Form No. 3418-825 Rev A

TORO®

Count on it.

Parts Catalog

Groundsmaster® 7210 Series

Traction Unit

Model No. 30487TC—Serial No. 401400001 and Up

Register at www.Toro.com.
Original Instructions (EN)

CE

3418-825 A

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1,6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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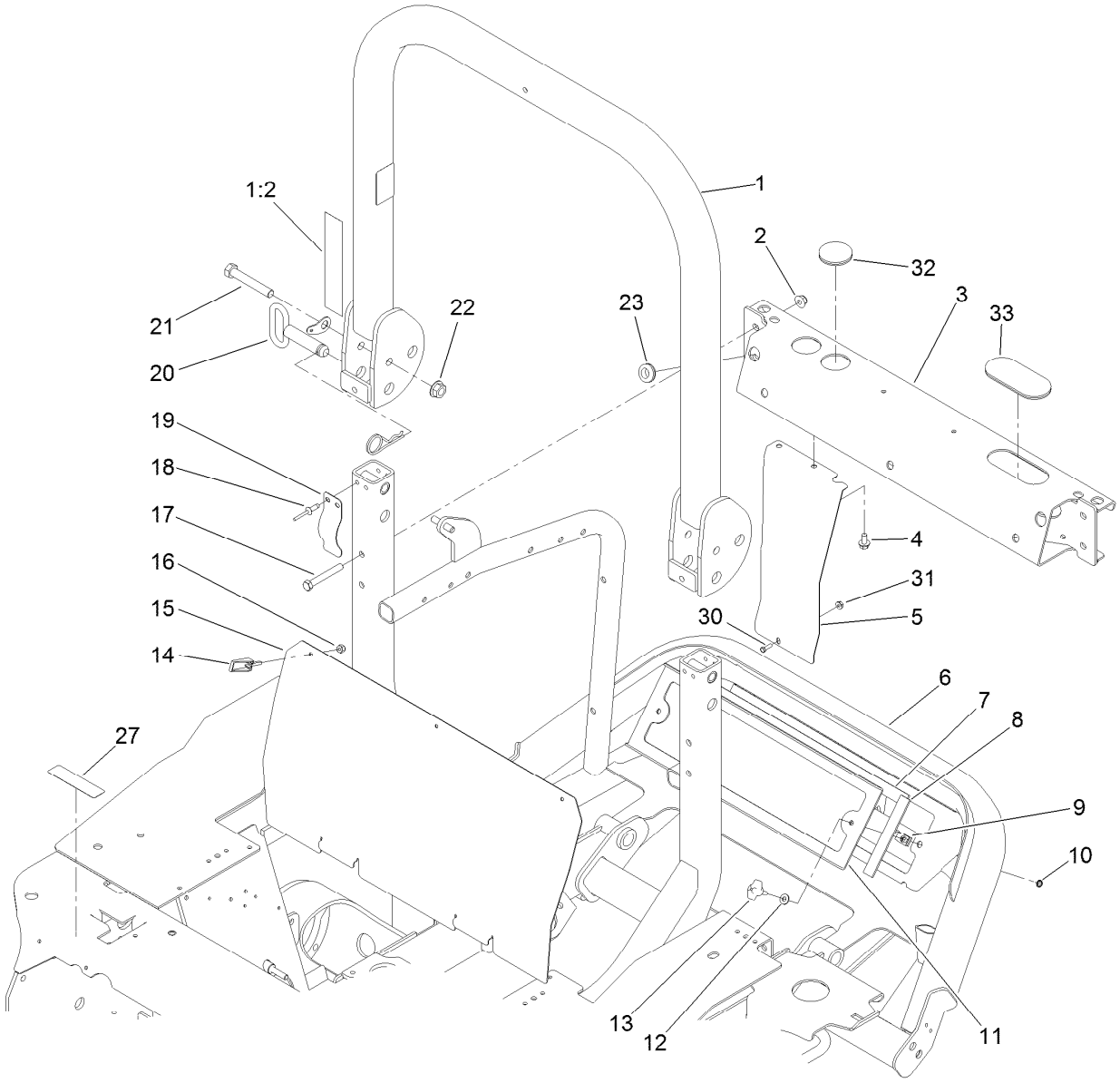
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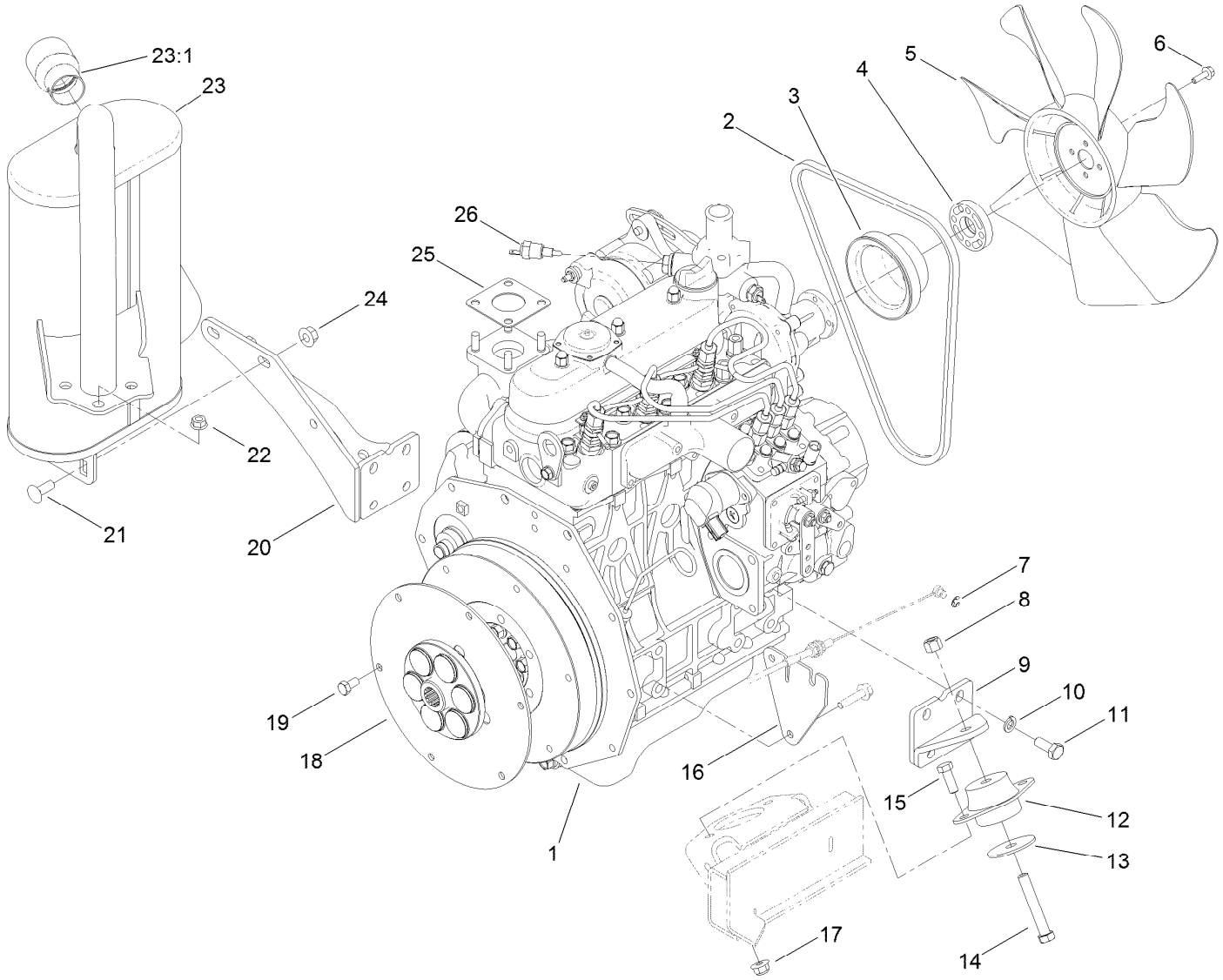
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Rear Frame Assembly

Ref.	Part Number	Qty.	Description
1	110-9770	1	Upper ROPS ASM
1:2	107-3069	1	Decal-Warning
2	104-8301	4	Nut-HF, NI
3	132-8150-03	1	Crossmember ASM
4	32144-14	2	Screw-HWHTF
5	112-6368-03	1	Shield-Heat
6	125-2714-03	1	Frame-Rear
7	120-0019	2	Strip-Foam
8	120-0017	2	Strip-Foam
9	107069	2	Clip
10	32151-106	2	Ring-Retaining
11	112-6384-03	1	Screen
12	3256-22	2	Washer-Flat
13	98-8332	2	Knob
14	74-5950	3	Latch-Swell

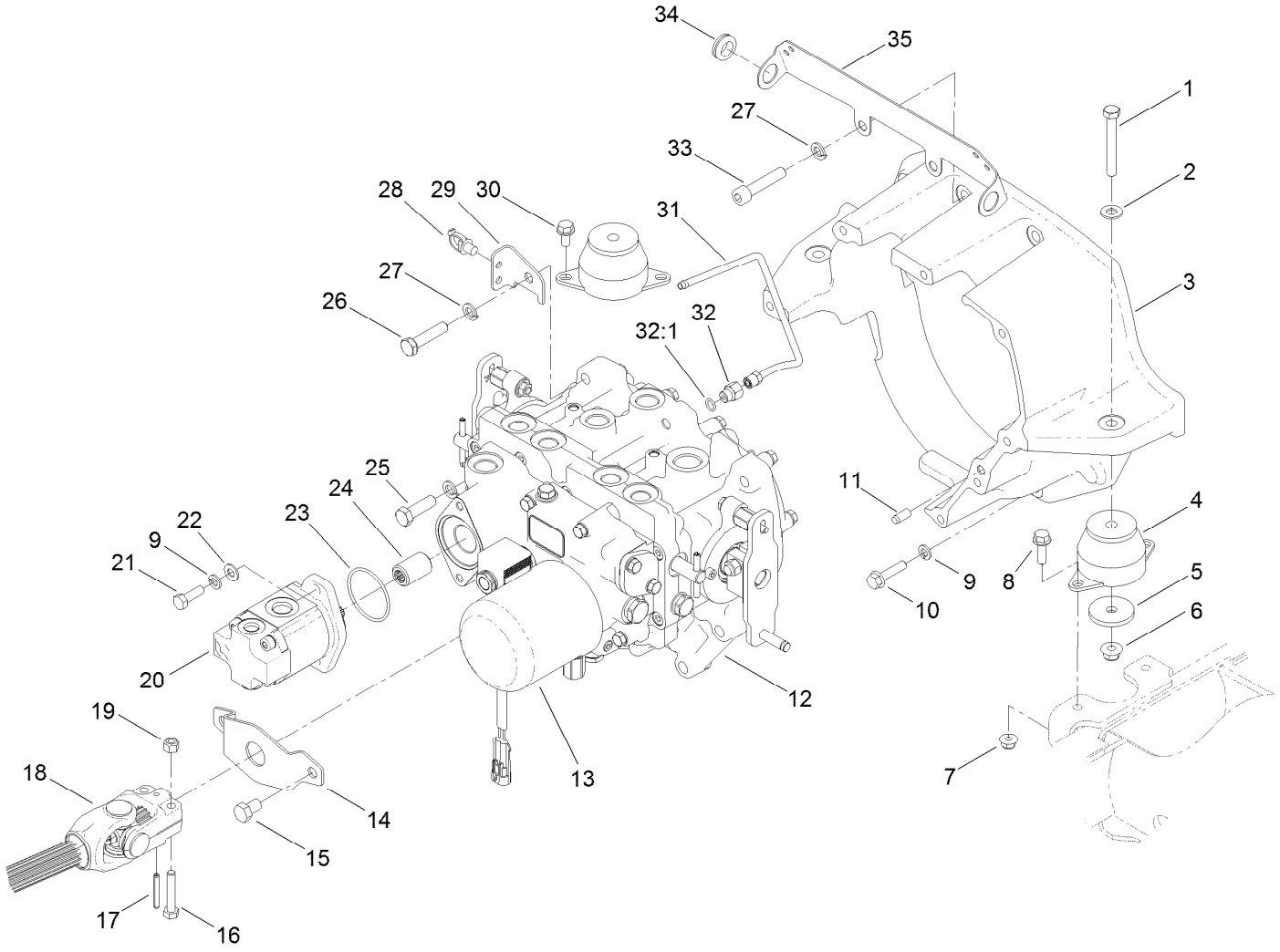
Ref.	Part Number	Qty.	Description
15	125-2718-03	1	Panel-Rear
16	1-804254	3	Nut-Lock, HH
17	323-13	4	Screw-HH
18	3290-412	4	Rivet-Blind
19	110-5696	2	Spring-Leaf
20	103-4553	2	Pin-Fold, ROPS
21	112-7264	2	Screw-HH
22	32128-23	2	Nut-HF
23	237-124	2	Grommet
27	133-5618	1	Decal-Arrester, Spark
30	3290-134	1	Screw
31	32128-17	1	Nut-Lock, Flange
32	105-5761	2	Grommet
33	130-6086	1	Grommet



Engine Assembly

Ref.	Part Number	Qty.	Description
1	132-5202	1	Engine-Kubota, D1105T
2	98-9676	1	V-Belt
3	98-9584	1	Pulley-Fan
4	108-2872	1	Collar-Fan
5	104-4246	1	Fan-Engine
6	33103-020	4	Screw-HHF
7	701197	1	E-Ring
8	3296-48	2	Nut-Lock, NI
9	105-7235-03	1	Mount-Rear
10	48-9590	8	Washer-Lock
11	43-0090	8	Screw-HH
12	130-2486	2	Mount-ISO
13	87-5100	2	Washer-Snubbing
14	324-11	2	Screw-HH

Ref.	Part Number	Qty.	Description
15	323-6	4	Screw-HH
16	114-4060	1	Bracket-Throttle
17	104-8301	4	Nut-HF, NI
18	110-9729	1	Coupling-Flywheel
19	99-5132	6	Bolt
20	108-9926-03	1	Bracket-Muffler
21	3231-22	2	Screw-CARR
22	33004-00	4	Nut-HF
23	108-9912	1	Muffler
23:1	112-1688	1	Spark Arrestor Kit
24	32128-29	2	Nut-Lock, Flange
25	99-8343	1	Gasket-Muffler
26	98-9719	1	Thermoswitch

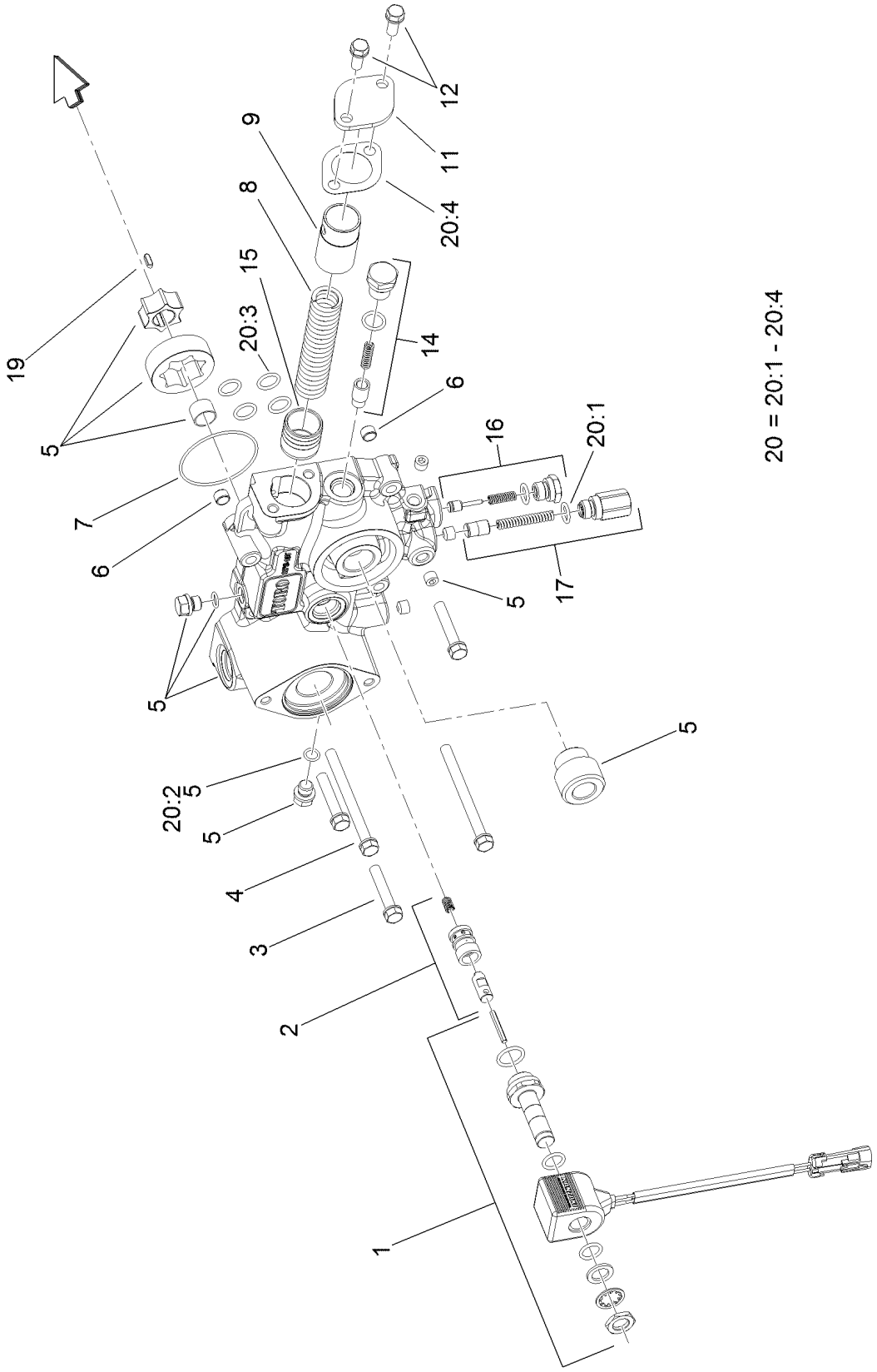


Transmission and Gear Pump Assembly

Ref.	Part Number	Qty.	Description
1	323-13	2	Screw-HH
2	3256-24	2	Washer-Flat
3	108-5193	1	Housing-Flywheel
4	107-2289	2	Mount-Motor
5	80-8560	2	Washer-Hardened
6	104-8301	2	Nut-HF, NI
7	104-8300	2	Nut-HF, NI
8	3234-17	2	Screw-HHF
9	3253-4	10	Washer-Lock
10	33104-035	8	Screw-HHF
11	87-1910	4	Pin-Dowel
12	131-5510	1	Transmisson ASM
13	108-5194	1	Filter-Oil, HYD
14	114-4088	1	Shield-Seal
15	33115-016	2	Screw-HH
16	322-9	4	Screw-HH
17	32121-34	2	Pin-Roll
18	110-3575	1	Driveshaft ASM

Ref.	Part Number	Qty.	Description
19	3296-29	4	Nut-Lock, NI
20	112-9542	1	HYD Gear Pump ASM
21	33114-025	2	Screw-HH
22	3256-23	2	Washer-Plain
23	108-9919	1	O-Ring
24	108-9920	1	Coupler-Spline
25	33115-035	1	Screw-HH
26	33115-045	6	Screw-HH
27	48-9590	9	Washer-Lock
28	32180-030	1	Clip-Tie
29	120-0239	1	Support-Tube
30	32144-14	2	Screw-HWHTF
31	110-5537	1	Tube
32	110-5536	1	Fitting-HYD, Adapter
32:1	237-78	1	O-Ring
33	3274-106	2	Screw-HSH
34	99-3481	2	Grommet
35	125-2716-03	1	Bracket-Wire

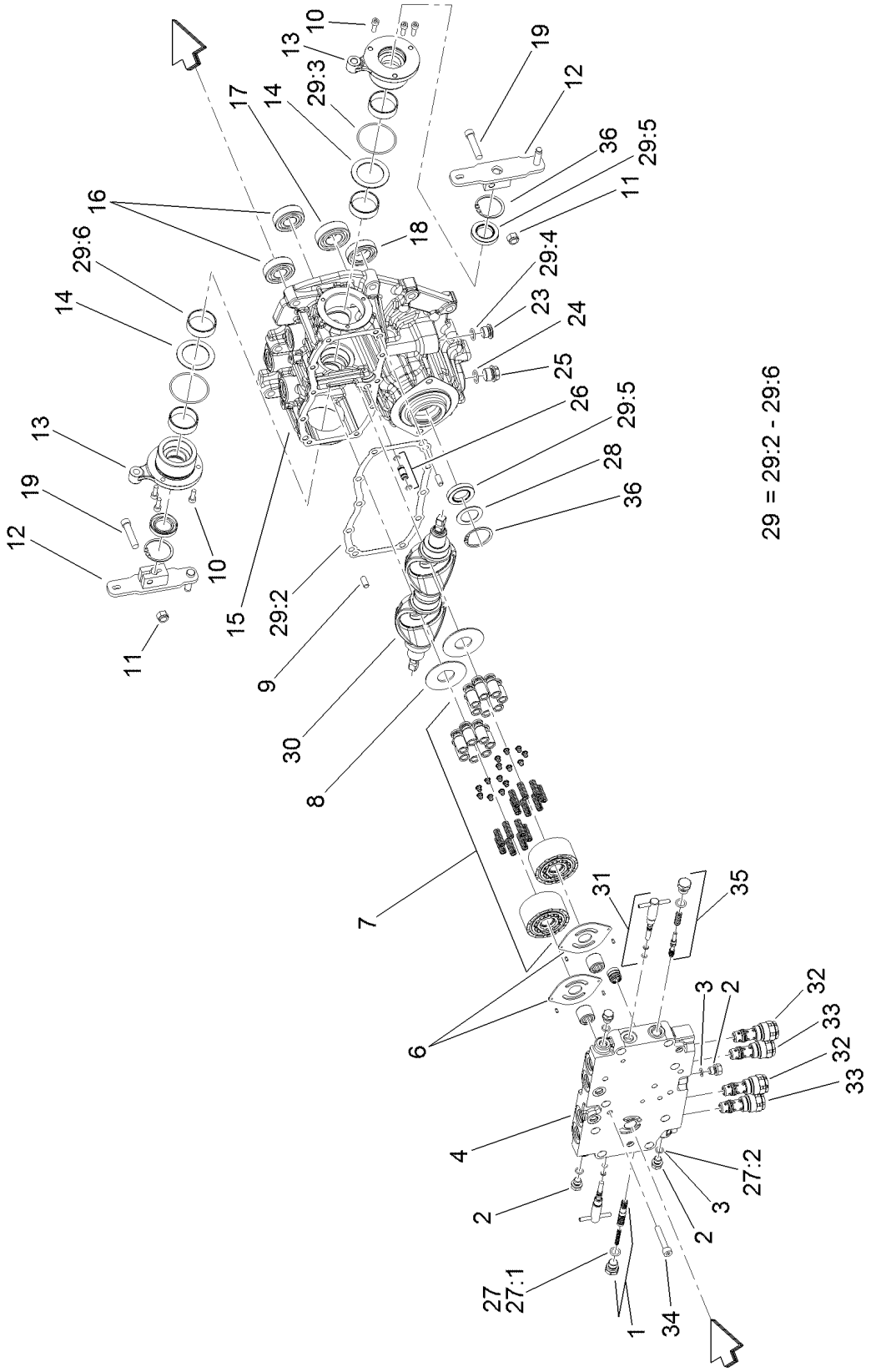
Charge Pump Housing Assembly
Transmission Assembly No. 131-5510



Charge Pump Housing Assembly
Transmission Assembly No. 131-5510 (continued)

Ref.	Part Number	Qty.	Description
1	107-0851	1	Solenoid ASM
2	107-0850	1	Solenoid Valve ASM
3	107-0863	3	Bolt
4	107-0864	2	Bolt
5	107-0840	1	Pump Body ASM
6	107-0848	2	Pin
7	107-0856	1	O-Ring
8	107-0845	1	Spring
9	107-0844	1	Collar
11	107-0846	1	Cover
12	93-0457	2	Bolt And Washer ASM
14	107-0843	1	Filter Bypass Valve ASM
15	107-0818	1	Piston
16	107-0842	1	Charge Relief Valve ASM
17	107-0841	1	Pressure Valve ASM
19	107-0865	1	Key
20	107-0855	1	Charge Pump Seal Kit
20:1	93-0418	2	O-Ring
20:2	107-0817	2	O Ring-Plug
20:3	104-3298	6	Packing
20:4	107-0847	1	Gasket

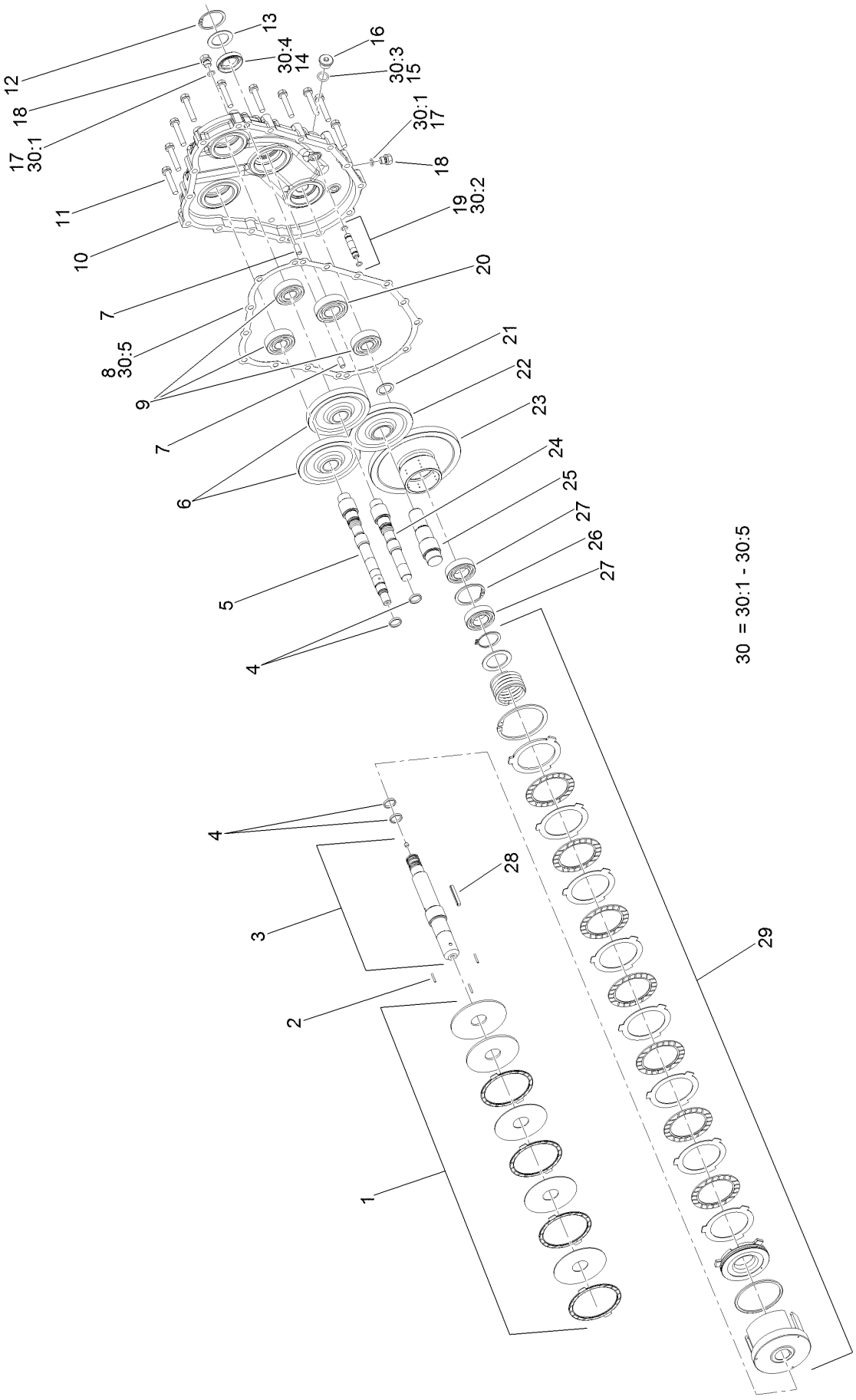
Center Section Assembly
Transmission Assembly No. 131-5510



Center Section Assembly
Transmission Assembly No. 131-5510 (continued)

Ref.	Part Number	Qty.	Description
1	107-0807	1	Valve-Flushing, RH
2	107-0857	6	Plug
3	107-0817	6	O Ring-Plug
4	121-3377	1	Center Case, Complete
6	107-0805	2	Plate-Valve
7	107-0824	2	Cylinder Block ASM
8	107-0830	2	Plate-Thrust
9	92-0765	4	Pin-Parallel
10	107-0859	6	Bolt
11	120-6681	2	U-Nut
12	120-6680	2	Arm-Control
13	107-0832	2	Side Cover ASM
14	107-0829	2	Washer
15	120-5151	1	Pump Housing ASM
16	107-0826	2	Bearing
17	107-0821	1	Bearing
18	107-0838	1	Bearing
19	120-6682	2	Bolt
23	107-0861	1	Plug-NPTF
24	237-79	1	O-Ring
25	107-0867	1	Plug
26	107-0812	1	Pipe
27	107-0852	1	Center Case Seal Kit
27:1	93-0418	2	O-Ring
27:2	107-0817	6	O Ring-Plug
28	107-0813	1	Spacer
29	107-0853	1	Pump Housing Seal Kit
29:2	107-0810	1	Gasket-Case, Center
29:3	107-0817	2	O Ring-Plug
29:4	104-3298	1	Packing
29:5	107-0814	3	Seal
29:6	107-0825	4	Ring-Seal
30	120-6679	2	Plate-Swash
31	107-0808	2	Valve-Bypass
32	107-0804	2	Valve-Rear
33	107-0803	2	Valve-Front
34	107-0863	8	Bolt
35	107-0806	1	Valve-Flushing, LH
36	92-0757	2	Ring-Snap

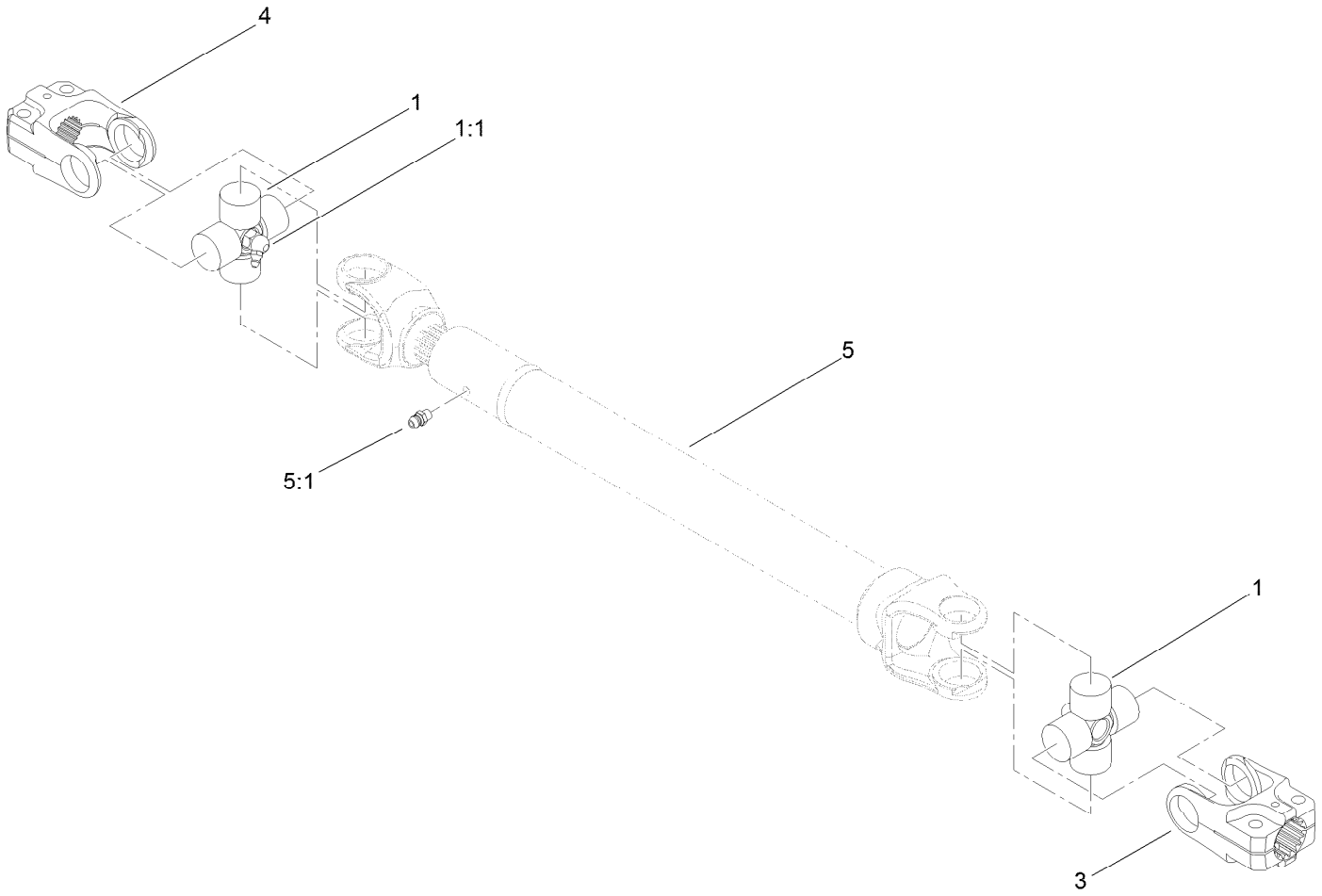
Gear Case and Clutch Assembly
Transmission Assembly No. 131-5510



Gear Case and Clutch Assembly
Transmission Assembly No. 131-5510 (continued)

Ref.	Part Number	Qty.	Description
1	107-0839	1	PTO Brake ASM
2	107-0837	3	Rod-Push
3	107-0833	1	PTO Shaft ASM
4	107-0825	2	Ring-Seal
5	107-0827	1	Shaft-Pump
6	107-0823	2	Gear-Pump
7	92-0765	4	Pin-Parallel
8	107-0816	1	Gasket-Housing, Gear
9	107-0826	4	Bearing
10	120-5152	1	Housing-Case, Gear
11	107-0863	13	Bolt
12	92-0757	1	Ring-Snap
13	107-0813	1	Spacer
14	107-0814	1	Seal
15	104-3298	1	Packing
16	107-0861	1	Plug-NPTF
17	107-0817	6	O Ring-Plug
18	107-0857	6	Plug
19	107-0811	1	Pipe
20	107-0821	2	Bearing
21	107-0836	1	Spacer
22	107-0820	1	Gear-Input
23	107-0834	1	Gear-PTO
24	107-0822	1	Shaft-Pump
25	107-0819	1	Shaft-Input
26	92-0758	1	Ring-Snap
27	107-0838	3	Bearing
28	107-0866	1	Key
29	107-0835	1	Clutch Cylinder ASM
30	107-0854	1	Gear Housing Seal Kit
30:1	107-0817	2	O Ring-Plug
30:2		2	O-Ring ●
30:3	104-3298	1	Packing
30:4	107-0814	1	Seal
30:5	107-0816	1	Gasket-Housing, Gear

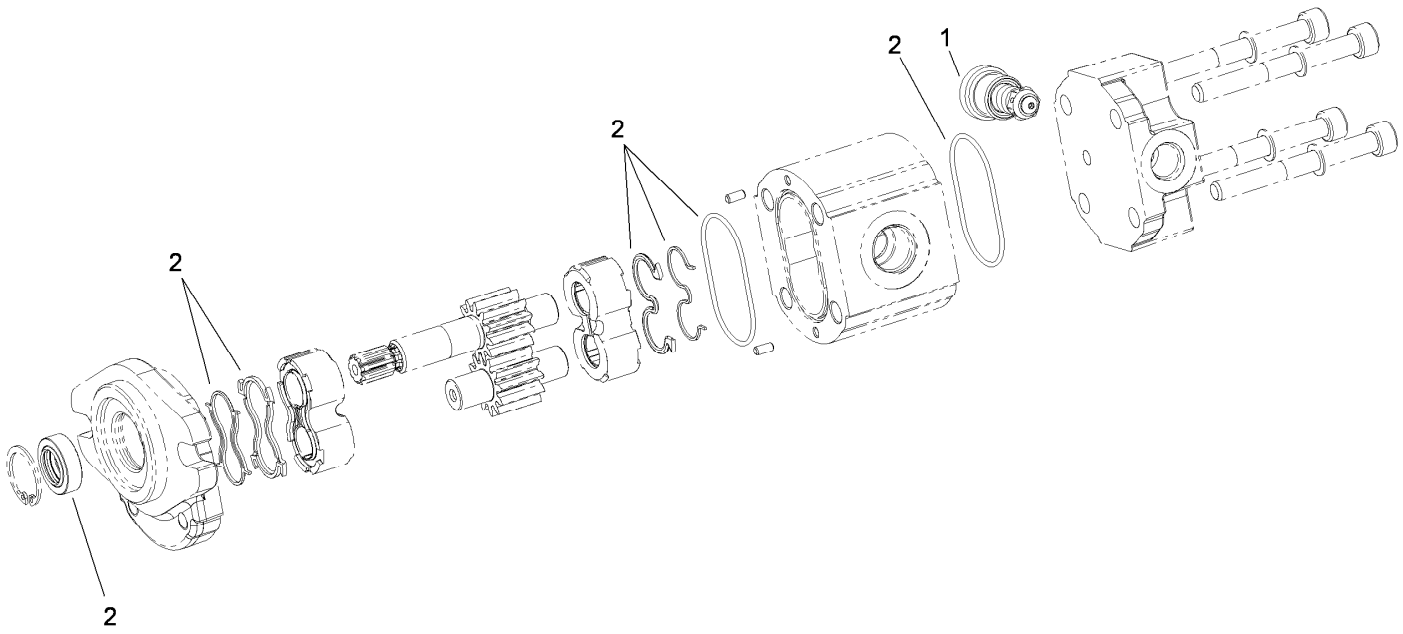
● Not serviced separately



Driveshaft Assembly No. 110-3575

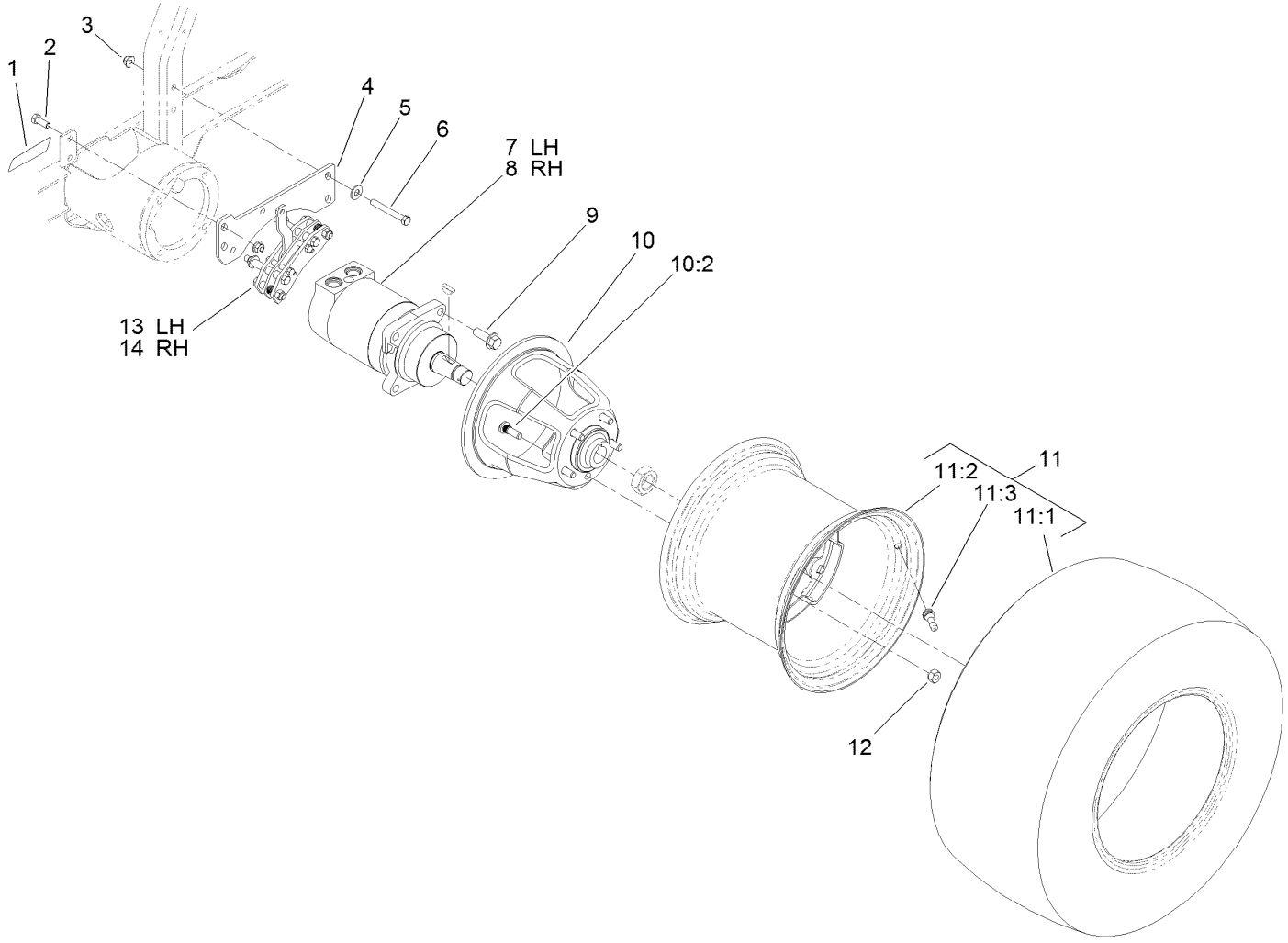
Ref.	*Part Number*	*Qty.*	*Description*
1	112-1687	2	Cross And Bearing Kit
1:1	62-3820	1	Fitting-Grease
3	54-9040	1	Yoke-End
4	54-9090	1	Yoke-End
5		1	Tube-Yoke, Slip ●
5:1	302-22	1	Fitting-Grease

● Not serviced separately



Hydraulic Gear Pump Assembly No. 112-9542

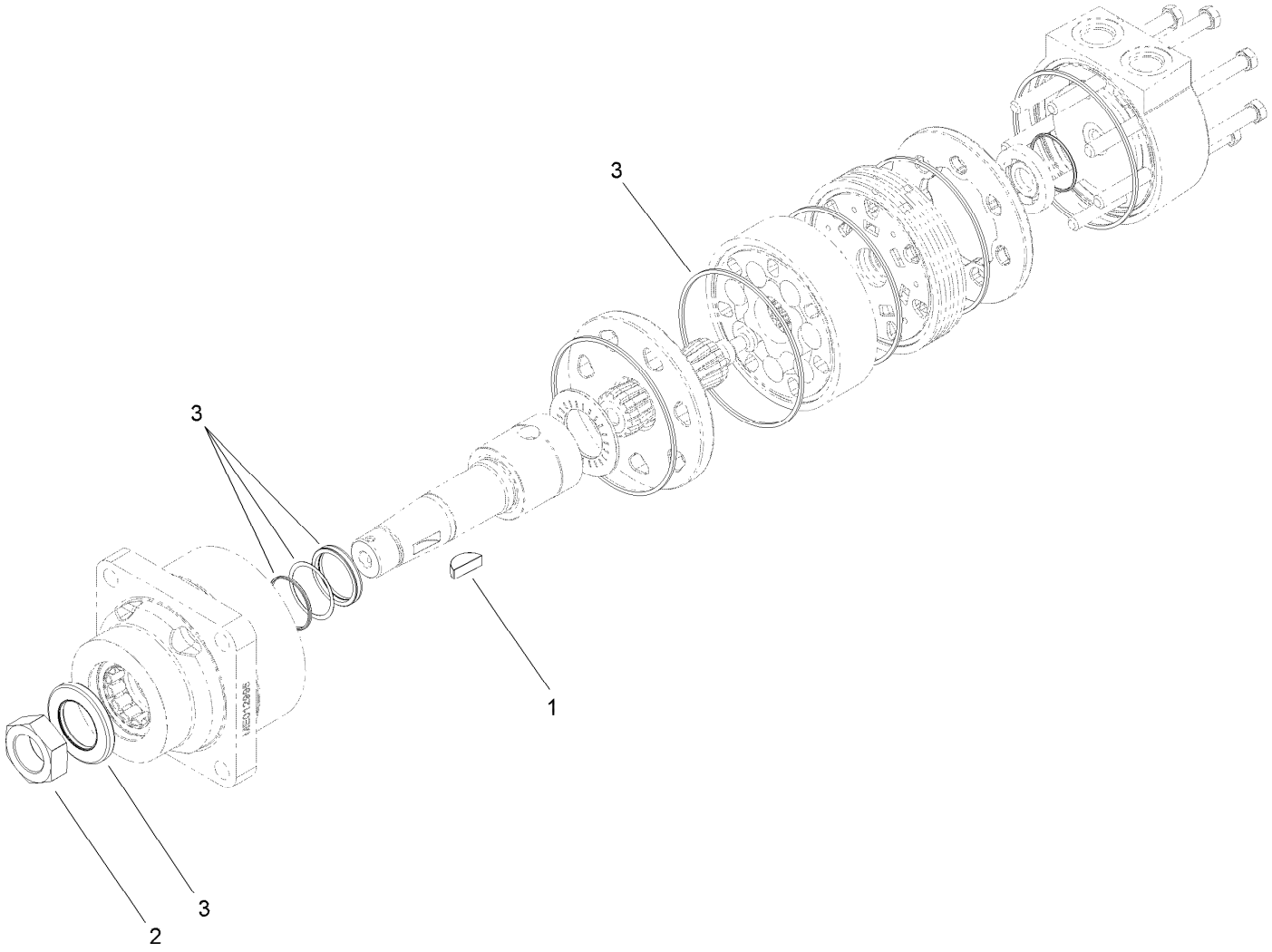
Ref.	*Part Number*	*Qty.*	*Description*
1	112-0198	1	Valve
2	112-0199	1	Seal Kit



Rear Drive Assembly

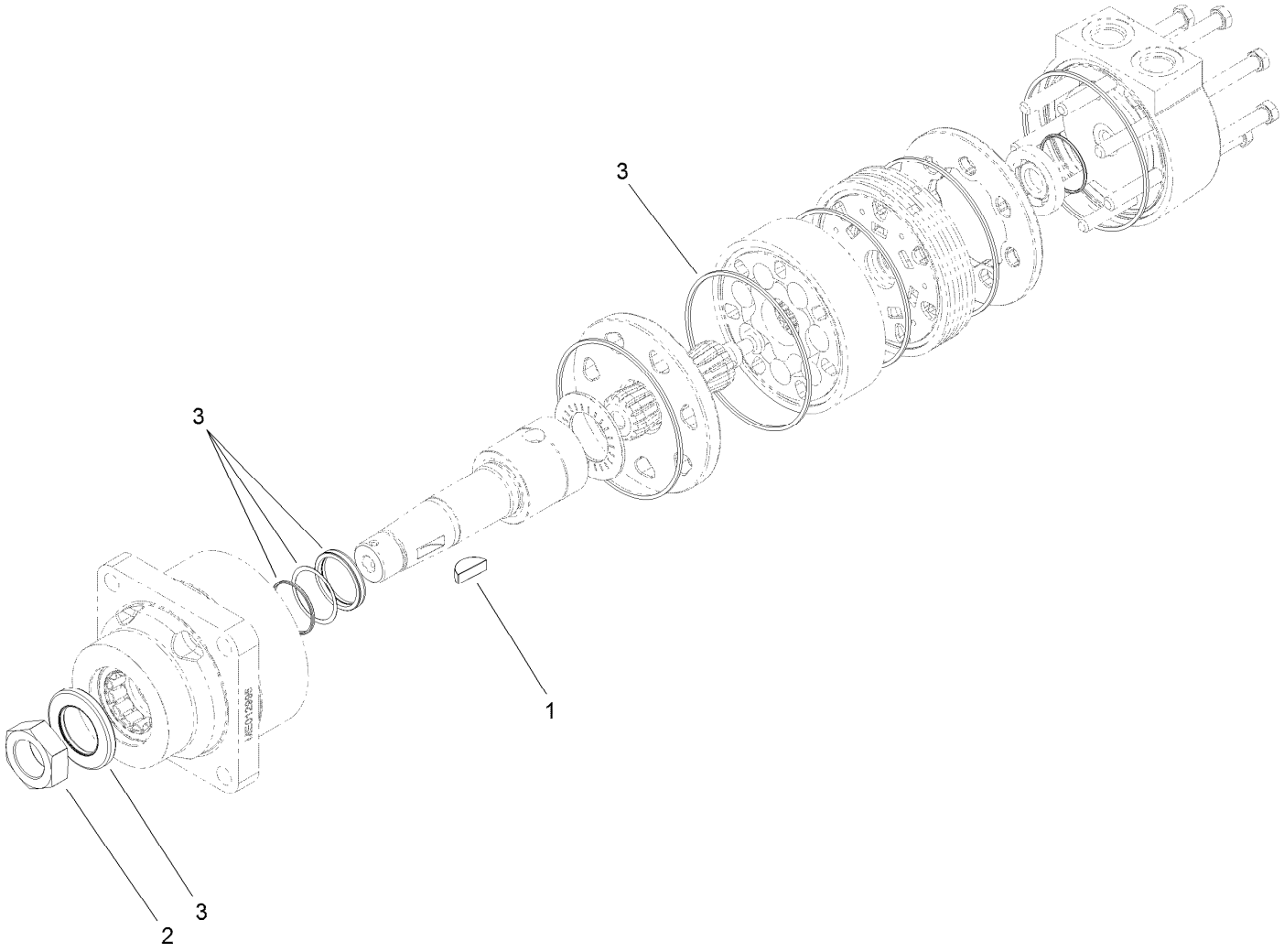
Ref.	Part Number	Qty.	Description
1	106-9206	2	Decal-Torque, Wheel
2	323-6	4	Screw-HH
3	104-8301	8	Nut-HF, NI
4	112-9550-03	2	Bracket-Brake
5	3256-4	4	Washer-Flat
6	323-14	4	Screw-HH
7	108-5155	1	LH HYD Motor ASM
8	108-5230	1	RH HYD Motor ASM
9	100-6116	8	Screw-HHF

Ref.	Part Number	Qty.	Description
10	110-5535	2	Wheel Hub ASM
10:2	87-8730	5	Stud
11	106-7864	2	Tire And Wheel ASM
11:1	106-7868	1	Tire
11:2	87-6750	1	Wheel
11:3	232-27	1	Stem-Valve
12	23-7270	10	Nut-Lug
13	120-0013	1	LH Brake Caliper ASM
14	120-0014	1	RH Brake Caliper ASM



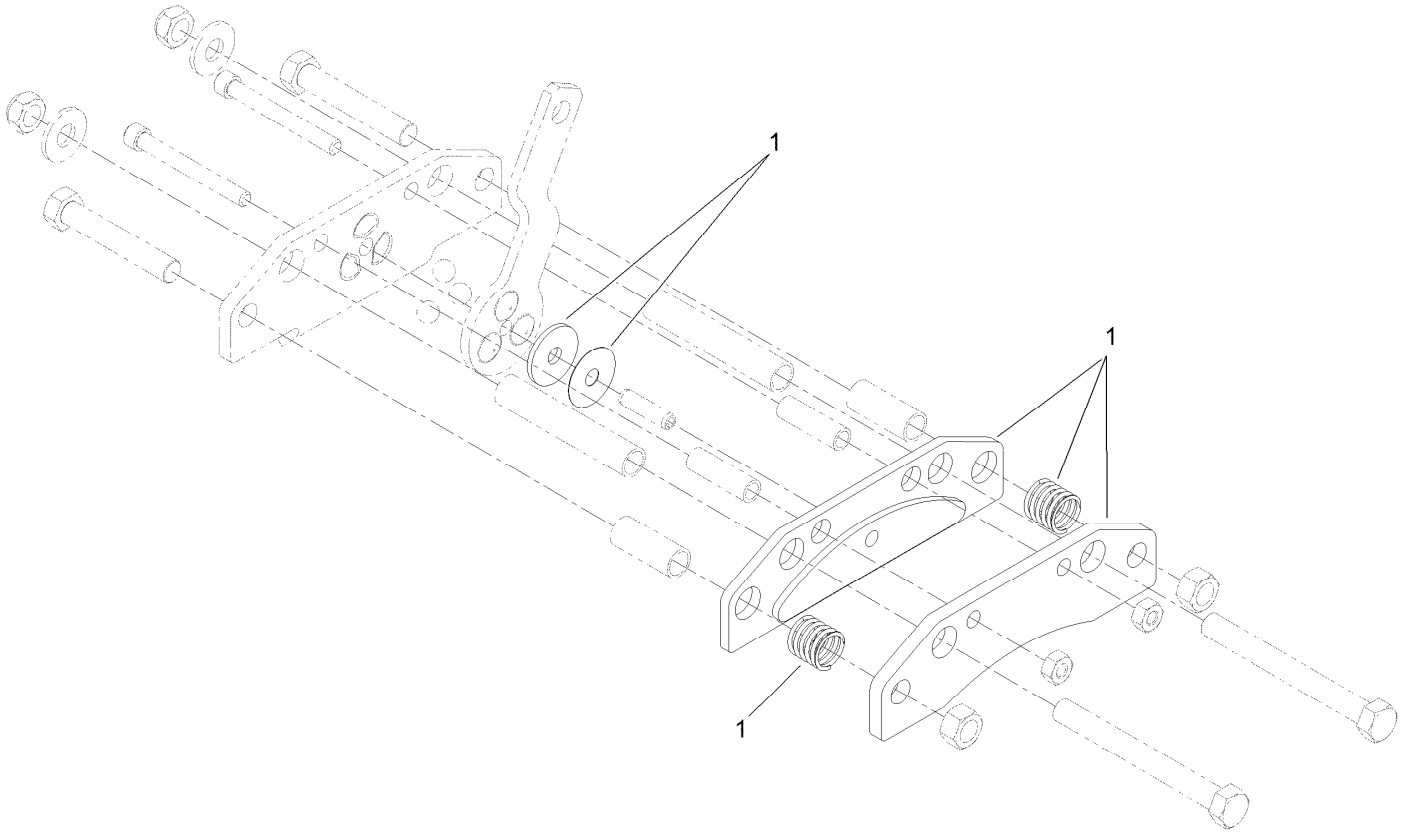
Hydraulic Motor Assembly No. 108-5155

Ref.	*Part Number*	*Qty.*	*Description*
1	3257-42	1	Key-Woodruff
2	107-9319	1	Nut-Hex
3	112-8405	1	Seal Kit



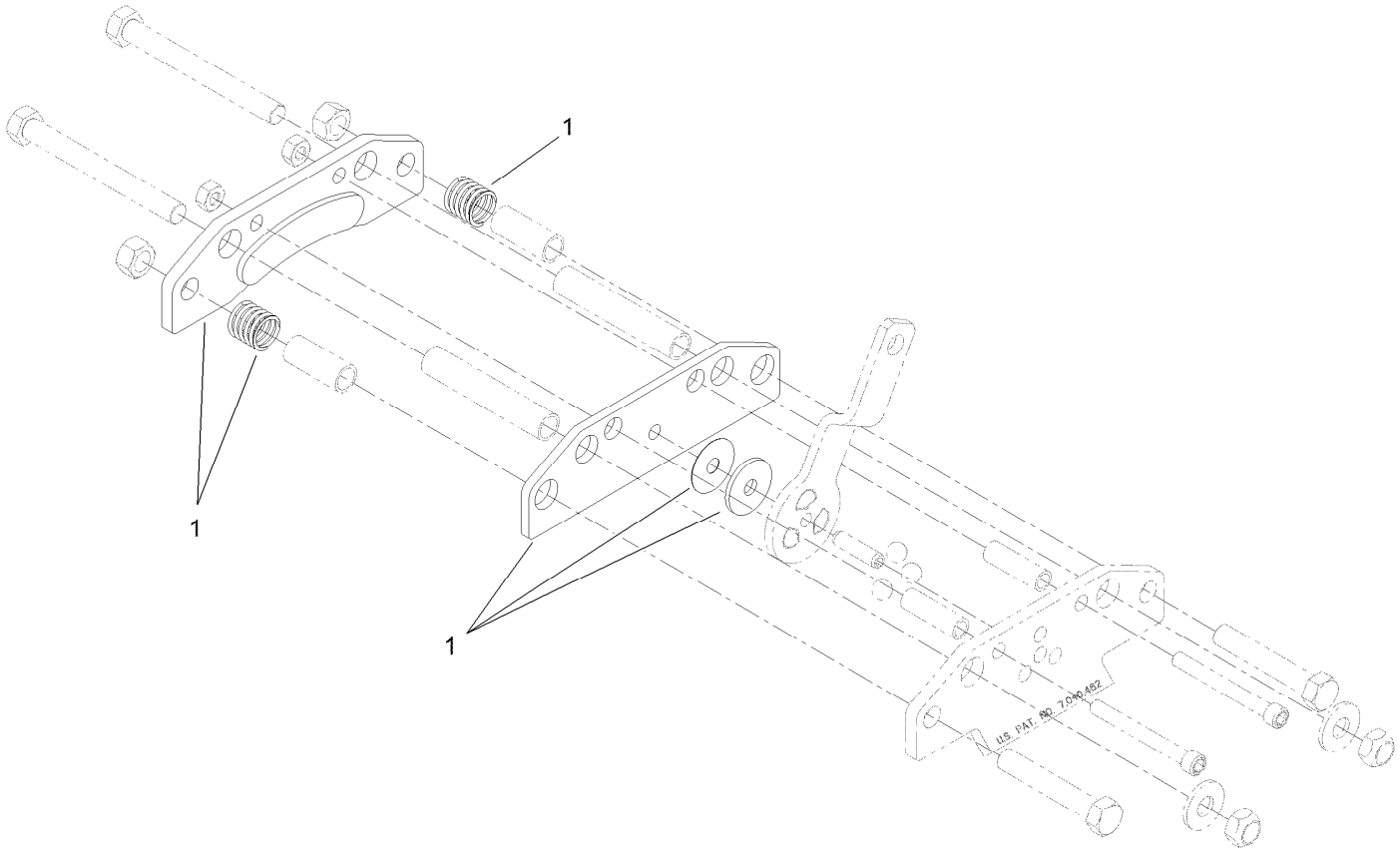
Hydraulic Motor Assembly No. 108-5230

Ref.	*Part Number*	*Qty.*	*Description*
1	3257-42	1	Key-Woodruff
2	107-9319	1	Nut-Hex
3	112-8405	1	Seal Kit



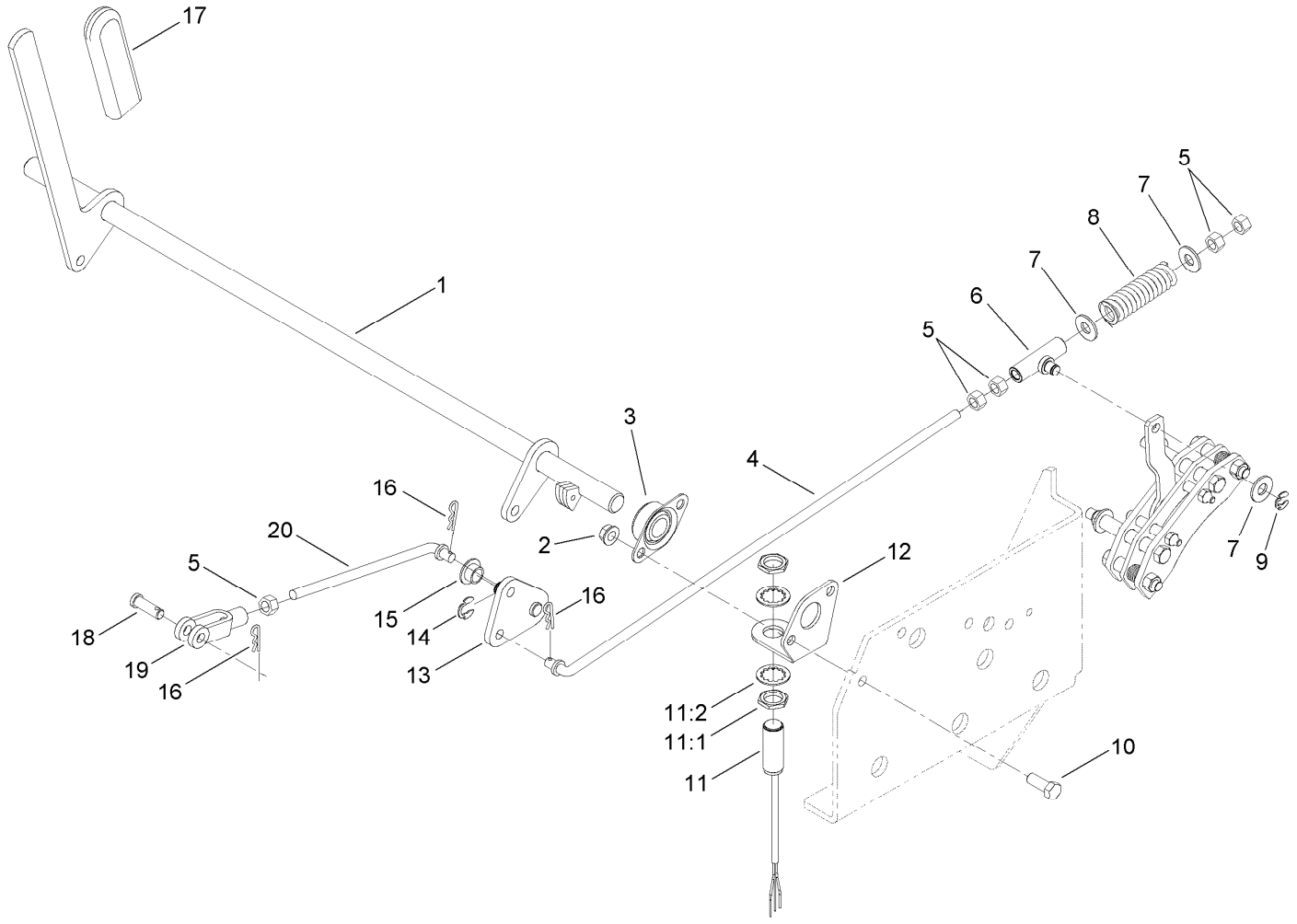
LH Brake Caliper Assembly No. 120-0013

Ref.	*Part Number*	*Qty.*	*Description*
1	120-0015	1	Replacement Brake Pad Service Kit



RH Brake Caliper Assembly No. 120-0014

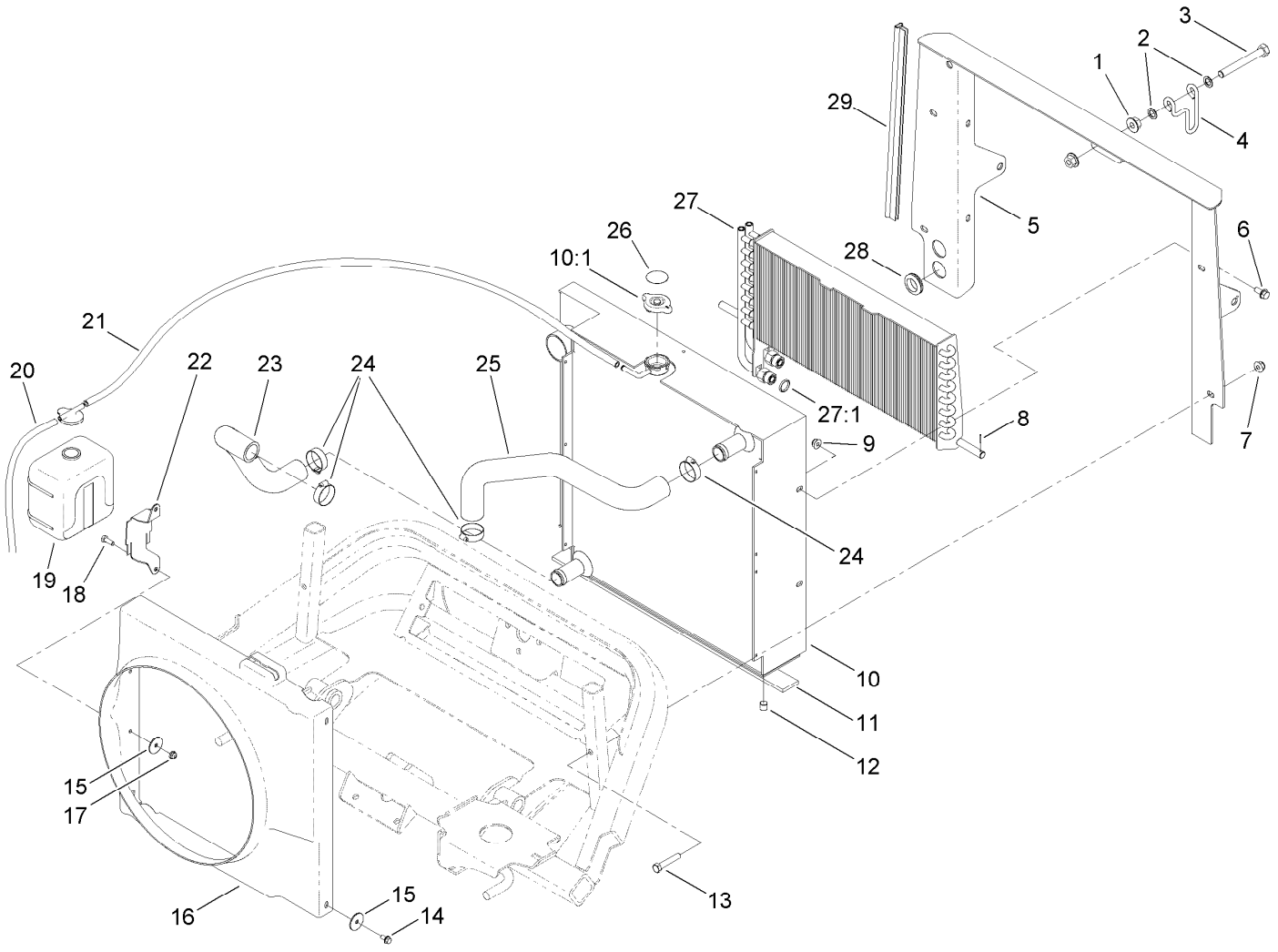
Ref.	*Part Number*	*Qty.*	*Description*
1	120-0015	1	Replacement Brake Pad Service Kit



Brake Handle Assembly

Ref.	Part Number	Qty.	Description
1	117-5582-03	1	Handle-Brake
2	3290-357	4	Nut-HHF, Whiz
3	1-633102	2	Bearing-Flange, Side
4	120-0009	2	Rod-Brake
5	3219-3	10	Nut-Hex
6	132-8128	2	Swivel ASM
7	3256-4	6	Washer-Flat
8	109-2230	2	Spring-Compression
9	32151-47	2	Ring-Retaining
10	323-6	4	Screw-HH
11	115-5300	1	Proximity Switch ASM

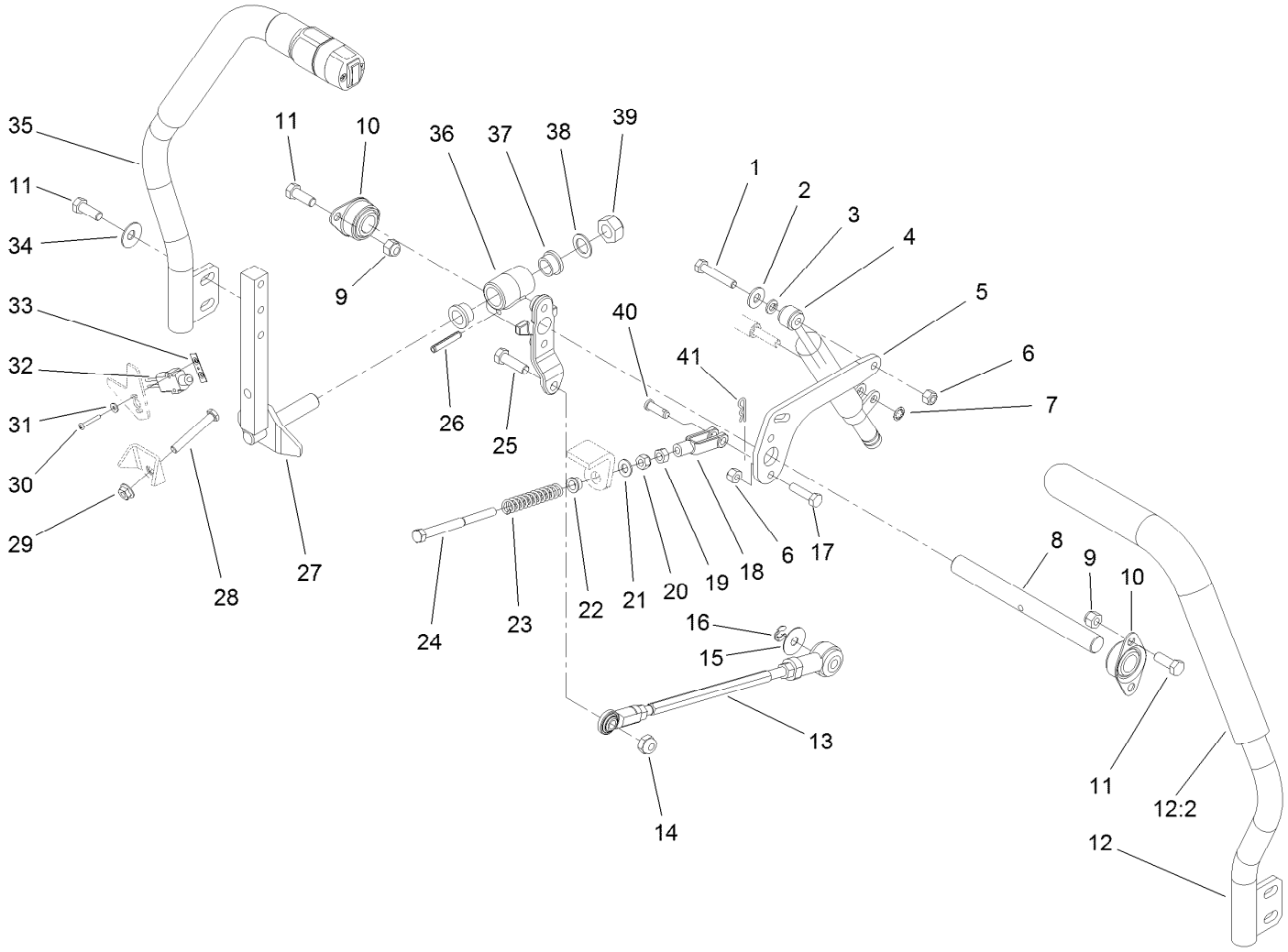
Ref.	Part Number	Qty.	Description
11:1	117-3207	2	Nut-Hex
11:2	117-3208	2	Washer-Lock, Internal Tooth
12	117-5572	1	Bracket-Switch
13	120-0022	2	Pivot-Brake
14	32151-68	2	Ring-Retaining
15	1-513140	4	Bearing-Control
16	3290-307	6	Pin-Cotter
17	1-633268	1	Grip-Lever
18	1-808285	2	Pin-Clevis
19	1-633131	2	Yoke-Linkage, Brake
20	120-0023	2	Rod-Brake



Radiator and Oil Cooler Assembly

Ref.	Part Number	Qty.	Description
1	32128-49	2	Nut-HHF
2	41-8440	2	Washer
3	325-17	1	Screw-HH
4	104-5429	1	Clamp-Form, Wire
5	110-8277-03	1	Frame-Radiator
6	3234-5	4	Screw-HHF
7	104-8301	4	Nut-HF, NI
8	32121-107	1	Pin-Roll
9	104-8300	4	Nut-HF, NI
10	117-5135	1	Radiator
10:1	121-3518	1	Cap-Radiator
11	108-9935	1	Strip-Foam
12	99-8551	1	Plug-Pipe
13	323-10	4	Screw-HH
14	32104-116	4	Screw-HWHTF
15	3256-55	6	Washer-Flat

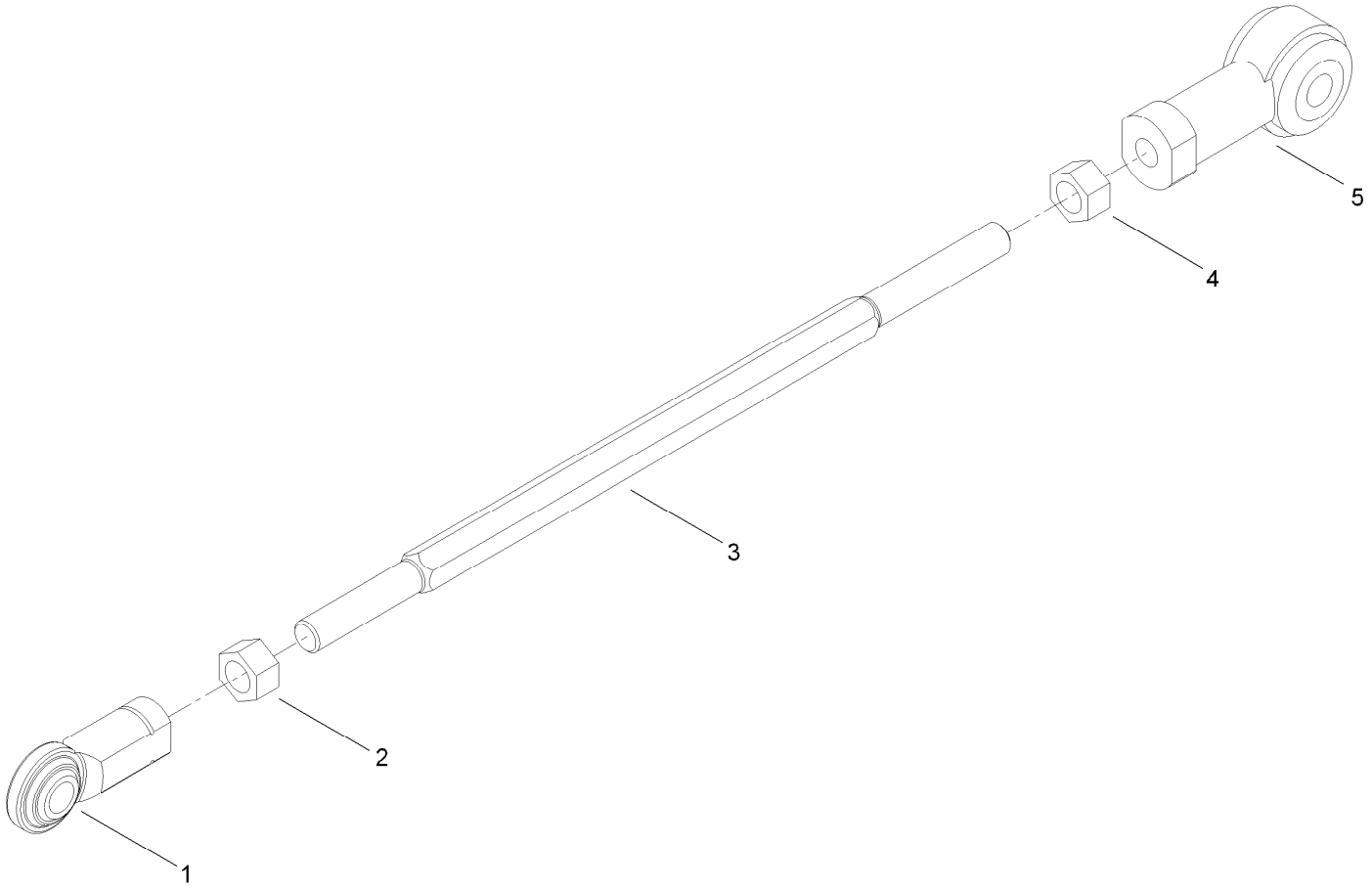
Ref.	Part Number	Qty.	Description
16	117-9232	1	Shroud-Fan
17	104-7201	2	Nut-HF
18	321-4	2	Screw-HH
19	104-9318	1	Bottle-Overflow
20	110-6187	1	Hose-Fuel
21	109-0274	1	Hose-Fuel
22	108-9930-03	1	Bracket-Bottle
23	105-7283	1	Hose-Radiator, Lower
24	2412-34	4	Clamp-Hose
25	105-7282	1	Hose-Radiator, Upper
26	106-6755	1	Decal-Cap, Radiator
27	112-1684	1	Cooler-Oil
27:1	237-30	2	O-Ring
28	240-5	2	Grommet
29	107-2269	2	Seal-Bulb



Traction Control Assembly

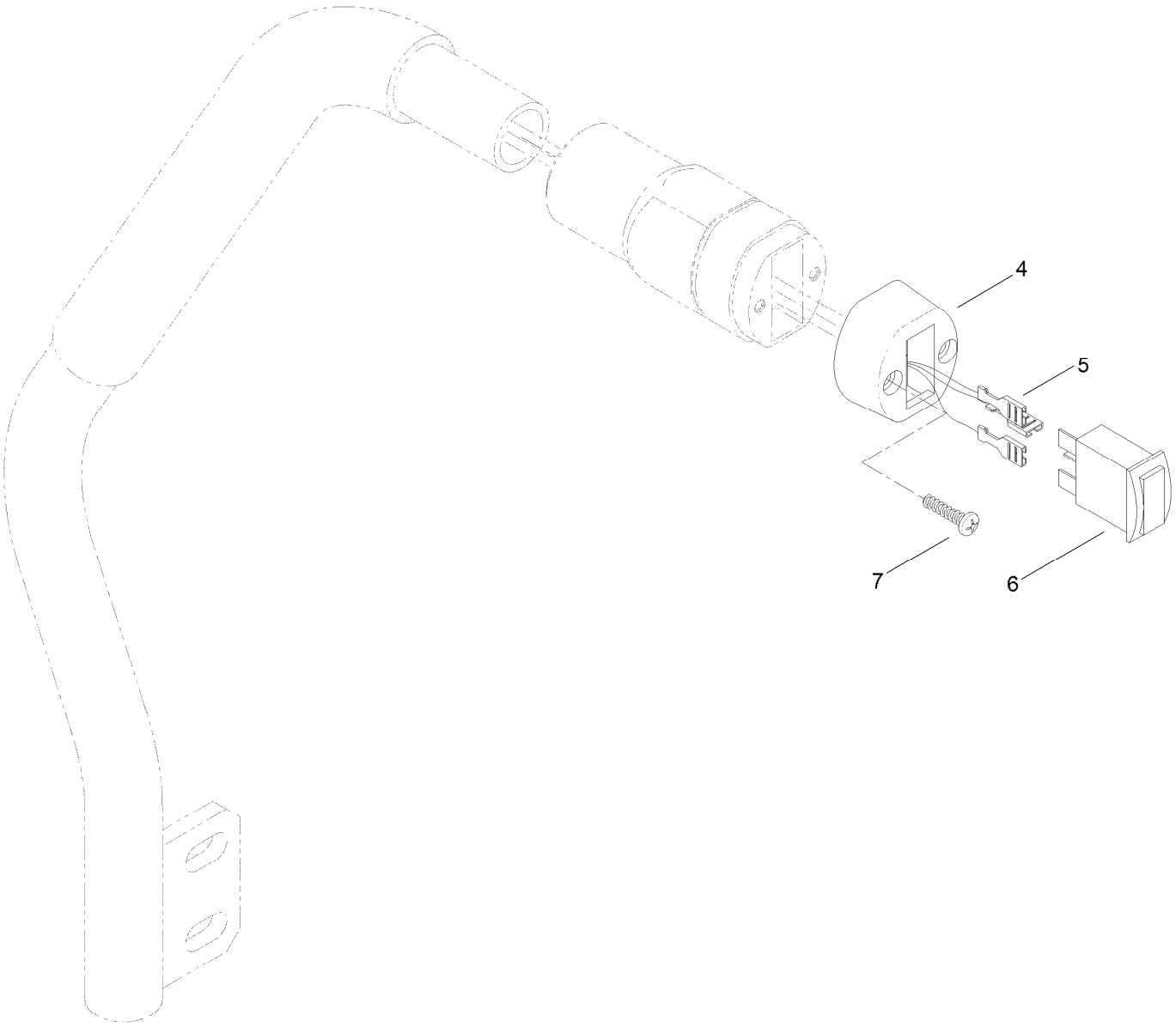
Ref.	Part Number	Qty.	Description
1	322-9	2	Screw-HH
2	3256-3	2	Washer-Flat
3	3253-4	4	Washer-Lock
4	105-7280	2	Damper
5	108-9829-03	2	Lever-Damper
6	3296-29	6	Nut-Lock, NI
7	32151-72	2	Ring-Retaining
8	108-9830	2	Shaft-Pivot
9	3296-39	8	Nut-Lock, NI
10	1-633102	4	Bearing-Flange, Side
11	323-6	12	Screw-HH
12	125-2688	1	LH Lever ASM
12:2	125-2704	1	Grip-Foam
13	112-5099	2	Link ASM
14	3296-44	2	Nut-Lock, NI
15	105-6814	2	Washer-Plain
16	32151-47	2	Ring-Retaining
17	322-6	4	Screw-HH
18	1-303105	2	Yoke-Adjustable
19	3219-2	2	Nut-Hex
20	3296-4	2	Nut-Lock

Ref.	Part Number	Qty.	Description
21	3256-23	2	Washer-Plain
22	1-603735	2	Bushing-Flanged
23	1-603807	2	Spring-Return, Neutral
24	1-603737	2	Bolt-Return, Neutral
25	323-7	2	Screw-HH
26	32121-15	2	Pin-Roll
27	108-9833-03	2	Lever
28	9114524	2	Bolt-TAP, HH
29	32128-26	2	Nut-Flange
30	3250-35	4	Screw-PPH
31	3256-53	4	Washer-Flat
32	99-3410	2	Switch
33	108-9824	2	Nut-Switch
34	3290-461	4	Washer-Spring
35	125-2687	1	RH Lever ASM
36	108-9831	2	Hub-Control
37	105-3455	4	Bushing
38	105-3481	4	Washer-Thrust
39	32152-6	2	Nut-Lock, Cone
40	283-1	2	Pin-Clevis
41	3290-307	2	Pin-Cotter



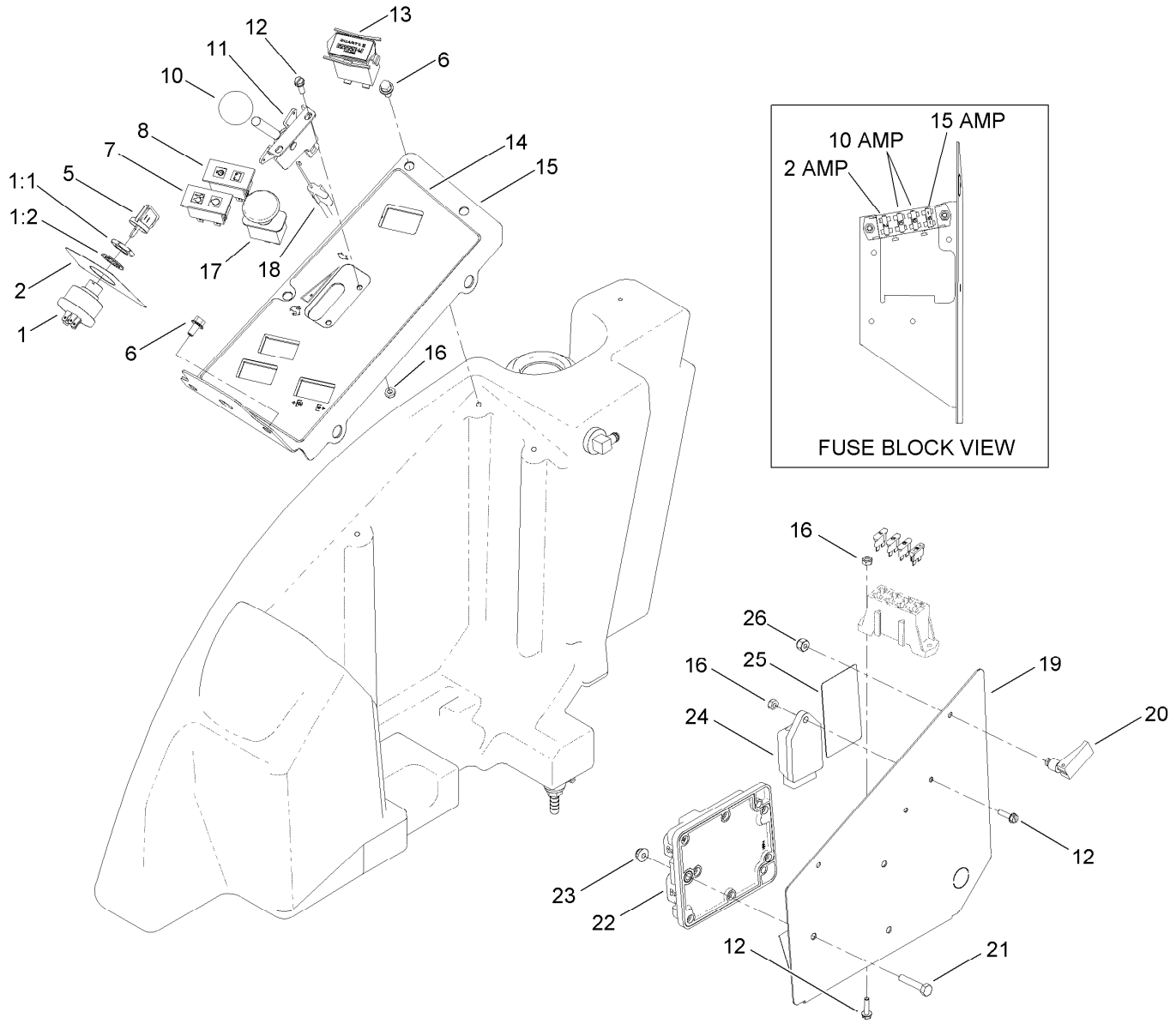
Link Assembly No. 112-5099

Ref.	*Part Number*	*Qty.*	*Description*
1	103-1167	1	Joint-Ball End, LH
2	3219-20	1	Nut-Hex, LH
3	105-7239	1	Rod-Threaded
4	3219-3	1	Nut-Hex
5	105-7199	1	End-Rod, Isolated



RH Lever Assembly No. 125-2687

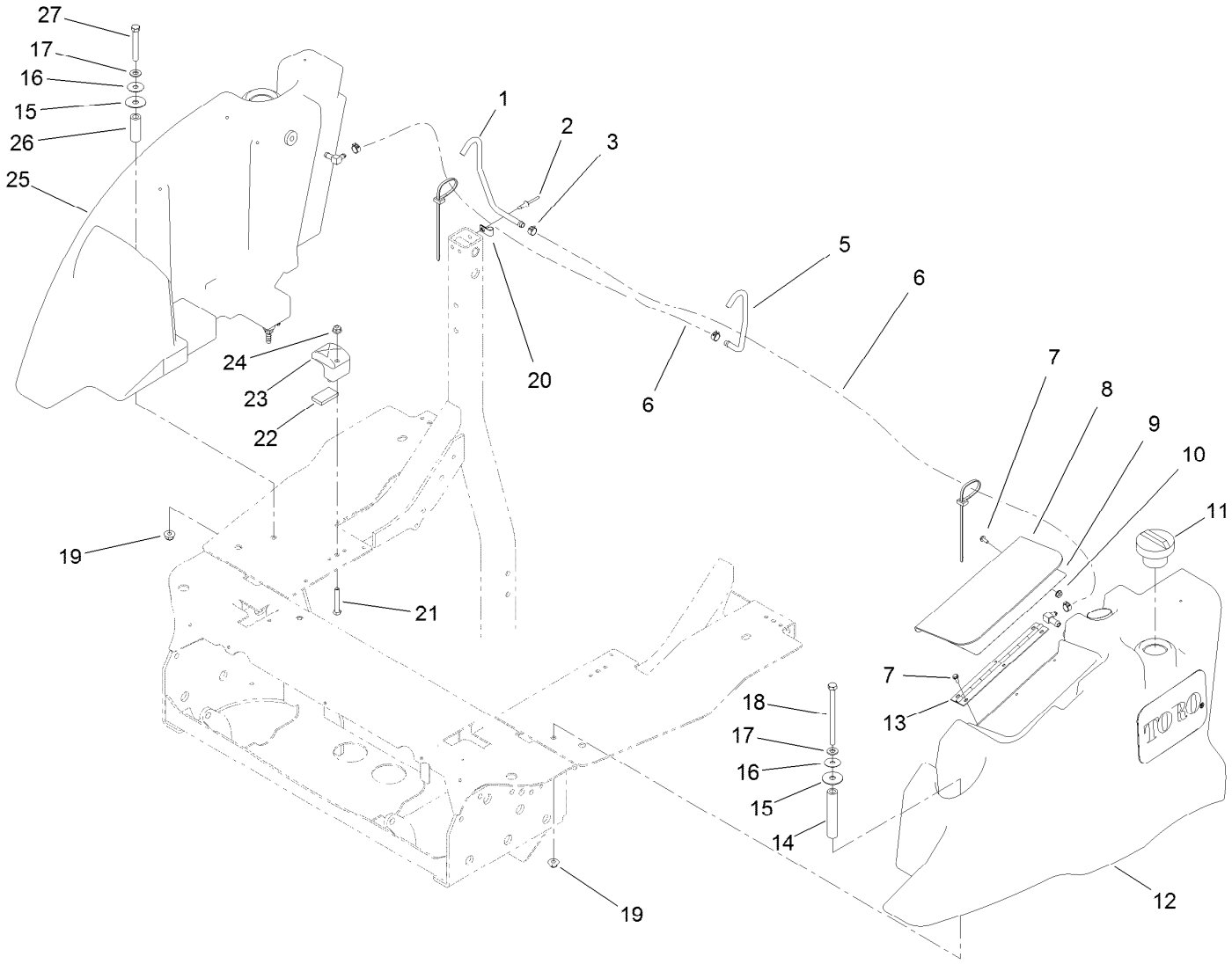
Ref.	*Part Number*	*Qty.*	*Description*
4	121-3399	1	Cap-Switch
5	119-4382	1	Harness-Control Handle
6	125-2702	1	Switch, Spst (On)-Off-On
7	94-4496	2	Screw-PPH



Control Panel Assembly

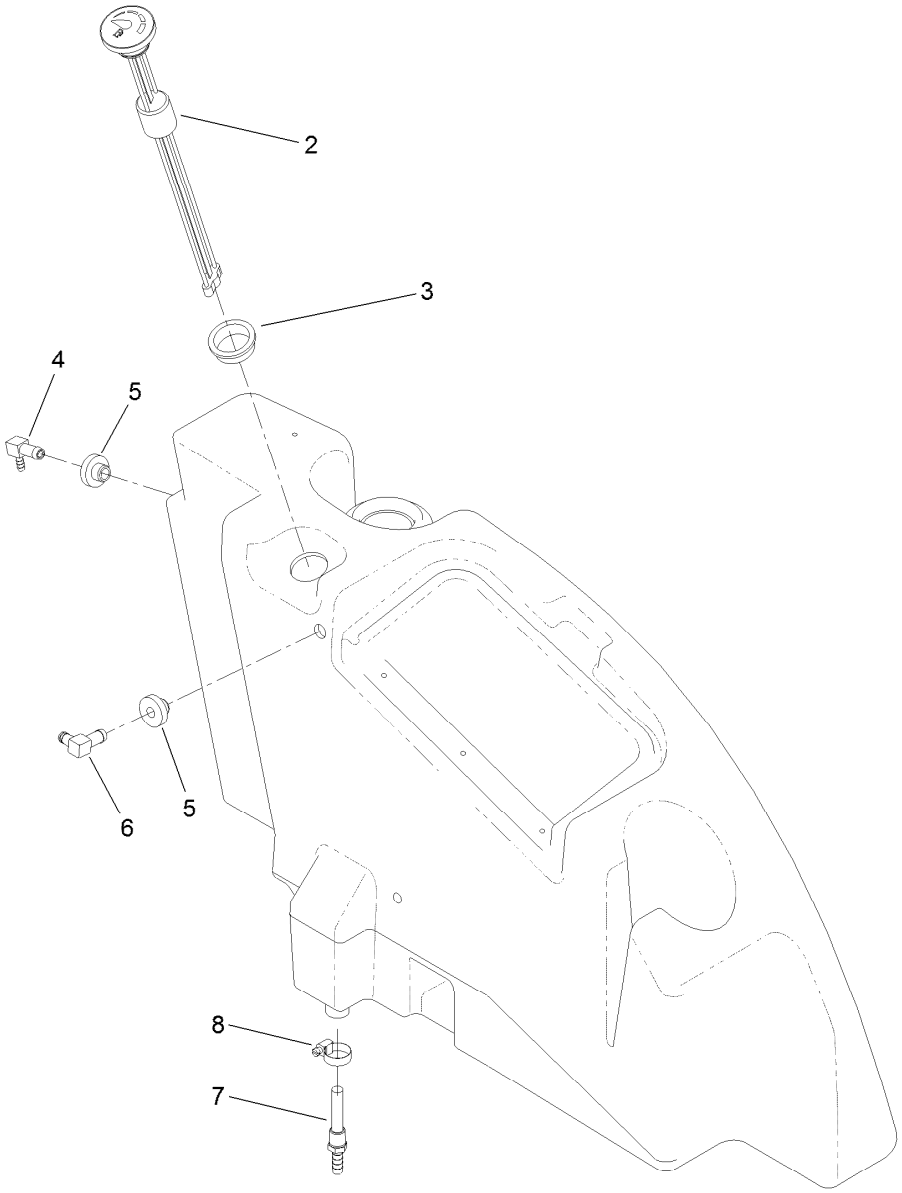
Ref.	Part Number	Qty.	Description
1	104-2541	1	Switch ASM
1:1	218-461	1	Nut-HH
1:2	3254-5	1	Washer-Tooth, Internal
2	110-8254	1	Decal-Start, Control Panel
5	63-8360	2	Key-Ignition
6	3234-13	5	Screw-HHF
7	100-8071	1	Lamp-Warning
8	100-8070	1	Lamp-Warning
10	233-42	1	Knob
11	110-5547	1	Lever-Control
12	32105-13	5	Screw-HWH
13	1-513374	1	Meter-Hour
14	110-8253	1	Decal-Panel, Control

Ref.	Part Number	Qty.	Description
15	110-8256-03	1	Panel-Control
16	3296-2	5	Nut-Lock, NI
17	93-9999	1	Switch-PTO, On-On-None
18	110-5548	1	Cable-Throttle
19	110-8257-03	1	Cover-Panel, Control
20	74-5950	2	Latch-Swell
21	321-13	3	Screw-HH
22	106-9277	1	Module-Control, Standard
23	104-7201	3	Nut-HF
24	107-9097	1	Controller-Glow
25	110-9796	1	Decal-Block, Fuse
26	1-804254	2	Nut-Lock, HH



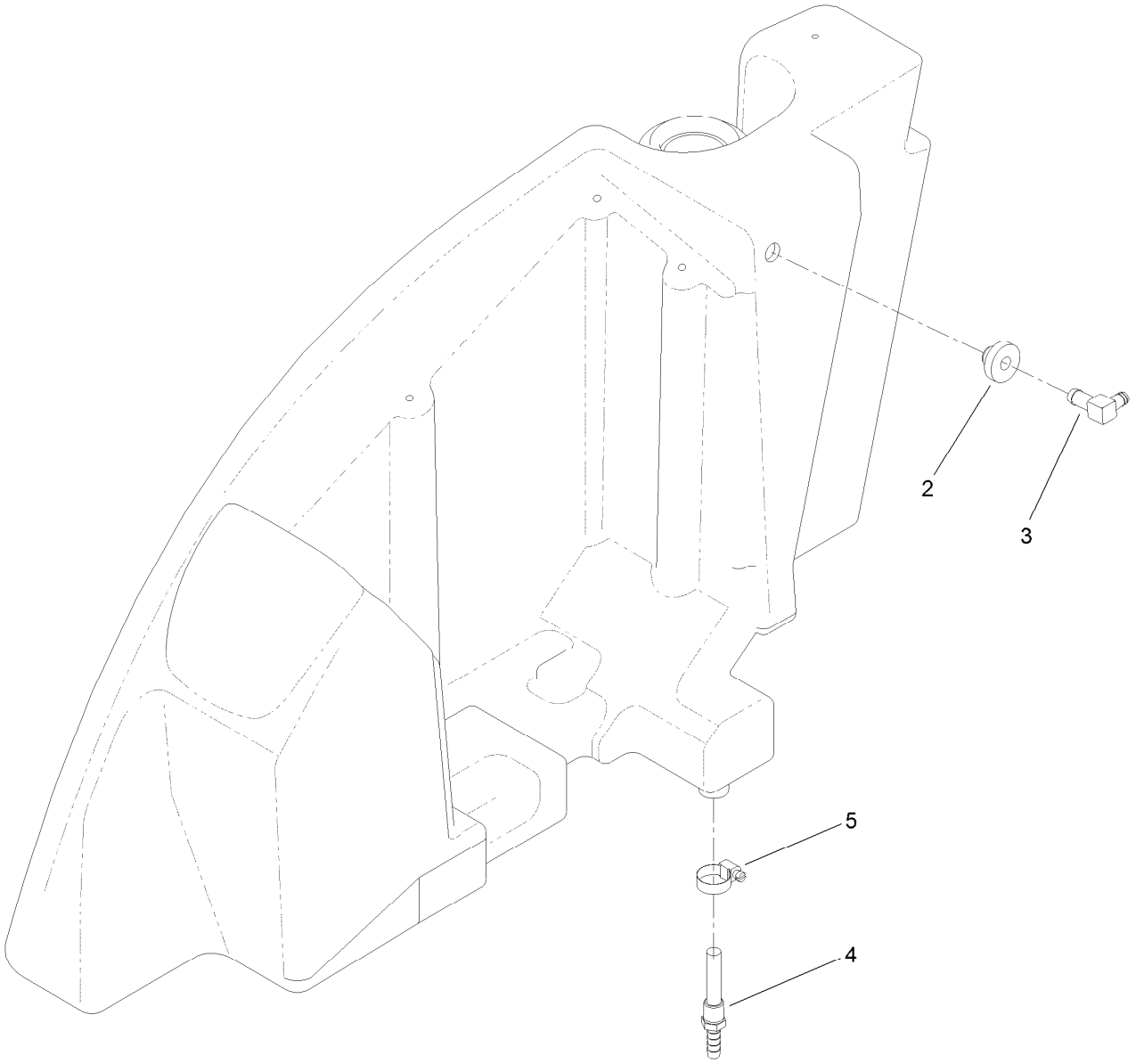
Left-Hand and Right-Hand Fuel Tank Assembly

Ref.	Part Number	Qty.	Description
1	110-8260	1	Tube-Vent, RH
2	3290-412	2	Rivet-Blind
3	92-2379	4	Clamp-Hose
5	110-8261	1	Tube-Vent, LH
6	110-6186	2	Hose-Fuel
7	112-6349	6	Screw-HWH
8	110-5540-03	1	Cover-Toolbox
9	110-8252	1	Decal-Instructions, Service
10	32149-8	3	Nut-Keps
11	115-5305	2	Cap-Fuel
12	110-8230	1	LH Fuel Tank ASM
13	108-2024	1	Hinge
14	110-5539	1	Spacer
15	95-1905	2	Washer-Rubber
16	105-6814	2	Washer-Plain
17	3256-24	2	Washer-Flat
18	323-39	1	Screw-HH
19	104-8301	2	Nut-HF, NI
20	2412-89	2	Clamp-R
21	322-10	4	Screw-HH
22	112-9561	4	Pad-Foam
23	107-4543	4	Clamp
24	104-8300	4	Nut-HF, NI
25	110-8236	1	RH Fuel Tank ASM
26	92-1239	1	Spacer-Support
27	323-13	1	Screw-HH



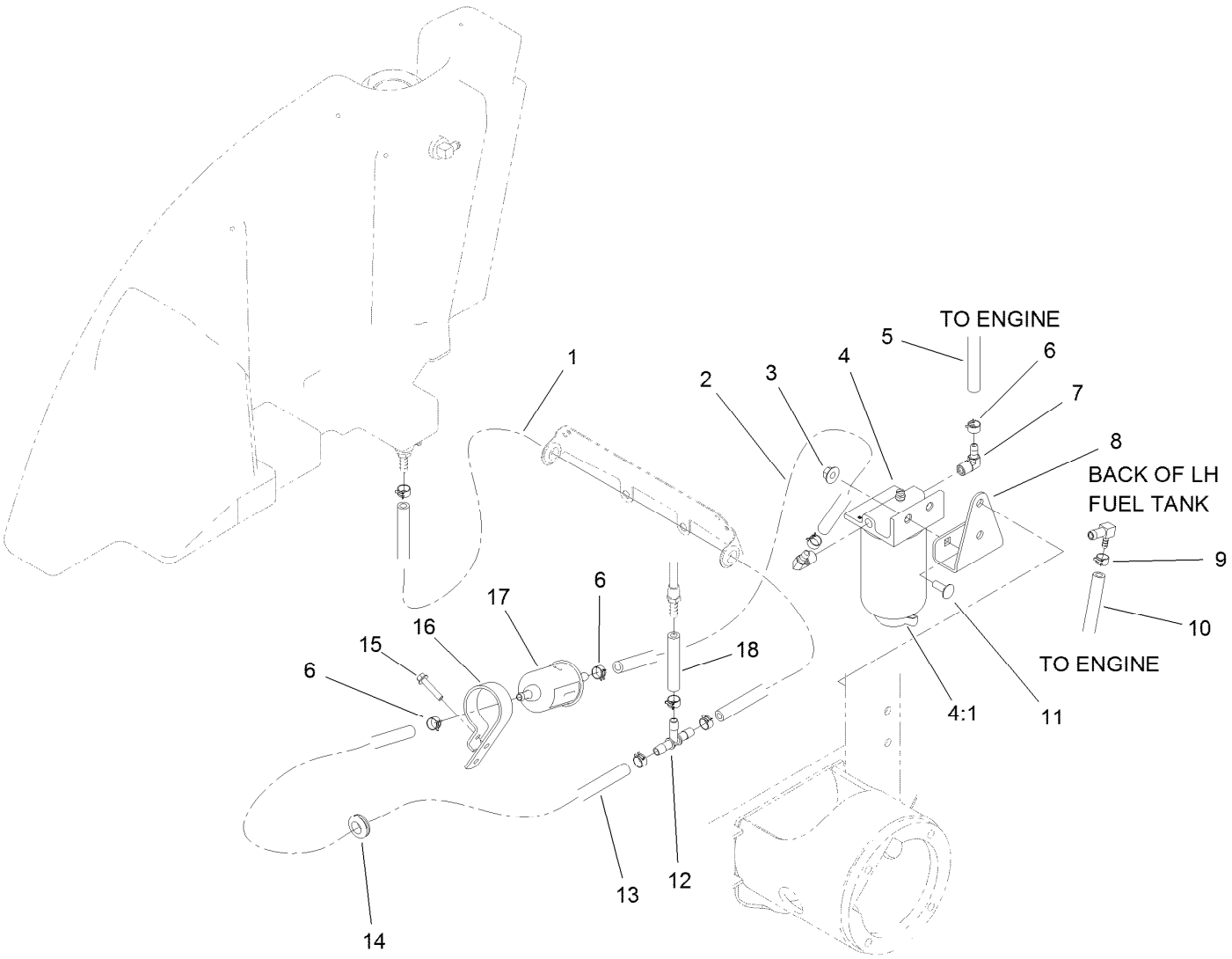
LH Fuel Tank Assembly No. 110-8230

Ref.	*Part Number*	*Qty.*	*Description*
2	110-8262	1	Gauge-Fuel
3	95-8972	1	Grommet
4	104-5228	1	Fitting-Elbow, 90 DEG
5	46-6560	2	Bushing
6	1-643259	1	Fitting-Elbow
7	112-6374	1	Fitting-Strainer
8	2412-36	1	Clamp-Hose



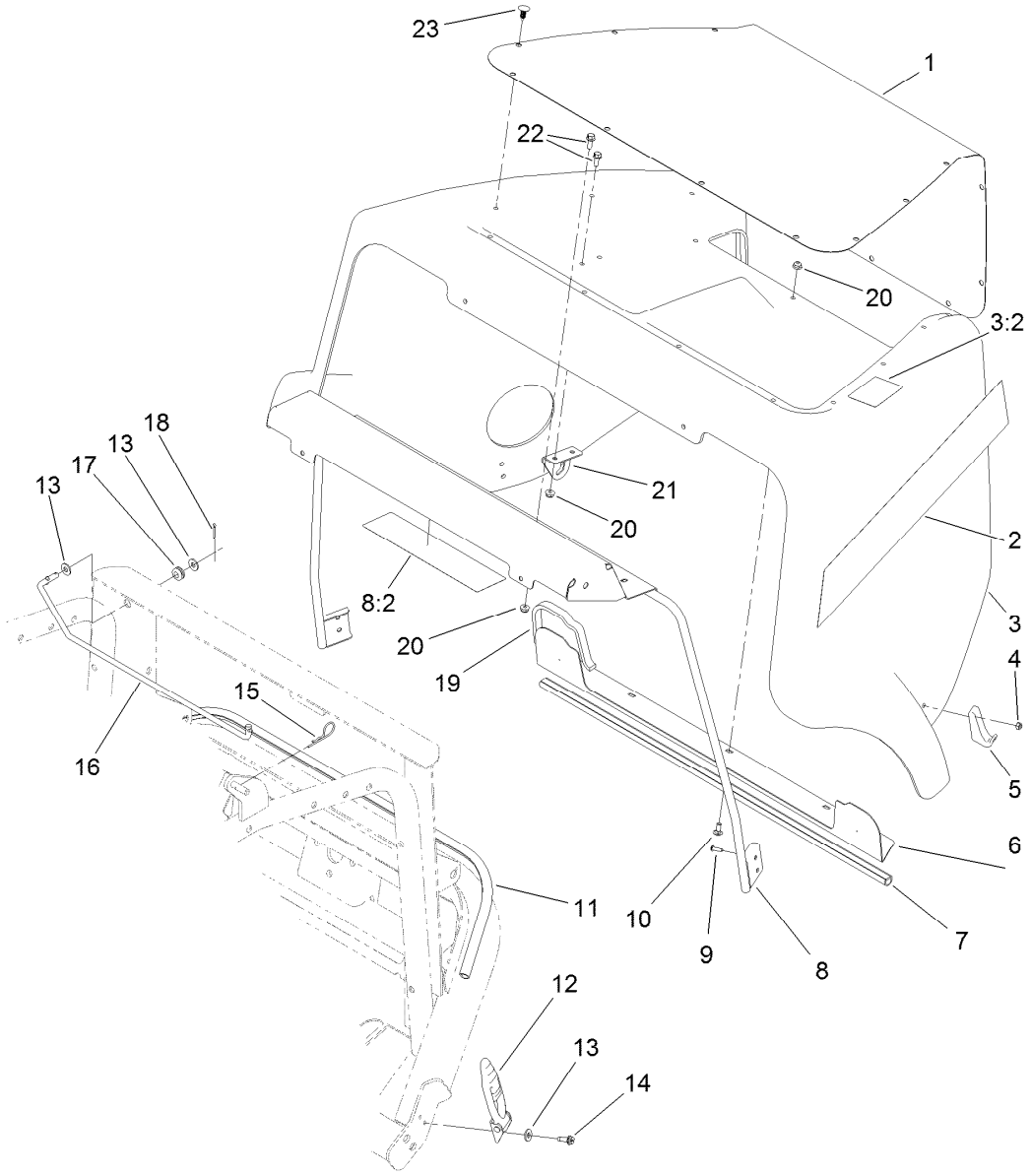
RH Fuel Tank Assembly No. 110-8236

Ref.	*Part Number*	*Qty.*	*Description*
2	46-6560	1	Bushing
3	1-643259	1	Fitting-Elbow
4	112-6374	1	Fitting-Strainer
5	2412-36	1	Clamp-Hose



Fuel Filter / Separator Assembly

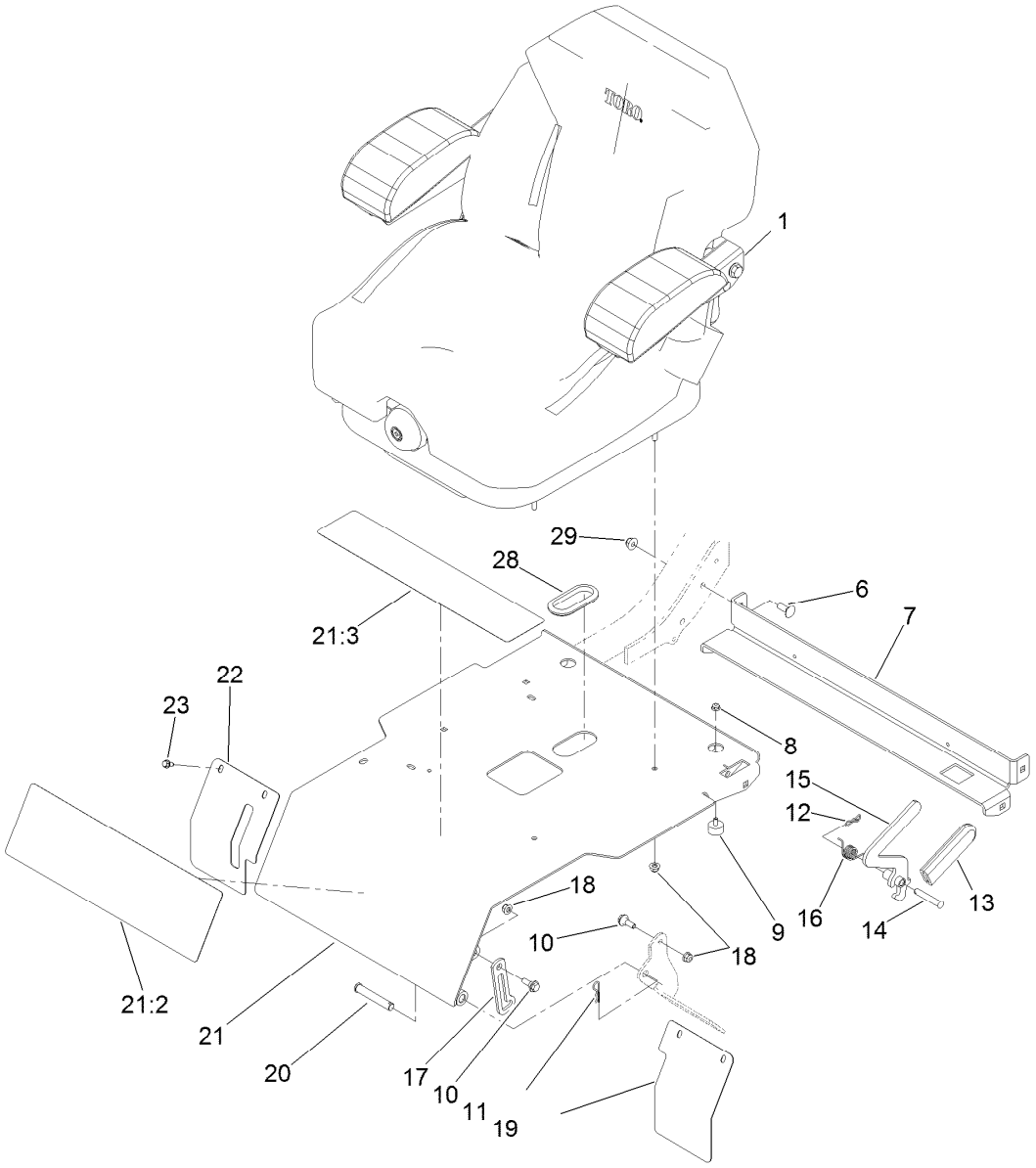
Ref.	Part Number	Qty.	Description
1	110-6186	1	Hose-Fuel
2	110-8752	1	Hose-Fuel
3	32128-44	2	Nut
4	110-9044	1	Separator-Filter
4:1	110-9049	1	Filter-Spin On
5	110-4104	1	Hose-Fuel
6	92-2379	10	Clamp-Hose
7	353-781	2	Fitting-Elb, 90
8	114-4058-03	1	Mount-Separator
9	2412-80	2	Clamp-Hose
10	110-8255	1	Hose-Fuel
11	3230-10	2	Bolt-CARR
12	354-107	1	Fitting-HYD, Tee
13	114-4028	1	Hose-Fuel
14	32180-030	1	Clip-Tie
15	32144-110	1	Screw-HWH
16	110-8817	1	Bracket-Pump, Fuel
17	110-8806	1	Pump-Fuel
18	112-6388	1	Hose-Fuel



Hood and Screen Assembly

Ref.	Part Number	Qty.	Description
1	115-1446-03	1	Screen-Intake
2	110-5545	2	Decal-Hood
3	112-6311	1	Hood ASM
3:2	106-6754	1	Decal-Danger
4	3296-2	4	Nut-Lock, NI
5	103-2897	2	Latch-Catch
6	110-8285-03	1	Angle-Seal
7	110-8287	1	Bulb-Seal
8	110-9795	1	Support-Hood
8:2	110-9781	1	Decal-Danger
9	3274-39	4	Screw-HSBH
10	3229-11	3	Screw-CARR
11	112-1694	1	Seal-Bulb

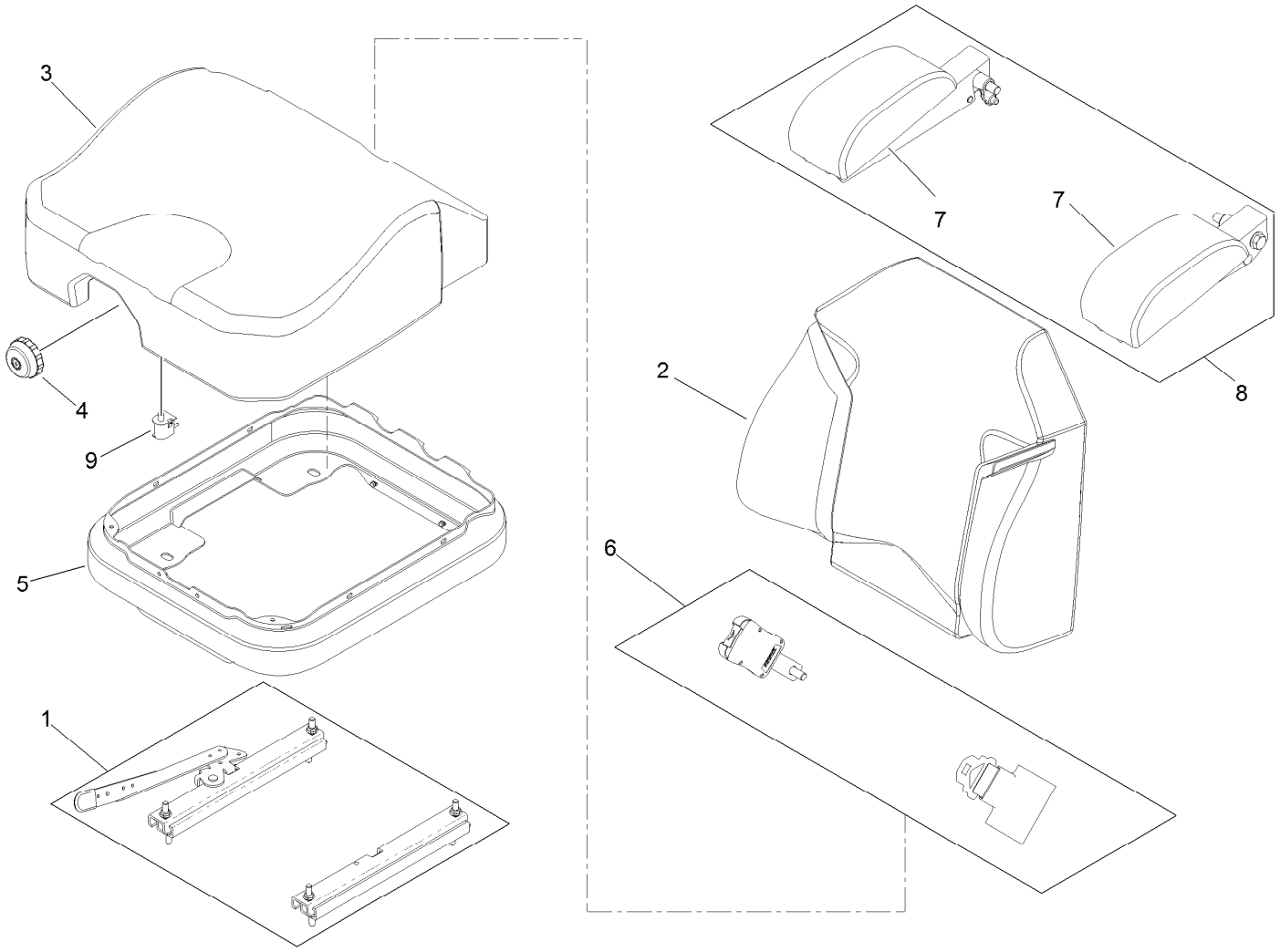
Ref.	Part Number	Qty.	Description
12	103-2898	2	Latch-Rubber
13	3256-2	4	Washer-Flat
14	32104-95	2	Screw-HWH
15	3290-255	1	Pin-Cotter, Hair
16	110-8291	1	Rod-Prop, Hood
17	237-136	1	Grommet
18	3272-6	1	Pin-Cotter
19	110-8288	2	Seal-Foam
20	104-7201	11	Nut-HF
21	108-9811	1	Support-Rod, Prop
22	3234-33	8	Screw-HHF
23	117-2382	17	Plug-Plastic



Seat and Seat Plate Assembly

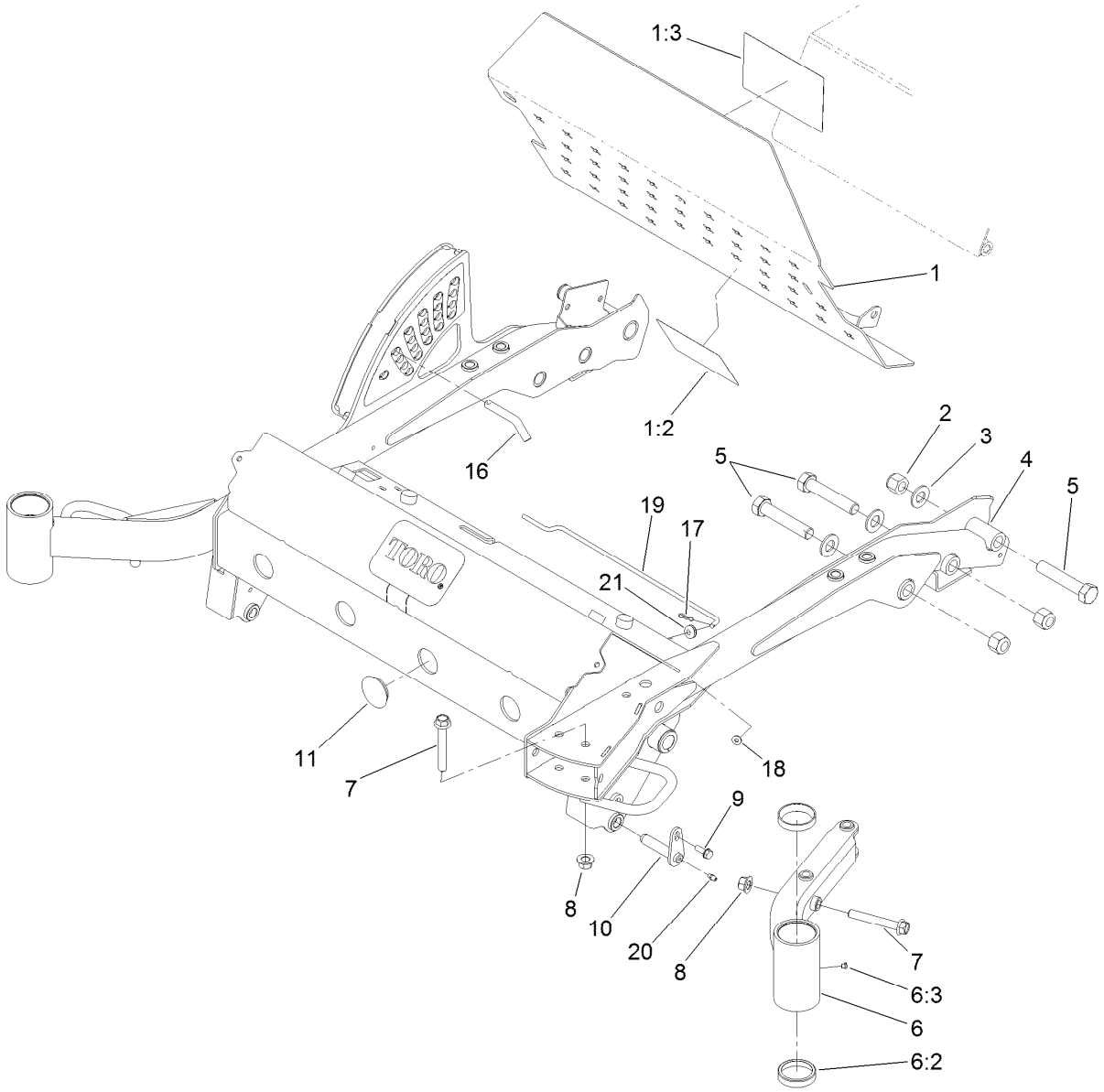
Ref.	Part Number	Qty.	Description
1	125-3107	1	Suspension Seat ASM
6	3231-2	4	Bolt-CARR
7	120-0095-03	1	Support-Seat
8	104-7201	2	Nut-HF
9	240-14	2	Bumper-Rubber
10	116-2670	2	Screw-Shoulder
11	3290-467	2	Pin-Hair
12	119-1415	1	Pin-Cotter, Locking
13	1-633268	1	Grip-Lever
14	86-2130	1	Pin-Clevis
15	121-3390-03	1	Lever-Seat
16	121-3386	1	Spring-Torsion

Ref.	Part Number	Qty.	Description
17	130-8754	1	Prop-Seat
18	104-8300	6	Nut-HF, NI
19	130-8767-03	1	Cover-LH
20	283-55	2	Pin-Clevis
21	130-8749	1	Seat Plate ASM
21:2	120-9195	1	Decal-Safety
21:3	120-9196	1	Decal-Console, Top (CE)
22	130-8768-03	1	Cover-RH
23	32144-10	4	Screw-HWH
28	237-164	1	Grommet
29	104-8301	4	Nut-HF, NI



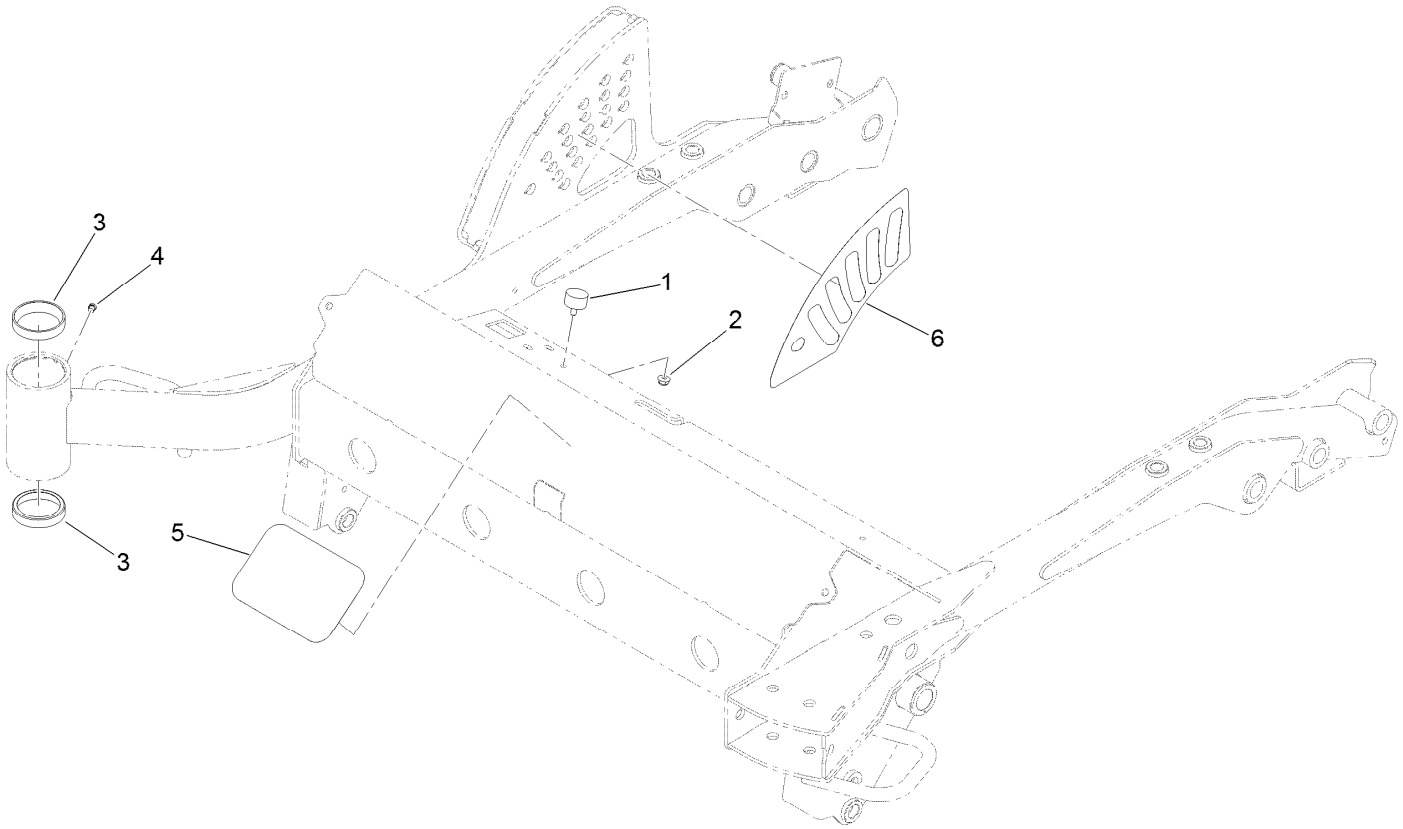
Seat Assembly No. 125-3107

Ref.	*Part Number*	*Qty.*	*Description*
1	116-8910	1	Seat Track Set
2	125-3112	1	Cover-Back
3	125-3111	1	Cover-Cushion
4	116-8911	1	Knob-Adjuster
5	116-5659	1	Cover-Suspension Bellows
6	126-2061	1	Seat Belt Service Kit
7	109-9802	1	Arm Rest Pad Set
8	109-9803	1	Arm Rest Set
9	82-2190	1	Switch-Bail



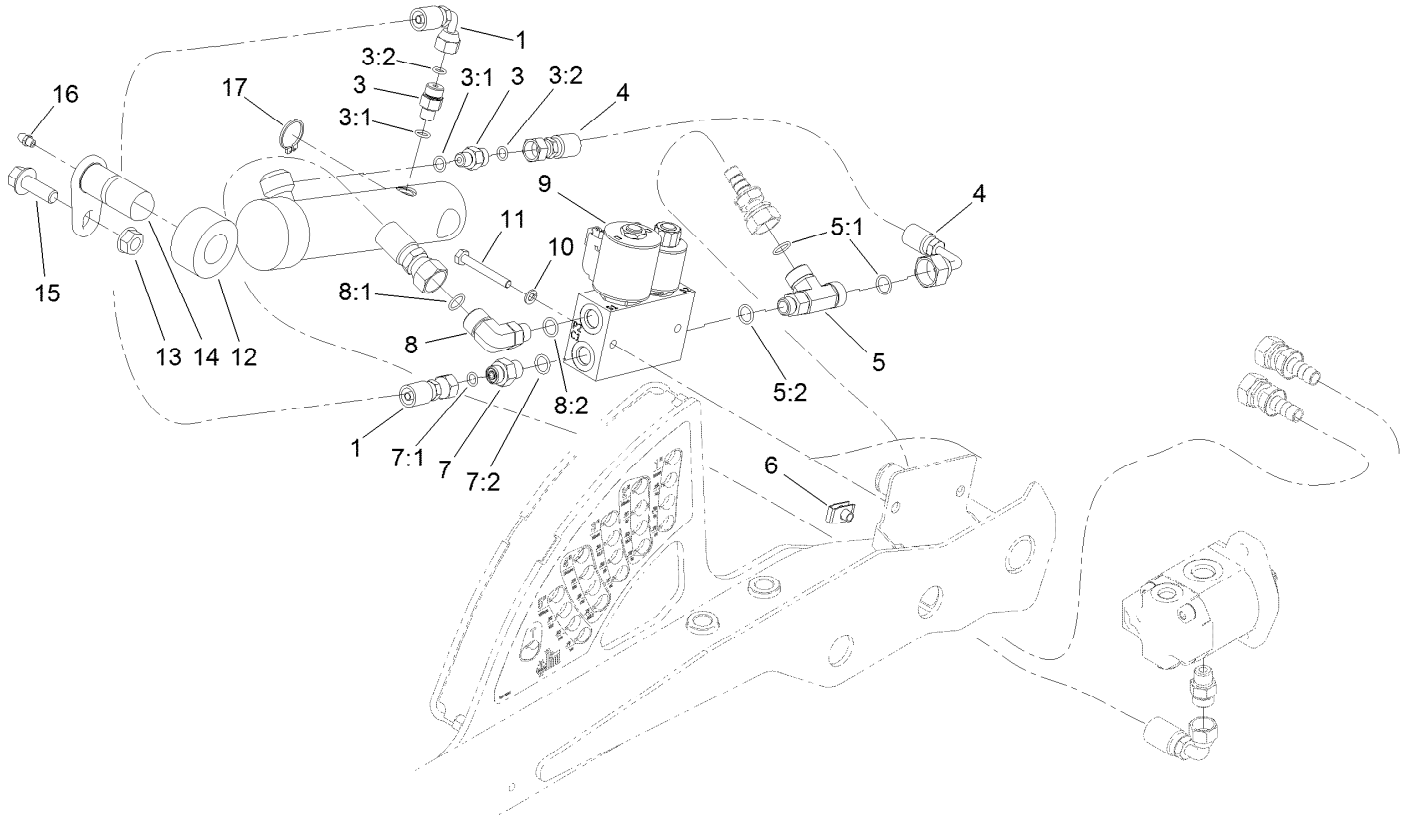
Floorplate and Carrier Frame Assembly

Ref.	Part Number	Qty.	Description
1	120-9165	1	Floorplate ASM
1:2	112-1461	1	Decal-Routing, Belt
1:3	107-1866	1	Decal-Danger, Slope
2	3296-51	5	Nut-Lock, NI
3	92-5836	5	Washer
4	136-4466	1	Carrier Frame ASM
5	328-7	5	Screw-HH
6	121-3340	1	Castor Arm ASM
6:2	254-107	2	Cup-Bearing, Tapered
6:3	1-811010	1	Plug
7	114-8419	3	Screw-HHF
8	99-5107	3	Nut-Lock
9	32144-41	2	Screw-Taptite
10	112-1602	2	Pin-Retainer
11	121-3397	4	Plug-Grommet
16	112-9544	1	Pin-HOC
17	119-1414	1	Pin-Cotter, Locking
18	3256-22	1	Washer-Flat
19	110-9847	1	Rod-Prop
20	302-5	2	Fitting-Grease
21	237-141	1	Grommet-Rubber



Carrier Frame Assembly No. 136-4466

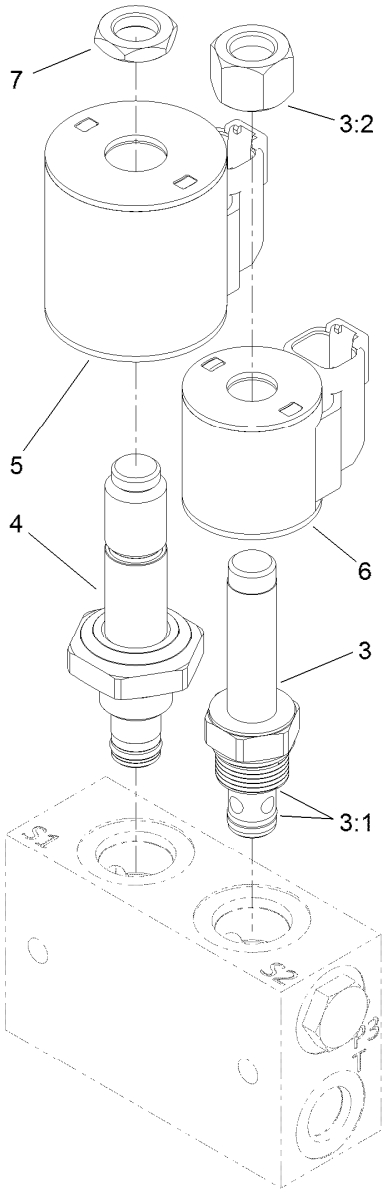
Ref.	*Part Number*	*Qty.*	*Description*
1	240-14	4	Bumper-Rubber
2	104-7201	4	Nut-HF
3	254-107	2	Cup-Bearing, Tapered
4	1-811010	1	Plug
5	99-4693	1	Decal
6	127-6519	1	Decal-HOC



Lift Valve and Cylinder Assembly

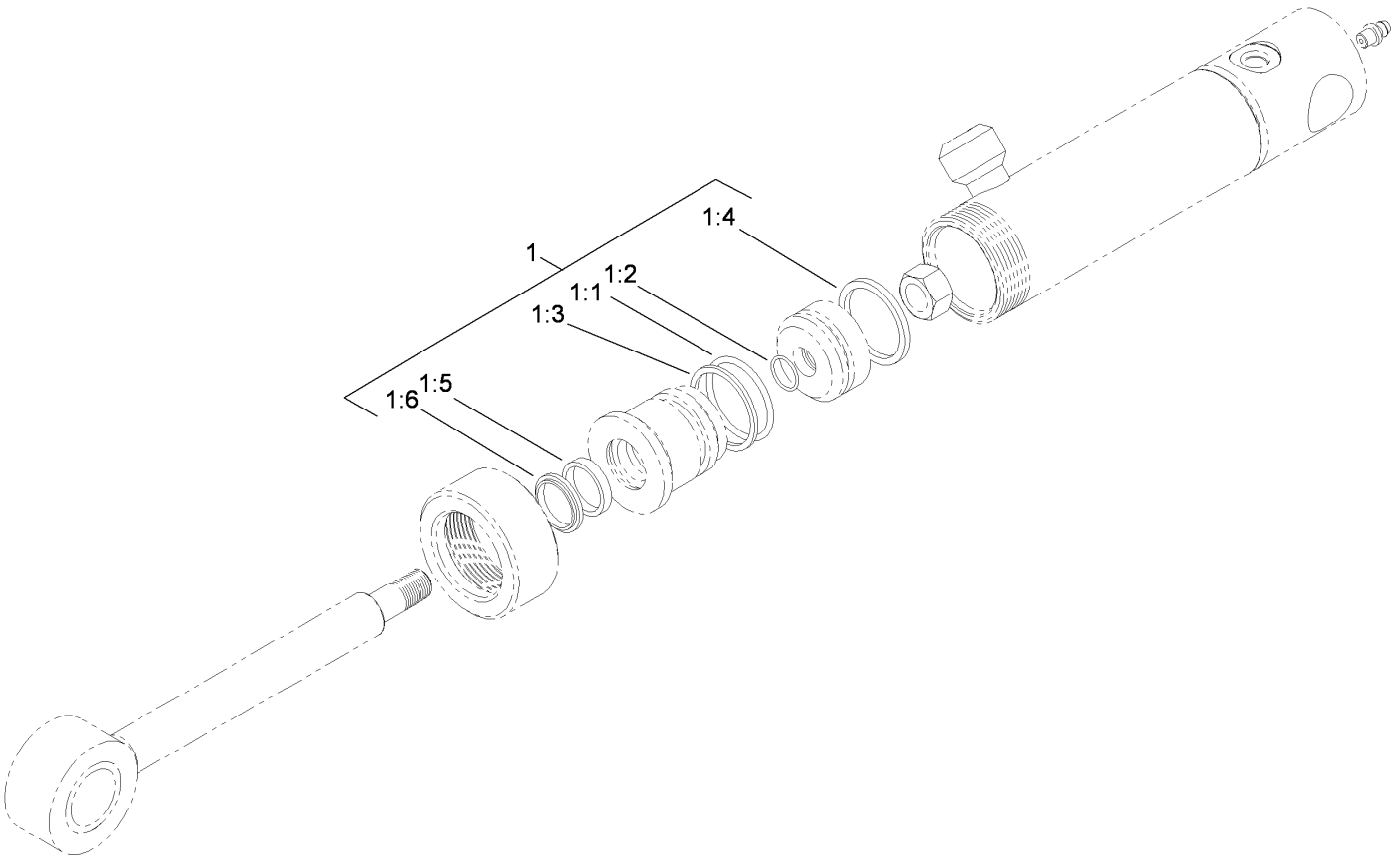
Ref.	Part Number	Qty.	Description
1	127-4908	1	Hose-HYD
3	340-92	2	Fitting-Straight
3:1	237-78	1	O-Ring
3:2	237-21	1	O-Ring
4	127-4909	1	Hose-HYD
5	110-0064	1	Fitting-Tee
5:1	237-30	2	O-Ring
5:2	237-42	1	O-Ring
6	107069	2	Clip
7	340-1	1	Fitting-Straight
7:1	237-21	1	O-Ring
7:2	237-42	1	O-Ring

Ref.	Part Number	Qty.	Description
8	340-99	1	Fitting-HYD, 90 DEG
8:1	237-30	1	O-Ring
8:2	237-42	1	O-Ring
9	131-1934	1	Deck Lift Valve ASM
10	3253-3	2	Washer-Lock
11	321-11	2	Screw-HH
12	110-9834	1	HYD Cylinder ASM
13	32128-37	1	Nut-HF
14	125-1910	1	Pin-Pivot
15	3234-15	1	Screw-HHF
16	302-5	1	Fitting-Grease
17	32151-36	1	Ring-Retaining



Valve Assembly No. 131-1934

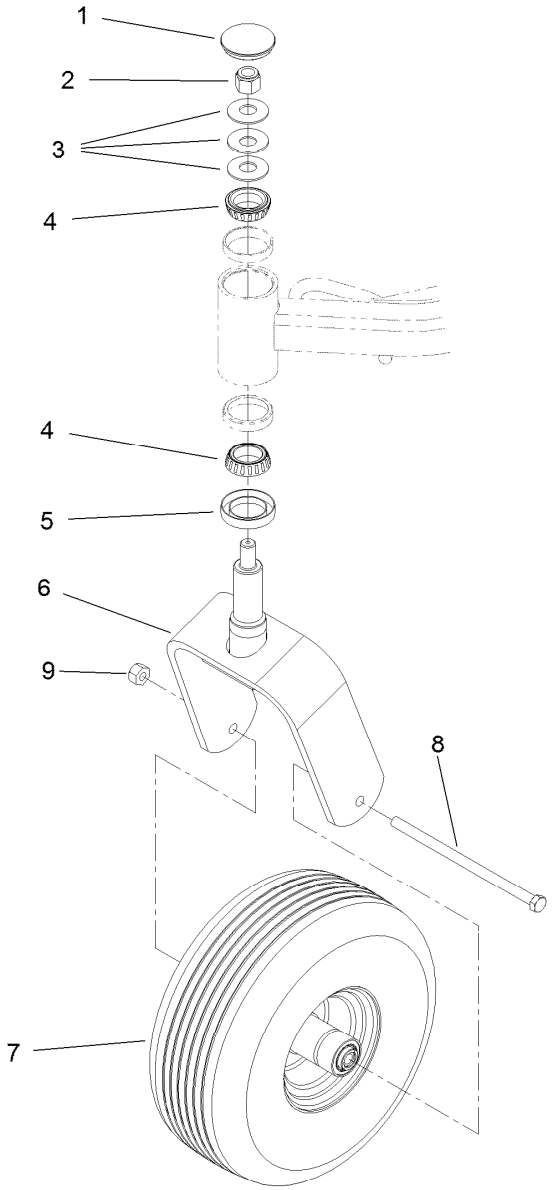
Ref.	*Part Number*	*Qty.*	*Description*
3	107-7517	1	Valve-Solenoid
3:1	105-9156	1	Seal Kit
3:2	107-7812	1	Nut-Solenoid
4	131-1935	1	Valve-Solenoid
5	115-3021	1	Coil-12V
6	119-8036	1	Coil
7	110-2634	1	Nut-Coil



Hydraulic Cylinder Assembly No. 110-9834

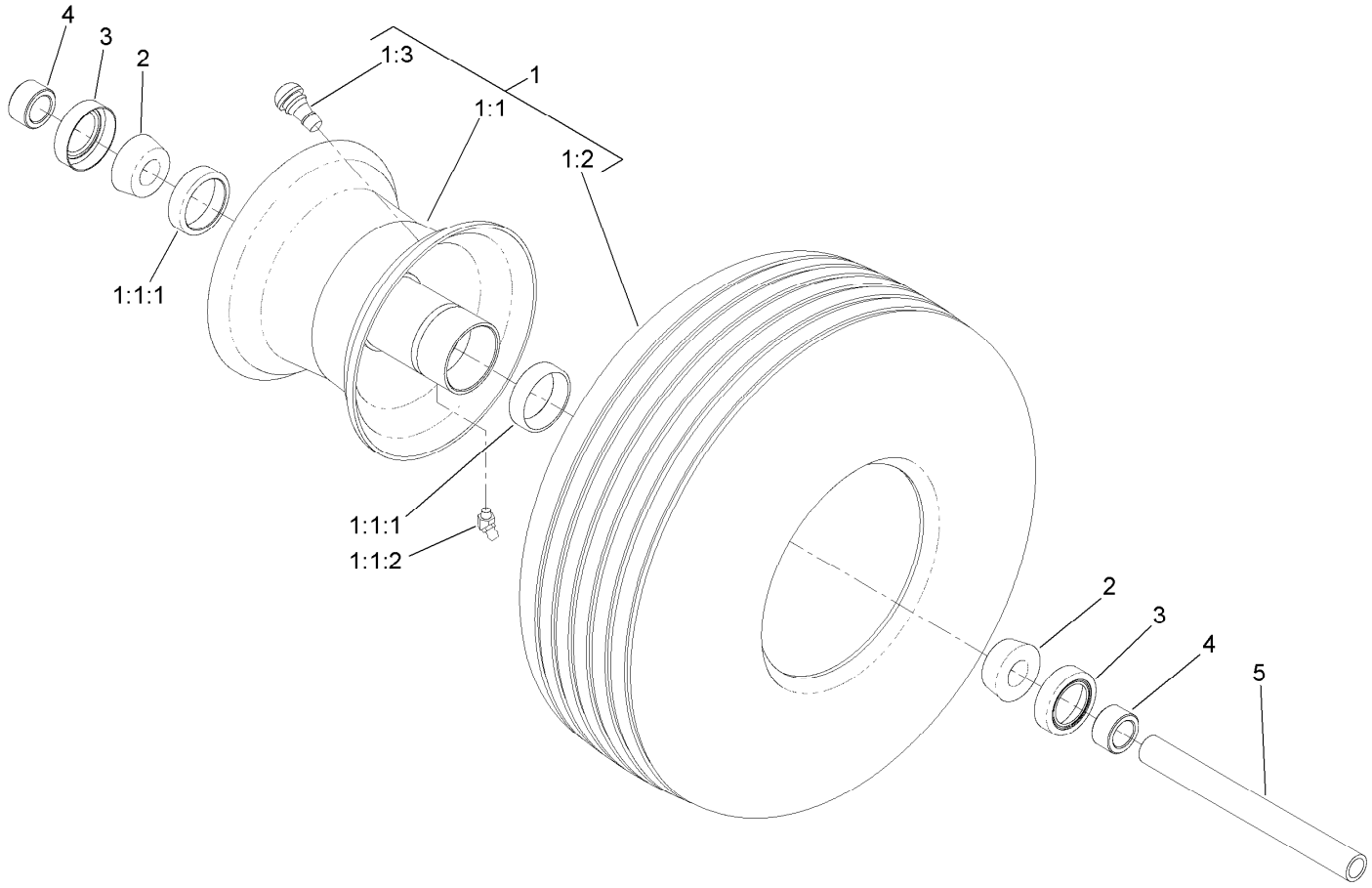
Ref.	*Part Number*	*Qty.*	*Description*
1	112-6353	1	Seal Kit
1:1		1	O-Ring ●
1:2		1	O-Ring ●
1:3		1	Backup ●
1:4		1	Seal-Bp ●
1:5		1	Seal-Rod ●
1:6		1	Seal-Dust ●

● Not serviced separately



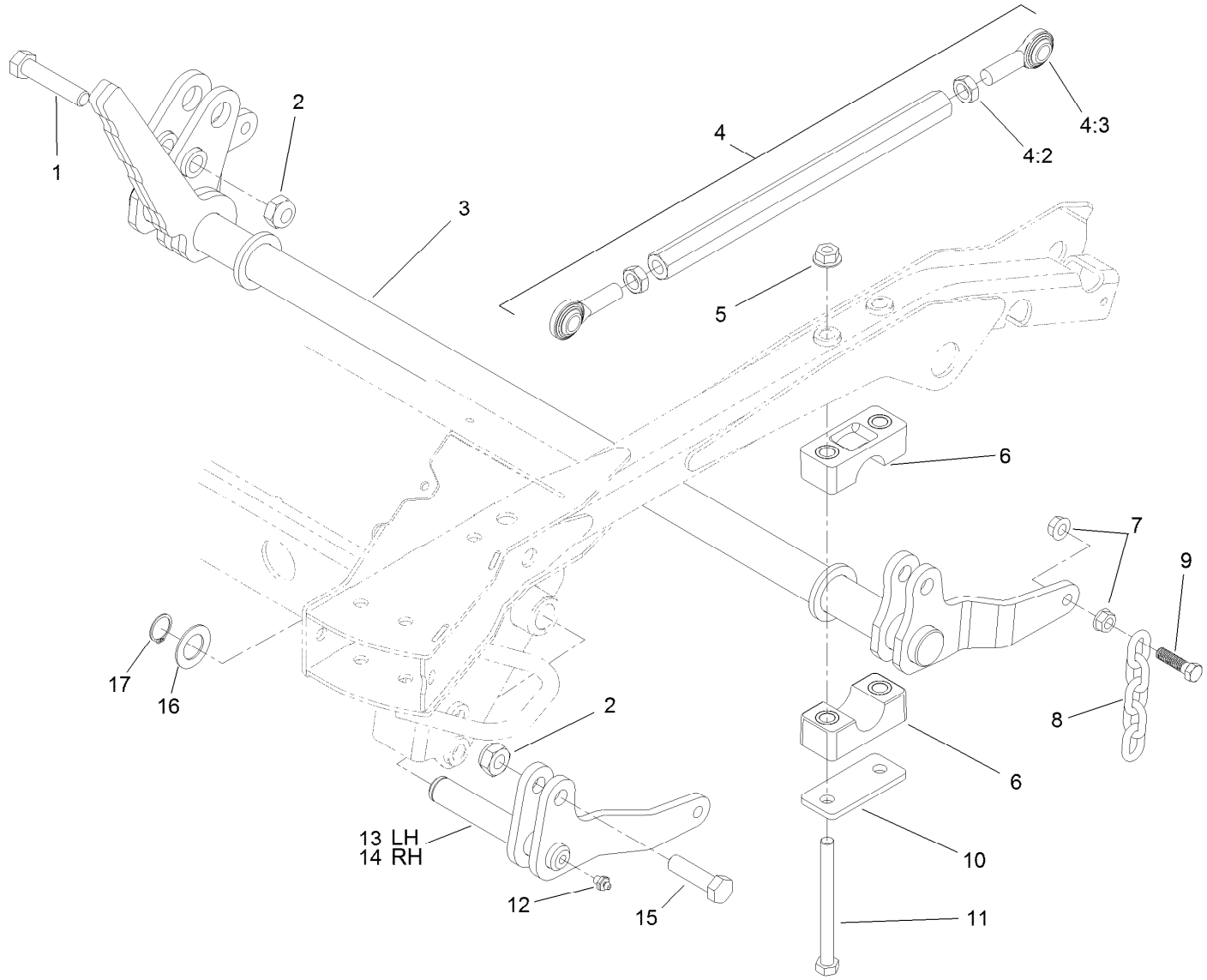
Caster Wheel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	108-9950	2	Cap-Grease
2	3296-51	2	Nut-Lock, NI
3	108-9957	6	Washer-Belleville
4	254-106	4	Cone-Bearing, Tapered
5	69-2980	2	Seal
6	108-9946-03	2	Fork-Caster
7	133-4723	2	Caster Wheel ASM
8	325-39	2	Screw-HH
9	3296-25	2	Nut-Lock, NI



Caster Wheel Assembly No. 133-4723

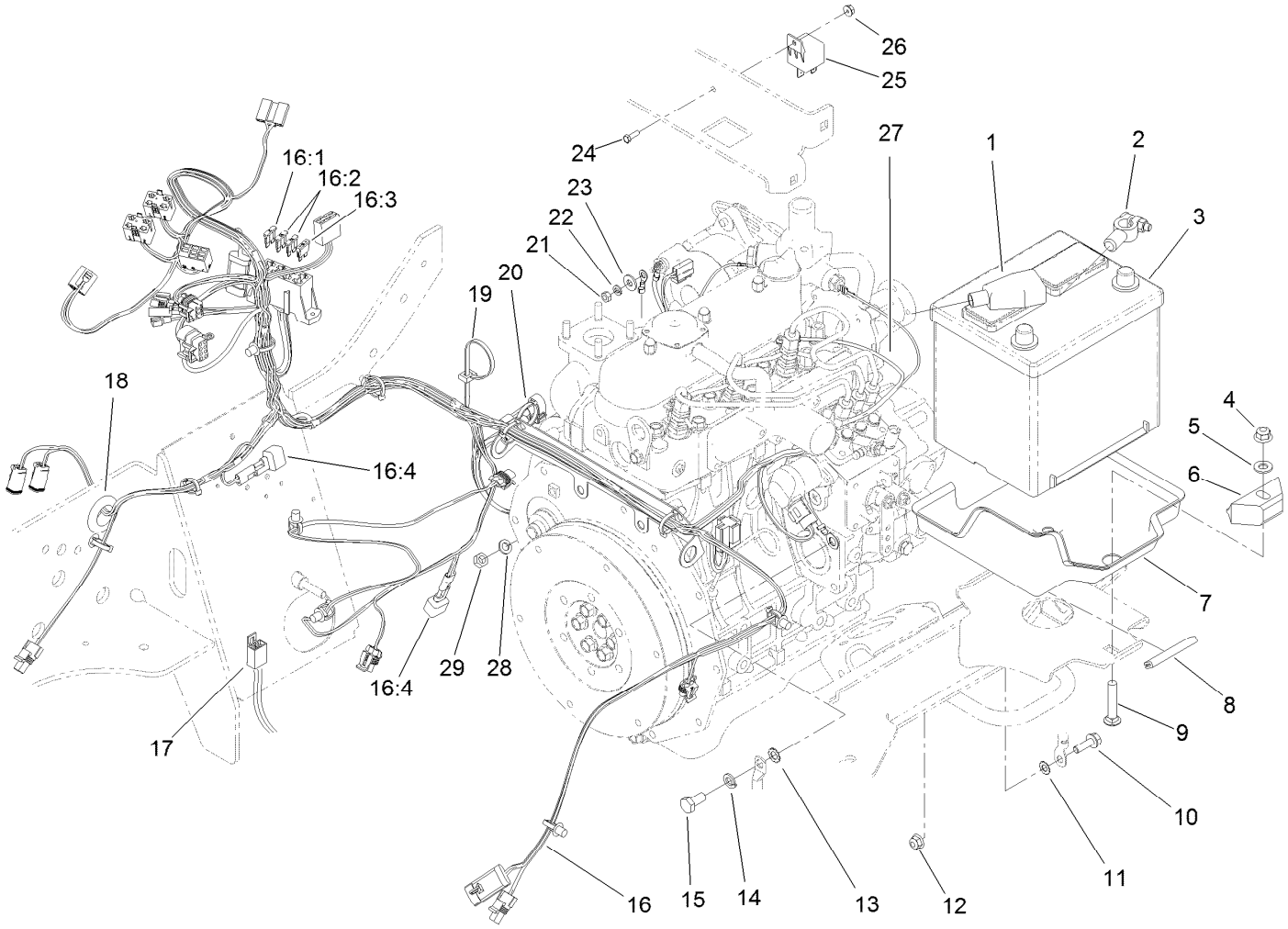
Ref.	*Part Number*	*Qty.*	*Description*
1	133-4730	1	Tire And Wheel ASM
1:1	133-4725	1	Wheel
1:1:1	1-633584	2	Bearing-Cup
1:1:2	302-11	1	Fitting-Lube, 45 DEG
1:2	133-4724	1	Tire
1:3	5108	1	Valve
2	1-633585	2	Bearing-Cone, Taper
3	1-633580	2	Seal-Bearing
4	1-633581	2	Spacer-Bearing
5	1-633959	1	Spacer-Caster, Front



Deck Lift Assembly

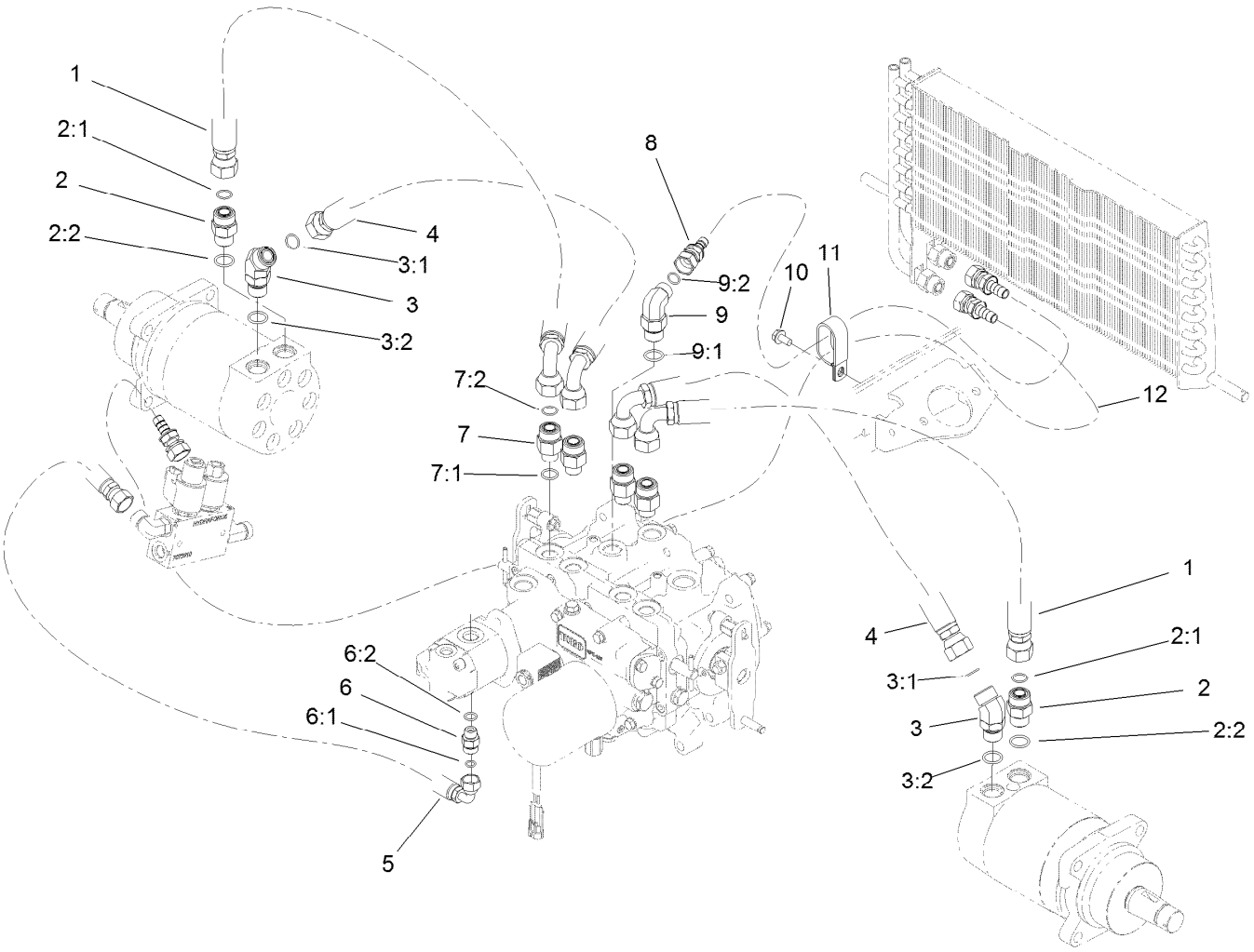
Ref.	Part Number	Qty.	Description
1	104-5895	1	Screw-HH
2	3296-61	4	Nut-Lock
3	117-9220-03	1	Shaft-Lift
4	114-4059	2	Link ASM
4:2	3220-6	2	Nut-Jam
4:3	1-633029	2	Balljoint-Spherical
5	32128-49	4	Nut-HHF
6	115-0491	4	Cap-Bearing
7	32128-37	8	Nut-HF
8	1-633447	4	Chain-Lift, Deck

Ref.	Part Number	Qty.	Description
9	103-1898	4	Screw-HH
10	117-2903	2	Plate-Bearing
11	325-22	4	Screw-HH
12	302-2	2	Fitting-Grease
13	110-9818-03	1	Lift-LH
14	110-9820-03	1	Lift-RH
15	327-22	3	Screw-HH
16	69-9010	2	Washer
17	32151-29	2	Ring-Retaining



Electrical Assembly

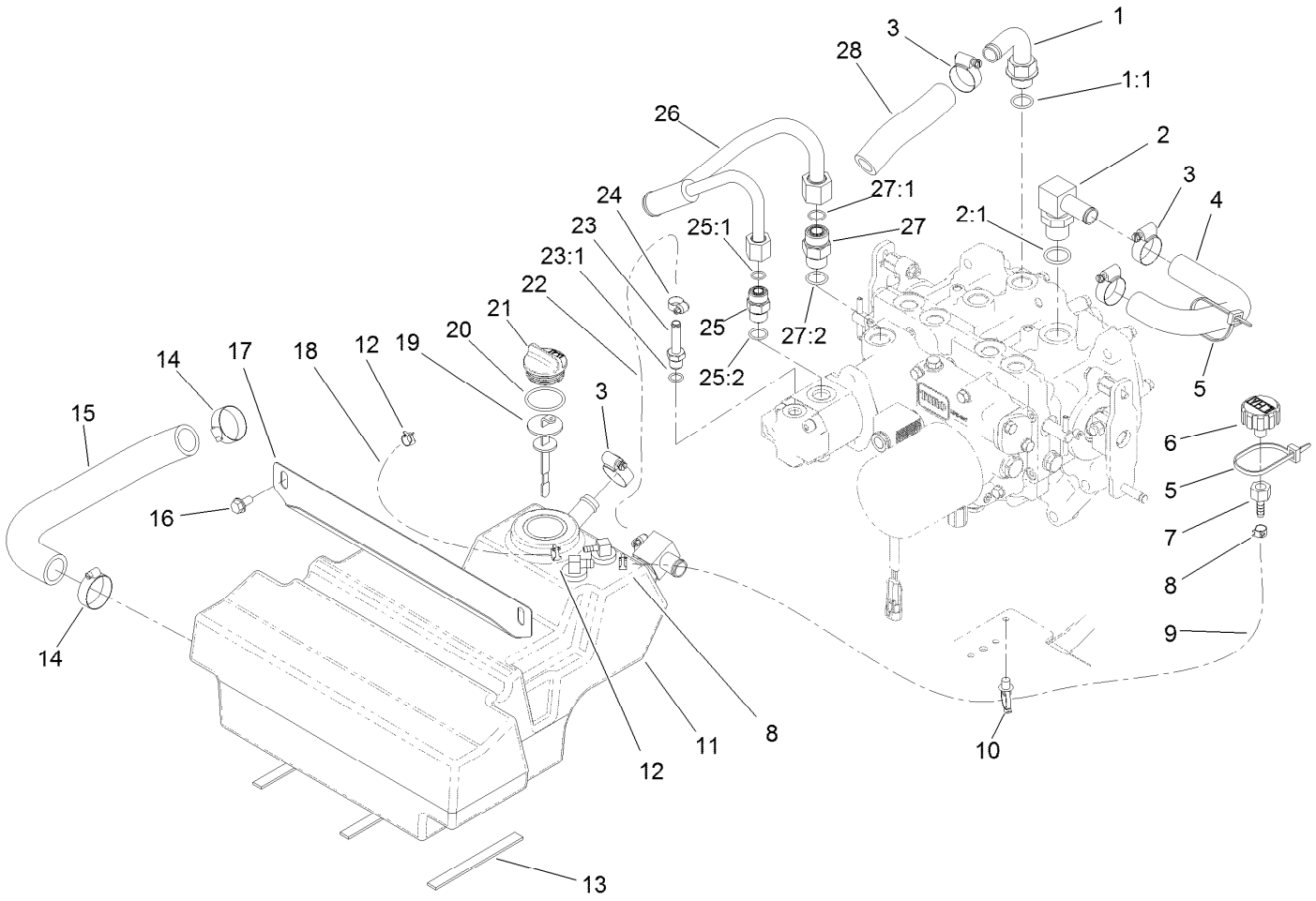
Ref.	Part Number	Qty.	Description
1	119-1796	1	Cable-Battery, Positive
2	105-0040	1	Cable-Battery, Negative
3	106-5187	1	Battery-Dry
4	104-8301	1	Nut-HF, NI
5	3256-24	1	Washer-Flat
6	66-2490	1	Retainer-Battery
7	133-4913	1	Tray-Battery
8	110-8276	1	Trim-Hold Down, Battery
9	3231-6	1	Screw-CARR
10	3234-17	1	Screw-HHF
11	3255-8	1	Washer-Lock
12	104-8300	1	Nut-HF, NI
13	3255-9	1	Washer-Lock
14	48-9590	1	Washer-Lock
15	63-7790	1	Screw-Cap
16	119-4380	1	Harness-Wire, Main
16:1	94-6710	1	Fuse-2 Amp
16:2	218-578	2	Fuse-Blade, 10 Amp
16:3	109355	1	Fuse-Blade, 15 Amp
16:4	100-4918	2	Diode
17	108-8657	1	Harness-Wire, Seat
18	237-165	1	Grommet
19	3290-378	2	Tie-Cable
20	32180-030	2	Clip-Tie
21	33013-00	1	Nut-Hex
22	43-5930	1	Washer-Lock, Spring
23	3256-2	1	Washer-Flat
24	3290-134	1	Screw
25	99-7435	1	Relay-Power
26	3290-148	1	Nut-HF
27	99-3441	1	Harness-Wire, Fusible Link
28	3253-4	1	Washer-Lock
29	33014-00	1	Nut-Hex



Transmission and Oil Cooler Hydraulic Assembly

Ref.	Part Number	Qty.	Description
1	112-1683	2	Hose
2	340-7	2	Fitting-Straight
2:1	237-65	1	O-Ring
2:2	237-80	1	O-Ring
3	340-14	2	Fitting-HYD, 45 DEG
3:1	237-65	1	O-Ring
3:2	237-80	1	O-Ring
4	110-5518	2	Hose
5	127-4910	1	Hose-HYD
6	340-2	1	Fitting-Straight
6:1	237-22	1	O-Ring

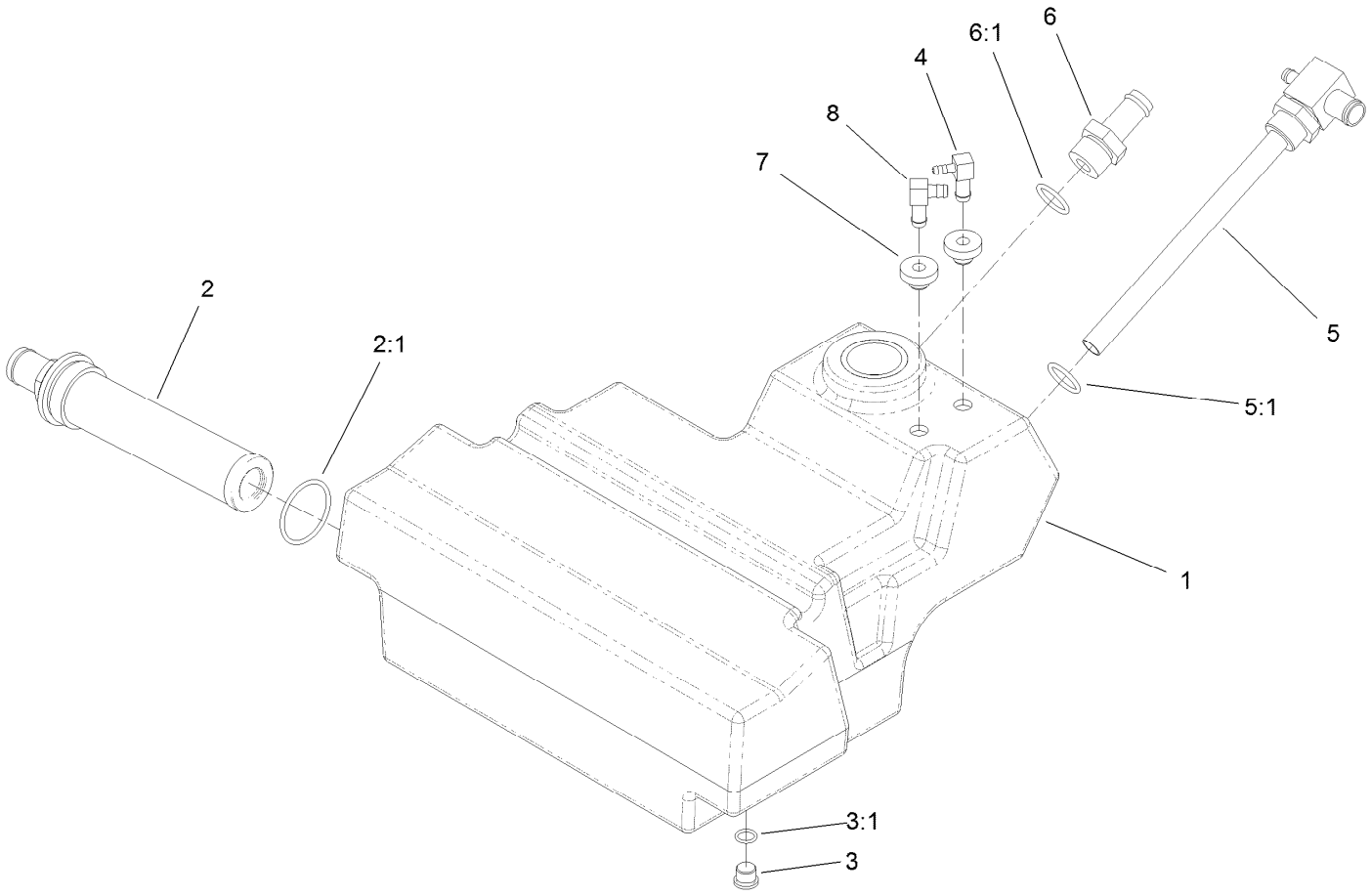
Ref.	Part Number	Qty.	Description
6:2	237-42	1	O-Ring
7	340-155	4	Fitting-Straight
7:1	237-79	1	O-Ring
7:2	237-151	1	O-Ring
8	110-5542	1	Hose-HYD
9	340-105	1	Fitting-Elbow, 90 DEG
9:1	237-80	1	O-Ring
9:2	237-30	1	O-Ring
10	32144-14	1	Screw-HWHTF
11	2412-137	1	Clamp-R, Double
12	110-5543	1	Hose-HYD



Hydraulic Reservoir Assembly

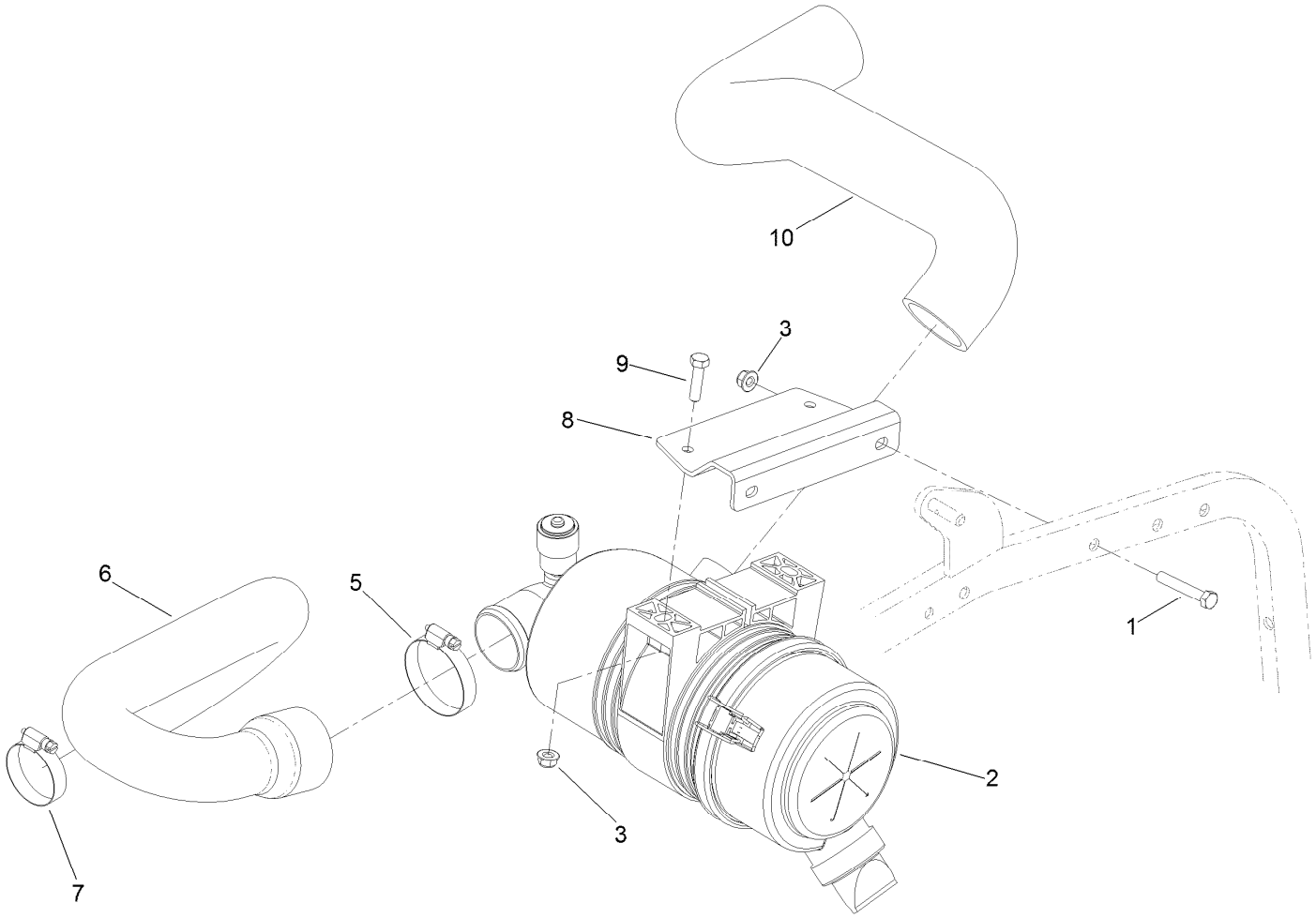
Ref.	Part Number	Qty.	Description
1	110-5522	1	Fitting-Elbow, 90
1:1	237-80	1	O-Ring
2	353-987	1	Fitting-Elbow, 90
2:1	237-81	1	O-Ring
3	2412-129	4	Clamp-Hose
4	110-5524	1	Hose-Return
5	3290-379	2	Tie-Cable
6	68-6150	1	Breather
7	354-95	1	Fitting-Straight
8	92-2379	2	Clamp-Hose
9	110-9662	1	Hose-Fuel
10	32180-030	1	Clip-Tie
11	110-8237	1	HYD Reservoir ASM
12	2412-98	2	Clamp-Hose
13	120-0017	3	Strip-Foam
14	2412-34	2	Clamp-Hose
15	110-5526	1	Hose-Suction
16	32144-14	2	Screw-HWHTF

Ref.	Part Number	Qty.	Description
17	110-5529-03	1	Support-Reservoir
18	109-0299	1	Hose-Fuel
19	112-6365	1	Dipstick
20	94-8166	1	O-Ring
21	93-7498	1	Plug-Plastic
22	94-5625	1	Hose
23	353-979	1	Fitting-STR
23:1	237-42	1	O-Ring
24	2412-108	2	Clamp-Worm
25	340-4	1	Fitting-STR
25:1	237-30	1	O-Ring
25:2	237-79	1	O-Ring
26	110-5532	1	Tube
27	340-7	1	Fitting-Straight
27:1	237-65	1	O-Ring
27:2	237-80	1	O-Ring
28	112-1680	1	Hose-HYD



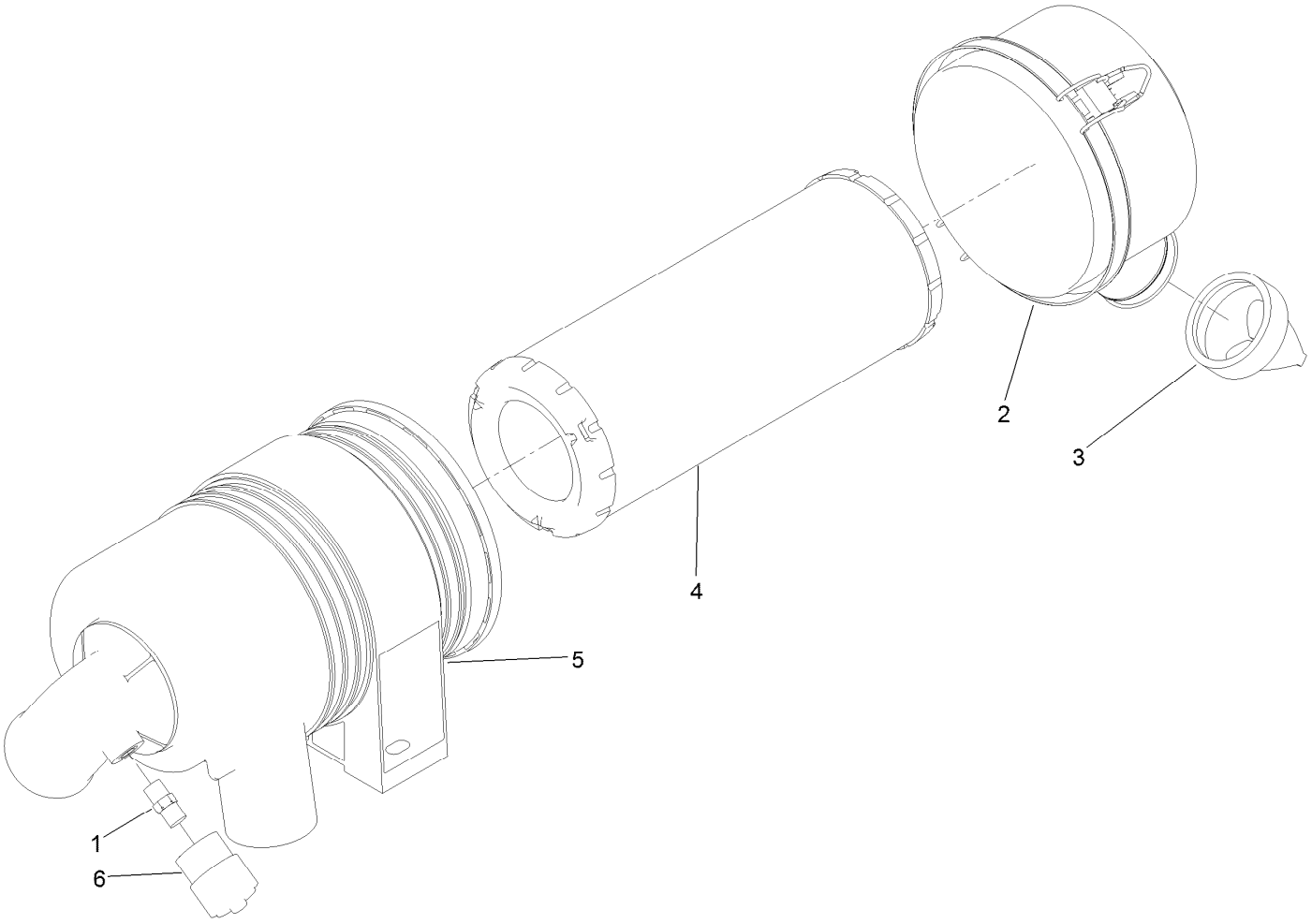
Hydraulic Reservoir Assembly No. 110-8237

Ref.	*Part Number*	*Qty.*	*Description*
1	108-5200	1	Reservoir-HYD
2	104-7546	1	Tank Strainer ASM
2:1	340-136	1	O-Ring
3	353-989	1	Plug-Hex, Hollow
3:1	237-42	1	O-Ring
4	104-5228	1	Fitting-Elbow, 90 DEG
5	108-9894	1	Fitting-Elbow, Special
5:1	237-81	1	O-Ring
6	354-73	1	Fitting
6:1	237-81	1	O-Ring
7	46-6560	2	Bushing
8	46-6550	1	Fitting-Elbow, 90 DEG



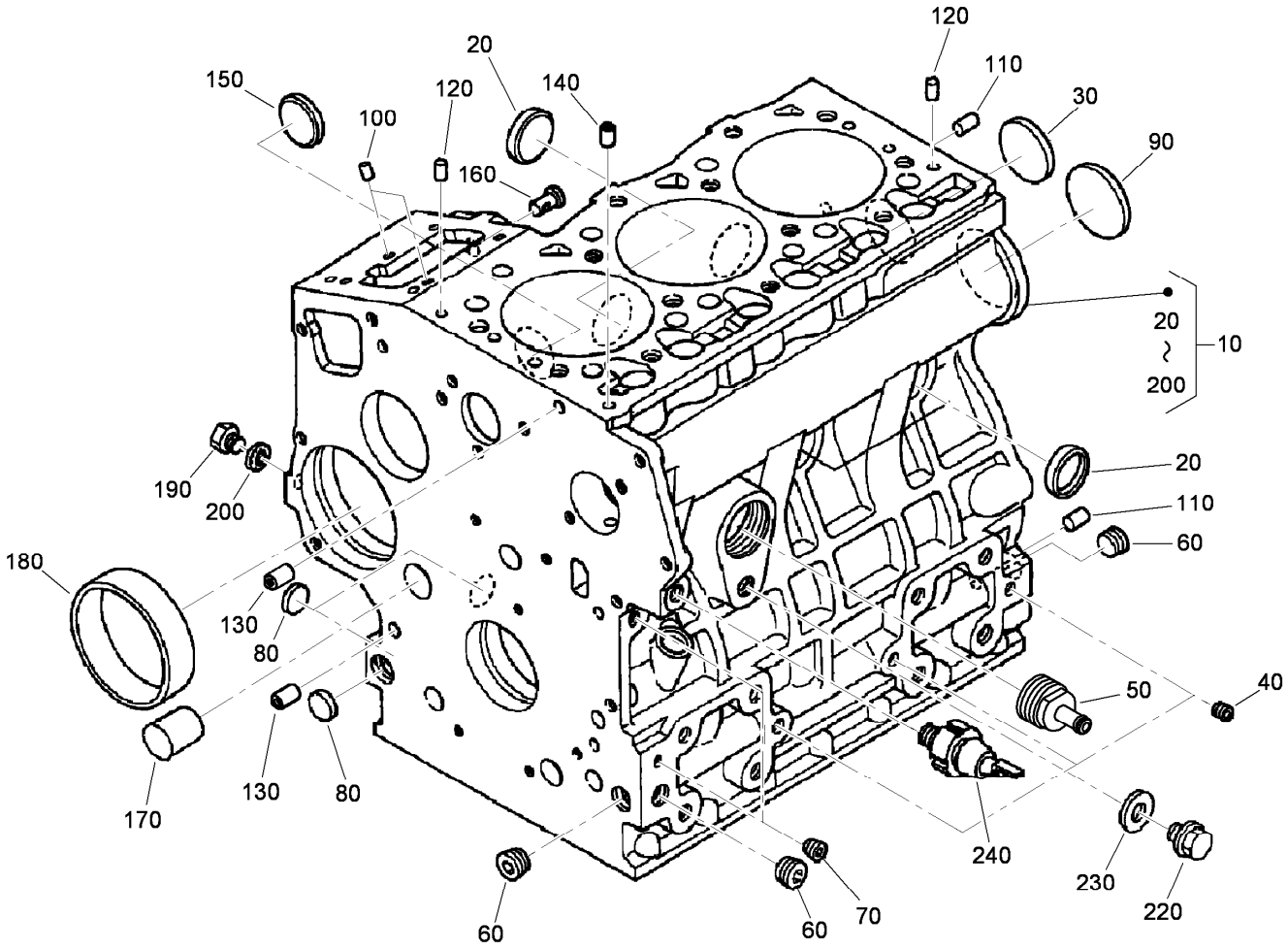
Air Cleaner and Hose Assembly

Ref.	*Part Number*	*Qty.*	*Description*
1	322-10	2	Screw-HH
2	136-4481	1	Air Cleaner ASM
3	104-8300	4	Nut-HF, NI
5	2412-130	1	Clamp-Hose
6	112-9582	1	Hose-Air Inlet, Turbo
7	2412-3	1	Clamp-Hose
8	108-9843-03	1	Support-Cleaner, Air
9	322-6	2	Screw-HH
10	105-7281	1	Hose-Air Inlet, Upper



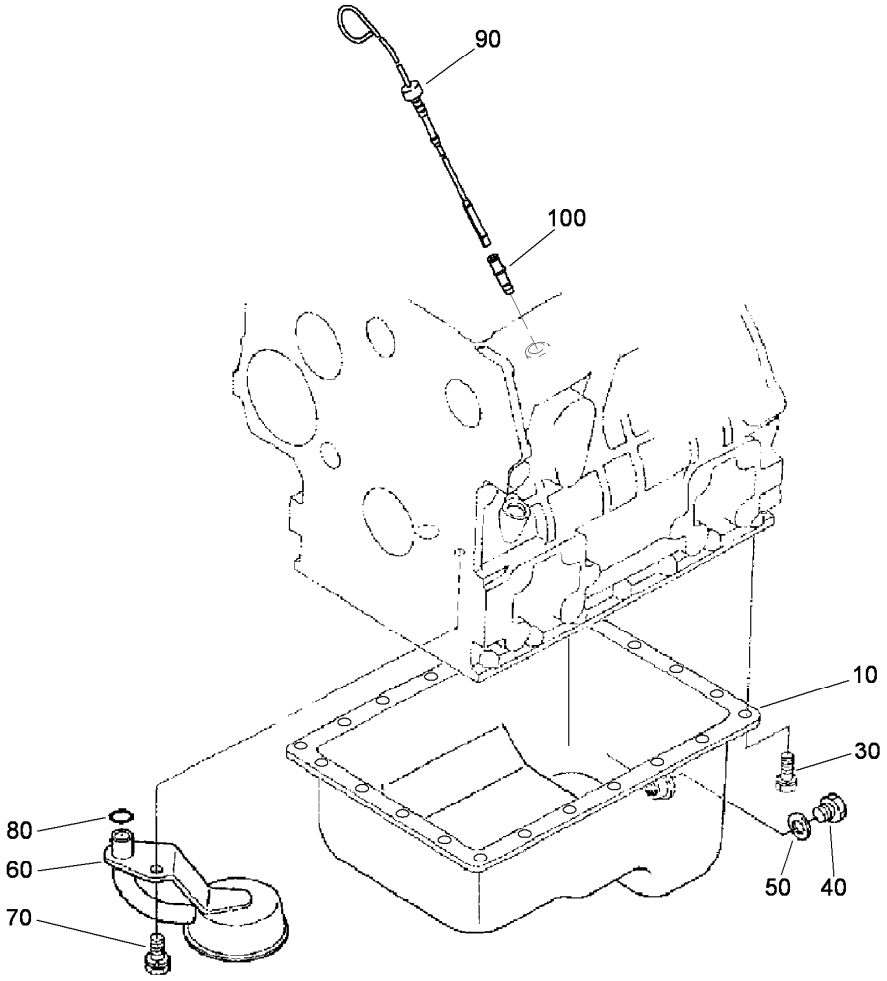
Air Cleaner Assembly No. 136-4481

Ref.	*Part Number*	*Qty.*	*Description*
1	94-1416	1	Adapter-Indicator
2	98-9771	1	Cover ASM
3	94-1414	1	Valve-Vacuator
4	108-3810	1	Filter-Air
5	98-4525	1	Bracket-Cleaner, Air
6	93-9164	1	Indicator-Mini



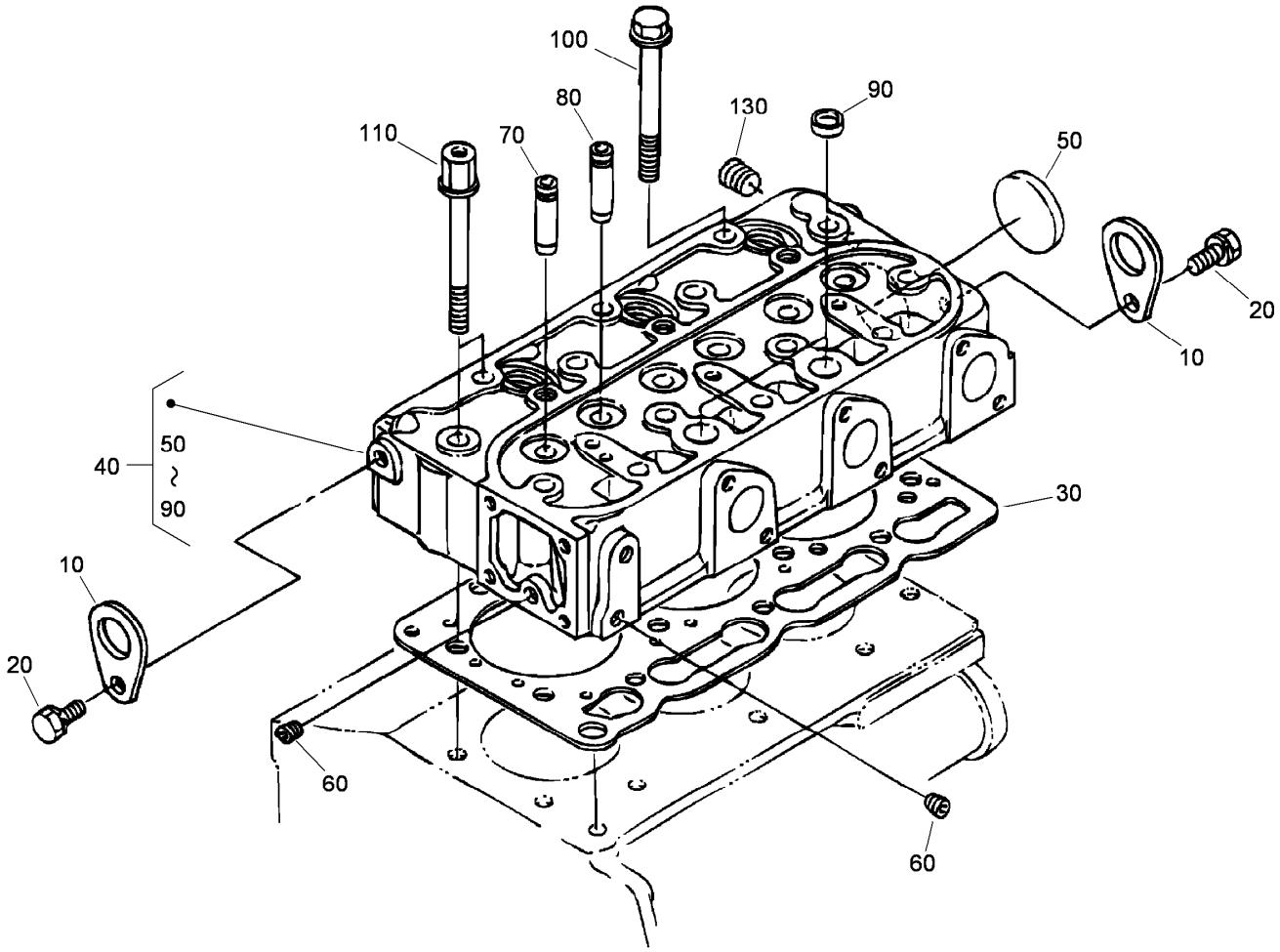
Crankcase Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	112-7043	1	Crankcase ASM
20	98-9398	4	Cap-Sealing
30	98-7539	1	Cap-Sealing
40	98-7540	3	Plug
50	99-8347	1	Joint-Pipe, Drain
60	98-9597	3	Plug
70	98-7487	2	Plug
80	98-9379	3	Plug-Expansion
90	98-9668	1	Plug-Expansion
100	98-9375	2	Pin-Straight
110	98-9377	2	Pin-Straight
120	98-9376	2	Pin-Straight
130	98-9387	2	Pin-Pipe
140	98-9539	1	Pin-Pipe
150	98-9599	1	Plug
160	98-9630	1	Pin-Spring, Start
170	98-9675	1	Plug
180	98-9656	1	Bushing-Governor, Gear
190	98-7507	1	Plug
200	98-7428	1	Gasket
220	99-3447	1	Plug
230	106-7056	1	Gasket
240	98-9416	1	Switch-Oil



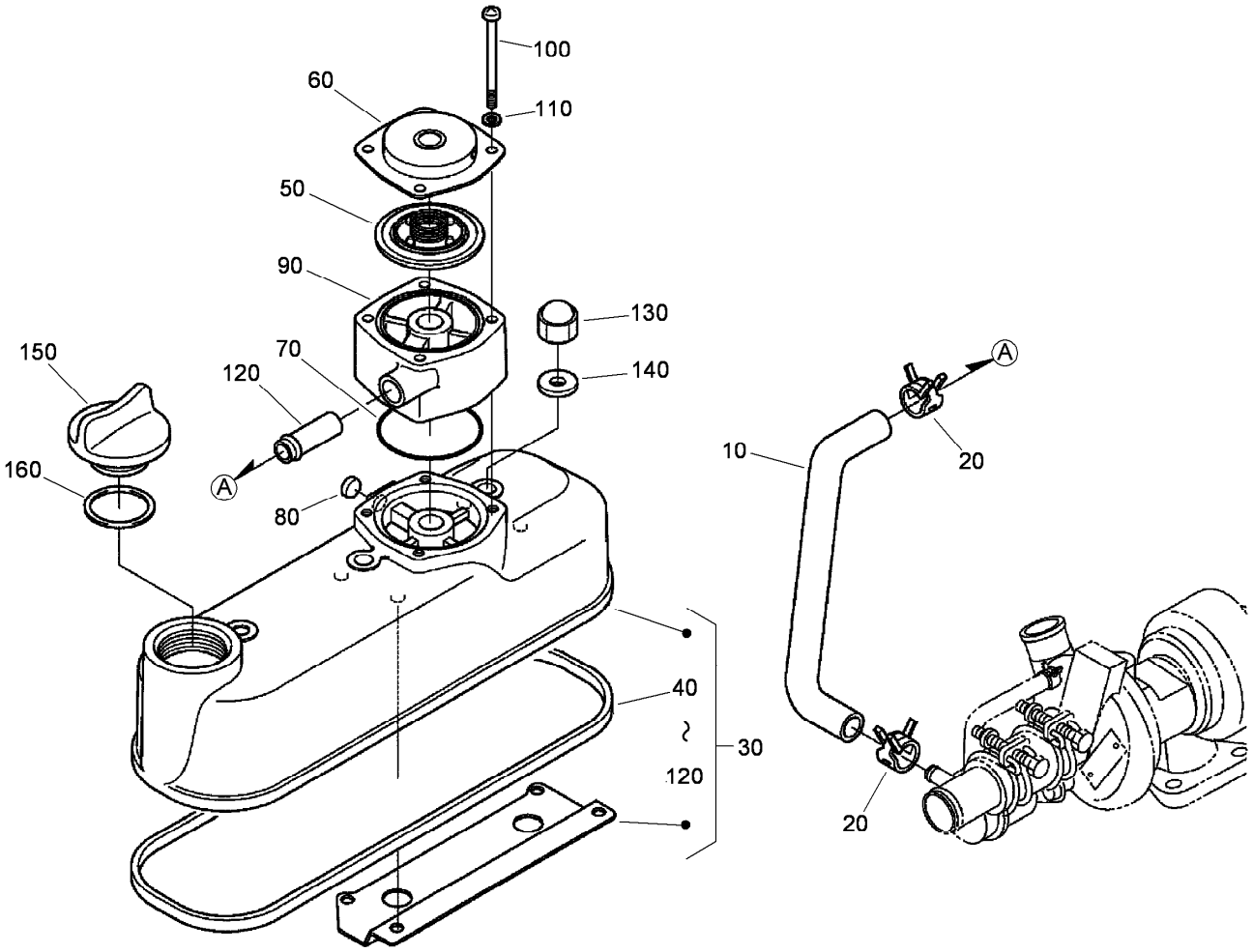
Oil Pan Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	112-0179	1	Pan-Oil
30	98-9351	22	Bolt
40	114-8151	1	Plug-Drain
50	98-7524	1	Gasket
60	112-7044	1	Head-Filter
70	98-7526	1	Bolt
80	105-3776	1	O-Ring
90	107-9076	1	Gauge-Oil
100	105-4580	1	Guide-Gauge, Oil



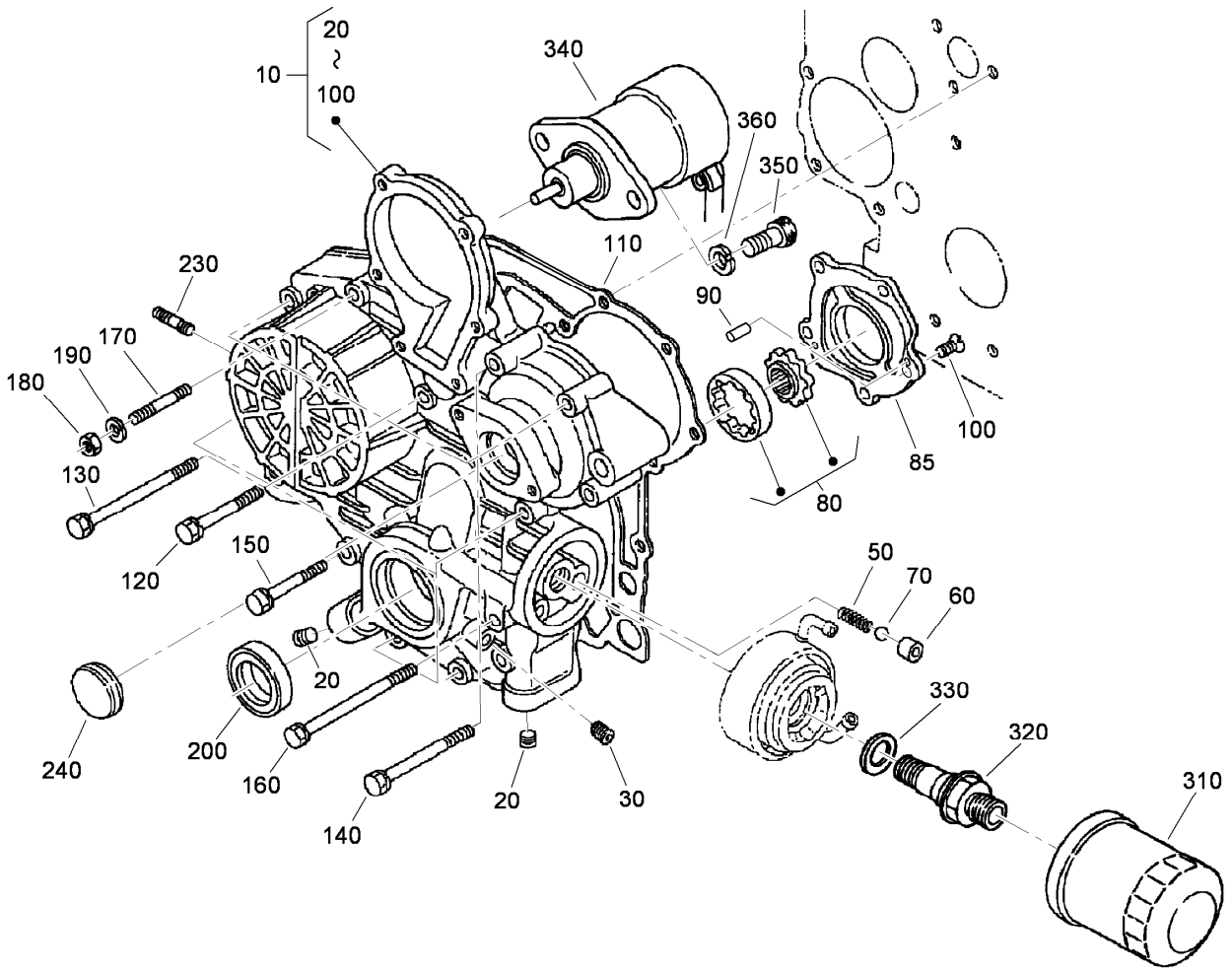
Cylinder Head Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	98-7531	2	Hook-Engine
20	100-9195	2	Bolt
30	108-6573	1	Gasket-Head, Cylinder
40	107-7823	1	Cylinder Head ASM
50	105-3705	1	Cap-Sealing
60	98-7540	2	Plug
70	107-9066	3	Guide-Valve, Inlet
80	107-9067	3	Guide-Valve, Exhaust
90	98-9389	2	Cap-Sealing
100	98-9479	12	Bolt-Head, Cylinder
110	98-9647	2	Bolt-Head, Cylinder
130	98-9444	1	Plug



Head Cover Assembly

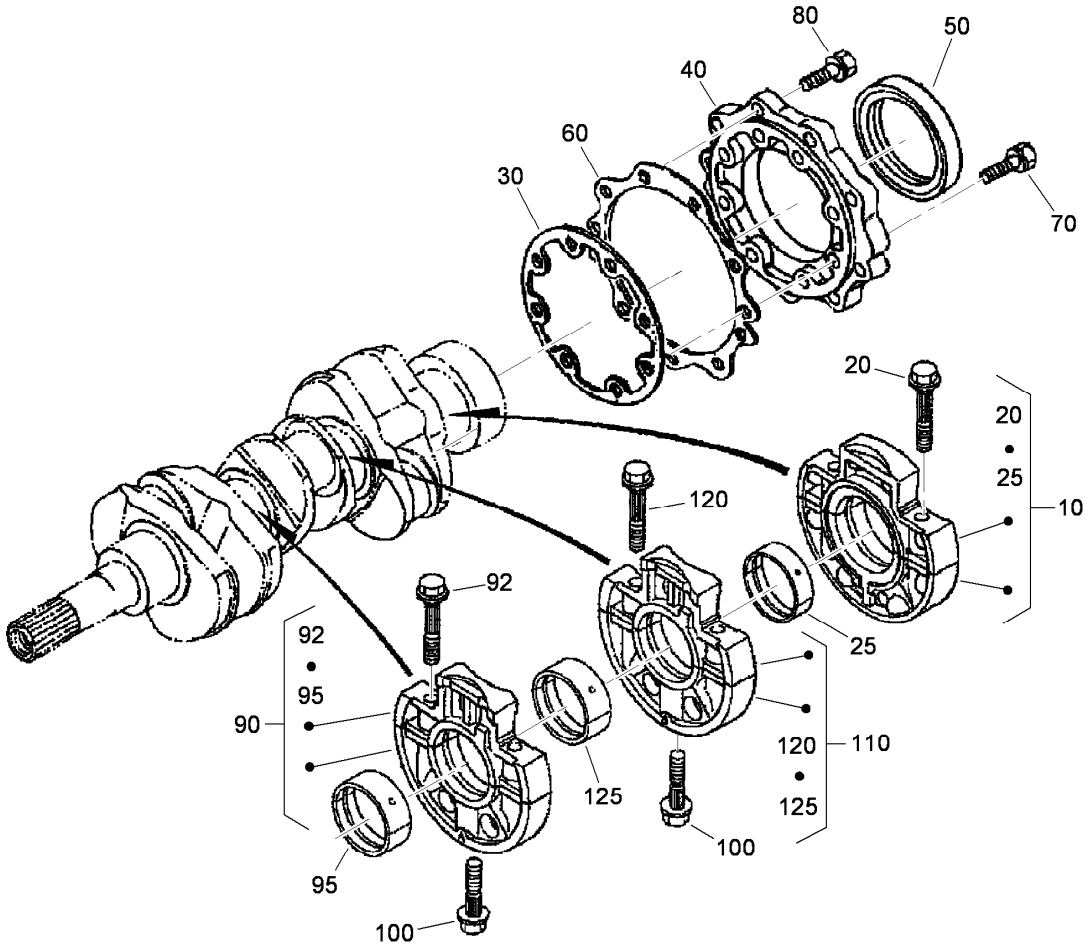
Ref.	*Part Number*	*Qty.*	*Description*
10	115-3040	1	Tube-Breather
20	108-2859	2	Clamp-Hose
30	115-3041	1	Cylinder Head Cover ASM
40	98-9615	1	Gasket-Cover, Head
50	108-2861	1	Breather Valve ASM
60	110-3714	1	Cover-Breather
70	110-3846	1	O Ring-Breather
80	115-3042	1	Cap-Sealing
90	115-3043	1	Spacer-Breather
100	115-3044	4	Screw-Pan Head
110	100-2204	4	Washer-Spring
120	98-7766	1	Pipe-Return, Water
130	98-9455	3	Nut-Cap
140	98-9454	3	Gasket
150	107-9075	1	Plug-Filler, Oil
160	99-3446	1	O-Ring



Gear Case Assembly

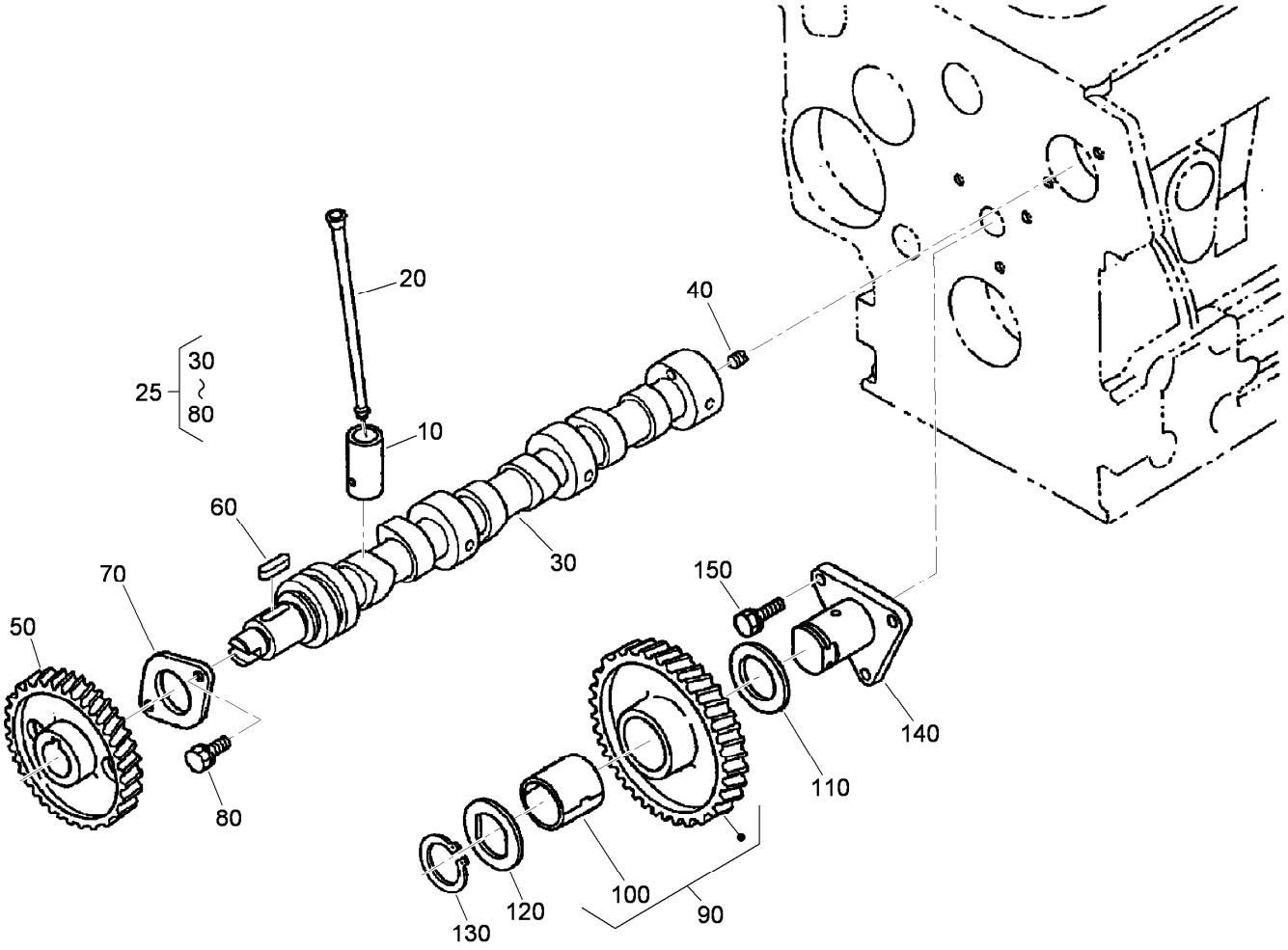
Ref.	Part Number	Qty.	Description
10	115-4111	1	Gear Case ASM
20	98-9598	2	Plug
30	98-7487	1	Plug
50	98-9544	1	Spring
60	98-9543	1	Seat-Valve
70	98-9380	1	Ball
80	98-9540	1	Oil Pump Rotor ASM
85	107-9069	1	Cover-Pump, Oil
90	107-9072	2	Pin-Straight
100	107-9071	5	Screw
110	98-9633	1	Gasket-Case, Gear
120	98-7496	3	Bolt
130	105-3797	4	Bolt
140	98-9356	4	Bolt

Ref.	Part Number	Qty.	Description
150	107-9074	1	Bolt
160	98-9586	2	Bolt
170	105-3709	1	Stud
180	98-7572	1	Nut
190	98-7699	1	Washer-Spring
200	98-9482	1	Seal-Oil
230	105-3710	2	Stud
240	98-9641	1	Cover-Case, Gear
310	108-3841	1	Filter-Oil
320	104-5159	1	Holder ASM
330	98-9727	1	Collar
340	104-5155	1	Solenoid-Stop
350	115-3039	2	Bolt-HSH
360	98-7699	2	Washer-Spring



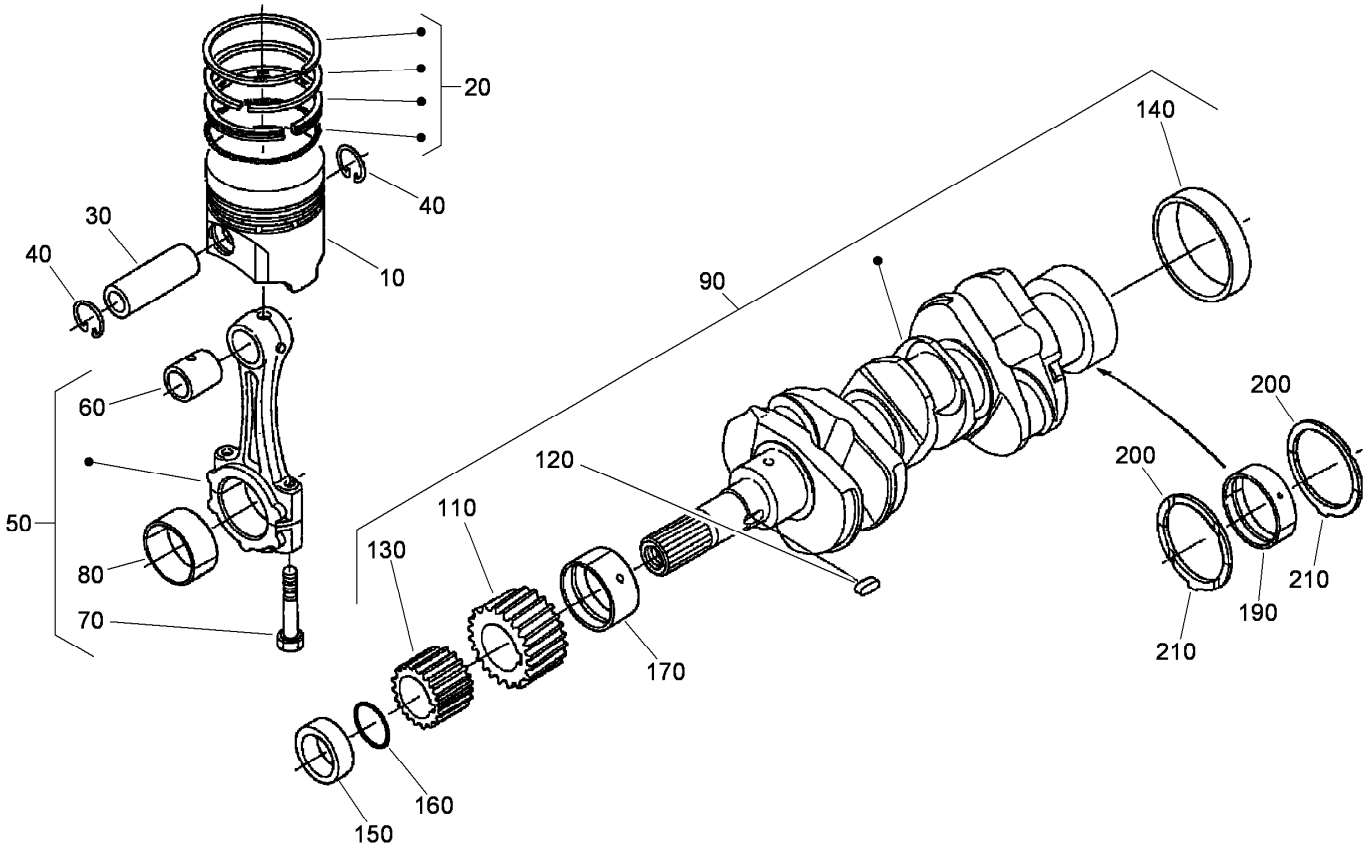
Main Bearing Case Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	112-7026	1	Wheel Bearing Case ASM
20	98-9484	2	Bolt-Case, Bearing
25	112-7045	1	Metal-Crankshaft
25	112-7039	1	Metal-Crankshaft (0.2Mm)
25	112-7040	1	Metal-Crankshaft (-0.4Mm)
30	98-9634	1	Gasket-Case, Bearing
40	112-7046	1	Cover-Case, Bearing
50	112-0180	1	Seal-Oil
60	112-7037	1	Gasket-Cover, Case
70	98-9352	8	Bolt
80	98-7568	9	Bolt
90	112-7028	1	Bearing ASM
92	98-9484	2	Bolt-Case, Bearing
95	112-7011	1	Bearing-Main (STD)
95	112-7012	1	Metal-Crankpin (-0.2Mm)
95	112-7013	1	Metal-Crankpin (-0.4Mm)
100	98-9485	2	Bolt-Case, Bearing
110	112-7027	1	Bearing ASM
120	98-9484	2	Bolt-Case, Bearing
125	112-7011	1	Bearing-Main (STD)
125	112-7012	1	Metal-Crankpin (-0.2Mm)
125	112-7013	1	Metal-Crankpin (-0.4Mm)



Camshaft and Idle Gear Shaft Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	112-0185	6	Tappet
20	98-9509	6	Rod-Push
25	112-7029	1	Camshaft ASM
30	108-1403	1	Camshaft
40	98-7449	1	Screw-Set
50	98-9512	1	Gear-Cam
60	98-9378	1	Key-Feather
70	98-9510	1	Stopper-Camshaft
80	98-7692	2	Bolt
90	98-9649	1	Idle Gear ASM
100	98-9650	1	Bushing-Gear, Idle
110	98-9535	1	Collar-Gear, Idle
120	98-9536	1	Collar-Gear, Idle
130	98-9534	1	Circlip-Gear, Idle
140	98-9533	1	Shaft-Gear, Idle
150	98-7692	3	Bolt

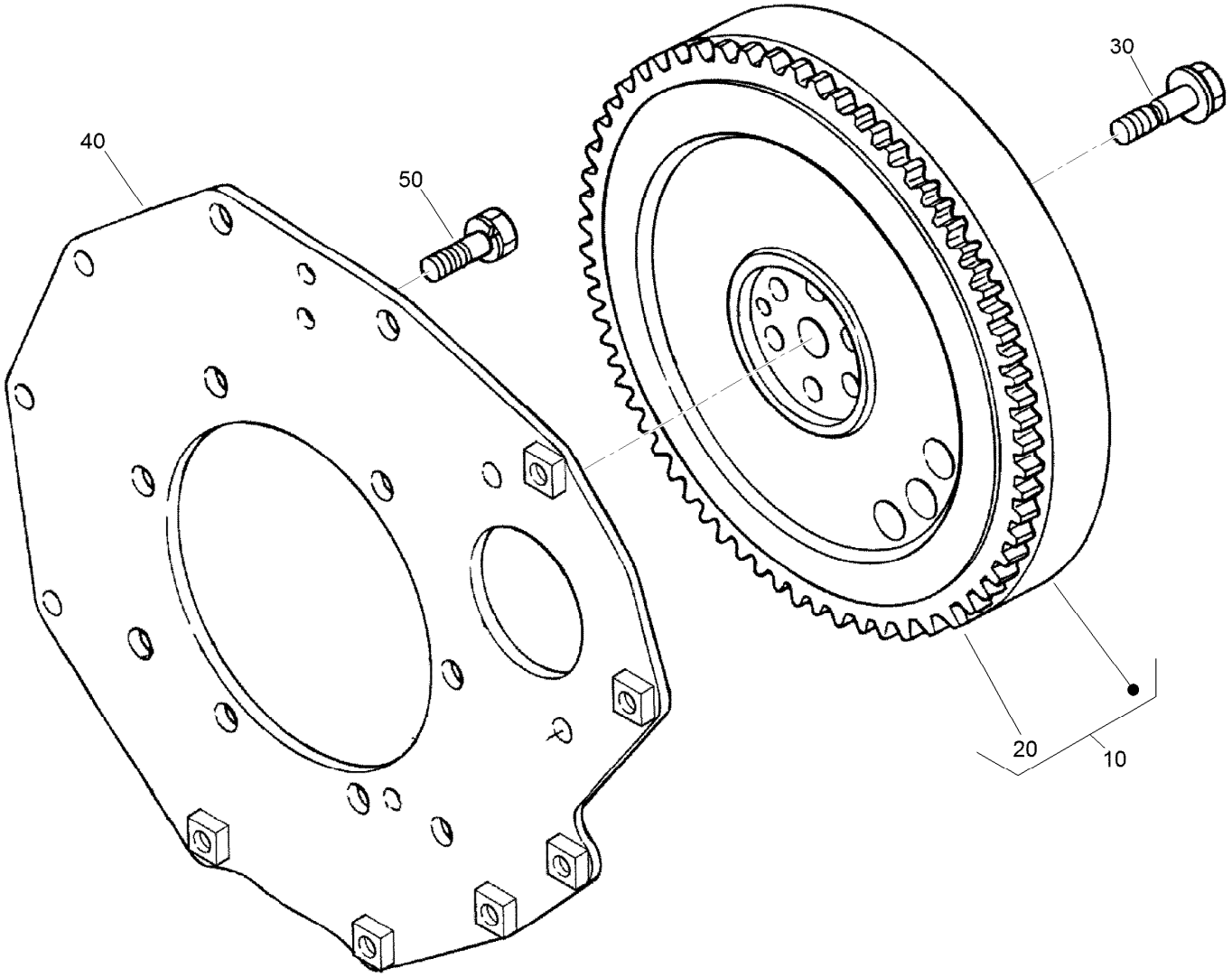


Piston and Crankshaft Assembly

Ref.	Part Number	Qty.	Description
10	98-9550	3	Piston (STD)
10	108-1417	3	Piston (+0.5Mm)
20	98-9551	3	Piston Ring ASM (STD)
20	108-1404	3	Piston Ring ASM (+0.5Mm)
30	98-9513	3	Pin-Piston
40	98-9514	6	Circlip-Pin, Piston
50	98-9552	3	Connecting Rod ASM
60	115-3014	3	Bushing-Pin, Piston
70	98-9517	6	Bolt-Rod, Connecting
80	98-9553	3	Bearing-Rod (STD)
80	108-1405	3	Metal-Crankpin (-0.2Mm)
80	108-1406	3	Metal-Crankpin (-0.4Mm)
90	98-9642	1	Crankshaft ASM
100	110-3729	3	Ball ●
110	98-9532	1	Gear-Crankshaft
120	98-9666	1	Key
130	98-9542	1	Gear-Drive, Oil Pump
140	98-9522	1	Sleeve-Crankshaft

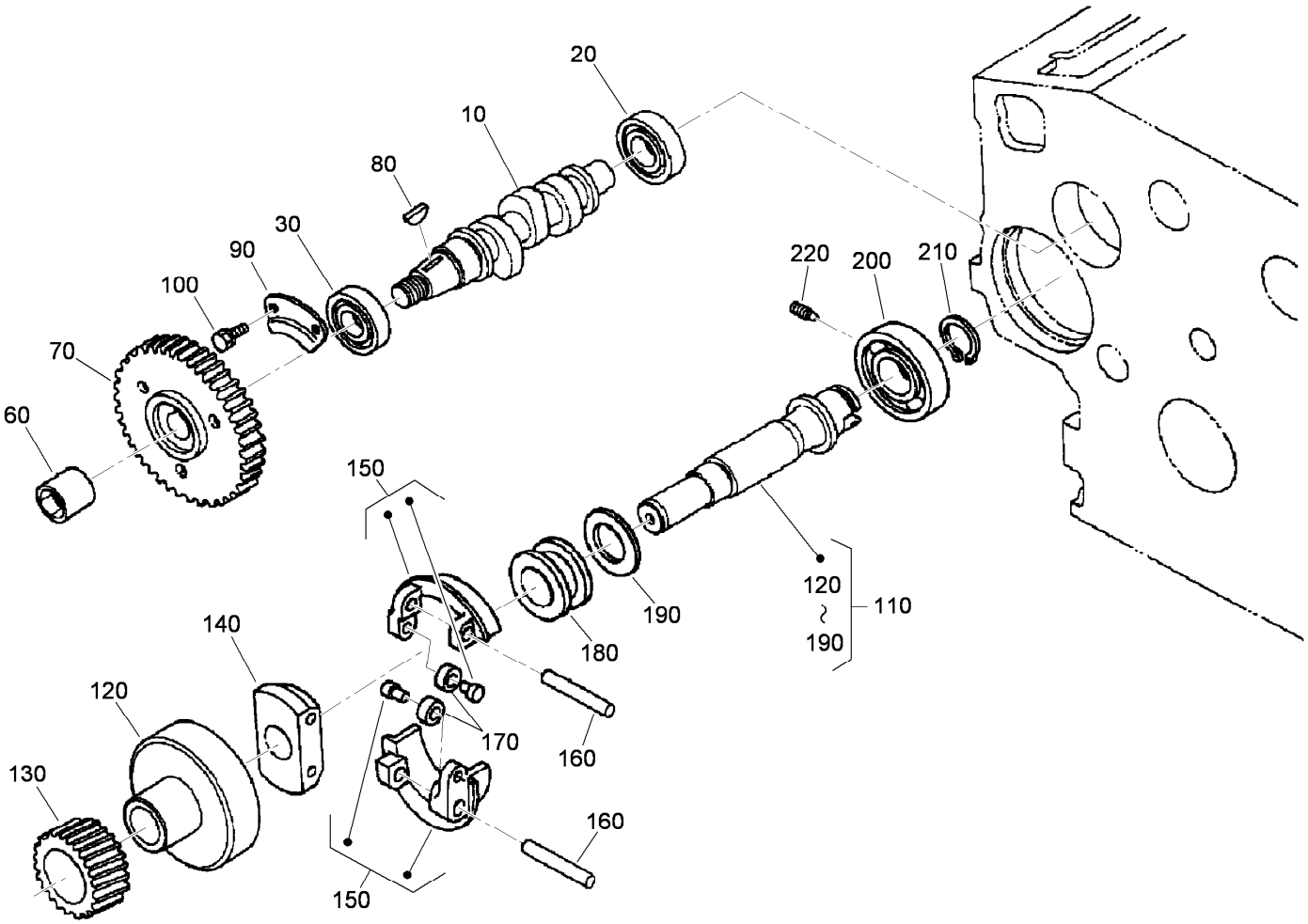
Ref.	Part Number	Qty.	Description
150	98-9521	1	Collar-Crankshaft
160	105-3783	1	O-Ring
170	112-7005	1	Bearing-Main (STD)
170	112-7009	1	Metal-Crankpin (-0.2Mm)
170	112-7010	1	Metal-Crankpin (-0.4Mm)
180	112-7011	2	Bearing-Main (STD) ●
180	112-7012	2	Metal-Crankpin (-0.2Mm) ●
180	112-7013	2	Metal-Crankpin (-0.4Mm) ●
190	112-7045	1	Metal-Crankshaft
190	112-7039	1	Metal-Crankshaft (0.2Mm)
190	112-7040	1	Metal-Crankshaft (-0.4Mm)
200	98-9413	2	Bearing-Thrust (STD)
200	98-9414	2	Bearing-Thrust (0.2Mm)
200	98-9415	2	Bearing-Thrust (0.4Mm)
210	98-9688	2	Bearing-Thrust (STD)
210	98-9689	2	Bearing-Thrust (0.2Mm)
210	98-9690	2	Bearing-Thrust (0.4Mm)

● Not illustrated



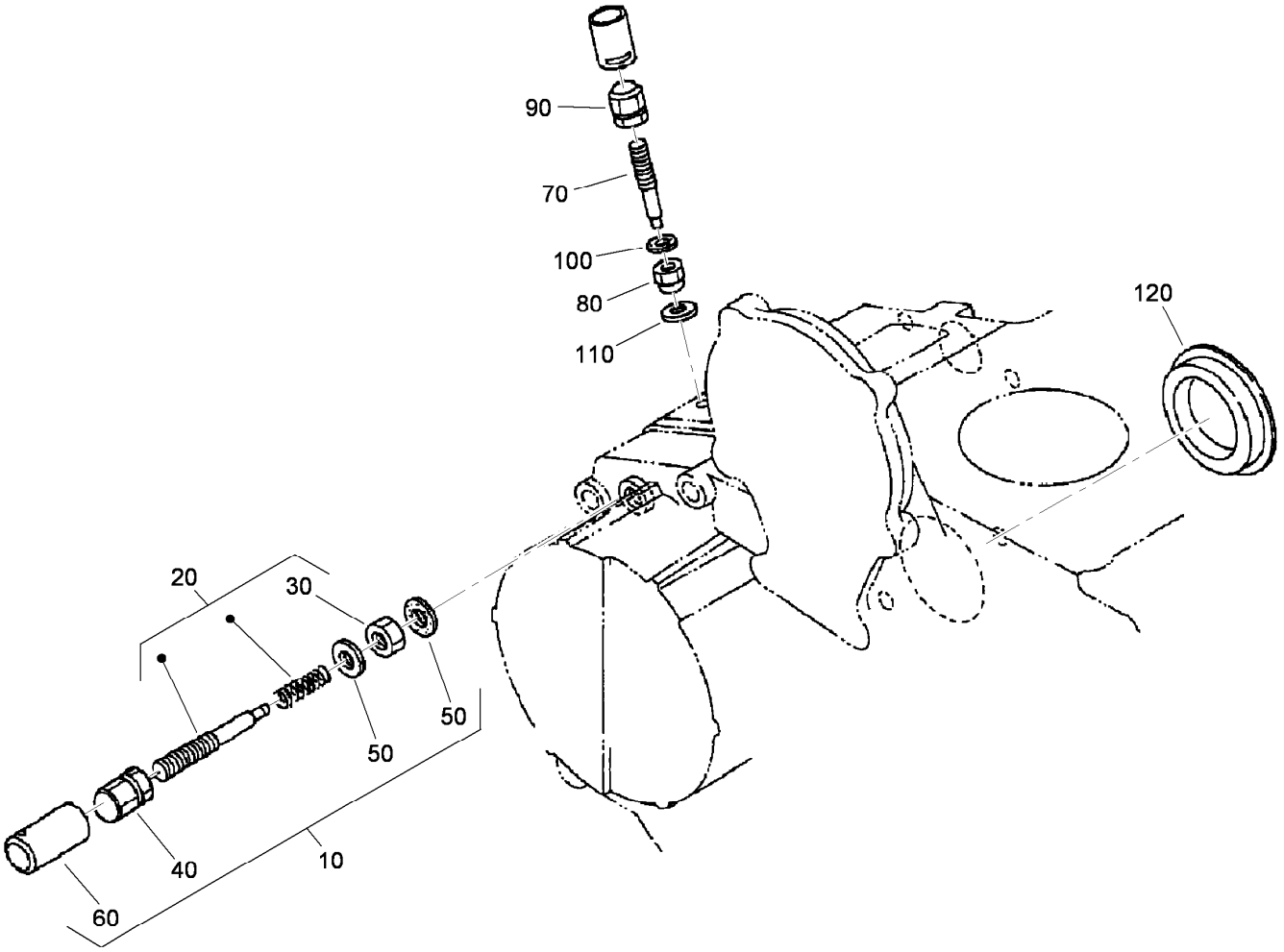
Flywheel Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	105-3784	1	Flywheel ASM
20	115-3015	1	Gear-Ring
30	98-9537	6	Bolt-Flywheel
40	98-9486	1	Plate-End, Rear
50	98-9392	8	Bolt



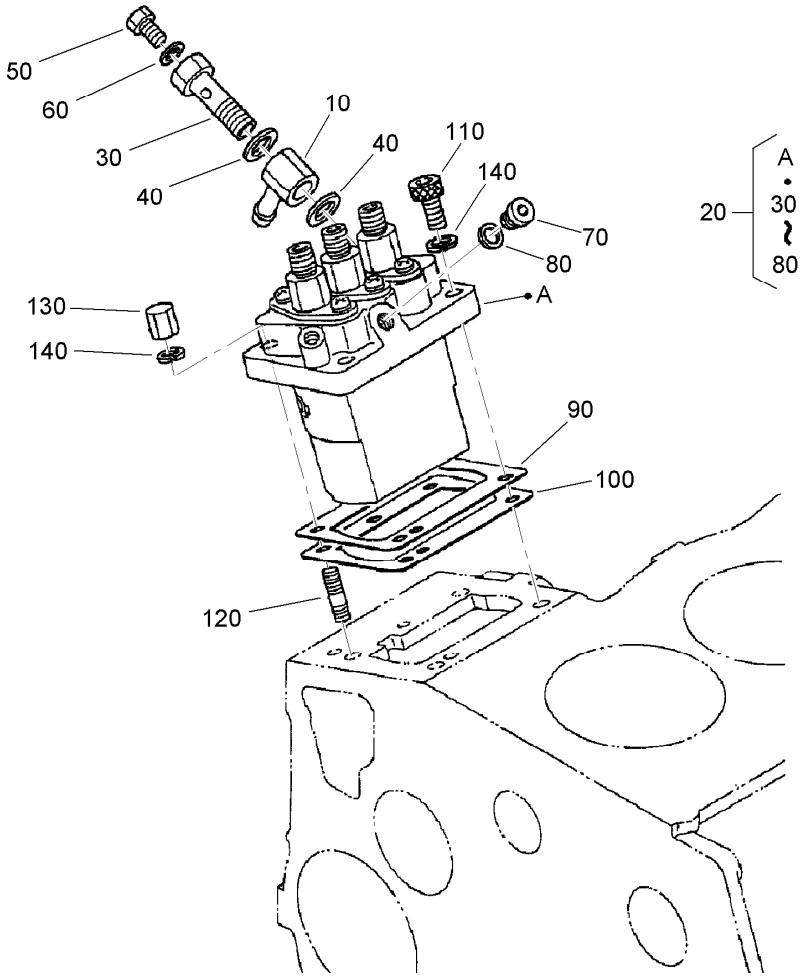
Fuel Camshaft and Governor Shaft Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	98-9459	1	Camshaft-Fuel
20	107-9077	1	Bearing-Ball
30	107-9078	1	Bearing-Ball
60	98-9590	1	Nut-Cap
70	98-9669	1	Gear-Pump, Injection
80	98-9595	1	Key-Woodruff
90	98-9511	1	Stopper-Fuel, Camshaft
100	98-7692	2	Bolt
110	98-9644	1	Governor Shaft ASM
120	98-9562	1	Holder-Gear, Governor
130	98-9673	1	Gear-Governor
140	98-9561	1	Holder-Weight, Governor
150	98-9559	2	Governor Weight ASM
160	98-9560	2	Shaft-Weight, Governor
170	98-9692	2	Roller
180	98-9563	1	Sleeve-Governor
190	98-9564	1	Washer-Thrust
200	107-9079	1	Bearing-Ball
210	98-9657	1	Circlip-Shaft, Governor
220	98-9565	1	Screw-Set



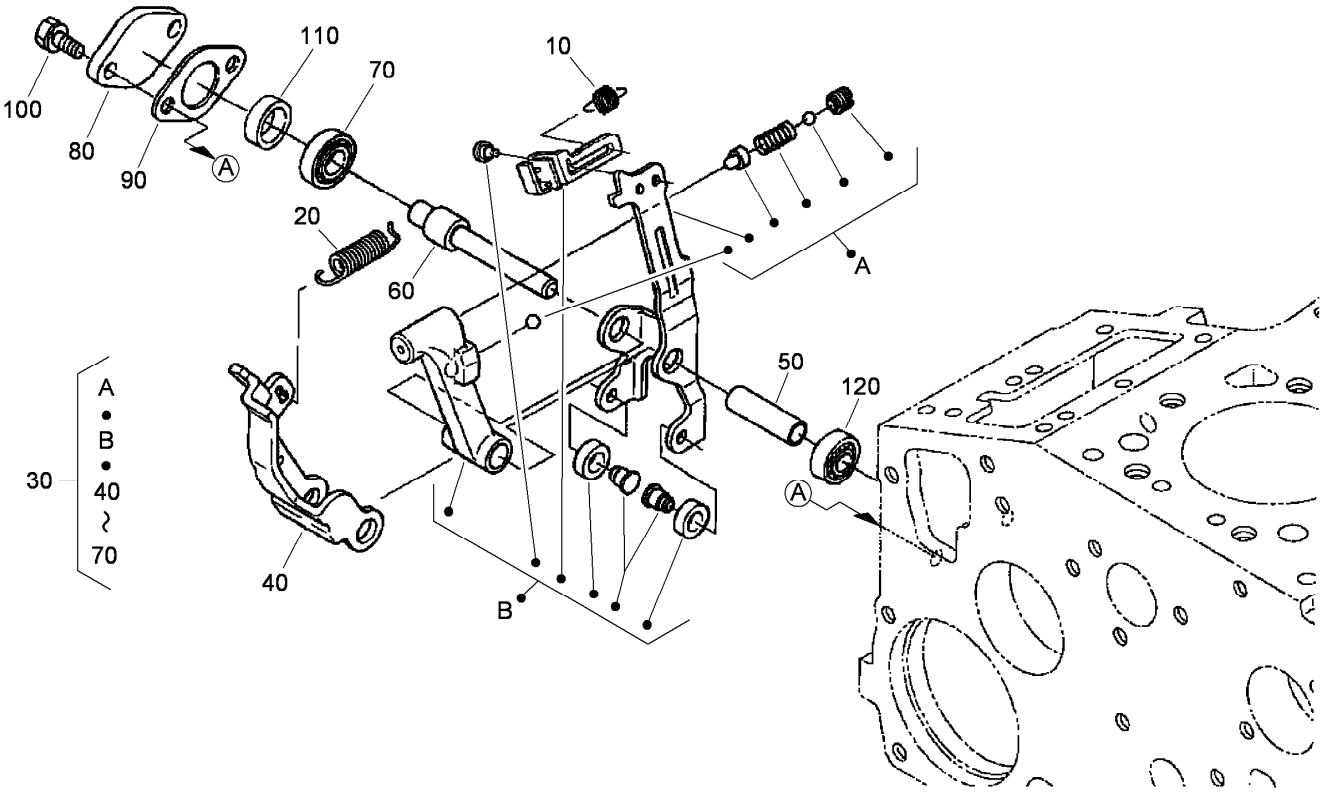
Idle Apparatus Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	98-9678	1	Idle Apparatus ASM
20	112-7014	1	Adjusting Bolt ASM
30	99-8387	1	Nut-Cap
40	112-0181	1	Nut
50	98-7654	2	Gasket
60	98-7656	1	Cap
70	112-7015	1	Bolt-Adjusting
80	100-2175	1	Nut-Lock
90	112-0181	1	Nut
100	98-7654	1	Gasket
110	107-9081	1	Gasket
120	112-7016	1	Cover-Pump



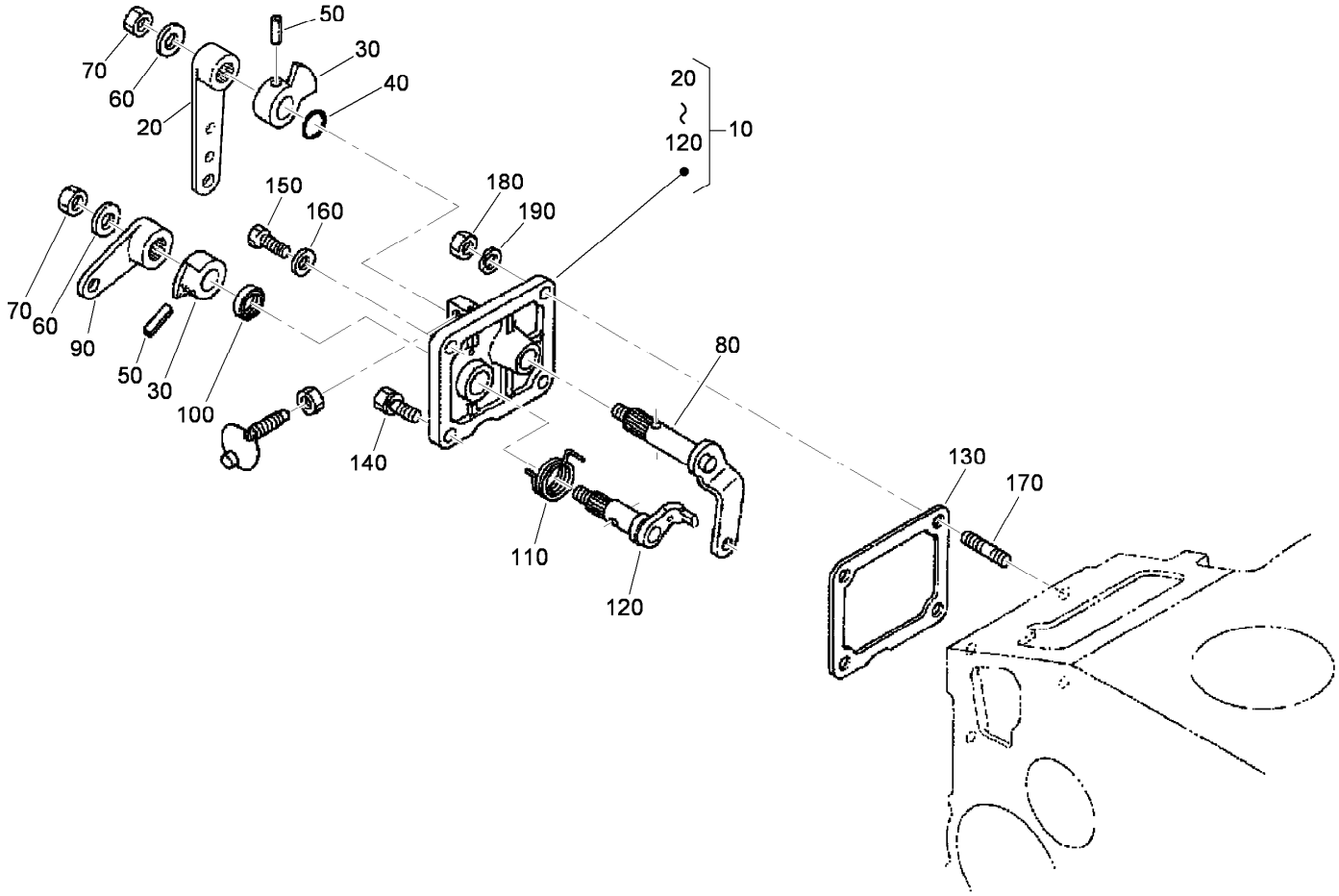
Injection Pump Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	98-9596	1	Joint-Eye
20	98-9643	1	Injection Pump ASM
30	98-9464	1	Bolt-Joint
40	98-9445	2	Gasket
50	98-9430	1	Screw
60	98-9446	1	Gasket
70	98-9466	1	Plug
80	98-9451	1	Gasket
90	98-9457	1	Shim-Injection (0.25Mm)
90	98-9456	1	Shim-Injection (0.20Mm)
100	98-9458	1	Shim-Injection (0.30Mm)
110	98-9361	2	Bolt-HSH
120	98-9438	2	Stud
130	98-9440	2	Nut-Cap
140	98-7699	4	Washer-Spring



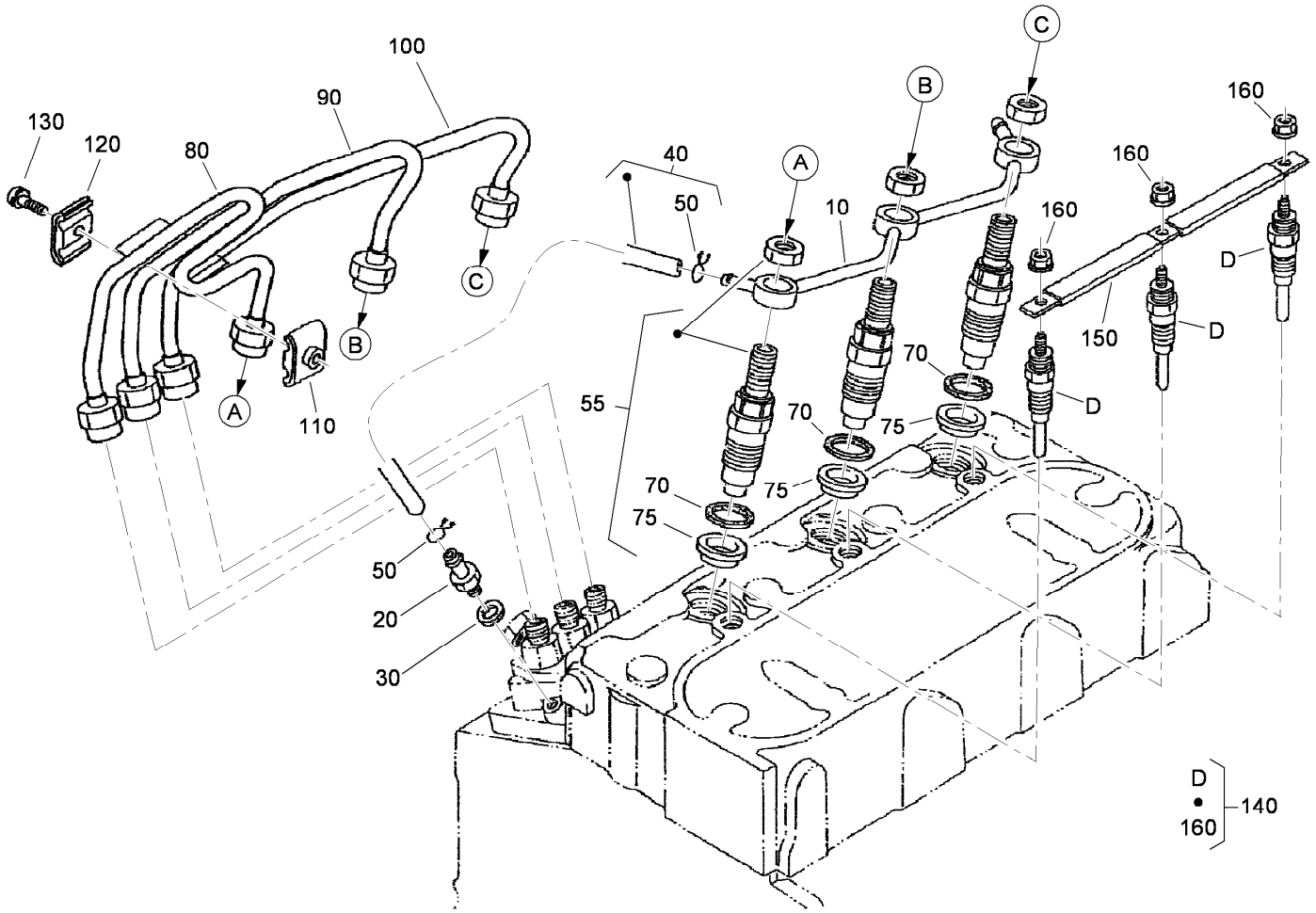
Governor Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	105-3786	1	Spring-Start
20	98-9681	1	Spring-Governor
30	107-9082	1	Fork Lever ASM
40	107-9084	1	Lever-Fork
50	107-9085	1	Shaft-Lever, Fork
60	107-9086	1	Shaft-Lever, Fork
70	98-9570	1	Bearing-Miniaturize
80	98-9569	1	Cover-Shaft, Fork Lever
90	98-9682	1	Gasket
100	98-9350	2	Bolt
110	98-9567	1	Collar
120	98-9571	1	Bearing-Miniaturize



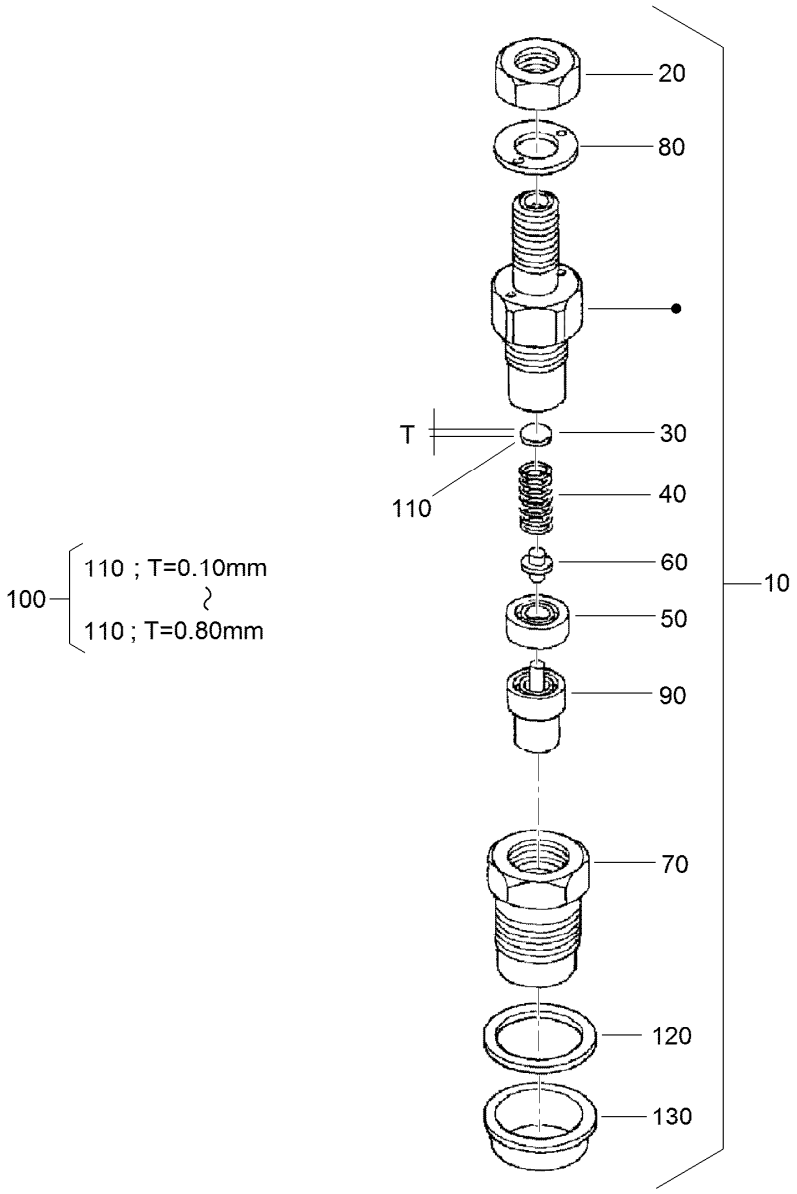
Speed Control Plate Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	105-3735	1	Control Plate ASM
20	98-9662	1	Lever-Control, Speed
30	98-9572	2	Lever-Control, Speed
40	105-3788	1	O-Ring
50	98-7602	2	Pin-Spring
60	98-9594	2	Washer-Plain
70	98-9589	2	Nut
80	98-9658	1	Governor Lever ASM
90	98-9663	1	Lever-Stop, Engine
100	98-7601	1	Seal-Oil
110	98-9472	1	Spring-Return
120	98-9664	1	Shaft-Lever, Stop
130	98-9637	1	Gasket
140	98-7692	1	Bolt
150	99-8348	1	Bolt
160	98-7654	1	Gasket
170	105-3710	2	Stud
180	98-7572	2	Nut
190	98-7699	2	Washer-Spring



Nozzle Holder and Glow Plug Assembly

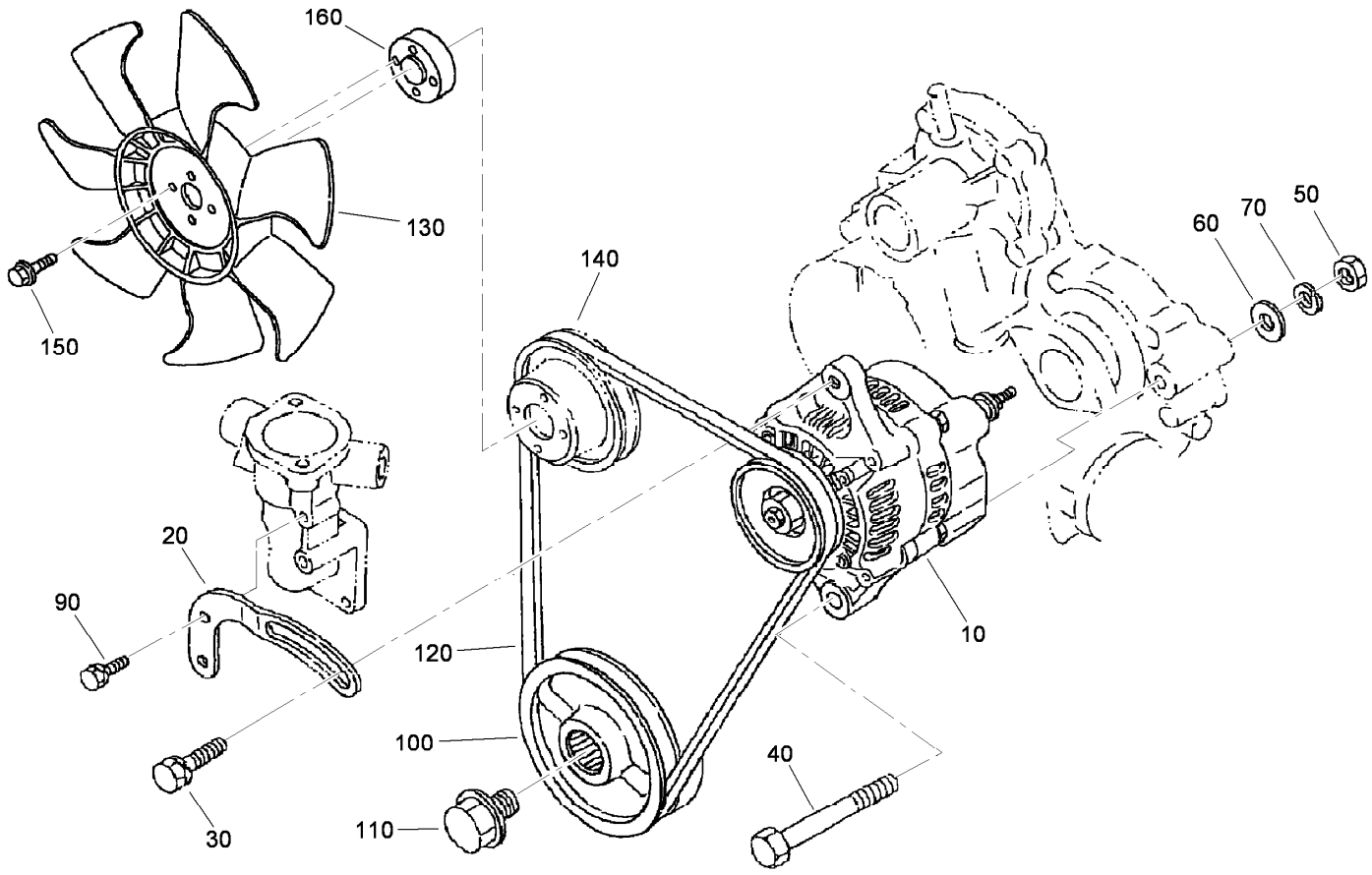
Ref.	*Part Number*	*Qty.*	*Description*
10	98-9621	1	Overflow Pipe ASM
20	98-9431	1	Screw-Bleeder, Air
30	98-7654	1	Gasket
40	98-9624	1	Overflow Pipe ASM
50	98-7671	2	Clip-Pipe
55	108-2866	3	Nozzle Holder Kit
70	98-7676	3	Gasket
75	98-7677	3	Seal-Heat
80	98-9622	1	Pipe-Injection
90	98-9654	1	Pipe-Injection
100	98-9655	1	Pipe-Injection
110	98-7682	2	Clamp-Pipe
120	98-7683	2	Clamp-Pipe
130	98-7684	2	Screw (W/Washer)
140	98-9623	3	Plug-Glow
150	98-9631	1	Cord-Plug, Glow
160	99-8377	3	Nut-Flange



Nozzle Holder Assembly

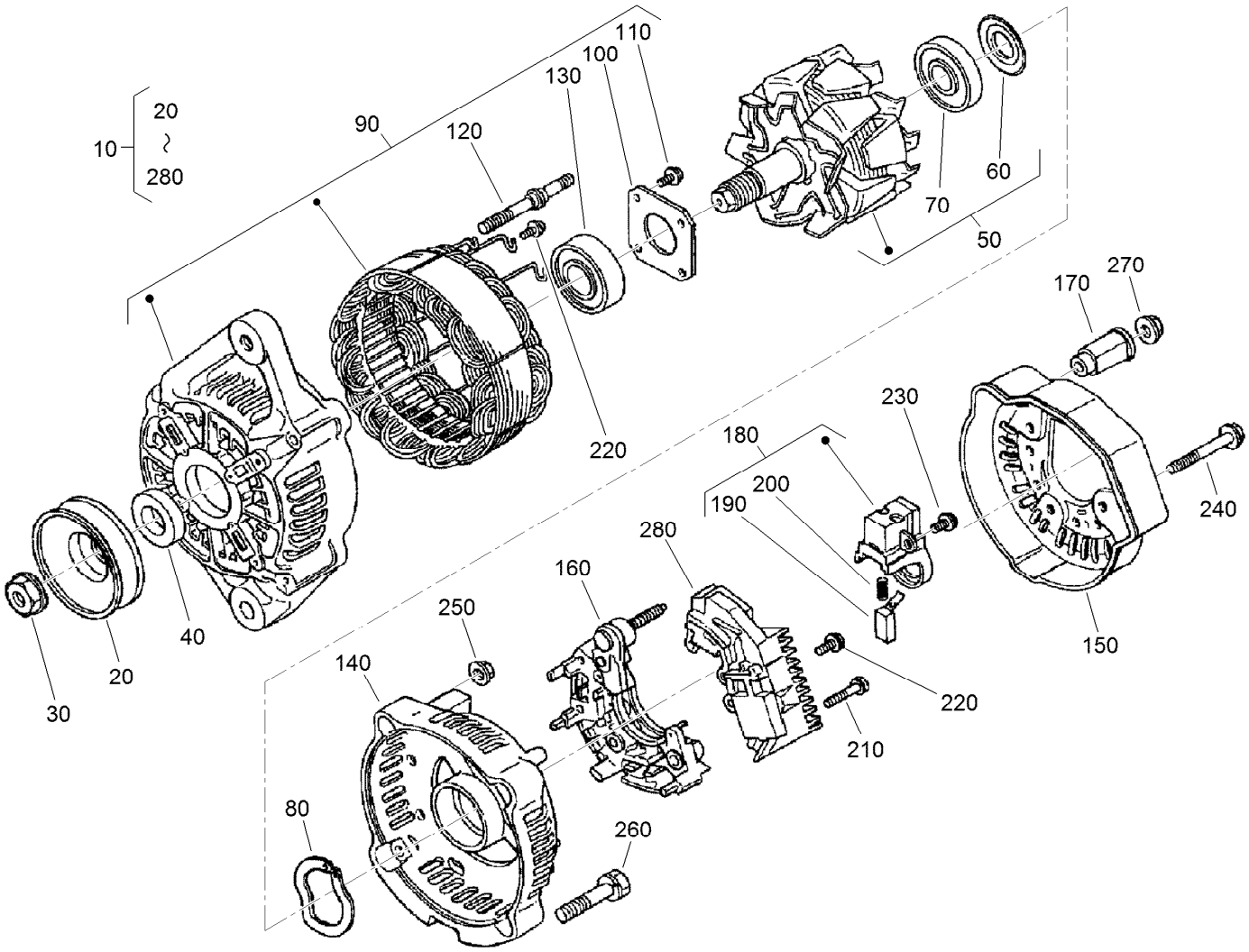
Ref.	Part Number	Qty.	Description
10	108-2866	3	Nozzle Holder Kit
20	99-8301	3	Nut
30	99-8302	3	Washer-Adjusting
40	99-8303	3	Spring-Nozzle
50	99-8304	3	Spacer-Distance
60	99-8305	3	Rod-Push
70	99-8306	3	Nut-Nozzle
80	99-8307	3	Washer-Plain
90	107-7826	3	Piece-Nozzle
100	99-8309	3	Adjusting Washer ASM
110	99-8310	3	Washer-Adjust (0.10Mm)

Ref.	Part Number	Qty.	Description
110	99-8311	3	Washer-Adjust (0.20Mm)
110	99-8312	3	Washer-Adjust (0.30Mm)
110	99-8313	3	Washer-Adjust (0.40Mm)
110	99-8314	3	Washer-Adjust (0.50Mm)
110	99-8315	3	Washer-Adjust (0.52Mm)
110	99-8316	3	Washer-Adjust (0.54Mm)
110	99-8317	3	Washer-Adjust (0.56Mm)
110	99-8318	3	Washer-Adjust (0.58Mm)
110	99-8319	3	Washer-Adjust (0.80Mm)
120	98-7676	3	Gasket
130	98-7677	3	Seal-Heat



Alternator and Pulley Assembly

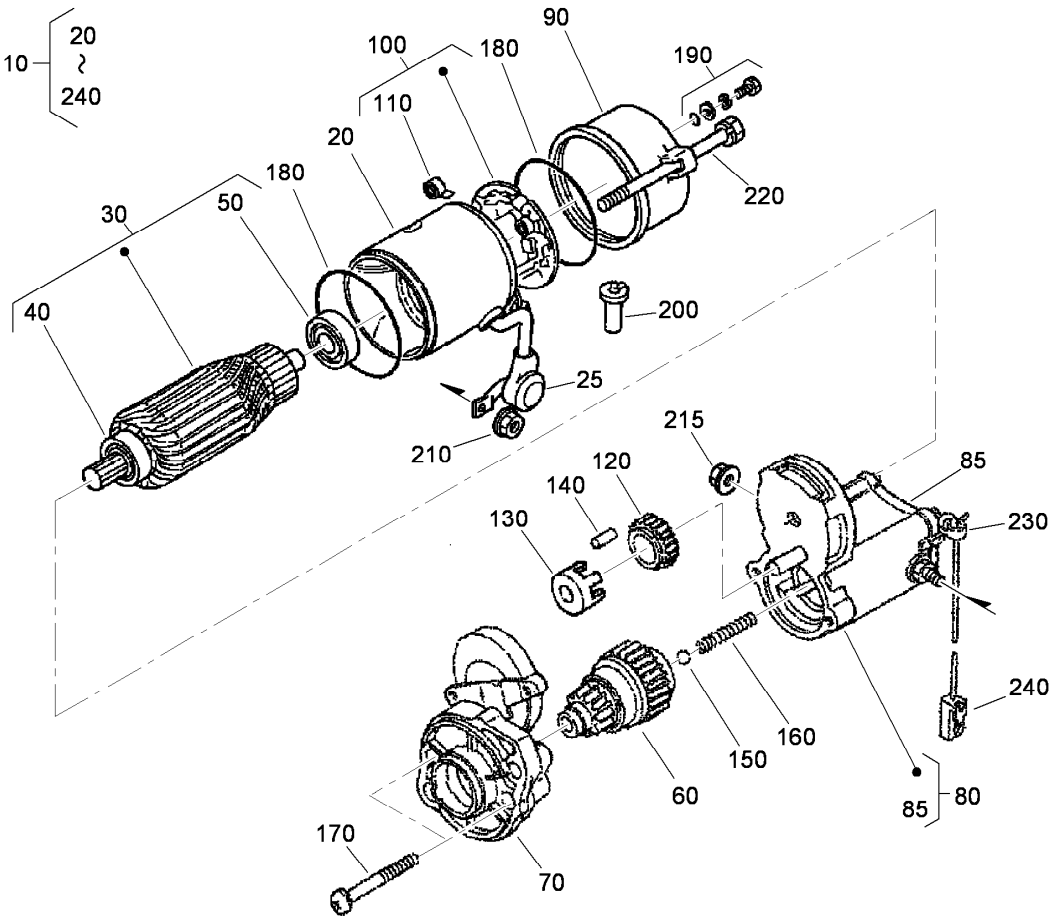
Ref.	*Part Number*	*Qty.*	*Description*
10	98-9474	1	Alternator ASM
20	112-7047	1	Stay-Dynamo
30	108-7088	1	Bolt
40	98-9360	1	Bolt
50	98-7737	1	Nut
60	98-9366	1	Washer-Plain
70	98-7738	1	Washer-Spring
90	98-7692	1	Bolt
100	98-9473	1	Pulley-Drive, Fan
110	98-9585	1	Bolt
120	98-9676	1	V-Belt
130	104-4246	1	Fan-Engine
140	98-9584	1	Pulley-Fan
150	33103-020	4	Screw-HHF
160	108-2872	1	Collar-Fan



Alternator Components Assembly

Ref.	Part Number	Qty.	Description
10	98-9474	1	Alternator ASM
20	98-9453	1	Pulley-Dynamo
30	98-7708	1	Nut
40	98-7709	1	Collar
50	107-0136	1	Rotor ASM
60	98-7711	1	Cover-Bearing
70	107-0138	1	Bearing-Ball
80	98-7713	1	Washer-Thrust
90	107-0139	1	Drive End Frame ASM
100	98-7715	1	Plate-Retainer
110	98-7716	4	Screw-Head, Round
120	98-7717	2	Bolt-Through
130	133-2811	1	Bearing
140	107-9087	1	Frame-End

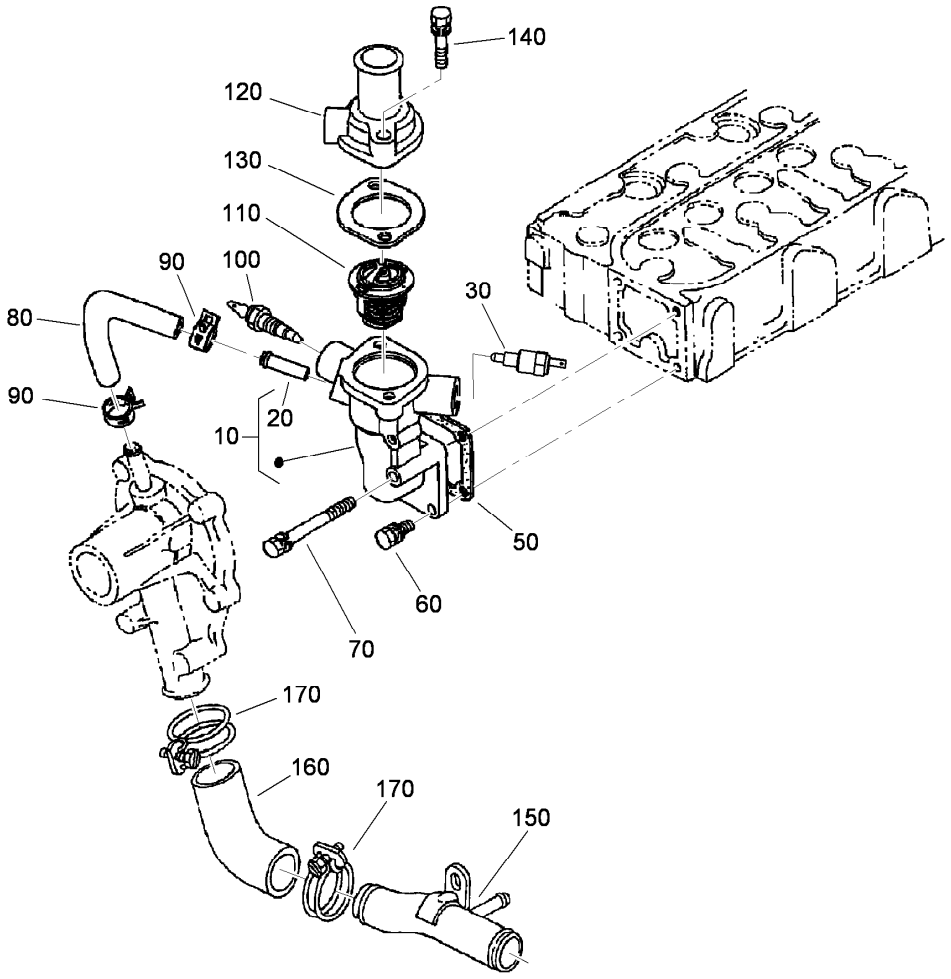
Ref.	Part Number	Qty.	Description
150	107-0140	1	Cover-End
160	98-7721	1	Rectifier ASM
170	98-7722	1	Bushing-Insulation
180	107-0141	1	Brush Holder ASM
190	98-7724	2	Brush
200	98-7725	2	Spring-Brush
210	98-7726	2	Screw-Head, Round
220	98-7727	6	Screw-Head, Round
230	98-7728	1	Screw-Head, Round
240	98-7729	3	Bolt
250	98-7730	2	Nut
260	98-7731	2	Bolt
270	98-7732	1	Nut
280	110-3799	1	Regulator ASM



Starter (Component Part) Assembly No. 98-9705

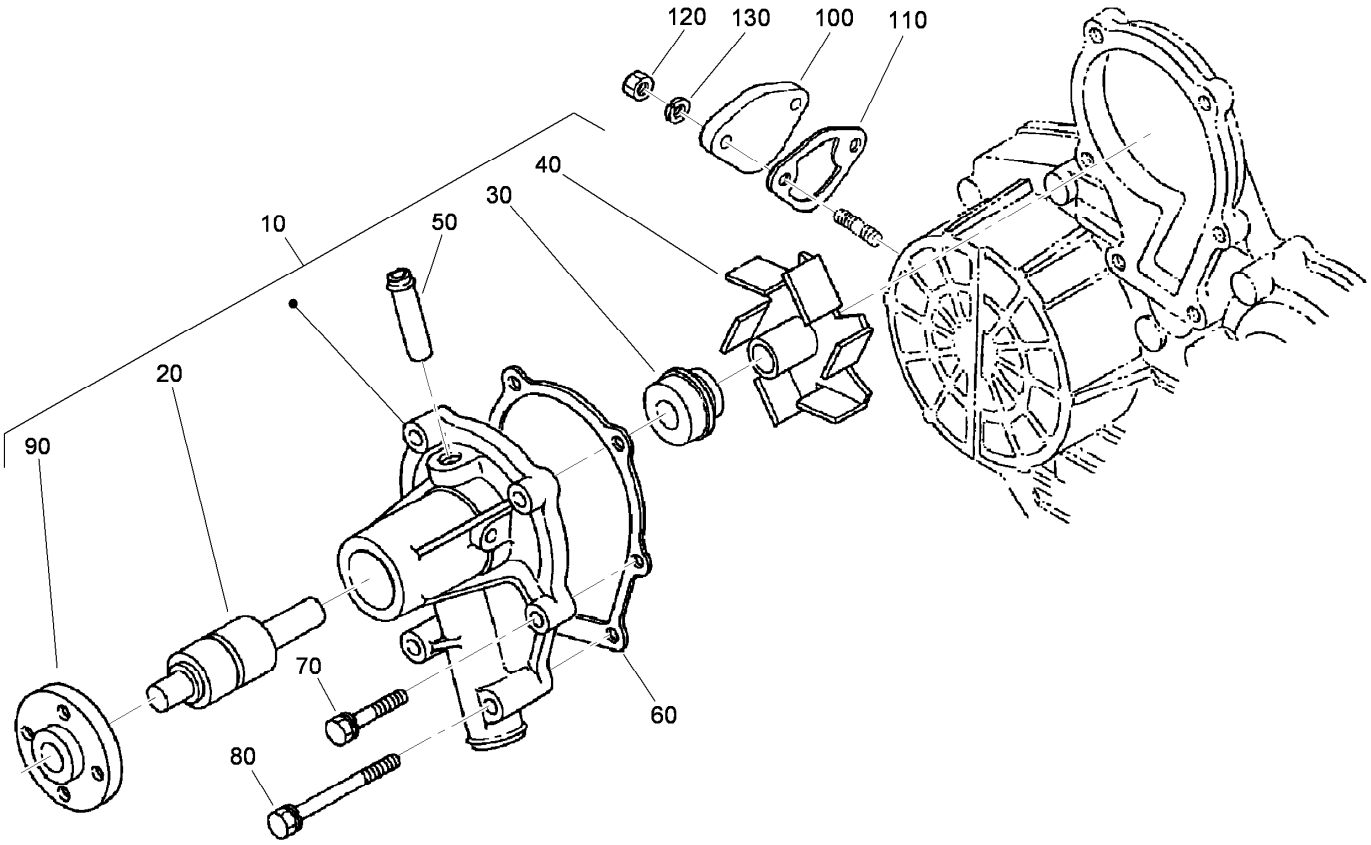
Ref.	*Part Number*	*Qty.*	*Description*
10	98-9705	1	Starter ASM
20	104-8608	1	Yoke ASM
25	99-8375	1	Cover
30	98-7742	1	Armature ASM
40	98-7744	1	Bearing
50	98-7743	1	Bearing
60	99-8373	1	Clutch-Running, Over
70	99-8374	1	Frame-End, Drive
80	105-3746	1	Magnetic Switch ASM
85	105-2886	1	Cover ASM
90	98-7748	1	Frame-End
100	98-7749	1	Brush Holder ASM
110	98-7750	4	Spring-Brush
120	98-7751	1	Gear

Ref.	*Part Number*	*Qty.*	*Description*
130	98-7752	1	Retainer
140	98-7753	5	Roller
150	98-7755	1	Ball
160	98-7754	1	Spring
170	98-7756	2	Bolt
180	98-7757	2	O-Ring
190	98-7758	2	Bolt ASM
200	98-7759	1	Pipe-Drain
210	99-8371	1	Nut-Hex
215	99-8376	1	Nut-Hex
220	100-9240	2	Bolt
230	98-9712	1	Band-Cover
240	98-9711	1	Cord-Solenoid, Stop



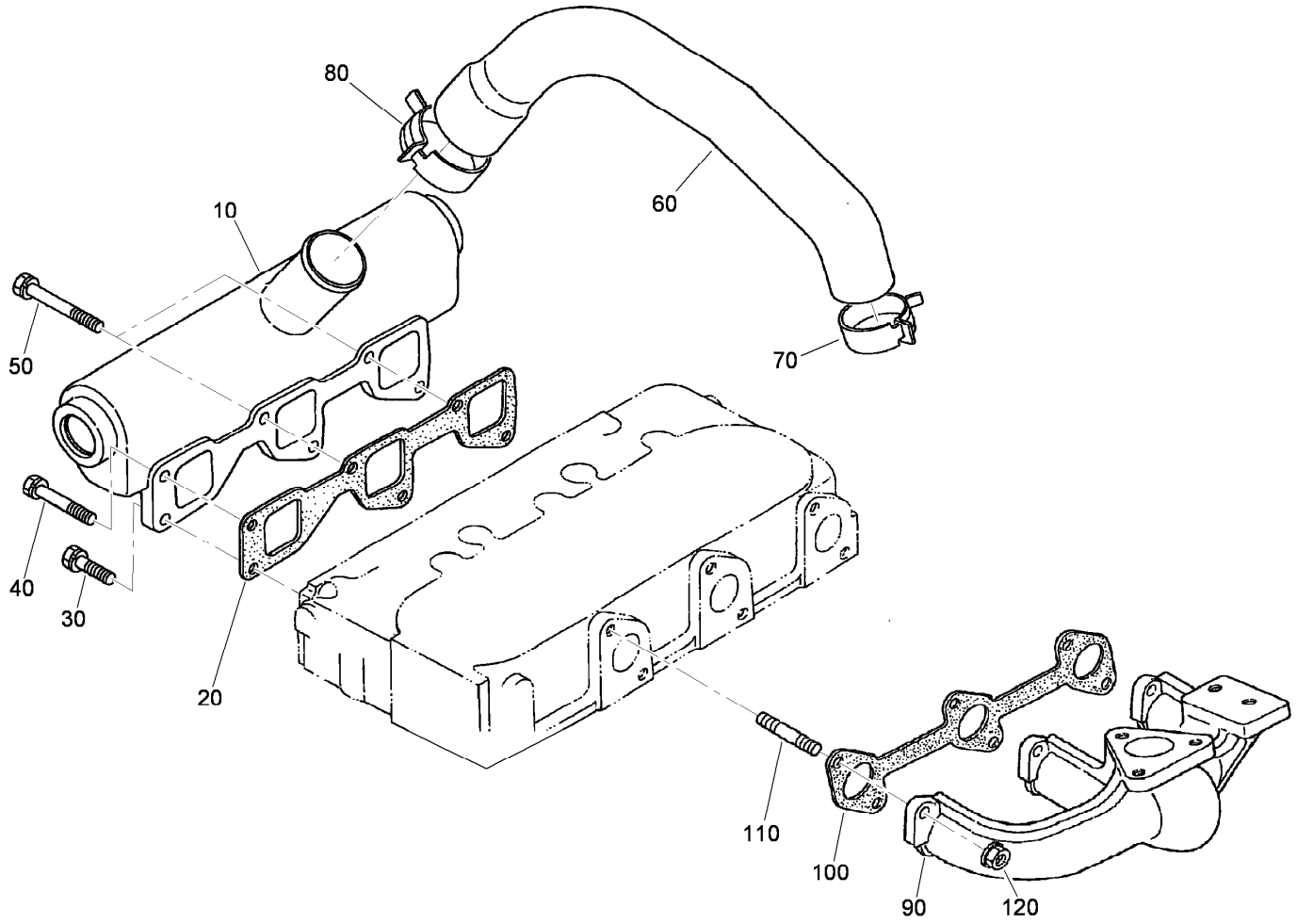
Water Flange and Thermostat Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	98-9713	1	Water Flange ASM
20	98-9580	1	Pipe-Return, Water
30	98-9719	1	Thermoswitch
50	98-9638	1	Gasket-Flange, Water
60	98-7692	3	Bolt
70	98-9356	1	Bolt
80	98-9578	1	Pipe-Return, Water
90	98-9579	2	Band-Pipe
100	112-0183	1	Switch-Thermometer
110	98-7778	1	Thermostat ASM
120	98-9471	1	Cover-Thermostat
130	105-3748	1	Gasket-Thermostat
140	98-7777	2	Bolt
150	99-8379	1	Pipe-Water
160	107-9091	1	Pipe-Water
170	98-9717	2	Clamp



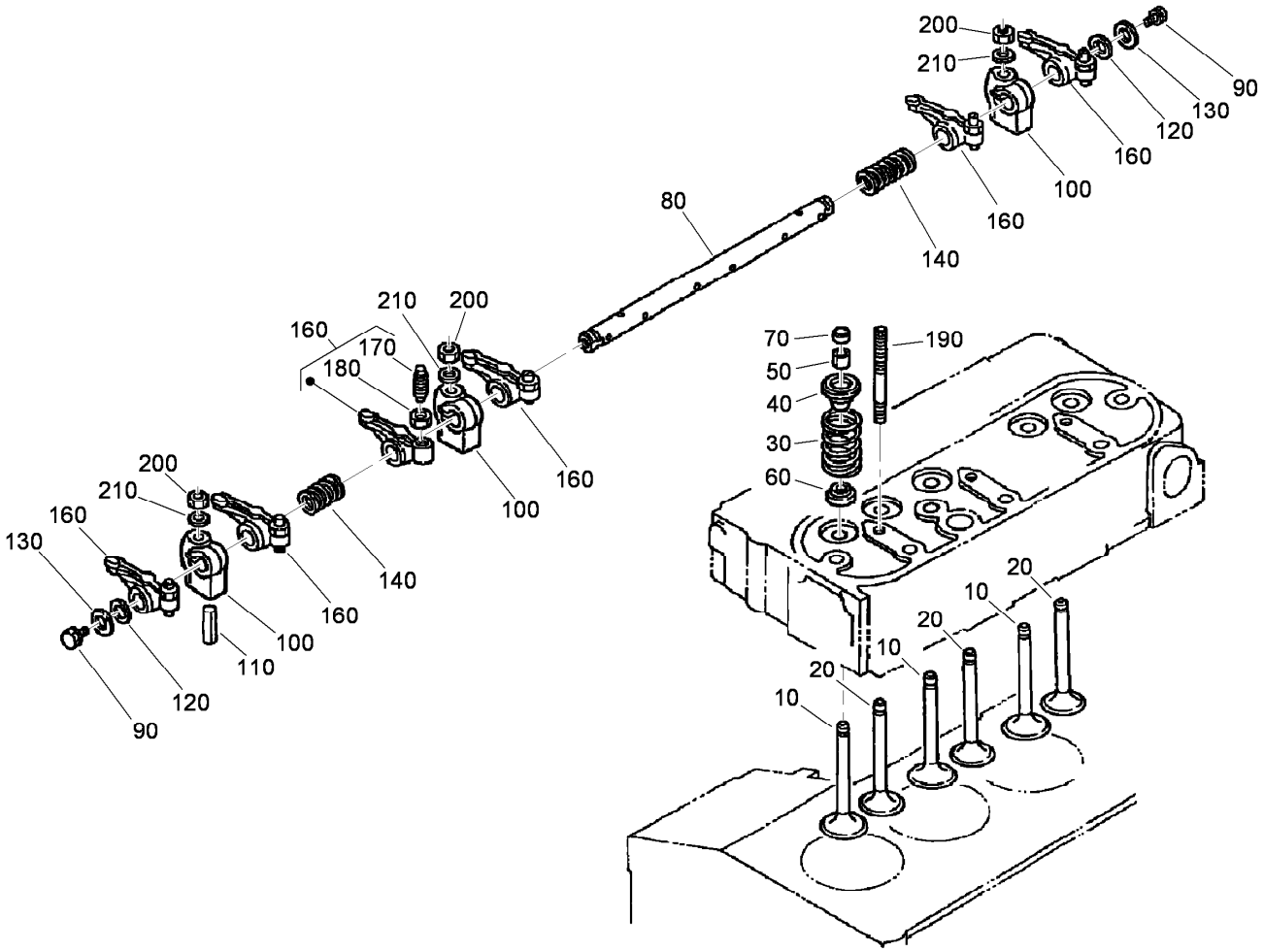
Water Pump Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	107-9089	1	Water Pump ASM
20	99-3517	1	Bearing-Pump, Water
30	105-3750	1	Mechanical Seal ASM
40	112-7017	1	Impeller-Pump, Water
50	100-1932	1	Pipe-Return, Water
60	99-3454	1	Gasket-Pump, Water
70	98-9353	4	Bolt
80	107-9090	2	Bolt
90	99-3516	1	Flange-Pump, Water
100	99-3514	1	Cover
110	98-9636	1	Gasket-Pump, Fuel
120	98-7572	2	Nut
130	98-7699	2	Washer-Spring



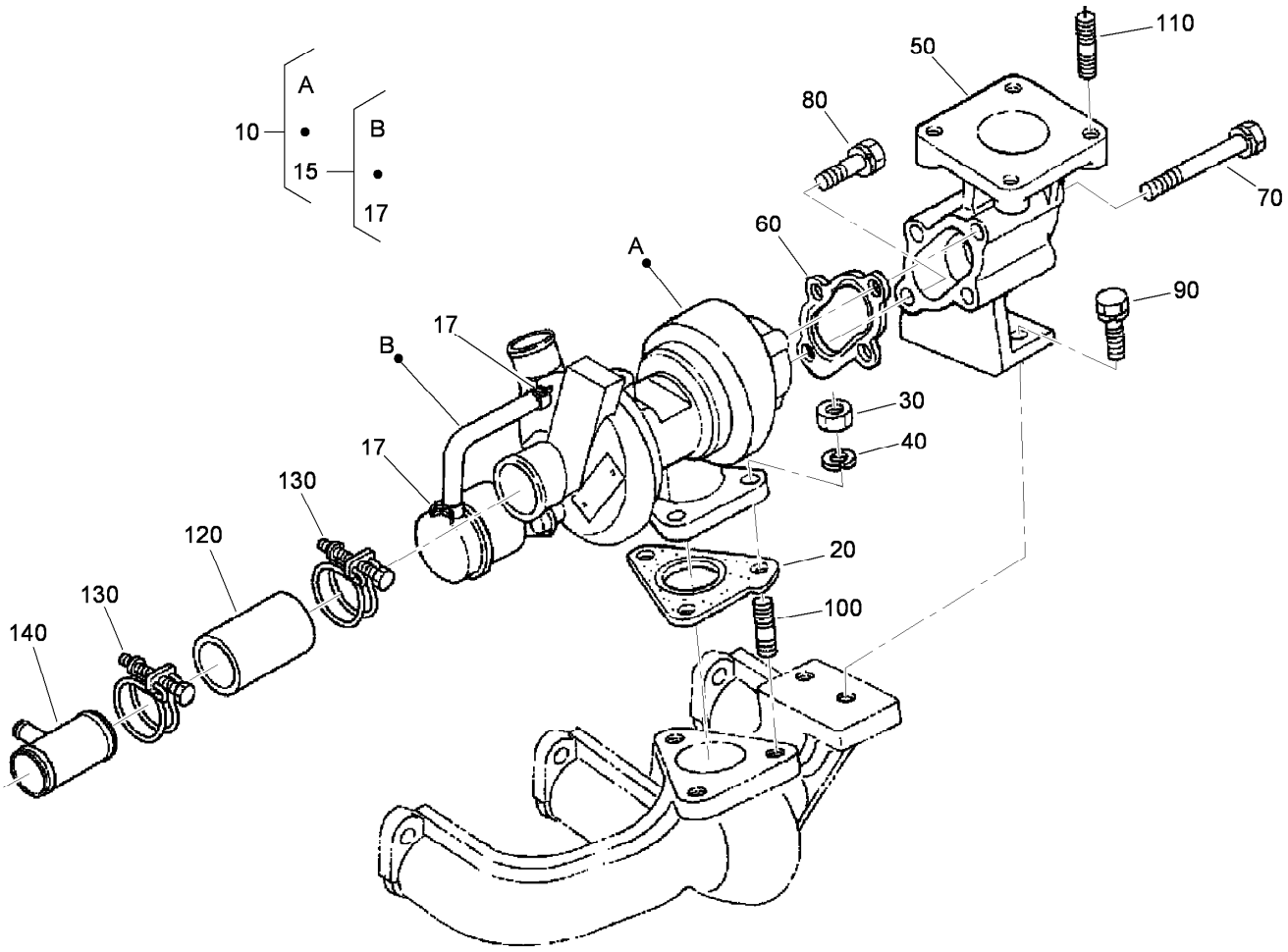
Inlet and Exhaust Manifold Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	99-8321	1	Manifold-Inlet
20	99-8329	1	Gasket-Manifold, Intake
30	98-7568	3	Bolt
40	107-9073	1	Bolt
50	99-8320	2	Bolt
60	115-3047	1	Hose-Inlet
70	115-3048	1	Clamp-Hose
80	115-3049	1	Clamp-Hose
90	108-1411	1	Manifold-Exhaust
100	99-8327	1	Gasket-Manifold, Exhaust
110	98-9588	6	Stud
120	98-9665	6	Nut



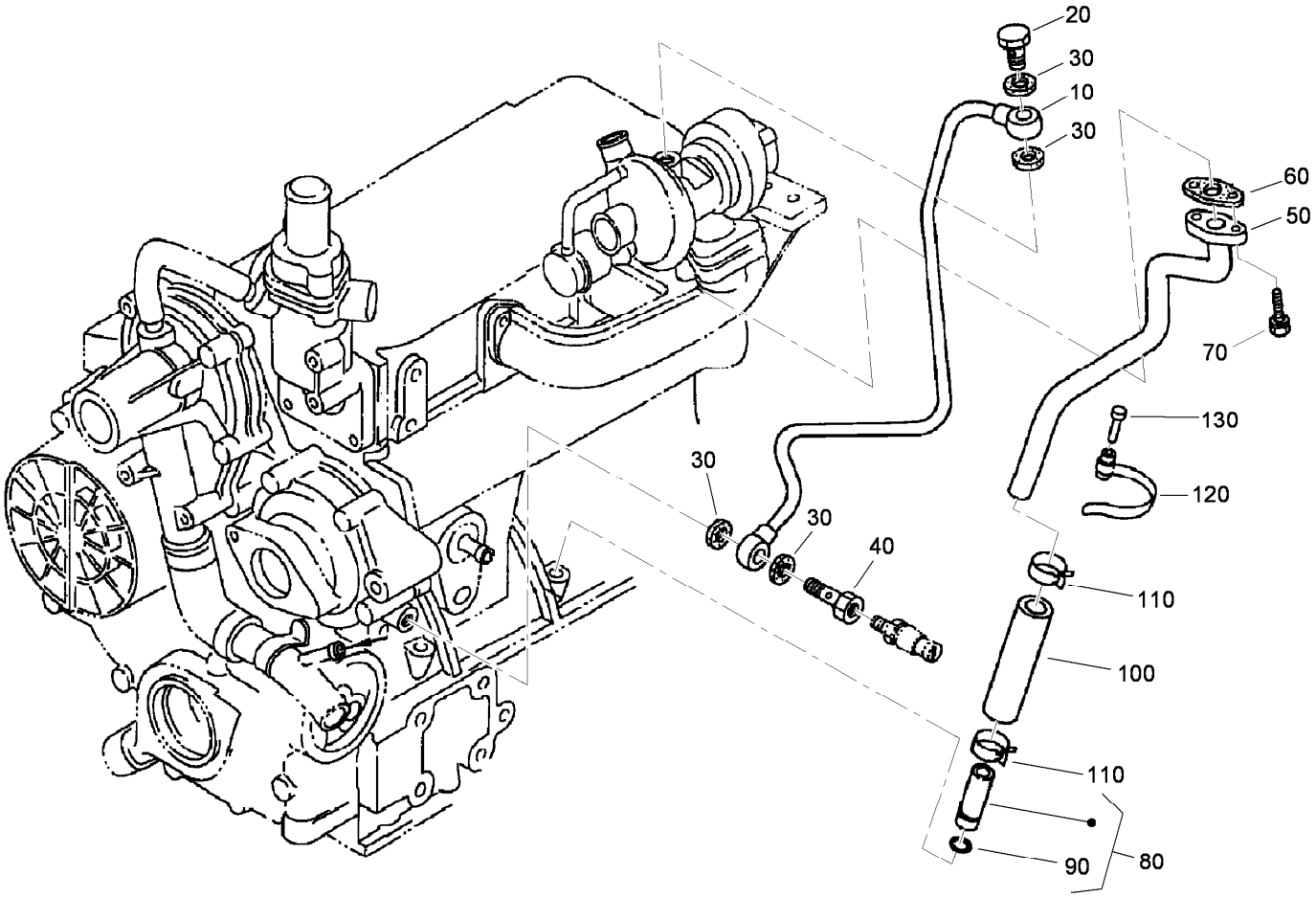
Valve and Rocker Arm Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	112-7018	3	Valve-Inlet
20	112-7019	3	Valve-Exhaust
30	98-9626	6	Spring-Valve
40	107-9092	6	Retainer-Spring
50	98-9390	6	Collet-Spring, Valve
60	99-8385	6	Seal-Stem, Valve
70	98-9497	6	Cap-Valve
80	105-3790	1	R-Arm Shaft ASM
90	100-9265	2	Bolt
100	98-9505	3	Bracket-Arm, Rocker
110	105-3758	1	Pin-Spring
120	98-9507	2	Washer-Shaft, Rocker Arm
130	110-3832	2	Washer-Plain
140	98-9504	2	Spring-Arm, Rocker
160	112-7020	6	Rocker Arm ASM
170	98-9502	6	Screw-Adjusting
180	98-9503	6	Nut
190	98-9506	3	Stud
200	98-9393	3	Nut
210	98-9385	3	Washer-Flat



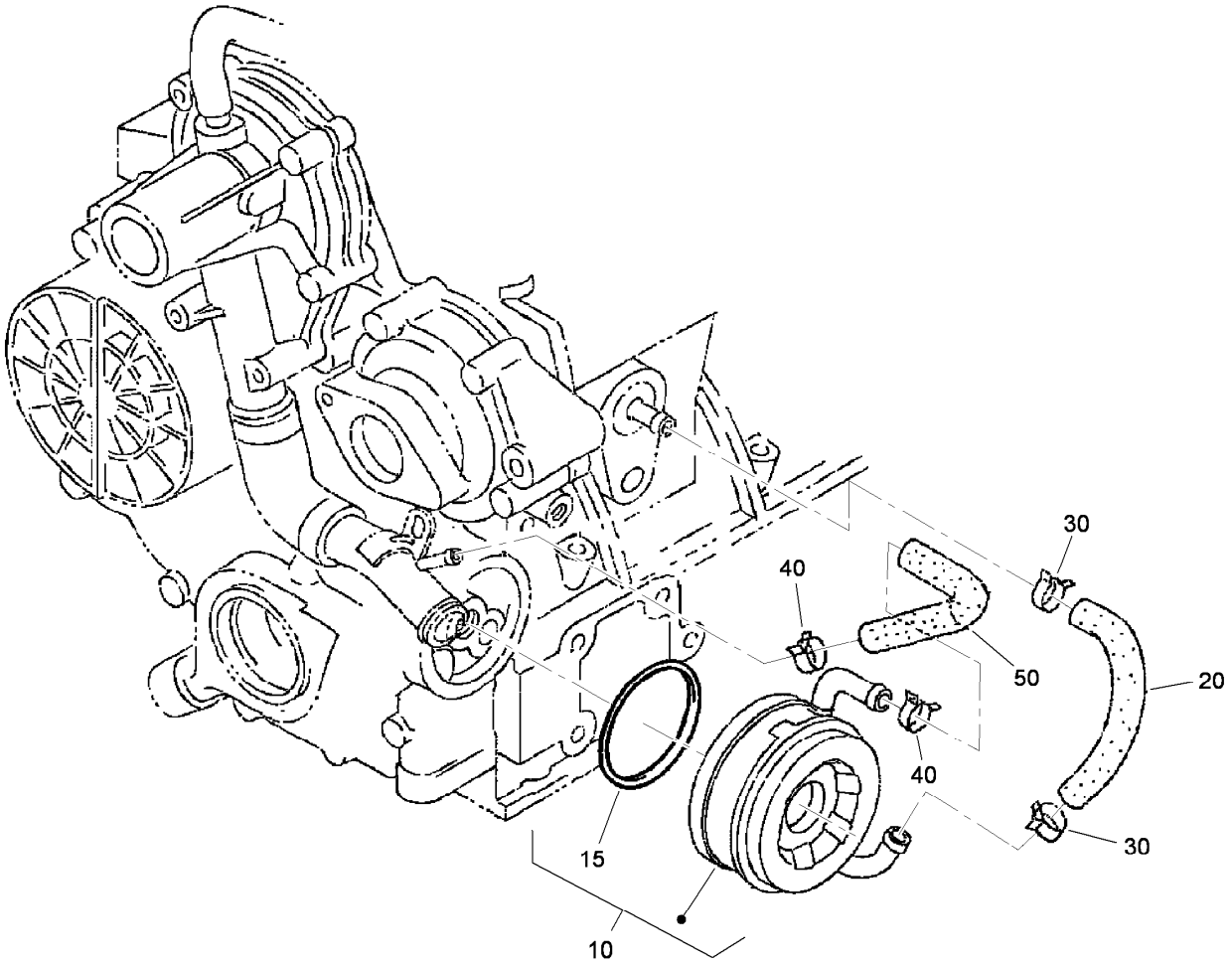
Turbo Charger Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	108-1412	1	Turbo Charger ASM
15	108-1413	1	Hose ASM
17	108-1414	2	Clamp-Hose
20	105-3767	1	Gasket
30	98-7534	3	Nut
40	105-2893	3	Washer-Spring
50	99-8335	1	Flange-Muffler
60	105-3768	1	Gasket
70	115-4100	3	Bolt
80	105-2895	1	Bolt
90	98-7610	2	Bolt
100	99-8342	3	Stud
110	98-7769	4	Stud
120	115-4101	1	Tube-Inlet, Turbo
130	115-4102	2	Band
140	115-4103	1	Pipe-Inlet, Breather



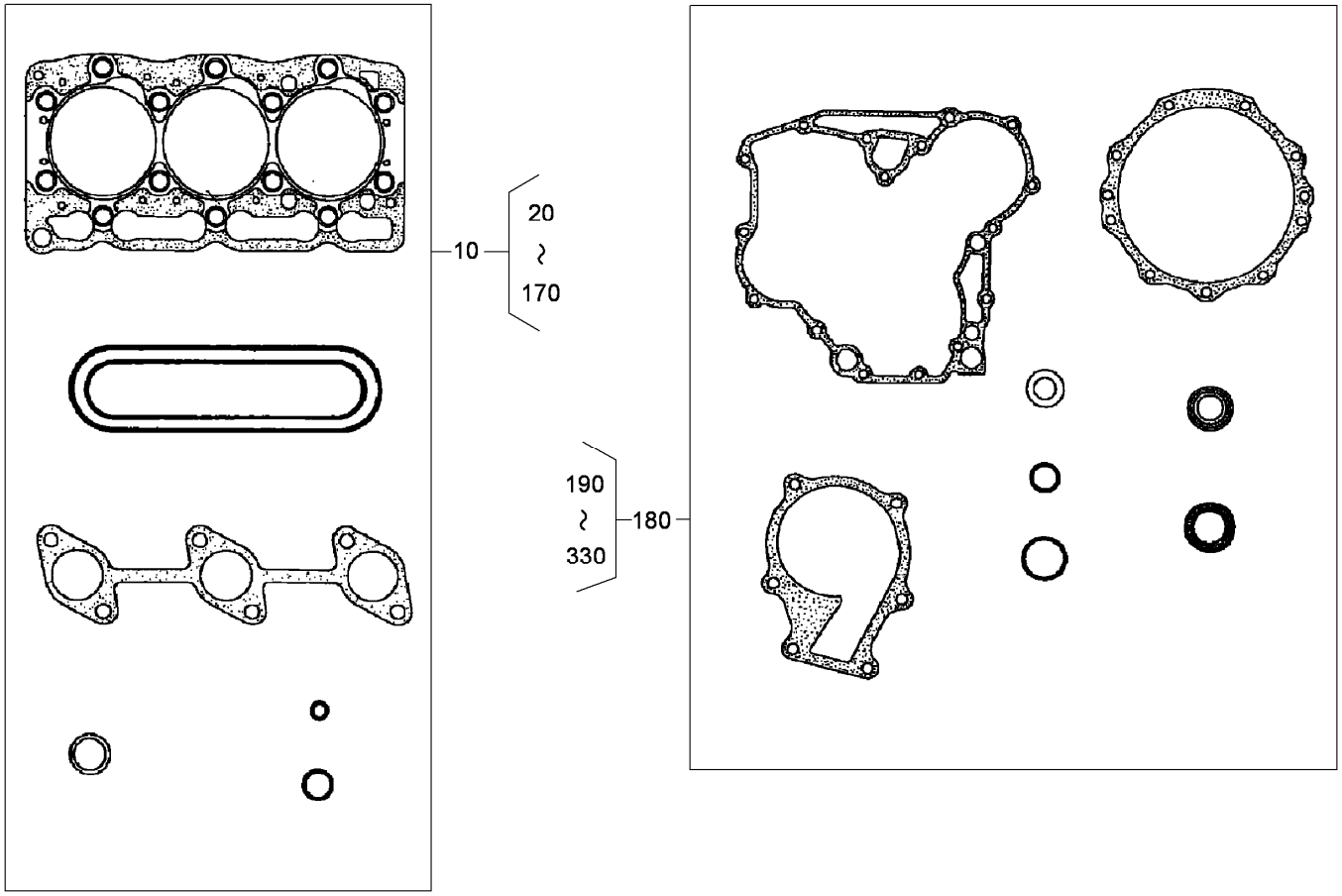
Turbo Charger Oil Pipe Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	98-9419	1	Oil Pipe ASM
20	98-9418	1	Bolt-Joint, Eye
30	99-8346	4	Gasket
40	98-9417	1	Bolt-Joint, Eye
50	98-9461	1	Pipe Line ASM
60	108-4422	1	Gasket
70	98-7605	2	Bolt
80	99-8383	1	Oil Pipe ASM
90	98-9722	1	O-Ring
100	98-9721	1	Pipe-Oil
110	98-9714	2	Clamp-Hose
120	98-9601	1	Clamp-Pipe
130	98-9591	1	Pin-Band



Oil Cooler Assembly

Ref.	*Part Number*	*Qty.*	*Description*
10	104-5158	1	Oil Cooler ASM
15	112-7030	1	O-Ring
20	98-9724	1	Pipe-Cooler, Oil
30	98-9579	2	Band-Pipe
40	98-9579	2	Band-Pipe
50	98-9578	1	Pipe-Return, Water

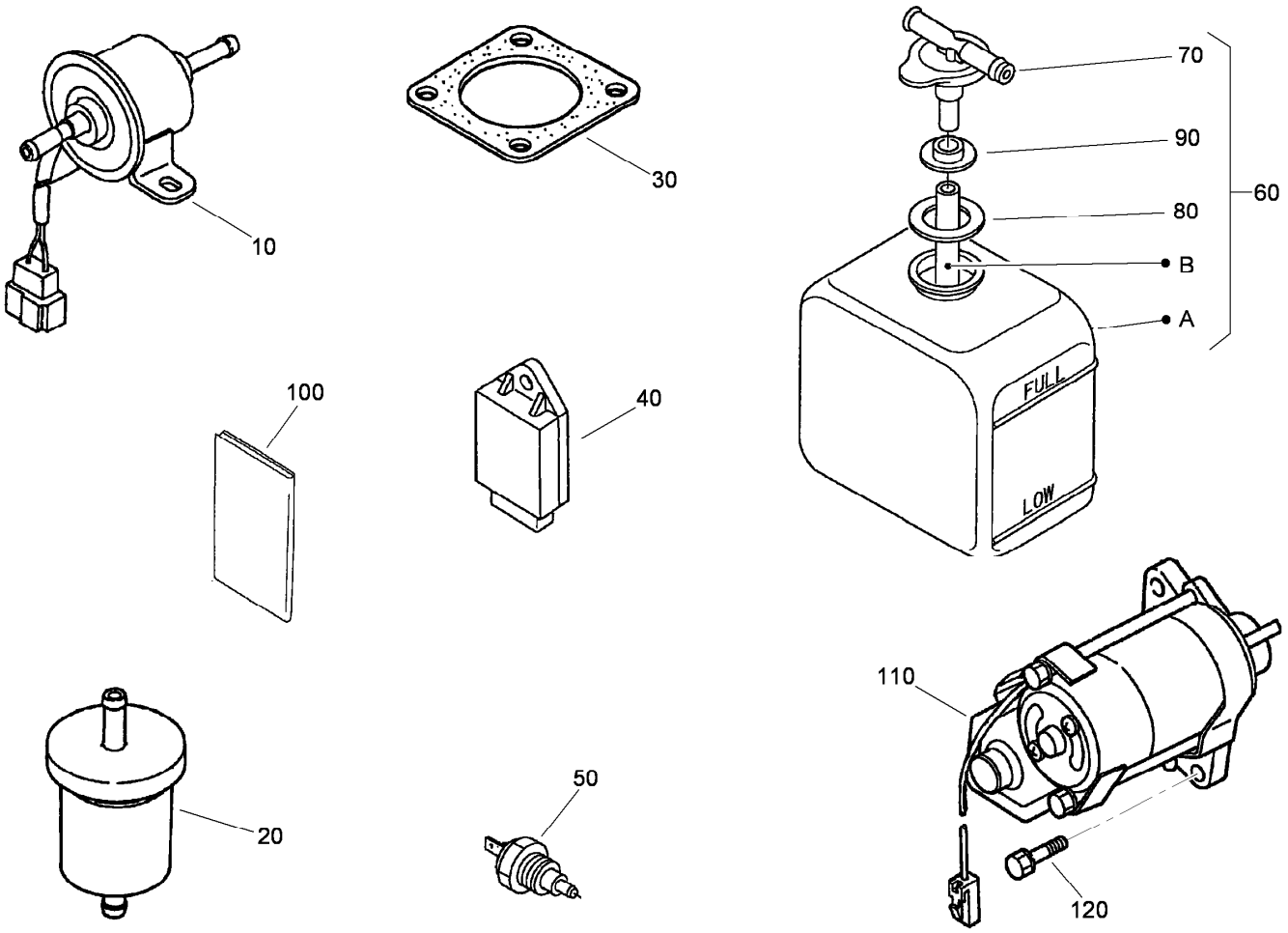


Gasket Kit

Ref.	Part Number	Qty.	Description
10	108-1415	1	Upper Gasket Kit
20	108-6573	1	Gasket-Head, Cylinder ●
40	99-8329	1	Gasket-Manifold, Intake ●
50	105-3767	1	Gasket ●
60	105-3768	1	Gasket ●
70	99-8327	1	Gasket-Manifold, Exhaust ●
80	99-8385	6	Seal-Stem, Valve ●
90	98-9615	1	Gasket-Cover, Head ●
100	98-9454	3	Gasket ●
110	99-3446	1	O-Ring ●
120	99-8346	4	Gasket ●
130	108-4422	1	Gasket ●
140	98-9722	1	O-Ring ●
150	98-9638	1	Gasket-Flange, Water ●
160	105-3748	1	Gasket-Thermostat ●
170	99-8343	1	Gasket-Muffler ●
180	112-7041	1	Lower Gasket Kit

Ref.	Part Number	Qty.	Description
190	98-9632	1	Gasket-Pump, Water ●
200	98-9633	1	Gasket-Case, Gear ●
210	105-3781	2	O-Ring ●
220	105-3777	2	O-Ring ●
230	98-9634	1	Gasket-Case, Bearing ●
240	98-9635	1	Gasket-Cover, Bearing Case ●
250	105-3783	1	O-Ring ●
260	105-3776	1	O-Ring ●
270	98-9729	1	O-Ring ●
280	98-9636	1	Gasket-Pump, Fuel ●
290	98-9682	1	Gasket ●
300	105-3788	1	O-Ring ●
310	98-7601	1	Seal-Oil ●
320	98-9637	1	Gasket ●
330	98-9683	1	Gasket-Cover, Solenoid ●

● Not illustrated



Electric Fuel Pump, Fuel Filter, Starter and Overflow Bottle Assemblies

Ref.	*Part Number*	*Qty.*	*Description*
10	107-0122	1	Pump-Fuel, Electric
20	98-7612	1	Filter-Fuel
30	99-8343	1	Gasket-Muffler
40	98-7611	1	Controller-Glow
50	98-9719	1	Thermoswitch
60	108-0638	1	Bottle-Overflow
70	105-3754	1	Cap
80	105-3755	1	Gasket
90	105-3756	1	Plate
100	115-4104	1	Operator Manual
110	98-9705	1	Starter ASM
120	98-7697	2	Bolt

Attachments and Accessories

For 30487TC Groundsmaster 7210 Series Traction Unit

Product Name	Model/Part
Auxiliary Hydraulic Power Kit	30380
Auxiliary Power Unit	30382
Debris Blower	30393
Tooth Rake	08751
Finish Grader	08754
Drag Mat Carrier System	08756
Steel Drag Mat	08757
Coco Drag Mat	08758
Universal Sunshade	30349
42-pound Weight, For Kit 114-4090	114-4096
Premium Transmission/Hydraulic Tractor Fluid (55 Gallon Drum)	108-1183
Premium Transmission/Hydraulic Tractor Fluid (5 Gallon Pail)	108-1184
Green Diesel Cap	107-2172
Yellow Hydraulic Cap	107-1576
Overflow Tank Kit	117-5570
Brake Service Kit	120-0015
Gm7210 Manufacturers Certificate	111-5968
Jack-Stand Kit	30483
Fender Kit	117-9170
Polar Trac Cab	30474
V-Plow Mounting Kit	30378
Polar Trac Kit	30675
48in V-Plow	30750
Tuv Kit Instructions	111-5910
Tuv Kit Instructions	111-5243
TÜV Kit - Speed Decal 20kph	02980
TÜV Kit - German Vehicle Serial Plate	02983
5in Air Cleaner Safety Element	114-4057
Fuse-In Line	111-5101
CE Kit	30240
Blade-Belt Kit, 72in Side Discharge Deck	105-7272
Spark Arrestor Kit	112-1688
400-hour Filter Maintenance Kit	30052
Grass Collection System	30460
Rear QAS	30812
60-Amp Alternator Kit, Kubota 05 Series-Powered Traction Unit	117-5540
Hitch Kit, Groundsmaster 7200/7210 Series Traction Unit with Kubota Engine	130-8717
Hitch Kit	130-8718
Wheel and Tire ASM (Semi Pneumatic)	110-6406
Weight Mount Bracket Kit	114-4090
Weight Bracket Kit	125-2670
Premium Engine Oil 15w40 (55 Gallon Drum)	121-6394
Tire-Lug (24 X 12 - 12)	103-6771
Premium Engine Oil 15w40 (5 Gallon Pail)	121-6395
Slow Moving Vehicle Kit	114-4050
North American Road Light Kit	30374

Attachments and Accessories (continued)

Recycler Kit, 60in Side Discharge Deck 30348
CE Kit, Grass Collection System 117-9249
60in Side Discharge Mower 30456
Baffle, Blower Housing 30658
Blade-Belt Kit 105-7270
62in Rear Discharge Completion Kit 30463
62in Guardian Recycler Completion Kit 30306
62in Rotary Mower 30457
62in CE Mower Cover Kit 30683
Blade-Belt Kit, 72in Guardian Only 105-7271
72in Rear Discharge Completion Kit 30466
72in Guardian Recycler Completion Kit 30304
72in Guardian Fine Recycler Completion Kit 30346
72in Base Deck 30353
72in Guardian and Rear Discharge CE Mower Cover Kit 30685
Leaf Mulching Kit 108-5273
Recycler Kit, 72in Side Discharge Deck 30347
Striping Kit 105-7273
72in Side Discharge Deck 30481
72in Side Discharge Mower (CE) 30354
CE Kit, 72in Side Deck With French Guards 30679
100in Rear Discharge Deck 31101
Adapter Kit for 100in Rear Discharge Deck 31104
Leaf Mulching Kit for 100in Rear Discharge Deck 31105
100in CE Mower Cover Kit 30687

Notes:

Notes:



Count on it.