210	4	Washer-Shim
19	5618	1	Ring-Retaining
20	28-2480	2	Washer-Flat

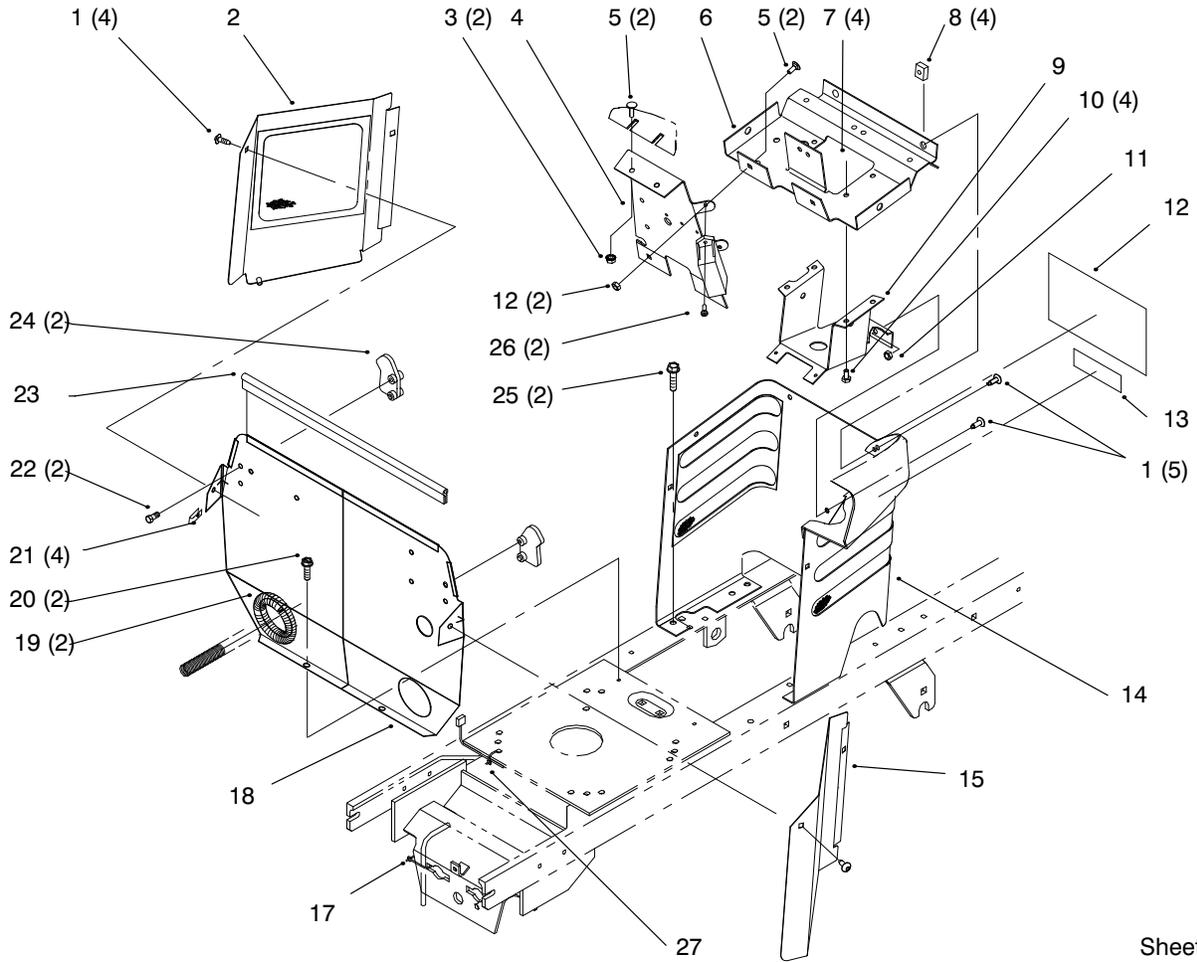
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Fender and Footrest

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
2	702366	1	Clip-Wire Retainer				72046
3	95-0802	1	Decal-Rear Fender	24	94-4243-01	1	Plate-Footerst w/Decal (Only On: 72064
4	3230-31	6	Screw-CARR	25	92-7020	4	Screw-TTH
5	92-6727	1	Decal-Fuel Level	26	92-8946	1	Decal-Danger(Only On: 72046
6	94-1717-03	1	Panel-Rear	26	93-7314	1	Decal-Danger(Only On: 72064
7	3256-22	2	Washer-Flat	27	76-1340	1	Decal-USA(Only On: 72046
8	321-4	2	Screw-HH	28	92-6795-01	1	Fender
9	609900	2	Nut-Speed	29	3230-2	1	Screw-CARR
10	3256-23	2	Washer-Flat				
11	3296-29	14	Nut-Lock				
12	94-2869	4	Washer-Flat				
13	92-6745-01	1	Footrest-LH				
15	3230-1	4	Bolt-CARR				
16	106288	2	Clamp				
17	3290-479	14	Fastener-Panel				
18	92-6690	1	Mat-Foot LH				
19	92-6744-01	1	Footrest-RH				
20	107069	4	Nut-Retainer				
21	92-6689	1	Mat-Foot RH				
22	3230-23	3	Bolt-CARR				
23	92-6725	1	Decal-HOC (Only On: 72046				
23	92-7092	1	Decal-HOC (Only On: 72064				
24	93-0489-01	1	Plate-Footerst w/Decal (Only On:				

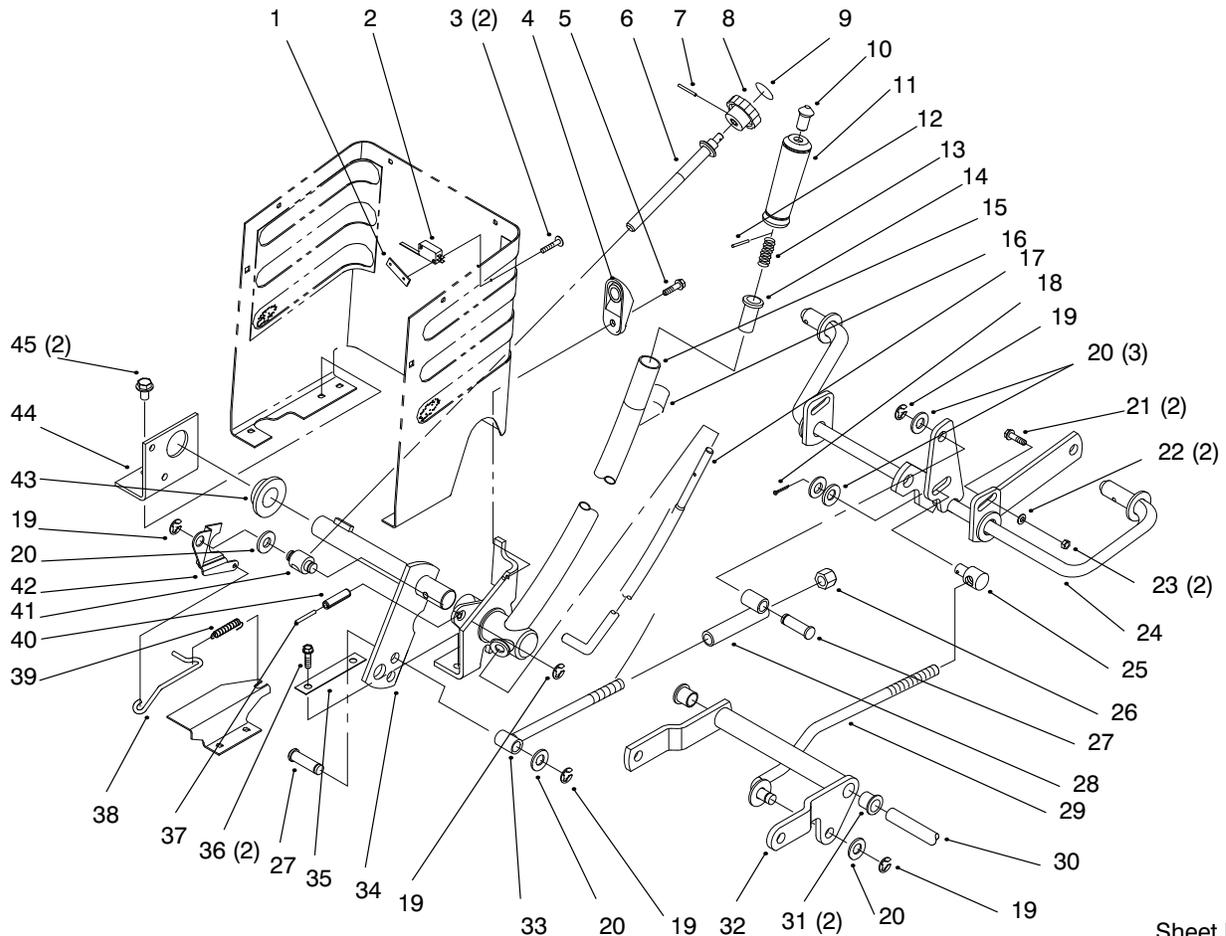


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Hoodstand and Firewall

Ref. No.	Part No.	Qty.	Description
1	92-7020	9	Screw-TTH
2	92-6937-03	1	Cover-Side RH
3	32149-2	2	Nut-Hex Lock
4	94-1712-03	1	Panel-Support
5	3229-11	4	Bolt-CARR
6	92-6859-03	1	Support-Dash
7	3296-8	4	Nut-Lock
8	92-6860	4	Nut-Retainer
9	92-6778-03	1	Support-Column
10	321-4	4	Screw-HH
11	3296-42	3	Nut-Lock
12	93-0302	1	Decal-Slope/Park Brake (Only On: 72046)
12	93-7313	1	Decal-Slope/Park Brake (Only On: 72064)
13	83-6620	1	Decal-Instruction
14	93-0485-03	1	Hoodstand w/Decals
15	92-6936-03	1	Cover-Side LH
16	95-0804	2	Decal-265-6
18	94-1749-03	1	Firewall
19	24-7924	2	Cover-Drive Shaft
20	32144-4	2	Screw-TAP
21	92-7006	4	Nut
22	46-8093	2	Screw-TAP

Ref. No.	Part No.	Qty.	Description
23	93-1131	1	Trim-Seal
24	92-6960	2	Latch-Hood
25	32144-14	2	Screw-HWH
26	32144-8	2	Screw-PPH

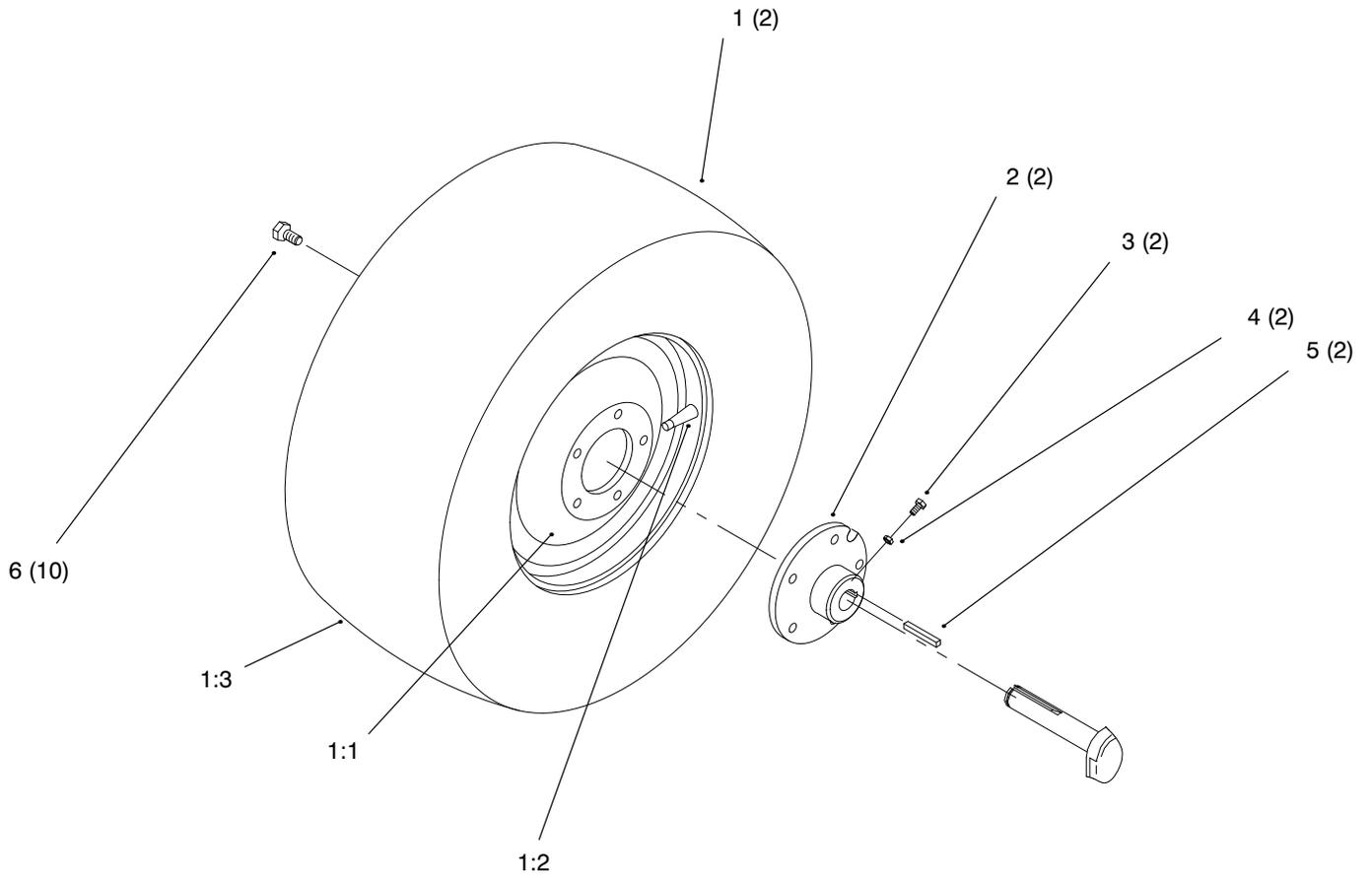


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Lift Lever and Height of Cut

Ref. No.	Part No.	Qty.	Description
1	3290-354	1	Nut-Speed
2	88-9930	1	Switch-Micro
3	95-3003	2	Screw
4	92-6794	1	Wedge-HOC Adjust
5	32144-4	1	Screw-TAP
6	92-6965	1	Rod-HOC
7	933141	1	Pin-Spirol
8	115593	1	Knob
9	78-9740	1	Decal-HOC Knob
10	92-6711	1	Tip-Rod
11	92-6710	1	Grip-Handle
12	933148	1	Pin-Spirol
13	3624	1	Spring-Compression
14	8130	1	Retainer-Spring
15	94-3761-03	1	Lift Lever Wa
16	112168	1	Decal-Lift (Only On: 72046)
16	93-7323	1	Decal-Lift (Only On: 72064)
17	92-6977-03	1	Rod-Lift Lever
18	3272-6	1	Pin-Cotter
19	32120-47	5	Ring-Retaining
20	3256-26	6	Washer-Flat
21	3231-25	2	Screw-CARR
22	3256-24	2	Washer-Flat
23	3296-39	2	Nut-Lock

Ref. No.	Part No.	Qty.	Description
24	79-3401-03	1	Gage Shaft
25	8870	1	Trunnion
26	3296-23	1	Nut-Lock
27	79-1250	2	Pin
28	78-7390	1	Link
29	78-2431	1	Rod
30	94-4944	1	Shaft
31	256-90	2	Bushing-Flange
32	92-6855-03	1	Arm
33	78-7360	1	Rod
34	94-3552-03	1	Lift Arm
35	78-6810-03	1	Plate
36	32144-14	2	Screw-HWH
37	32121-103	1	Pin-Spring
38	92-6978	1	Rod-HOC Indicator
39	92-7007	1	Spring-Extension
40	32121-25	1	Pin-Roll
41	78-2140	1	Trunnion
42	92-6979	1	Plate-HOC Gage
43	106269	1	Bearing-Flange
44	93-0523-03	1	Bracket-Pivot Linkage
45	32144-70	2	Screw-TAP



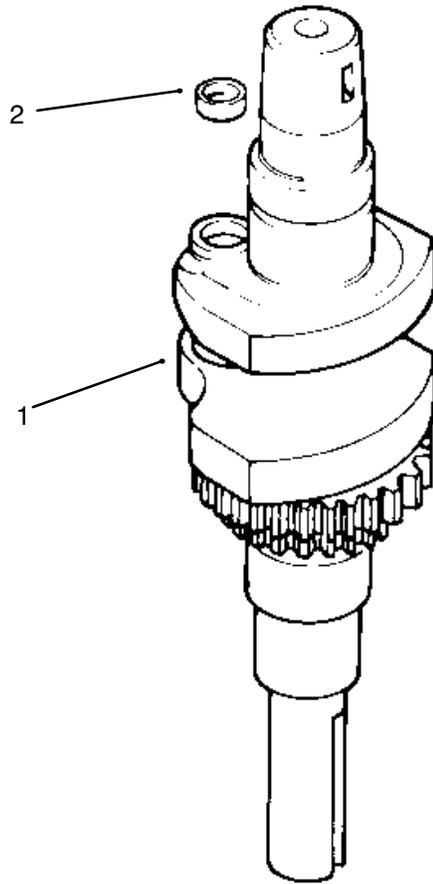
Sheet No.: 24

Rear Wheel

Ref. No.	Part No.	Qty.	Description
☆1		2	Wheel & Tire ASM
1:1	78-1221	2	Wheel
1:2	5108	2	Valve-Tire Tubeless
1:3	116744	2	Tire
2	93-3659-03	2	Hub-Wheel
3	3243-5	4	Screw-Set
4	3218-3	4	Nut-HJ
5	5-1336	2	Key
6	83-2720	10	Bolt-Lug

Ref. No.	Part No.	Qty.	Description

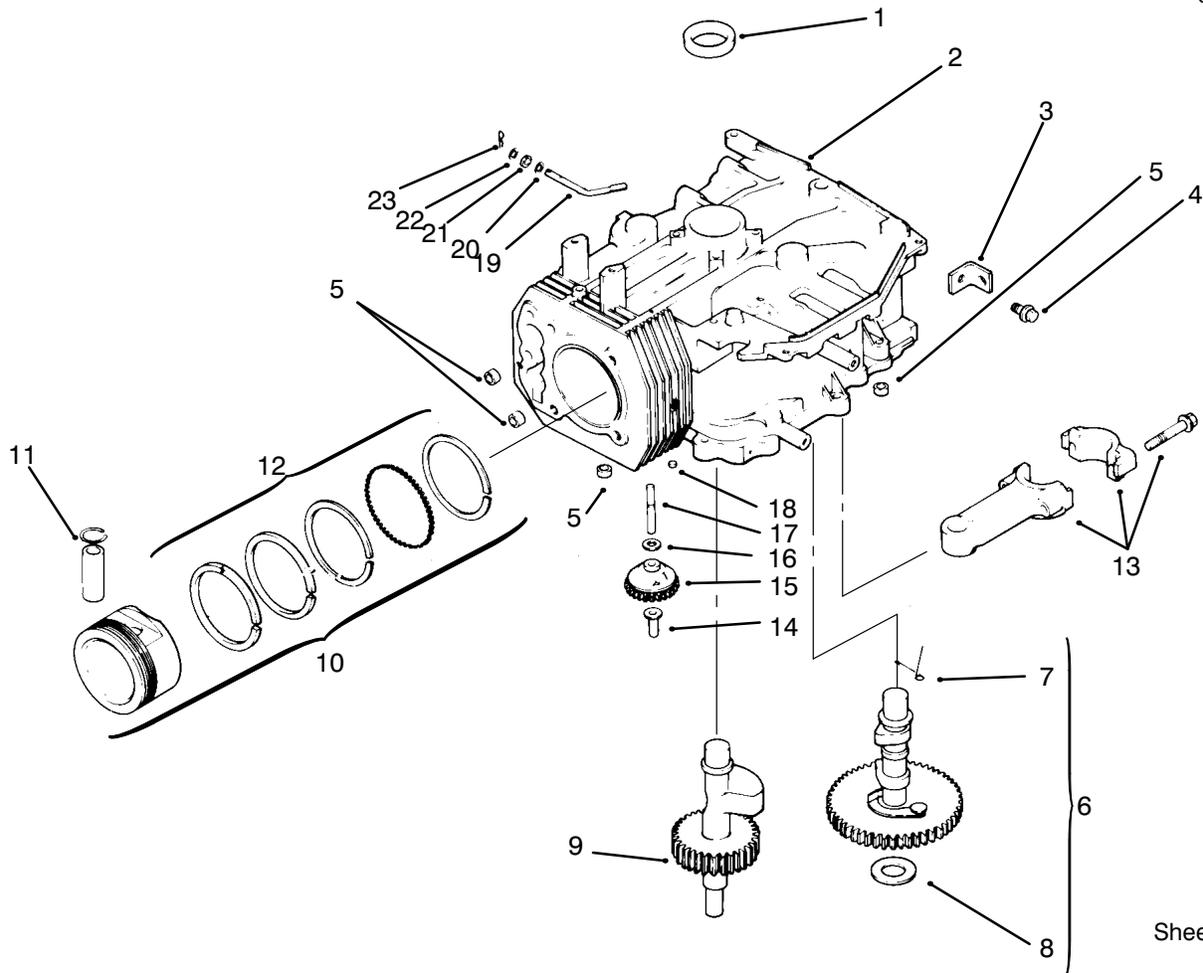
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 C-1948

Crankshaft

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	12 014 37	1	Crankshaft				
2	12 139 01	1	Plug-Cup				



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Crankcase

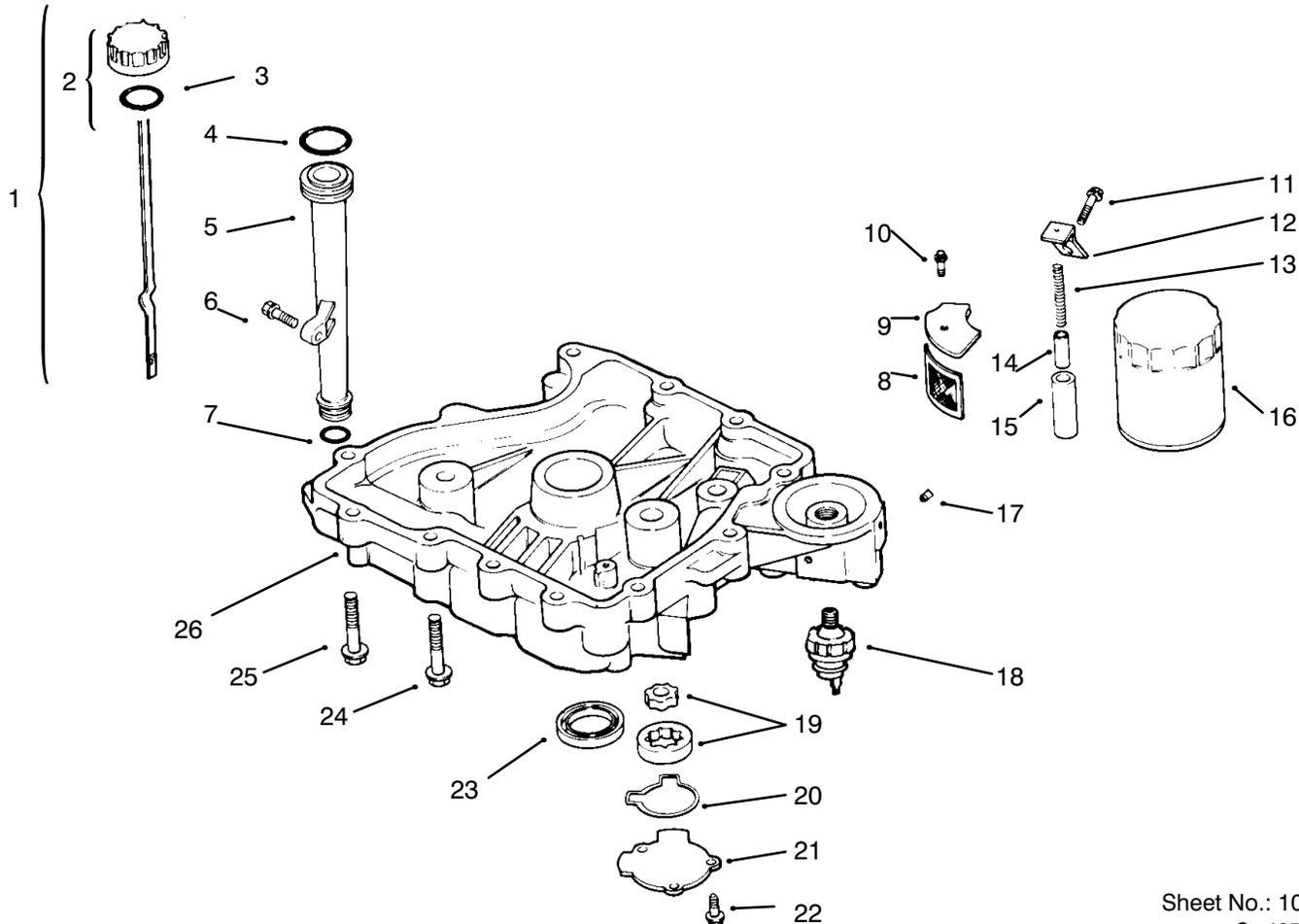
Ref. No.	Part No.	Qty.	Description
1	12 032 03	1	Seal-Crankshaft
2	12 522 18	1	Block-Short
3	12 445 02	1	Strap-Lifting
4	M-0839025	1	Screw M8x1.25x22
5	12 380 03	4	Dowel-Locating
6	12 755 49	1	Kit-Camshaft INC 7-8
†7	12 089 18	1	Spring-Actuating
†8	12 422 07	1	Shim-Camshaft A/R
†8	12 422 08	1	Shim-Camshaft A/R
†8	12 422 09	1	Shim-Camshaft A/R
†8	12 422 10	1	Shim-Camshaft A/R
†8	12 422 11	1	Shim-Camshaft A/R
†8	12 422 12	1	Shim-Camshaft A/R
†8	12 422 13	1	Shim-Camshaft A/R
9	12 144 27	1	Shaft-Balance
10	12 874 07	1	Piston ASM STD Incl 11-2
10	12 874 08	1	Piston ASM .25 Incl 11-2
10	12 874 09	1	Piston ASM .50 Incl 11-2
†11	12 018 02	2	Retainer-Piston Pin
12	12 018 07	1	Ring Set STD
12	12 018 08	1	Ring Set .25

Ref. No.	Part No.	Qty.	Description
12	12 018 09	1	Ring Set .50
13	12 067 05	1	Rod Connecting STD
13	12 067 06	1	Rod Connecting .25
14	12 380 01	1	Pin-Governor Regulating
15	12 043 05	1	Gear-Governor ASM
16	M-0631005	1	Washer-Governor
17	12 144 02	1	Shaft-Governor Gear
18	52 139 09	1	Plug-Cup
19	12 755 64	1	Shaft-Governor Cross
20	M-0631015	1	Washer-Governor Shaft
21	12 032 01	1	Seal-Governor Shaft
22	X-25-102	1	Washer-Flat
23	12 154 05	1	Pin-Governor Hitch
*	12 722 59	1	Gasket Set

* Not illustrated

† Included in a service kit or in an assembly

3321-101



Sheet No.: 103
C-1950

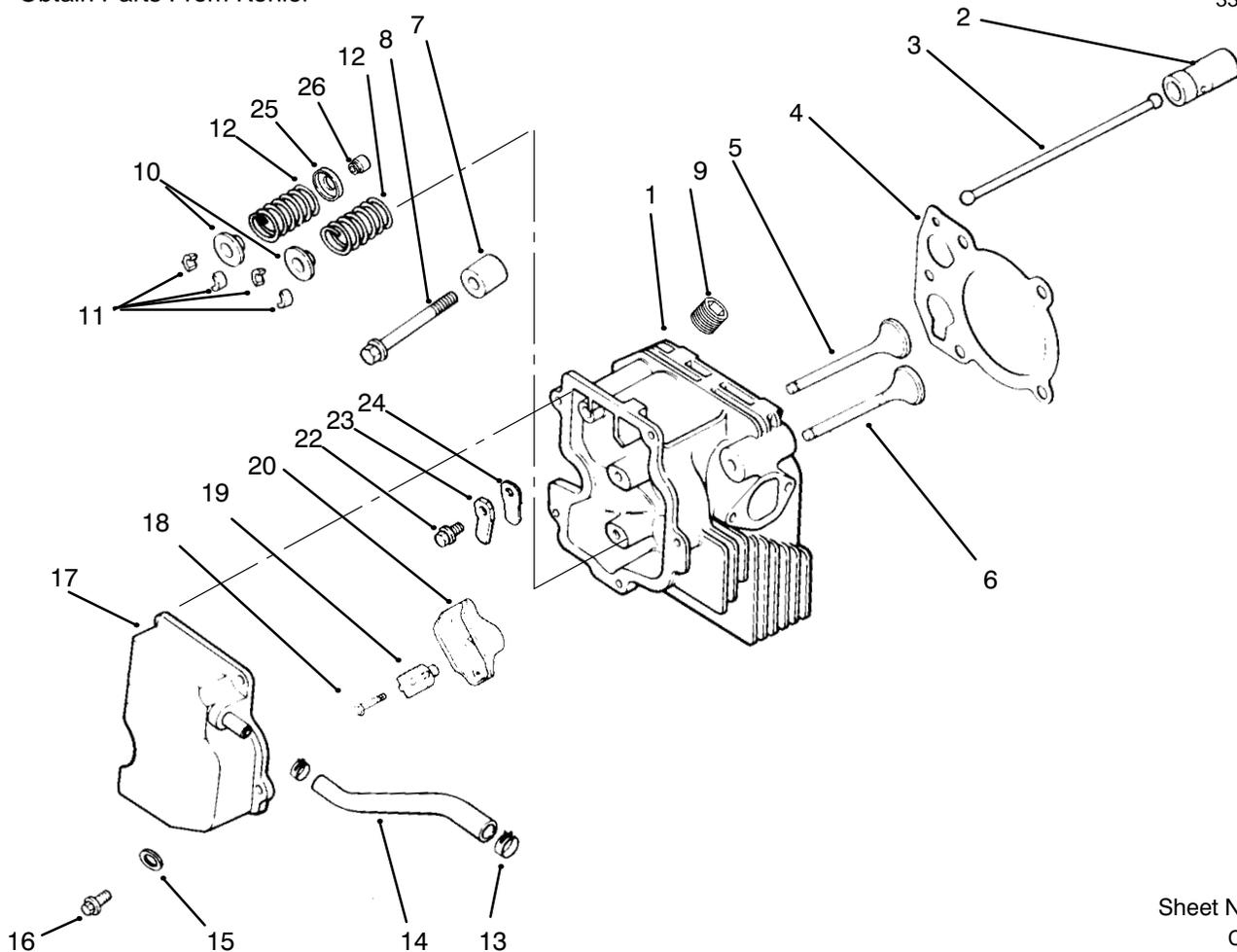
Oil Pan / Lubrication

Ref. No.	Part No.	Qty.	Description
1	12 038 01	1	Dipstick INC 2-3
†2	25 755 13	1	Kit-Oil Cap INC 3
†3	12 153 03	1	O Ring-Fill Cap
4	12 153 02	1	O Ring-Upper Fill Tube
5	12 123 04	1	Tube-Oil Fill
6	M-0545020	1	Screw M5x0.8x20
7	12 153 01	1	O Ring-Lower Fill Tube
8	12 162 07	1	Screen-Oil Pickup
9	12 096 03	1	Cover-Oil Pickup Screen
10	M-0545016	1	Screw M5x0.8x16
11	M-1039025	1	Screw M10x1.5x25
12	12 126 02	1	Bracket-Oil Pump Relief
13	12 089 03	1	Spring-Oil Relief Valve
14	12 462 01	1	Piston-Oil Relief Valve
15	12 208 01	1	Body-Oil Relief Valve
16	12 050 01	1	Filter-Oil
17	X-75-10	2	Plug-SH 3/8 NPTF
18	52 099 06	1	Switch-Oil Pressure
19	12 393 01	1	Pump-Oil
20	12 032 04	1	O Ring-Oil Pump Cover
21	12 096 02	1	Cover-Oil Pump

Ref. No.	Part No.	Qty.	Description
22	M-0545016	3	Screw M5x0.8x16
23	12 032 03	1	Seal-Crankshaft
24	24 086 16	11	Screw M8x1.25x45
25	24 086 17	1	Screw M8x1.25x45
26	12 199 21	1	Pan-Oil
*	52 518 21	1	Lead-Oil Switch w/Tabs

† Included in a service kit or in an assembly

* Not illustrated



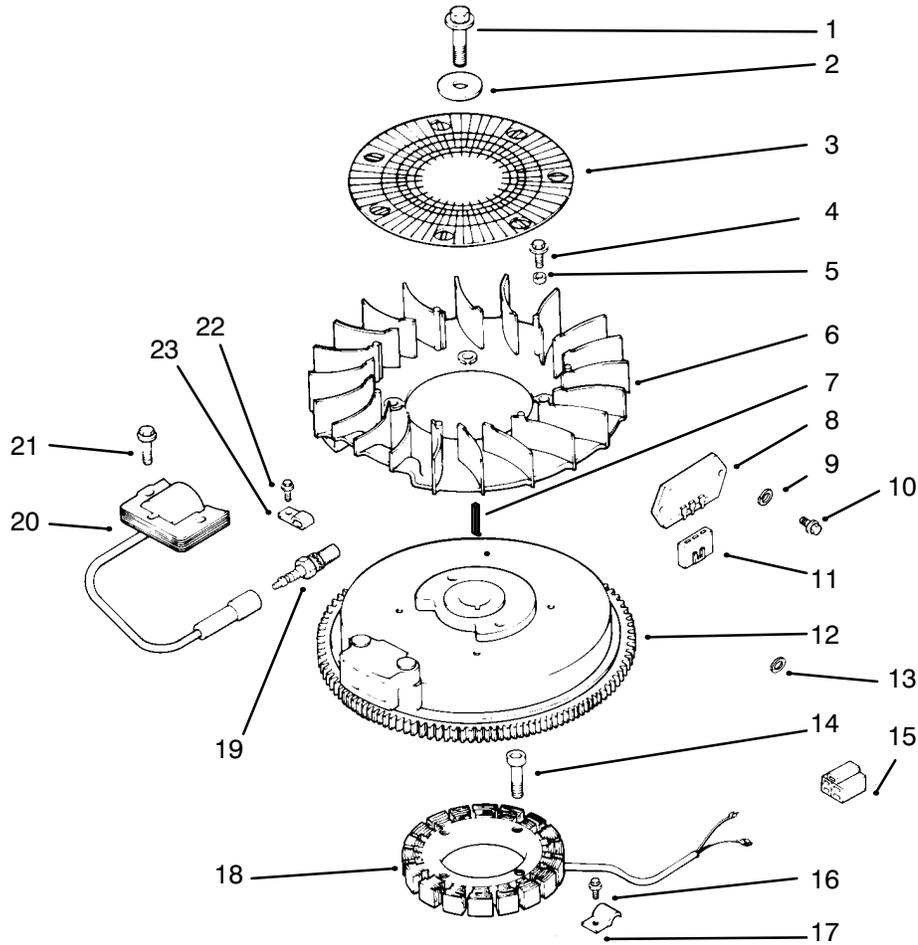
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Cylinder Head / Valve / Breather

Ref. No.	Part No.	Qty.	Description
1	12 318 15	1	Cylinder Head
2	12 351 20	1	Lifter-Valve
3	12 411 01	2	Rod-Push
4	12 041 10	1	Gasket-Cylinder Head
5	12 017 01	1	Valve-Intake STD
5	12 017 02	1	Valve-Intake .25
6	12 016 01	1	Valve-Exhaust STD
6	12 016 02	1	Valve-Exhaust .25
7	12 112 13	1	Spacer-Head Bolt Exhaust
8	12 086 15	5	Screw M10x1.5x80
9	X-75-23	1	Plug
10	12 173 01	2	Cap-Valve Spring
11	12 755 03	2	Kit-Retainer
12	12 089 01	2	Spring-Valve
13	X-426-9	2	Clamp-Hose
14	12 326 03	1	Hose-Breather
15	12 468 05	1	Washer-Flat
16	M-0645020	5	Screw-HH M6x1.0x20
17	12 096 07	1	Cover-Valve w/Nipple
18	M-0640034	2	Screw M6x1.0x34
19	12 599 03	2	Pivot-Rocket Arm
20	25 186 01	2	Arm-Rocker
22	M-0545010	1	Screw M5x0.8x10
23	12 018 01	1	Retainer-Breather Reed

Ref. No.	Part No.	Qty.	Description
24	24 402 02	1	Reed-Breather
25	235011	2	Retainer-Spring
26	24 032 05	2	Seal-Valve Stem
*	12 755 63	1	Kit-Cylinder Head (Incl. 3-12,17-20 25 & 26)

*Not Illustrated



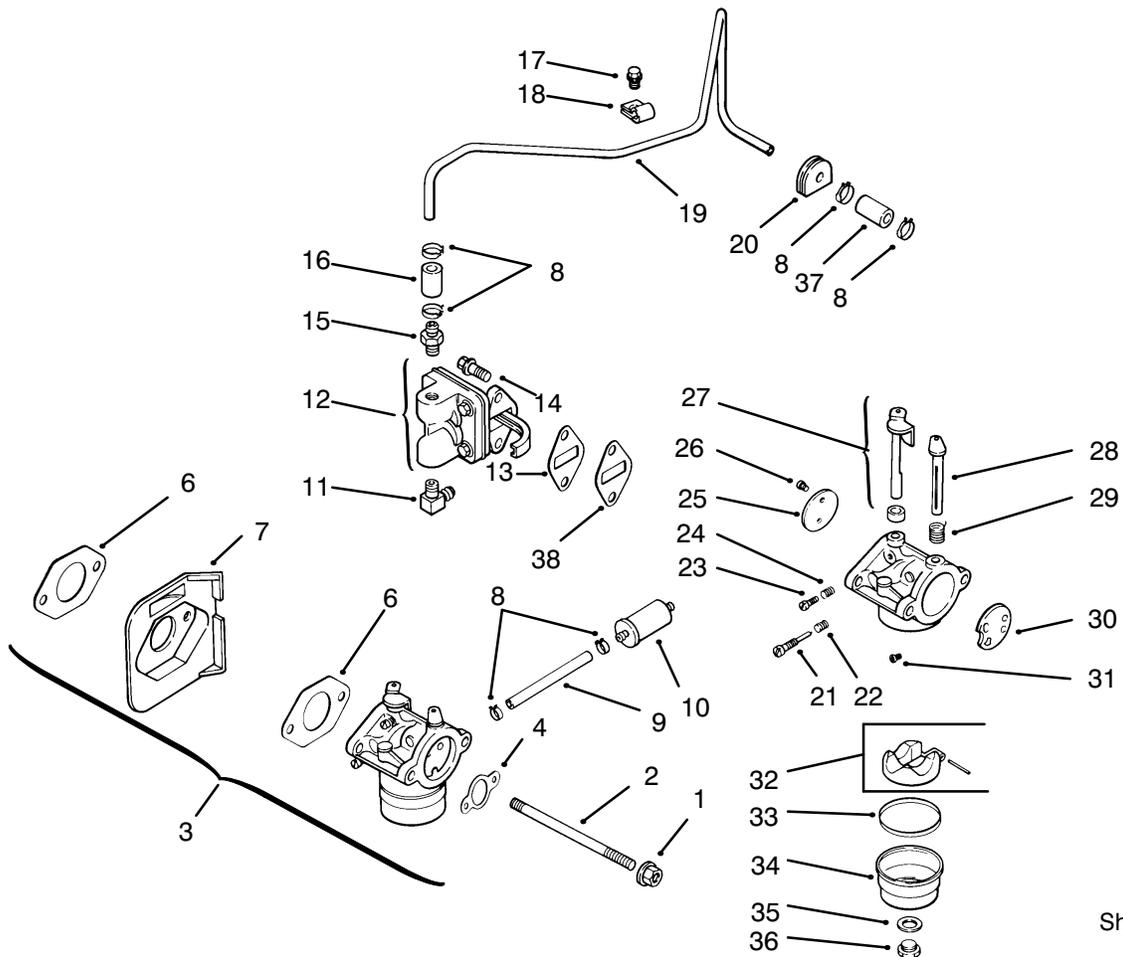
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Ignition / Electrical

Ref. No.	Part No.	Qty.	Description
1	12 086 14	1	Screw-Flywheel Mounting
2	12 468 03	1	Washer-Flywheel Screw
3	24 162 03	1	Screen-Grass
4	M-0639016	4	Screw M6x1.0x16
5	12 112 01	4	Spacer-Fan
6	12 157 02	1	Fan
7	X-42-15	1	Key
8	41 403 09	1	Rectifier-Regulator
9	X-22-11	1	Washer-Lock
10	M-0639016	2	Screw M6x1.0x16
11	236602	1	Connector-Regulator
12	12 025 15	1	Flywheel ASM
13	X-25-5	1	Washer-Flat
14	M-0548025	4	Screw M5x0.8x25
15	48 155 01	1	Connector-5 Contact
16	M-0545010	1	Screw M5x0.8x10
17	12 154 02	1	Clip-Stator Harness
18	24 085 01	1	Stator-15 Amp
19	12 132 02	1	Spark Plug
20	12 584 01	1	Module-Ignition
21	M-0545020	2	Screw M5x0.8x20
22	M-0545010	1	Screw M5x0.8x10
23	X-728-1	1	Clip-Kill Lead
*	12 518 01	1	Lead-White

Ref. No.	Part No.	Qty.	Description
*	25 518 05	1	Lead-Black
*	25 518 29	1	Lead-Black

* Not illustrated



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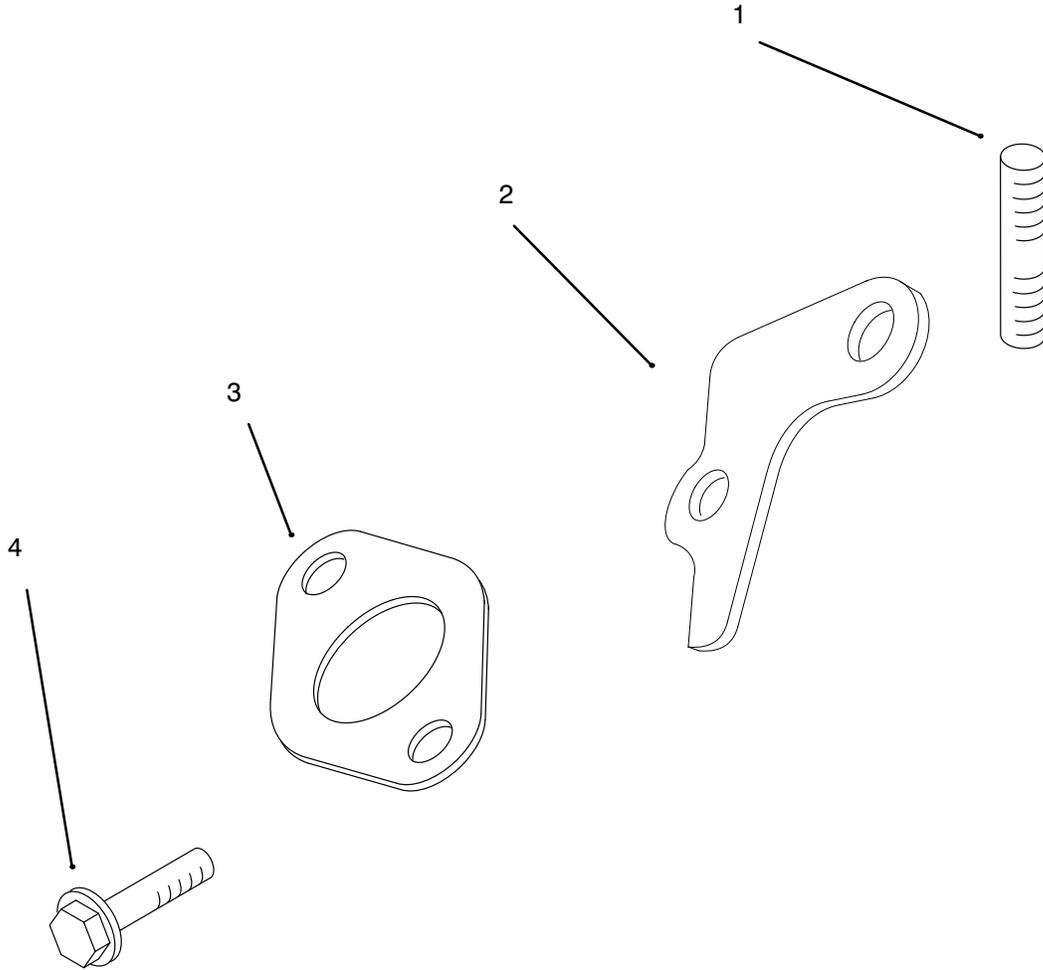
Fuel System

Ref. No.	Part No.	Qty.	Description
1	M-0641060	2	Nut M6x1.0
2	M-0629122	2	Stud M6x1.0x110
3	12 853 57	1	Kit-Carburetor w/Gasket Incl 4-6
†4	12 041 02	1	Gasket-Air Cleaner
†5	12 053 57	1	Carurator ASM Incl 21-36
†6	12 041 01	2	Gasket-Carburetor
7	12 265 04	1	Deflector-Heat
8	X-426-9	1	Clamp-Hose
9	12 353 10	1	Line-Fuel
10	25 050 02	1	Filter-Fuel
11	25 155 02	1	Connector-90°
12	12 559 01	1	Kit-Pump INC 13-14
†13	25 041 09	1	Gasket-Fuel Pump
†14	M-0645020	2	Screw-HH M6x1.0x20
15	X-380-1	1	Connector-Straight
16	12 353 01	1	Line-Fuel 1.25 Inch
17	M-0545010	1	Screw M5x0.8x10
18	12 154 01	1	Clamp-Fuel Line
19	12 123 19	1	Line-Fuel
20	12 313 01	1	Grommet
†21	12 368 05	1	Needle-Idle Fuel Adjust
†22	12 089 09	1	Spring-Idle Fuel

Ref. No.	Part No.	Qty.	Description
†23	12 086 04	1	Screw-Idle Speed Adjust
†24	12 089 09	1	Spring-Idle Fuel
†25	12 146 03	1	Plate-Throttle
†26	25 086 27	1	Screw-Throttle Plate
†27	12 144 09	1	Shaft-w/Lever & Seal
†28	12 144 08	1	Shaft-Choke
†29	12 089 10	1	Spring-Choke Return
†30	12 146 02	1	Plate-Choke
†31	12 337 03	1	Jet-Main
†32	12 757 02	1	Kit-Float
†33	12 041 05	1	Gasket-Bowl
†34	12 104 01	1	Bowl-Fuel
†35	12 041 06	1	Gasket-Bowl Screw
†36	12 086 05	1	Screw-Fuel Bowl
37	25 353 02	1	Line-Fuel 3"
38	12 112 05	1	Spacer-Fuel Pump
*	12 041 01	1	Gasket-Carburetor
*	12 757 03	1	Kit-Carburetor Repair

† Included in a service kit or in an assembly

* Not illustrated

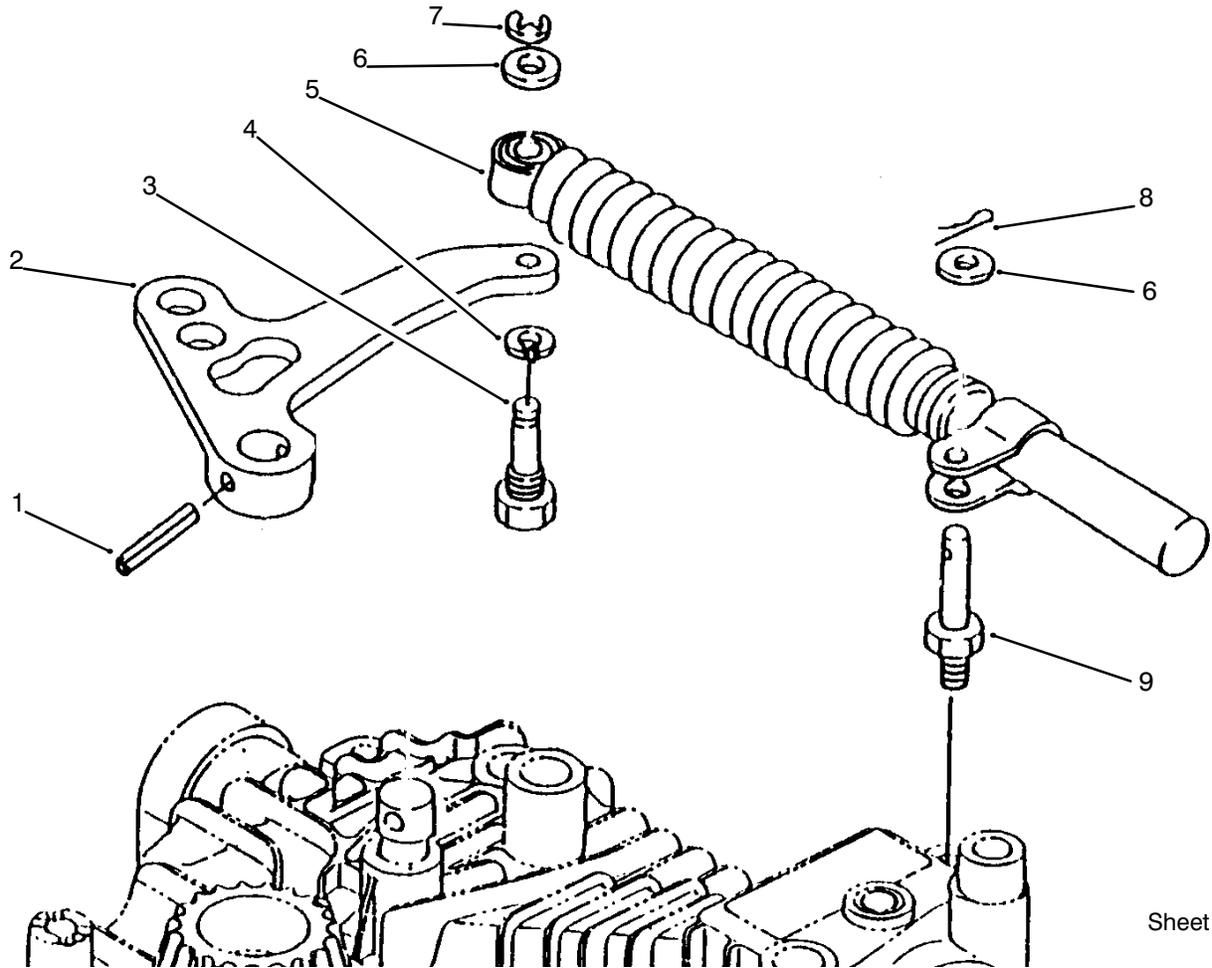


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Exhaust

Ref. No.	Part No.	Qty.	Description
1	M-0829033	2	Stud M8x1.25x20
2	12 455 06	1	Strap-Lifting
3	12 041 03	1	Gasket-Exhaust Manifold
4	M-0645025	1	Screw-Valve Cover

Ref. No.	Part No.	Qty.	Description

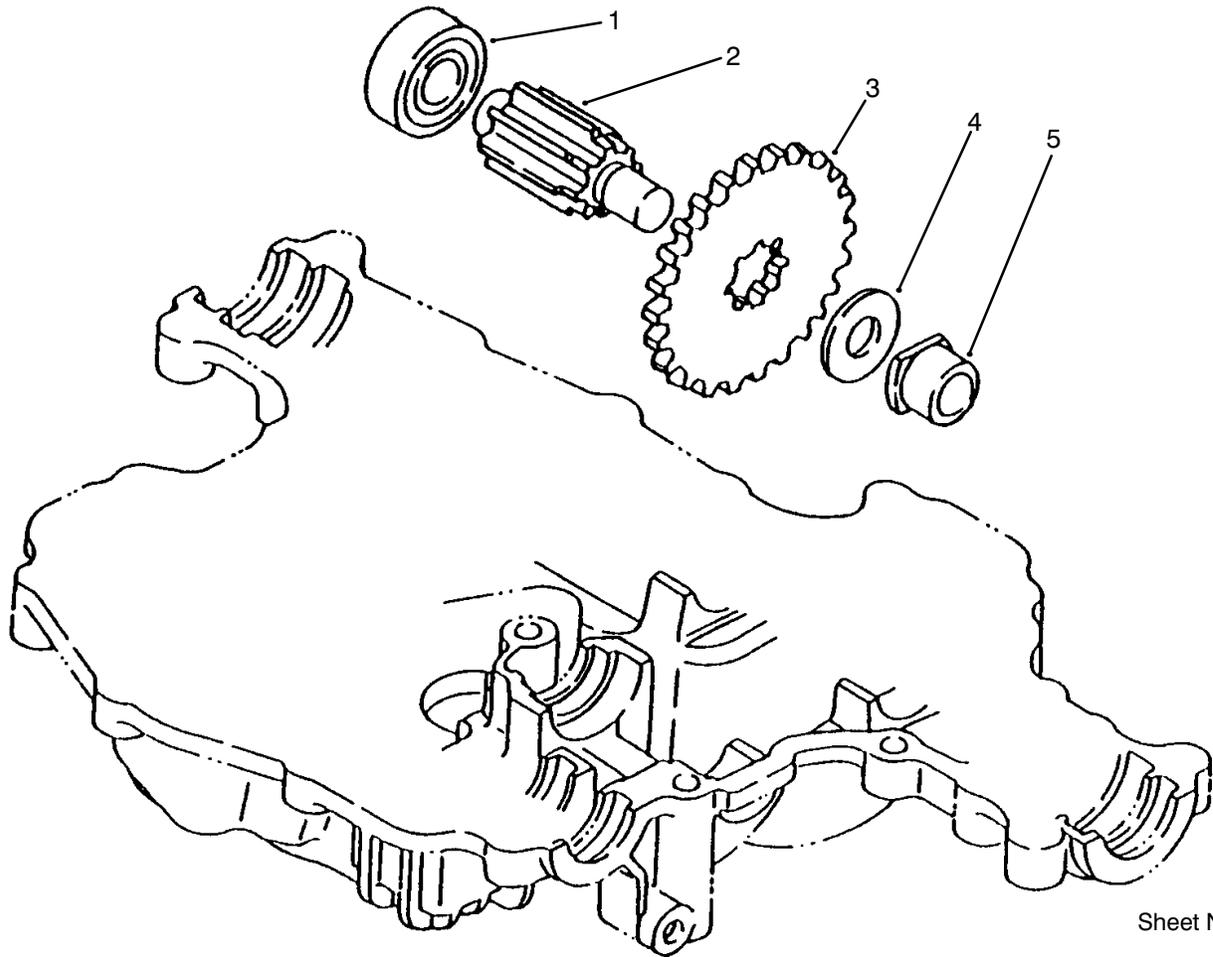


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Lever Damper

Ref. No.	Part No.	Qty.	Description
1	93-0411	1	Pin-Roll
2	93-0404	1	Arm
3	93-0407	1	Bolt
4	93-0409	1	Washer
5	93-0405	1	Shock Absorber
6	93-0408	2	Washer
7	93-0410	1	Ring
8	93-0412	1	Pin-Cotter
9	93-0406	1	Stud

Ref. No.	Part No.	Qty.	Description



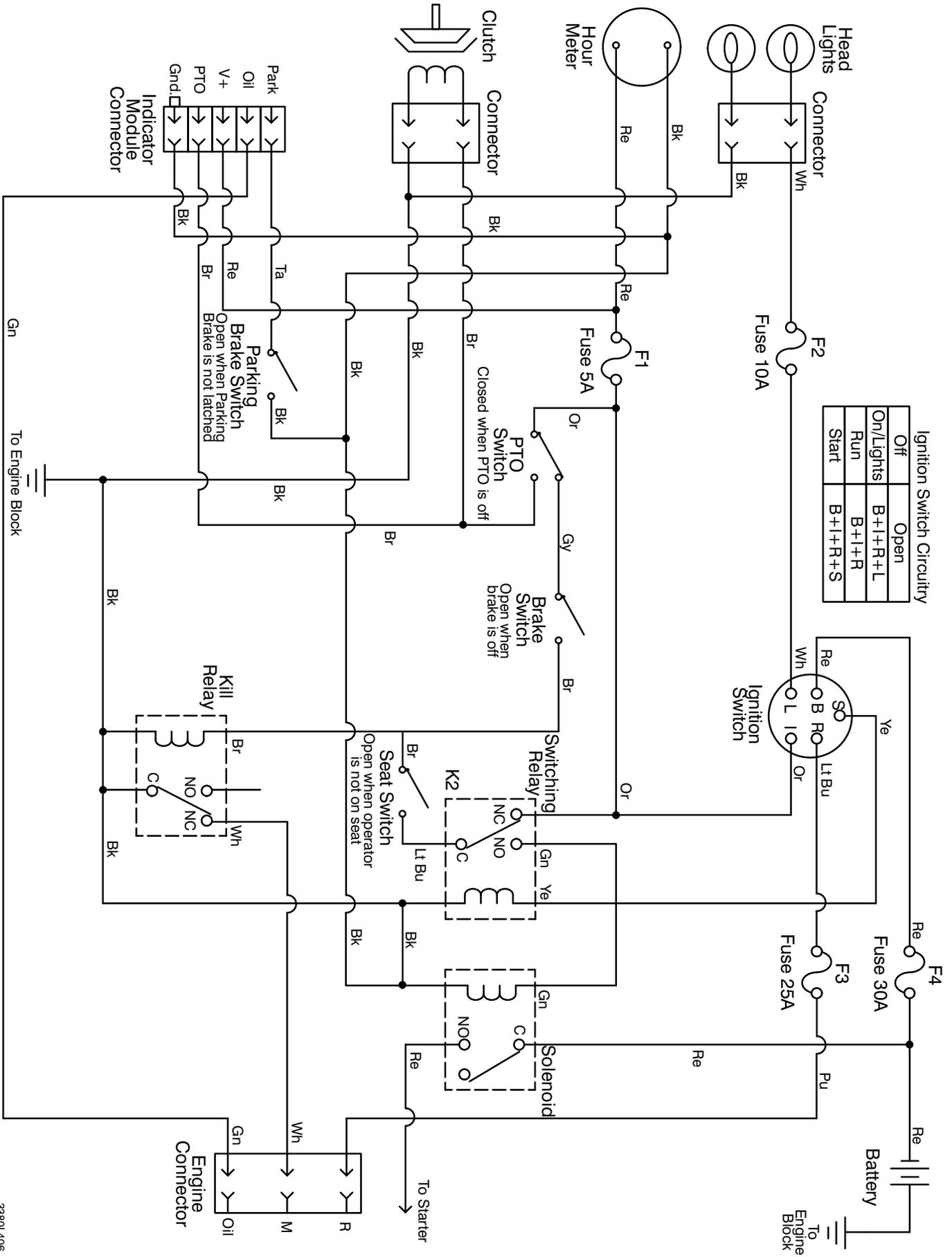
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Final Pinion

Ref. No.	Part No.	Qty.	Description
1	93-0446	1	Bearing
2	93-0447	1	Shaft-Final Pinion
3	93-0448	1	Gear-Final Shaft
4	93-0449	1	Washer
5	93-0450	1	Bushing

Ref. No.	Part No.	Qty.	Description

Electric Schematic Single Cylinder Hydro Drive



Ignition Switch Circuitry

Off	Open
On/Lights	B+I+R+L
Run	B+I+R
Start	B+I+R+S

Wire Harness Routing — Single Cylinder Engine

