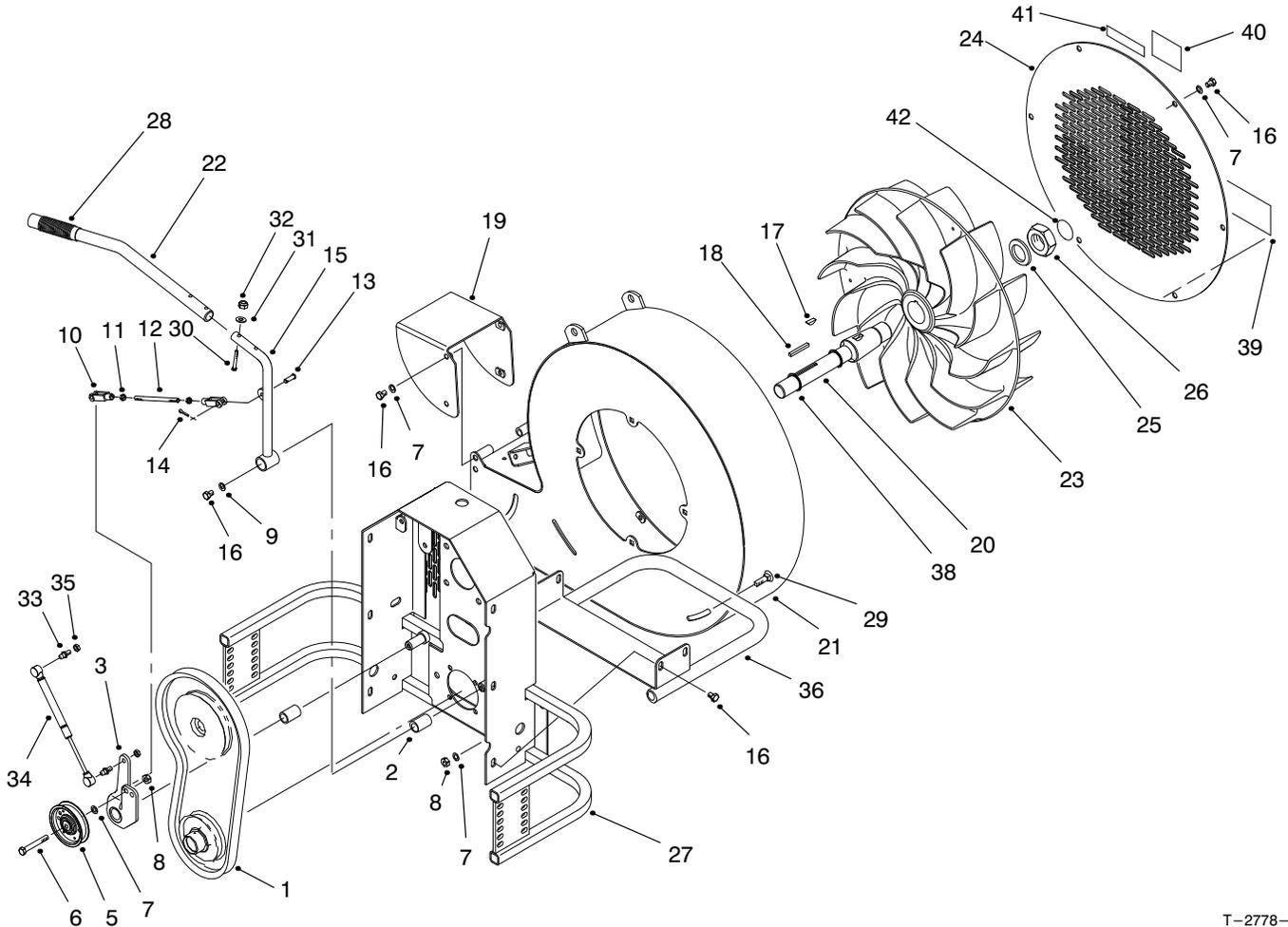




**MODEL NO. 08857-80126 & UP**

**PARTS CATALOG**

**DEBRIS BLOWER**  
For Sand Pro® 2020, 3020, 5000 & 5020

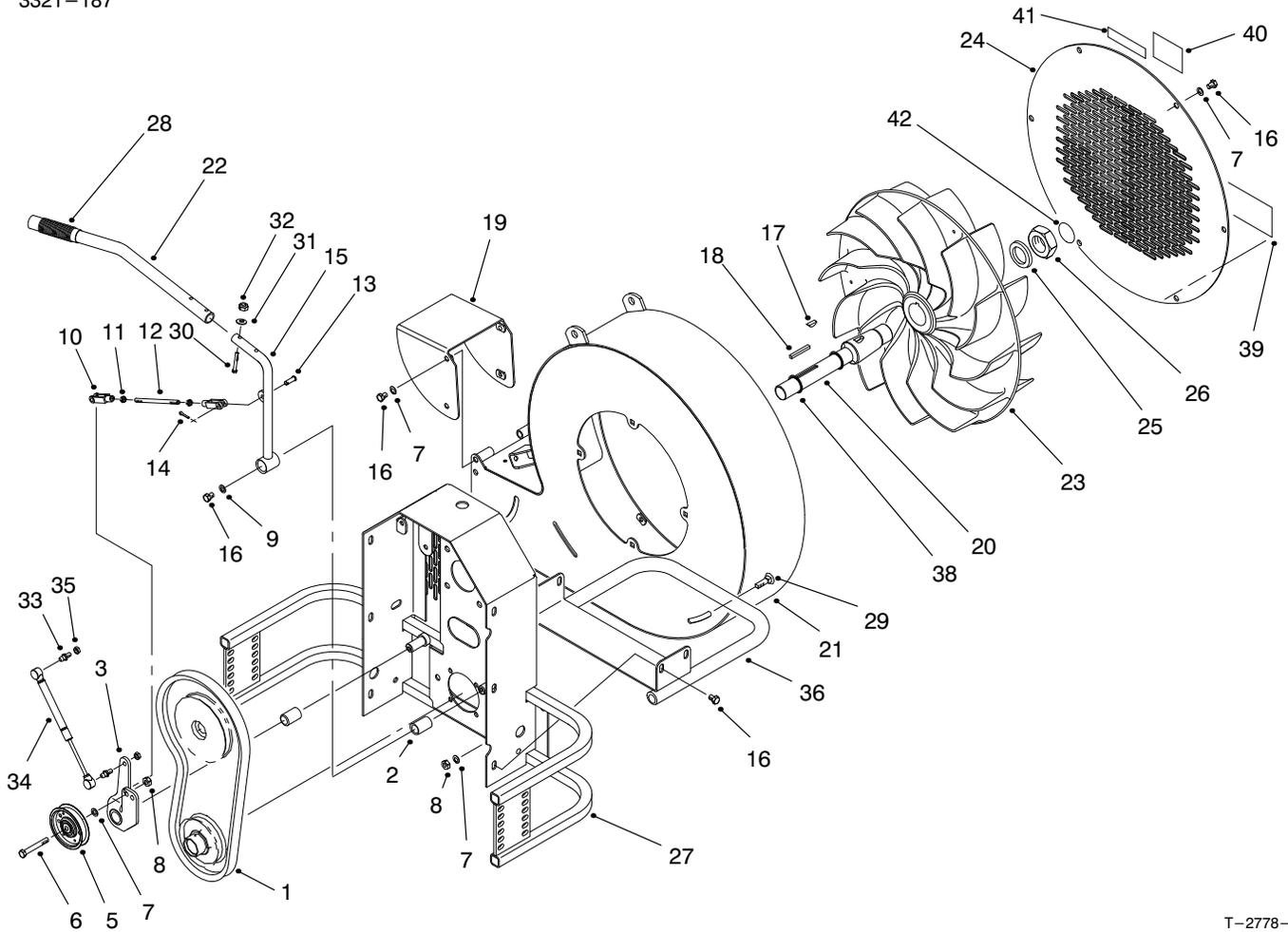


T-2778-2

**BLOWER, FAN & FRAME ASSEMBLY**

Ref. No.	Part No.	Description	No. Used
1	98-1179	V-Belt	1
2	256-185	Bushing	2
3	98-1117	Plate-Pivot	1
5	36-3220	Pulley-Flat, Idler	1
6	323-19	Screw-HH	1
7	3256-24	Washer-Flat	22
8	32146-2	Nut-Lock	7
9	3256-35	Washer-Flat	2
10	282-2	Clevis-Adjustable	2
11	3220-2	Nut-Jam	2
12	98-1132	Link-Connect	1
13	283-1	Pin-Clevis	2
14	3272-10	Pin-Cotter	2
15	98-1113	Clutch-Lever	1
16	323-2	Screw-HH	14
17	3257-42	Key-Woodruff	1
18	5-1718	Key-Square	1

Ref. No.	Part No.	Description	No. Used
19	98-1140	Chute-Fan	1
20	98-1154	Shaft-Fan	1
21	98-1134	Scroll-Fan	1
22	98-1116	Lever-Clutch	1
23	94-8950	Fan	1
24	98-1139	Screen-Front	1
25	77-0950	Washer-Castor	1
26	3218-17	Nut-Jam	1
27	98-8650	Asm-Frame	1
28	95-0886	Handle-Grip	1
29	98-8666	Screw-Carriage	6
30	321-13	Screw-HH	2
31	3256-72	Washer-Flat	2
32	32146-17	Nut-Lock	2
33	98-3104	Stud-Ball	2
34	98-3103	Strut	1
35	3218-2	Nut-Jam	2

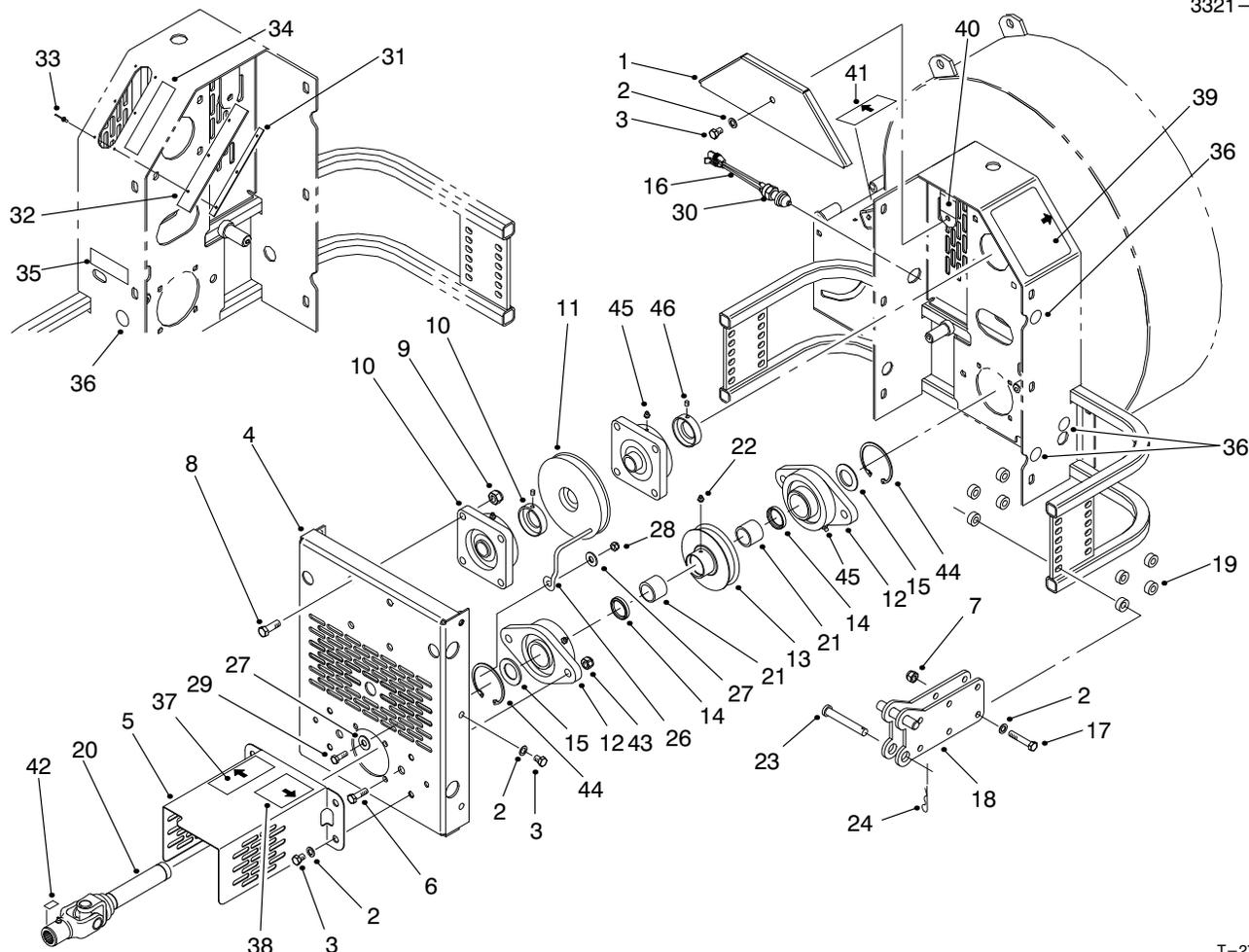


T-2778-2

## BLOWER, FAN AND FRAME ASSEMBLY

Ref. No.	Part No.	Description	No. Used
36	98-8657	Bar-Skid, Welded	1
38	32120-33	Ring-Retaining	2
39	98-7213	Decal-Cyclone 1000	1

Ref. No.	Part No.	Description	No. Used
40	67-1300	Decal-Toro	1
41	93-9083	Decal-Caution	1
42	98-3111	Decal-Rotating	1



T-2779-1

## PULLEYS, BRACKET & COVER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	98-1155	Cover	1
2	3256-24	Washer-Flat	19
3	323-2	Screw-HH	11
4	98-1171	Asm-Bracket, Rear	1
5	98-1112	Cover-Power Take Off	1
6	325-6	Screw-HH	4
7	32146-2	Nut-Lock	8
8	324-6	Screw-HH	8
9	32146-48	Nut-Lock	8
10	94-8987	Asm-Bearing (Incl. Ref. #45 & 46)	2
11	98-3139	Pulley (Incl. Ref. #45 & 46)	1
12	98-8659	Asm-Bearing	2
13	98-8680	Asm-Clutch	1
14	98-1176	Seal-Grease	2
15	98-3138	Washer	2
16	94-3429	Switch	1
17	323-47	Screw-HH	8
18	98-1167	Hitch	2
19	98-1162	Spacer-Standoff	16
20	98-1180	Shaft-Drive	1
21	71-4580	Roller-Clutch	2
22	302-5	Fitting-Grease	1

Ref. No.	Part No.	Description	No. Used
23	283-78	Pin-Clevis	2
24	3290-355	Pin-Hair	2
*25	98-1183	Harness-Wire	1
26	52-4780	Rod-Belt	2
27	3256-74	Washer-Flat	4
28	3296-69	Nut-Lock	2
29	322-5	Screw-HH	2
30	3256-69	Washer-Flat	2
31	98-3143	Shield-Rubber	2
32	98-3144	Bracket-Strip	2
33	3269-8	Rivet	6
34	98-3116	Decal-Engage/Disengage	1
35	98-3112	Decal-Caution	1
36	58-6520	Decal-Grease	5
37	98-3113	Decal-Caution	1
38	98-3137	Decal-Grease	1
39	98-3110	Decal-Caution (Europe)	1
40	98-3114	Decal-Warning (Europe)	1
41	93-6674	Decal-Warning	1
42	98-3115	Decal-Danger	1
43	3296-23	Nut-Lock	4
44	32151-87	Ring-Retaining	2
45	302-2	Fitting-Grease	4
46	3246-17	Screw-Set	6

\* Not Illustrated.

