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Form No. 3417-621 Rev A

Parts Catalog

MK3 250mm (10in)

4-Blade Left-Hand Helix Cutting Unit

Model No. 02815—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

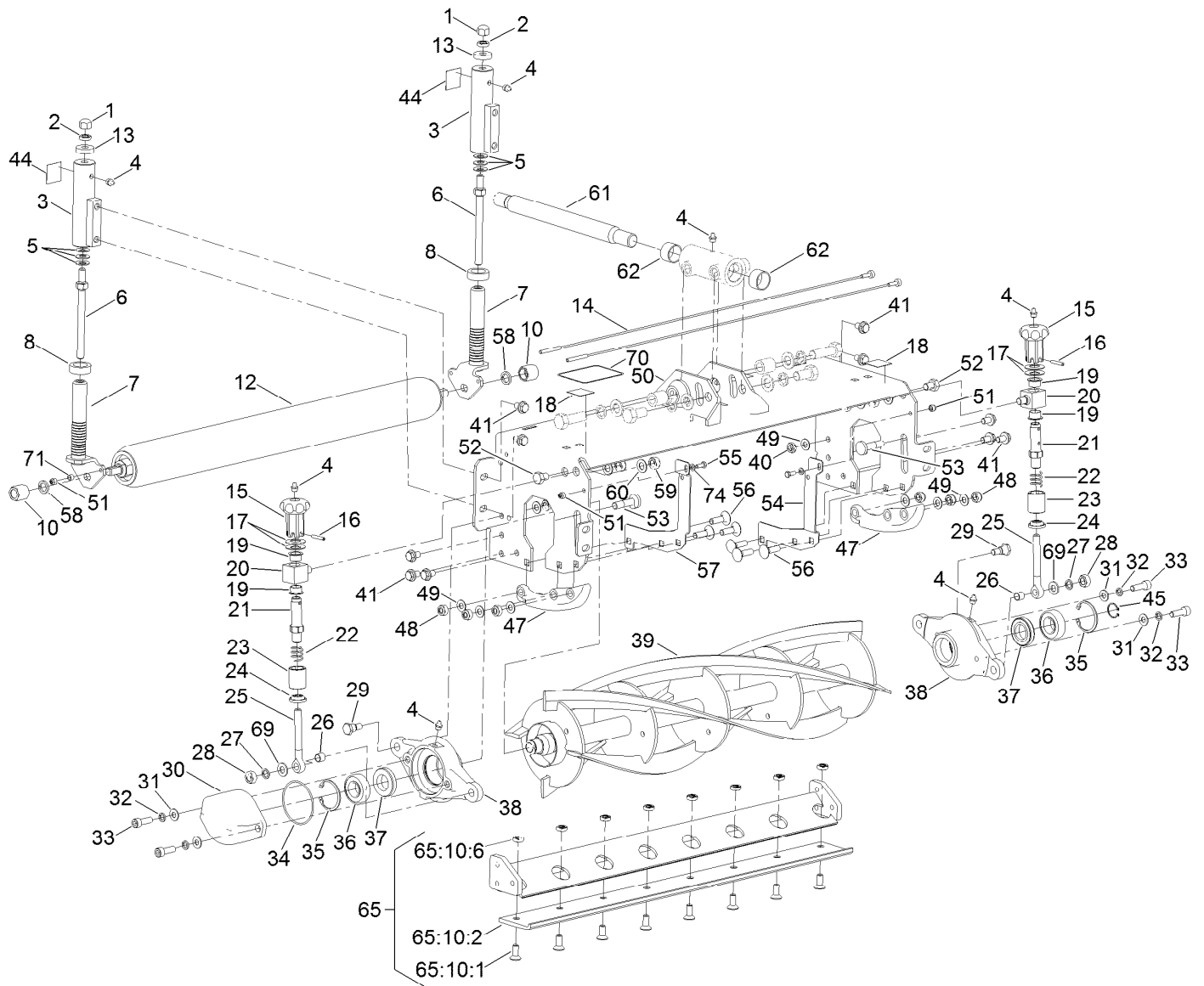
For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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Left-Hand Helix Cutting Unit Assembly



Left-Hand Helix Cutting Unit Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	ZNK1L000U	2	Nut-Dome	35	63-07-008	2	Ring-Retaining
2	ZNL1L000U	2	Nut-Hex	36	63-07-036	2	Bearing-Ball
3	876064W	2	Roller-Mounting	37	63-07-038	2	Seal-Lip, Single
4	10-11-017	7	Fitting-Straight	38	876007W	2	Casting-Bearing
5	876099	6	Washer-Spring	39	134-0494	1	Reel-10 In, 4 Blade (LH Helix)
6	63-01-960	2	Stud-Roller, Adjusting	40	ZNB1J000U	2	Nut
7	111-9450	2	Shaft-Adjuster, Roller	41	63-11-019	10	Screw-HHF
8	63-02-123	2	Spacer-Steel	44	63-13-039	2	Decal
10	876062	2	Roller-Nut	45	40-07-017	1	Ring-Retaining, Clip
12	876006	1	Roller-Smooth	47	884024W	2	Skid
12:99	111-2561	2	Fitting-Grease ●	48	ZNN1J000U	6	Nut-Hex, NI
12:99	876078	1	Kit-Bearing-Roller, Taper ●	49	09479	8	Washer-Plain
13	876098	2	Cap-Control, Pressure	50	884007C	1	Mainframe
14	63-07-072	2	Scraper-Wire	51	09438	4	Nut-Nyloc
15	876013W	2	Handwheel	52	ZDH1L016U	2	Screw-HH
16	09730	2	Pin-Spiral	53	876069	2	Pin-Bearing
17	876034	4	Washer-Spring	54	884015W	1	Bracket-Guard, LH
18	214053	2	Decal	55	09362	2	Screw-HH
19	876082	4	Bushing-Flange	56	09738	6	Bolt-Carriage
20	876047	2	Trunnion	57	884016W	1	Bracket-Guard, RH
21	876085	2	Adjuster-Sleeve	58	HY4200	2	Washer-Spring
22	876003	2	Spring-Compression	59	ZNB1L000U	4	Nut-Other
23	876053	2	Cage-Backlash	60	ZWP1L000U	4	Washer-Plain
24	876054	2	Nut-Backlash, Plated	61	65-05-127	1	Pin-Head, Pivot
25	876004	2	Bolt-Swing	62	876065	2	Bushing-Sleeve
26	876035	2	Bushing-Sleeve	65	876060W	1	Bottom Blade ASM
27	09599	2	Washer-Lock	65:10:1	09740	8	Screw-Sh
28	09454	2	Nut-Hex	65:10:2	111-3428	1	Blade-Bottom
29	876022	2	Pin-Pivot	65:10:6	ZNB1J000U	8	Nut
30	876009W	1	Counterweight	69	HY09485	2	Washer-Plain
31	ZWQ1J000U	4	Washer-Plain	70	40-13-010	1	Decal-Warning
32	09480	4	Washer-Lock	71	340154	2	Bushing
33	ZCS1J030U	4	Screw-Soc	74	09472	2	Washer-Plain
34	876032	1	O-Ring				

● Not illustrated

Attachments and Accessories

For 02815 MK3 250mm (10in) 4-Blade Left-Hand Helix Cutting Unit

Product Name	Model/Part
Roller-Smooth Mk3 (Sealed for Life).....	111-1848
Reel-10 In, 4 Blade, LH Helix.....	134-0494
Reel-10 In, 6 Blade, LH Helix.....	134-0495
Reel-10 In, 8 Blade, LH Helix.....	134-0496

Notes:



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