44" Snowthrower

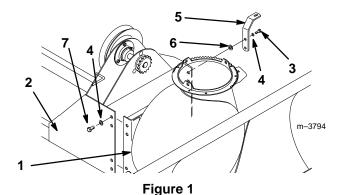
MODEL NO. 79366 MODEL NO. 71505006

OPERATOR'S MANUAL ADDENDUM

This document contains additional assembly procedures for installing the snowthrower. Perform these procedures in place of step 1 under Assemble the Frame in the Installation chapter of your Operator's Manual.

Assembling the Frame

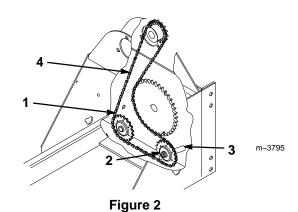
- Slide the frame assembly over the auger housing (Fig. 1).
- Secure the crank support bracket to the upper left holes in the auger housing and frame assembly. using (2) 3/8" x 1" bolts, (2) 3/8" lock washers, and (2) 3/8" flat washers (Fig.1).
- Finish securing the union of the auger housing and the frame assembly, using (6) 3/8" x 3/4" bolts and (6) 3/8" lock washers (Fig. 1).



- Auger housing
- Frame assembly
- Bolt, 3/8" x 1"
- 4. Lock washer, 3/8"
- Crank support bracket
- Flat washer, 3/8"
- Bolt, 3/8" x 3/4"

- 2. Position the chain around the sprockets as shown in Figure 2.
- 3. Slide the idler sprocket in the adjustment slot until the chain is snug, but not tight (1/8") to 1/2"deflection of the chain in the area indicated in Figure 2) and torque the bolt securing the sprocket to 67 to 83 ft lbs (90.8 to 112.5 Nm).

IMPORTANT: Do not overtighten the chain or excessive wear will occur.



- 1. Drive chain
- Idler sprocket
- 3. Adjustment slot
- 4. Test deflection here

Installing the Drive Chain

Loosen the bolt securing the idler sprocket (Fig. 2).

Note: Do not let the sprocket fall out of the adjustment slot.

Assembling Support Braces

Thread the adjusters into the (2) support braces (Fig. 3).



- 1. Support brace
- 2. Adjuster