



Count on it.

Form No. 3398-246 Rev B

Operator's Manual

Groundsmaster® 4300-D Traction Unit

Model No. 30864—Serial No. 315000001 and Up



This product complies with all relevant European directives; for details, please see the separate product specific Declaration of Conformity (DOC) sheet.

⚠ WARNING

CALIFORNIA Proposition 65 Warning

This product contains a chemical or chemicals known to the State of California to cause cancer, birth defects, or reproductive harm.

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

It is a violation of California Public Resource Code Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire.

Model No. _____

Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety-alert symbol (Figure 1), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



Figure 1

g000502

1. Safety-alert symbol

This manual uses 2 words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

Introduction

This machine is a ride-on, rotary-blade lawn mower intended to be used by professional, hired operators in commercial applications. It is primarily designed for cutting grass on well-maintained lawns in parks, sports fields, and on commercial grounds. It is not designed for cutting brush, mowing grass and other growth alongside highways, or for agricultural uses.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

You may contact Toro directly at www.Toro.com for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. The model and serial numbers are on a plate mounted on the left side of the frame under the footrest. Write the numbers in the space provided.

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Safety

This machine has been designed in accordance with EN ISO 5395:2013 and ANSI B71.4-2012.

General Safety

This product is capable of amputating hands and feet and of throwing objects. Always follow all safety instructions to avoid serious personal injury.

Using this product for purposes other than its intended use could prove dangerous to you and bystanders.

- Read and understand the contents of this *Operator's Manual* before you start the engine. Ensure that everyone using this product knows how to use it and understands the warnings.
- Do not put your hands or feet near moving components of the machine.
- Do not operate the machine without all guards and other safety protective devices in place and working on the machine.
- Keep clear of any discharge opening. Keep bystanders a safe distance from the machine.
- Keep children out of the operating area. Never allow children to operate the machine.
- Stop the machine and shut off the engine before servicing, fueling, or unclogging the machine.

Improperly using or maintaining this machine can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety-alert symbol, which means Caution, Warning, or Danger—personal safety instruction. Failure to comply with these instructions may result in personal injury or death.

You can find additional items of safety information in their respective sections throughout this manual.

Sound Power Level

This unit has a guaranteed sound power level of 105 dBA, which includes an Uncertainty Value (K) of 1 dBA.

Sound power level was determined according to the procedures outlined in EN 11094.

Sound Pressure Level

This unit has a sound pressure level at the operator's ear of 93 dBA, which includes an Uncertainty Value (K) of 1 dBA.

Sound pressure level was determined according to the procedures outlined in EN ISO 5395:2013.

⚠ CAUTION

Long-term exposure to noise while operating the machine may cause some hearing loss.

Wear adequate hearing protection whenever you operate the machine for an extended period of time.

Vibration Level

Hand-Arm

Measured vibration level for right hand = 2.1 m/s²

Measured vibration level for left hand = 2.4 m/s²

Uncertainty Value (K) = 1.18 m/s²

Measured values were determined according to the procedures outlined in EN ISO 5395:2013.

Whole Body

Measured vibration level = 0.9 m/s²

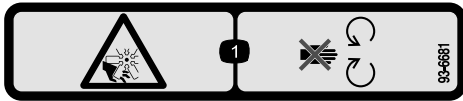
Uncertainty Value (K) = 0.45 m/s²

Measured values were determined according to the procedures outlined in EN ISO 5395:2013.

Safety and Instructional Decals



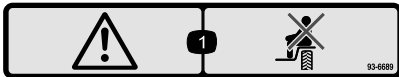
Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or lost.



decal93-6681

93-6681

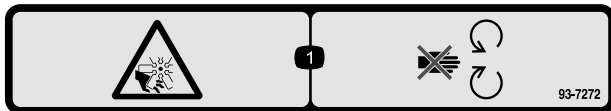
1. Cutting/dismemberment—hazard, fan—stay away from moving parts.



decal93-6689

93-6689

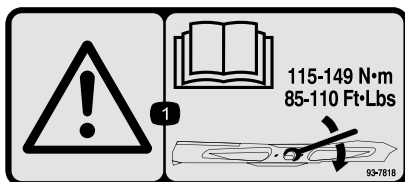
1. Warning—do not carry passengers.



decal93-7272

93-7272

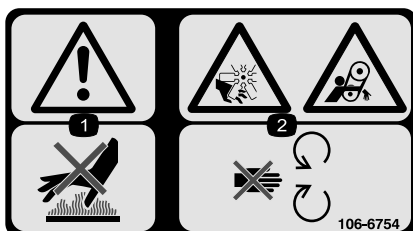
1. Cutting/dismemberment hazard; fan—stay away from moving parts.



decal93-7818

93-7818

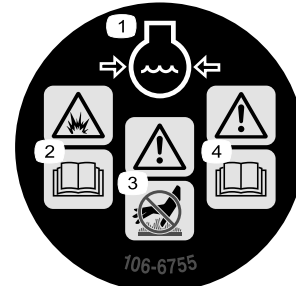
1. Warning—read the *Operator's Manual* for instructions on torquing the blade bolt/nut to 115 to 149 N·m (85 to 110 ft-lb).



decal106-6754

106-6754

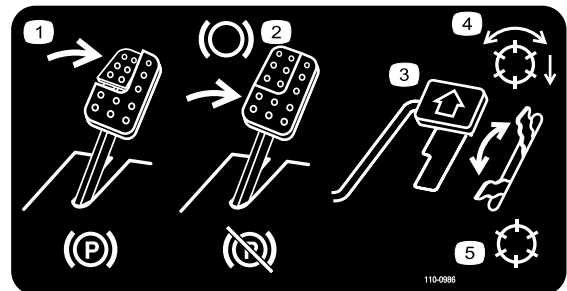
1. Warning—do not touch the hot surface.
2. Cutting/dismemberment hazard, fan and entanglement hazard, belt—stay away from moving parts.



decal106-6755

106-6755

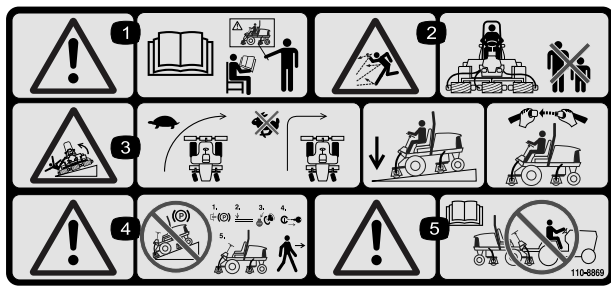
1. Engine coolant under pressure.
2. Explosion hazard—read the *Operator's Manual*.
3. Warning—do not touch the hot surface.
4. Warning—read the *Operator's Manual*.



decal110-0986

110-0986

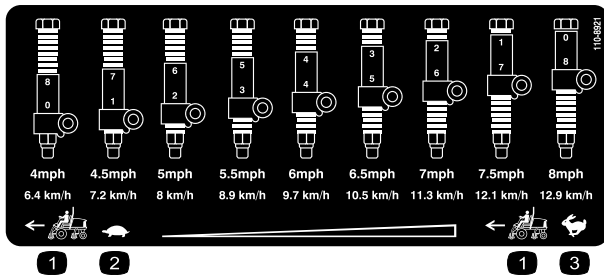
1. Press the brake pedal and parking brake pedal to set the parking brake.
2. Press the brake pedal to apply the brake.
3. Press the traction pedal to move the machine forward.
4. PTO enabled mode
5. Transport mode (No PTO)



110-8869

r:\decals\110-8869

1. Warning—read the *Operator's Manual*, do not operate this machine unless you are trained.
2. Thrown object hazard—keep bystanders a safe distance from the machine.
3. Tipping hazard—slow machine before turning, do not turn at high speeds; lower the cutting unit when driving down slopes; use a rollover protection system and wear the seat belt. Always wear a seat belt when a ROPS is in place.
4. Warning—do not park the machine on slopes; engage the parking brake, lower the cutting decks, shut off the engine, and remove the ignition key before leaving the machine.
5. Warning—read the *Operator's Manual*, do not tow the machine.



110-8921

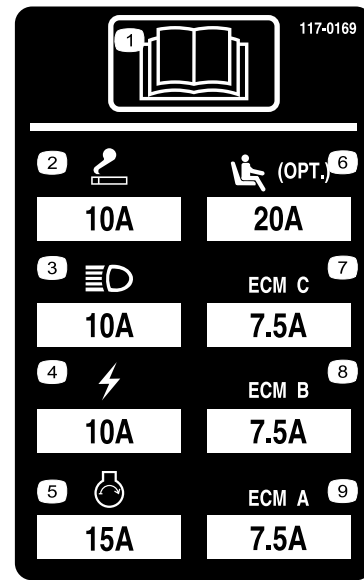
decal110-8921

1. Traction unit speed
2. Slow
3. Fast

CALIFORNIA SPARK ARRESTER WARNING
Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements. 117-2718

117-2718

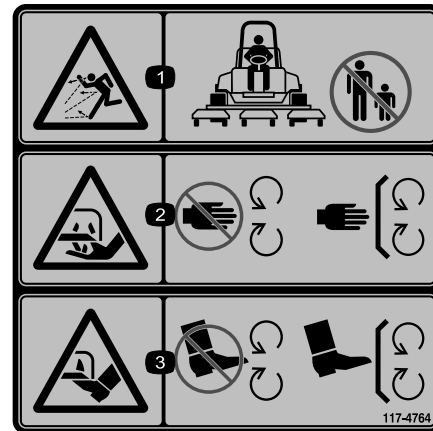
decal117-2718



117-0169

decal117-0169

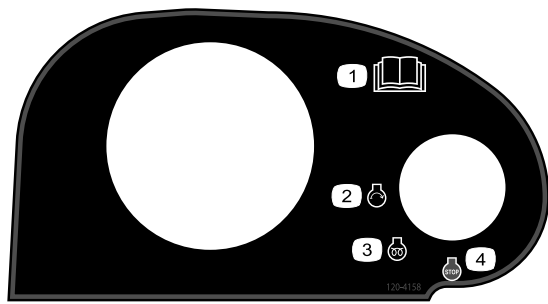
1. Read the *Operator's Manual*.
2. Power point—10 A
3. Head lights—10 A
4. Power—10 A
5. Engine start—15 A
6. Optional air ride seat suspension—20 A
7. Engine computer management C—7.5 A
8. Engine computer management B—7.5 A
9. Engine computer management A—7.5 A



117-4764

decal117-4764

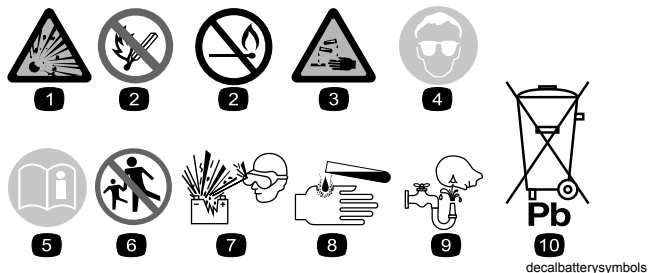
1. Thrown object hazard—keep bystanders a safe distance from the machine.
2. Cutting hazard of hand, mower blade—stay away from moving parts, keep all guards and shields in place.
3. Cutting hazard of foot, mower blade—stay away from moving parts, keep all guards and shields in place.



decal120-4158

120-4158

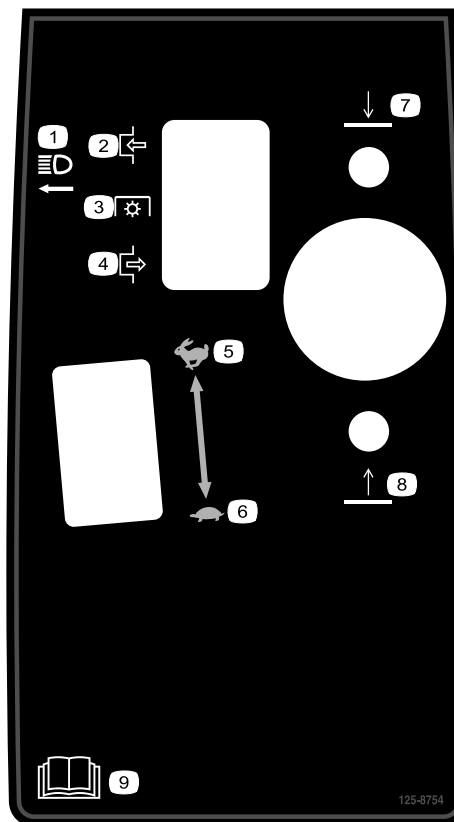
- | | |
|--|-------------------|
| 1. Read the <i>Operator's Manual</i> . | 3. Engine—preheat |
| 2. Engine—start | 4. Engine—stop |



Battery Symbols

Some or all of these symbols are on your battery

- | | |
|--|--|
| 1. Explosion hazard | 6. Keep bystanders a safe distance from the battery. |
| 2. No fire, open flame, or smoking. | 7. Wear eye protection; explosive gases can cause blindness and other injuries |
| 3. Caustic liquid/chemical burn hazard | 8. Battery acid can cause blindness or severe burns. |
| 4. Wear eye protection | 9. Flush eyes immediately with water and get medical help fast. |
| 5. Read the <i>Operator's Manual</i> . | 10. Contains lead; do not discard. |



decal125-8754

125-8754

- | | |
|-------------------------|--|
| 1. Head lights | 6. Slow |
| 2. Engage | 7. Lower the cutting units |
| 3. Power take-off (PTO) | 8. Raise the cutting units |
| 4. Disengage | 9. Read the <i>Operator's Manual</i> . |

5. Fast

REELMASTER 5410-D / 5510-D / 5610-D / GM 4300-D
QUICK REFERENCE AID

CHECK/SERVICE (daily)

1. OIL LEVEL, ENGINE
2. OIL LEVEL, HYDRAULIC TANK
3. COOLANT LEVEL, RADIATOR
4. PRECLEANER - AIR CLEANER
5. RADIATOR SCREEN

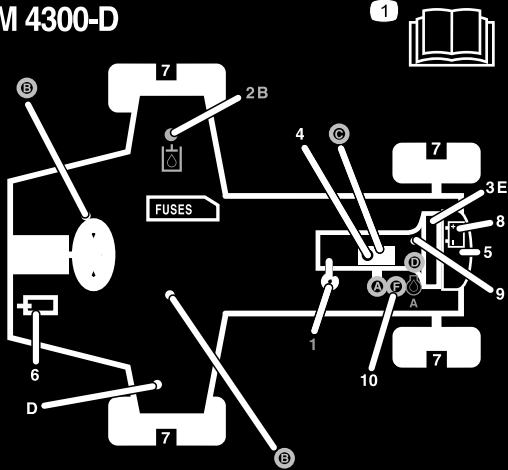
6. BRAKE FUNCTION

7. TIRE PRESSURE
 8. BATTERY
 9. BELTS (FAN, ALT.)
 10. FUEL / WATER SEPARATOR
- GREASING - SEE OPERATOR'S MANUAL

FLUID SPECIFICATIONS/CHANGE INTERVALS

SEE OPERATOR'S MANUAL FOR INITIAL CHANGES.	FLUID TYPE	CAPACITY	CHANGE INTERVAL		FILTER PART NO.
			FLUID	FILTER	
A. ENGINE OIL	SAE 15W40 CJ-4	5.5 QTS.	250 HRS.	250 HRS.	125-7025
B. HYD. CIRCUIT OIL	ISO VG 46/68	15 GALS.	800 HRS.	SEE INDICATOR 800 HRS.	94-2821 86-3010
C. AIR CLEANER				SEE INDICATOR	108-3810
D. FUEL TANK	NO. 2 DIESEL	14 GALS.	DRAIN AND FLUSH, 2 YRS.		125-8752
E. COOLANT	50/50 ETHYLENE GLYCOL/WATER	7.0 QTS.	DRAIN AND FLUSH, 2 YRS.		
F. WATER SEPARATOR			400 HRS.		125-2915

* INCLUDING FILTER

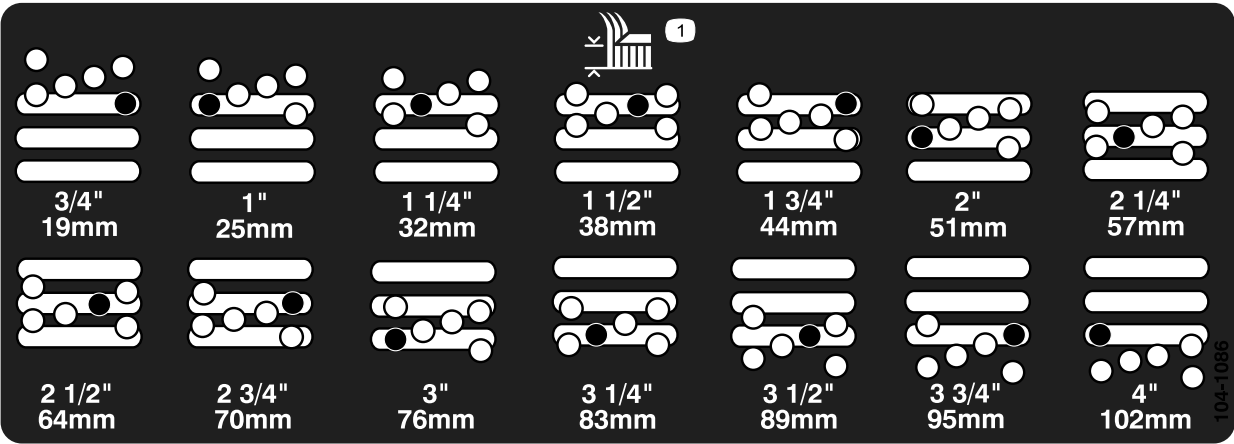


125-2927

125-2927

decal125-2927

1. Read the *Operator's Manual* for maintenance information.



104-1086

104-1086

decal104-1086

1. Height of cut

Setup

Loose Parts

Use the chart below to verify that all parts have been shipped.

Procedure	Description	Qty.	Use
1	No parts required	–	Adjust the control arm position.
2	No parts required	–	Remove shipping blocks and pins
3	No parts required	–	Adjust the roller scraper (optional).
4	No parts required	–	Install the mulching baffle (optional).
5	No parts required	–	Prepare the machine.

Media and Additional Parts

Description	Qty.	Use
Operator's Manual	1	Review these materials before operating the machine.
Engine Operator's Manual	1	
Parts Catalog	1	
Operator Training Material	1	

Note: Determine the left and right sides of the machine from the normal operating position.

1

Adjusting the Control Arm Position

No Parts Required

Procedure

You can adjust the control arm position for your comfort.

1. Loosen the 2 bolts securing the control arm to the retaining bracket ([Figure 2](#)).

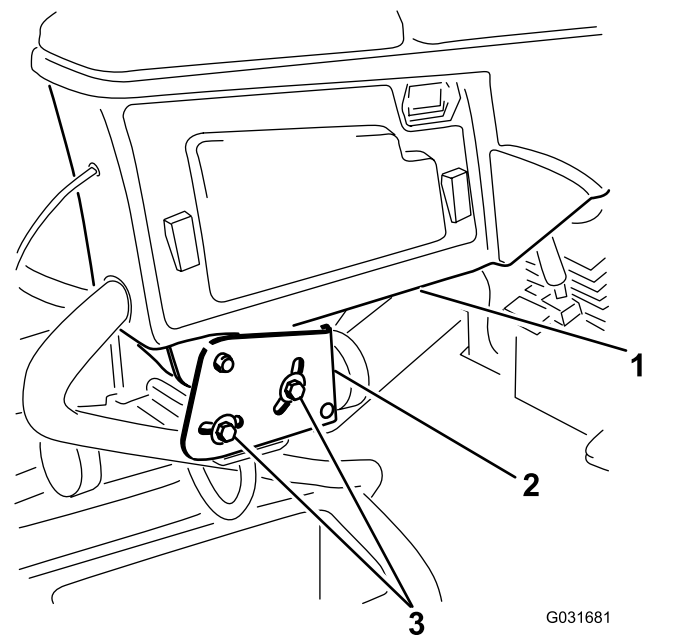


Figure 2

1. Control arm
2. Retaining brackets
3. Bolts (2)

2. Rotate the control arm to the desired position and tighten the 2 bolts.

2

Removing the Shipping Blocks and Pins

No Parts Required

Procedure

1. Remove and discard the shipping blocks from the cutting decks.
2. Remove and discard the shipping pins from the cutting deck suspension arms.

Note: The shipping pins stabilize the cutting decks during shipping and must be removed before operation.

3

Adjusting the Roller Scraper (Optional)

No Parts Required

Procedure

The optional rear roller scraper is designed to work best when there is an even gap of 0.5 to 1 mm (0.020 to 0.040 inch) between the scraper and roller.

1. Loosen the grease fitting and the mounting screw (Figure 3).

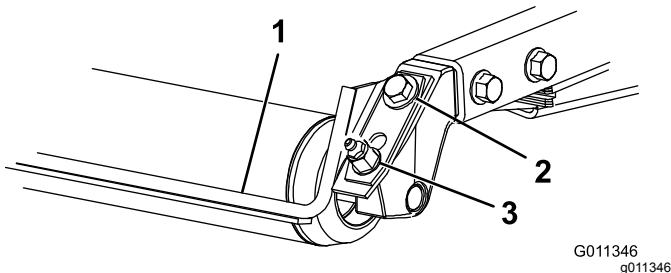


Figure 3

1. Roller scraper
2. Mounting screw
3. Grease fitting

2. Slide the scraper up or down until a gap of 0.5 to 1 mm (0.020 to 0.040 inch) is achieved between the rod and the roller.

3. Torque the grease fitting and screw to 41 N·m (30 ft-lb) in an alternating sequence.

4

Installing the Mulching Baffle (Optional)

No Parts Required

Procedure

1. Thoroughly clean debris from the mounting holes on the rear wall and left side wall of the chamber.
2. Install the mulching baffle in the rear opening and secure it with 5 flange head bolts (Figure 4).

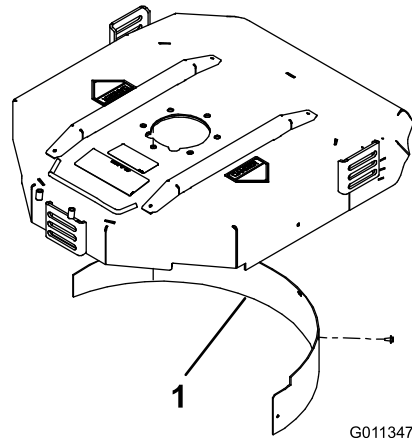


Figure 4

1. Mulching baffle

3. Verify that mulching baffle does not interfere with the tip of the blade and does not protrude inside the surface of the rear chamber wall.

⚠ WARNING

Do not use the high lift blade with the mulching baffle. The blade could break, resulting in personal injury or death.

5

Preparing the Machine

No Parts Required

Checking the Tire Pressure

Check the tire pressure before use; refer to [Checking the Tire Pressure \(page 21\)](#).

Important: Maintain pressure in all tires to ensure a good quality-of-cut and proper machine performance. *Do not underinflate the tires.*

Checking the Fluid Levels

1. Check the engine-oil level before starting the engine; refer to [Checking the Engine-Oil Level \(page 20\)](#).
2. Check the hydraulic-fluid level before starting the engine; refer to [Checking the Hydraulic System \(page 20\)](#).
3. Check the cooling system before starting the engine; refer to [Checking the Cooling System \(page 52\)](#).

Greasing the Machine

Grease the machine before use; refer to [Greasing the Bearings and Bushings \(page 43\)](#). Failure to properly grease the machine results in premature failure of critical parts.

Product Overview

Controls

Seat Adjusting Knobs

The seat adjusting lever (Figure 5) allows you to adjust the seat fore and aft. The weight-adjusting knob adjusts the seat for the operator's weight. The weight gauge indicates when the seat is adjusted to your weight. The height-adjusting knob adjusts the seat for your height.

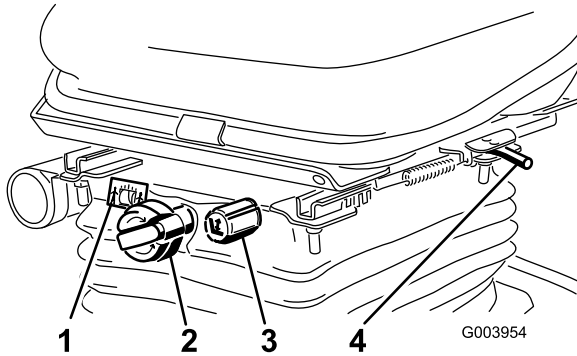


Figure 5

- | | |
|--------------------------|-----------------------------------|
| 1. Weight gauge | 3. Height-adjusting knob |
| 2. Weight-adjusting knob | 4. Adjusting lever (fore and aft) |

Traction Pedal

The traction pedal (Figure 6) controls the forward and reverse operation. Press the top of the pedal to move forward and the bottom to move rearward. Ground speed depends on how far you press the pedal. For no load, maximum ground speed, fully press the pedal while the throttle is in the Fast position.

To stop, reduce foot pressure on the traction pedal and allow it to return to the center position.

Mow Speed Limiter

When the mow speed limiter (Figure 6) is flipped up it will control the mow speed and allow the cutting decks to be engaged. Each spacer adjusts the mowing speed by $\frac{1}{2}$ mile per hour. The more spacers you have, on the top of the bolt the slower you will go. For transport, flip back the mow speed limiter and you will have maximum transport speed.

Parking Brake

To engage the parking brake, (Figure 6) push down on the brake pedal and press the top forward to latch. To release the parking brake, press the brake pedal until the parking brake latch retracts.

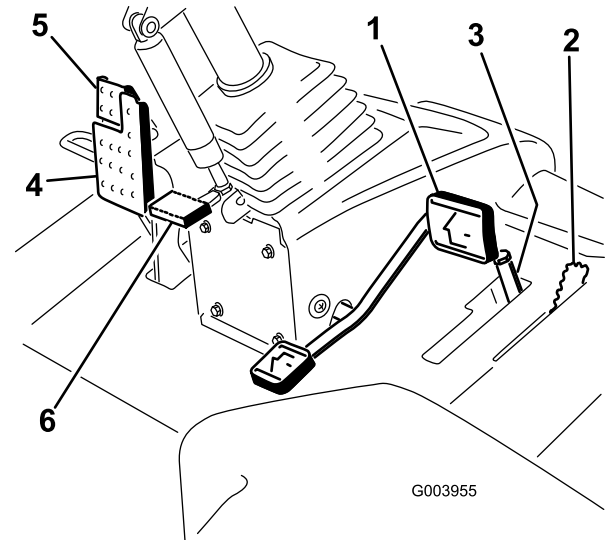


Figure 6

- | | |
|----------------------|------------------------|
| 1. Traction pedal | 4. Brake pedal |
| 2. Mow speed limiter | 5. Parking brake |
| 3. Spacers | 6. Tilt steering pedal |

Brake Pedal

Press the brake pedal (Figure 6) to stop the machine.

Tilt Steering Pedal

To tilt the steering wheel towards you, press the foot pedal (Figure 6) down, and pull the steering tower toward you to the most comfortable position and then release the pedal.

Engine Speed Switch

The engine speed switch (Figure 7) has 2 modes to change the engine speed. Tap the switch to increase or decrease the engine speed in 100 rpm increments. Hold the switch down to automatically move the engine to High or Low idle, depending on which end of the switch is depressed.

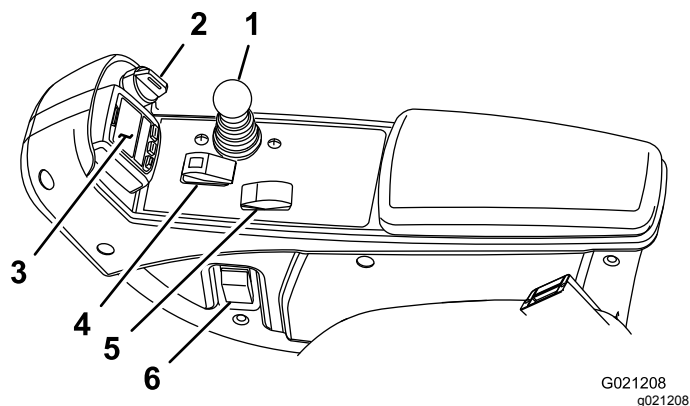


Figure 7

- | | |
|----------------------------------|--------------------------|
| 1. Lower mow/raise control lever | 4. Enable/disable switch |
| 2. Key switch | 5. Engine speed switch |
| 3. InfoCenter | 6. Headlight switch |

Key Switch

The key switch (Figure 7) has 3 positions: OFF, ON/PREHEAT, and START.

Lower Mow/Raise Control Lever

This lever (Figure 7) raises and lowers the cutting decks and also starts and stops the mowers when the mowers are enabled in the mow mode. When starting the decks in the down position, this lever will turn the decks on if the PTO and the mow speed limiter are engaged.

Headlight Switch

Pivot the switch downward to turn on the headlights (Figure 7).

Enable/Disable Switch

Use the enable/disable switch (Figure 7) in conjunction with the lower mow/raise control lever to operate the mowers. The mowers cannot be lowered when the mow/transport lever is in the transport position.

InfoCenter

The InfoCenter LCD display shows information about your machine such as the operating status, various diagnostics and other information about the machine (Figure 7).

Hydraulic Filter Restriction Indicator

With the engine running at normal operating temperature, view the indicator (Figure 8), it should be in the green zone. When the indicator is in the red zone, change the hydraulic filters.

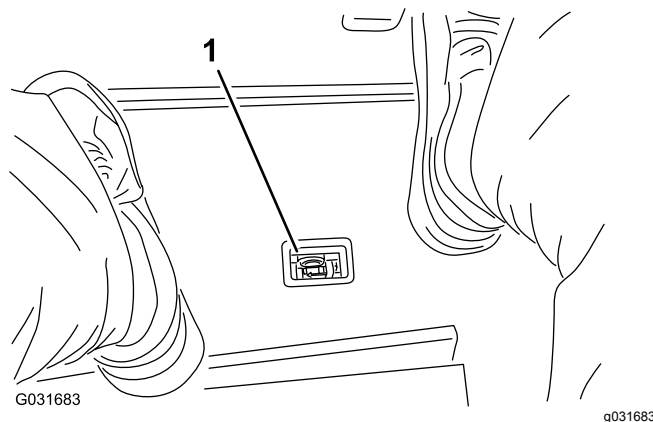


Figure 8

1. Hydraulic filter restriction indicator

Power Point

The power point is a 12 V power supply for electronic devices (Figure 9).

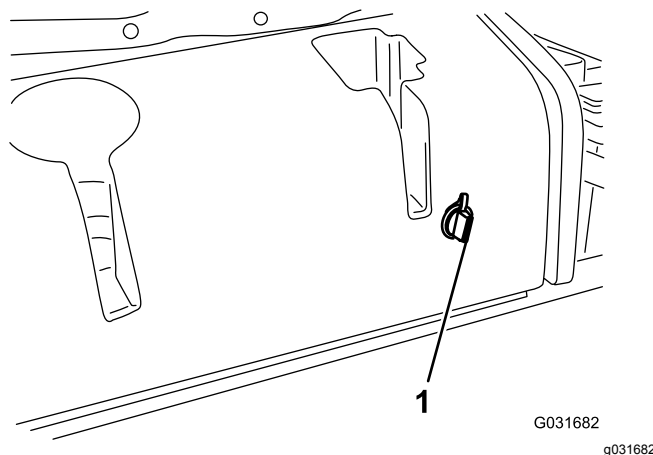


Figure 9

1. Power point

Using the InfoCenter LCD Display

The InfoCenter LCD display shows information about your machine such as the operating status, various diagnostics and other information about the machine (Figure 10). There is a splash screen and main information screen of the InfoCenter. You can switch between the splash screen and main information screen, at any time, by pressing any of the InfoCenter buttons and then selecting the appropriate directional arrow.

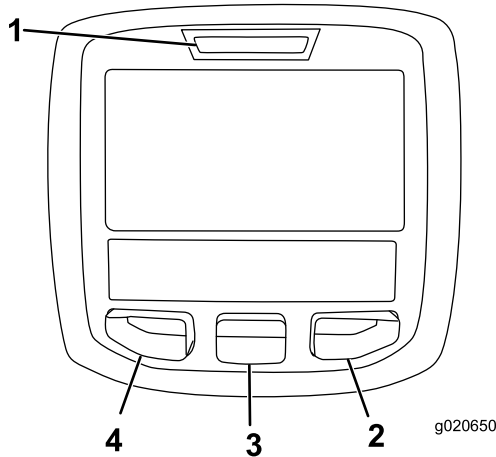


Figure 10

- | | |
|--------------------|------------------|
| 1. Indicator light | 3. Middle button |
| 2. Right button | 4. Left button |

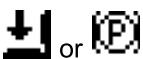
- Left Button, Menu Access/Back Button—press this button to access the InfoCenter menus. You can use it to back out of any menu you are currently using.
- Middle Button—use this button to scroll down menus.
- Right Button—use this button to open a menu where a right arrow indicates additional content.

Note: The purpose of each button may change depending on what is required at the time. Each button is labeled with an icon displaying its current function.

InfoCenter Icon Description

SERVICE DUE	Indicates when scheduled service should be performed
	Engine rpm/status—indicates the engine rpm
	Hour meter
	Info icon
	Fast
	Slow
	Fuel level
	Stationary regeneration required
	The glow plugs are active
	Raise the cutting units
	Lower the cutting units
	Sit in the seat
	The parking brake is engaged
	The range is high (Transport)
	Neutral
	The range is low (Mow)
	Coolant Temperature (°C or °F)
	Temperature (hot)
	The PTO is engaged
	Not allowed
	Start the engine
	Shut off the engine

InfoCenter Icon Description (cont'd.)

	Engine
	Key switch
	Cutting units are lowering
	Cutting units are raising
	PIN code
	CAN bus
	InfoCenter
	Bad or failed
	Bulb
	Output of TEC controller or control wire in harness
	Switch
	Release the switch
	Change to indicated state
Symbols are often combined to form sentences. Some examples are shown below	
	Put the machine into neutral
	Engine start is denied
	Engine shutdown
	Engine coolant is too hot
	DPF ash accumulation notification. Refer to Diesel Particulate Filter Regeneration (page 28) for details.
	Sit down or engage the parking brake

Using the Menu

To access the InfoCenter menu system, press the menu access button while at the main screen. This will bring you to the main menu. Refer to the following tables for a synopsis of the options available from the menus:

Main Menu	
Menu Item	Description
Faults	The Faults menu contains a list of the recent machine faults. Refer to the <i>Service Manual</i> or your Toro Distributor for more information on the Faults menu and the information contained there.
Service	The Service menu contains information on the machine such as hours of use, counters, and other similar numbers.
Diagnostics	The Diagnostics menu displays the state of each machine switch, sensor, and control output. You can use this to troubleshoot certain issues as it will quickly tell you which machine controls are on and which are off.
Settings	The Settings menu allows you to customize and modify configuration variables on the InfoCenter display.
About	The About menu lists the model number, serial number, and software version of your machine.

Service	
Menu Item	Description
Hours	Lists the total number of hours that the machine, engine and PTO have been on, as well as the number of hours the machine has been transported and service due.
Counts	Lists numerous counts the machine has experienced.

Diagnostics	
Menu Item	Description
Cutting Units	Indicates the inputs, qualifiers, and outputs for raising and lowering the cutting units.
Hi/Low Range	Indicates the inputs, qualifiers, and outputs for driving in transport mode.

PTO	Indicates the inputs, qualifiers, and outputs for enabling the PTO circuit.
Engine Run	Indicates the inputs, qualifiers, and outputs for starting the engine.

Settings	
Menu Item	Description
Units	Controls the units used on the InfoCenter. The menu choices are English or Metric
Language	Controls the language used on the InfoCenter*.
LCD Backlight	Controls the brightness of the LCD display.
LCD Contrast	Controls the contrast of the LCD display.
Protected Menu	Allows a person authorized by your company with the PIN code to access protected menus.
Counterbalance	Controls the amount of counterbalance applied to the cutting decks.
Auto Idle	Controls the amount of time allowed before returning the engine to low idle when the machine is stationary.

* Only "operator-faced" text is translated. Faults, Service, and Diagnostics screens are "service-faced". Titles will be in the selected language, but menu items are in English.

About	
Menu Item	Description
Model	Lists the model number of the machine.
SN	Lists the serial number of the machine.
Machine Controller Revision	Lists the software revision of the master controller.
InfoCenter Revision	Lists the software revision of the InfoCenter.
CAN Bus	Lists the machine communication bus status.

Protected Menu

There are 2 operating configuration settings that are adjustable within the Settings Menu of the InfoCenter: auto idle time delay and counterbalance. To lock these settings, use the Protected Menu.

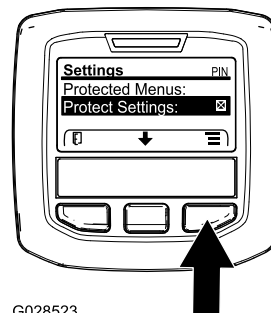
Note: At the time of delivery, the initial password code is programmed by your distributor.

Accessing Protected Menu

Note: The factory default PIN code for you machine is either 0000 or 1234.

If you changed the PIN code and forgot the code, contact your Authorized Toro Distributor for assistance.

1. From the MAIN MENU, use the center button to scroll down to the SETTINGS MENU and press the right button (Figure 11).



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Figure 11

2. In the SETTINGS MENU, use the center button to scroll down to the PROTECTED MENU and press the right button (Figure 12A).

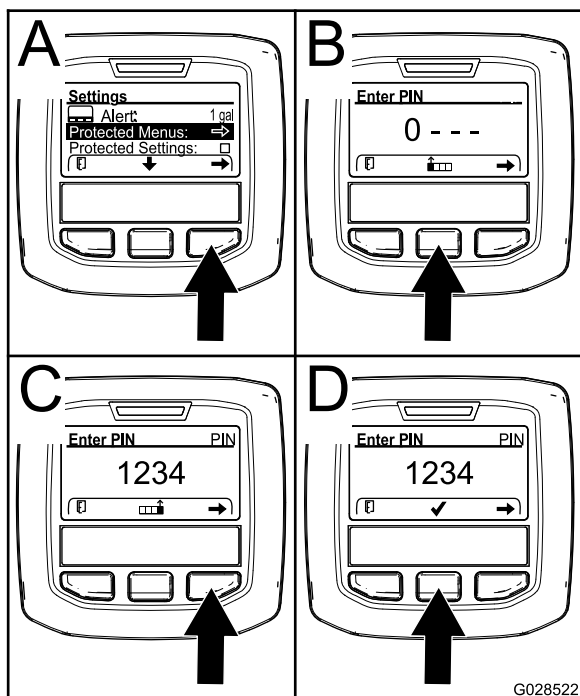


Figure 12

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Viewing and Changing the Protected Menu Settings

1. In the Protected Menu, scroll down to Protect Settings.
2. To view and change the settings without entering a PIN code, use the right button to change the Protect Settings to OFF.
3. To view and change the settings with a PIN code, use the left button to change the Protect Settings to ON, set the PIN code, and turn the key in the ignition switch to the OFF position and then to the ON position.

Setting the Counterbalance

1. In the Settings Menu, scroll down to Counterbalance.
2. Press the right button to select counterbalance and change between the low, medium, and high settings.

Setting the Auto Idle

1. In the Settings Menu, scroll down to Auto Idle.
2. Press the right button to change the auto idle time between OFF, 8S, 10S, 15S, 20S, and 30S.

3. To enter the PIN code, press the center button until the correct first digit appears, then press the right button to move on to the next digit (Figure 12B and Figure 12C). Repeat this step until the last digit is entered and press the right button once more.
4. Press the middle button to enter the PIN code (Figure 12D).

Wait until the red indicator light of the InfoCenter illuminates.

Note: If the InfoCenter accepts the PIN code and the protected menu is unlocked, the word "PIN" displays in the upper right corner of the screen.

Note: Rotate the key switch to the OFF position and then to the ON position locks the protected menu.

You have the ability to view and change the settings in the Protected Menu. Once you access the Protected Menu, scroll down to Protect Settings option. Use the right button to change the setting. Setting the Protect Settings to OFF allows you to view and change the settings in the Protected Menu without entering the PIN code. Setting the Protect Settings to ON hides the protected options and requires you to enter the PIN code to change the setting in the Protected Menu. After you set the PIN code, rotate the key switch OFF and back to the ON position to enable and save this feature.

Specifications

Note: Specifications and design are subject to change without notice.

Transport Width	226 cm (89 inches)
Width of cut	229 cm (90 inches)
Length	320 cm (126 inches)
Height	218 cm (86 inches)
Fuel tank capacity	51 L (13.5 US gallons)
Transport speed	0 to 16 km/h (0 to 10 mph)
Mowing speed	0 to 13 km/h (0 to 8 mph)
Net weight* * With cutting decks and fluids	1,492 kg (3,289 lb)

Cutting Unit Specifications

Length	86.4 cm (34 inches)
Width	86.4 cm (34 inches)
Height	24.4 cm (9.6 inches) to carrier mount 26.7 cm (10-1/2 inches) at 3/4 inch height of cut 34.9 cm (13-3/4 inches) at 4 inch height of cut
Weight	88 kg (195 lb)

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or Distributor or go to www.Toro.com for a list of all approved attachments and accessories.

To best protect your investment and maintain optimal performance of your Toro equipment, count on Toro genuine parts. When it comes to reliability, Toro delivers replacement parts designed to the exact engineering specification of our equipment. For peace of mind, insist on Toro genuine parts.

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

Before Operation

Before Operation Safety

General Safety

- Read, understand, and follow all instructions on the machine and in the manual(s) before starting the machine.
- Never allow children or untrained people to operate or service the machine. Local regulations may restrict the age of the operator. The owner is responsible for training all operators and mechanics.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs. Know how to stop the machine and engine quickly.
- Check that all safety devices are attached and functioning properly. This includes, but is not limited to, operator-presence controls; safety switches and shields; the rollover protection system and devices; grass catcher or discharge-opening guard; and brakes. Do not operate the machine unless all safety devices are in position and functioning as intended by the manufacturer.
- Always inspect the machine to ensure that the blades, blade bolts, and cutting assembly are not worn or damaged. Replace worn or damaged blades and bolts in sets to preserve balance.
- Inspect the area where you will use the machine and remove all objects that the machine could potentially throw.
- Ensure that all drives are in the NEUTRAL position, the parking brake is engaged, and you are in the operating position before you start the engine.

Fuel Safety

⚠ DANGER

In certain conditions, fuel is extremely flammable and highly explosive. A fire or explosion from fuel can burn you and others and can damage property.

- **Fill the fuel tank outdoors, in an open area, when the engine is cold. Wipe up any fuel that spills.**
- **Never fill the fuel tank inside an enclosed trailer.**
- **Never smoke when handling fuel, and stay away from an open flame or where fuel fumes may be ignited by a spark.**
- **Store fuel in an approved container and keep it out of the reach of children. Never buy more than a 180-day supply of fuel.**
- **Do not operate the machine without the entire exhaust system in place and in proper working condition.**

⚠ WARNING

Fuel is harmful or fatal if swallowed. Long-term exposure to vapors can cause serious injury and illness.

- **Avoid prolonged breathing of vapors.**
- **Keep your hands and face away from the nozzle and the fuel-tank opening.**
- **Keep fuel away from your eyes and skin.**
- Use only an approved fuel container.
- Never remove the fuel cap or add fuel to the fuel tank while the engine is running.
- Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground and away from your vehicle before filling.
- Remove the equipment from the truck or trailer and add fuel to it while it is on the ground. If this is not possible, then add fuel using a portable container rather than from a fuel-dispenser nozzle.
- Keep the fuel-dispenser nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If you spill fuel on your clothing, change your clothing immediately.
- Fill the fuel tank until the fuel level is 25 mm (1 inch) below the bottom of the filler neck. Do not

overfill the fuel tank. Replace the fuel-tank cap and tighten it securely.

Checking the Engine-Oil Level

Before you start the engine and use the machine, check the oil level in the engine crankcase; refer to [Checking the Engine-Oil Level \(page 46\)](#).

Checking the Cooling System

Before you start the engine and use the machine, check the cooling system; refer to [Checking the Cooling System \(page 52\)](#).

Checking the Hydraulic System

Before you start the engine and use the machine, check the hydraulic system; refer to [Checking the Hydraulic Lines and Hoses \(page 58\)](#).

Filling the Fuel Tank

Fuel Specification

Important: Use only ultra-low sulphur diesel fuel. Fuel with higher rates of sulfur degrades the diesel oxidation catalyst (DOC), which causes operational problems and shortens the service life of engine components.

Failure to observe the following cautions may damage the engine.

- Never use kerosene or gasoline instead of diesel fuel.
- Never mix kerosene or used engine oil with the diesel fuel.
- Never keep fuel in containers with zinc plating on the inside.
- Do not use fuel additives.

Petroleum Diesel

Cetane rating: 45 or higher

Sulfur content: Ultra-low sulfur (<15 ppm)

Fuel Table

Diesel fuel specification	Location
ASTM D975 No. 1-D S15 No. 2-D S15	USA
EN 590	European Union
ISO 8217 DMX	International
JIS K2204 Grade No. 2	Japan
KSM-2610	Korea

- Use only clean, fresh diesel fuel or biodiesel fuels.
- Purchase fuel in quantities that can be used within 180 days to ensure fuel freshness.

Use summer-grade diesel fuel (No. 2-D) at temperatures above -7°C (20°F) and winter-grade fuel (No. 1-D or No. 1-D/2-D blend) below that temperature.

Note: Use of winter-grade fuel at lower temperatures provides lower flash point and cold flow characteristics which eases starting and reduces fuel filter plugging.

Using summer-grade fuel above -7°C (20°F) contributes toward longer fuel pump life and increased power compared to winter-grade fuel.

Biodiesel

This machine can also use a biodiesel blended fuel of up to B20 (20% biodiesel, 80% petroleum diesel).

Sulfur content: Ultra-low sulfur (<15 ppm)

Biodiesel fuel specification: ASTM D6751 or EN14214

Blended fuel specification: ASTM D975, EN590, or JIS K2204

Important: The petroleum diesel portion must be ultra-low sulfur.

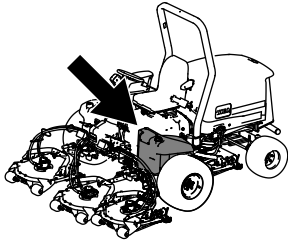
Observe the following precautions:

- Biodiesel blends may damage painted surfaces.
- Use B5 (biodiesel content of 5%) or lesser blends in cold weather.
- Monitor seals, hoses, gaskets in contact with fuel as they may be degraded over time.
- Fuel filter plugging may be expected for a time after converting to biodiesel blends.
- Contact your Authorized Toro Distributor if you wish for more information on biodiesel.

Fuel Tank Capacity

Fuel tank capacity: 53 L (14 US gallons)

Adding Fuel



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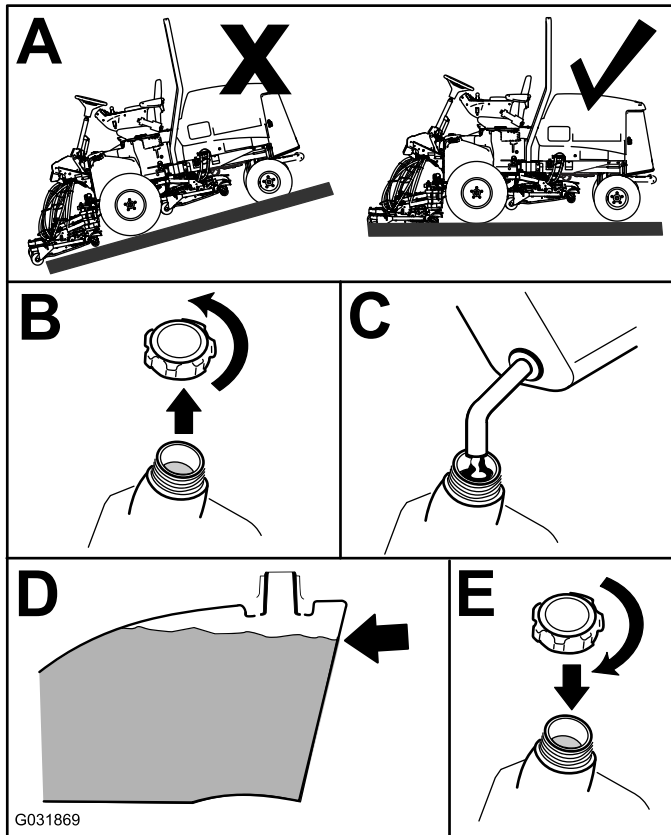


Figure 13

Fill the tank to about 6 to 13 mm (1/4 to 1/2 inch) below the top of the tank, not the filler neck, with Number 2-D diesel fuel.

Note: If possible, fill the fuel tank after each use; this will minimize possible buildup of condensation inside the fuel tank.

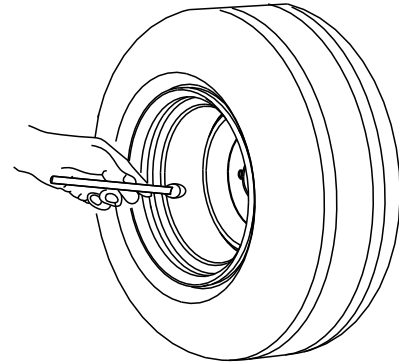
Checking the Tire Pressure

Service Interval: Before each use or daily

The correct air pressure in the front and rear tires is 83 to 103 kPa (12 to 15 psi).

Important: Maintain pressure in all tires to ensure a good quality of cut and proper machine performance. *Do not underinflate the tires.*

Check the air pressure in all the tires before operating the machine.



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Figure 14

Checking the Torque of the Wheel-Lug Nuts

Service Interval: After the first hour

After the first 10 hours

Every 250 hours

⚠ WARNING

Failure to maintain the proper torque of the wheel nuts could result in failure or loss of a wheel, and may result in personal injury.

Torque the front and rear-wheel nuts to 94 to 122 N·m (70 to 90 ft-lb) after the first hour of operation, after the first 10 hours of operation, and every 250 hours thereafter.

Adjusting the Height of Cut

Important: This cutting deck often cuts approximately 6 mm (1/4 inch) lower than a reel cutting unit with the same bench setting. It may be necessary to have these rotary cutting deck's bench set 6 mm (1/4 inch) above that of reels cutting in the same area.

Important: Access to the rear cutting units is greatly improved by removing the cutting unit from the tractor. If the unit is equipped with a Sidewinder®, sidewind the cutting units to the right, remove the rear cutting unit, and slide it out to the right side.

1. Lower the cutting deck to the ground, shut off the engine, and remove the key from ignition switch.
2. Loosen the bolt securing each height-of-cut bracket to the height-of-cut plate (front and each side) as shown in Figure 15.
3. Beginning with front adjustment, remove the bolt.

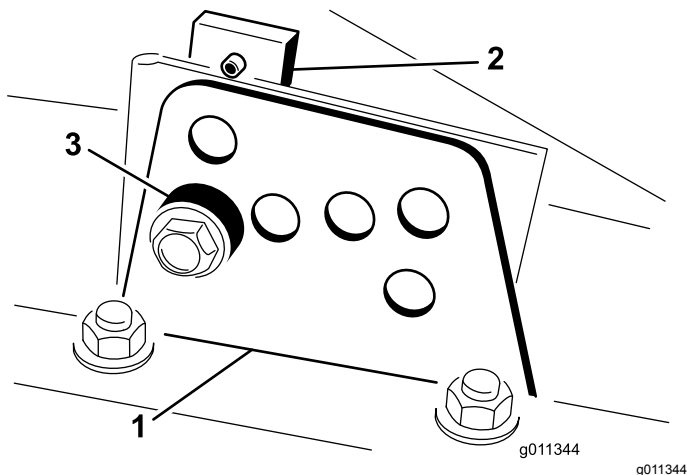


Figure 15

1. Height-of-cut bracket
2. Height-of-cut plate
3. Spacer

4. While supporting the chamber, remove the spacer (Figure 15).
5. Move the chamber to the desired height of cut and install a spacer into the designated height-of-cut hole and slot (Figure 16).

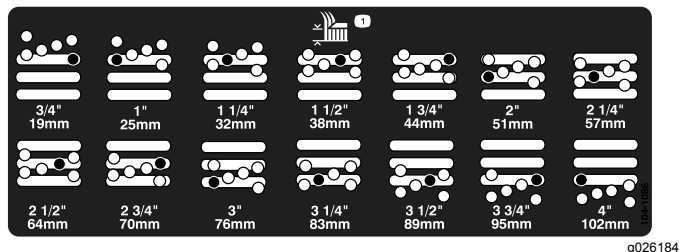


Figure 16

6. Position the tapped plate in-line with the spacer.
7. Install the bolt finger-tight.
8. Repeat steps through for each side adjustment.
9. Torque all 3 bolts to 41 N·m (30 ft-lb). Always tighten the front bolt first.

Note: Adjustments of more than 3.8 cm (1-1/2 inches) may require temporary assembly to an intermediate height to prevent binding (e.g. changing from 3.1 to 7 cm (1.25 to 2.75 inches) height of cut).

Checking the Interlock Switches

Service Interval: Before each use or daily

⚠ CAUTION

If safety interlock switches are disconnected or damaged the machine could operate unexpectedly causing personal injury.

- **Do not tamper with the interlock switches.**
- **Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.**

The interlock switches stop the machine when the operator gets off the seat when the traction pedal is depressed. However, the operator may get off the seat while the engine is running and the traction pedal is in the NEUTRAL position. Although the engine continues to run if the PTO switch is disengaged and the traction pedal is released, it is strongly recommended that the engine be stopped before rising from the seat.

To check the operation of the interlock switches, perform the following procedure:

1. Park the machine on a level surface, lower the cutting unit, stop the engine, and set the parking brake.
2. Press the traction pedal. Turn the key in the ignition switch to the ON position.

Note: If the engine cranks, there is a malfunction in the interlock system. Correct this malfunction before operating the machine.

3. Turn the key in the ignition switch to the ON position, rise from the seat, and move the PTO switch to the ON position.

Note: The PTO should not engage. If the PTO engages, there is a malfunction in the interlock system. Correct this malfunction before operating the machine.

4. Engage the parking brake, turn the key in the ignition switch to the ON position, start the engine, and move the traction pedal out of the NEUTRAL position.

Note: The InfoCenter displays "traction denied" and the machine should not move. If the machine does move, there is a malfunction in the interlock system. Correct this malfunction before operating the machine.

Breaking in the Machine

To ensure that optimum performance of the parking brake system is met, burnish (break-in) the brakes before use. Set the forward traction speed to 4 mph to match the reverse traction speed. (All 8 spacers moved to the top of the mow speed control.) With the engine at high idle, proceed forward with the mow speed control stop engaged and ride the brake for 15 seconds. Proceed backward at full reverse speed and ride the brake for 15 seconds. Repeat this 5 times waiting 1 minute between each forward and reverse cycle to avoid overheating the brakes. You may need to adjust the brakes after breaking in the machine; refer to [Adjusting the Parking Brakes \(page 54\)](#).

Selecting a Blade

Standard Combination Sail

This blade was designed to provide excellent lift and dispersion in almost any condition. If more or less lift and discharge velocity is required, consider a different blade.

Attributes: Excellent lift and dispersion in most conditions.

Angled Sail

The blade generally performs best in lower heights of cut— 1.9 to 6.4 cm (3/4 to 2–1/2 inches).

Attributes:

- Discharge remains more even at lower heights of cut.
- Discharge has less tendency to throw left and thus a cleaner look around bunkers and fairways.
- Lower power requirement at lower heights and dense turf.

Atomic Blade

This blade was designed to provide excellent leaf mulching.

Attributes: Excellent leaf mulching

The Diagnostic Light

The machine is equipped with a diagnostic light which indicates if the machine detects a malfunction. The diagnostic light is located on the InfoCenter, above the display screen (Figure 17). When the machine is functioning properly and the key switch is moved to the ON/RUN position, the diagnostic light will turn on briefly to indicate the light is working properly. When a machine advisory message is displayed, the light will illuminate when the message is present. When a fault message is displayed, the light will blink until the fault is resolved.

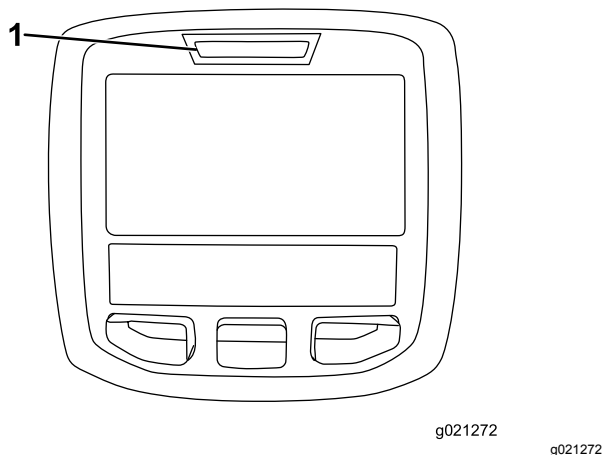


Figure 17

1. Diagnostic light

Changing the Counterbalance Settings

During different times of the mowing season or when turf conditions vary, the amount of counterbalance (upward lift) required on the cutting decks can be changed to meet the conditions.

1. Position the machine on a level surface, lower the cutting decks, shut off the engine, engage the parking brake, and remove the key from the ignition switch.
2. In the InfoCenter Settings Menu, scroll down to Counterbalance.
3. Press the right button to select counterbalance and change between the low, medium, and high settings.

Note: Once the adjustment has been completed, move the machine to a test area and operate the machine with the new setting. The new counterbalanced setting may change the effective height of cut.

Choosing Accessories

Optional Equipment Configurations

	Angle Sail Blade	High Lift Parallel Sail Blade (<i>Do not use with the mulching baffle</i>)	Mulching Baffle	Roller Scraper
Grass Cutting: 1.9 to 4.4 cm (0.75 to 1.75 inches) Height of Cut	Recommended in most applications	May work well in light or sparse turf	Has been shown to improve dispersion and after cut performance on northern grasses that are cut at least 3 times per week and less than 1/3 of the grass blade is removed. Do not use with the high lift parallel sail blade	Can be used any time that rollers buildup with grass or large flat grass clumps of grass are seen. The scrapers may actually increase clumping in certain applications.
Grass Cutting: 5 to 6.4 cm (2.00 to 2.50 inches) Height of Cut	Recommended for thick or lush turf	Recommended for light or sparse turf		
Grass Cutting: 7 to 10 cm (2.75 to 4.00 inches) Height of Cut	May work well in lush turf	Recommended in most applications		
Leaf Mulching	Recommended for use with the mulching baffle	Not Allowed	Use with combination sail or angle sail blade only	
Pros	Even discharge at lower height of cut Cleaner look around bunkers and fairways Lower power requirements	More lift and higher discharge velocity Sparse or limp turf is picked up at high height of cut Wet or sticky clippings are discharged efficiently	May improve dispersion and appearance in certain grass cutting applications Very good for leaf mulching	Reduces roller buildup in certain applications
Cons	Does not lift the grass well in high height of cut applications Wet or sticky grass has a tendency to buildup in the chamber, leading to poor quality of cut and higher power requirements	Requires more power to run in some applications Tends to windrow at lower height of cut in lush grass Do not use with the mulching baffle	Grass will buildup in the chamber if attempting to remove too much grass with baffle in place	

During Operation

During Operation Safety

General Safety

- The owner/user can prevent and is responsible for accidents that may cause injuries to himself/herself and others and for damage to property.
- Wear appropriate clothing, including eye protection; slip-resistant, substantial footwear; and hearing protection. Wearing safety shoes and long pants is advisable and required by some local ordinances and insurance regulations. Tie back long hair, secure loose clothing, and do not wear jewelry.
- Evaluate the terrain to determine the appropriate equipment and any attachments or accessories required to operate the machine properly and safely.
- Keep all body parts, including hands and feet, away from all moving parts.
- Do not operate the machine while ill, tired, or under the influence of alcohol or drugs.
- Keep the direction of the mower discharge away from people and pets.
- Do not mow in reverse unless it is absolutely necessary. If you must mow in reverse, look behind and down for small children before and while moving the machine in reverse. Stay alert and stop the machine if a child enters the area.
- Use extreme care when approaching blind corners, shrubs, trees, or other objects that may block your view.
- Do not mow near drop-offs, ditches, or embankments. The machine could suddenly roll over if a wheel goes over the edge or if the edge caves in.
- Never carry passengers on the machine.
- Operate the machine only in good visibility and appropriate weather conditions. Do not operate the machine when there is the risk of lightning.
- Do not mow on wet grass. Reduced traction could cause the machine to slide.
- Never raise the mower deck with the blades running.
- Stop the machine and inspect the blades after striking an object or if there is an abnormal vibration in the machine. Make all necessary repairs before resuming operation.
- Stop the blades whenever you are not mowing, especially while crossing loose terrain such as gravel.
- Slow down and use caution when making turns and crossing roads and sidewalks with the machine. Always yield the right-of-way.
- Turn on the flashing warning lights on the machine whenever you travel on a public road, except where such use is prohibited by law.
- Disengage the drive to the attachment and shut off the engine before adding fuel and adjusting the height of cut.
- Reduce the throttle setting before stopping the engine and, if the engine has a fuel-shutoff valve, shut off the fuel when you have finished operating the machine.
- Never run an engine in an area where exhaust gases are enclosed.
- Never leave a running engine unattended. Set the parking brake, shut off the engine, and remove the key before leaving the operating position.
- Before leaving the operating position, do the following:
 - Stop the machine on level ground.
 - Disengage the power take-off and lower the attachments.
 - Set the parking brake.
 - Shut off the engine and remove the key.
 - Wait for all moving parts to stop.
- Do not change the governor settings on or overspeed the engine. Operating the engine at excessive speed may increase the potential for personal injury.
- Do not use the machine as a towing vehicle.
- Use accessories and attachments approved by The Toro® Company only.

Rollover Protection System (ROPS) Safety

- **Do not** remove the ROPS from the machine.
- Ensure that the seat belt is attached and that you can release it quickly in the event of an emergency.
- Always wear your seat belt.
- Check carefully for overhead clearances, such as branches, doorways, and electrical wires, before driving the machine under them. Do not contact them.
- Keep the ROPS in safe operating condition by thoroughly inspecting it periodically for damage and keeping all the mounting fasteners tight.
- Replace a damaged ROPS. Do not repair or revise it.
- Any alterations to a ROPS must be approved by The Toro® Company.

Slope Safety

- Slow down the machine and use extra care on hillsides. Travel in the recommended direction on hillsides. Turf conditions can affect the stability of the machine.
- Avoid starting, stopping, or turning the machine on a slope. If the tires lose traction, disengage the blade(s) and proceed slowly straight down the slope.
- Do not turn the machine sharply. Use care when reversing the machine.
- When operating the machine on a slope, always keep all cutting units lowered.
- Avoid turning the machine on slopes. If you must turn, turn slowly and gradually downhill, if possible.
- Use extra care while operating the machine with attachments; they can affect the stability of the machine. Follow the recommendations for using the machine on a slope in this *Operator's Manual*.

Starting and Shutting off the Engine

Important: The fuel system automatically bleeds itself before starting the engine if you are starting the engine for the first time, the engine has shut off due to lack of fuel, or you have performed maintenance on the fuel system.

Starting the Engine

1. Sit on the seat, keep your foot off the traction pedal so that it is in NEUTRAL, engage the parking brake, set the engine-speed switch to the MID position, and ensure that the Enable/Disable switch is in the DISABLE position.
2. Turn the key in the ignition switch to the RUN position.
3. When the glow indicator dims, turn the key in the ignition switch to the START position. Release the key immediately when the engine starts and allow it to return to the RUN position.
4. Run the engine at low idle speed until it warms up.

Stopping the Engine

1. Move all controls to NEUTRAL, set the parking brake, move the engine-speed switch to the LOW IDLE position and allow the engine to reach low idle speed.

Important: Allow the engine to idle for 5 minutes before shutting it off after a full

load operation. Failure to do so may lead to trouble on a turbo-charged engine.

2. Turn the key in the ignition switch to the OFF position and remove the key.

Cutting Grass with the Machine

Note: Cutting grass at a rate that loads the engine promotes DPF regeneration.

1. Move the machine to the job site.
2. Whenever possible, set the engine-speed switch to high idle.
3. Engage the PTO switch.
4. Gradually move the traction pedal forward and slowly drive the machine over the mowing area.
5. Once the front of the cutting units are over the mowing area, lower the cutting units.
6. Cut grass so that the blades can cut and discharge clippings at a high rate while producing a good quality of cut.

Note: If the cutting rate is too high, the quality of cut may deteriorate. Reduce the ground speed of the machine or reduce the width of cut to regain high idle engine speed.

7. When the cutting units are over the far edge of the mowing area, lift the cutting units.
8. Perform a tear-shaped turn to quickly line up for your next pass.

Diesel Particulate Filter Regeneration

The diesel particulate filter (DPF) is part of the exhaust system. The diesel-oxidation catalyst of the DPF reduces harmful gasses and the soot filter removes soot from the engine exhaust.

The DPF regeneration process uses heat from the engine exhaust to incinerate the soot accumulated on the soot filter, converting the soot to ash, and clears the channels of the soot filter so that filtered engine exhaust flows out the DPF.

The engine computer monitors the accumulation of soot by measuring the back pressure in the DPF. If the back pressure is too high, soot is not incinerating in the soot filter through normal engine operation. To keep the DPF clear of soot, remember the following:

- Passive regeneration occurs continuously while the engine is running—run the engine at full engine speed when possible to promote DPF regeneration.
- If the back pressure is too high, the engine computer signals you through the InfoCenter when additional processes (assist and reset regeneration) are running.
- Allow the assist and reset regeneration process to complete before shutting off the engine.

Operate and maintain your machine with the function of the DPF in mind. Engine load at high idle engine speed generally produce adequate exhaust temperature for DPF regeneration.

Important: Minimize the amount of time that you idle the engine or operate the engine at low-engine speed to help reduce the accumulation of soot in the soot filter.

⚠ CAUTION

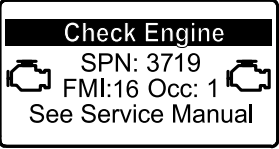
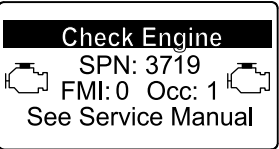
The exhaust temperature is hot (approximately 600°C (1112°F) during DPF parked regeneration or recovery regeneration. Hot exhaust gas can harm you or other people.

- Never operate the engine in an enclosed area.
- Make sure that there are no flammable materials around the exhaust system.
- Never touch a hot exhaust system component.
- Never stand near or around the exhaust pipe of the machine.

DPF Soot Accumulation

- Over time, the DPF accumulates soot in the soot filter. The computer for the engine monitors the soot level in the DPF.
- When enough soot accumulates, the computer informs you that it is time to regenerate the diesel particulate filter.
- DPF regeneration is a process that heats the DPF to convert the soot to ash.
- In addition to the warning messages, the computer reduces the power produced by the engine at different soot-accumulation levels.

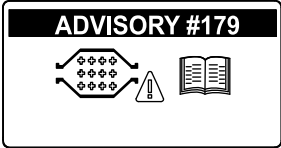
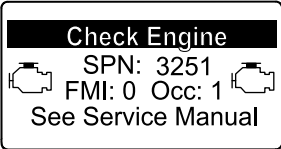
Engine Warning Messages—Soot Accumulation

Indication Level	Fault Code	Engine Power Rating	Recommended Action
Level 1: Engine Warning	 g213866 Figure 18 Check Engine SPN 3719, FMI 16	The computer de-rates the engine power to 85%	Perform a parked regeneration as soon as possible; refer to Parked Regeneration (page 32) .
Level 2: Engine Warning	 g213867 Figure 19 Check Engine SPN 3719, FMI 0	The computer de-rates the engine power to 50%	Perform a recovery regeneration as soon as possible; refer to Recovery Regeneration (page 35) .

DPF Ash Accumulation

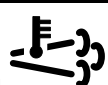
- The lighter ash is discharged through the exhaust system; the heavier ash collects in the soot filter.
- Ash is a residue of the regeneration process. Over time, the diesel particulate filter accumulates ash that does not discharge with the engine exhaust.
- The computer for the engine calculates the amount of ash accumulated in the DPF.
- When enough ash accumulates, the engine computer sends information to the InfoCenter in the form of a system advisory or an engine fault to indicate the accumulation of ash in the DPF.
- The advisory and faults are indications that it is time to service the DPF.
- In addition to the warnings, the computer reduces the power produced by the engine at different ash-accumulation levels.

InfoCenter Advisory and Engine Warning Messages—Ash Accumulation

Indication Level	Advisory or Fault Code	Engine Speed Reduction	Engine Power Rating	Recommended Action
Level 1: System Advisory	 g213865 Figure 20 Advisory #179	None	100%	Notify your service department that advisory #179 displays in the InfoCenter.
Level 2: Engine Warning	 g213863 Figure 21 Check Engine SPN 3720, FMI 16	None	The computer de-rates the engine power to 85%	Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 48)
Level 3: Engine Warning	 g213864 Figure 22 Check Engine SPN 3720, FMI 0	None	The computer de-rates the engine power to 50%	Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 48)
Level 4: Engine Warning	 g214715 Figure 23 Check Engine SPN 3251, FMI 0	Engine speed at max torque + 200 rpm	The computer de-rates the engine power to 50%	Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 48)

Types of Diesel Particulate Filter Regeneration

Types of diesel particulate filter regeneration that are performed while the machine is operating:

Type of Regeneration	Conditions for DPF regeneration	DPF description of operation
Passive	Occurs during normal operation of the machine at high-engine speed or high-engine load	The InfoCenter does not display an icon indicating passive regeneration. During passive regeneration, the DPF processes high-heat exhaust gasses; oxidizing harmful emissions and burning soot to ash. Refer to Passive DPF Regeneration (page 31).
Assist	Occurs as a result of low-engine speed, low-engine load, or after the computer detects back pressure in the DPF	When the assist/reset-regeneration icon  is displayed in the InfoCenter, an assist regeneration is in progress. During assist regeneration, the computer controls the intake throttle to increase the exhaust temperature, enabling assist regeneration to occur. Refer to Assist DPF Regeneration (page 31).
Reset	Occurs after assist regeneration only if the computer detects that assist regeneration did not sufficiently reduce the soot level Also occurs every 100 hours to reset baseline sensor readings	When the assist/reset-regeneration icon  is displayed in the InfoCenter, a regeneration is in progress. During reset regeneration, the computer controls the intake throttle and fuel injectors to increase the exhaust temperature during regeneration. Refer to Reset Regeneration (page 32).

Types of diesel particulate filter regeneration that require you to park the machine:

Type of Regeneration	Conditions for DPF regeneration	DPF description of operation
Parked	Soot buildup occurs as a result of prolonged operation at low-engine speed or low-engine load. May also occur as a result of using incorrect fuel or oil The computer detects back pressure due to soot buildup and requests a parked regeneration	When the parked-regeneration icon  is displayed in the InfoCenter, a regeneration is requested. • Perform the parked regeneration as soon as possible to avoid needing a recovery regeneration. • A parked regeneration requires 30 to 60 minutes to complete. • You must have at least a 1/4 tank of fuel in the tank. • You must park the machine to perform a recovery regeneration. Refer to Parked Regeneration (page 32).

Types of diesel particulate filter regeneration that require you to park the machine: (cont'd.)

Type of Regeneration	Conditions for DPF regeneration	DPF description of operation
Recovery	Occurs as a result of ignoring parked regeneration requests and continuing operation, adding more soot when the DPF is already in need of a parked regeneration	 is displayed in the InfoCenter, a recovery regeneration is requested. Contact your Authorized Toro Distributor to have a service technician perform the recovery regeneration. • A recovery regeneration requires up to 4 hours to complete. • You must have at least a 1/2 tank of fuel in the machine. • You must park the machine to perform a recovery regeneration. Refer to Recovery Regeneration (page 35).

Passive DPF Regeneration

- Passive regeneration occurs as part of normal engine operation.
- While operating the machine, run the engine at full-engine speed when possible to promote DPF regeneration.

Assist DPF Regeneration

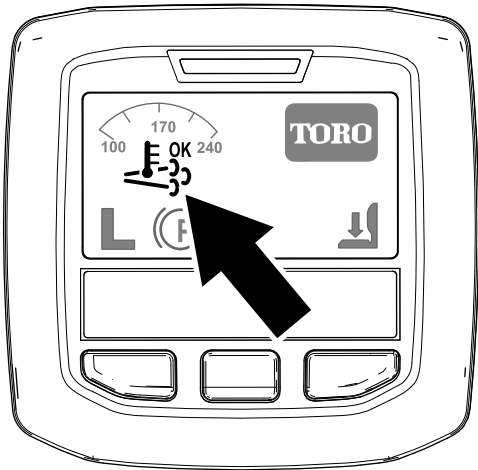


Figure 24
Assist/reset-regeneration icon

- While operating the machine, run the engine at full engine speed when possible to promote DPF regeneration.
- The  icon displays in the InfoCenter while the assist regeneration is processing.
- Whenever possible, do not shut off the engine or reduce engine speed while the assist regeneration is processing.

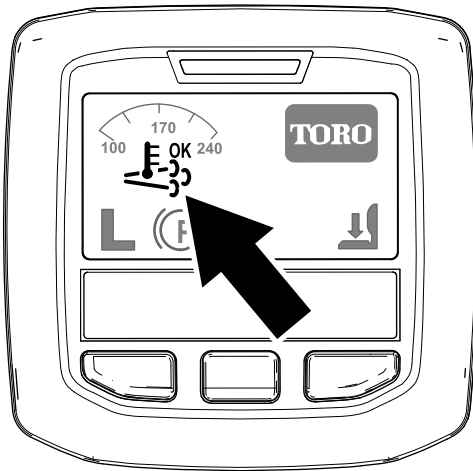
Important: Allow the machine to complete the assist regeneration process before shutting off the engine.

Note: The assist regeneration is finished

processing when the  icon disappears from the InfoCenter.

- The assist/reset-regeneration icon displays in the InfoCenter ([Figure 24](#)).
- The computer takes control of the intake throttle to increase the temperature of the engine exhaust.

Reset Regeneration

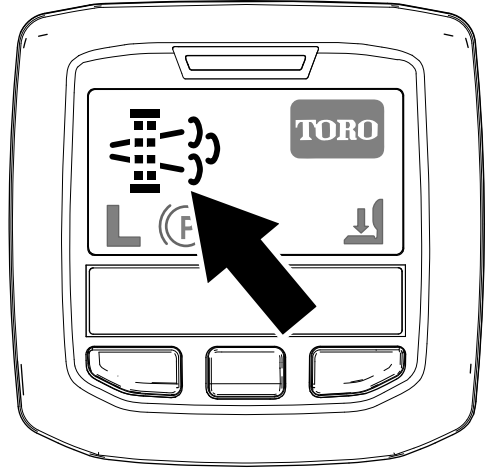


g214711

Figure 25

Assist/reset-regeneration icon

Parked Regeneration



g214713

Figure 26

Parked-regeneration request icon

- The assist/reset-regeneration icon displays in the InfoCenter (Figure 25).
- The computer takes control of the intake throttle and changes the fuel injection operation to increase the temperature of the engine exhaust.

Important: The assist/reset-regeneration icon indicates that the exhaust temperature discharged from of your machine may be hotter than during regular operation.

- While operating the machine, run the engine at full engine speed when possible to promote DPF regeneration.



- The icon displays in the InfoCenter while the reset regeneration is processing.
- Whenever possible, do not shut off the engine or reduce engine speed while the reset regeneration is processing.

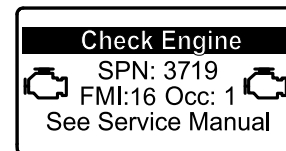
Important: Allow the machine to complete the reset regeneration process before shutting off the engine.

Note: The reset regeneration is finished

processing when the icon disappears from the InfoCenter.



- The parked-regeneration requested icon displays in the InfoCenter (Figure 26).
- If a parked regeneration is needed, the InfoCenter displays engine warning SPN 3719, FMI 16 (Figure 27) and the engine computer derates engine power to 85%.



g213866

Figure 27

Important: If you do not complete a parked regeneration within 2 hours, the engine computer derates engine power to 50%.

- A parked regeneration requires 30 to 60 minutes to complete.
- If you are authorized by your company, you need the PIN code to perform the parked-regeneration process.

Preparing to Perform a Parked or Recovery Regeneration

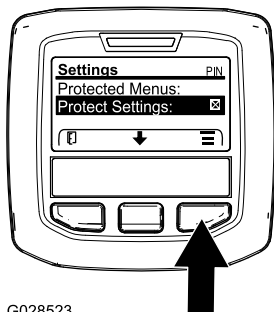
1. Ensure that the machine has at least 1/4 tank of fuel.
2. Move the machine outside to an area away from combustible materials.
3. Park the machine on a level surface.
4. Ensure that the traction control or motion-control levers are in the NEUTRAL position.
5. If applicable, lower the cutting units and shut them off.

6. Engage the parking brake.
7. Set the throttle to the low IDLE position.

Performing a Parked Regeneration

Note: For instructions on unlocking protected menus, refer to [Accessing Protected Menus \(page 16\)](#).

1. Access the protected menu and unlock the protected settings submenu ([Figure 28](#)); refer to [Accessing Protected Menus \(page 16\)](#).



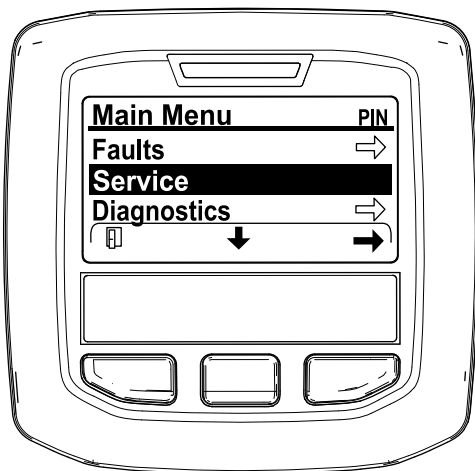
G028523

Figure 28

g028523

2. Navigate to the MAIN MENU, press the center button to scroll down to the SERVICE MENU, and press the right button to select the SERVICE option ([Figure 29](#)).

Note: The InfoCenter should display the PIN indicator in the upper right corner of the display.



g212371

Figure 29

3. In the SERVICE MENU, press the middle button until the DPF REGENERATION options displays, and press the right button to select the DPF REGENERATION option ([Figure 30](#)).

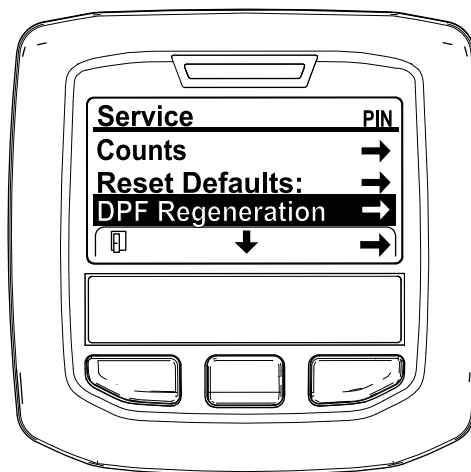


Figure 30

g212138

4. When the "Initiate DPF Regen. Are you sure?" message displays, press the center button ([Figure 31](#)).

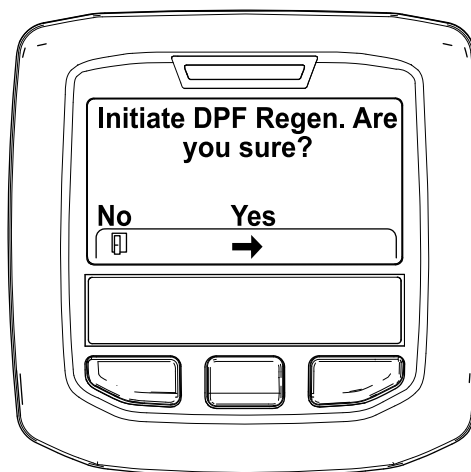


Figure 31

g212125

5. If the coolant temperature is below 60°C (140°F) the "Insure  is running and above 60C/140F" message displays. ([Figure 32](#)).

Observe the temperature in the display, and run the machine at full throttle until the temperature reaches 60°C (140°F), then press the center button.

Note: If the coolant temperature is above 60°C (140°F) this screen is skipped.

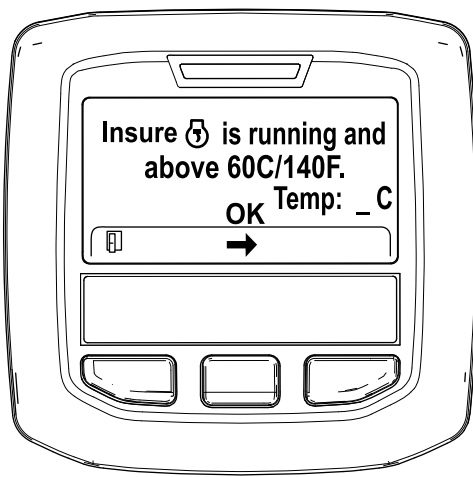


Figure 32

g211986

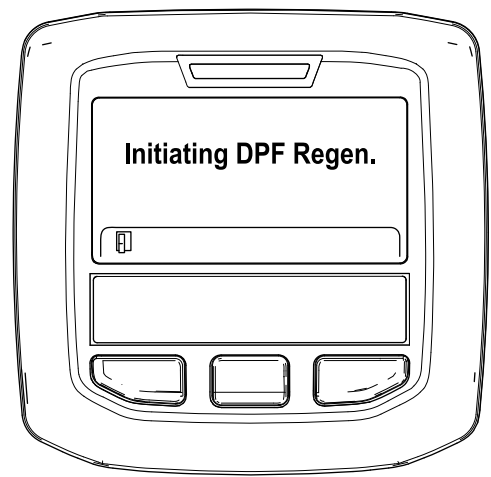


Figure 34

g212405

6. Move the throttle control to LOW IDLE and press the center button (Figure 33).

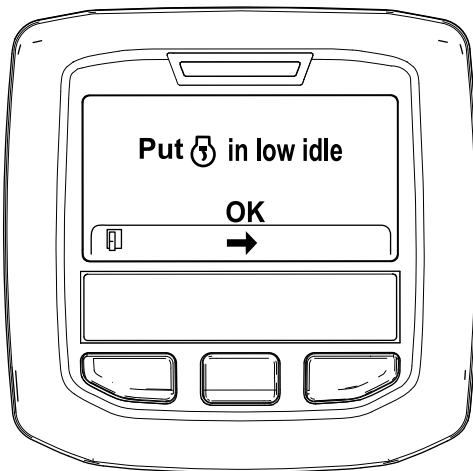


Figure 33

g212372

- B. The "Waiting on [engine icon]" message displays (Figure 35).



Figure 35

g212406

7. The following messages display as the parked regeneration process begins:

- A. The "Initiating DPF Regen." message displays (Figure 34).

- C. The computer determines whether the regeneration runs. One of the following messages displays in the InfoCenter:
 - If the regeneration is allowed, the "Regen Initiated. Allow up to 30 minutes for completion" message displays in the InfoCenter, wait for the machine to complete the parked regeneration process (Figure 36).

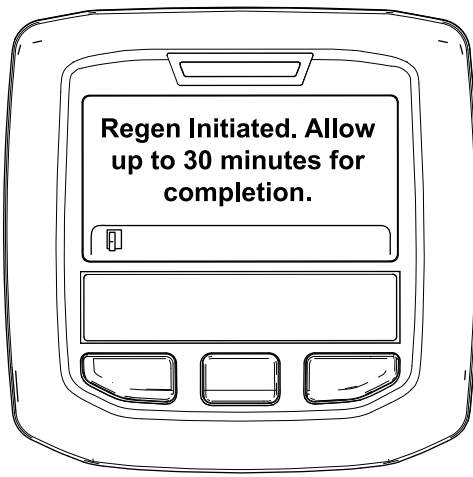


Figure 36

g213424

- If the regeneration process is not allowed by the engine computer, the "DPF Regen Not Allowed" message displays in the InfoCenter (Figure 37). Press the left button to exit to the home screen

Important: If you did not meet all the requirements for regeneration or if less than 50 hours have passed since the last regeneration, the "DPF Regen Not Allowed" message appears.

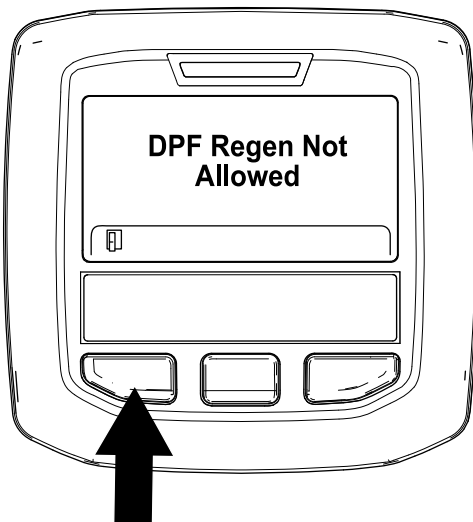


Figure 37

g212410

8. While the regeneration is running, the InfoCenter returns to the home screen and shows the following icons:



The engine is cold—wait.



The engine is warm—wait.



30%

The engine hot—regeneration in progress (percent complete).

9. The parked regeneration is complete when the "Regen Complete" message displays in the InfoCenter. Press the left button to exit to the home screen (Figure 38).

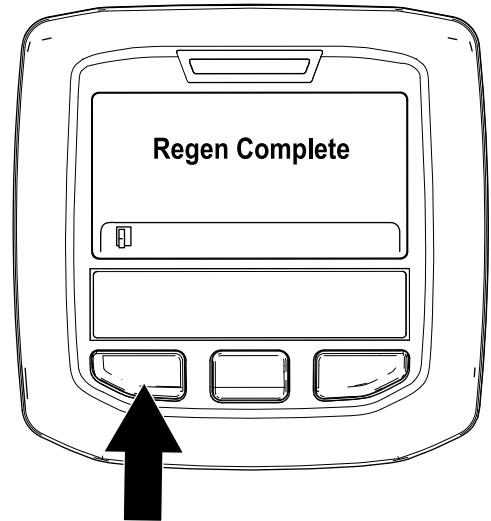


Figure 38

g212404

Recovery Regeneration

- If you ignore the request for a parked regeneration (displayed in the InfoCenter) and continue to operate the machine, a critical amount of soot builds up in the DPF.
- If a recovery regeneration is needed, the InfoCenter displays engine warning SPN 3719, FMI 16 (Figure 39) and the engine computer derates engine power to 85%.

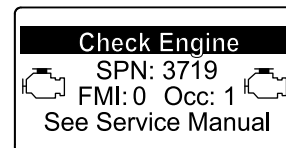


Figure 39

g213867

Important: If you do not complete a recovery regeneration within 15 minutes, the engine computer derates engine power to 50%.

- Perform a recovery-regeneration whenever there is a loss of engine power and a parked regeneration cannot effectively clean the DPF of soot.
- A recovery regeneration requires up to 4 hours to complete.
- You need a distributor technician to perform the recovery regeneration process; contact your Authorized Toro Distributor.

Operating Tips

Becoming Familiarized with the Machine

Before mowing grass, practice operating the machine in an open area. Start and shut off the engine. Operate in forward and reverse. Lower and raise the cutting decks and engage and disengage the mowers. When you feel familiar with the machine, practice operating up and down slopes at different speeds.

Mowing

Turn the key in the ignition switch to the ON position, start the engine, and move the throttle to the FAST position. Move the Enable/Disable switch to the ENABLE position and use the Lower Mow/Raise lever to control the cutting decks. To move forward and cut grass, press the traction pedal forward.

Note: Allow the engine to idle for 5 minutes before shutting it off after a full load operation. Failure to do so may lead to turbo-charger trouble.

Mowing when the Grass Is Dry

Mow either in the late morning to avoid the dew, which causes grass clumping, or in late afternoon to avoid the damage that may be caused by direct sunlight on the sensitive, freshly mowed grass.

Selecting the Proper Height-of-Cut Setting to Suit Conditions

Remove approximately 1 inch or no more than 1/3 of the grass blade when cutting. In exceptionally lush and dense grass you may have to raise the height-of-cut setting.

Mowing with Sharp Blades

A sharp blade cuts cleanly and without tearing or shredding the grass blades like a dull blade. Tearing

and shredding causes the grass to turn brown at the edges which impairs growth and increases susceptibility to diseases. Always make sure that the blade is in good condition and a full sail is present.

Checking the Condition of the Decks

Make sure that the cutting chambers are in good condition. Straighten any bends in the chamber components to ensure that the correct blade tip/chamber clearance.

Checking the Mower Housing After Operating

To ensure that optimum performance is met, clean the underside of mower housing. If you allow residue to build up in mower housing, cutting performance will decrease.

Transporting the Machine

Move the Enable/Disable switch to the Disable position and raise the cutting decks to the transport position. Move the Mow/Transport lever to the transport position. Be careful when driving between objects so you do not accidentally damage the machine or cutting decks. Use extra care when operating the machine on slopes. Drive slowly and avoid sharp turns on slopes to prevent rollovers. Lower the cutting decks when going downhill for steering control.

After Operation

After Operation Safety

General Safety

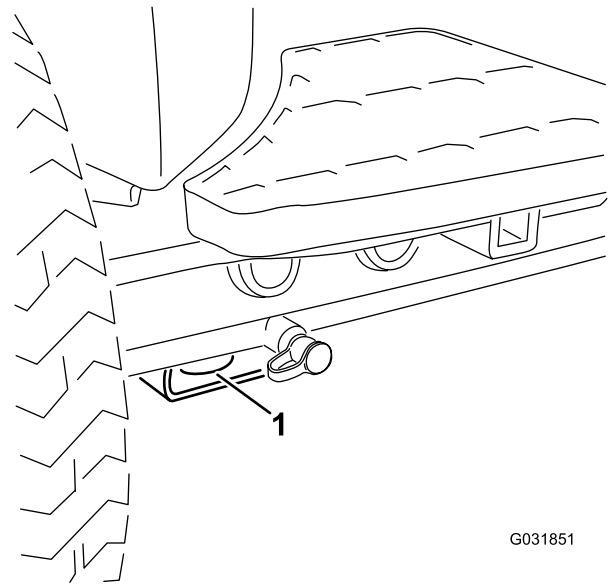
- Clean grass and debris from the cutting units, drives, mufflers, and engine to help prevent fires. Clean up oil or fuel spills.
- Shut off the fuel while storing or transporting the machine.
- Disengage the drive to the attachment whenever you are transporting or not using the machine.
- Allow the engine to cool before storing the machine in any enclosure.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light, such as on a water heater or on other appliances.

Towing Safety

- Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
- Follow the manufacturer's recommendation for weight limits for towed equipment and towing on slopes. On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
- Never allow children or others in or on towed equipment.
- Travel slowly and allow extra distance to stop when towing.

Identifying the Tie-Down Points

- **Front of the machine**—the hole in the rectangular pad, under the axle tube, inside each front tire ([Figure 40](#)).



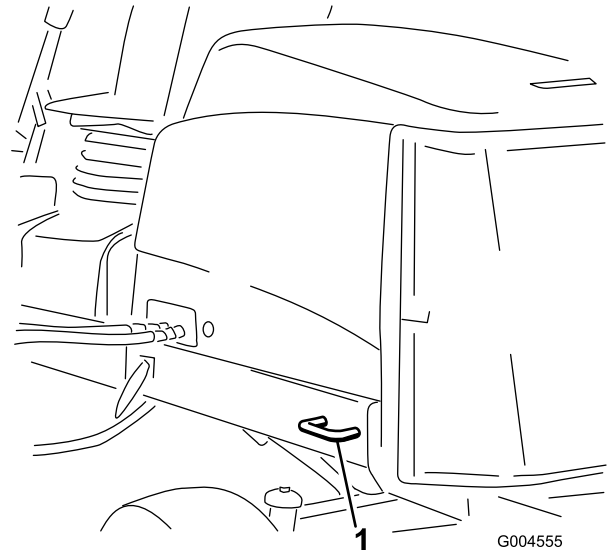
G031851

g031851

Figure 40

1. Front tie-down

- **Rear of the machine**—each side of the machine on the rear frame ([Figure 41](#)).



G004555

g004555

Figure 41

1. Rear tie-down

Pushing or Towing the Machine

In an emergency, the machine can be moved by actuating the bypass valve in the variable displacement hydraulic pump and pushing or towing the machine.

Important: Do not push or tow the machine faster than 3 to 4.8 km/h (2 to 3 mph) because internal transmission damage may occur. The bypass valve must be open whenever you push or tow the machine.

1. Locate the bypass valve on the left side of the hydrostat (Figure 42) and rotate the bolt 1–1/2 turns to open and allow oil to bypass internally.

Note: Because fluid is bypassed, you can move the machine slowly without damaging the transmission.

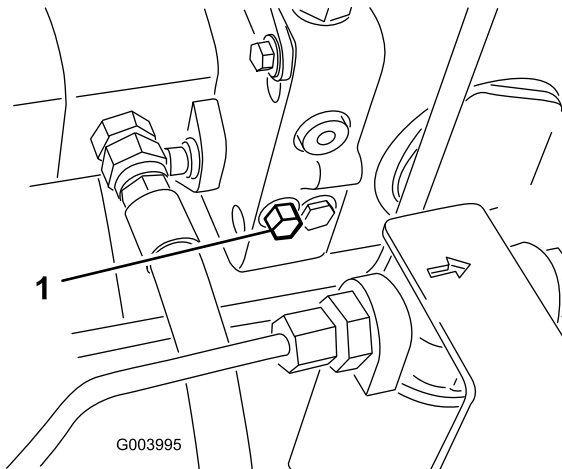


Figure 42

1. Bypass valve

2. Close the bypass valve before starting the engine. However, do not exceed 7 to 11 N·m (5 to 8 ft-lb) torque to close the valve.

Important: Running the engine with the bypass valve open will cause the transmission to overheat.

Transporting the Machine

Use a heavy-duty trailer or truck to transport the machine. Ensure that the trailer or truck has all necessary brakes, lighting, and marking as required by law. Please carefully read all the safety instructions. Knowing this information could help you, your family, pets, or bystanders avoid injury.

⚠ WARNING

Driving on streets or roadways without turn signals, lights, reflective markings, or a slow-moving-vehicle emblem is dangerous and can lead to accidents causing personal injury.

Do not drive the machine on public streets or roadways.

1. If using a trailer, connect it to the towing vehicle and connect the safety chains.
2. If applicable, connect the trailer brakes.
3. Load the machine onto the trailer or truck.
4. Shut off the engine, remove the key, set the brake, and close the fuel valve.
5. Use the metal tie-down loops on the machine (Figure 43) to securely fasten the machine to the trailer or truck with straps, chains, cable, or ropes.

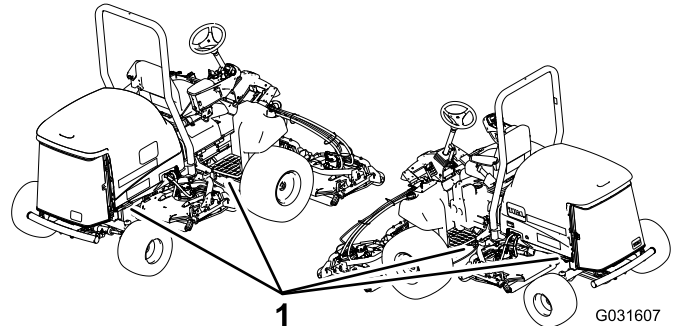


Figure 43

1. Traction unit tie-down loops

Loading the Machine

Use extreme caution when loading the machine onto a trailer or a truck. 1 full-width ramp that is wide enough to extend beyond the rear tires is recommended instead of individual ramps for each side of the machine (Figure 44). The lower rear section of the machine frame extends back between the rear wheels and serves as a stop for tipping backward. Having a full-width ramp provides a surface for the frame members to contact if the machine starts to tip backward. If it is not possible to use one full-width ramp, use enough individual ramps to simulate a full-width continuous ramp.

The ramp should be long enough so that the angles do not exceed 15° (Figure 44). A steeper angle may cause mower components to get caught as the unit moves from the ramp to the trailer or truck. Steeper

angles may also cause the machine to tip backward. If loading on or near a slope, position the trailer or truck so that it is on the down side of the slope and the ramp extends up the slope. This will minimize the ramp angle. The trailer or truck should be as level as possible.

Important: Do not attempt to turn the machine while on the ramp; you may lose control and drive off the side.

Avoid sudden acceleration when driving up a ramp and sudden deceleration when backing down a ramp. Both maneuvers can cause the machine to tip backward.

⚠ DANGER

Loading a machine onto a trailer or truck increases the possibility of backward tip-over and could cause serious injury or death.

- Use extreme caution when operating a machine on a ramp.
- Wear the seat belt when loading the machine. Ensure that the ROPS will clear the top of an enclosed trailer.
- Use only a single, full-width ramp; do not use individual ramps for each side of the machine.
- If individual ramps must be used, use enough ramps to create an unbroken ramp surface wider than the machine.
- Do not exceed a 15° angle between the ramp and the ground or between the ramp and the trailer or truck.
- Avoid sudden acceleration while driving the machine up a ramp, to avoid tipping backward.
- Avoid sudden deceleration while backing the machine down a ramp, to avoid tipping it backward.

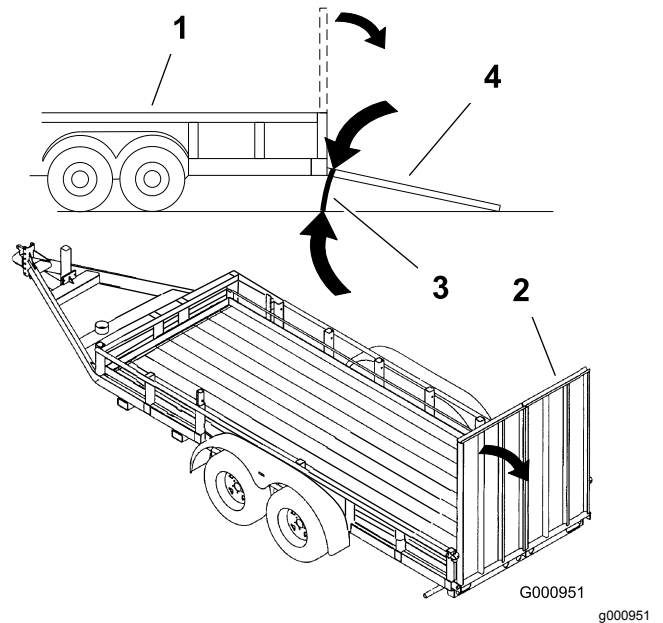


Figure 44

- | | |
|--------------------|------------------------------|
| 1. Trailer | 3. Not greater than 15° |
| 2. Full-width ramp | 4. Full-width ramp—side view |

Maintenance

Note: Determine the left and right sides of the machine from the normal operating position.

Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
After the first hour	Torque the wheel-lug nuts to 94 to 122 N·m (70 to 90 ft-lb).
After the first 10 hours	- Torque the wheel-lug nuts to 94 to 122 N·m (70 to 90 ft-lb). - Check the alternator belt tension.
After the first 50 hours	Change the engine oil and filter.
Before each use or daily	- Check the tire pressure. - Check the operation of the interlock switches. - Check the engine-oil level. - Drain water or other contaminants from the water separator. - Check the level of coolant in the expansion tank and clean debris off the screen, oil cooler, and front of the radiator. - Remove debris from the screen and radiator/oil cooler (more frequently in dirty operating conditions). - Check the hydraulic-fluid level. - Check the hydraulic lines and hoses for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration, and chemical deterioration.
Every 50 hours	- Grease the bearings and bushings. (Grease them immediately after every washing regardless of the interval listed.) - Check the condition of and clean the battery. - Check the battery cable connections.
Every 100 hours	- Inspect the cooling system hoses. - Check the condition and tension of the alternator belt.
Every 250 hours	- Torque the wheel-lug nuts to 94 to 122 N·m (70 to 90 ft-lb). - Change the engine oil and filter.
Every 400 hours	- Service the air cleaner. (Service the air cleaner earlier if the air cleaner indicator shows red. Service it more frequently in extremely dirty or dusty conditions.) - Replace the engine fuel filter. - Replace the fuel filter canister. - Check the fuel lines and connections for deterioration, damage, or loose connections. (Or yearly, whichever comes first).
Every 800 hours	- Drain and clean the fuel tank. - Check the rear wheel toe-in. - Change the hydraulic filters (sooner if the service interval indicator is in the red zone). - Change the hydraulic fluid. - Pack the rear-wheel bearings.
Every 6,000 hours	Disassemble, clean, and assemble the soot filter of the DPF. or clean the soot filter if engine faults SPN 3720 FMI 16, SPN 3720 FMI 0, or SPN 3720 FMI 16 display in the InfoCenter.
Before storage	Drain and clean the fuel tank.
Every 2 years	- Flush and replace the cooling system fluid. - Drain and flush the hydraulic tank. - Replace all moving hoses.

Daily Maintenance Checklist

Duplicate this page for routine use.

Maintenance Check Item	For the week of:						
	Mon.	Tues.	Wed.	Thurs.	Fri.	Sat.	Sun.
Check the safety interlock operation.							
Check the brake operation.							
Check the engine oil and fuel level.							
Drain the water/fuel separator.							
Check the air filter restriction indicator.							
Check the radiator and screen for debris.							
Check unusual engine noises. ¹							
Check unusual operating noises.							
Check the hydraulic system oil level.							
Check the hydraulic filter indicator. ²							
Check hydraulic hoses for damage.							
Check for fluid leaks.							
Check the tire pressure.							
Check the instrument operation.							
Check the height-of-cut adjustment.							
Check the condition of the blades.							
Check all grease fittings for lubrication. ³							
Touch-up damaged paint.							
1. Check the glow plug and injector nozzles if hard starting, excess smoke, or rough running is noted. 2. Check with the engine running and the oil at operating temperature 3. Immediately after every washing, regardless of the interval listed							

Notation for Areas of Concern

Inspection performed by:		
Item	Date	Information
1		
2		
3		
4		
5		
6		
7		
8		

Important: Refer to your engine owner's manual for additional maintenance procedures.

Note: Download a free copy of the electrical or hydraulic schematic by visiting www.Toro.com and searching for your machine from the Manuals link on the home page.

Service Interval Chart

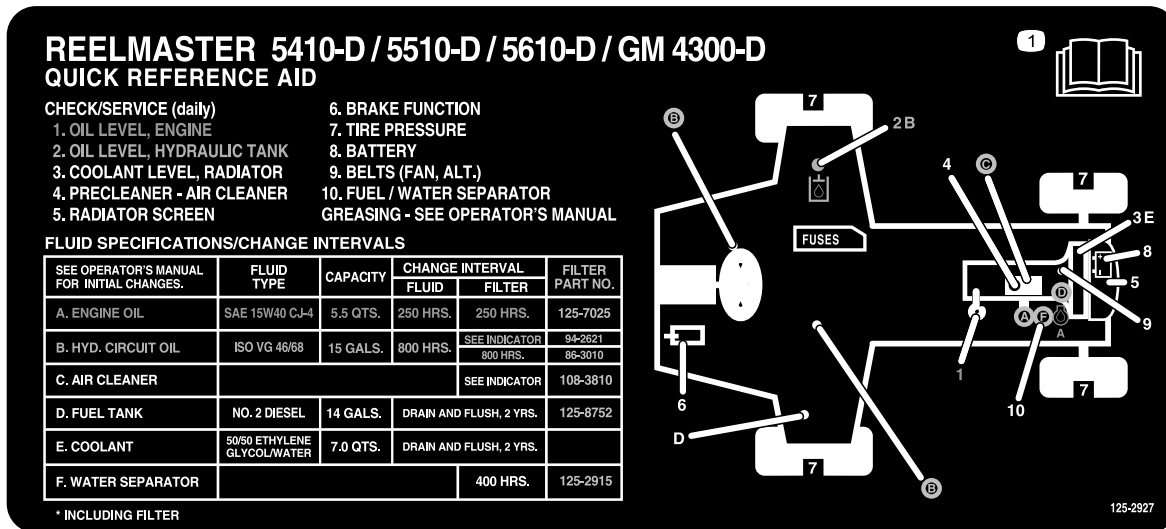


Figure 45

decal125-2927

⚠ CAUTION

If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.

Remove the key from the ignition before you perform any maintenance.

Pre-Maintenance Procedures

Pre-Maintenance Safety

- Keep all parts of the machine in good working condition and all hardware tightened, especially blade-attachment hardware. Replace all worn or damaged decals.
- Never allow untrained personnel to service the machine.
- Before adjusting, cleaning, or repairing the machine, do the following:
 - Move the machine to level ground.
 - Disengage the drives.
 - Lower the cutting units.
 - Move the traction pedal to the NEUTRAL position.
 - Engage the parking brake.
 - Move the throttle switch to the LOW-IDLE position.
 - Shut off the engine and remove the key.
 - Wait for all moving parts to stop.
- Whenever you park or store the machine, or leave it unattended, lower the cutting units unless you use a positive mechanical lock.
- If possible, do not perform maintenance on the machine while the engine is running. If you must run the engine to perform maintenance on the machine, keep your hands, feet, other body parts, and clothing away from all moving parts, the mower-discharge area, and the underside of the mowers.
- Do not touch parts of the machine or an attachment that may be hot from operation. Allow the parts to cool before attempting to maintain, adjust, or service them.
- Use jack stands to support the machine and/or its components when required.
- Carefully release pressure from components with stored energy.
- If your machine requires major repairs or if you desire assistance, contact your Toro Distributor.
- Use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

Raising the Machine

Use the following as points to jack up the machine:

- **Front of the machine**—rectangular pad, under the axle tube, inside each front tire ([Figure 46](#)).

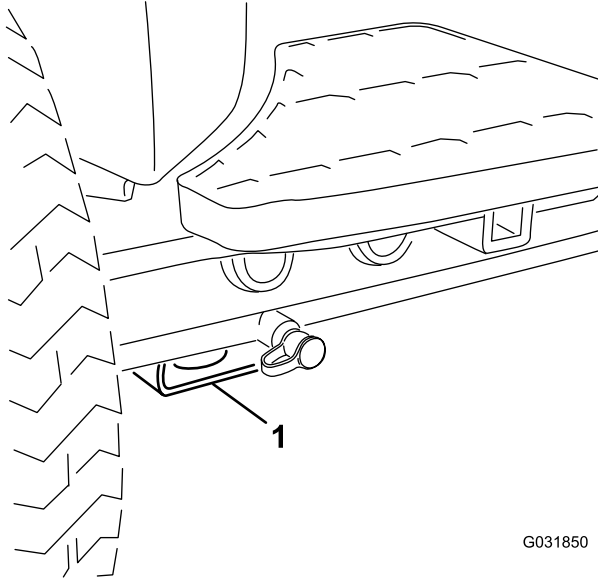


Figure 46

1. Front jacking point

- **Rear of the machine**—rectangular axle tube on the rear axle.

Lubrication

Greasing the Bearings and Bushings

Service Interval: Every 50 hours

The machine has grease fittings that you must lubricate regularly with No. 2 lithium grease. Also, lubricate the machine immediately after every washing.

The grease fitting locations and quantities are as follows:

- Pump driveshaft U-joint (3) ([Figure 47](#))

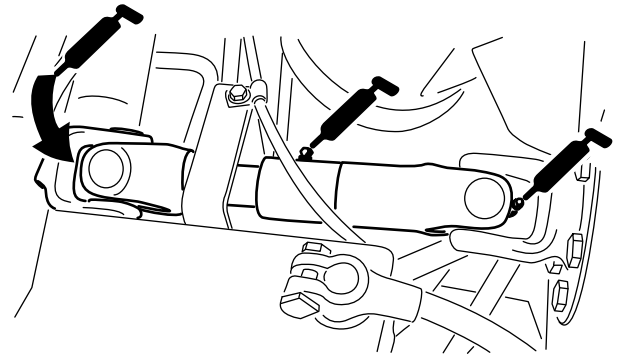


Figure 47

- Cutting unit lift arm cylinders (2 each) ([Figure 48](#))

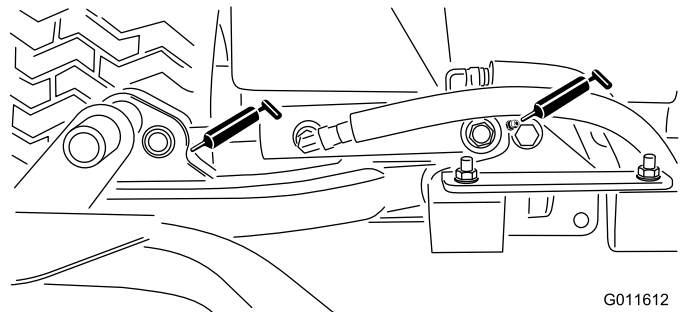


Figure 48

- Lift arm pivots (1 each) ([Figure 48](#))
- Cutting unit carrier frame pivot (1 each) ([Figure 49](#))

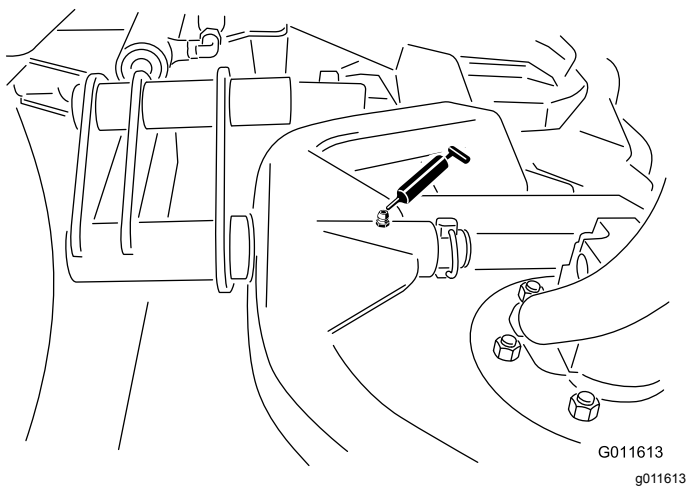


Figure 49

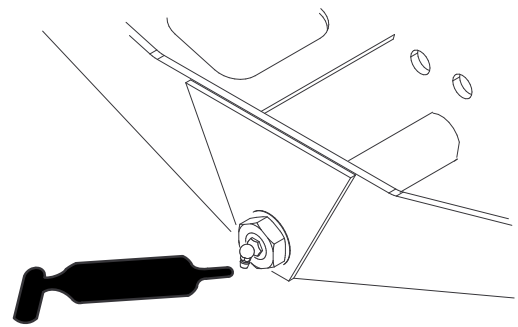


Figure 52

- Lift arm pivot shaft (1 each) (Figure 50)

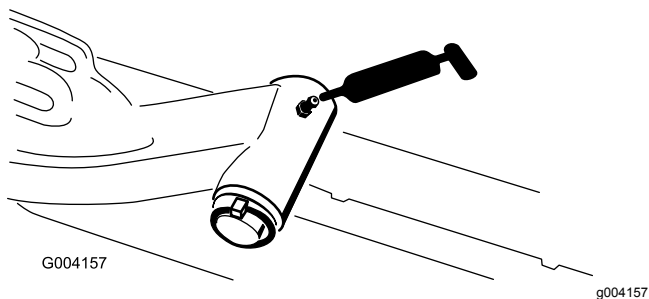


Figure 50

- Rear axle tie rod (2) (Figure 51)

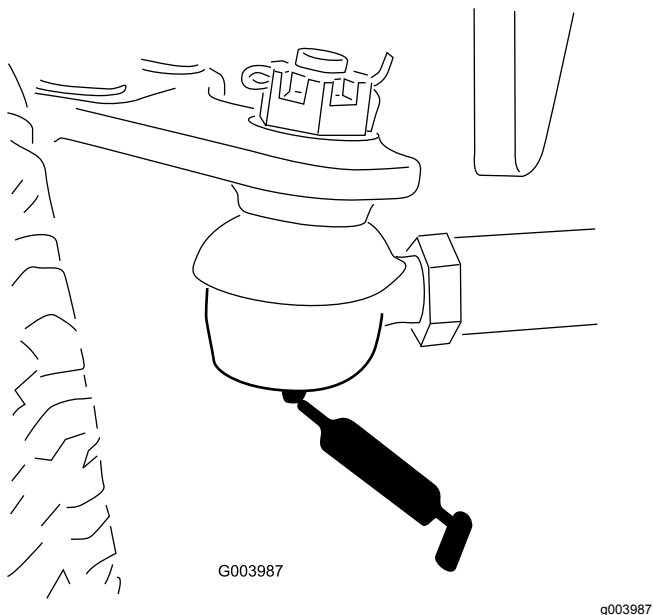


Figure 51

- Steering cylinder ball joints (2) and rear axle (1) (Figure 53)

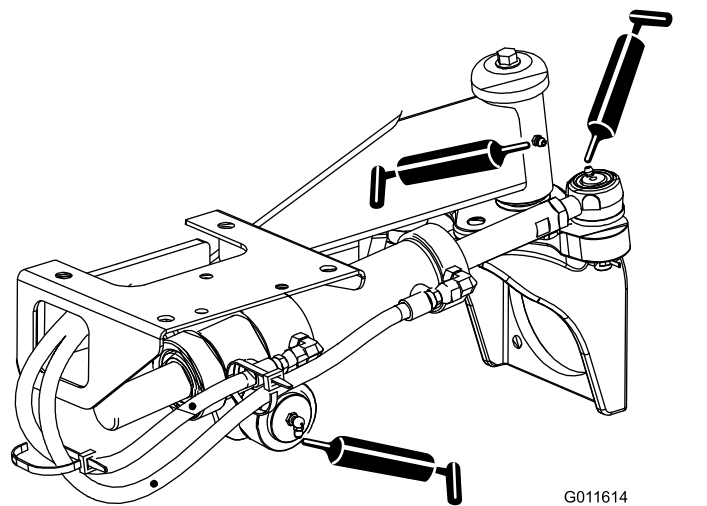


Figure 53

- Brake pedal (1) (Figure 54)

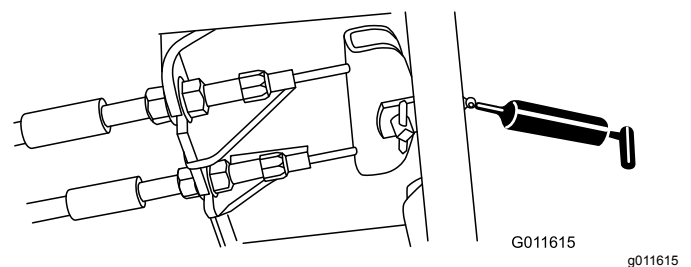


Figure 54

- Cutting unit spindle shaft bearings (2 per cutting unit) (Figure 55)

Note: Either fitting can be used, which ever is more accessible. Pump grease into the fitting until a small amount appears at bottom of the spindle housing (under the deck).

- Axle steering pivot (1) (Figure 52)

Engine Maintenance

Engine Safety

Shut off the engine before checking the oil or adding oil to the crankcase.

Servicing the Air Cleaner

Check the whole intake system for leaks, damage, or loose hose clamps. Do not use a damaged air filter.

Service the air cleaner filter only when the service indicator requires it. Changing the air filter before it is necessary only increases the chance of dirt entering the engine when you remove the filter.

Important: Make sure that the cover is seated correctly and seals with the air cleaner body.

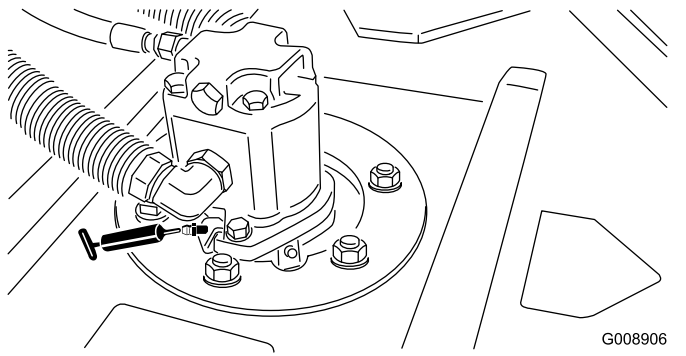


Figure 55

- Rear roller bearings (2 per cutting unit) (Figure 56)

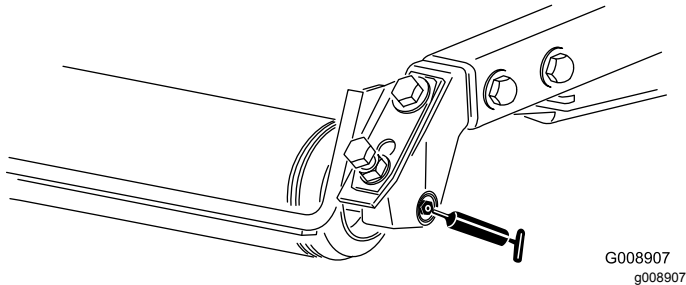
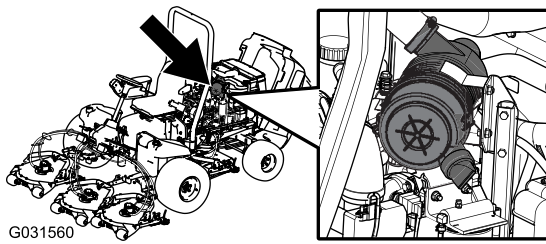
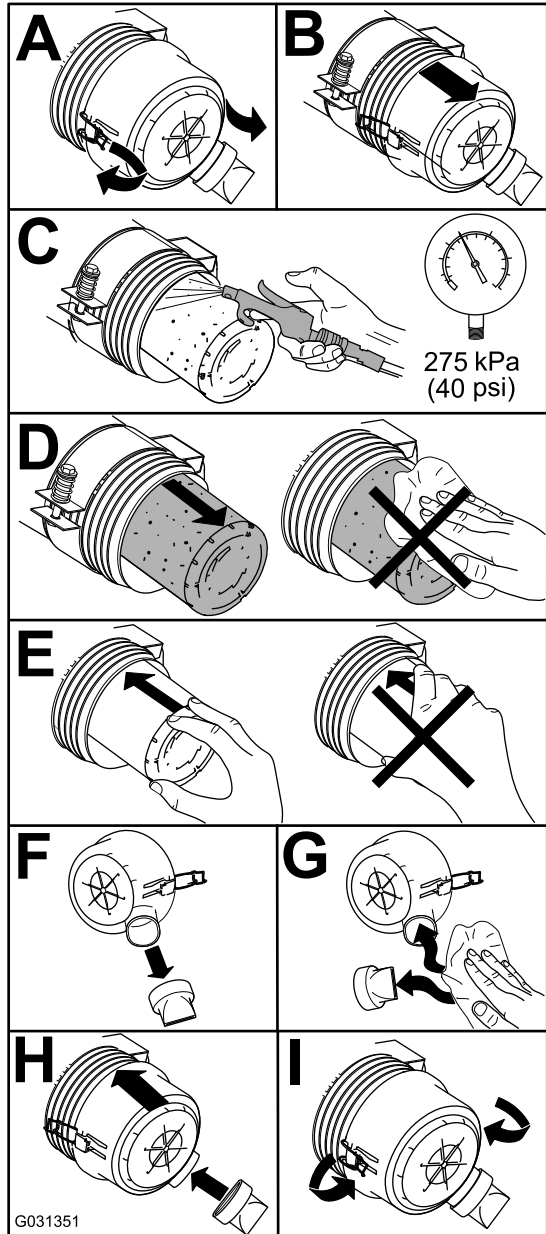


Figure 56

Note: Make sure that the grease groove in each roller mount aligns with the grease hole in each end of the roller shaft. To help align the groove and hole, there is also an alignment mark on 1 end of the roller shaft.



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Figure 57

Servicing the Engine Oil

Oil Specification

Use high-quality, low-ash engine oil that meets or exceeds the following specifications:

- API service category CJ-4 or higher
- ACEA service category E6
- JASO service category DH-2

Important: Using engine oil other than API CJ-4 or higher, ACEA E6, or JASO DH-2 may cause the diesel particulate filter to plug or cause engine damage.

Use the following engine oil viscosity grade:

- Preferred oil: SAE 15W-40 (above 0°F)
- Alternate oil: SAE 10W-30 or 5W-30 (all temperatures)

Toro Premium Engine Oil is available from your Authorized Toro Distributor in either 15W-40 or 10W-30 viscosity grades. See the parts catalog for part numbers.

Checking the Engine-Oil Level

Service Interval: Before each use or daily

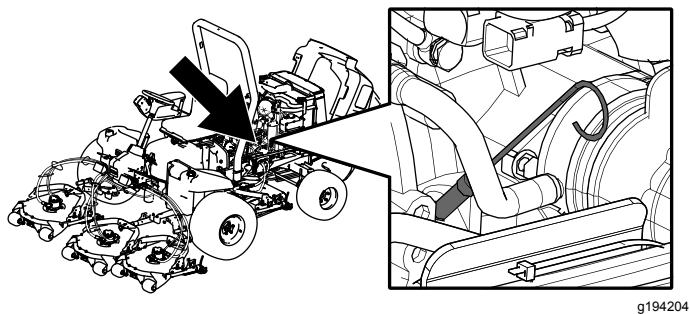
The engine is shipped with oil in the crankcase; however, the oil level must be checked before and after the engine is first started.

Important: Check the engine oil daily. If the engine-oil level is above the Full mark on the dipstick, the engine oil may be diluted with fuel; If the engine oil level is above the Full mark, change the engine oil.

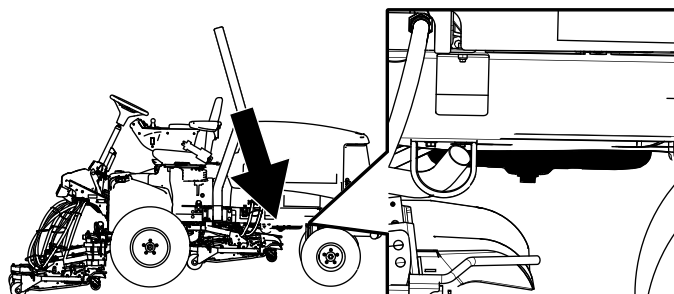
The best time to check the engine oil is when the engine is cool before it has been started for the day. If it has already been run, allow the oil to drain back down to the sump for at least 10 minutes before checking. If the oil level is at or below the Add mark on the dipstick, add oil to bring the oil level to the Full mark. **Do not overfill the engine with oil.**

Important: Keep the engine oil level between the upper and lower limits on the dipstick; the engine may fail if you run it with too much or too little oil.

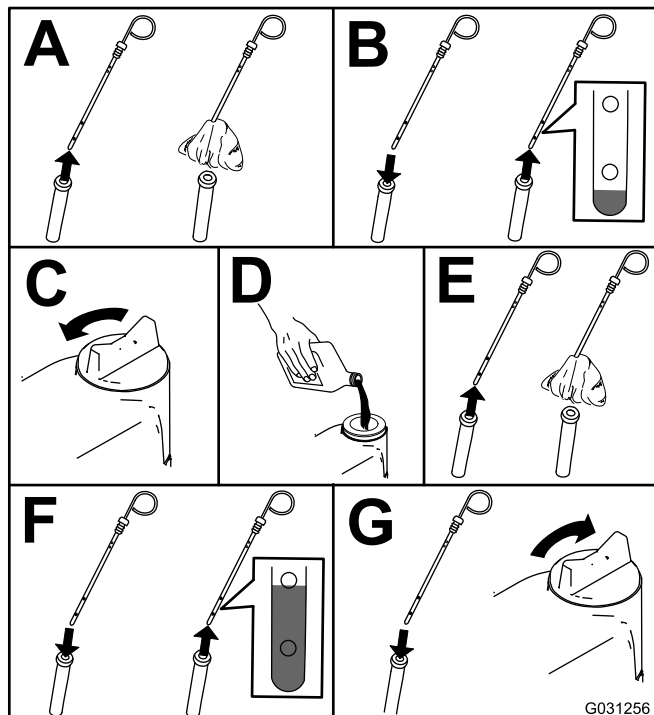
1. Park the machine on a level surface.
2. Check the engine-oil level (Figure 58).



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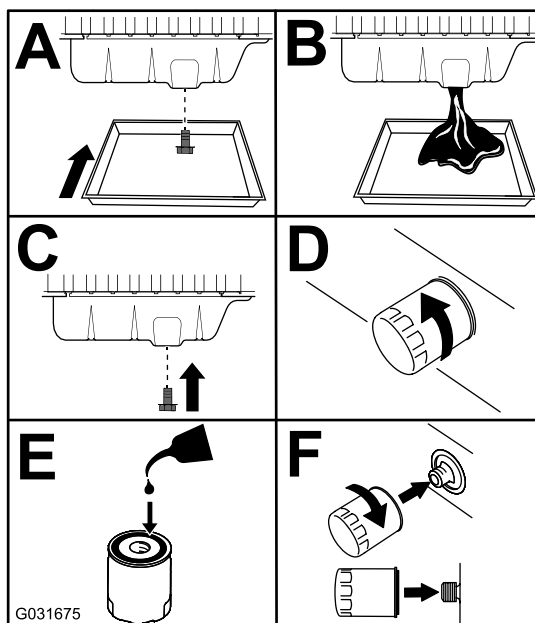


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Figure 58



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g031675

Figure 59

4. Add oil to the crankcase.

Note: When using different oil, drain all old oil from the crankcase before adding new oil.

Crankcase Oil Capacity

Approximately 5.2 L (5.5 US qt) with the filter.

Changing the Engine Oil and Filter

Service Interval: After the first 50 hours

Every 250 hours

1. Start the engine and let it run 5 minutes to allow the oil to warm up.
2. With the machine parked on a level surface, shut off the engine, remove the key, and wait for all moving parts to stop before leaving the operating position.
3. Replace the engine oil and filter (Figure 59).

Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter

Service Interval: Every 6,000 hours or clean the soot filter if engine faults SPN 3720 FMI 16, SPN 3720 FMI 0, or SPN 3720 FMI 16 display in the InfoCenter.

- If advisory message ADVISORY 179 displays in the InfoCenter, the DPF is nearing the recommended point for servicing the diesel-oxidation catalyst and the soot filter.

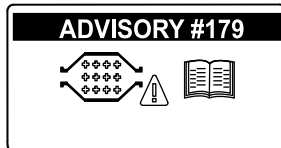
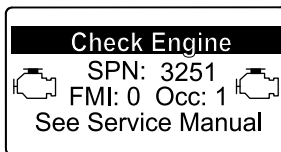


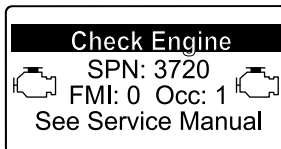
Figure 60

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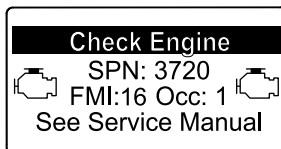
- If engine faults CHECK ENGINE SPN 3251 FMI 0, CHECK ENGINE SPN 3720 FMI 0, or CHECK ENGINE SPN 3720 FMI 16 in the InfoCenter (Figure 61) display in the InfoCenter, clean the soot filter using the steps that follow:



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Figure 61

1. Refer to the Engine section in the *Service Manual* for information on disassembling and assembling the diesel-oxidation catalyst and the soot filter of the DPF.
2. Refer to your Authorized Toro Distributor for diesel-oxidation catalyst and the soot filter replacement parts or service.
3. Contact your Authorized Toro Distributor to have them reset the engine ECU after you install a clean DPF.

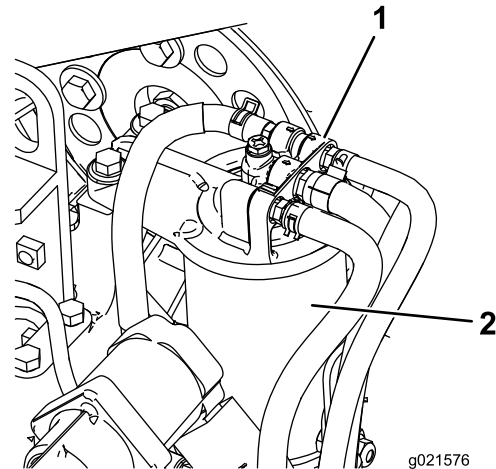
Fuel System Maintenance

Servicing the Engine Fuel Filter

Service Interval: Every 400 hours

The engine fuel filter should be replaced after every 400 hours of operation.

1. Clean the area around the fuel filter head (Figure 62).



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Figure 62

1. Fuel filter head
 2. Fuel filter
2. Remove the filter and clean the filter head mounting surface (Figure 62).
 3. Lubricate the filter gasket with clean lubricating engine oil. Refer to the *Engine Operator's Manual* for additional information.
 4. Install the dry filter canister, by hand, until the gasket contacts the filter head, then rotate it an additional 1/2 turn.
 5. Start the engine and check for fuel leaks around the filter head.

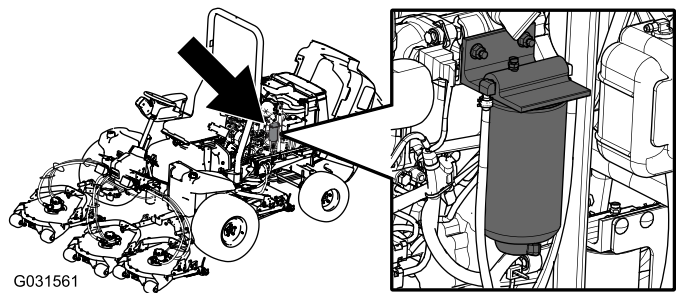
Using the Fuel-Pickup Tube

The fuel-pickup tube, located inside the fuel tank, is equipped with a screen to help prevent debris from entering the fuel system. Remove the fuel-pickup tube and clean screen as required.

Servicing the Water Separator

Service Interval: Every 400 hours—Replace the fuel filter canister.

Before each use or daily—Drain water or other contaminants from the water separator.



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Servicing the Fuel System

Draining the Fuel Tank

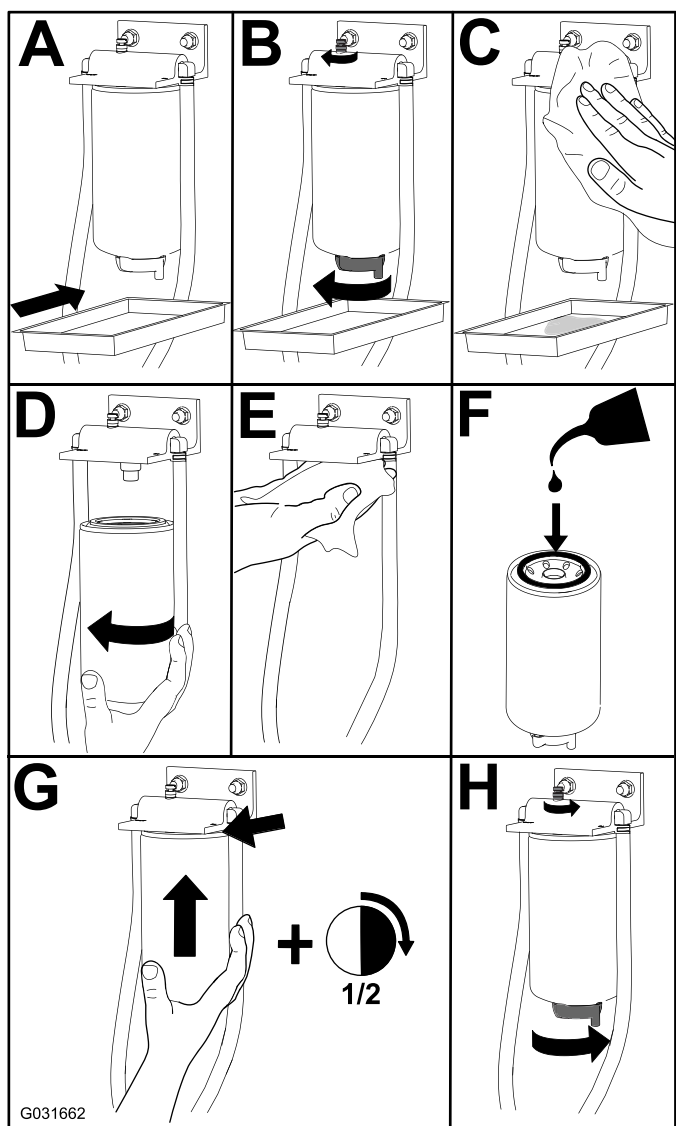
Service Interval: Every 800 hours

Before storage

Drain and clean the fuel tank if the fuel system becomes contaminated or if the machine is to be stored for an extended period. Use clean fuel to flush out the tank.

Checking the Fuel Lines and Connections

Inspect them for deterioration, damage, or loose connections.



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Figure 63

Electrical System Maintenance

Electrical System Safety

- Disconnect the battery before repairing the machine. Disconnect the negative terminal first and the positive last. Connect the positive terminal first and the negative last.
- Battery acid is poisonous and can cause burns. Avoid contact with your skin, eyes, and clothing. Protect your face, eyes, and clothing when working with a battery.
- Battery gases can explode. Keep cigarettes, sparks, and flames away from the battery.
- Charge the batteries in an open, well-ventilated area, away from sparks and flames. Unplug the charger before connecting or disconnecting the battery. Wear protective clothing and use insulated tools.
- Do not use a pressure washer near any electronic components.

WARNING

CALIFORNIA

Proposition 65 Warning

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

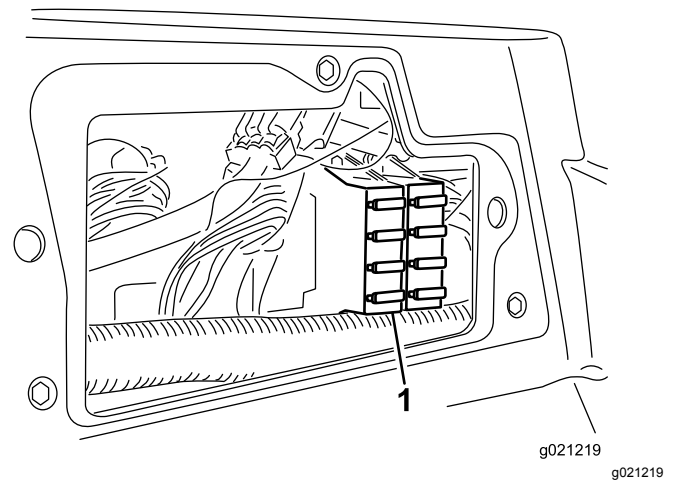


Figure 64

1. Fuse block

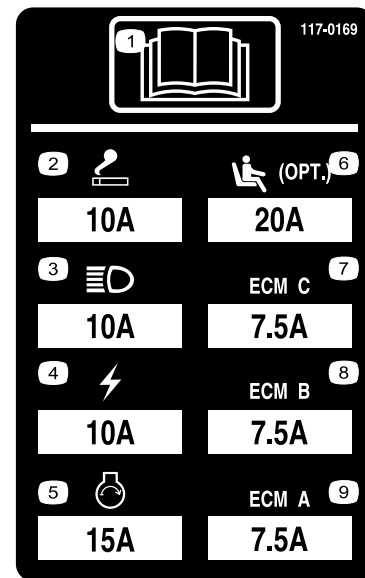


Figure 65

Locating the Fuses

There are 8 fuses in the Electrical System. The fuse block (Figure 64) is located behind the control-arm-access panel.

Checking the Battery Condition

Service Interval: Every 50 hours

Important: Before welding on the machine, disconnect the negative cable from the battery to prevent damage to the electrical system. Also, you must disconnect the engine, InfoCenter, and machine controllers before welding on the machine.

Note: Check the battery condition weekly or after every 50 hours of operation. Keep the terminals and the entire battery case clean, because a dirty battery discharges slowly. To clean the battery, wash the entire case with a solution of baking soda and water. Rinse with clear water. Coat the battery posts and

cable connectors with Grafo 112X (skin-over) grease (Toro Part No. 505-47) or petroleum jelly to prevent corrosion.

Charging the Battery

⚠ WARNING

Charging the battery produces gasses that can explode.

Do not smoke near the battery, and keep sparks and flames away from the battery.

Important: Keep the battery fully charged. This is especially important to prevent battery damage when the temperature is below 0°C (32°F).

1. Clean the exterior of the battery case and the battery posts.

Note: Connect the leads of the battery charger to battery posts before connecting the charger to the electrical source.

2. Look at the battery and identify the positive and negative battery posts.
3. Connect the positive lead of the battery charger to the positive battery post (Figure 66).

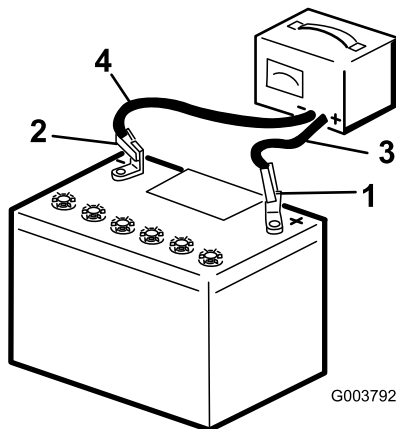


Figure 66

- | | |
|--------------------------|---------------------------|
| 1. Positive battery post | 3. Red (+) charger lead |
| 2. Negative battery post | 4. Black (-) charger lead |

4. Connect the negative lead of the battery charger to the negative-battery post (Figure 66).
5. Connect the battery charger to the electrical source, and charge the battery according to the Battery-charging Table that follows.

Important: Do not overcharge the battery.

6. When the battery is fully charged, unplug the charger from the electrical source, then disconnect the charger leads from the battery posts (Figure 66).

Drive System Maintenance

Adjusting the Traction Drive for Neutral

The machine must not creep when the traction pedal is released. If it does creep, adjust as follows:

1. Park the machine on a level surface, turn the key in the ignition switch to the OFF position, and lower the cutting decks to the floor.
2. Jack up the machine until all the tires are off the shop floor. Support the machine with jack stands to prevent it from falling accidentally.
3. On the right side of the hydrostat, loosen the locknut on the traction adjustment cam (Figure 67).

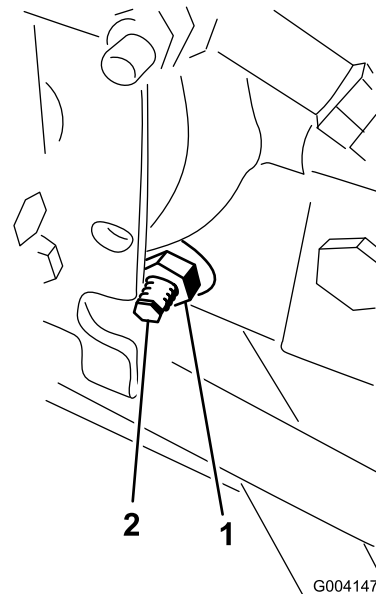


Figure 67

- | | |
|------------|----------------------------|
| 1. Locknut | 2. Traction-adjustment cam |
|------------|----------------------------|

⚠ WARNING

The engine must be running so the final adjustment of the traction adjustment cam can be performed. This could cause personal injury.

Keep your hands, feet, face, and other body parts away from the muffler, other hot parts of the engine, and any rotating parts.

4. Turn the key in the ignition switch to the ON position, start the engine, and rotate the cam

hex in either direction until the wheels cease rotation.

5. Tighten the locknut to secure the adjustment.
6. Turn the key in the ignition switch to the OFF position, remove the jack stands, and lower the machine to the shop floor.
7. Test drive the machine to make sure that it does not creep.

Adjusting the Rear Wheel Toe-in

Service Interval: Every 800 hours

1. Rotate the steering wheel so that the rear wheels are straight ahead.
2. Loosen the jam nut on each end of the tie rod (Figure 68).

Note: The end of the tie rod with the external groove is a left-hand thread.

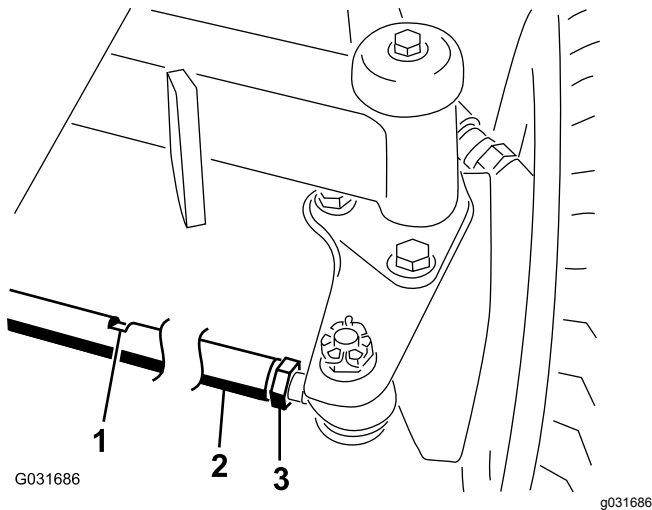


Figure 68

- | | |
|----------------|------------|
| 1. Wrench slot | 3. Jam nut |
| 2. Tie rod | |

3. Using the wrench slot, rotate the tie rod.
4. Measure the distance at the front and rear of the rear wheels at axle height.

Note: The distance at the front of the rear wheels should be less than 6 mm (1/4 inch) of the distance measured at the rear of the wheels.

5. Repeat procedure as required.

Cooling System Maintenance

Cooling System Safety

⚠ CAUTION

Discharge of hot, pressurized coolant or touching a hot radiator and surrounding parts can cause severe burns.

- Do not remove the radiator cap when the engine is hot. Always allow the engine to cool at least 15 minutes or until the radiator cap is cool enough to touch without burning your hand before removing the radiator cap.
- Do not touch the radiator and surrounding parts that are hot.

⚠ DANGER

Swallowing engine coolant can cause poisoning.

- Do not swallow engine coolant.
- Keep out of reach from children and pets.

Checking the Cooling System

Service Interval: Before each use or daily—Check the level of coolant in the expansion tank and clean debris off the screen, oil cooler, and front of the radiator.

The cooling system is filled with a 50/50 solution of water and permanent ethylene glycol antifreeze. The capacity of the cooling system is 9.5 L (10 US qt).

⚠ DANGER

The rotating fans and drive belts can cause personal injury.

- Do not operate the machine without the covers in place.
- Keep fingers, hands, and clothing clear of the rotating fan and drive belt.
- Shut off the engine and remove the ignition key before performing maintenance.

⚠ CAUTION

If the engine has been running, the pressurized, hot coolant can escape and cause burns.

- Do not open the radiator cap when the engine is running.
- Use a rag when opening the radiator cap, and open the cap slowly to allow steam to escape.

1. Check the level of coolant in the expansion tank (Figure 69).

Note: The coolant level should be between the marks on the side of the tank.

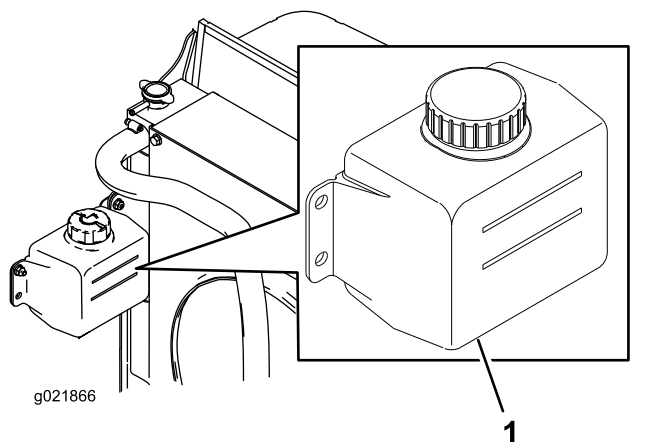


Figure 69

1. Expansion tank

2. If the coolant level is low, remove the expansion-tank cap and replenish the system. **Do not overfill.**
3. Install the expansion-tank cap.

Cleaning the Cooling System

Service Interval: Before each use or daily—Remove debris from the screen and radiator/oil cooler (more frequently in dirty operating conditions).

Every 100 hours—Inspect the cooling system hoses.

Every 2 years—Flush and replace the cooling system fluid.

Remove debris from the screen and radiator/oil cooler daily (clean more frequently in dirty conditions).

1. Turn the key in the ignition switch to the OFF position and remove the key.

2. Thoroughly clean all debris out of the engine area.
3. Unlatch the clamp and pivot open the rear screen (Figure 70).

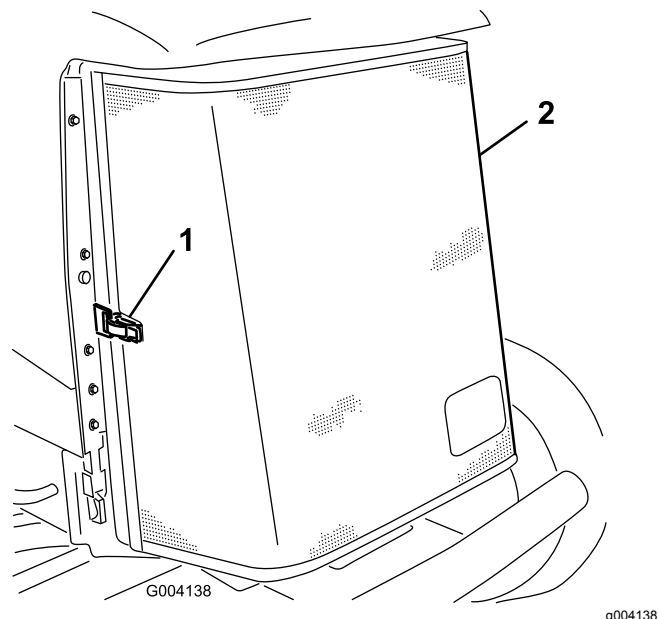


Figure 70

1. Rear screen latch
2. Rear screen

4. Thoroughly clean both sides of the radiator and oil cooler (Figure 71) with compressed air.

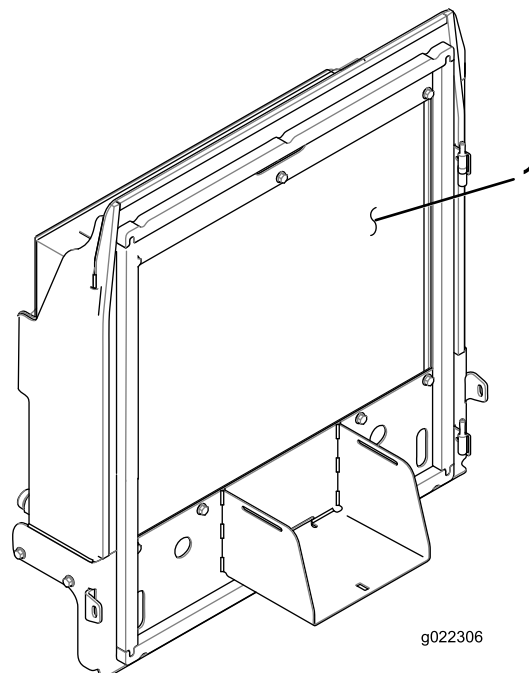


Figure 71

1. Radiator/oil cooler

5. Close the screen and secure the latch.

Brake Maintenance

Adjusting the Parking Brakes

Adjust the brakes when there is more than 2.5 cm (1 inch) of free travel ([Figure 72](#)) of the brake pedal, or when more holding force is required. Free travel is the distance the brake pedal moves before you feel braking resistance.

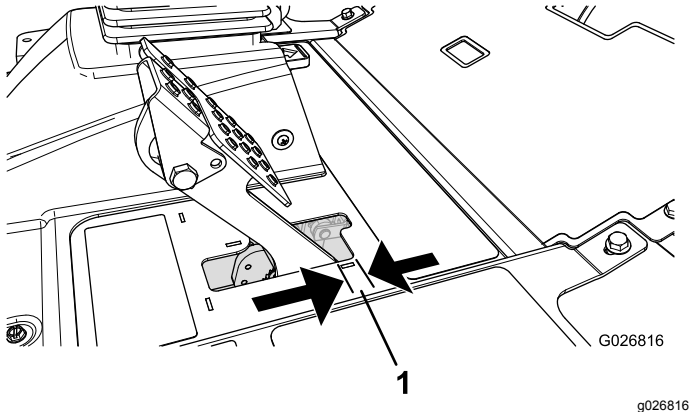


Figure 72

1. Free travel

Note: Use the wheel motor backlash to rock the drums back and forth to ensure that the drums are free prior to and after adjustment.

1. To reduce free travel of the brake pedals, tighten the brakes by loosening the front nut on the threaded end of the brake cable ([Figure 73](#)).

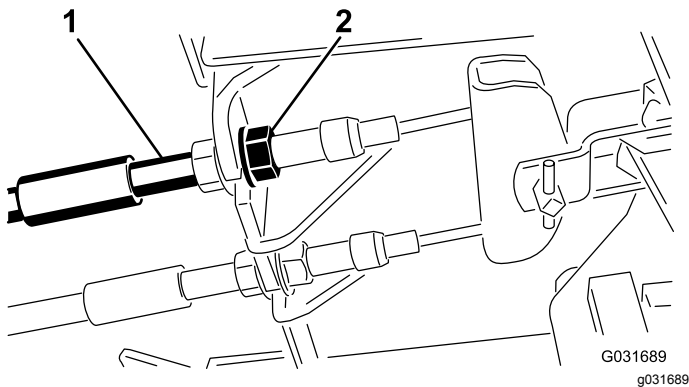


Figure 73

1. Brake cables
2. Front nuts

2. Tighten the rear nut to move the cable backward until brake pedals have 0.63 to 1.27 cm (1/4 to 1/2 inch) of free travel ([Figure 72](#)), before wheel lock up is achieved.
3. Tighten the front nuts, ensuring that both cables actuate the brakes simultaneously. Ensure

that the cable conduit does not rotate during tightening procedure.

Adjusting the Parking Brake Latch

If the parking brake fails to engage and latch, an adjustment to the brake pawl is required.

1. Loosen the 2 screws securing the parking brake pawl to the frame ([Figure 74](#)).

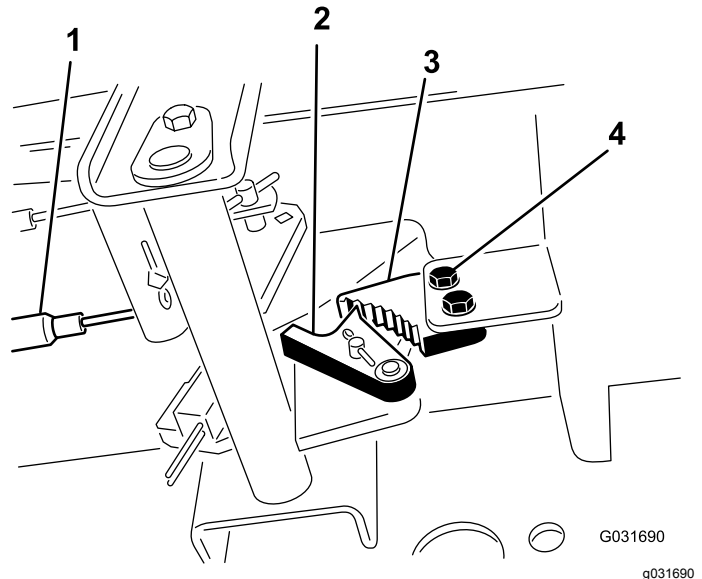


Figure 74

1. Brake cables
2. Brake detent
3. Parking brake pawl
4. Screws (2)

2. Press the parking brake pedal forward until the brake detent completely engages on the brake pawl ([Figure 74](#)).
3. Tighten the 2 screws locking the adjustment.
4. Press the brake pedal to release the parking brake.
5. Check the adjustment and adjust as required.

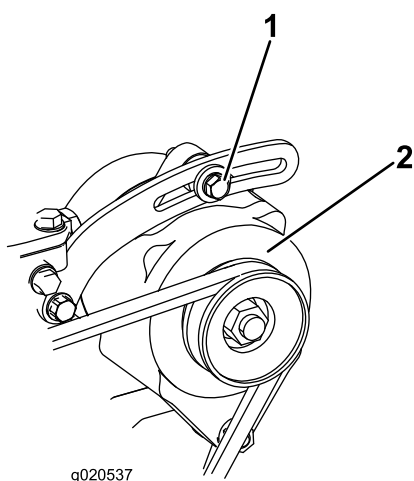
Belt Maintenance

Servicing the Alternator Belt

Service Interval: After the first 10 hours

Every 100 hours

1. Proper tension will allow 10 mm (3/8 inch) deflection when a force of 4.5 kg (10 lb) is applied on the belt midway between the pulleys.
2. If the deflection is not 10 mm (3/8 inch), loosen the alternator mounting bolts (Figure 75). Increase or decrease the alternator belt tension and tighten the bolts. Check the deflection of the belt again to ensure that the tension is correct.



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Figure 75

1. Mounting bolt

2. Alternator

Hydraulic System Maintenance

Hydraulic System Safety

⚠ WARNING

Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

- Ensure that all hydraulic-fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.
- Keep your body and hands away from pinhole leaks or nozzles that eject high-pressure hydraulic fluid.
- Use cardboard or paper to find hydraulic leaks.
- Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.
- Seek immediate medical attention if fluid is injected into skin.

Checking the Hydraulic-Fluid Level

Service Interval: Before each use or daily

The hydraulic tank of the machine is filled at the factory with approximately 37.8 L (10 US gallons) of high quality hydraulic fluid. Check the level of the hydraulic fluid before the engine is first started and daily thereafter. The recommended replacement fluid is as follows:

Toro Premium All Season Hydraulic Fluid (Available in 18.9 L (5 US gallon) pails or 208 L (55 US gallon) drums. See the *Parts Catalog* or your Toro Distributor for part numbers.)

Alternate fluids: If the Toro fluid is not available, other fluids may be used provided they meet all the following material properties and industry specifications. We do not recommend the use of synthetic fluid. Consult with your lubricant distributor to identify a satisfactory product.

Note: Toro will not assume responsibility for damage caused by improper substitutions, so use only products from reputable manufacturers who will stand behind their recommendation.

High Viscosity Index/Low Pour Point Anti-wear Hydraulic Fluid, ISO VG 46

Material Properties:

Viscosity, ASTM D445 cSt @ 40°C 44 to 50cSt
 @ 100°C 7.9 to 8.5

Viscosity Index ASTM 140 to 160
 D2270

Pour Point, ASTM D97 -34°F to -49°F

Industry Specifications: Vickers I-286-S (Quality
 Level), Vickers M-2950-S
 (Quality Level), Denison
 HF-0

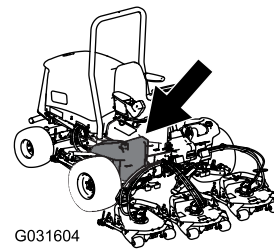
Important: The ISO VG 46 Multigrade fluid has been found to offer optimal performance in a wide-range of temperature conditions. For operation in consistently high ambient temperatures, 18°C (65°F) to 49°C (120°F), ISO VG 68 hydraulic fluid may offer improved performance.

Premium Biodegradable Hydraulic Fluid-Mobil EAL EnviroSyn 46H

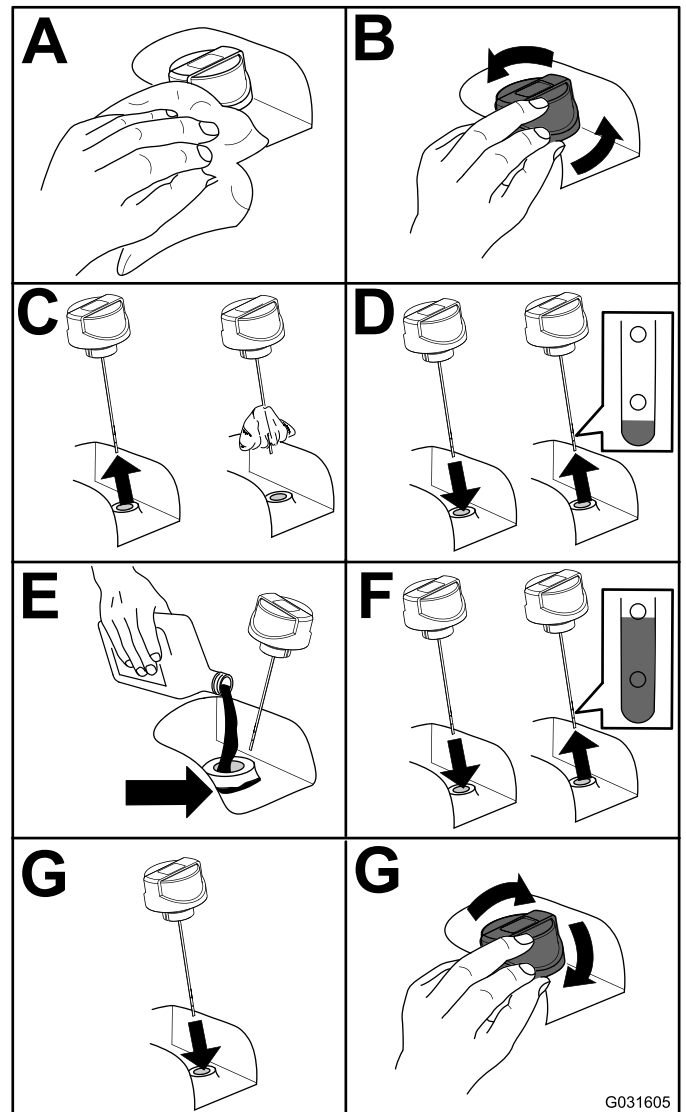
Important: Mobil EAL EnviroSyn 46H is the only synthetic biodegradable fluid approved by Toro. This fluid is compatible with the elastomers used in Toro hydraulic systems and is suitable for a wide-range of temperature conditions. This fluid is compatible with conventional mineral oils, but for maximum biodegradability and performance the hydraulic system should be thoroughly flushed of conventional fluid. The oil is available in 19 L (5 US gallons) containers or 55 gallon drums from your Mobil Distributor.

Note: Many hydraulic fluids are almost colorless, making it difficult to spot leaks. A red dye additive for the hydraulic system oil is available in 20 ml (2/3 oz) bottles. 1 bottle is sufficient for 15 to 22 L (4 to 6 US gallons) of hydraulic oil. Order Part Number 44-2500 from your Toro Distributor.

1. Position the machine on a level surface, lower the cutting decks, and turn the key in the ignition switch to the OFF position.
2. Check the hydraulic-fluid level ([Figure 76](#)).



g031604



g031605

Figure 76

Replacing the Hydraulic Filters

The hydraulic system is equipped with a service interval indicator (Figure 77). With the engine running, view the indicator, it should be in the green zone. When the indicator is in the red zone, change the hydraulic filters.

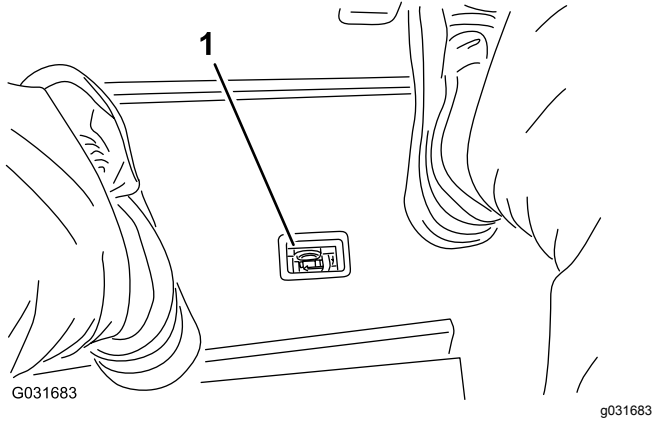


Figure 77

1. Hydraulic-filter restriction indicator

Important: Use of any other filters may void the warranty on some components.

1. Position the machine on a level surface, lower the cutting decks, turn the key in the ignition switch to the OFF position, engage the parking brake, and remove the key.
2. Replace both of the hydraulic filters (Figure 78).

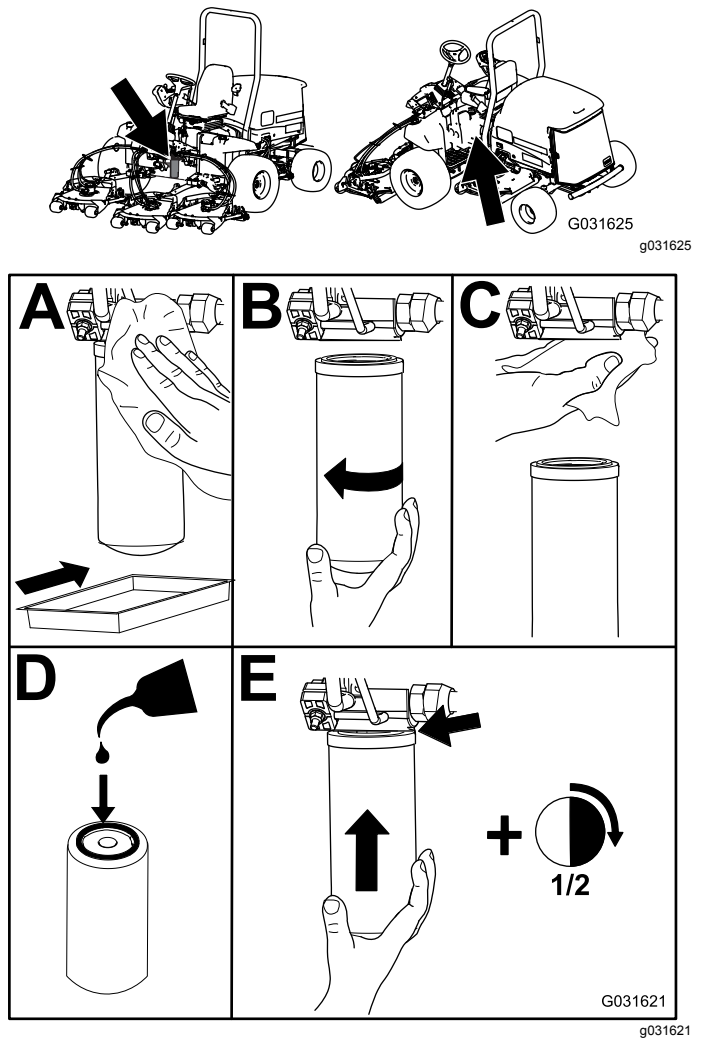


Figure 78

3. Turn the key in the ignition switch to the ON position, start the engine, and let it run for about 2 minutes to purge air from the system.
4. Turn the key in the ignition switch to the OFF position and check for leaks.

Changing the Hydraulic Fluid

Service Interval: Every 800 hours

If fluid becomes contaminated, contact your Toro Distributor because the system must be flushed. Contaminated fluid looks milky or black when compared to clean oil.

1. Turn the key in the ignition switch to the OFF position and raise the hood.
2. Place a large drain pan under the fitting secured to the bottom of the hydraulic-fluid reservoir (Figure 79).

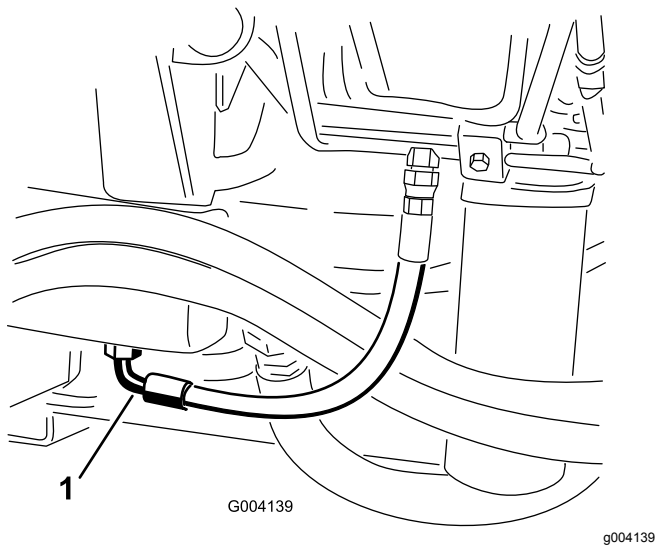


Figure 79

1. Hose

3. Disconnect the hose from the bottom of the fitting and let the hydraulic fluid flow into the drain pan.
4. Install the hose when hydraulic fluid stops draining.
5. Fill the reservoir with approximately 37.8 L (10 US gallons) of hydraulic fluid; refer to [Checking the Hydraulic-Fluid Level \(page 55\)](#).

Important: Use only hydraulic fluids specified. Other fluids could cause system damage.

6. Install the reservoir cap.
7. Turn the key in the ignition switch to the ON position, start the engine, use all of the hydraulic controls to distribute hydraulic fluid throughout the system, and check for leaks.
8. Turn the key in the ignition switch to the OFF position.
9. Check the level of the hydraulic fluid and add enough to raise level to the Full mark on the dipstick.

Important: Do not overfill the tank with hydraulic fluid.

Testing the Pressure in the Hydraulic System

The test ports are used to test the pressure in the hydraulic circuits. Contact your Toro Distributor for assistance.

Hydraulic Valve Solenoid Functions

Use the list below to identify and describe the different functions of the solenoids in the hydraulic manifold. Each solenoid must be energized to allow function to occur.

Solenoid	Function
PRV2	Front mower circuit
PRV1	Rear mower circuit
PRV	Lift/lower cutting decks
S1	Lower cutting decks
S2	Lower cutting decks

Checking the Hydraulic Lines and Hoses

Daily, check hydraulic lines and hoses for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration, and chemical deterioration. Make all necessary repairs before operating.

Cutting Deck Maintenance

Separating the Cutting Decks from the Traction Unit

1. Position the machine on a level surface, lower the cutting decks to the floor, turn the key in the ignition switch to the OFF position, and engage the parking brake.
2. Disconnect and remove the hydraulic motor from the deck (Figure 80). Cover the top of the spindle to prevent contamination.

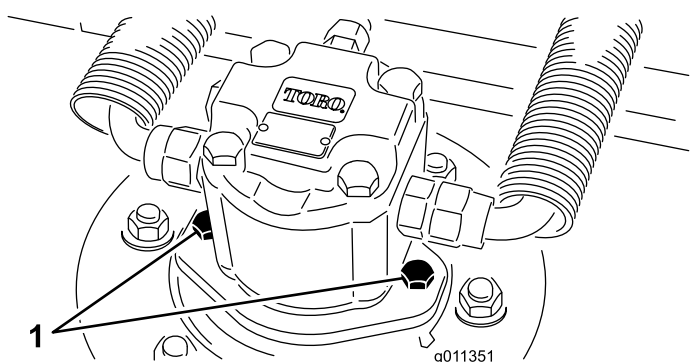


Figure 80

1. Motor-mounting screws

3. Remove the lynch pin securing the deck carrier frame to the lift arm pivot pin (Figure 81).

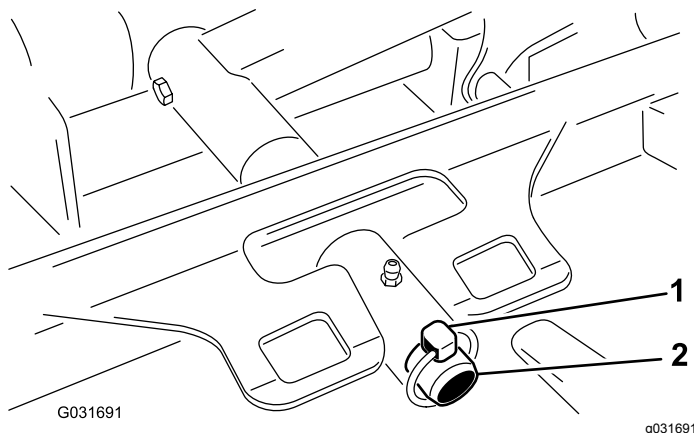


Figure 81

1. Lynch pin
2. Lift-arm pivot pin

4. Roll the cutting deck away from the traction unit.

Mounting the Cutting Decks to the Traction Unit

1. Position the machine on a level surface and turn the key in the ignition switch to the OFF position.
2. Move the cutting deck into position in front of the traction unit.
3. Slide the deck carrier frame onto the lift-arm pivot pin and secure it with the lynch pin (Figure 81).
4. Install the hydraulic motor to the deck (Figure 80). Make sure that the O-ring is in position and not damaged.
5. Grease the spindle.

Servicing the Front Roller

Inspect the front roller for wear, excess wobble, or binding. Service or replace the roller or components if any of these conditions exist.

Disassembling the Front Roller

1. Remove the roller-mounting bolt (Figure 82).
2. Insert a punch through the end of the roller housing and drive the opposite bearing out by alternating taps to the opposite side of inner bearing race. There should be a 1.5 mm (0.060 inch) lip of inner race exposed.

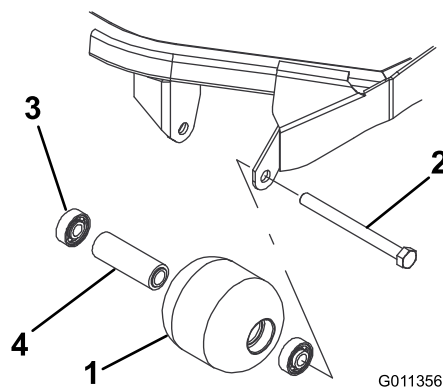


Figure 82

1. Front roller
2. Mounting bolt
3. Bearing
4. Bearing spacer

3. Push the second bearing out in press.
4. Inspect the roller housing, bearings, and bearing spacer for damage (Figure 82).
5. Replace damaged components and assemble.

Assembling the Front Roller

1. Press the first bearing into the roller housing (Figure 82). Press on the outer race only or equally on the inner and outer race.
2. Insert the spacer (Figure 82).
3. Press the second bearing into the roller housing (Figure 82) pressing equally on the inner and outer race until the inner race comes in contact with the spacer.
4. Install the roller assembly into the deck frame.

Important: Securing the roller assembly with a gap larger than 1.5 mm (0.060 inch) creates a side load on the bearing and can lead to premature bearing failure

5. Verify that there is no more than a 1.5 mm (0.060 inch) gap between roller assembly and the roller mount brackets of the deck frame. If there is a gap over 1.5 mm (0.060 inch), install enough 5/8 inch diameter washers to take up the slop.
6. Torque the mounting bolt to 108 N·m (80 ft-lb).

Storage

Preparing the Machine for Storage

Preparing the Traction Unit

1. Thoroughly clean the traction unit, cutting decks, and engine.
2. Check the tire pressure. Inflate all traction unit tires to 83 to 103 kPa (12 to 15 psi).
3. Check all fasteners for looseness and tighten them as necessary.
4. Grease all grease fittings and pivot points. Wipe up any excess lubricant.
5. Lightly sand and use touch-up paint on painted areas that are scratched, chipped, or rusted. Repair any dents in the metal body.
6. Service the battery and cables as follows:
 - A. Remove the battery terminals from the battery posts.

Note: Always disconnect the negative terminal first and the positive last. Always connect the positive terminal first and the negative last.
 - B. Clean the battery, terminals, and posts with a wire brush and baking soda solution.
 - C. Coat the cable terminals and battery posts with Grafo 112X skin-over grease (Toro Part Number 505-47) or petroleum jelly to prevent corrosion.
 - D. Slowly recharge the battery every 60 days for 24 hours to prevent lead sulfation of the battery.

Preparing the Engine

1. Drain the engine oil from the oil pan and replace the drain plug.
2. Remove and discard the oil filter. Install a new oil filter.
3. Refill the oil pan with designated quantity of motor oil.
4. Turn the key in the ignition switch to the ON position, start the engine, and run it at idle speed for approximately 2 minutes.
5. Turn the key in the ignition switch to the OFF position.
6. Thoroughly drain all fuel from the fuel tank, lines, and the fuel filter/water separator assembly.
7. Flush the fuel tank with fresh, clean diesel fuel.

8. Secure all fuel system fittings.
9. Thoroughly clean and service the air cleaner assembly.
10. Seal the air cleaner inlet and the exhaust outlet with weatherproof tape.
11. Check the antifreeze protection and add as needed for expected minimum temperature in your area.

Storing the Cutting Deck

If the cutting deck is separated from the traction unit for any length of time, install a spindle plug in the top of the spindle to protect the spindle from dust and water.

Notes:

International Distributor List

Distributor:	Country:	Phone Number:	Distributor:	Country:	Phone Number:
Agrolanc Kft	Hungary	36 27 539 640	Maquiver S.A.	Colombia	57 1 236 4079
Asian American Industrial (AAI)	Hong Kong	852 2497 7804	Maruyama Mfg. Co. Inc.	Japan	81 3 3252 2285
B-Ray Corporation	Korea	82 32 551 2076	Mountfield a.s.	Czech Republic	420 255 704 220
Brisa Goods LLC	Mexico	1 210 495 2417	Mountfield a.s.	Slovakia	420 255 704 220
Casco Sales Company	Puerto Rico	787 788 8383	Munditol S.A.	Argentina	54 11 4 821 9999
Ceres S.A.	Costa Rica	506 239 1138	Norma Garden	Russia	7 495 411 61 20
CSSC Turf Equipment (pvt) Ltd.	Sri Lanka	94 11 2746100	Oslinger Turf Equipment SA	Ecuador	593 4 239 6970
Cyril Johnston & Co.	Northern Ireland	44 2890 813 121	Oy Hako Ground and Garden Ab	Finland	358 987 00733
Cyril Johnston & Co.	Republic of Ireland	44 2890 813 121	Parkland Products Ltd.	New Zealand	64 3 34 93760
Fat Dragon	China	886 10 80841322	Perfetto	Poland	48 61 8 208 416
Femco S.A.	Guatemala	502 442 3277	Pratoverde SRL.	Italy	39 049 9128 128
FIVEMANS New-Tech Co., Ltd	China	86-10-6381 6136	Prochaska & Cie	Austria	43 1 278 5100
ForGarder OU	Estonia	372 384 6060	RT Cohen 2004 Ltd.	Israel	972 986 17979
G.Y.K. Company Ltd.	Japan	81 726 325 861	Riversa	Spain	34 9 52 83 7500
Geomechaniki of Athens	Greece	30 10 935 0054	Lely Turfcare	Denmark	45 66 109 200
Golf international Turizm	Turkey	90 216 336 5993	Lely (U.K.) Limited	United Kingdom	44 1480 226 800
Hako Ground and Garden	Sweden	46 35 10 0000	Solvart S.A.S.	France	33 1 30 81 77 00
Hako Ground and Garden	Norway	47 22 90 7760	Spypros Stavrinides Limited	Cyprus	357 22 434131
Hayter Limited (U.K.)	United Kingdom	44 1279 723 444	Surge Systems India Limited	India	91 1 292299901
Hydroturf Int. Co Dubai	United Arab Emirates	97 14 347 9479	T-Markt Logistics Ltd.	Hungary	36 26 525 500
Hydroturf Egypt LLC	Egypt	202 519 4308	Toro Australia	Australia	61 3 9580 7355
Irrimac	Portugal	351 21 238 8260	Toro Europe NV	Belgium	32 14 562 960
Irrigation Products Int'l Pvt Ltd.	India	0091 44 2449 4387	Valtech	Morocco	212 5 3766 3636
Jean Heybroek b.v.	Netherlands	31 30 639 4611	Victus Emak	Poland	48 61 823 8369

European Privacy Notice

The Information Toro Collects

Toro Warranty Company (Toro) respects your privacy. In order to process your warranty claim and contact you in the event of a product recall, we ask you to share certain personal information with us, either directly or through your local Toro company or dealer.

The Toro warranty system is hosted on servers located within the United States where privacy law may not provide the same protection as applies in your country.

BY SHARING YOUR PERSONAL INFORMATION WITH US, YOU ARE CONSENTING TO THE PROCESSING OF YOUR PERSONAL INFORMATION AS DESCRIBED IN THIS PRIVACY NOTICE.

The Way Toro Uses Information

Toro may use your personal information to process warranty claims, to contact you in the event of a product recall and for any other purpose which we tell you about. Toro may share your information with Toro's affiliates, dealers or other business partners in connection with any of these activities. We will not sell your personal information to any other company. We reserve the right to disclose personal information in order to comply with applicable laws and with requests by the appropriate authorities, to operate our systems properly or for our own protection or that of other users.

Retention of your Personal Information

We will keep your personal information as long as we need it for the purposes for which it was originally collected or for other legitimate purposes (such as regulatory compliance), or as required by applicable law.

Toro's Commitment to Security of Your Personal Information

We take reasonable precautions in order to protect the security of your personal information. We also take steps to maintain the accuracy and current status of personal information.

Access and Correction of your Personal Information

If you would like to review or correct your personal information, please contact us by email at legal@toro.com.

Australian Consumer Law

Australian customers will find details relating to the Australian Consumer Law either inside the box or at your local Toro Dealer.



The Toro Warranty

A Two-Year Limited Warranty

Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly warrant your Toro Commercial product ("Product") to be free from defects in materials or workmanship for two years or 1500 operational hours*, whichever occurs first. This warranty is applicable to all products with the exception of Aerators (refer to separate warranty statements for these products). Where a warrantable condition exists, we will repair the Product at no cost to you including diagnostics, labor, parts, and transportation. This warranty begins on the date the Product is delivered to the original retail purchaser.

* Product equipped with an hour meter.

Instructions for Obtaining Warranty Service

You are responsible for notifying the Commercial Products Distributor or Authorized Commercial Products Dealer from whom you purchased the Product as soon as you believe a warrantable condition exists. If you need help locating a Commercial Products Distributor or Authorized Dealer, or if you have questions regarding your warranty rights or responsibilities, you may contact us at:

Toro Commercial Products Service Department
Toro Warranty Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196

952-888-8801 or 800-952-2740
E-mail: commercial.warranty@toro.com

Owner Responsibilities

As the Product owner, you are responsible for required maintenance and adjustments stated in your *Operator's Manual*. Failure to perform required maintenance and adjustments can be grounds for disallowing a warranty claim.

Items and Conditions Not Covered

Not all product failures or malfunctions that occur during the warranty period are defects in materials or workmanship. This warranty does not cover the following:

- Product failures which result from the use of non-Toro replacement parts, or from installation and use of add-on, or modified non-Toro branded accessories and products. A separate warranty may be provided by the manufacturer of these items.
- Product failures which result from failure to perform recommended maintenance and/or adjustments. Failure to properly maintain your Toro product per the Recommended Maintenance listed in the *Operator's Manual* can result in claims for warranty being denied.
- Product failures which result from operating the Product in an abusive, negligent, or reckless manner.
- Parts subject to consumption through use unless found to be defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to, brake pads and linings, clutch linings, blades, reels, rollers and bearings (sealed or greasable), bed knives, spark plugs, castor wheels and bearings, tires, filters, belts, and certain sprayer components such as diaphragms, nozzles, and check valves, etc.
- Failures caused by outside influence. Conditions considered to be outside influence include, but are not limited to, weather, storage practices, contamination, use of unapproved fuels, coolants, lubricants, additives, fertilizers, water, or chemicals, etc.
- Failure or performance issues due to the use of fuels (e.g. gasoline, diesel, or biodiesel) that do not conform to their respective industry standards.

- Normal noise, vibration, wear and tear, and deterioration.
- Normal "wear and tear" includes, but is not limited to, damage to seats due to wear or abrasion, worn painted surfaces, scratched decals or windows, etc.

Parts

Parts scheduled for replacement as required maintenance are warranted for the period of time up to the scheduled replacement time for that part. Parts replaced under this warranty are covered for the duration of the original product warranty and become the property of Toro. Toro will make the final decision whether to repair any existing part or assembly or replace it. Toro may use remanufactured parts for warranty repairs.

Deep Cycle and Lithium-Ion Battery Warranty:

Deep cycle and Lithium-Ion batteries have a specified total number of kilowatt-hours they can deliver during their lifetime. Operating, recharging, and maintenance techniques can extend or reduce total battery life. As the batteries in this product are consumed, the amount of useful work between charging intervals will slowly decrease until the battery is completely worn out. Replacement of worn out batteries, due to normal consumption, is the responsibility of the product owner. Battery replacement may be required during the normal product warranty period at owner's expense. Note: (Lithium-Ion battery only): A Lithium-Ion battery has a part only prorated warranty beginning year 3 through year 5 based on the time in service and kilowatt hours used. Refer to the *Operator's Manual* for additional information.

Maintenance is at Owner's Expense

Engine tune-up, lubrication, cleaning and polishing, replacement of filters, coolant, and completing recommended maintenance are some of the normal services Toro products require that are at the owner's expense.

General Conditions

Repair by an Authorized Toro Distributor or Dealer is your sole remedy under this warranty.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Except for the Emissions warranty referenced below, if applicable, there is no other express warranty. All implied warranties of merchantability and fitness for use are limited to the duration of this express warranty.

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Note regarding engine warranty:

The Emissions Control System on your Product may be covered by a separate warranty meeting requirements established by the U.S. Environmental Protection Agency (EPA) and/or the California Air Resources Board (CARB). The hour limitations set forth above do not apply to the Emissions Control System Warranty. Refer to the Engine Emission Control Warranty Statement supplied with your product or contained in the engine manufacturer's documentation for details.

Countries Other than the United States or Canada

Customers who have purchased Toro products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the Toro importer.