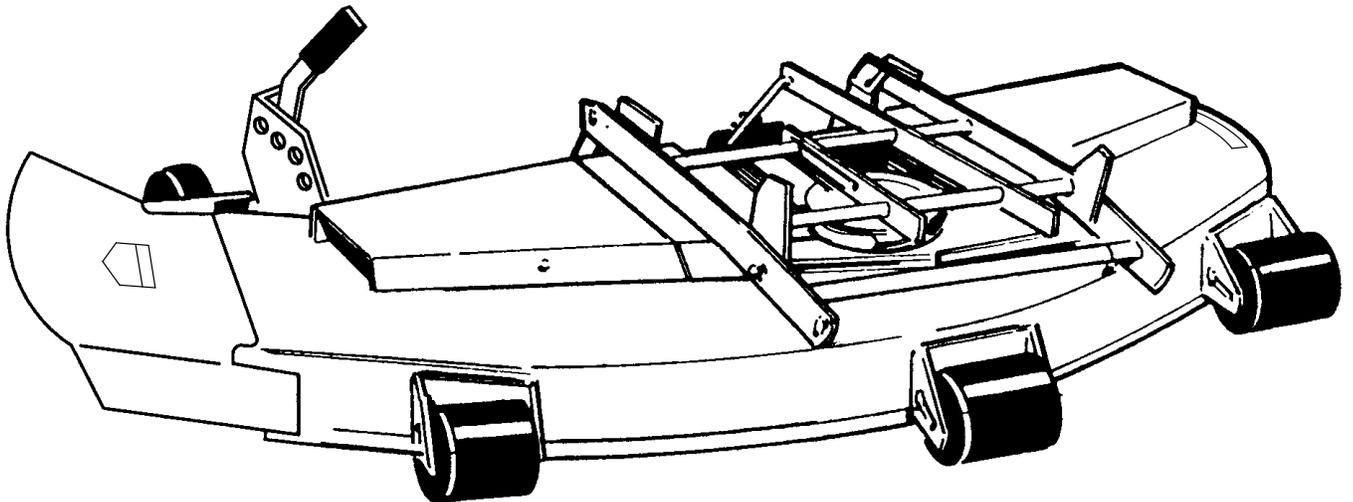




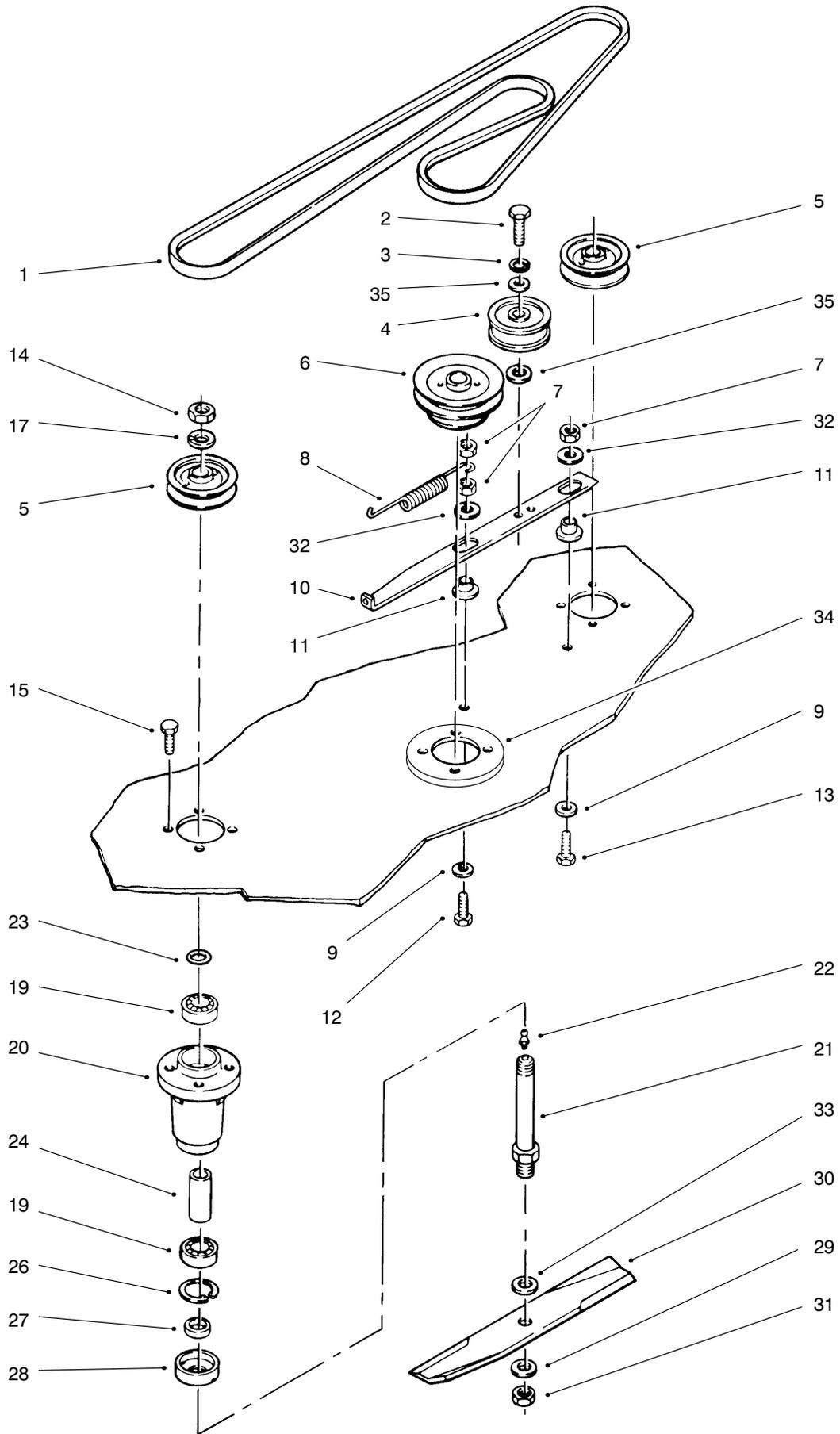
MODEL NO. 78345-8900001 & UP

PARTS  
CATALOG

**WHEEL HORSE**<sup>®</sup>  
42" Rotary Cutting Unit



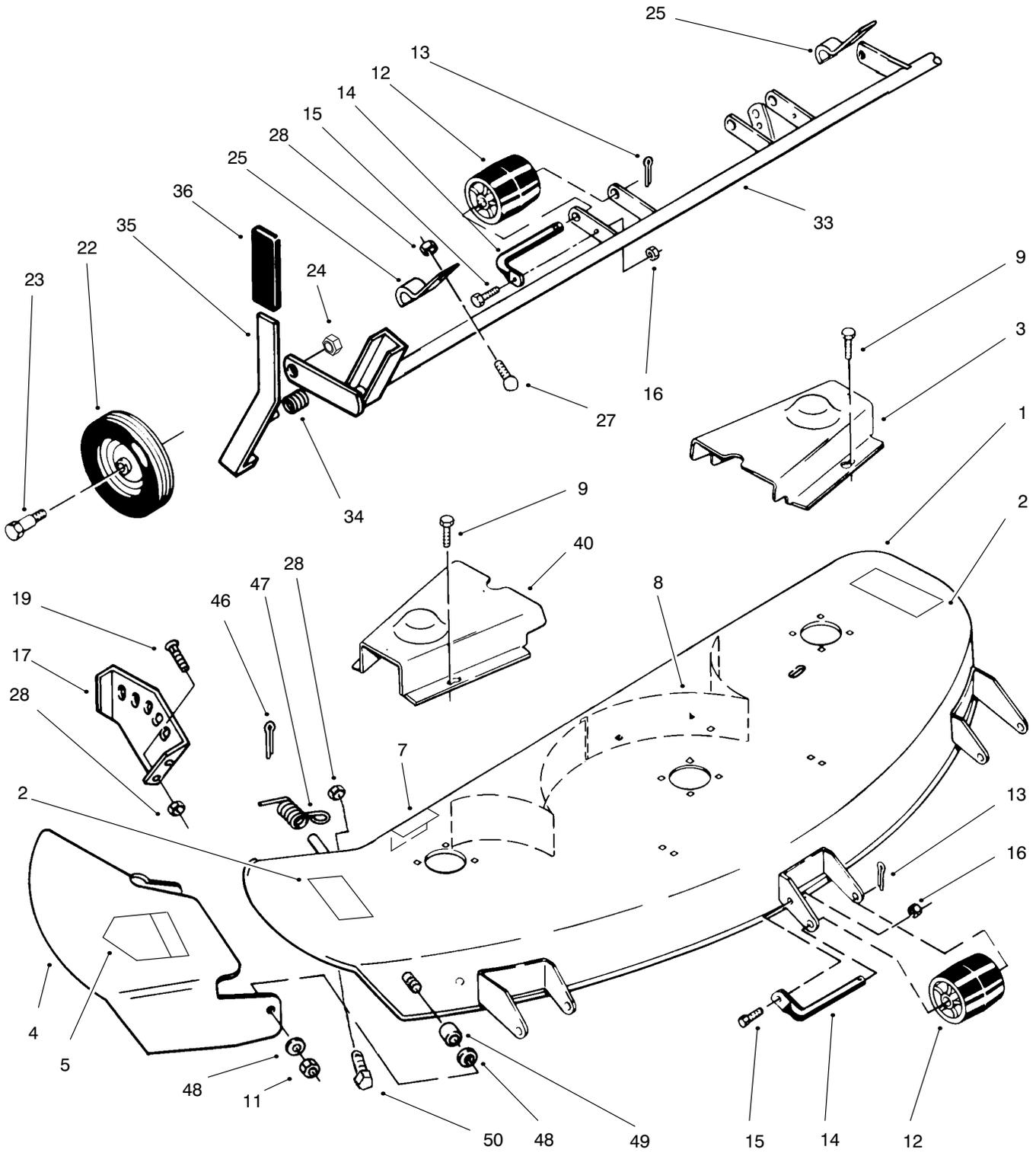
# BELT & SPINDLE ASSEMBLY



**BELT & SPINDLE ASSEMBLY**

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	6738	Belt – Spindle	1	17	3253-8	Washer – Lock	3
2	323-7	Bolt	1	19	109966	Bearing – Ball	6
3	3253-21	Washer – Lock	1	20	114568	Housing – Spindle	3
4	92-7101	Pulley – Flat Idler	1	21	112674	Shaft – Spindle	3
5	109967	Pulley – Outside)	2	22	302-5	Fitting – Grease	3
6	110148	Pulley – Center	1	23	971015	O-Ring	3
7	3296-39	Nut – Lock.	3	24	116085	Spacer	3
8	100071	Spring	1	26	32120-42	Ring – Internal Snap	3
9	2844	Washer – Special	2	27	106068	Spacer – Blade	3
10	106120	Bar– Idler Support	1	28	106067	Cup – Spindle	3
11	107674	Spacer – Bushing	2	29	3256-28	Washer – Special	3
12	323-9	Bolt	1	30	106636	Kit – Blade Set Of 3	1
13	323-7	Bolt	1	31	3220-7	Nut – Jam	3
14	3220-6	Nut – Jam	3	32	107675	Washer – Special	2
15	9080326	Bolt – Eslok	12	33	9202574	Washer – Special	3
16	110172	Spindle Assembly (Incl. Ref.# 19-28)	3	34	106117	Plate – Spindle	1
				35	3256-24	Washer	2

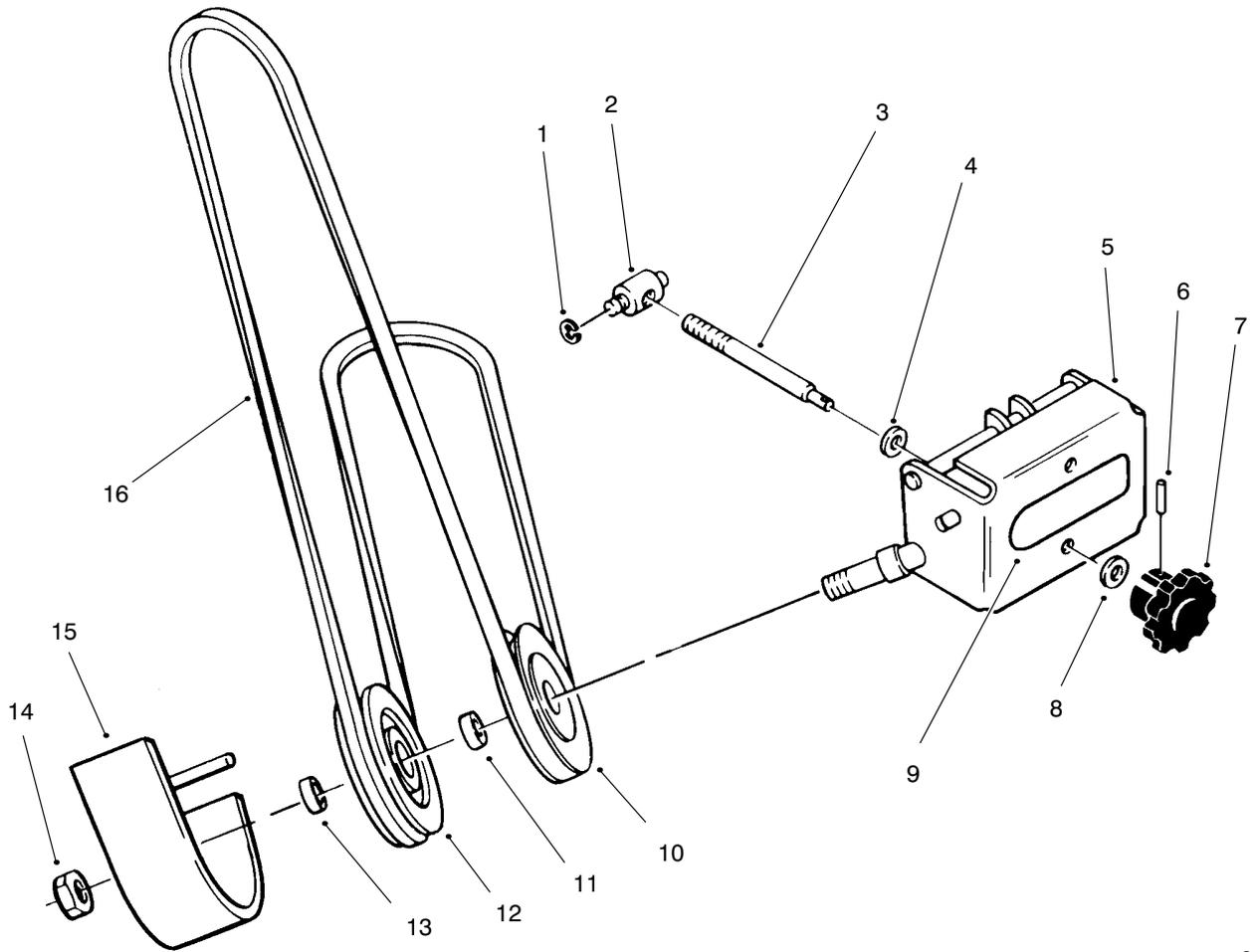
# CUTTING UNIT ASSEMBLY



# CUTTING UNIT ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	88-2740	Deck - Assembly (Incl. Ref. #2 & 8)	1
2	92-7108	Decal - Danger	2
3	107029	Cover - Belt L.H.	1
4	88-2750	Chute Assembly (Incl. Ref. #5)	1
5	93-1122	Decal - Danger	1
7	106748	Decal - Height & Belt	1
8	115062	Baffle - Deck R.H.	1
	115063	Baffle - Deck L.H.	1
9	9266714	Bolt	8
11	9142366	Nut	1
12	94-1599	Roller	5
13	3272-21	Pin - Cotter	5
14	110847	Shaft - Roller	5
15	321-4	Bolt	5
16	3296-42	Nut - Lock	5
17	102654	Quadrant	1

Ref. No.	Part No.	Description	No. Used
19	3231-2	Bolt - Carriage	2
22	110506	Wheel	2
23	5188	Bolt - Shoulder	2
24	32146-2	Nut - Eslok	2
25	110837	Bracket - Pivot	2
27	3231-25	Bolt - Carriage	4
28	3296-39	Nut - Lock	7
33	98-1732	Support - Gage Wheel	1
34	101853	Spring	1
35	115229	Lever	1
36	103712	Grip	1
40	107028	Cover - Belt R.H.	1
46	3272-10	Pin - Cotter	1
47	93-1631	Spring - Compression	1
48	93-1633	Washer - Nylon	2
49	116080	Bushing	1
50	323-34	Bolt	1



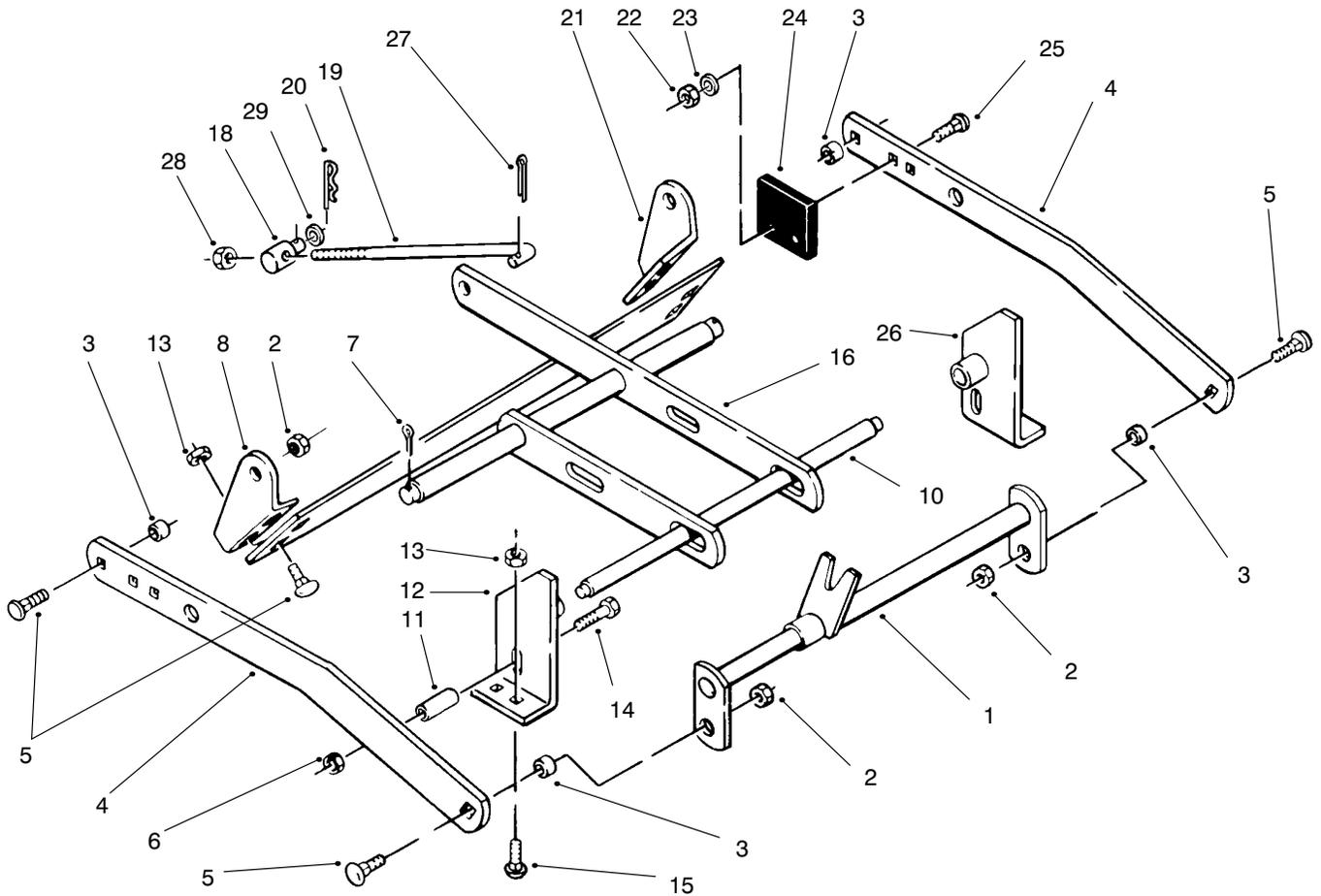
C-1850

## IDLER ASSEMBLY

Ref. No.	Part No.	Description	No. Used
1	105797	E-Ring	2
2	101708	Trunnion	1
3	101842	Rod - Adjustment	1
4	3256-24	Washer	1
5	101728	Support - Front	1
6	933156	Pin - Spirol	1
7	101851	Knob - Adjusting	1
8	108571	Spring - Washer	1
9	92-8747	Decal - Attach-a-Matic	1

Ref. No.	Part No.	Description	No. Used
10	92-7103	Pulley - V-Idler	1
11	101734	Spacer - Inner	1
12	104975	Pulley - Flat Idler	1
13	101757	Spacer - Outer	1
15	102582	Cover - Belt	1
14	9150076	Nut - Eslok	1
16	102742	Belt - Drive	1
*	101657	Front Idler Assembly (Incl. Ref. #1-8 & 10-15)	1

\* Not Illustrated



C-1849

## LIFT ASSEMBLY

Ref. No.	Part No.	Description	No. Used	Ref. No.	Part No.	Description	No. Used
1	101758	Hitch	1	16	98-1734	Leveler	1
2	102809	Nut	4	18	94-7802	Trunion	1
3	111044	Spacer	4	19	98-1736	Rod - Lift	1
4	101777	Bar - Draft	2	20	9335124	Hairpin	1
5	3231-25	Bolt - Carriage	8	21	102429	Bracket - Left Rear	1
6	3296-48	Nut - Lock	2	22	3296-29	Nut - Lock.	4
7	3272-12	Pin - Cotter	2	23	3256-3	Washer	4
8	102430	Bracket - Rt. Rear	1	24	102322	Bumper - Rubber	2
10	102570	Shaft - Front	1	25	3230-3	Bolt - Carriage	4
11	9793604	Spacer - Transport Stop	2	26	102575	Bracket - Left Front	1
12	102574	Bracket - Rt. Front	1	27	3272-12	Pin - Cotter	1
13	3296-39	Nut - Lock	8	28	3296-23	Nut - Lock	1
14	3232-3	Bolt	2	29	3256-26	Washer - Flat	1
15	3231-2	Bolt - Carriage	4				

# TORO PART NUMBER INDEX

Part No.	Description	Pg. No.	Ref. No.	Qty.	Part No.	Description	Pg. No.	Ref. No.	Qty.
2844	Washer – Special	3	9	2	9080326	Bolt – Eslok	3	15	12
5188	Bolt – Shoulder	5	23	2	9142366	Nut	5	11	1
6738	Belt – Spindle	3	1	1	9150076	Nut – Eslok	6	14	1
100071	Spring	3	8	1	9202574	Washer – Special	3	33	3
101657	Front Idler Assembly	6	*	1	9266714	Bolt	5	9	8
101708	Trunnion	6	2	1	9335124	Hairpin	7	20	1
101728	Support – Front	6	5	1	9793604	Spacer – Transport Stop	7	11	2
101734	Spacer – Inner	6	11	1	88-2740	Deck – Assembly	5	1	1
101757	Spacer – Outer	6	13	1	88-2750	Chute Assembly	5	4	1
101758	Hitch	7	1	1	92-7101	Pulley – Flat Idler	3	4	1
101777	Bar – Draft	7	4	2	92-7103	Pulley – V-Idler	6	10	1
101842	Rod – Adjustment	6	3	1	92-7108	Decal – Danger	5	2	2
101851	Knob – Adjusting	6	7	1	92-8747	Decal – Attach-a-Matic	6	9	1
101853	Spring	5	34	1	93-1122	Decal – Danger	5	5	1
102322	Bumper – Rubber	7	24	2	93-1631	Spring – Compression	5	47	1
102429	Bracket – Left Rear	7	21	1	93-1633	Washer – Nylon	5	48	2
102430	Bracket – Rt. Rear	7	8	1	94-1599	Roller	5	12	5
102570	Shaft – Front	7	10	1	94-7802	Trunion	7	18	1
102574	Bracket – Rt. Front	7	12	1	98-1732	Support – Gage Wheel	5	33	1
102575	Bracket – Left Front	7	26	1	98-1734	Leveler	7	16	1
102582	Cover – Belt	6	15	1	98-1736	Rod – Lift	7	19	1
102654	Quadrant	5	17	1	302-5	Fitting – Grease	3	22	3
102742	Belt – Drive	6	16	1	321-4	Bolt	5	15	5
102809	Nut	7	2	4	323-7	Bolt	3	2	1
103712	Grip	5	36	1	323-7	Bolt	3	13	1
104975	Pulley – Flat Idler	6	12	1	323-9	Bolt	3	12	1
105797	E-Ring	6	1	2	323-34	Bolt	5	50	1
106067	Cup – Spindle	3	28	3	3220-6	Nut – Jam	3	14	3
106068	Spacer – Blade	3	27	3	3220-7	Nut – Jam	3	31	3
106117	Plate – Spindle	3	34	1	3230-3	Bolt – Carriage	7	25	4
106120	Bar – Idler Support	3	10	1	3231-2	Bolt – Carriage	7	15	4
106636	Kit – Blade Set Of 3	3	30	1	3231-2	Bolt – Carriage	5	19	2
106748	Decal – Height & Belt	5	7	1	3231-25	Bolt – Carriage	7	5	8
107028	Cover – Belt R.H.	5	40	1	3231-25	Bolt – Carriage	5	27	4
107029	Cover – Belt L.H.	5	3	1	3232-3	Bolt	7	14	2
107674	Spacer – Bushing	3	11	2	3253-8	Washer – Lock	3	17	3
107675	Washer – Special	3	32	2	3253-21	Washer – Lock	3	3	1
108571	Spring – Washer	6	8	1	3256-3	Washer	7	23	4
109966	Bearing – Ball	3	19	6	3256-24	Washer	6	4	1
109967	Pulley – Outside)	3	5	2	3256-24	Washer	3	35	2
110148	Pulley – Center	3	6	1	3256-26	Washer – Flat	7	29	1
110172	Spindle Assembly	3	16	3	3256-28	Washer – Special	3	29	3
110506	Wheel	5	22	2	3272-12	Pin – Cotter	7	27	1
110837	Bracket – Pivot	5	25	2	3272-12	Pin – Cotter	7	7	2
110847	Shaft – Roller	5	14	5	3272-21	Pin – Cotter	5	13	5
111044	Spacer	7	3	4	3296-23	Nut – Lock	7	28	1
112674	Shaft – Spindle	3	21	3	3296-29	Nut – Lock.	7	22	4
114568	Housing – Spindle	3	20	3	3296-39	Nut – Lock	7	13	8
115062	Baffle – Deck R.H.	5	8	1	3296-39	Nut – Lock	5	28	7
115063	Baffle – Deck L.H.	5		1	3296-39	Nut – Lock.	3	7	3
115229	Lever	5	35	1	3296-42	Nut – Lock	5	16	5
116080	Bushing	5	49	1	3296-48	Nut – Lock	7	6	2
116085	Spacer	3	24	3	32120-42	Ring – Internal Snap	3	26	3
933156	Pin – Spirol	6	6	1	32146-2	Nut – Eslok	5	24	2
971015	O-Ring	3	23	3					

\*Not Illustrated