



Form No. 3415-762 Rev B

Count on it.

Parts Catalog

Power Max[®] 824 OE Snowthrower

Model No. 37793—Serial No. 400000000 and Up



Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

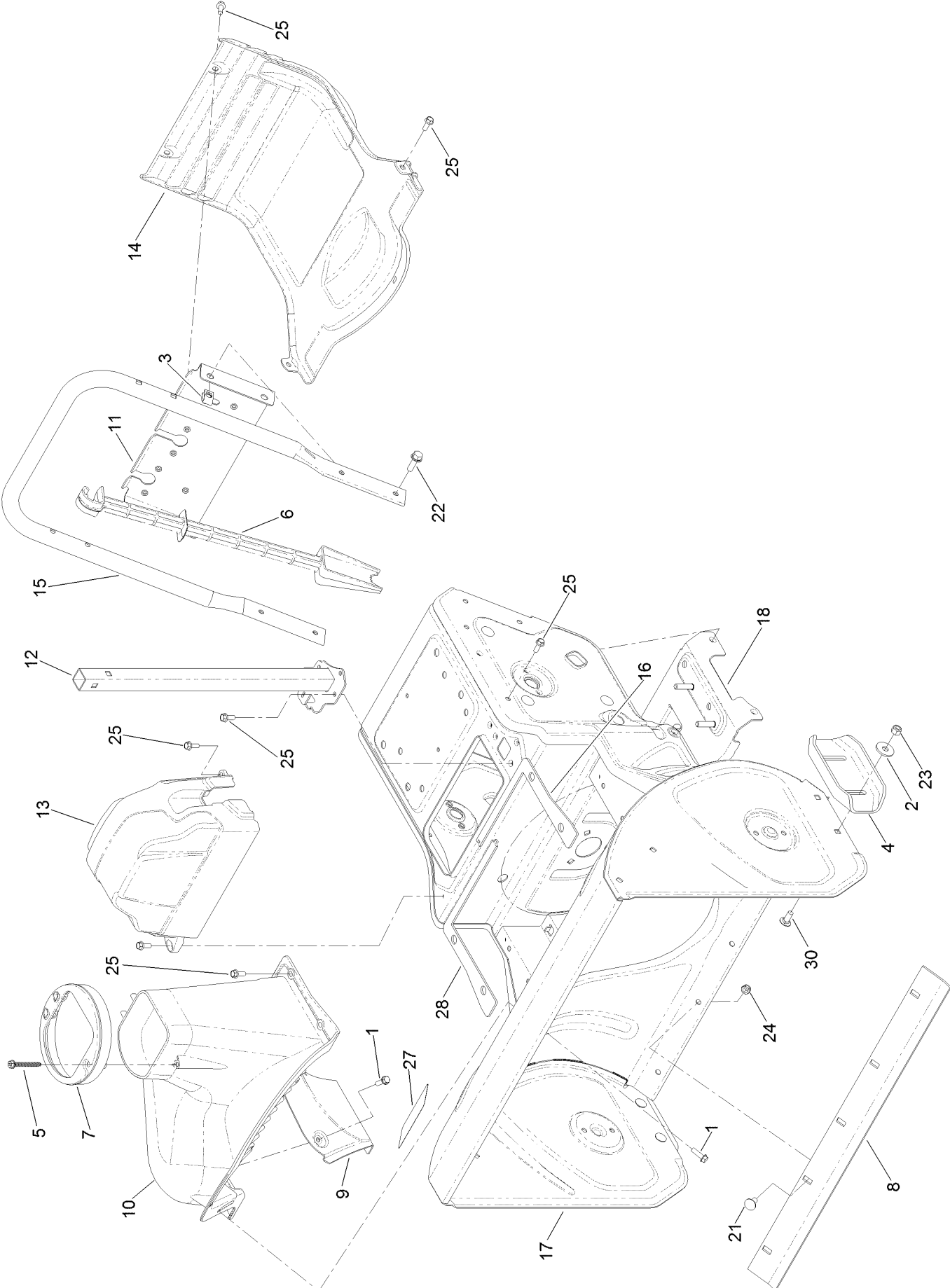
In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

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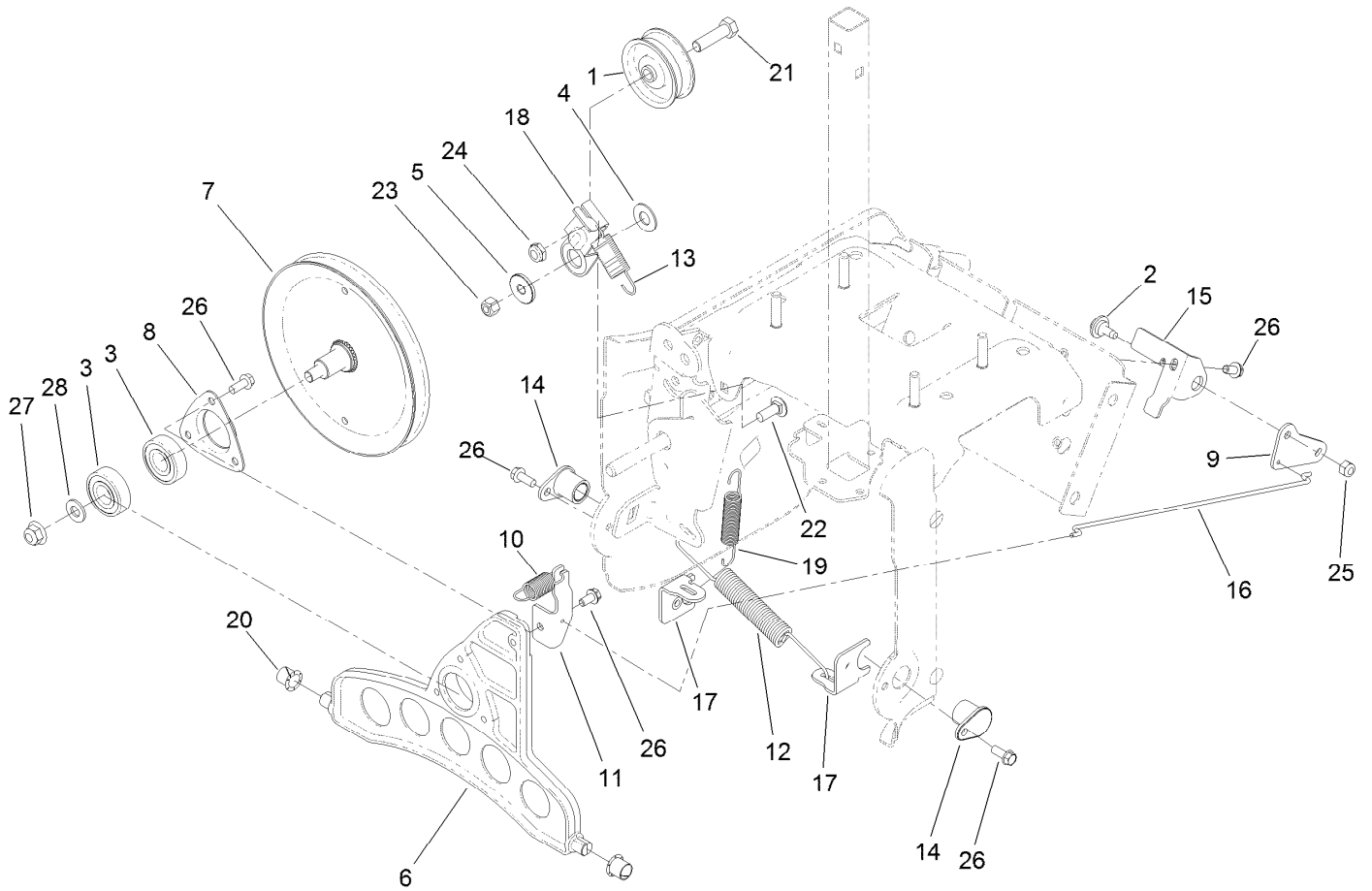
Main Frame and Auger Housing Assembly



Main Frame and Auger Housing Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	46-8091	6	Screw-HWH	14	120-7178	1	Cover-Lower
2	52-2861	4	Washer	15	120-7179-03	1	Handle-Lower
3	94-2413	4	Nut-U	16	120-7181	1	Seal-Housing, LH
4	106-4588-01	2	Skid	17	131-6468	1	Frame
5	114-3751	1	Screw-HWH, Plastite	18	121-1218	1	Plate-Stud Engine
6	121-6833	1	Stick-Cleanout	21	3230-18	5	Screw-CARR
7	119-7626	1	Guide-Chute	22	3234-29	4	Screw-HHF
8	119-7601-01	1	Scraper-24 Inch	23	3296-29	4	Nut-Lock, NI
9	120-7158-01	1	Cover-Liner	24	3296-47	5	Nut-Lock, NI
10	120-7159	1	Cover	25	32144-85	17	Screw-HWH
11	120-7161-01	1	Brace-Frame	27	121-6817	1	Decal-Danger, Auger
12	120-7170-03	1	Support-Chute	28	121-6841	1	Seal-Housing, RH
13	120-7177	1	Cover-Belt	30	3230-23	4	Screw-CARR

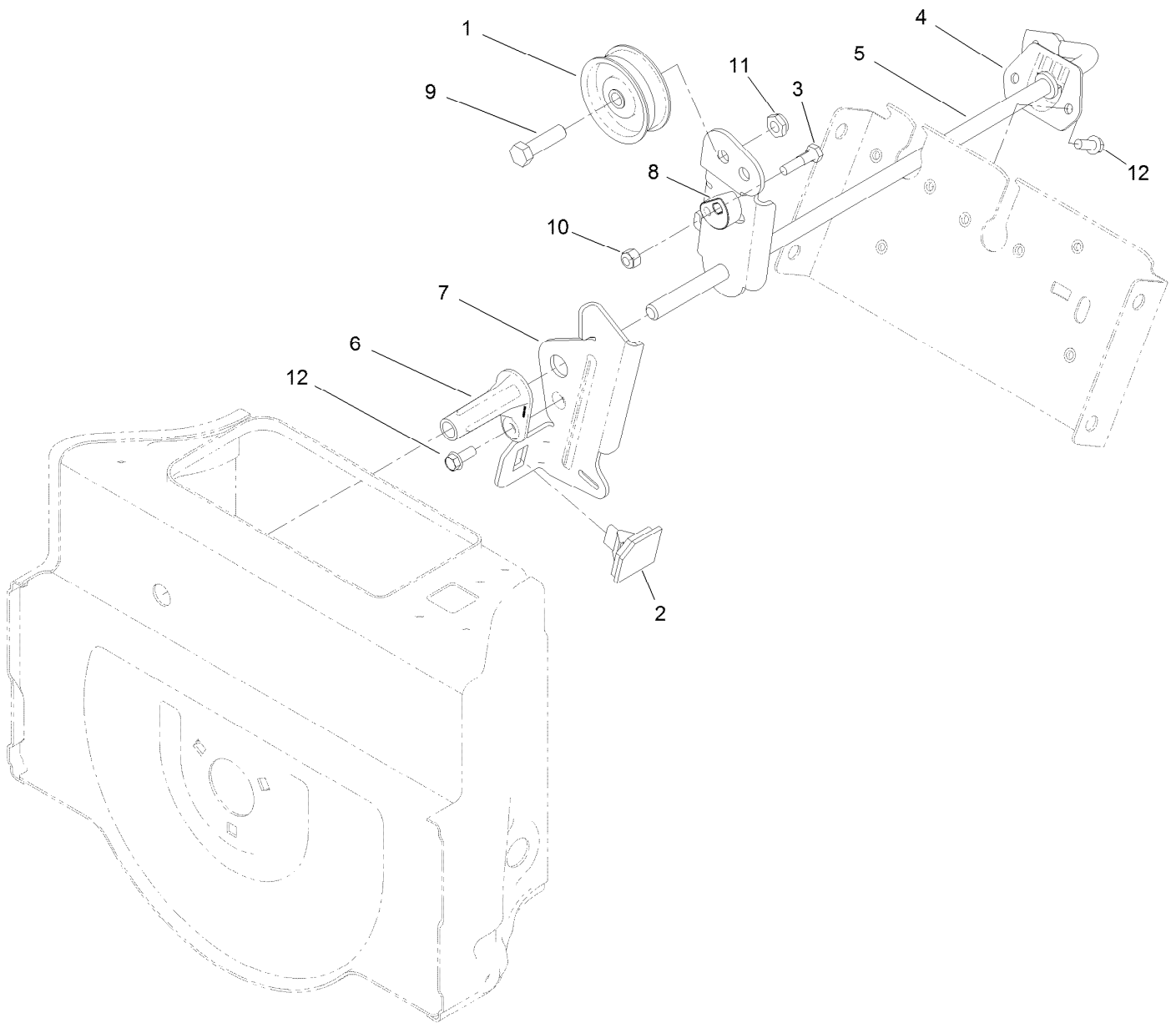
Pulley and Bellcrank Assembly



Pulley and Bellcrank Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3-4244	1	Pulley-Idler	15	120-7165-03	1	Bracket-Bellcrank
2	92-9698	1	Screw-Shoulder	16	136-7155	1	Link-Drive
3	38-7820	2	Bearing-Ball	17	120-9271	2	Bracket-Anchor, Spring
4	25-5640	1	Washer	18	136-7159	1	Arm-Idler, Traction
5	117-7711	1	Bushing-Idler	19	120-9275	1	Spring-Extension
6	119-7645	1	Plate-Wheel, Friction	20	256-257	2	Bushing-Nyliner
7	136-7152	1	Traction Pulley ASM	21	323-29	1	Screw-HH
8	136-7124	1	Retainer-Bearing	22	3230-10	1	Bolt-CARR
9	119-7670-03	1	Bellcrank-Drive	23	3296-29	1	Nut-Lock, NI
10	136-7153	1	Spring-Extension	24	3296-59	1	Nut-Lock, NI
11	119-7679	1	Bracket-Plate, Traction	25	3296-73	1	Nut-Lock, NI
12	120-3883	1	Spring-Extension	26	32144-85	7	Screw-HWH
13	137-3435	1	Spring-Extension	27	104-8301	1	Nut-HF, NI
14	120-7156	2	Bushing-Plate, Traction	28	3256-24	1	Washer-Flat

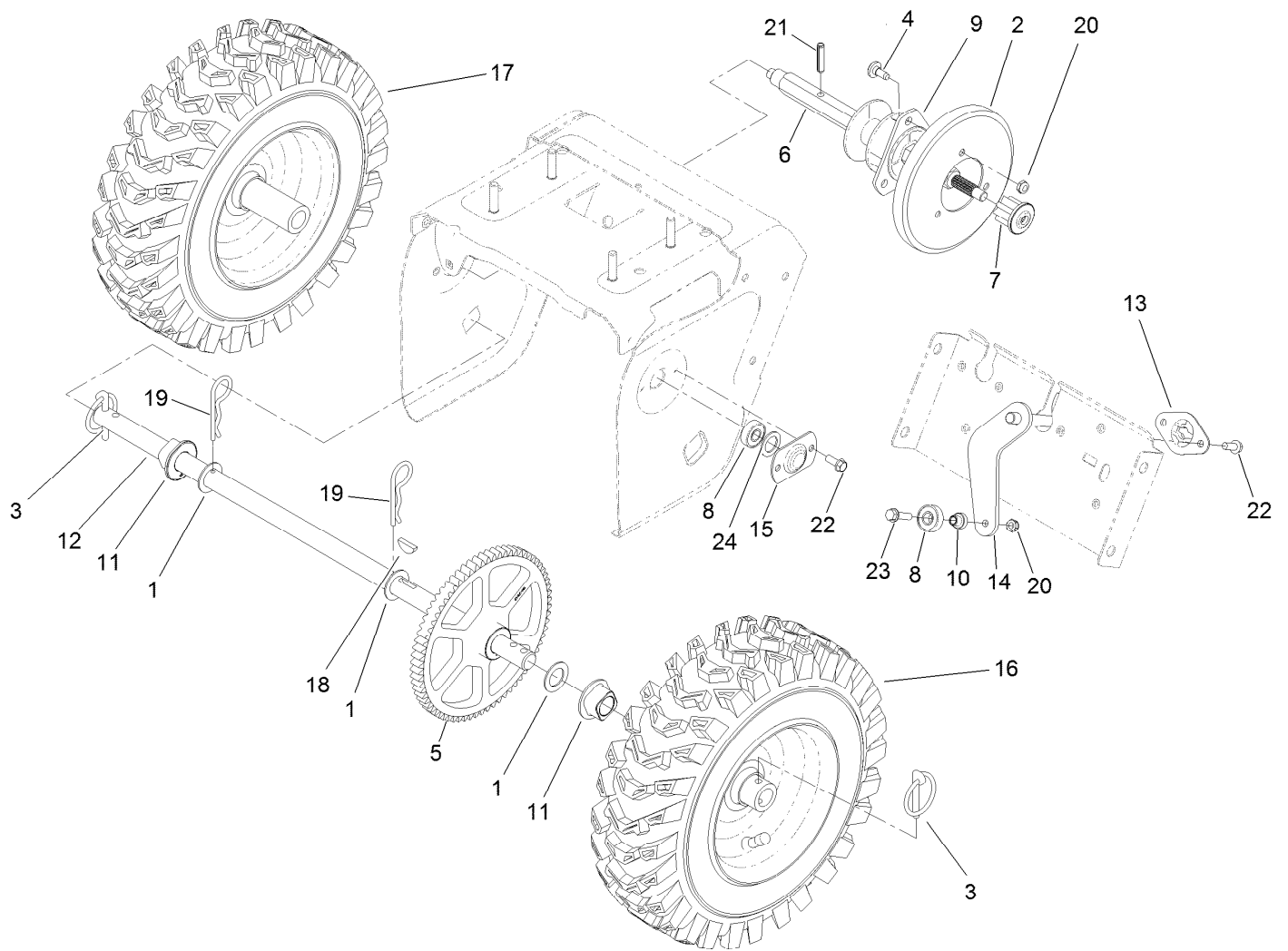
Impeller Drive Assembly



Impeller Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3-4244	1	Pulley-Idler	7	120-9257-03	1	Arm-Brake, Impeller
2	66-8060	1	Pad-Brake	8	120-9276	1	Eccentric-Brake, Impeller
3	136-8674	1	Bolt-Pivot, Eccentric	9	323-29	1	Screw-HH
4	120-7167	1	Bushing-Rod, Clutch	10	3296-42	1	Nut-Lock, NI
5	120-9254-03	1	Impeller Clutch ASM	11	3296-59	1	Nut-Lock, NI
6	120-9256	1	Pivot-Brake, Impeller	12	32144-85	3	Screw-HWH

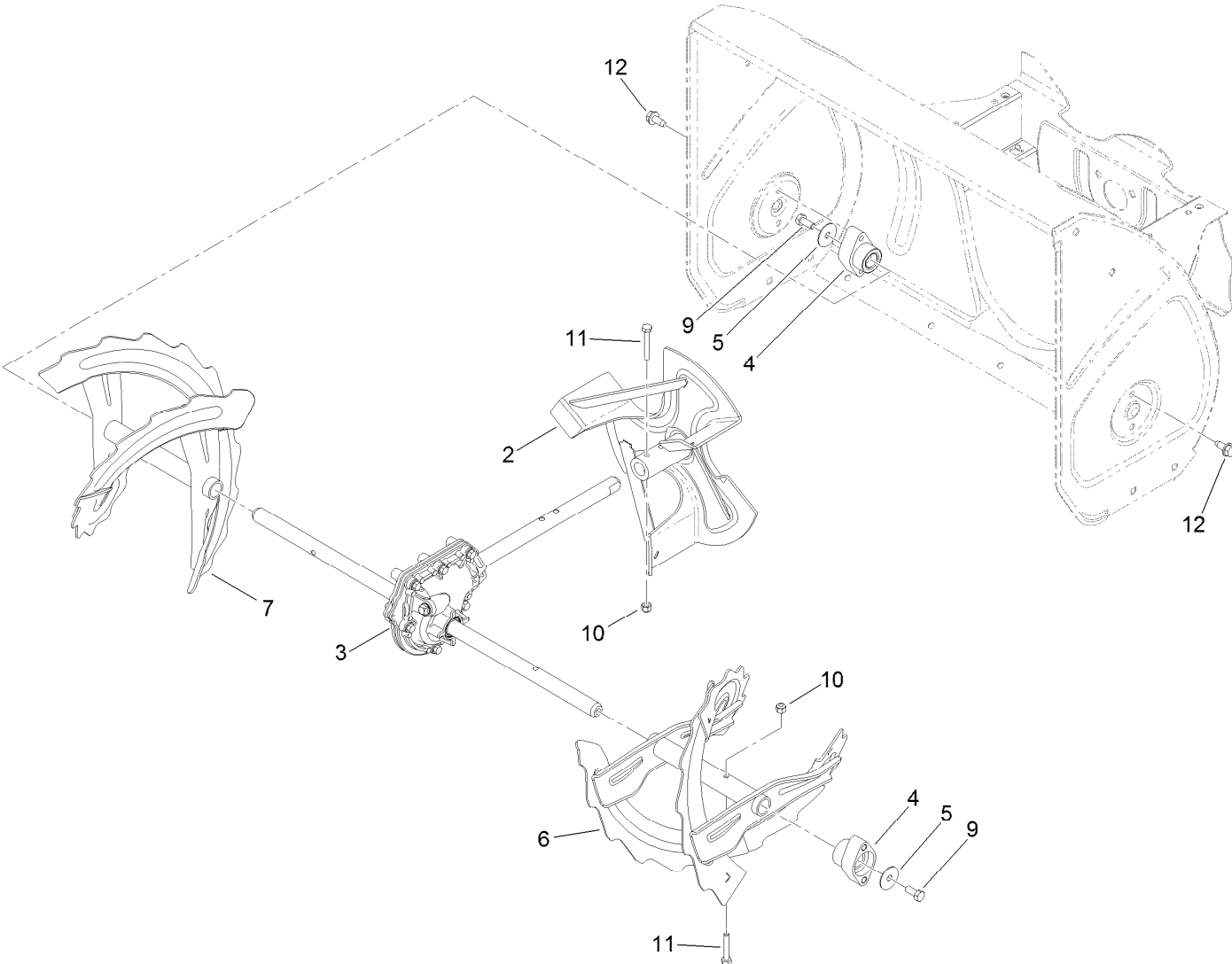
Drive Assembly



Drive Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	3-8664	3	Washer-Thrust	13	120-7191	1	Retainer-Plate, Shift
2	119-1567	1	Wheel-Friction	14	120-7193-03	1	Shift Plate ASM
3	107-3039	2	Klik Pin ASM	15	136-7158	2	Retainer-Bearing
4	120-7950	3	Screw-Shoulder	16	137-3429	1	LH Wheel And Tire ASM
5	119-7613	1	Gear-Axle	17	137-3430	1	RH Wheel And Tire ASM
6	119-7615	1	Shaft-Hex	18	3257-7	1	Key-Woodruff
7	119-7616	1	Gear-Pinion, 8 Tooth	19	3290-343	2	Pin-Hair
8	121-6835	3	Bearing-Ball	20	3296-56	4	Nut-Lock, NI
9	119-7630	1	Trunnion	21	32121-9	1	Pin-Roll, Slotted
10	119-7684	1	Spacer-Plate, Shift	22	32144-85	6	Screw-HWH
11	120-7162	2	Bushing-Axle	23	32144-86	1	Screw-HWHTF
12	120-7180	1	Axle	24	121-6840	2	Washer-Rubber

Gearbox, Auger and Impeller Assembly

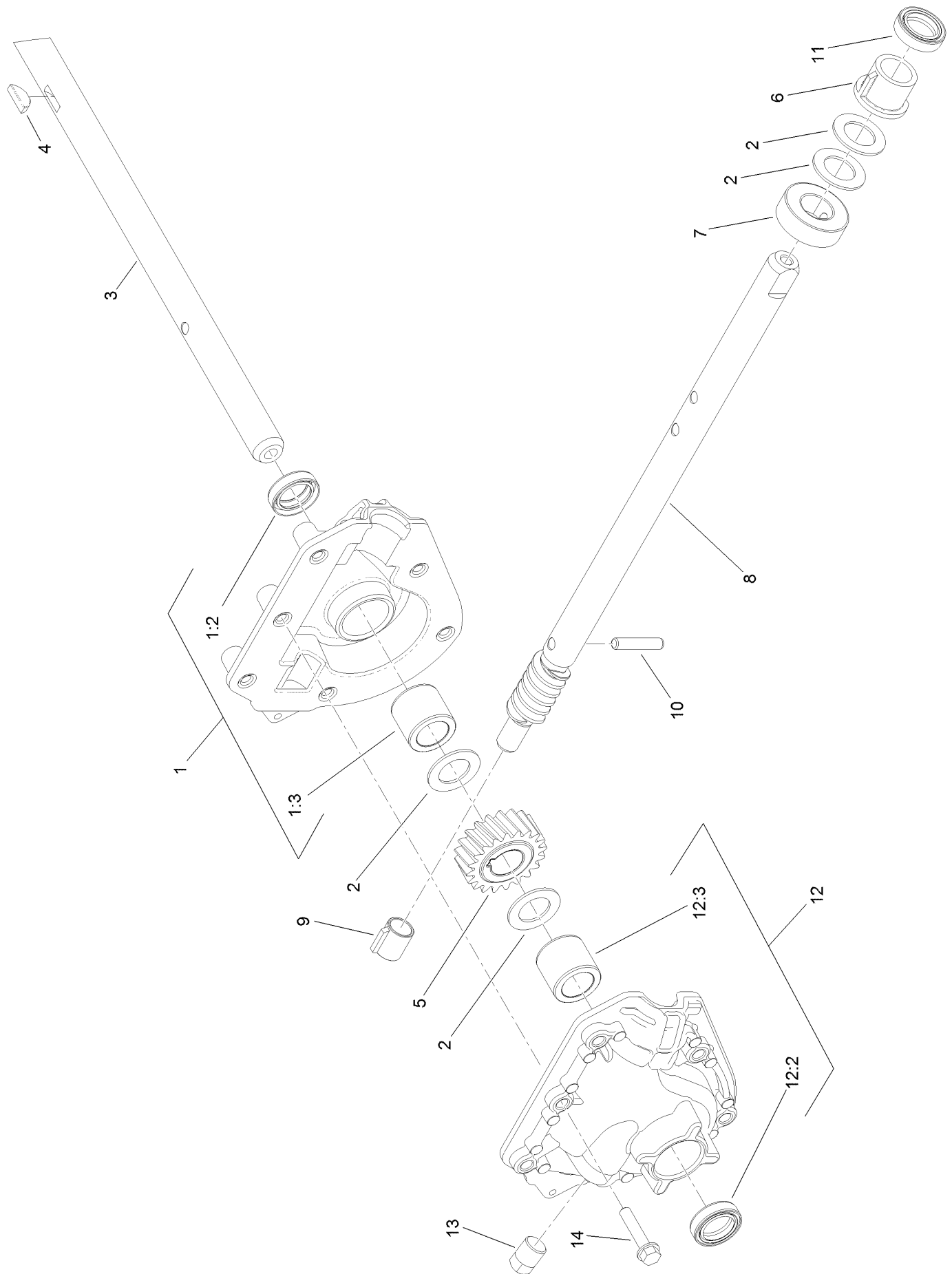


Gearbox, Auger and Impeller Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	119-7612-03	1	Impeller ASM
3	120-3859	1	Gearcase ASM
4	120-3860	2	Bearing-Augur
5	120-3862	2	Washer-Thrust
6	120-9287-03	1	LH Auger ASM

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
7	120-9290-03	1	RH Auger ASM
9	322-3	2	Screw-HH
10	3296-42	4	Nut-Lock, NI
11	321-10	4	Screw-HH
12	32144-70	4	Screw-HWHTF

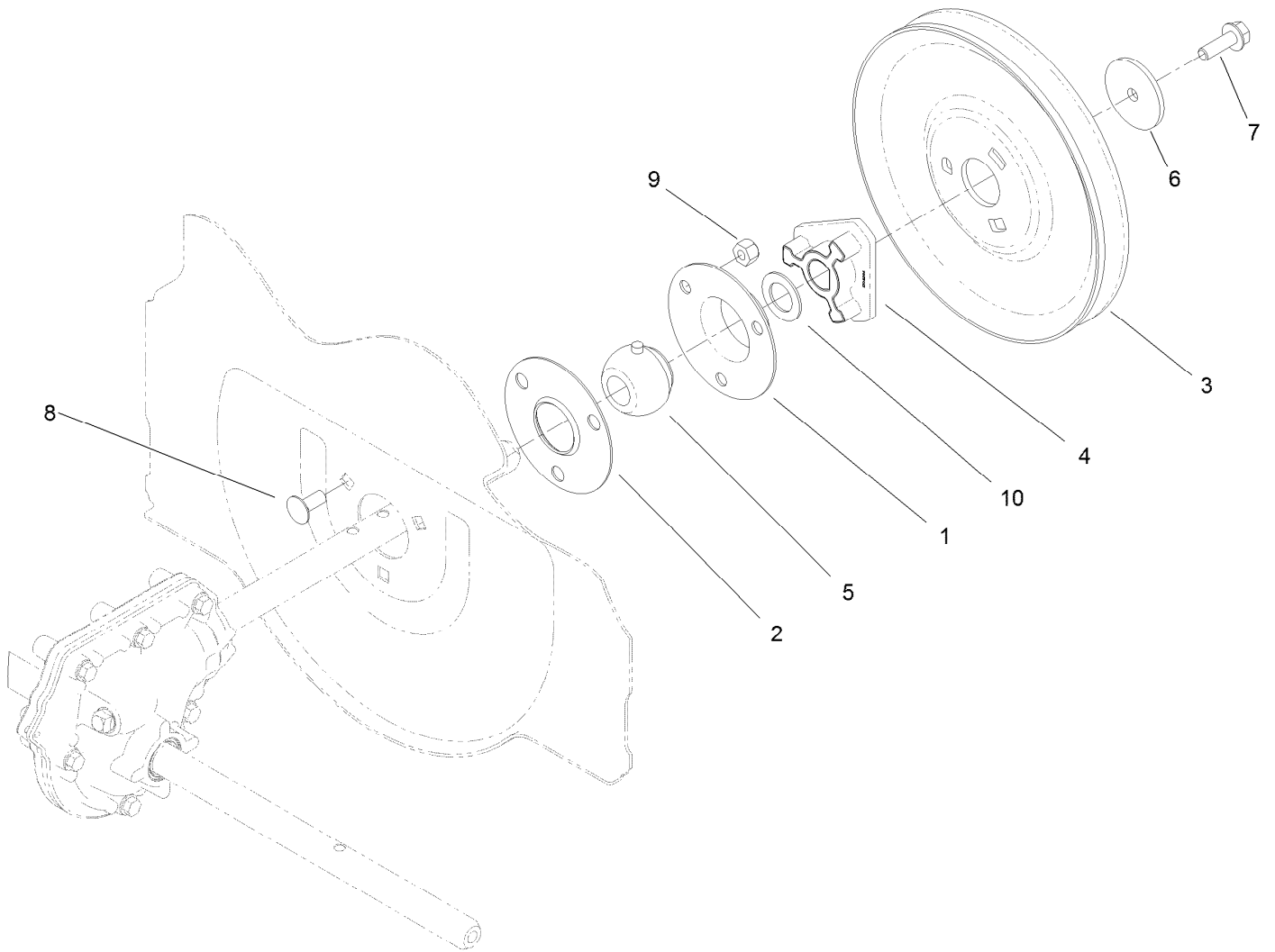
24 Inch Auger Gearcase Assembly No. 120-3859



24 Inch Auger Gearcase Assembly No. 120-3859 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-1209	1	RH Auger Gearcase ASM	8	121-1234	1	Shaft-Impeller, Rolled
1:2	121-6634	1	Seal-Shaft	9	62-1150	1	Bushing-Worm
1:3	120-9269	1	Bushing-Sleeve	10	107-8899	1	Pin-Dowel
2	119-7640	4	Washer-Thrust	11	121-6634	1	Seal-Shaft
3	120-3858	1	Shaft-Output, Auger	12	121-1210	1	LH Auger Gearcase ASM
4	3257-5	1	Key-Woodruff	12:2	121-6634	1	Seal-Shaft
5	119-1576	1	Gear-Helical, 20 Tooth	12:3	120-9269	1	Bushing-Sleeve
6	119-7635	1	Bushing-Input	13	121-6832	1	Plug-Pipe, SQH
7	119-7636	1	Collar-Thrust	14	108-4862	6	Screw-HWHTF

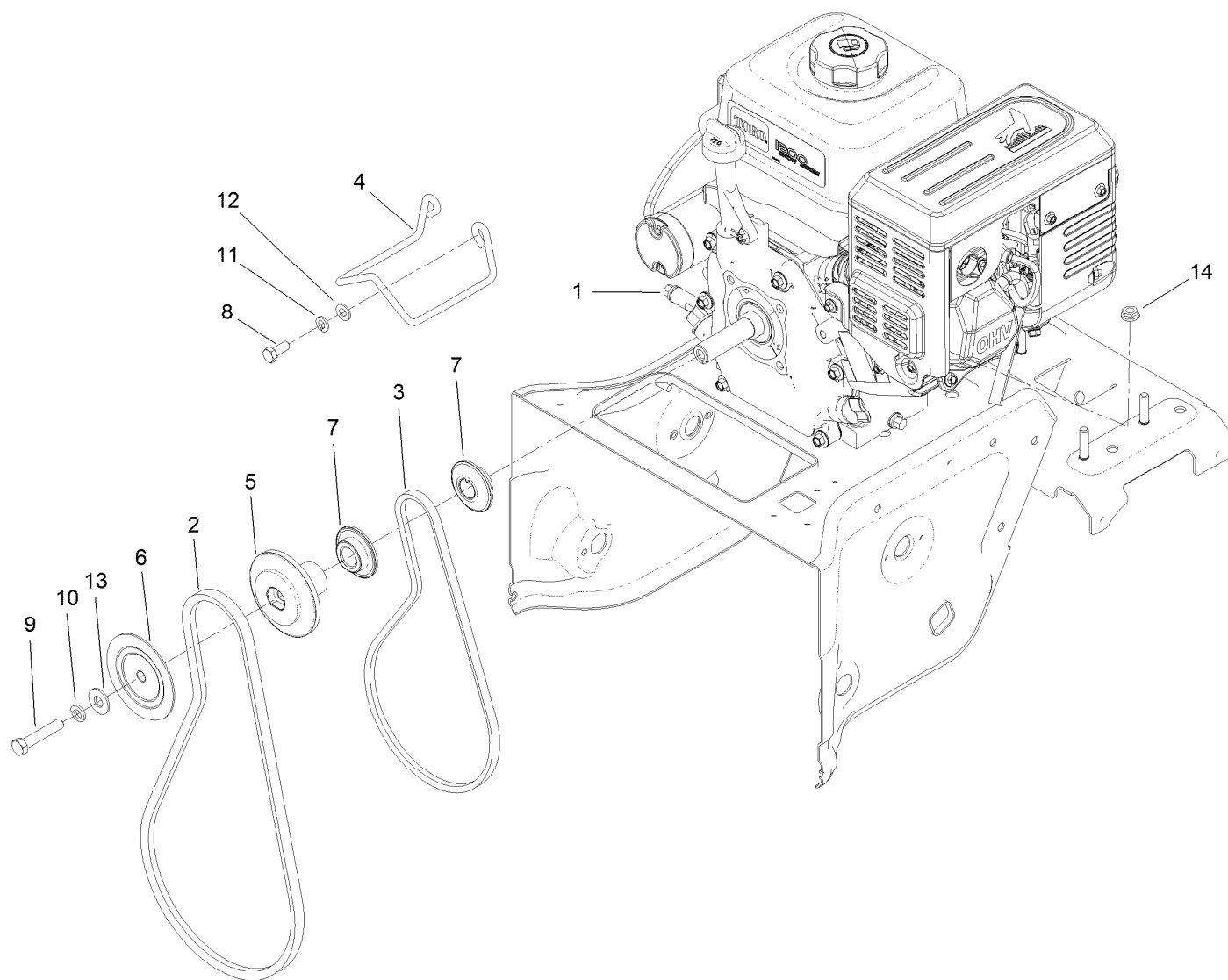
Impeller Assembly



Impeller Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	26-6110	1	Flange-Cup, Bearing	6	121-1230	1	Washer-Plain
2	26-6120	1	Flange-Cup, Bearing	7	115-5142	1	Screw-HHF
3	136-7157	1	Pulley-Impeller	8	3230-23	3	Screw-CARR
4	120-9264	1	Hub-Impeller, Pulley	9	3296-29	3	Nut-Lock, NI
5	120-9272	1	Bearing	10	119-7640	1	Washer-Thrust

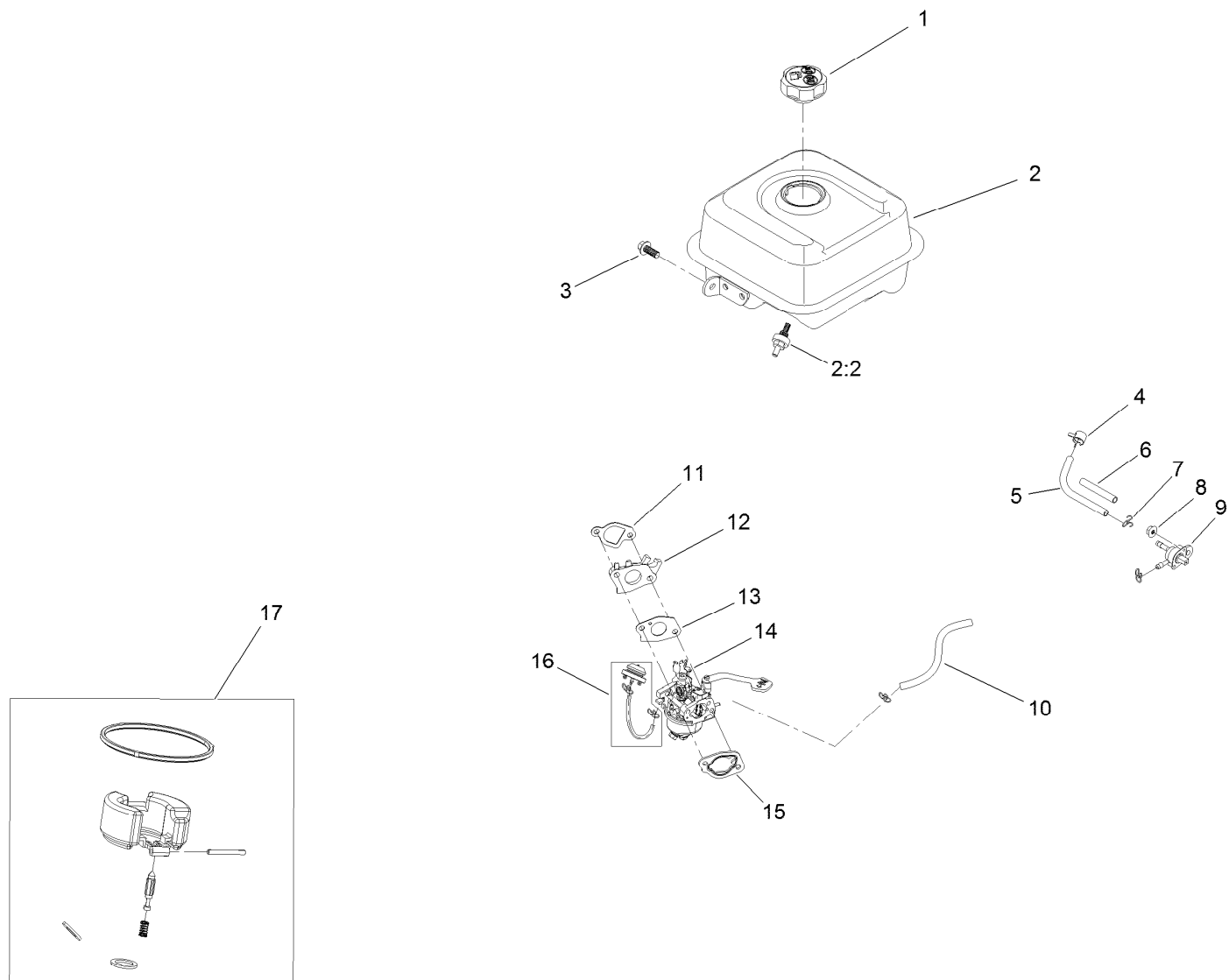
Engine Assembly



Engine Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	136-7752	1	Engine-G250Fds-1	8	33114-020	2	Screw-HH
2	120-3892	1	Belt-V	9	120-2302	1	Screw-HH
3	120-3893	1	Belt-V	10	3253-21	1	Washer-Lock
4	136-7156	1	Guide-Belt	11	3253-4	2	Washer-Lock
5	120-9283	1	Pulley-Auger, Rear	12	3256-23	2	Washer-Plain
6	120-9284	1	Pulley-Auger, Front	13	3256-4	1	Washer-Flat
7	121-6804	2	Pulley-Traction	14	32128-20	4	Nut-HF

Fuel System and Carburetor Assembly

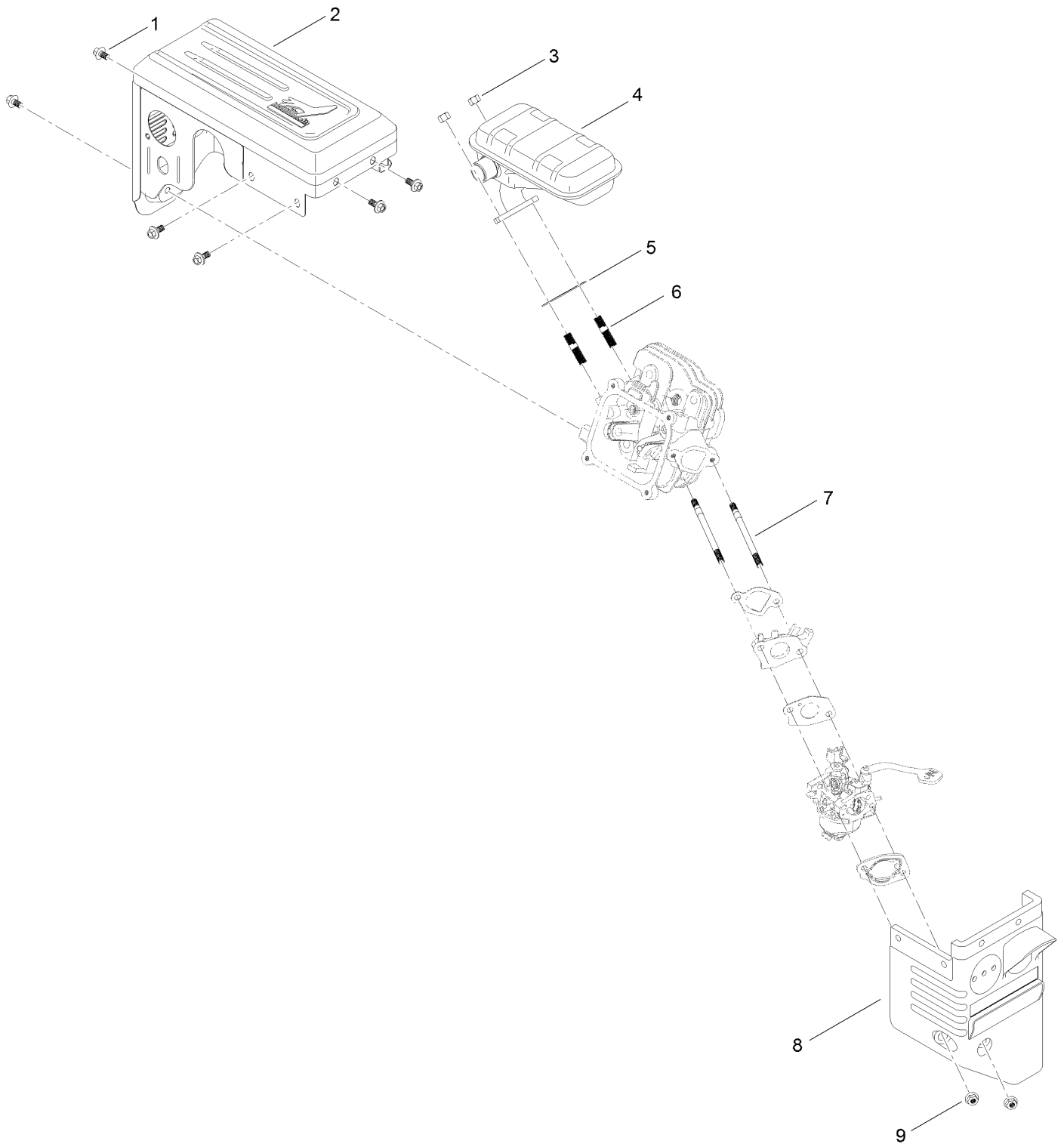


Fuel System and Carburetor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-9823	1	Cap-Fuel	10	127-9489	1	Hose-Fuel
2	133-1553	1	Fuel Tank And Filter ASM	11	133-1531	1	Gasket-Carburetor
2:2	127-9065	1	Filter-Fuel	12	133-1532	1	Insulator-Carburetor
3	121-0294	1	Screw-HHF	13	133-1533	1	Gasket-Carburetor
4	127-9120	1	Clamp-Hose	14	133-1534	1	Carburetor ASM
5	133-1556	1	Hose-Fuel	15	121-0080	1	Gasket-Carburetor
6	133-9997	1	Sleeve-Abrasion	16	127-9079	1	Primer Kit
7	121-0087	3	Clamp-Hose	17	127-9395	1	Internal Carb Service Kit
8	120-4236	1	Nut-Flange	99	133-9937	1	High Altitude Kit ●
9	127-9117	1	Valve-Fuel				

● Not illustrated

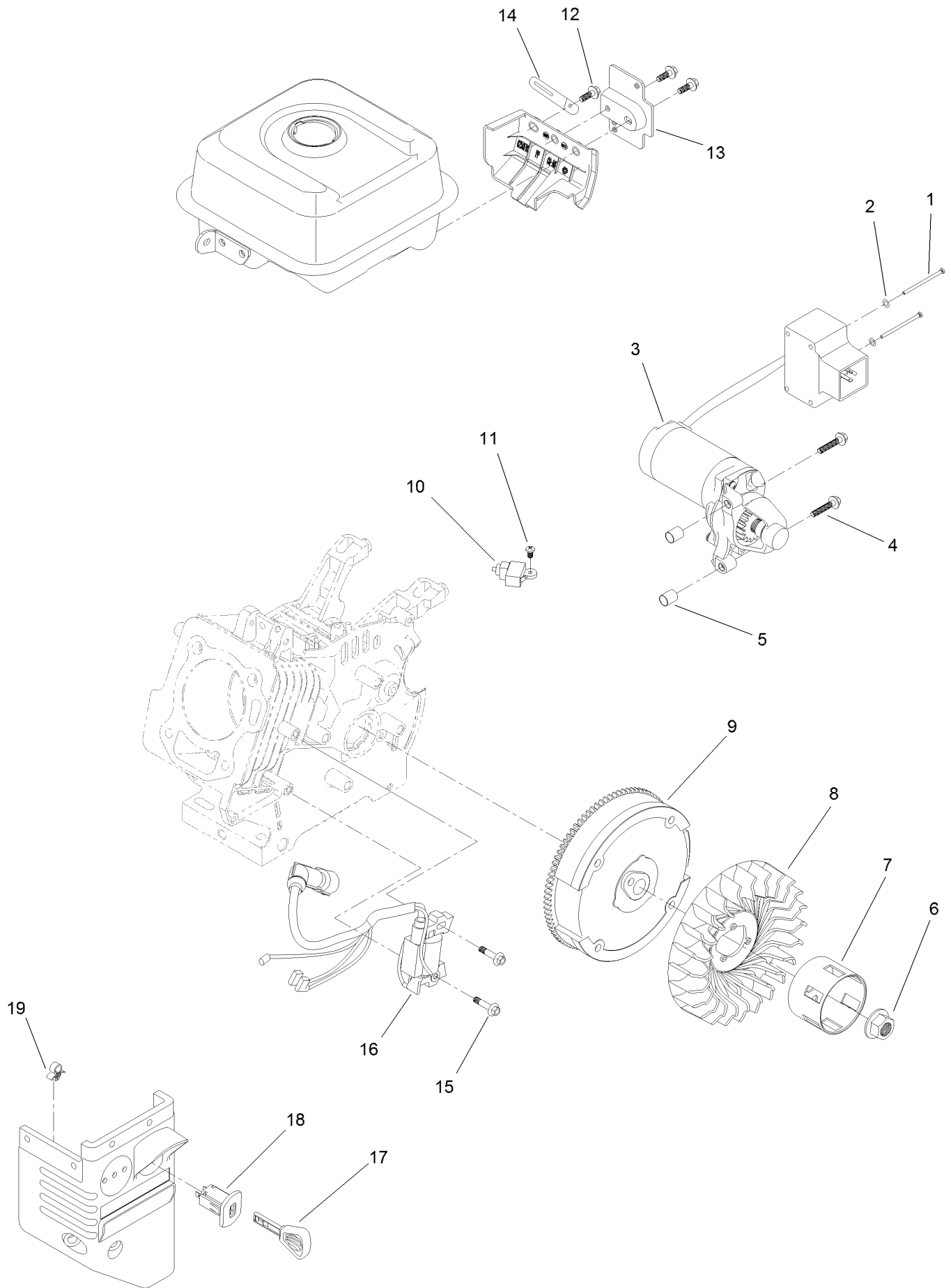
Intake and Exhaust Assembly



Intake and Exhaust Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-0294	6	Screw-HHF	6	121-0464	2	Stud-Exhaust
2	127-9491	1	Muffler Cover ASM	7	121-4112	2	Stud-Intake
3	121-0199	2	Nut-HH	8	127-9112	1	Box-Heater
4	127-9490	1	Muffler ASM	9	121-0308	2	Nut-Flange
5	133-1539	1	Gasket-Exhaust				

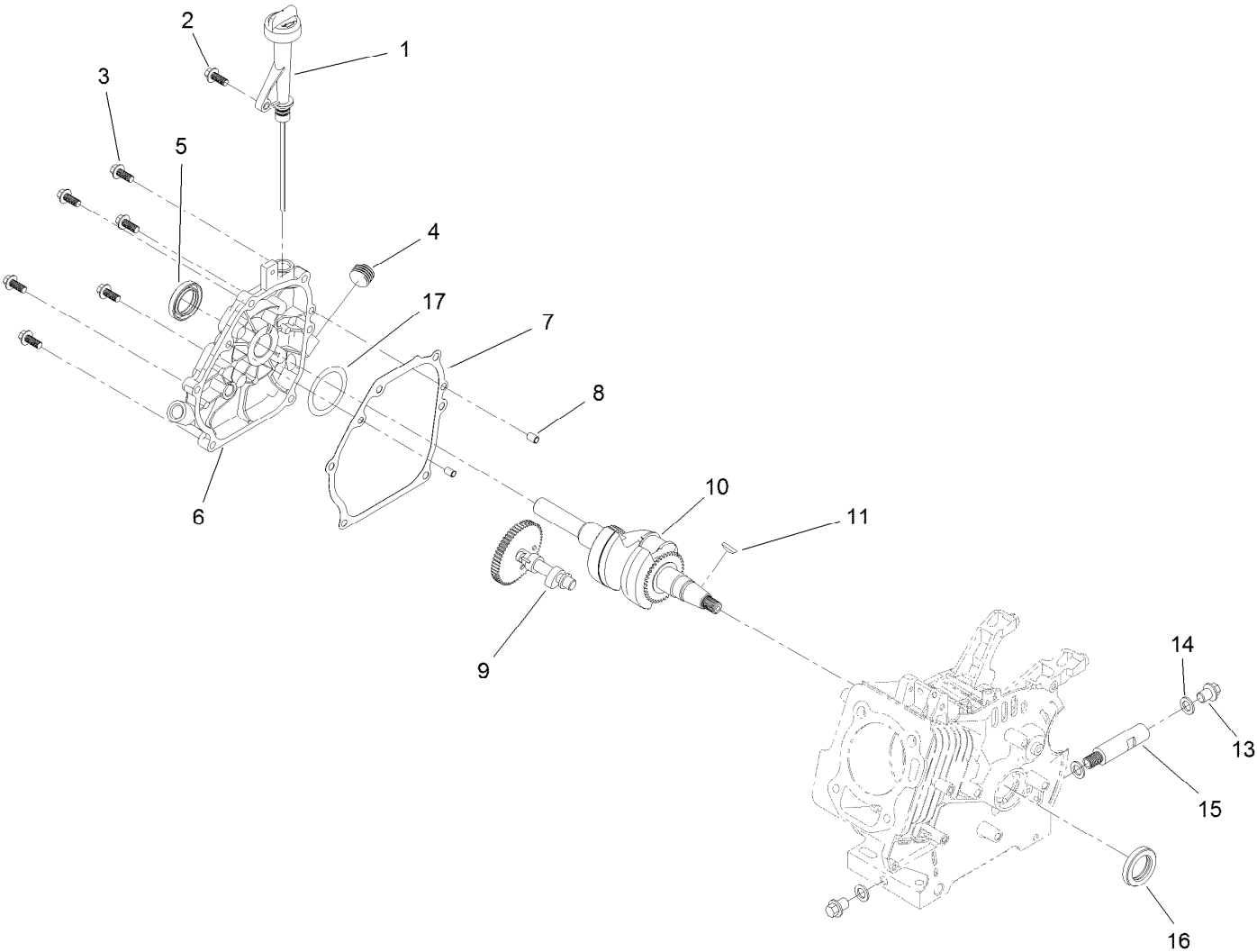
Ignition and Electrical Assembly



Ignition and Electrical Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-0306	2	Screw-Bhp	10	121-0284	1	Switch-Kill, Engine
2	121-0312	2	Washer-Plain	11	120-4461	1	Screw-PPH
3	133-9998	1	Motor-Starter	12	127-9123	3	Screw-HHF
4	133-1546	2	Screw-Flange	13	133-1554	1	Bracket-Switchbox, Starter
5	121-0055	2	Pin-Dowel	14	121-0017	1	Clip-Harness, Wire
6	121-0047	1	Nut-Flange	15	121-0097	2	Screw-HHF
7	133-1527	1	Cup-Starter	16	133-9996	1	Ignition Coil ASM
8	133-1526	1	Fan-Cooling	17	117-7728	1	Key
9	133-1525	1	Flywheel And Ring Gear ASM	18	121-0283	1	Switch-Key
				19	121-0326	1	Clip

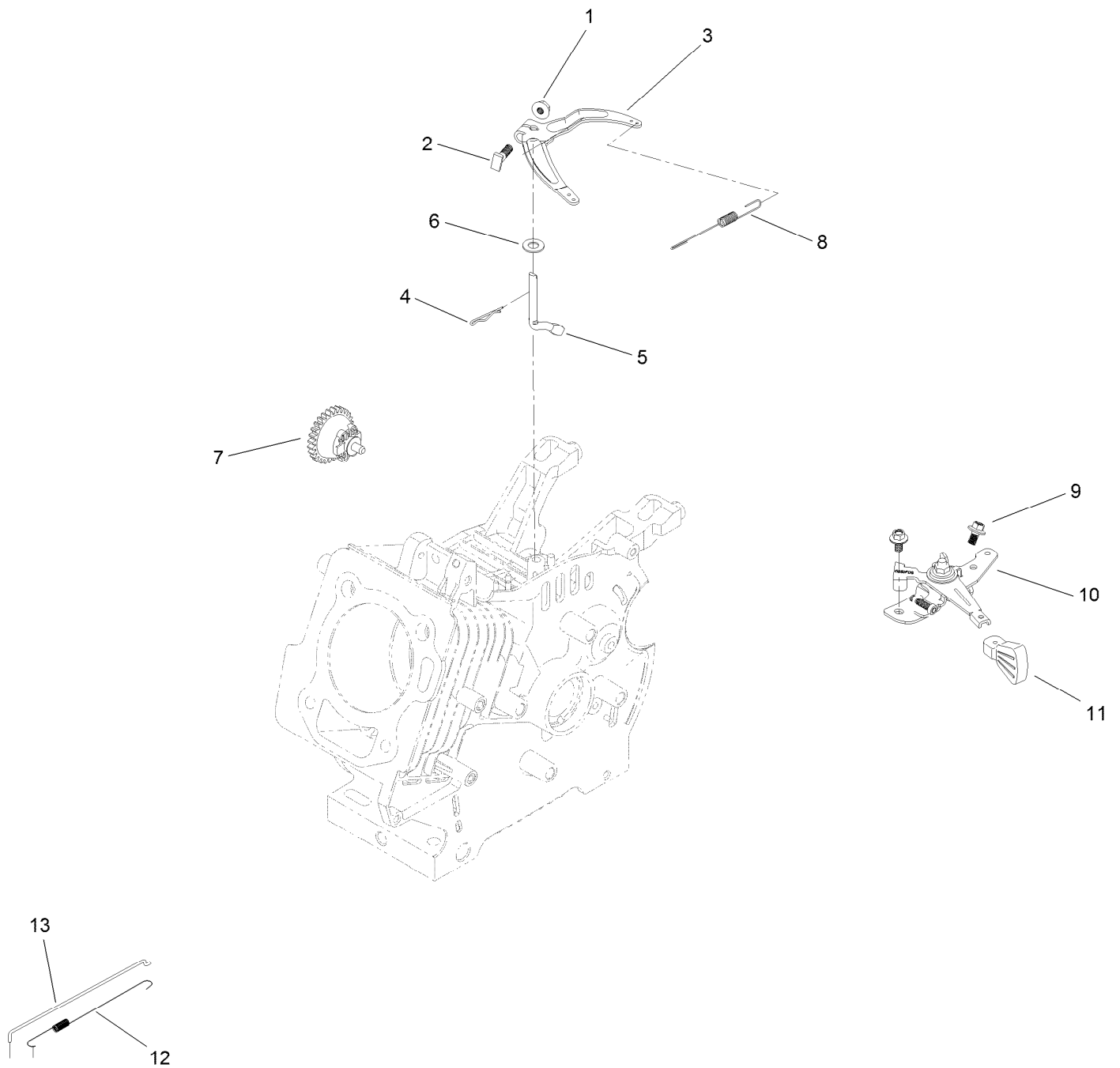
Crankcase Assembly



Crankcase Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	133-9866	1	Oil Fill Assembly	9	133-9991	1	Camshaft ASM
2	127-9123	1	Screw-HHF	10	127-9495	1	Crankshaft
3	121-4114	6	Screw-HHF	11	120-4320	1	Key-Woodruff
4	133-9805	1	Plug-Drain	13	121-0030	2	Screw-HHF
5	133-1516	1	Seal-Oil	14	121-0048	3	Washer-Plain
6	133-9865	1	Cover-Crankcase	15	127-9104	1	Tube-Drain, Oil
7	127-9493	1	Gasket-Cover, Crankcase	16	133-9864	1	Seal-Oil
8	121-0054	2	Pin-Dowel	17	133-9863	1	Washer-Thrust

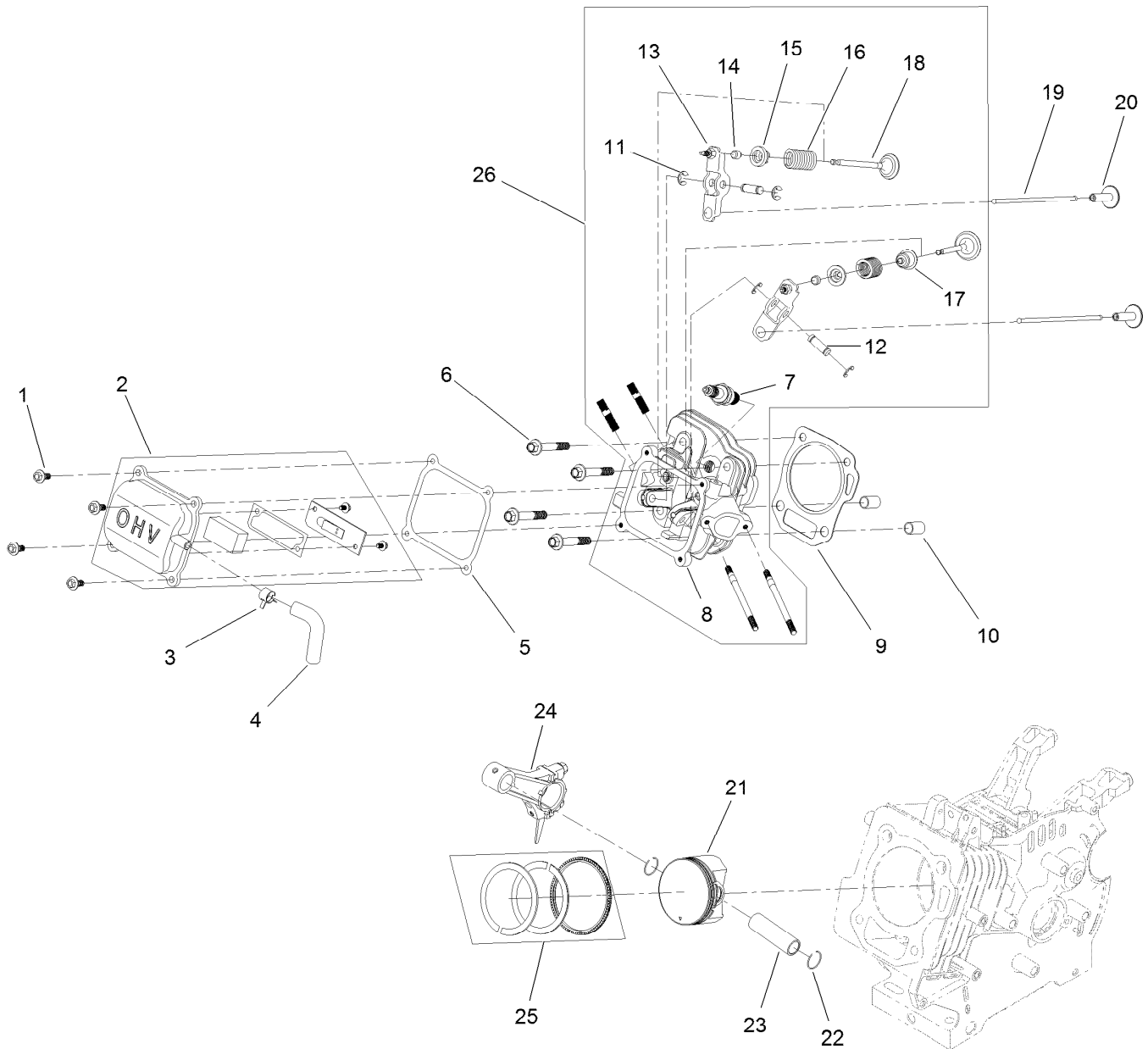
Governor Assembly



Governor Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4236	1	Nut-Flange	8	127-9483	1	Spring-Governor
2	120-4238	1	Bolt-Arm, Governor	9	121-0116	2	Screw-HHF
3	127-9482	1	Arm-Governor	10	133-1555	1	Throttle Control ASM
4	120-4256	1	Pin-Hair	11	121-0269	1	Knob-Control, Throttle
5	133-9995	1	Shaft-Governor	12	133-1536	1	Spring-Return, Throttle
6	121-0498	1	Washer-Plain	13	133-1535	1	Rod-Governor
7	133-9994	1	Governor Gear ASM				

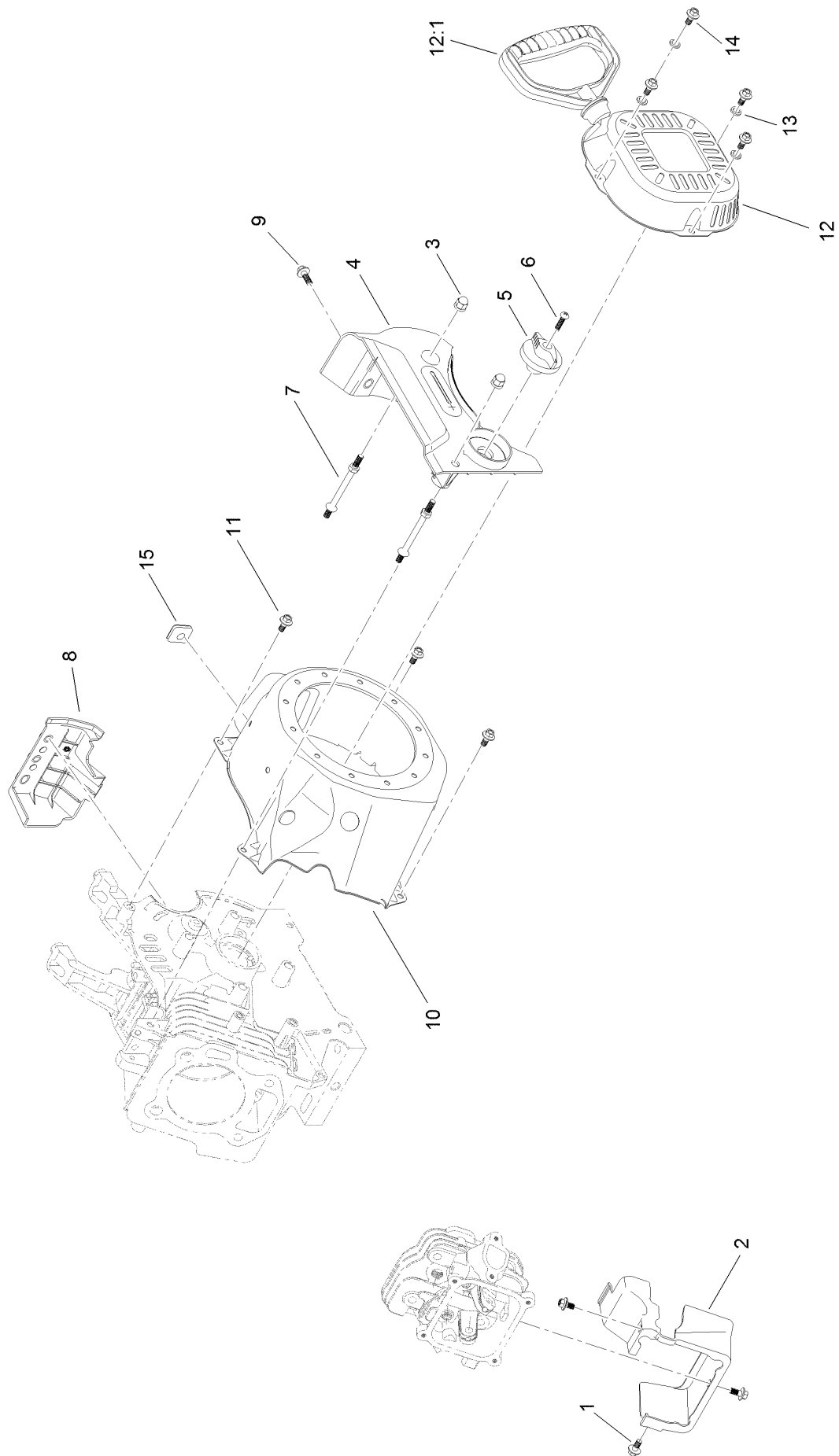
Piston and Head Assembly



Piston and Head Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-4454	4	Screw-HHF	14	121-4116	2	Rotator-Valve
2	133-1500	1	Valve Cover ASM	15	121-4117	2	Retainer-Spring, Valve
3	133-1558	1	Clamp-Hose	16	127-9014	2	Spring-Valve
4	133-9990	1	Tube-Breather	17	121-4202	1	Seal-Stem, Valve
5	133-1507	1	Gasket-Cover, Valve	18	133-1515	1	Set-Valve
6	133-1508	4	Screw-Flange	19	133-1514	2	Rod-Push
7	81-3250	1	Spark Plug	20	127-9015	2	Tappet-Valve
8	133-1509	1	Head-Cylinder	21	133-1522	1	Piston
9	133-1510	1	Gasket-Head	22	121-0313	2	Clip-Pin, Piston
10	120-4200	2	Pin-Dowel	23	121-4128	1	Pin-Piston
11	133-1511	4	E-Clip	24	121-4123	1	Connecting Rod ASM
12	133-1512	2	Pin-Arm, Rocker	25	133-1521	1	Set-Ring, Piston
13	133-1513	2	Rocker Arm ASM	26	133-9867	1	Complete Head ASM

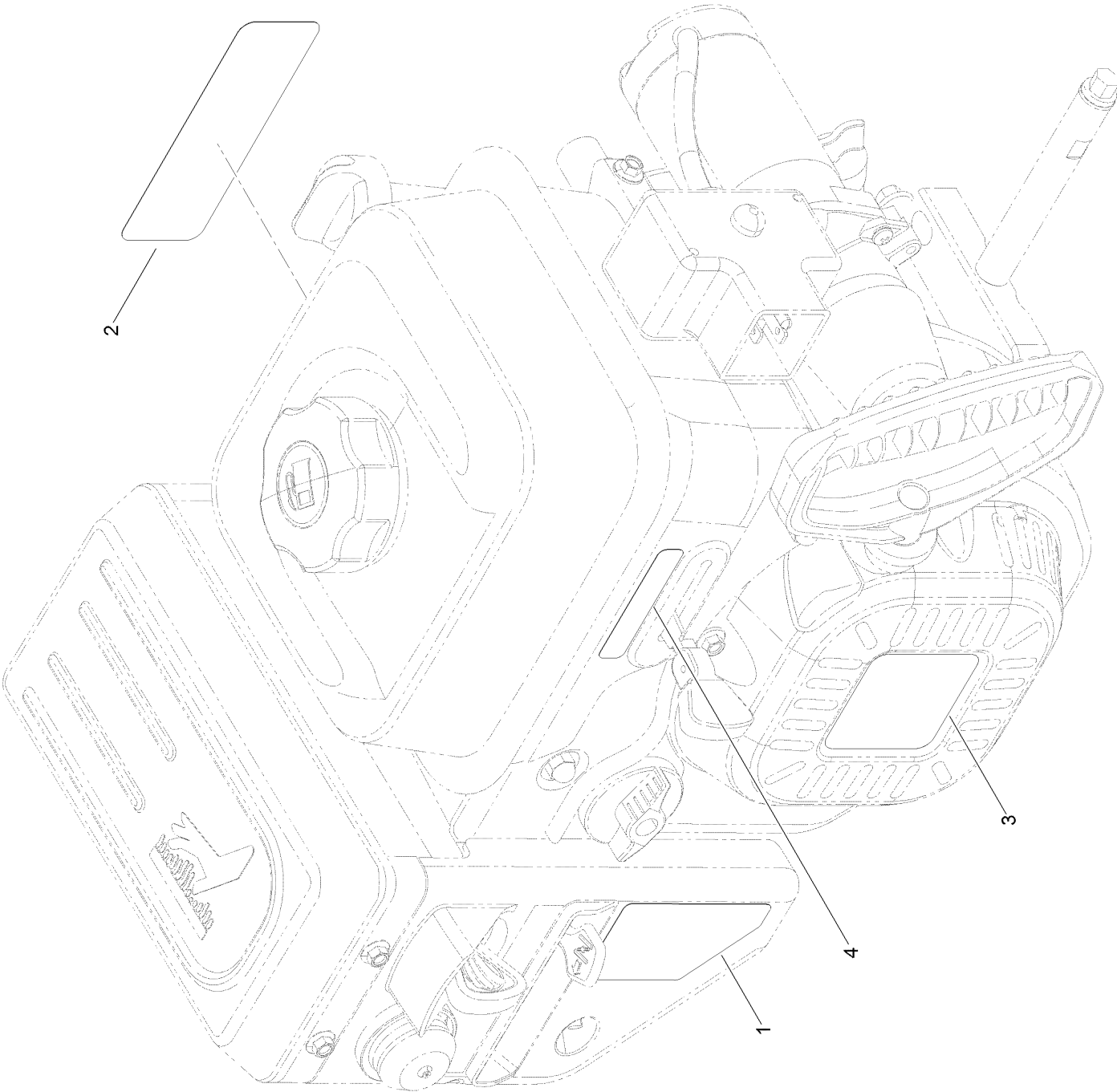
Blower Housing and Shrouds Assembly



Blower Housing and Shrouds Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	121-0116	3	Screw-HHF	9	127-9123	1	Screw-HHF
2	133-1530	1	Shroud-Head	10	133-1528	1	Shroud-Flywheel
3	127-9383	2	Nut-Acorn	11	121-0294	3	Screw-HHF
4	133-1557	1	Panel-Control, Front	12	127-9487	1	Recoil ASM
5	121-0268	1	Knob-Valve, Fuel	12:1	121-0287	1	Handle-Recoil
6	121-0305	1	Screw-Bhp	13	127-9380	4	Washer-Plain
7	127-9110	2	Stud-Mount	14	127-9031	4	Screw-HHF
8	133-1543	1	Panel-Side, Engine	15	133-1548	1	Grommet-Rubber

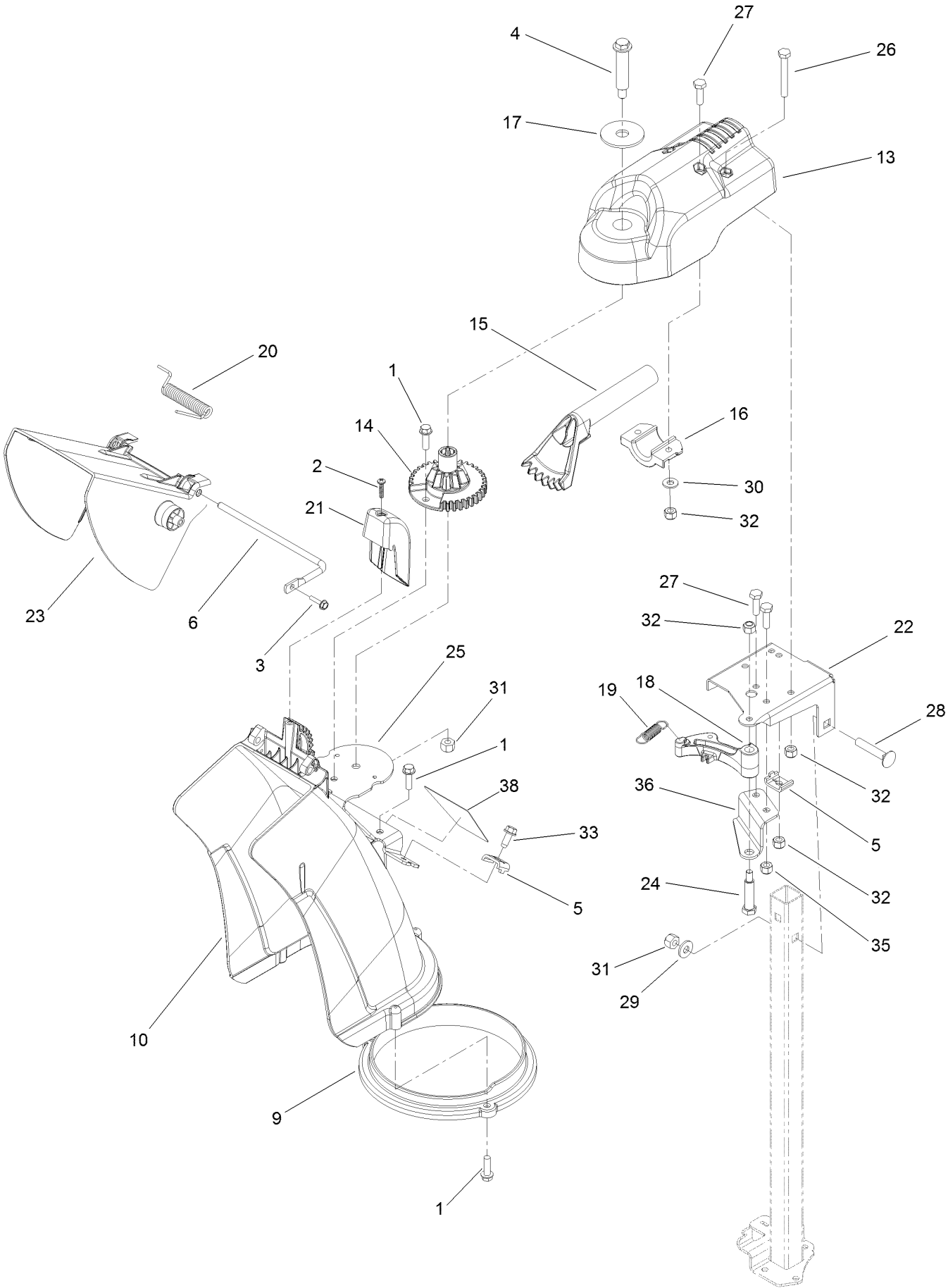
Engine Decal Assembly



Engine Decal Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	120-9805	1	Decal-Control, Engine	3	131-5912	1	Decal-Recoil, G250
2	131-5911	1	Decal-Engine Series, G250	4	131-6487	1	Decal-Throttle

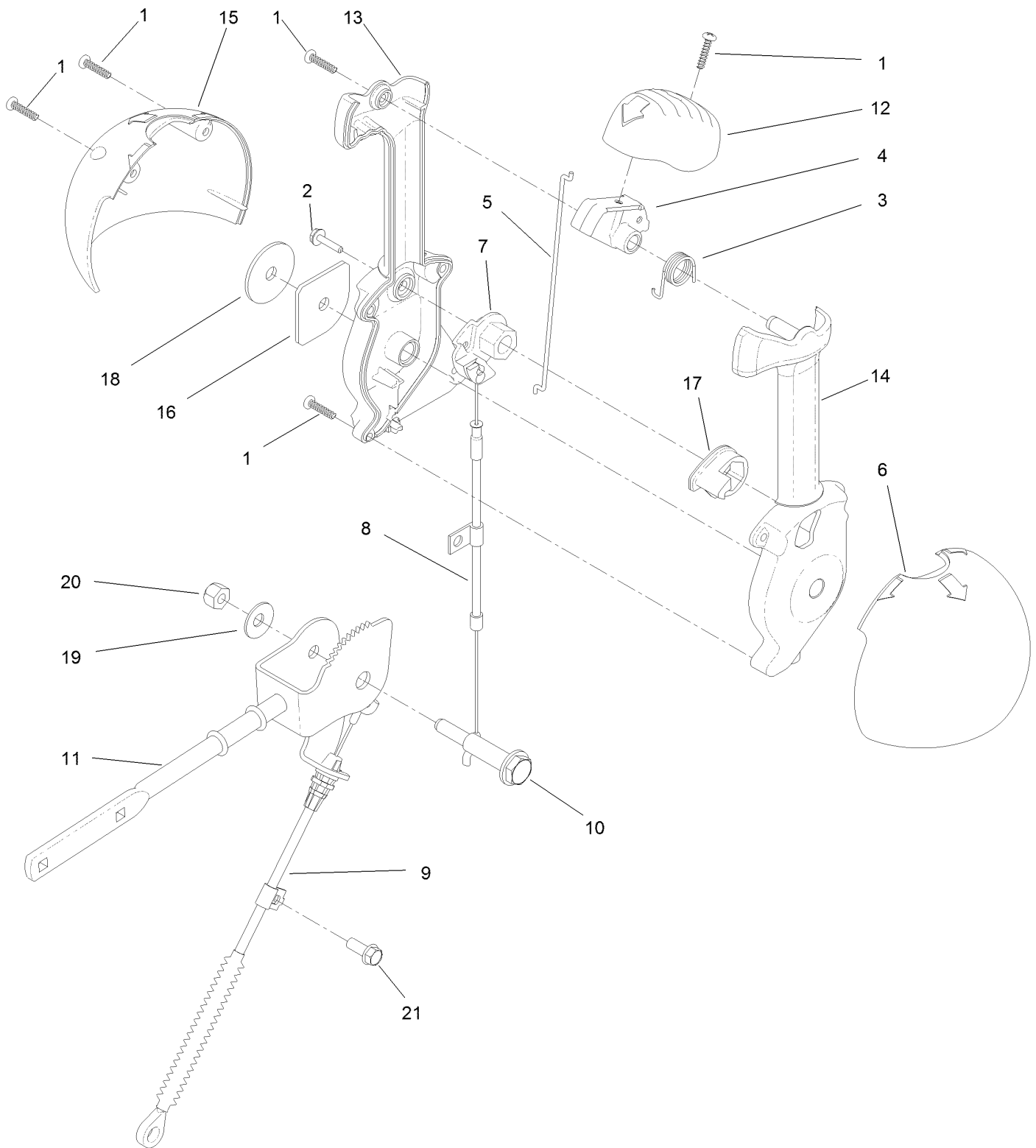
Chute Assembly



Chute Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	46-8091	6	Screw-HWH	21	120-9299	1	Chute-Cover
2	94-4496	1	Screw-PPH	22	121-1207-03	1	Bracket-Support, Chute
3	98-1375	1	Screw-HWH	23	121-1215	1	Deflector-Chute
4	136-7199	1	Bolt-Shoulder	24	136-7195	1	Bolt, Shoulder
5	136-7191	2	Clamp-Cable	25	121-1237-03	1	Bracket-Mount, Chute
6	136-7145	1	Rod-Deflector	26	321-11	3	Screw-HH
9	119-7627	1	Ring-Chute	27	321-5	4	Screw-HH
10	133-5590	1	Chute-Discharge	28	3230-5	2	Screw-CARR
13	120-3852	1	Mount-Chute, Discharge	29	3256-2	2	Washer-Flat
14	120-3853	1	Gear-Chute	30	3256-22	2	Washer-Flat
15	120-3854	1	Gear-Bevel	31	3296-29	3	Nut-Lock, NI
16	120-3855	1	Mount-Gear, Bevel	32	3296-42	5	Nut-Lock, NI
17	120-3856	1	Washer-Flat	33	32144-10	1	Screw-HWH
18	120-3869	1	Latch-Chute	35	3296-42	2	Nut-Lock, NI
19	136-7154	1	Spring, Chute Latch	36	121-6843	1	Bracket-Support, Latch
20	136-7143	1	Spring-Torsion	38	125-1121	1	Decal-Guarantee

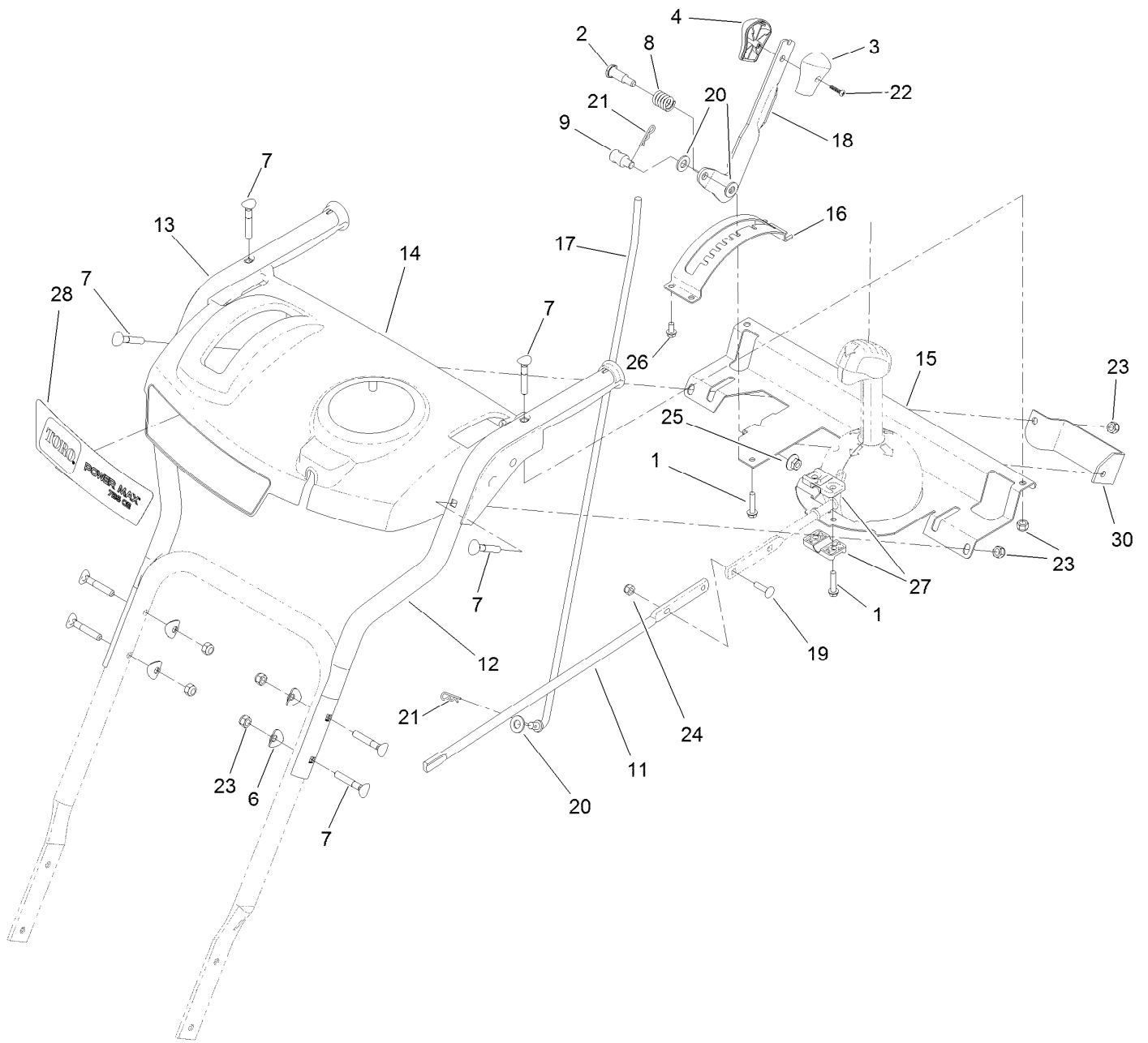
Lever Chute Control Assembly



Lever Chute Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	94-4496	5	Screw-PPH	12	106-7280	1	Cap-Lever
2	98-1375	1	Screw-HWH	13	106-7281	1	Lever-Control, Chute (RH)
3	105-9982	1	Spring-Torsion	14	106-7282	1	Lever-Control, Chute (LH)
4	105-9984	1	Trigger-Latch	15	106-7292	1	Cover-Lever, Chute (RH)
5	136-7127	1	Link-Latch	16	136-7129	1	Plate-Friction
6	105-9986	1	Cover-Lever, Chute (LH)	17	106-7310	1	Pawl-Latch
7	105-9988	1	Lever-Cable, Deflector	18	107-3002	1	Washer-Nylon
8	121-6815	1	Cable-Release, Chute	19	3290-456	1	Washer-Belleville
9	131-6471	1	Cable-Control, Deflector	20	3296-29	1	Nut-Lock, NI
10	136-7190	1	Screw-Shoulder	21	32144-85	1	Screw-HWH
11	136-7128	1	Chute Control Rod				

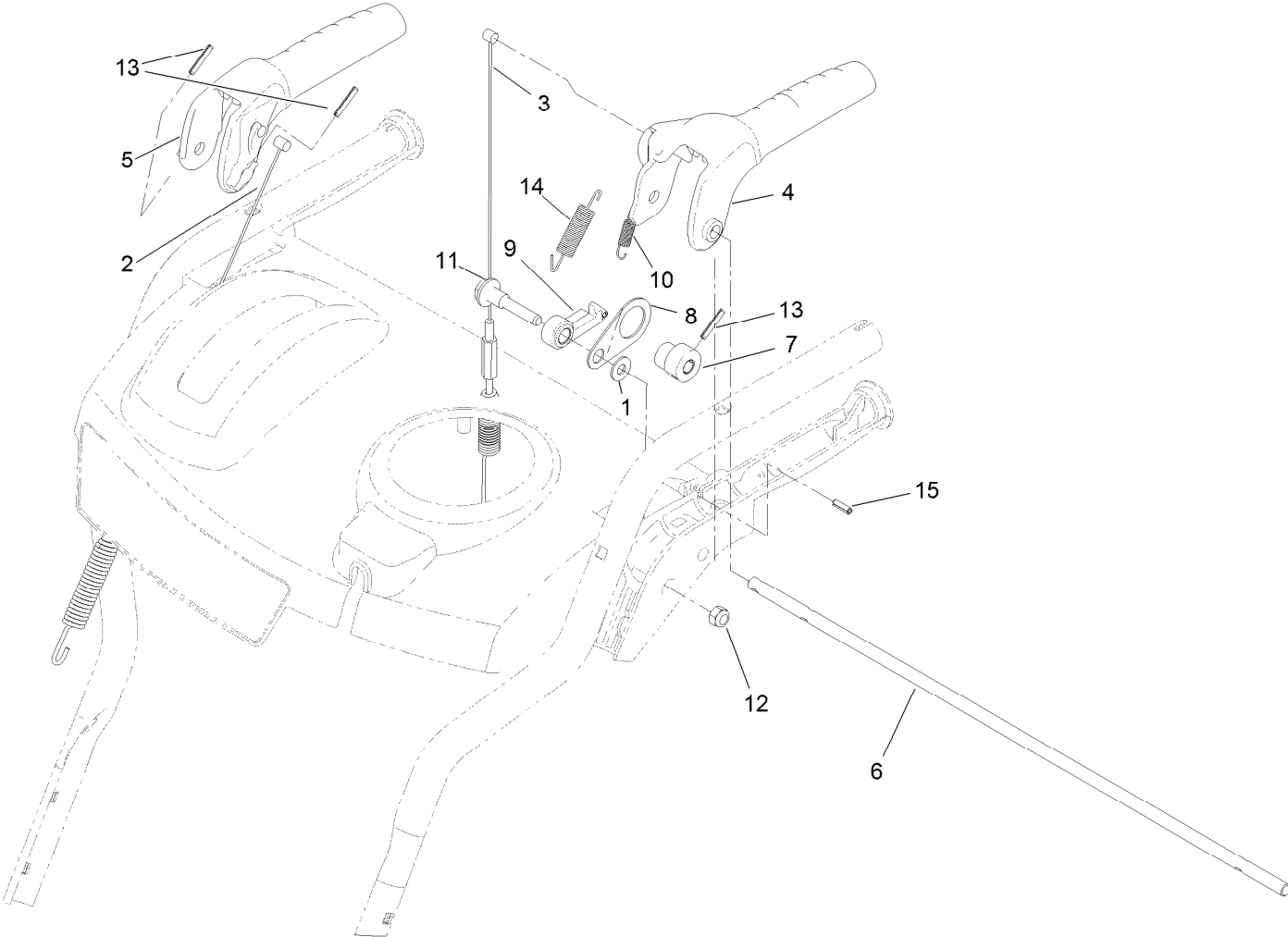
Handle Assembly



Handle Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	46-8092	3	Screw-Plastite	17	136-7163	1	Rod-Selector, Gear
2	63-2650	1	Screw-Shoulder	18	121-1242-03	1	Selector-Speed
3	105-9999	1	Knob-Shift, LH	19	3229-30	2	Screw-CARR
4	106-4423	1	Knob-Shift, RH	20	3256-24	3	Washer-Flat
6	107-3844	4	Washer	21	3290-307	2	Pin-Cotter
7	92-2260	8	Screw-Handle	22	94-4496	1	Screw-PPH
8	136-7121	1	Spring-Compression	23	3296-72	8	Nut-Lock, NI
9	136-7193	1	Trunnion-Rod	24	3296-73	2	Nut-Lock, NI
11	120-3881	1	Rod-Chute, Front	25	32128-13	1	Nut-HF
12	120-7173-03	1	Handle-Upper, LH	26	46-8093	4	Screw-Plastite
13	120-7174-03	1	Handle-Upper, RH	27	105-9987	2	Support-Rod
14	120-7194	1	Panel-Control, Master	28	136-8698	1	Decal
15	120-9251-03	1	Support-Panel, Control	30	120-2301-03	1	Plate-Support, Shift
16	120-9258-03	1	Mount-Selector, Speed				

Control Assembly



Control Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	98-3499	1	Washer-Flat	9	121-1205	1	Latch-Lockout
2	121-6812	1	Cable-Auger	10	136-7161	1	Spring-Lockout, Handle
3	121-6813	1	Cable-Traction	11	136-7194	1	Screw-Shoulder
4	121-1200	1	Handle-Control, Traction	12	3296-72	1	Nut-Lock, NI
5	121-1201	1	Handle-Control, Auger	13	32121-125	3	Pin-Spring
6	136-7125	1	Rod-Lockout	14	136-7162	1	Spring-Return, Lever
7	121-1203	1	Cam-Lockout	15	32121-2	1	Pin-Roll, Slotted
8	136-7160	1	Link-Lockout				

Attachments and Accessories

For 37793 Power Max 824 OE Snowthrower

Product Name	Model/Part
Weight Kit	107-3815
Snow Cab Kit.....	127-5960
Engine Maintenance Kit.....	138-0702
Non-Marking Skid Kit.....	38211
Heavy-Duty Skid Kit.....	38212
Drift Breaker Kit	38213
Toro Snow Oil 0W30 Synthetic 20-Ounce Bottle	38913
Toro 2-Stage Cover.....	490-7466
Plain 2-Stage Cover.....	490-7467

Notes:

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Count on it.