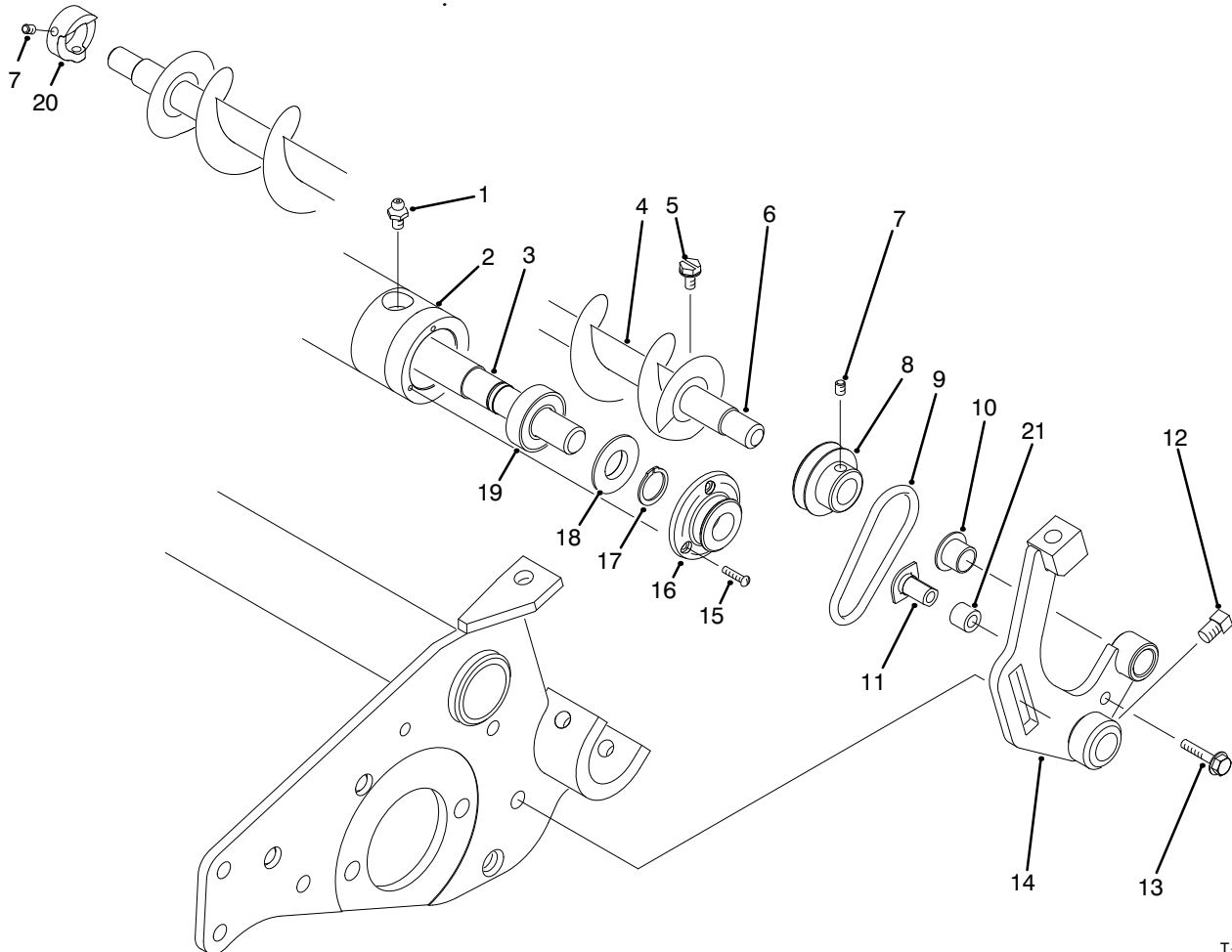




PART NO. 93-2540

**PARTS  
CATALOG**
**ROLLER BRUSH KIT**  
**For Reelmaster® 5100D Cutting Units**


T-1909

**ROLLER BRUSH ASSEMBLY**

| Ref. No. | Part No. | Description             | No. Used | Ref. No. | Part No.  | Description                                  | No. Used |
|----------|----------|-------------------------|----------|----------|-----------|----------------------------------------------|----------|
| 1        | 302-5    | Fitting - Grease        | 10       | 14       | 93-2530   | Bracket - H.O.C. L.H.                        | 5        |
| 2        | 93-2538  | Tube - Roller           | 5        | *        | 93-2531   | Bracket - H.O.C. R.H.                        | 5        |
| 3        | 85-7180  | Shaft - Roller          | 5        | 15       | 32144-117 | Screw - Round Hd.                            | 15       |
| 4        | 93-2537  | Brush - Roller          | 5        | 16       | 92-9188   | Pulley - Drive                               | 5        |
| 5        | 32104-71 | Screw - Hex. Hd.        | 5        | 17       | 32151-12  | Ring - Retaining                             | 10       |
| 6        | 93-2536  | Shaft - Brush           | 5        | 18       | 85-7190   | Washer - Shield                              | 10       |
| 7        | 3245-20  | Screw - Set             | 20       | 19       | 85-9970   | Bearing - Ball                               | 10       |
| 8        | 92-9174  | Pulley - Driven         | 5        | 20       | 93-2547   | Collar - Locking                             | 5        |
| 9        | 92-9193  | O-Ring - Drive          | 5        | 21       | 93-2534   | Spacer                                       | 5        |
| 10       | 92-9175  | Bushing - Flange        | 10       | *        | 93-2539   | Roller Assembly<br>(Incl. Ref. #1-3 & 15-19) | 5        |
| 11       | 92-9180  | Scraper - Pulley        | 5        | *        | 93-2535   | Roller Brush Assembly<br>(Incl. Ref. #4-6)   | 5        |
| 12       | 3242-1   | Screw - Set Square Hd.  | 10       |          |           |                                              |          |
| 13       | 93-2541  | Screw - Hex. Flange Hd. | 5        |          |           |                                              |          |

\*Not Illustrated

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