



Form No. 3379-829 Rev C

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Parts Catalog

18-inch 8-Blade DPA Cutting Unit Reelmaster® 3550 Series Traction Unit

Model No. 03911—Serial No. 314000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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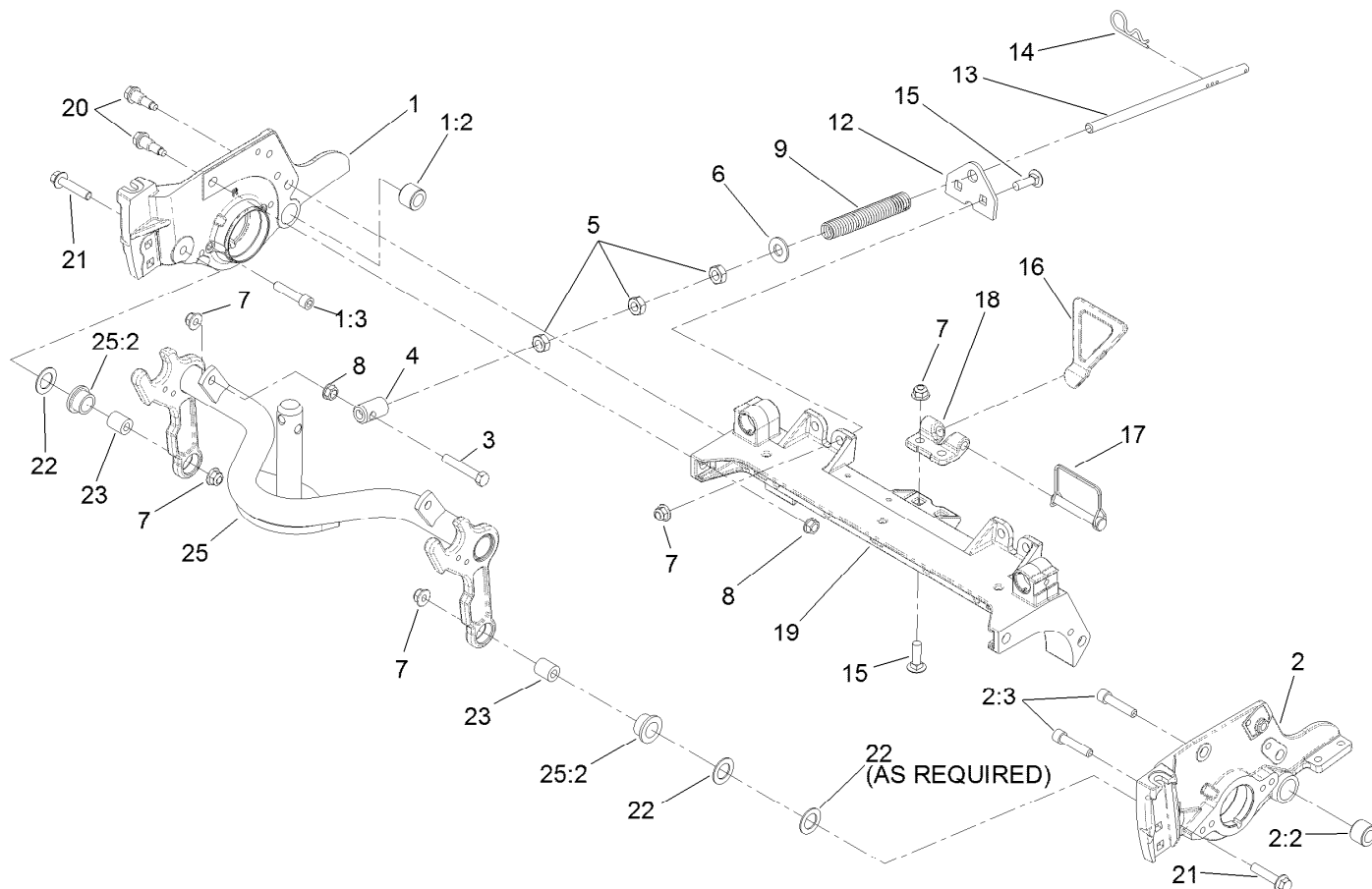
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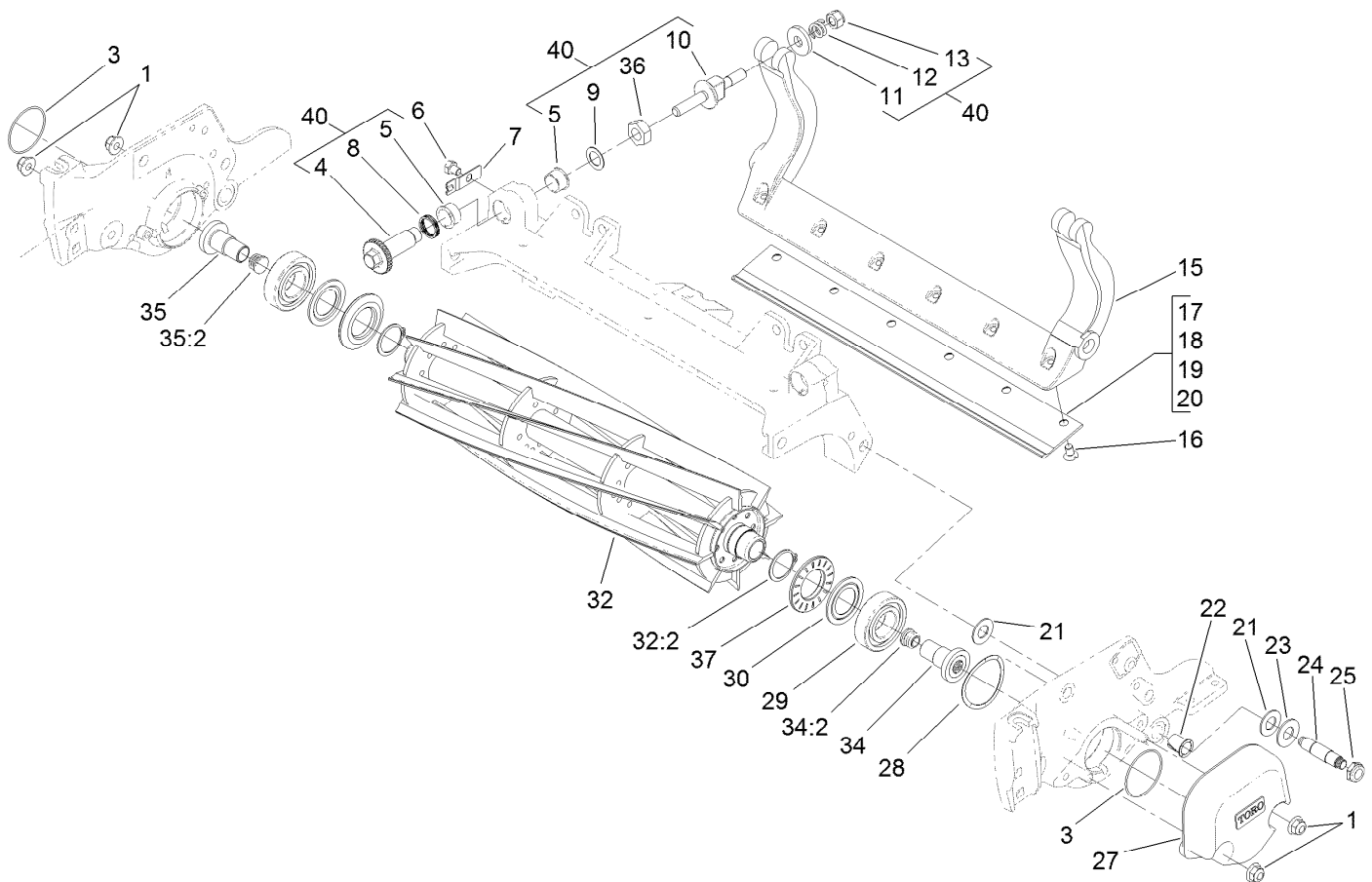


Frame Assembly

Ref.	Part Number	Qty.	Description
1	120-9975	1	RH Side Plate ASM
1:2	106-9618	1	Bushing-Rubber
1:3	120-9990	2	Screw-HSH
2	120-9974	1	LH Side Plate ASM
2:2	106-9618	1	Bushing-Rubber
2:3	120-9990	2	Screw-HSH
3	104-3396	1	Screw-HH
4	99-8662	1	Tube-Spring
5	3218-5	3	Nut-Jam
6	87-7270	1	Washer-Thrust
7	104-8301	7	Nut-HF, NI
8	3290-357	5	Nut-HHF, Whiz
9	112-1725	1	Spring-Compression
12	110-4069	1	Bracket

Ref.	Part Number	Qty.	Description
13	107-2970	1	Rod
14	92-2762	1	Pin-Hair
15	3231-25	4	Bolt-CARR
16	119-8010-03	1	Kickstand ●
17	107-7400	1	Pin-Snapper
18	110-4058	1	Bracket-Chain
19	112-1703	1	Frame
20	107-2979	4	Bolt-Shoulder
21	3234-19	2	Screw-HHF
22	67-9410	2	Washer
23	108-4279	2	Spacer-Frame
25	112-1721	1	Carrier Frame ASM
25:2	93-2877	2	Bushing

● Optional Equipment

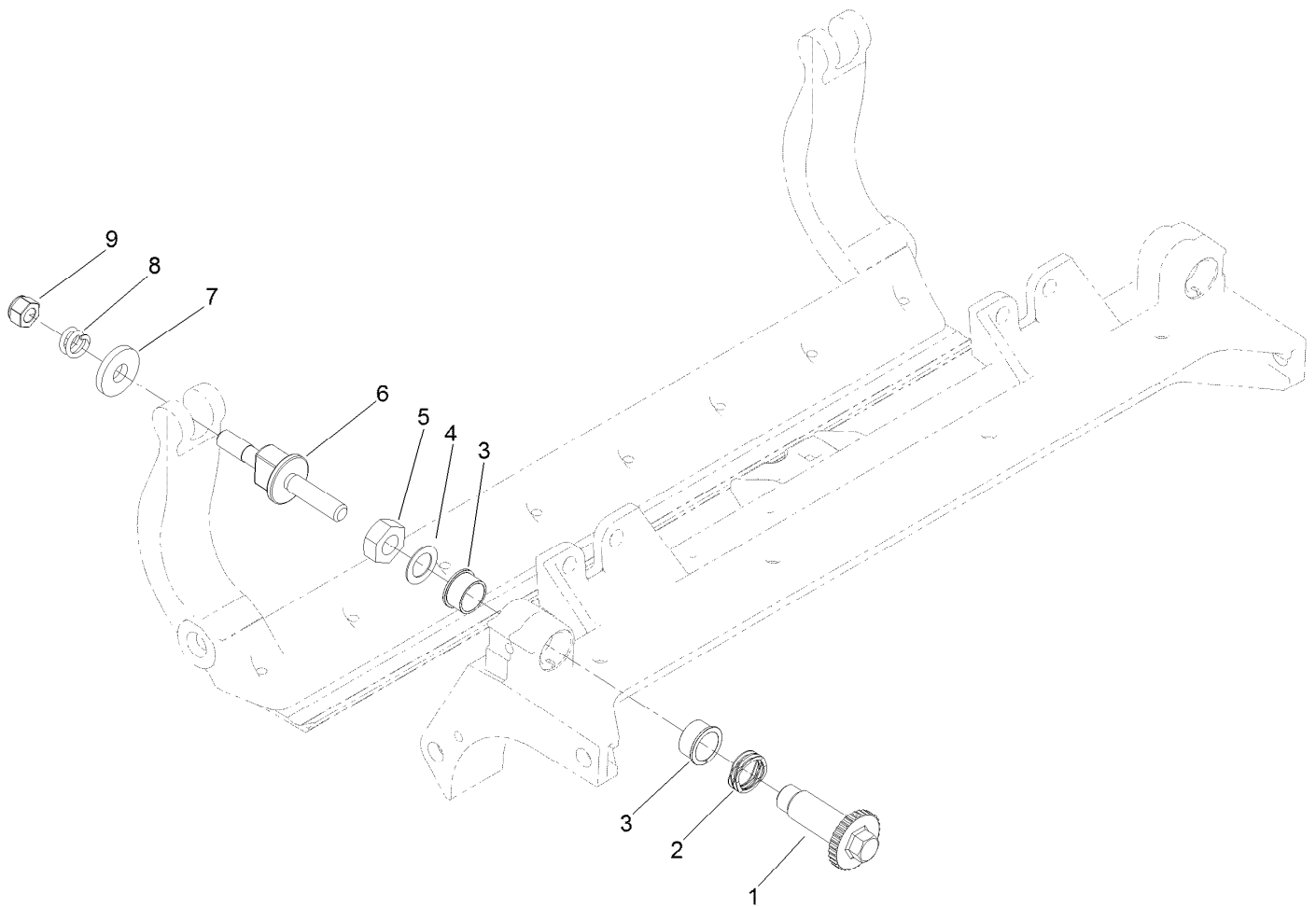


Reel and Bedbar Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	104-8301	4	Nut-HF, NI	21	61-1950	4	Washer-Plastic
3	237-68	2	O-Ring	22	56-9520	2	Bushing-Flanged
4	120-5118	2	Shaft-Adjuster	23	69-8980	2	Washer
5	106-5344	4	Bushing-Flange, Keyed	24	120-9941	2	Bolt-Bedbar
6	119-4067	2	Screw-HH	25	3296-28	2	Nut-Lock, NI
7	99-2097	2	Detent	27	125-2779-01	1	Weight-End, 5 Inch
8	120-5116	2	Washer-Wave	28	115-5258	1	Spring-Wire, Flat
9	108-0015	2	Washer-Flat	29	115-3296	2	Bearing-Sealed
10	115-7039	2	Screw-Adjuster, Bedbar	30	115-3299	2	Seal-Flocked
11	119-4155	2	Washer-Hardened	32	127-2053	1	Reel-Fairway
12	120-5120	2	Spring-Compression	32:2	92-2601	2	Ring-Retaining
13	119-4039	2	Nut-Hex, NI	34	125-2772	1	LH Threaded Insert ASM
15	112-1718-01	1	Bedbar	34:2	125-5609	1	Plug-Plastic
16	119-4151	8	Screw-Bedknife	35	125-2773	1	RH Threaded Insert ASM
17	121-3165	1	Bedknife-Edgemax	35:2	125-5609	1	Plug-Plastic
18	121-3166	1	Bedknife-STD ●■	36	3296-33	2	Nut-Lock, NI
19	121-3167	1	Bedknife-Low Cut ●■	37	127-4284	2	Washer-Special
20	125-2770	1	Bedknife-Premium, Low HOC ●■	40	120-7230	1	HD DPA MVP Kit ■

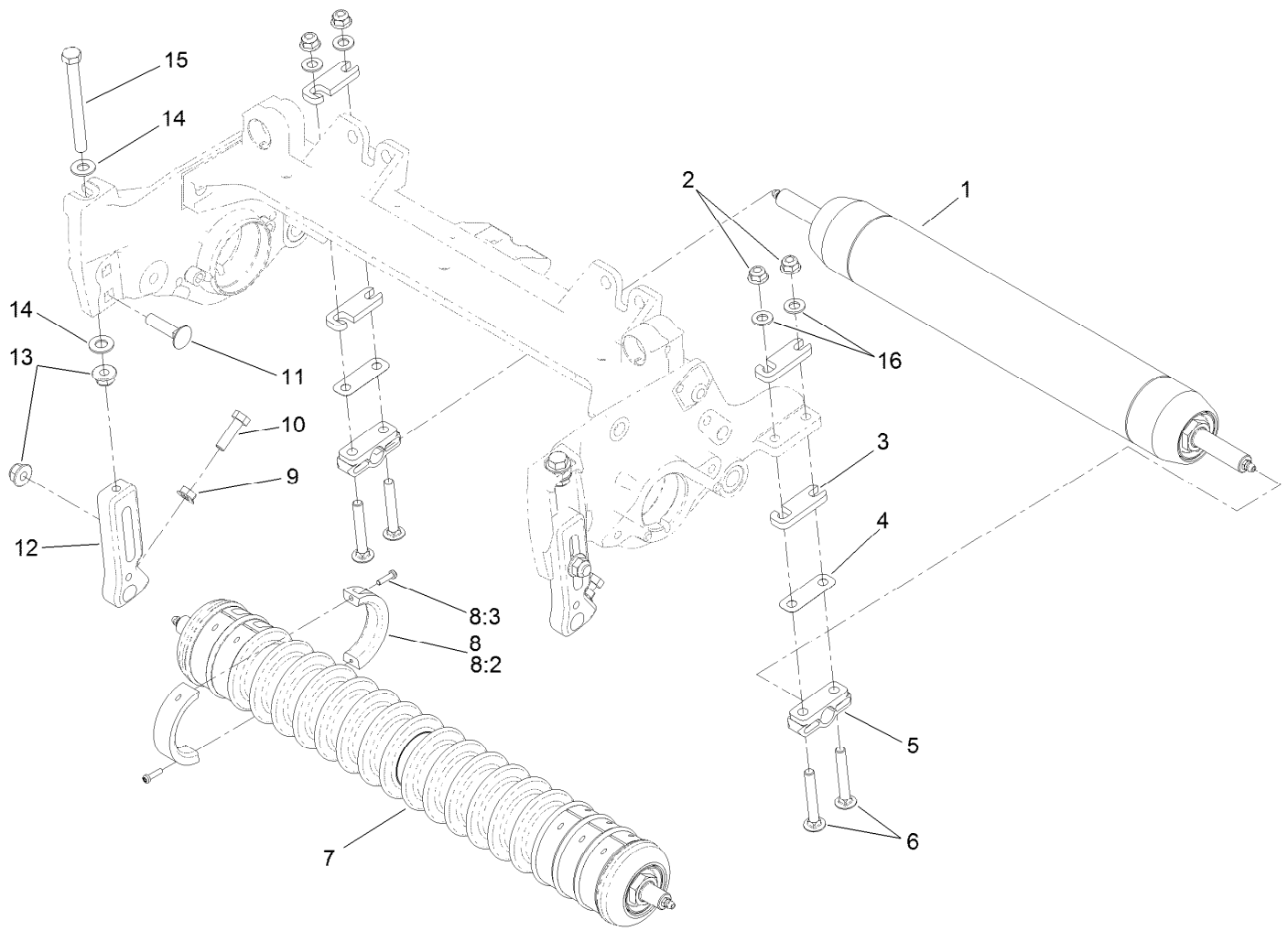
● Not illustrated

■ Optional Equipment



Optional Heavy-Duty MVP Kit No. 120-7230

Ref.	Part Number	Qty.	Description
1	120-5118	2	Shaft-Adjuster
2	120-5116	2	Washer-Wave
3	106-5344	4	Bushing-Flange, Keyed
4	108-0015	2	Washer-Flat
5	3296-33	2	Nut-Lock, NI
6	115-7039	2	Screw-Adjuster, Bedbar
7	119-4155	2	Washer-Hardened
8	120-5120	2	Spring-Compression
9	119-4039	2	Nut-Hex, NI



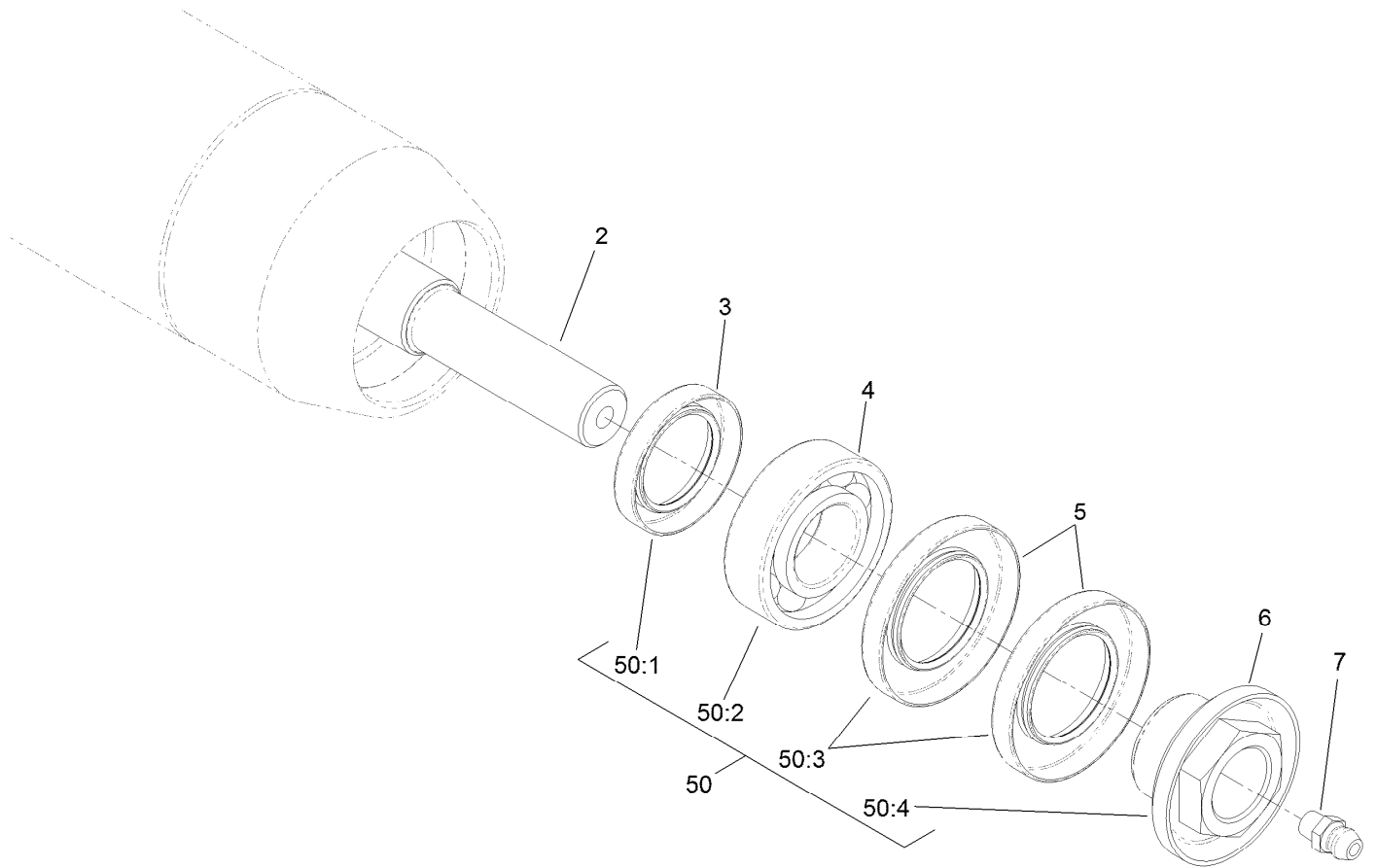
Roller Assembly

Ref.	Part Number	Qty.	Description
1	112-1708	1	Short Rear Roller ASM
1	112-1728	1	Long Rear Roller ASM ●■
2	104-8300	4	Nut-HF, NI
3	119-0626	4	Shim-Roller
4	107-4001	2	Shim-Roller (0.01 Inch)
5	106-3924	2	Bracket-Roller, Rear
6	3230-7	4	Bolt-CARR
7	112-1704	1	Plastic Wiehle Roller ASM
7	112-1732	1	Full Front Roller ASM ●■
7	112-1733	1	Plastic Shoulder Roller ASM
8	104-8215	6	Collar Kit ■

Ref.	Part Number	Qty.	Description
8:2	100-4959	2	Collar
8:3	104-1835	2	Screw
9	32128-20	2	Nut-HF
10	322-16	2	Screw-HH
11	3231-4	2	Screw-CARR
12	125-2796	2	Bracket-Front HOC
13	104-8301	4	Nut-HF, NI
14	48-9220	4	Washer-Plain
15	107-4026	2	Screw-HH
16	94-6936	4	Washer-Hardened
50	110-9600	1	DPA High HOC Kit ●■

● Not illustrated

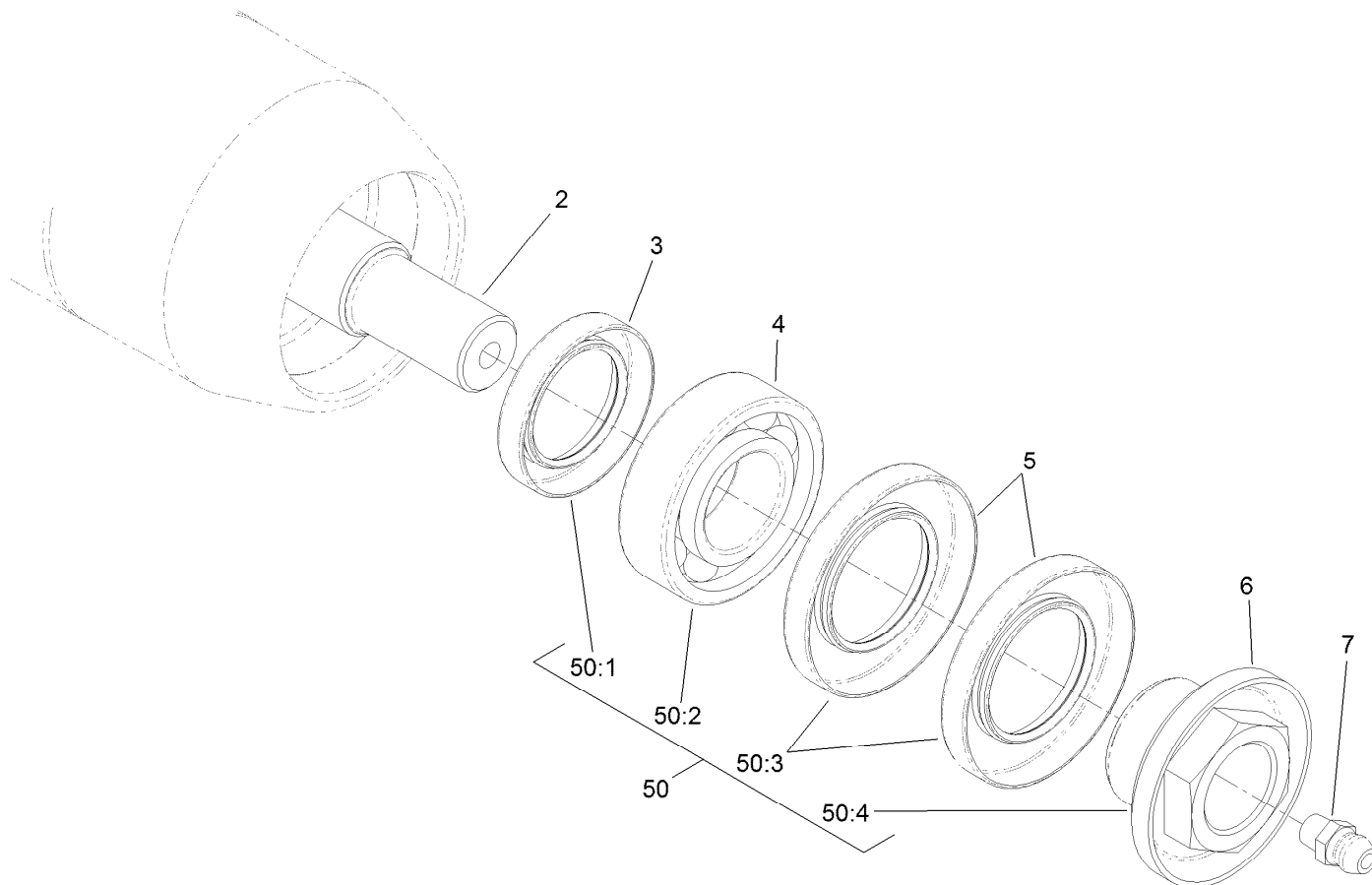
■ Optional Equipment



Rear-Short Roller Assembly No. 112-1708

Ref.	Part Number	Qty.	Description
2	112-1711	1	Shaft-Rear Roller, Short
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-3745	2	Nut-Lock, Bearing
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

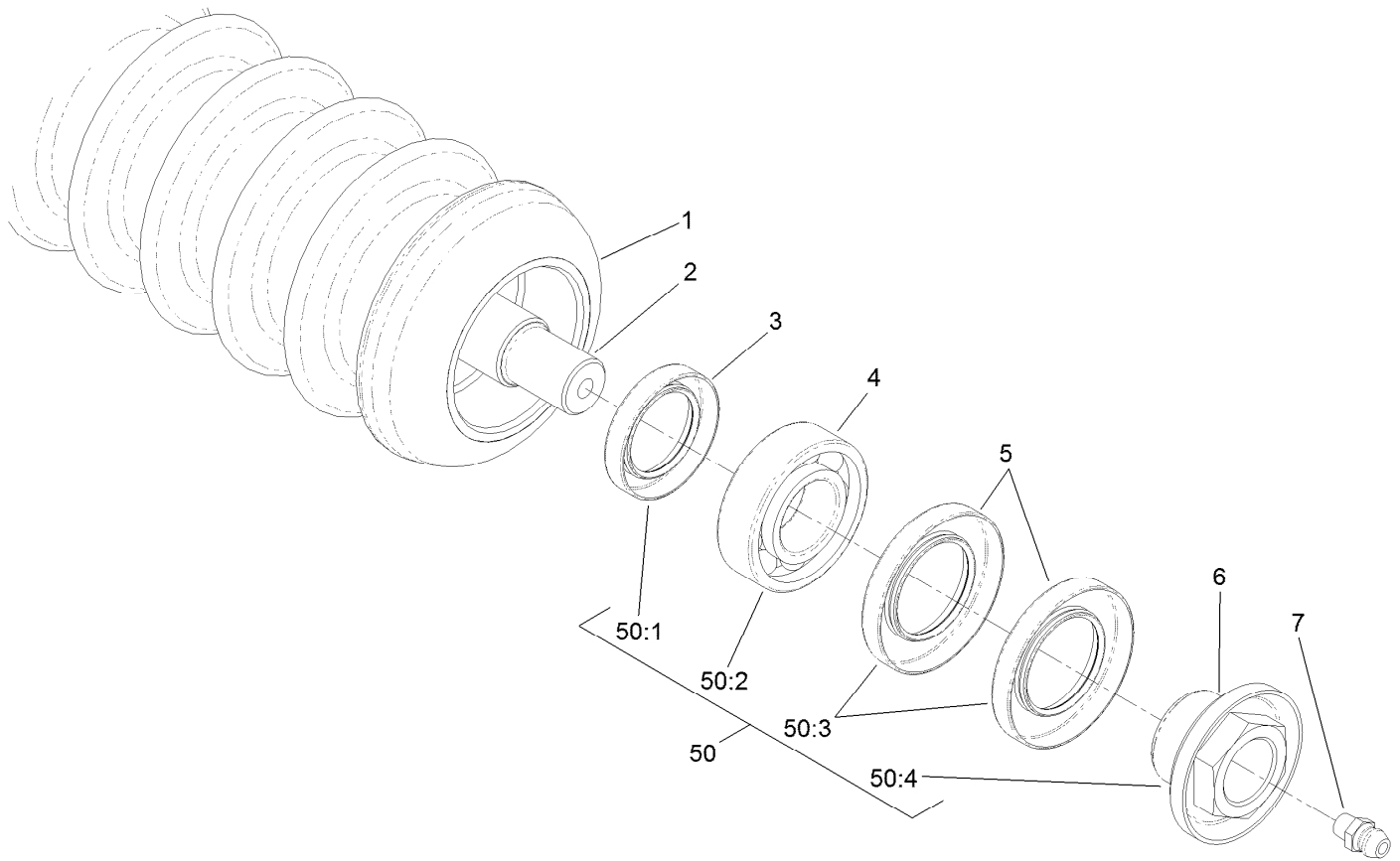
● Optional Equipment



Optional Long Roller Assembly No. 112-1728

Ref.	Part Number	Qty.	Description
2	112-1731	1	Shaft-Rear Roller, Long
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-3745	2	Nut-Lock, Bearing
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

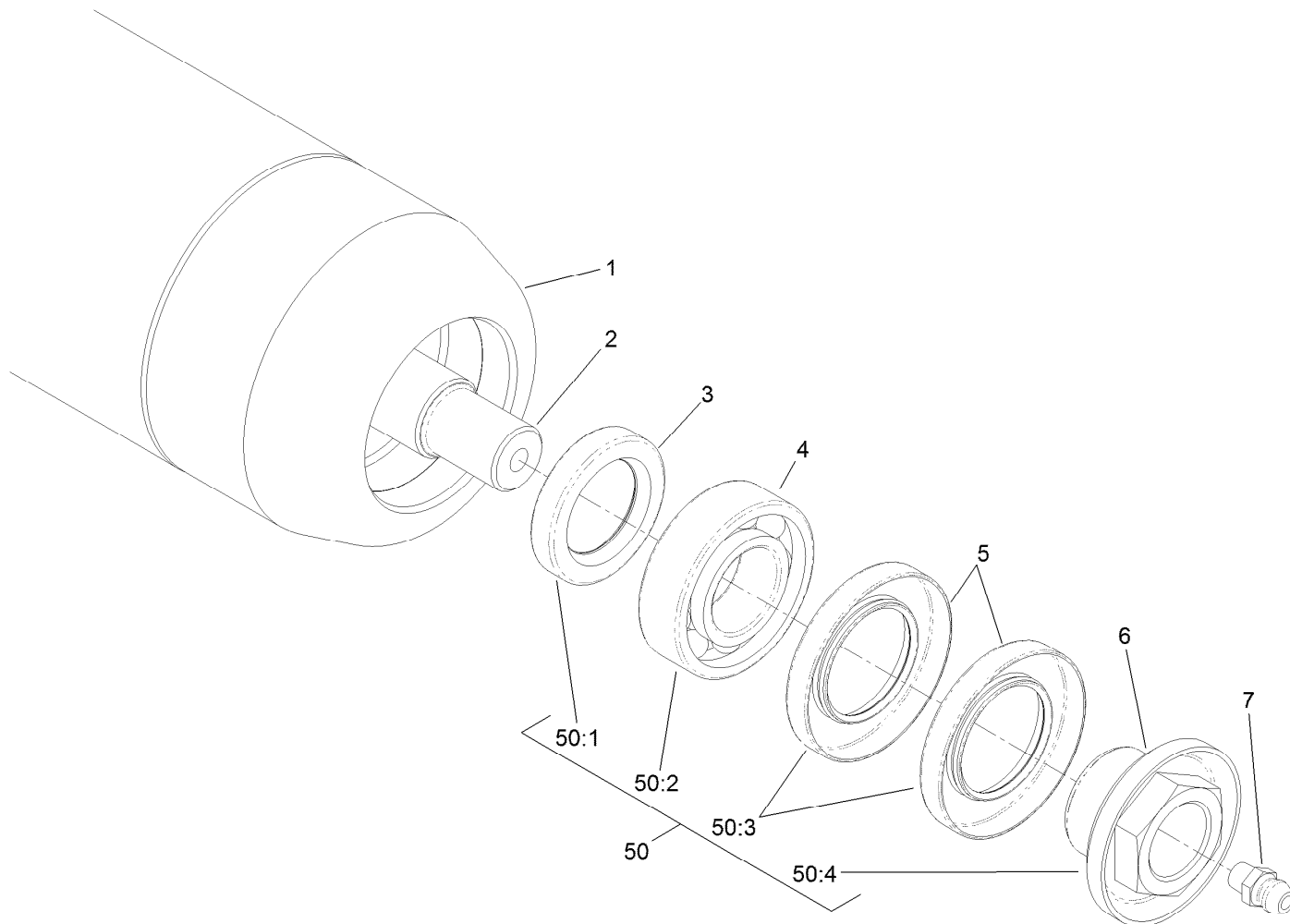
● Optional Equipment



Plastic Wiehle Roller Assembly No. 112-1704

Ref.	Part Number	Qty.	Description
1	112-1705	1	Roller-Wiehle, Plastic
2	112-1707	1	Shaft-Roller, Wiehle
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-3745	2	Nut-Lock, Bearing
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

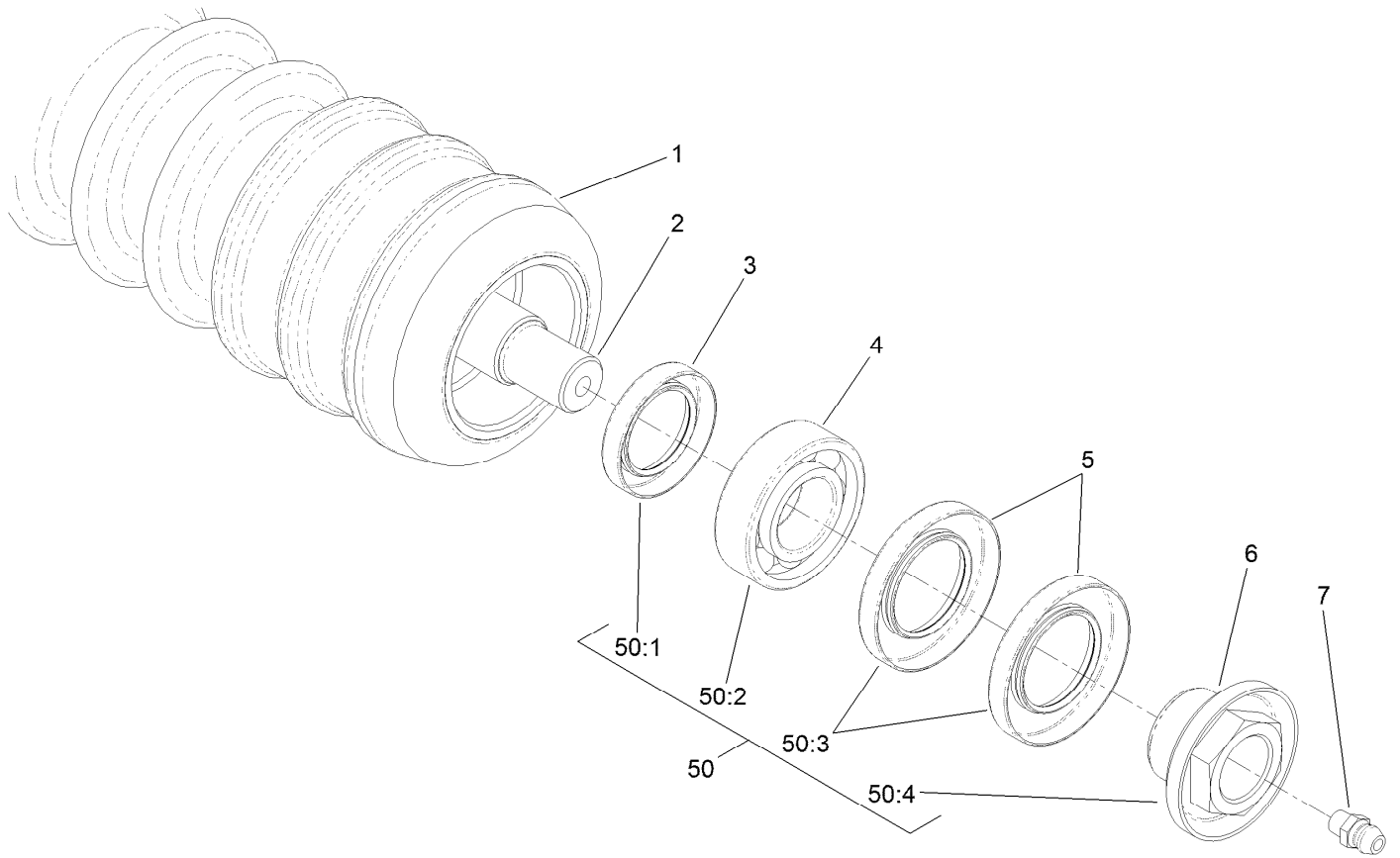
● Optional Equipment



Optional Front-Full Roller Assembly No. 112-1732

Ref.	Part Number	Qty.	Description
1	112-1740-03	1	3-Inch Full Roller Tube ASM
2	112-1707	1	Shaft-Roller, Wiehle
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	2	Seal
6	114-3745	2	Nut-Lock, Bearing
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	1	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

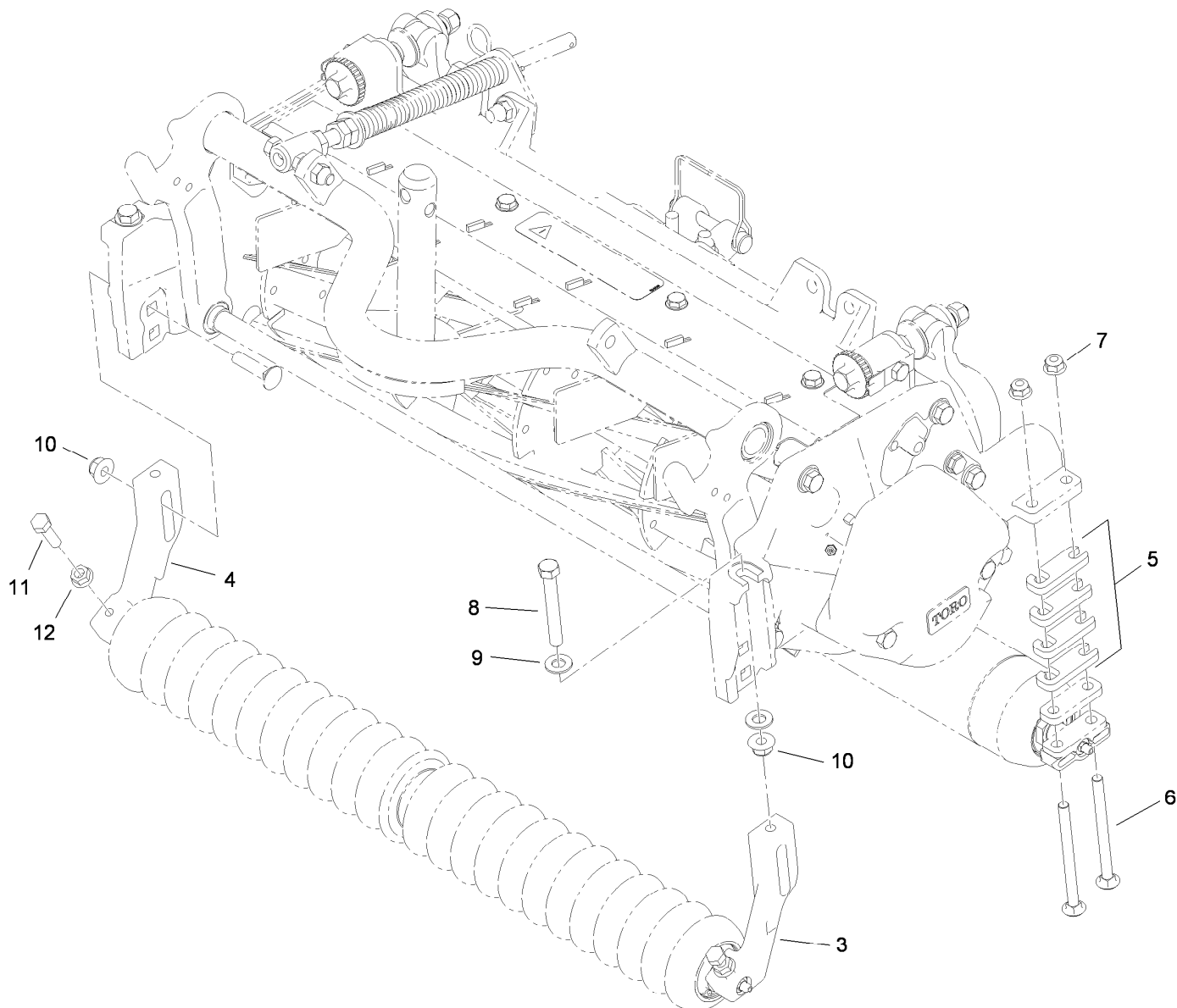
● Optional Equipment



Optional Plastic Shoulder Roller Assembly No. 112-1733

Ref.	Part Number	Qty.	Description
1	112-1734	1	Roller-Shoulder, Plastic
2	112-1707	1	Shaft-Roller, Wiehle
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

● Optional Equipment

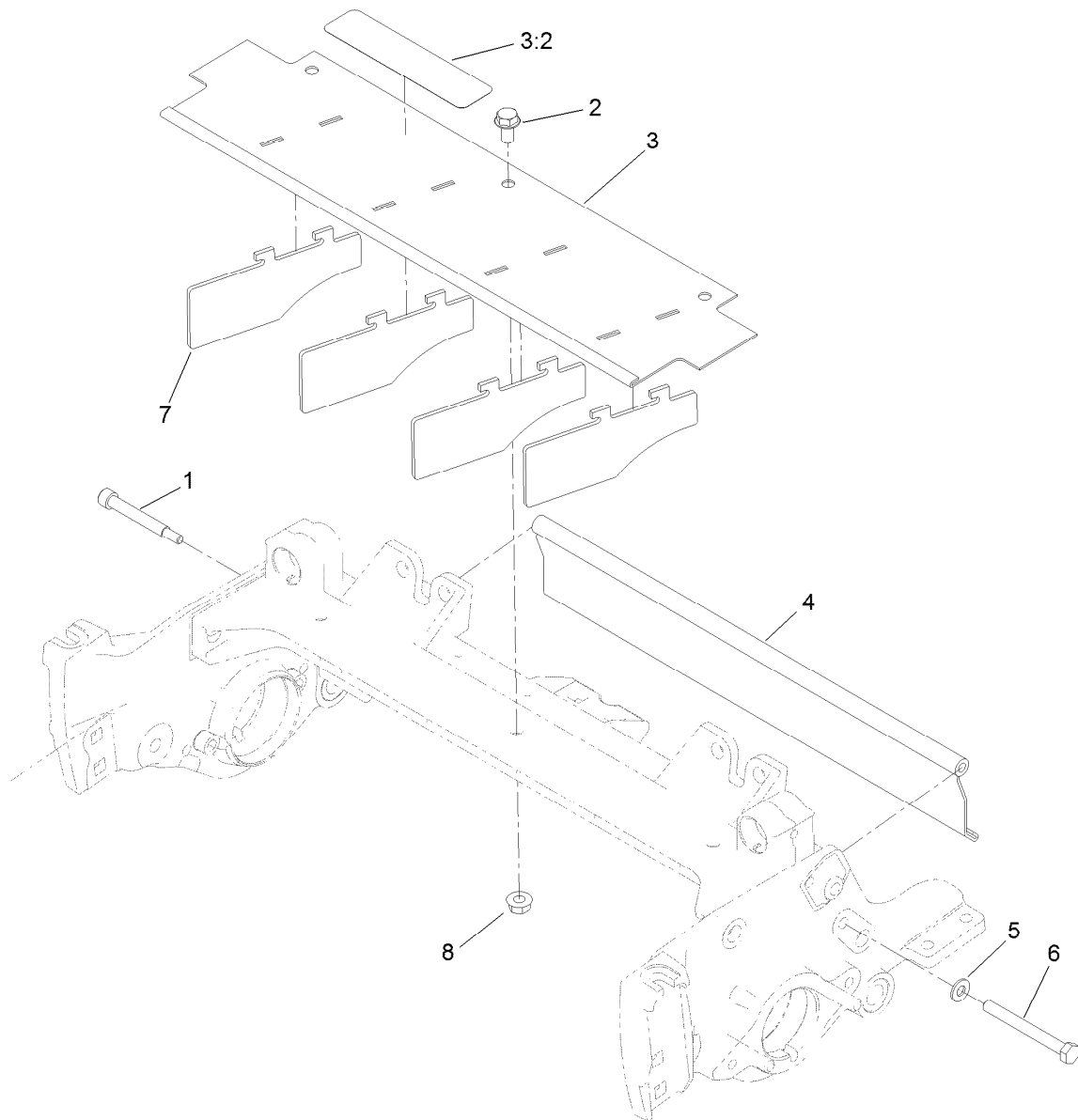


Optional High Height-of-Cut Assembly No. 110-9600

Ref.	Part Number	Qty.	Description
3	120-0404	1	Bracket-High HOC, LH
4	120-0405	1	Bracket-High HOC, RH
5	119-0626	8	Shim-Roller
6	106-9758	4	Screw-CARR
6	3230-30	4	Screw-CARR ● ■
7	104-8300	4	Nut-HF, NI
8	112-7451	2	Screw-TAP
9	48-9220	4	Washer-Plain
10	104-8301	4	Nut-HF, NI
11	322-16	2	Screw-HH
12	32128-20	2	Nut-HF

● Not illustrated

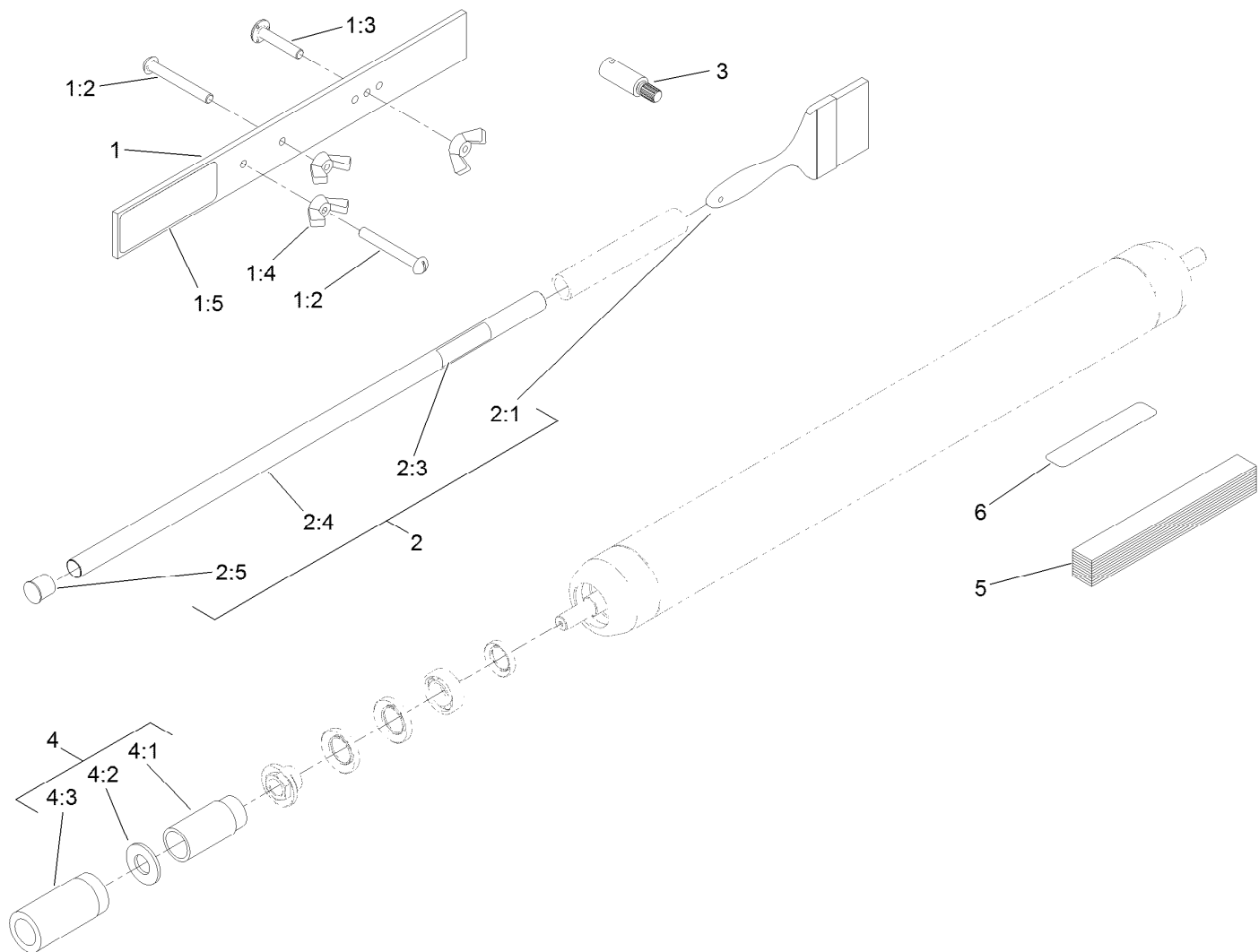
■ Optional Equipment



Shield Assembly

Ref.	Part Number	Qty.	Description
1	107-7773	1	Screw-HSH
2	3234-7	3	Screw-HHF
3	112-1738	1	Front Grass Shield ASM
3:2	93-6688	1	Decal-Danger
4	112-1735-01	1	Shield-Rear
5	3256-74	1	Washer-Flat
6	322-14	1	Screw-HH
7	110-1706	4	Deflector ●
8	32128-20	3	Nut-HF

● Optional Equipment



Optional Tool Assembly

Ref.	Part Number	Qty.	Description
1	108-6715	1	Gauge Bar ASM
1:2	32122-54	2	Screw-Head, Truss
1:3	108-6714	1	Stud-Weld
1:4	32103-3	3	Nut-Wing
1:5	108-6712	1	Decal-Gauge, Bar
2	29-9100	1	Brush And Handle ASM
2:1	36-4310	1	Brush
2:3	98-3206	1	Decal
2:4	29-9080	1	Handle

Ref.	Part Number	Qty.	Description
2:5	2410-18	1	Cap-Plastic
3	TOR4112	1	Adapter-Drive, Reel ●
4	115-0803	1	Roller Rebuild Tool Kit
4:1	115-0852	1	Tool-Inner Seal
4:2	107-8133	1	Washer-Flat
4:3	115-0853	1	Tool-Bearing/Outer Seals
5	125-5610	1	Paper-Reel, Toro (10 Pack)
6	125-5611	1	Shim-Toro Reel (0.002 Inch)

● Obtain directly from K-Line Industries, Inc. (800) 241-0936

Attachments and Accessories

For 03911 18-inch 8-Blade DPA Cutting Unit Reelmaster 3550 Series Traction Unit

Product Name	Model/Part
Left-Hand Groomer Kit.....	03914
Right-Hand Groomer Kit	03915
Rear Roller Brush (only) Kit	03916
Rear Roller Brush (w/Groomer) Kit	03917
Rear Roller Brush (3-18 Inch, 2-22 Inch) Kit.....	03918
Grass Basket Kit (18 Inch)	03919
Grass Basket Kit (18 Inch Front).....	03921
18 Inch Rear Roller Scraper Kit	120-9986
Wiehle Roller Scraper (18 Inch).....	121-3182-03
Comb/Scraper Kit	121-6995
Full Front Roller Asm	112-1732
Scraper-Front Full Roller (18 Inch).....	121-6996-03
Plastic Shoulder Roller Asm	112-1733
Scraper-Shoulder Roller (18 Inch)	121-6970-03
Long Rear Roller Asm.....	112-1728
High Height-of-Cut Kit.....	110-9600
3 Inch Dia Collar Kit	104-8215
Cutting Unit Kickstand	119-8010-03
Reel Drive Adapter (Obtain directly from K-Line Industries, Inc. (800) 241-0936)	TOR4112
Roller Rebuild Tool Kit.....	115-0803
Fairway Broomer Kit (18 Inch)	119-9176
Brush-Roller (High HOC) (18 Inch)	121-3199
Gauge Bar Assembly.....	108-6715
Roller Rebuild Kit	114-5430
Groomer/RRB Bearing and Seal Kit.....	110-4086
Bedknife-Edgemax	121-3165
Bedknife-STD	121-3166
Bedknife-Premium, Low HOC.....	125-2770
Bedknife-Low Cut	121-3167
Heavy-Duty DPA MVP Kit	120-7230
Toro Reel Paper (10 Pack).....	125-5610
Bedknife-edgemax, Lowcut (18 Inch)	130-4745
Toro Reel Shim (0.002in)	125-5611
Rear Roller Adjustment Kit.....	125-0570
18 Inch Fairway Grooming Brush Kit.....	03717
EdgeSeries 5 Inch Fairway Reel (18 Inch) 8 Blade.....	133-0109

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