



Form No. 3417-750 Rev A

Count on it.

Parts Catalog

Z Master® Professional 5000 Series Riding Mower with 52in TURBO FORCE® Side Discharge Mower

Model No. 74906—Serial No. 402090000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

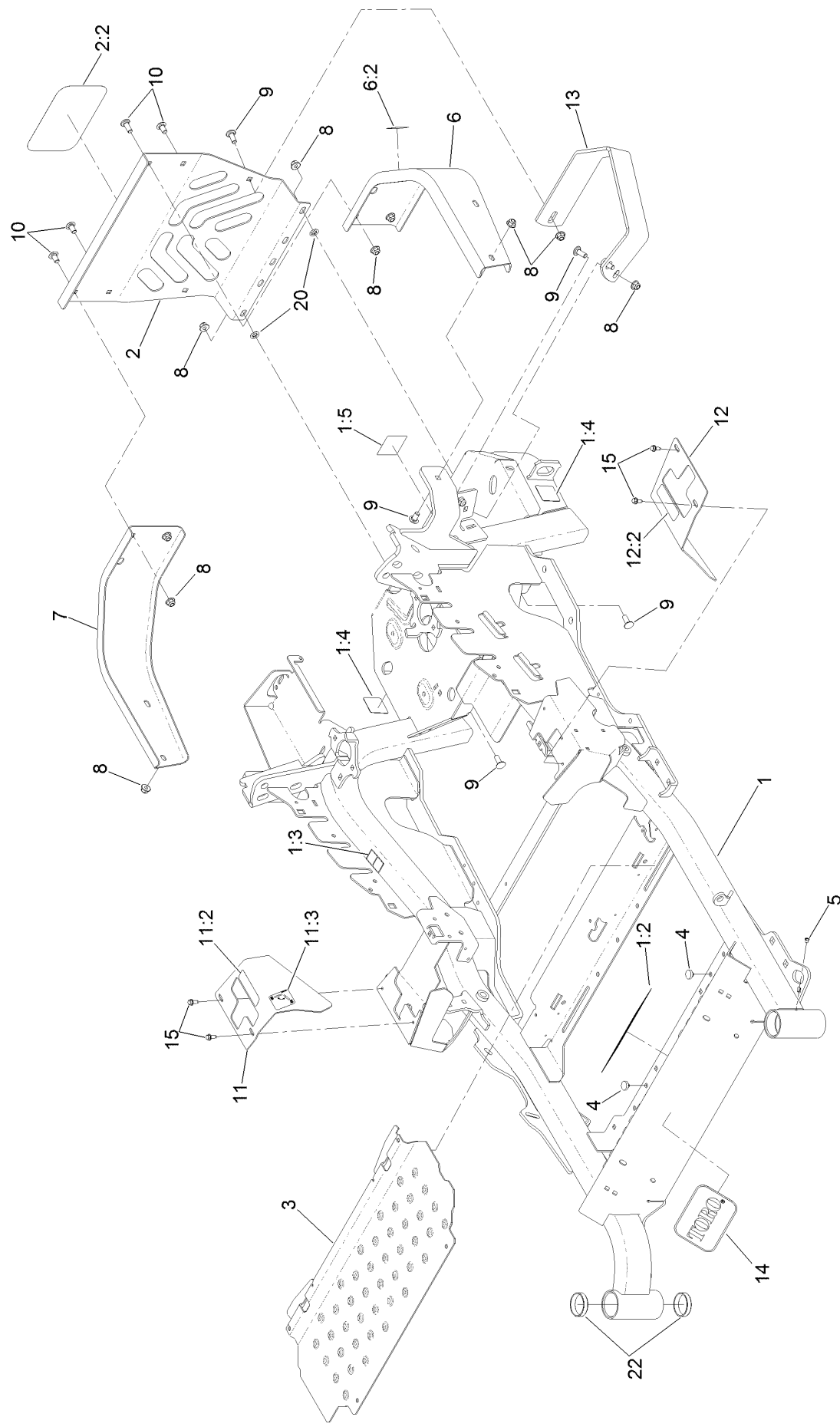
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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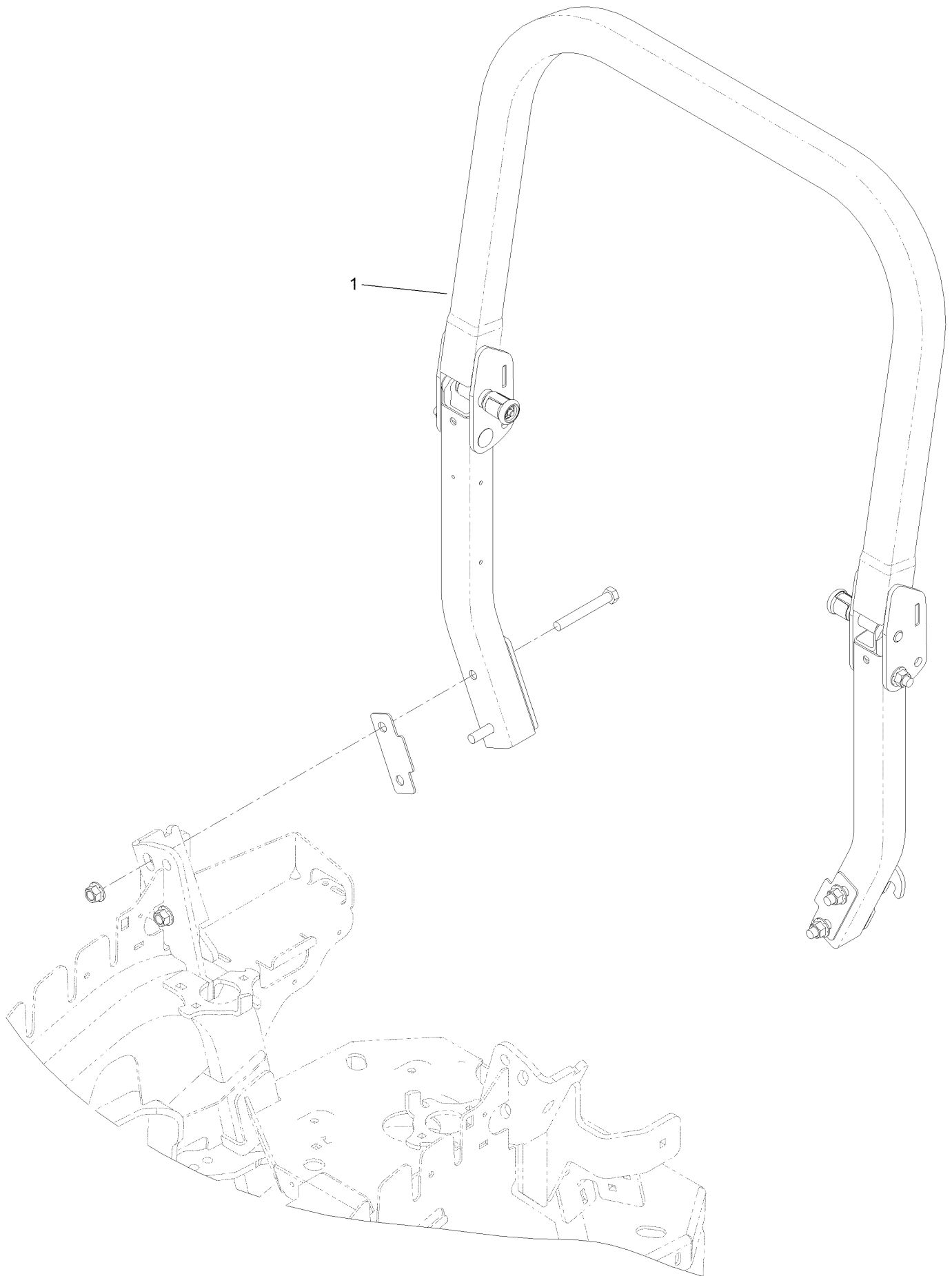
Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-5900	1	Mainframe ASM	9	3231-22	7	Screw-CARR
1:2	132-0871	1	Decal-Danger	10	3231-21	4	Screw-CARR
1:3	106-5517	2	Decal-Warning	11	116-5899	1	RH Motion Control Cover ASM
1:4	106-2655	2	Decal-Hazard, Pinched Finger	11:2	99-8936	1	Decal-Control, Motion
1:5	116-4858	1	Decal-Spark Arrester	11:3	116-5988	1	Decal-Park Brake, CE
2	115-7410	1	Rear Guard ASM	12	116-0580	1	LH Motion Control Cover ASM
2:2	67-7320	1	Decal	12:2	99-8936	1	Decal-Control, Motion
3	116-8898-01	1	Floorpan	13	126-2067-03	1	Guard-Muffler
4	1-513658	2	Bumper	14	68-3640	1	Decal
5	1-811010	2	Plug	15	32144-10	4	Screw-HWH
6	116-0180	1	LH Bumper ASM	20	107-3154	2	Nut-Push
6:2	106-5517	1	Decal-Warning	22	1-543508	4	Cup-Bearing
7	116-0057-03	1	Bumper-RH				
8	104-8301	11	Nut-HF, NI				

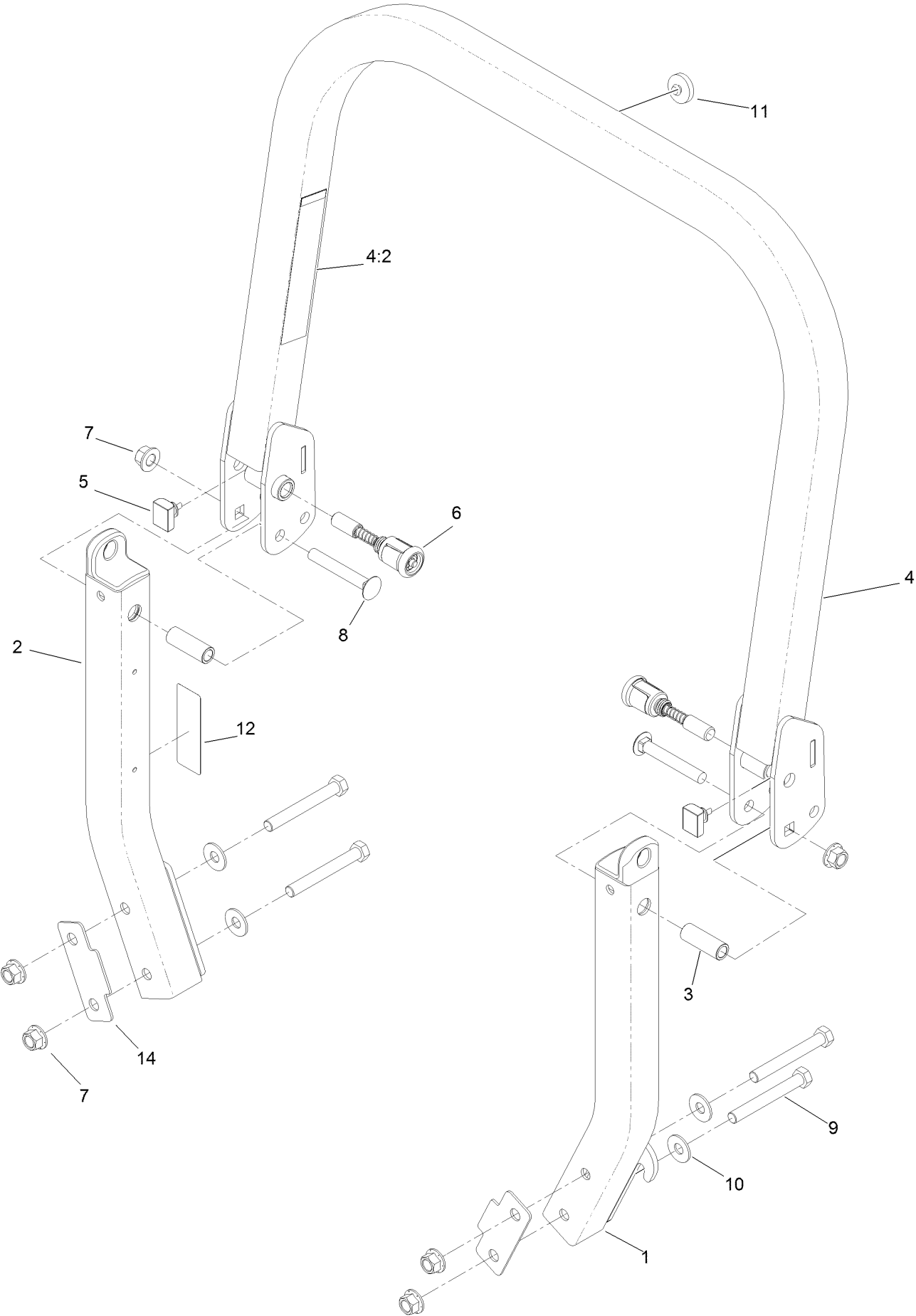
Roll-Over Protection System Assembly



Roll-Over Protection System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0231	1	ROPS ASM

Roll-Over Protection System Assembly No. 116-0231



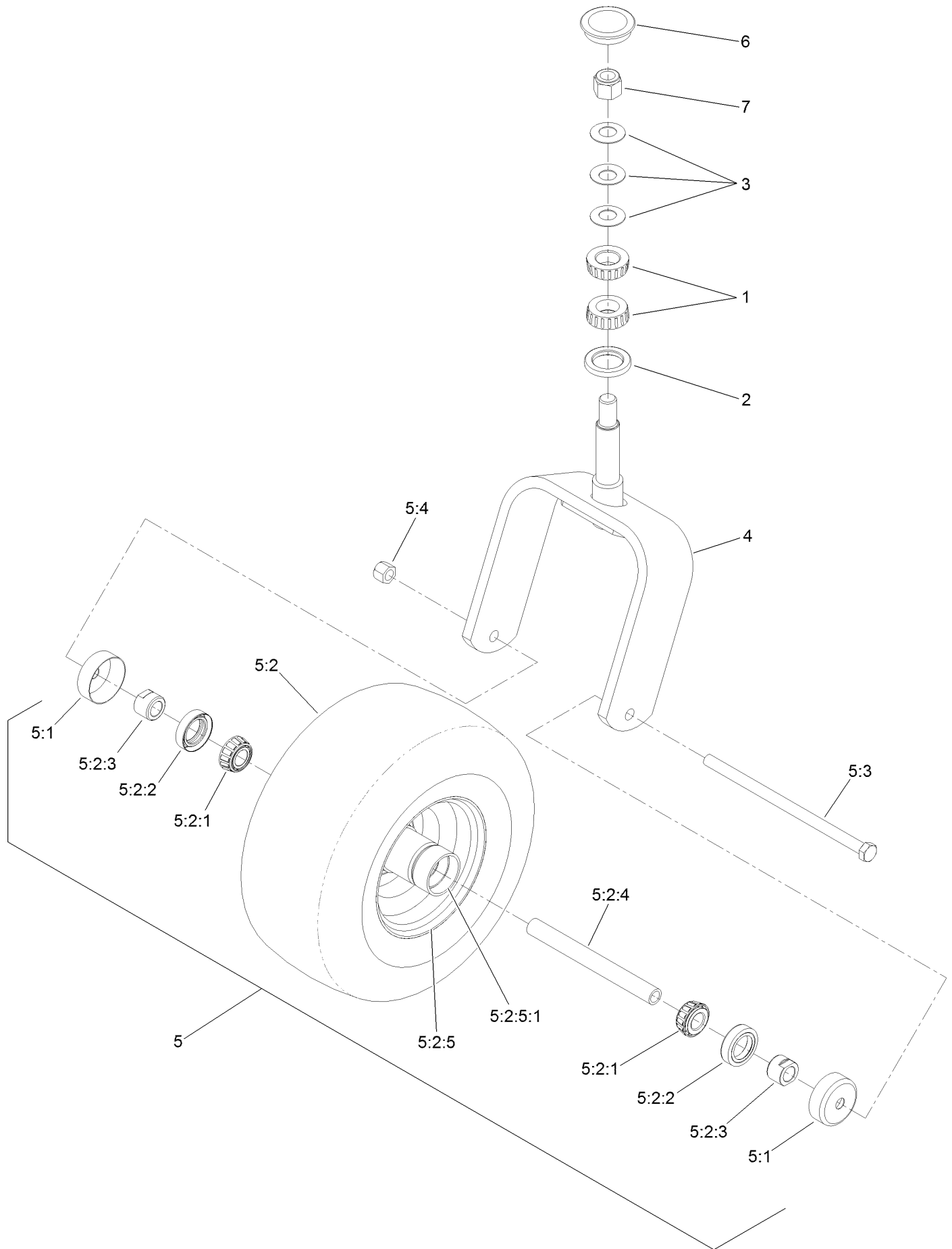
Roll-Over Protection System Assembly No. 116-0231 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Leg-ROPS, LH ●
2		1	Leg-ROPS, RH ●
3	109-6653	2	Spacer
4		1	Upper ROPS ASM ●
4:2	107-3069	1	Decal-Warning
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Pin-Spring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	99-5107	6	Nut-Lock
8	3233-10	2	Screw-CARR
9	325-35	4	Screw-HH
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
12	117-0346	1	Decal-Caution, Fuel Vent
14	116-0960	2	Spacer

● Not serviced separately

Caster Fork and Wheel Assembly



Caster Fork and Wheel Assembly (continued)

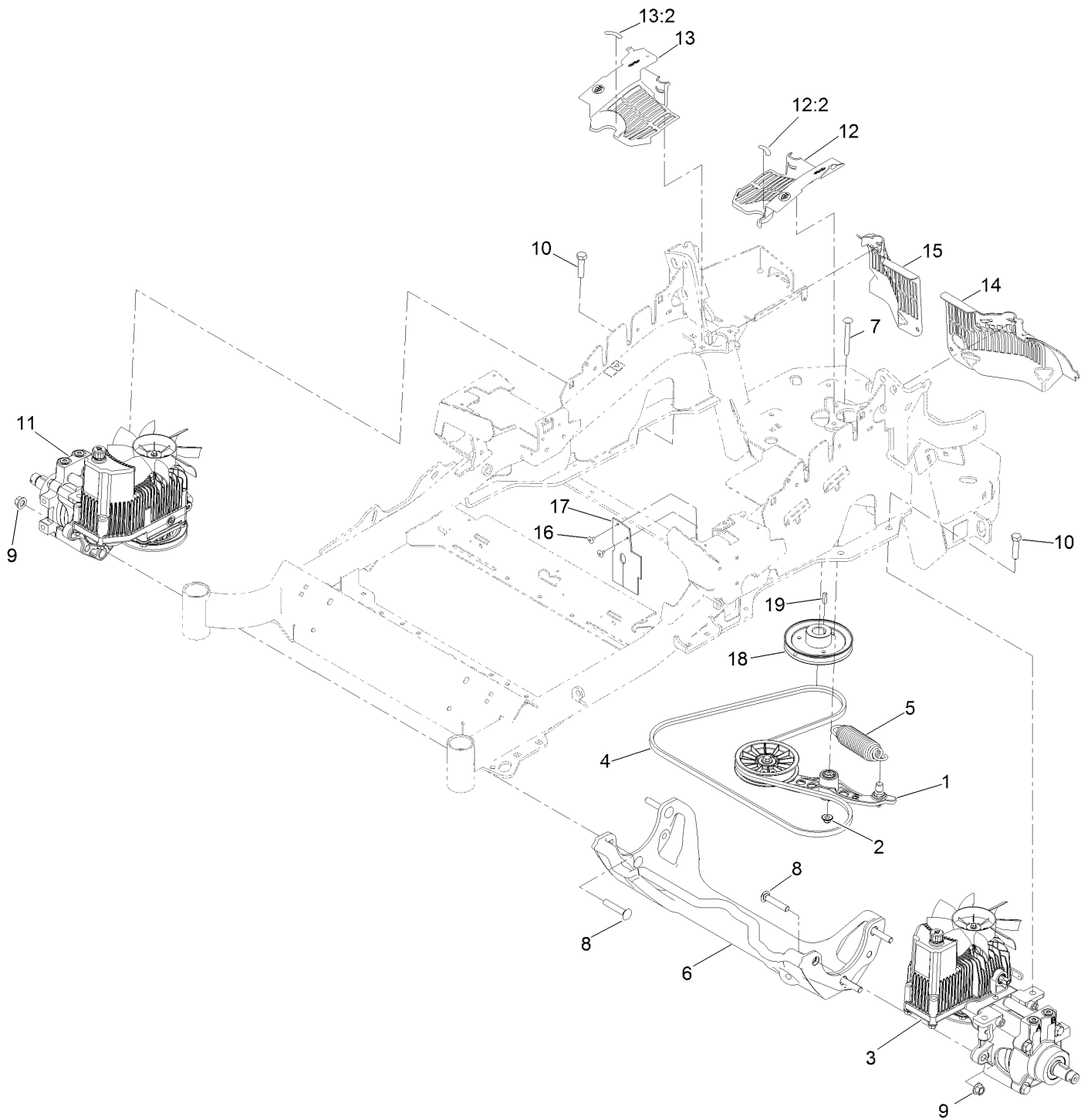
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	1-543509	2	Bearing-Roller, Tapered
2	116-5647	1	Seal-Grease
3	1-633508	3	Washer-Bellville
4	116-6707-01	1	Caster
5	127-9528	1	Wheel And Axle ASM
5:1	103-2768	2	Guard-Seal
5:2		1	Wheel And Bearing ASM ●
5:2:1	1-633585	2	Bearing-Cone, Taper
5:2:2	103-0063	2	Seal-Caster

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5:2:3	103-3051	1	Spacer-Nut ■
5:2:4	126-5361	1	Axle Caster ASM
5:2:5		1	Wheel And Tire ASM ●
5:2:5:1	1-633584	2	Bearing-Cup
5:3	325-39	1	Screw-HH
5:4	3296-23	1	Nut-Lock, NI
6	103-4882	1	Cap-Grease
7	3296-51	1	Nut-Lock, NI

● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Hydraulic Drive Assembly

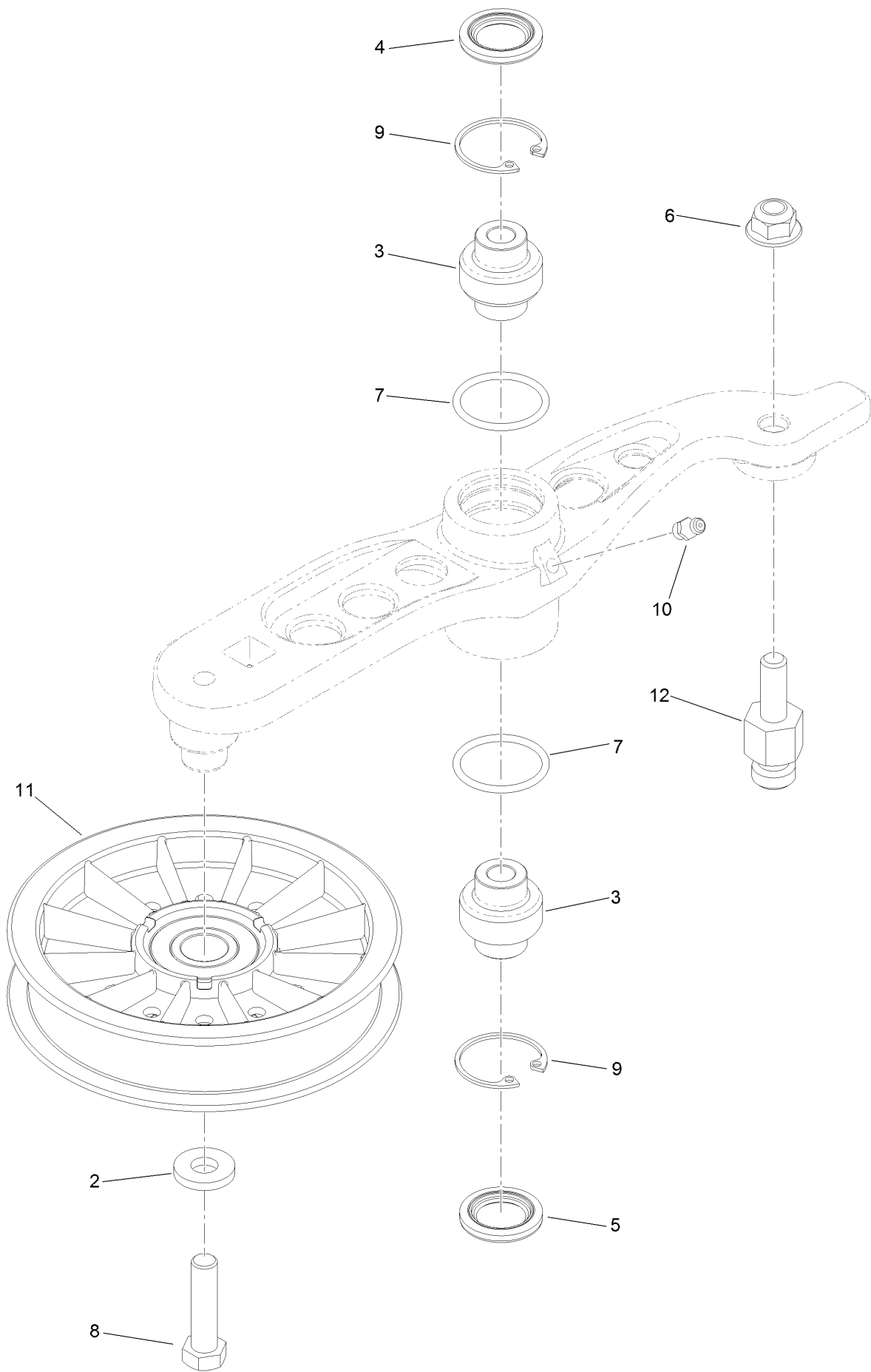


Hydraulic Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-1255	1	Pump Idler ASM	12:2	116-8726	1	Decal-Oil, Hydro
2	109-6658	1	Nut-Flange, NI	13	116-0171	1	RH Hydro Guard ASM
3	126-1321	1	LH Hydro ASM (12Cc W/ Check)	13:2	116-8726	1	Decal-Oil, Hydro
4	109-3388	1	Belt	14	109-9057	1	Guard-Hydro, Rear (LH)
5	116-6317	1	Spring-Extension	15	109-9058	1	Guard-Hydro, Rear (RH)
6	116-7558	1	Cradle-Hydro	16	1-803035	2	Rivet-Pop
7	116-1502	1	Bolt-Shoulder, Carriage	17	116-2362	1	Deflector-Air Flow
8	126-0095	6	Screw-CARR	18	109-9905	1	Sheave
9	99-5107	6	Nut-Lock	19	1-807259	1	Key
10	325-8	4	Screw-HH	99	114-4713	1	Hypr-Oil 500 (Quart) ●
11	126-1322	1	RH Hydro ASM (12Cc W/ Check)	99	114-4714	1	Hypr-Oil 500 (Gallon) ●
12	116-0170	1	LH Hydro Guard ASM	99	114-4715	1	Hypr-Oil 500-5 (5 Gallon) ●
				99	117-0390	1	Filter-Hydro ●

● Not illustrated

Pump Idler Assembly No. 116-1255



Pump Idler Assembly No. 116-1255 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Lip, Double
5	103-3506	1	Seal-Lip, Single
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	132-4724	1	Pin-Anchor, Spring

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor. The parts are numbered as follows:

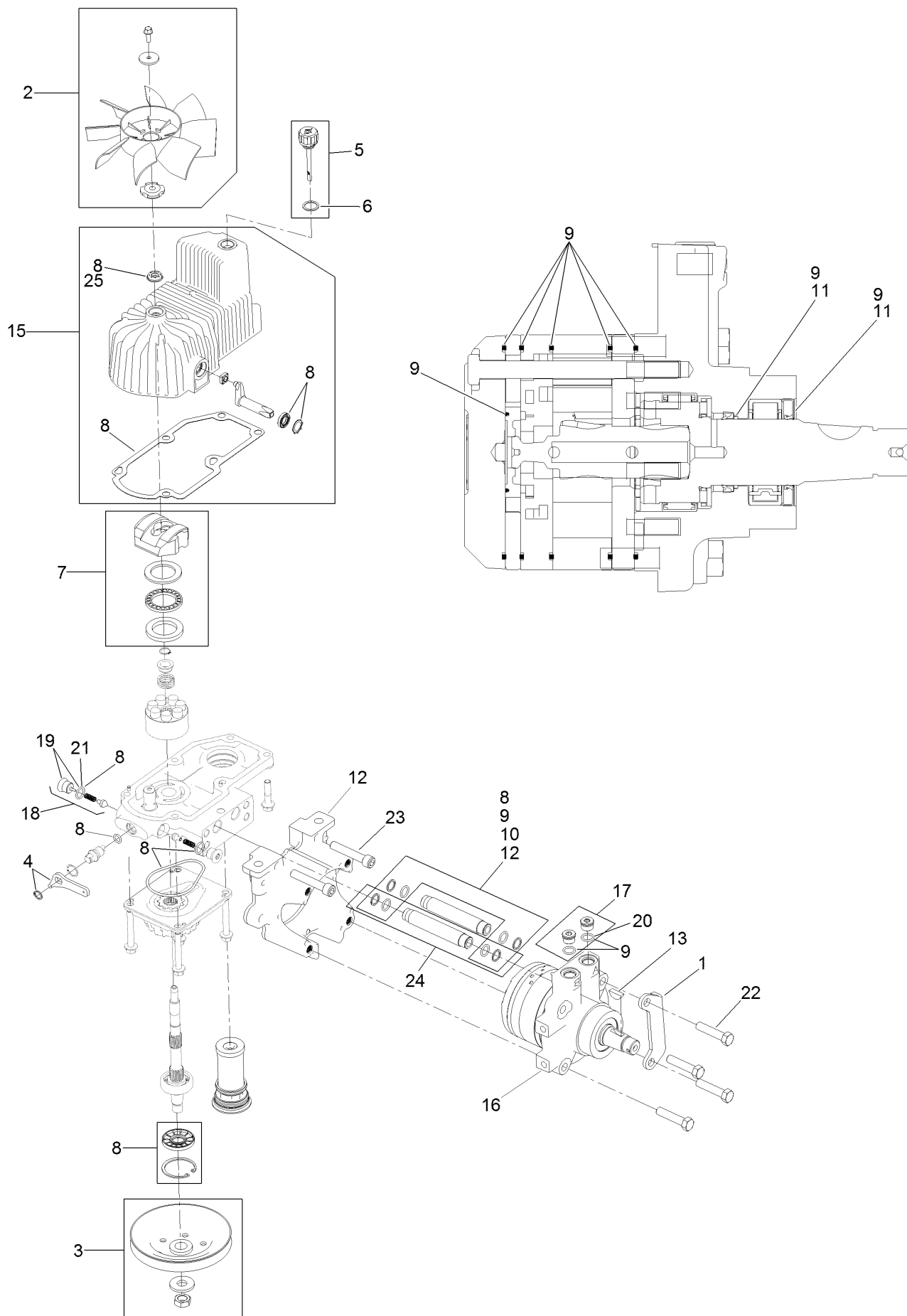
- 1**: Main housing or base plate.
- 2**: Fan or impeller assembly.
- 3**: Circular base or end plate.
- 4**: Small pin or fastener.
- 5**: Bolt or screw.
- 6**: Washer or spacer.
- 7**: Seal or gasket assembly.
- 8**: Multiple instances of a small circular component, possibly a seal or washer.
- 9**: Multiple instances of a small rectangular component, possibly a pin or fastener.
- 10**: Small circular component.
- 11**: Small rectangular component.
- 12**: Long cylindrical component, possibly a shaft or pin.
- 13**: Small cylindrical component.
- 14**: Small cylindrical component.
- 15**: Large cylindrical component with cooling fins, possibly a motor or pump housing.
- 16**: Small cylindrical component.
- 17**: Small cylindrical component.
- 18**: Small cylindrical component.
- 19**: Small cylindrical component.
- 20**: Small cylindrical component.
- 21**: Small cylindrical component.
- 22**: Small cylindrical component.
- 23**: Small cylindrical component.
- 24**: Small cylindrical component.
- 25**: Small cylindrical component.

LH Hydro Assembly No. 126-1321 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-0233	1	Fan Kit	15	116-3287	1	Housing-LH
3	116-0234	1	Pulley Kit	16	116-8915	1	Motor-Hydraulic LH 240Cc
4	116-0235	1	Handle-Bypass Valve, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
5	116-0236	1	Dipstick-Hydro W/Gasket	18	116-1630	2	Check Valve ASM
6	116-0237	1	Gasket-Dipstick, Hydro	19	116-1631	2	Plug-Check (W/O-Ring)
7	116-1367	1	Swash Block Kit	20	76-1900	2	O-Ring
8	116-1368	1	Pump Seal Kit	21	116-8662	2	O-Ring-Check Valve
9	116-1369	1	Motor Seal Kit	22	116-8974	4	Screw HH
10	116-1370	1	Tube Seal Kit	23	116-8975	2	Screw-HSH
11	116-1371	1	Output Shaft Seal Kit	24	116-9922	2	Hydraulic Tube Kit
12	116-5469	1	Nose Cup-Uht	25	126-7711	1	Seal-Fan Drive
13	3257-42	1	Key-Woodruff	99	116-1373	1	Flow Test Kit ●
				99	116-4245	1	Puller-Pulley ●

● Not illustrated

RH Hydro Assembly No. 126-1322

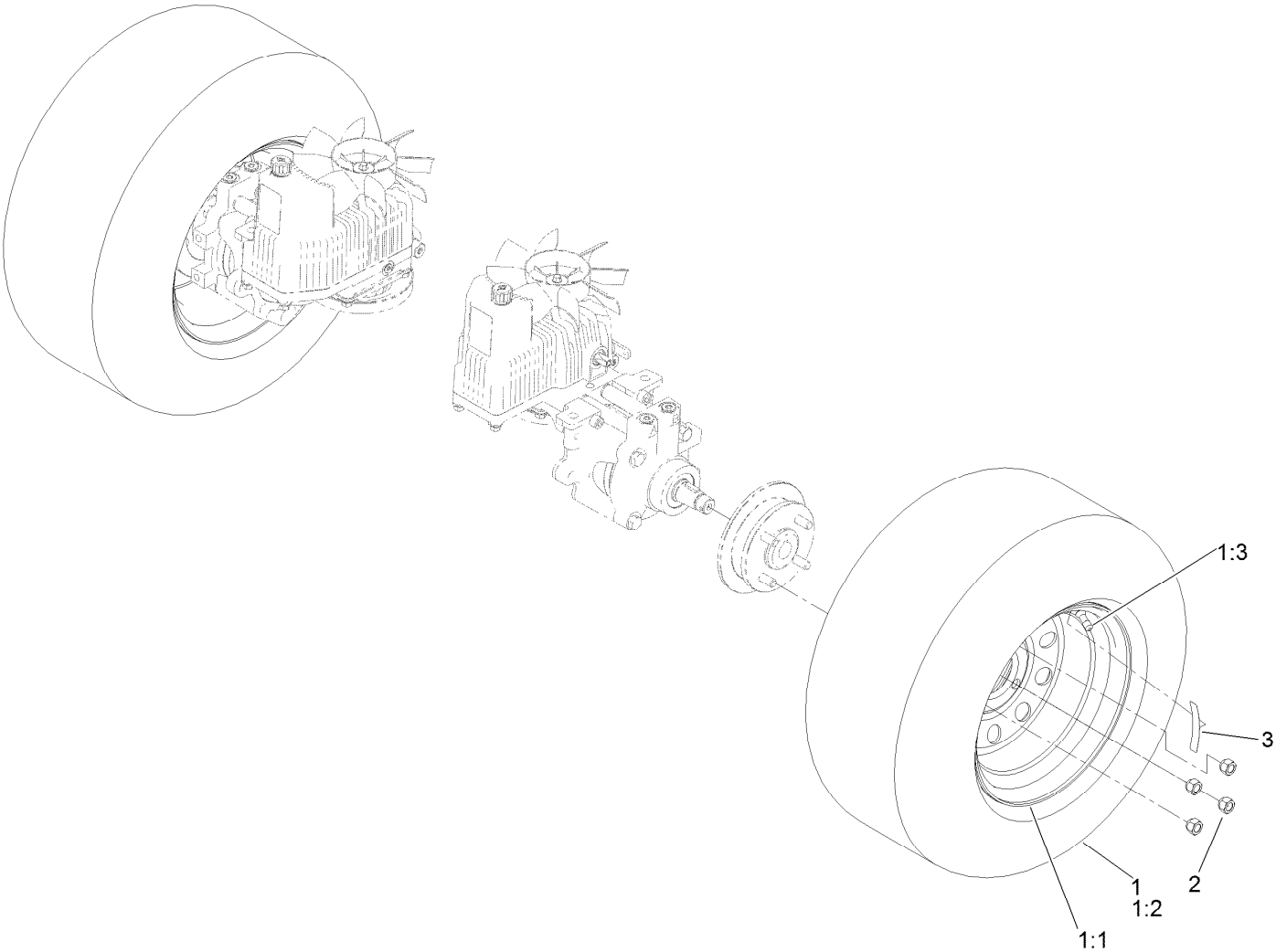


RH Hydro Assembly No. 126-1322 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-9063	1	Mount-Shoe, Horse	15	116-3288	1	Housing-RH
2	116-0233	1	Fan Kit	16	116-8916	1	Motor-Hydraulic RH 240Cc
3	116-0234	1	Pulley Kit	17	116-7901	1	Magnetic Plugs Service Kit
4	116-0235	1	Handle-Bypass Valve, Hydro	18	116-1630	2	Check Valve ASM
5	116-0236	1	Dipstick-Hydro W/Gasket	19	116-1631	2	Plug-Check (W/O-Ring)
6	116-0237	1	Gasket-Dipstick, Hydro	20	76-1900	2	O-Ring
7	116-1367	1	Swash Block Kit	21	116-8662	2	O-Ring-Check Valve
8	116-1368	1	Pump Seal Kit	22	116-8974	4	Screw HH
9	116-1369	1	Motor Seal Kit	23	116-8975	2	Screw-HSH
10	116-1370	1	Tube Seal Kit	24	116-9922	2	Hydraulic Tube Kit
11	116-1371	1	Output Shaft Seal Kit	25	126-7711	1	Seal-Fan Drive
12	116-5469	1	Nose Cup-Uht	99	116-1373	1	Flow Test Kit ●
13	3257-42	1	Key-Woodruff	99	116-4245	1	Puller-Pulley ●

● Not illustrated

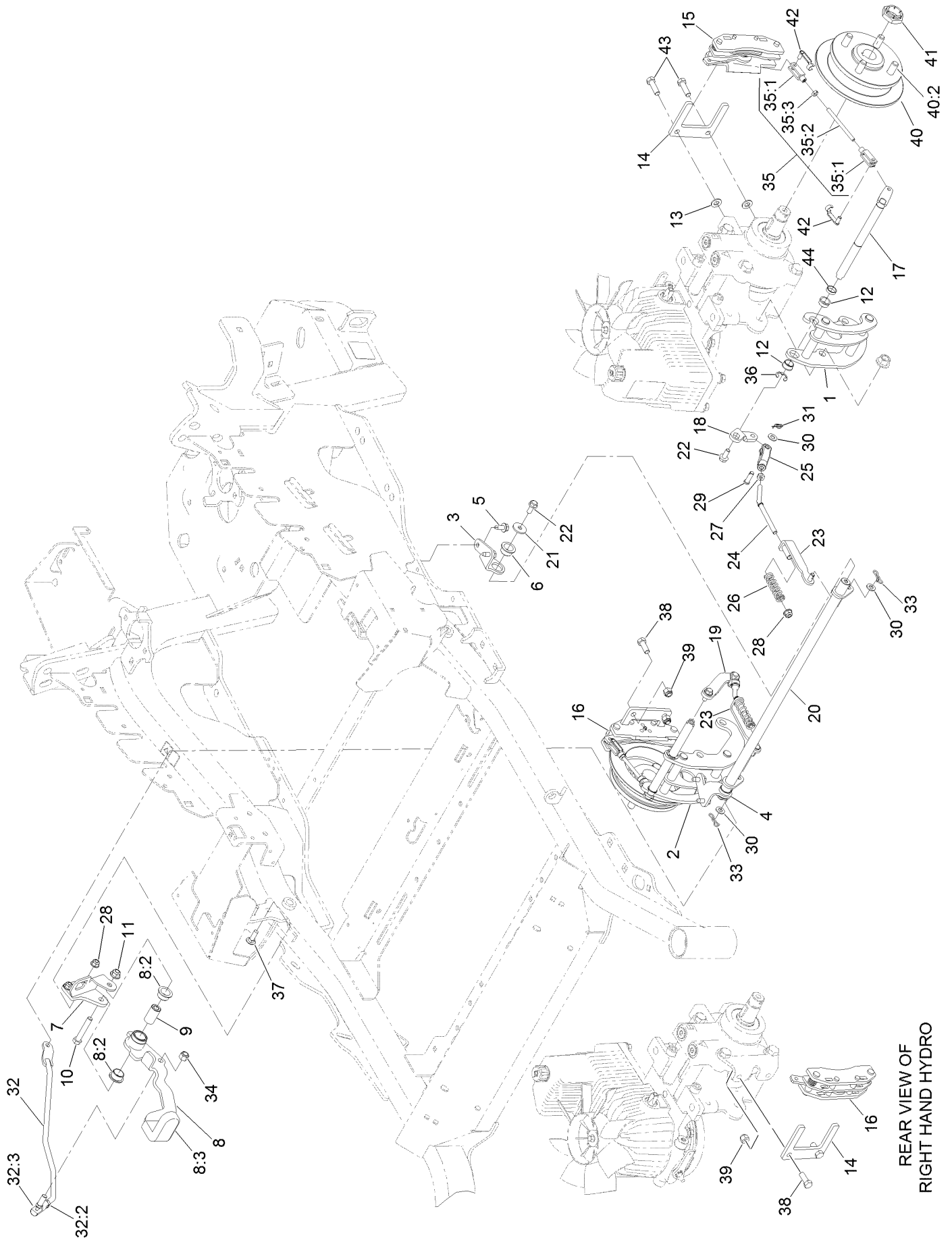
Rear Wheel Assembly



Rear Wheel Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9514	2	Wheel And Tire ASM	2	242-50	8	Nut-Lug
1:1	127-9515	1	Wheel	3	126-2055	2	Decal-Torque, Wheel Hub
1:2	1-653160	1	Tire				Lug
1:3	232-27	1	Stem-Valve				

Park Brake Assembly

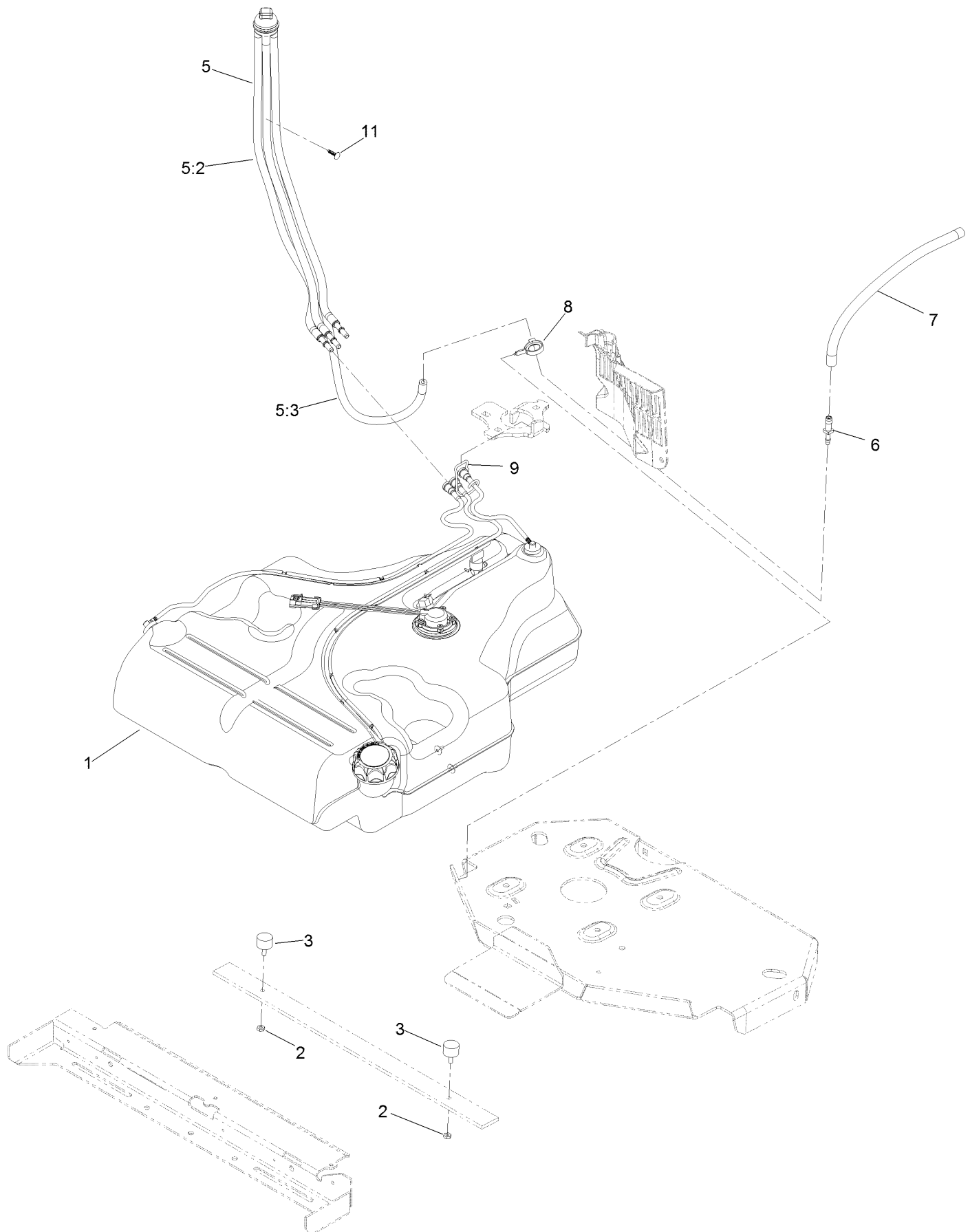


REAR VIEW OF
RIGHT HAND HYDRO

Park Brake Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	126-4248	1	Mount-Bellcrank, LH	25	126-3693	2	Yoke-Offset
2	126-4249	1	Mount-Bellcrank, RH	26	116-9085	2	Spring-Compression
3	116-9681	1	Mount-Pivot, LH	27	3220-2	2	Nut-Jam
4	116-9682	1	Mount-Pivot, RH	28	104-8300	4	Nut-HF, NI
5	32144-70	4	Screw-HWHTF	29	1-808280	2	Pin-Clevis
6	109-8054	2	Bushing-Flange	30	3256-23	4	Washer-Plain
7	116-9096-01	1	Bracket-Mount	31	116-6639	2	Pin-Cotter, Locking
8	132-9406	1	Brake Lever ASM W/ Grip	32	116-9102	1	Front Linkage ASM
8:2	109-8054	2	Bushing-Flange	32:2	94-7572	1	End-Tie Rod, RH
8:3	132-4749	1	Grip-Lever	32:3	3220-3	1	Nut-HJ
9	116-9117	1	Handle-Pivot, Brake	33	119-1415	2	Pin-Cotter, Locking
10	323-11	1	Screw-HH	34	3296-6	1	Nut-Lock
11	104-8301	1	Nut-HF, NI	35	126-7587	2	Rear Linkage ASM
12	126-6199	4	Bushing	35:1	126-7588	2	Yoke
13	3256-24	2	Washer-Flat	35:2	116-9069	1	Linkage, Rear
14	109-0958	2	Plate-Mount, Brake	35:3	3220-1	1	Nut-Jam
15	109-2889	1	Caliper-Brake	36	32120-19	2	E-Ring
16	116-9103	1	Caliper-Brake, RH	37	3230-2	2	Bolt-CARR
17	126-4251	2	Bellcrank	38	323-6	2	Screw-HH
18	126-3715	1	Arm-Inner, LH	39	3296-39	2	Nut-Lock, NI
19	126-3716	1	Arm-Inner, RH	40	116-1746	2	Wheel Hub ASM
20	116-9080	1	Shaft-Cross	40:2	116-1696	4	Stud-Wheel
21	115-7109	2	Washer-Flat	41	116-1399	2	Locknut
22	98-9940	4	Screw	42	126-6395	4	Pin-Clevis, Spring
23	116-9608	2	Bracket-L	43	92-5727	2	Screw-Lock, Patch
24	116-9086	2	Linkage-Mid	44	126-6200	2	Spacer

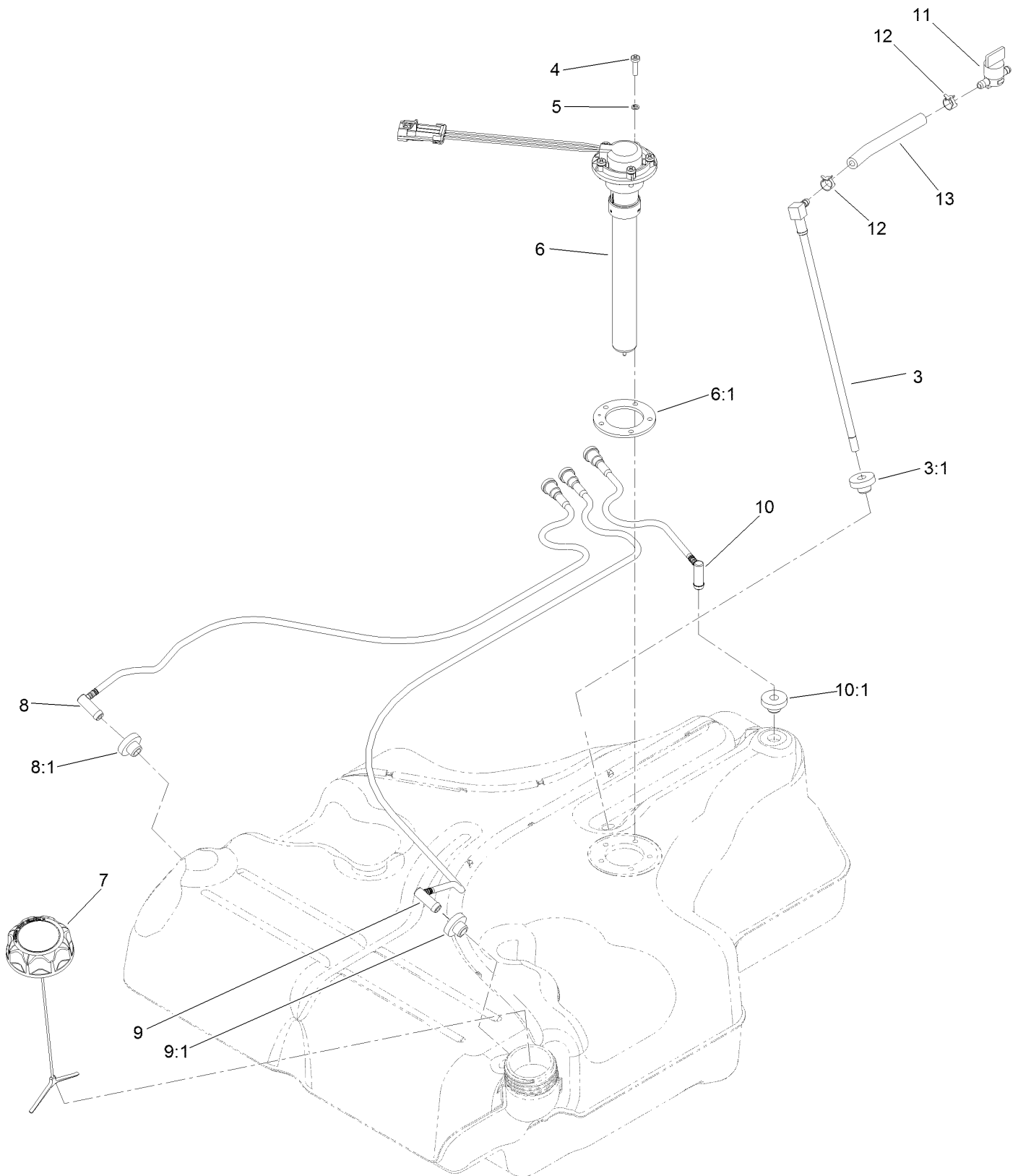
Fuel System Assembly



Fuel System Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	135-0643	1	Fuel Tank ASM	6	116-5072	1	Fitting-Straight
2	3218-1	2	Nut-Jam	7	116-5087	1	Hose-Fuel
3	1-523420	2	Bumper	8	105-1853	1	Clamp-Hose
5	127-0583	1	Fuel Manifold Vent ASM	9	116-6005	1	Retainer-Line, Vapor
5:2	109-0302	3	Hose-Fuel	11	125-8067	1	Plug-Plastic
5:3	108-5376	1	Hose-Fuel				

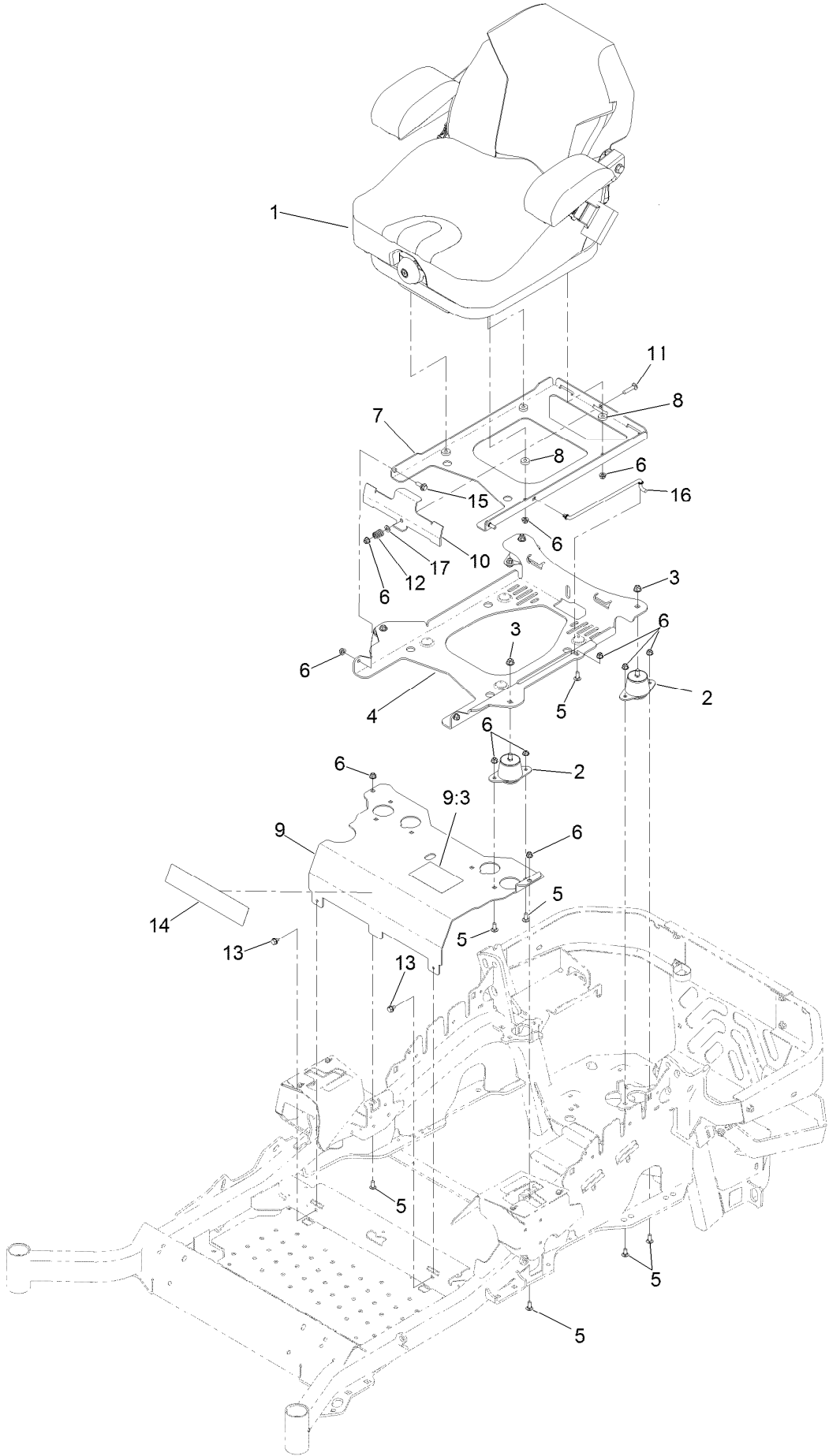
Fuel Tank Assembly No. 135-0643



Fuel Tank Assembly No. 135-0643 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	116-2459	1	Fuel Line Kit (With Grommet)	8:1	46-6560	1	Bushing
3:1	46-6560	1	Bushing	9	116-2461	1	LH Vent Line Kit (With Grommet)
4	3290-500	5	Screw-PPH	9:1	46-6560	1	Bushing
5	3253-17	5	Washer-Lock	10	116-2462	1	Rear Vent Line Kit (With Grommet)
6	126-3913	1	Float-Sender, Fuel	10:1	46-6560	1	Bushing
6:1	126-3950	1	Gasket-Sender	11	1-603770	1	Valve-Fuel
7	126-1789	1	Cap-Fuel, Ratcheting	12	2412-98	2	Clamp-Hose
8	116-2460	1	RH Vent Line Kit (With Grommet)	13	109-0650	1	Hose-Fuel

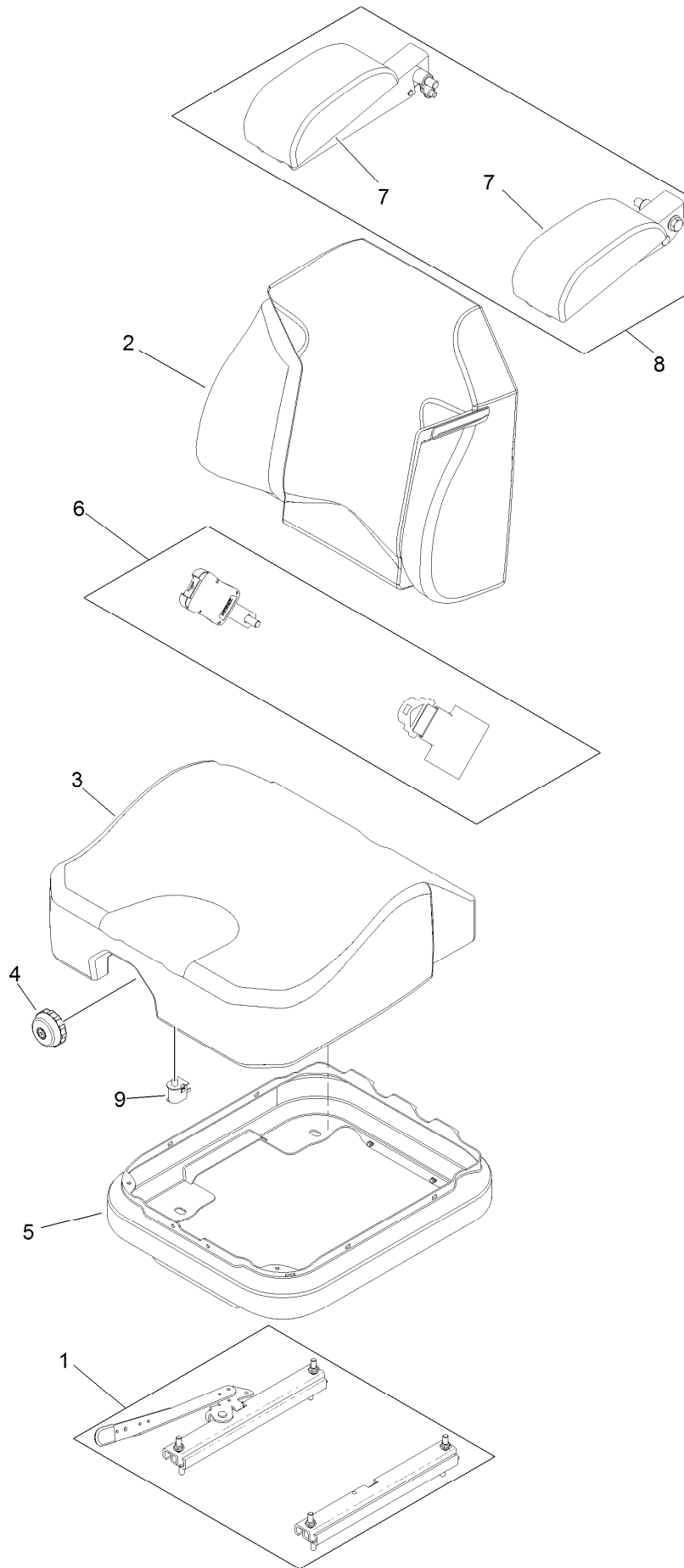
Seat Mounting Assembly



Seat Mounting Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	125-3107	1	Suspension Seat ASM	9:3	125-9383	1	Decal-Service Aid
2	109-9034	4	Isolator-Seat	10	109-9881-03	1	Plate-Latch, Seat
3	104-8301	4	Nut-HF, NI	11	3230-4	1	Bolt-CARR
4	116-3860-03	1	Plate-Tilt, Seat Support	12	107-3017	1	Spring-Compression
5	3230-23	11	Screw-CARR	13	9266934	2	Screw
6	104-8300	18	Nut-HF, NI	14	119-2507	1	Decal
7	116-3859-03	1	Plate-Frame, Seat	15	116-1297	2	Screw-Shoulder
8	26-4840	4	Spacer-Pin, Mounting	16	116-0070	1	Rod-Prop
9	125-9385	1	Seat Mount ASM	17	3256-23	1	Washer-Plain

Seat Assembly No. 125-3107

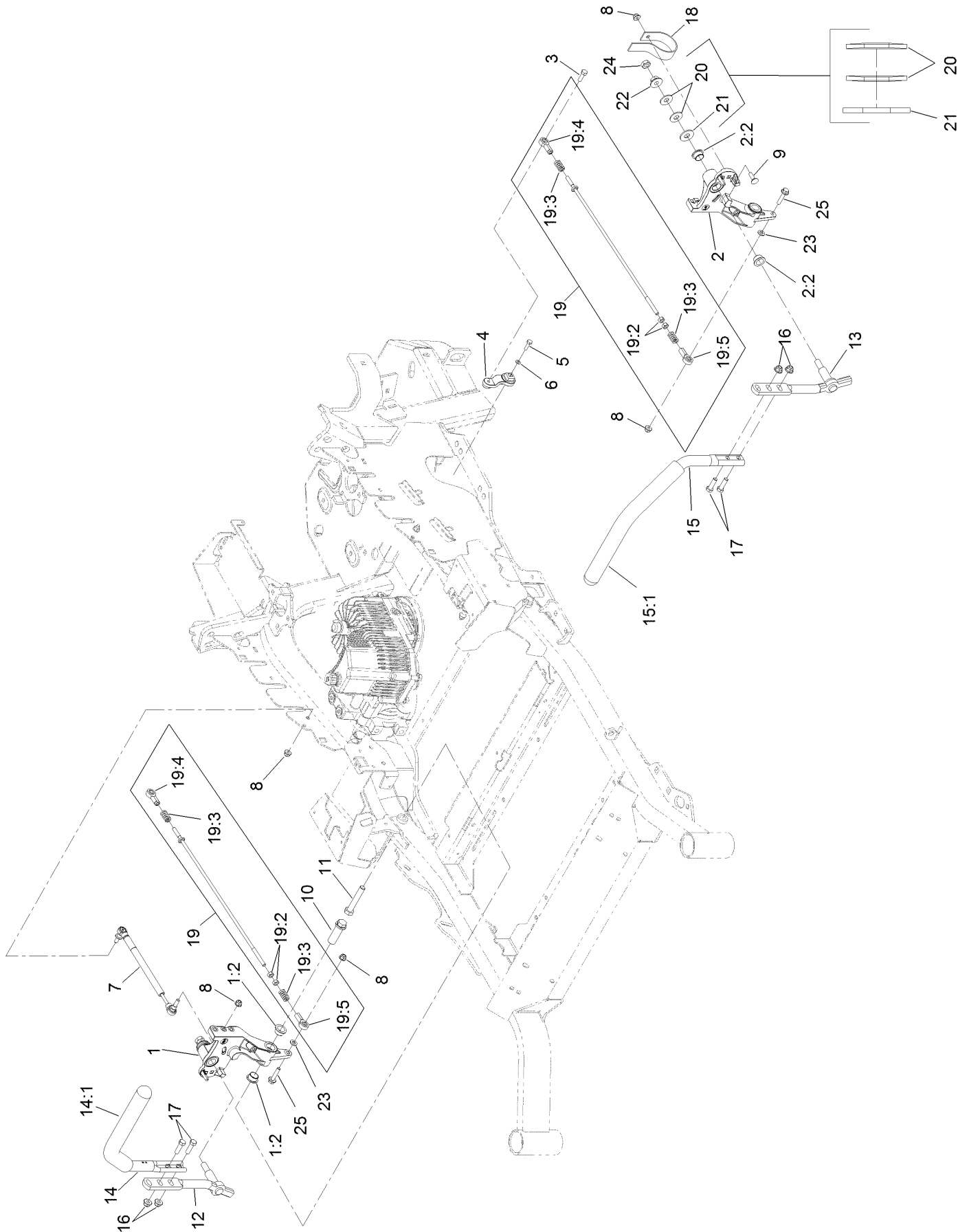


Seat Assembly No. 125-3107 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail

Motion Control Assembly

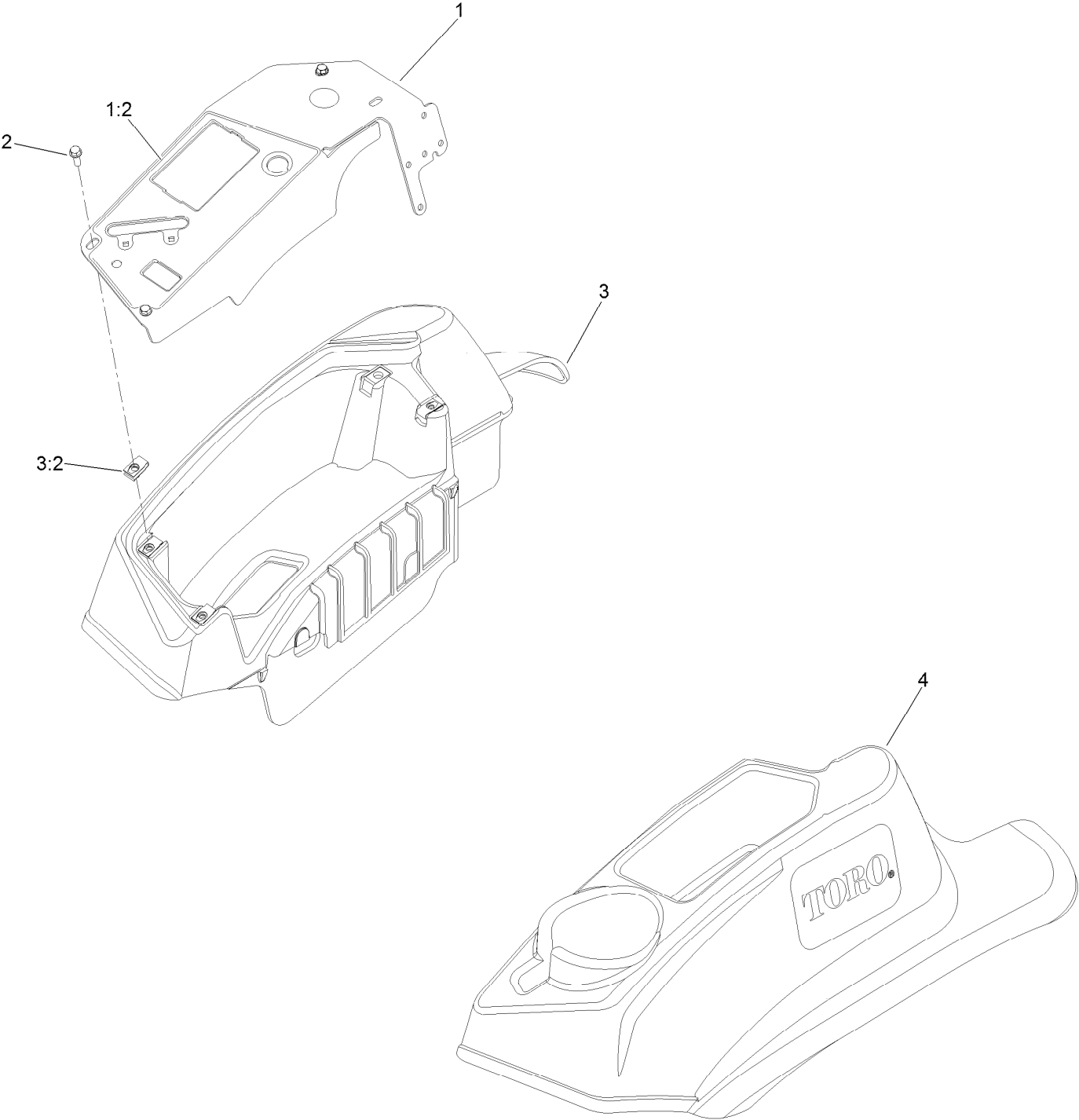


Motion Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-0880	1	RH Motion Control And Bushing ASM	14	109-6589	1	RH Steering Handle ASM
1:2	109-8054	4	Bushing-Flange	14:1	109-5668	1	Grip-Control, Lever
2	116-0881	1	LH Motion Control And Bushing ASM	15	109-6590	1	LH Steering Handle ASM
2:2	109-8054	4	Bushing-Flange	15:1	109-5668	1	Grip-Control, Lever
3	116-0648	2	Screw-HH, Thread Locking ●	16	104-8301	4	Nut-HF, NI
4	109-4581	2	Arm-Control, Pump	17	323-7	4	Screw-HH
5	9080046	2	Screw-HH ●	18	109-5575	2	Spring-Leaf
6	1-303435	2	Washer-Spring	19	109-8107	2	Pump Linkage Rear ASM
7	116-0027	2	Damper-Control, Motion	19:2	3219-2	2	Nut-Hex
8	104-8300	8	Nut-HF, NI	19:3	1-323245	2	Spring-Compression
9	3230-2	2	Bolt-CARR	19:4	1-633152	1	Balljoint-LH
10	109-5891	2	Hub-Threaded	19:5	1-543017	1	Balljoint-RH
11	325-12	2	Screw-HH	20	109-9505	4	Washer-Spring
12	116-0039	1	Lever-Control Motion, RH	21	3256-6	2	Washer-Flat
13	116-0040	1	Lever-Control Motion, LH	22	32128-56	2	Nut-HF
				23	3256-23	2	Washer-Plain
				24	3218-5	2	Nut-Jam
				25	115-1794	2	Screw-HHF

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Control Console Assembly

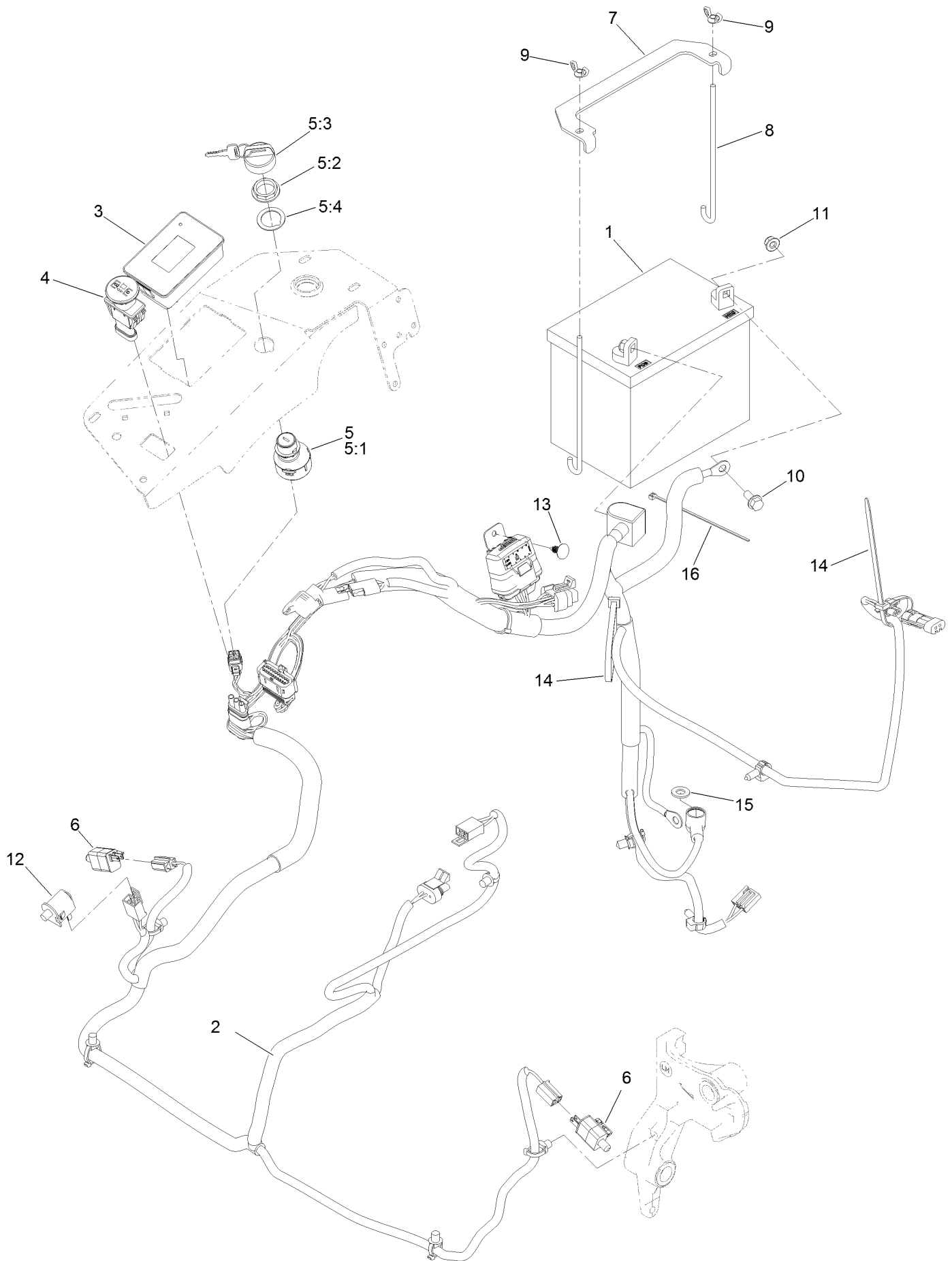


Control Console Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	137-9200	1	Control Panel ASM
1:2	137-9208	1	Decal-Panel, Control
2	32105-15	4	Screw-HWH

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	119-2603	1	RH Console ASM
3:2	107069	4	Clip
4	119-2602	1	Console-LH

Electrical Assembly

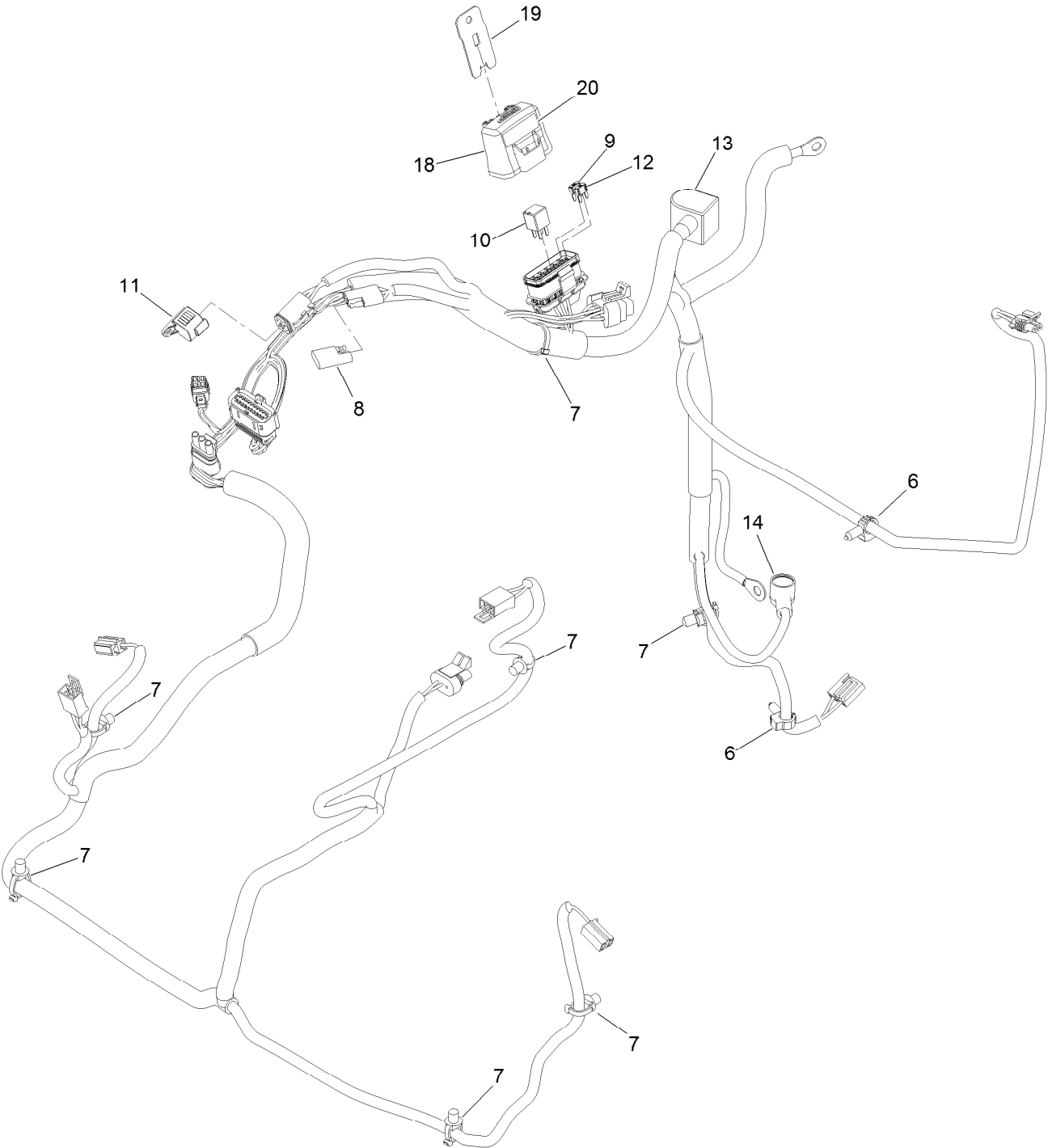


Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	104-8162	1	Battery-Dry	7	116-0042-03	1	Strap-Tie Down, Battery
2	126-5875	1	Wire Harness ASM	8	1-633651	2	Bolt-Holddown
3	135-2471	1	Meter-Hour	9	1-543792	2	Wingnut
4	126-6187	1	Switch-PTO, Sealed	10	3234-5	2	Screw-HHF
5	126-6285	1	Ignition Switch ASM	11	104-8300	2	Nut-HF, NI
5:1		1	Switch-Ignition ●	12	82-2190	1	Switch-Bail
5:2	108-8660	1	Nut-Mounting	13	117-2382	1	Plug-Plastic
5:3	106-5270	1	Ignition Key Set	14	1-303335	2	Tie-Plastic
5:4	108-8659	1	Washer-Backup	15	3256-24	1	Washer-Flat
6	110-6765	2	Switch	16	1-303287	1	Tie-Cable

● Not serviced separately

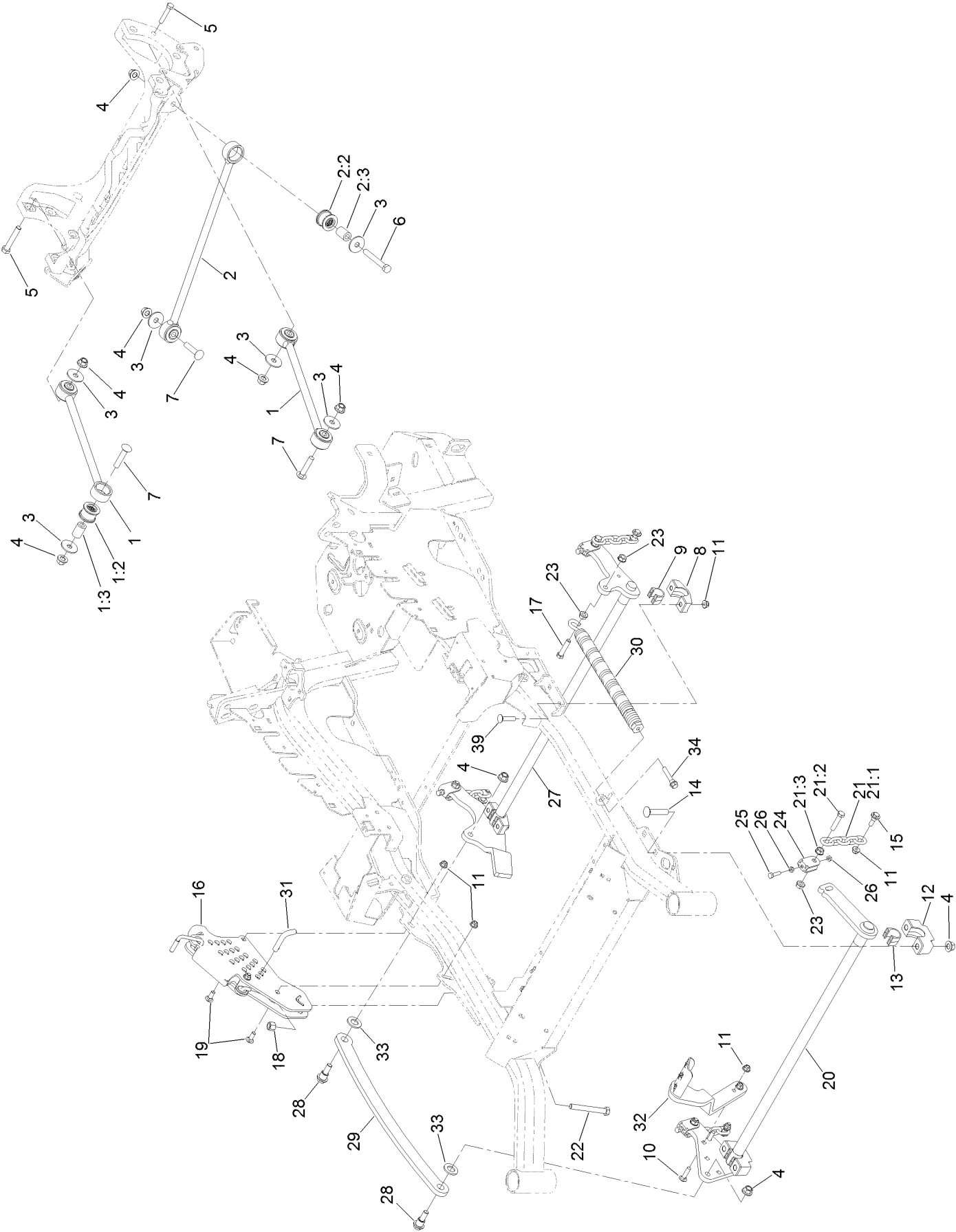
Wire Harness Assembly No. 126-5875



Wire Harness Assembly No. 126-5875 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	32180-037	3	Clip-Harness	12	121-8867	1	Fuse-Mini Blade, 15 Amp
7	32180-030	6	Clip-Tie	13	126-8876	1	Insulator-Battery
8	32180-197	1	Cap-Plug	14	1-543393	1	Insulator-Solenoid
9	121-8868	1	Fuse-Mini Blade, 20 Amp	18	32180-176	1	Cover-Block, Fuse
10	126-3991	1	Relay-Micro	19	32180-177	1	Clip-Mounting
11	32180-156	1	Cap-Plug, 6 Way	20	126-7875	1	Decal-Fuse

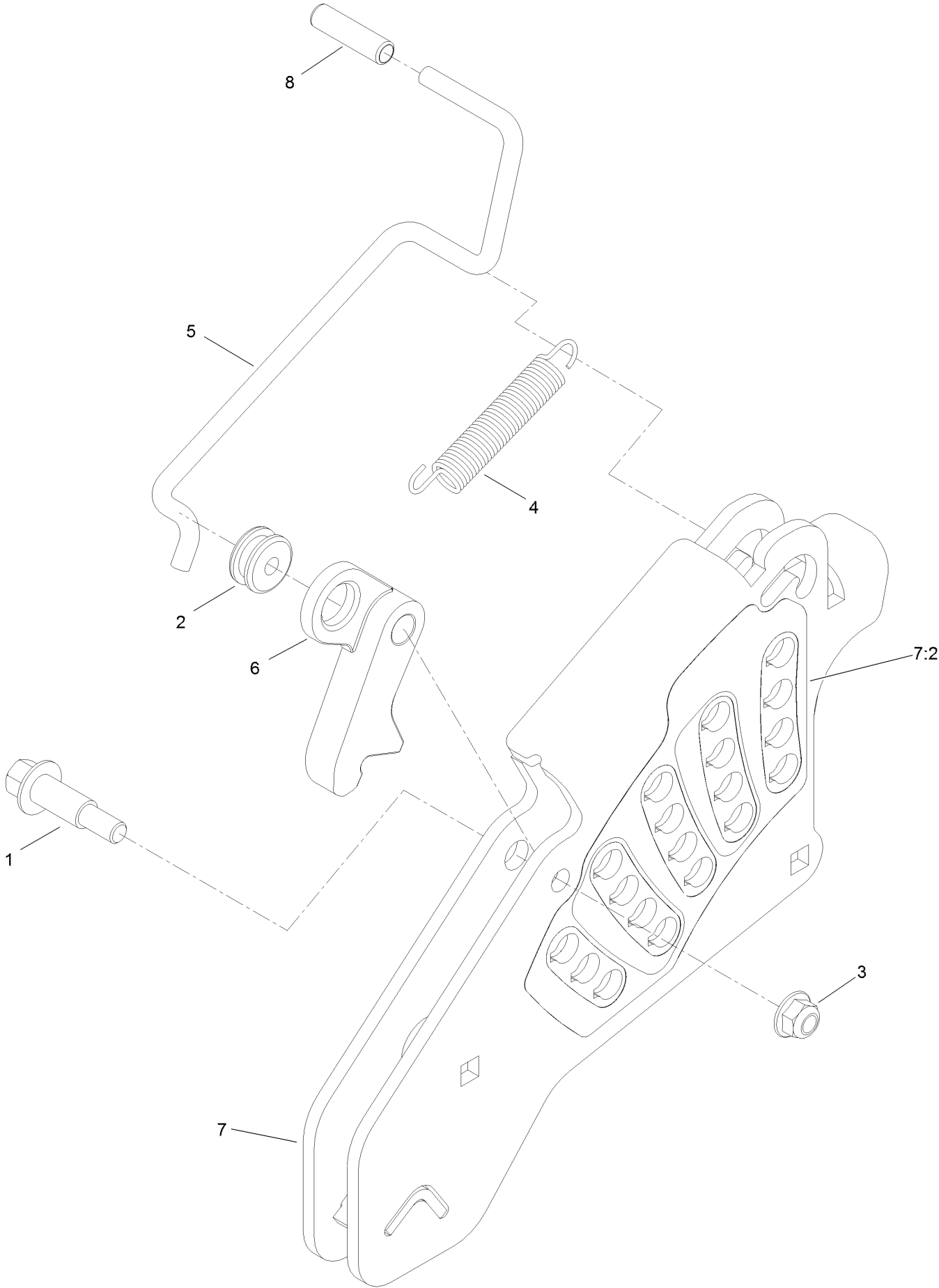
Deck Lift Assembly



Deck Lift Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-7952	2	Deck Strut ASM	16	109-7438	1	HOC ASM
1:2	109-5009	2	Bushing-Suspension, Rubber	17	109-9065	1	Screw-HH
1:3	109-5010	2	Spacer	18	3296-23	1	Nut-Lock, NI
2	109-5013	1	Panhard Rod ASM	19	3231-2	2	Bolt-CARR
2:2	109-5009	2	Bushing-Suspension, Rubber	20	126-2475-03	1	Decklift-Front
2:3	109-5010	2	Spacer	21	116-0756	4	Deck Lift Chain ASM
3	86-1990	6	Washer-Thrust	21:1	1-633447	1	Chain-Lift, Deck
4	99-5107	12	Nut-Lock	21:2	109-9065	1	Screw-HH
5	325-12	2	Screw-HH	21:3	32128-37	1	Nut-HF
6	325-17	1	Screw-HH	22	116-0559	1	Bolt-TAP
7	3233-34	3	Screw-CARR	23	32128-37	6	Nut-HF
8	127-0553	2	Support-Cross Shaft, Bearing Rear	24	109-9066	4	Yoke-Adjust, Deck
9	109-7173	2	Bearing-Cross Shaft, Rear	25	322-47	4	Screw-HH
10	3231-4	2	Screw-CARR	26	3218-2	8	Nut-Jam
11	104-8301	12	Nut-HF, NI	27	116-0459-03	1	Lift-Deck, Rear
12	109-9409	2	Support-Cross Shaft, Bearing	28	116-0780	2	Screw-Shoulder, HHF
13	109-9410	2	Bearing-Cross Shaft, Front	29	116-0797-03	1	Link-Lift, Deck
14	116-1700	4	Bolt-CARR	30	116-0886	1	Spring-Extension
15	109-9840	4	Screw-Shoulder, HHF	31	116-5584	1	Pin-HOC
				32	116-1919-01	1	Lever-Foot
				33	3256-28	2	Washer-Flat
				34	92-7674	1	Bolt-Shoulder
				39	3231-7	4	Screw-CARR

Height-of-Cut Assembly No. 109-7438

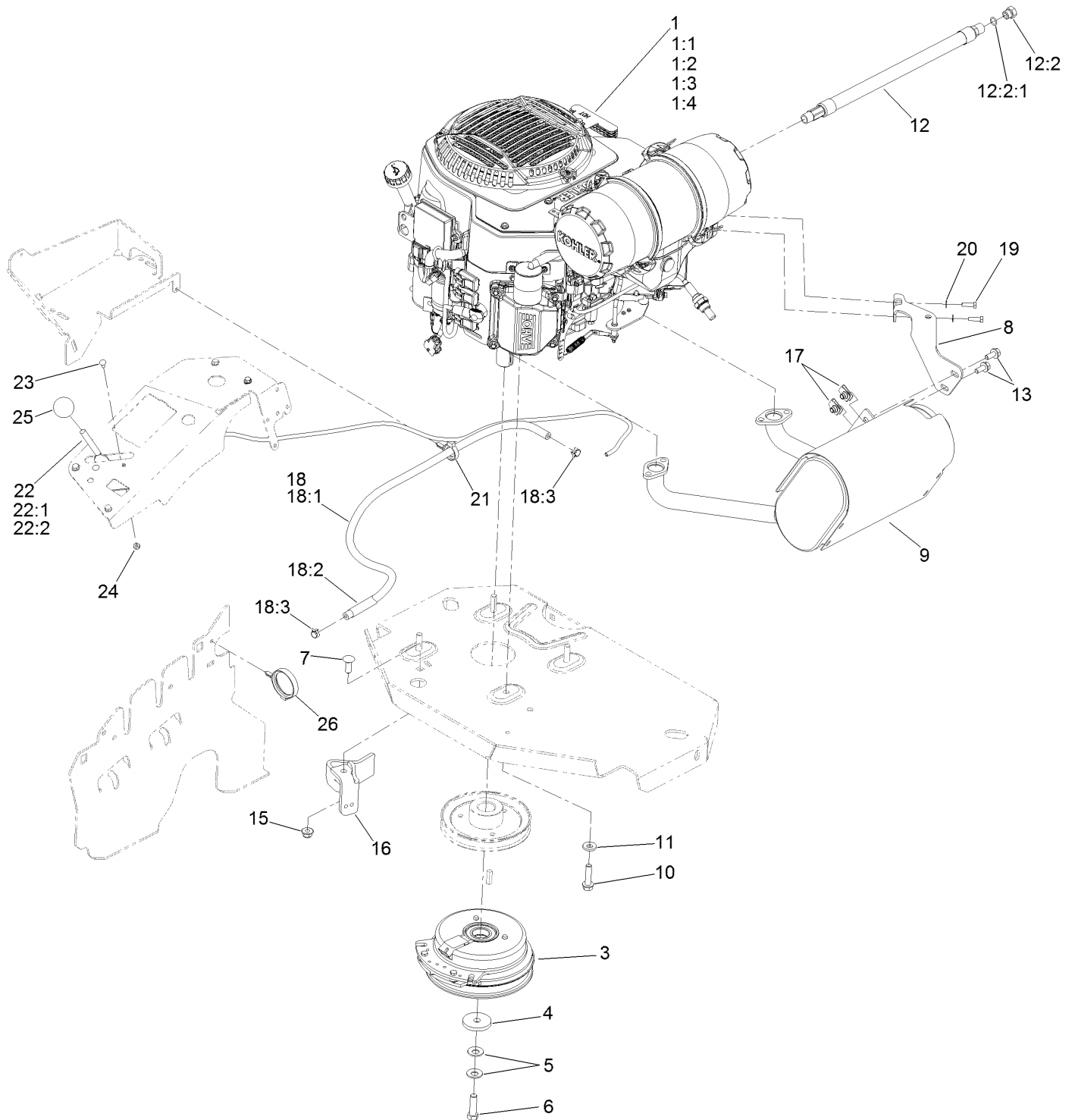


Height-of-Cut Assembly No. 109-7438 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-HF, NI
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
6	116-0118	1	Pawl-Transport, HOC
7	109-7335	1	HOC Plate ASM
7:2	126-4398	1	Decal-HOC
8	109-8250	1	Grip-Lever

Engine, Clutch and Muffler Assembly



Engine, Clutch and Muffler Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Engine-Kohler Ecv740 ▲◆
1:1		1	Kohler 52 050 02-S Engine Oil Filter ▲◆
1:2		1	Kohler 25 083 01-S Engine Air Filter ▲◆
1:3		1	Kohler 25 083 04-S Safety Filter ▲◆
1:4		1	Kohler 25 050 42-S Fuel Filter ▲◆
3	116-1620	1	Clutch Kit
4	109-6919	1	Washer-Clutch
5	1-603610	2	Washer-Spring
6	109-9761	1	Screw-HH □
7	3231-22	1	Screw-CARR
8	116-4297	1	Muffler Bracket Kit
9	135-2127	1	Muffler Kit
10	32144-102	4	Screw-HWH
11	98-5975	4	Washer-Belleville
12	116-5316	1	Oil Drain Hose ASM ■
12:2	353-508	1	Plug-HH ●

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12:2:1	237-42	1	O-Ring
13	3234-5	2	Screw-HHF
15	104-8301	1	Nut-HF, NI
16	116-2612-01	1	Clutch-Anchor
17	94-2413	2	Nut-U
18	117-3893	1	Fuel Line ASM
18:1	109-0273	1	Hose-Fuel
18:2	117-3892	1	Sleeve-Thermal
18:3	2412-98	2	Clamp-Hose
19	116-4295	2	Screw-HH
20	1-303435	2	Washer-Spring
21	105-1853	1	Clamp-Hose
22	115-2752	1	Throttle Control ASM
22:1	112-2334	1	Lever-Throttle
22:2	115-3868	1	Cable-Throttle
23	1-807513	2	Bolt-CARR
24	3296-2	2	Nut-Lock, NI
25	1-603175	1	Knob-Ball
26	117-7817	1	Clamp-Harness

● Torque to 24-26 ft-lb

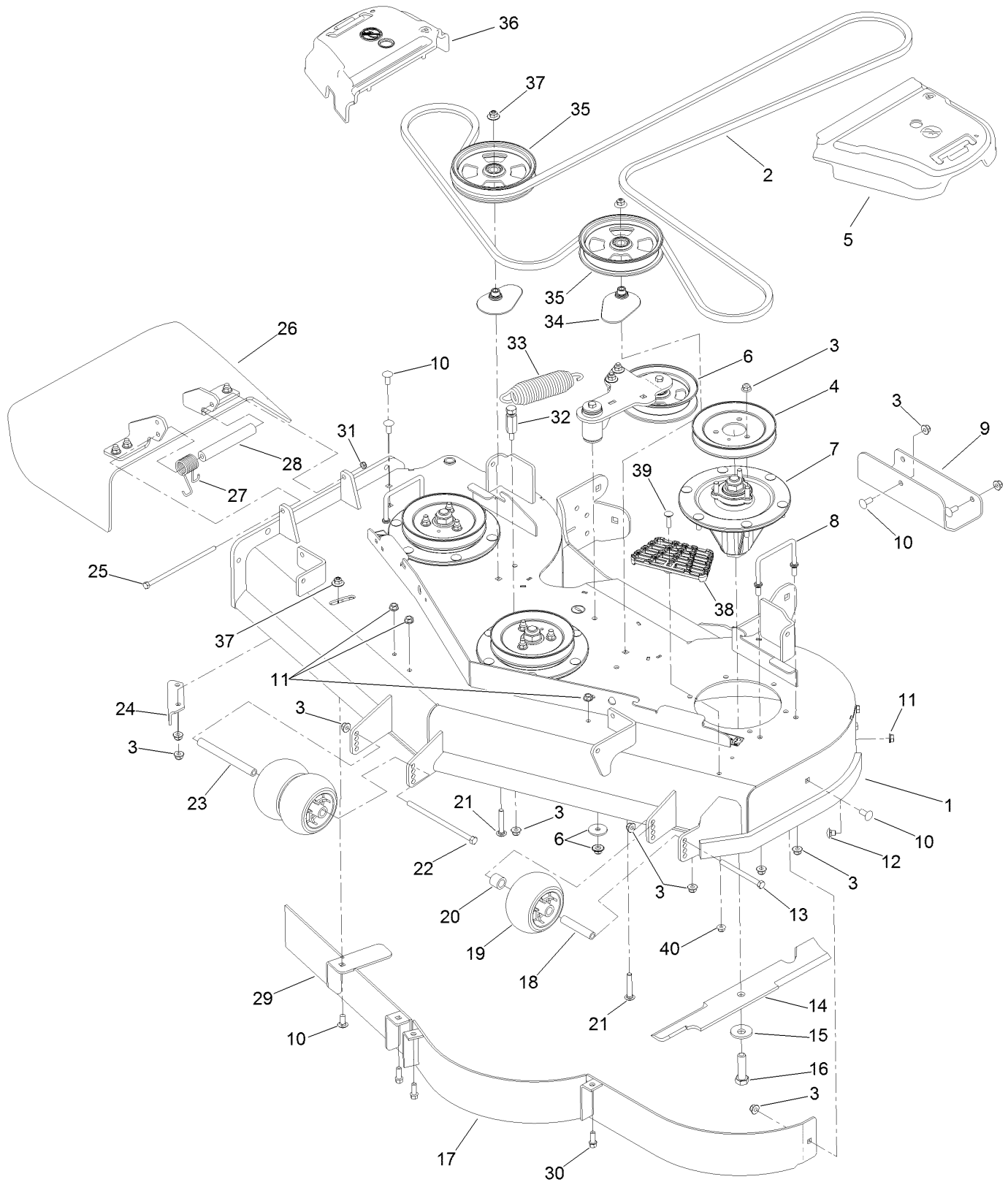
▲ Not serviced separately

□ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

■ Torque to 17-23 ft-lb

◆ Obtain parts from www.kohlerplus.com

Deck Assembly

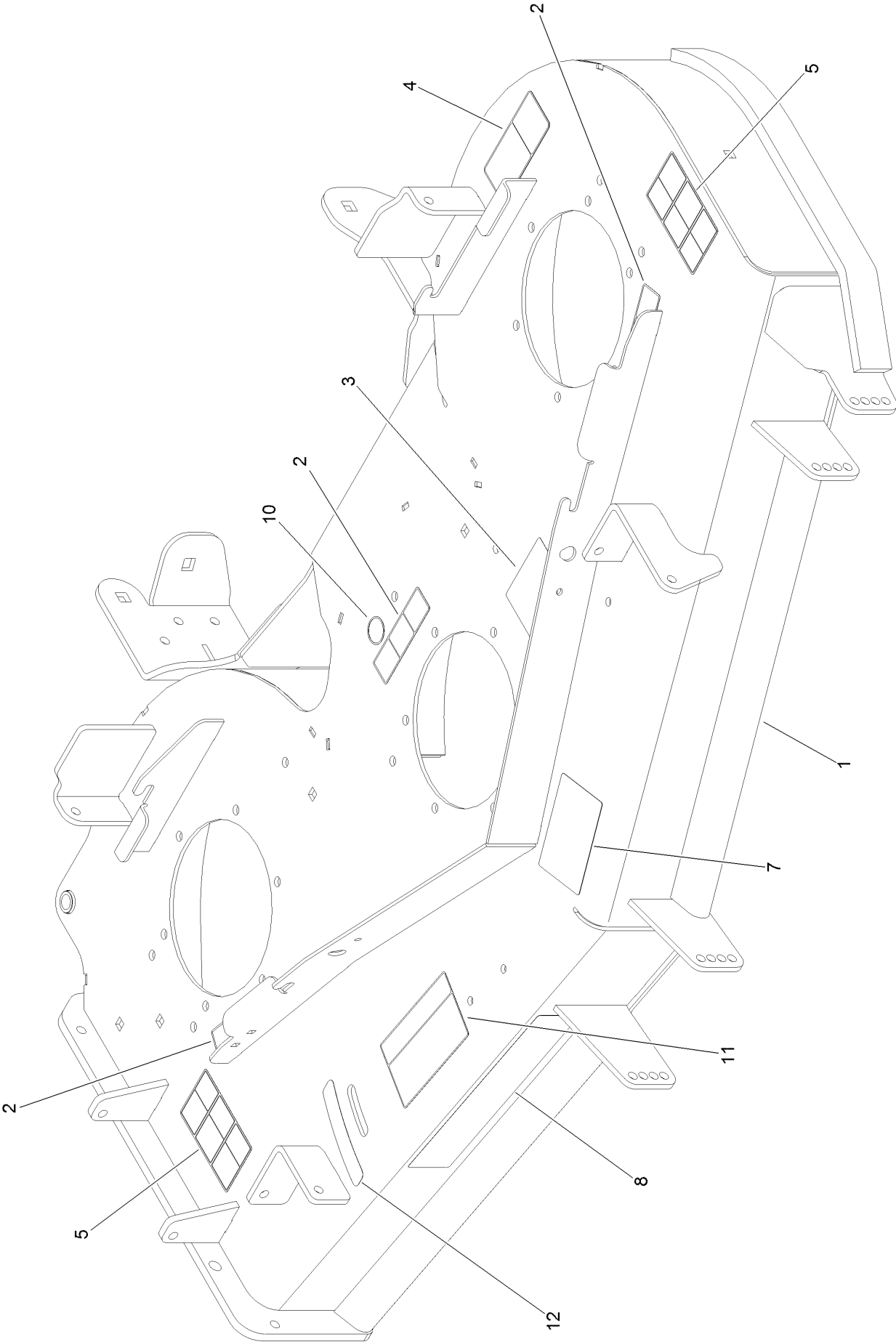


Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-8632	1	Deck Decal ASM	21	3231-40	2	Bolt-CARR, Short Neck
2	115-7426	1	Belt-V	22	108-5388	1	Screw-HH
3	104-8301	41	Nut-HF, NI	23	98-5967	1	Spacer-Wheel
4	115-7450	3	Pulley	24	107-8541-01	1	Baffle-Discharge
5	109-6936	1	Cover-Belt, LH	25	322-50	1	Screw-HH
6		1	Idler Arm ASM ●	26	108-2792	1	Rubber Deflector ASM
7	127-0560	3	Spindle ASM	27	108-4052	1	Spring-Torsion
8	109-6982	2	Wireform-Cover	28	105-4622	1	Spacer
9	121-7975-01	1	Plate-Skid	29	115-7455-01	1	Baffle ASM
10	3231-27	8	Screw-CARR	30	92-1624	3	Screw-HWH
11	3290-357	6	Nut-HHF, Whiz	31	3296-47	1	Nut-Lock, NI
12	108-5387	3	Screw-CARR	32	114-5867	1	Anchor-Spring, Tall
13	323-23	1	Screw-HH	33	116-6317	1	Spring-Extension
14	105-7781-03	3	Blade-18In, Hi Flow	34	109-2872	2	Spacer-Pulley
15	103-0865	3	Washer-Blade Bolt, Heavy	35	136-5404	2	Pulley-Idler, Flat
16	51-4060	3	Screw-Blade	36	109-6935	1	Cover-Belt, RH
17	115-7461-01	1	Baffle ASM	37	109-6658	3	Nut-Flange, NI
18	98-7912	1	Tube-Spanner	38	126-4781-03	1	Step-Deck
19	1-603299	3	Roller-Scalp, Anti	39	3230-3	1	Screw-CARR
20	98-7913	1	Tube-Spacer	40	104-8300	1	Nut-HF, NI

● Not serviced separately

Deck Decal Assembly No. 136-8632

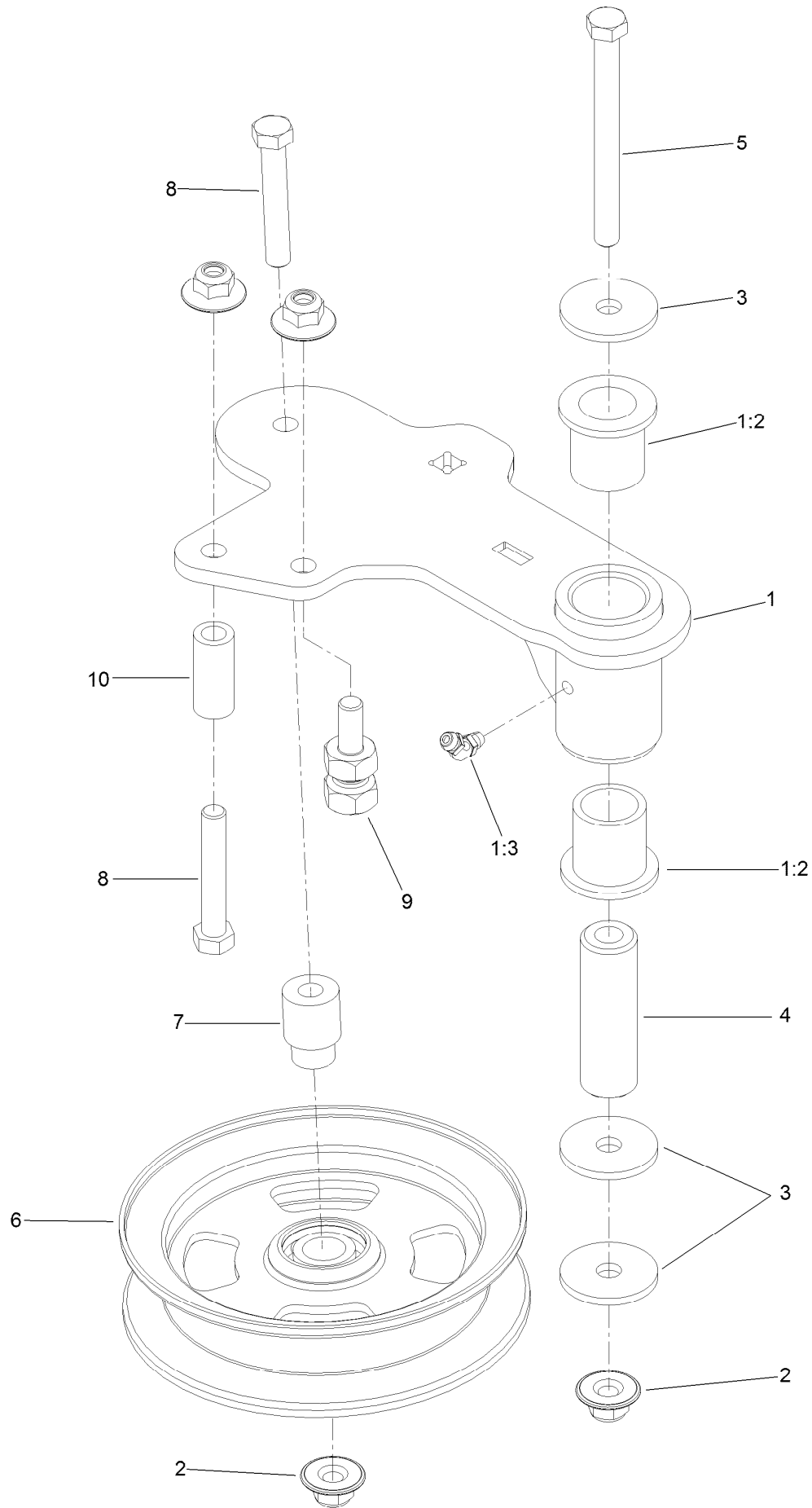


Deck Decal Assembly No. 136-8632 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck Decal ASM ●	7	127-0326	1	Decal-Scalp, Anti
2	112-9028	3	Decal-Cover, Missing	8	107-1618	1	Decal
3	136-5508	1	Decal-Routing, Deck Belt	10	58-6520	1	Decal-Grease
4	93-7818	1	Decal-Torque, Blade Bolt	11	110-2068	1	Decal-Adjustment, Baffle
5	117-3848	2	Decal-Danger	12	110-2067	1	Decal-Setting, Baffle

● Not serviced separately

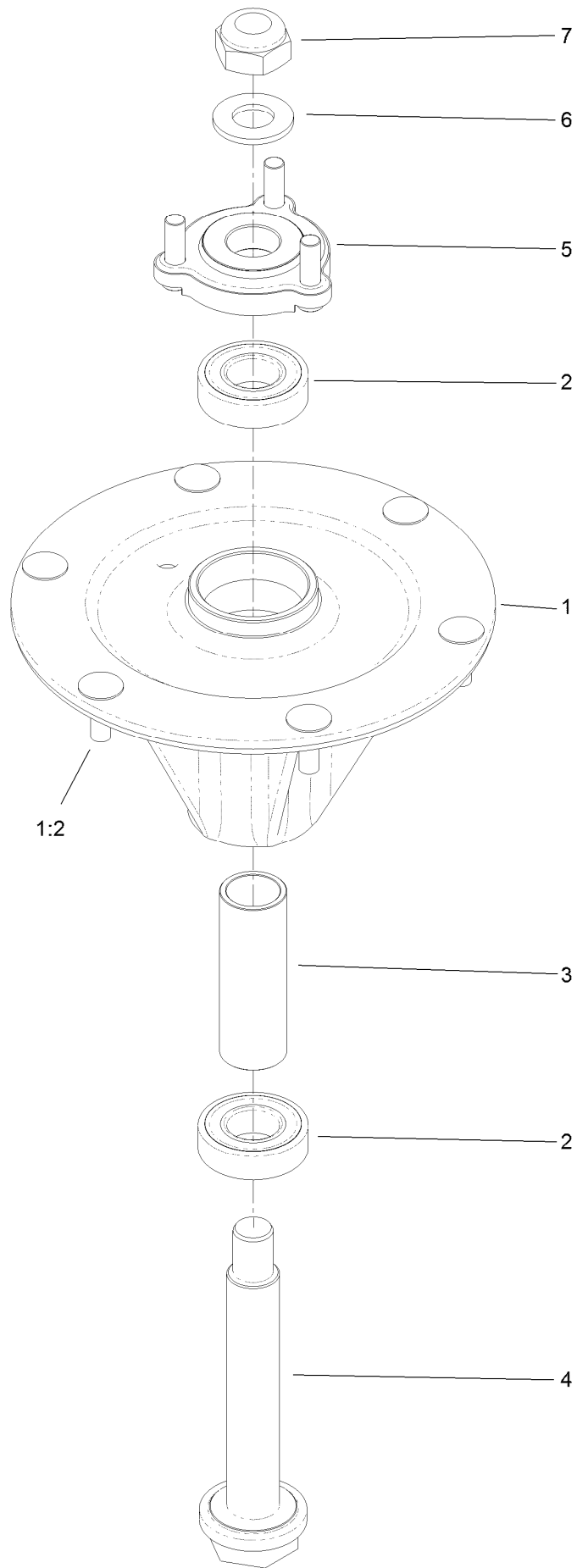
Idler Arm Assembly



Idler Arm Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	114-5870	1	Idler Arm ASM	5	98-5961	1	Screw-HH
1:2	1-303514	2	Bearing-Flanged	6	132-9425	1	Pulley-Idler, Flat
1:3	1481	1	Fitting-Grease	7	112-4212	1	Mount-Pulley
2	109-6658	4	Nut-Flange, NI	8	323-11	2	Screw-HH
3	1-213069	3	Washer	9	132-4729	1	Anchor-Spring, Short
4	114-5848	1	Spacer-Plain	10	104-0151	1	Spacer

Spindle Assembly No. 127-0560



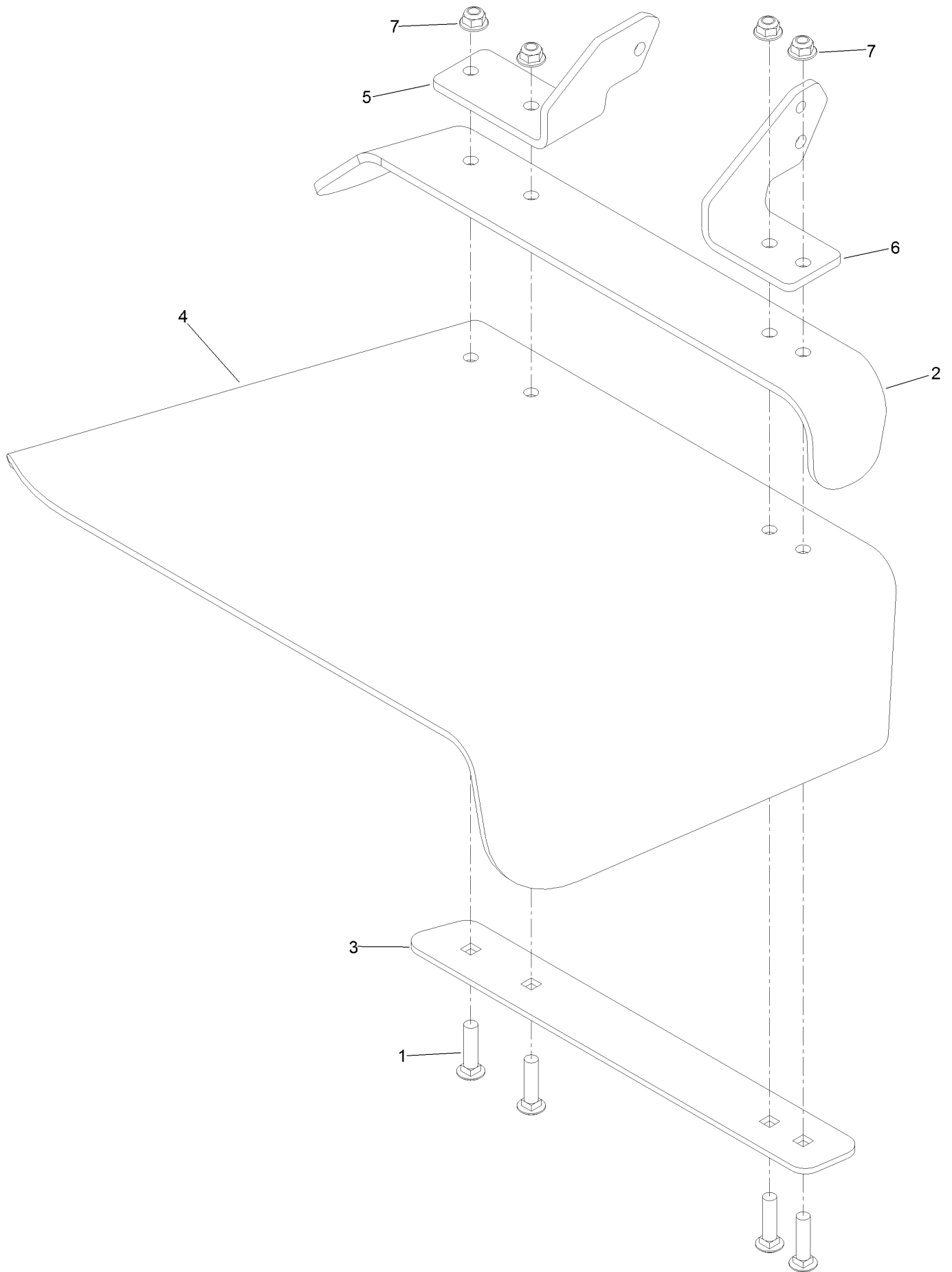
Spindle Assembly No. 127-0560 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Spindle Housing ASM W/Studs ●
1:2	114-8195	6	Bolt-Ribbed Neck
2	116-0720	2	Bearing-Ball
3	127-0554	1	Spacer-Bearing

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
4	127-0556	1	Shaft-Spindle, Ball Bearing
5	127-0557	1	Hub-Spindle (W/Studs)
6	92-5836	1	Washer
7	3296-67	1	Nut-Lock, NI

● Not serviced separately

Rubber Deflector Assembly No. 108-2792

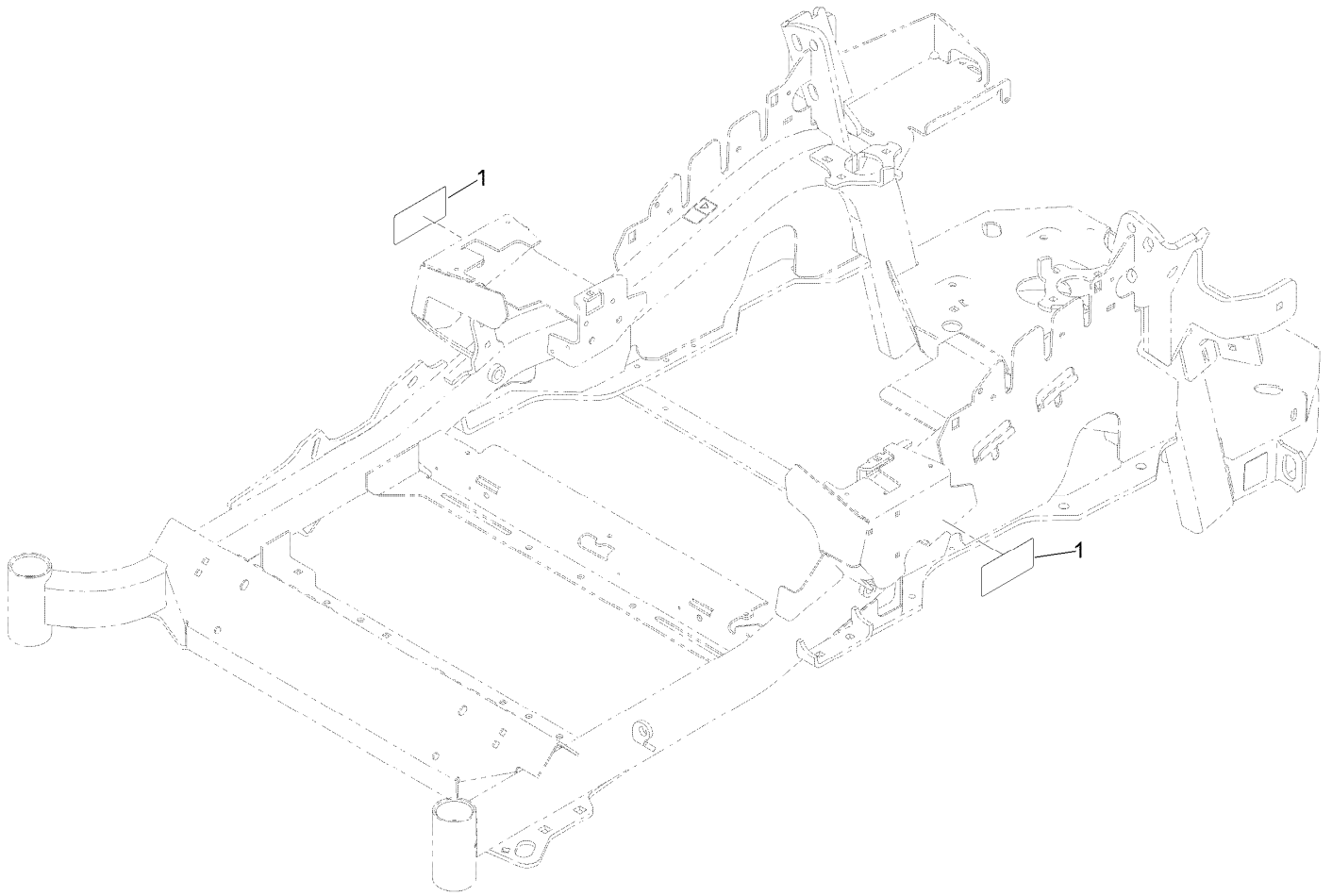


Rubber Deflector Assembly No. 108-2792 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3231-4	4	Screw-CARR
2	106-3246-01	1	Deflector
3	106-3248-03	1	Strap-Discharge
4	108-5029	1	Deflector-Rubber

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-4059-01	1	Plate-Hinge, Rear
6	106-3253-01	1	Plate-Hinge, Front
7	104-8301	4	Nut-HF, NI

Frame Decal Assembly



Frame Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-5894	2	Decal

Attachments and Accessories

For 74906 Z Master Professional 5000 Series Riding Mower with 52in TURBO FORCE Side Discharge Mower

Product Name	Model/Part
Blower and Drive Kit	78552
E-Z Vac Twin Bagging System.....	78562
E-Z Vac DFS Collection System	78566
Deluxe Seat Kit.....	121-7595
Recycler Kit	115-7467
Operator Controlled Discharge Chute Kit.....	117-3600
Bimini Folding Shade Assembly	115-4510
Z Stand Kit.....	121-4811
Power Deck Lift Kit	132-5986
Light Kit.....	116-1154
Hitch Kit	109-9487
Trash Holder Kit.....	TC26
Hypr-Oil 500 (quart)	114-4713
Hypr-Oil 500 (gallon).....	114-4714
Hypr-Oil 500-5 (5 gallon).....	114-4715
Blade-Hi Flow, 18in.....	105-7781-03
Blade-Med Flow, 18in	105-7794-03
Blade-Low Flow, 18in.....	105-7795-03
Blade-Atomic, 18in	105-7796-03
Blade-Recycler, 18in.....	105-7779-03
Blade-Hi Flow, 18in (6 Pack).....	108-1117
Blade-Med Flow, 18in (6 Pack)	110-0409
Blade-Lo Flow, 18in (6 Pack)	110-0406
Blade-Atomic, 18in (6 Pack)	108-1118
Blade-Recycler, 18in (6 Pack).....	110-0408
Roller Striper Kit.....	115-7470
Seat Cover W/arm rest	117-0095
Filter Minder Gauge	99-4664
Toro Deluxe Rider Cover.....	490-7319
Spark Arrestor Screen	75-6880
Anti-Scalp Kit (Trim Side).....	108-4140
Turbo Baffle Kit	107-1634
Seat Tilt Frame And Iso Mount Kit.....	121-7596
Jack Mount Kit	127-6665
Jack Kit	127-6666

Notes:



Count on it.