



Count on it.

Parts Catalog

Z Master® Professional 6000 Series Riding Mower with 60in TURBO FORCE® Side Discharge Mower

Model No. 74946—Serial No. 402000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

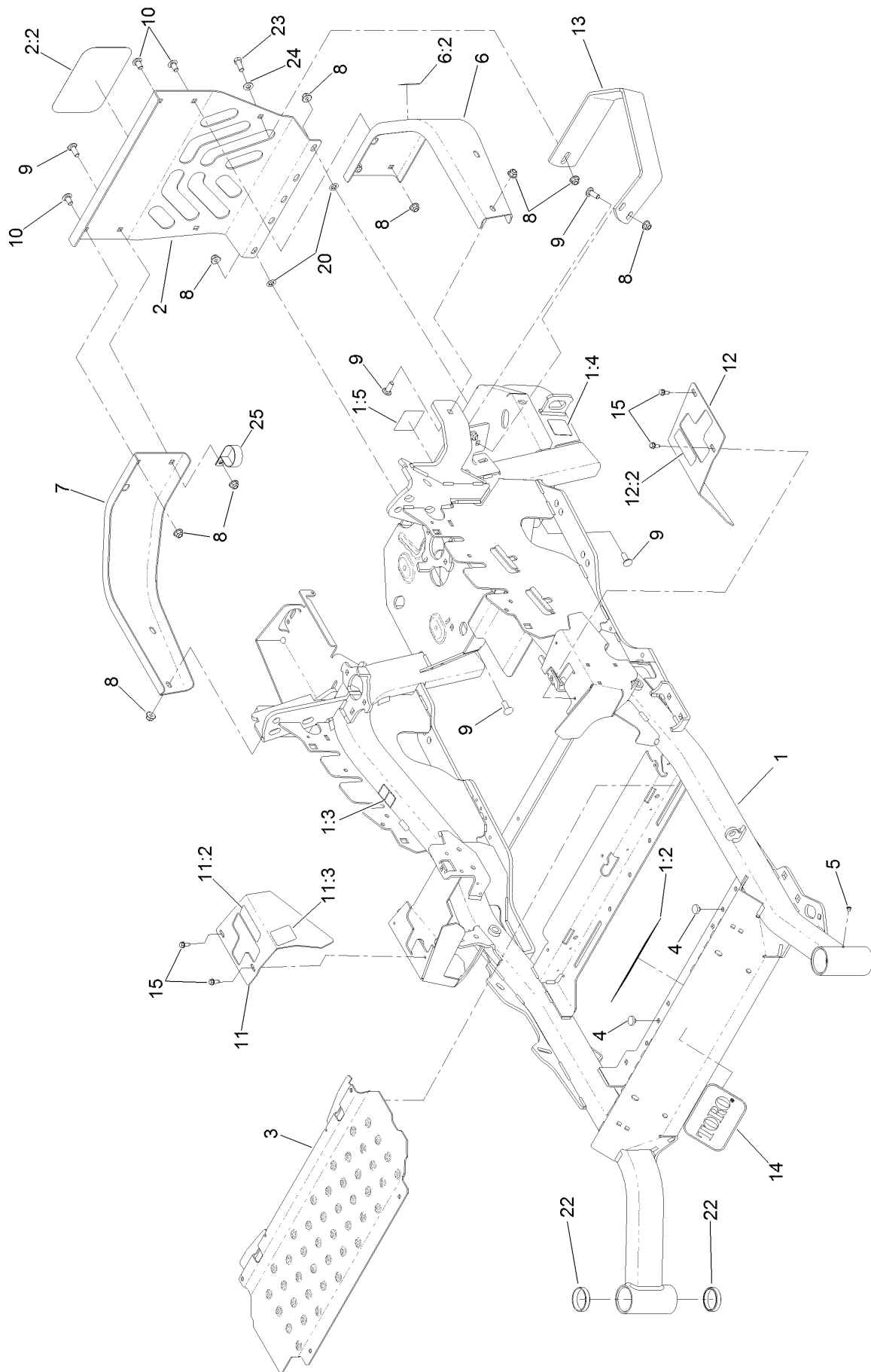
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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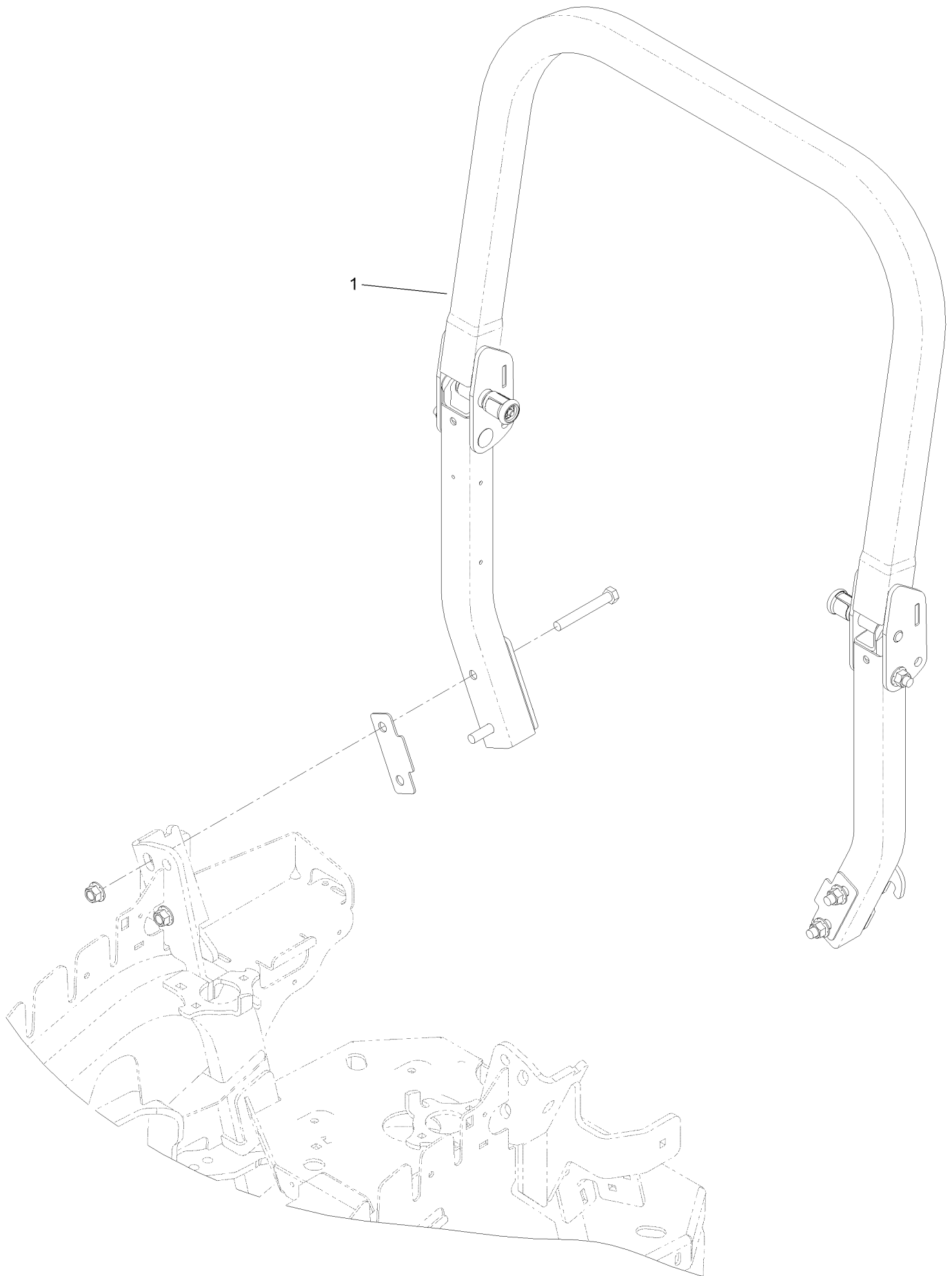
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-5902	1	Mainframe ASM	10	3231-21	3	Screw-CARR
1:2	132-0871	1	Decal-Danger	11	116-5899	1	RH Motion Control Cover ASM
1:3	106-5517	2	Decal-Warning	11:2	99-8936	1	Decal-Control, Motion
1:4	106-2655	2	Decal-Hazard, Pinched Finger	11:3	116-5988	1	Decal-Park Brake, CE
1:5	116-4858	1	Decal-Spark Arrester	12	116-0580	1	LH Motion Control Cover ASM
2	115-7410	1	Rear Guard ASM	12:2	99-8936	1	Decal-Control, Motion
2:2	67-7320	1	Decal	13	126-2067-03	1	Guard-Muffler
3	116-8898-01	1	Floorpan	14	68-3640	1	Decal
4	1-513658	2	Bumper	15	32144-10	4	Screw-HWH
5	1-811010	2	Plug	20	107-3154	2	Nut-Push
6	116-0180	1	LH Bumper ASM	22	1-543508	4	Cup-Bearing
6:2	106-5517	1	Decal-Warning	23	323-6	1	Screw-HH
7	116-0057-03	1	Bumper-RH	24	3256-24	1	Washer-Flat
8	104-8301	11	Nut-HF, NI	25	2412-147	1	Clamp-R
9	3231-22	7	Screw-CARR				

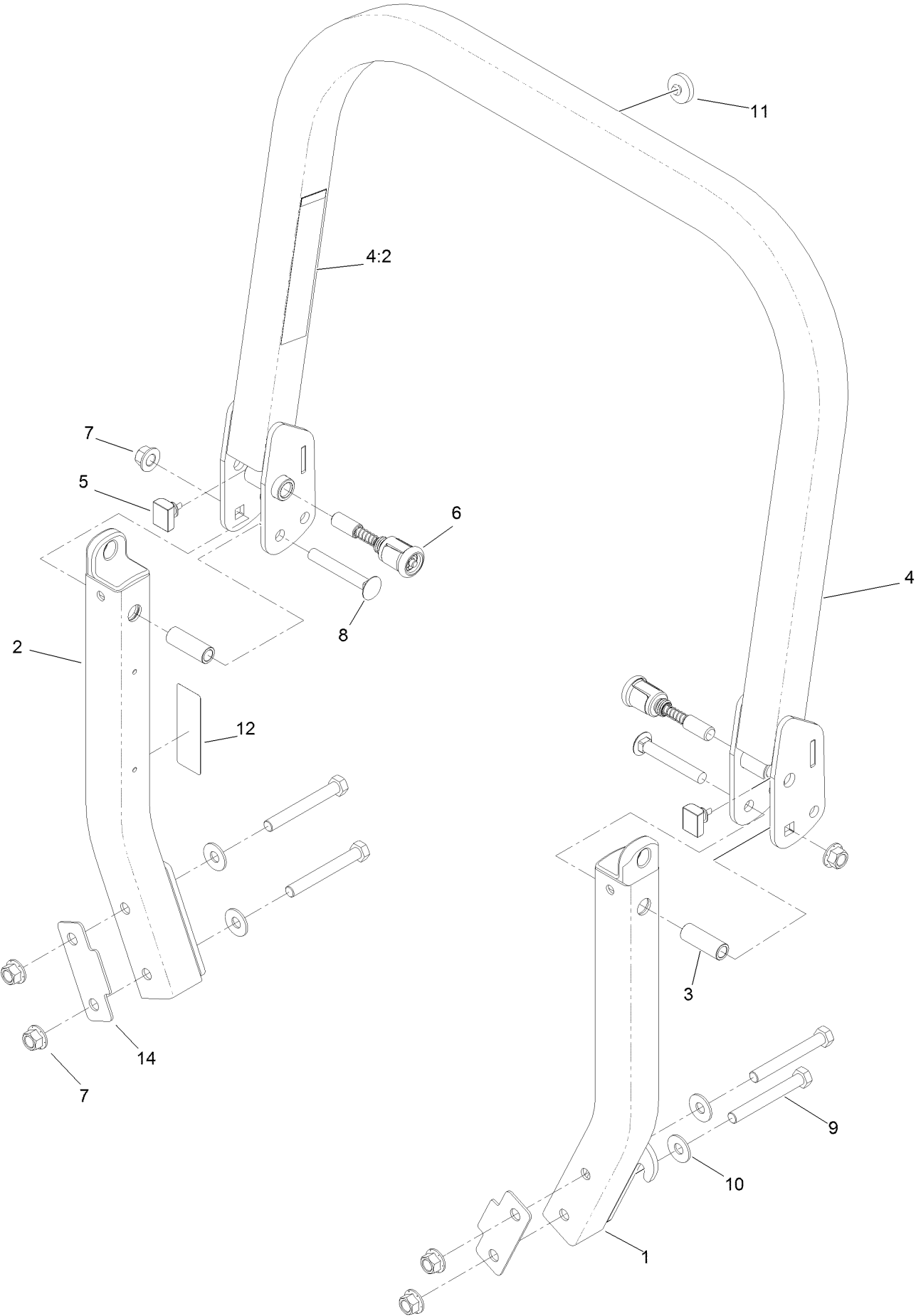
Roll-Over Protection System Assembly



Roll-Over Protection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0231	1	ROPS ASM

Roll-Over Protection System Assembly No. 116-0231



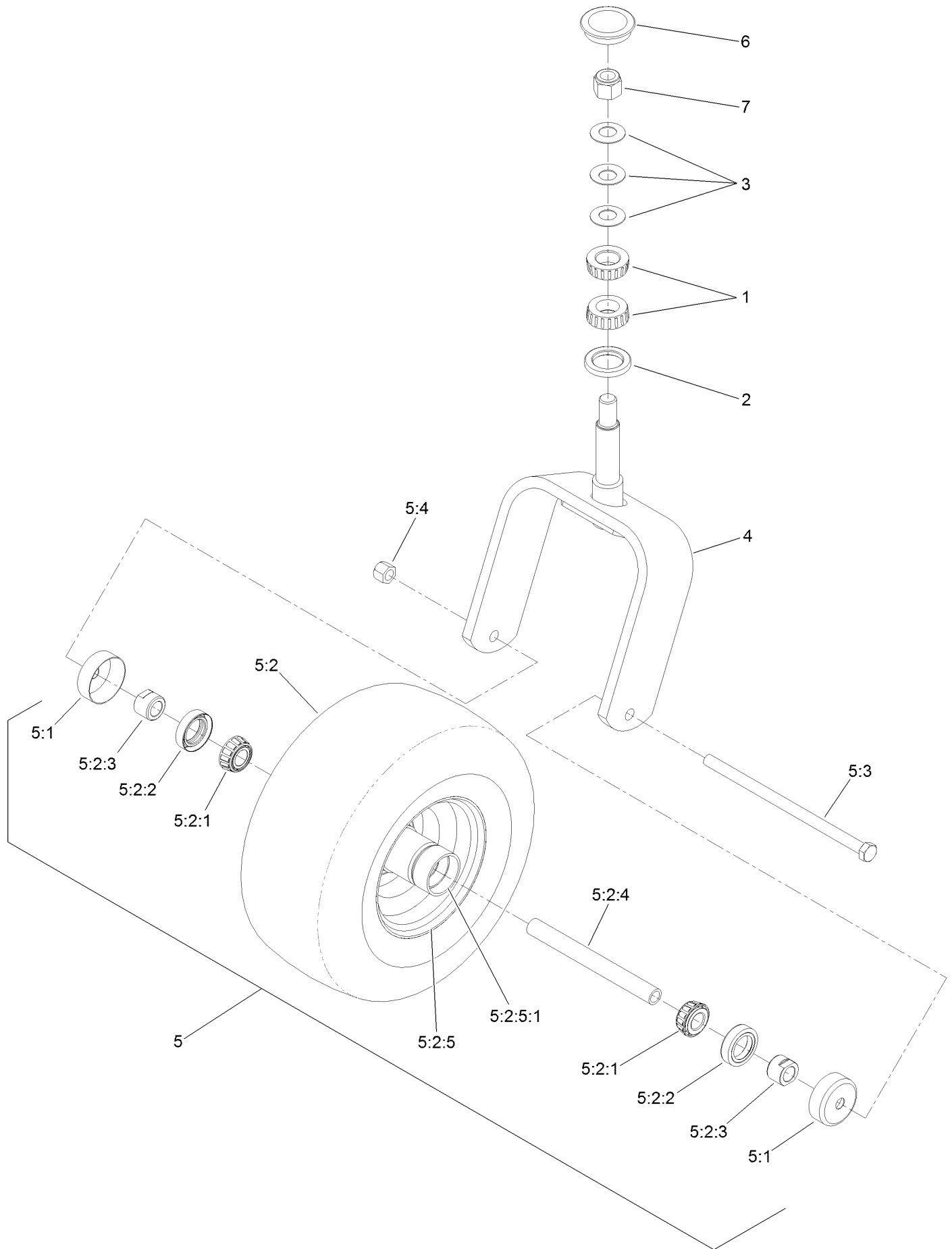
Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-35	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

● Not serviced separately

Caster Fork and Wheel Assembly



Caster Fork and Wheel Assembly (continued)

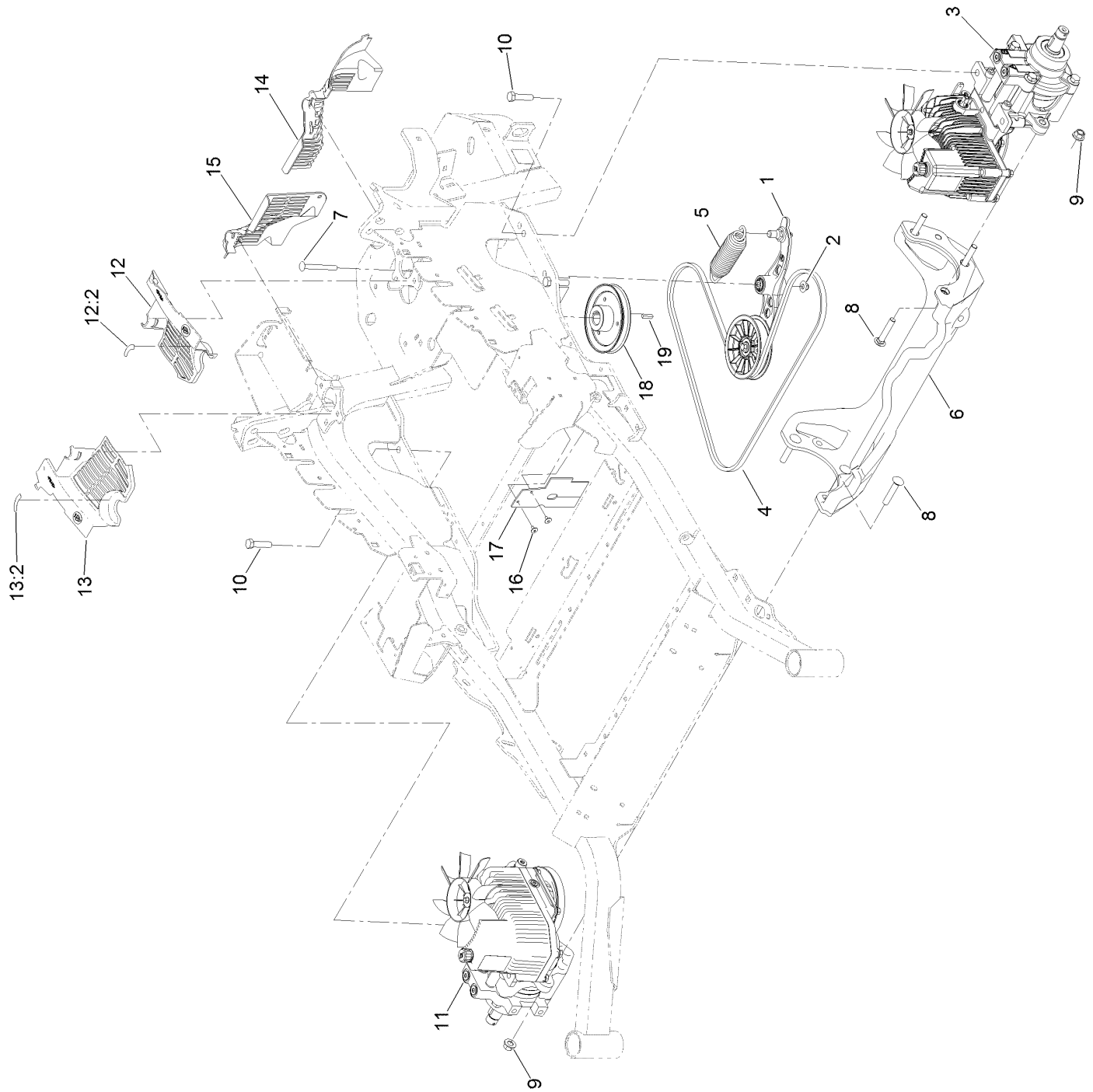
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered
2	116-5647	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	116-6707-01	1	Caster
5	127-9528	1	Wheel And Axle ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Bearing ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5:2:3	103-3051	1	Spacer-Nut ■
5:2:4	126-5361	1	Axle Caster ASM
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	2	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Drive Assembly

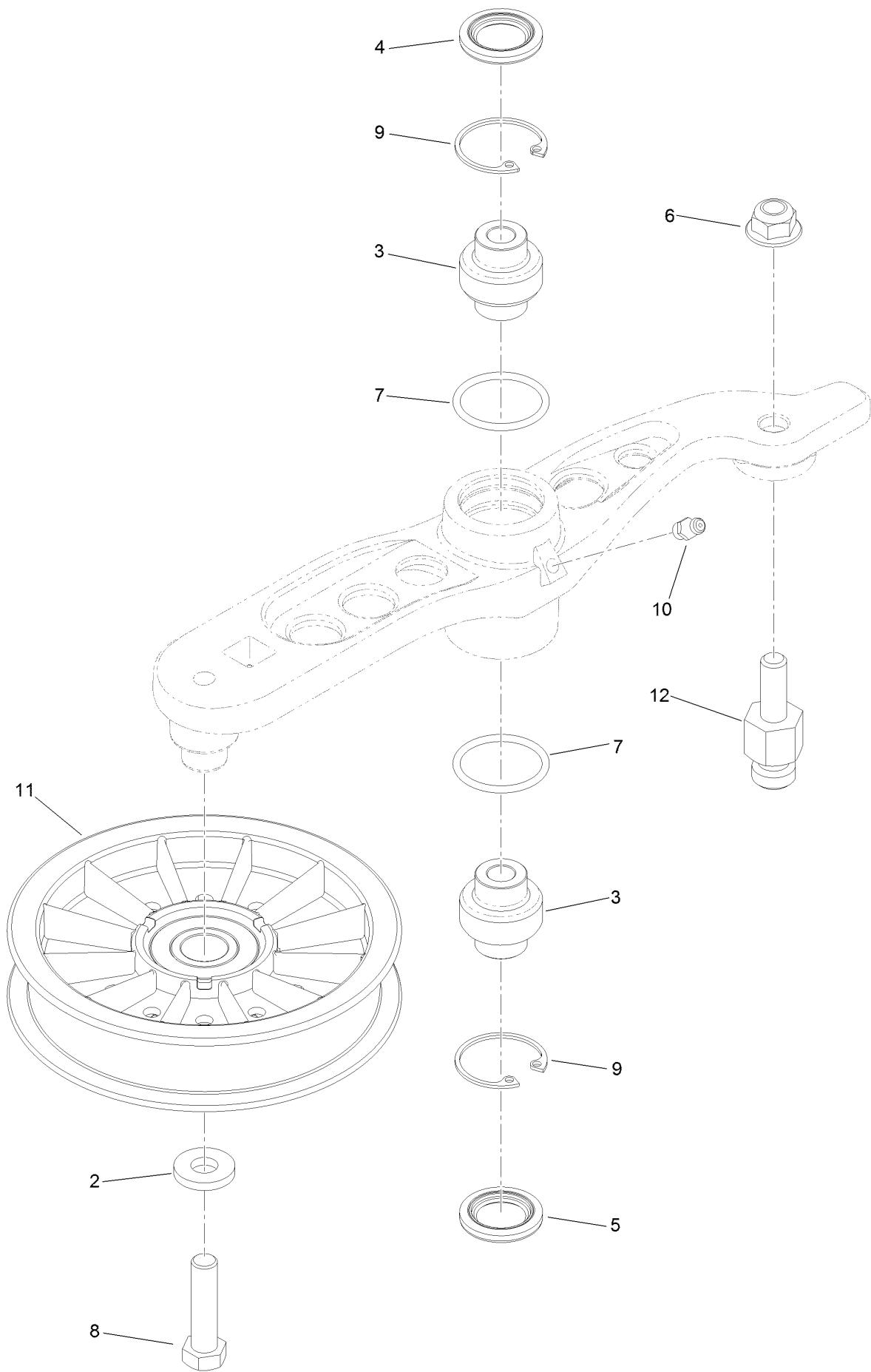


Hydraulic Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	12:2	116-8726	1	Decal-Oil, Hydro
2	109-6658	1	Nut-Flange, NI	13	116-0171	1	RH Hydro Guard ASM
3	126-1319	1	LH Hydro ASM (16Cc W/ Shock)	13:2	116-8726	1	Decal-Oil, Hydro
4	109-3388	1	Belt	14	109-9709	1	Guard-Hydro Rear, LH Trim
5	116-6317	1	Spring-Extension	15	109-9058	1	Guard-Hydro, Rear (RH)
6	116-7558	1	Cradle-Hydro	16	1-803035	2	Rivet-Pop
7	116-1502	1	Bolt-Shoulder, Carriage	17	116-2362	1	Deflector-Air Flow
8	126-0095	6	Screw-CARR	18	109-9905	1	Sheave
9	99-5107	6	Nut-Lock	19	1-807259	1	Key
10	325-8	4	Screw-HH	99	114-4713	1	Hypr-Oil 500 (Quart) ●
11	126-1320	1	RH Hydro ASM (16Cc W/ Shock)	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
12	116-0170	1	LH Hydro Guard ASM	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
				99	117-0390	1	Filter-Hydro ●

● Not illustrated

Pump Idler Assembly No. 116-1255

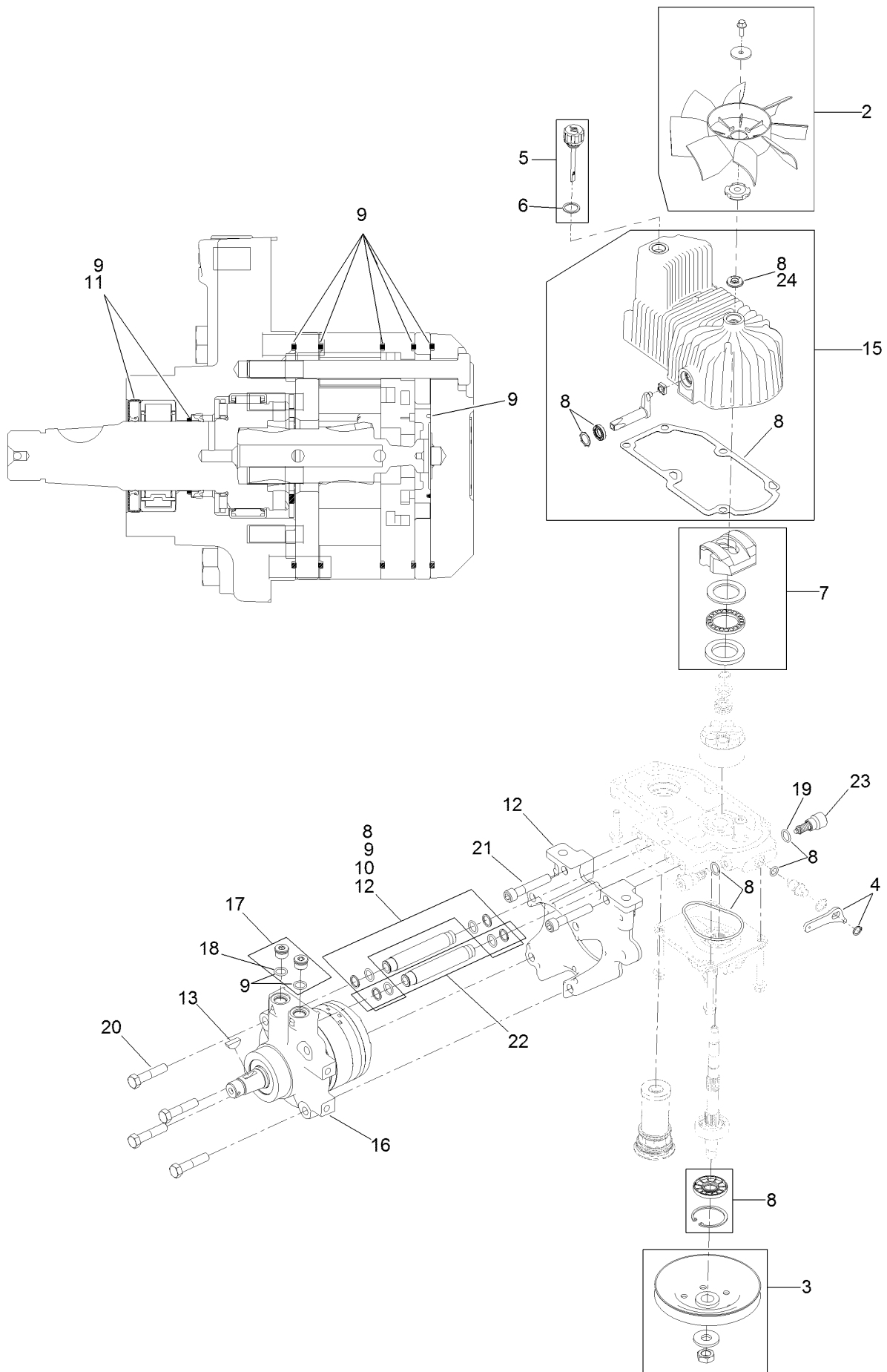


Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Lip, Double
5	103-3506	1	Seal-Lip, Single
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	132-4724	1	Pin-Anchor, Spring

LH Hydro Assembly No. 126-1319

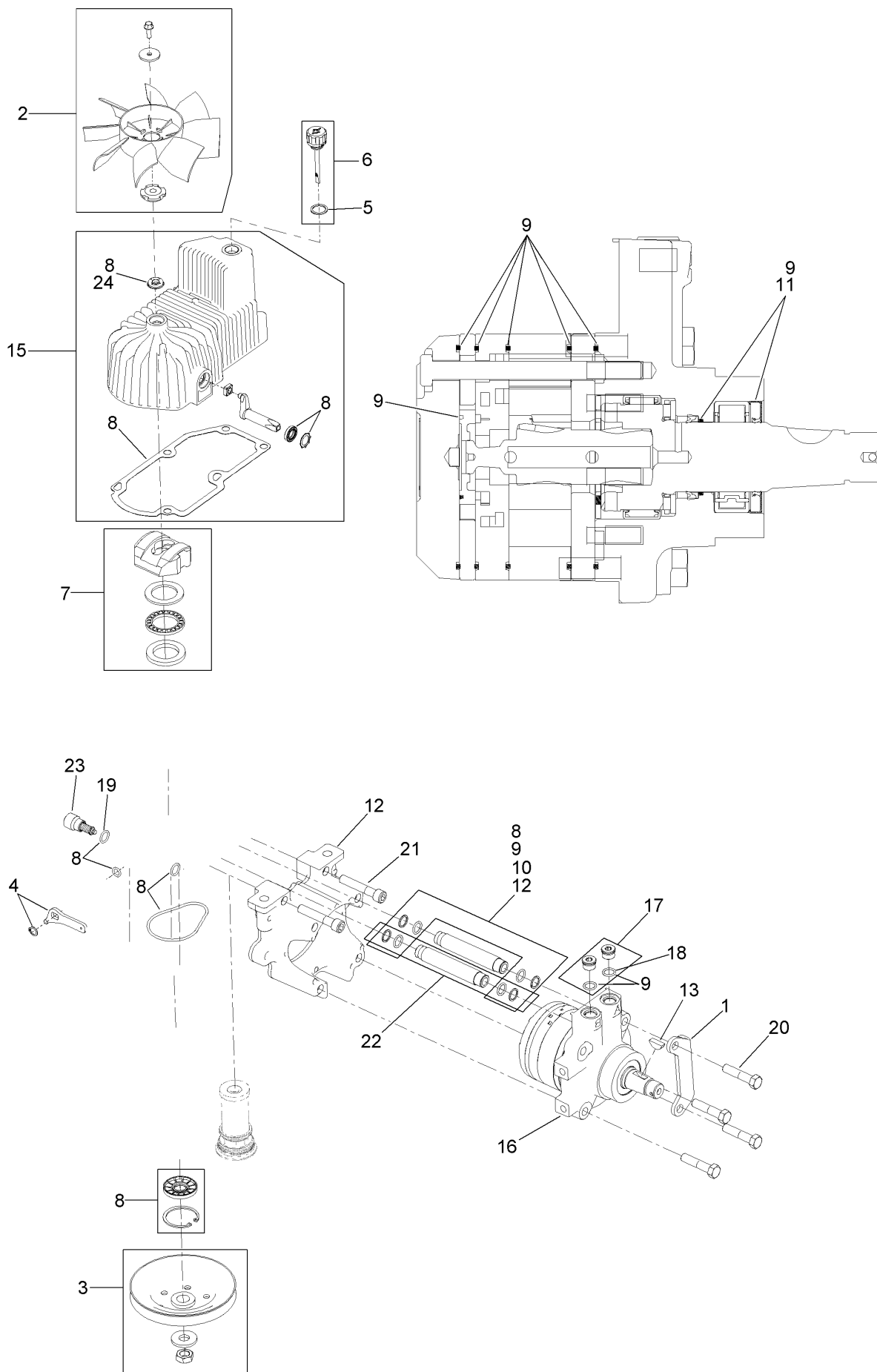


LH Hydro Assembly No. 126-1319 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-0233	1	Fan Kit	13	3257-42	1	Key-Woodruff
3	116-0234	1	Pulley Kit	15	116-3287	1	Housing-LH
4	116-0235	1	Handle-Bypass Valve, Hydro	16	116-8917	1	Motor-Hydraulic, LH 280Cc
5	116-0236	1	Dipstick-Hydro W/Gasket	17	116-7901	1	Magnetic Plugs Service Kit
6	116-0237	1	Gasket-Dipstick, Hydro	18	76-1900	2	O-Ring
7	116-1367	1	Swash Block Kit	19	116-8662	2	O-Ring-Check Valve
8	116-1368	1	Pump Seal Kit	20	116-8974	4	Screw HH
9	116-1369	1	Motor Seal Kit	21	116-8975	2	Screw-HSH
10	116-1370	1	Tube Seal Kit	22	116-9922	2	Hydraulic Tube Kit
11	116-1371	1	Output Shaft Seal Kit	23	126-7467	2	Shock Valve, 16Cc Hydro
12	116-5469	1	Nose Cup-Uht	24	126-7711	1	Seal-Fan Drive
				99	116-1373	1	Flow Test Kit ●

● Not illustrated

RH Hydro Assembly No. 126-1320

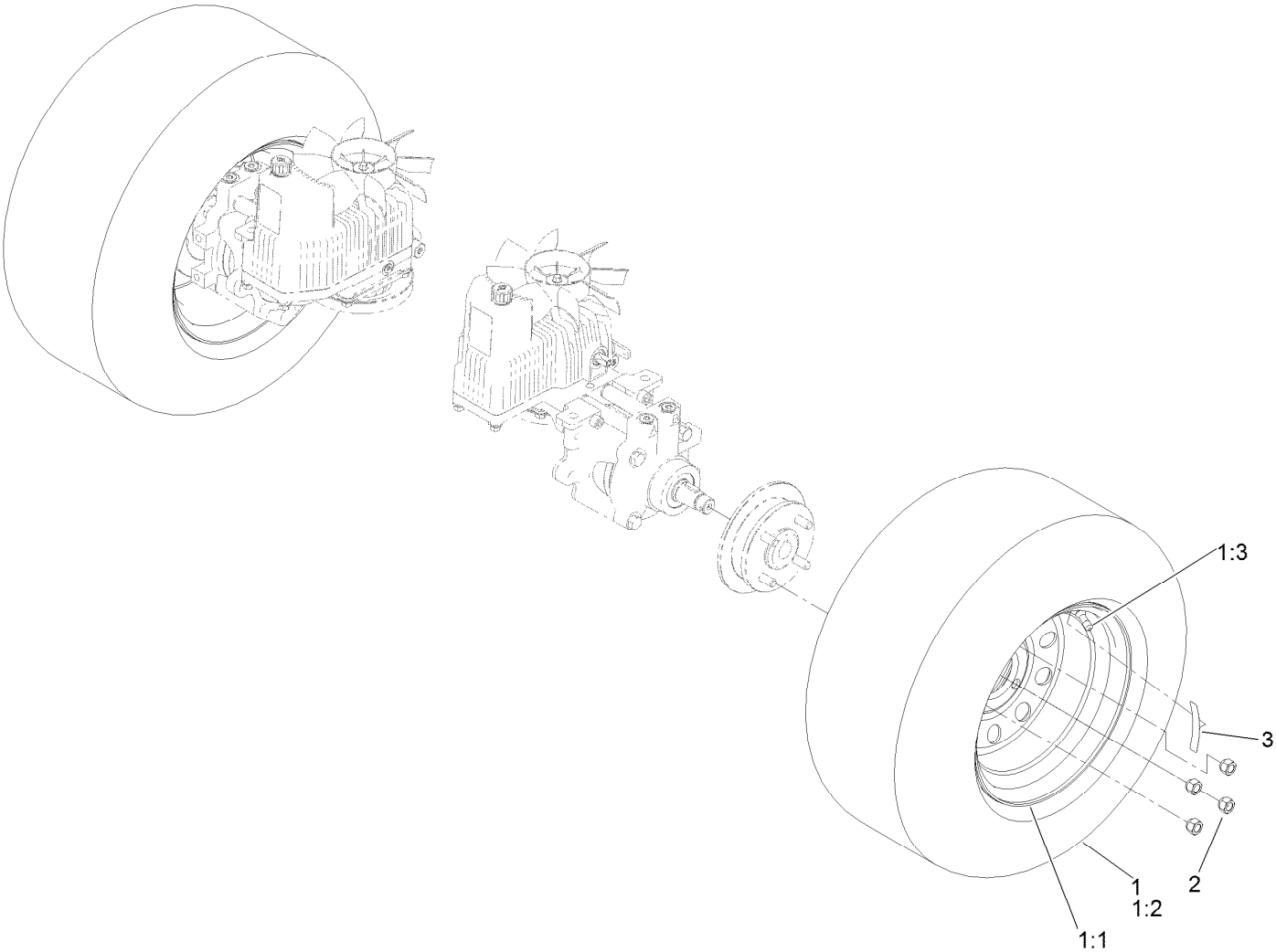


RH Hydro Assembly No. 126-1320 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9063	1	Mount-Shoe, Horse	13	3257-42	1	Key-Woodruff
2	116-0233	1	Fan Kit	15	116-3288	1	Housing-RH
3	116-0234	1	Pulley Kit	16	116-8918	1	Motor-Hydraulic, RH 280Cc
4	116-0235	1	Handle-Bypass Valve, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
5	116-0237	1	Gasket-Dipstick, Hydro	18	76-1900	2	O-Ring
6	116-0236	1	Dipstick-Hydro W/Gasket	19	116-8662	2	O-Ring-Check Valve
7	116-1367	1	Swash Block Kit	20	116-8974	4	Screw HH
8	116-1368	1	Pump Seal Kit	21	116-8975	2	Screw-HSH
9	116-1369	1	Motor Seal Kit	22	116-9922	2	Hydraulic Tube Kit
10	116-1370	1	Tube Seal Kit	23	126-7467	2	Shock Valve, 16Cc Hydro
11	116-1371	1	Output Shaft Seal Kit	24	126-7711	1	Seal-Fan Drive
12	116-5469	1	Nose Cup-Uht	99	116-1373	1	Flow Test Kit ●
				99	116-4245	1	Puller-Pulley

● Not illustrated

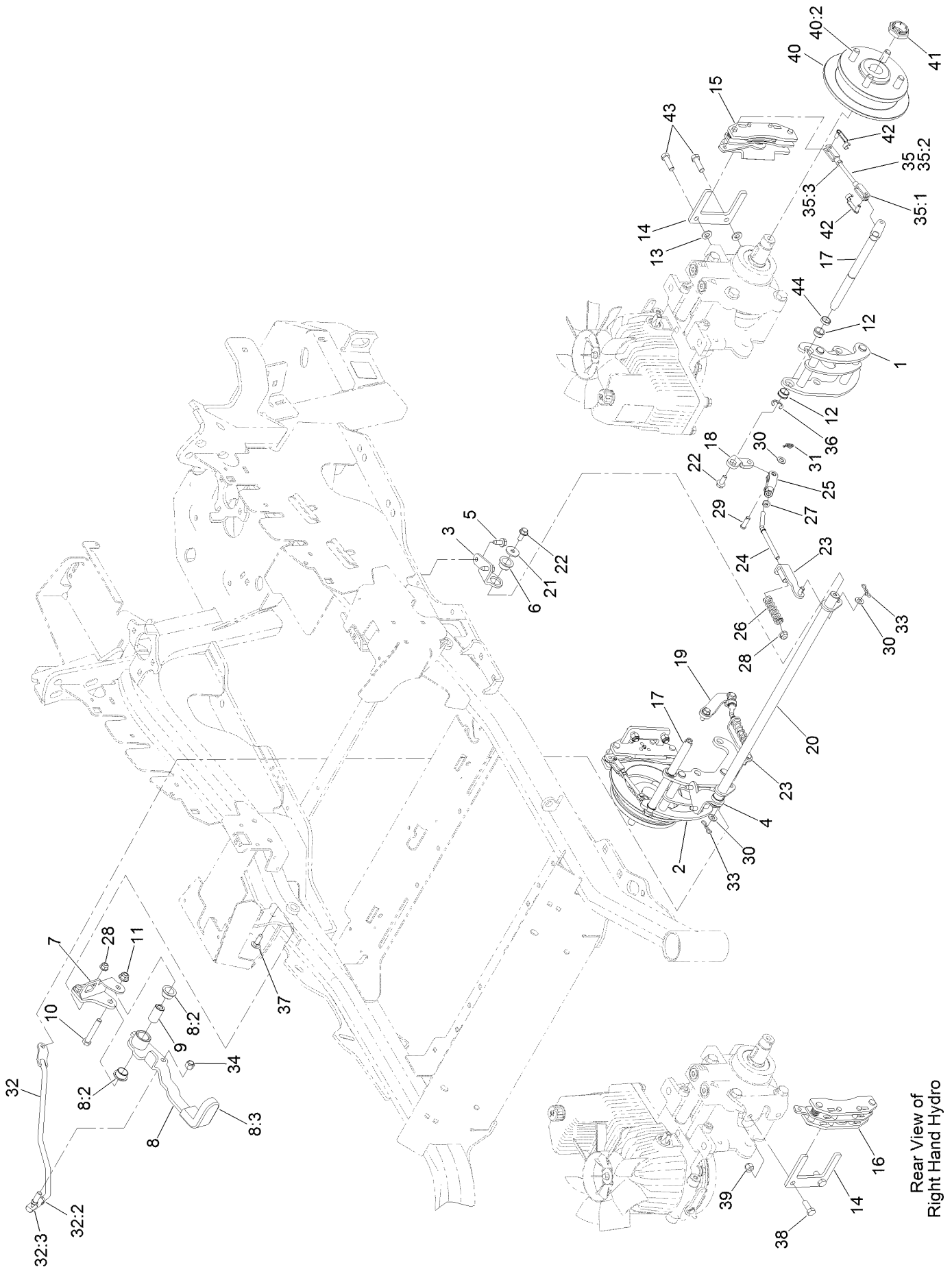
Rear Wheel Assembly



Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9520	2	Wheel And Tire ASM	2	242-50	8	Nut-Lug
1:1	127-9517	1	Wheel	3	126-2055	2	Decal-Torque, Wheel Hub
1:2	1-633993	1	Tire				Lug
1:3	232-27	1	Stem-Valve				

Park Brake Assembly

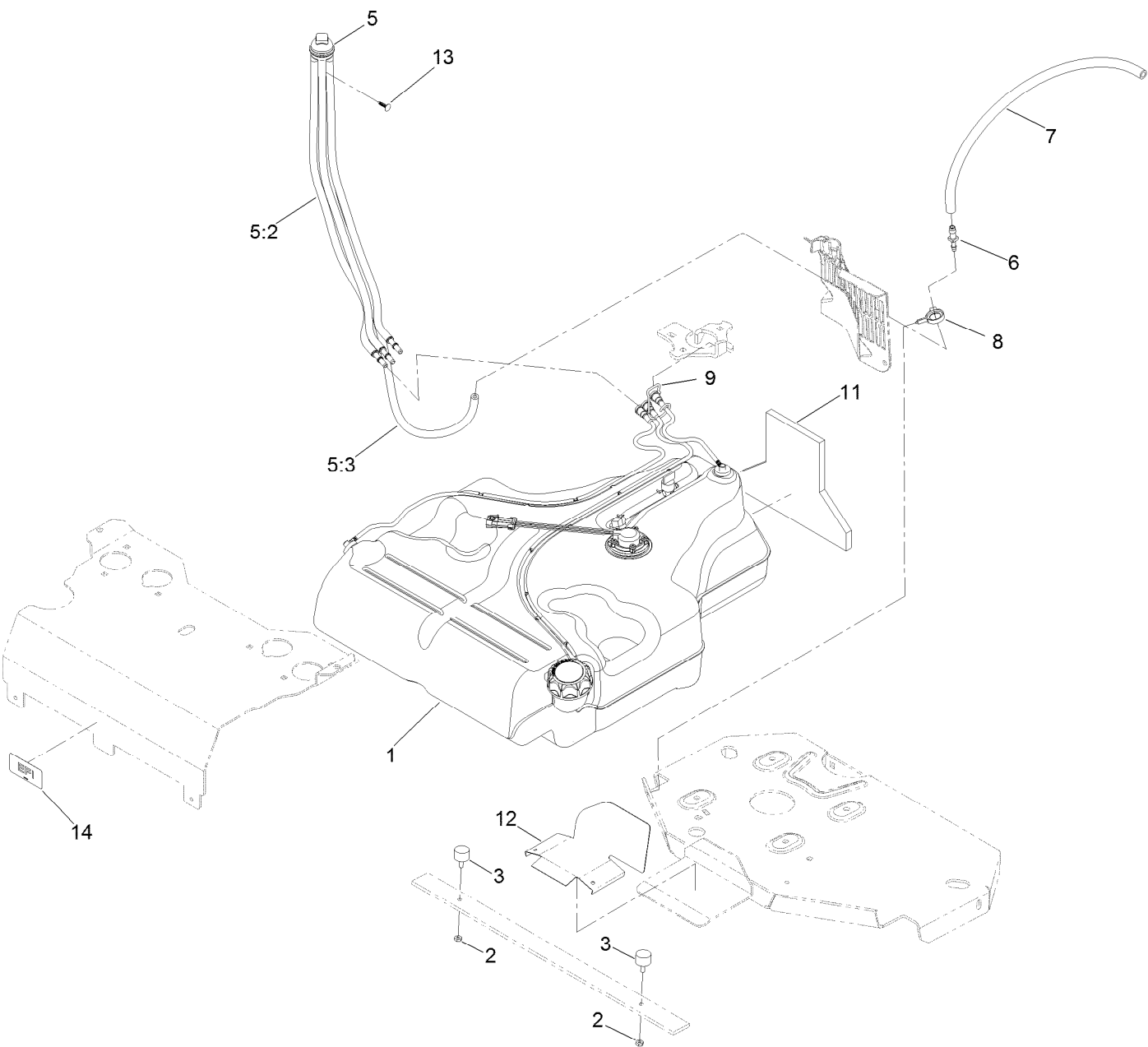


Rear View of
Right Hand Hydro

Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4248	1	Mount-Bellcrank, LH	25	126-3693	2	Yoke-Offset
2	126-4249	1	Mount-Bellcrank, RH	26	116-9085	2	Spring-Compression
3	116-9681	1	Mount-Pivot, LH	27	3220-2	2	Nut-Jam
4	116-9682	1	Mount-Pivot, RH	28	104-8300	4	Nut-HF, NI
5	32144-70	4	Screw-HWHTF	29	1-808280	2	Pin-Clevis
6	109-8054	2	Bushing-Flange	30	3256-23	4	Washer-Plain
7	116-9096-01	1	Bracket-Mount	31	116-6639	2	Pin-Cotter, Locking
8	132-9406	1	Brake Lever ASM W/ Grip	32	116-9102	1	Front Linkage ASM
8:2	109-8054	2	Bushing-Flange	32:2	94-7572	1	End-Tie Rod, RH
8:3	132-4749	1	Grip-Lever	32:3	3220-3	1	Nut-HJ
9	116-9117	1	Handle-Pivot, Brake	33	119-1415	2	Pin-Cotter, Locking
10	323-11	1	Screw-HH	34	3296-6	1	Nut-Lock
11	104-8301	1	Nut-HF, NI	35	126-7587	2	Rear Linkage ASM
12	126-6199	4	Bushing	35:1	126-7588	2	Yoke
13	3256-24	2	Washer-Flat	35:2	116-9069	1	Linkage, Rear
14	109-0958	2	Plate-Mount, Brake	35:3	3220-1	1	Nut-Jam
15	109-2889	1	Caliper-Brake	36	32120-19	2	E-Ring
16	116-9103	1	Caliper-Brake, RH	37	3230-2	2	Bolt-CARR
17	126-4251	2	Bellcrank	38	323-6	2	Screw-HH
18	126-3715	1	Arm-Inner, LH	39	3296-39	2	Nut-Lock, NI
19	126-3716	1	Arm-Inner, RH	40	116-1746	2	Wheel Hub ASM
20	116-9080	1	Shaft-Cross	40:2	116-1696	4	Stud-Wheel
21	115-7109	2	Washer-Flat	41	116-1399	2	Locknut
22	98-9940	4	Screw	42	126-6395	4	Pin-Clevis, Spring
23	116-9609	2	Bracket-L	43	92-5727	2	Screw-Lock, Patch
24	116-9086	2	Linkage-Mid	44	126-6200	2	Spacer

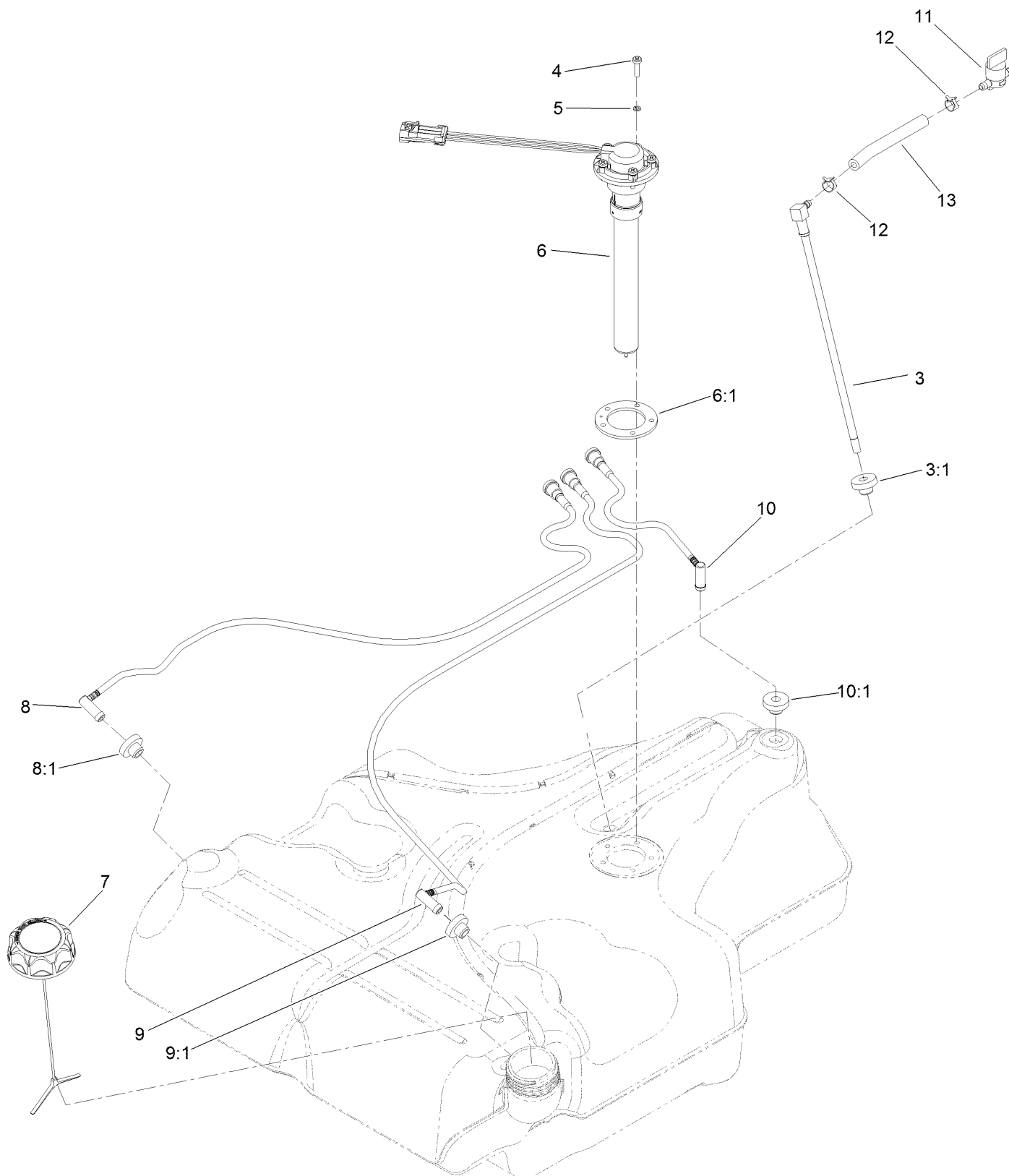
Fuel System Assembly



Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0643	1	Fuel Tank ASM	7	116-5087	1	Hose-Fuel
2	3218-1	2	Nut-Jam	8	105-1853	1	Clamp-Hose
3	1-523420	2	Bumper	9	116-6005	1	Retainer-Line, Vapor
5	127-0583	1	Fuel Manifold Vent ASM	11	126-0224	1	Insulation-Foam, Fuel Tank
5:2	109-0302	3	Hose-Fuel	12	126-0032-01	1	Guard-Exhaust
5:3	108-5376	1	Hose-Fuel	13	125-8067	1	Plug-Plastic
6	116-5072	1	Fitting-Straight	14	121-7560	1	Decal-Efi

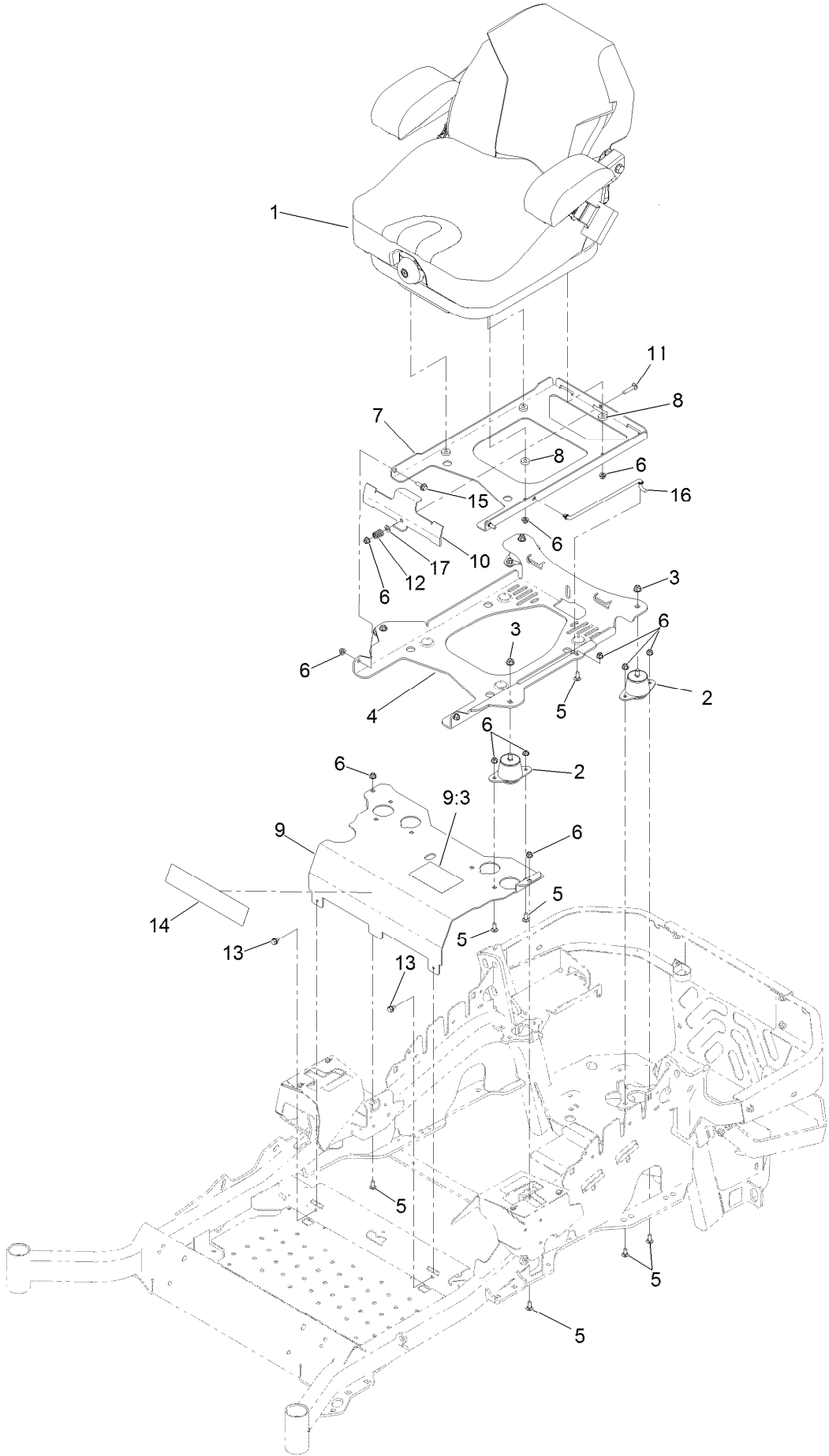
Fuel Tank Assembly No. 135-0643



Fuel Tank Assembly No. 135-0643 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	116-2459	1	Fuel Line Kit (With Grommet)	8:1	46-6560	1	Bushing
3:1	46-6560	1	Bushing	9	116-2461	1	LH Vent Line Kit (With Grommet)
4	3290-500	5	Screw-PPH	9:1	46-6560	1	Bushing
5	3253-17	5	Washer-Lock	10	116-2462	1	Rear Vent Line Kit (With Grommet)
6	126-3913	1	Float-Sender, Fuel	10:1	46-6560	1	Bushing
6:1	126-3950	1	Gasket-Sender	11	1-603770	1	Valve-Fuel
7	126-1789	1	Cap-Fuel, Ratcheting	12	2412-98	2	Clamp-Hose
8	116-2460	1	RH Vent Line Kit (With Grommet)	13	109-0650	1	Hose-Fuel

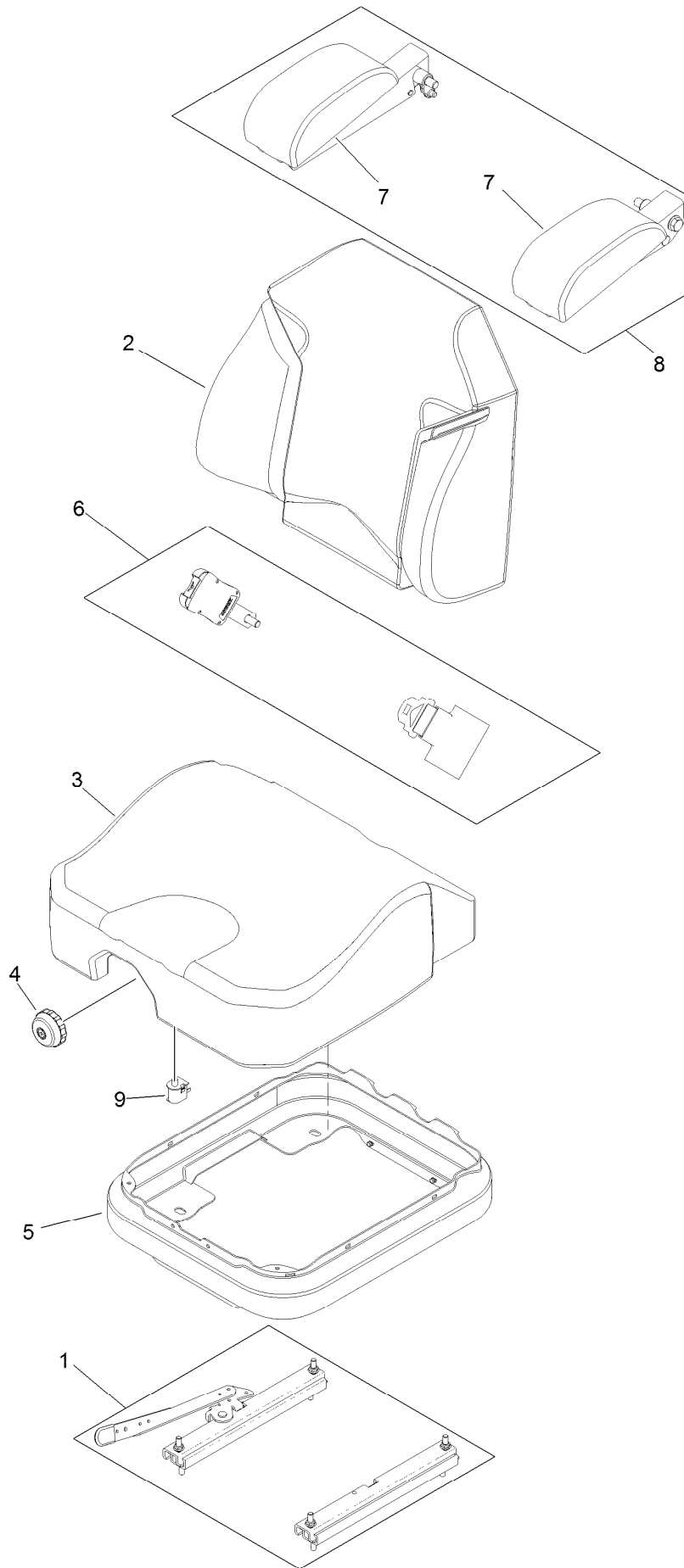
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-3107	1	Suspension Seat ASM	9:3	125-9383	1	Decal-Service Aid
2	109-9034	4	Isolator-Seat	10	109-9881-03	1	Plate-Latch, Seat
3	104-8301	4	Nut-HF, NI	11	3230-4	1	Bolt-CARR
4	116-3860-03	1	Plate-Tilt, Seat Support	12	107-3017	1	Spring-Compression
5	3230-23	11	Screw-CARR	13	9266934	2	Screw
6	104-8300	18	Nut-HF, NI	14	119-2507	1	Decal
7	116-3859-03	1	Plate-Frame, Seat	15	116-1297	2	Screw-Shoulder
8	26-4840	4	Spacer-Pin, Mounting	16	116-0070	1	Rod-Prop
9	125-9385	1	Seat Mount ASM	17	3256-23	1	Washer-Plain

Seat Assembly No. 125-3107

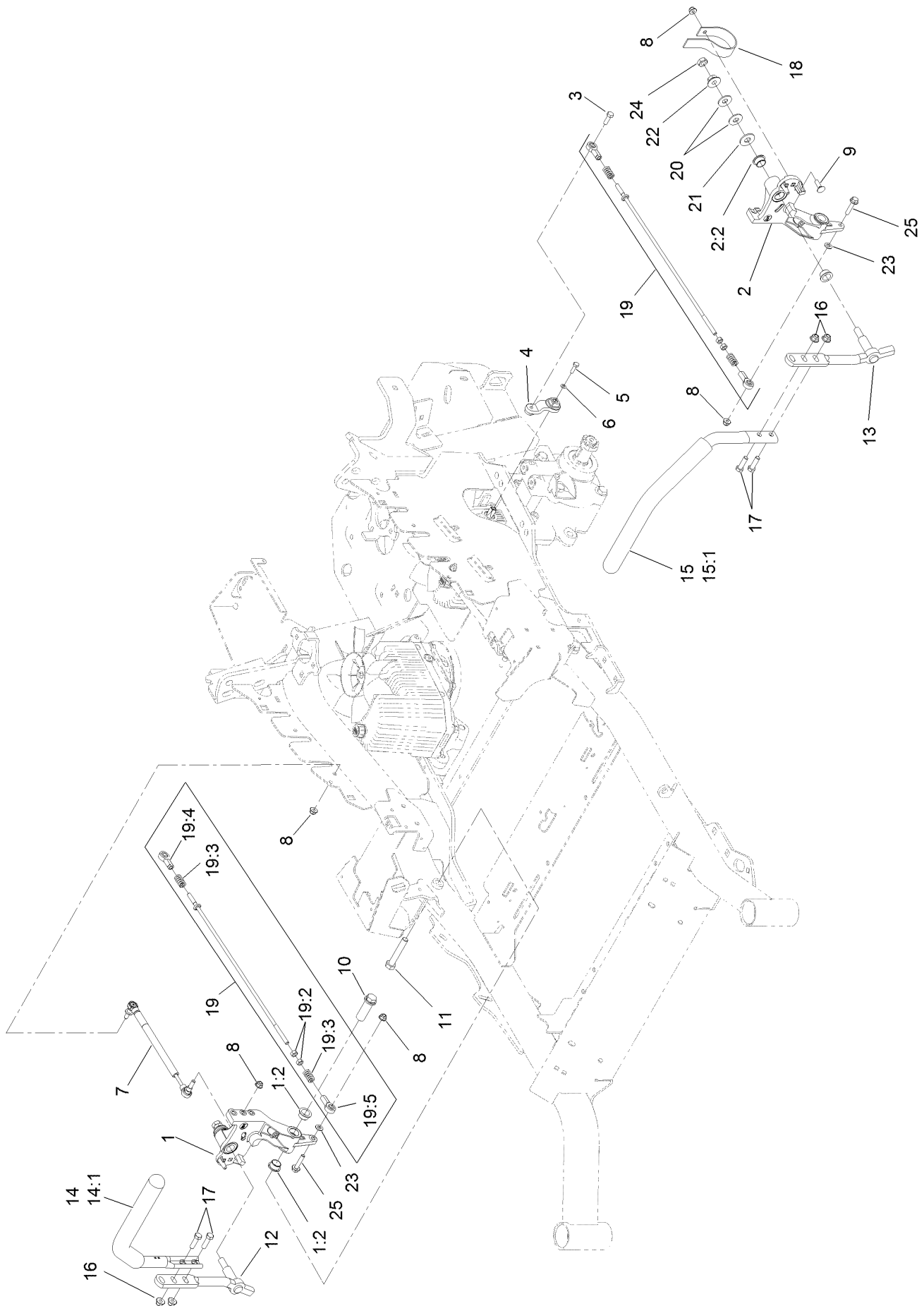


Seat Assembly No. 125-3107 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail

Motion Control Assembly

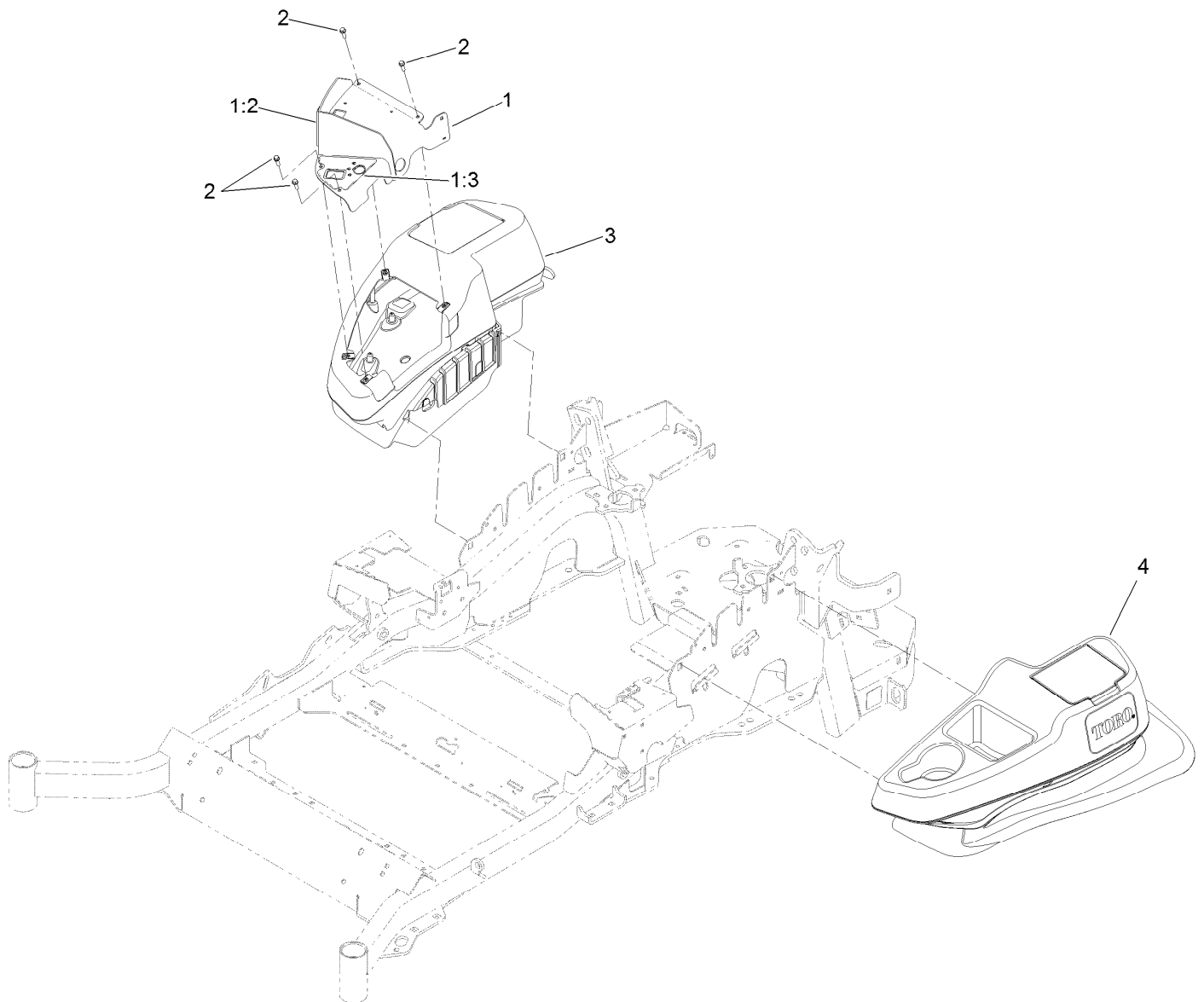


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6589	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	109-5668	1	Grip-Control, Lever
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6590	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	109-5668	1	Grip-Control, Lever
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-HF, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8106	2	Front Pump Linkage ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-HF, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Plain
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

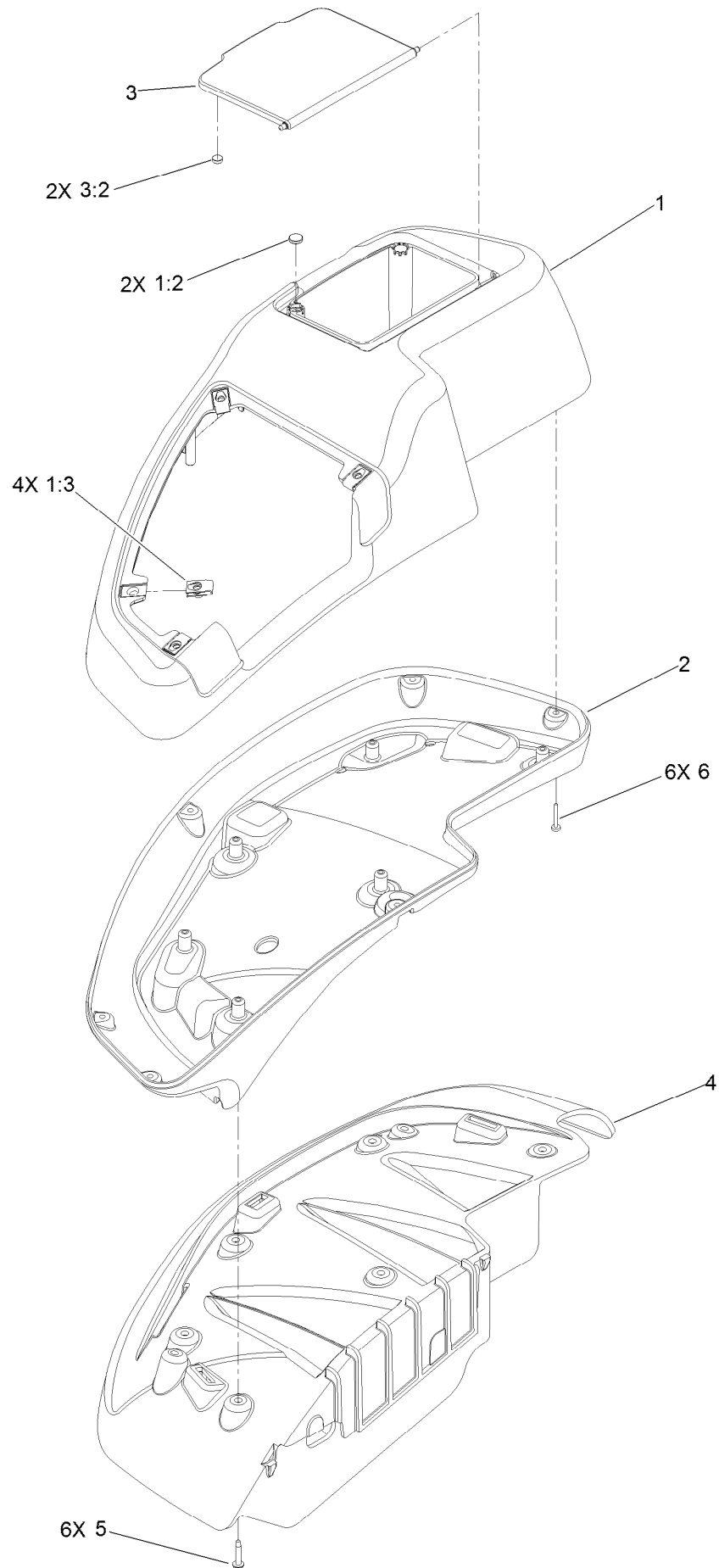
Fender, Console and Control Assembly



Fender, Console and Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-3012	1	Panel Cover ASM	2	32105-15	4	Screw-HWH
1:2	136-5531	1	Decal-Horizon	3	115-7400	1	RH Console ASM
1:3	136-5530	1	Decal-Control Panel	4	115-7401	1	LH Console ASM

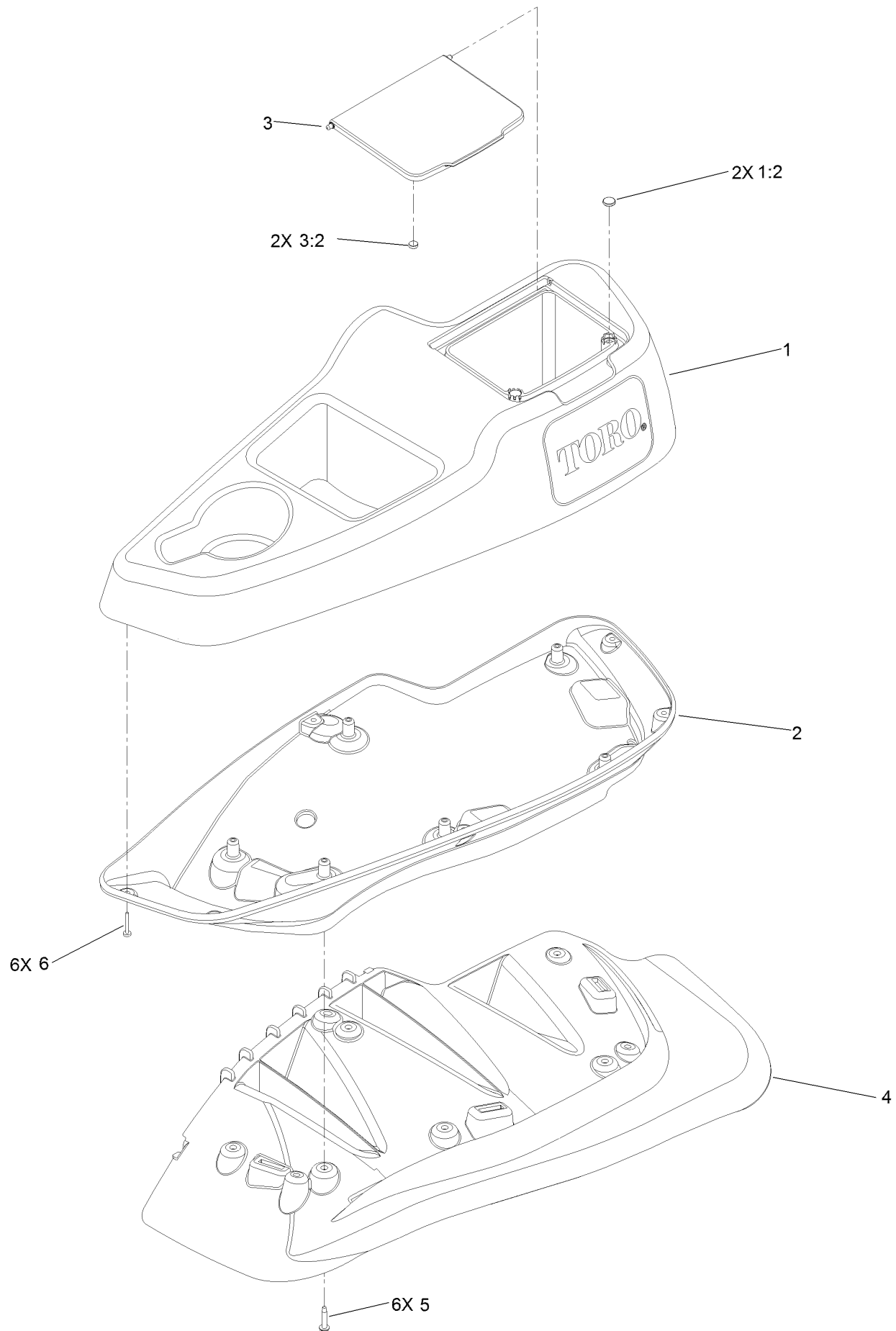
RH Console Assembly No. 115-7400



RH Console Assembly No. 115-7400 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1538	1	RH Wide Top Console ASM	3:2	114-5896	2	Magnet
1:2	117-0883	2	Puck	4	109-9083	1	Fender-Wide, RH
1:3	107069	4	Clip	5	32144-89	6	Screw-Thread Forming
2	115-3643	1	Console-Lower, RH Wide	6	117-0347	6	Screw-PPH
3	114-1537	1	Wide Lid ASM				

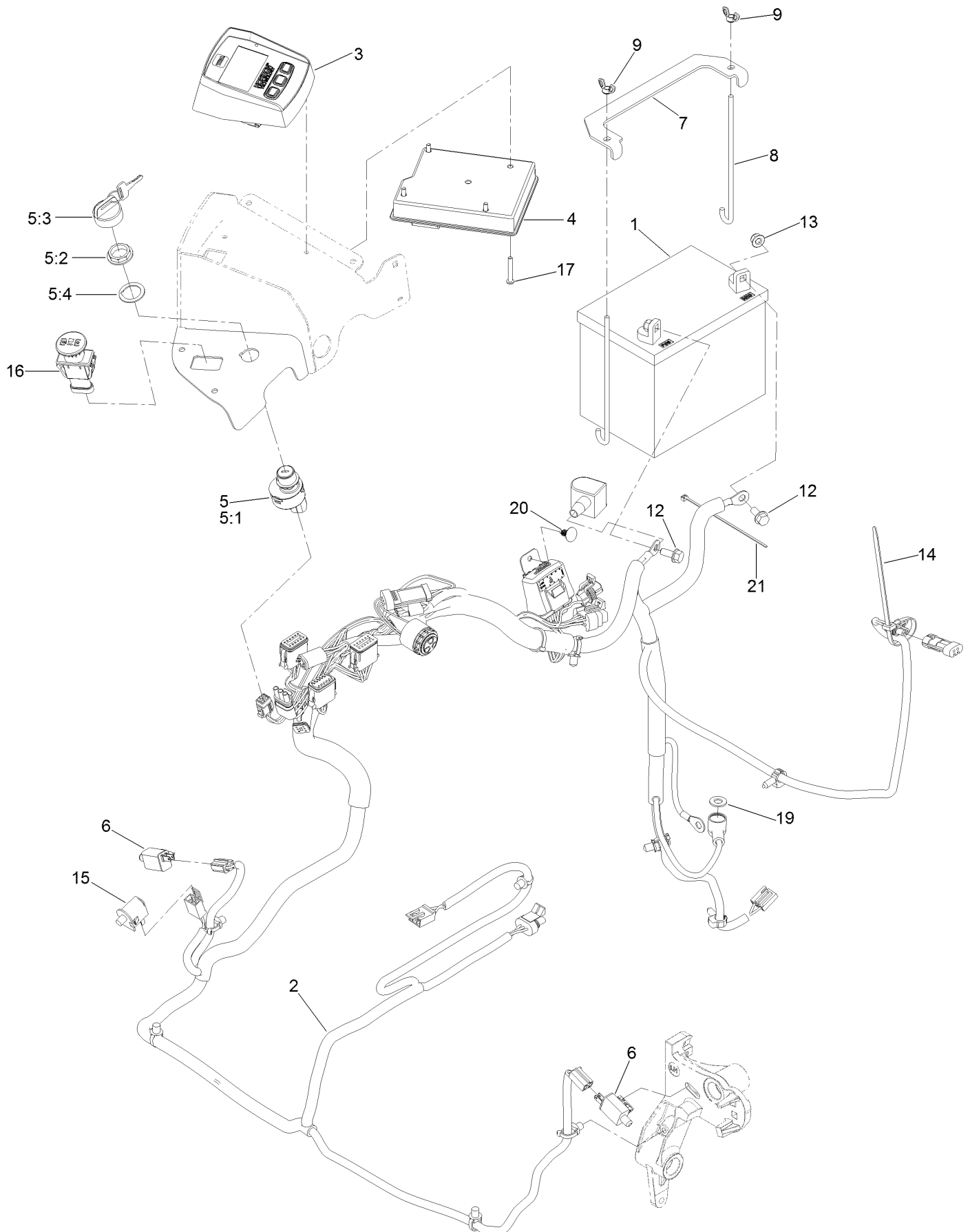
LH Console Assembly No. 115-7401



LH Console Assembly No. 115-7401 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-1539	1	LH Wide Console Top ASM	3:2	114-5896	2	Magnet
1:2	117-0883	2	Puck	4	109-9085	1	Fender-Wide, LH
2	115-3641	1	Console-Lower, LH Wide	5	32144-89	6	Screw-Thread Forming
3	114-1537	1	Wide Lid ASM	6	117-0347	6	Screw-PPH

Electrical Assembly



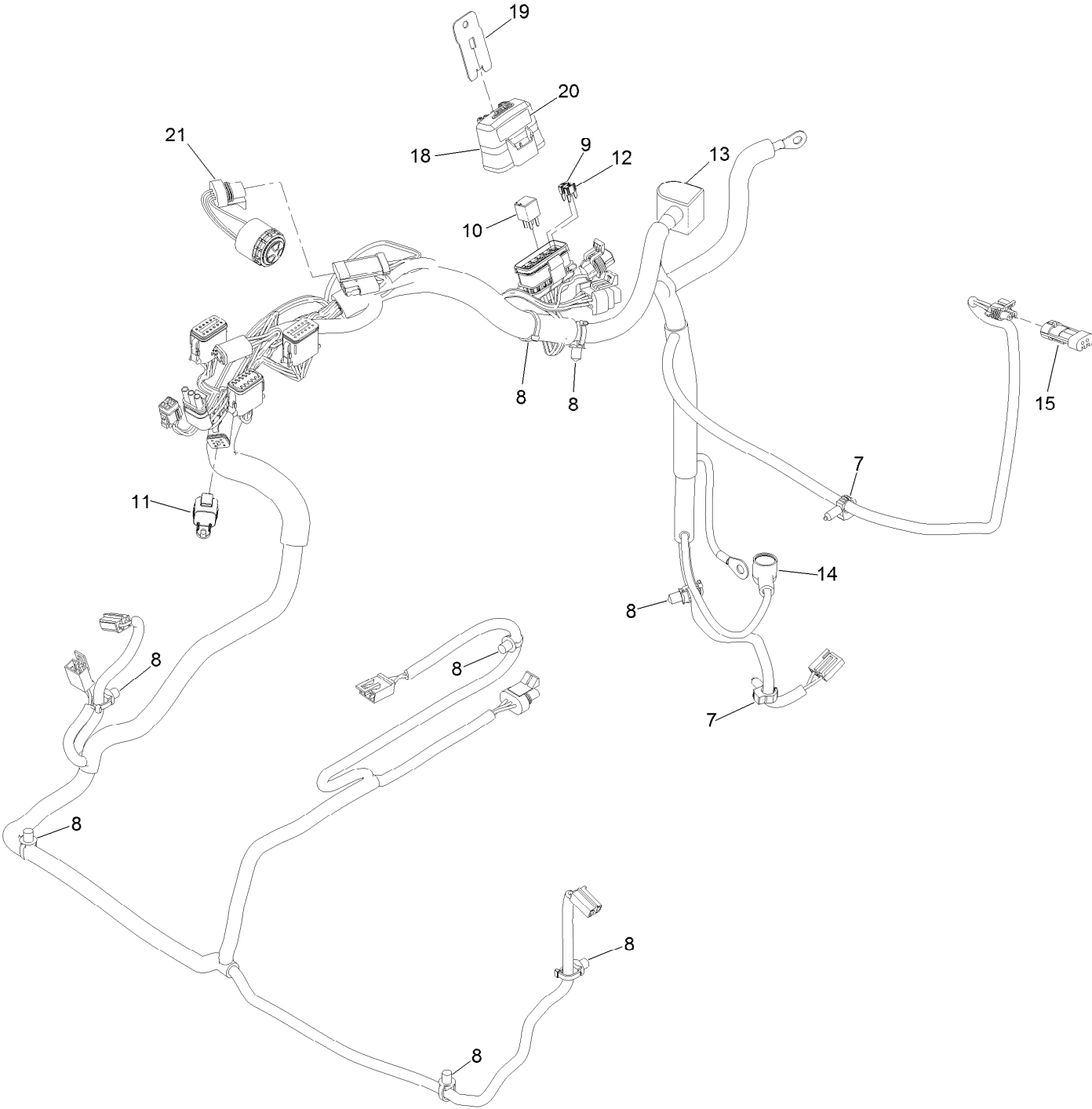
Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Battery (340 CCA, Wet) ●■	8	1-633651	2	Bolt-Holddown
2	135-2305	1	Harness-Wiring	9	1-543792	2	Wingnut
3	126-9976	1	Module-Horizon Ldu	12	3234-5	2	Screw-HHF
4	126-4233	1	Module-Mcu	13	104-8300	2	Nut-HF, NI
5	126-6285	1	Ignition Switch ASM	14	1-303335	1	Tie-Plastic
5:1		1	Switch-Ignition ■	15	82-2190	1	Switch-Bail
5:2	108-8660	1	Nut-Mounting	16	126-6187	1	Switch-PTO, Sealed
5:3	106-5270	1	Ignition Key Set	17	126-5092	4	Screw-PPH
5:4	108-8659	1	Washer-Backup	19	3256-24	1	Washer-Flat
6	110-6765	2	Switch	20	117-2382	1	Plug-Plastic
7	116-0042-03	1	Strap-Tie Down, Battery	21	1-303287	1	Tie-Cable

● Obtain locally.

■ Not serviced separately

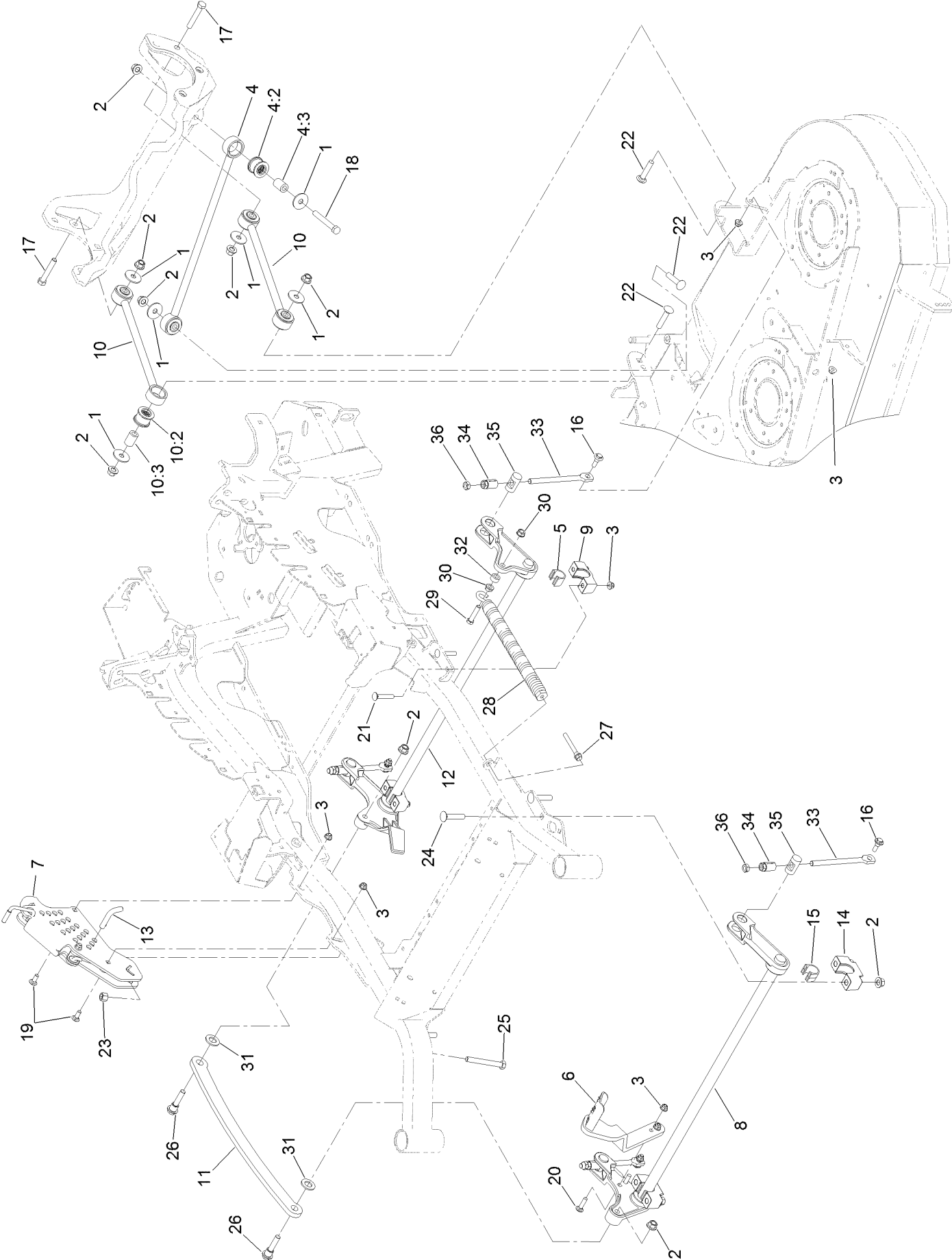
Wire Harness Assembly No. 135-2305



Wire Harness Assembly No. 135-2305 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	32180-037	2	Clip-Harness	14	1-543393	1	Insulator-Solenoid
8	32180-030	8	Clip-Tie	15	32160-070	1	Connector
9	121-8868	1	Fuse-Mini Blade, 20 Amp	18	32180-176	1	Cover-Block, Fuse
10	126-3991	1	Relay-Micro	19	32180-177	1	Clip-Mounting
11	32180-156	1	Cap-Plug, 6 Way	20	126-7875	1	Decal-Fuse
12	121-8867	1	Fuse-Mini Blade, 15 Amp	21	126-6286	1	Alarm-Dual Tone
13	126-8876	1	Insulator-Battery				

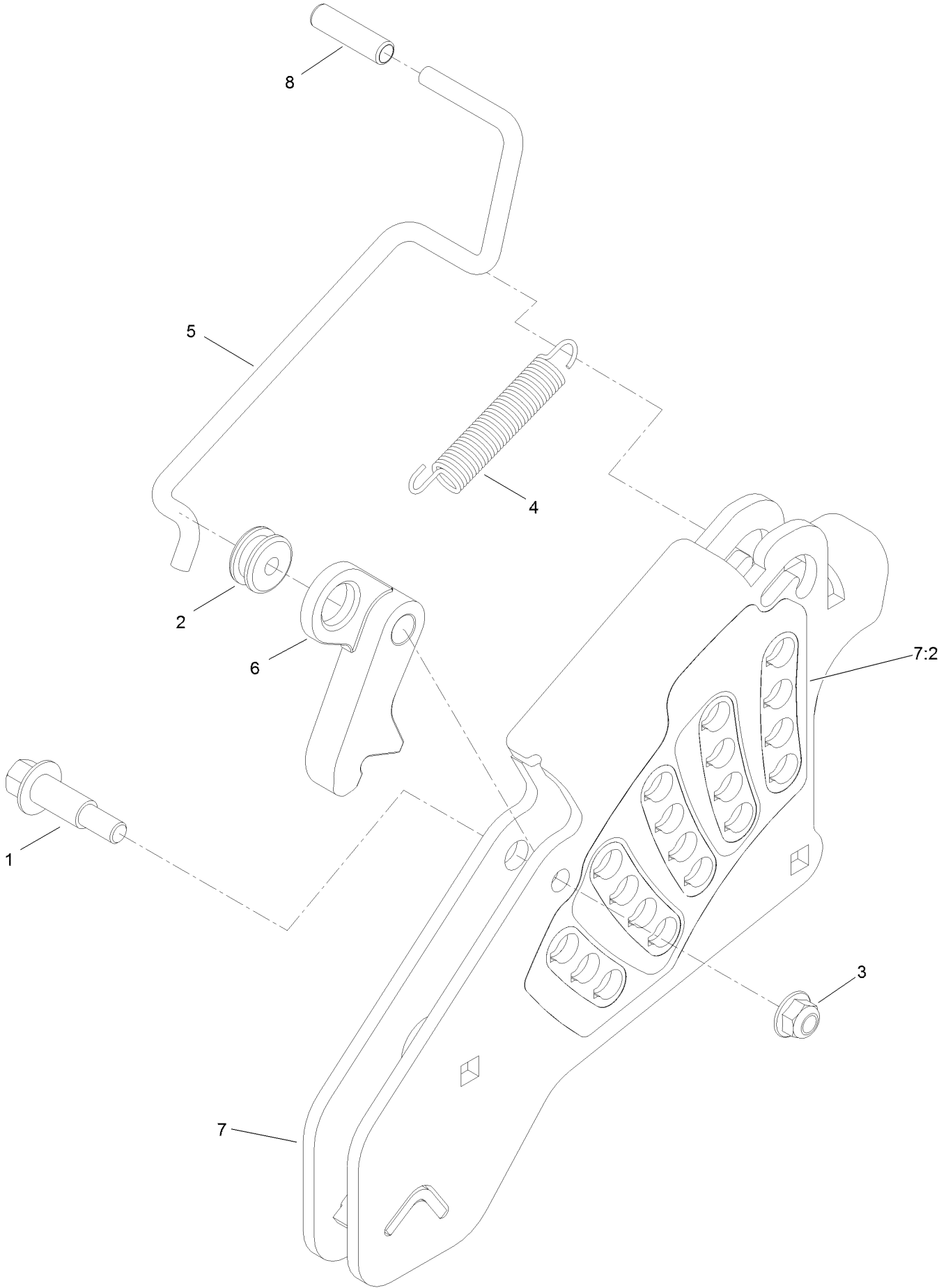
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	86-1990	6	Washer-Thrust	15	109-9410	2	Bearing-Cross Shaft, Front
2	99-5107	12	Nut-Lock	16	109-9840	4	Screw-Shoulder, HHF
3	104-8301	12	Nut-HF, NI	17	325-12	2	Screw-HH
4	109-5013	1	Panhard Rod ASM	18	325-17	1	Screw-HH
4:2	109-5009	2	Bushing-Suspension, Rubber	19	3231-2	2	Bolt-CARR
4:3	109-5010	2	Spacer	20	3231-4	2	Screw-CARR
5	109-7173	2	Bearing-Cross Shaft, Rear	21	3231-7	4	Screw-CARR
6	116-1919-01	1	Lever-Foot	22	3233-34	3	Screw-CARR
7	109-7438	1	HOC ASM	23	3296-23	1	Nut-Lock, NI
8	126-2477-03	1	Decklift-Front	24	116-1700	4	Bolt-CARR
9	127-0553	2	Support-Cross Shaft, Bearing Rear	25	116-0559	1	Bolt-TAP
10	109-7952	2	Deck Strut ASM	26	116-2022	2	Screw-HHF, Shoulder
10:2	109-5009	2	Bushing-Suspension, Rubber	27	92-7674	1	Bolt-Shoulder
10:3	109-5010	2	Spacer	28	116-0000	1	Spring-Extension
11	116-0797-03	1	Link-Lift, Deck	29	109-9065	1	Screw-HH
12	116-2645-03	1	Lift-Deck, Rear	30	32128-37	2	Nut-HF
13	116-5584	1	Pin-HOC	31	3256-28	2	Washer-Flat
14	109-9409	2	Support-Cross Shaft, Bearing	32	116-2695	1	Spacer
				33	109-8007	4	Link-Adjuster, Deck Lift
				34	109-7840	4	Adjuster-Lift, Deck
				35	109-8353	4	Trunnion
				36	3218-5	4	Nut-Jam

Height-of-Cut Assembly No. 109-7438

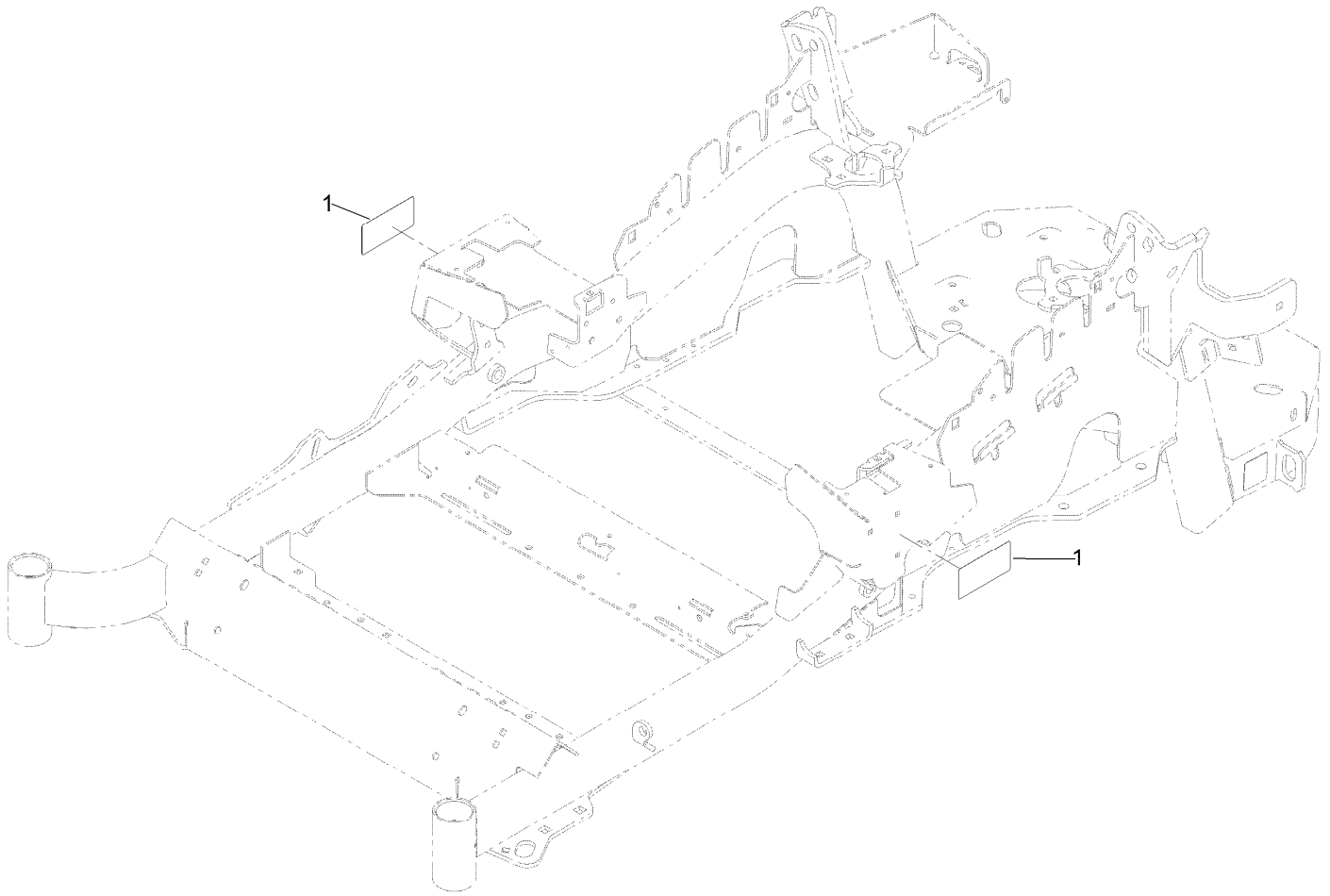


Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-HF, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	126-4398	1	Decal-HOC
8	109-8250	1	Grip-Lever

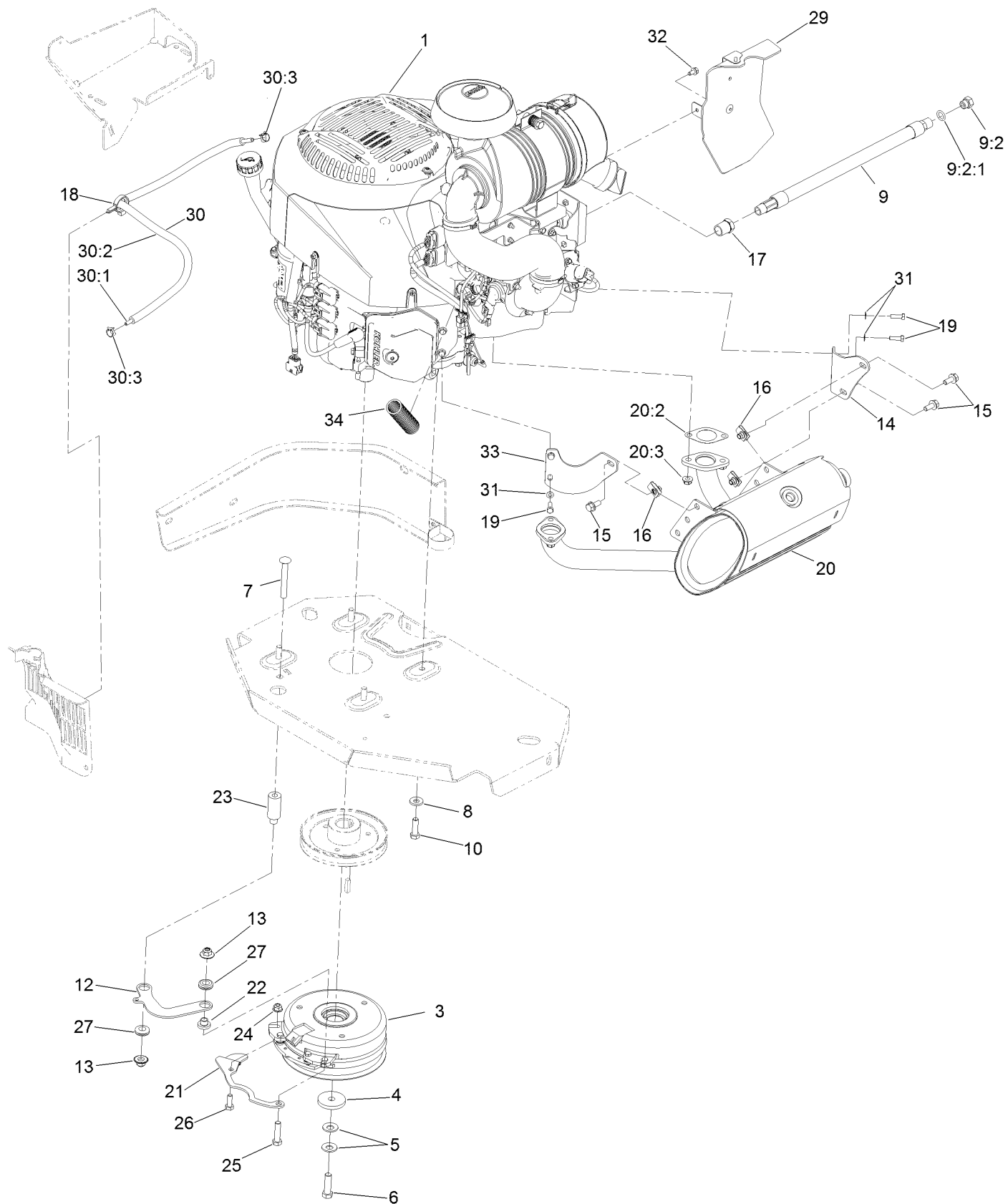
Frame Decal Assembly



Frame Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5895	2	Decal

Engine, Clutch and Muffler Assembly



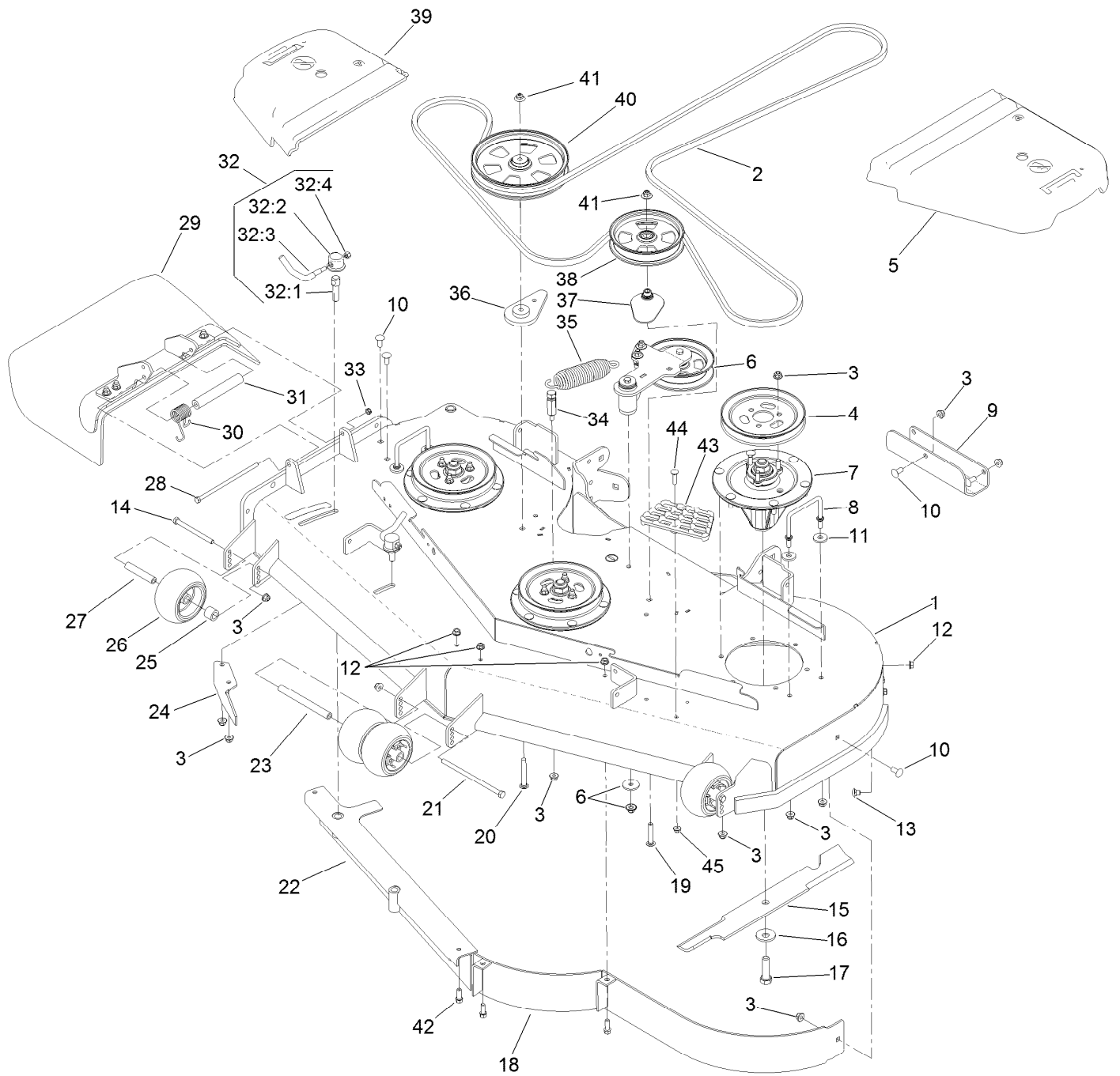
Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler Ecv940-3017 ■▲	20	126-5423	1	Muffler Kit
3	126-4185	1	Clutch Kit	20:2	126-0359	2	Gasket-Exhaust
4	109-6919	1	Washer-Clutch	20:3	116-9626	4	Nut-Flange, Lock
5	1-603610	2	Washer-Spring	21	116-3331-01	1	Belt-Guide
6	109-9761	1	Screw-HH	22	116-3318	1	Spacer
7	3231-42	1	Screw-CARR	23	116-3319	1	Spacer
8	98-5975	4	Washer-Belleville	24	104-8300	1	Nut-HF, NI
9	116-5316	1	Oil Drain Hose ASM	25	323-8	1	Screw-HH
9:2	353-508	1	Plug-HH ●	26	322-4	1	Screw-HH
9:2:1	237-42	1	O-Ring	27	93-5108	2	Grommet-Rubber
10	323-7	4	Screw-HH	29	126-5708	1	Rear Baffle ASM
12	116-3317-01	1	Link-Anchor, Clutch	30	126-0231	1	Fuel Line ASM
13	109-6658	2	Nut-Flange, NI	30:1	109-0284	1	Hose-Fuel
14	116-9048	1	Bracket-Muffler	30:2	126-0232	1	Sleeve, Thermal
15	3234-5	3	Screw-HHF	30:3	2412-98	2	Clamp-Hose
16	94-2413	3	Nut-U	31	1-303435	4	Washer-Spring
17	103-1390	1	Bushing	32	104-2628	1	Screw-HWH
18	105-1853	1	Clamp-Hose	33	126-5620	1	Bracket-Muffler, Front
19	116-4295	4	Screw-HH	34	126-8136	1	Conduit-Convoluted

● Torque to 24-26 ft-lb
▲ Obtain parts from www.kohlerplus.com

■ Not serviced separately

Deck Assembly

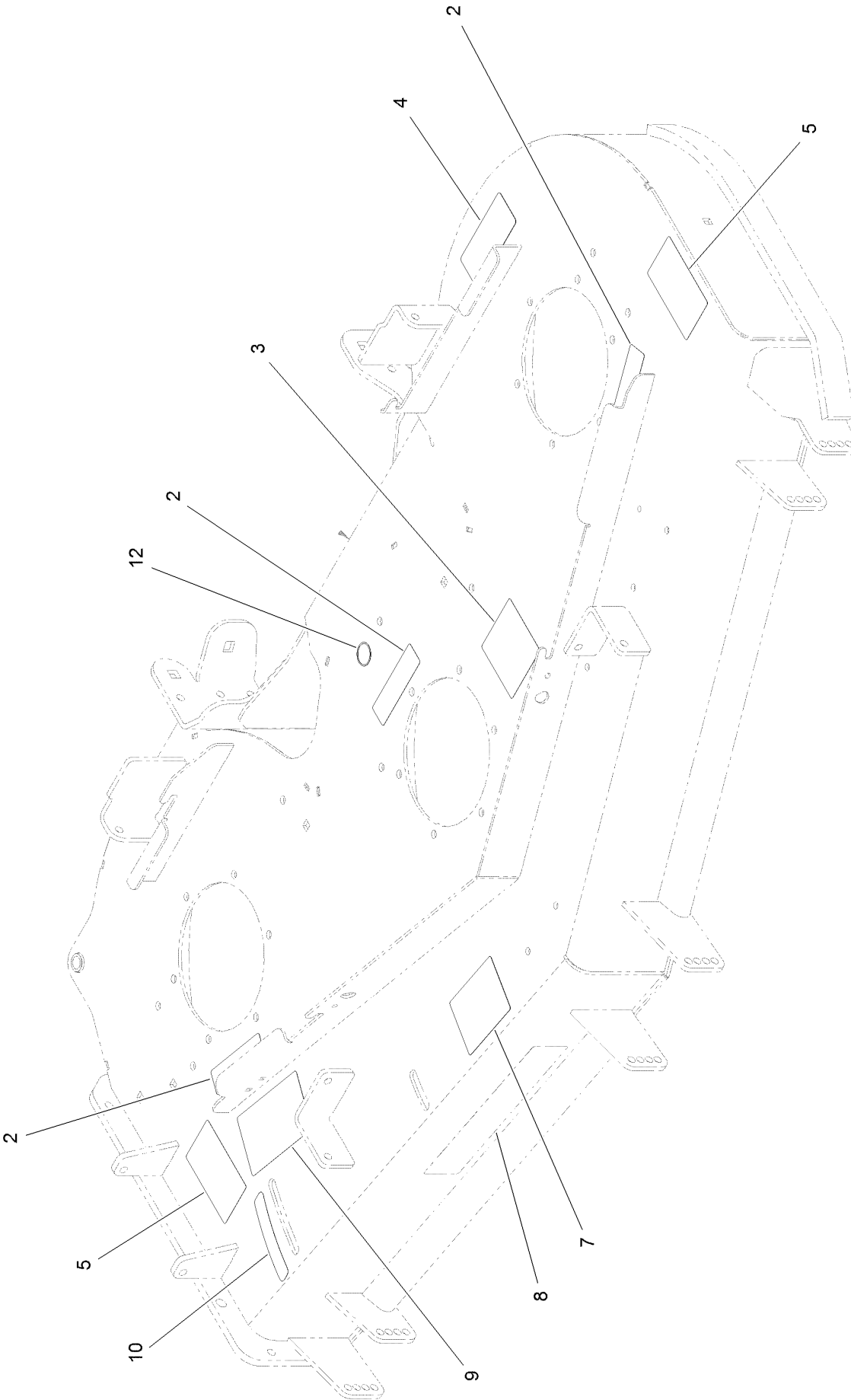


Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	112-4180	1	Deck Decal ASM	26	1-603299	4	Roller-Scalp, Anti
2	114-5858	1	Belt-V	27	98-7912	2	Tube-Spanner
3	104-8301	42	Nut-HF, NI	28	322-50	1	Screw-HH
4	105-7734	3	Pulley	29	108-2792	1	Rubber Deflector ASM
5	109-6938	1	Cover-Belt, LH	30	108-4052	1	Spring-Torsion
6		1	Idler Arm ASM ●	31	105-4622	1	Spacer
7	127-0560	3	Spindle ASM	32	107-1664	2	Lever ASM
8	109-6982	2	Wireform-Cover	32:1	106-3239	1	Screw-Lock
9	121-8031-01	1	Plate-Skid	32:2	107-1644	1	Cap-Lock
10	3231-27	7	Screw-CARR	32:3	106-3241	1	Lever-Lock
11	1-373034	4	Washer	32:4	3296-29	1	Nut-Lock, NI
12	3290-357	6	Nut-HHF, Whiz	33	3296-47	1	Nut-Lock, NI
13	108-5387	3	Screw-CARR	34	114-5867	1	Anchor-Spring, Tall
14	323-23	2	Screw-HH	35	116-6317	1	Spring-Extension
15	105-7718-03	3	Blade-Hi Flow	36	109-9416	1	Spacer-Idler
16	103-0865	3	Washer-Blade Bolt, Heavy	37	109-2872	1	Spacer-Pulley
17	51-4060	3	Screw-Blade	38	136-5404	1	Pulley-Idler, Flat
18	114-5842-01	1	Baffle	39	116-0094	1	Cover-Belt, RH
19	3231-40	1	Bolt-CARR, Short Neck	40	132-4734	1	Pulley-Idler, Flat
20	3231-42	1	Screw-CARR	41	109-6658	2	Nut-Flange, NI
21	108-5388	1	Screw-HH	42	92-1624	3	Screw-HWH
22	127-4858-01	1	Baffle ASM	43	126-4781-03	1	Step-Deck
23	98-5967	1	Spacer-Wheel	44	3230-3	1	Screw-CARR
24	106-3216-01	1	Baffle-Discharge	45	104-8300	1	Nut-HF, NI
25	98-7913	2	Tube-Spacer				

● Not serviced separately

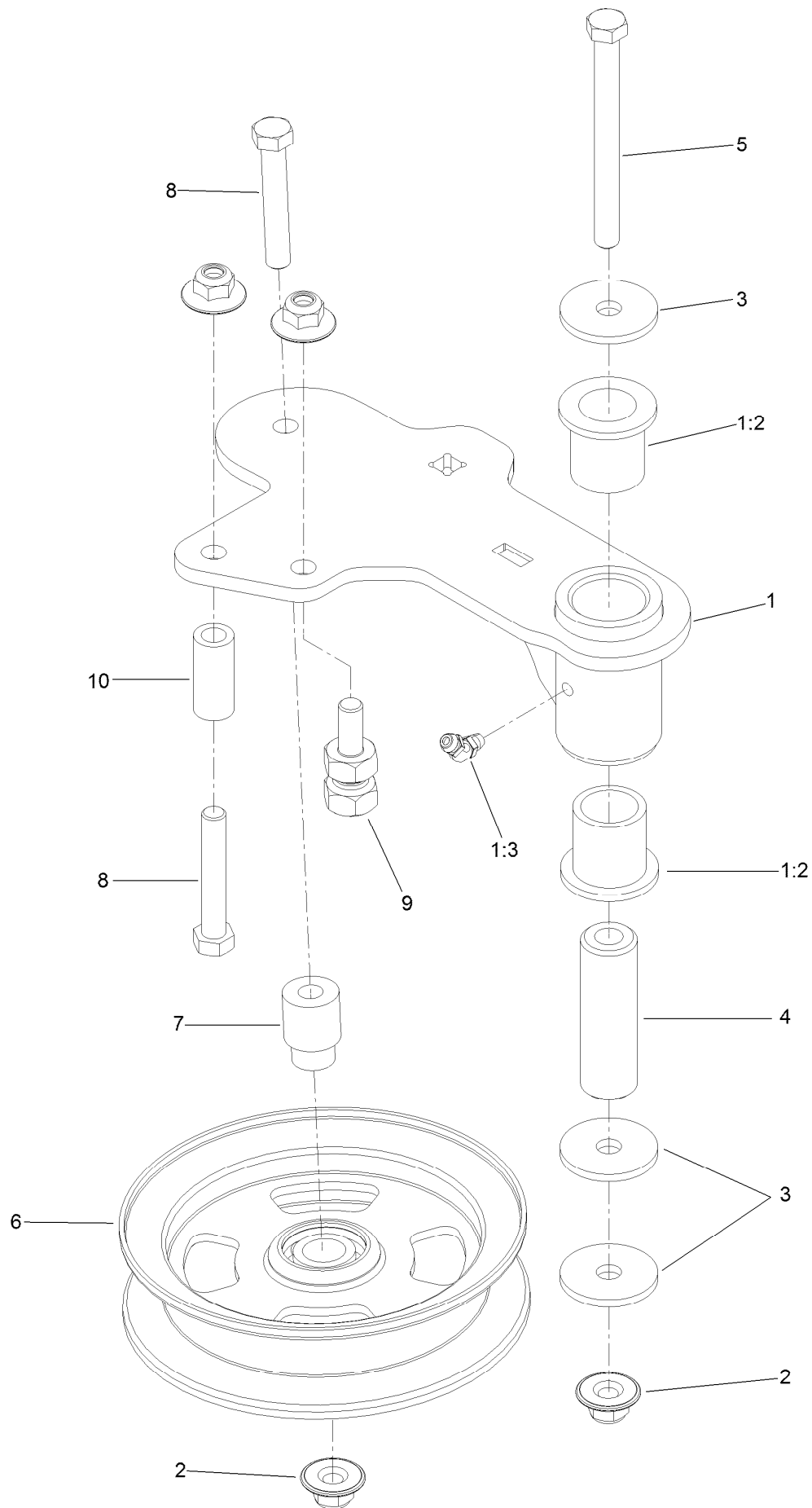
Deck Decal Assembly No. 112-4180



Deck Decal Assembly No. 112-4180 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	112-9028	3	Decal-Missing, Cover	8	107-1619	1	Decal
3	136-5508	1	Decal-Routing, Deck Belt	9	110-2068	1	Decal-Adjustment, Baffle
4	93-7818	1	Decal-Torque, Blade Bolt	10	110-2067	1	Decal-Setting, Baffle
5	117-3848	2	Decal-Danger	12	58-6520	1	Decal-Grease
7	127-0326	1	Decal-Scalp, Anti				

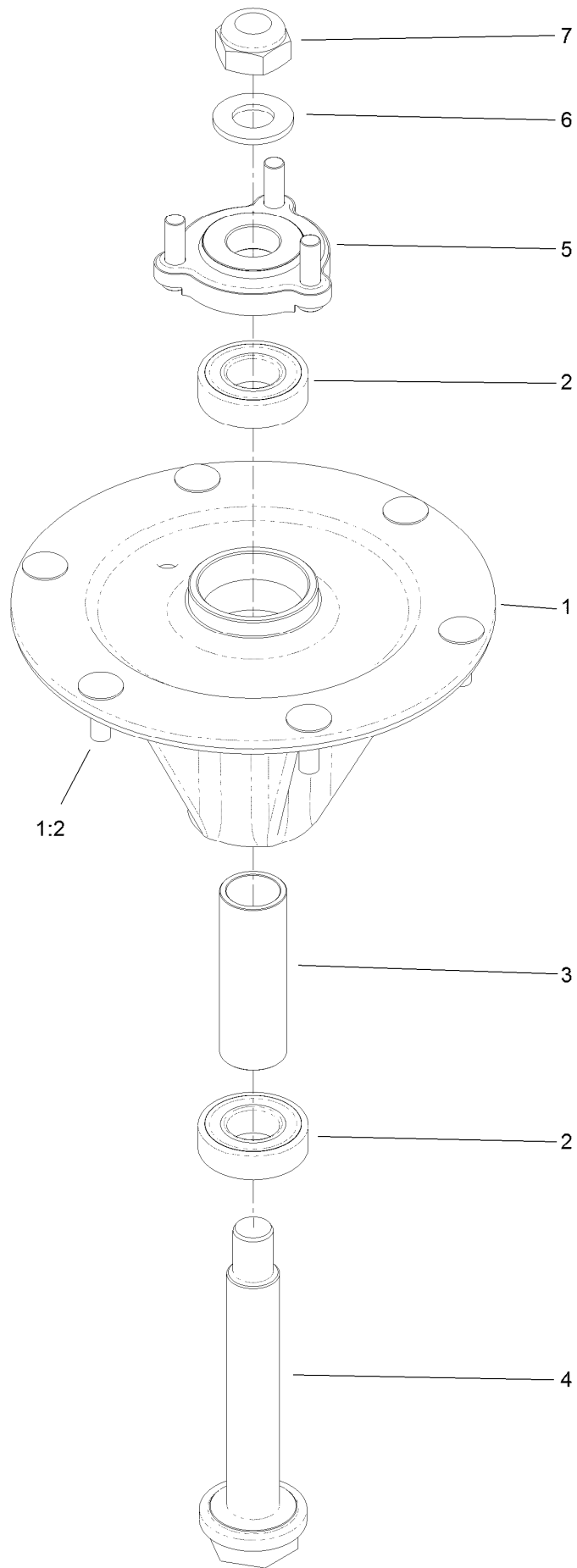
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5870	1	Idler Arm ASM	5	98-5961	1	Screw-HH
1:2	1-303514	2	Bearing-Flanged	6	132-9425	1	Pulley-Idler, Flat
1:3	1481	1	Fitting-Grease	7	112-4212	1	Mount-Pulley
2	109-6658	4	Nut-Flange, NI	8	323-11	2	Screw-HH
3	1-213069	3	Washer	9	132-4729	1	Anchor-Spring, Short
4	114-5848	1	Spacer-Plain	10	104-0151	1	Spacer

Spindle Assembly No. 127-0560



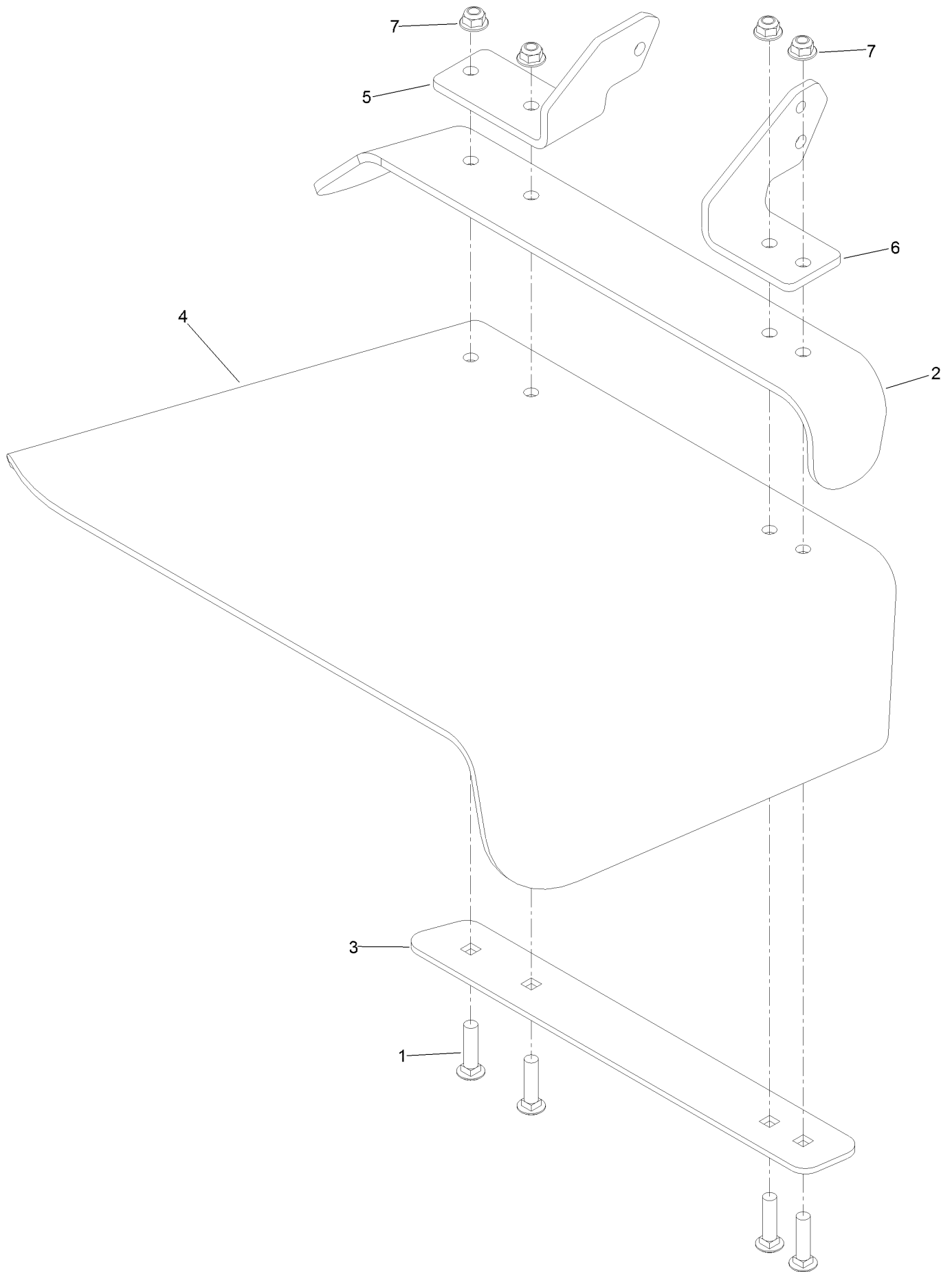
Spindle Assembly No. 127-0560 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Spindle Housing ASM W/Studs ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	116-0720	2	Bearing-Ball
3	127-0554	1	Spacer-Bearing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	127-0556	1	Shaft-Spindle, Ball Bearing
5	127-0557	1	Hub-Spindle (W/Studs)
6	92-5836	1	Washer
7	3296-67	1	Nut-Lock, NI

● Not serviced separately

Rubber Deflector Assembly No. 108-2792



Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Attachments and Accessories

For 74946 Z Master Professional 6000 Series Riding Mower with 60in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blade-Mid Flow, 20.5in	105-7715-03
Blade-Lo Flow, 20.5in	105-7716-03
Blade-Hi Flow, 20.5in	105-7718-03
Blade-Recycler, 20.5in	105-7777-03
Blade-Atomic, 20.5in	105-8777-03
Turbo Baffle Kit	107-1634
6 Pack Blade, 20.5in Hi-Flow	108-1114
6 Pack-Blade, 20.5in Atomic	108-1115
6 Pack Blade, 20.5in Mid-Flow	108-1123
6 Pack-Blade, 20.5in Lo Flow	108-1128
Anti-Scalp Kit (Trim Side)	108-4140
Hitch Kit	109-9487
6 Pack-Blade, 20.5in Recycler	110-0405
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon)	114-4714
Hypr-Oil 500-5 (5 gallon)	114-4715
Bimini Folding Shade Assembly	115-4510
Recycler Kit	115-7468
Roller Striper Kit	115-7470
Light Kit	116-1154
Seat Cover W/arm rest	117-0095
Operator Controlled Discharge Chute Kit	117-3600
Z Stand Kit	121-4811
Deluxe Seat Kit	121-7595
Seat Tilt Frame And Iso Mount Kit	121-7596
Jack Mount Kit	127-6665
Jack Kit	127-6666
Power Deck Lift Kit	132-5986
Toro Deluxe Rider Cover	490-7319
Spark Arrestor Screen	75-6880
Blower and Drive Kit	78553
E-Z Vac Triple Bagging System	78563
E-Z Vac DFS Collection System	78567
Filter Minder Gauge	99-4664
Trash Holder Kit	TC26

Notes:



Count on it.