



Form No. 3417-620 Rev A

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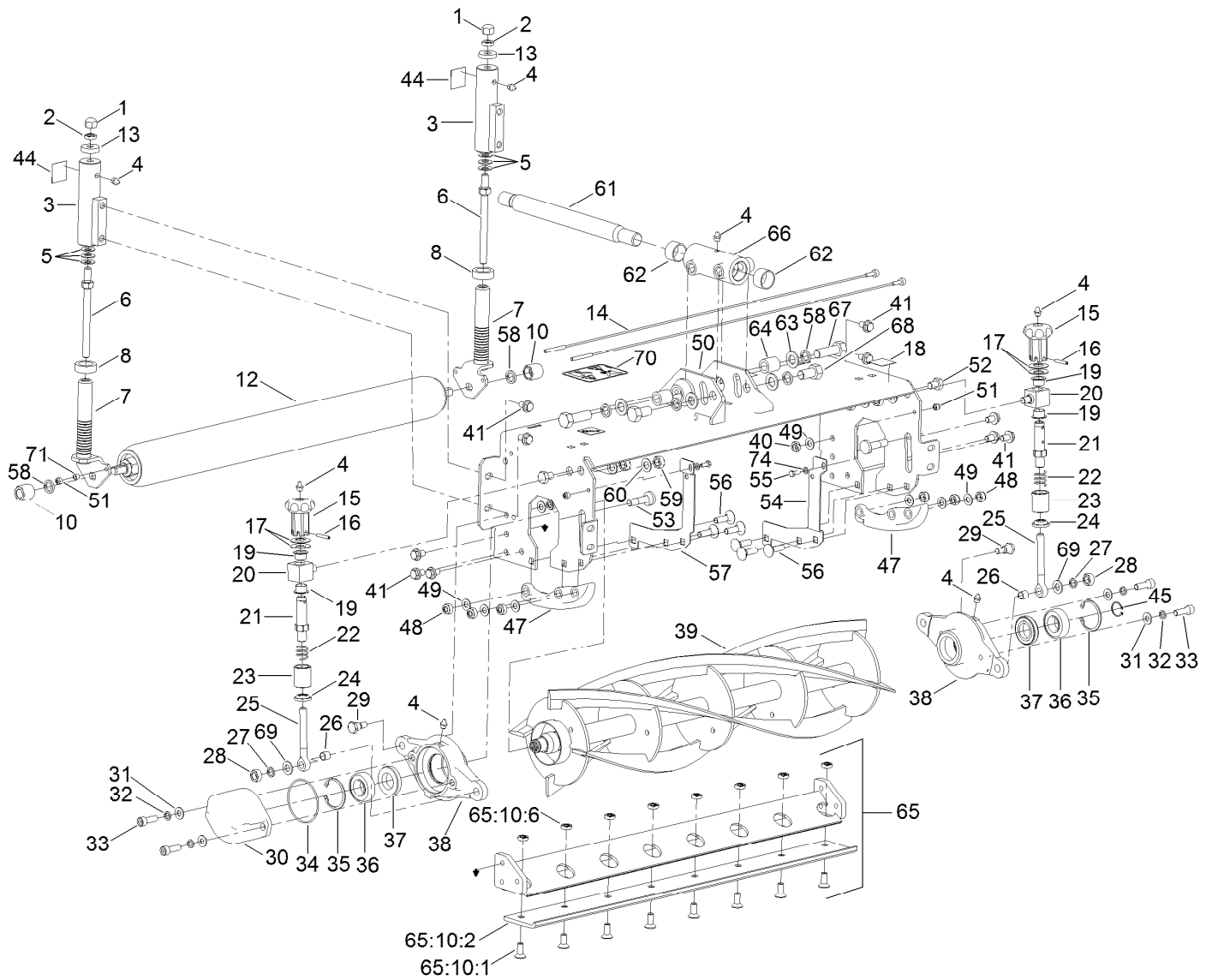
Parts Catalog

MK3 200mm (8in) 10-Blade Left-Hand Helix Cutting Unit

Model No. 02808—Serial No. 400000000 and Up



Helix Cutter Unit Assembly



Helix Cutter Unit Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ZNK1L000U	2	Nut-Dome	37	63-07-038	2	Seal-Lip, Single
2	ZNL1L000U	2	Nut-Hex	38	876007W	2	Casting-Bearing
3	876064W	2	Roller-Mounting	39	134-0500	1	Reel-8 In,10 Blade,LH Helix
4	10-11-017	7	Fitting-Straight	40	ZNB1J000U	2	Nut
5	876099	6	Washer-Spring	41	63-11-019	10	Screw-HHF
6	63-01-960	2	Stud-Roller, Adjusting	44	63-13-039	2	Decal
7	111-9450	2	Shaft-Adjuster, Roller	45	40-07-017	1	Ring-Retaining, Clip
8	63-02-123	2	Spacer-Steel	47	876019W	2	Skid
10	876062	2	Roller-Nut	48	ZNN1J000U	6	Nut-Hex, NI
12	876006	1	Roller-Smooth	49	09479	8	Washer-Plain
12:99	111-2561	2	Fitting-Grease ●	50	876033C	1	Mainframe
12:99	876078	1	Kit-Bearing-Roller, Taper ●	51	09438	4	Nut-Nyloc
13	876098	2	Cap-Control, Pressure	52	ZDH1L016U	2	Screw-HH
14	63-07-072	2	Scraper-Wire	53	876069	2	Pin-Bearing
15	876013W	2	Handwheel	54	876052W	1	Bracket-Guard, LH
16	09730	2	Pin-Spiral	55	09362	2	Screw-HH
17	876034	4	Washer-Spring	56	09738	6	Bolt-Carriage
18	214053	2	Decal	57	876057W	1	Bracket-Guard, RH
19	876082	4	Bushing-Flange	58	HY4200	6	Washer-Spring
20	876047	2	Trunnion	59	ZNB1L000U	4	Nut-Other
21	876085	2	Adjuster-Sleeve	60	ZWP1L000U	4	Washer-Plain
22	876003	2	Spring-Compression	61	65-05-120	1	Pin
23	876053	2	Cage-Backlash	62	876065	2	Bushing-Sleeve
24	876054	2	Nut-Backlash, Plated	63	09491	4	Washer-Plain
25	876004	2	Bolt-Swing	64	922500	2	Bushing
26	876035	2	Bushing-Sleeve	65	876060W	1	Bottom Blade ASM
27	09599	2	Washer-Lock	65:10:1	09740	8	Screw-Sh
28	09454	2	Nut-Hex	65:10:2	111-3428	1	Blade-Bottom
29	876022	2	Pin-Pivot	65:10:6	ZNB1J000U	8	Nut
30	876009W	1	Counterweight	66	922115W	1	Casting-Pivot, Fixed
31	ZWQ1J000U	4	Washer-Plain	67	ZDH1P050U	2	Screw-HH
32	09480	4	Washer-Lock	68	09598	2	Screw-HH
33	ZCS1J030U	4	Screw-HSH	69	HY09485	2	Washer-Plain
34	876032	1	O-Ring	70	40-13-010	1	Decal-Warning
35	63-07-008	2	Ring-Retaining	71	340154	2	Bushing
36	63-07-036	2	Bearing-Ball	74	09472	2	Washer-Plain

● Not illustrated

Attachments and Accessories

For 02808 MK3 200mm (8in) 10-Blade Left-Hand Helix Cutting Unit

Product Name	Model/Part
Smooth Roller 200mm (8in) Cutting Unit.....	02822
Grooved Roller 200mm (8in) Cutting Unit	02823
Roller-Smooth Mk3 (Sealed for Life).....	111-1848
Reel 8in. 4 BLADE, LH Helix	134-0497
Reel 8in. 6 BLADE, LH Helix	134-0498
Reel 8in. 8 BLADE, LH Helix	134-0499
Reel 8in. 10 BLADE, LH Helix	134-0500
Height Of Cut Gauge Kit	63-01-760

Notes:

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Count on it.