Form No. 3384-741 Rev B

TORO®

Count on it.

Parts Catalog

# Pro Force® Debris Blower

**Model No. 44551—Serial No. 314000001 and Up**

Register at www.Toro.com.
Original Instructions (EN)

CE

*3384-741* B

# Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

**Understanding Reference Numbers**

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

**Service Assembly Reference Numbers**

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

**Reference Numbers Indicating Quantity**

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

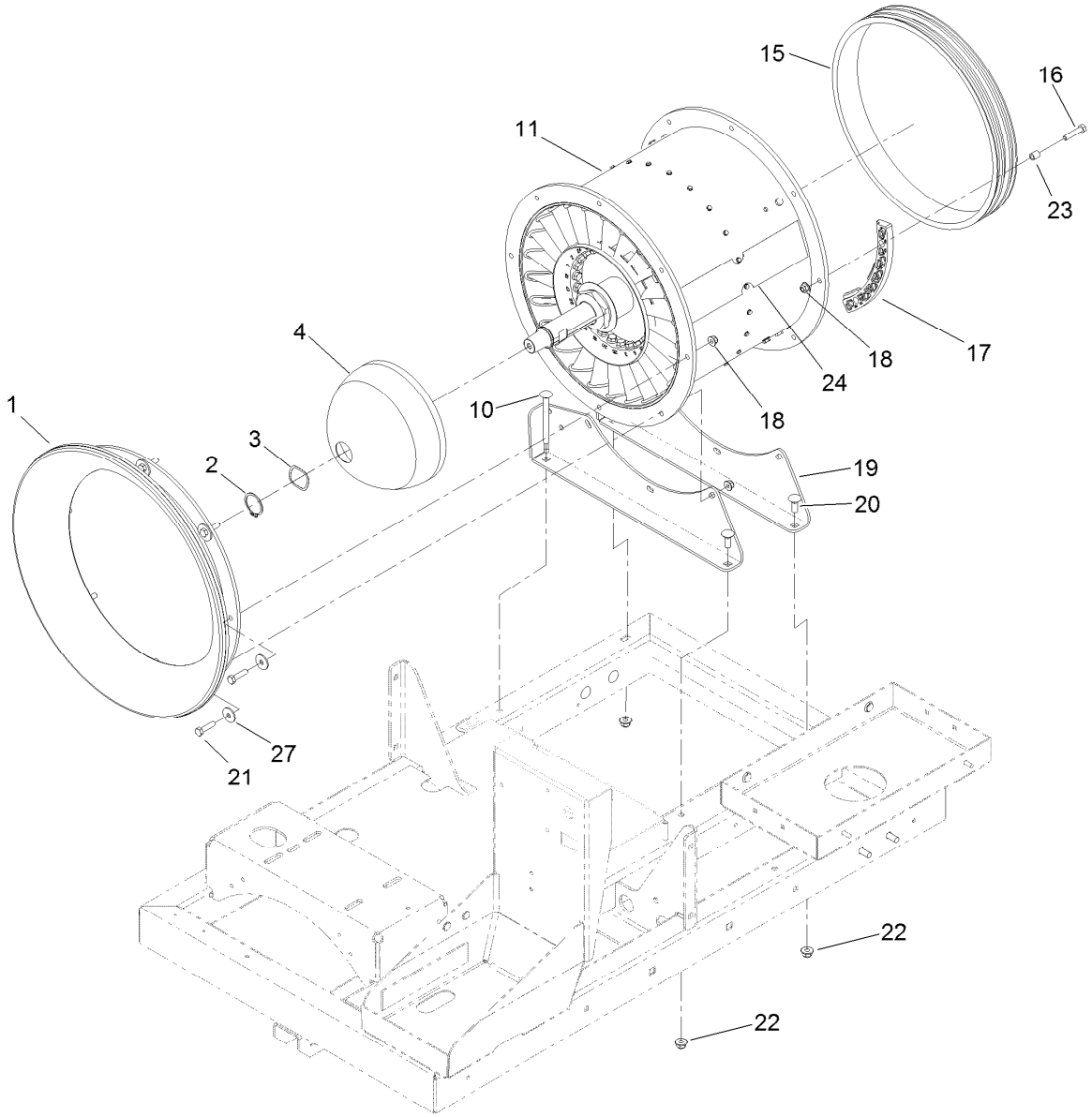
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**Bloomington, MN 55420**



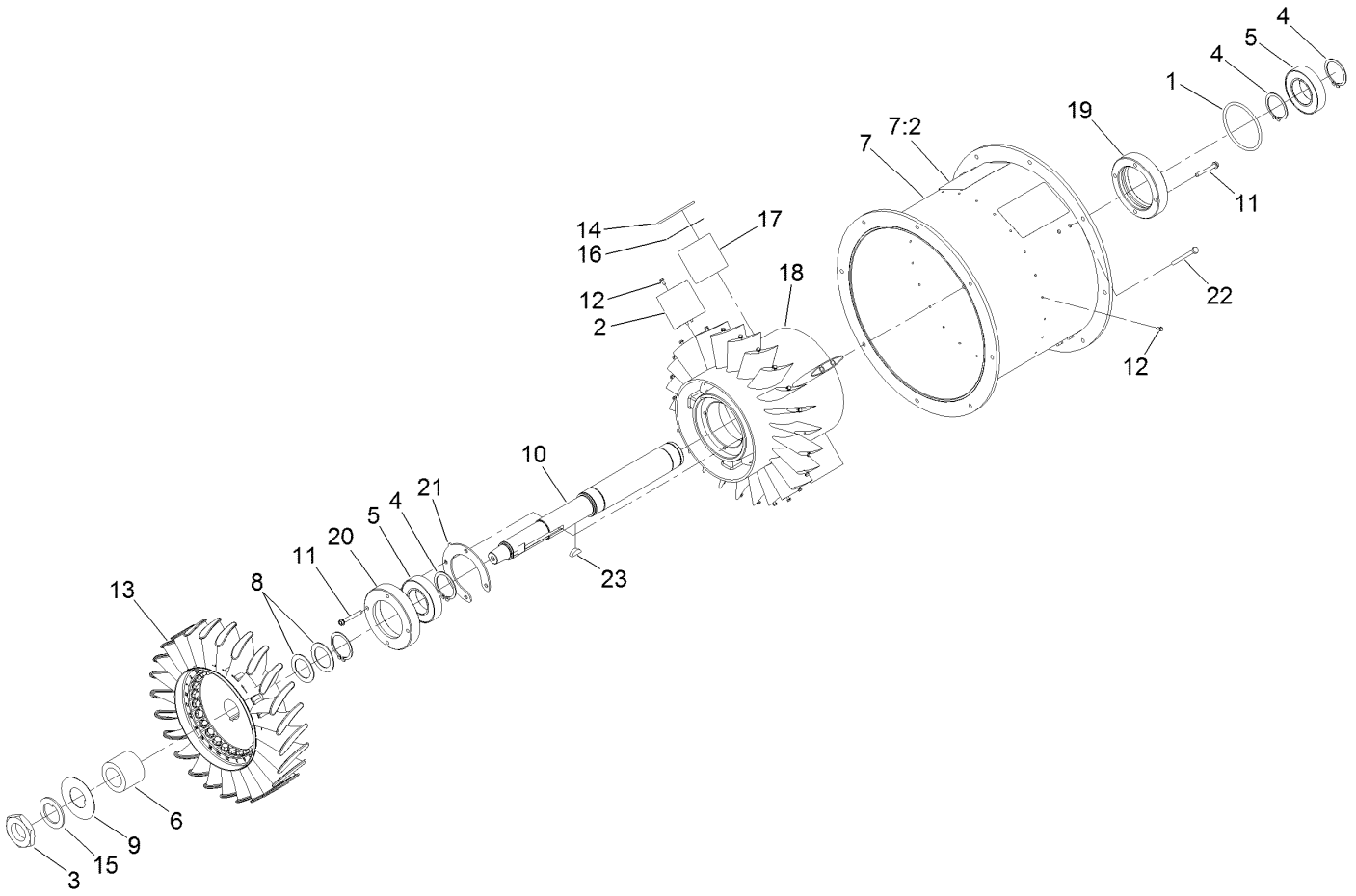
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# Turbine Mounting Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 117-8329 | 1 | Bell-Inlet |
| 2 | 112-1952 | 1 | Ring-Snap, EXT |
| 3 | 93-4632 | 1 | Washer-Wavey |
| 4 | 117-8328 | 1 | Cap-Front |
| 10 | 3231-24 | 2 | Screw-CARR |
| 11 | 125-4260 | 1 | Turbine ASM |
| 15 | 112-1874 | 1 | Pulley-Nozzle |
| 16 | 322-7 | 6 | Screw-HH |
| 17 | 114-9868 | 4 | Guide-Nozzle |

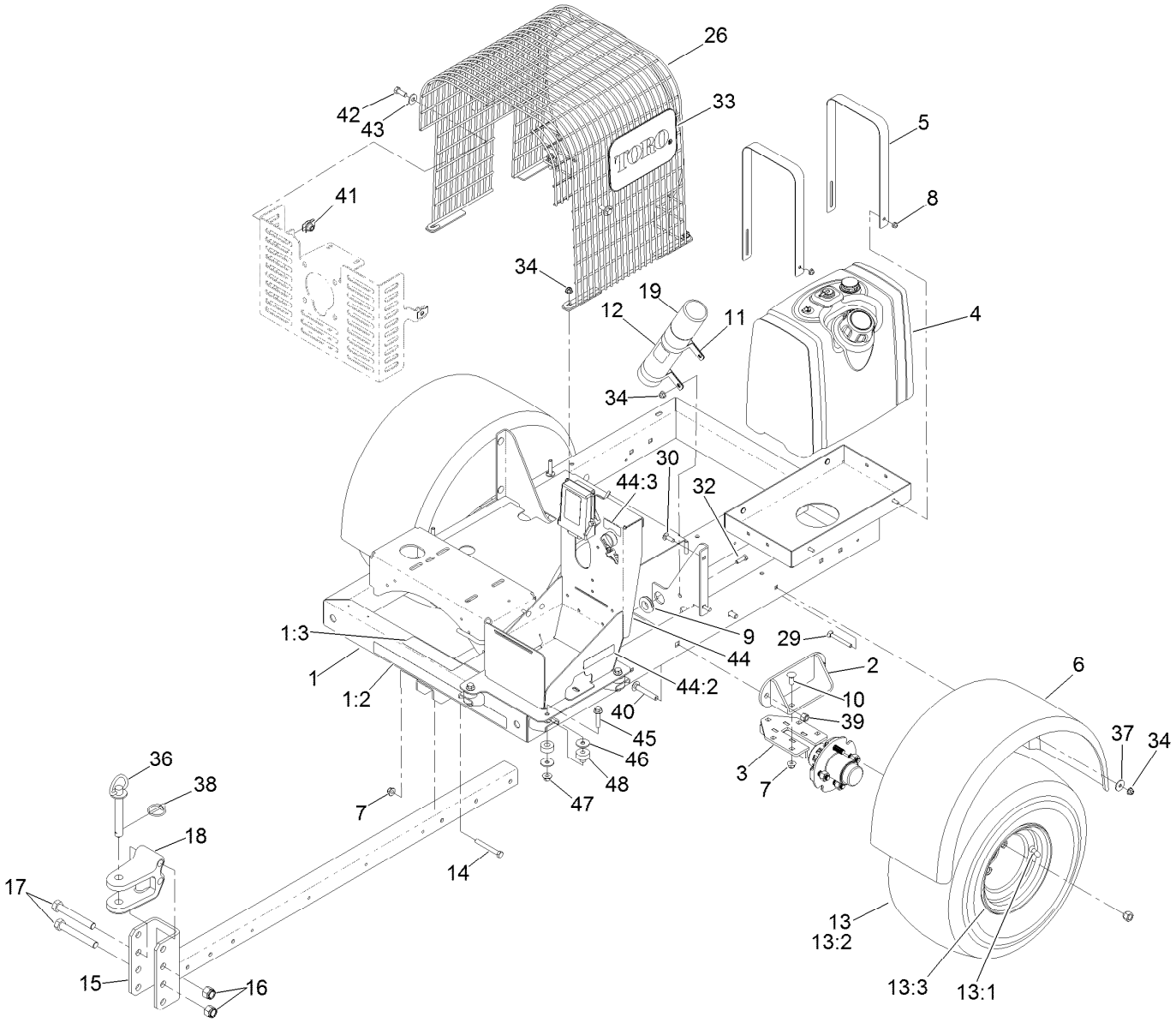
| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 18 | 104-8300 | 16 | Nut-HF, NI |
| 19 | 112-6851-01 | 2 | Mount-Fan |
| 20 | 3231-2 | 2 | Bolt-CARR |
| 21 | 322-6 | 8 | Screw-HH |
| 22 | 104-8301 | 4 | Nut-HF, NI |
| 23 | 93-6859 | 8 | Spacer |
| 24 | 115-5102 | 2 | Decal |
| 27 | 5-4460 | 8 | Washer-Pivot |




# Turbine Assembly No. 125-4260

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 92-9533 | 1 | O-Ring |
| 2 | 112-1871 | 24 | Vane-Stator |
| 3 | 112-1899 | 1 | Nut |
| 4 | 112-1951 | 4 | Ring-Snap, EXT |
| 5 | 112-6764 | 2 | Bearing-Ball |
| 6 | 114-2164 | 1 | Spacer |
| 7 | 115-5128 | 1 | Housing ASM |
| 7:2 | 115-5106 | 2 | Decal-Danger |
| 8 | 115-5131 | 2 | Washer |
| 9 | 115-9005 | 1 | Washer-Tab |
| 10 | 115-9075 | 1 | Shaft-Fan |
| 11 | 125-4287 | 8 | Screw-HHF |

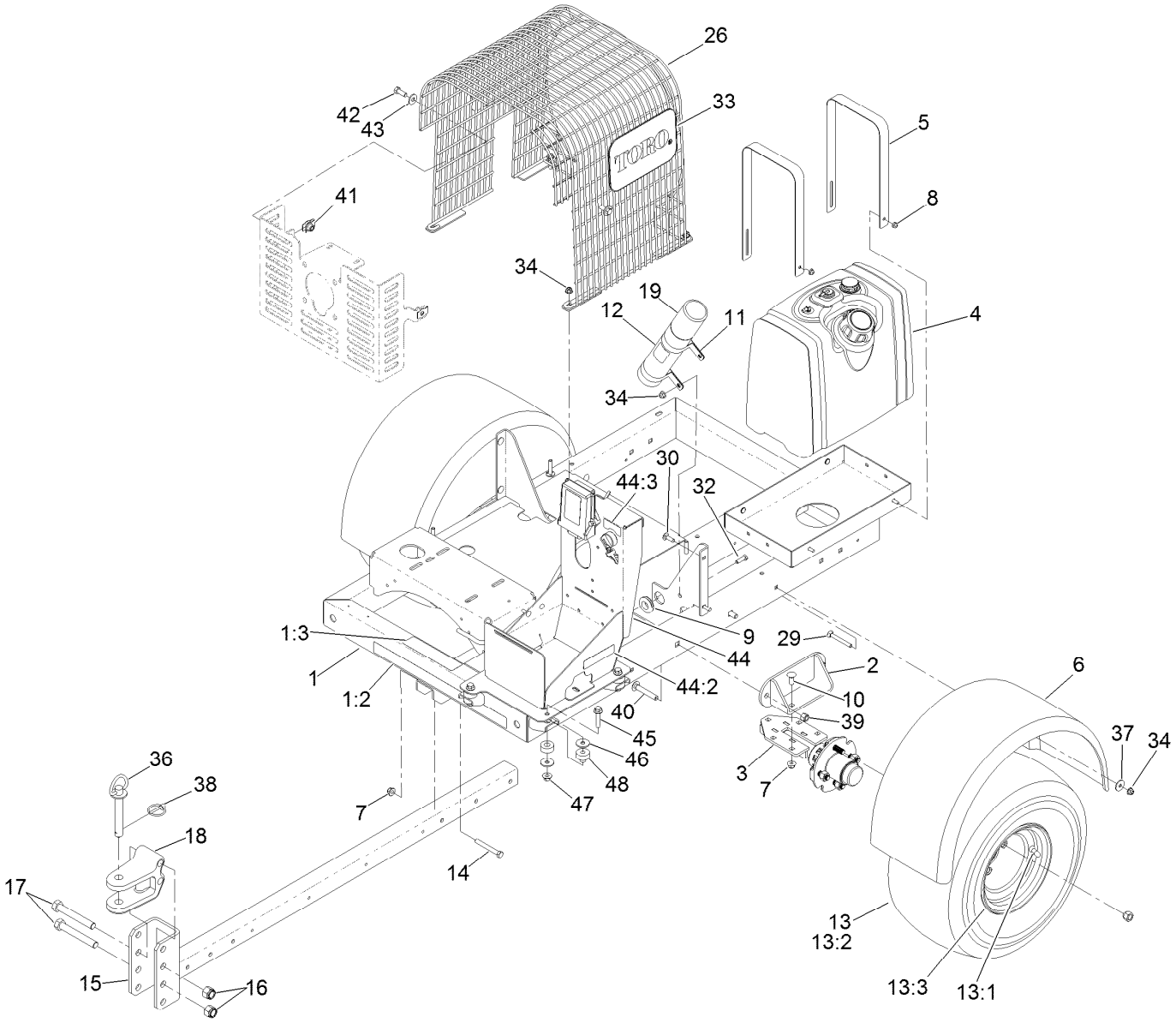
| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 12 | 117-8303 | 24 | Screw-HHF |
| 13 | 117-8356 | 1 | Rotor |
| 14 | 117-8393 | 1 | Spacer-Fin |
| 15 | 119-6202 | 1 | Washer-Tab |
| 16 | 119-6207 | 1 | Spacer-Fin |
| 17 | 119-6444 | 4 | Mount-Fin |
| 18 | 120-5920 | 1 | Inner Housing |
| 19 | 120-6042 | 1 | End-Oring |
| 20 | 120-6061 | 1 | Bearing-Cap |
| 21 | 120-6063 | 1 | End-Cap |
| 22 | 321-19 | 8 | Screw-HH |
| 23 | 3257-42 | 1 | Key-Woodruff |




# Hitch, Trailer, Fuel Tank, Hub and Wheel Assembly

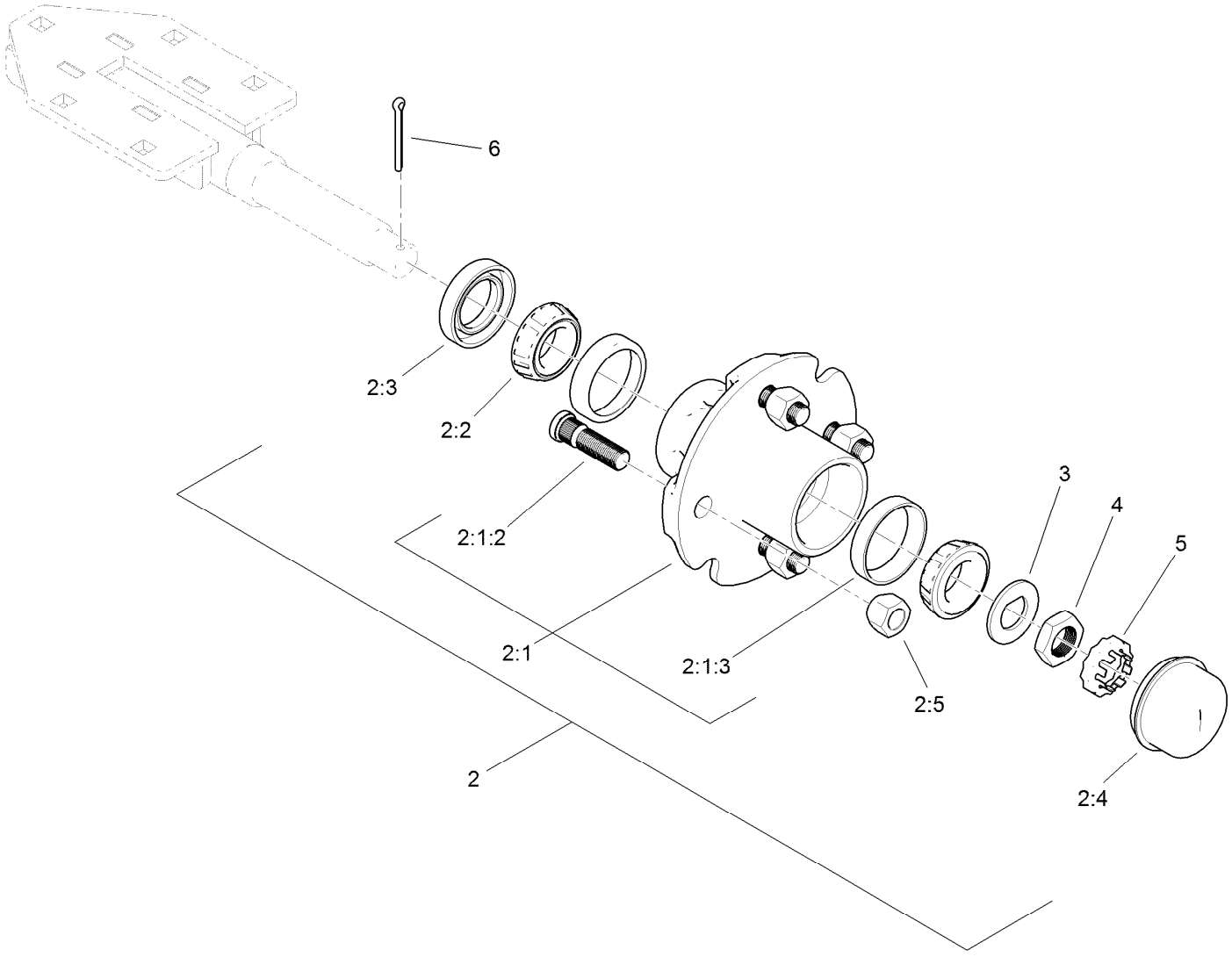
| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 125-4261 | 1 | Frame ASM |
| 1:2 | 115-5105 | 1 | Decal-Warning |
| 1:3 | 115-5113 | 1 | Decal-Protection, Eye And Ear |
| 2 | 119-2958-01 | 2 | Mount-Axle |
| 3 | 117-8255 | 2 | Hub And Axle ASM |
| 4 | 115-9048 | 1 | Fuel Tank ASM |
| 5 | 119-6285 | 2 | Strap-Hold Down, Tank |
| 6 | 112-6852 | 2 | Fender |
| 7 | 104-8301 | 8 | Nut-HF, NI |
| 8 | 104-7201 | 4 | Nut-HF |
| 9 | 1-543286 | 2 | Grommet |
| 10 | 3231-2 | 6 | Bolt-CARR |
| 11 | 2412-133 | 2 | Clamp-R |
| 12 | 104-7050 | 1 | Tube-Manual |
| 13 | 98-8691 | 2 | Wheel ASM |
| 13:1 | 232-27 | 1 | Stem-Valve |
| 13:2 | 99-4506 | 1 | Tire |
| 13:3 | 99-4507 | 1 | Rim |
| 14 | 323-14 | 2 | Screw-HH |
| 15 | 112-6942-01 | 1 | Hitch |

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 16 | 3296-53 | 2 | Nut-Lock, NI |
| 17 | 327-23 | 2 | Screw-HH |
| 18 | 47-3550-01 | 1 | Clevis-Hitch |
| 19 | 104-7048 | 1 | Cap-Housing |
| 26 | 112-6876 | 1 | Grill-Top |
| 29 | 3230-9 | 4 | Screw-CARR |
| 30 | 3230-2 | 4 | Bolt-CARR |
| 32 | 322-5 | 2 | Screw-HH |
| 33 | 92-1242 | 2 | Decal |
| 34 | 104-8300 | 12 | Nut-HF, NI |
| 36 | 13-6200 | 1 | Pin-Hitch, Pointed |
| 37 | 3256-82 | 8 | Washer-Flat |
| 38 | 92-1298 | 1 | Pin-Lynch |
| 39 | 3296-48 | 4 | Nut-Lock, NI |
| 40 | 3232-17 | 4 | Screw-CARR |
| 41 | 105-4886 | 2 | Nut-Tinnerman |
| 42 | 323-6 | 2 | Screw-HH |
| 43 | 80-6990 | 2 | Washer-Hardened |
| 44 | 125-4262 | 1 | Control Tower ASM |
| 44:2 | 117-2718 | 1 | Decal-Arrester, Spark |
| 44:3 | 119-6165 | 1 | Decal-Ignition |



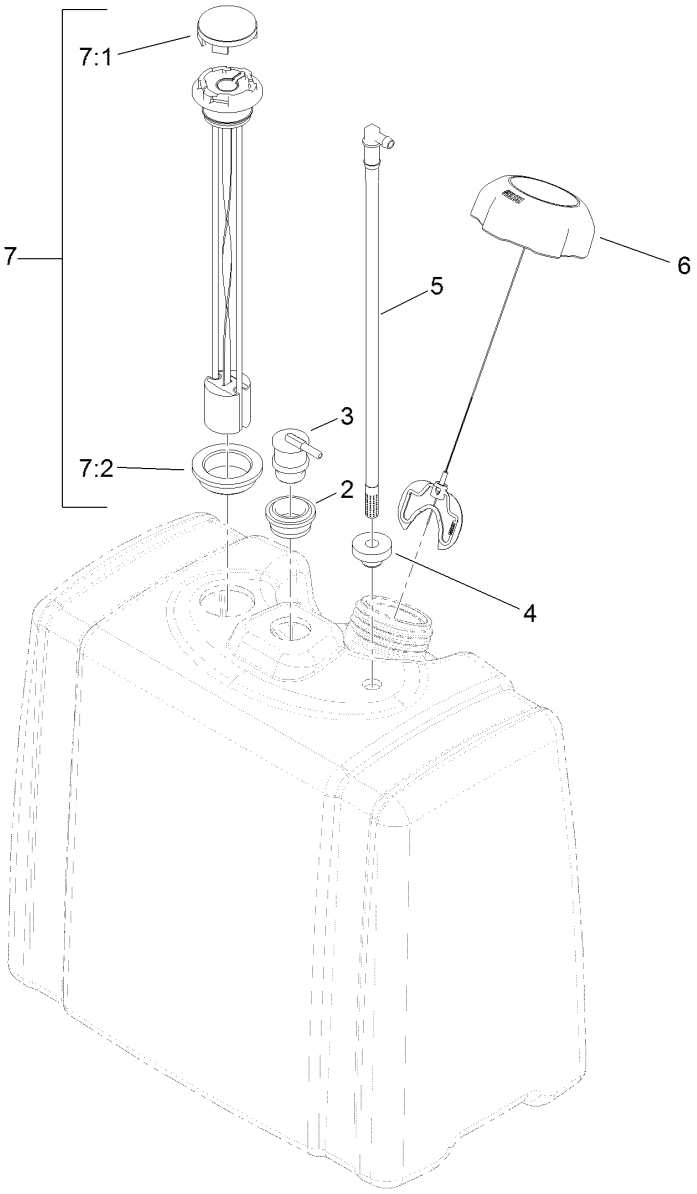

# Hitch, Trailer, Fuel Tank, Hub and Wheel Assembly (continued)

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 45 | 3234-19 | 4 | Screw-HHF |
| 46 | 93-8806 | 8 | Washer-Hardened |
| 47 | 32128-19 | 4 | Nut-HF |
| 48 | 121-2870 | 4 | Mount-2 Piece |



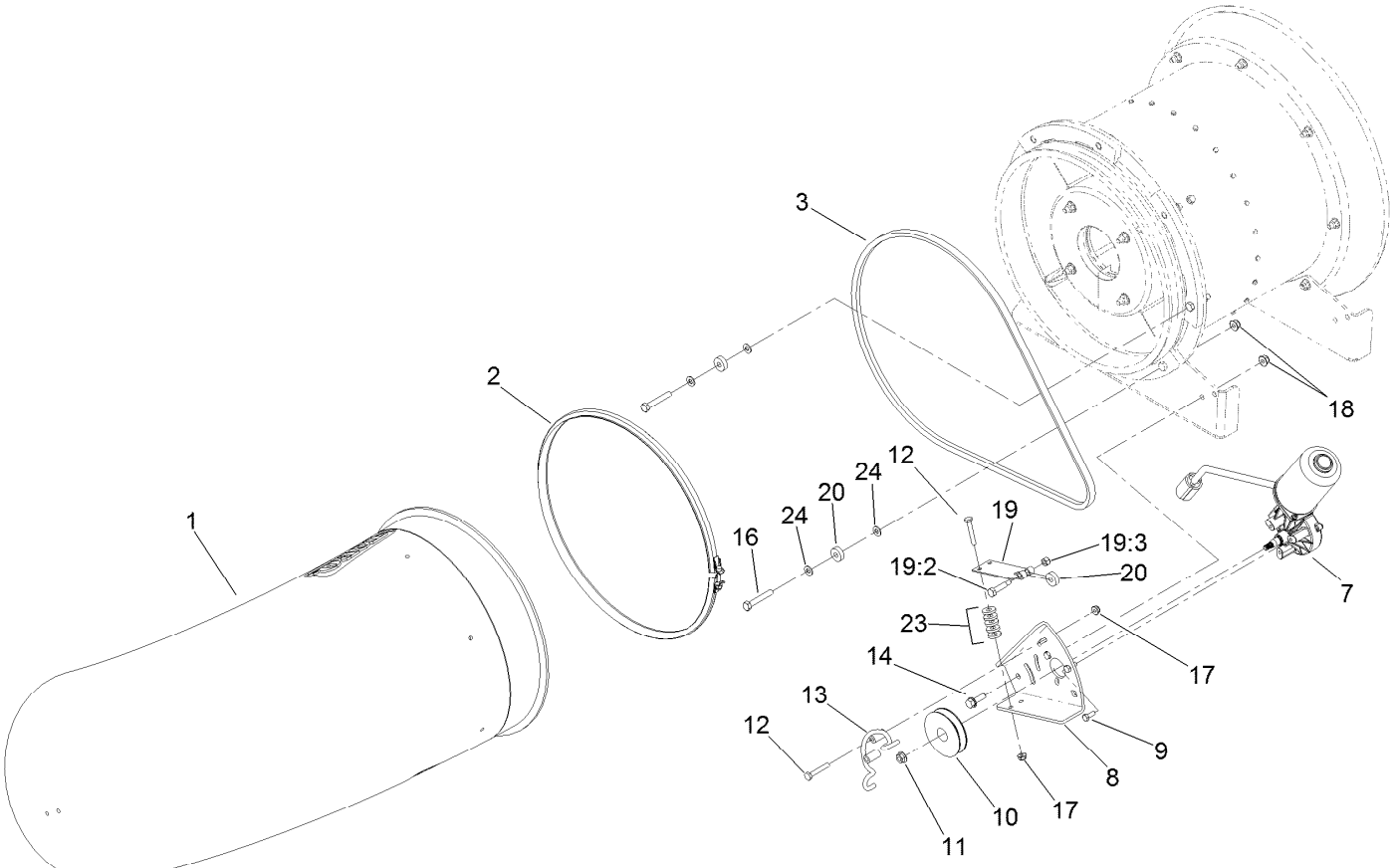

# Hub and Axle Assembly No. 117-8255

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 2 | 117-5115 | 2 | Hub And Bearing ASM |
| 2:1 | 117-8251 | 1 | Hub ASM |
| 2:1:2 | 114-3918 | 4 | Stud-Wheel |
| 2:1:3 | 254-72 | 2 | Bearing-Cup, Tapered |
| 2:2 | 254-94 | 2 | Bearing-Cone, Tapered |
| 2:3 | 112-1690 | 1 | Seal-Oil |
| 2:4 | 241-119 | 1 | Cap-Dust |
| 2:5 | 242-50 | 4 | Nut-Lug |
| 3 | 117-8259 | 1 | Washer-Spindle |
| 4 | 117-8260 | 1 | Nut |
| 5 | 93-0307 | 1 | Nut-Lock, Retainer |
| 6 | 3272-18 | 1 | Pin-Cotter |




# Fuel Tank Assembly No. 115-9048

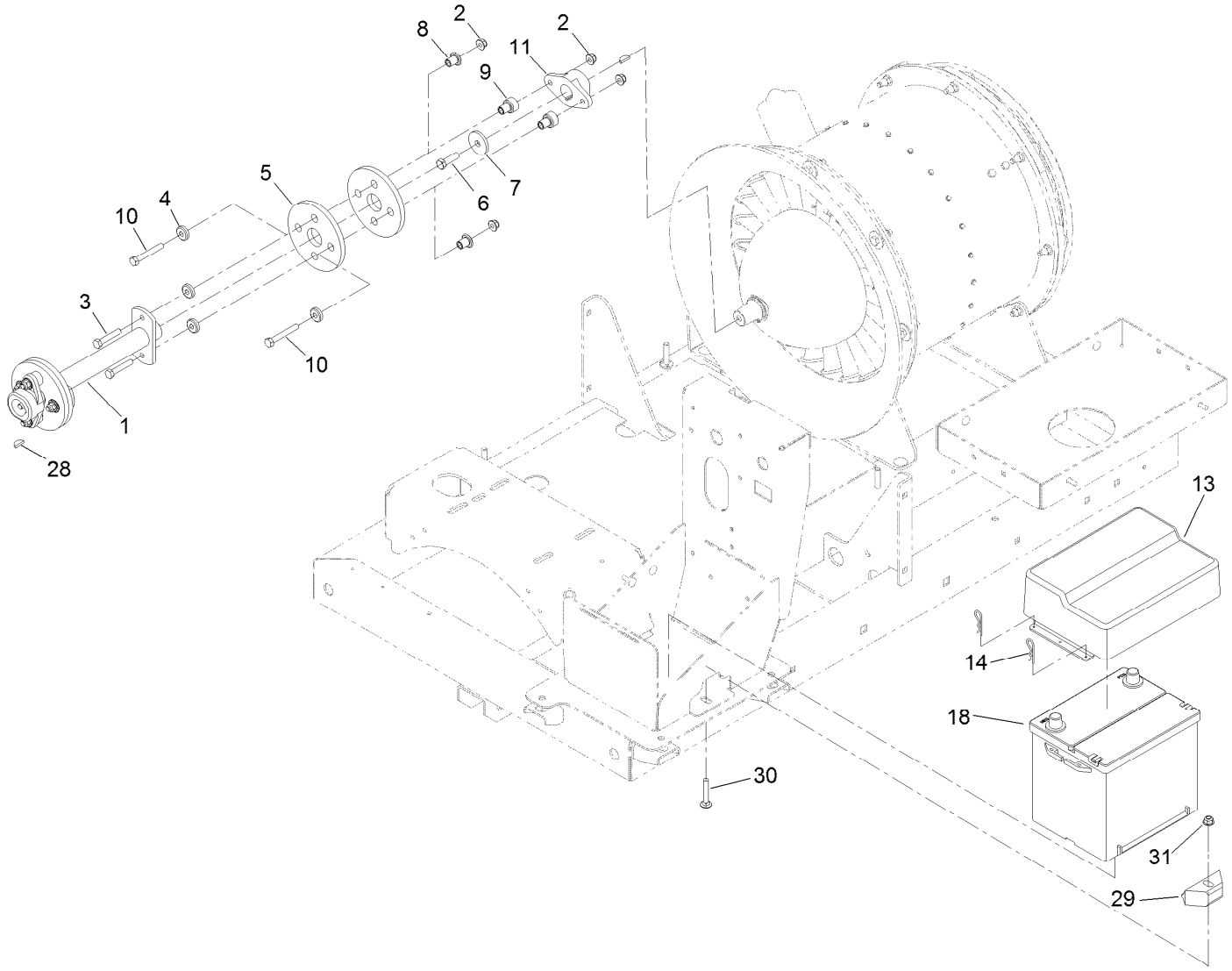
| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 2 | 114-0284 | 1 | Grommet |
| 3 | 114-0285 | 1 | Valve-Rollover |
| 4 | 46-6560 | 1 | Bushing |
| 5 | 115-9044 | 1 | Pipe-Stand |
| 6 | 115-7788 | 1 | Cap-Fuel |
| 7 | 119-0509 | 1 | Gauge ASM |
| 7:1 | 117-8404 | 1 | Dial-Gauge |
| 7:2 | 119-0508 | 1 | Seal |




# Nozzle, Belt and Guard Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 119-6287 | 1 | Nozzle |
| 2 | 112-6899 | 1 | Clamp-Nozzle |
| 3 | 112-1853 | 1 | Belt-V |
| 7 | 119-6340 | 1 | Motor-Reversible |
| 8 | 115-5149-01 | 1 | Bracket-Motor |
| 9 | 33113-016 | 3 | Screw-HH |
| 10 | 115-5147 | 1 | Pulley |
| 11 | 98-0668 | 1 | Nut |
| 12 | 321-37 | 4 | Screw-HH |
| 13 | 112-6924 | 1 | Guard-Belt, Drive |

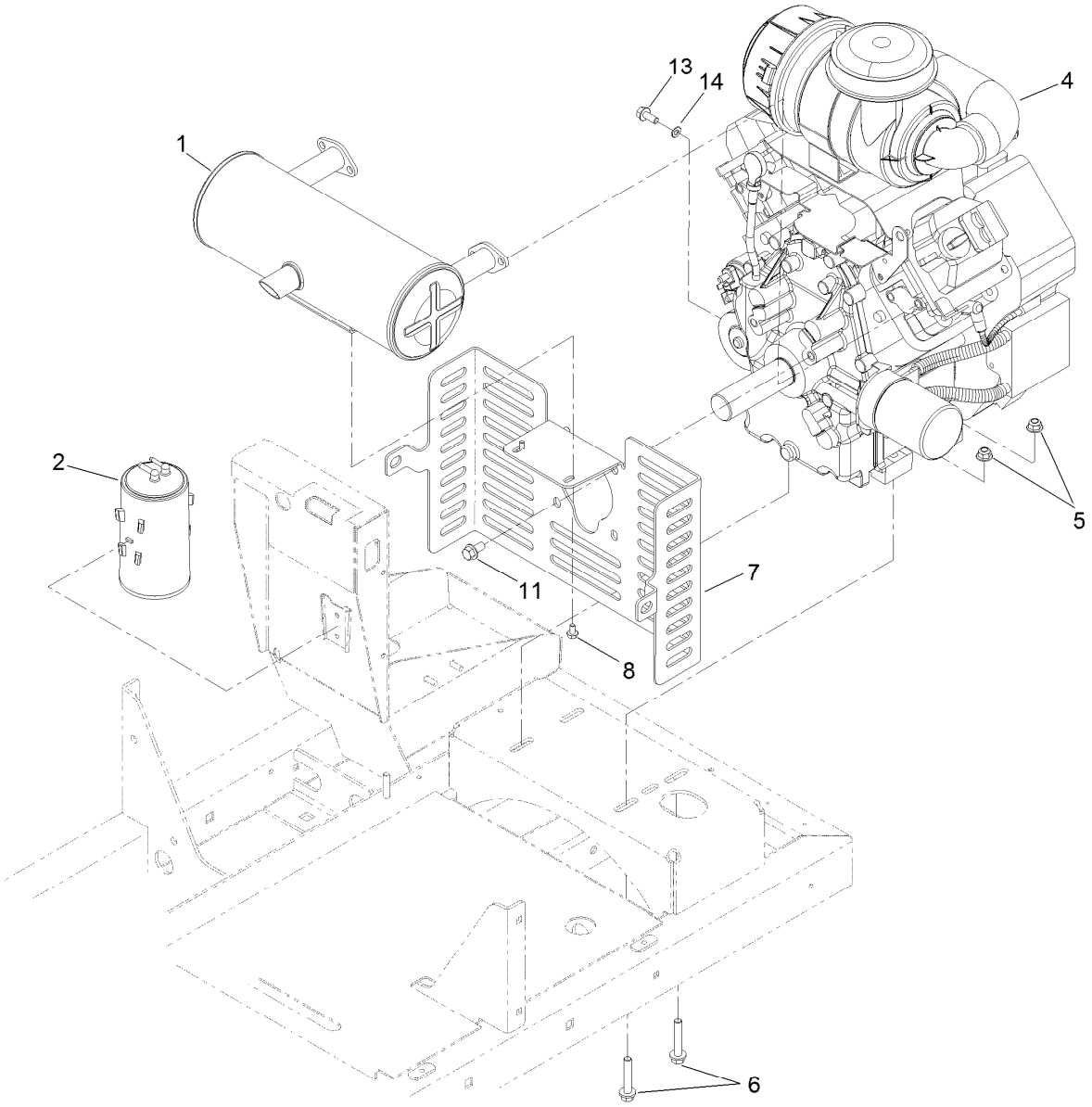
| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 14 | 3234-29 | 2 | Screw-HHF |
| 16 | 322-10 | 2 | Screw-HH |
| 17 | 104-7201 | 4 | Nut-HF |
| 18 | 104-8300 | 2 | Nut-HF, NI |
| 19 | 110-9650 | 1 | Leaf Spring ASM |
| 19:2 | 36-2250 | 1 | Bolt-Shoulder |
| 19:3 | 3296-42 | 1 | Nut-Lock, NI |
| 20 | 251-259 | 3 | Bearing-Ball |
| 23 | 88-7200 | 10 | Washer-Flat |
| 24 | 3256-74 | 4 | Washer-Flat |




# Battery and Drive Shaft Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 115-5124-03 | 1 | Shaft-Drive |
| 2 | 104-8300 | 8 | Nut-HF, NI |
| 3 | 322-39 | 4 | Screw-HH |
| 4 | 115-5118 | 8 | Washer |
| 5 | 115-5129 | 4 | Coupling-Rubber |
| 6 | 323-7 | 2 | Screw-HH |
| 7 | 114-2120 | 2 | Washer |
| 8 | 115-5120 | 4 | Spacer-Coupling, Rubber |
| 9 | 115-5119 | 4 | Spacer-Coupling, Rubber |

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 10 | 322-32 | 4 | Screw-HH |
| 11 | 114-2122 | 2 | Hub-Engine |
| 13 | 121-2871 | 1 | Cover-Battery |
| 14 | 3290-467 | 2 | Pin-Hair |
| 18 | 106-5187 | 1 | Battery-Dry |
| 28 | 3257-5 | 2 | Key-Woodruff |
| 29 | 66-2490 | 1 | Retainer-Battery |
| 30 | 3230-5 | 1 | Screw-CARR |
| 31 | 104-8300 | 1 | Nut-HF, NI |

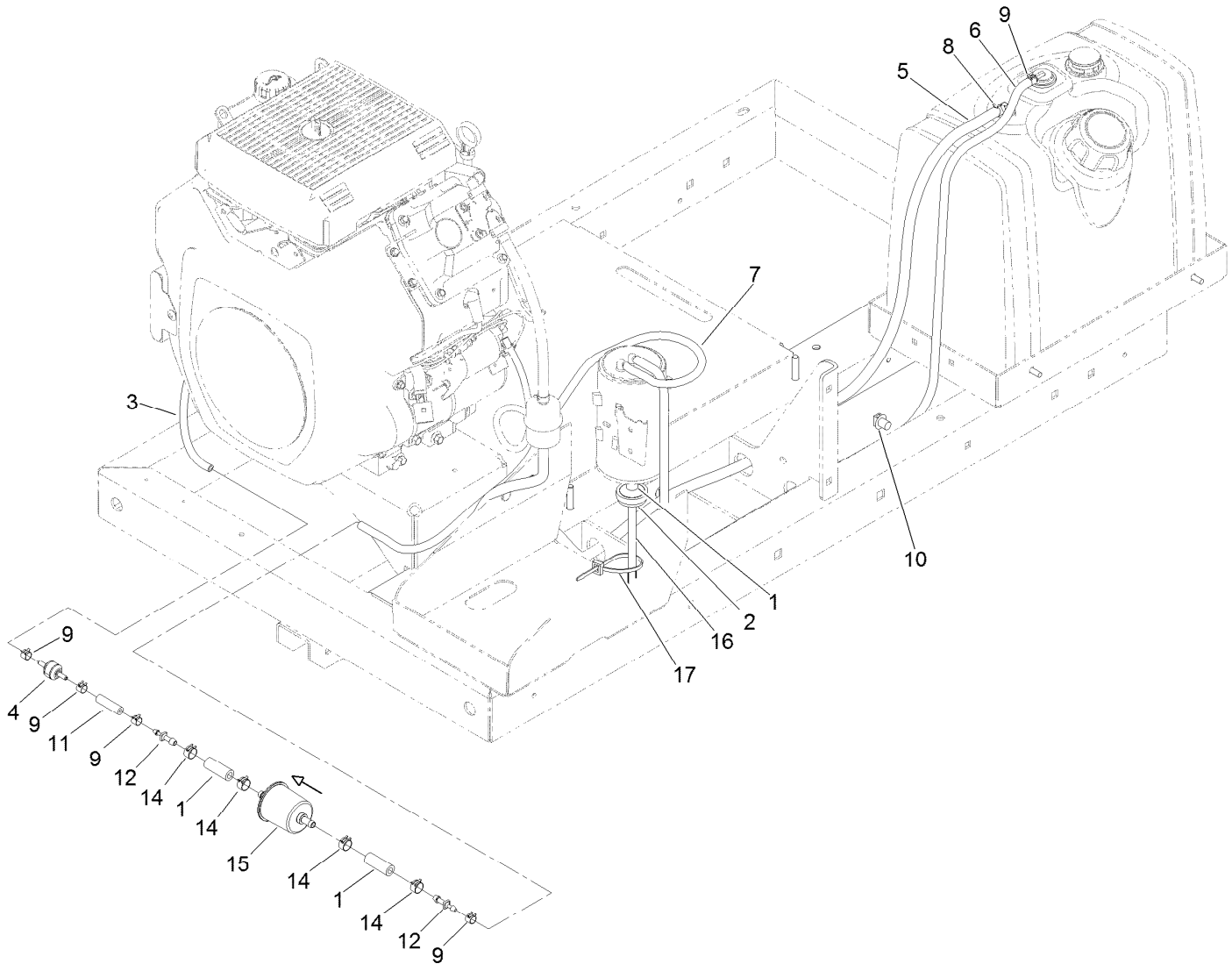



# Engine and Muffler Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 112-6862 | 1 | Muffler |
| 2 | 115-2251 | 1 | Canister-Carbon |
| 4 | | 1 | Engine-Kohler, Ch740-3137 ■▲ |
| 4:1 | 108-3847 | 1 | Filter-Oil ● |
| 5 | 104-8301 | 4 | Nut-HF, NI |
| 6 | 66-9302 | 4 | Screw-HHF, Whiz |
| 7 | 119-6171-03 | 1 | Mount-Muffler |
| 8 | 33103-012 | 2 | Screw-HHF |
| 11 | 110-1718 | 4 | Screw-HHF |
| 13 | 33104-020 | 1 | Screw-HHF |
| 14 | 3255-8 | 1 | Washer-Lock |

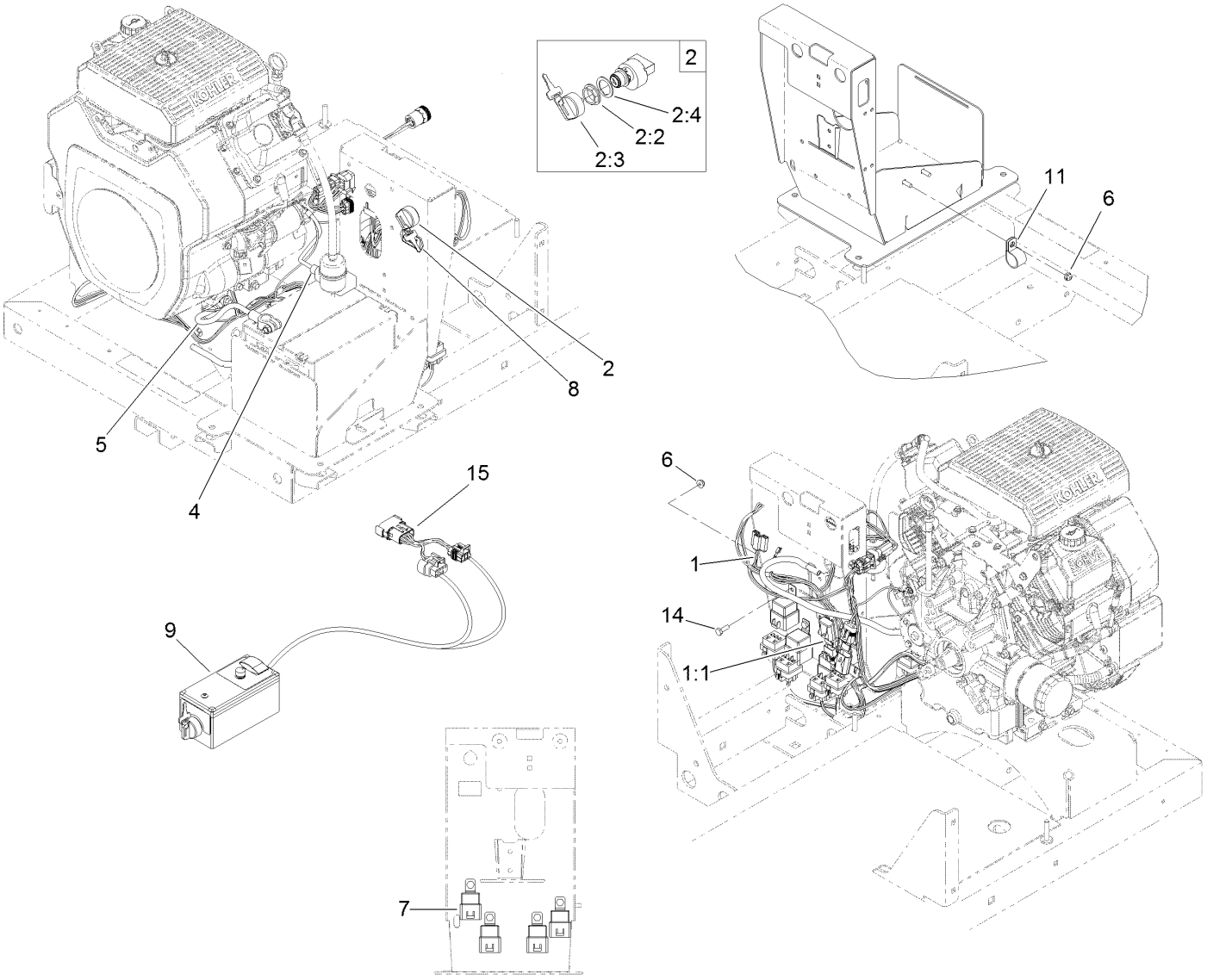
● Not illustrated
▲ Obtain parts from www.kohlerplus.com

■ Not serviced separately



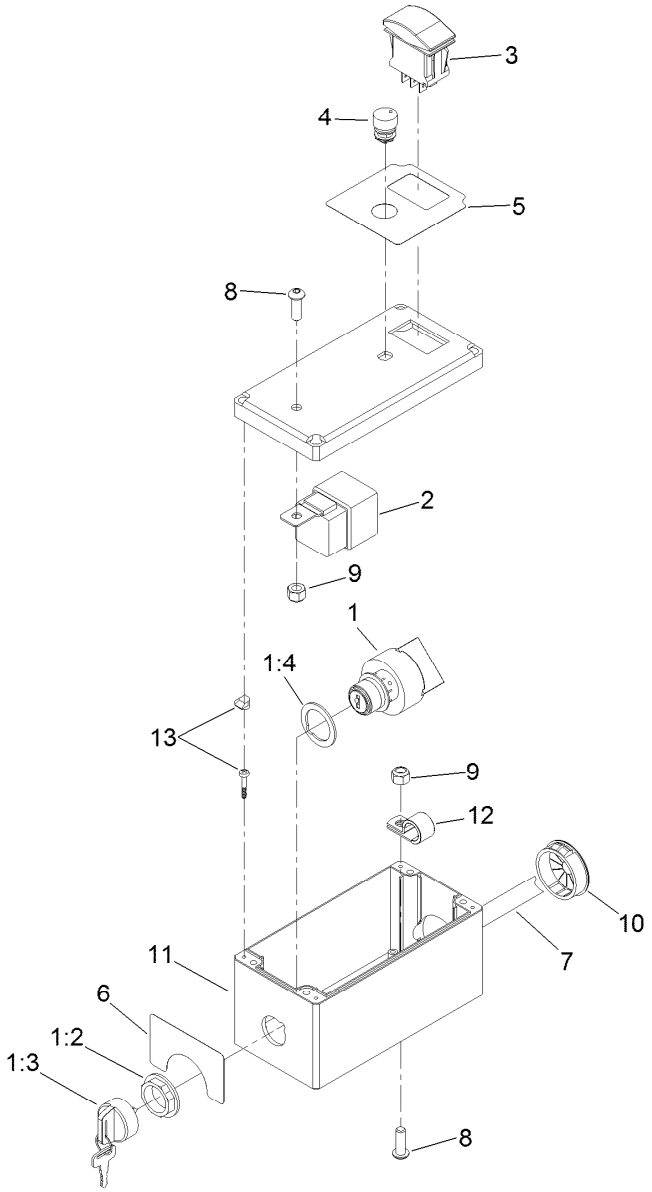

# Fuel Line Assembly

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 106-5317 | 3 | Hose-Fuel |
| 2 | 115-7854 | 1 | Filter-Fuel, Inline |
| 3 | 119-8150 | 1 | Hose-Fuel |
| 4 | 115-7868 | 1 | Valve-Check, Vacuum |
| 5 | 107-9298 | 1 | Hose-Fuel |
| 6 | 119-6073 | 1 | Hose-Fuel |
| 7 | 110-3254 | 1 | Hose-Fuel |
| 8 | 2412-98 | 2 | Clamp-Hose |
| 9 | 2412-80 | 5 | Clamp-Hose |
| 10 | 32180-030 | 6 | Clip-Tie |
| 11 | 119-8561 | 1 | Hose-Fuel |
| 12 | 106-8150 | 2 | Fitting-Straight |
| 14 | 92-2379 | 4 | Clamp-Hose |
| 15 | 120-2235 | 1 | Filter-Fuel |
| 16 | 110-4109 | 1 | Hose-Fuel |
| 17 | 3290-378 | 1 | Tie-Cable |




# Electrical Assembly

| *Ref.* | *Part Number* | *Qty.* | *Description* |
|---|---|---|---|
| 1 | 121-6564 | 1 | Harness-Wire, Blower |
| 1:1 | 109355 | 1 | Fuse-Blade, 15 Amp |
| 2 | 106-5269 | 1 | Ignition Switch ASM |
| 2:2 | 108-8660 | 1 | Nut-Mounting |
| 2:3 | 106-5270 | 1 | Ignition Key Set |
| 2:4 | 108-8659 | 1 | Washer-Backup |
| 4 | 125-5965 | 1 | Cable-Battery, Positive |
| 5 | 125-5966 | 1 | Cable-Battery, Negative |
| 6 | 104-7201 | 5 | Nut-HF |
| 7 | 99-7430 | 4 | Relay |
| 8 | 1-513374 | 1 | Meter-Hour |
| 9 | 119-6341 | 1 | Tethered Control ASM |
| 11 | 2412-39 | 1 | Clamp-R |
| 14 | 321-4 | 4 | Screw-HH |
| 15 | 121-6572 | 1 | Harness-Wire, Tether Adapter |




# Tethered Control Assembly No. 119-6341

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 1 | 106-5269 | 1 | Ignition Switch ASM |
| 1:2 | 108-8660 | 1 | Nut-Mounting |
| 1:3 | 106-5270 | 1 | Ignition Key Set |
| 1:4 | 108-8659 | 1 | Washer-Backup |
| 2 | 99-7430 | 1 | Relay |
| 3 | 100-1535 | 1 | Switch |
| 4 | 119-1774 | 1 | Potentiometer |
| 5 | 119-1775 | 1 | Decal-Tether, Throttle |

| Ref. | Part Number | Qty. | Description |
|---|---|---|---|
| 6 | 119-1776 | 1 | Decal-Tether, Start |
| 7 | 119-1757 | 1 | Harness-Tethered Control |
| 8 | 3274-69 | 2 | Screw-HSBH |
| 9 | 3296-42 | 2 | Nut-Lock, NI |
| 10 | 119-1105 | 1 | Bushing |
| 11 | 119-1101 | 1 | Box-Control |
| 12 | 2412-73 | 1 | Clamp-R |
| 13 | 119-6243 | 1 | Hardware Kit |




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