



Form No. 3418-792 Rev A

Count on it.

Parts Catalog

22in Recycler®

Lawn Mower

Model No. 20374—Serial No. 402090000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

Contents

Frame Assembly 4

Rear Bag Assembly 6

Engine and Blade Assembly 8

Fuel System and Carburetor Assembly 10

Air Intake and Filtration Assembly 12

Ignition and Electrical Assembly 14

Crankcase Assembly 16

Governor Assembly 18

Piston and Cylinder Head Assembly 20

Blower Housing Assembly 22

Front Wheel and Height-of-Cut Assembly 24

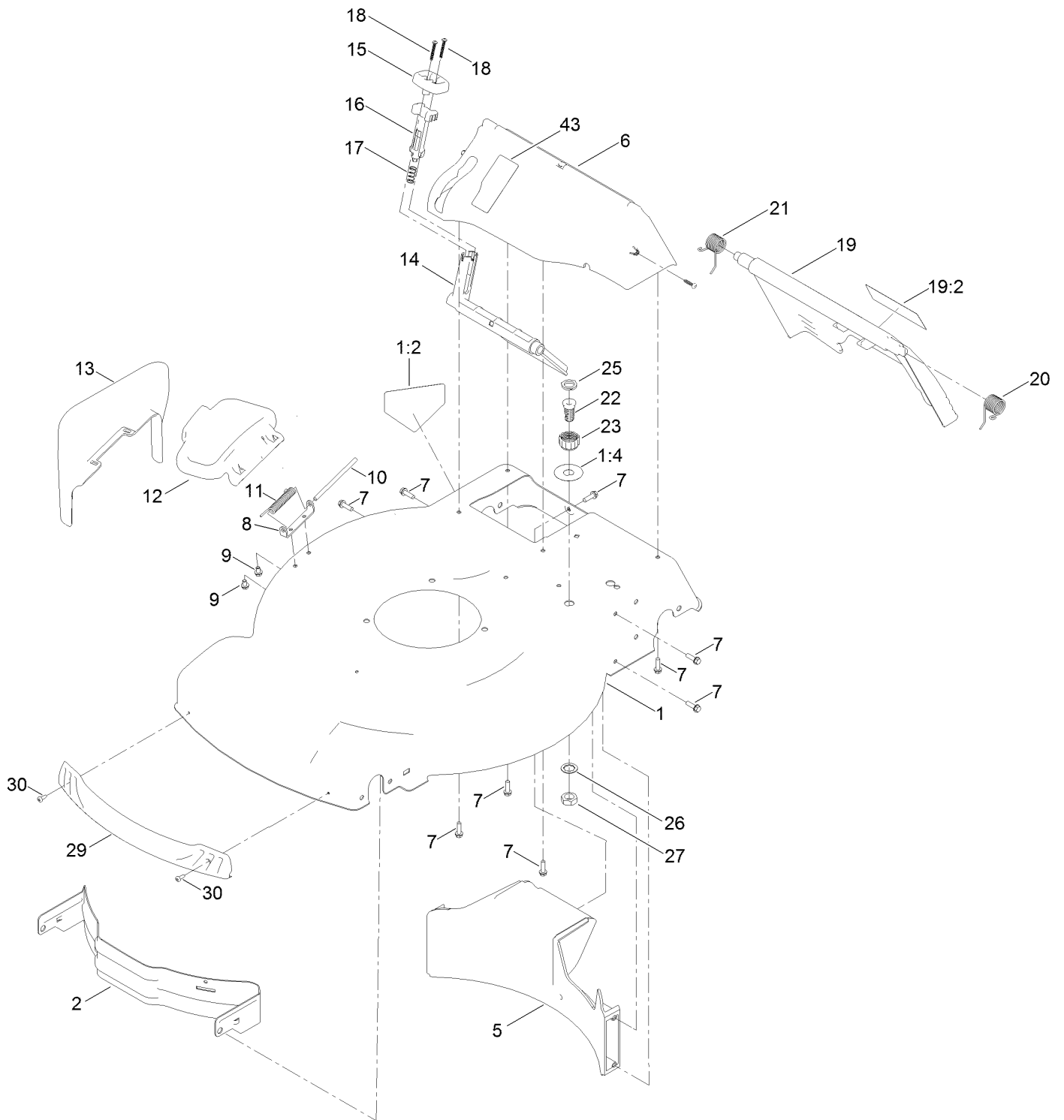
Rear Wheel and Height-of-Cut Assembly 26

Handle Assembly 28

Electrical Assembly 30

Attachments and Accessories 32

Frame Assembly



Frame Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	130-2389	1	Housing ASM	17	117-1031	1	Spring-Compression
1:2	94-8072	1	Decal-Danger	18	32104-120	2	Screw-PPH
1:4	137-9196	1	Decal-Quick Wash	19	137-9139	1	Rear Door ASM
2	114-7963-01	1	Baffle-Front	19:2	131-4514	1	Decal-Warning
5	114-7961	1	Baffle-Rear	20	115-2859	1	Spring-Torsion
6	136-5881	1	Chute-Recycle, ES	21	114-7924	1	Spring-Torsion
7	46-8091	9	Screw-HWH	22	112-6400	1	Port-Washout
8	112-6416	1	Bracket-Cover	23	112-6401	1	Coupling-Hose, Washout Port
9	99-8445	2	Screw-HWH	25	112-6438	1	Washer-Seal, Washout Port
10	99-5291	1	Rod-Cover	26	3254-5	1	Washer-Tooth, Internal
11	99-5293	1	Spring-Torsion	27	3218-6	1	Nut-Jam
12	115-8449	1	Deflector-Side	29	114-7987	1	Bumper
13	115-8447	1	Chute-Discharge, Side	30	105-6849	2	Screw-Forming, Thread
14	114-7960	1	Deflector-Recycle	43	125-5026	1	Decal
15	114-7958	1	Knob-Recycle				
16	114-7959	1	Latch-Recycle				

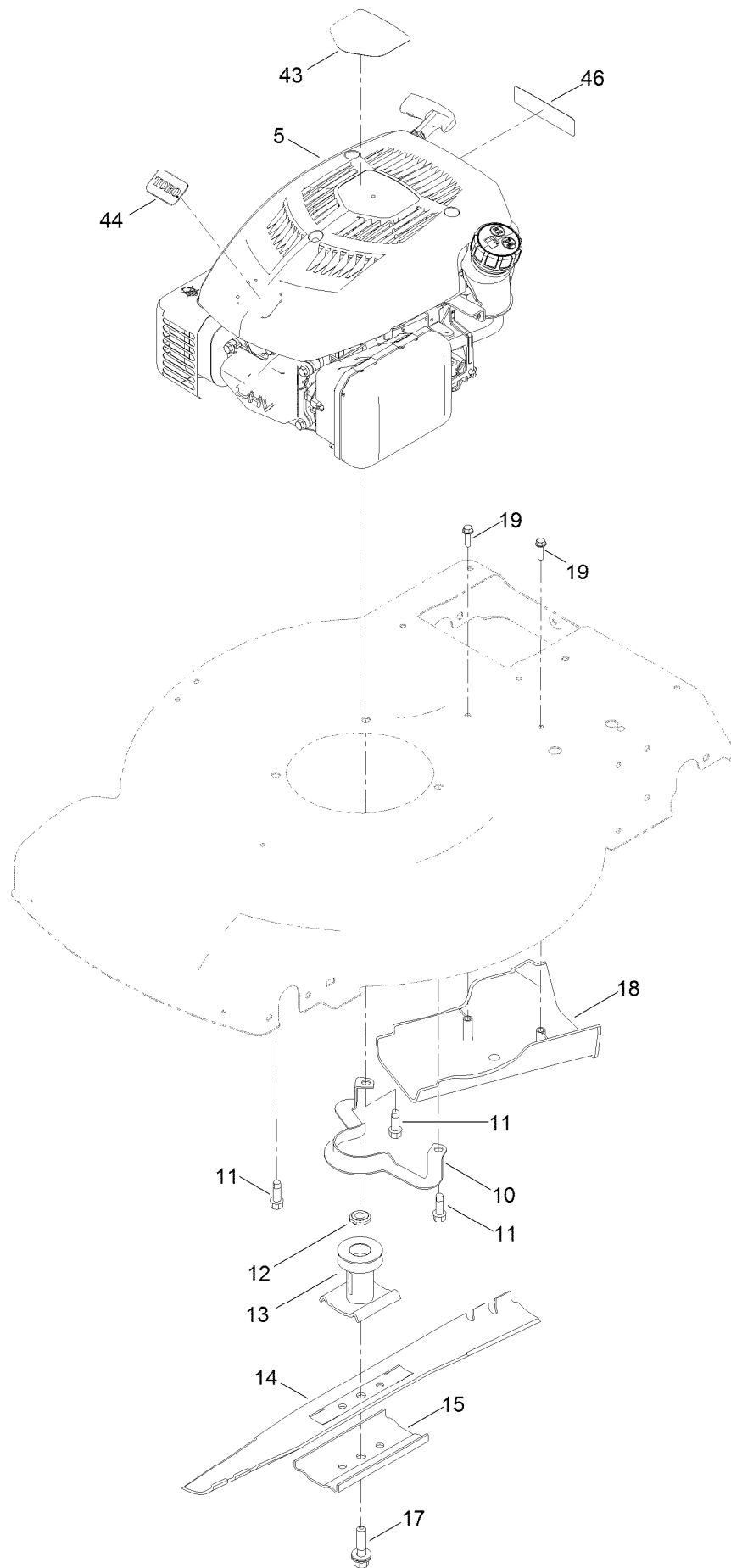
Rear Bag Assembly



Rear Bag Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	132-4529-03	1	Bag Frame ASM
2	115-4673	1	Grass Bag ASM

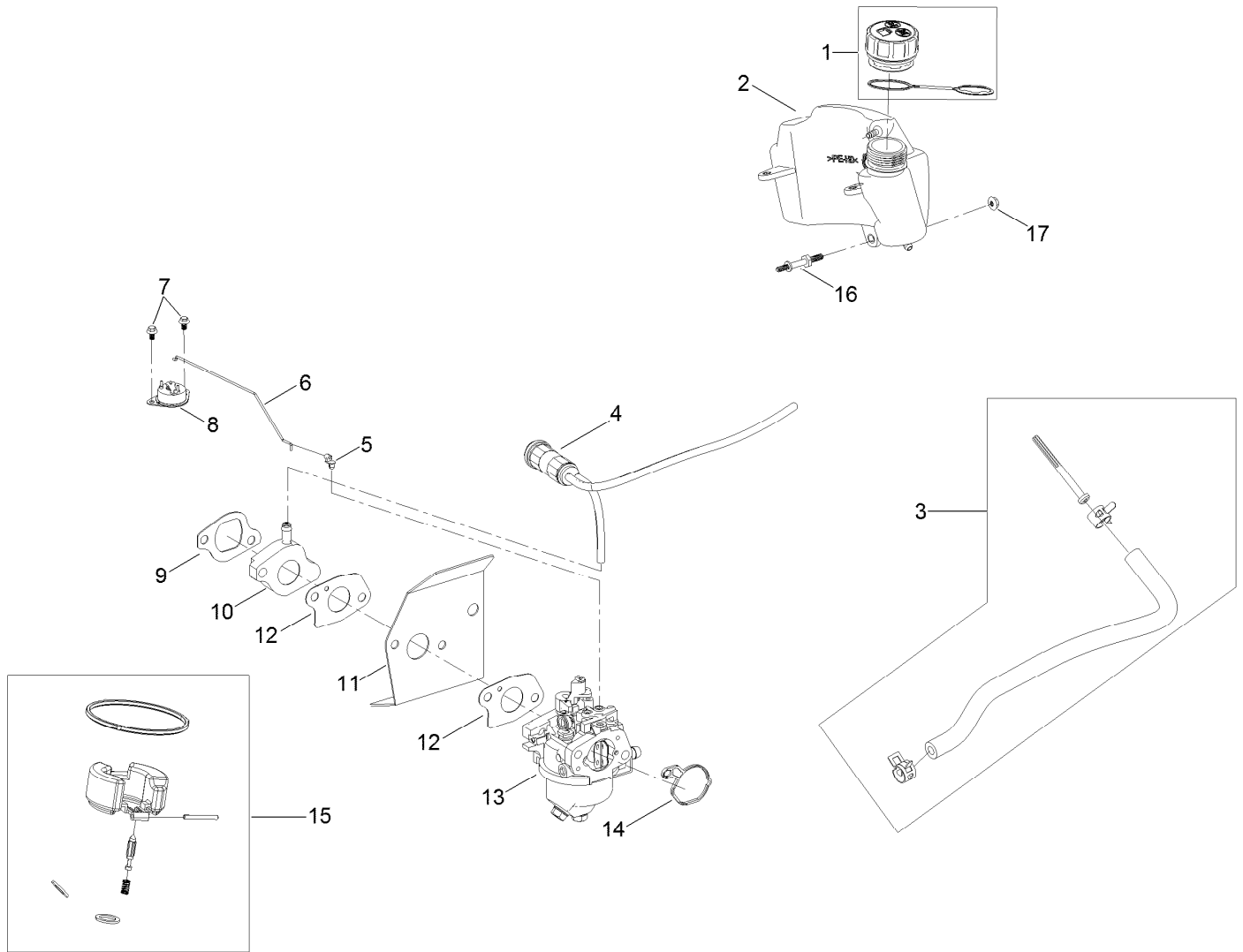
Engine and Blade Assembly



Engine and Blade Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	136-7856	1	Engine-1P65F-2	17	125-2466	1	Bolt-Blade
10	105-3030-03	1	Guide-Belt	18	114-7937	1	Cover-Belt
11	95-1726	3	Screw-Taptite	19	46-8091	2	Screw-HWH
12	106-3999	1	Spacer-Driver	43	136-9054	1	Decal-Shroud
13	106-3987	1	Driver-Blade	44	136-5863	1	Decal
14	131-4547-03	1	Blade-22 Inch	46	117-2718	1	Decal-Arrester, Spark
15	108-3766-03	1	Support-Blade				

Fuel System and Carburetor Assembly

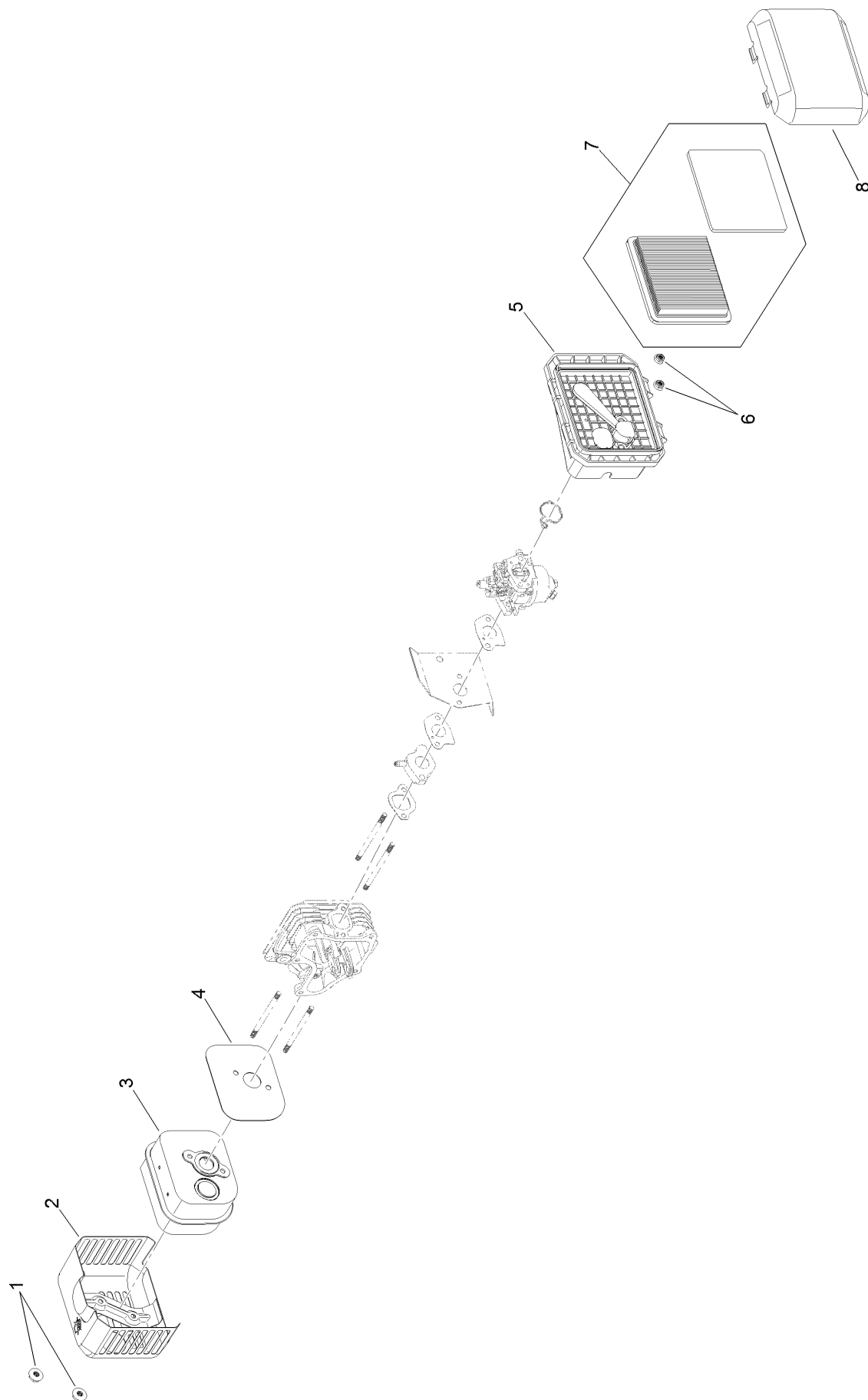


Fuel System and Carburetor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-7875	1	Cap-Fuel, Sealed	10	133-9902	1	Spacer-Carburetor
2	133-9888	1	Tank-Fuel	11	133-9901	1	Insulator-Carburetor
3	121-4167	1	Fuel Line Kit	12	121-4184	2	Gasket-Carburetor
4	133-9874	1	Canister-Carbon, 19 Cc	13	133-9900	1	Carburetor
5	120-4451	1	Lock-Throttle	14	133-9899	1	Gasket-Carburetor
6	133-9909	1	Linkage-Choke, Thermal	15	127-9395	1	Internal Carb Service Kit
7	133-9908	2	Screw-HWHTF	16	121-0016	1	Bolt-Stud
8	133-9907	1	Control-Thermal	17	120-4236	1	Nut-Flange
9	121-4183	1	Gasket-Intake	99	133-9943	1	High Altitude Kit ●

● Not illustrated

Air Intake and Filtration Assembly

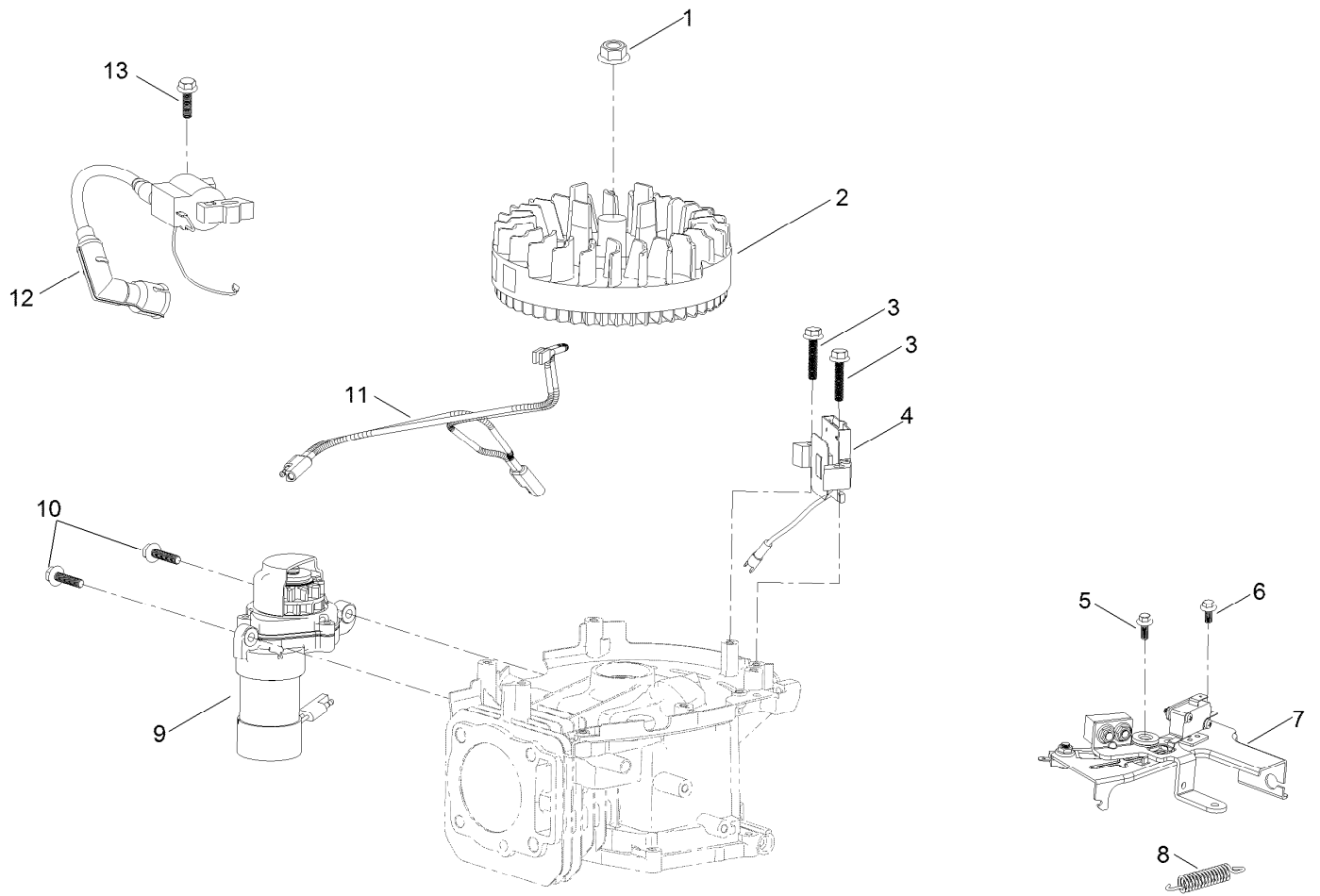


Air Intake and Filtration Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-0010	2	Nut-Flange
2	133-9906	1	Shield-Muffler
3	121-0166	1	Muffler ASM
4	121-0034	1	Gasket-Exhaust

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	133-9928	1	Air Cleaner Base
6	120-4236	2	Nut-Flange
7	119-1909	1	Air Filter And Prefilter Kit
8	121-0364	1	Cover-Cleaner, Air

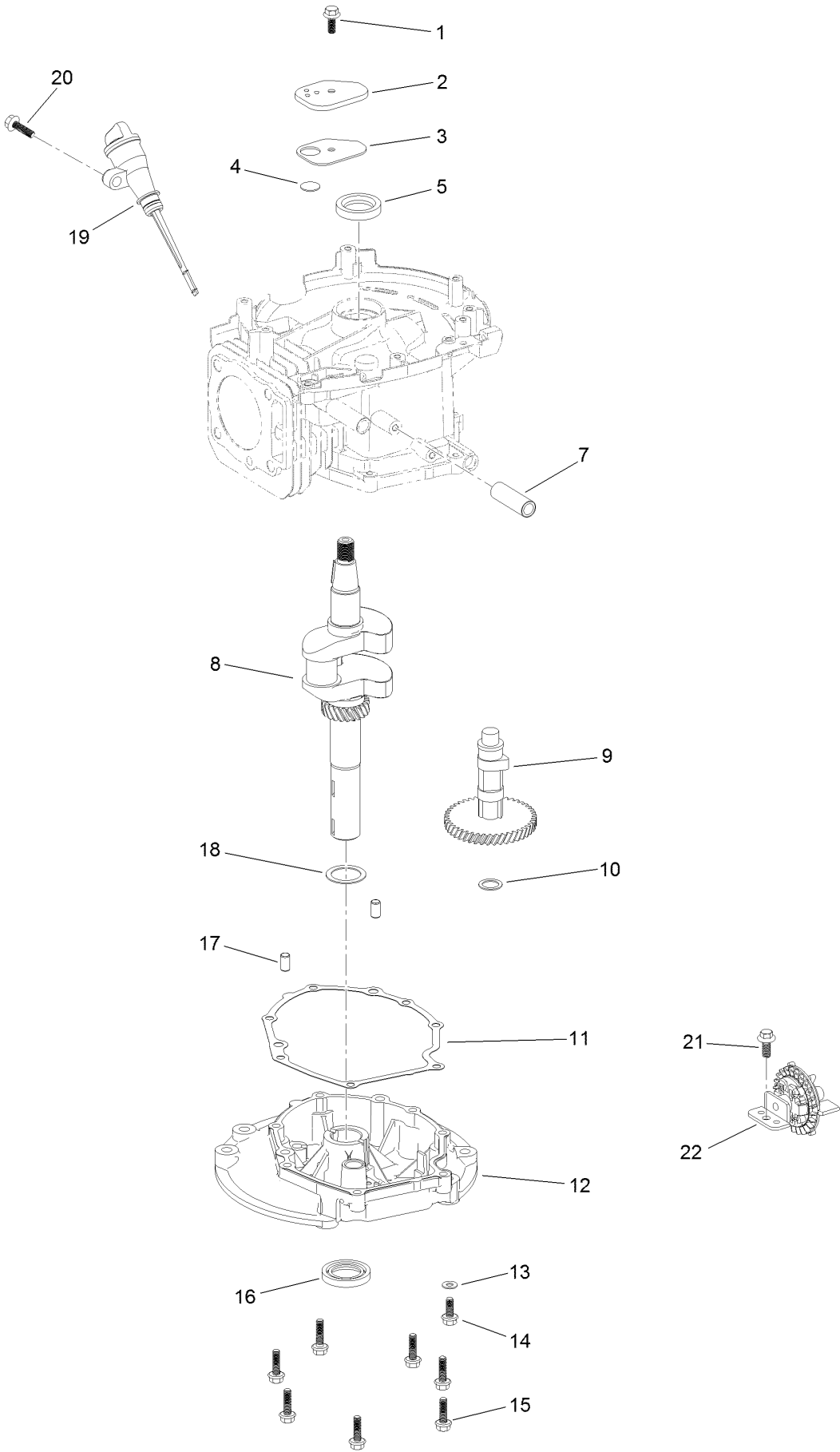
Ignition and Electrical Assembly



Ignition and Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-0047	1	Nut-Flange	8	133-9890	1	Spring-Brake
2	133-9917	1	Flywheel	9	136-7862	1	Motor-Starter
3	120-4223	2	Screw-HHF	10	120-4225	2	Screw-HHF
4	136-7861	1	Alternator	11	133-9921	1	Harness-Motor, Starter
5	121-0007	1	Bolt-Flange	12	136-7870	1	Ignition Coil ASM
6	120-4232	1	Screw-HHF	13	120-4225	1	Screw-HHF
7	136-7873	1	Brake ASM				

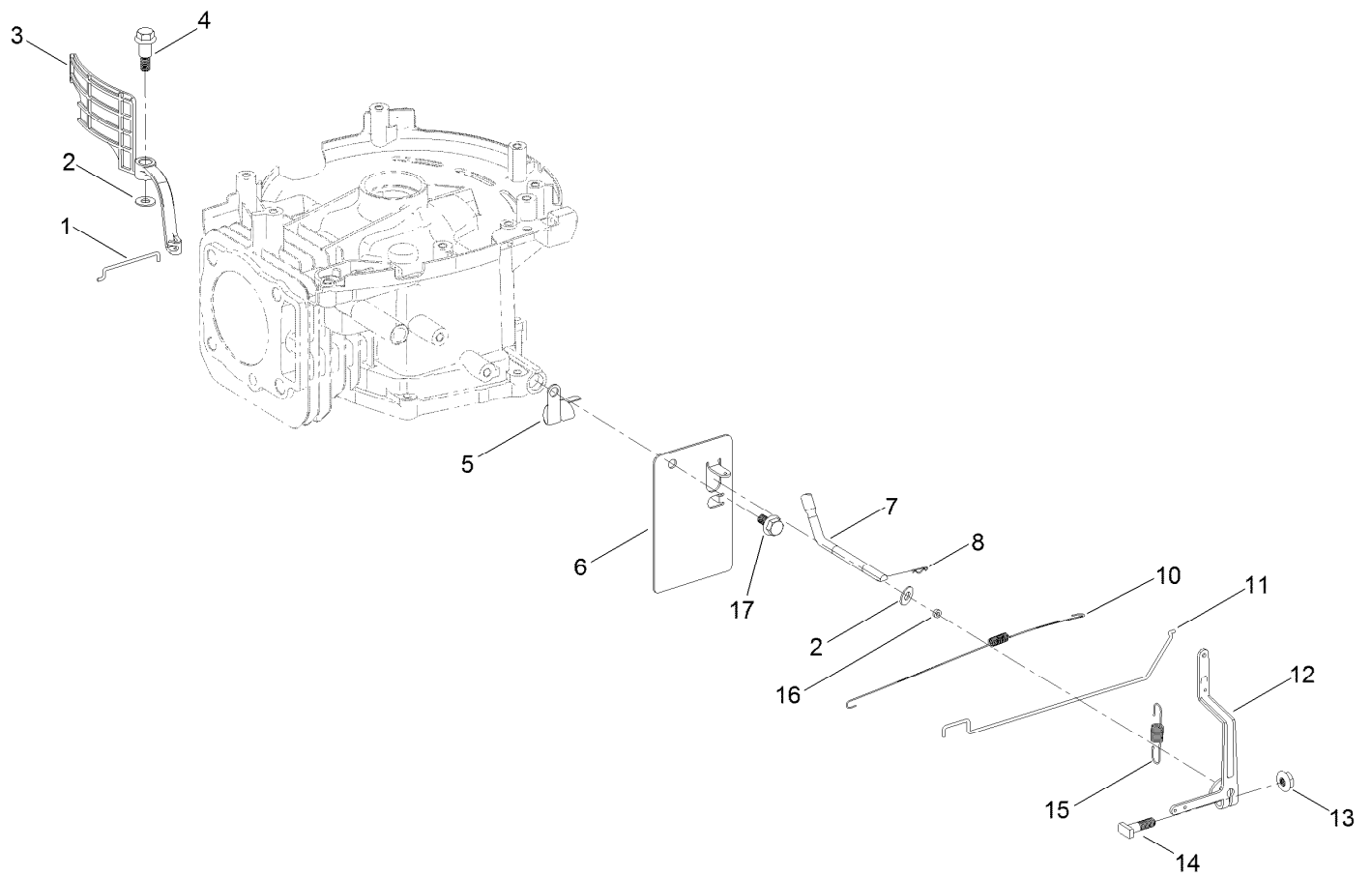
Crankcase Assembly



Crankcase Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4216	1	Screw-HHF	13	121-0048	1	Washer-Plain
2	133-9882	1	Cover-Breather	14	121-0030	1	Screw-HHF
3	133-9883	1	Gasket-Cover, Breather	15	120-4223	7	Screw-HHF
4	133-9884	1	Valve-Breather	16	121-0022	1	Seal-Oil
5	121-0019	1	Seal-Oil	17	121-0054	2	Pin-Dowel
7	133-9911	1	Tube-Breather	18	136-7863	1	Washer-Flat
8	133-9894	1	Crankshaft ASM	19	133-9886	1	Dipstick And Fill Tube Kit
9	121-4174	1	Camshaft ASM	20	121-0007	1	Bolt-Flange
10	121-0051	1	Washer-Flat	21	121-0369	1	Screw-HWH, Thd Form
11	133-9895	1	Gasket-Cover, Case	22	136-7864	1	Governor Gear ASM
12	133-9897	1	Cover-Crankcase				

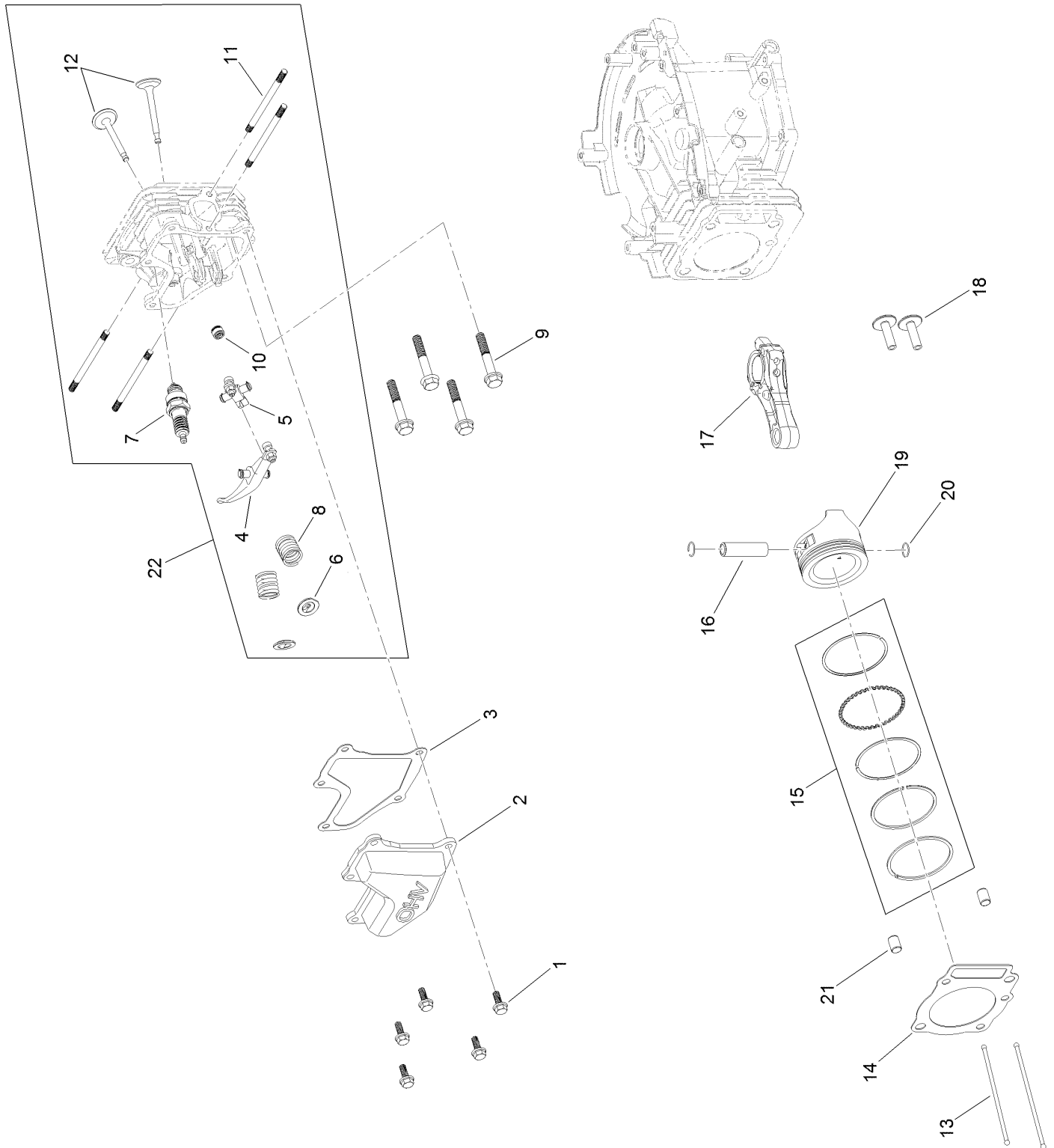
Governor Assembly



Governor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-9880	1	Linkage-Choke	10	121-0023	1	Spring-Return, Throttle
2	136-7866	2	Washer-Flat	11	133-9892	1	Rod-Governor
3	133-9879	1	Air Vane-Autochoke	12	121-0028	1	Arm-Governor
4	127-9196	1	Screw-Shoulder, HWH	13	120-4236	1	Nut-Flange
5	121-0017	1	Clip-Harness, Wire	14	120-4238	1	Bolt-Arm, Governor
6	133-9891	1	Plate-Control, Throttle	15	133-9893	1	Spring-Governor
7	136-7865	1	Arm-Governor	16	121-0021	1	Seal-Oil
8	120-4256	1	Pin-Hair	17	120-4216	1	Screw-HHF

Piston and Cylinder Head Assembly

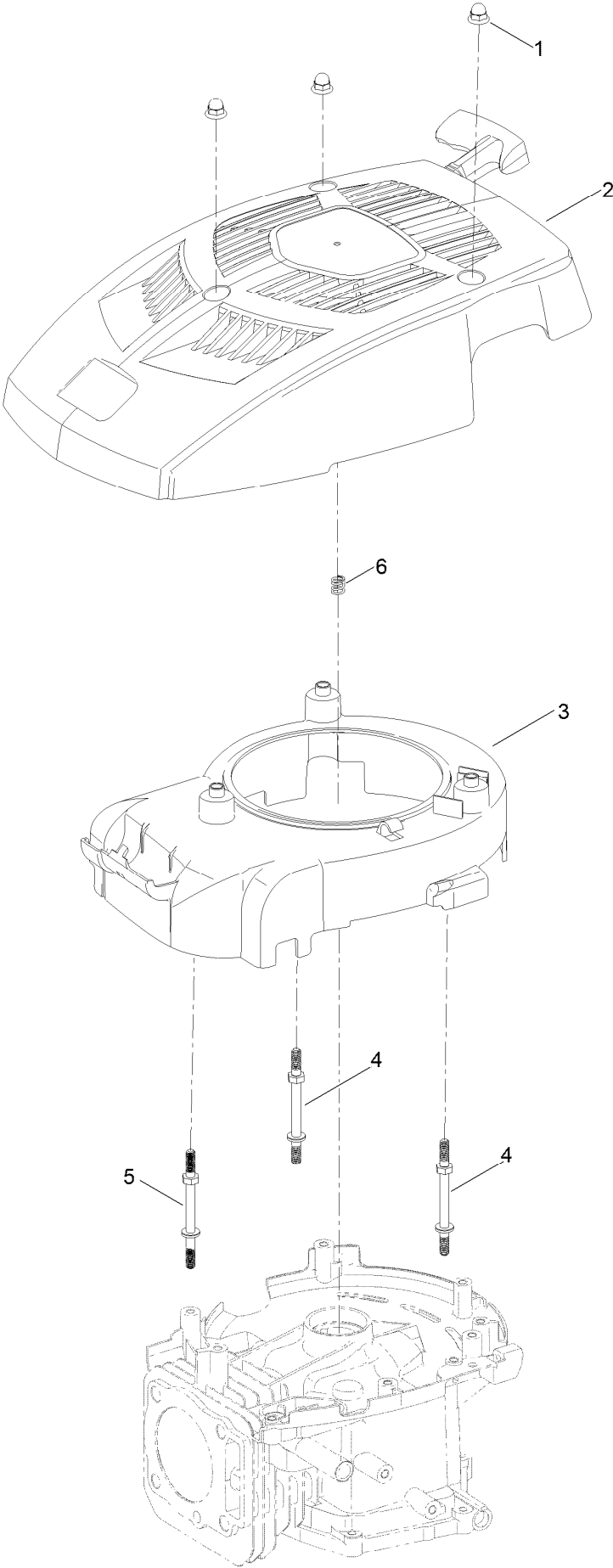


Piston and Cylinder Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4232	5	Screw-HHF
2	133-9905	1	Cover-Valve
3	133-9904	1	Gasket-Cover, Valve
4	136-7868	1	Exhaust Rocker Arm ASM
5	136-7869	1	Intake Rocker Arm ASM
6	120-4474	2	Retainer-Valve, Spring
7	121-0187	1	Spark Plug
8	120-4473	2	Spring-Valve
9	121-0043	4	Bolt-Flange
10	121-4202	1	Seal-Stem, Valve
11	121-0045	4	Stud-Exhaust

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
12	121-4192	1	Valve Set
13	121-4193	2	Rod-Push
14	133-9910	1	Gasket-Head
15	121-4171	1	Piston Ring Set
16	120-4467	1	Pin-Piston
17	120-4469	1	Connecting Rod ASM
18	120-4477	2	Tappet-Valve
19	121-4173	1	Piston
20	121-0052	2	Clip-Pin, Wrist
21	121-0053	2	Pin-Dowel
22	136-7890	1	Complete Head ASM

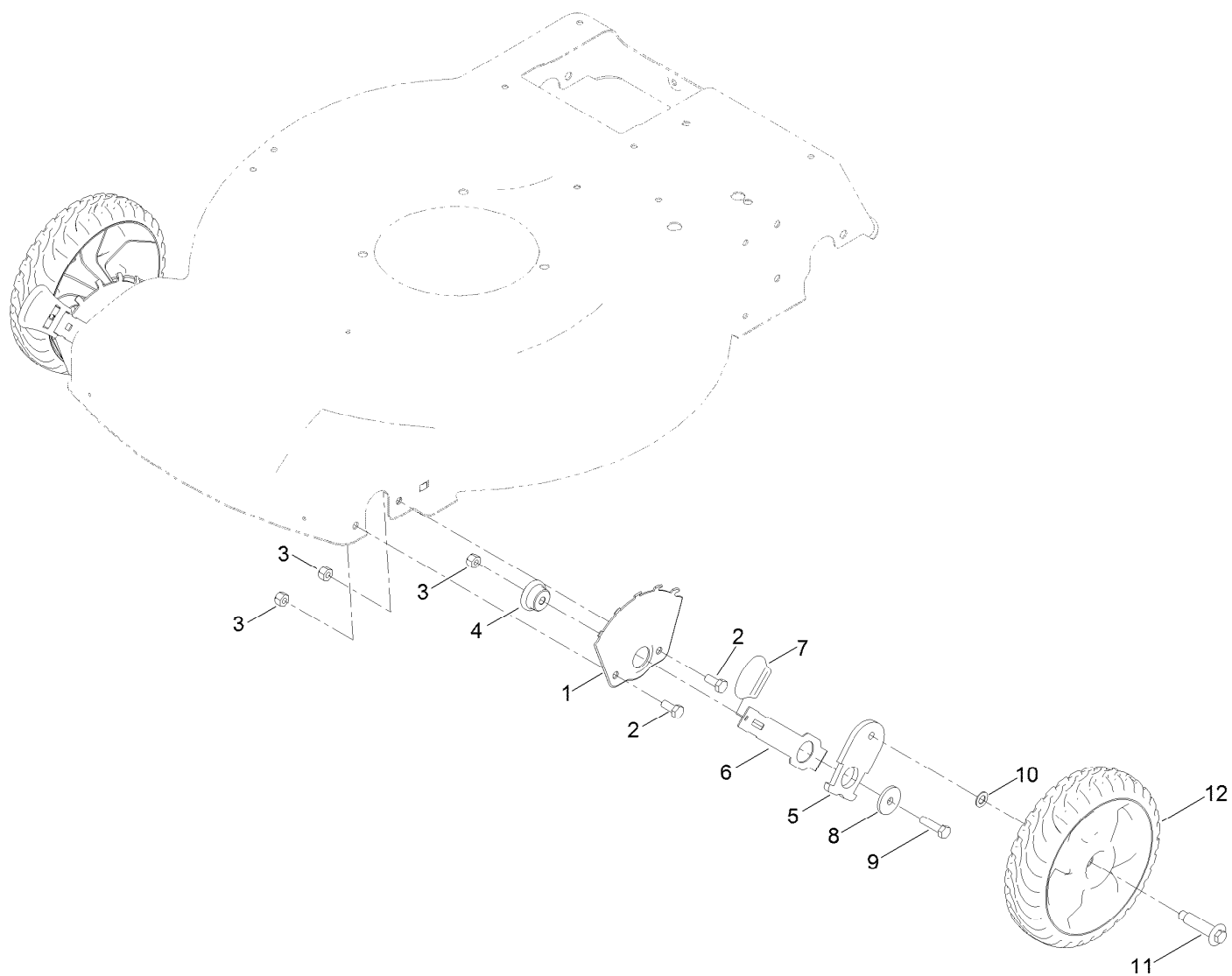
Blower Housing Assembly



Blower Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	127-9115	3	Nut-Acorn	4	133-9877	2	Stud-Shroud
2	133-9857	1	Recoil Shroud ASM	5	133-9878	1	Stud-Shroud
2	133-9922	1	Recoil Shroud ASM	6	136-7770	1	Spring-Compression, Recoil
3	136-7867	1	Shroud-Fan				

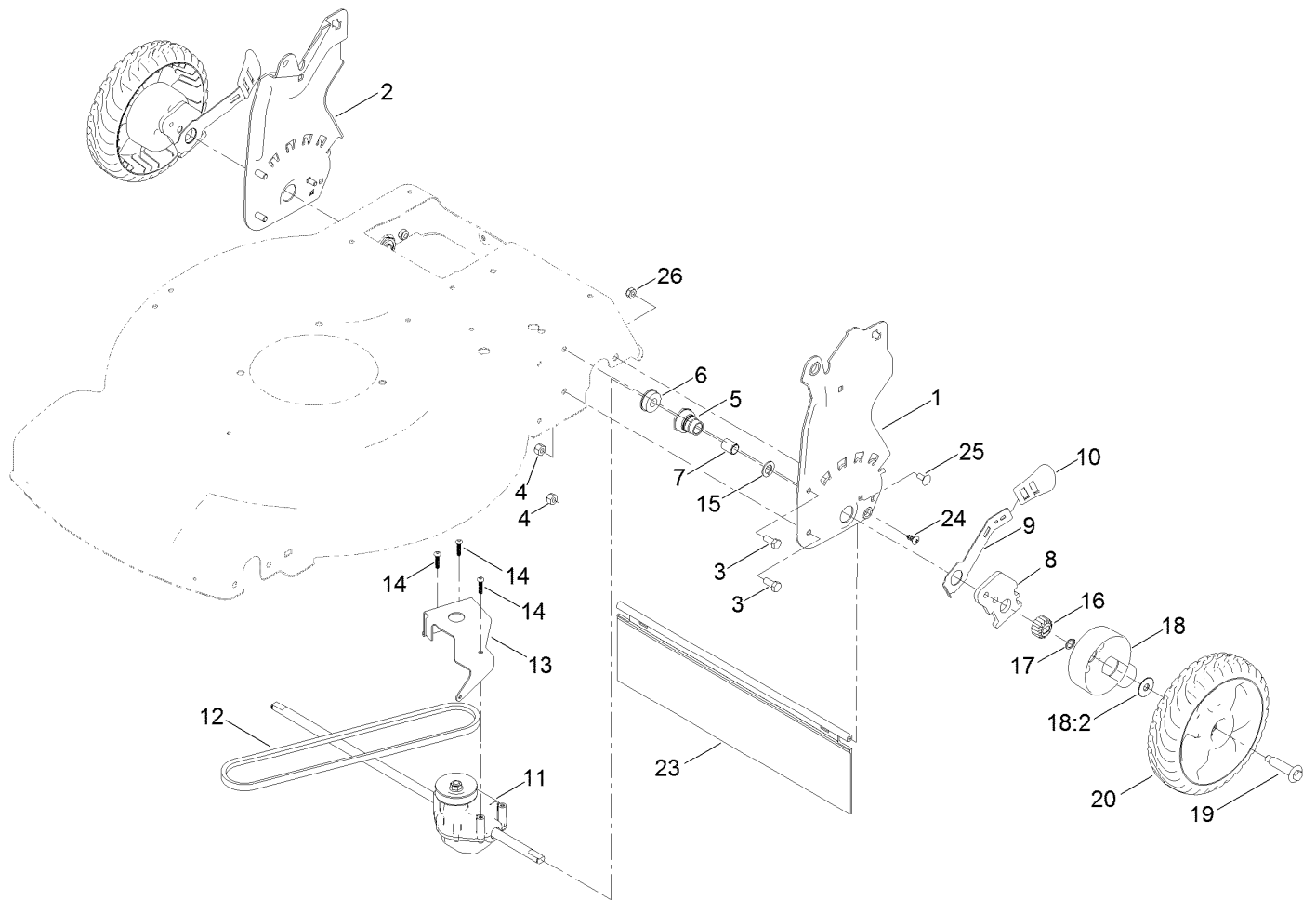
Front Wheel and Height-of-Cut Assembly



Front Wheel and Height-of-Cut Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	115-1956-03	2	Plate-HOC, Front	7	110-0549	2	Knob-HOC
2	322-3	4	Screw-HH	8	105-3048	2	Washer-Flat
3	3296-29	6	Nut-Lock, NI	9	322-6	2	Screw-HH
4	105-1818	2	Bushing-Mount, HOC	10	40-1940	2	Washer
5	137-9128	2	Arm-Pivot, Front	11	614650	2	Bolt-Shoulder
6	105-1809	2	Arm-Spring	12	137-4833	2	8 Inch Wheel ASM

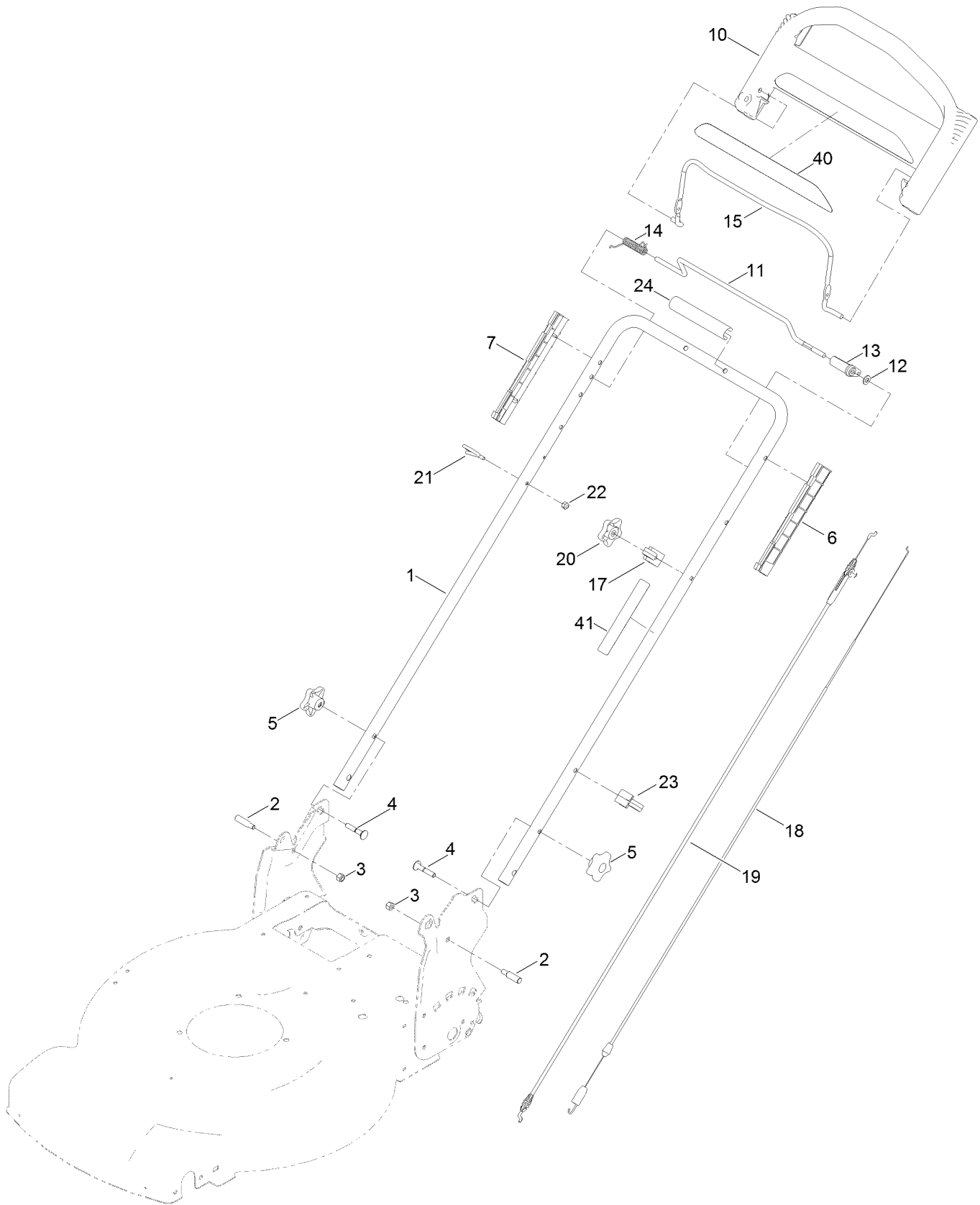
Rear Wheel and Height-of-Cut Assembly



Rear Wheel and Height-of-Cut Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-9693-03	1	Plate-HOC, LH	14	108-7476	3	Screw-Plastite
2	131-9694-03	1	Plate-HOC, RH	15	110-7191	2	Washer-Thrust
3	322-3	4	Screw-HH	16	131-5399	2	Gear-Pinion, 15T
4	3296-29	4	Nut-Lock, NI	17	32151-61	2	Ring-Retaining
5	108-9779	2	Retainer-Bushing, HOC	18	136-9059	2	Gear Cover ASM
6	104-8699	2	Bearing-Ball	18:2	614426	1	Washer-Stepped
7	108-9782	2	Bushing-Sleeve	19	614650	2	Bolt-Shoulder
8	136-9090	2	Arm-Pivot, Rear	20	137-4835	2	Wheel Gear ASM
9	108-9780	2	Arm-Spring	23	120-7012	1	Shield-Trailing
10	110-0549	2	Knob-HOC	24	117-1092	2	Screw-PTH
11	121-9178	1	Transmission ASM	25	3229-11	2	Screw-CARR
12	115-4669	1	Belt-V	26	3296-16	2	Nut-Lock, NI
13	114-7977-03	1	Bracket-Transmission				

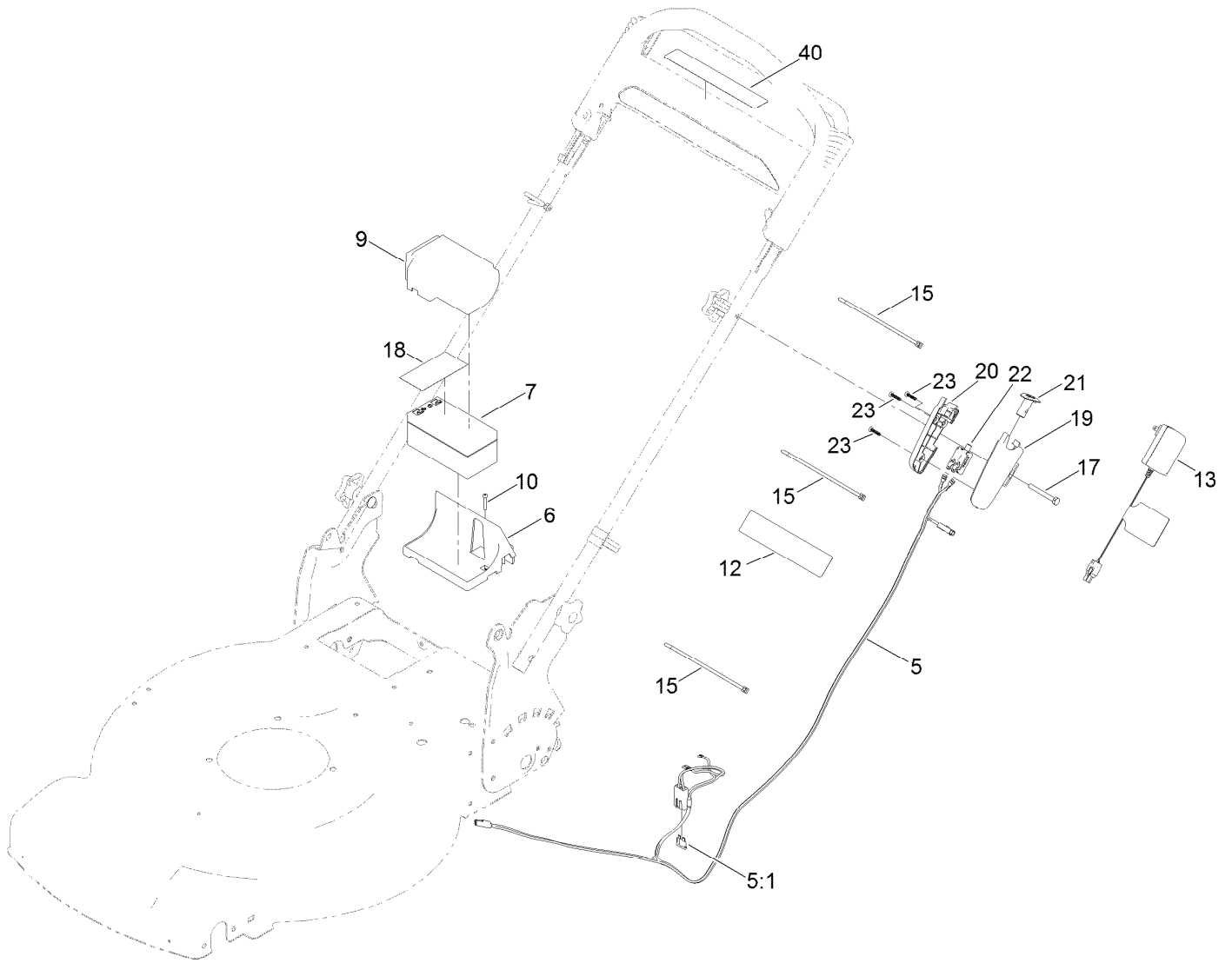
Handle Assembly



Handle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	131-9695-05	1	Handle	15	131-0880-03	1	Bail-Brake
2	131-4591	2	Bolt-Shoulder	17	136-5864	1	Anchor-Cable
3	3296-29	2	Nut-Lock, NI	18	115-8435	1	Cable-Traction
4	131-9663	2	Screw-CARR	19	115-8437	1	Cable-Brake
5	117-5976	2	Knob-Handle	20	131-0897	1	Knob-Handle, Locking
6	105-6842	1	Guide-LH	21	86-9671	1	Guide-Rope
7	105-6841	1	Guide-RH	22	3296-73	1	Nut-Lock, NI
10	104-8678	1	Handle-Control	23	114-7988	1	Guide-Cable
11	136-7150	1	Bar-Control, Traction	24	131-4551	1	Handle-Cover
12	3256-23	1	Washer-Plain	40	117-1019	1	Decal
13	99-1589	1	Lever-Traction	41	132-4470	1	Decal-Traction, Adjust
14	121-9118	1	Spring-Torsion				

Electrical Assembly



Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	125-5024	1	Harness-Wire	17	321-50	1	Screw-HH
5:1	99-6124	1	Fuse-40 Amp	18	112-8763	1	Decal-Terminal, Battery
6	114-7936	1	Tray-Battery	19	133-8160	1	Housing-Switch, LH
7	106-8397	1	Battery-Wet	20	133-8161	1	Housing-Switch, RH
9	120-3329	1	Cover-Battery	21	125-2470	1	Button-Switch
10	32144-97	1	Screw-PPH, Plastite	22	121-9173	1	Switch-Push Button
12	104-7953	1	Decal-Warning	23	94-4496	3	Screw-PPH
13	136-9126	1	Charger, Battery (12V)	40	133-1900	1	Decal-Button, Push
15	614249	3	Tie-Cable				

Attachments and Accessories

For 20374 22in Recycler Lawn Mower

Product Name	Model/Part
22 Inch Atomic Blade	59534P
Traction Assist Handle Kit	131-4590
Engine Maintenance Kit	20240
High Altitude Kit	133-9943
Fuel Stabilizer .05 oz	130-2393
Wheel Asm, 8in	137-4833P
8in Gear Wheel ASM RWD	59503
Replacement Drive Belt Kit, 22-inch 2009 and After Rear-Wheel Drive Lawn Mower	38991
Lawnmower Cover	490-7462
Lawn Striping Kit with 22in Roller	20601
Replacement Bag	59310
Bag-Walk Behind (Toro)	490-7318
Toro Premium Fuel Treatment 12 Oz Bottle	131-6572
4-Cycle Fuel, Snow And Lawn, 32oz Can	131-3823
All Season Synthetic Oil	117-0066
Summer Oil-Case of 24 (20oz Bottles)	38916
Toro 4-cycle Sae 30 Oil (32oz Bottle)	38903

Notes:

Notes:

Notes:



Count on it.