



Form No. 3375-933 Rev B

Count on it.

Parts Catalog

Dust-Control 66in Rake-O-Vac® Sweeper

Model No. 07055—Serial No. 313000001 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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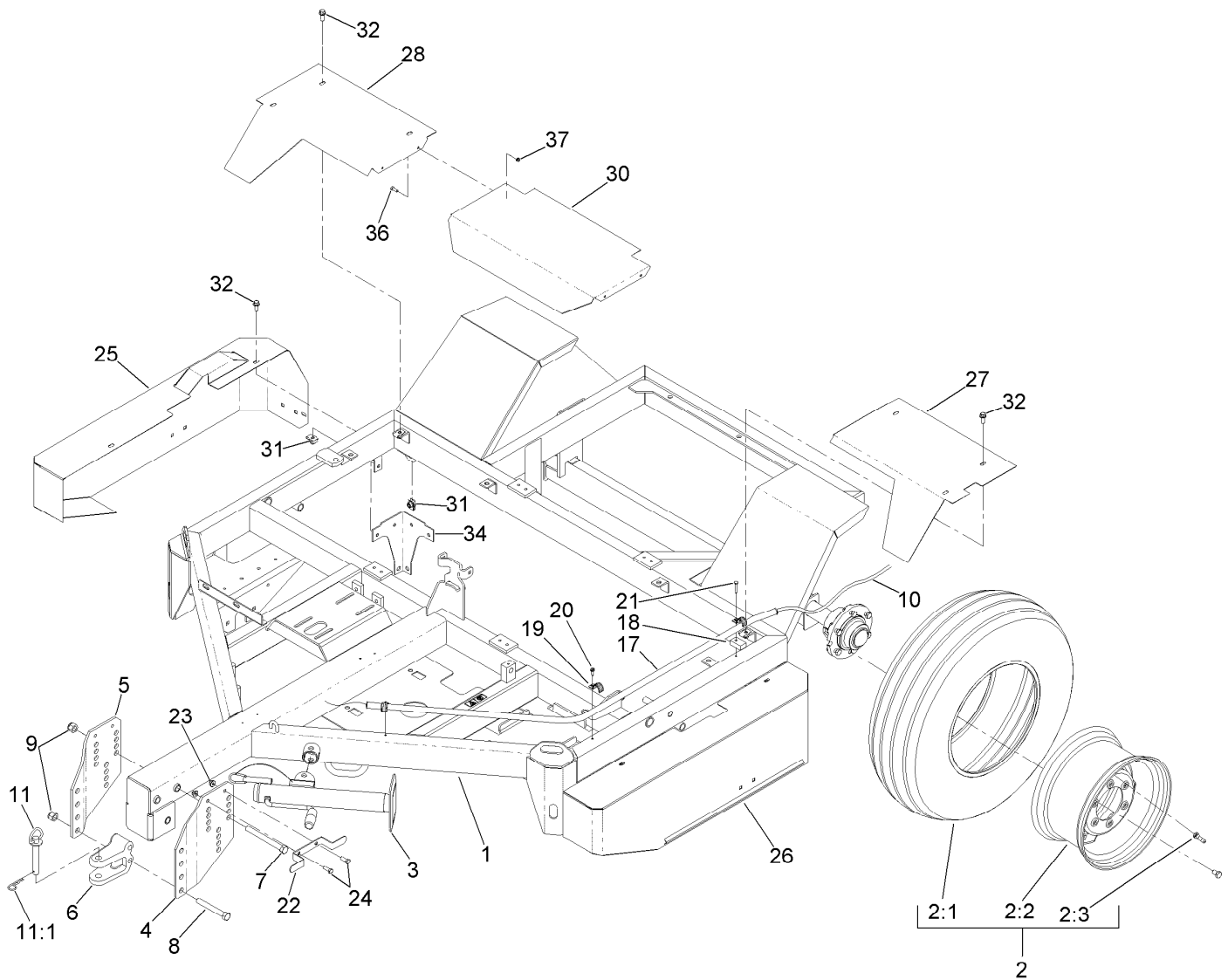
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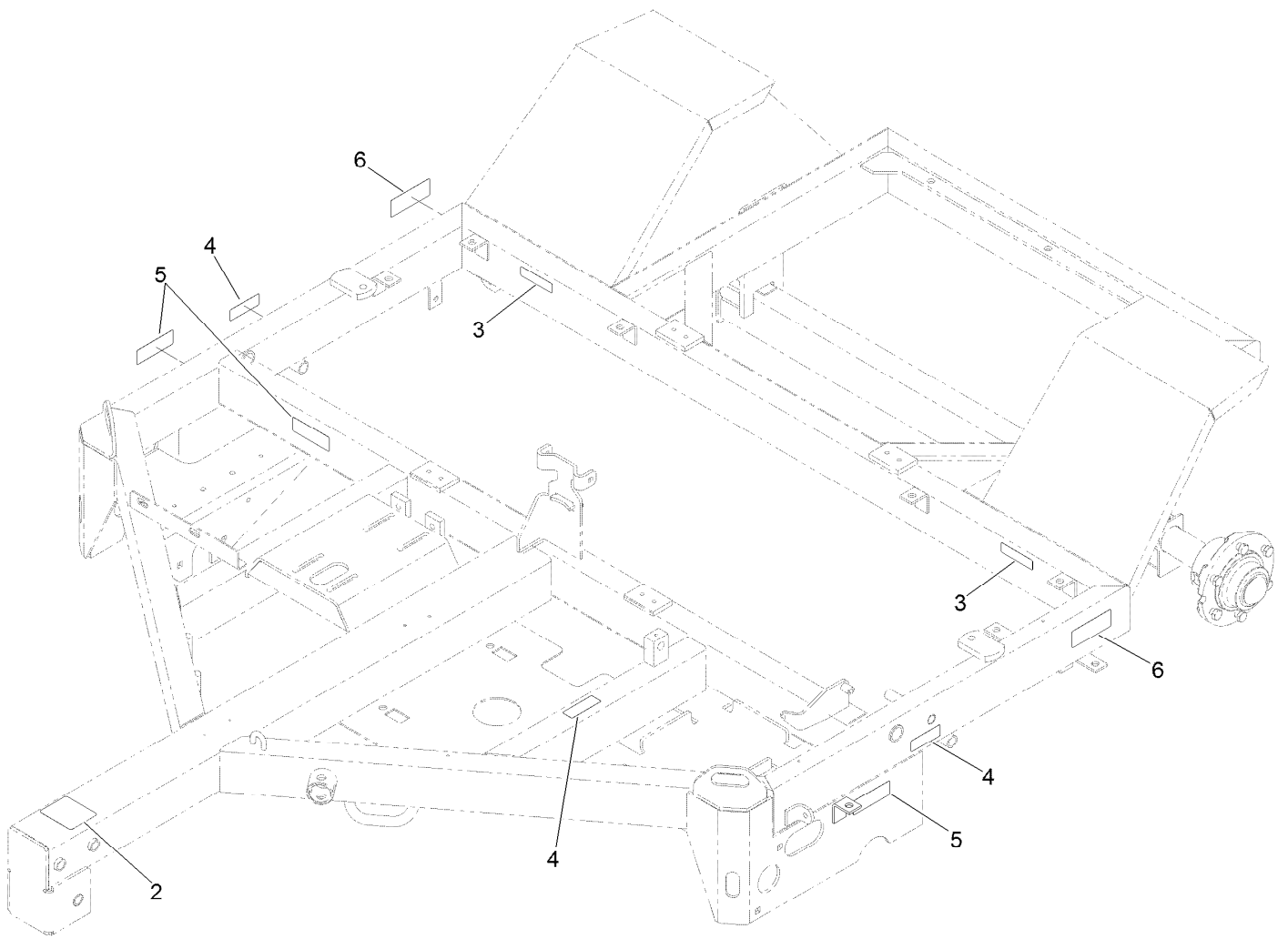
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Frame and Tire Assembly

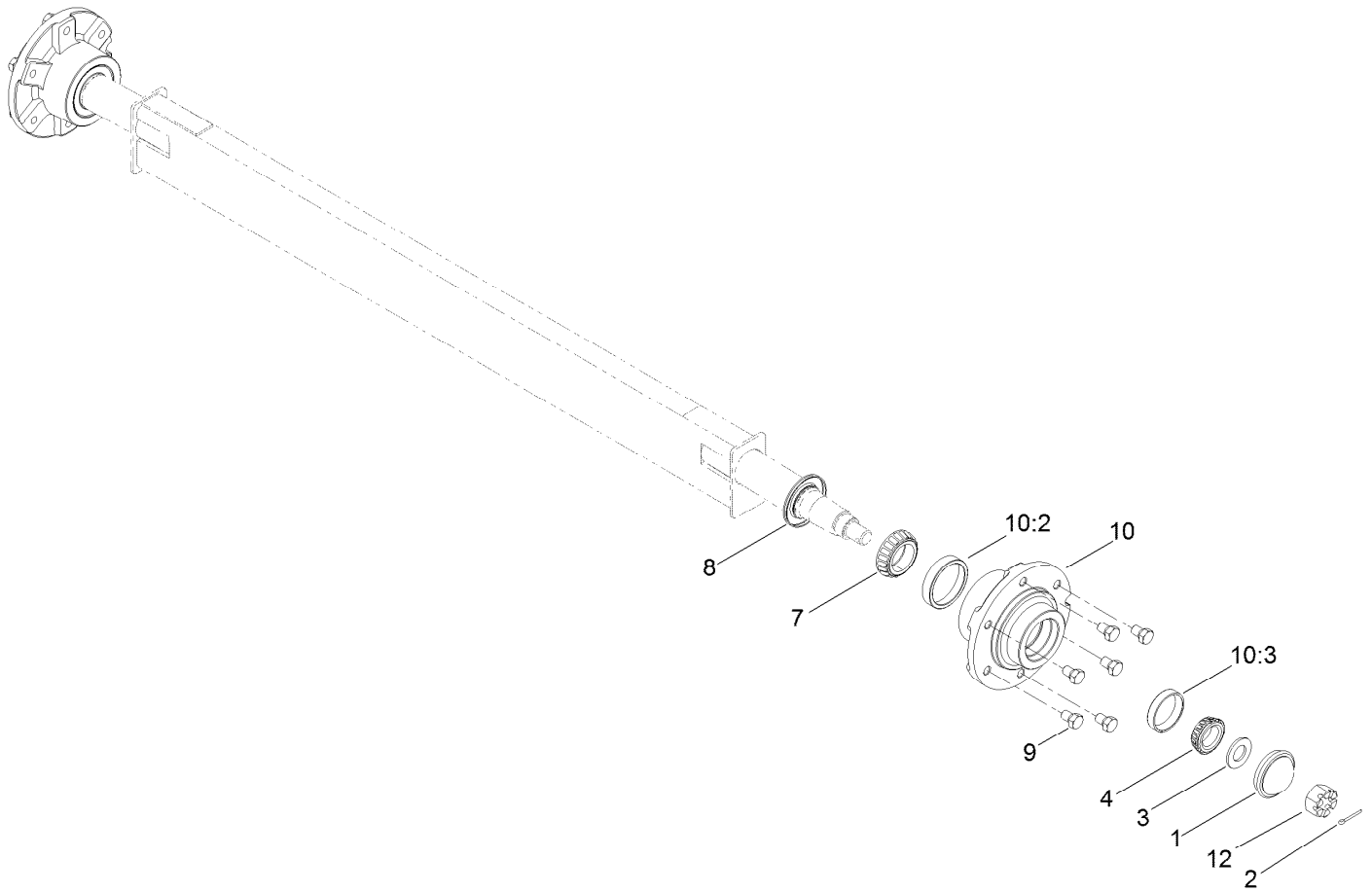
Ref.	Part Number	Qty.	Description
1	120-6049	1	Frame And Axle ASM
2	119-6224	2	Wheel And Tire ASM
2:1	119-6225	1	Tire
2:2	119-6226	1	Wheel
2:3	232-27	1	Stem-Valve
3	106-9699	1	Jack
4	110-7518-03	1	Plate-Hitch, LH
5	110-7519-03	1	Plate-Hitch, RH
6	47-3550-03	1	Hitch-Clevis
7	327-17	3	Screw-HH
8	327-12	2	Screw-HH
9	3296-53	5	Nut-Lock, NI
10	20-9580	1	Latch-Rope
11	13-6200	1	Pin-Hitch, Pointed
11:1	3290-343	1	Pin-Hair
17	13-6890-01	1	Guide-Rope
18	13-6910-01	1	Spacer-Guide, Rope

Ref.	Part Number	Qty.	Description
19	2412-40	3	Clamp-Conduit
20	32104-95	2	Screw-HWH
21	32104-96	1	Screw-HH
22	106-0262-01	1	Mount-Harness
23	104-8301	6	Nut-HF, NI
24	323-6	2	Screw-HH
25	121-2778-03	1	Guard-Belt
26	121-2784-03	1	Guard-Foot
27	121-2682-03	1	Guard-Brush, LH
28	121-2683-03	1	Cover-Brush, RH
30	121-2686-03	1	Cover-Brush, Center
31	105-4886	12	Nut-Tinnerman
32	110-5052	16	Screw-HHF
34	121-2706-03	2	Support-Cover
36	321-4	4	Screw-HH
37	104-7201	4	Nut-HF



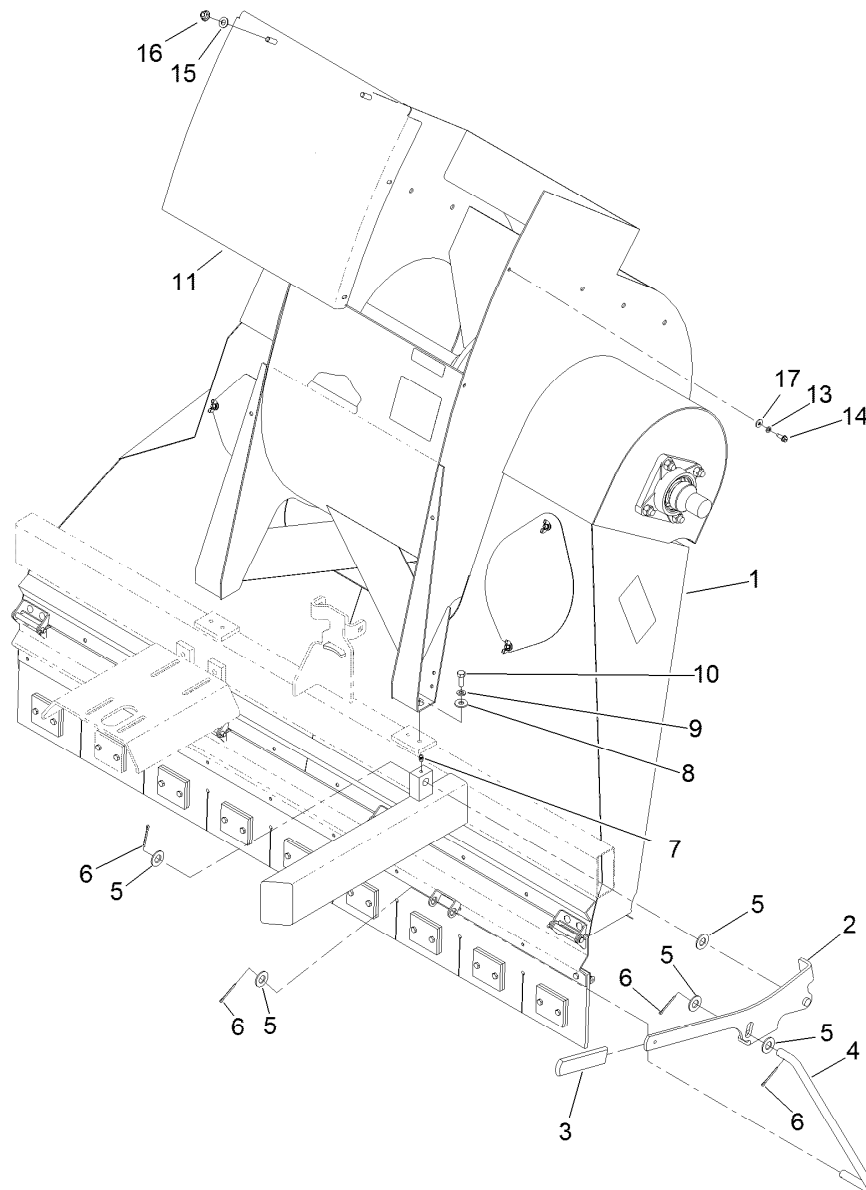
Frame Decal Assembly

Ref.	Part Number	Qty.	Description
2	121-2836	1	Plate-Hitch, Caution
3	119-0217	2	Decal-Danger
4	120-0625	3	Decal-Warning, Pinch Point
5	117-4979	3	Decal-Warning, Shields
6	121-2840	2	Decal-Caution



Wheel Hub Assembly

Ref.	Part Number	Qty.	Description
1	217-111	2	Cap-Hub
2	3272-17	2	Pin-Cotter
3	3256-29	2	Washer-Flat
4	254-62	2	Bearing-Roller, Cone
7	254-65	2	Bearing-Roller, Cone
8	253-127	2	Seal
9	217-103	12	Bolt-Wheel
10	117-8535	2	Hub-Cupped
10:2	254-66	1	Cup-Bearing, Roller
10:3	254-61	1	Cup-Bearing, Roller
12	32136-1	2	Nut-Slotted

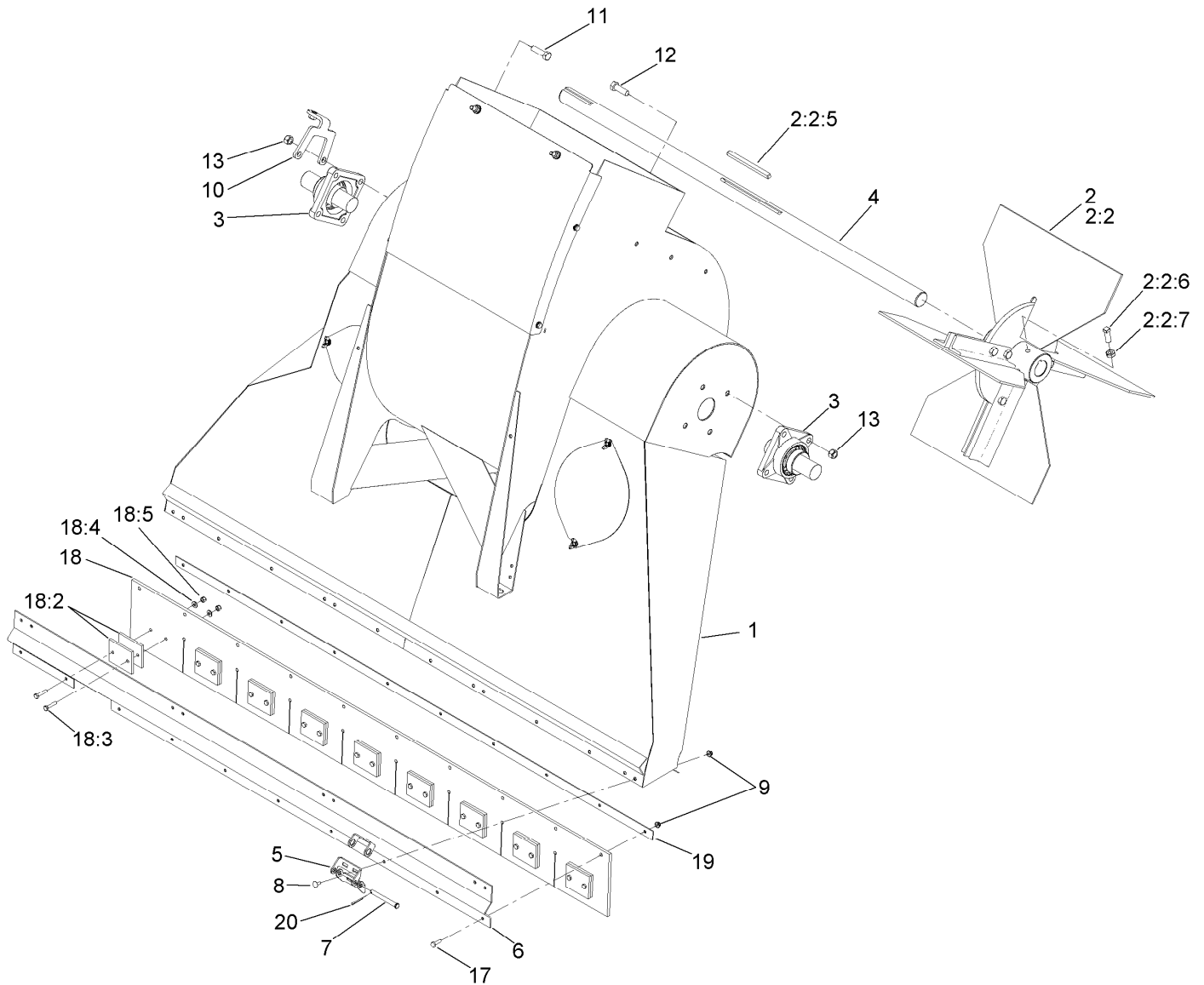


Blower and Throat Assembly

Ref.	Part Number	Qty.	Description
1		1	Blower And Throat ASM ●
2	120-5965-03	1	Handle-Flap
3	105-3450	1	Grip-Lever, Lift
4	120-5966	1	Rod-Flap Lift
5	3256-27	5	Washer-Flat
6	3272-13	4	Pin-Cotter
7	302-5	1	Fitting-Grease
8	80-6990	8	Washer-Hardened

Ref.	Part Number	Qty.	Description
9	3253-21	8	Washer-Lock
10	323-6	8	Screw-HH
11	119-6442-01	1	Door-Access
13	3253-3	4	Washer-Lock
14	32104-95	4	Screw-HWH
15	3256-24	2	Washer-Flat
16	104-8301	2	Nut-HF, NI
17	3256-22	4	Washer-Flat

● Not serviced separately

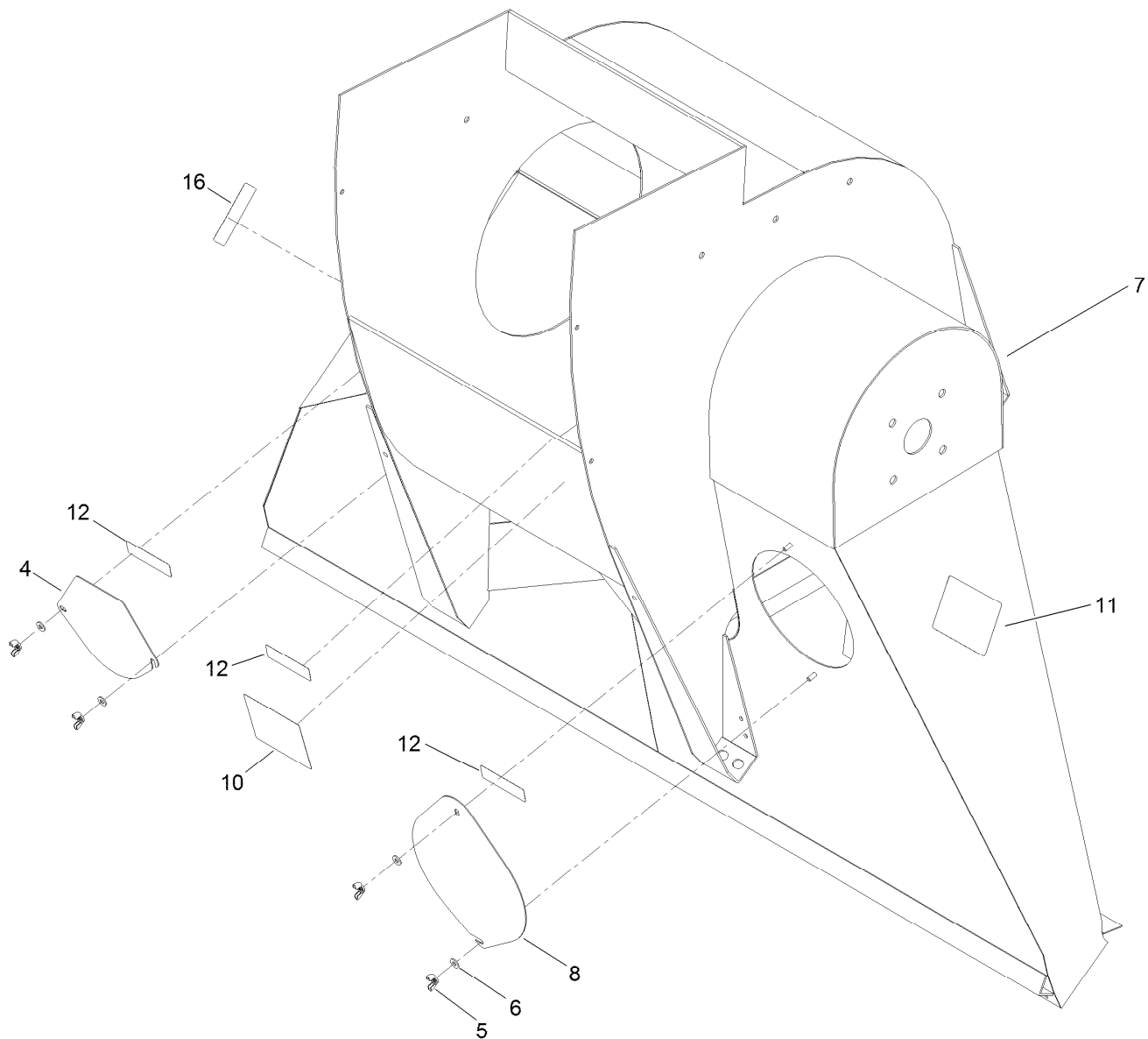


Blower Fan and Throat Flap Assembly

Ref.	Part Number	Qty.	Description
1	119-6263	1	Blower And Throat ASM
2	13-3420-03	1	Fan ASM
2:2		1	Fan ●
2:2:5	13-2810	1	Square Key
2:2:6	3244-14	4	Screw-Set, SQH
2:2:7	3218-5	4	Nut-Jam
3	56-6220	2	Bearing
4	13-3790	1	Fan Shaft
5	107-1549	8	Hinge-Half
6	120-5960-03	1	Flap-Blade, Lower
7	80-2570	4	Pin-Clevis
8	3229-11	16	Screw-CARR
9	104-7201	26	Nut-HF

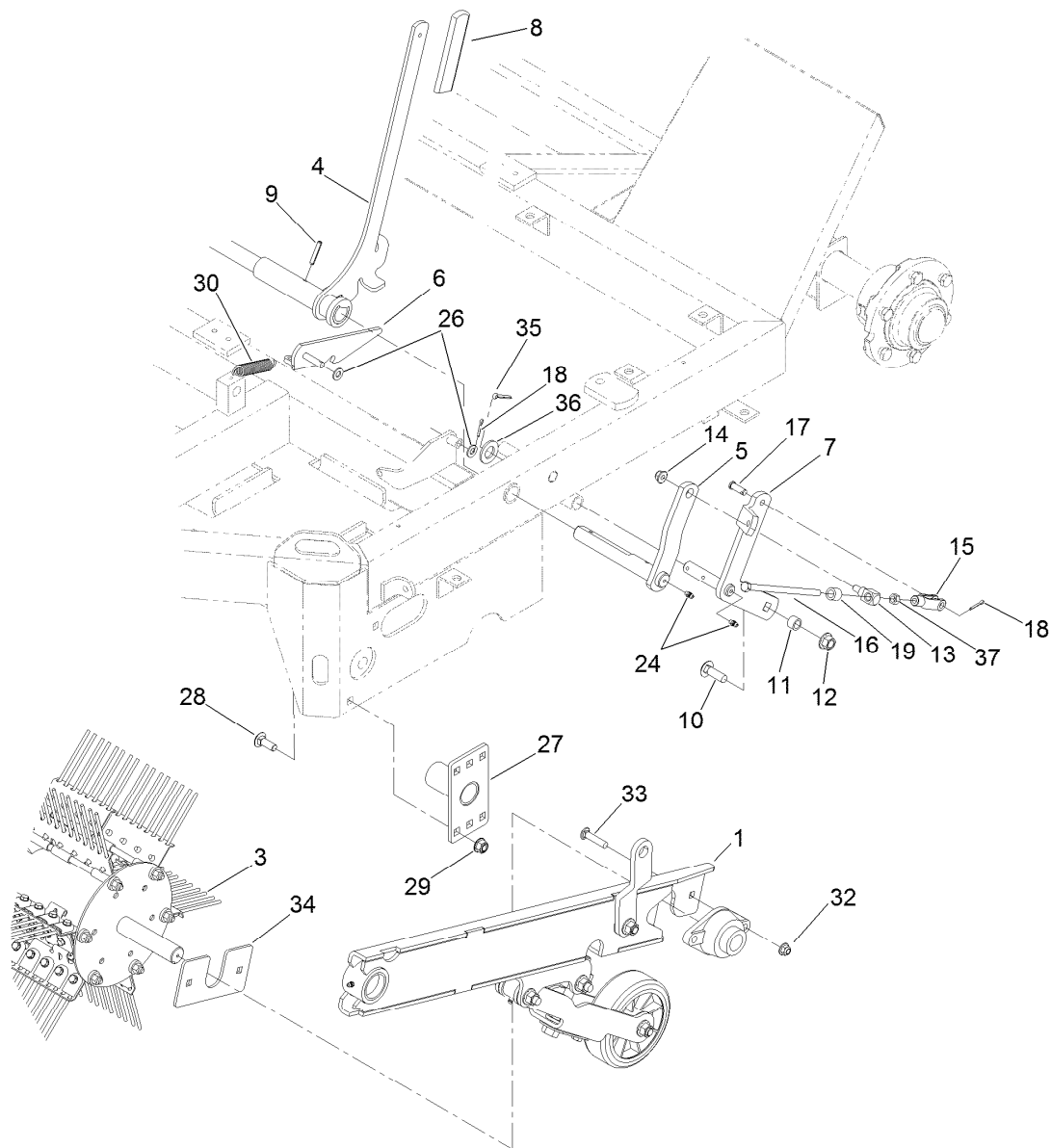
Ref.	Part Number	Qty.	Description
10	108-0893-03	1	Mount-Guard, Fan
11	325-7	4	Screw-HH
12	325-6	4	Screw-HH
13	32153-5	8	Nut-Hex
17	321-5	10	Screw-HH
18	13-4700	1	Lower Flap ASM
18:2	13-4560-03	18	Weight-Flap
18:3	321-8	18	Screw-HH
18:4	3256-22	18	Washer-Flat
18:5	3296-42	18	Nut-Lock, NI
19	13-1390-03	1	Flap Retainer
20	3272-11	4	Pin-Cotter

● Not serviced separately



Blower and Throat Housing Assembly

Ref.	Part Number	Qty.	Description
4	13-1420-01	1	Cover-Inspection
5	32103-12	4	Nut-Wing
6	3256-22	4	Washer-Flat
7	93-4010-01	1	Blower And Throat ASM
8	93-4020-01	1	Cover-Inspection
10	121-2839	1	Decal-Caution
11	121-2842	1	Decal-Instruction
12	121-2843	3	Decal-Warning
16	117-4979	1	Decal-Warning, Shields

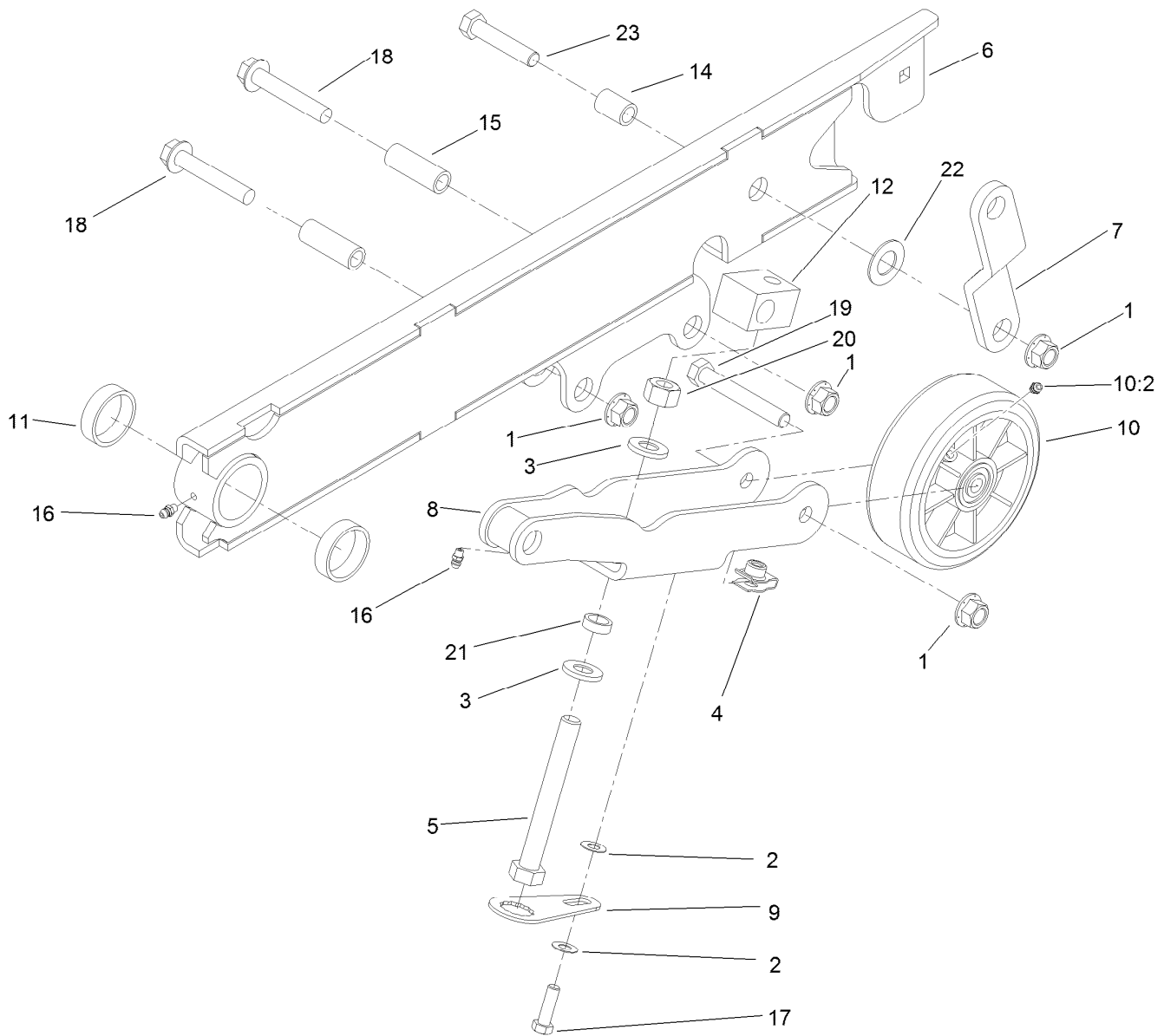


Rake and Trailing Arm Assembly

Ref.	Part Number	Qty.	Description
1	117-8470	1	LH Trailing Arm ASM
3		1	Flex Tip Reel ASM ●
4	119-6200-03	1	Handle-Lift
5	119-2994	2	Crank-Lifting, Rake
6	117-8490-03	1	Handle-Trip
7	117-8503-03	1	Crank-Bell, Lifting LH
8	105-3450	1	Grip-Lever, Lift
9	32121-15	2	Pin-Roll
10	3233-2	1	Screw-CARR
11	119-6188	1	Tube-Pivot
12	99-5107	1	Nut-Lock
13	13-0100	2	Pivot-Link, Rake Lift
14	104-8301	2	Nut-HF, NI
15	282-22	2	Clevis
16	27-7900	2	Screw-Adjusting

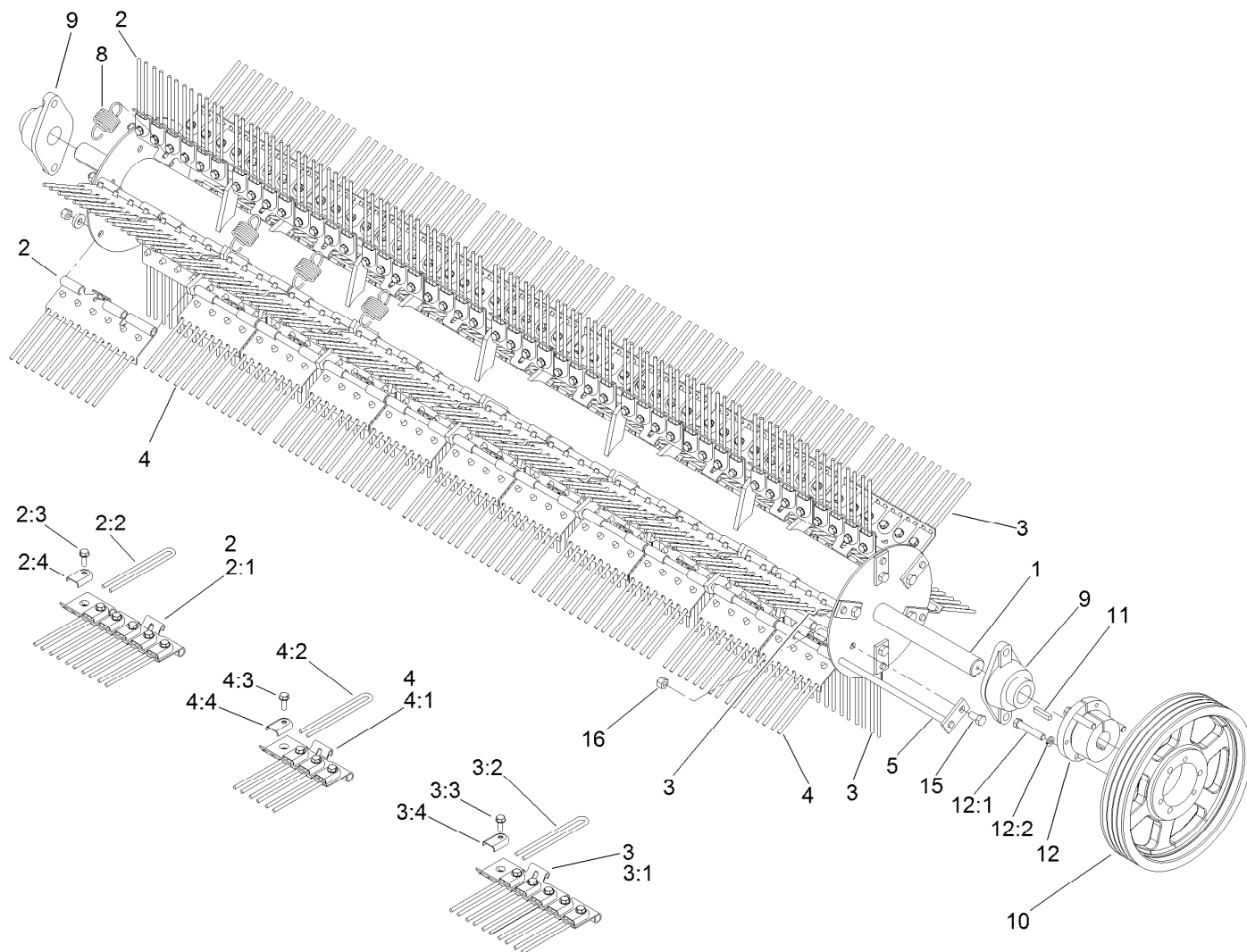
Ref.	Part Number	Qty.	Description
17	283-2	2	Pin-Clevis
18	3272-10	3	Pin-Cotter
19	95-8603	2	Spacer
24	302-5	4	Fitting-Grease
26	3256-24	2	Washer-Flat
27	117-8506-03	1	Mount-Guard
28	3232-3	2	Bolt-CARR
29	114-8417	2	Nut-HF, NI
30	13-0480	1	Spring
32	104-8301	2	Nut-HF, NI
33	3231-29	2	Screw-CARR
34	119-6217-03	1	Support-Arm, Trailing
35	3272-22	1	Pin-Cotter
36	3256-28	1	Washer-Flat
37	3219-3	2	Nut-Hex

● Not serviced separately



LH Trailing Arm Assembly No. 117-8470

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	99-5107	4	Nut-Lock	12	119-6184	1	Block-Pivot
2	108-1438	2	Washer-Hardened	14	119-6191	1	Tube-Pivot
3	99-7667	2	Washer-Flat	15	119-6192	2	Tube-Pivot
4	112-4576	1	Nut-Clip, U	16	302-5	2	Fitting-Grease
5	112-4874	1	Screw-HH, TAP	17	323-6	1	Screw-HH
6	120-5905-03	1	Arm-Trailing	18	3234-40	2	Screw-HF
7	117-8465-03	1	Link-Lift	19	325-14	1	Screw-HH
8	119-6301-03	1	Arm-Gauge, Wheel	20	3217-11	1	Nut-Hex
9	117-8484	1	Tab-Locking	21	119-6253	1	Spacer-Limiter
10	117-8544	1	Wheel-Caster	22	69-8930	1	Washer
10:2	302-5	1	Fitting-Grease	23	325-10	1	Screw-HH
11	119-2985	2	Bushing				

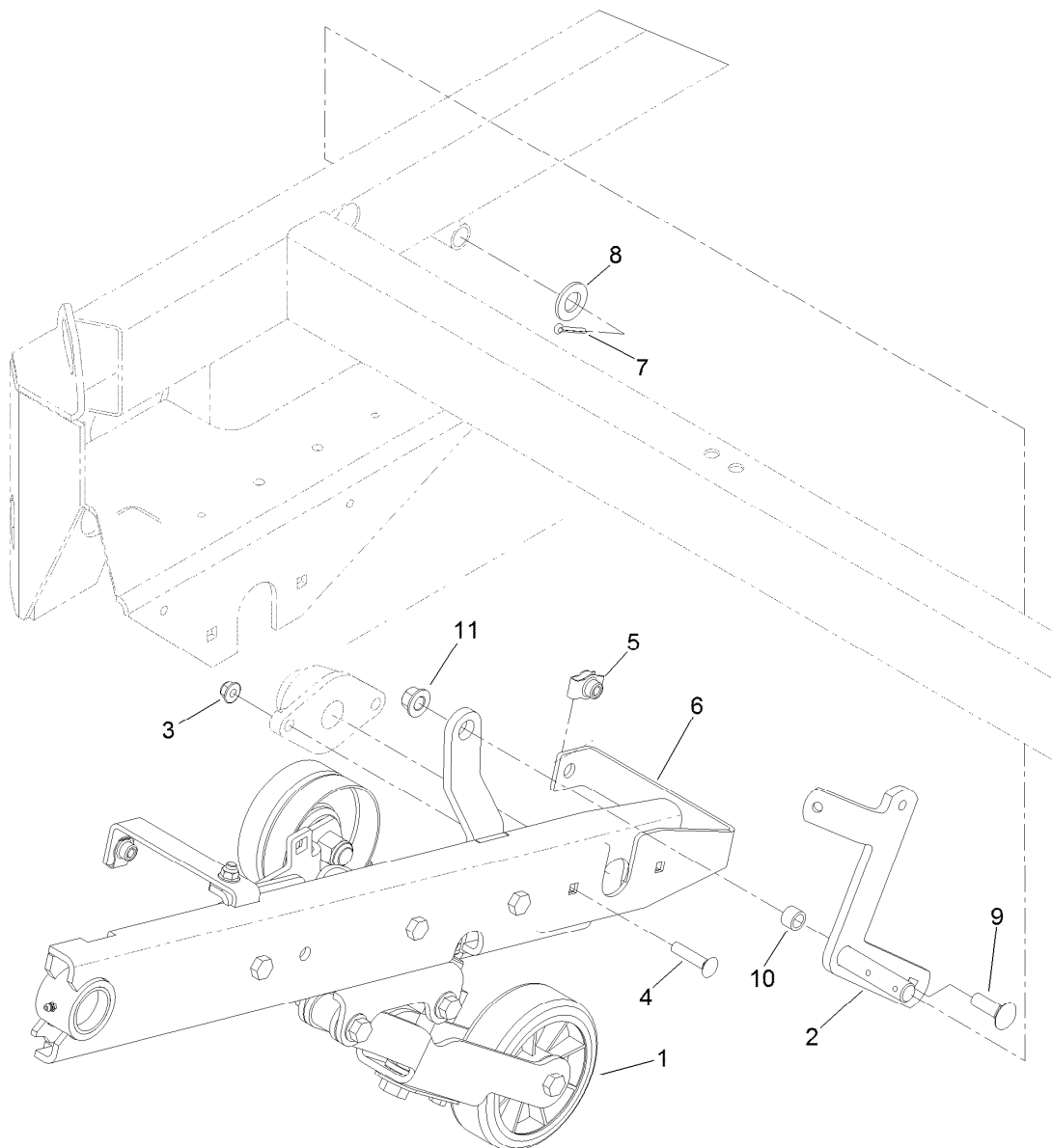


Rake Assembly

Ref.	Part Number	Qty.	Description
1	93-0197-01	1	Reel ASM
2		3	Left Plate ASM ●
2:1	115-9028	1	End Plate ASM
2:2	115-9022	6	Finger-Plastic
2:3	32140-94	6	Screw-HH, Sems
2:4	115-9023	6	Clamp-Finger
3		3	Right Plate ASM ●
3:1	115-9026	1	End Plate ASM
3:2	115-9022	6	Finger-Plastic
3:3	32140-94	6	Screw-HH, Sems
3:4	115-9023	6	Clamp-Finger
4		60	Center Plate ASM ●
4:1	115-9024	1	Plate-Center

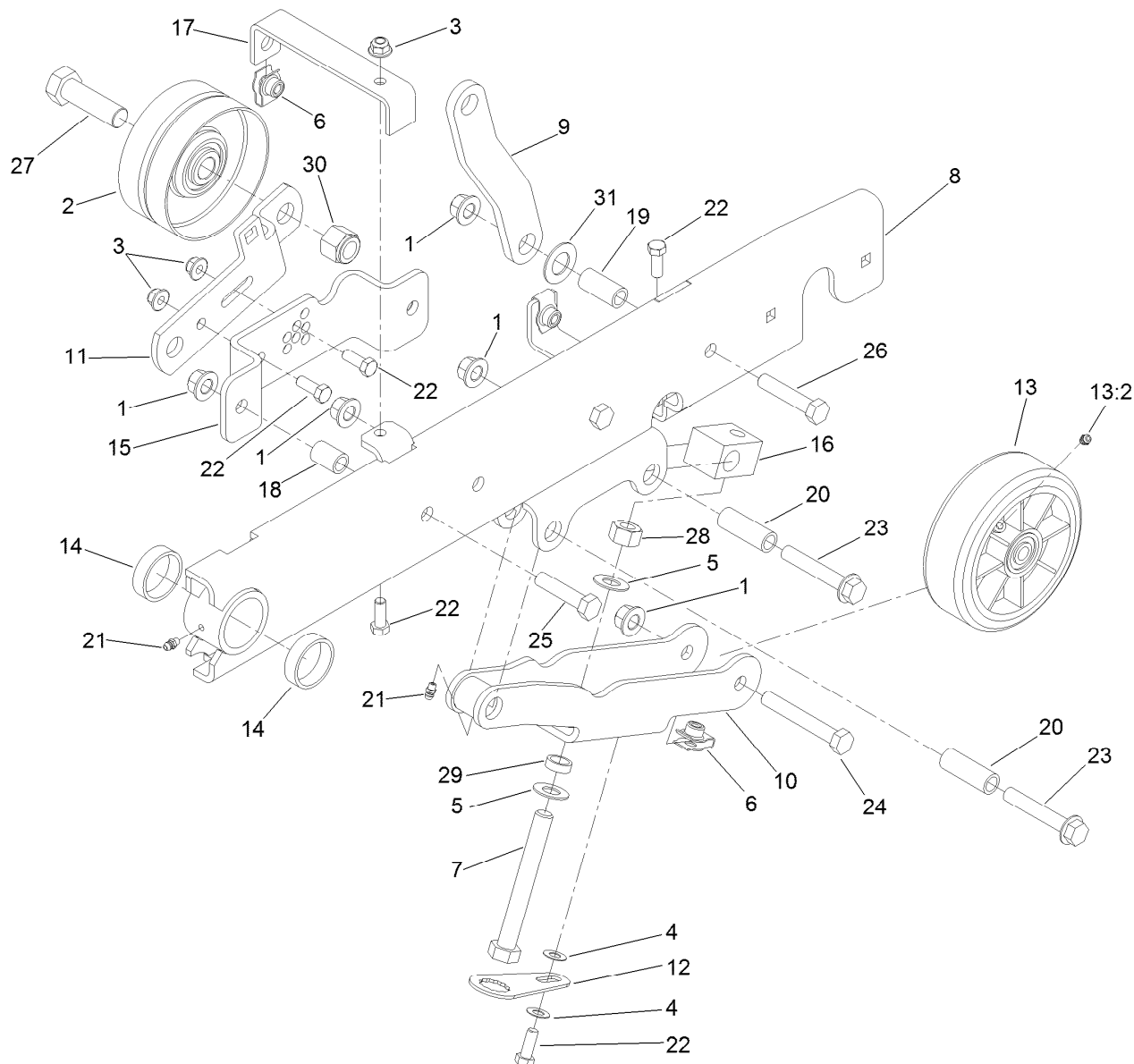
Ref.	Part Number	Qty.	Description
4:2	115-9022	4	Finger-Plastic
4:3	32140-94	4	Screw-HH, Sems
4:4	115-9023	4	Clamp-Finger
5	13-4960	6	Shaft-Plate, Finger
8	13-3090	66	Spring-Finger
9	56-6230	2	Bearing-Roller
10	93-4001	1	Pulley-4 Groove
11	13-2840	1	Key-Square
12	13-2680	1	Bushing
12:1	120-6000	3	Bolt-TAP, HH
12:2	3253-4	3	Washer-Lock
15	323-4	6	Screw-HH
16	32152-2	12	Nut-Lock, Cone

● Not serviced separately



Right Hand Trailing Arm Assembly

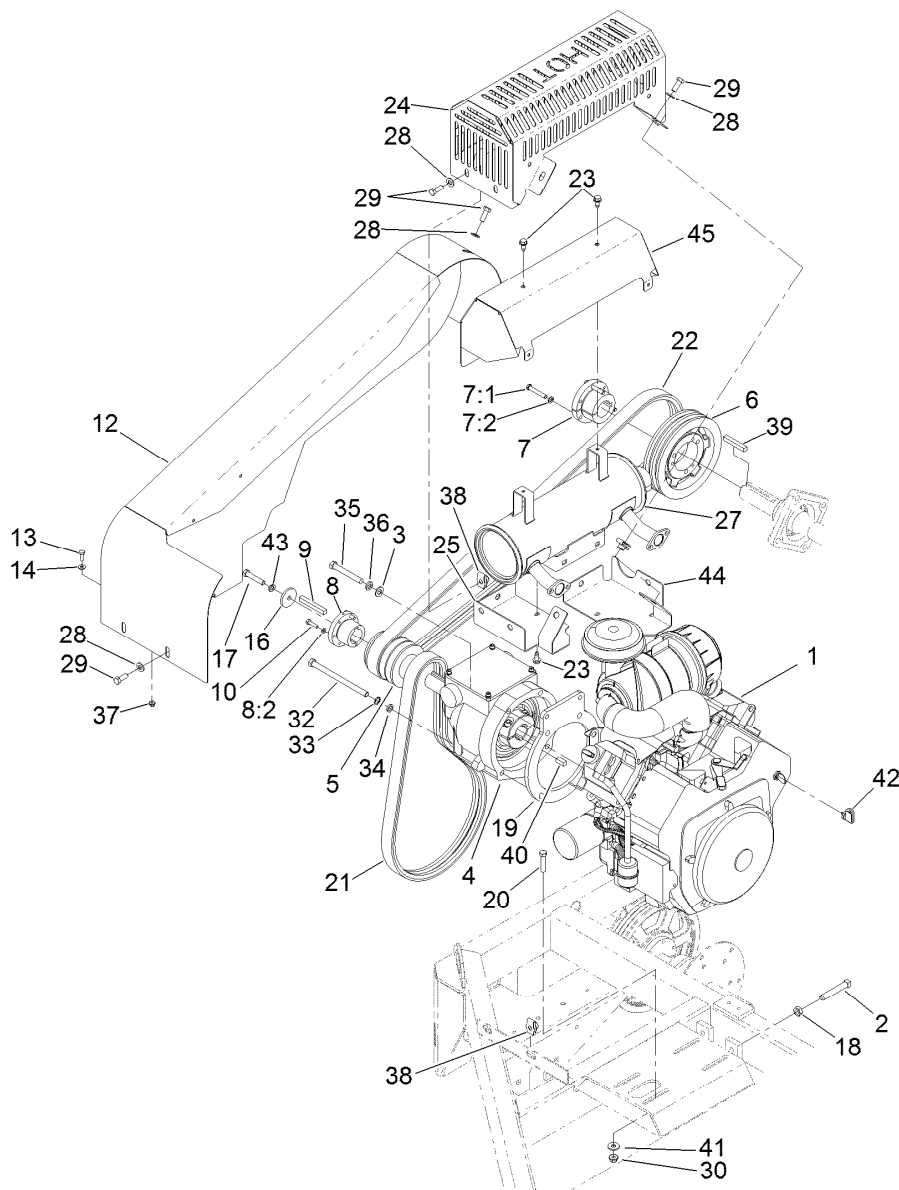
Ref.	Part Number	Qty.	Description
1	117-8460	1	RH Trailing Arm ASM
2	117-8504-03	1	Crank-Bell, Lifting RH
3	104-8301	2	Nut-HF, NI
4	3231-29	2	Screw-CARR
5	112-4576	1	Nut-Clip, U
6	121-2771-03	1	Brace-Cover, Belt
7	3272-22	1	Pin-Cotter
8	3256-28	1	Washer-Flat
9	3233-2	1	Screw-CARR
10	119-6188	1	Tube-Pivot
11	99-5107	1	Nut-Lock



RH Trailing Arm Assembly No. 117-8460

Ref.	Part Number	Qty.	Description
1	99-5107	6	Nut-Lock
2	100-7631	1	Pulley-Idler
3	104-8301	4	Nut-HF, NI
4	108-1438	2	Washer-Hardened
5	99-7667	2	Washer-Flat
6	112-4576	3	Nut-Clip, U
7	112-4874	1	Screw-HH, TAP
8	117-8461-03	1	Arm-Trailing
9	117-8465-03	1	Link-Lift
10	119-6301-03	1	Arm-Gauge, Wheel
11	117-8469-03	1	Bracket-Pulley
12	117-8484	1	Tab-Locking
13	117-8544	1	Wheel-Caster
13:2	302-5	1	Fitting-Grease
14	119-2985	2	Bushing
15	119-2992-03	1	Bracket-Adjust, Tension

Ref.	Part Number	Qty.	Description
16	119-6184	1	Block-Pivot
17	121-2772-03	2	Support-Cover, Belt
18	119-6189	2	Tube-Pivot
19	119-6191	1	Tube-Pivot
20	119-6192	2	Tube-Pivot
21	302-5	2	Fitting-Grease
22	323-6	5	Screw-HH
23	3234-40	2	Screw-HF
24	325-14	1	Screw-HH
25	325-9	2	Screw-HH
26	325-10	1	Screw-HH
27	328-2	1	Screw-HH
28	3217-11	1	Nut-Hex
29	119-6253	1	Spacer-Limiter
30	3296-51	1	Nut-Lock, NI
31	69-8930	1	Washer



Engine, Clutch and Muffler Assembly

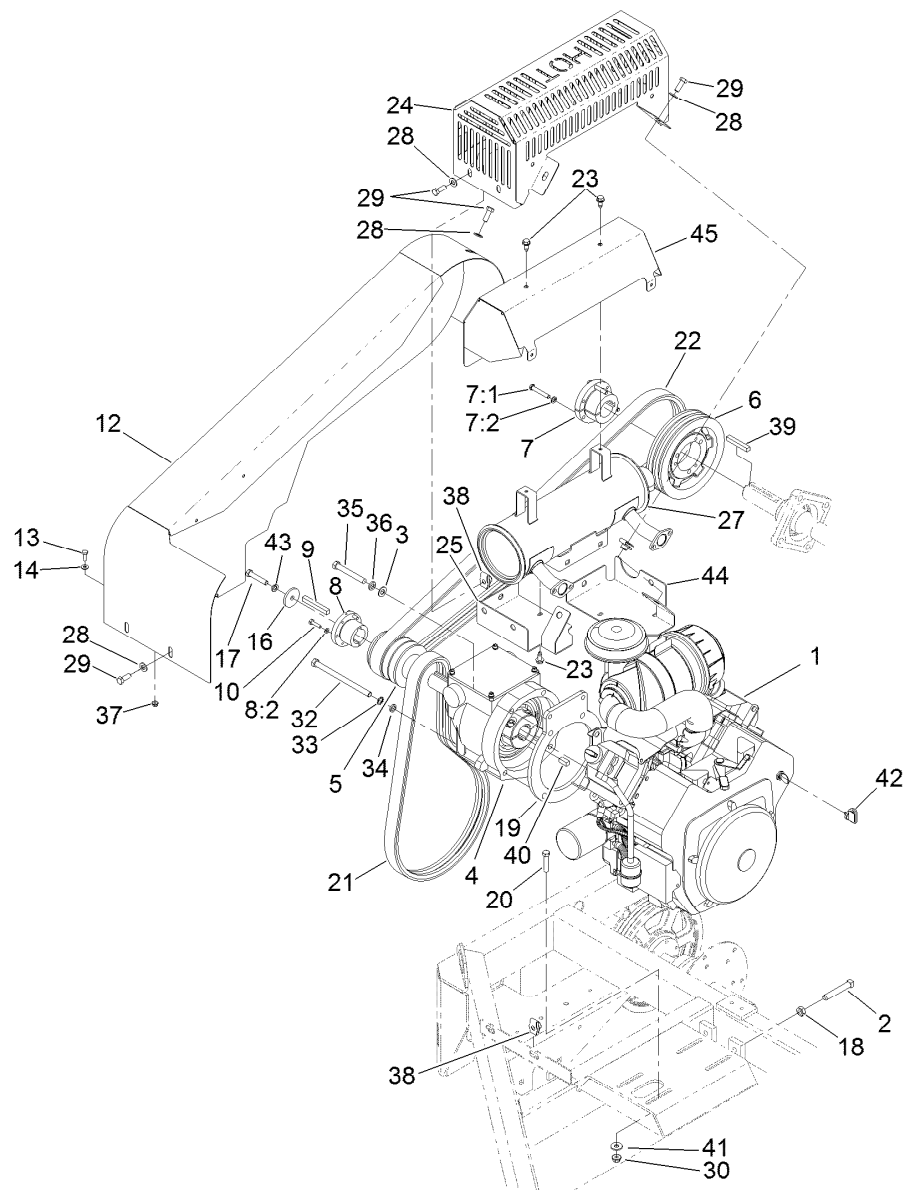
Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ch680-Ps660062 ■▲
1:1	108-3847	1	Filter-Oil ●
2	3244-21	2	Screw-SQH
3	3256-25	2	Washer-Flat
4	107-1050	1	Clutch-Centrifugal
5	13-3320	1	Sheave
6	13-2800	1	Sheave
7	13-2970	1	Bushing
7:1	120-6000	3	Bolt-TAP, HH
7:2	3253-4	3	Washer-Lock
8	13-3330	1	Bushing
8:2	3253-3	3	Washer-Lock
9	3-9155	1	Key-Square
10	321-6	3	Screw-HH
12	117-8510-03	1	Guard-Belt
13	321-4	2	Screw-HH
14	3256-22	2	Washer-Flat

Ref.	Part Number	Qty.	Description
16	4-1920	1	Washer
17	323-10	1	Screw-HH
18	3218-5	2	Nut-Jam
19	119-6137-03	1	Plate-Adapter
20	323-9	4	Screw-HH
21	13-2650	1	Belt-V
22	93-0183	1	Belt-V, Impeller
23	32104-32	6	Screw-HWH
24	121-2850-03	1	Shield-Muffler
25	121-2851-03	1	Shield-Heat, Front Bottom
27	120-5956	1	Muffler ASM
28	3256-24	10	Washer-Flat
29	323-6	10	Screw-HH
30	104-8301	4	Nut-HF, NI
32	324-31	2	Screw-HH
33	3255-16	2	Washer-Lock/EXT
34	37-4700	2	Spacer-Wheel
35	324-13	2	Screw-HH

● Not illustrated

▲ Obtain parts from www.kohlerplus.com

■ Not serviced separately



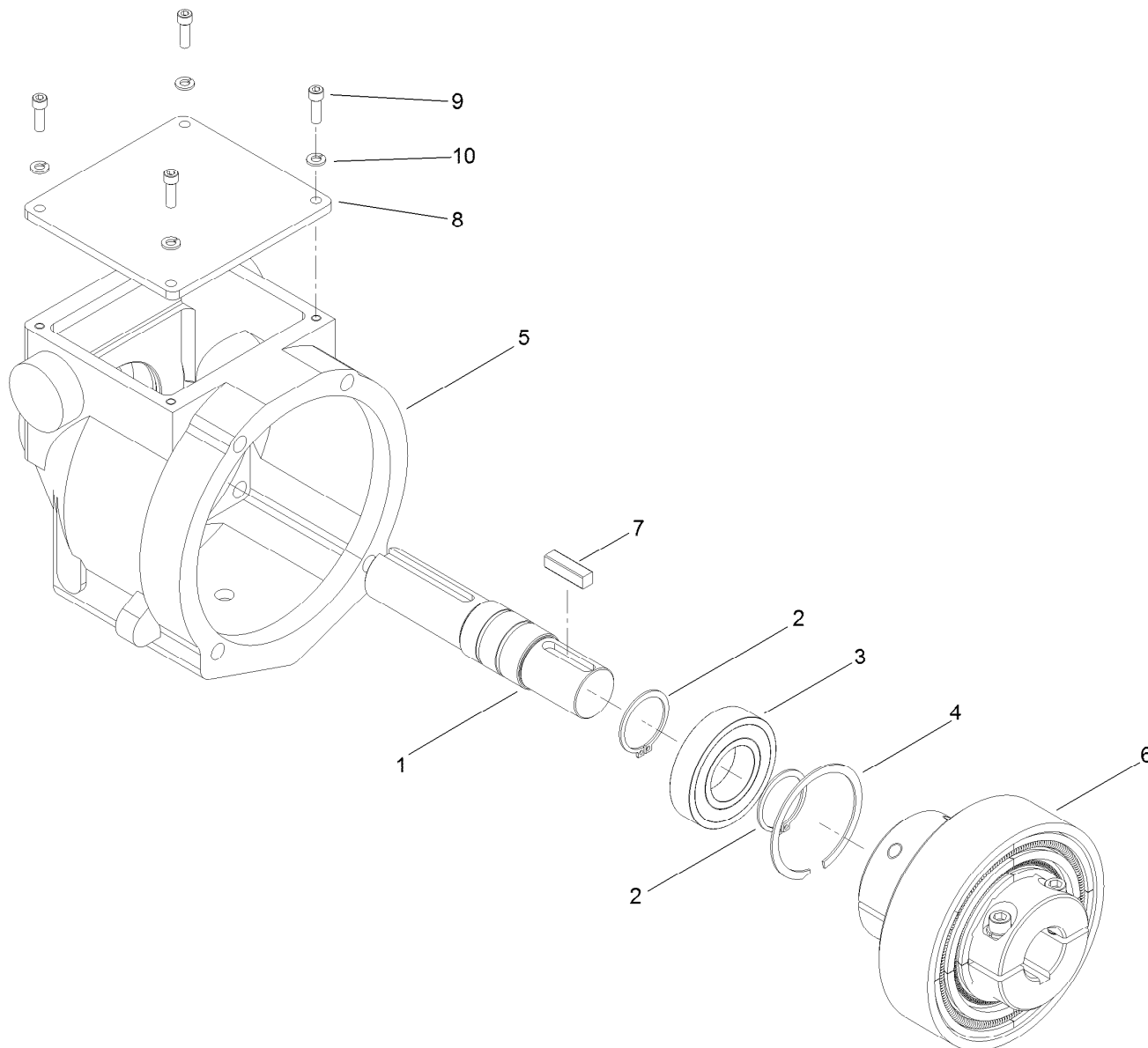
Engine, Clutch and Muffler Assembly (continued)

Ref.	Part Number	Qty.	Description
36	3253-6	2	Washer-Lock
37	104-7201	2	Nut-HF
38	105-4886	9	Nut-Tinnerman
39	13-2240	1	Key-Square
40	105-7864	1	Key-Square

Ref.	Part Number	Qty.	Description
41	80-6990	4	Washer-Hardened
42	63-8360	1	Key-Ignition
43	3253-21	1	Washer-Lock
44	121-2848-03	1	Shield-Heat, Back Bottom
45	121-2865-03	1	Shield-Heat, Inner

● Not illustrated
 ▲ Obtain parts from www.kohlerplus.com

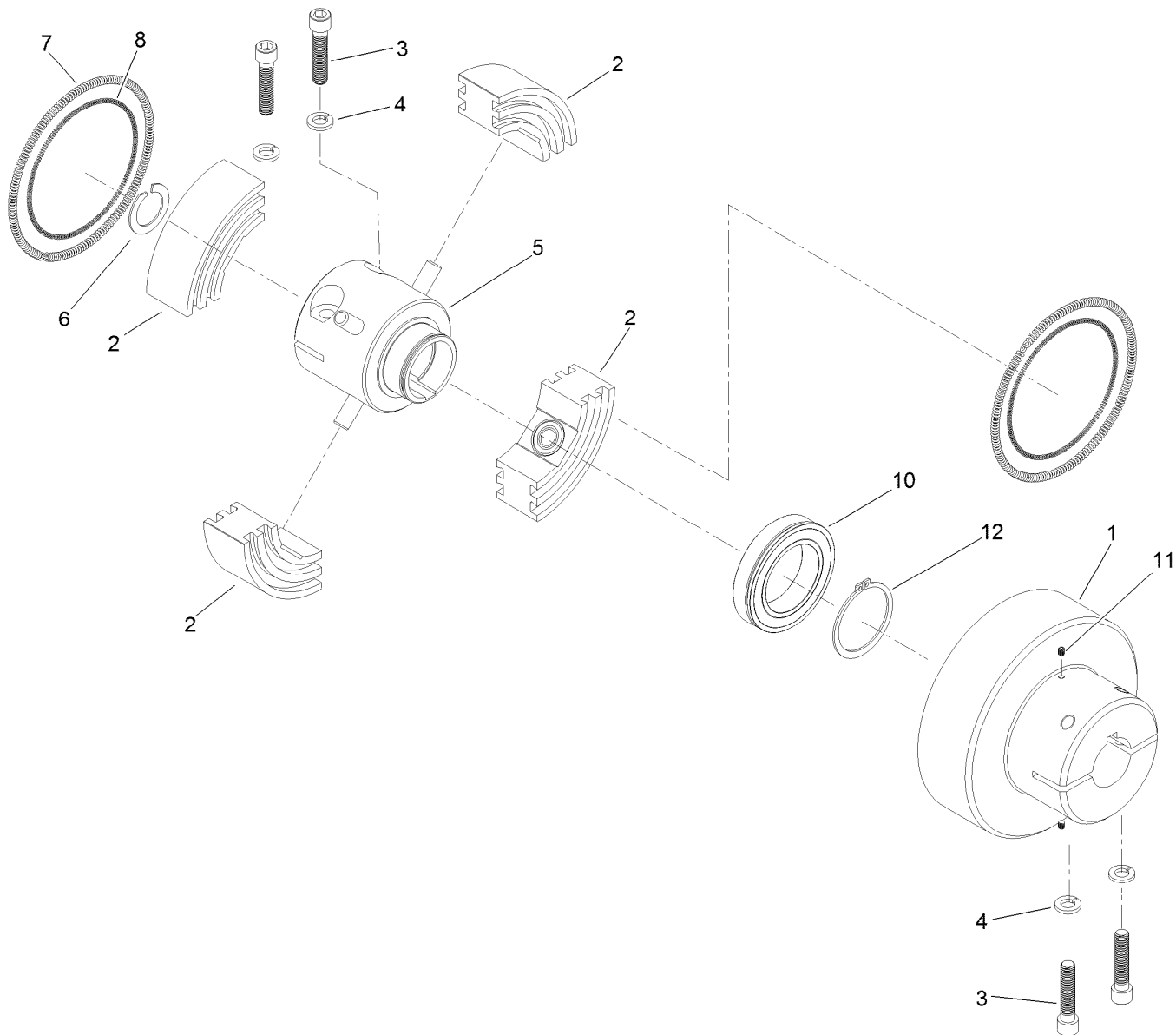
■ Not serviced separately



Centrifugal Clutch Assembly No. 107-1050

Ref.	Part Number	Qty.	Description
1	107-1052	1	Shaft
2	107-1053	2	Ring-Retaining
3	107-1054	1	Bearing
4	107-1055	1	Ring-Retaining
5		1	Housing ●
6	107-1070	1	Centrifugal Clutch ASM
7	107-1057	1	Key
8	107-1058	1	Cover
9	3274-8	4	Screw-HSH
10	3253-3	4	Washer-Lock

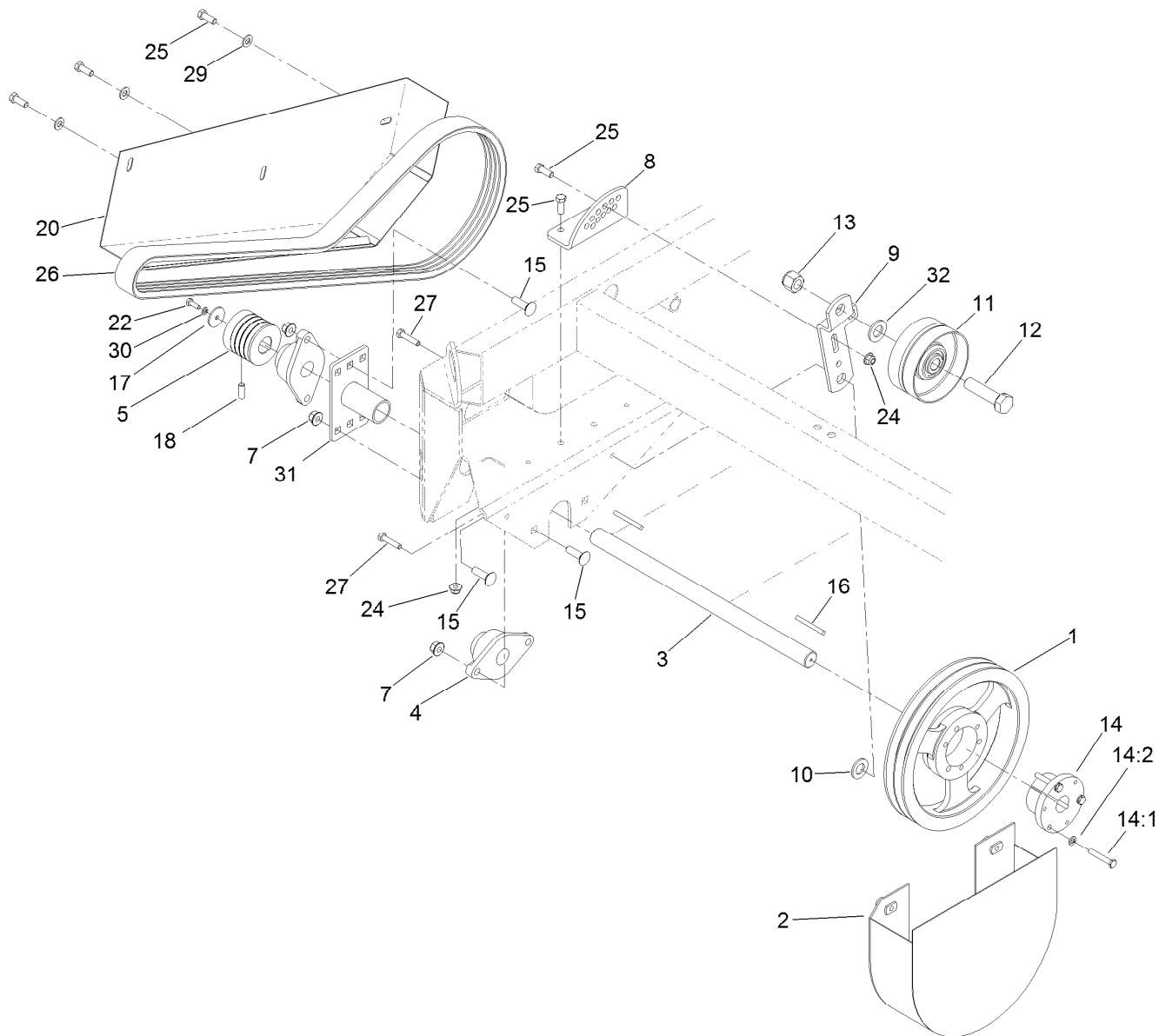
● Not serviced separately



Clutch Assembly No. 107-1070

Ref.	Part Number	Qty.	Description
1		1	Housing-Clutch ●
2	107-1072	4	Shoe ASM
3	3274-3	4	Screw-HSH
4	3253-21	4	Washer-Lock
5	107-1081	1	Hub ASM
6	107-1074	1	Ring-Retaining
7	107-1075	2	Spring
8	107-1076	2	Spring
10	107-1078	1	Bearing
11	107-1079	2	Point-Cone
12	107-1080	1	Ring-Retaining

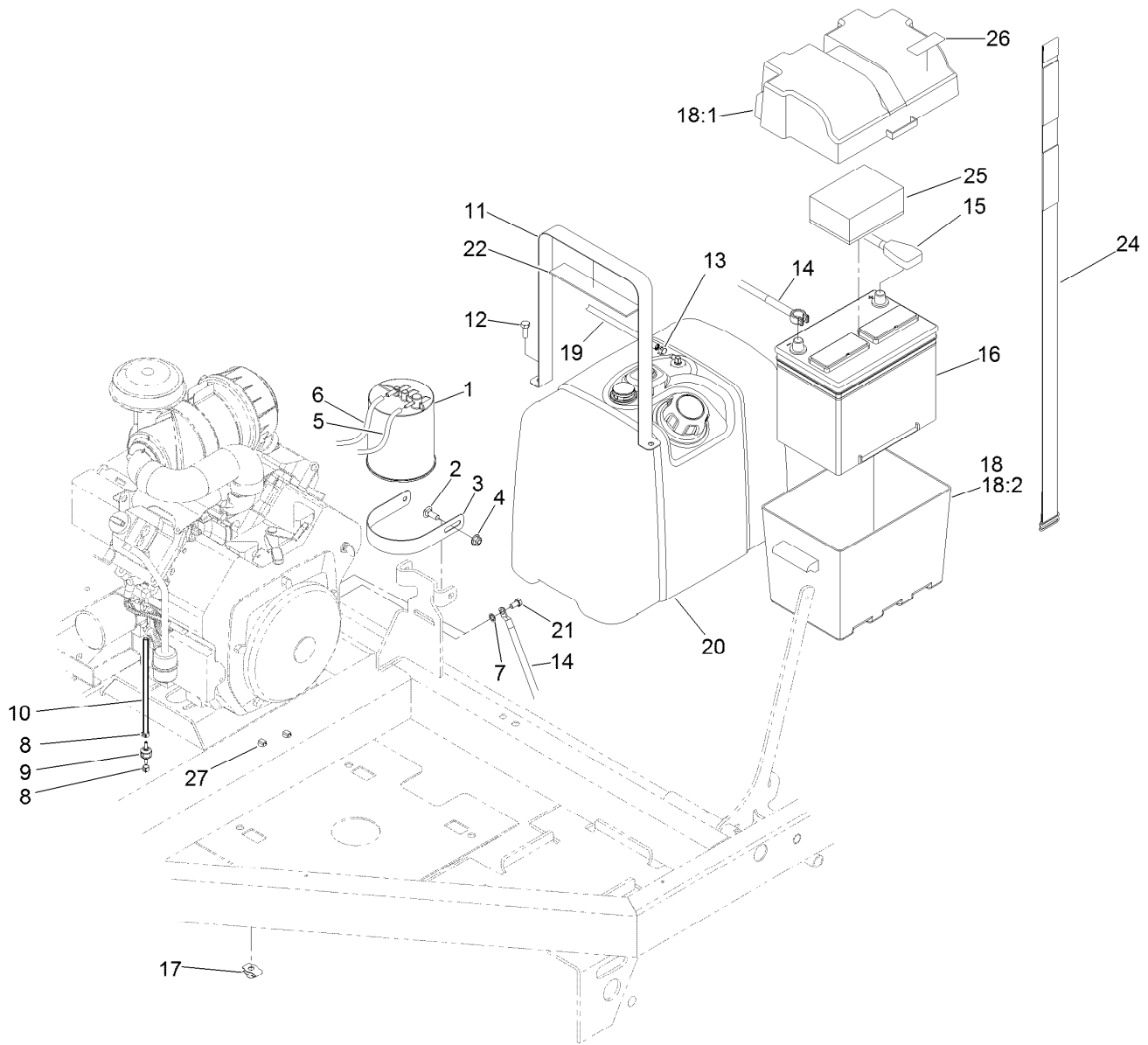
● Not serviced separately



Guard Assembly

Ref.	Part Number	Qty.	Description
1	13-2670	1	Sheave
2	120-5914-03	1	Guard-Sheave
3	93-4032	1	Shaft-Jack
4	56-6230	2	Bearing-Roller
5	93-4033-01	1	Pulley-Driver
7	114-8417	6	Nut-HF, NI
8	117-8538-03	1	Bracket-Idler Arm
9	117-8469-03	1	Bracket-Pulley
10	3-8448	1	Washer-Thrust
11	100-7631	1	Pulley-Idler
12	328-25	1	Screw-HH
13	3296-51	1	Nut-Lock, NI
14	13-2680	1	Bushing
14:1	120-6000	3	Bolt-TAP, HH
14:2	3253-4	3	Washer-Lock

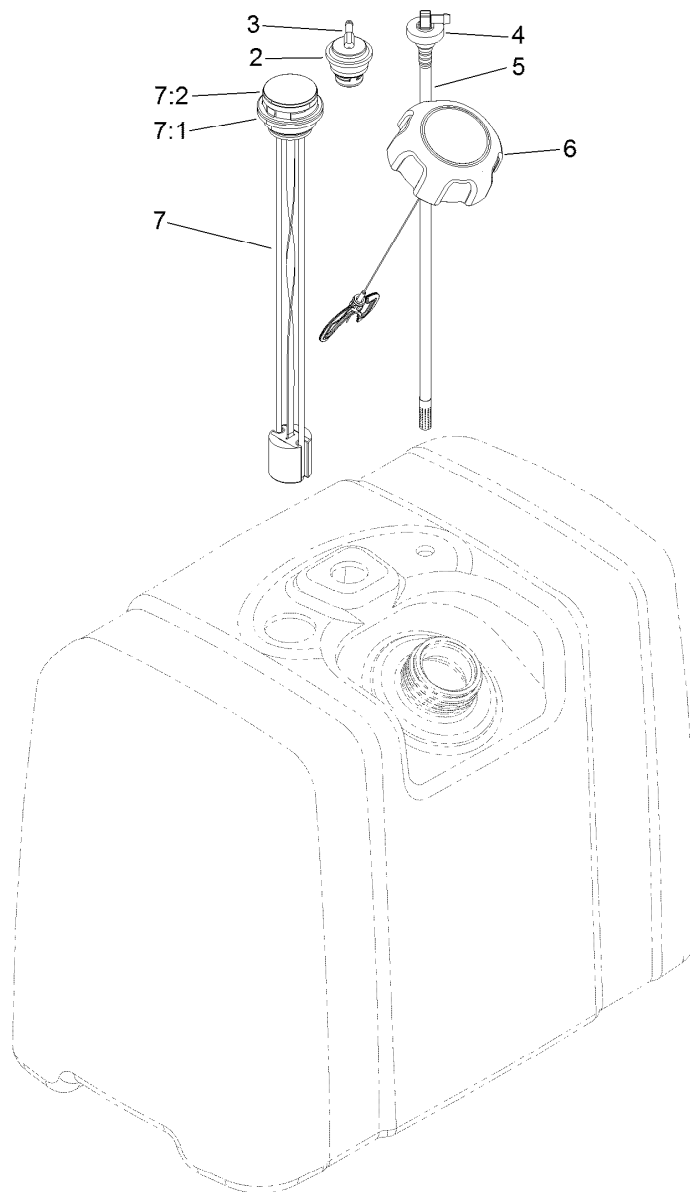
Ref.	Part Number	Qty.	Description
15	3232-3	6	Bolt-CARR
16	68-3220	2	Key-Stock
17	13-3710	1	Washer
18	3247-6	2	Screw-Set
20	121-2780-03	1	Guard-Lower, Belt
22	321-4	1	Screw-HH
24	104-8301	3	Nut-HF, NI
25	323-6	6	Screw-HH
26	93-4034	1	V-Belt
27	322-7	2	Screw-HH
29	3256-24	3	Washer-Flat
30	3253-3	1	Washer-Lock
31	117-8506-03	1	Mount-Guard
32	3256-28	3	Washer-Flat



Battery and Fuel System Assembly

Ref.	Part Number	Qty.	Description
1	114-0289	1	Canister-Carbon
2	3231-2	2	Bolt-CARR
3	117-8399	1	Strap-Mounting
4	104-8301	2	Nut-HF, NI
5	110-3254	1	Hose-Fuel
6	68-3630	1	Hose-Fuel
7	3254-2	1	Washer-Lock, Internal
8	2412-80	2	Clamp-Hose
9	115-7868	1	Valve-Check, Vacuum
10	115-7871	1	Hose-Fuel
11	119-2965	2	Strap-Tank
12	323-6	4	Screw-HH
13	2412-98	2	Clamp-Hose
14	120-5908	1	Cable-Battery, Negative

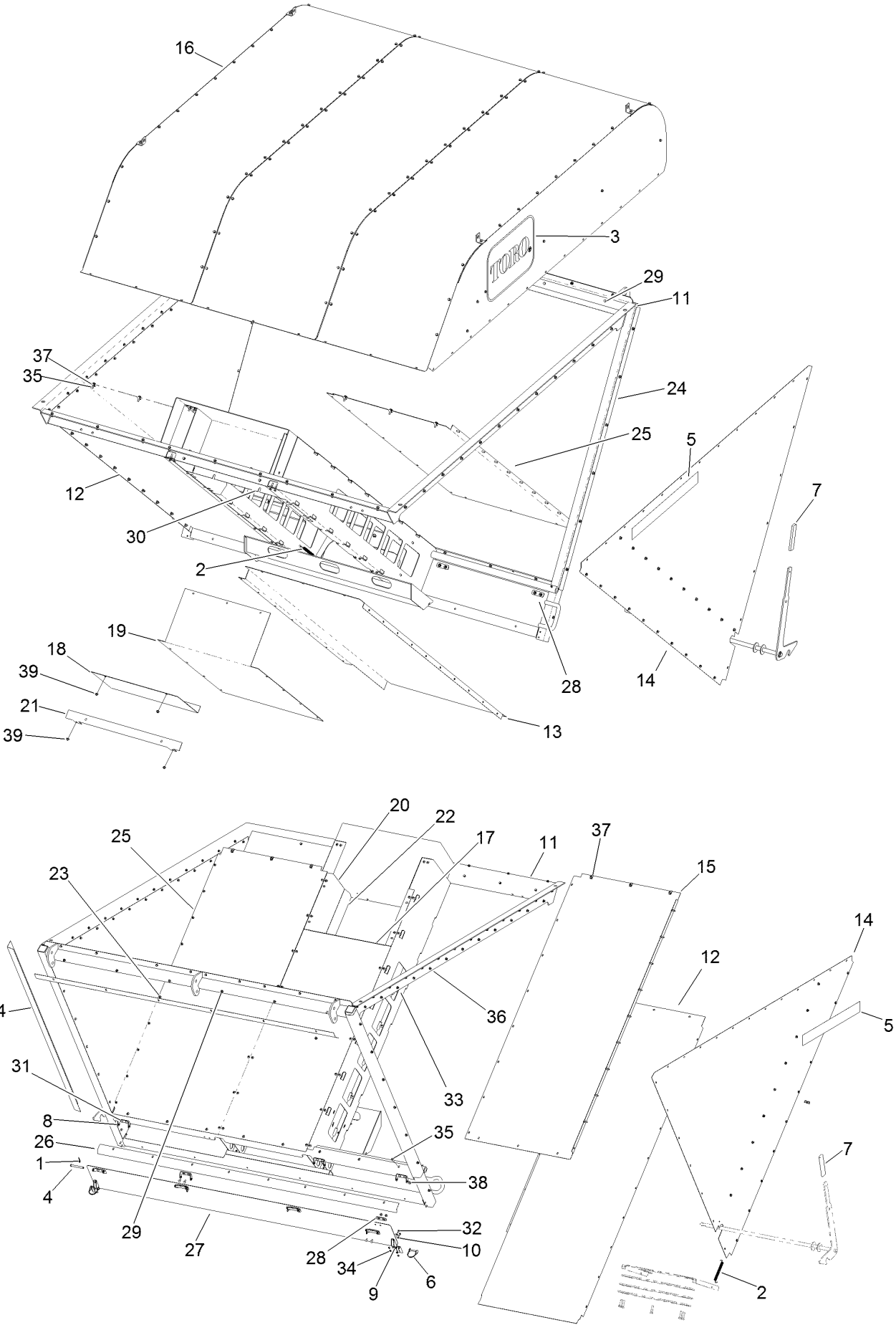
Ref.	Part Number	Qty.	Description
15	112-6808	1	Cable-Battery, Positive
16	106-5190	1	Battery
17	105-4886	4	Nut-Tinnerman
18	93-7595	1	Battery Box ASM
18:1	105-2914	1	Top-Battery Box
18:2	105-2915	1	Bottom-Battery Box
19	109-1395	1	Hose-Fuel
20	115-9047	1	Fuel Tank ASM
21	33114-016	1	Screw-HH
22	104-7102	2	Pad-Battery
24	94-1445	1	Strap-Battery
25	93-7968	1	Pad-Foam
26	119-6807	1	Decal-Warning, Do Not Step
27	32180-030	4	Clip-Tie



Fuel Tank Assembly No. 115-9047

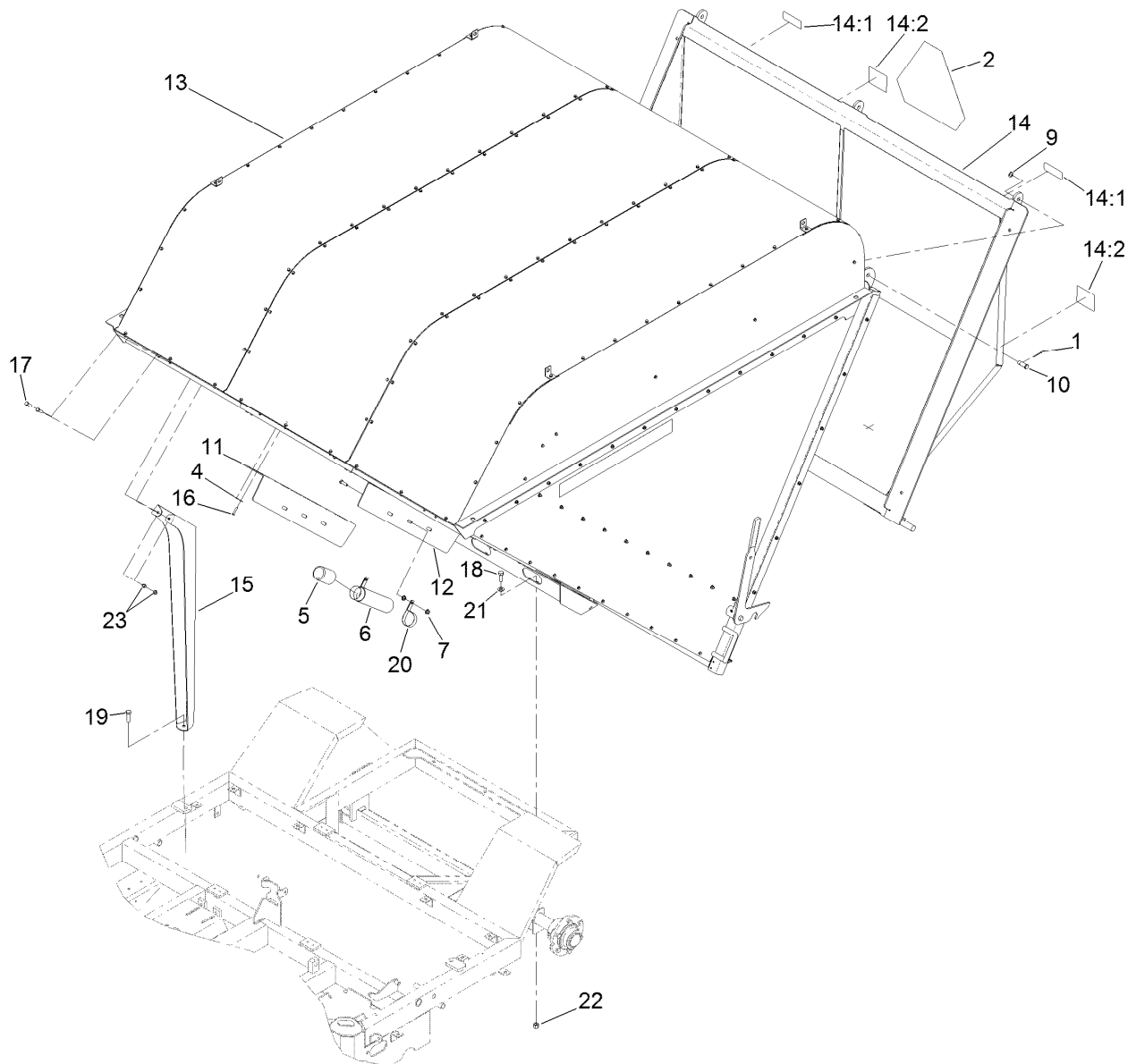
Ref.	Part Number	Qty.	Description
2	114-0284	1	Grommet
3	114-0285	1	Valve-Rollover
4	46-6560	1	Bushing
5	115-9046	1	Stand Pipe
6	115-7788	1	Cap-Fuel
7	119-0507	1	Gauge-Fuel
7:1	119-0508	1	Seal
7:2	117-8404	1	Dial-Gauge

Hopper Assembly



Hopper Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	9335044	4	Pin-Hair	20	120-6164-01	2	Panel-Closeoff
2	12-8810	2	Spring-Extension	21	120-6166-01	1	Panel-Upper Closeoff
3	67-7920	2	Decal	22	120-6167-01	2	Seal-Chute, Side
4	80-2570	4	Pin-Clevis	23	120-6168-01	1	Seal-Door, Top
5	93-0184	2	Decal-Hopper	24	121-2877	2	Seal-Door, Side
6	100-1663	2	Pin-Hitch	25	120-6173	1	Panel-Floor, LH Side
7	105-3450	2	Grip-Lever, Lift	26	121-2767-01	1	Seal-Door, Bottom
8	107-1549	8	Hinge-Half	27	121-2768-01	1	Screen, Floor
9	119-6227	4	Bracket-Attachment, Chute Extension	28	121-2769	4	Plate-Hinge Backing
10	119-6230	2	Mount-Nozzle	29	321-15	20	Screw-HH
11	120-6150	1	Hopper Frame ASM	30	321-8	12	Screw-HH
12	120-6156-01	1	Panel-Bottom, RH	31	3229-11	16	Screw-CARR
13	120-6157-01	1	Panel-Bottom, LH	32	3229-34	8	Screw-CARR
14	120-6158-01	2	Panel-Side	33	3234-33	121	Screw-HHF
15	120-6159	1	Panel-Floor, RH Side	34	3296-2	8	Nut-Lock, NI
16	120-6160	1	Hopper Roof ASM	35	32105-32	53	Screw-TTH
17	120-6161	1	Panel-Center, Inside	36	32128-32	151	Nut-HHF
18	120-6162-01	1	Panel-Housing, Upper	37	107069	9	Clip
19	120-6163-01	1	Panel-Center, Lower	38	32128-33	8	Nut-HF
				39	104-7201	6	Nut-HF



Hopper and Hood Assembly

Ref.	Part Number	Qty.	Description
1	1-806800	3	Pin-Cotter
2	13-2930	1	Decal
4	100-2400	16	Washer
5	104-7048	1	Cap-Housing
6	104-7050	1	Tube-Manual
7	104-8301	8	Nut-HF, NI
9	107-3041	3	Washer-Flat
10	119-6242	3	Pin-Hinge
11	120-6141-01	1	Bracket-Blower, RH
12	120-6142-01	1	Bracket-Blower, LH
13	120-6170	1	Hopper ASM
14	120-6175	1	Door-Hopper

Ref.	Part Number	Qty.	Description
14:1	121-2840	2	Decal-Caution
14:2	121-2841	2	Decal-Warning
15	121-2654-01	2	Support-Hopper
16	321-8	16	Screw-HH
17	323-7	10	Screw-HH
18	325-6	3	Screw-HH
19	325-7	2	Screw-HH
20	2412-133	2	Clamp-R
21	3256-26	3	Washer-Flat
22	3296-23	5	Nut-Lock, NI
23	104-8301	4	Nut-HF, NI

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Count on it.