FORM NO. 3321–496

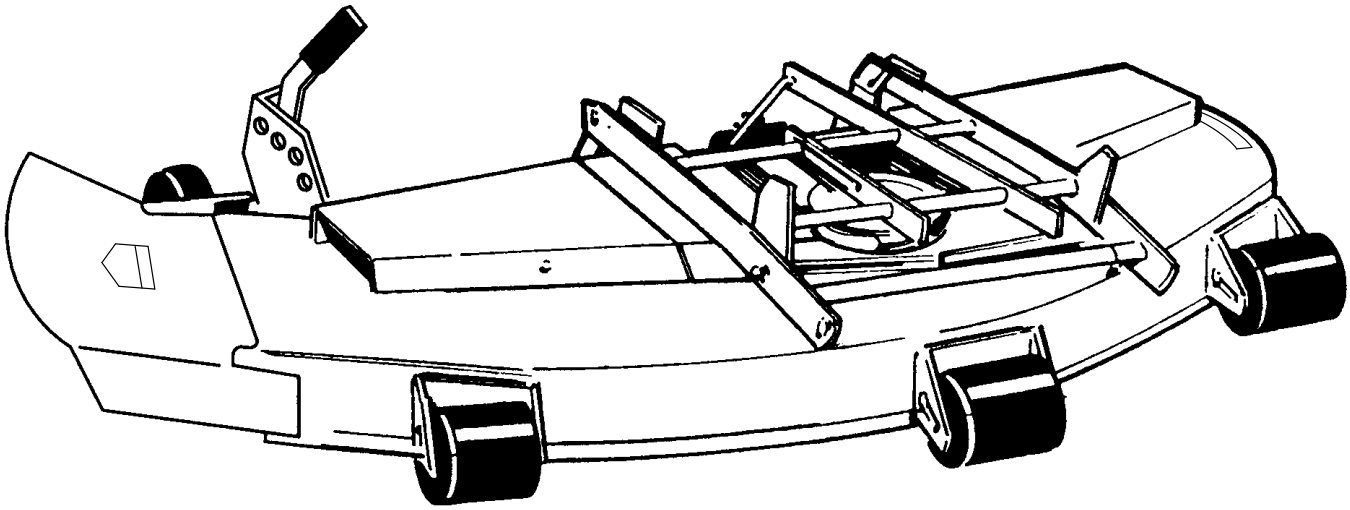
TORO®

MODEL NO. 78345–8900001 & UP

PARTS CATALOG

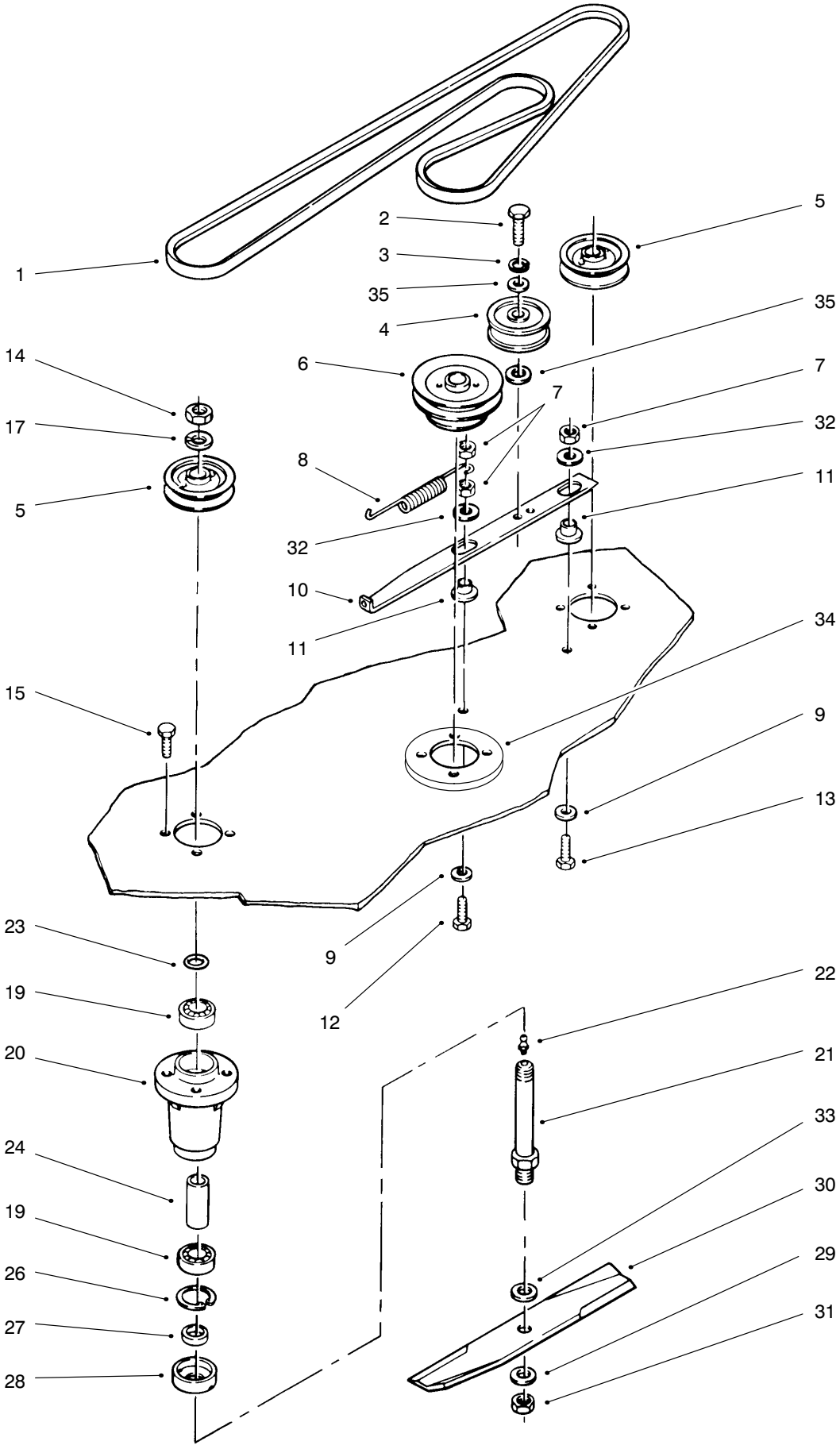
WHEEL HORSE®

42” Rotary Cutting Unit



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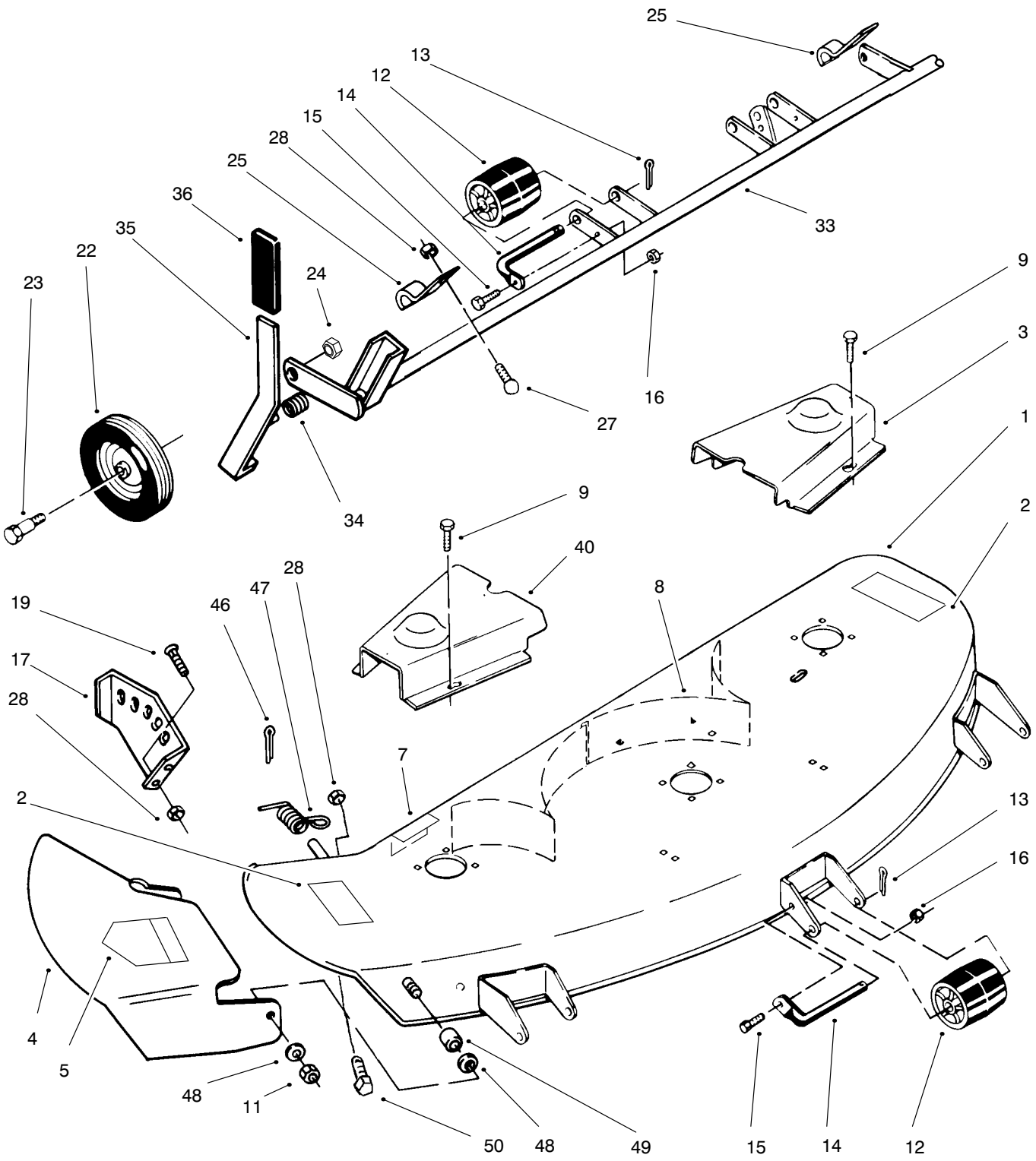
BELT & SPINDLE ASSEMBLY



BELT & SPINDLE ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	6738	Belt − Spindle	1
2	323−7	Bolt	1
3	3253−21	Washer − Lock	1
4	92−7101	Pulley − Flat Idler	1
5	109967	Pulley − Outside)	2
6	110148	Pulley − Center	1
7	3296−39	Nut − Lock.	3
8	100071	Spring	1
9	2844	Washer − Special	2
10	106120	Bar− Idler Support	1
11	107674	Spacer − Bushing	2
12	323−9	Bolt	1
13	323−7	Bolt	1
14	3220−6	Nut − Jam	3
15	9080326	Bolt − Eslok	12
16	110172	Spindle Assembly (Incl. Ref.# 19−28)	3
17	3253−8	Washer − Lock	3
19	109966	Bearing − Ball	6
20	114568	Housing − Spindle	3
21	112674	Shaft − Spindle	3
22	302−5	Fitting − Grease	3
23	971015	O−Ring	3
24	116085	Spacer	3
26	32120−42	Ring − Internal Snap	3
27	106068	Spacer − Blade	3
28	106067	Cup − Spindle	3
29	3256−28	Washer − Special	3
30	106636	Kit − Blade Set Of 3	1
31	3220−7	Nut − Jam	3
32	107675	Washer − Special	2
33	9202574	Washer − Special	3
34	106117	Plate − Spindle	1
35	3256−24	Washer	2

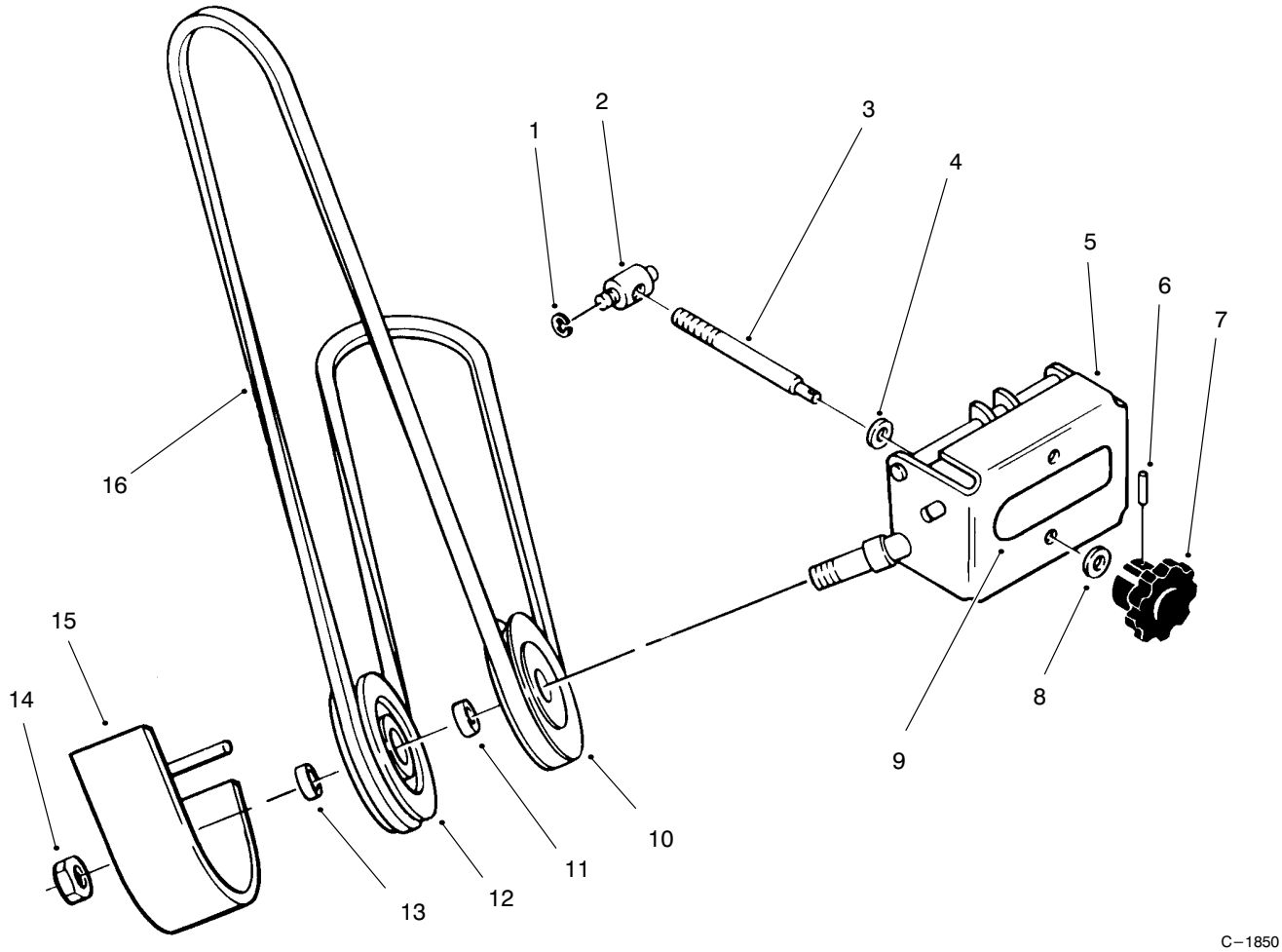
CUTTING UNIT ASSEMBLY



C – 1851

CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	88−2740	Deck − Assembly (Incl. Ref. #2 & 8)	1
2	92−7108	Decal − Danger	2
3	107029	Cover − Belt L.H.	1
4	88−2750	Chute Assembly (Incl. Ref. #5)	1
5	93−1122	Decal − Danger	1
7	106748	Decal − Height & Belt	1
8	115062	Baffle − Deck R.H.	1
	115063	Baffle − Deck L.H.	1
9	9266714	Bolt	8
11	9142366	Nut	1
12	94−1599	Roller	5
13	3272−21	Pin − Cotter	5
14	110847	Shaft − Roller	5
15	321−4	Bolt	5
16	3296−42	Nut − Lock	5
17	102654	Quadrant	1
19	3231−2	Bolt − Carriage	2
22	110506	Wheel	2
23	5188	Bolt − Shoulder	2
24	32146−2	Nut − Eslok	2
25	110837	Bracket − Pivot	2
27	3231−25	Bolt − Carriage	4
28	3296−39	Nut − Lock	7
33	98−1732	Support − Gage Wheel	1
34	101853	Spring	1
35	115229	Lever	1
36	103712	Grip	1
40	107028	Cover − Belt R.H.	1
46	3272−10	Pin − Cotter	1
47	93−1631	Spring − Compression	1
48	93−1633	Washer − Nylon	2
49	116080	Bushing	1
50	323−34	Bolt	1



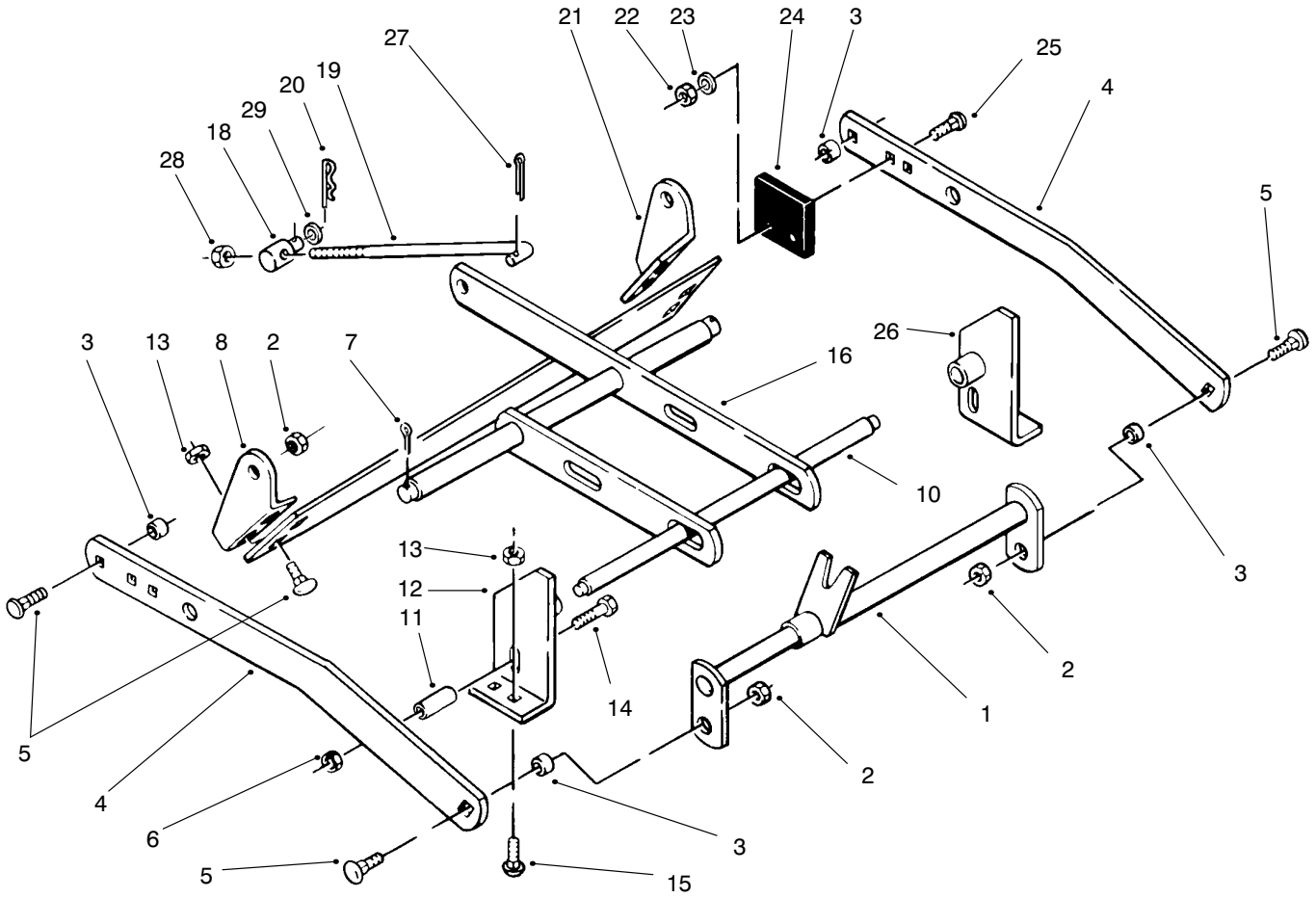
C−1850

IDLER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	105797	E−Ring	2
2	101708	Trunnion	1
3	101842	Rod − Adjustment	1
4	3256−24	Washer	1
5	101728	Support − Front	1
6	933156	Pin − Spirol	1
7	101851	Knob − Adjusting	1
8	108571	Spring − Washer	1
9	92−8747	Decal − Attach−a−Matic	1

Ref. No.	Part No.	Description	No. Used
10	92−7103	Pulley − V−Idler	1
11	101734	Spacer − Inner	1
12	104975	Pulley − Flat Idler	1
13	101757	Spacer − Outer	1
15	102582	Cover − Belt	1
14	9150076	Nut − Eslok	1
16	102742	Belt − Drive	1
*	101657	Front Idler Assembly (Incl. Ref. #1−8 & 10−15)	1

* Not Illustrated



C−1849

LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	101758	Hitch	1
2	102809	Nut	4
3	111044	Spacer	4
4	101777	Bar − Draft	2
5	3231−25	Bolt − Carriage	8
6	3296−48	Nut − Lock	2
7	3272−12	Pin − Cotter	2
8	102430	Bracket − Rt. Rear	1
10	102570	Shaft − Front	1
11	9793604	Spacer − Transport Stop	2
12	102574	Bracket − Rt. Front	1
13	3296−39	Nut − Lock	8
14	3232−3	Bolt	2
15	3231−2	Bolt − Carriage	4

Ref. No.	Part No.	Description	No. Used
16	98−1734	Leveler	1
18	94−7802	Trunion	1
19	98−1736	Rod − Lift	1
20	9335124	Hairpin	1
21	102429	Bracket − Left Rear	1
22	3296−29	Nut − Lock.	4
23	3256−3	Washer	4
24	102322	Bumper − Rubber	2
25	3230−3	Bolt − Carriage	4
26	102575	Bracket − Left Front	1
27	3272−12	Pin − Cotter	1
28	3296−23	Nut − Lock	1
29	3256−26	Washer − Flat	1

TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.
2844	Washer − Special	3	9	2
5188	Bolt − Shoulder	5	23	2
6738	Belt − Spindle	3	1	1
100071	Spring	3	8	1
101657	Front Idler Assembly	6	*	1
101708	Trunnion	6	2	1
101728	Support − Front	6	5	1
101734	Spacer − Inner	6	11	1
101757	Spacer − Outer	6	13	1
101758	Hitch	7	1	1
101777	Bar − Draft	7	4	2
101842	Rod − Adjustment	6	3	1
101851	Knob − Adjusting	6	7	1
101853	Spring	5	34	1
102322	Bumper − Rubber	7	24	2
102429	Bracket − Left Rear	7	21	1
102430	Bracket − Rt. Rear	7	8	1
102570	Shaft − Front	7	10	1
102574	Bracket − Rt. Front	7	12	1
102575	Bracket − Left Front	7	26	1
102582	Cover − Belt	6	15	1
102654	Quadrant	5	17	1
102742	Belt − Drive	6	16	1
102809	Nut	7	2	4
103712	Grip	5	36	1
104975	Pulley − Flat Idler	6	12	1
105797	E−Ring	6	1	2
106067	Cup − Spindle	3	28	3
106068	Spacer − Blade	3	27	3
106117	Plate − Spindle	3	34	1
106120	Bar− Idler Support	3	10	1
106636	Kit − Blade Set Of 3	3	30	1
106748	Decal − Height & Belt	5	7	1
107028	Cover − Belt R.H.	5	40	1
107029	Cover − Belt L.H.	5	3	1
107674	Spacer − Bushing	3	11	2
107675	Washer − Special	3	32	2
108571	Spring − Washer	6	8	1
109966	Bearing − Ball	3	19	6
109967	Pulley − Outside)	3	5	2
110148	Pulley − Center	3	6	1
110172	Spindle Assembly	3	16	3
110506	Wheel	5	22	2
110837	Bracket − Pivot	5	25	2
110847	Shaft − Roller	5	14	5
111044	Spacer	7	3	4
112674	Shaft − Spindle	3	21	3
114568	Housing − Spindle	3	20	3
115062	Baffle − Deck R.H.	5	8	1
115063	Baffle − Deck L.H.	5		1
115229	Lever	5	35	1
116080	Bushing	5	49	1
116085	Spacer	3	24	3
933156	Pin − Spirol	6	6	1
971015	O−Ring	3	23	3
9080326	Bolt − Eslok	3	15	12
9142366	Nut	5	11	1
9150076	Nut − Eslok	6	14	1
9202574	Washer − Special	3	33	3
9266714	Bolt	5	9	8
9335124	Hairpin	7	20	1
9793604	Spacer − Transport Stop	7	11	2
88−2740	Deck − Assembly	5	1	1
88−2750	Chute Assembly	5	4	1
92−7101	Pulley − Flat Idler	3	4	1
92−7103	Pulley − V−Idler	6	10	1
92−7108	Decal − Danger	5	2	2
92−8747	Decal − Attach−a−Matic	6	9	1
93−1122	Decal − Danger	5	5	1
93−1631	Spring − Compression	5	47	1
93−1633	Washer − Nylon	5	48	2
94−1599	Roller	5	12	5
94−7802	Trunion	7	18	1
98−1732	Support − Gage Wheel	5	33	1
98−1734	Leveler	7	16	1
98−1736	Rod − Lift	7	19	1
302−5	Fitting − Grease	3	22	3
321−4	Bolt	5	15	5
323−7	Bolt	3	2	1
323−7	Bolt	3	13	1
323−9	Bolt	3	12	1
323−34	Bolt	5	50	1
3220−6	Nut − Jam	3	14	3
3220−7	Nut − Jam	3	31	3
3230−3	Bolt − Carriage	7	25	4
3231−2	Bolt − Carriage	7	15	4
3231−2	Bolt − Carriage	5	19	2
3231−25	Bolt − Carriage	7	5	8
3231−25	Bolt − Carriage	5	27	4
3232−3	Bolt	7	14	2
3253−8	Washer − Lock	3	17	3
3253−21	Washer − Lock	3	3	1
3256−3	Washer	7	23	4
3256−24	Washer	6	4	1
3256−24	Washer	3	35	2
3256−26	Washer − Flat	7	29	1
3256−28	Washer − Special	3	29	3
3272−12	Pin − Cotter	7	27	1
3272−12	Pin − Cotter	7	7	2
3272−21	Pin − Cotter	5	13	5
3296−23	Nut − Lock	7	28	1
3296−29	Nut − Lock.	7	22	4
3296−39	Nut − Lock	7	13	8
3296−39	Nut − Lock	5	28	7
3296−39	Nut − Lock.	3	7	3
3296−42	Nut − Lock	5	16	5
3296−48	Nut − Lock	7	6	2
32120−42	Ring − Internal Snap	3	26	3
32146−2	Nut − Eslok	5	24	2

*Not Illustrated