



Form No. 3408-964 Rev B

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Parts Catalog

22in Recycler® Lawn Mower

Model No. 20377—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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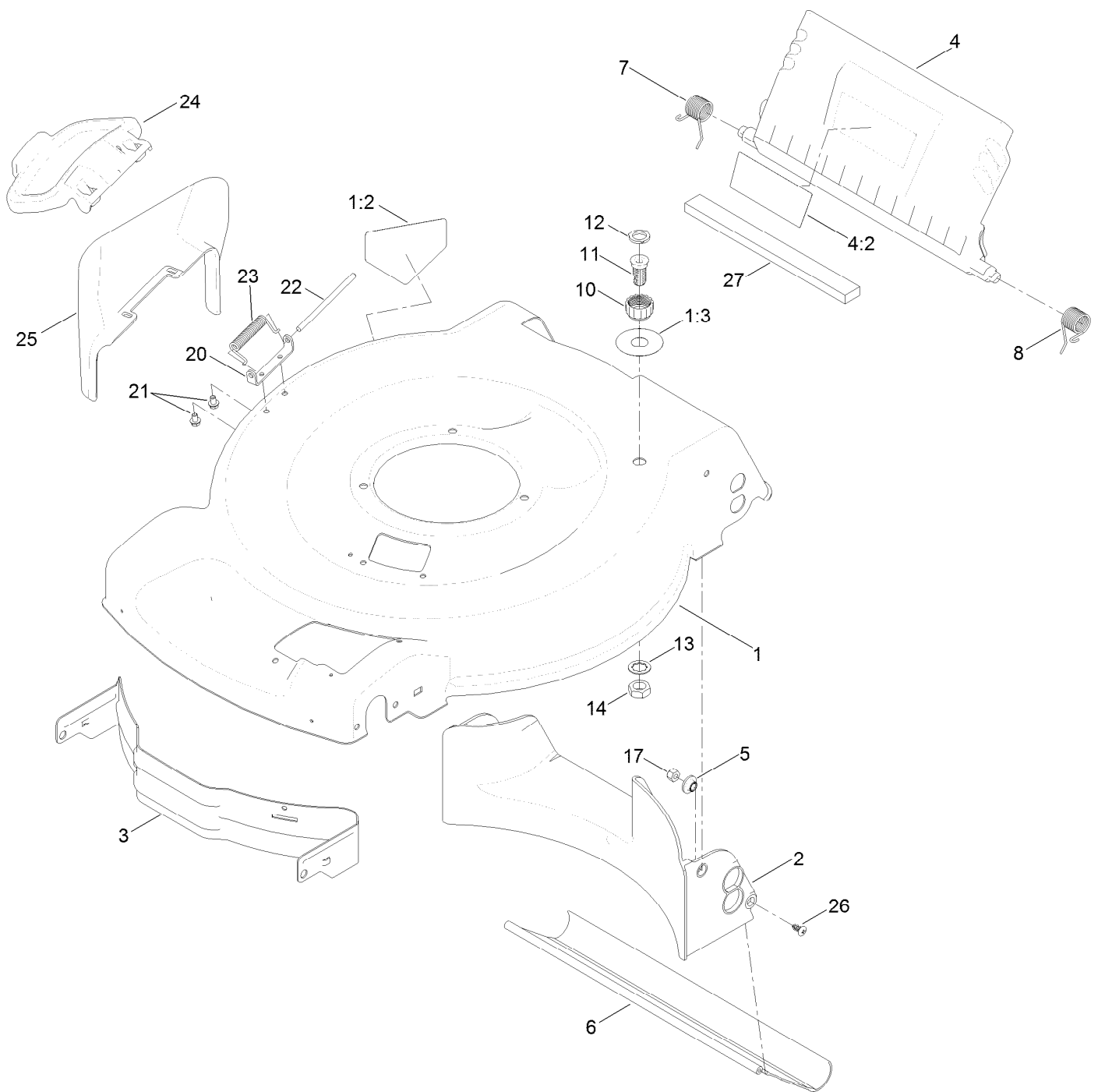
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Housing Assembly



Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-7052	1	Housing ASM	11	112-6400	1	Port-Washout
1:2	94-8072	1	Decal-Danger	12	112-6438	1	Washer-Seal, Washout Port
1:3	112-8867	1	Decal-Port, Washout	13	3254-5	1	Washer-Tooth, Internal
2	120-5218	1	Baffle-Rear	14	3218-6	1	Nut-Jam
3	114-7963-01	1	Baffle-Front	17	3296-29	2	Nut-Lock, NI
4	136-7003	1	Rear Deflector ASM	20	112-6416	1	Bracket-Cover
4:2	131-4514	1	Decal-Warning	21	99-8445	2	Screw-HWH
5	117-5991	2	Washer-Stepped, Baffle	22	99-5291	1	Rod-Cover
6	115-8420	1	Shield-Trailing	23	99-5293	1	Spring-Torsion
7	114-7924	1	Spring-Torsion	24	115-8449	1	Deflector-Side
8	115-2859	1	Spring-Torsion	25	115-8447	1	Chute-Discharge, Side
10	112-6401	1	Coupling-Hose, Washout Port	26	117-1092	2	Screw-PTH
				27	117-5924	1	Foam-Seal

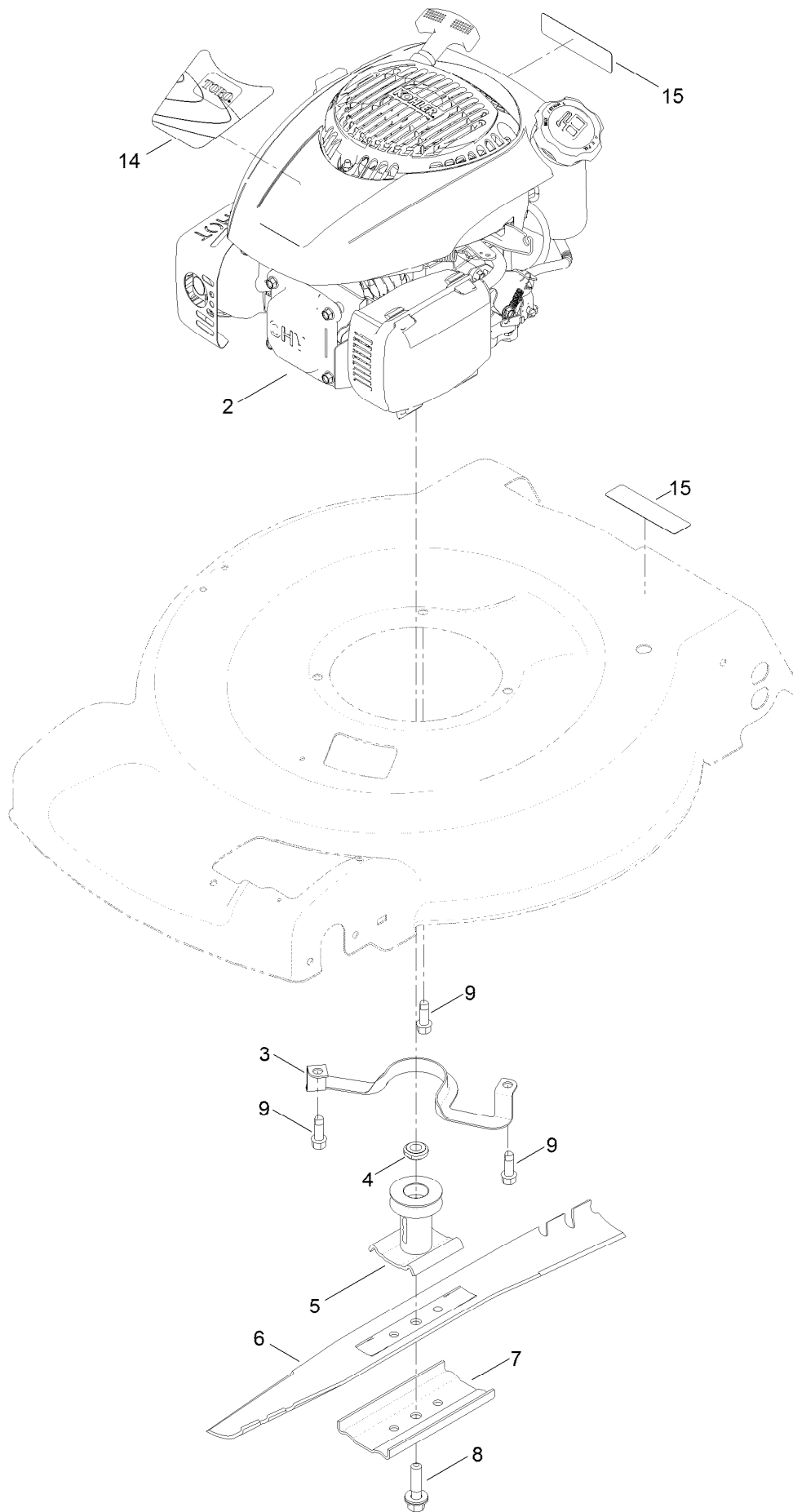
Rear Bag Assembly



Rear Bag Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-4664	1	Grass Bag ASM
2	132-4483-03	1	Frame-Bag

Engine and Blade Assembly



Engine and Blade Assembly (continued)

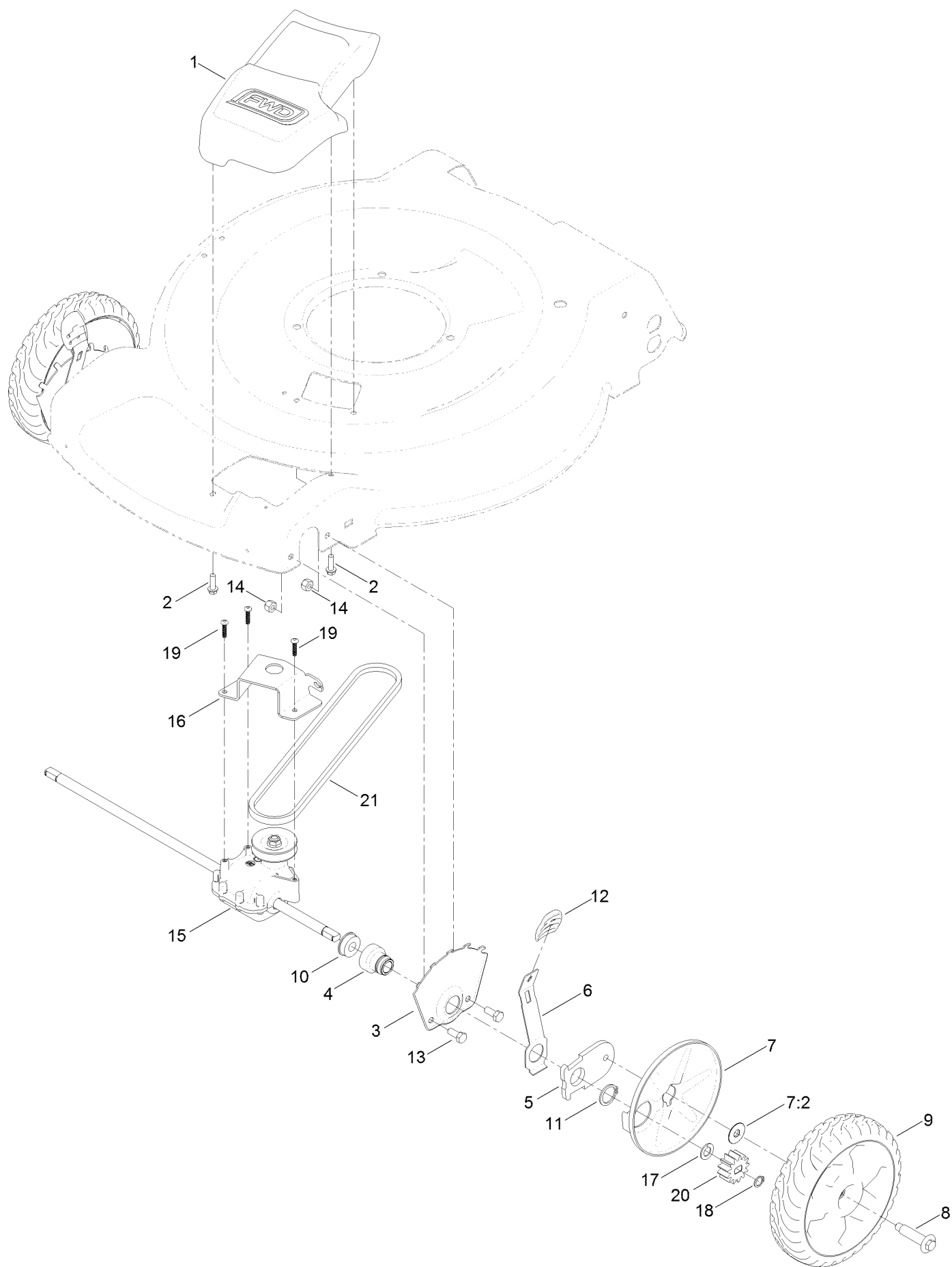
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2		1	Engine-Kohler Xtx675-3013 ●■
3	105-3031-03	1	Guide-Belt
4	106-3999	1	Spacer-Driver
5	106-3987	1	Driver-Blade
6	131-4547-03	1	Blade-22 Inch

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	108-3766-03	1	Support-Blade
8	125-2466	1	Bolt-Blade
9	95-1726	3	Screw-Taptite
14	133-8192	1	Decal-Shroud
15	117-2718	1	Decal-Arrester, Spark

● Not serviced separately

■ Obtain parts from www.kohlerplus.com

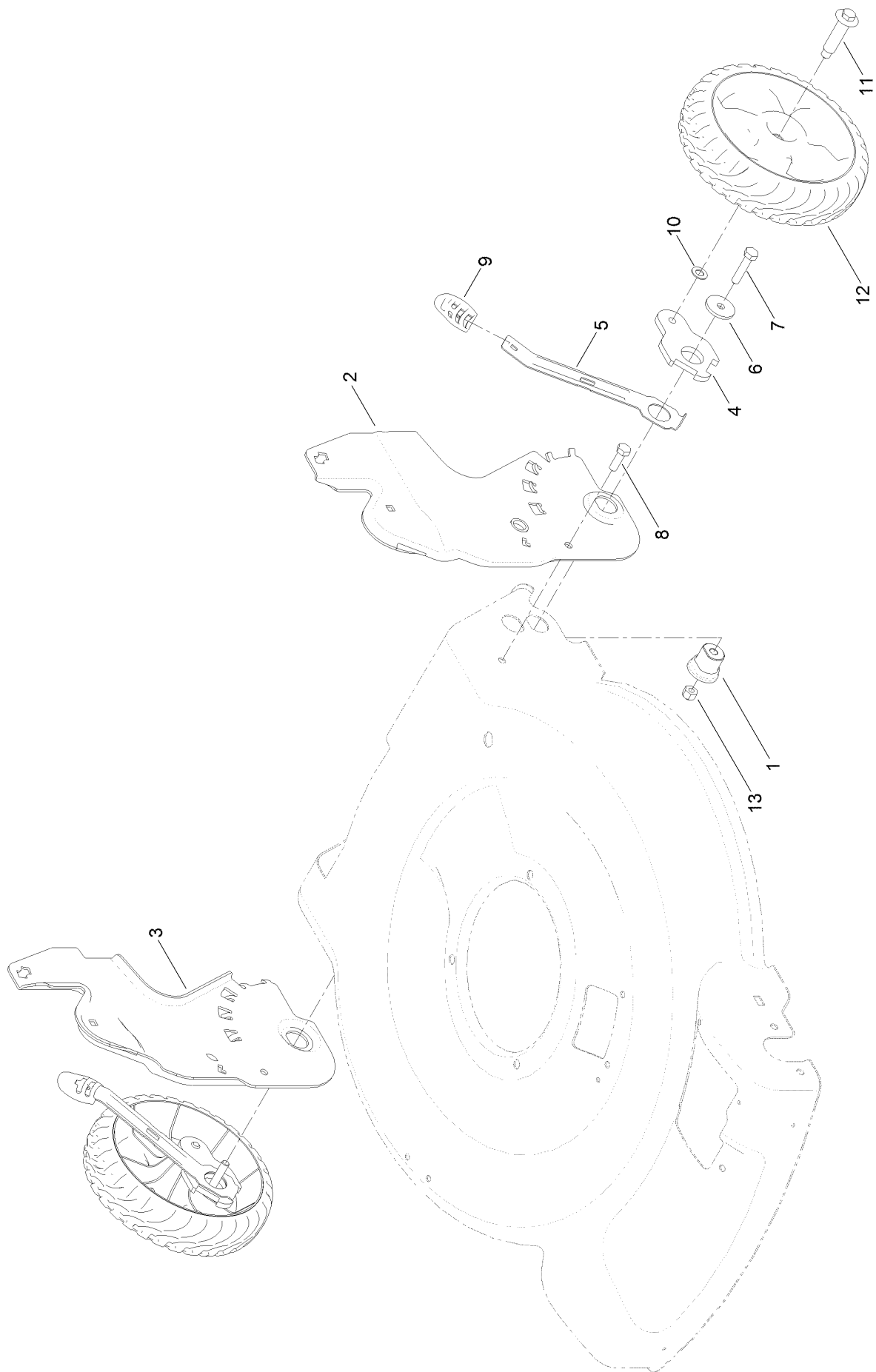
Transmission and Front Wheel Drive Assembly



Transmission and Front Wheel Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-1305	1	Cover-Belt	11	32151-36	2	Ring-Retaining
2	46-8091	2	Screw-HWH	12	105-3042	2	Knob-Lever, HOC
3	115-1956-03	2	Plate-HOC, Front	13	322-3	4	Screw-HH
4	131-0836	2	Retainer-Bearing, HOC	14	3296-29	4	Nut-Lock, NI
5	105-1807	2	Arm-Pivot, Front	15	130-6733	1	Transmission ASM
6	105-1809	2	Arm-Spring	16	114-7978-03	1	Bracket-Transmission
7	127-6840	2	Wheel Cover ASM	17	110-7191	2	Washer-Thrust
7:2	614426	1	Washer-Stepped	18	32151-61	2	Ring-Retaining
8	614650	2	Bolt-Shoulder	19	108-7476	3	Screw-Plastite
9	119-0311	2	8 Inch Wheel ASM	20	131-0896	2	Gear-Pinion, 13T
10	104-8699	2	Bearing-Ball	21	117-1018	1	V-Belt

Rear Wheel and Height-of-Cut Assembly



Rear Wheel and Height-of-Cut Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-4651	2	Bushing-Mount, HOC	8	322-5	2	Screw-HH
2	132-4494-03	1	Plate-HOC, Fwd (LH)	9	105-3042	2	Knob-Lever, HOC
3	132-4495-03	1	Plate-HOC, Fwd (RH)	10	40-1940	2	Washer
4	114-7997	2	Arm-Pivot, Rear	11	614650	2	Bolt-Shoulder
5	115-2899	2	Arm-Spring, Rear	12	115-2894	2	8 Inch Wheel ASM
6	105-3048	2	Washer-Flat	13	3296-29	2	Nut-Lock, NI
7	322-7	2	Screw-HH				

This exploded perspective view illustrates the assembly of a bicycle seat. The main components and their assembly sequence are indicated by the numbered callouts:

- 3**: The main seat rail, which is the central longitudinal component.
- 4**: The rear seat rail, which connects to the main rail at the back.
- 5**: The front seat rail, which connects to the main rail at the front.
- 6**: A small pin or clip used to secure the front rail (5) to the main rail (3).
- 7**: A long, narrow rectangular plate or insert that fits between the main rail (3) and the rear rail (4).
- 8**: A small pin or clip used to secure the rear rail (4) to the main rail (3).
- 9**: A small pin or clip used to secure the front rail (5) to the main rail (3).
- 10**: A bolt or screw used to secure the rear rail (4) to the main rail (3).
- 11**: A small pin or clip used to secure the rear rail (4) to the main rail (3).
- 12**: A small pin or clip used to secure the rear rail (4) to the main rail (3).
- 13**: A bolt or screw used to secure the front rail (5) to the main rail (3).
- 14**: A bolt or screw used to secure the rear rail (4) to the main rail (3).
- 15**: A small pin or clip used to secure the front rail (5) to the main rail (3).
- 16**: A bolt or screw used to secure the rear rail (4) to the main rail (3).
- 17**: A small pin or clip used to secure the rear rail (4) to the main rail (3).
- 18**: A small pin or clip used to secure the rear rail (4) to the main rail (3).

Handle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	131-4598-05	1	Handle
4	131-0835-03	1	Bail-Traction
5	131-0821-03	1	Bail-Brake
6	86-9671	1	Guide-Rope
7	133-8109	1	Cable-Brake
9	3296-73	1	Nut-Lock, NI
10	92-2270	1	Screw-Handle
11	119-2379	1	Cable-Traction

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12	114-7988	1	Guide-Cable
13	131-9663	2	Screw-CARR
14	117-5976	2	Knob-Handle
15	127-6847	1	Cover-Bail
16	131-0897	1	Knob-Handle, Locking
17	132-4470	1	Decal-Traction, Adjust
18	131-4591	2	Bolt-Shoulder
19	3296-29	2	Nut-Lock, NI

Attachments and Accessories

For 20377 22in Recycler Lawn Mower

Product Name	Model/Part
Engine Service Kit	130-8144
Replacement Bag	59305
Replacement Bag and Frame Kit	59307
22 Inch Atomic Blade	59534P

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Count on it.