



Form No. 3401-183 Rev C

Count on it.

Parts Catalog

18in 11-Blade DPA Cutting Unit Reelmaster® 3550 Series Traction Unit

Model No. 03481—Serial No. 315000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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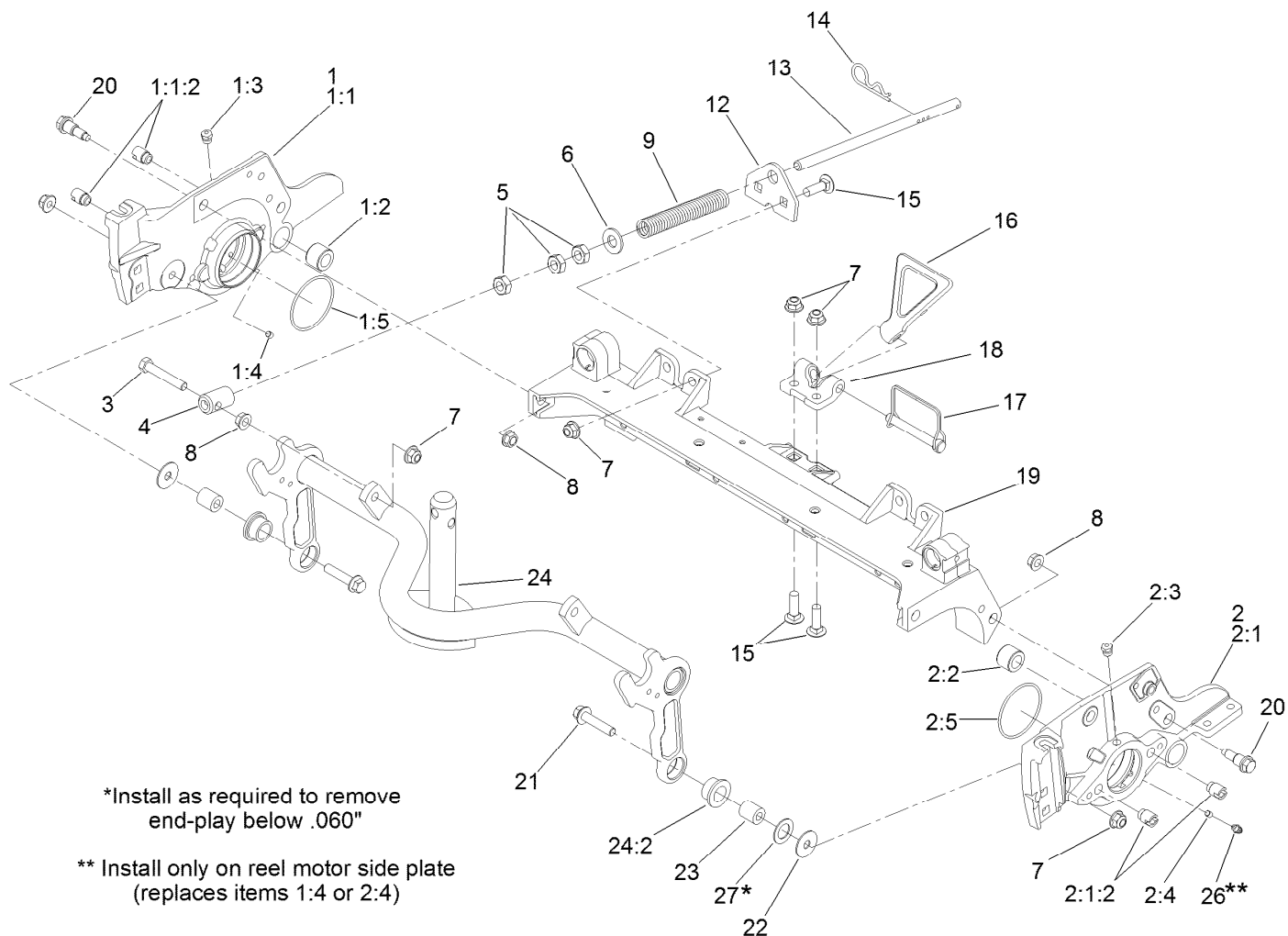
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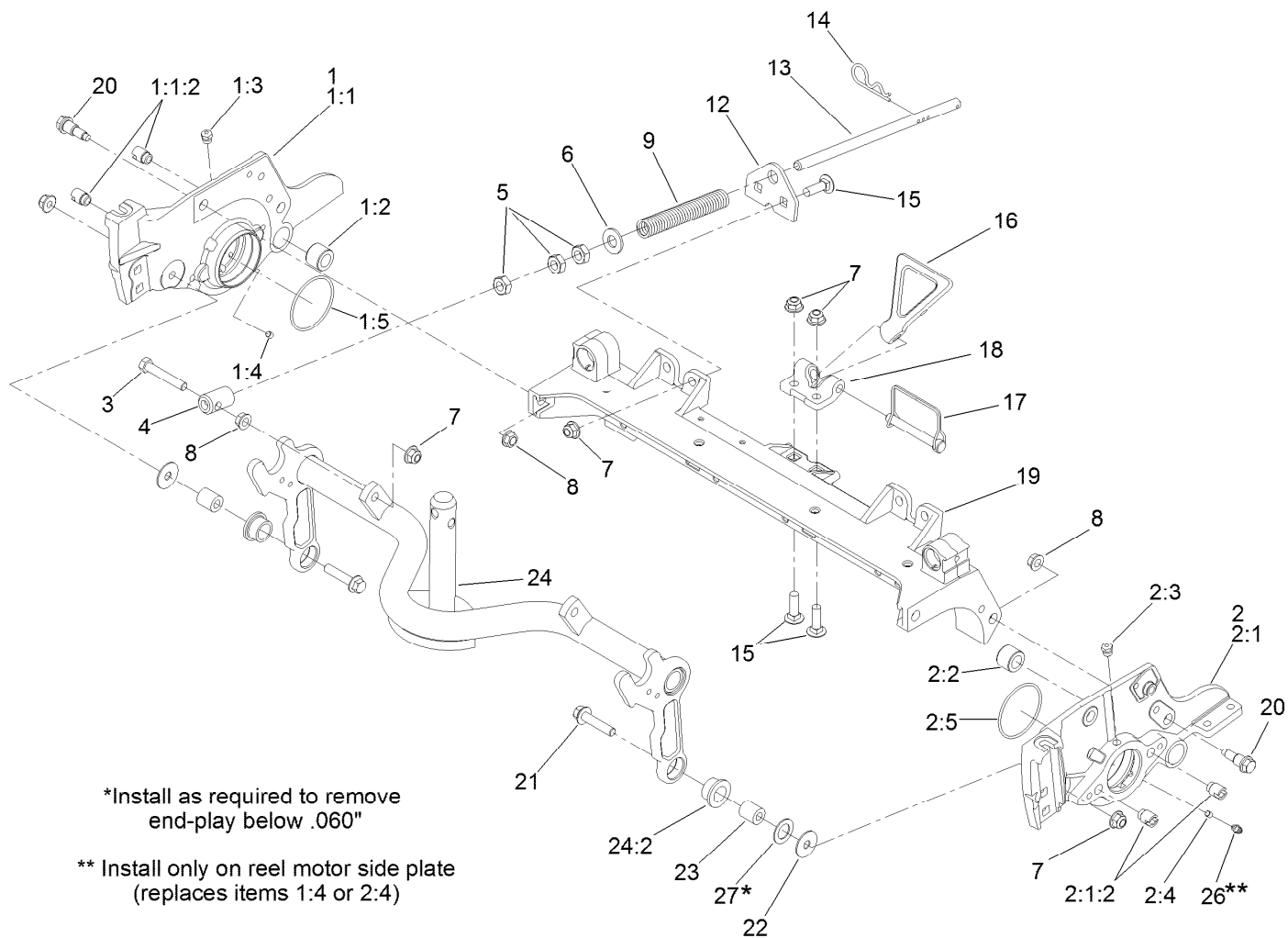
Frame Assembly

Ref.	Part Number	Qty.	Description
1	127-0287	1	5 Inch RH Side Plate ASM
1:1		1	5 Inch RH Side Plate Sub ASM ■
1:1:2	127-7149	2	Insert-Threaded, Side Plate
1:2	106-9618	1	Bushing-Rubber
1:3	302-39	1	Fitting-Plug
1:4	3245-35	1	Screw-Set, HSH
1:5	117-8177	1	O-Ring
2	127-0285	1	5 Inch LH Side Plate ASM
2:1		1	5 Inch LH Side Plate Sub ASM ■
2:1:2	127-7149	2	Insert-Threaded, Side Plate
2:2	106-9618	1	Bushing-Rubber
2:3	302-39	1	Fitting-Plug
2:4	3245-35	1	Screw-Set, HSH
2:5	117-8177	1	O-Ring
3	104-3396	1	Screw-HH
4	99-8662	1	Tube-Spring

Ref.	Part Number	Qty.	Description
5	3218-5	3	Nut-Jam
6	87-7270	1	Washer-Thrust
7	104-8301	7	Nut-HF, NI
8	3290-357	5	Nut-HHF, Whiz
9	112-1725	1	Spring-Compression
12	110-4069	1	Bracket
13	107-2970	1	Rod
14	92-2762	1	Pin-Hair
15	3231-25	4	Bolt-CARR
16	119-8010-03	1	Kickstand ●
17	107-7400	1	Pin-Snapper
18	110-4058	1	Bracket-Chain
19	112-1703	1	Frame
20	107-2979	4	Bolt-Shoulder
21	3234-19	2	Screw-HHF
22	130-8094	2	Washer-Plain
23	108-4279	2	Spacer-Frame
24	131-4712	1	Carrier Frame ASM

● Optional Equipment

■ Not serviced separately



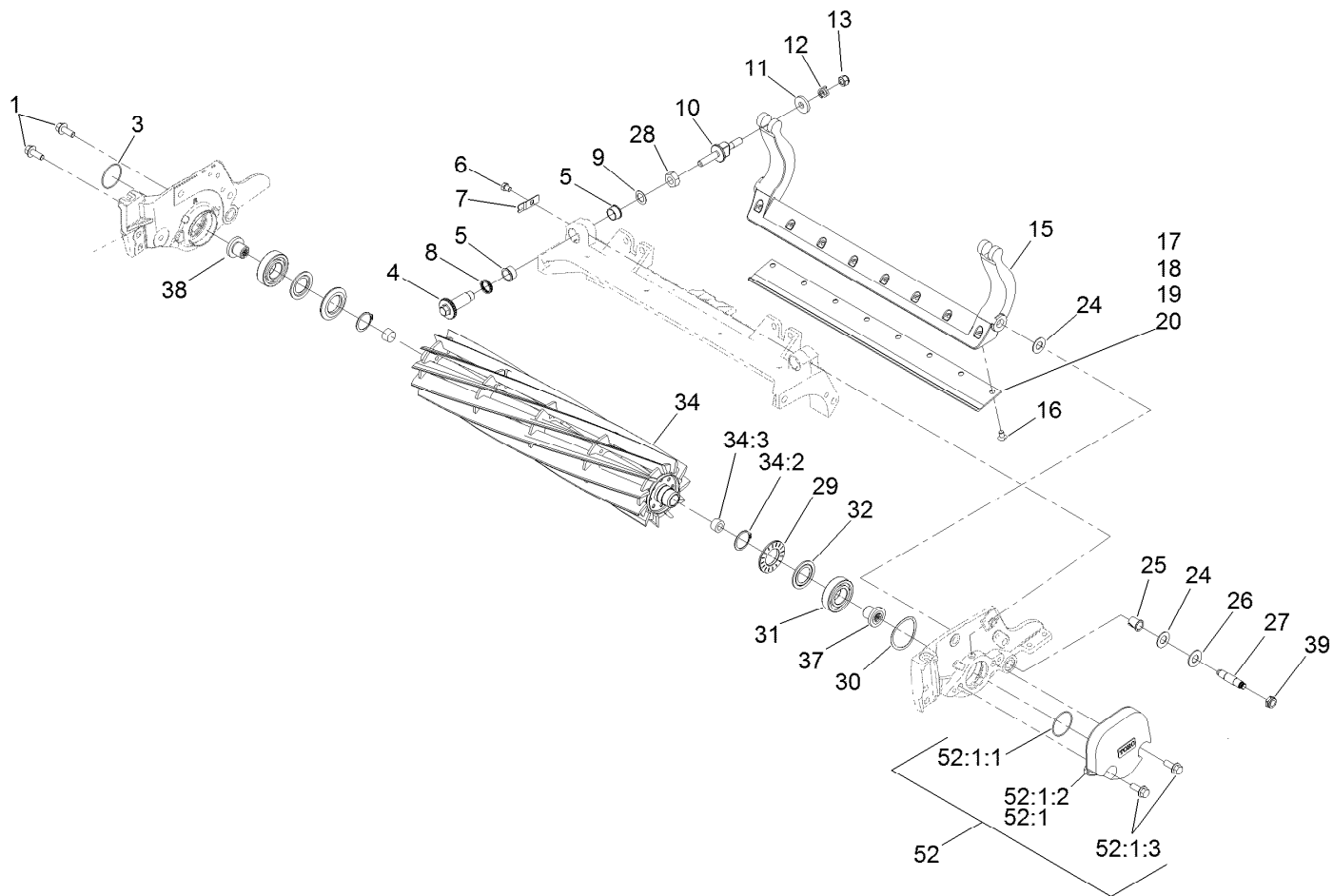
Frame Assembly (continued)

Ref.	Part Number	Qty.	Description
24:2	93-2877	2	Bushing

Ref.	Part Number	Qty.	Description
26	302-5	1	Fitting-Grease
27	67-9410	1	Washer

● Optional Equipment

■ Not serviced separately



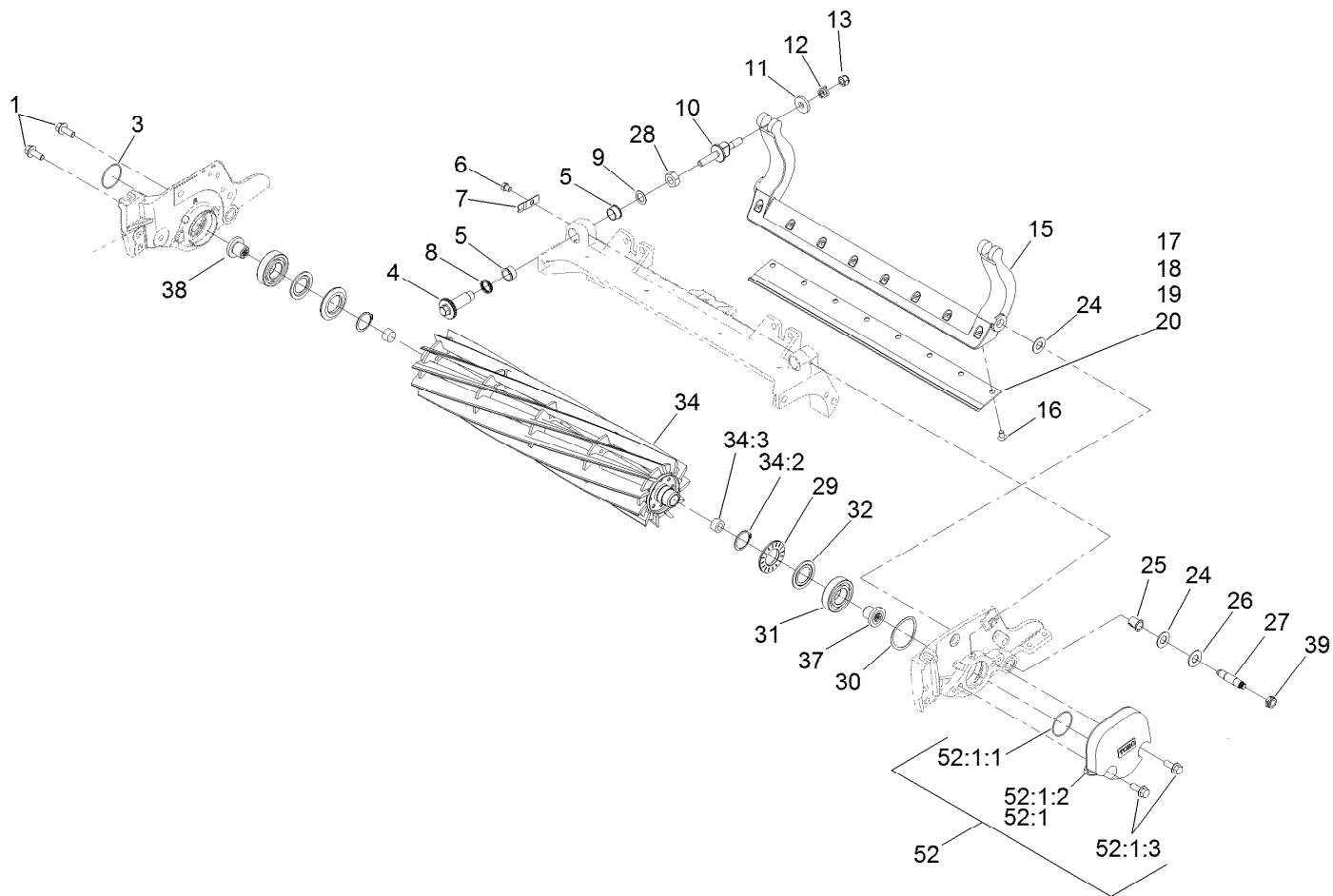
Reel and Bedbar Assembly

Ref.	Part Number	Qty.	Description
1	3234-11	2	Screw-HHF
3	237-68	1	O-Ring
4	120-5118	2	Shaft-Adjuster
5	106-5344	4	Bushing-Flange, Keyed
6	119-4067	2	Screw-HH
7	99-2097	2	Detent
8	120-5116	2	Washer-Wave
9	108-0015	2	Washer-Flat
10	115-7039	2	Screw-Adjuster, Bedbar
11	119-4155	2	Washer-Hardened
12	120-5120	2	Spring-Compression
13	119-4039	2	Nut-Hex, NI
15	112-1718-01	1	Bedbar
15	131-3222-03	1	Bedbar-18 Inch, Aggressive ●■
16	119-4151	6	Screw-Bedknife
17	121-3165	1	Bedknife-Edgemax ■●
18	121-3166	1	Bedknife-STD ●■

Ref.	Part Number	Qty.	Description
19	130-4745	1	Bedknife-Edgemax, Lowcut 18 Inch
20	121-3167	1	Bedknife-Low Cut ●■
24	61-1950	4	Washer-Plastic
25	56-9520	2	Bushing-Flanged
26	69-8980	2	Washer
27	120-9941	2	Bolt-Bedbar
28	3296-33	2	Nut-Lock, NI
29	127-4284	2	Washer-Special
30	115-5258	1	Spring-Wire, Flat
31	115-3296	2	Bearing-Sealed
32	115-3299	2	Seal-Flocked
34	131-3202	1	Reel-Fairway, 18 Inch 11 Blade
34:2	92-2601	2	Ring-Retaining
34:3	127-7118	2	Plug-Shaft, Reel
37	130-0064	1	Insert-Threaded, 5 Inch (LH)

● Not illustrated
▲ Not serviced separately

■ Optional Equipment



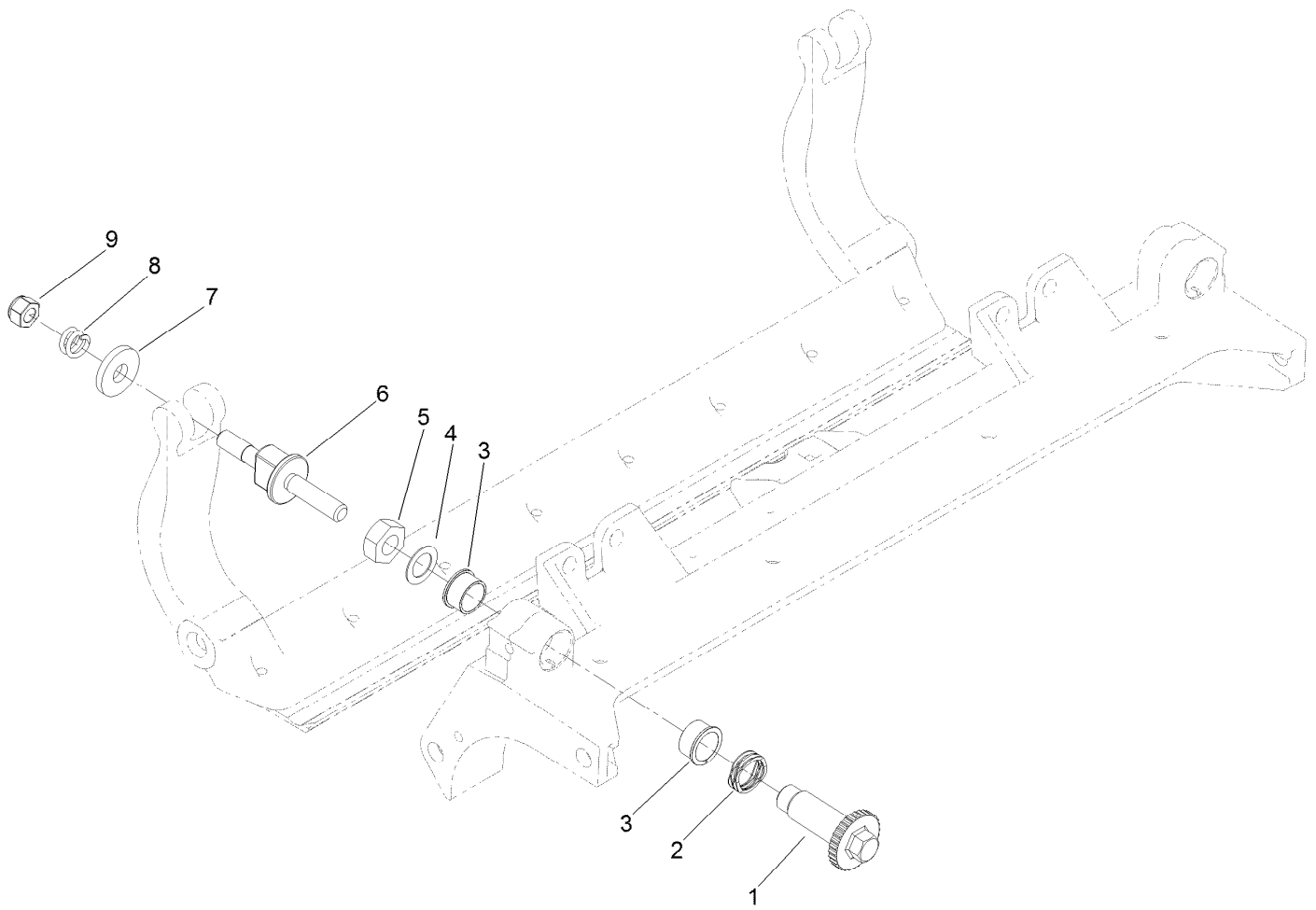
Reel and Bedbar Assembly (continued)

Ref.	Part Number	Qty.	Description
38	130-0063	1	Insert-Threaded, 5 Inch (RH)
39	3296-28	2	Nut-Lock, NI
45	120-7230	1	HD DPA MVP Kit ●■
52	03484	1	5 Inch Weight-Cu (W/O Attach) ■

Ref.	Part Number	Qty.	Description
52:1		1	Cutting Unit Weight Kit ▲
52:1:1	237-68	5	O-Ring
52:1:2	125-2779-01	5	Weight-End, 5 Inch
52:1:3	3234-11	10	Screw-HHF

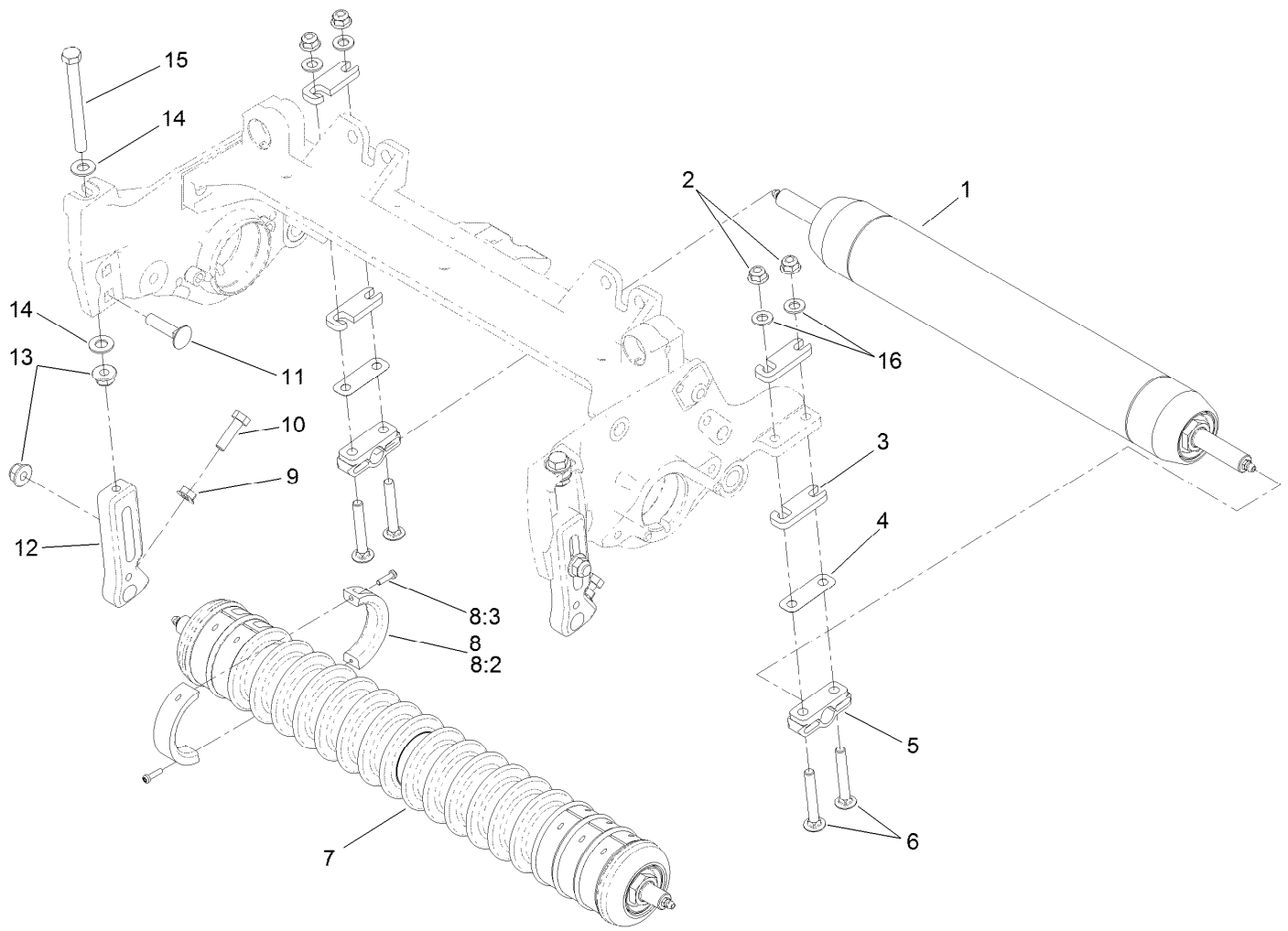
● Not illustrated
▲ Not serviced separately

■ Optional Equipment



Optional Heavy-Duty MVP Kit No. 120-7230

Ref.	Part Number	Qty.	Description
1	120-5118	2	Shaft-Adjuster
2	120-5116	2	Washer-Wave
3	106-5344	4	Bushing-Flange, Keyed
4	108-0015	2	Washer-Flat
5	3296-33	2	Nut-Lock, NI
6	115-7039	2	Screw-Adjuster, Bedbar
7	119-4155	2	Washer-Hardened
8	120-5120	2	Spring-Compression
9	119-4039	2	Nut-Hex, NI



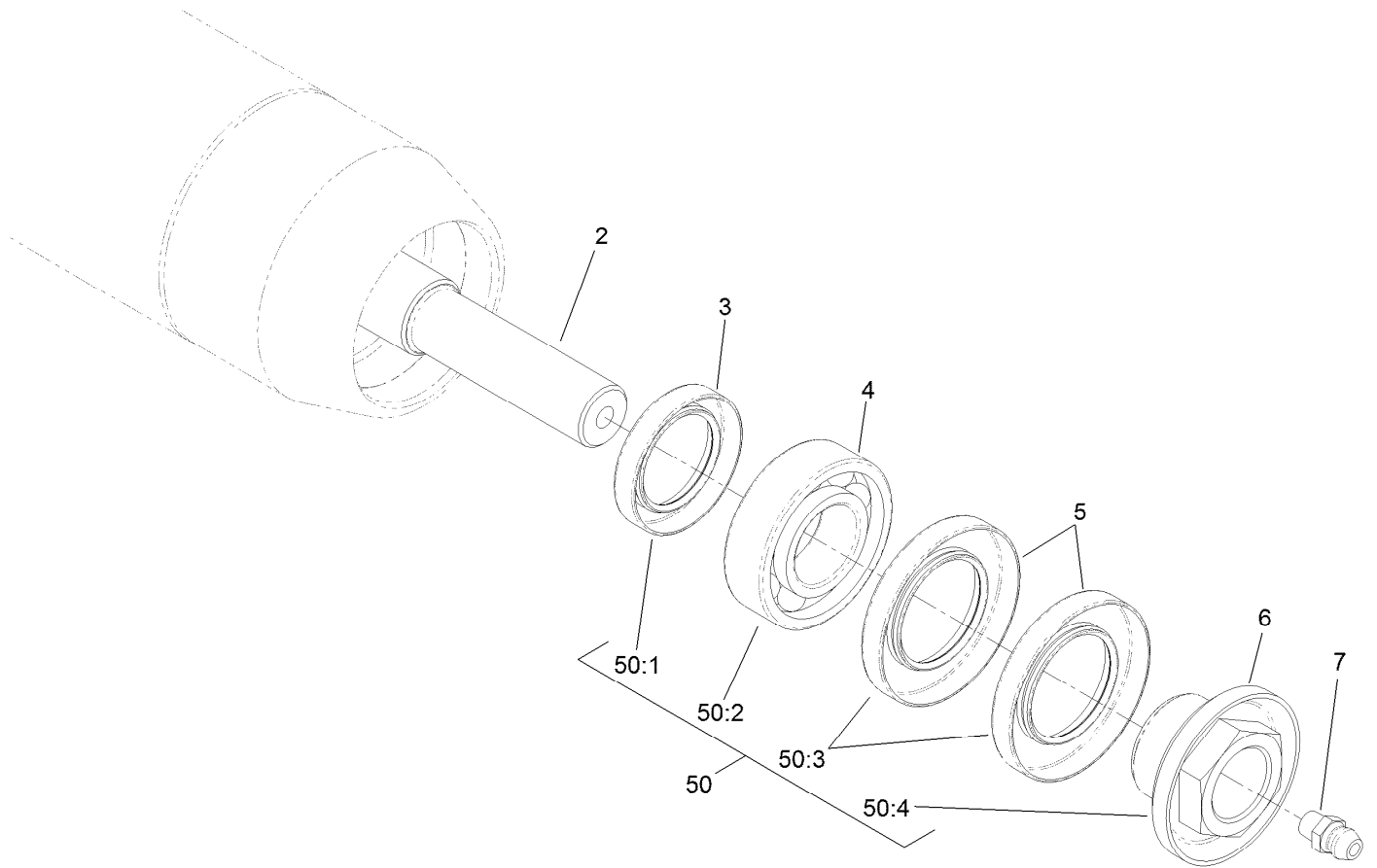
Roller Assembly

Ref.	Part Number	Qty.	Description
1	112-1708	1	Short Rear Roller ASM
1	112-1728	1	Long Rear Roller ASM ●■
2	104-8300	4	Nut-HF, NI
3	119-0626	4	Shim-Roller
4	107-4001	2	Shim-Roller (0.01 Inch) ■
5	106-3924	2	Bracket-Roller, Rear
6	3230-7	4	Bolt-CARR
7	112-1704	1	Plastic Wiehle Roller ASM
7	112-1732	1	Full Front Roller ASM ●■
7	112-1733	1	Plastic Shoulder Roller ASM
8	104-8215	6	Collar Kit ■

Ref.	Part Number	Qty.	Description
8:2	100-4959	2	Collar
8:3	104-1835	2	Screw
9	32128-20	2	Nut-HF
10	322-16	2	Screw-HH
11	3231-4	2	Screw-CARR
12	125-2796	2	Bracket-Front HOC
13	104-8301	4	Nut-HF, NI
14	48-9220	4	Washer-Plain
15	107-4026	2	Screw-HH
16	94-6936	4	Washer-Hardened
50	110-9600	1	DPA High HOC Kit ●■

● Not illustrated

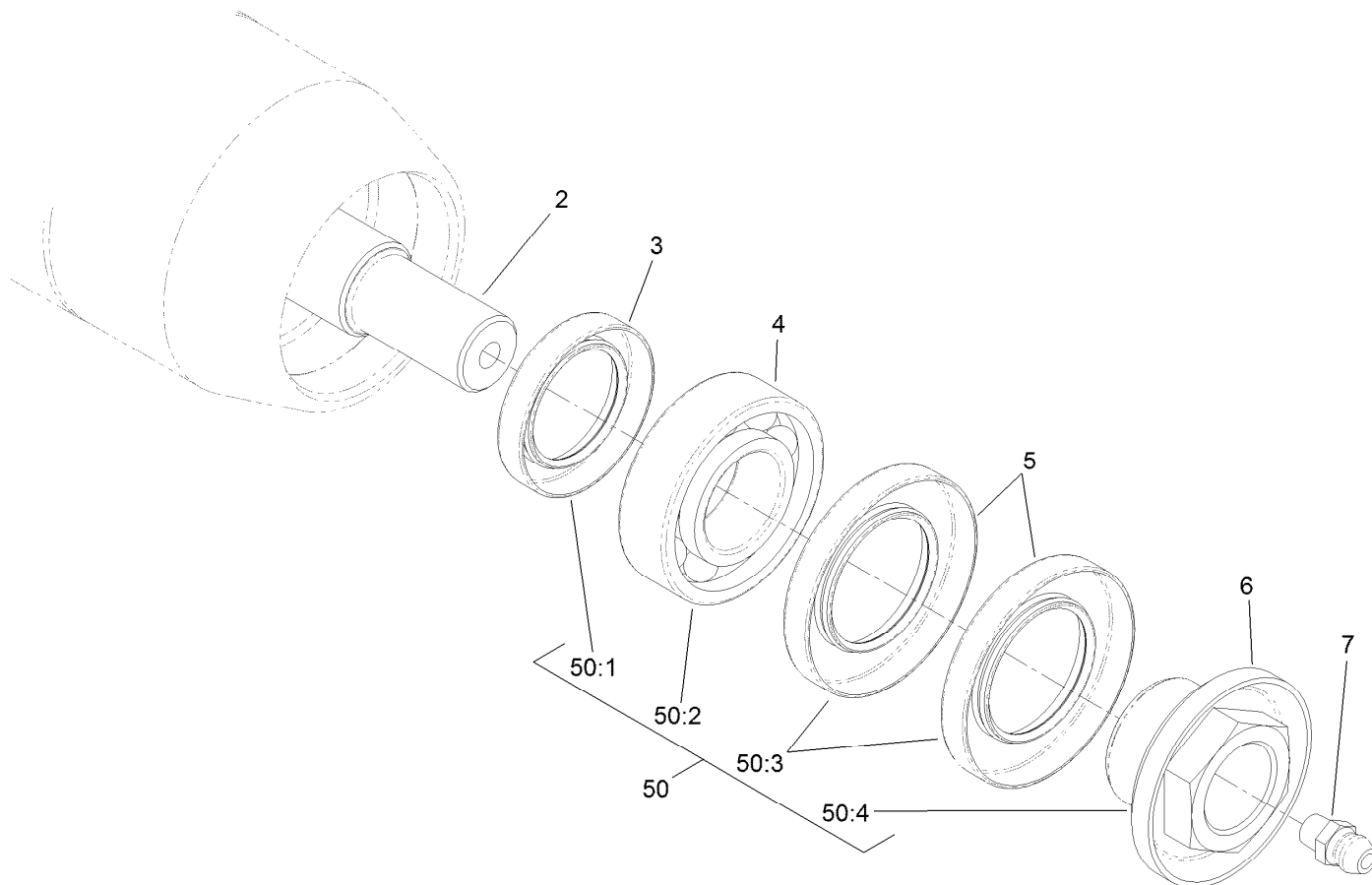
■ Optional Equipment



Short Rear Roller Assembly No. 112-1708

Ref.	Part Number	Qty.	Description
2	112-1711	1	Shaft-Rear Roller, Short
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-3745	2	Nut-Lock, Bearing
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

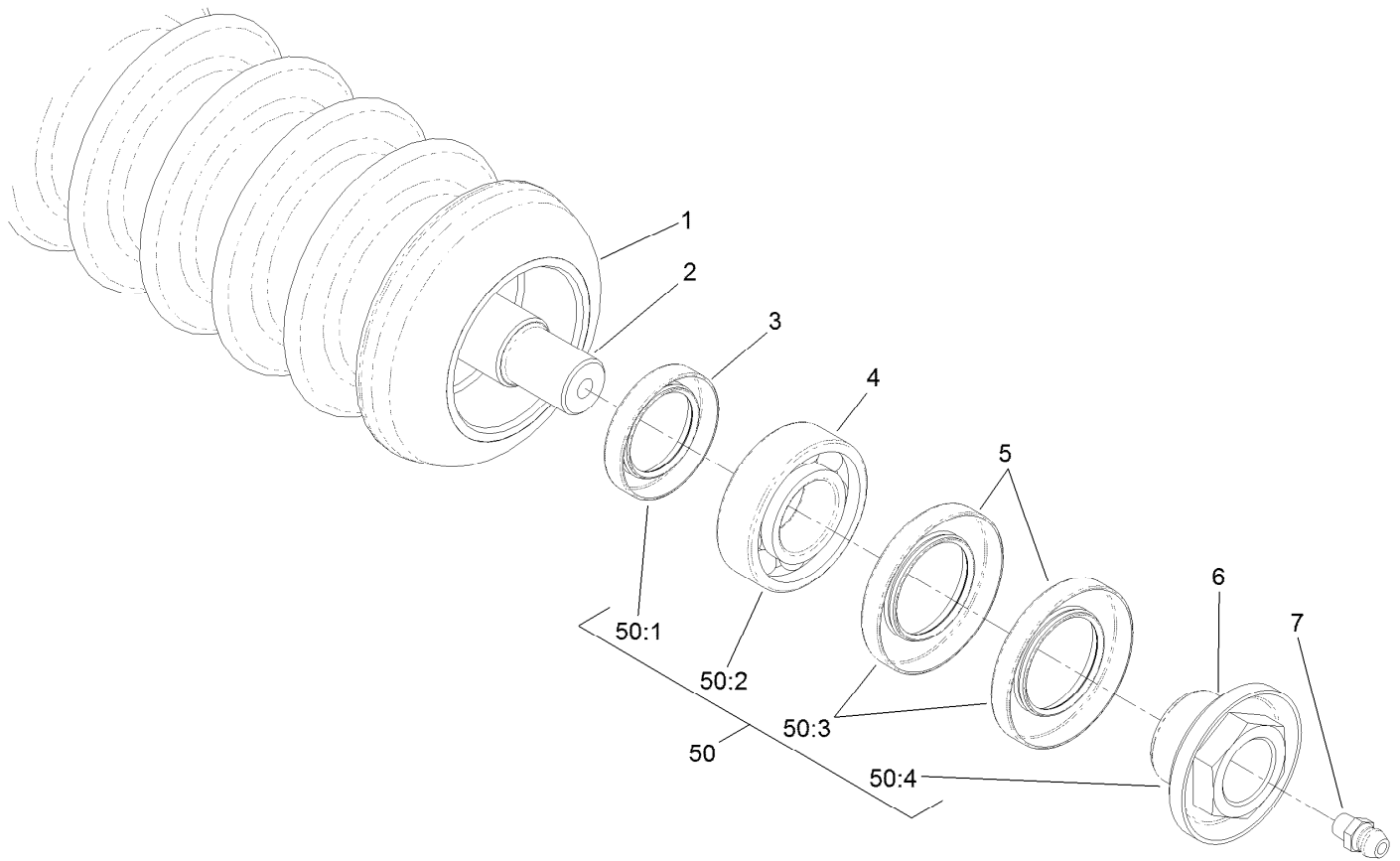
● Optional Equipment



Optional Long Roller Assembly No. 112-1728

Ref.	Part Number	Qty.	Description
2	112-1731	1	Shaft-Rear Roller, Long
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-3745	2	Nut-Lock, Bearing
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

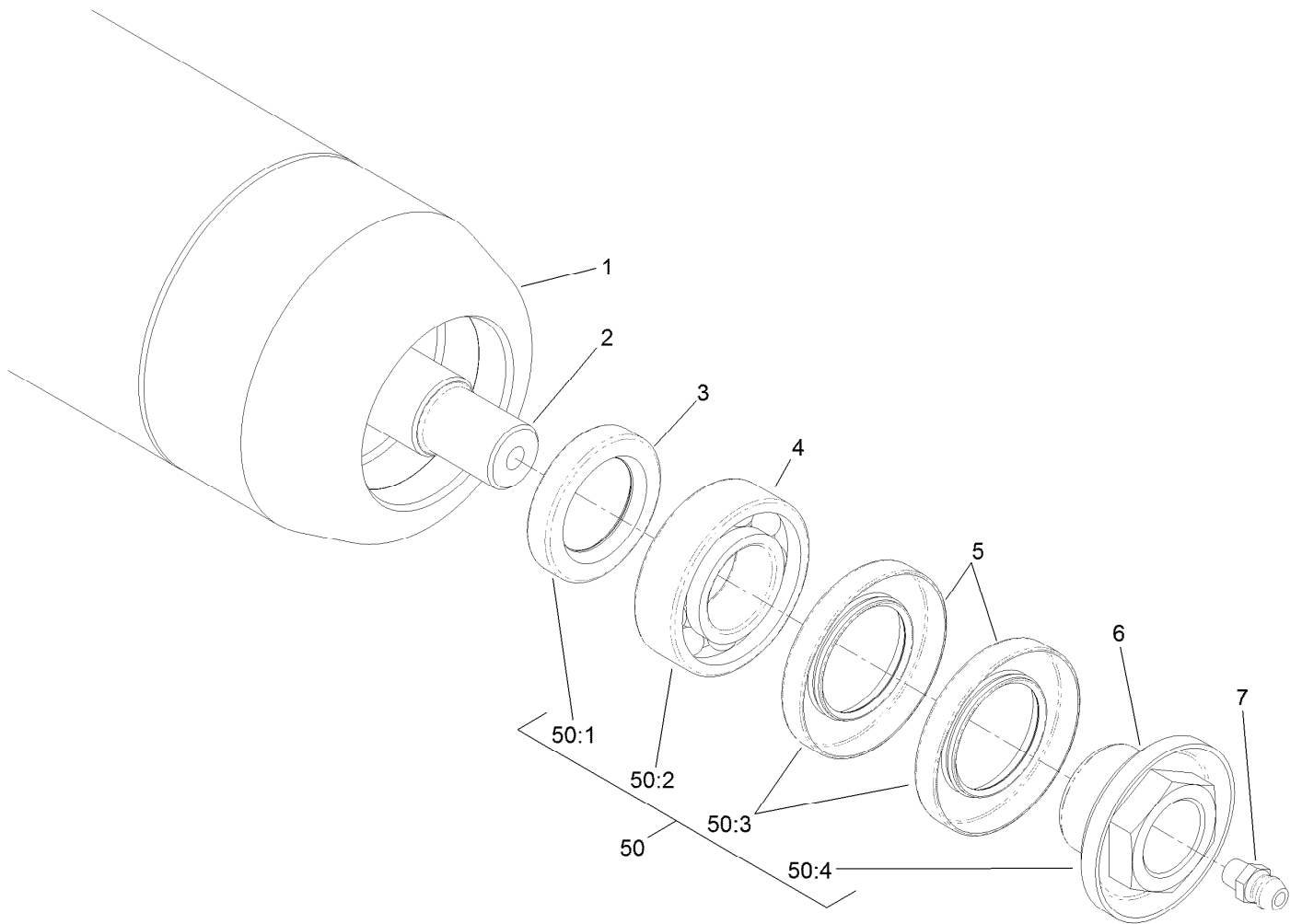
● Optional Equipment



Plastic Wiehle Roller Assembly No. 112-1704

Ref.	Part Number	Qty.	Description
1	112-1705	1	Roller-Wiehle, Plastic
2	112-1707	1	Shaft-Roller, Wiehle
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-3745	2	Nut-Lock, Bearing
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

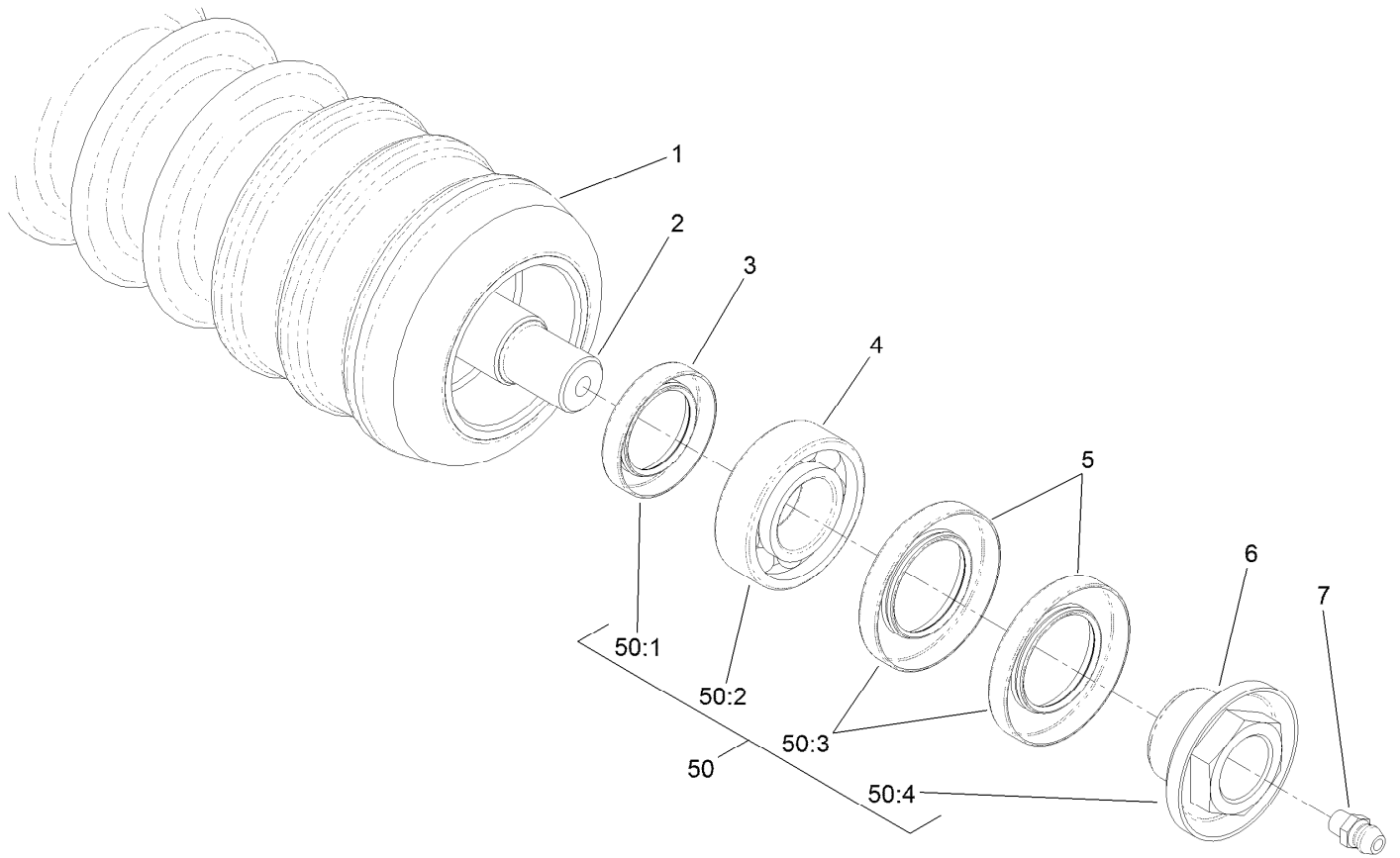
● Optional Equipment



Optional Front-Full Roller Assembly No. 112-1732

Ref.	Part Number	Qty.	Description
1	112-1740-03	1	3-Inch Full Roller Tube ASM
2	112-1707	1	Shaft-Roller, Wiehle
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	2	Seal
6	114-3745	2	Nut-Lock, Bearing
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	1	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

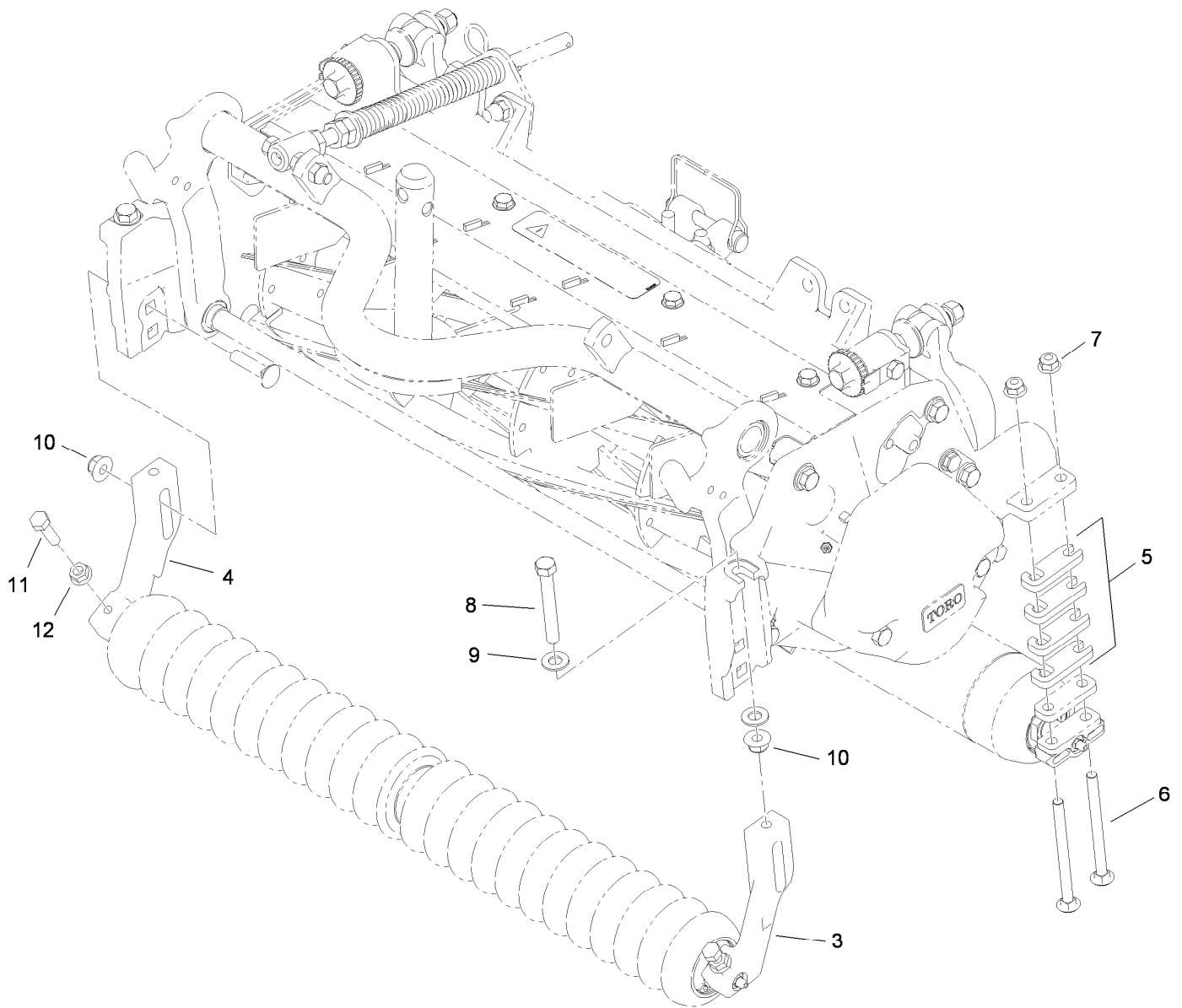
● Optional Equipment



Optional Plastic Shoulder Roller Assembly No. 112-1733

Ref.	Part Number	Qty.	Description
1	112-1734	1	Roller-Shoulder, Plastic
2	112-1707	1	Shaft-Roller, Wiehle
3	114-3717	2	Seal-Oil
4	112-5290	2	Bearing-Steel, Stainless
5	112-7494	4	Seal
6	114-5411	2	Nut-Lock, Bearing
7	302-5	2	Fitting-Grease
50	114-5430	2	Roller Rebuild Kit ●
50:1	114-3717	2	Seal-Oil
50:2	112-5290	2	Bearing-Steel, Stainless
50:3	112-7494	4	Seal
50:4	114-5411	2	Nut-Lock, Bearing

● Optional Equipment

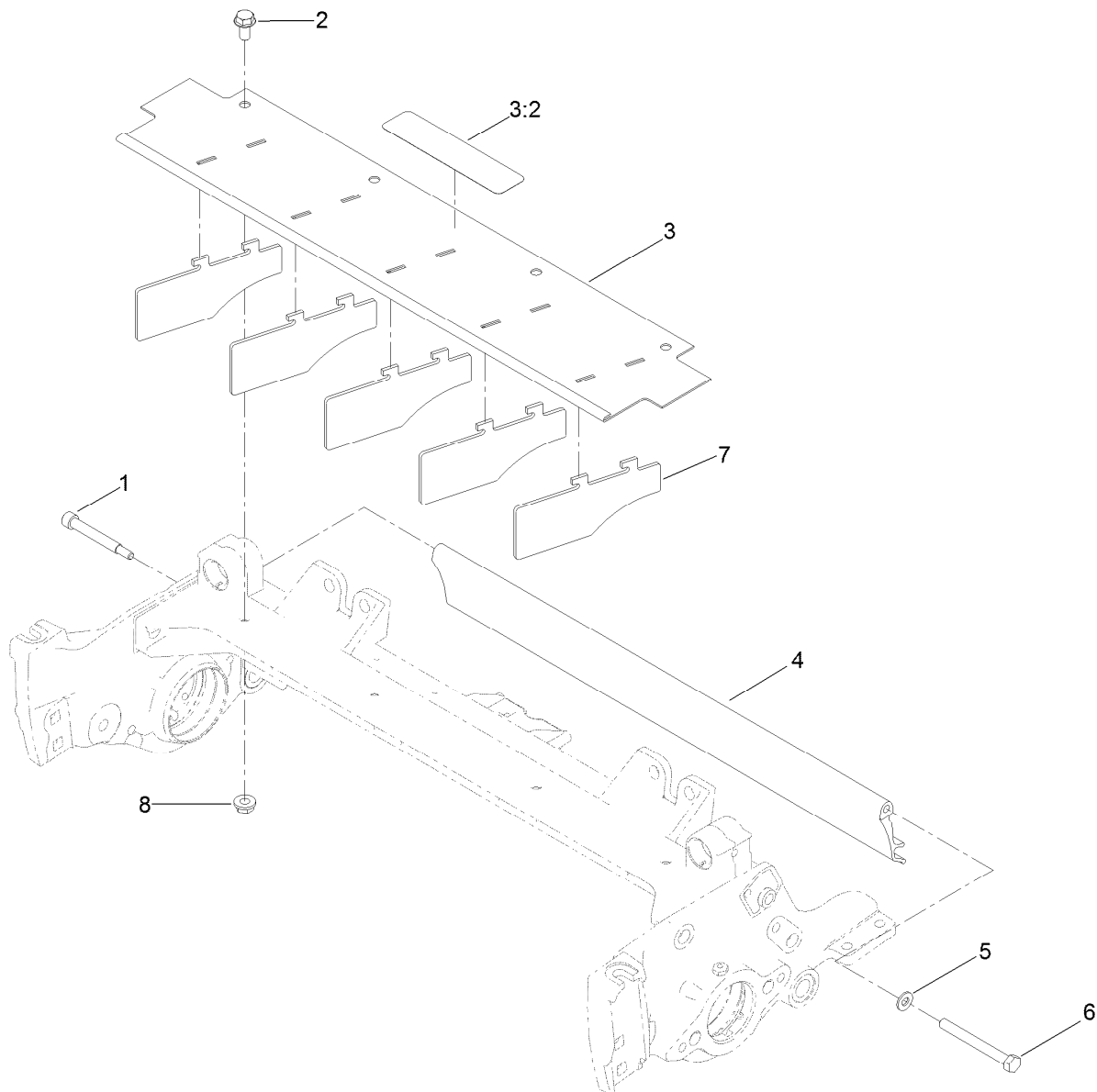


Optional High Height-of-Cut Assembly No. 110-9600

Ref.	Part Number	Qty.	Description
3	120-0404	1	Bracket-High HOC, LH
4	120-0405	1	Bracket-High HOC, RH
5	119-0626	8	Shim-Roller
6	106-9758	4	Screw-CARR
6	3230-30	4	Screw-CARR ● ■
7	104-8300	4	Nut-HF, NI
8	112-7451	2	Screw-TAP
9	48-9220	4	Washer-Plain
10	104-8301	4	Nut-HF, NI
11	322-16	2	Screw-HH
12	32128-20	2	Nut-HF

● Not illustrated

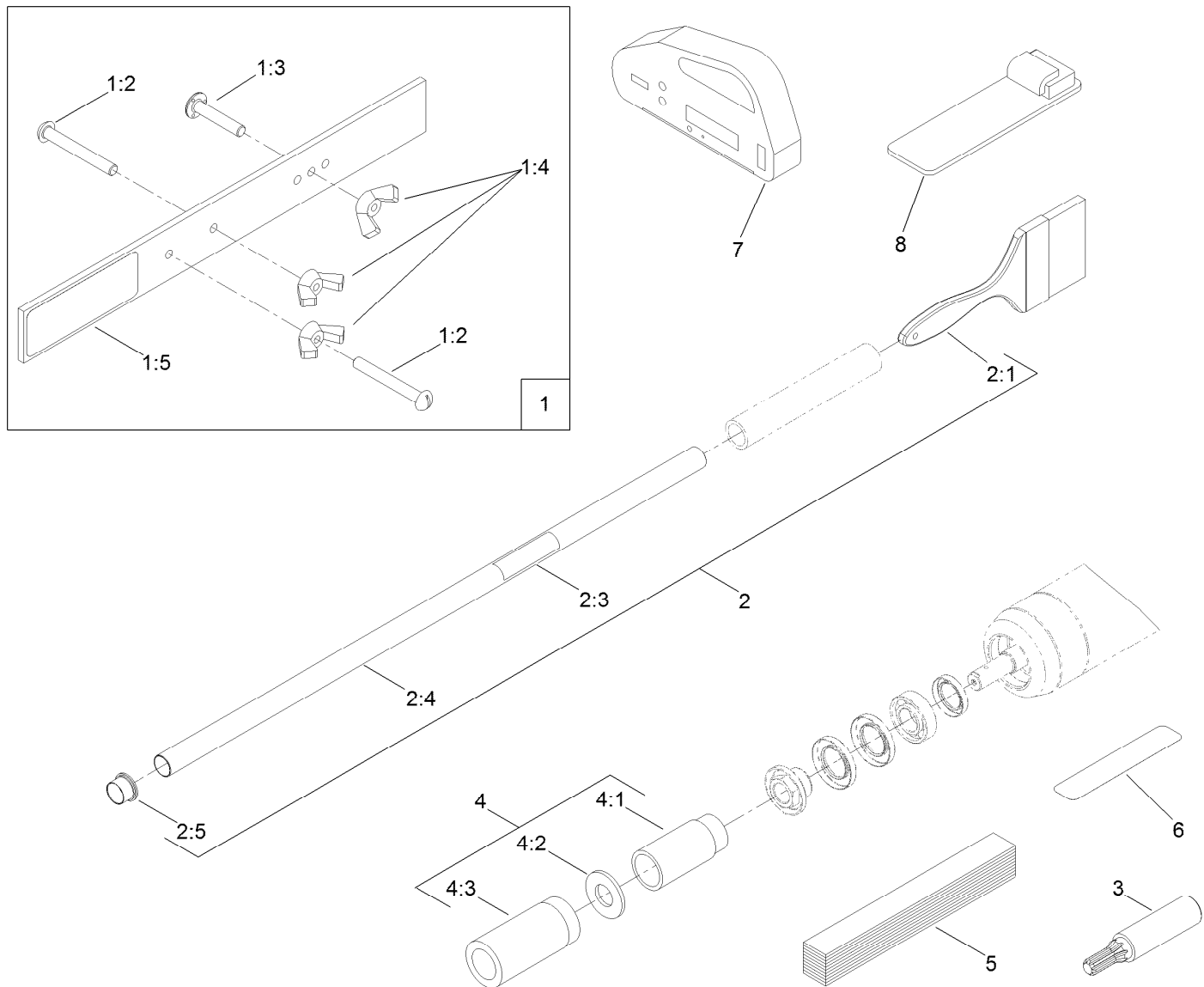
■ Optional Equipment



Shield Assembly

Ref.	Part Number	Qty.	Description
1	107-7773	1	Screw-HSH
2	3234-7	3	Screw-HHF
3	112-1738	1	Front Grass Shield ASM
3:2	93-6688	1	Decal-Danger
4	125-2099	1	Shield-Grass, Rear
5	3256-74	1	Washer-Flat
6	322-14	1	Screw-HH
7	110-1706	4	Deflector ●
8	32128-20	3	Nut-HF

● Optional Equipment



Optional Tool Assembly

Ref.	Part Number	Qty.	Description
1	108-6715	1	Gauge Bar ASM
1:2	32122-54	2	Screw-Head, Truss
1:3	108-6714	1	Stud-Weld
1:4	32103-3	3	Nut-Wing
1:5	108-6712	1	Decal-Gauge, Bar
2	29-9100	1	Brush And Handle ASM
2:1	36-4310	1	Brush
2:3	98-3206	1	Decal
2:4	29-9080	1	Handle
2:5	2410-18	1	Cap-Plastic

Ref.	Part Number	Qty.	Description
3	TOR4074	1	Adapter-Drive, Reel ●
4	115-0803	1	Roller Rebuild Tool Kit
4:1	115-0852	1	Tool-Inner Seal
4:2	107-8133	1	Washer-Flat
4:3	115-0853	1	Tool-Bearing/Outer Seals
5	125-5610	1	Paper-Reel, Toro (10 Pack)
6	125-5611	1	Shim-Toro Reel (0.002 Inch)
7	131-6828	1	Indicator-Angle
8	131-6829	1	Mount-Indicator, Angle

● Obtain directly from K-Line Industries, Inc. (800) 241-0936

Attachments and Accessories

For 03481 18in 11-Blade DPA Cutting Unit Reelmaster 3550 Series Traction Unit

Product Name	Model/Part
Weight Kit (For Universal Groomer Only).....	03417
Weight Kit for 8-Blade or 11-Blade DPA Cutting Unit with 5 Inch Reel.....	03484
Rear Roller Brush Kit (For Universal Groomer).....	03657
18 Inch Fairway Grooming Brush Kit.....	03717
5 Inch Universal/bi-directional Groomer.....	03763
Universal Groomer Cartridge.....	03764
Grooming Brush	03766
Left-Hand Groomer Kit.....	03914
Right-Hand Groomer Kit	03915
Rear Roller Brush (only) Kit	03916
Rear Roller Brush (w/Groomer) Kit	03917
Rear Roller Brush (3-18 Inch, 2-22 Inch) Kit.....	03918
Grass Basket Kit (18 Inch)	03919
Grass Basket Kit (18 Inch Front).....	03921
3 Inch Dia Collar Kit	104-8215
Gauge Bar Assembly.....	108-6715
High Height-of-Cut Kit.....	110-9600
Long Rear Roller Asm.....	112-1728
Full Front Roller Asm	112-1732
Plastic Shoulder Roller Asm	112-1733
Roller Rebuild Kit	114-5430
Roller Rebuild Tool Kit.....	115-0803
Cutting Unit Kickstand	119-8010-03
Fairway Broomer Kit (18 Inch)	119-9176
Heavy-Duty DPA MVP Kit	120-7230
18 Inch Rear Roller Scraper Kit	120-9986
Bedknife-Edgemax	121-3165
Bedknife-STD	121-3166
Bedknife-Low Cut	121-3167
Wiehle Roller Scraper (18 Inch).....	121-3182-03
Brush-Roller (High HOC) (18 Inch)	121-3199
Scraper-Shoulder Roller (18 Inch)	121-6970-03
Comb/Scraper Kit	121-6995
Scraper-Front Full Roller (18 Inch).....	121-6996-03
Rear Roller Adjustment Kit.....	125-0570
Toro Reel Paper (10 Pack).....	125-5610
Toro Reel Shim (0.002in)	125-5611
Bedknife-edgemax, Lowcut (18 Inch)	130-4745
Bedbar-agressive (18 Inch)	131-3222-03
Groomer/RRB Seal Kit.....	131-3233
Angle Indicator.....	131-6828
Angle Indicator Mount.....	131-6829
Broomer Kit.....	132-7115
EdgeSeries 5 Inch Fairway Reel (18 Inch) 11 Blade.....	133-0112
Reel Drive Adapter (Obtain directly from K-Line Industries, Inc. (800) 241-0936)	TOR4112

Notes:



Count on it.