



Count on it.

Form No. 3376-494 Rev F

Operator's Manual

Groundsmaster® 4500-D and 4700-D Traction Unit

Model No. 30881—Serial No. 313000001 and Up

Model No. 30882—Serial No. 313000001 and Up



This product complies with all relevant European directives, for details please see the separate product specific Declaration of Conformity (DOC) sheet.

⚠ WARNING

CALIFORNIA Proposition 65 Warning

This product contains a chemical or chemicals known to the State of California to cause cancer, birth defects, or reproductive harm.

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Because in some areas there are local, state, or federal regulations requiring that a spark arrester be used on the engine of this machine, a spark arrester is incorporated with the muffler assembly.

Genuine Toro spark arresters are approved by the USDA Forestry Service.

It is a violation of California Public Resource Code Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire.

This spark ignition system complies with Canadian ICES-002.

The enclosed *Engine Owner's Manual* is supplied for information regarding the US Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance, and warranty. Replacements may be ordered through the engine manufacturer.

Introduction

This machine is a ride-on, rotary-blade lawn mower intended to be used by professional, hired operators in commercial applications. It is primarily designed for cutting grass on well-maintained lawns in parks, golf courses, sports fields, and commercial grounds. It is not designed for cutting brush, mowing grass and other growth alongside highways, or for agricultural uses.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

You may contact Toro directly at www.Toro.com for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. [Figure 1](#) identifies the location of the model and serial numbers on the right front frame of the product. Write the numbers in the space provided.

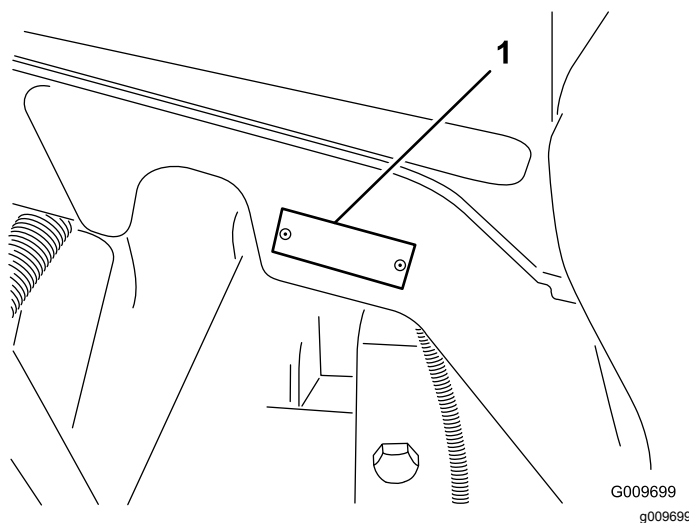


Figure 1

1. Model and serial number location

Model No. _____
Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety-alert symbol ([Figure 2](#)), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



Figure 2

1. Safety-alert symbol

This manual uses 2 words to highlight information. **Important** calls attention to special mechanical

information and **Note** emphasizes general information worthy of special attention.

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Safety

This machine meets or exceeds CEN standard EN 836:1997 (when appropriate decals applied), and ANSI B71.4-2012 specifications in effect at the time of production.

Improper use or maintenance can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety-alert symbol, which means *Caution*, *Warning*, or *Danger*—personal safety information. Failure to comply with the instruction may result in personal injury or death.

Safe Operating Practices

The following instructions are from the CEN standard EN 836:1997, ISO standard 5395:1990, and ANSI B71.4-2012.

Training

- Read the *Operator's Manual* and other training material carefully. Be familiar with the controls, safety signs, and the proper use of the equipment.
- If the operator or mechanic can not read the language of this manual, it is the owner's responsibility to explain this material to them.
- Never allow children or people unfamiliar with these instructions to use or service the mower. Local regulations may restrict the age of the operator.
- Never mow while people, especially children, or pets are nearby.
- Keep in mind that the operator or user is responsible for accidents or hazards occurring to other people or their property.
- Do not carry passengers.
- All drivers and mechanics should seek and obtain professional and practical instruction. The owner is responsible for training the users. Such instruction should emphasize:
 - The need for care and concentration when working with ride-on machines
 - Applying the brake does not regain control of a ride on machine that is sliding on a slope. The main reasons for loss of control are:
 - ◇ Insufficient wheel grip
 - ◇ Being driven too fast
 - ◇ Inadequate braking
 - ◇ The type of machine is unsuitable for the task

- ◇ Lack of awareness of the effect of ground conditions, especially slopes

- The owner/user can prevent and is responsible for accidents or injuries occurring to people or damage to property.

Safe Handling of Fuels

- Use only an approved fuel container.
- Never refuel the machine indoors and do not smoke while refueling.
- Add fuel before starting the engine.
- Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
- If fuel is spilled, do not start the engine, move away from the spillage, and avoid creating any source of ignition until fuel vapors have dissipated.
- Replace all fuel tank and container caps securely.

Preparation

- While mowing, always wear substantial, slip-resistant footwear, long trousers, safety glasses, and hearing protection. Long hair, loose clothing, or jewelry may get tangled in moving parts. Do not operate the equipment when barefoot or wearing open sandals.
- Thoroughly inspect the area where the equipment is to be used and remove all objects which may be thrown by the machine.
- Replace faulty silencers/mufflers.
- Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job.
- Check that operator's presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.
- To ensure optimum performance and continued safety certification of the machine, use only genuine Toro replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

Operation

- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
- Mow only in daylight or in good artificial light.

- Before attempting to start the engine, disengage all blade attachment clutches and engage the parking brake.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Remember there is no such thing as a safe slope. Travel on grass slopes requires particular care. To help guard against overturning:
 - Do not stop or start suddenly when going up or downhill.
 - Machine speeds should be kept low on slopes and during tight turns.
 - Stay alert for humps and hollows and other hidden hazards.
 - Never mow across the face of the slope, unless the mower is designed for this purpose.
 - Use counterweight(s) or wheel weights when suggested in the *Operator's Manual*.
- Watch out for traffic when crossing or near roadways.
- Stop the blades from rotating before crossing surfaces other than grass.
- Never operate the machine with damaged guards, shields, or without safety protective devices in place. Be sure all interlocks are attached, adjusted properly, and functioning properly.
- Before leaving the operator's position:
 - Stop on level ground.
 - Disengage the power takeoff and lower the attachments.
 - Set the parking brake.
 - Turn the key in the ignition switch to the OFF position and remove the key.

Important: Allow engine to idle for 5 minutes before shutting it off after a full load operation. Failure to do so may lead to turbo-charger trouble.

- Stop the engine at the following:
 - Before refuelling
 - Before making height adjustment
 - Before clearing blockages
 - Before checking, cleaning or working on the mower
 - After striking a foreign object or if an abnormal vibration occurs. Inspect the mower for damage and make repairs before restarting and operating the equipment.
- Reduce the engine speed setting during engine run-out.
- Keep hands and feet away from the cutting units.

- Look behind and down before backing up to be sure of a clear path.
- Slow down and use caution when making turns and crossing roads and sidewalks. Stop blades from rotating.
- Be aware of the mower discharge direction and do not point it at anyone.
- Do not operate the mower under the influence of alcohol or drugs
- Lightning can cause severe injury or death. If lightning is seen or thunder is heard in the area, do not operate the machine; seek shelter.
- Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

Maintenance and Storage

- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.
- Allow the engine to cool before storing in any enclosure.
- To reduce the fire hazard, keep the engine, silencer/muffler, battery compartment, and fuel storage area free of grass, leaves, or excessive grease.
- Keep all parts in good working condition and all hardware and hydraulic fittings tightened. Replace all worn or damaged parts and decals.
- Drain the fuel tank outdoors.
- Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.
- On multi-spindle mowers, take care as rotating 1 blade can cause other blades to rotate.
- Disengage drives, lower the cutting units, set the parking brake, turn the key in the ignition switch to the OFF position, and remove the key. Wait for all movement to stop before adjusting, cleaning or repairing.
- Clean grass and debris from cutting units, drives, silencers/mufflers, and engine to help prevent fires. Clean up oil or fuel spillage.
- Use jack stands to support components when required.
- Carefully release pressure from components with stored energy.
- Disconnect battery before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.

- Use care when checking the blades. Wear gloves and use caution when servicing them.
- Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
- Charge batteries in an open well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Wear protective clothing and use insulated tools.
- Store the machine with the cutting units in the lowered position or secure the wing decks with the storage latches to prevent them from unintentionally lowering.
- When operating a machine with ROPS (rollover protection system) never remove the ROPS and always use the seat belt.
- Raise the cutting units when driving from one work area to another.
- Do not touch the engine, silencer/muffler, or exhaust pipe while the engine is running or soon after it has stopped because these areas could be hot enough to cause burns.
- On any hill, there is the possibility of tipping or rolling over, but the risk increases as the slope angle increases. Steep hills should be avoided.

Cutting units must be lowered when going down slopes to maintain steering control.

- Engage traction drive slowly, always keep your foot on the traction pedal, especially when traveling downhill.

Use reverse on traction pedal for braking.

- If the machine stalls when climbing a slope, do not turn the machine around. Always back slowly, straight down the slope.
- When a person or pet appears unexpectedly in or near the mowing area, stop mowing. Do not resume mowing until the area is cleared.

Toro Riding Mower Safety

This product is capable of amputating hands and feet and throwing objects. Always follow all safety instructions to avoid serious injury or death.

Use of this product for purposes other than its intended use could prove dangerous to user and bystanders.

▲ WARNING

Engine exhaust contains carbon monoxide, which is an odorless, deadly poison that can kill you.

Do not operate the engine in a confined space where dangerous carbon monoxide and other exhaust gasses can collect.

- Know how to stop the engine quickly.
- Do not operate the machine while wearing tennis shoes or sneakers.
- Wear safety shoes and long pants. This is required by some local ordinances and insurance regulations.
- Handle fuel carefully. Wipe up any spills.
- Check the safety interlock switches daily for proper operation. If a switch fails, replace the switch before operating the machine.
- Before starting the engine, sit on the seat.
- Using the machine demands attention. Do the following to prevent loss of control:
 - Do not drive close to sand traps, ditches, creeks, embankments, or other hazards.
 - Reduce speed when making sharp turns. Avoid sudden stops and starts.
 - When near or crossing roads, always yield the right-of-way.
 - Apply the service brakes when going downhill to keep forward speed slow and to maintain control of the machine.

Maintenance and Storage

- Make sure that all hydraulic line connectors are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system.
- Keep your body and hands away from pin-hole leaks or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard, not your hands, to search for leaks. Hydraulic fluid escaping under pressure can have sufficient force to penetrate the skin and cause serious injury. Seek immediate medical attention if fluid is injected into the skin.
- Before disconnecting or performing any work on the hydraulic system, all pressure in the system must be relieved by stopping the engine and lowering the cutting units and attachments to the ground.
- Check all fuel lines for tightness and wear on a regular basis. Tighten or repair them as needed.
- If the engine must be running to perform a maintenance adjustment, keep hands, feet, clothing, and any parts of the body away from the cutting units, attachments, and any moving parts.
- To ensure that safety and accuracy are met, have your Toro Distributor check the maximum engine speed with a tachometer.

- For major repairs, warranty work, updates to the system, or assistance, contact your Toro Distributor.
- Use only Toro-approved attachments and replacement parts. The warranty may be voided if used with unapproved attachments.

Sound Power Level

This unit has a guaranteed sound power level of 105 dBA, which includes an Uncertainty Value (K) of 0.7 dBA.

Sound power level was determined according to the procedures outlined in ISO 11094.

Sound Pressure Level

This unit has a sound pressure level at the operator's ear of 90 dBA, which includes an Uncertainty Value (K) of 0.7 dBA.

Sound pressure level was determined according to the procedures outlined in EN 836.

Vibration Level

Hand-Arm

Measured vibration level for right hand = 0.6 m/s²

Measured vibration level for left hand = 0.7 m/s²

Uncertainty Value (K) = 0.3 m/s²

Measured values were determined according to the procedures outlined in EN 836.

Whole Body

Measured vibration level = 0.17 m/s²

Uncertainty Value (K) = 0.1 m/s²

Measured values were determined according to the procedures outlined in EN 836.

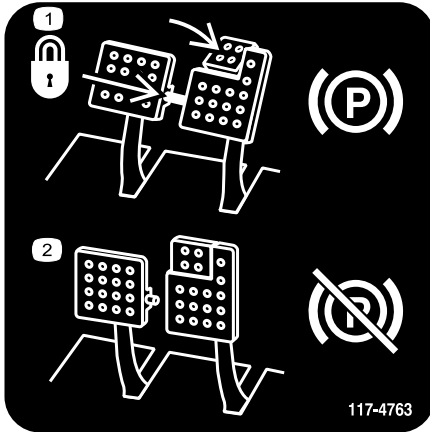
Engine Emission Certification

The engine in this machine is EPA Tier 4 Final and stage 3b compliant.

Safety and Instructional Decals



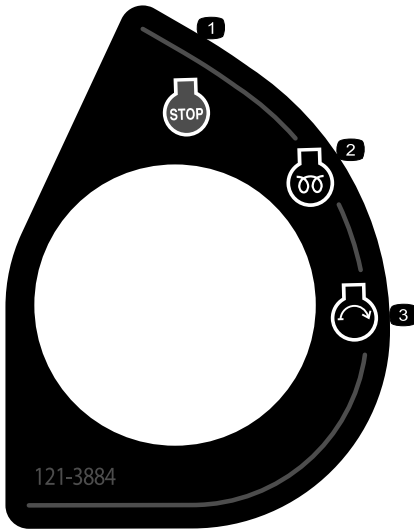
Safety decals and instructions are easily visible and are located near any area of potential danger. Replace any decal that is damaged or lost.



117-4763

decal117-4763

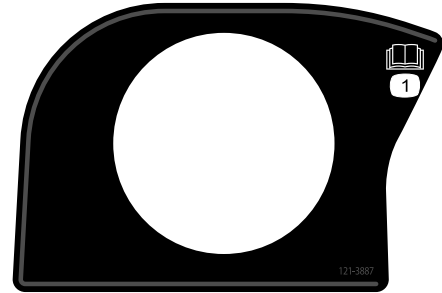
1. To engage the parking brake, secure the brake pedals with the locking pin, press the parking brake pedals and engage the toe pedal.
2. To disengage the parking brake, disengage the locking pin and release the pedals.



121-3884

decal121-3884

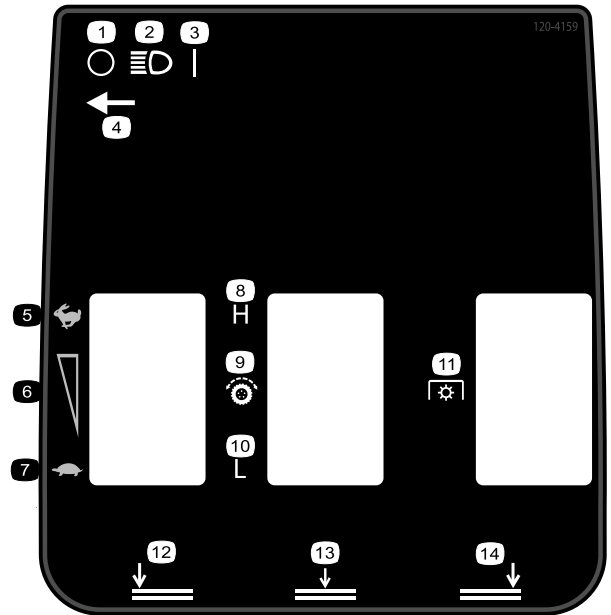
1. Engine—stop
2. Engine—preheat
3. Engine—start



121-3887

decal121-3887

1. Read the *Operator's Manual*.

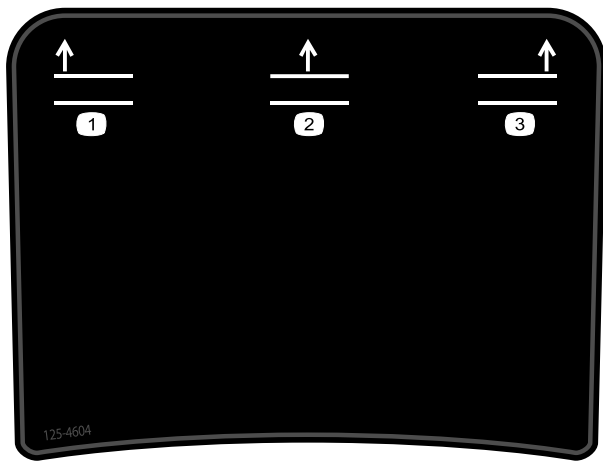


120-4159

decal120-4159

Groundsmaster 4700 Shown

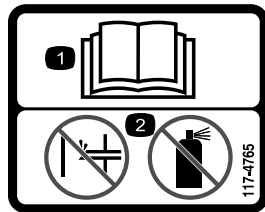
1. Off
2. Lights
3. On
4. Light switch location
5. Fast
6. Variable speed adjustment
7. Slow
8. High
9. Traction drive
10. Low
11. Power takeoff (PTO)
12. Lower left deck
13. Lower center deck
14. Lower right deck



125-4604

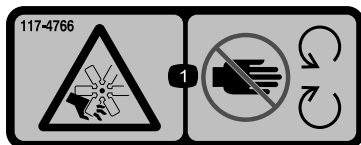
Groundsmaster 4700 Shown

1. Raise left deck
2. Raise center deck
3. Raise right deck



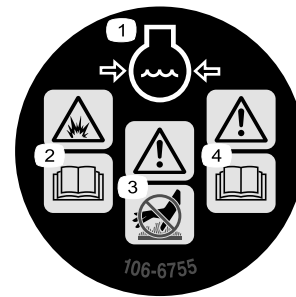
117-4765

1. Read the *Operator's Manual*.
2. Do not use starting aids.



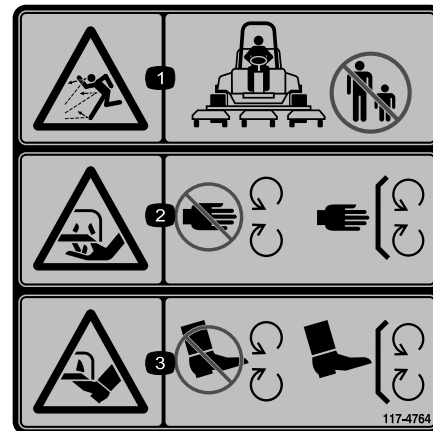
117-4766

1. Cutting/dismemberment hazard; fan—stay away from moving parts, keep all guards and shields in place.



106-6755

1. Engine coolant under pressure.
2. Explosion hazard—read the *Operator's Manual*.
3. Warning—do not touch the hot surface.
4. Warning—read the *Operator's Manual*.



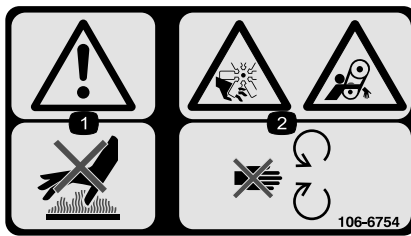
117-4764

1. Thrown object hazard—keep bystanders a safe distance from the machine.
2. Cutting hazard of hand, mower blade—stay away from moving parts, keep all guards and shields in place.
3. Cutting hazard of foot, mower blade—stay away from moving parts, keep all guards and shields in place.



98-4387

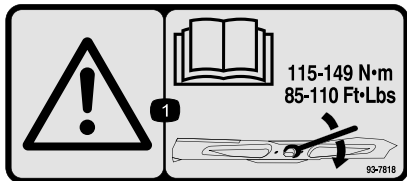
1. Warning—wear hearing protection.



106-6754

decal106-6754

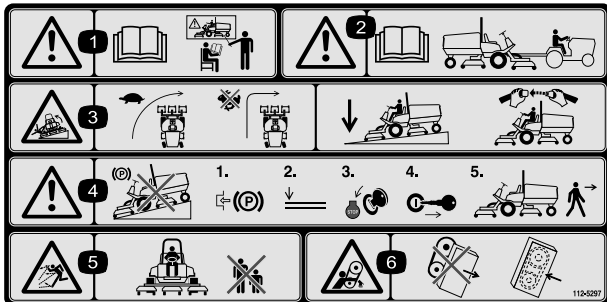
1. Warning—do not touch the hot surface.
2. Cutting/dismemberment hazard, fan and entanglement hazard, belt—stay away from moving parts.



93-7818

decal93-7818

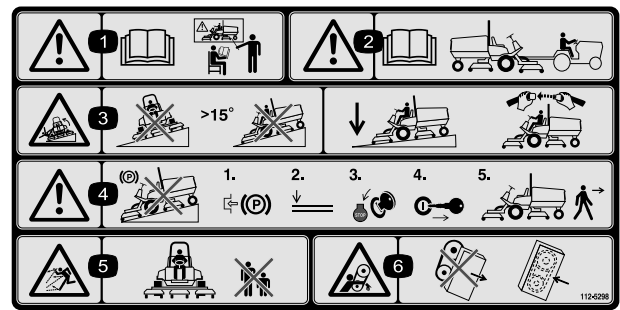
1. Warning—read the *Operator's Manual* for instructions on torquing the blade bolt/nut to 115 to 149 N-m (85 to 110 ft-lb).



decal112-5297

112-5297

1. Warning—read the *Operator's Manual*, do not operate this machine unless you are trained.
2. Warning—read the *Operator's Manual* before towing the machine.
3. Tipping hazard—slow machine before turning, do not turn at high speeds; lower the cutting unit when driving down slopes; use a rollover protection system and wear the seat belt
4. Warning—do not park the machine on slopes; engage the parking brake, lower the cutting units, stop the engine and remove the ignition key before leaving the machine.
5. Thrown object hazard—keep bystanders a safe distance from the machine.
6. Entanglement hazard, belt—stay away from moving parts, keep all guards and shields in place.



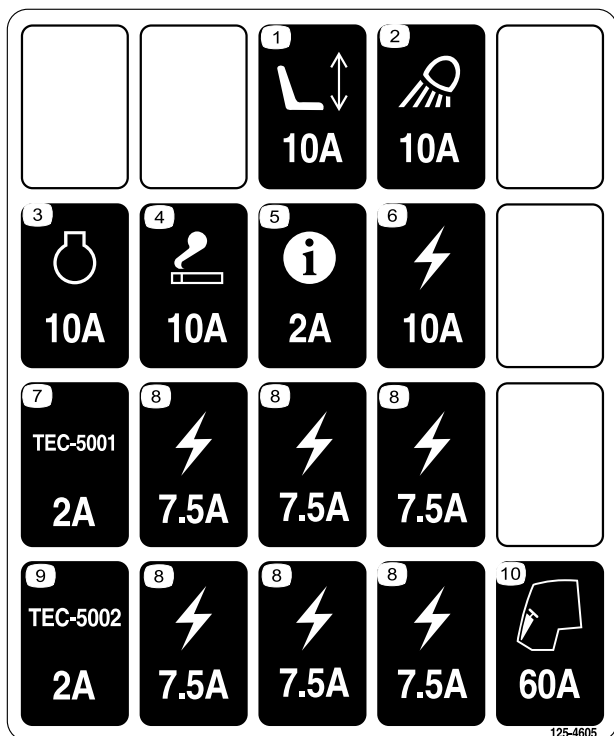
decal112-5298

112-5298

(Place over Par Number 112-5297 for CE*)

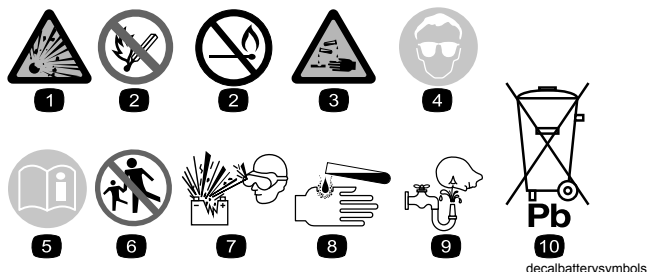
* This safety decal includes a slope warning required on the machine for compliance to the European Lawn Mower Safety Standard EN 836:1997. The conservative maximum slope angles indicated for operation of this machine are prescribed by and required by this standard.

1. Warning—read the *Operator's Manual*, do not operate this machine unless you are trained.
2. Warning—read the *Operator's Manual* before towing the machine.
3. Tipping hazard—do not operate on slopes greater than 15°; lower the cutting units when operating on slopes; wear the safety belt.
4. Warning—do not park the machine on slopes; engage the parking brake, lower the cutting units, stop the engine and remove the ignition key before leaving the machine.
5. Thrown object hazard—keep bystanders a safe distance from the machine.
6. Entanglement hazard, belt—stay away from moving parts, keep all guards and shields in place.



125-4605

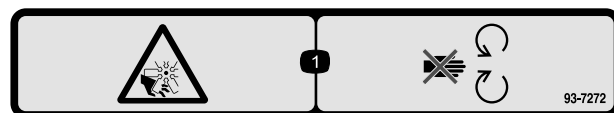
1. Power seat, 10 A
2. Work light, 10 A
3. Engine, 10 A
4. Cigarette lighter, 10 A
5. Infocenter, 2 A
6. Power supplied, 10 A
7. GM4700 controller, 2 A
8. Power supplied, 7.5 A
9. GM4500 controller, 2 A
10. Engine preheat, 60 A



Battery Symbols

Some or all of these symbols are on your battery.

1. Explosion hazard
2. No fire, open flame, or smoking
3. Caustic liquid/chemical burn hazard
4. Wear eye protection.
5. Read the *Operator's Manual*.
6. Keep bystanders a safe distance from the battery.
7. Wear eye protection; explosive gases can cause blindness and other injuries.
8. Battery acid can cause blindness or severe burns.
9. Flush eyes immediately with water and get medical help fast.
10. Contains lead; do not discard



93-7272

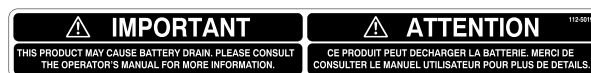
1. Cutting/dismemberment hazard; fan—stay away from moving parts.

CALIFORNIA SPARK ARRESTER WARNING

Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

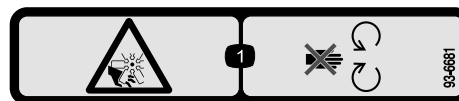
117-2718

117-2718



decal112-5019

112-5019



93-6681

1. Cutting/dismemberment—hazard, fan—stay away from moving parts.

GROUNDMASTER 4500/4700

QUICK REFERENCE AID

1

CHECK/SERVICE (DAILY)

1. ENGINE OIL LEVEL
2. HYDRAULIC OIL FLUID LEVEL
3. ENGINE COOLANT LEVEL
4. FUEL - DIESEL ONLY
5. FUEL/WATER SEPARATOR
6. RADIATOR SCREEN
7. AIR CLEANER
8. BRAKE FUNCTION
9. TIRE PRESSURE: 20 PSI/1.40 BAR
WHEEL NUT TORQUE: 93 FT/LB (127 Nm)

CHECK/SERVICE

(SEE OPERATOR'S MANUAL)

10. BATTERY
11. BELTS (FAN, ALT.)
12. PLANETARY GEAR DRIVE
13. INTERLOCK SYSTEM
14. REAR AXLE
15. ENGINE OIL DRAIN
16. GREASING
(SEE OPERATOR'S MANUAL)

SPECIFICATIONS/CHANGE INTERVALS

| SEE OPERATOR'S MANUAL FOR INITIAL CHANGES | FLUID TYPE | CAPACITY | CHANGE INTERVAL | FILTER | FILTER PART NO. |
|---|--|--------------|---|-----------------------|--|
| 1. ENGINE OIL | 15W-40 CH-4 30873 30874 | 6 QUARTS | 250 HOURS | 250 HOURS | 125-7025 |
| 2. HYDRAULIC FLUID | 15W-40 CH-4 30881 30882 | 6.25 GALLONS | 800 HOURS | 800 HOURS | 75-1310 |
| 3. HYDRAULIC FILTER | | | | 800 HOURS | 94-2621 |
| 4. HYDRAULIC BREATHER | | | | 800 HRS/YEAR | 115-2793 |
| 5. FUEL SYSTEM | NO. 2 DIESEL > 32 F NO. 1 DIESEL < 32 F | 22 GALLONS | 800 HOURS DRAIN/FLUSH 400 HOURS/ YEARLY | | 110-9049 30814 125-2915 30881 30882 |
| 6. ENGINE COOLANT | 50% WATER 50% ETHER. GLYCOL | 9 QUARTS | DRAIN & FLUSH EVERY 2 YRS. | | |
| 7. PRIMARY AIR FILTER | | | | SEE SERVICE MANUAL | 108-3814 |
| 8. SAFETY AIR FILTER | | | | SEE OPERATOR'S MANUAL | 108-3816 |
| 9. REAR AXLE | 85W-140 | 80 OUNCES | 800 HOURS | | 110-4812 30811 |
| 10. PLANETARY DRIVE | 85W-140 | 16 OUNCES | 800 HOURS | | |

decal125-4606

125-4606

1. Read the *Operator's Manual* for information on maintenance.

1

3/4" 19mm

1" 25mm

1 1/4" 32mm

1 1/2" 38mm

1 3/4" 44mm

2" 51mm

2 1/4" 57mm

2 1/2" 64mm

2 3/4" 70mm

3" 76mm

3 1/4" 83mm

3 1/2" 89mm

3 3/4" 95mm

4" 102mm

decal104-1086

104-1086

1. Height of cut

Setup

Loose Parts

Use the chart below to verify that all parts have been shipped.

| Procedure | Description | Qty. | Use |
|-----------|---|-----------------------|--|
| 1 | Warning decal | 1 | Used only on machines requiring European CE Compliance. |
| 2 | Lock bracket Rivet Washer Screw, 1/4 x 2 inches Locknut, 1/4 inch | 1 2 1 1 1 | Install the hood latch (CE). |
| 3 | No parts required | – | Grease the machine. |
| 4 | No parts required | – | Check the rear axle lubricant, hydraulic fluid, and engine-oil levels. |

Media and Additional Parts

| Description | Qty. | Use |
|----------------------------|------|-------------------------------|
| Operator's Manual | 1 | Read before operating machine |
| Engine Operator's Manual | 1 | Read before operating engine |
| Parts Catalog | 1 | Use to reference part numbers |
| Operator Training Material | 1 | View before operating machine |

Note: Determine the left and right sides of the machine from the normal operating position.

1

Replacing the Warning Decal for CE Compliance

Parts needed for this procedure:

| | |
|---|---------------|
| 1 | Warning decal |
|---|---------------|

Procedure

On machines requiring European CE Compliance, replace the warning decal, Part No. 112-5297 with the warning decal Part No. 112-5298.

2

Installing the Hood Latch (CE Only)

Parts needed for this procedure:

| | |
|---|-----------------------|
| 1 | Lock bracket |
| 2 | Rivet |
| 1 | Washer |
| 1 | Screw, 1/4 x 2 inches |
| 1 | Locknut, 1/4 inch |

Procedure

1. Unhook the hood latch from the hood latch bracket.

2. Remove the (2) rivets securing the hood-latch bracket to the hood ([Figure 3](#)). Remove the hood-latch bracket from the hood.

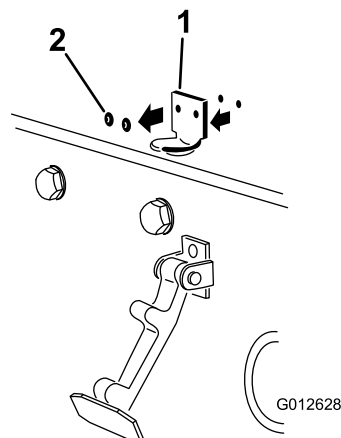


Figure 3

1. Hood latch bracket
2. Rivets

3. While aligning the mounting holes, position the CE lock bracket and the hood-latch bracket onto the hood. The lock bracket must be against the hood ([Figure 4](#)). Do not remove bolt and nut assembly from the lock-bracket arm.

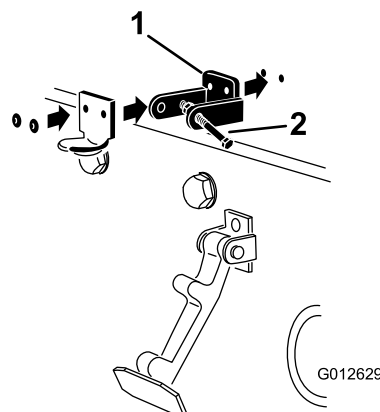


Figure 4

1. CE lock bracket
2. Bolt and nut assembly

4. Align the washers with the holes on the inside of the hood.
5. Rivet the brackets and the washers to the hood ([Figure 4](#)).
6. Hook the latch onto the hood-latch bracket ([Figure 5](#)).

4

Checking Fluid Levels

No Parts Required

Procedure

1. Check the rear axle lubricant level before the engine is first started; refer to [Checking the Rear Axle Lubricant \(page 54\)](#).
2. Check the hydraulic-fluid level before the engine is first started; refer to [Checking the Hydraulic-Fluid Level \(page 27\)](#).
3. Check the engine-oil level before and after the engine is first started; refer to [Checking the Engine-Oil Level \(page 47\)](#).

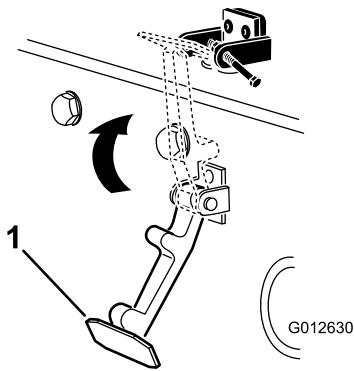


Figure 5

g012630

1. Hood latch

7. Screw the bolt into the other arm of the hood-lock bracket to lock the latch in position (Figure 6). Tighten the bolt securely but do not tighten the nut.

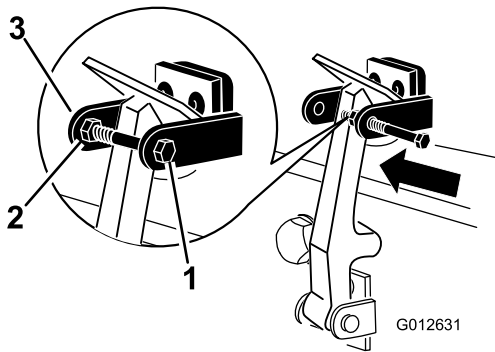


Figure 6

g012631

1. Bolt
2. Nut
3. Arm of hood-lock bracket

3

Greasing the Machine

No Parts Required

Procedure

Grease the machine before operating to ensure that it is properly lubricated; refer to [Lubrication \(page 44\)](#). Failure to properly grease the machine results in premature failure of critical parts.

Product Overview

Controls

Brake Pedals

2 foot pedals (Figure 7) operate individual wheel brakes for turning assistance and to aid in obtaining better side hill traction.

Pedal-Locking Latch

The pedal-locking latch (Figure 7) connects the pedals together to engage the parking brake.

Parking-Brake Pedal

To engage the parking brake, (Figure 7) connect the pedals together with the pedal-locking latch, push down on the right brake pedal while engaging the toe pedal. To release the parking brake, press 1 of the brake pedals until the parking brake latch retracts.

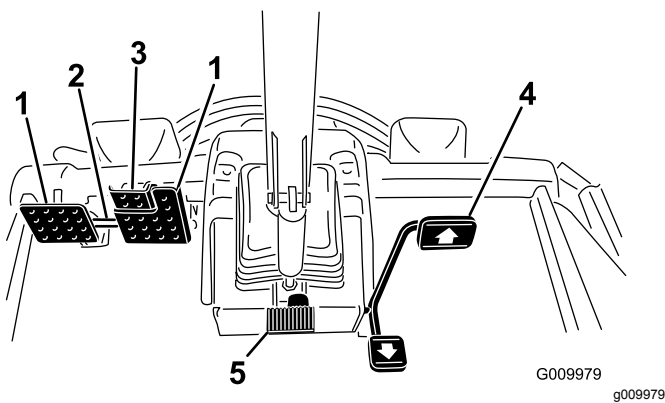


Figure 7

- | | |
|------------------------|------------------------|
| 1. Brake pedal | 4. Traction pedal |
| 2. Pedal-locking latch | 5. Tilt-steering pedal |
| 3. Parking-brake pedal | |

Traction Pedal

The traction pedal (Figure 7) controls forward and reverse operation. Press the top of the pedal to move forward and the bottom to move backward.

To stop, reduce your foot pressure on the traction pedal and allow it to return to the center position.

Tilt Steering Pedal

To tilt the steering wheel towards you, press the foot pedal (Figure 7) down, and pull the steering tower toward you to the most comfortable position and then release the pedal.

Key Switch

The key switch (Figure 8) has 3 positions: OFF, ON/PREHEAT, and START.

PTO Switch

The PTO switch (Figure 8) has 2 positions: Out (start) and In (stop). Pull the PTO button out to engage the cutting unit blades. Push in the button to disengage the cutting unit blades.

Hi-Lo Speed Control

The switch (Figure 8) allows the speed range to increase for transporting the machine. To switch between the Hi and Lo speed ranges, raise the decks, disengage the PTO, put traction pedal into neutral, and move the machine at a slow speed.

Note: The cutting decks do not operate and/or cannot be lowered from the transport position when the switch is in the high range.

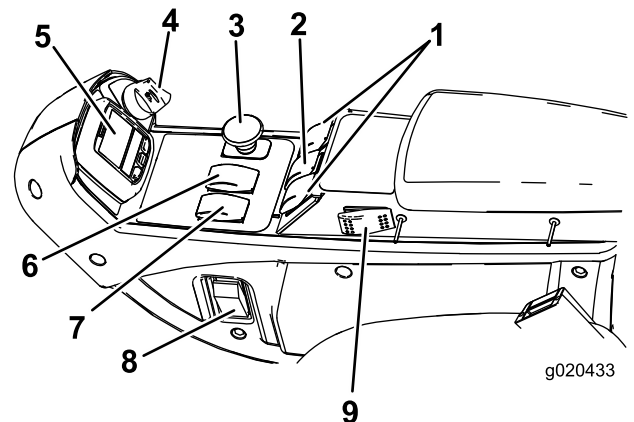


Figure 8

- | | |
|-----------------------------------|------------------------|
| 1. Lift switches (GM 4700 only) | 6. Hi-Lo speed control |
| 2. Lift switch (GM 4500 and 4700) | 7. Engine-speed switch |
| 3. PTO switch | 8. Light switch |
| 4. Key switch | 9. Cruise control |
| 5. InfoCenter | |

Engine-Speed Switch

The engine-speed switch (Figure 8) has 2 modes to change the engine speed. Tap the switch to increase or decrease the engine speed in 100 rpm increments. Hold down the switch to automatically move to High or Low idle, depending on which end of the switch is depressed.

Lift Switches

The lift switches (Figure 8) raise and lower the cutting units. Press the switches forward to lower the cutting units and backward to raise the cutting units. When starting the machine, with the cutting units in the down position, press the lift switch down to allow the cutting units to float, and mow.

Note: The decks do not lower while in the Hi speed range and they do not raise or lower if the operator is out of the seat when the engine is running. To lower the decks for service, turn the key in the ignition switch to the ON position while sitting in the seat.

Light Switch

Press the lower edge of the switch (Figure 8) to turn on the lights. Press the upper edge of the switch to turn off the lights.

Power Point

The power point (Figure 9) is used to power optional 12 V electrical accessories.

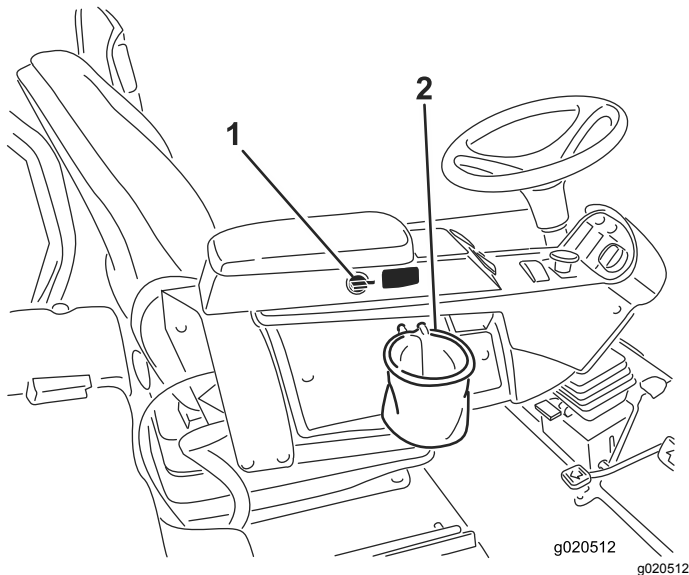


Figure 9

- 1. Power point
- 2. Bag holder

Bag Holder

Use the bag holder (Figure 9) for storage.

Seat Adjustments

Fore and Aft Adjusting Lever

Pull out on the lever to slide the seat fore or aft (Figure 10).

Seat Arm Rest Adjusting Knob

Rotate the knob to adjust the seat arm rest angle.

Seat Back Adjusting Lever

Move the lever to adjust the seat back angle (Figure 10).

Weight gauge

Indicates when the seat is adjusted to the weight of the operator (Figure 10). Height adjustment is made by positioning the suspension within the range of the green region.

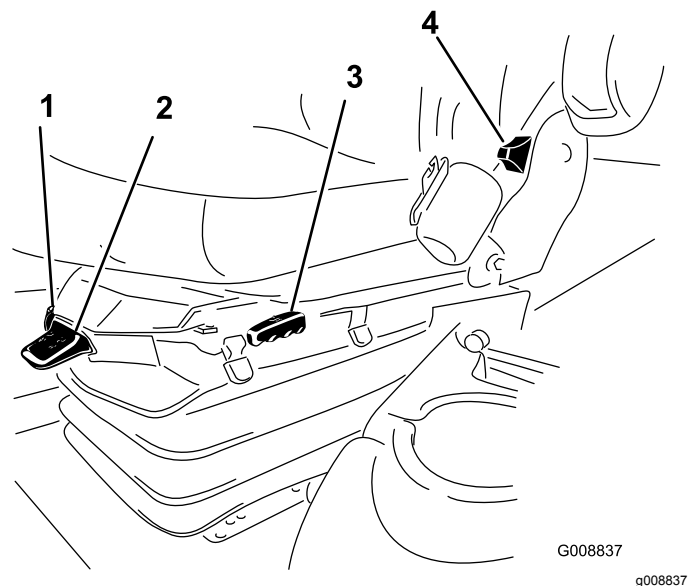


Figure 10

- 1. Weight gauge
- 2. Weight-adjusting lever
- 3. Fore and Aft adjusting lever
- 4. Seat-back adjusting lever
- 5. Arm-rest adjusting knob (not shown—located under arm rest)

Weight-Adjusting Lever

Adjust for operator weight (Figure 10). Pull up on the lever to increase the air pressure and push down to decrease the air pressure. The proper adjustment is attained when the weight gauge is in the green region.

Using the InfoCenter LCD Display

The InfoCenter LCD display shows information about your machine such as the operating status, various diagnostics, and other information about the machine (Figure 11). There is a splash screen and a main information screen on the InfoCenter. Press any of the InfoCenter buttons and then select the appropriate directional arrow to switch between the splash screen and the main information screen.

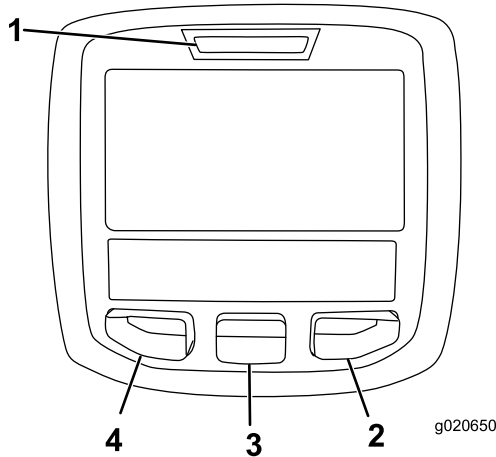


Figure 11

- | | |
|--------------------|------------------|
| 1. Indicator light | 3. Middle button |
| 2. Right button | 4. Left button |












- **Left Button (Menu Access/Back Button)**—press to access the InfoCenter menus. You can use it to back out of any menu you are currently using.
- **Middle Button**—press to scroll down menus.
- **Right Button**—press to open a menu where a right arrow indicates additional content.
- **Beeper**—activated when lowering the decks or for advisories and faults.

Note: The purpose of each button may change depending on what is required at the time. Each button is labeled with an icon displaying its current function.





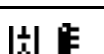


InfoCenter Icon Description

| | |
|--------------------|--|
| SERVICE DUE | Indicates when scheduled service should be performed |
| | The status of the engine rpm. |
| | Info icon |
| | Maximum traction speed setting |
| | Fast |
| | Slow |
| | The fan is reversed. |
| | Stationary regeneration is required. |
| | The air-intake heater is active. |
| | Raise the left deck. |
| | Raise the center deck. |
| | Raise the right deck. |
| | Sit in the seat. |
| | The parking brake is on. |
| H | The range is high. |
| N | Neutral position |
| L | The range is low. |
| | Coolant Temperature (°C or °F) |
| | Temperature (hot) |
| | Traction or Traction Pedal |
| | Not allowed |
| | Start the engine. |
| | The PTO is on. |

InfoCenter Icon Description (cont'd.)

| | |
|---|---|
|  | Stop the engine. |
|  | Engine |
|  | Key switch |
|  | Cutting units are lowering. |
|  | Cutting units are raising. |
| PIN | PIN code |
|  | Hydraulic oil temperature |
| CAN | CAN bus |
|  | InfoCenter |
| Bad | Bad or failed |
| Ctr | Center |
| Rht | Right |
| Lft | Left |
|  | Bulb |
| OUT | Output of TEC controller or control wire in harness |
| HI | Over the allowed range |
| LO | Under the allowed range |
| HI LO | Out of range |
|  | Switch |
|  | Operator must release switch. |
|  | Operator should change to indicated state. |
| Symbols are often combined to form sentences. Some examples are shown below | |

InfoCenter Icon Description (cont'd.)

| | |
|--|--|
|  | Operator should put machine in neutral. |
|  | Engine start is denied. |
|  | Engine shutdown |
|  | Engine coolant is too hot. |
|  | Hydraulic oil is too hot. |
|  | DPF ash accumulation notification; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 48). |
|  | Sit down or set parking brake |

Using the Menus

To access the InfoCenter menu system, press the menu access button while at the main screen. This brings you to the main menu. Refer to the following tables for a synopsis of the options available from the menus:

| Main Menu | |
|-------------|--|
| Menu Item | Description |
| Faults | Contains a list of the recent machine faults. Refer to the <i>Service Manual</i> or your Toro Distributor for more information on the Faults menu and the information contained there. |
| Service | Contains information on the machine such as hours of use and other similar numbers. |
| Diagnostics | Lists various states that the machine currently has. You can use this to troubleshoot certain issues as it quickly tells you which machine controls are on and which are off. |
| Settings | Allows you to customize and modify configuration variables on the InfoCenter display. |
| About | Lists the model number, serial number, and software version of your machine. |

| Service | |
|-----------|--|
| Menu Item | Description |
| Hours | Lists the total number of hours that the machine, engine and fan have been on, as well as the number of hours the machine has been transported and overheated. |
| Counts | Lists the number of starts, deck PTO cycles, and fan reversals the machine has experienced. |

| Diagnostics | |
|--|--|
| Menu Item | Description |
| Left Deck Center Deck Right Deck Traction Pedal Traction HI/LO Range PTO Engine Run | Refer to the <i>Service Manual</i> or your Toro Distributor for more information on the Engine Run menu and the information contained there. |

| Settings | |
|------------------|--|
| Menu Item | Description |
| Units | Controls the units used on the InfoCenter (English or Metric). |
| Language | Controls the language used on the InfoCenter*. |
| LCD Backlight | Controls the brightness of the LCD display. |
| LCD Contrast | Controls the contrast of the LCD display. |
| Protected Menu | Allows a person authorized by your company with the PIN code to access protected menus. |
| Protect Settings | Allows the ability to change the settings in the protected settings. |
| Auto Idle | Controls the amount of time allowed before idling the engine when the machine is not in use. |
| Mow Speed | Controls the maximum speed while in mow (low range). |
| Trans. Speed | Controls the maximum speed while in transport (high range). |
| Counterbalance | Controls the amount of counterbalance applied by the decks. |

*Only "operator-faced" text is translated. Faults, Service, and Diagnostics screens are "service-faced." Titles are in the selected language, but menu items are in English.

| About | |
|-----------|---|
| Menu Item | Description |
| Model | Lists the model number of the machine. |
| SN | Lists the serial number of the machine. |
| S/W Rev | Lists the software revision of the master controller. |

Protected Menu

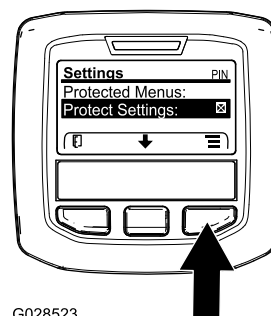
There are 4 operating configuration settings that are adjustable within the Settings Menu of the InfoCenter: auto idle, maximum mowing-ground speed, maximum transport-ground speed, and deck counter balance. These settings are in the Protected Menu.

Accessing Protected Menus

Note: The factory default PIN code for you machine is either 0000 or 1234.

If you changed the PIN code and forgot the code, contact your Authorized Toro Distributor for assistance.

1. From the MAIN MENU, use the center button to scroll down to the SETTINGS MENU and press the right button (Figure 12).



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Figure 12

2. In the SETTINGS MENU, use the center button to scroll down to the PROTECTED MENU and press the right button (Figure 13A).

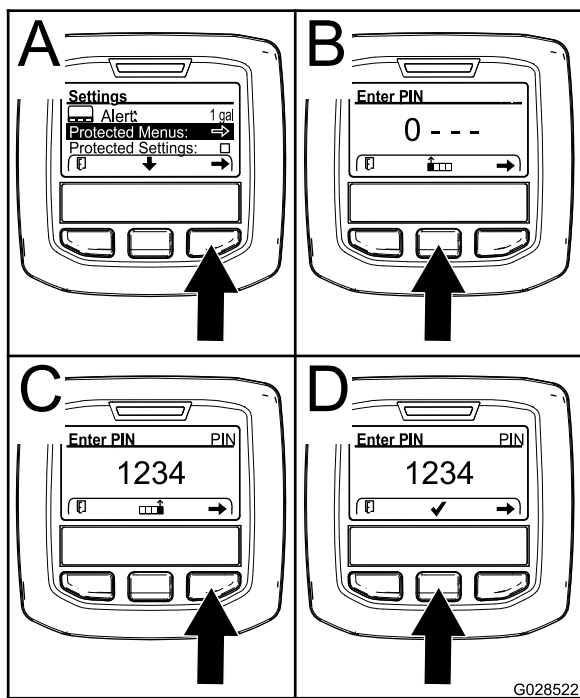


Figure 13

G028522

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3. To enter the PIN code, press the center button until the correct first digit appears, then press the right button to move on to the next digit (Figure 13B and Figure 13C). Repeat this step until the last digit is entered and press the right button once more.
4. Press the middle button to enter the PIN code (Figure 13D).

Wait until the red indicator light of the InfoCenter illuminates.

Note: If the InfoCenter accepts the PIN code and the protected menu is unlocked, the word "PIN" displays in the upper right corner of the screen.

Note: Rotate the key switch to the OFF position and then to the ON position locks the protected menu.

You have the ability to view and change the settings in the Protected Menu. Once you access the Protected Menu, scroll down to Protect Settings option. Use the right button to change the setting. Setting the Protect Settings to OFF allows you to view and change the settings in the Protected Menu without entering the PIN code. Setting the Protect Settings to ON hides the protected options and requires you to enter the PIN code to change the setting in the Protected Menu. After you set the PIN code, rotate the key switch OFF and back to the ON position to enable and save this feature.

Viewing and Changing the Protected Menu Settings

1. In the Protected Menu, scroll down to Protect Settings.
2. To view and change the settings without entering a passcode, use the right button to change the Protect Settings to OFF.
3. To view and change the settings with a passcode, use the left button to select ON, set the passcode, and turn the key in the ignition switch to the OFF position and then to the ON position.

Setting the Auto Idle

1. In the Settings Menu, scroll down to Auto Idle.
2. Press the right button to change the auto idle time between OFF, 8S, 10S, 15S, 20S, and 30S.

Setting the Maximum Allowed Mow Speed

1. In the Settings Menu, scroll down to Mow Speed and press the right button.
2. Use the right button to increase the max full mow speed (50%, 75%, or 100%).
3. Use the center button to decrease the max full mow speed (50%, 75%, or 100%).
4. Press the left button to exit.

Setting the Maximum Allowed Transport Speed

1. In the Settings Menu, scroll down to Transport Speed and press the right button.
2. Use the right button to increase the max transport speed (50%, 75%, or 100%).
3. Use the center button to decrease the max transport speed (50%, 75%, or 100%).
4. Press the left button to exit.

To Set the Counterbalance

1. In the Settings Menu, scroll down to Counter Balance and press the right button.
2. Press the right button to switch between Low, Med, and High.

When finished with the Protected Menu, press the left button to exit to the Main Menu, then press the left button to exit to the Run Menu.

Specifications

Note: Specifications and design are subject to change without notice.

| | 4500-D | 4700-D |
|---|------------------------|------------------------|
| Width of cut | 2.8 m (109 inches) | 3.8 m (150 inches) |
| Overall width, cutting units down | 286 cm (112.8 inches) | 391 cm (153.8 inches) |
| Overall width, cutting units up (transport) | 224 cm (88.25 inches) | 224 cm (88.25 inches) |
| Overall length | 370 cm (145.8 inches) | 370 cm (145.8 inches) |
| Height with ROPS | 216 cm (85 inches) | 216 cm (85 inches) |
| Ground clearance | 15 cm (6 inches) | 15 cm (6 inches) |
| Track Width, front | 224 cm (88.25 inches) | 224 cm (88.25 inches) |
| Track Width, rear | 141 cm (55.5 inches) | 141 cm (55.5 inches) |
| Wheel base | 171 cm (67-1/2 inches) | 171 cm (67-1/2 inches) |
| Net Weight (with cutting units and no fluids) | 1894 kg (4,175 lb) | 2234 kg (4,925 lb) |

Attachments/Accessories

A selection of Toro approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or Distributor or go to www.Toro.com for a list of all approved attachments and accessories.

To best protect your investment and maintain optimal performance of your Toro equipment, count on Toro genuine parts. When it comes to reliability, Toro delivers replacement parts designed to the exact engineering specification of our equipment. For peace of mind, insist on Toro genuine parts.

Operation

Note: Determine the left and right sides of the machine from the normal operating position.

⚠ CAUTION

This machine produces sound levels in excess of 85 dBA at the operator's ear and can cause hearing loss through extended periods of exposure.

Wear hearing protection when operating this machine.

⚠ CAUTION

If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.

Remove the key from the ignition before you do any maintenance.

Think Safety First

Carefully read all safety instructions and symbols in the safety section. Knowing this information could help you or bystanders avoid injury.

⚠ DANGER

Operating on wet grass or steep slopes can cause sliding and loss of control.

Wheels dropping over edges can cause rollovers, which may result in serious injury, death, or drowning.

There is no rollover protection when the roll bar is down.

Always keep the roll bar in the fully raised and locked position and use the seat belt.

Read and follow the rollover protection instructions and warnings.

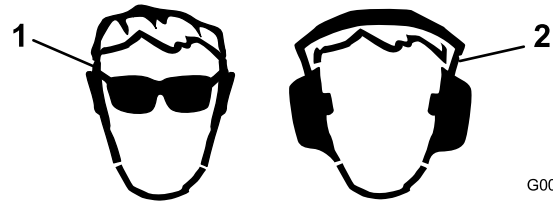
To avoid loss of control and possibility of rollover:

- Do not operate near drop-offs or near water.
- Do not operate on slopes greater than 20 degrees.
- Reduce speed and use extreme caution on slopes.
- Avoid sudden turns or rapid speed changes.

⚠ CAUTION

This machine produces sound levels that can cause hearing loss through extended periods of exposure.

Wear hearing protection when operating this machine.



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Figure 14

1. Wear safety glasses.
2. Wear hearing protection.

Checking the Cooling System

Service Interval: Before each use or daily

Check level of coolant at the beginning of each day. Capacity of system is 8.5 L (9 US qt).

1. Carefully remove the radiator cap.

⚠ CAUTION

If the engine has been running, the pressurized, hot coolant can escape and cause burns.

- Do not open the radiator cap when the engine is running.
- Use a rag when opening the radiator cap, and open the cap slowly to allow steam to escape.

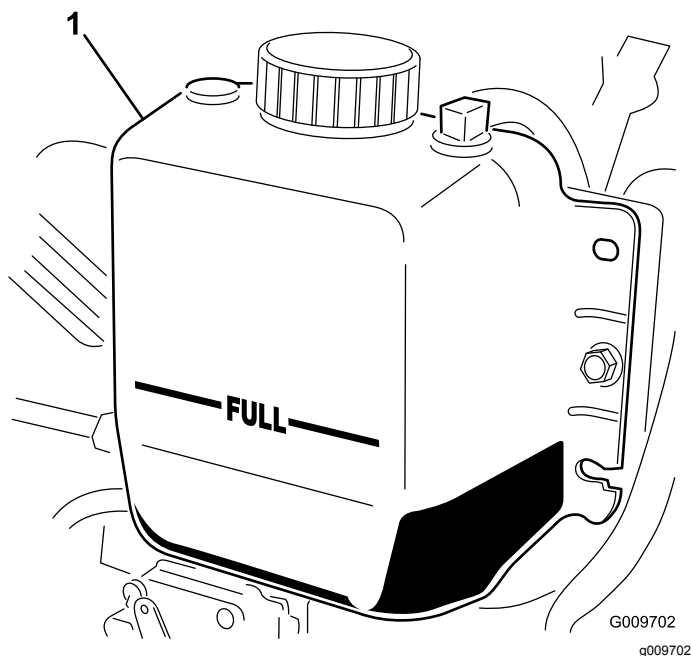


Figure 15

1. Expansion tank

2. Check the coolant level in the radiator. The radiator should be filled to the top of the filler neck and the expansion tank filled to the Full mark (Figure 15).
3. If the coolant is low, add a 50/50 mixture of water and ethylene glycol anti freeze. Do not use water only or alcohol/methanol base coolants.
4. Install the radiator cap and expansion tank cap.

Filling the Fuel Tank

⚠ WARNING

Fuel is harmful or fatal if swallowed. Long-term exposure to vapors can cause serious injury and illness.

- Avoid prolonged breathing of vapors.
- Keep face away from nozzle and fuel tank or conditioner opening.
- Keep fuel away from eyes and skin.

⚠ DANGER

In certain conditions, fuel is extremely flammable and highly explosive. A fire or explosion from fuel can burn you and others and can damage property.

- Fill the fuel tank outdoors, in an open area, when the engine is cold. Wipe up any fuel that spills.
- Never fill the fuel tank inside an enclosed trailer.
- Never smoke when handling fuel, and stay away from an open flame or where fuel fumes may be ignited by a spark.
- Store fuel in an approved container and keep it out of the reach of children. Never buy more than a 180-day supply of fuel.
- Do not operate machine without entire exhaust system in place and in proper working condition.

⚠ DANGER

In certain conditions during fueling, static electricity can be released causing a spark which can ignite the fuel vapors. A fire or explosion from fuel can burn you and others and can damage property.

- Always place fuel containers on the ground away from your vehicle before filling.
- Do not fill fuel containers inside a vehicle or on a truck or trailer bed because interior carpets or plastic truck bed liners may insulate the container and slow the loss of any static charge.
- When practical, remove equipment from the truck or trailer and refuel the equipment with its wheels on the ground.
- If this is not possible, then refuel such equipment on a truck or trailer from a portable container, rather than from a fuel-dispenser nozzle.
- If a fuel-dispenser nozzle must be used, keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete.

Fuel Tank Capacity

Fuel tank capacity: 83 L (22 US gallons)

Fuel Specification

Important: Use only ultra-low sulphur diesel fuel. Fuel with higher rates of sulfur degrades the diesel oxidation catalyst (DOC), which causes operational problems and shortens the service life of engine components.

Failure to observe the following cautions may damage the engine.

- Never use kerosene or gasoline instead of diesel fuel.
- Never mix kerosene or used engine oil with the diesel fuel.
- Never keep fuel in containers with zinc plating on the inside.
- Do not use fuel additives.

Petroleum Diesel

Cetane rating: 45 or higher

Sulfur content: Ultra-low sulfur (<15 ppm)

Fuel Table

| Diesel fuel specification | Location |
|---|----------------|
| ASTM D975 No. 1-D S15 No. 2-D S15 | USA |
| EN 590 | European Union |
| ISO 8217 DMX | International |
| JIS K2204 Grade No. 2 | Japan |
| KSM-2610 | Korea |

- Use only clean, fresh diesel fuel or biodiesel fuels.
- Purchase fuel in quantities that can be used within 180 days to ensure fuel freshness.

Use summer-grade diesel fuel (No. 2-D) at temperatures above -7°C (20°F) and winter-grade fuel (No. 1-D or No. 1-D/2-D blend) below that temperature.

Note: Use of winter-grade fuel at lower temperatures provides lower flash point and cold flow characteristics which eases starting and reduces fuel filter plugging.

Using summer-grade fuel above -7°C (20°F) contributes toward longer fuel pump life and increased power compared to winter-grade fuel.

Biodiesel

This machine can also use a biodiesel blended fuel of up to B20 (20% biodiesel, 80% petroleum diesel).

Sulfur content: Ultra-low sulfur (<15 ppm)

Biodiesel fuel specification: ASTM D6751 or EN14214

Blended fuel specification: ASTM D975, EN590, or JIS K2204

Important: The petroleum diesel portion must be ultra-low sulfur.

Observe the following precautions:

- Biodiesel blends may damage painted surfaces.
- Use B5 (biodiesel content of 5%) or lesser blends in cold weather.
- Monitor seals, hoses, gaskets in contact with fuel as they may be degraded over time.
- Fuel filter plugging may be expected for a time after converting to biodiesel blends.
- Contact your Authorized Toro Distributor if you wish for more information on biodiesel.

Adding Fuel

Fill the tank with diesel fuel until the level reaches the bottom of the filler neck.

1. Park the machine on a level surface.
2. Clean the area around the fuel-tank cap with a clean rag.
3. Remove the cap from the fuel tank (Figure 16).

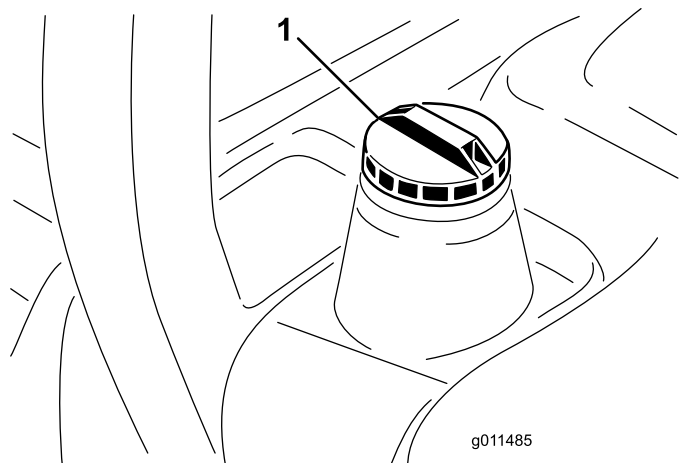


Figure 16

1. Fuel-tank cap

4. Fill the tank with diesel fuel until the level reaches the bottom of the filler neck.
5. Install the fuel-tank cap tightly.

Note: If possible, fill the fuel tank after each use. This minimizes possible buildup of condensation inside the fuel tank.

Note: If possible, fill the fuel tank after each use; this will minimize possible buildup of condensation inside the fuel tank.

Checking the Hydraulic-Fluid Level

Service Interval: Before each use or daily

The machine's reservoir is filled at the factory with approximately 28.4 L (7.50 US gallons) of high quality hydraulic fluid. Check the level of the hydraulic fluid before the engine is first started and daily thereafter. The recommended replacement fluid is as follows:

Toro Premium All Season Hydraulic Fluid (Available in 18.9 L (5 US gallons) pails or 208 L (55 US gallons) drums. See the *Parts Catalog* or your Toro Distributor for part numbers.)

Alternate fluids: If the Toro fluid is not available, other fluids may be used provided they meet all the following material properties and industry specifications. We do not recommend the use of synthetic fluid. Consult with your lubricant distributor to identify a satisfactory product.

Note: Use products only from reputable manufacturers. Toro does not take responsibility for damage caused by improper substitutions.

High Viscosity Index/Low Pour Point Anti-wear Hydraulic Fluid, ISO VG 46

Material Properties:

| | |
|----------------------------|---|
| Viscosity, ASTM D445 | cSt @ 40°C 44 to 50 cSt @ 100°C 7.9 to 8.5 |
| Viscosity Index ASTM D2270 | 140 to 160 |

| | |
|----------------------|----------------|
| Pour Point, ASTM D97 | -34°F to -49°F |
|----------------------|----------------|

Industry Specifications:

Vickers I-286-S (Quality Level), Vickers M-2950-S (Quality Level), Denison HF-0

Important: The ISO VG 46 Multigrade fluid has been found to offer optimal performance in a wide-range of temperature conditions. For operation in consistently high ambient temperatures, 18° C (65° F) to 49° C (120° F), ISO VG 68 hydraulic fluid may offer improved performance.

Premium Biodegradable Hydraulic Fluid-Mobil EAL EnviroSyn 46H

Important: Mobil EAL EnviroSyn 46H is the only synthetic biodegradable fluid approved by Toro. This fluid is compatible with the elastomers used in Toro hydraulic systems and is suitable for a wide-range of temperature conditions. This fluid is compatible with conventional mineral oils, but for maximum biodegradability and performance the hydraulic system should be thoroughly flushed of conventional fluid. The oil is available in 19 L (5

US gallons) containers or 208 L (55 US gallons) drums from your Mobil Distributor.

Important: Many hydraulic fluids are almost colorless, making it difficult to spot leaks. A red dye additive for the hydraulic system oil is available in 20 ml (2/3 oz) bottles. 1 bottle is sufficient for 15 to 22 L (4 to 6 US gallons) of hydraulic oil. Order Part Number 44-2500 from your Toro Distributor.

1. Position the machine on a level surface, lower the cutting units, turn the key in the ignition switch to the OFF position, and remove the key.
2. Clean the area around the filler neck and cap of the hydraulic tank (Figure 17). Remove the cap from the filler neck.

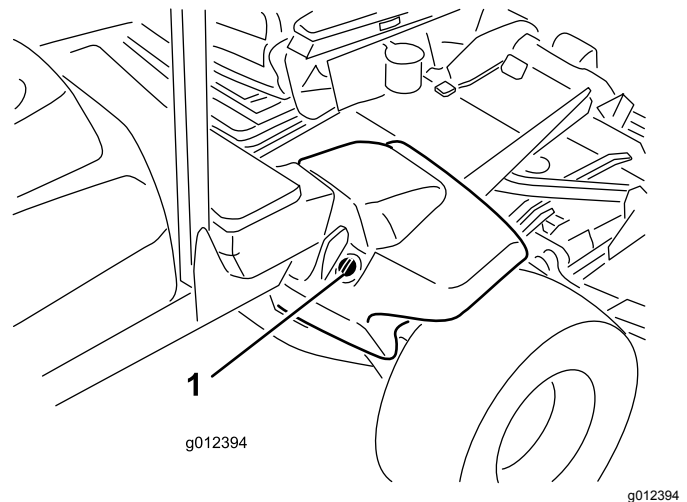


Figure 17

1. Hydraulic-tank cap

3. Remove the dipstick, wipe it clean, install the dipstick into the tank, and pull it out again.

Note: The fluid level should be between the 2 marks on the dipstick.

4. If the level is low, add the appropriate fluid to raise the level to the upper mark.
5. Install the dipstick and cap onto the filler neck.

Checking the Tire Pressure

Service Interval: Before each use or daily

The tires are over-inflated for shipping. Therefore, release some of the air to reduce the pressure. The correct air pressure in the tires is 138 kPa (20 psi).

Important: Maintain the recommended pressure in all tires to ensure that there is a good quality-of-cut and for proper machine performance. Do not under-inflate.

Starting and Stopping the Engine

Important: You must bleed the fuel system before starting the engine if the engine has stopped due to lack of fuel, or you have performed maintenance on the fuel system.

Starting the Engine

1. Sit on the seat, keep your foot off the traction pedal so that it is in NEUTRAL, and engage the parking brake.
2. Turn the key in the ignition switch to the RUN position. The glow indicator illuminates.
3. When the glow indicator dims, turn the key in the ignition switch to the START position. Release the key immediately when the engine starts and allow it to return to the RUN position. Adjust the engine speed.

Important: Do not run the starter motor more than 30 seconds at a time or premature starter failure may result. If the engine fails to start after 30 seconds, turn the key to the Off position, recheck the controls and procedures, wait 30 additional seconds, and repeat the starting procedure.

When the temperature is less than -7°C (20°F), the starter motor can be run for 30 seconds on then 60 seconds off for 2 attempts.

CAUTION

Shut the engine off and wait for all moving parts to stop before checking for oil leaks, loose parts, and other malfunctions.

Stopping the Engine

Important: Allow the engine to idle for 5 minutes before shutting it off after a full load operation. This allows the turbo charger to cool down before shutting the engine off. Failure to do so may lead to turbo-charger trouble.

Note: Lower the cutting units to the ground whenever machine is parked. This relieves the hydraulic load from the system, prevents wear on system parts, and also prevents accidental lowering of the cutting units.

1. Move the PTO switch to the OFF position.
2. Set the parking brake.
3. Return the engine low idle.
4. Turn the key in the ignition switch to the OFF position and remove the key.

Cutting Grass with the Machine

Note: Cutting grass at a rate that loads the engine promotes DPF regeneration.

1. Move the machine to the job site.
2. Whenever possible, set the engine-speed switch to high idle.
3. Engage the PTO switch.
4. Gradually move the traction pedal forward and slowly drive the machine over the mowing area.
5. Once the front of the cutting units are over the mowing area, lower the cutting units.
6. Cut grass so that the blades can cut and discharge clippings at a high rate while producing a good quality of cut.

Note: If the cutting rate is too high, the quality of cut may deteriorate. Reduce the ground speed of the machine or reduce the width of cut to regain high idle engine speed.

7. When the cutting units are over the far edge of the mowing area, lift the cutting units.
8. Perform a tear-shaped turn to quickly line up for your next pass.

Diesel Particulate Filter Regeneration

The diesel particulate filter (DPF) is part of the exhaust system. The diesel-oxidation catalyst of the DPF reduces harmful gasses and the soot filter removes soot from the engine exhaust.

The DPF regeneration process uses heat from the engine exhaust to incinerate the soot accumulated on the soot filter, converting the soot to ash, and clears the channels of the soot filter so that filtered engine exhaust flows out the DPF.

The engine computer monitors the accumulation of soot by measuring the back pressure in the DPF. If the back pressure is too high, soot is not incinerating in the soot filter through normal engine operation. To keep the DPF clear of soot, remember the following:

- Passive regeneration occurs continuously while the engine is running—run the engine at full engine speed when possible to promote DPF regeneration.
- If the back pressure is too high, the engine computer signals you through the InfoCenter when additional processes (assist and reset regeneration) are running.
- Allow the assist and reset regeneration process to complete before shutting off the engine.

Operate and maintain your machine with the function of the DPF in mind. Engine load at high idle engine speed generally produce adequate exhaust temperature for DPF regeneration.

Important: Minimize the amount of time that you idle the engine or operate the engine at low-engine speed to help reduce the accumulation of soot in the soot filter.

⚠ CAUTION

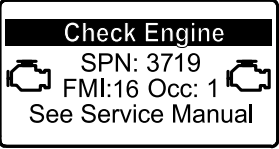
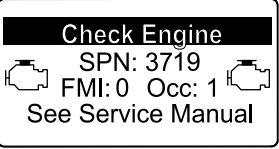
The exhaust temperature is hot (approximately 600°C (1112°F) during DPF parked regeneration or recovery regeneration. Hot exhaust gas can harm you or other people.

- Never operate the engine in an enclosed area.
- Make sure that there are no flammable materials around the exhaust system.
- Never touch a hot exhaust system component.
- Never stand near or around the exhaust pipe of the machine.

DPF Soot Accumulation

- Over time, the DPF accumulates soot in the soot filter. The computer for the engine monitors the soot level in the DPF.
- When enough soot accumulates, the computer informs you that it is time to regenerate the diesel particulate filter.
- DPF regeneration is a process that heats the DPF to convert the soot to ash.
- In addition to the warning messages, the computer reduces the power produced by the engine at different soot-accumulation levels.

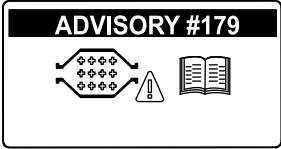


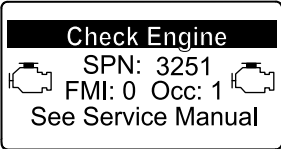
Engine Warning Messages—Soot Accumulation

| Indication Level | Fault Code | Engine Power Rating | Recommended Action |
|-------------------------|---|---|---|
| Level 1: Engine Warning |  <p>Check Engine SPN: 3719 FMI:16 Occ: 1 See Service Manual</p> <p>g213866</p> <p>Figure 18 Check Engine SPN 3719, FMI 16</p> | The computer de-rates the engine power to 85% | Perform a parked regeneration as soon as possible; refer to Parked Regeneration (page 33) . |
| Level 2: Engine Warning |  <p>Check Engine SPN: 3719 FMI: 0 Occ: 1 See Service Manual</p> <p>g213867</p> <p>Figure 19 Check Engine SPN 3719, FMI 0</p> | The computer de-rates the engine power to 50% | Perform a recovery regeneration as soon as possible; refer to Recovery Regeneration (page 36) . |

DPF Ash Accumulation


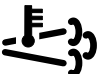
- The lighter ash is discharged through the exhaust system; the heavier ash collects in the soot filter.
- Ash is a residue of the regeneration process. Over time, the diesel particulate filter accumulates ash that does not discharge with the engine exhaust.
- The computer for the engine calculates the amount of ash accumulated in the DPF.
- When enough ash accumulates, the engine computer sends information to the InfoCenter in the form of a system advisory or an engine fault to indicate the accumulation of ash in the DPF.
- The advisory and faults are indications that it is time to service the DPF.
- In addition to the warnings, the computer reduces the power produced by the engine at different ash-accumulation levels.

InfoCenter Advisory and Engine Warning Messages—Ash Accumulation

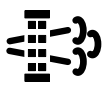
| Indication Level | Advisory or Fault Code | Engine Speed Reduction | Engine Power Rating | Recommended Action |
|-----------------------------|---|--------------------------------------|---|---|
| Level 1: System Advisory |  <p>g213865</p> <p>Figure 20 Advisory #179</p> | None | 100% | Notify your service department that advisory #179 displays in the InfoCenter. |
| Level 2: Engine Warning |  <p>g213863</p> <p>Figure 21 Check Engine SPN 3720, FMI 16</p> | None | The computer de-rates the engine power to 85% | Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 48) |
| Level 3: Engine Warning |  <p>g213864</p> <p>Figure 22 Check Engine SPN 3720, FMI 0</p> | None | The computer de-rates the engine power to 50% | Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 48) |
| Level 4: Engine Warning |  <p>g214715</p> <p>Figure 23 Check Engine SPN 3251, FMI 0</p> | Engine speed at max torque + 200 rpm | The computer de-rates the engine power to 50% | Service the DPF; refer to Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter (page 48) |

Types of Diesel Particulate Filter Regeneration


Types of diesel particulate filter regeneration that are performed while the machine is operating:

| Type of Regeneration | Conditions for DPF regeneration | DPF description of operation |
|----------------------|---|---|
| Passive | Occurs during normal operation of the machine at high-engine speed or high-engine load | <p>The InfoCenter does not display an icon indicating passive regeneration.</p> <p>During passive regeneration, the DPF processes high-heat exhaust gasses; oxidizing harmful emissions and burning soot to ash.</p> <p>Refer to Passive DPF Regeneration (page 32).</p> |
| Assist | Occurs as a result of low-engine speed, low-engine load, or after the computer detects back pressure in the DPF | <p>When the assist/reset-regeneration icon  is displayed in the InfoCenter, an assist regeneration is in progress.</p> <p>During assist regeneration, the computer controls the intake throttle to increase the exhaust temperature, enabling assist regeneration to occur.</p> <p>Refer to Assist DPF Regeneration (page 32).</p> |
| Reset | <p>Occurs after assist regeneration only if the computer detects that assist regeneration did not sufficiently reduce the soot level</p> <p>Also occurs every 100 hours to reset baseline sensor readings</p> | <p>When the assist/reset-regeneration icon  is displayed in the InfoCenter, a regeneration is in progress.</p> <p>During reset regeneration, the computer controls the intake throttle and fuel injectors to increase the exhaust temperature during regeneration.</p> <p>Refer to Reset Regeneration (page 33).</p> |

Types of diesel particulate filter regeneration that require you to park the machine:

| Type of Regeneration | Conditions for DPF regeneration | DPF description of operation |
|----------------------|--|---|
| Parked | <p>Soot buildup occurs as a result of prolonged operation at low-engine speed or low-engine load. May also occur as a result of using incorrect fuel or oil</p> <p>The computer detects back pressure due to soot buildup and requests a parked regeneration</p> | <p>When the parked-regeneration icon  is displayed in the InfoCenter, a regeneration is requested.</p> <ul style="list-style-type: none"> • Perform the parked regeneration as soon as possible to avoid needing a recovery regeneration. • A parked regeneration requires 30 to 60 minutes to complete. • You must have at least a 1/4 tank of fuel in the tank. • You must park the machine to perform a recovery regeneration. <p>Refer to Parked Regeneration (page 33).</p> |

Types of diesel particulate filter regeneration that require you to park the machine: (cont'd.)

| Type of Regeneration | Conditions for DPF regeneration | DPF description of operation |
|----------------------|---|---|
| Recovery | Occurs as a result of ignoring parked regeneration requests and continuing operation, adding more soot when the DPF is already in need of a parked regeneration | <div> is displayed in the InfoCenter, a recovery regeneration is requested.</div> <p>Contact your Authorized Toro Distributor to have a service technician perform the recovery regeneration.</p> <ul style="list-style-type: none">• A recovery regeneration requires up to 4 hours to complete.• You must have at least a 1/2 tank of fuel in the machine.• You must park the machine to perform a recovery regeneration. <p>Refer to Recovery Regeneration (page 36).</p> |

Passive DPF Regeneration

- Passive regeneration occurs as part of normal engine operation.
- While operating the machine, run the engine at full-engine speed when possible to promote DPF regeneration.

- While operating the machine, run the engine at full engine speed when possible to promote DPF regeneration.

Assist DPF Regeneration

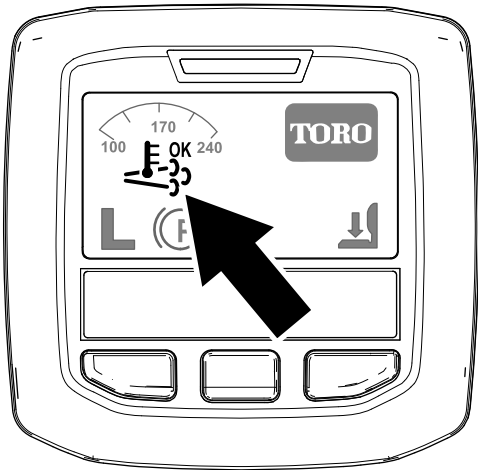




Figure 24
Assist/reset-regeneration icon

- The  icon displays in the InfoCenter while the assist regeneration is processing.
- Whenever possible, do not shut off the engine or reduce engine speed while the assist regeneration is processing.

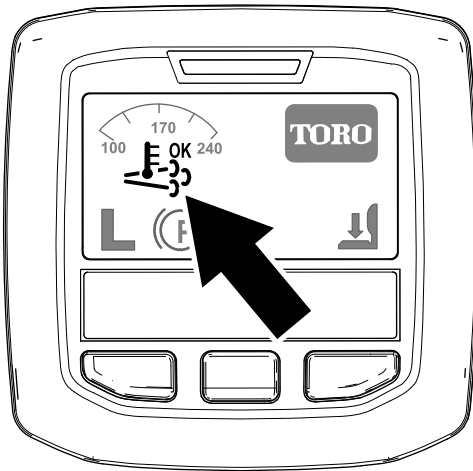
Important: Allow the machine to complete the assist regeneration process before shutting off the engine.

Note: The assist regeneration is finished

processing when the  icon disappears from the InfoCenter.

- The assist/reset-regeneration icon displays in the InfoCenter ([Figure 24](#)).
- The computer takes control of the intake throttle to increase the temperature of the engine exhaust.

Reset Regeneration

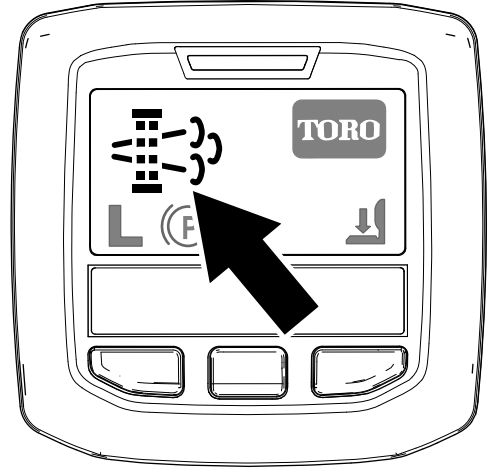


g214711

Figure 25

Assist/reset-regeneration icon

Parked Regeneration



g214713

Figure 26

Parked-regeneration request icon

- The assist/reset-regeneration icon displays in the InfoCenter (Figure 25).
- The computer takes control of the intake throttle and changes the fuel injection operation to increase the temperature of the engine exhaust.

Important: The assist/reset-regeneration icon indicates that the exhaust temperature discharged from of your machine may be hotter than during regular operation.

- While operating the machine, run the engine at full engine speed when possible to promote DPF regeneration.



- The icon displays in the InfoCenter while the reset regeneration is processing.
- Whenever possible, do not shut off the engine or reduce engine speed while the reset regeneration is processing.

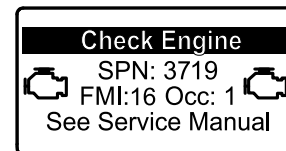
Important: Allow the machine to complete the reset regeneration process before shutting off the engine.

Note: The reset regeneration is finished

processing when the icon disappears from the InfoCenter.



- The parked-regeneration requested icon displays in the InfoCenter (Figure 26).
- If a parked regeneration is needed, the InfoCenter displays engine warning SPN 3719, FMI 16 (Figure 27) and the engine computer derates engine power to 85%.



g213866

Figure 27

Important: If you do not complete a parked regeneration within 2 hours, the engine computer derates engine power to 50%.

- A parked regeneration requires 30 to 60 minutes to complete.
- If you are authorized by your company, you need the PIN code to perform the parked-regeneration process.

Preparing to Perform a Parked or Recovery Regeneration

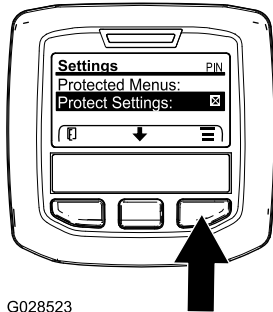
1. Ensure that the machine has at least 1/4 tank of fuel.
2. Move the machine outside to an area away from combustible materials.
3. Park the machine on a level surface.
4. Ensure that the traction control or motion-control levers are in the NEUTRAL position.
5. If applicable, lower the cutting units and shut them off.

6. Engage the parking brake.
7. Set the throttle to the low IDLE position.

Performing a Parked Regeneration

Note: For instructions on unlocking protected menus, refer to [Accessing Protected Menus \(page 21\)](#).

1. Access the protected menu and unlock the protected settings submenu ([Figure 28](#)); refer to [Accessing Protected Menus \(page 21\)](#).



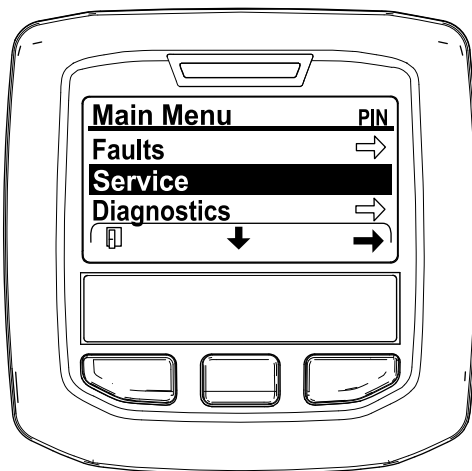
G028523

Figure 28

g028523

2. Navigate to the MAIN MENU, press the center button to scroll down to the SERVICE MENU, and press the right button to select the SERVICE option ([Figure 29](#)).

Note: The InfoCenter should display the PIN indicator in the upper right corner of the display.



g212371

Figure 29

3. In the SERVICE MENU, press the middle button until the DPF REGENERATION options displays, and press the right button to select the DPF REGENERATION option ([Figure 30](#)).

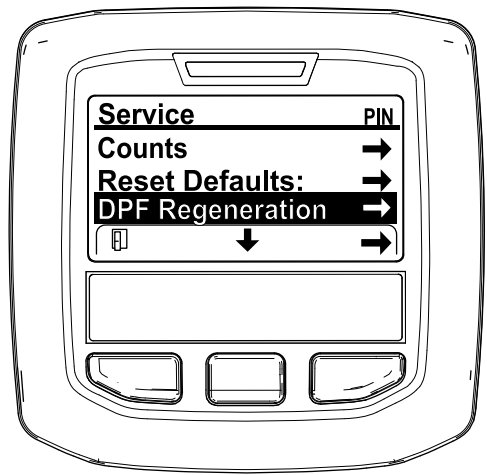


Figure 30

g212138

4. When the "Initiate DPF Regen. Are you sure?" message displays, press the center button ([Figure 31](#)).

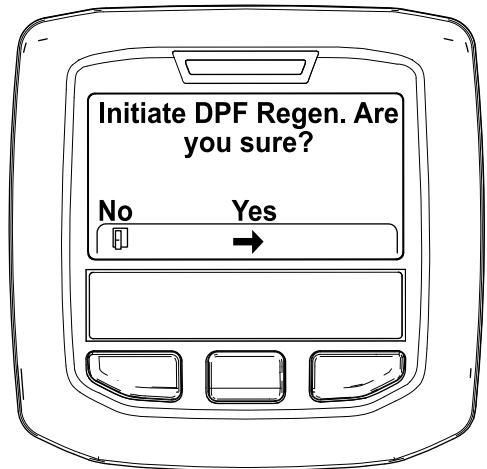



Figure 31

g212125

5. If the coolant temperature is below 60°C (140°F) the "Insure  is running and above 60C/140F" message displays. ([Figure 32](#)).

Observe the temperature in the display, and run the machine at full throttle until the temperature reaches 60°C (140°F), then press the center button.

Note: If the coolant temperature is above 60°C (140°F) this screen is skipped.

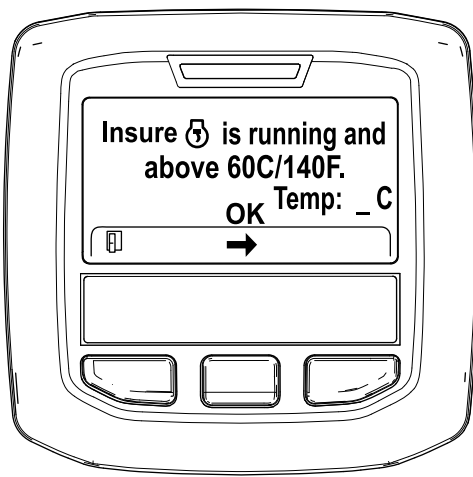


Figure 32

g211986

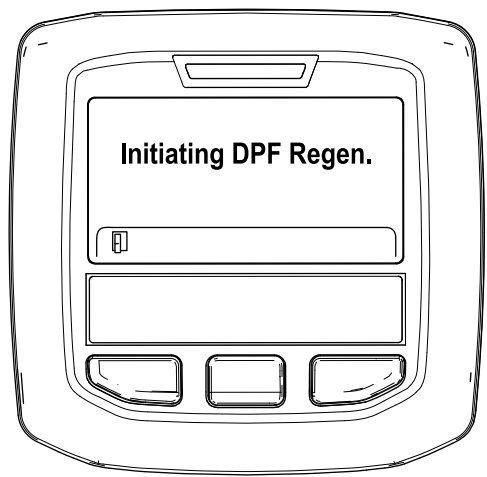


Figure 34

g212405

6. Move the throttle control to LOW IDLE and press the center button (Figure 33).

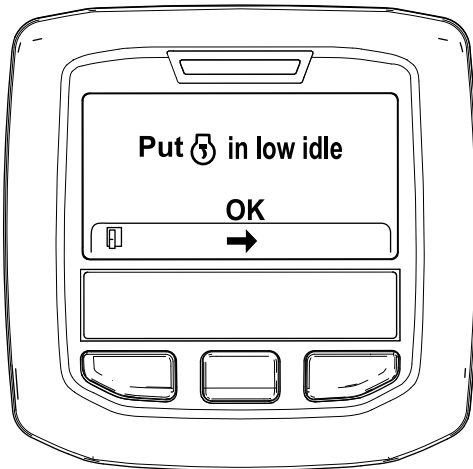


Figure 33

g212372

- B. The "Waiting on [engine icon]" message displays (Figure 35).

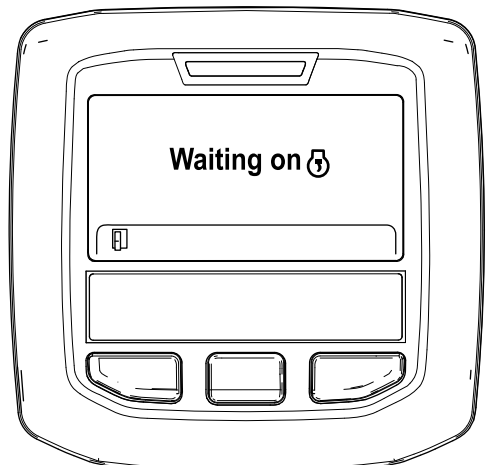


Figure 35

g212406

7. The following messages display as the parked regeneration process begins:

- A. The "Initiating DPF Regen." message displays (Figure 34).

- C. The computer determines whether the regeneration runs. One of the following messages displays in the InfoCenter:
 - If the regeneration is allowed, the "Regen Initiated. Allow up to 30 minutes for completion" message displays in the InfoCenter, wait for the machine to complete the parked regeneration process (Figure 36).

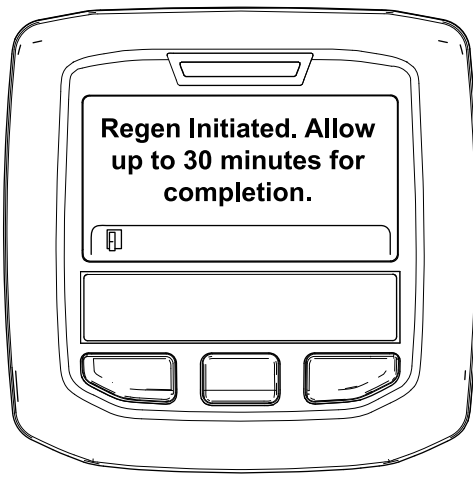


Figure 36

g213424

- If the regeneration process is not allowed by the engine computer, the "DPF Regen Not Allowed" message displays in the InfoCenter (Figure 37). Press the left button to exit to the home screen

Important: If you did not meet all the requirements for regeneration or if less than 50 hours have passed since the last regeneration, the "DPF Regen Not Allowed" message appears.

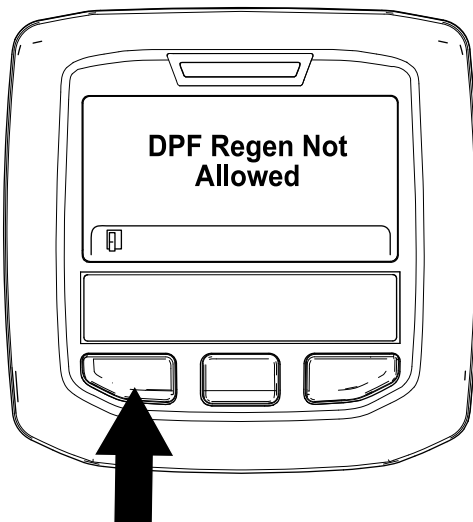


Figure 37

g212410

8. While the regeneration is running, the InfoCenter returns to the home screen and shows the following icons:



The engine is cold—wait.



The engine is warm—wait.



The engine hot—regeneration in progress (percent complete).

9. The parked regeneration is complete when the "Regen Complete" message displays in the InfoCenter. Press the left button to exit to the home screen (Figure 38).

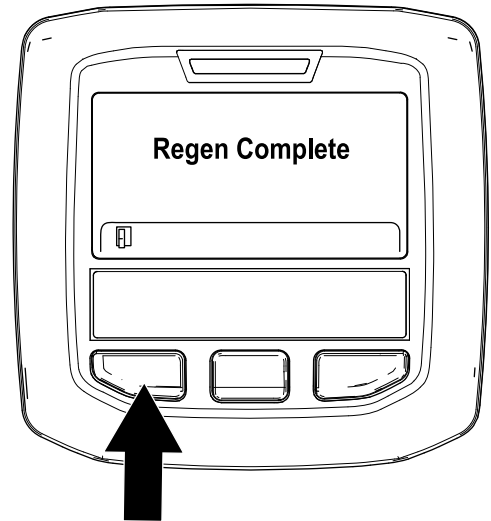


Figure 38

g212404

Recovery Regeneration

- If you ignore the request for a parked regeneration (displayed in the InfoCenter) and continue to operate the machine, a critical amount of soot builds up in the DPF.
- If a recovery regeneration is needed, the InfoCenter displays engine warning SPN 3719, FMI 16 (Figure 39) and the engine computer derates engine power to 85%.

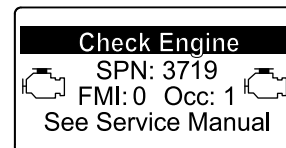


Figure 39

g213867

Important: If you do not complete a recovery regeneration within 15 minutes, the engine computer derates engine power to 50%.

- Perform a recovery-regeneration whenever there is a loss of engine power and a parked regeneration cannot effectively clean the DPF of soot.
- A recovery regeneration requires up to 4 hours to complete.
- You need a distributor technician to perform the recovery regeneration process; contact your Authorized Toro Distributor.

Smart Power

With Toro Smart Power™, the operator does not have to listen to the engine speed in heavy conditions. Smart Power prevents bogging down in heavy turf by automatically controlling the machine speed and optimizing cutting performance.

Reversing the Fan

The fan speed is controlled by the hydraulic-oil temperature and engine-coolant temperature. A reverse cycle is automatically initiated when either the engine coolant or hydraulic-oil temperature reaches a certain point. This reversal helps blow debris off the rear screen and lowers the engine and hydraulic-oil temperatures. To manually initiate a reverse cycle, simultaneously press the outer buttons on the InfoCenter for 4 seconds. Reverse the fan when the rear screen is clogged or prior to entering the shop or the storage area.

Auto Idle

The machine is equipped with Auto Idle which automatically returns the engine to low idle when all of the following functions are not used, for a pre determined time, previously set in the InfoCenter.

- The traction pedal is returned to the neutral position
- The PTO is disengaged
- None of the lift switches are activated

When any of the above functions are initiated, the machine automatically returns to the previous engine-speed setting.

Engine Speed Switch

The engine speed switch has 2 modes to change the engine speed. By momentarily tapping the switch, the engine speed can be increased or decreased in 100 rpm increments. To increase or decrease the engine speed (in 100 rpm increments), tap the switch. To automatically move to High or Low idle, hold down the switch to the desired side.

Mow Speed


Supervisor (Protected Menu)

Allows the supervisor to set the machines maximum mowing speed, in increments of 50%, 75% or 100%, at which the operator can mow (low range).

Refer to Using the InfoCenter LCD Display, for the procedure to set the mow speed.

Operator

Allows you to adjust the machine's maximum mowing speed (low range), within the supervisors pre-adjusted settings. When in the InfoCenter splash or main

screen, press the middle button ( icon) to adjust the speed.

Note: When switching between low and high ranges, the settings transfer based on the previous setting. The settings reset when the machine is turned off.

Transport Speed


Supervisor (Protected Menu)

Allows the supervisor to set the machines maximum transport speed, in increments of 50%, 75% or 100%, at which the operator can transport (high range).

Refer to Using the InfoCenter LCD Display, in the Operation section of this manual, to set the transport speed.

Operator

Allows the operator to adjust the machine's maximum transport speed (high range), within the supervisors pre-adjusted settings. When in the InfoCenter splash

or main screen, press the middle button ( icon) to adjust the speed.

Note: When switching between low and high ranges, the settings transfer based on the previous setting. The settings reset when the machine is turned off.

Counterbalance

The counterbalance system maintains hydraulic back pressure on the deck lift cylinders. This counterbalance pressure transfers cutting deck weight to the mower's drive wheels to improve traction. The counterbalance pressure has been factory set to an optimal balance of after-cut appearance and traction capability in most turf conditions. Decreasing the counterbalance setting can produce a more stable cutting deck, but can decrease the traction capability. Increasing the counterbalance setting can increase the traction capability, but may result in aftercut appearance issues.

During different times of the mowing season or when turf conditions vary, the amount of counterbalance (upward lift) required on the cutting decks can be changed to meet the conditions.

Refer to Using the InfoCenter LCD Display, in the Operation section of this manual, to set the counterbalance pressure.

Checking the Interlock Switches

Service Interval: Before each use or daily

⚠ CAUTION

If safety interlock switches are disconnected or damaged the machine could operate unexpectedly causing personal injury.

- Do not tamper with the interlock switches.
- Check the operation of the interlock switches daily and replace any damaged switches before operating the machine.

The interlock switches stop the machine when the operator gets off the seat when the traction pedal is depressed. However, the operator may get off the seat while the engine is running and the traction pedal is in neutral. Although the engine continues to run if the PTO switch is disengaged and the traction pedal is released, it is strongly recommended that the engine be stopped before rising from the seat.

To check the operation of the interlock switches, perform the following procedure:

1. Park the machine on a level surface, lower the cutting unit, turn the key in the ignition switch to the OFF position, and engage the parking brake.
2. Press the traction pedal. Turn the key in the ignition switch to the ON position.

Note: If the engine cranks, there is a malfunction in the interlock system. Correct this malfunction before operating the machine.

3. Turn the key in the ignition switch to the ON position, rise from the seat, and move the PTO switch to ON.

Note: The PTO should not engage. If the PTO engages, there is a malfunction in the interlock system. Correct this malfunction before operating the machine.

4. Engage the parking brake, turn the key in the ignition switch to the ON position, and move the traction pedal out of Neutral.

Note: The InfoCenter displays "traction denied" and the machine should not move. If the

machine does move, there is a malfunction in the interlock system. Correct this malfunction before operating the machine.

Pushing or Towing the Machine

Important: Do not push or tow the machine faster than 3 to 4.8 km/h (2 to 3 mph) because internal transmission damage may occur. The bypass valve must be open whenever the machine is pushed or towed.

Important: If the machine must be pushed or towed in reverse, the check valve in the four-wheel drive manifold must also be bypassed. To bypass the check valve, connect a hose assembly (Hose Part No. 95-8843, Coupler Fitting Part No. 95-0985 [Qty. 2], and Hydraulic Fitting Part No. 340-77 [Qty. 2]) to the reverse traction pressure test port, located on the hydrostat, and on the port located in-between ports M8 and P2 on the rear traction manifold which is located to the inside of the front left tire.

1. Open the hood and locate the bypass valves (Figure 40) on the top of pump, behind the battery/storage boxes.
2. Rotate each valve 3 turns counter-clockwise to open and allow oil to bypass internally. **Do not open more than 3 turns.** Because fluid is bypassed, the machine can be slowly moved without damaging the transmission.

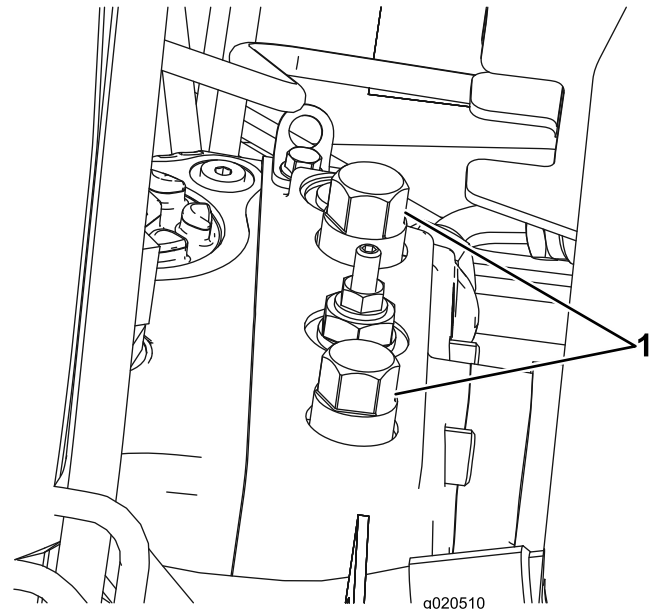


Figure 40

1. Bypass valve (2)

3. Close the bypass valves before starting the engine. Torque to 70 N-m (52 ft-lb) to close the valve.

Jacking Points

- Front— frame, on the inside of each drive tire.
- Rear— center of the axle.

Hauling the Machine

- Use care when loading or unloading the machine into a trailer or a truck.
- Use full-width ramps for loading the machine into a trailer or a truck.
- Tie the machine down securely using straps, chains, cable, or ropes. Both front and rear straps should be directed down and outward from the machine.

Operating Characteristics

Practice driving the machine because it has a hydrostatic transmission and its characteristics are different than many turf maintenance machines. Some points to consider when operating the traction unit and cutting units are the transmission, engine speed, load on the cutting blades and the importance of the brakes.

With Toro Smart Power™, the operator does not have to listen to the engine speed in heavy conditions. Smart Power prevents bogging down in heavy turf by automatically controlling the machine speed and optimizing cutting performance.

Another characteristic to consider is the operation of the pedals that are connected to the brakes. The brakes can be used to assist in turning the machine. However, use them carefully, especially on soft or wet grass because the turf may be torn accidentally. Another benefit of the brakes is to maintain traction. For example, in some slope conditions, the uphill wheel slips and loses traction. If this situation occurs, depress the uphill turn pedal gradually and intermittently until the uphill wheel stops slipping, thus, increasing traction on the downhill wheel.

Use extra care when operating the machine on slopes. Make sure that the seat latch is properly secured and the seat belt is buckled. Drive slowly and avoid sharp turns on slopes to prevent rollovers. For steering control, the cutting unit must be lowered when going downhill.

⚠ WARNING

This product is designed to drive objects into the ground where they lose energy quickly in grass areas. However, careless operation, combined with terrain angle, ricochets, or improperly positioned safety guards can lead to thrown object injuries.

- **When a person or pet appears suddenly in or near the mowing area, stop mowing.**
- **Do not resume mowing until the area is cleared.**

***Important:* Allow engine to idle for 5 minutes before shutting it off after a full load operation. This allows the turbo charger to cool down before shutting the engine off. Failure to do so may lead to turbo-charger trouble.**

Before stopping the engine, disengage all controls and set the engine speed to Slow. Setting the engine speed to Slow reduces high engine rpm, noise, and vibration. Turn the key to Off to stop the engine.

Operating Tips

Mow When Grass is Dry

Mow either in the late morning to avoid the dew, which causes grass clumping, or in late afternoon to avoid the damage that can be caused by direct sunlight on the sensitive, freshly mowed grass.

Select the Proper Height-of-Cut Setting to Suit Conditions

Remove approximately 25 mm (1 inch) or no more than 1/3 of the grass blade when cutting. In exceptionally lush and dense grass, you may have to raise the height of cut to the next setting.

Mow at Proper Intervals

Under most normal conditions you need to mow approximately every 4 to 5 days. But remember, grass grows at different rates at different times. This means that in order to maintain the same height-of-cut, which is a good practice, you will need to cut more frequently in early spring; as the grass growth rate slows in mid summer, cut only every 8-10 days. If you are unable to mow for an extended period due to weather conditions or other reasons, mow first with the height-of-cut at a high level; then mow again 2 to 3 days later with a lower height setting.

Always Mow with Sharp Blades

A sharp blade cuts cleanly and without tearing or shredding the grass blades like a dull blade. Tearing and shredding causes the grass to turn brown at the edges which impairs growth and increases susceptibility to diseases.

Mowing Patterns

Change mowing patterns often to minimize aftercut appearance issues induced by repetitive operation in only 1 direction.

Resolving Aftercut Appearance

Reference Aftercut Appearance Troubleshooting Guide available at www.Toro.com.

After Operating

To ensure that optimum performance is met, clean the underside of the mower housings after each use. If residue is allowed to buildup in the mower housing, cutting performance declines.

Note: Lower cutting units to the ground whenever machine is parked. This relieves the hydraulic load from the system, prevents wear on system parts and also prevents accidental lowering of the cutting units.

Maintenance

Note: Determine the left and right sides of the machine from the normal operating position.

Recommended Maintenance Schedule(s)

| Maintenance Service Interval | Maintenance Procedure |
|------------------------------|--|
| After the first 8 hours | <ul style="list-style-type: none"> • Torque the wheel nuts. |
| After the first 200 hours | <ul style="list-style-type: none"> • Change the planetary gear drive oil. • Change the rear axle lubricant. • Change the hydraulic filters. |
| Before each use or daily | <ul style="list-style-type: none"> • Check the cooling system. • Check the hydraulic-fluid level. • Check the tire pressure. • Check the interlock switches. • Check the engine-oil level. • Drain water or other contaminants from the water separator. • Drain water or other contaminants from fuel filter/water separator. • Remove debris from the engine area, oil cooler, and radiator. • Inspect the hydraulic lines and hoses for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration, and chemical deterioration. |
| Every 50 hours | <ul style="list-style-type: none"> • Grease the bearings and bushings. (or after every washing). • Check the battery condition. |
| Every 100 hours | <ul style="list-style-type: none"> • Check the condition and tension of the alternator belt. |
| Every 200 hours | <ul style="list-style-type: none"> • Torque the wheel nuts. |
| Every 250 hours | <ul style="list-style-type: none"> • Change the engine oil and filter. |
| Every 400 hours | <ul style="list-style-type: none"> • Service the air cleaner. (Service the air cleaner earlier if the air cleaner indicator shows red. Service it more frequently in extremely dirty or dusty conditions.) • Check the fuel lines and connections. • Replace the fuel filter canister. • Replace the engine fuel filter. • Check the planetary gear drive oil level (Also, check if external leakage is observed). • Check the rear axle lubricant level. |
| Every 800 hours | <ul style="list-style-type: none"> • Drain and clean the fuel tank. • Change the planetary gear drive oil. (Or yearly, whichever comes first) • Change the rear axle lubricant. • Check the rear wheel toe-in. • Change the hydraulic fluid. • Change the hydraulic filters. |
| Every 6,000 hours | <ul style="list-style-type: none"> • Disassemble, clean, and assemble the soot filter of the DPF. or clean the soot filter if engine faults SPN 3720 FMI 16, SPN 3720 FMI 0, or SPN 3720 FMI 16 display in the InfoCenter. |
| Before storage | <ul style="list-style-type: none"> • Drain and clean the fuel tank. • Check the tire pressure. • Check all fasteners. • Grease or oil all grease fittings and pivot points. • Paint chipped surfaces. |
| Yearly | <ul style="list-style-type: none"> • Check the fuel lines and connections. |

Important: Refer to your engine operator's manual and cutting unit *Operator's Manual* for additional maintenance procedures.

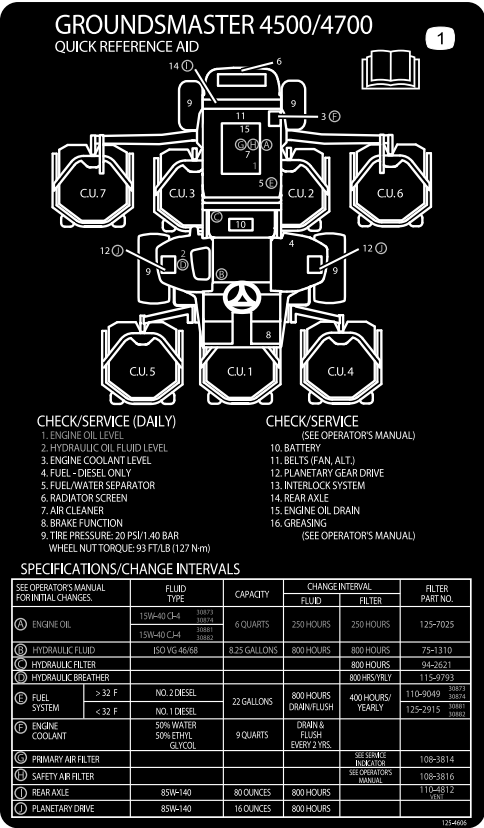
Daily Maintenance Checklist

Duplicate this page for routine use.

| Maintenance Check Item | For the week of: | | | | | | |
|--|------------------|-------|------|--------|------|------|------|
| | Mon. | Tues. | Wed. | Thurs. | Fri. | Sat. | Sun. |
| Check the safety interlock operation. | | | | | | | |
| Check the brake operation. | | | | | | | |
| Check the engine oil and fuel level. | | | | | | | |
| Check the cooling system fluid level. | | | | | | | |
| Drain the water/fuel separator. | | | | | | | |
| Check the air filter restriction indicator. | | | | | | | |
| Check the radiator, oil cooler, and screen for debris. | | | | | | | |
| Check unusual engine noises. ¹ | | | | | | | |
| Check unusual operating noises. | | | | | | | |
| Check the hydraulic system oil level. | | | | | | | |
| Check hydraulic hoses for damage. | | | | | | | |
| Check for fluid leaks. | | | | | | | |
| Check the tire pressure. | | | | | | | |
| Check the instrument operation. | | | | | | | |
| Lubricate all grease fittings. ² | | | | | | | |
| Touch-up damaged paint. | | | | | | | |

1. Check the glow plug and injector nozzles if hard starting, excess smoke, or rough running is noted.
2. Immediately after every washing, regardless of the interval listed.

Service Interval Chart



decal125-4606

Figure 41

⚠ CAUTION

If you leave the key in the ignition switch, someone could accidentally start the engine and seriously injure you or other bystanders.

Remove the key from the ignition switch before you do any maintenance.

Pre-Maintenance Procedures

Removing the Hood

1. Release the hood latches (Figure 42) and pivot the hood open.

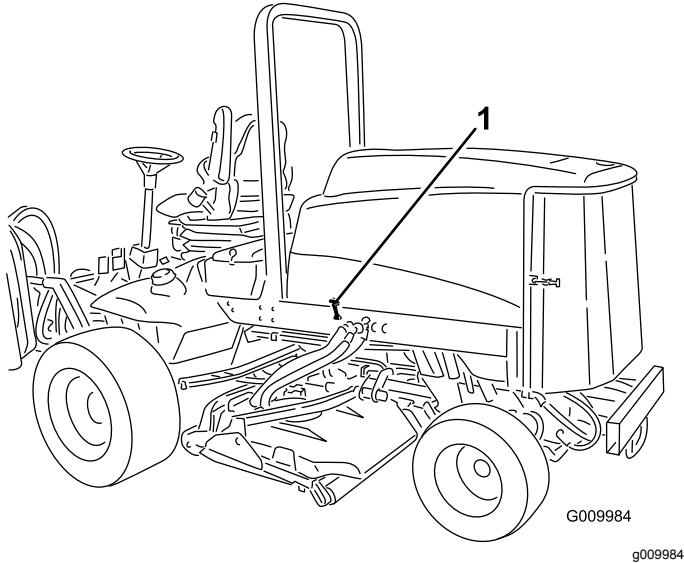


Figure 42

1. Hood latch (2)

2. Remove the cotter pins securing the rear hood brackets to the frame pins and lift off the hood.

Lubrication

Greasing the Bearings and Bushings

Service Interval: Every 50 hours (or after every washing).

The machine has grease fittings that must be lubricated regularly with No. 2 lithium grease.

The grease fitting locations and quantities are as follows:

- Brake shaft pivot bearings (5) (Figure 43)

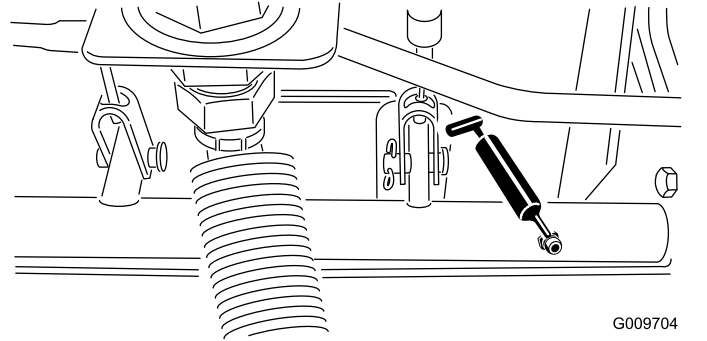


Figure 43

- Rear axle pivot bushings (2) (Figure 44)

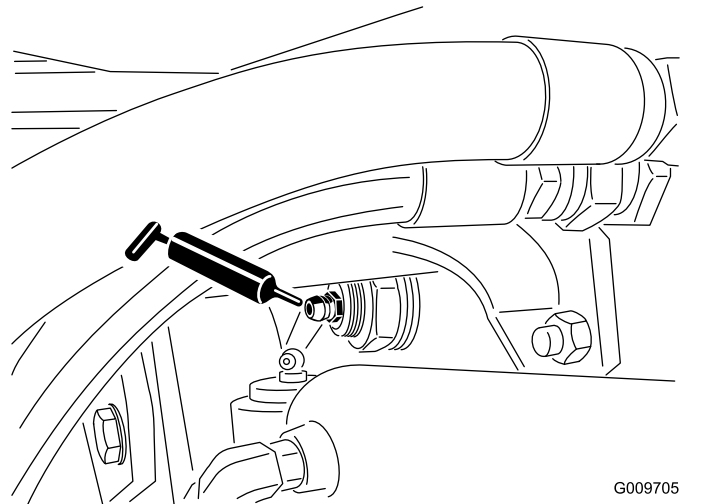


Figure 44

- Steering cylinder ball joints (2) (Figure 45)

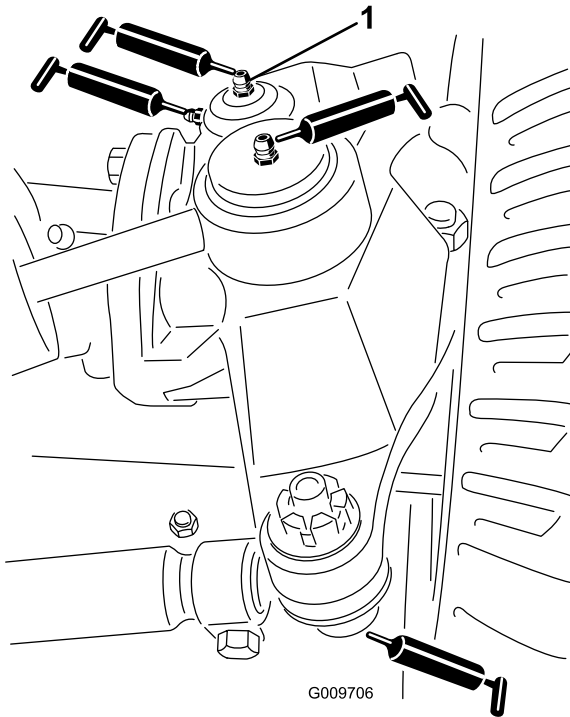


Figure 45

- Top fitting on king pin

- Tie-rod ball joints (2) (Figure 45)
- King-pin bushings (2) (Figure 45). **The top fitting on the king pin should only be lubricated annually (2 pumps).**
- Lift-arm bushings (1 per deck) (Figure 46)

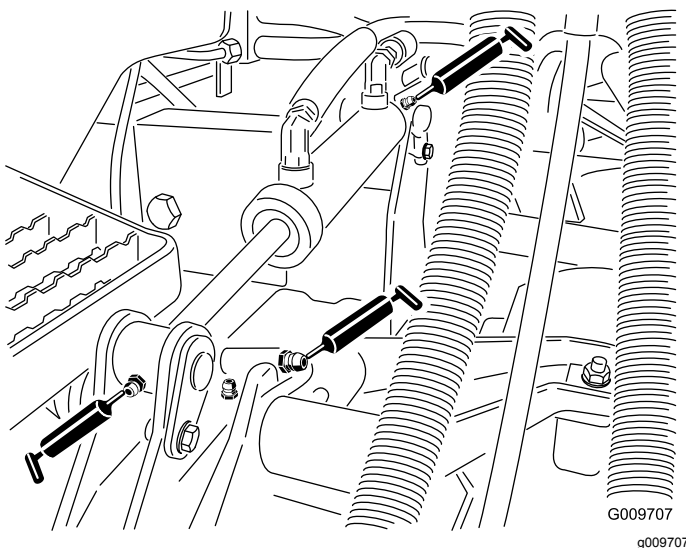


Figure 46

- Lift-cylinder bushings (2 per deck) (Figure 46)

- Cutting unit spindle-shaft bearings (1 per cutting unit) (Figure 47)

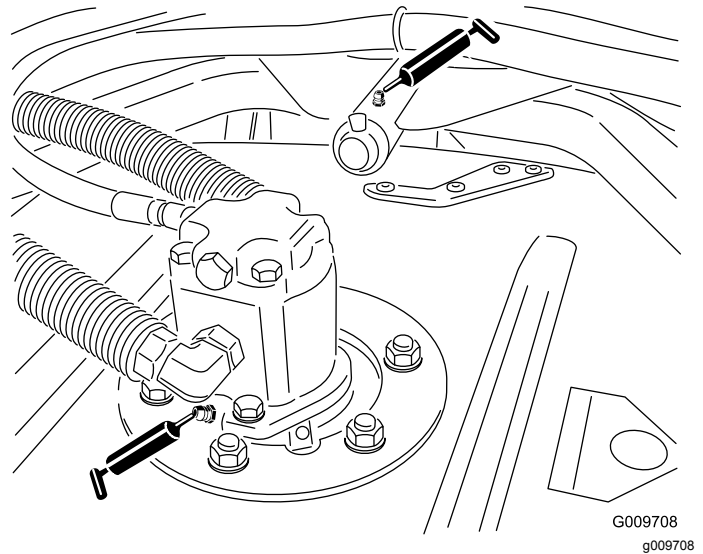


Figure 47

- Cutting unit carrier-arm bushings (1 per cutting unit) (Figure 47)
- Rear-roller bearings (2 per cutting unit) (Figure 48)

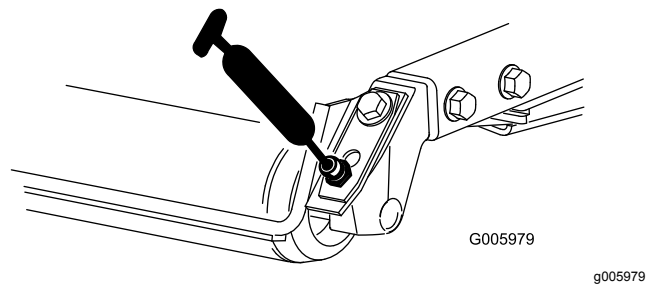


Figure 48

Important: Make sure that the grease groove in each roller mount aligns with the grease hole in each end of the roller shaft. To help align the groove and hole, there is also an alignment mark on 1 end of the roller shaft.

Engine Maintenance

Servicing the Air Cleaner

Service Interval: Every 400 hours

Check the air-cleaner body for damage which could cause an air leak. Replace if damaged. Check the whole intake system for leaks, damage, or loose hose clamps.

Service the air-cleaner filter only when the service indicator (Figure 49) requires it. Changing the air filter before it is necessary only increases the chance of dirt entering the engine when you remove the filter.

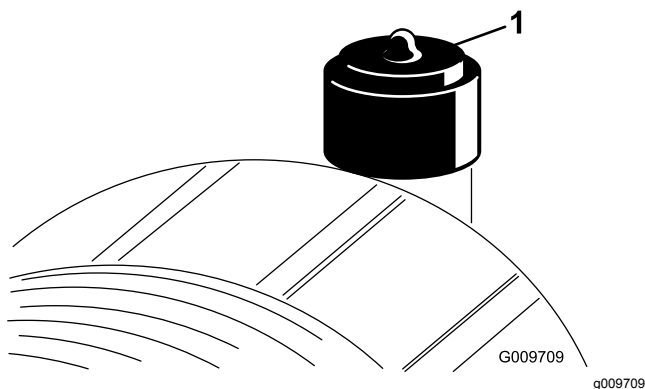


Figure 49

1. Air-cleaner indicator

Important: Make sure that the cover is seated correctly and seals with the air-cleaner body.

1. Pull the latch outward and rotate the air-cleaner cover counterclockwise (Figure 50).

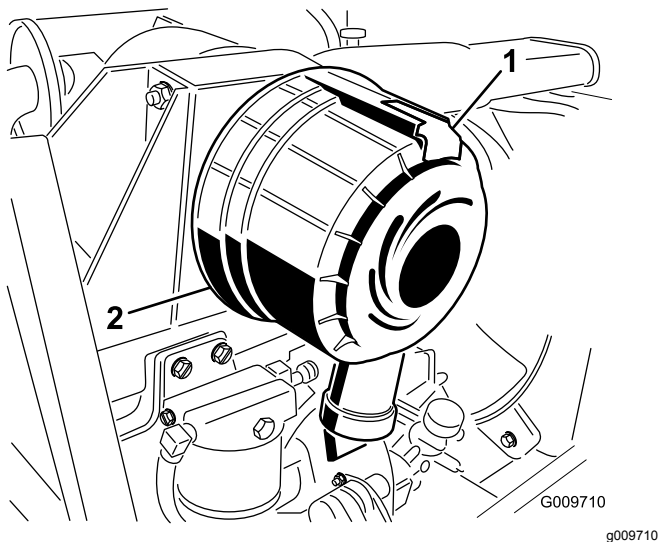


Figure 50

1. Air-cleaner latch 2. Air-cleaner cover

2. Remove the cover from the air-cleaner body.

3. Use low pressure air (40 psi, clean and dry) to help remove large accumulations of debris packed between outside of primary filter and the canister. **Avoid using high pressure air which could force dirt through the filter into the intake tract.**

Note: This cleaning process prevents debris from migrating into the intake when the primary filter is removed.

4. Remove and replace the primary filter (Figure 51).

Note: It is not recommended to clean the used filter due to possibly damaging the filter media.

5. Inspect the sealing end and body of the filter for shipping damage. **Do not use a damaged element.**
6. Insert a new filter and apply pressure to the outer rim to seat it in the canister. **Do not apply pressure to the flexible center of the filter.**
- 7.

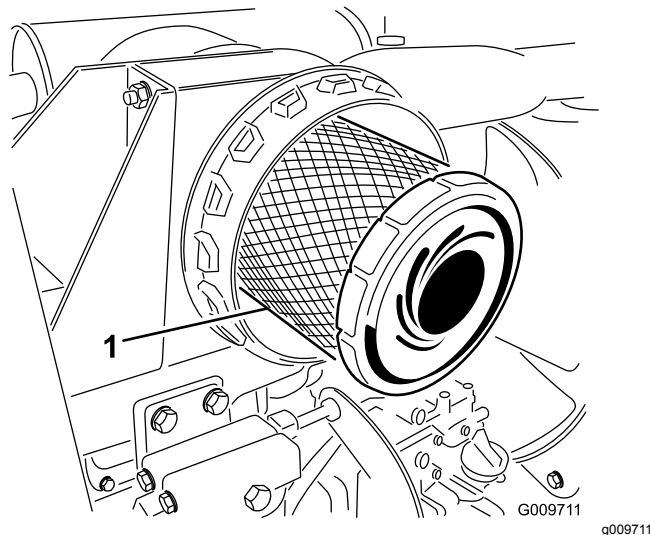


Figure 51

1. Air-cleaner primary filter

Important: Never attempt to clean the safety filter (Figure 52). Replace the safety filter after every 3 primary filter services.

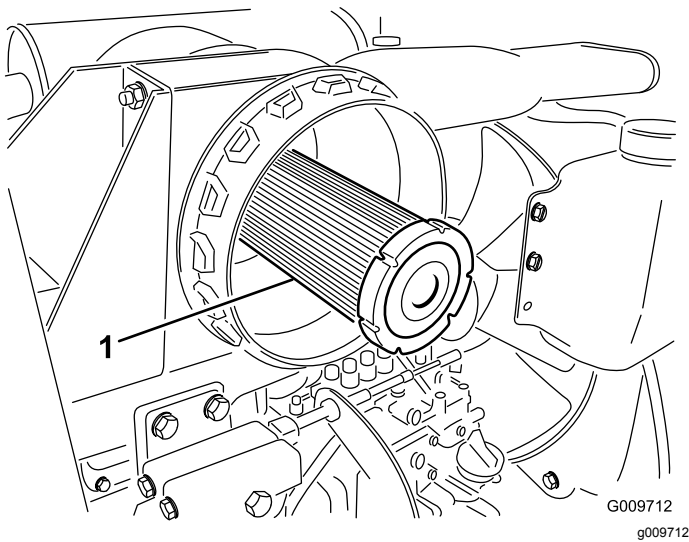


Figure 52

1. Air-cleaner safety filter

8. Clean the dirt ejection port located in the removable cover. To clean the cavity, remove, clean, and replace the rubber outlet valve.
9. Install the cover orienting the rubber outlet valve in a downward position—between approximately 5 o'clock to 7 o'clock when viewed from the end.
10. Reset the indicator ([Figure 49](#)) if it shows red.

Servicing the Engine Oil

Oil Specification

Use high-quality, low-ash engine oil that meets or exceeds the following specifications:

- API service category CJ-4 or higher
- ACEA service category E6
- JASO service category DH-2

Important: Using engine oil other than API CJ-4 or higher, ACEA E6, or JASO DH-2 may cause the diesel particulate filter to plug or cause engine damage.

Use the following engine oil viscosity grade:

- Preferred oil: SAE 15W-40 (above 0°F)
- Alternate oil: SAE 10W-30 or 5W-30 (all temperatures)

Toro Premium Engine Oil is available from your Authorized Toro Distributor in either 15W-40 or 10W-30 viscosity grades. See the parts catalog for part numbers.

Checking the Engine-Oil Level

Service Interval: Before each use or daily

The engine is shipped with oil in the crankcase; however, the oil level must be checked before and after the engine is first started.

Important: Check the engine oil daily. If the engine-oil level is above the Full mark on the dipstick, the engine oil may be diluted with fuel; If the engine oil level is above the Full mark, change the engine oil.

The best time to check the engine oil is when the engine is cool before it has been started for the day. If it has already been run, allow the oil to drain back down to the sump for at least 10 minutes before checking. If the oil level is at or below the Add mark on the dipstick, add oil to bring the oil level to the Full mark. **Do not overfill the engine with oil.**

Important: Keep the engine oil level between the upper and lower limits on the dipstick; the engine may fail if you run it with too much or too little oil.

1. Park the machine on a level surface.
2. Unlock the engine-cover latches and open the engine cover.
3. Remove the dipstick, wipe it clean, install the dipstick into the tube, and pull it out again.

Note: The oil level should be in the safe range ([Figure 53](#)).

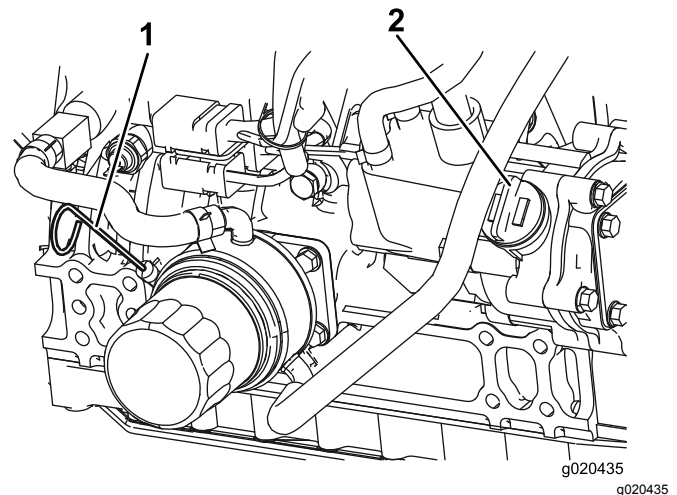


Figure 53

1. Dipstick
2. Oil-fill cap

4. If the oil is below the safe range, remove the fill cap ([Figure 53](#)) and add oil until the level reaches the Full mark. **Do not overfill.**

Note: When using different oil, drain all old oil from the crankcase before adding new oil.

5. Install the oil fill cap and dipstick.
6. Close the engine cover and secure it with the latches.

Crankcase Oil Capacity

Approximately 5.7 L (6 US qt) with the filter.

Changing the Engine Oil and Filter

Service Interval: Every 250 hours

1. Remove the drain plug (Figure 54) and let the oil flow into a drain pan. When the oil stops, install the drain plug.

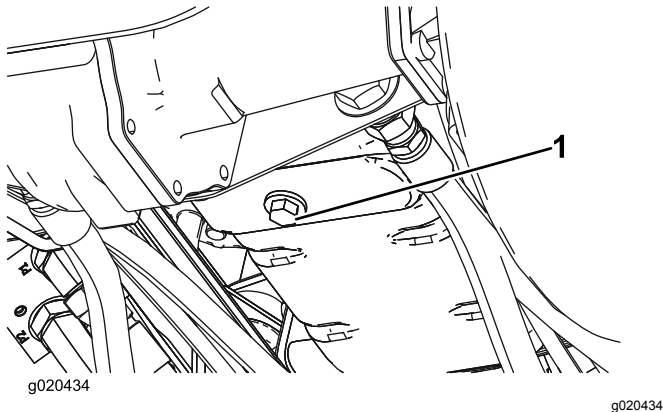


Figure 54

1. Oil-drain plug

2. Remove the oil filter (Figure 55).
3. Apply a light coat of clean oil to the new filter seal before screwing it on. Do not overtighten.

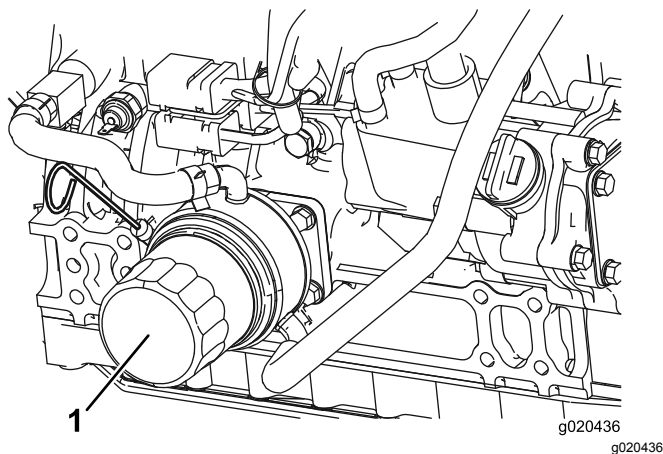


Figure 55

1. Oil filter

4. Add oil to the crankcase; refer to [Checking the Engine-Oil Level](#) (page 47).

Servicing the Diesel-Oxidation Catalyst (DOC) and the Soot Filter

Service Interval: Every 6,000 hours or clean the soot filter if engine faults SPN 3720 FMI 16, SPN 3720 FMI 0, or SPN 3720 FMI 16 display in the InfoCenter.

- If advisory message ADVISORY 179 displays in the InfoCenter, the DPF is nearing the recommended point for servicing the diesel-oxidation catalyst and the soot filter.

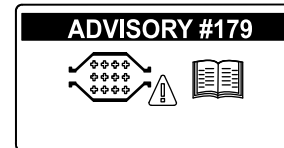


Figure 56

- If engine faults CHECK ENGINE SPN 3251 FMI 0, CHECK ENGINE SPN 3720 FMI 0, or CHECK ENGINE SPN 3720 FMI 16 in the InfoCenter (Figure 57) display in the InfoCenter, clean the soot filter using the steps that follow:

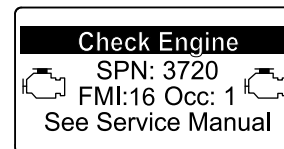
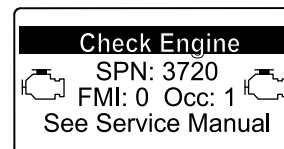
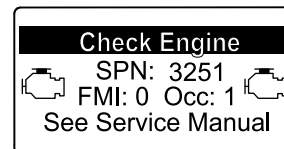


Figure 57

1. Refer to the Engine section in the *Service Manual* for information on disassembling and assembling the diesel-oxidation catalyst and the soot filter of the DPF.
2. Refer to your Authorized Toro Distributor for diesel-oxidation catalyst and the soot filter replacement parts or service.
3. Contact your Authorized Toro Distributor to have them reset the engine ECU after you install a clean DPF.

Fuel System Maintenance

⚠ DANGER

Under certain conditions, diesel fuel and fuel vapors are highly flammable and explosive. A fire or explosion from fuel can burn you and others and can cause property damage.

- Use a funnel to fill the fuel tank outdoors, in an open area, when the engine is off and is cold. Wipe up any fuel that spills.
- Do not fill the fuel tank completely full. Add fuel to the fuel tank until the level is 6 to 13 mm (1/4 to 1/2 inch) below the bottom of the filler neck. This empty space in the tank allows the fuel to expand.
- Never smoke when handling fuel, and stay away from an open flame or where fuel fumes may be ignited by a spark.
- Store fuel in a clean, safety-approved container and keep the cap in place.

Draining the Fuel Tank

Service Interval: Every 800 hours—Drain and clean the fuel tank.

Before storage—Drain and clean the fuel tank.

Before each use or daily

Drain and clean the tank if fuel system becomes contaminated or if the machine will be stored for an extended period of time. Use clean fuel to flush out the tank.

Checking the Fuel Lines and Connections

Service Interval: Every 400 hours

Yearly

Inspect them for deterioration, damage, or loose connections.

Servicing the Water Separator

Service Interval: Before each use or daily—Drain water or other contaminants from fuel filter/water separator.

Every 400 hours—Replace the fuel filter canister.

1. Place a clean container under the fuel filter (Figure 58).
2. Loosen the drain plug on the bottom of the filter canister and open the vent on the top of the canister mount.

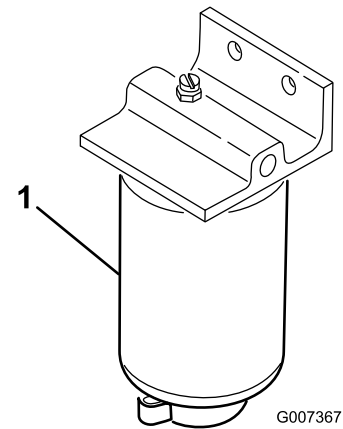


Figure 58

1. Water-separator filter canister

3. Clean the area where the filter canister mounts.
4. Remove the filter canister and clean the mounting surface.
5. Lubricate the gasket on the filter canister with clean oil.
6. Install the filter canister by hand until the gasket contacts mounting surface, and then rotate it an additional 1/2 turn.
7. Tighten the drain plug on the bottom of the filter canister and close the vent on the top of the canister mount.

Servicing the Fuel Filter

Service Interval: Every 400 hours

1. Clean the area around the fuel-filter head (Figure 59).

Electrical System Maintenance

Charging and Connecting the Battery

WARNING

CALIFORNIA Proposition 65 Warning

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

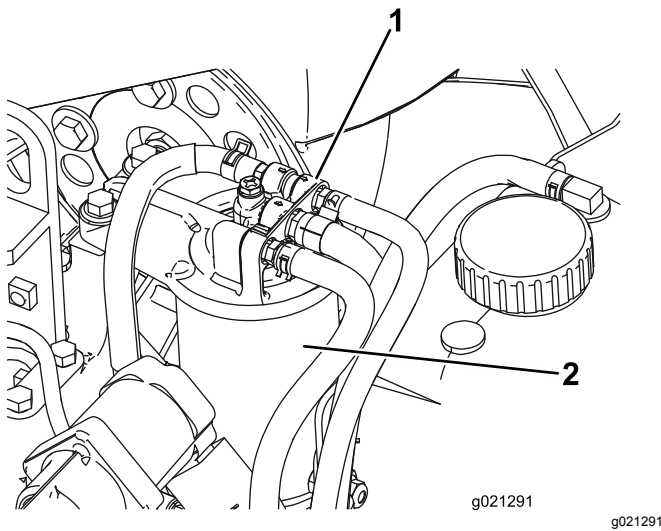


Figure 59

1. Fuel-filter head
2. Fuel Filter

2. Remove the filter and clean the filter head mounting surface (Figure 59).
3. Lubricate the filter gasket with clean lubricating engine oil; refer to the engine *Operator's Manual*.
4. Install the dry filter canister, by hand, until the gasket contacts the filter head, then rotate it an additional 1/2 turn.
5. Start the engine and check for fuel leaks around the filter head.

Fuel Pick-up Tube Screen

The fuel pick-up tube, located inside the fuel tank, is equipped with a screen to help prevent debris from entering the fuel system. Remove fuel pick-up tube and clean screen as required.

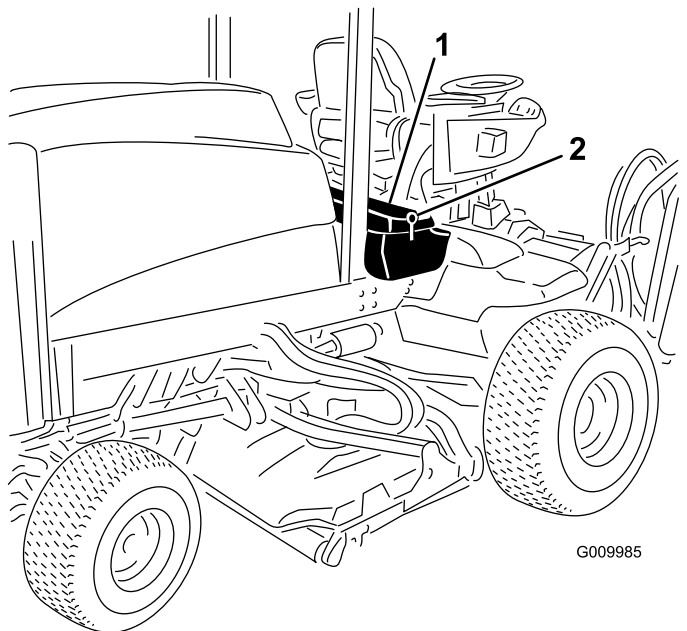


Figure 60

1. Console panel
2. Latch

⚠ DANGER

Battery electrolyte contains sulfuric acid which is a deadly poison and causes severe burns.

- **Do not drink electrolyte and avoid contact with skin, eyes or clothing. Wear safety glasses to shield your eyes and rubber gloves to protect your hands.**
 - **Fill the battery where clean water is always available for flushing the skin.**
2. Connect a 3 to 4 A battery charger to the battery posts. Charge the battery at a rate of 3 to 4 A for 4 to 8 hours.
 3. When the battery is charged, disconnect the charger from the electrical outlet and battery posts.

⚠ WARNING

Charging the battery produces gasses that can explode.

Never smoke near the battery and keep sparks and flames away from battery.

4. Install the positive cable (red) to the positive (+) terminal and the negative cable (black) to the negative (-) terminal of the battery ([Figure 61](#)).

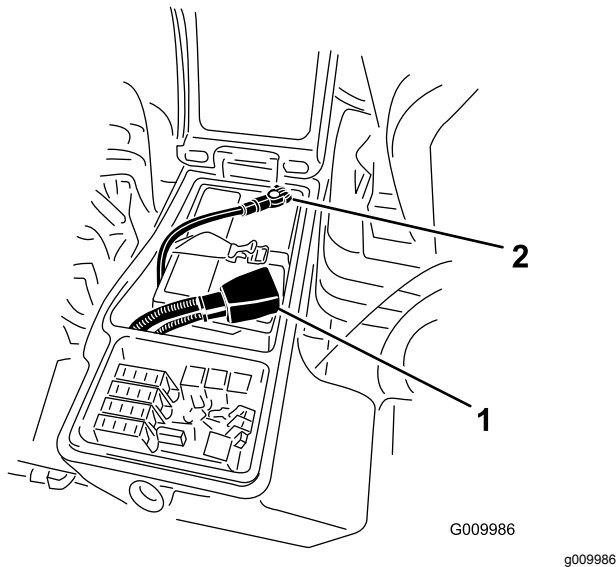


Figure 61

1. Positive battery cable
2. Negative battery cable

5. Secure cables to posts with capscrews and nuts.

Note: Make sure that the positive (+) terminal is all of the way onto the post and the cable is

positioned snug to the battery. The cable must not contact the battery cover.

6. Slide the rubber boot over the positive terminal to prevent a possible short from occurring.

WARNING

CALIFORNIA Proposition 65 Warning

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

7. Coat both battery connections with Grafo 112X (skin-over) grease, Part No. 505-47, petroleum jelly, or light grease to prevent corrosion. Slide the rubber boot over the positive terminal.
8. Close the console panel and secure the latch.

⚠ WARNING

Battery terminals or metal tools could short against metal components causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- **When removing or installing the battery, do not allow the battery terminals to touch any metal parts of the machine.**
- **Do not allow metal tools to short between the battery terminals and metal parts of the machine.**

⚠ WARNING

Incorrect battery cable routing could damage the machine and cables causing sparks. Sparks can cause the battery gasses to explode, resulting in personal injury.

- **Always disconnect the negative (black) battery cable before disconnecting the positive (red) cable.**
- **Always connect the positive (red) battery cable before connecting the negative (black) cable.**

Battery Care

Service Interval: Every 50 hours—Check the battery condition.

Important: Before welding on the machine, disconnect the negative (black) cable from the battery to prevent damage to the electrical system.

Note: Keep the terminals and the entire battery case clean to avoid slow discharge. To clean the battery, remove it from the machine, and wash the entire case with a solution of baking soda and water. Rinse with clear water. Coat the battery posts and cable connectors with Grafo 112X (skin-over) grease (Part No. 505-47) or petroleum jelly to prevent corrosion.

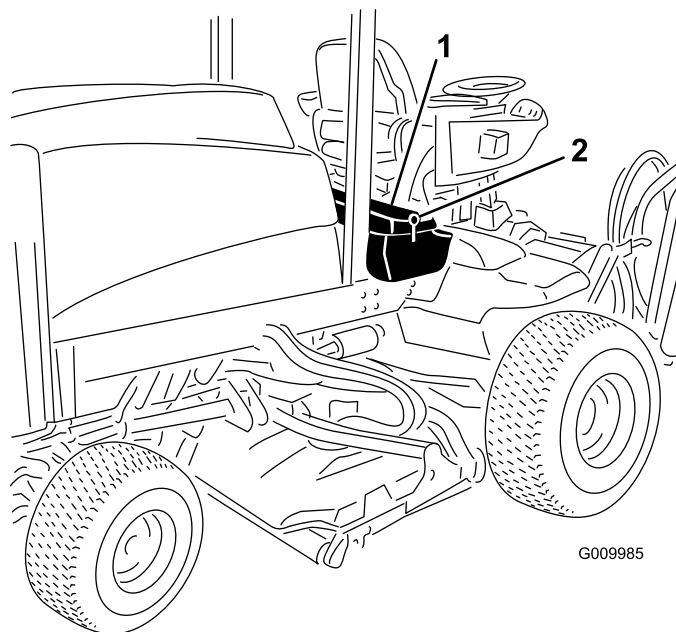


Figure 63

1. Latch
2. Console panel

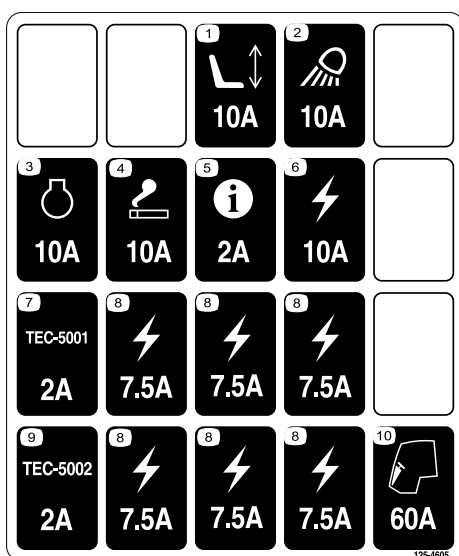


Figure 62

decal125-4605

Unhook the latch and raise the console panel ([Figure 63](#)) to expose the fuses ([Figure 64](#)).

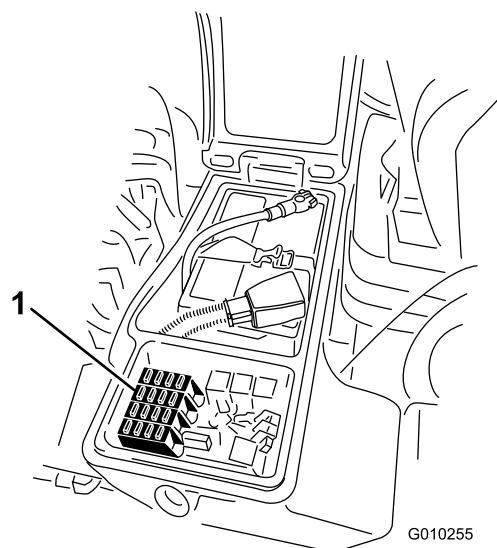


Figure 64

1. Fuses

g010255

Drive System Maintenance

Checking the Torque of the Wheel Nuts

Service Interval: After the first 8 hours

Every 200 hours

⚠ WARNING

Failure to maintain proper torque of the wheel nuts could result in failure or loss of wheel and may result in personal injury.

Torque the front and rear wheel nuts to 115 to 136 N-m (85 to 100 ft-lb) after 1 to 4 hours of operation and again after 8 hours of operation. Torque every 200 hours thereafter.

Note: Front wheel nuts are 1/2-20 UNF. Rear wheel nuts are M12 x 1.6-6H (Metric).

Checking the Planetary Gear Drive Oil

Service Interval: Every 400 hours

Use high quality SAE 85W-140 gear lube as a replacement.

1. Position the machine on a level surface and position the wheel so 1 check plug (Figure 65) is at the 12 o'clock position and the other is at 3 o'clock position.

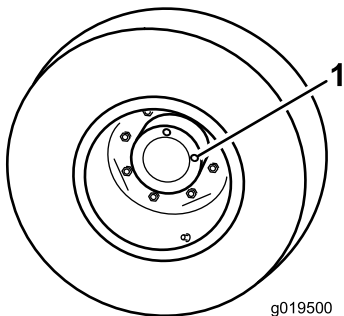


Figure 65

1. Check/drain plug (2)

2. Remove the plug at the 3 o'clock position (Figure 65).

Note: Oil level should be at the bottom of the check plug hole.

3. If the oil level is low, remove the plug at the 12 o'clock position and add oil until it begins to flow out the hole at the 3 o'clock position.
4. Install both plugs.
5. Repeat steps 1 through 4 on the opposite planetary gear assembly.

Changing the Planetary Gear Drive Oil

Service Interval: After the first 200 hours

Every 800 hours (Or yearly, whichever comes first)

Use a high quality SAE 85W-140 wt. gear lube as replacement.

1. Position the machine on a level surface and position a wheel so that 1 of the check plugs is at the lowest (6 o'clock) position (Figure 66).

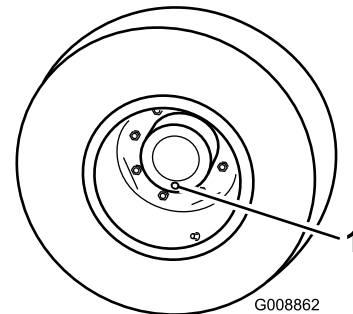


Figure 66

1. Check/drain plug
-
2. Place a drain pan under the planetary hub, remove the plug and, allow the oil to drain.
 3. Place a drain pan under the brake housing, remove the drain plug, and allow the oil to drain (Figure 67).

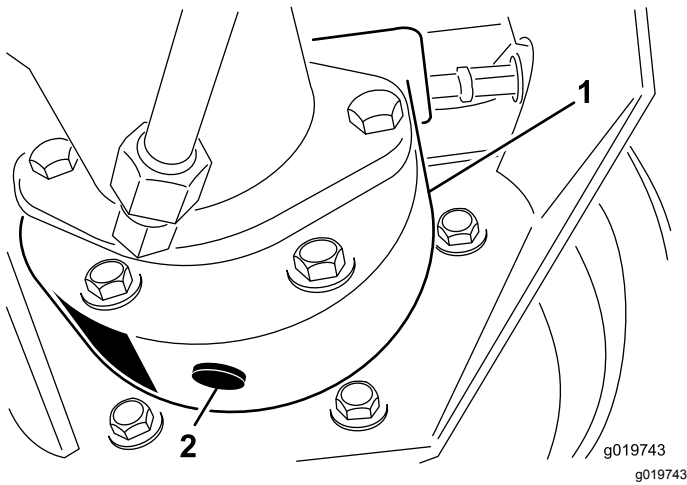


Figure 67

1. Brake housing
2. Drain plug

4. When all of the oil has drained from both locations, install the plug in the brake housing.
5. Rotate the wheel until the open plug hole in the planetary, is at the twelve o'clock position.
6. Through the open hole, slowly fill the planetary with 0.65 L (22 oz) of high quality SAE 85W-140 gear lube.

Important: If the planetary fills before the 0.65 L (22 oz) of oil is added, wait 1 hour or install the plug and move the machine approximately 10 feet to distribute the oil through the brake system. Then, remove the plug and add the remaining oil.

7. Install the plug.
8. Repeat the procedure on the opposite planetary/brake assembly.

Checking the Rear Axle Lubricant

Service Interval: Every 400 hours

The rear axle is shipped from the factory filled with SAE 85W-140 gear lube. The capacity is 2.4 L (80 oz). Visually inspect for leaks daily.

1. Position the machine on a level surface.
2. Remove a check plug from 1 end of the axle (Figure 68) and make sure that the lubricant is up to the bottom of the hole.
3. If the level is low, remove the fill plug (Figure 68) and add enough lubricant to bring the level up to the bottom of the check plug holes.

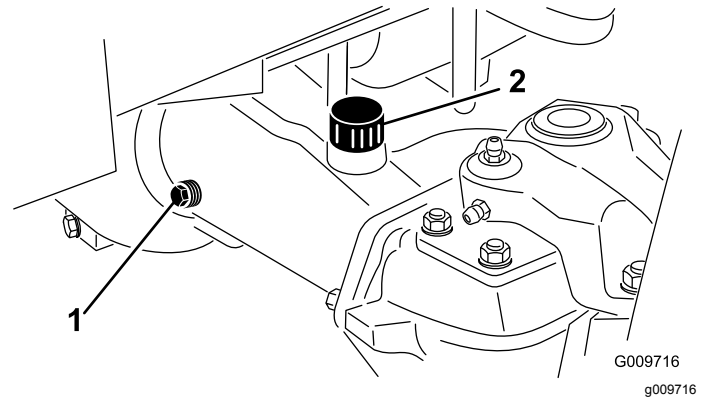


Figure 68

1. Check plug
2. Fill plug

Changing the Rear Axle Lubricant

Service Interval: After the first 200 hours

Every 800 hours

1. Position the machine on a level surface.
2. Clean the area around the 3 drain plugs, 1 on each end and 1 in the center (Figure 69).

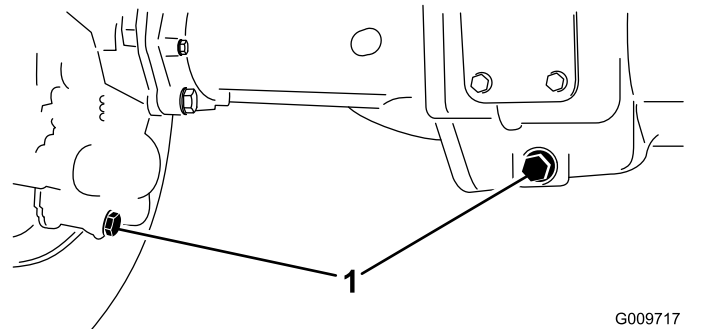


Figure 69

1. Drain plug location

3. Remove the (3) oil-level check plugs and main axle vent cap to ease in draining of the oil.
4. Remove the drain plugs and allow the oil to drain into the pans.
5. Install the plugs.
6. Remove a check plug and fill axle with approximately 2.4 L (80 oz) of 85W-140 gear lube or until lubricant reaches the bottom of the hole.
7. Install check plug.

Checking the Rear Wheel Toe-In

Service Interval: Every 800 hours/Yearly (whichever comes first)

1. Measure the center-to-center distance (at axle height) at the front and rear of the steering tires. The front measurement must be 3 mm (1/8 inch) less than the rear measurement ([Figure 70](#)).

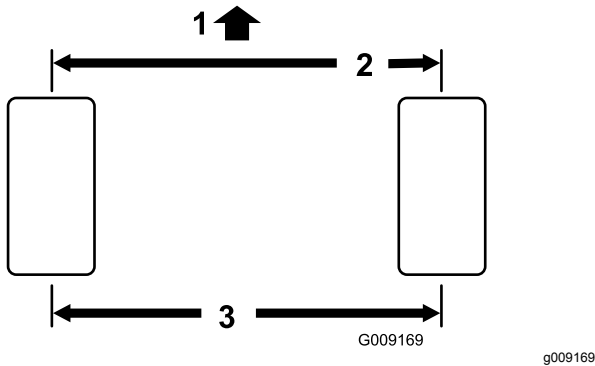


Figure 70

1. Front of traction unit
2. 3 mm (1/8 inch) less than rear of tire
3. Center-to-center distance

2. To adjust, remove the cotter pin and nut from either tie rod ball joint ([Figure 71](#)) and remove the tie-rod ball joint from axle case support.

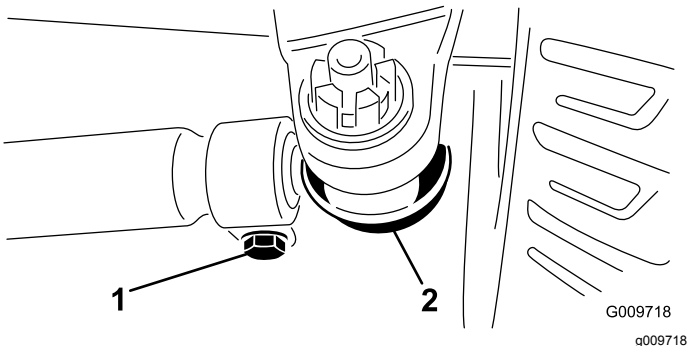


Figure 71

1. Tie-rod clamp
2. Tie-rod ball joint

3. Loosen the clamps at both ends of the tie rods ([Figure 71](#)).
4. Rotate the detached ball joint inward or outward one (1) complete revolution and tighten the clamp at the loose end of the tie rod.
5. Rotate the entire tie-rod assembly in the same direction (inward or outward) 1 complete revolution and tighten the clamp at the connected end of the tie rod.
6. Install the ball joint in the axle-case support and tighten the nut finger-tight and measure the toe-in.

7. Repeat procedure if necessary.
8. Tighten the nut and install a new cotter pin when the adjustment is correct.

Cooling System Maintenance

Servicing the Engine Cooling System

Service Interval: Before each use or daily—Remove debris from the engine area, oil cooler, and radiator.

Clean them more frequently in dirty conditions.

This machine is equipped with a hydraulically driven fan drive system that automatically (or manually) reverses to reduce oil cooler/radiator and screen debris buildup. While this feature can help reduce the time required to clean oil cooler/radiator, it does not eliminate the need for routine cleaning. Periodic cleaning and inspection of the radiator/cooler is still required.

1. Unlatch and swing open the rear screen (Figure 72).
2. Clean the screen thoroughly of all debris.

Note: To remove the screen, lift off the hinge pins.

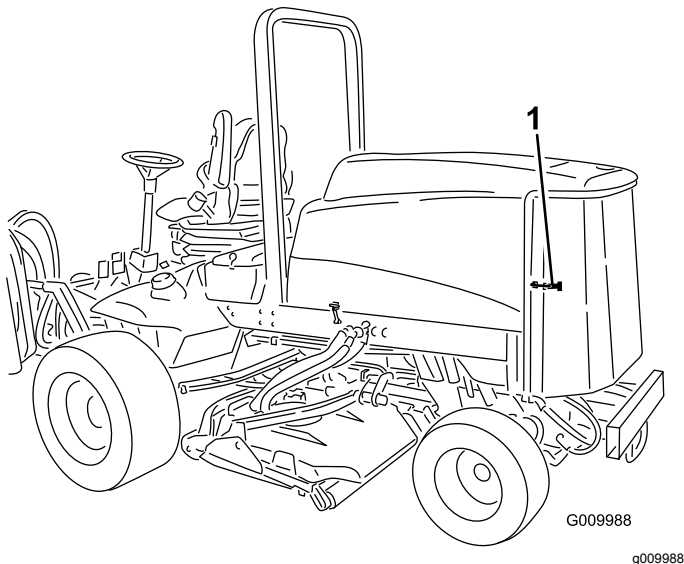


Figure 72

1. Rear screen latch

3. Thoroughly clean both sides of the oil cooler and the radiator (Figure 73) with compressed air. Start from the front and blow the debris out towards the back. Then clean from the back side and blow towards the front. Repeat procedure several times until all chaff and debris is removed.

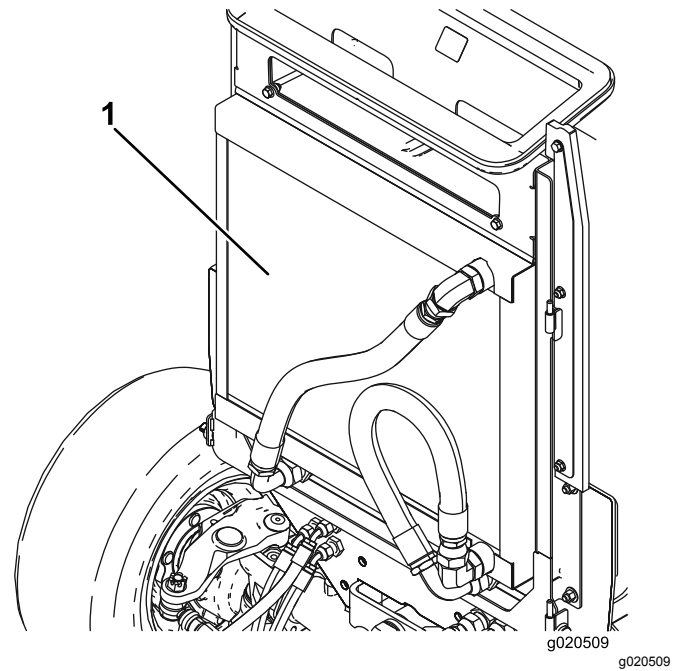


Figure 73

1. Oil cooler/radiator

Important: Cleaning the oil cooler/radiator with water promotes premature corrosion damage to components and compacts debris.

4. Close the rear screen and secure it with the latch.

Brake Maintenance

Adjusting the Service Brakes

Adjust the service brakes when there is more than 25 mm (1 inch) of free travel of the brake pedal or when the brakes do not work effectively. Free travel is the distance the brake pedal moves before braking resistance is felt.

1. Disengage the locking latch from the brake pedals so that both pedals work independently of each other.
2. To reduce free travel of the brake pedals, tighten the brakes:
 - A. Loosen the front nut on the threaded end of the brake cable (Figure 74).

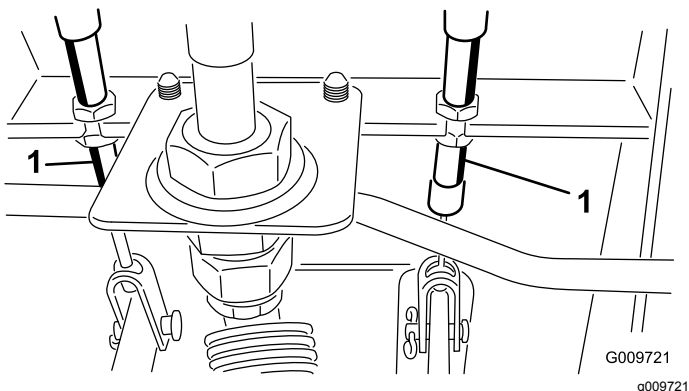


Figure 74

1. Brake cable

- B. Tighten the rear nut to move the cable backward until the brake pedals have 13 to 25 mm (1/2 to 1 inch) of free travel.
- C. Tighten the front nuts after the brakes are adjusted correctly.

Belt Maintenance

Servicing the Alternator Belt

Service Interval: Every 100 hours

Check the condition and tension of the belts (Figure 75) after every 100 operating hours.

Note: The belt should deflect 10 mm (3/8 inch). If the deflection is incorrect, proceed to step 2. If correct, continue operation.

1. Loosen the alternator mounting bolts (Figure 75).

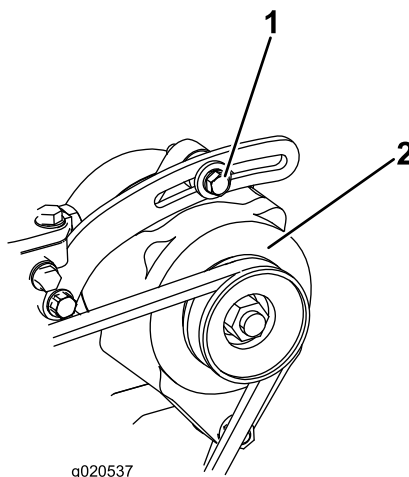


Figure 75

1. Mounting bolt
2. Alternator

2. Increase or decrease the alternator belt tension, tighten the bolts, and check the deflection of the belt again to ensure that the tension is correct.

Hydraulic System Maintenance

Changing the Hydraulic Fluid

Service Interval: Every 800 hours

If the fluid becomes contaminated, contact your Toro Distributor because the system must be flushed. Contaminated fluid looks milky or black when compared to clean oil.

1. Turn the key in the ignition switch to the OFF position and raise the hood.
2. Disconnect the case return line from the bottom of the reservoir and let the hydraulic fluid flow into the drain pan.
3. Install the hose when hydraulic fluid stop draining.
4. Fill the reservoir with approximately 28.4 L (7.50 US gallons) of hydraulic fluid; refer to [Changing the Hydraulic Fluid \(page 58\)](#).

Important: Use only the hydraulic fluids specified. Other fluids could cause system damage.

5. Install the reservoir cap.
6. Start the engine, use all of the hydraulic controls to distribute hydraulic fluid throughout the system, and check for leaks.
7. Turn the key in the ignition switch to the OFF position.
8. Check the fluid level and add enough to raise level the level to the Full mark on the dipstick. **Do not overfill.**

Replacing the Hydraulic Filters

Service Interval: After the first 200 hours
Every 800 hours

Use Toro replacement filters Part No. 94-2621 for the rear (cutting unit) of the machine and Part No. 75-1310 for the front (charge) of the machine.

Important: The use of any other filter may void the warranty on some components.

1. Position the machine on a level surface, lower the cutting units, turn the key in the ignition switch to the OFF position, engage the parking brakes, and remove the key.

2. Clean the area around the filter mounting area. Place a drain pan under the filter and remove the filter ([Figure 76](#) and [Figure 77](#)).
3. Lubricate the gasket on the new filter and fill the filter with hydraulic fluid.

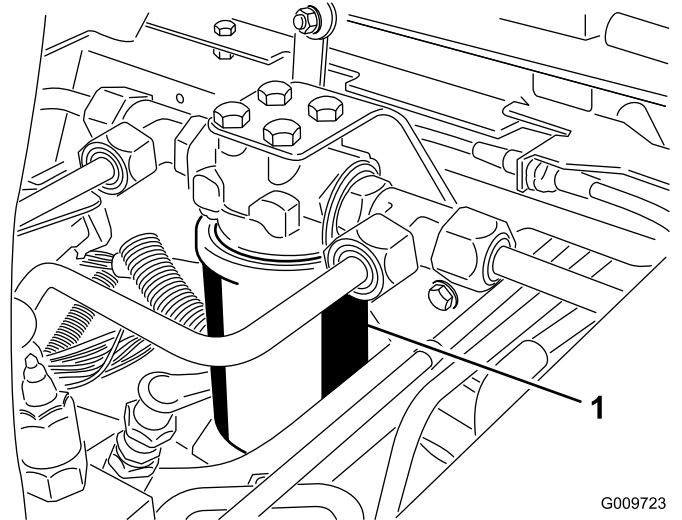


Figure 76

1. Hydraulic filter

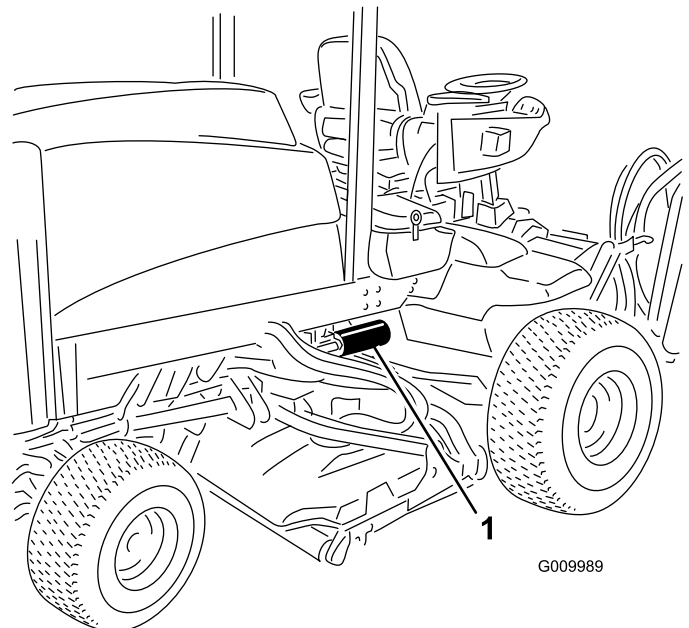


Figure 77

1. Hydraulic filter

4. Ensure that the filter mounting area is clean.
5. Screw the filter by hand until the gasket contacts the mounting surface and then tighten the filter an additional 1/2 turn.
6. Start the engine and let it run for about 2 minutes to purge air from the system.
7. Stop the engine and check for leaks.

Checking the Hydraulic Lines and Hoses

Service Interval: Before each use or daily

Inspect the hydraulic lines and hoses for leaks, kinked lines, loose mounting supports, wear, loose fittings, weather deterioration, and chemical deterioration. Make all necessary repairs before operating.

⚠ WARNING

Hydraulic fluid escaping under pressure can penetrate skin and cause injury.

- **Make sure that all hydraulic-fluid hoses and lines are in good condition and all hydraulic connections and fittings are tight before applying pressure to the hydraulic system.**
- **Keep your body and hands away from pin-hole leaks or nozzles that eject high-pressure hydraulic fluid.**
- **Use cardboard or paper to find hydraulic leaks.**
- **Safely relieve all pressure in the hydraulic system before performing any work on the hydraulic system.**
- **Seek immediate medical attention if fluid is injected into the skin.**

Storage

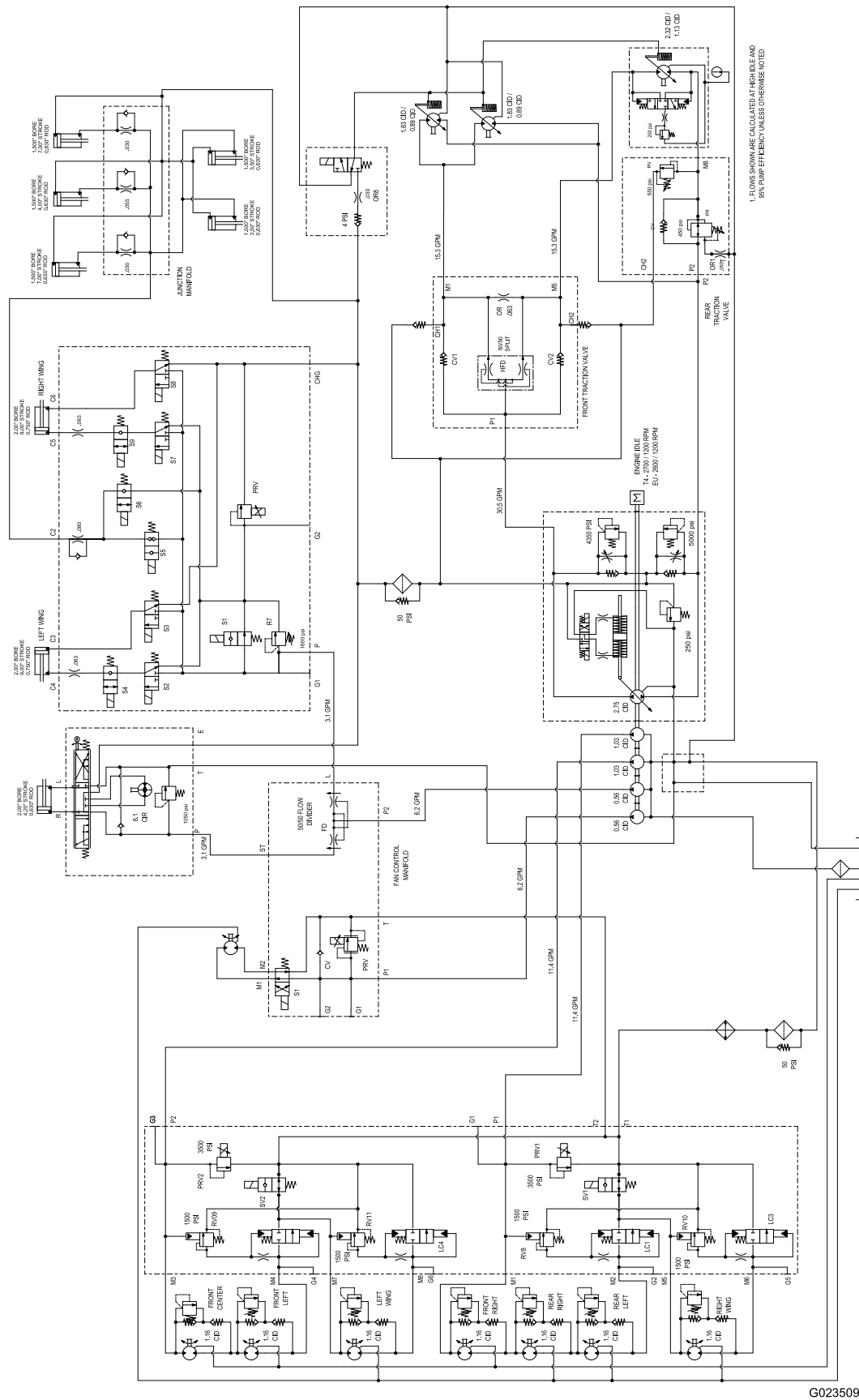
Preparing the Traction Unit

1. Thoroughly clean the traction unit, cutting units, and the engine.
2. Check the tire pressure; refer to [Checking the Tire Pressure \(page 27\)](#).
3. Check all fasteners for looseness and tighten them as necessary.
4. Grease all grease fittings and pivot points. Wipe up any excess lubricant.
5. Lightly sand and use touch-up paint on painted areas that are scratched, chipped, or rusted. Repair any dents in the metal body.
6. Service the battery and cables as follows:
 - A. Remove the battery terminals from the battery posts.
 - B. Clean the battery, terminals, and posts with a wire brush and baking soda solution.
 - C. Coat the cable terminals and battery posts with Grafo 112X skin-over grease (Part No. 505-47) or petroleum jelly to prevent corrosion.
 - D. Slowly recharge the battery every 60 days for 24 hours to prevent lead sulfation of the battery.
7. Engage the transport latches (Groundsmaster 4700–D only).

Preparing the Engine

1. Drain the engine oil from the oil pan and install the drain plug.
2. Remove and discard the oil filter. Install a new oil filter.
3. Refill the oil pan with 5.7 L (6 US qt) of SAE 15W-40 CH-4, CI-4, higher motor oil.
4. Start the engine and run it at idle speed for approximately 2 minutes.
5. Stop the engine.
6. Flush the fuel tank with fresh, clean diesel fuel.
7. Secure all of the fuel system fittings.
8. Thoroughly clean and service the air cleaner assembly.
9. Seal the air cleaner inlet and the exhaust outlet with weatherproof tape.
10. Check the anti freeze protection and add a 50/50 solution of water and ethylene glycol anti-freeze as needed for the expected minimum temperature in your area.

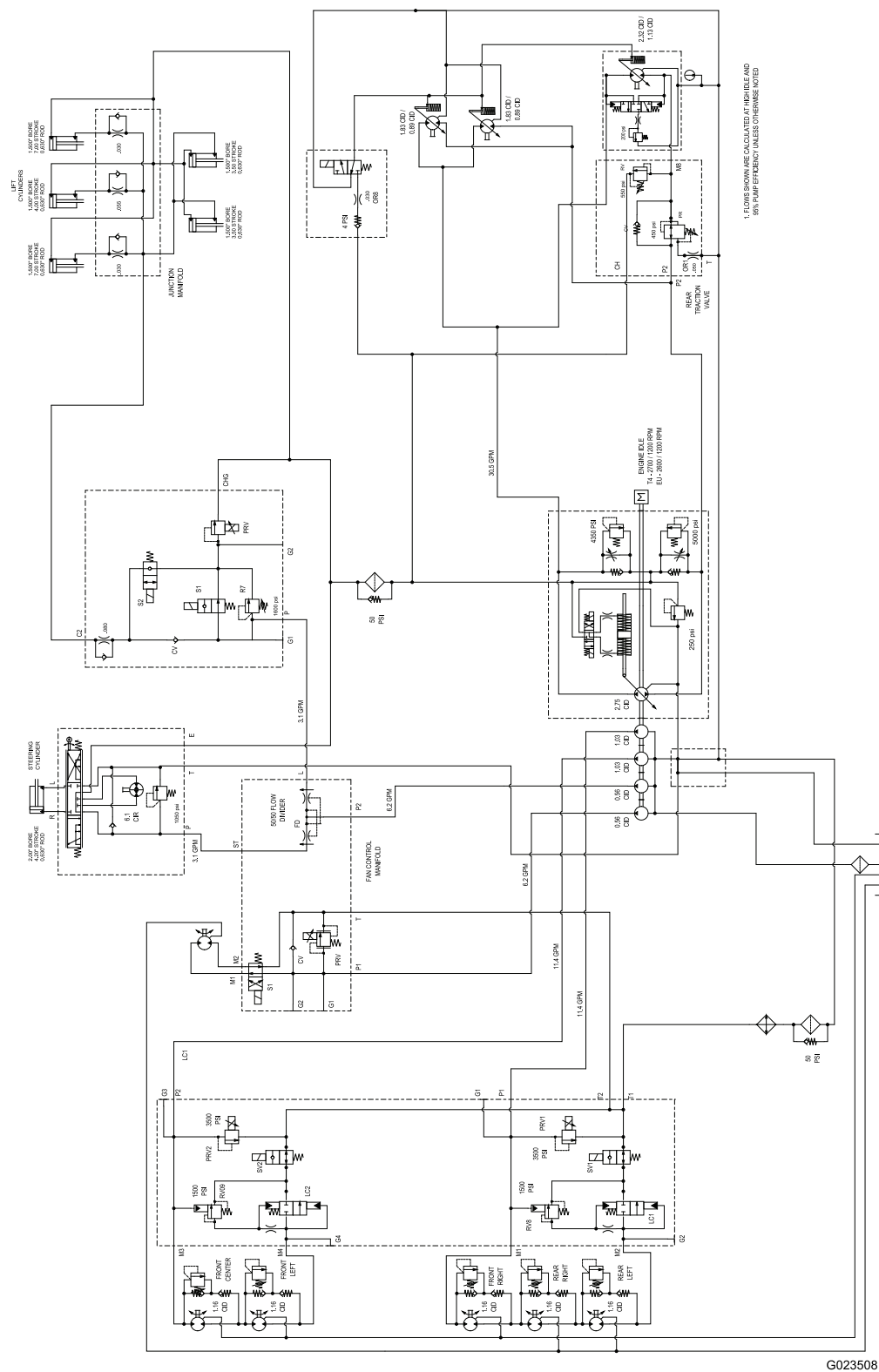
Schematics



Hydraulic Schematic-Groundsmaster 4700 (Rev. A)

G023509

g023509



Hydraulic Schematic-Groundsmaster 4500 (Rev. A)

g023508

Notes:

International Distributor List

| Distributor: | Country: | Phone Number: | Distributor: | Country: | Phone Number: |
|------------------------------------|----------------------|----------------------|------------------------------|-----------------|----------------------|
| Agrolanc Kft | Hungary | 36 27 539 640 | Maquiver S.A. | Colombia | 57 1 236 4079 |
| Asian American Industrial (AAI) | Hong Kong | 852 2497 7804 | Maruyama Mfg. Co. Inc. | Japan | 81 3 3252 2285 |
| B-Ray Corporation | Korea | 82 32 551 2076 | Mountfield a.s. | Czech Republic | 420 255 704 220 |
| Brisa Goods LLC | Mexico | 1 210 495 2417 | Mountfield a.s. | Slovakia | 420 255 704 220 |
| Casco Sales Company | Puerto Rico | 787 788 8383 | Munditol S.A. | Argentina | 54 11 4 821 9999 |
| Ceres S.A. | Costa Rica | 506 239 1138 | Norma Garden | Russia | 7 495 411 61 20 |
| CSSC Turf Equipment (pvt) Ltd. | Sri Lanka | 94 11 2746100 | Oslinger Turf Equipment SA | Ecuador | 593 4 239 6970 |
| Cyril Johnston & Co. | Northern Ireland | 44 2890 813 121 | Oy Hako Ground and Garden Ab | Finland | 358 987 00733 |
| Cyril Johnston & Co. | Republic of Ireland | 44 2890 813 121 | Parkland Products Ltd. | New Zealand | 64 3 34 93760 |
| Fat Dragon | China | 886 10 80841322 | Perfetto | Poland | 48 61 8 208 416 |
| Femco S.A. | Guatemala | 502 442 3277 | Pratoverde SRL. | Italy | 39 049 9128 128 |
| FIVEMANS New-Tech Co., Ltd | China | 86-10-6381 6136 | Prochaska & Cie | Austria | 43 1 278 5100 |
| ForGarder OU | Estonia | 372 384 6060 | RT Cohen 2004 Ltd. | Israel | 972 986 17979 |
| G.Y.K. Company Ltd. | Japan | 81 726 325 861 | Riversa | Spain | 34 9 52 83 7500 |
| Geomechaniki of Athens | Greece | 30 10 935 0054 | Lely Turfcare | Denmark | 45 66 109 200 |
| Golf international Turizm | Turkey | 90 216 336 5993 | Lely (U.K.) Limited | United Kingdom | 44 1480 226 800 |
| Hako Ground and Garden | Sweden | 46 35 10 0000 | Solvart S.A.S. | France | 33 1 30 81 77 00 |
| Hako Ground and Garden | Norway | 47 22 90 7760 | Spypros Stavrinides Limited | Cyprus | 357 22 434131 |
| Hayter Limited (U.K.) | United Kingdom | 44 1279 723 444 | Surge Systems India Limited | India | 91 1 292299901 |
| Hydroturf Int. Co Dubai | United Arab Emirates | 97 14 347 9479 | T-Markt Logistics Ltd. | Hungary | 36 26 525 500 |
| Hydroturf Egypt LLC | Egypt | 202 519 4308 | Toro Australia | Australia | 61 3 9580 7355 |
| Irrimac | Portugal | 351 21 238 8260 | Toro Europe NV | Belgium | 32 14 562 960 |
| Irrigation Products Int'l Pvt Ltd. | India | 0091 44 2449 4387 | Valtech | Morocco | 212 5 3766 3636 |
| Jean Heybroek b.v. | Netherlands | 31 30 639 4611 | Victus Emak | Poland | 48 61 823 8369 |

European Privacy Notice

The Information Toro Collects

Toro Warranty Company (Toro) respects your privacy. In order to process your warranty claim and contact you in the event of a product recall, we ask you to share certain personal information with us, either directly or through your local Toro company or dealer.

The Toro warranty system is hosted on servers located within the United States where privacy law may not provide the same protection as applies in your country.

BY SHARING YOUR PERSONAL INFORMATION WITH US, YOU ARE CONSENTING TO THE PROCESSING OF YOUR PERSONAL INFORMATION AS DESCRIBED IN THIS PRIVACY NOTICE.

The Way Toro Uses Information

Toro may use your personal information to process warranty claims, to contact you in the event of a product recall and for any other purpose which we tell you about. Toro may share your information with Toro's affiliates, dealers or other business partners in connection with any of these activities. We will not sell your personal information to any other company. We reserve the right to disclose personal information in order to comply with applicable laws and with requests by the appropriate authorities, to operate our systems properly or for our own protection or that of other users.

Retention of your Personal Information

We will keep your personal information as long as we need it for the purposes for which it was originally collected or for other legitimate purposes (such as regulatory compliance), or as required by applicable law.

Toro's Commitment to Security of Your Personal Information

We take reasonable precautions in order to protect the security of your personal information. We also take steps to maintain the accuracy and current status of personal information.

Access and Correction of your Personal Information

If you would like to review or correct your personal information, please contact us by email at legal@toro.com.

Australian Consumer Law

Australian customers will find details relating to the Australian Consumer Law either inside the box or at your local Toro Dealer.



The Toro Warranty

A Two-Year Limited Warranty

Conditions and Products Covered

The Toro Company and its affiliate, Toro Warranty Company, pursuant to an agreement between them, jointly warrant your Toro Commercial product ("Product") to be free from defects in materials or workmanship for two years or 1500 operational hours*, whichever occurs first. This warranty is applicable to all products with the exception of Aerators (refer to separate warranty statements for these products). Where a warrantable condition exists, we will repair the Product at no cost to you including diagnostics, labor, parts, and transportation. This warranty begins on the date the Product is delivered to the original retail purchaser.

* Product equipped with an hour meter.

Instructions for Obtaining Warranty Service

You are responsible for notifying the Commercial Products Distributor or Authorized Commercial Products Dealer from whom you purchased the Product as soon as you believe a warrantable condition exists. If you need help locating a Commercial Products Distributor or Authorized Dealer, or if you have questions regarding your warranty rights or responsibilities, you may contact us at:

Toro Commercial Products Service Department
Toro Warranty Company
8111 Lyndale Avenue South
Bloomington, MN 55420-1196

952-888-8801 or 800-952-2740
E-mail: commercial.warranty@toro.com

Owner Responsibilities

As the Product owner, you are responsible for required maintenance and adjustments stated in your *Operator's Manual*. Failure to perform required maintenance and adjustments can be grounds for disallowing a warranty claim.

Items and Conditions Not Covered

Not all product failures or malfunctions that occur during the warranty period are defects in materials or workmanship. This warranty does not cover the following:

- Product failures which result from the use of non-Toro replacement parts, or from installation and use of add-on, or modified non-Toro branded accessories and products. A separate warranty may be provided by the manufacturer of these items.
- Product failures which result from failure to perform recommended maintenance and/or adjustments. Failure to properly maintain your Toro product per the Recommended Maintenance listed in the *Operator's Manual* can result in claims for warranty being denied.
- Product failures which result from operating the Product in an abusive, negligent, or reckless manner.
- Parts subject to consumption through use unless found to be defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to, brake pads and linings, clutch linings, blades, reels, rollers and bearings (sealed or greasable), bed knives, spark plugs, castor wheels and bearings, tires, filters, belts, and certain sprayer components such as diaphragms, nozzles, and check valves, etc.
- Failures caused by outside influence. Conditions considered to be outside influence include, but are not limited to, weather, storage practices, contamination, use of unapproved fuels, coolants, lubricants, additives, fertilizers, water, or chemicals, etc.
- Failure or performance issues due to the use of fuels (e.g. gasoline, diesel, or biodiesel) that do not conform to their respective industry standards.

- Normal noise, vibration, wear and tear, and deterioration.
- Normal "wear and tear" includes, but is not limited to, damage to seats due to wear or abrasion, worn painted surfaces, scratched decals or windows, etc.

Parts

Parts scheduled for replacement as required maintenance are warranted for the period of time up to the scheduled replacement time for that part. Parts replaced under this warranty are covered for the duration of the original product warranty and become the property of Toro. Toro will make the final decision whether to repair any existing part or assembly or replace it. Toro may use remanufactured parts for warranty repairs.

Deep Cycle and Lithium-Ion Battery Warranty:

Deep cycle and Lithium-Ion batteries have a specified total number of kilowatt-hours they can deliver during their lifetime. Operating, recharging, and maintenance techniques can extend or reduce total battery life. As the batteries in this product are consumed, the amount of useful work between charging intervals will slowly decrease until the battery is completely worn out. Replacement of worn out batteries, due to normal consumption, is the responsibility of the product owner. Battery replacement may be required during the normal product warranty period at owner's expense. Note: (Lithium-Ion battery only): A Lithium-Ion battery has a part only prorated warranty beginning year 3 through year 5 based on the time in service and kilowatt hours used. Refer to the *Operator's Manual* for additional information.

Maintenance is at Owner's Expense

Engine tune-up, lubrication, cleaning and polishing, replacement of filters, coolant, and completing recommended maintenance are some of the normal services Toro products require that are at the owner's expense.

General Conditions

Repair by an Authorized Toro Distributor or Dealer is your sole remedy under this warranty.

Neither The Toro Company nor Toro Warranty Company is liable for indirect, incidental or consequential damages in connection with the use of the Toro Products covered by this warranty, including any cost or expense of providing substitute equipment or service during reasonable periods of malfunction or non-use pending completion of repairs under this warranty. Except for the Emissions warranty referenced below, if applicable, there is no other express warranty. All implied warranties of merchantability and fitness for use are limited to the duration of this express warranty.

Some states do not allow exclusions of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Note regarding engine warranty:

The Emissions Control System on your Product may be covered by a separate warranty meeting requirements established by the U.S. Environmental Protection Agency (EPA) and/or the California Air Resources Board (CARB). The hour limitations set forth above do not apply to the Emissions Control System Warranty. Refer to the Engine Emission Control Warranty Statement supplied with your product or contained in the engine manufacturer's documentation for details.

Countries Other than the United States or Canada

Customers who have purchased Toro products exported from the United States or Canada should contact their Toro Distributor (Dealer) to obtain guarantee policies for your country, province, or state. If for any reason you are dissatisfied with your Distributor's service or have difficulty obtaining guarantee information, contact the Toro importer.